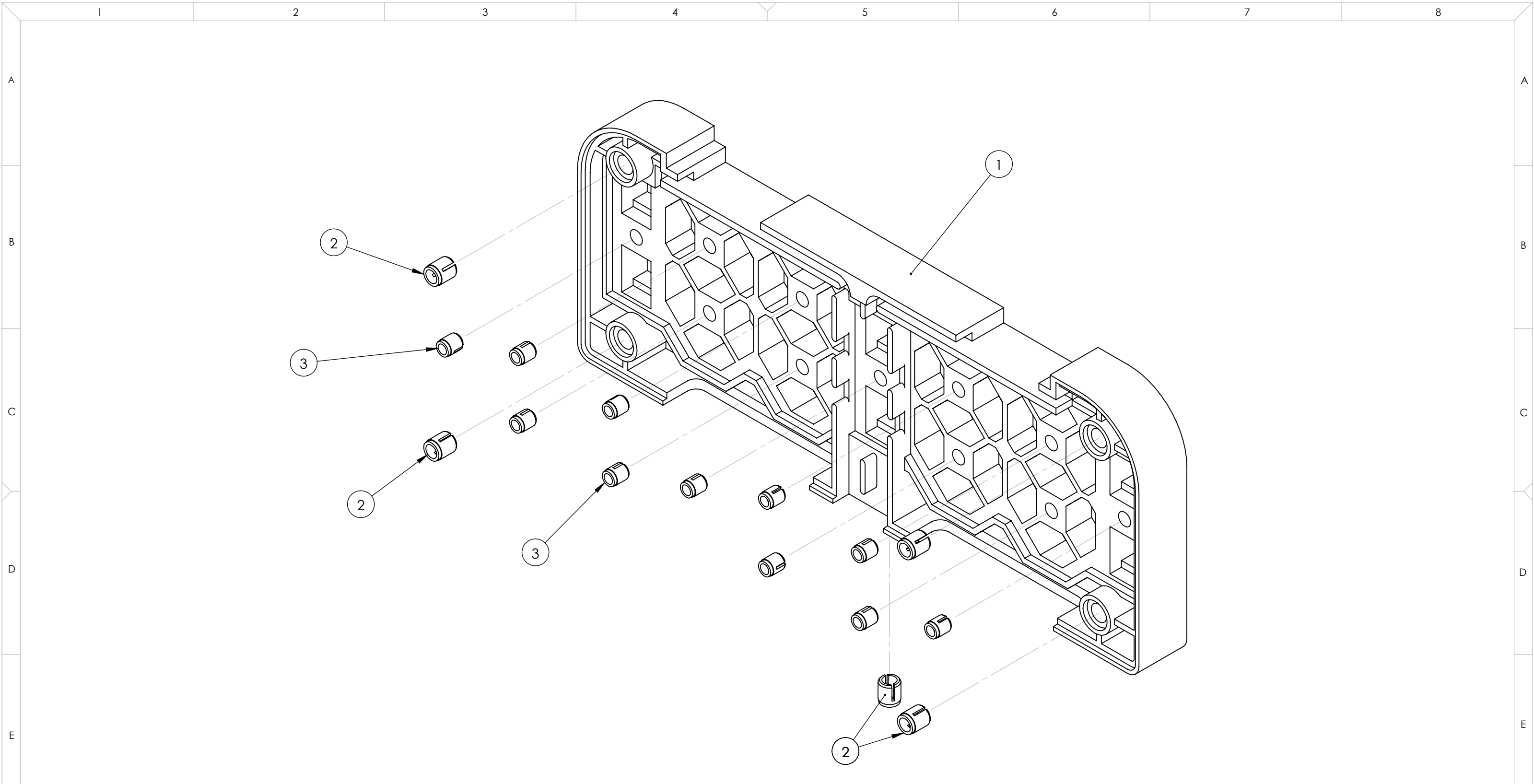


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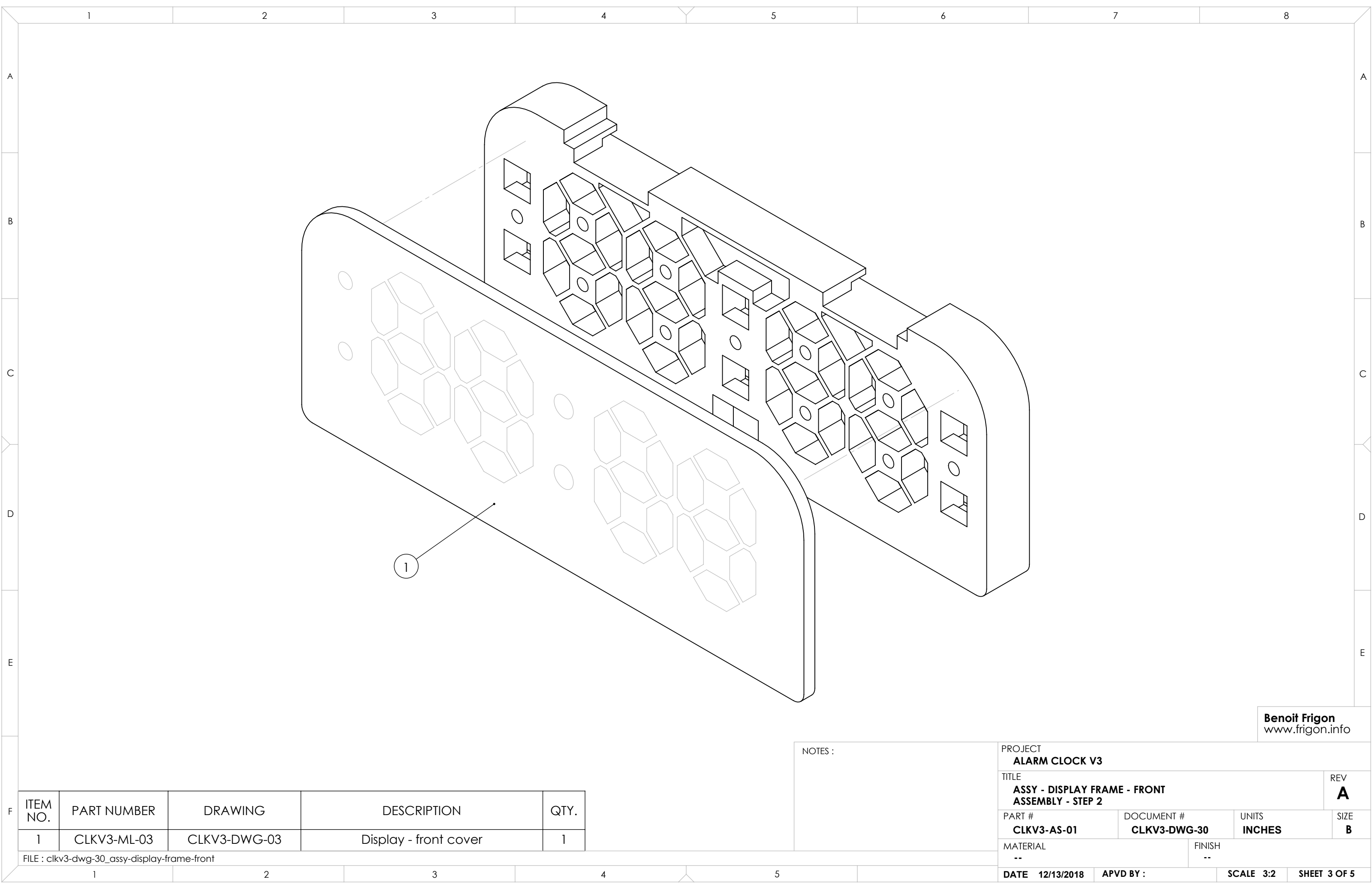
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ITEM NO.	PART NUMBER	MFG	DRAWING	DESCRIPTION	QTY.
1	CLKV3-ML-01	--	CLKV3-DWG-02	Display panel - Frame - Front	1
2	240-004-BR	E-Z LOK	--	Threaded insert - Flush - #4-40	5
3	240-002-BR	E-Z LOK	--	Threaded insert - Flush - #2-56	11

FILE : clkv3-dwg-30_assy-display-frame-front

NOTES :

PROJECT ALARM CLOCK V3			
TITLE ASSY - DISPLAY FRAME - FRONT ASSEMBLY - STEP 1			REV A
PART # CLKV3-AS-01	DOCUMENT # CLKV3-DWG-30	UNITS INCHES	SIZE B
MATERIAL --		FINISH --	
DATE 12/13/2018	APVD BY :		SCALE 3:2 SHEET 2 OF 5



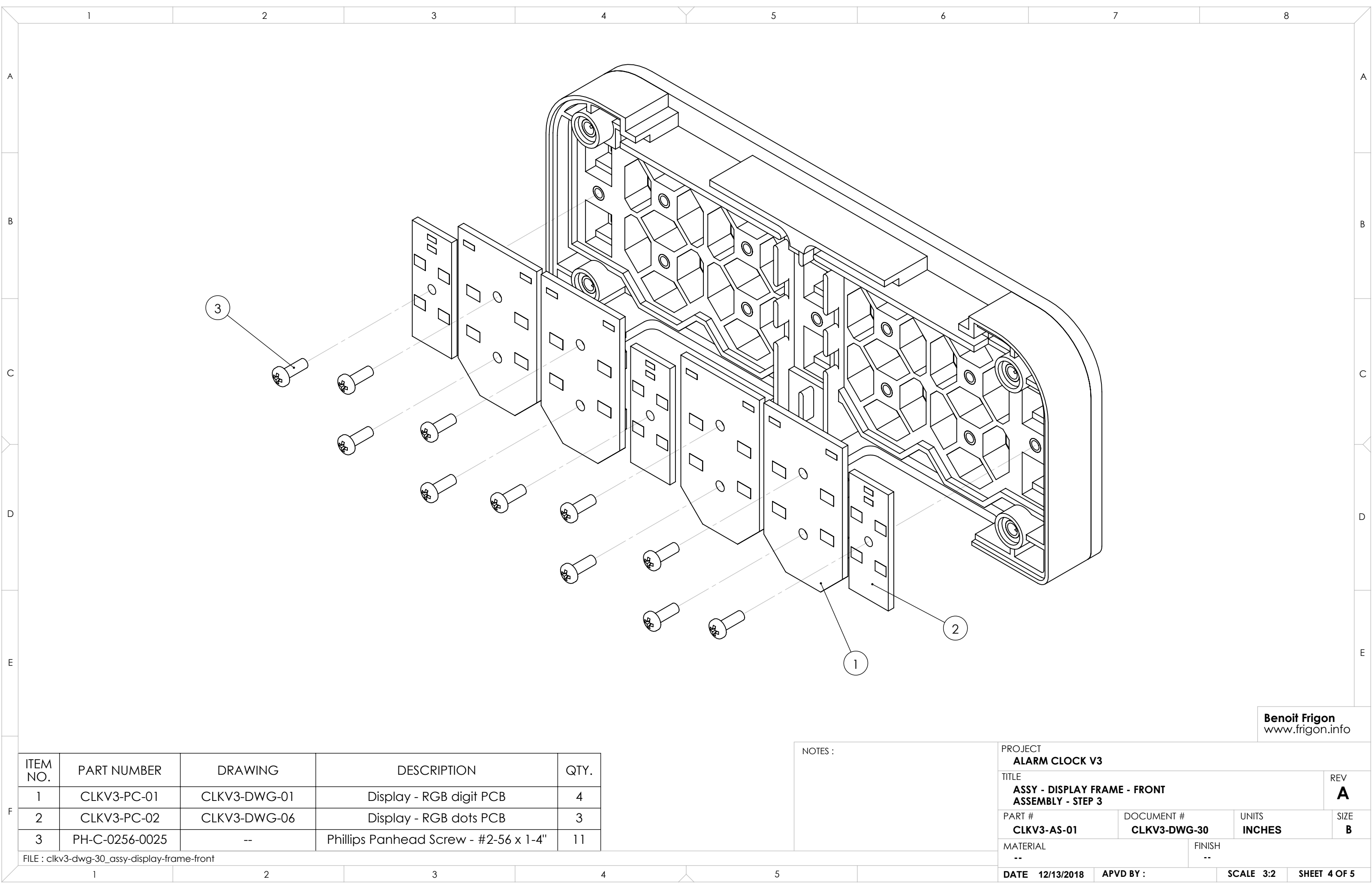
Benoit Frigon
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NOTES :

PROJECT ALARM CLOCK V3			
TITLE ASSY - DISPLAY FRAME - FRONT ASSEMBLY - STEP 2			REV A
PART # CLKV3-AS-01	DOCUMENT # CLKV3-DWG-30	UNITS INCHES	SIZE B
MATERIAL --		FINISH --	
DATE 12/13/2018	APVD BY :		SCALE 3:2 SHEET 3 OF 5

ITEM NO.	PART NUMBER	DRAWING	DESCRIPTION	QTY.
1	CLKV3-ML-03	CLKV3-DWG-03	Display - front cover	1

FILE : clkv3-dwg-30_assy-display-frame-front



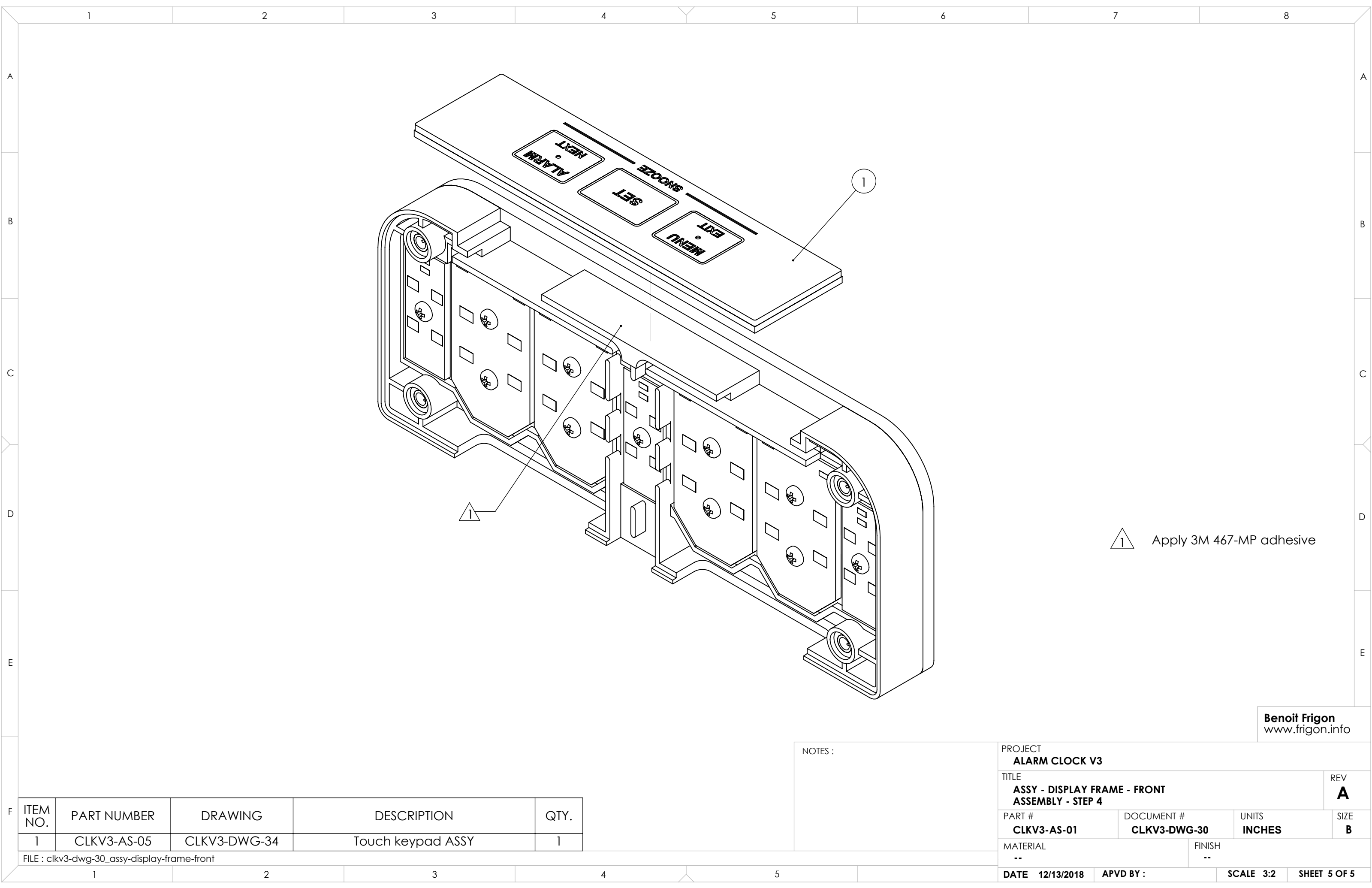
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ITEM NO.	PART NUMBER	DRAWING	DESCRIPTION	QTY.
1	CLKV3-PC-01	CLKV3-DWG-01	Display - RGB digit PCB	4
2	CLKV3-PC-02	CLKV3-DWG-06	Display - RGB dots PCB	3
3	PH-C-0256-0025	--	Phillips Panhead Screw - #2-56 x 1-4"	11

FILE : clkv3-dwg-30_assy-display-frame-front

NOTES :

PROJECT ALARM CLOCK V3			
TITLE ASSY - DISPLAY FRAME - FRONT ASSEMBLY - STEP 3			REV A
PART # CLKV3-AS-01	DOCUMENT # CLKV3-DWG-30	UNITS INCHES	SIZE B
MATERIAL --		FINISH --	
DATE 12/13/2018	APVD BY :	SCALE 3:2	SHEET 4 OF 5



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NOTES :

PROJECT ALARM CLOCK V3				
TITLE ASSY - DISPLAY FRAME - FRONT ASSEMBLY - STEP 4				REV A
PART # CLKV3-AS-01	DOCUMENT # CLKV3-DWG-30		UNITS INCHES	SIZE B
MATERIAL --			FINISH --	
DATE	12/13/2018	APVD BY :	SCALE 3:2	SHEET 5 OF 5

ITEM NO.	PART NUMBER	DRAWING	DESCRIPTION	QTY.
1	CLKV3-AS-05	CLKV3-DWG-34	Touch keypad ASSY	1

FILE : clkv3-dwg-30_assy-display-frame-front