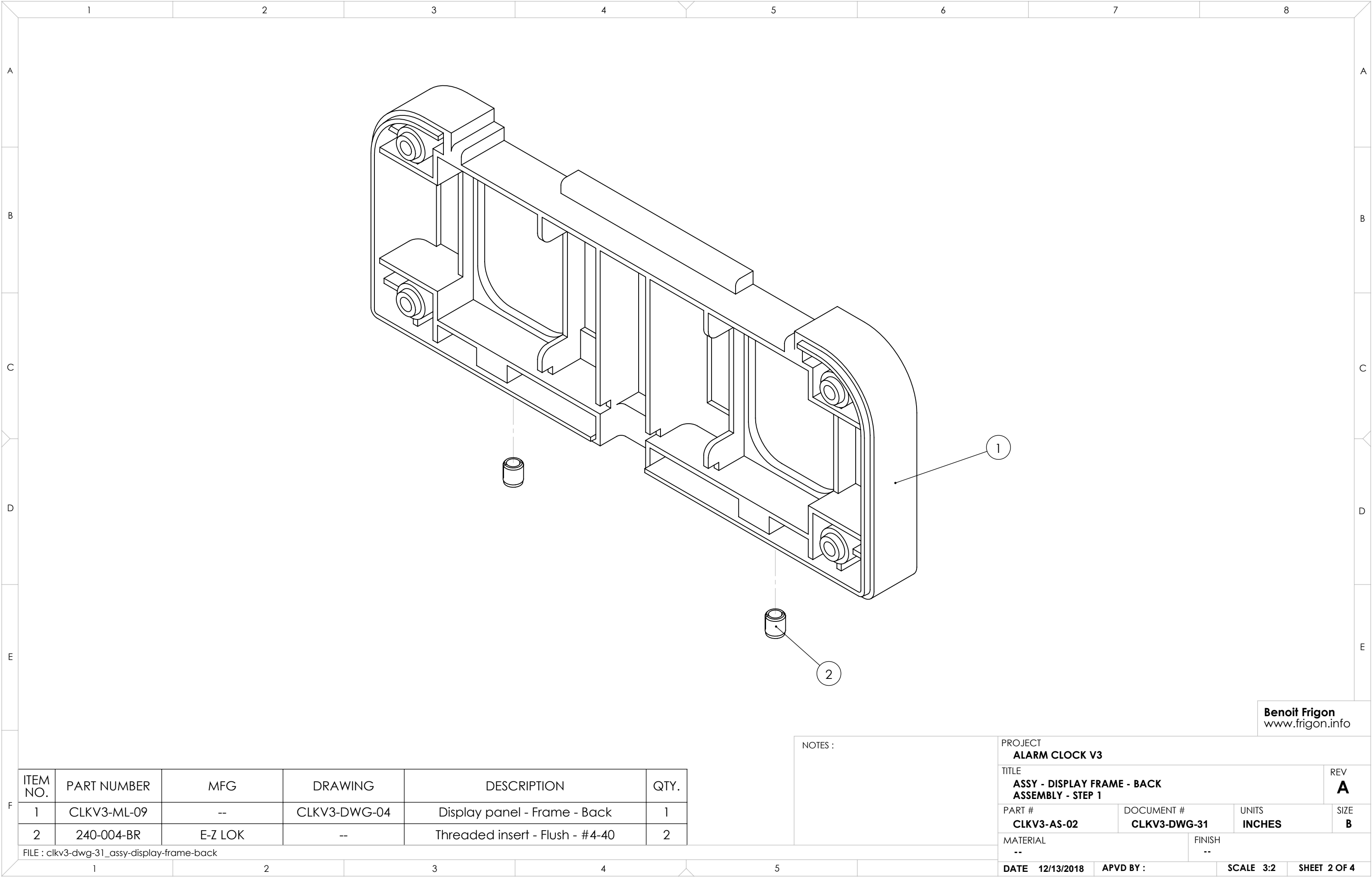


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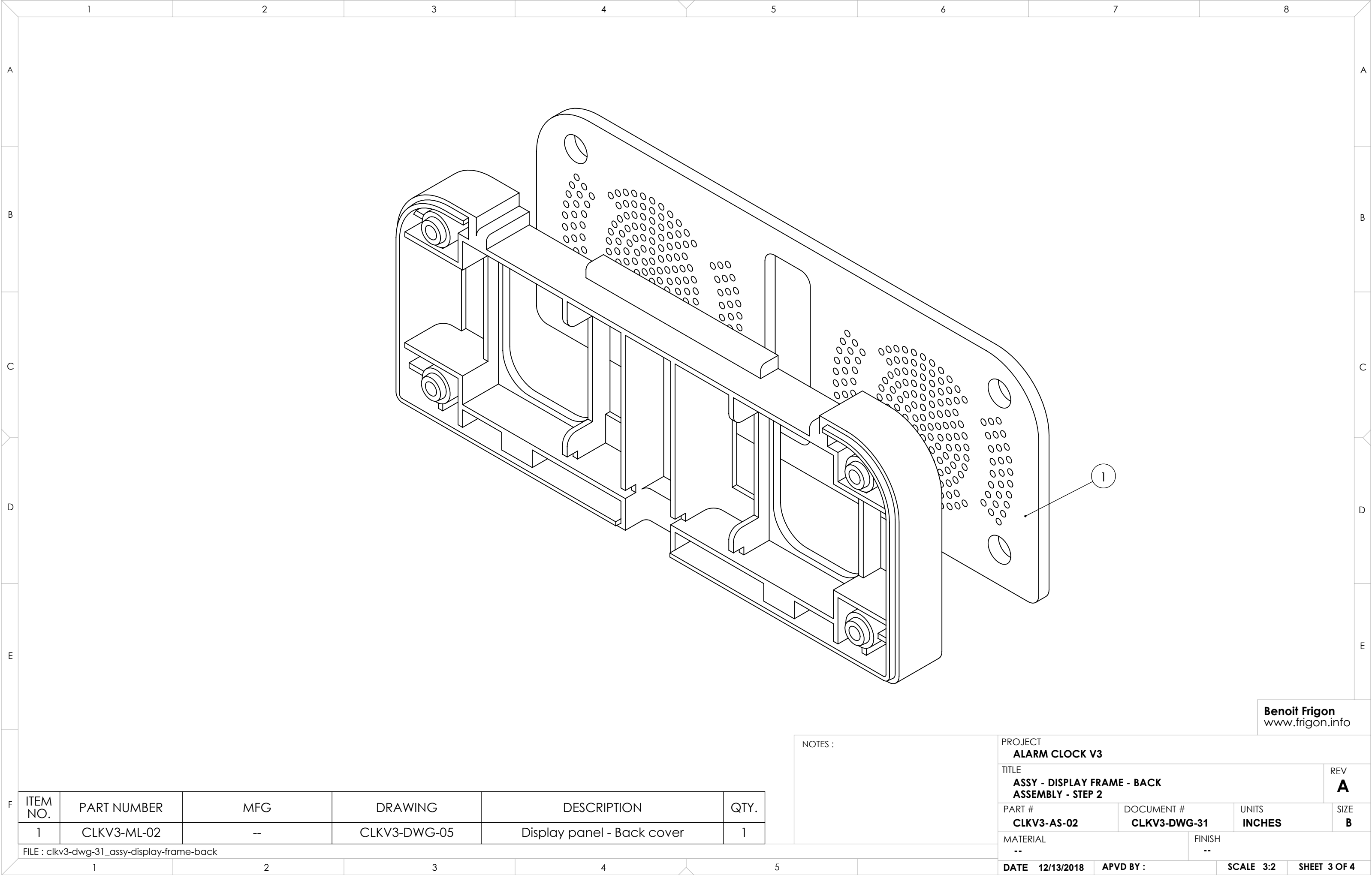
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NOTES :

ITEM NO.	PART NUMBER	MFG	DRAWING	DESCRIPTION	QTY.
1	CLKV3-ML-09	--	CLKV3-DWG-04	Display panel - Frame - Back	1
2	240-004-BR	E-Z LOK	--	Threaded insert - Flush - #4-40	2

FILE : clkv3-dwg-31_assy-display-frame-back

PROJECT ALARM CLOCK V3				
TITLE ASSY - DISPLAY FRAME - BACK ASSEMBLY - STEP 1				REV A
PART # CLKV3-AS-02		DOCUMENT # CLKV3-DWG-31	UNITS INCHES	SIZE B
MATERIAL --			FINISH --	
DATE	12/13/2018	APVD BY :		SCALE 3:2
				SHEET 2 OF 4



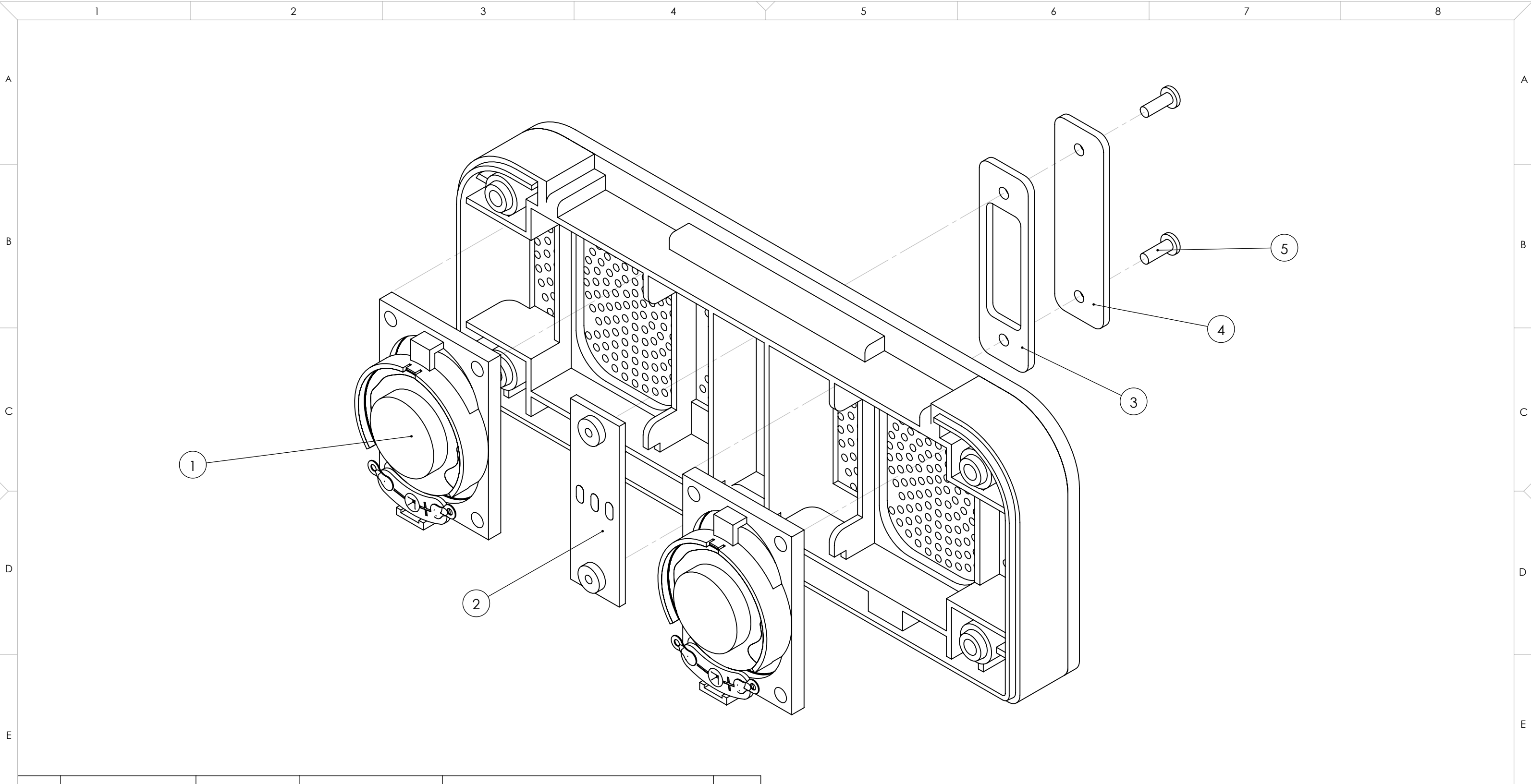
Benoit Frigon
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NOTES :

PROJECT ALARM CLOCK V3			
TITLE ASSY - DISPLAY FRAME - BACK ASSEMBLY - STEP 2			REV A
PART # CLKV3-AS-02	DOCUMENT # CLKV3-DWG-31	UNITS INCHES	SIZE B
MATERIAL --		FINISH --	
DATE 12/13/2018	APVD BY :		SCALE 3:2 SHEET 3 OF 4

ITEM NO.	PART NUMBER	MFG	DRAWING	DESCRIPTION	QTY.
1	CLKV3-ML-02	--	CLKV3-DWG-05	Display panel - Back cover	1

FILE : clkv3-dwg-31_assy-display-frame-back



ITEM NO.	PART NUMBER	MFG	DRAWING	DESCRIPTION	QTY.
1	AS04008PS-4W-R	PUI Audio	--	Speaker 8ohm 2W - 40mm x 28.3mm	2
2	CLKv3-PC-08	--	CLKV3-DWG-09	RGB lamp PCB	1
3	CLKV3-ML-08	--	CLKV3-DWG-19	RGB lamp window - Frame	1
4	CLKV3-ML-09	--	CLKV3-DWG-20	RGB lamp window - Cover	1
5	PH-C-0256-0025	--	--	Phillips Panhead Screw - #2-56 x 1-4"	2

FILE : clkv3-dwg-31_assy-display-frame-back

NOTES :

PROJECT ALARM CLOCK V3			
TITLE ASSY - DISPLAY FRAME - BACK ASSEMBLY - STEP 3			REV A
PART # CLKV3-AS-02	DOCUMENT # CLKV3-DWG-31	UNITS INCHES	SIZE B
MATERIAL --		FINISH --	
DATE 12/13/2018	APVD BY :		SCALE 3:2 SHEET 4 OF 4