





Organizers & Mentors



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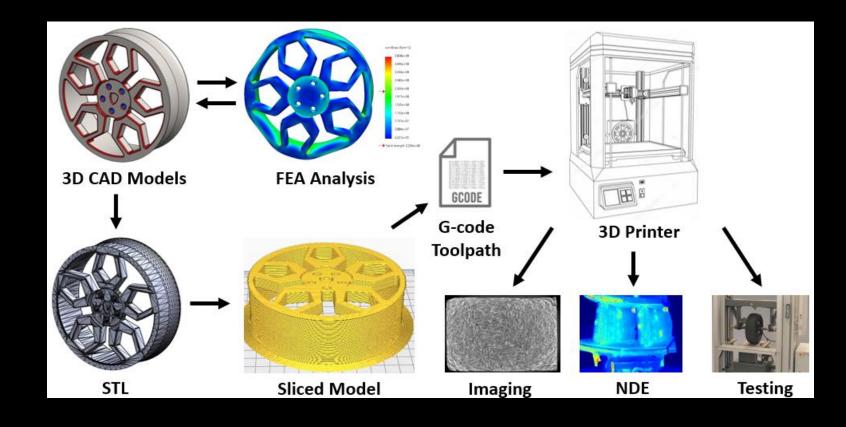




Additive Manufacturing (AM) Process

Cyber-physical system that includes design files, computers, and 3D printers

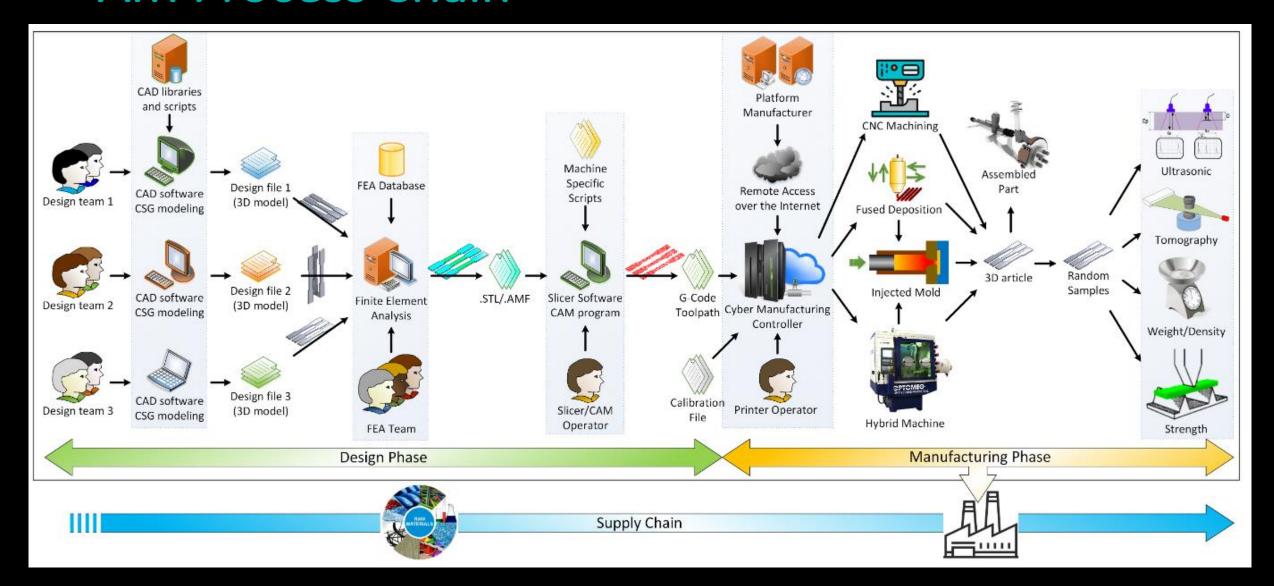
Research Focus:
Digital manufacturing
Cybersecurity
Cyber-physical systems
Reverse engineering
File manipulation
CAD/STL/G-code
Software and hardware







AM Process Chain







Threat Vectors

Side Channel
Attacks

Power consumption, Acoustic data, Vibration

Attacker may be outside the supply chain and may never hack in

Direct Sabotage Network hacking, Printer damage, Material degradation

Damage at the printer level, insider or outsider attacker

Reverse Engineering 3D Scanning, Reverse system design Reverse engineering from part, no hacking or interaction with the supply chain or process chain

Counterfeit Production

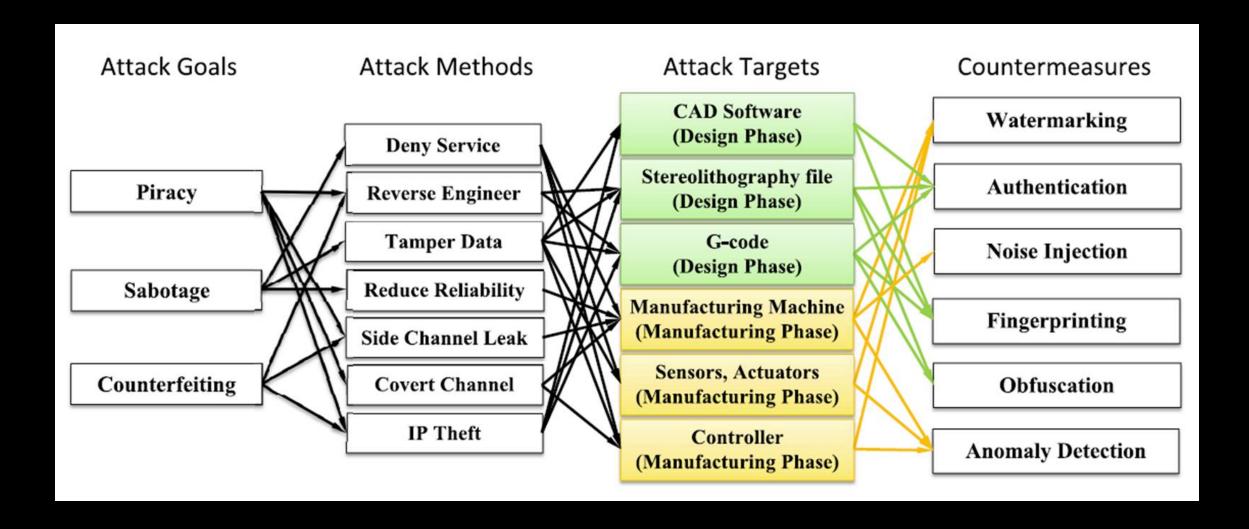
Stolen Files, Node Locking /DRM, Watermarking

Hacking of cloud, email or other computer systems, software tempering





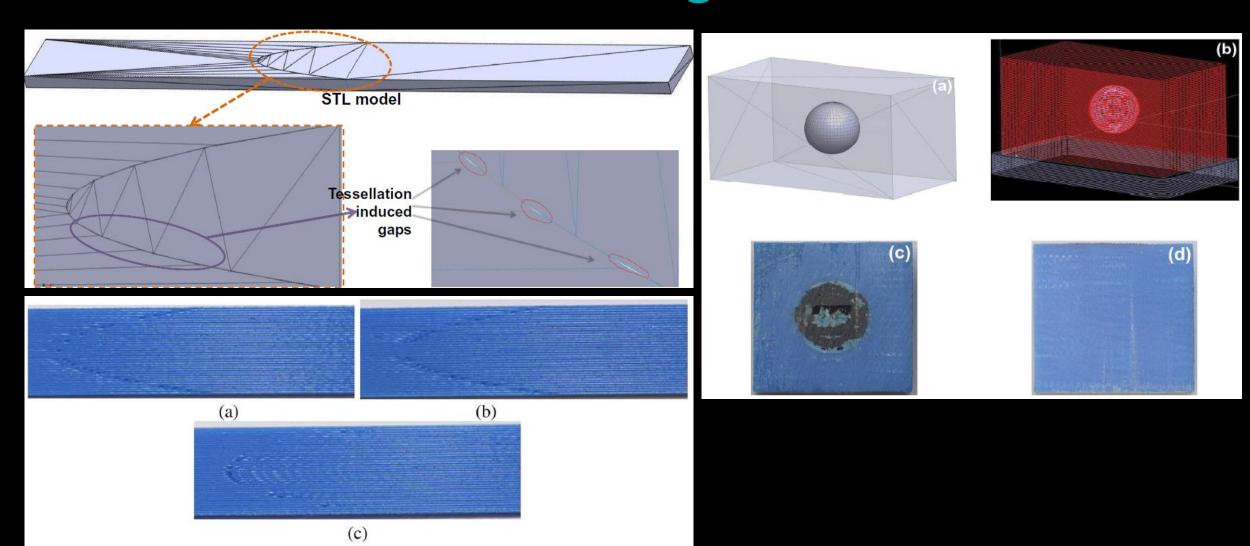
Attack Taxonomy







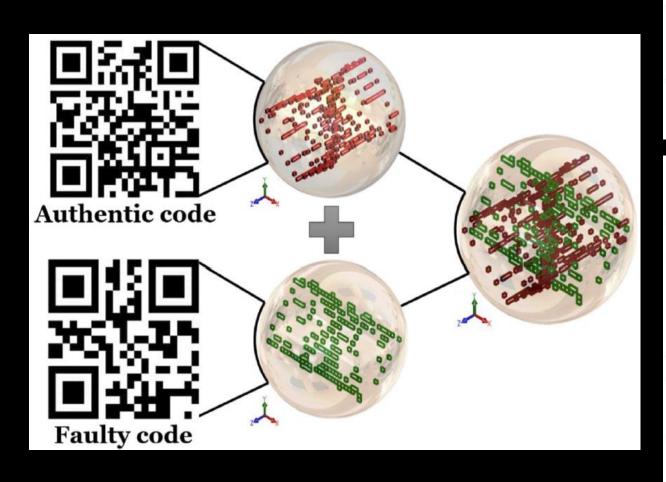
Research – Surface Markings & Embedded Code

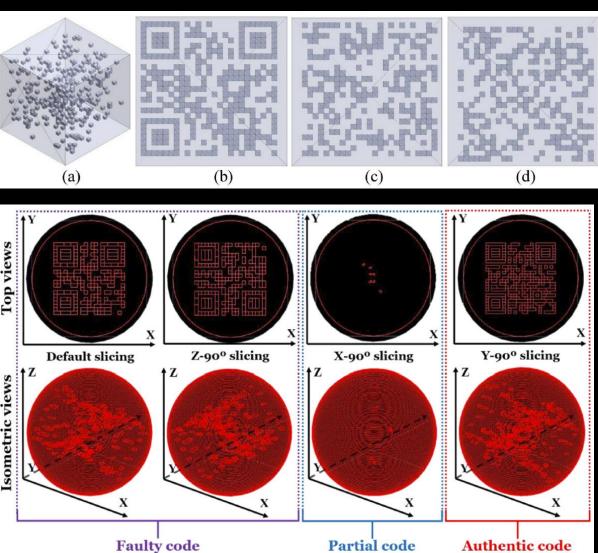






Embedded QR Codes



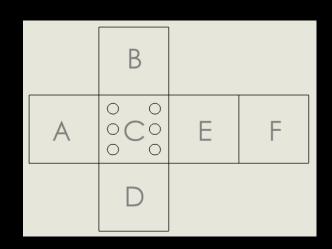


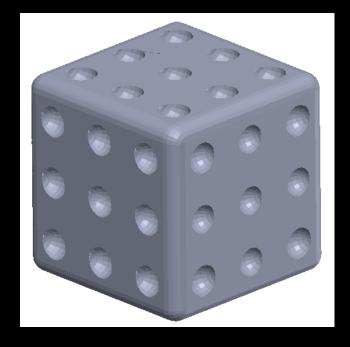




Hackathon Problem 1

- Custom 6-sided dice (STL file format)
- Find evidence to make a convincing argument on what number each side represents





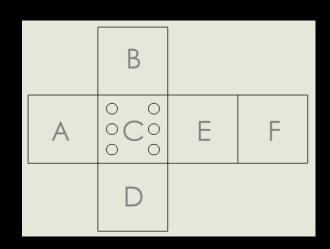
Die face letter	Die face value/number	Clue
Α	,	
В	?	"Mountaintops inspire leaders, but valleys mature them"
С	6	"The best practice is to follow the advice posted on every railroad crossing. Stop to look at both sides."
D	?	
E	?	
F	Ś	





Hackathon Problem 1 - Submission

- 1. A detailed word document
 - i. Submission table for each die face value
 - ii. A description of the brainstorming process
 - iii. A summary of any other approach attempted
- 2. Complete the "Submission Template.csv"
- 3. Any supplementary file to support your report



Die face letter	Die face value/number	Clue
Α	Ś	
В	?	"Mountaintops inspire leaders, but valleys mature them"
С	6	"The best practice is to follow the advice posted on every railroad crossing. Stop to look at both sides."
D	?	
E	?	
F	Ś	





Hackathon Problem 1 - Judges



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