

Selection : Date : 14/01/23 Till 14/01/23
 Shift : 1 Till 3
 Group : B*
 Mach : 0 Till 999
 Stop Code : 1 Till 999
 TBM : AHC
 Teams : ABCDERGZO

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-----*----- Downtime: -----*
Date  Shft  Tea  Mach  Code  Description  Dura  Dura
14/01/23  1  A  411  2  Setup Change  15  Total
14/01/23  1  A  411  2  Setup Change  15
14/01/23  1  A  411  18 Breakdown Maintenance  10
14/01/23  1  A  411  18 Breakdown Maintenance  10
14/01/23  1  A  411  19 Trial/Development  15
14/01/23  1  A  411  27 MHE Problem  15
14/01/23  1  A  412  2  Setup Change  20
14/01/23  1  A  412  2  Setup Change  60
14/01/23  1  A  412  15 Def belt-folding/wrinkle  25
14/01/23  1  A  412  18 Breakdown Maintenance  10
14/01/23  1  A  412  18 Breakdown Maintenance  15
14/01/23  1  A  412  18 Breakdown Maintenance  15
14/01/23  1  A  413  14 def belt-dimension variat  20
14/01/23  1  A  413  18 Breakdown Maintenance  15
14/01/23  1  A  414  2  Setup Change  35
14/01/23  1  A  414  2  Setup Change  40
14/01/23  1  A  422  18 Breakdown Maintenance  10
14/01/23  1  A  422  27 MHE Problem  10
14/01/23  1  A  422  27 MHE Problem  10
14/01/23  1  A  423  2  Setup Change  15
14/01/23  1  A  423  19 Trial/Development  25
14/01/23  1  A  423  30 Def capstrip-fold/wrinkle  15
14/01/23  1  A  423  50 Tugger delay  10
14/01/23  1  A  424  2  Setup Change  45
14/01/23  1  A  424  18 Breakdown Maintenance  60
14/01/23  1  A  424  18 Breakdown Maintenance  30
14/01/23  1  A  424  18 Breakdown Maintenance  15
14/01/23  1  A  424  19 Trial/Development  60
14/01/23  1  A  424  19 Trial/Development  20
14/01/23  1  A  431  2  Setup Change  15
14/01/23  1  A  431  28 Tooling Maintenance  10
14/01/23  1  A  432  2  Setup Change  50
14/01/23  1  A  432  2  Setup Change  15
14/01/23  1  A  432  2  Setup Change  15
14/01/23  1  A  432  18 Breakdown Maintenance  15
14/01/23  1  A  432  18 Breakdown Maintenance  15
14/01/23  1  A  432  19 Trial/Development  15
14/01/23  1  A  433  13 Defective Bead-Others  15
14/01/23  1  A  433  19 Trial/Development  15  840
14/01/23  2  B  411  2  Setup Change  15
14/01/23  2  B  411  18 Breakdown Maintenance  360
14/01/23  2  B  412  2  Setup Change  60
14/01/23  2  B  412  18 Breakdown Maintenance  20
14/01/23  2  B  412  18 Breakdown Maintenance  10
14/01/23  2  B  412  31 Def capstrip-cord vis/jam  20
14/01/23  2  B  412  35 Def IL-others  10
14/01/23  2  B  412  53 Def tread-others  15
14/01/23  2  B  413  18 Breakdown Maintenance  15
14/01/23  2  B  413  28 Tooling Maintenance  10
  
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				----- Downtime: -----		Dura	Dura
Date	Shft	Tea	Mach	Code	Description	Min	Total
14/01/23	2	B	413	31	Def capstrip-cord vis/jam	10	
14/01/23	2	B	414	2	Setup Change	15	
14/01/23	2	B	414	2	Setup Change	35	
14/01/23	2	B	414	18	Breakdown Maintenance	10	
14/01/23	2	B	414	18	Breakdown Maintenance	20	
14/01/23	2	B	422	2	Setup Change	15	
14/01/23	2	B	422	16	Def belt-windup related	10	
14/01/23	2	B	423	2	Setup Change	15	
14/01/23	2	B	423	2	Setup Change	15	
14/01/23	2	B	423	13	Defective Bead-Others	15	
14/01/23	2	B	424	2	Setup Change	45	
14/01/23	2	B	424	18	Breakdown Maintenance	40	
14/01/23	2	B	424	18	Breakdown Maintenance	10	
14/01/23	2	B	424	45	Machine Tolerance Check	180	
14/01/23	2	B	431	2	Setup Change	15	
14/01/23	2	B	431	18	Breakdown Maintenance	15	
14/01/23	2	B	431	31	Def capstrip-cord vis/jam	15	
14/01/23	2	B	431	39	Def ply-cord visible/miss	20	
14/01/23	2	B	432	2	Setup Change	50	
14/01/23	2	B	432	2	Setup Change	15	
14/01/23	2	B	433	9	Sidewall Shortage	15	
14/01/23	2	B	433	18	Breakdown Maintenance	15	
14/01/23	2	B	434	18	Breakdown Maintenance	20	
14/01/23	2	B	434	28	Tooling Maintenance	15	
14/01/23	2	B	434	31	Def capstrip-cord vis/jam	15	
14/01/23	2	B	434	35	Def IL-others	10	
14/01/23	2	B	434	37	Def ply-folding/wrinkle	8	1198
14/01/23	3	C	411	2	Setup Change	15	
14/01/23	3	C	411	18	Breakdown Maintenance	15	
14/01/23	3	C	411	28	Tooling Maintenance	20	
14/01/23	3	C	411	46	Def sw-others	20	
14/01/23	3	C	411	62	Tread Booking Problem	20	
14/01/23	3	C	412	2	Setup Change	20	
14/01/23	3	C	412	18	Breakdown Maintenance	15	
14/01/23	3	C	412	18	Breakdown Maintenance	20	
14/01/23	3	C	412	18	Breakdown Maintenance	15	
14/01/23	3	C	412	47	Def tread-dimension relat	15	
14/01/23	3	C	413	27	MHE Problem	20	
14/01/23	3	C	413	50	Tugger delay	15	
14/01/23	3	C	414	2	Setup Change	30	
14/01/23	3	C	414	31	Def capstrip-cord vis/jam	15	
14/01/23	3	C	414	43	Def sw-folding/wrinkle	20	
14/01/23	3	C	414	50	Tugger delay	10	
14/01/23	3	C	422	2	Setup Change	15	
14/01/23	3	C	422	2	Setup Change	15	
14/01/23	3	C	422	27	MHE Problem	10	
14/01/23	3	C	423	2	Setup Change	15	
14/01/23	3	C	423	2	Setup Change	15	
14/01/23	3	C	424	45	Machine Tolerance Check	480	
14/01/23	3	C	431	2	Setup Change	15	
14/01/23	3	C	431	18	Breakdown Maintenance	15	
14/01/23	3	C	431	18	Breakdown Maintenance	25	
14/01/23	3	C	432	2	Setup Change	15	
14/01/23	3	C	432	2	Setup Change	15	
14/01/23	3	C	432	2	Setup Change	15	
14/01/23	3	C	432	19	Trial/Development	15	
14/01/23	3	C	433	20	Def belt-cord visible/mis	20	

Date	Shift	Tea	Mach	*----- Downtime: -----*		Dura Min	Dura Total
			Code	Description			
14/01/23	3	C	433	30	Def capstrip-fold/wrinkle	10	
14/01/23	3	C	433	34	Def IL-windup related	10	
14/01/23	3	C	434	3	Defect bead-filler foldin	15	
14/01/23	3	C	434	9	Sidewall Shortage	20	
14/01/23	3	C	434	18	Breakdown Maintenance	15	
14/01/23	3	C	434	31	Def capstrip-cord vis/jam	15	1055

				Total			3093