

# THINK BEFORE ACTING



- 1 **STOP**  
step back and observe
- 2 **THINK**  
about the task to be accomplished
- 3 **IDENTIFY**  
the hazards
- 4 **CONTROL**  
the risks
- 5 **EXECUTE**  
the task safely

IF IT IS NOT SAFE,  
DON'T DO IT!

