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Oct 5

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## LK4 Cura Profile?

Hey guys I Lost my Cura Profile doing a PC upgrade. Seems the site is being redone I cant find any specs on it can anyone help? Thanks.

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the.kurve

Oct 7

Printer Tab

Printer Settings:

X: 220mm

Y: 220mm

z: 250mm

Heated Bed

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Orange 10 The print bed does not go down when printing starts.

Lk1 plus print problem.

Добрый день! У меня принтер LONGER LK4. Как подключить к компьютеру,....

Start G-Code

```
;Sliced at: {day} {date} {time}
;Basic settings: Layer height: {layer_height} Walls: {wall_thickness} Fill: {fill_density}
;Print time: {print_time}
;Filament used: {filament_amount}m {filament_weight}g
;Filament cost: {filament_cost}
;M190 S{print_bed_temperature};Uncomment to add your own bed temperature line
;M109 S{print_temperature};Uncomment to add your own temperature line
G21      ;metric values
G90      ;absolute positioning
M82      ;set extruder to absolute mode
M107     ;start with the fan off
```

```
G28 X0 Y0 ;move X/Y to min endstops
```

```
G28 Z0    ;move Z to min endstops
```

```
G1 Z15.0 F{travel_speed} ;move the platform down 15mm
```

```
G92 E0      ;zero the extruded length
```

```
G1 F200 E3   ;extrude 3mm of feed stock
```

```
G92 E0      ;zero the extruded length again
```

```
G1 F{travel_speed}
```

```
;Put printing message on LCD screen
```

```
M117 Printing...
```

End G-code

```
;End GCode
```

```
M104 S0      ;extruder heater off
```

```
M140 S0      ;heated bed heater off (if you have it)
```

G91 ;relative positioning  
G1 E-1 F300 ;retract the filament a bit before lifting the nozzle, to release some of  
the pressure  
G1 Z+0.5 E-5 X-20 Y-20 F[travel\_speed] ;move Z up a bit and retract filament even more  
G28 X0 Y0 ;move X/Y to min endstops, so the head is out of the way

M84 ;steppers off  
G90 ;absolute positioning  
;{profile\_string}

---





#### Extruder Tab

material diameter 1.75

I hope this works! 😊

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 GIF 😊

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