I Issue Rev Date In Inform pautometric as reference and Head - QA /Sec Head /Associate QA -Calibratic and the required from concerned and the required from the requir	Saulesell:			NOTEDIIGENT VICTOR			
Table 1 Process to the Control plant Process 1 How to set the calibration frequency for all measuring 4 keet Equipment - Organization of the sepacetive for Control plant Process Organization of the sepacetive for control plant Process Activity flow, four calibration & Set the calibration frequency for all measuring 4 keet Equipment - Organization of the sepacetive for control plant Process Activity flow, four calibration & Set the calibration frequency for all measuring 4 keet Equipment - Organization of the sepacetive frequency for all measuring 4 keet Equipment - Activity flow, four calibration & Set the calibration frequency for all measuring 4 keet Equipment - Activity flow, four calibration & Set the calibration frequency for all measuring 4 keet Equipment - Activity flow, four calibration & Set the calibration frequency for all measuring 4 keet Equipment - Activity flow, four calibration frequency flow, four calibration frequency for all measuring 4 keet Equipment - Activity flow, four calibration frequency flow, for the four calibration frequency flow, for f	MUSASHI		,	WORN INSTRUCTION		How to set the calibration fr	equency for measuring & test
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Cost is explicable to all measuring instruments as referenced in the expected 4 Process should be seed that costs of A. Size has dissected at the expected 4 Process should be seed to the continuent and the seed of the s	1. Purpose :To establish a Proced	ure for Calibrati	ంద	to set the calibration frequency for all measuring	est Equipment -		
Matter that - Qui libe that it has cline of the californium is better that - Qui libe that it has cline of the californium is better that californium is bet	2. Scope :This process is applicab	ole to all measur	ing instruments &	as referenced in the respective Process sheet or Control	plans/ PQCS.		
The state of the collection is Set the collection in Set the colle	3. Process owner: Department He	ad - QA /Sec He	ad /Associate QA	-Calibration			
Figure 1004 Figur				& Set the	alibration frequency		
Figure 1 and	NEW GAUGE JINSTRUMENT FLOW			REGULAR FLOW			
Sealed to south the recorded by Sealed Carl Copy Sealed to the control of call before Sealed Carl Copy Sealed to the carl Carl Carl Carl Carl Carl Carl Carl C	Procuremen	t of Naw gauges /inst	rument	Frepare / review List of Measuring Instruments & gauges Instruments & gauges			
Sobiety New place and the proposed and the proposed distributions of contractions and proposed and the prop	Raise LOI /PO	e requition from conce	erned cture or	Submit the gages for calibration			
Solution is a route of lock values in the control of the control o	Approve the gauge base	Supplier Supplier	of calibration	List of Measuring Instruments &	—		
Signature National Property and State Stat	Search for new source	Is the Gauge Acceptable	>		In-house calibration	(m)	
Feynetic Average San Charges design to the Merit Plant of the Merit Pl	Inform the		Assign sr. no & Uj gauges /Instrument frequency based instrument / o		Verif		
Favoities of the Wash and the closed Weeky and the state of the control of th				N is the Gauge		Is gauge Check the life of the OK settre Control of the Control of	Same calibration frequency frequency
Rev No Rev Date Changes detials Checked By Chec	Verify any lot a using the using the leave life available, Valid Equivalent, calibral	vailable checked its gauge lis gauge late the lots using a led gauge (New one)		Reject & scrap Rase he requiren For Naw requirence For Naw requirence	rack 1) as ed . Update History Card status, Gaade track status, Gaade track	creck the Wear Pattern & trend & Calibration history records history records if Gauge-Instrument wear patten is mcre then specification	z
Rev No Rev Date Changes detials OC 24.02.18 NEW RELEASES And Market And Mar		N Info	m customer about sus fuct & decide disposition	Sand for Repair Or make it repair Acceptable	color code/ sticker with due date. Issue the Gauge / instrument to the work station	Revise the cal bration frequency N-2	
pdeep San Checked By Approved By		18	Changes detials NEW RELEASES	>			
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