

**INITIAL PRODUCTION PARTS**

Part Number		IPP Control No.	
Part Name			
Drawing Change No.		Total Qty.	
Lot No.		No. of Lot	
Issuing Date		Issuing Section	

**ITEMS**

Please Encircle the relevent Item

1. Drawing change	8. Die change
2. New supplier	9. Trouble occurrence
3. Change in machining conditions or method	10. Change in inspection method/frequency
4. Material change	11. Operator change
5. Process change	12. Deliovery of initial products
6. Machine change	13. Others
7. Change of jigs/tools	14. Seldom used models

Details :

 Issued by  
(Engg & above)

HOD

\*Data has to be attached while issuing the initial parts.

ROUTE								Result of Final Inspection	Accepted	Verified by FI(QA) Person
JUDGEMENT										
SIGNATURE										Rejected

Please Encircle the relevant item	<b>Final Process</b>	Quality Section( Remarks and sign.)
1. Initial parts within the factory	to quality	
2. Initial parts of the customer	to communicate	

1. White copy (To issuing dept)
2. Yellow Copy (To final insp QA)
3. Pink Copy (With material)