

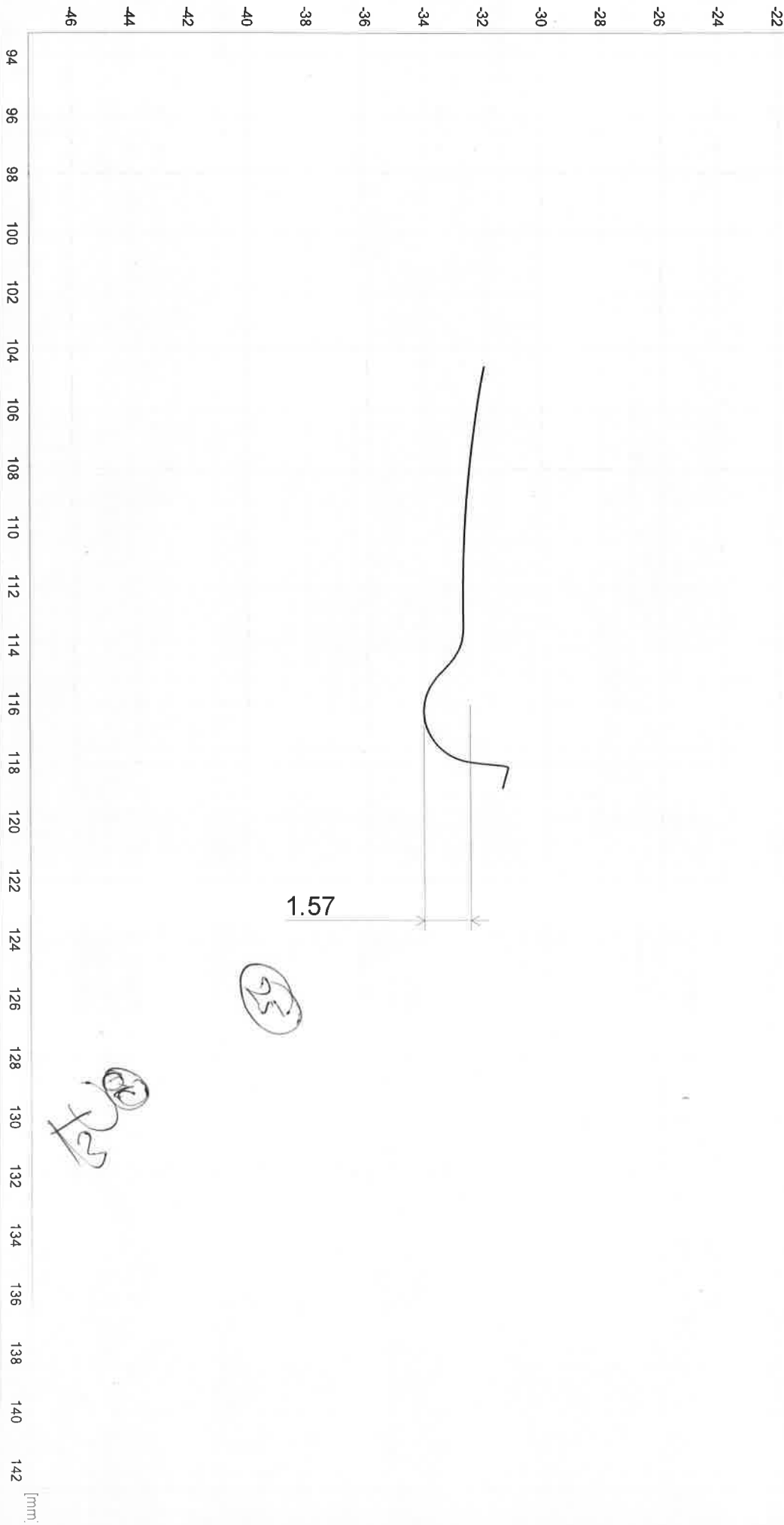
CONTOUR REPORT

Property		KONA GPDN LAYOUT INSPECTION -1	
Title	KONA GPDN LAYOUT INSPECTION -1	Revised By	Musashi-BQA002
Subtitle		Revision No.	1
Created By	Musashi-BQA002	Date/Time start	22-06-2019 12:00:07
Created Date/Time	22-06-2019 12:03:38	Date/Time end	22-06-2019 12:00:37
Revised Date	22-06-2019 12:03:38		

MAP-ID BLR

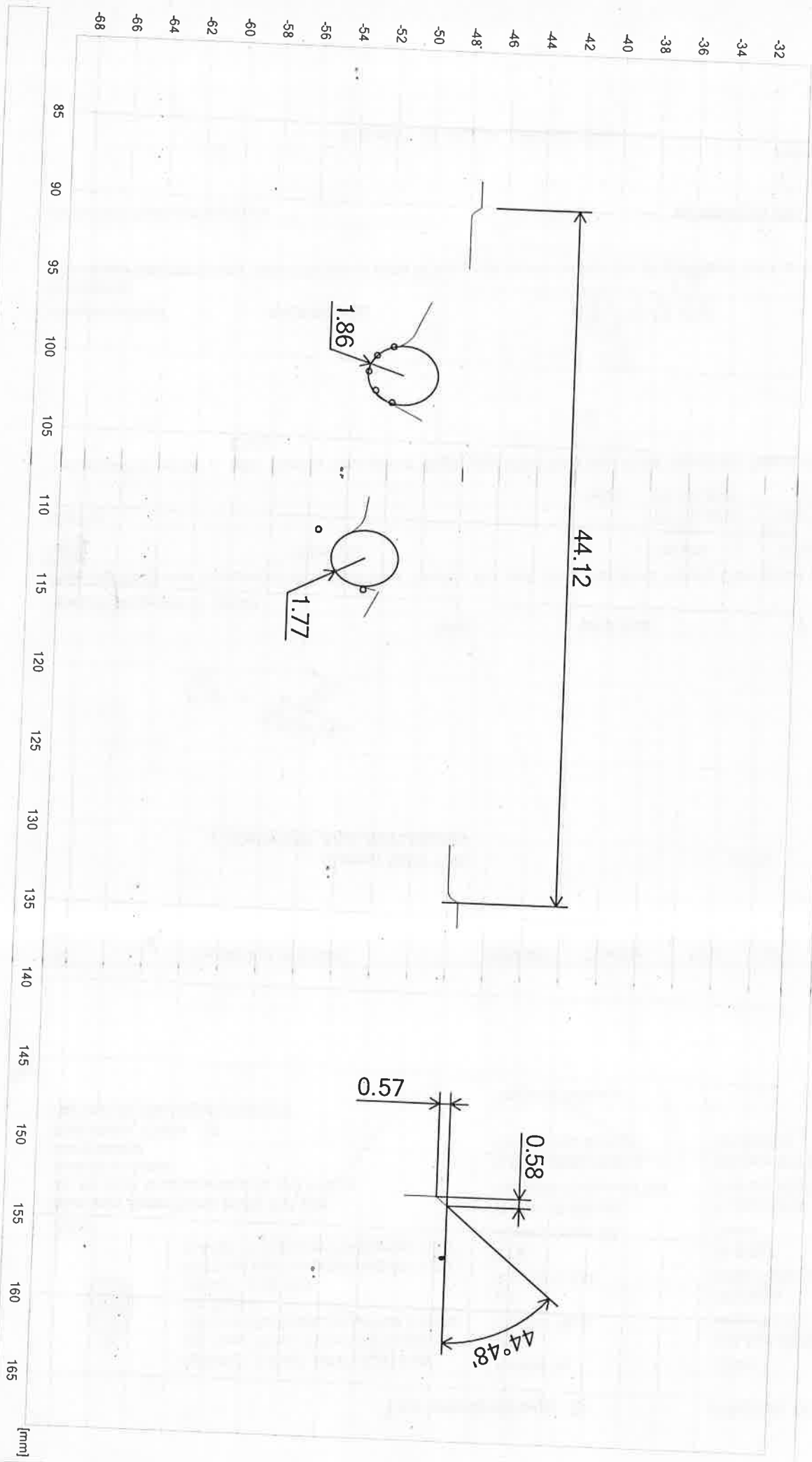
Meas Result Geo Data X Mag: x5.15 Z Mag: x5.15 <Contour>

[mm]



Surface Texture Measurement Result

Property		Title	
Subtitle		KONA GPDN FINAL LAYOUT	
Created By		Administrator	
Created Date/Time		26-06-2019 10:48:19	
Reversed Date		10-26-06-2019 10:48:32	
Reversed By		10 Administrator	
Revision No.		2	
Date/Time start		26-06-2019 10:22:34	
Date/Time end		26-06-2019 10:45:29	



CONTOUR REPORT

Property	
Title	GPON KONA FINAL GROOVE OTHER SIDE
Subtitle	
Created By	Musashi-BQA002
Created Date/Time	27-06-2019 18:17:48
Revised Date	27-06-2019 18:46:14
Revised By	Musashi-BQA002
Revision No.	5
Date/Time start	27-06-2019 18:14:11
Date/Time end	27-06-2019 18:16:48

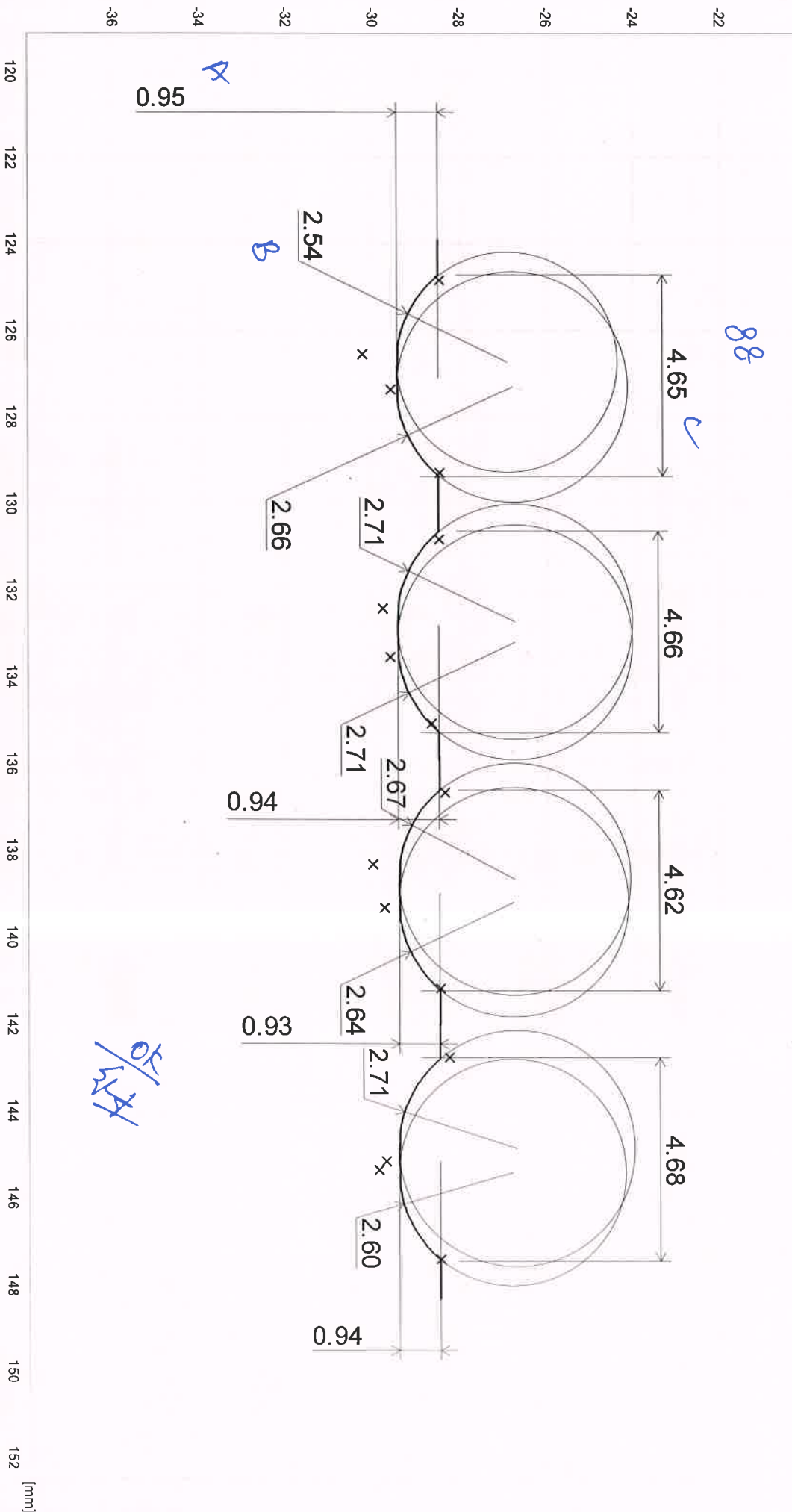
MAP-ID BLR

Meas Result Geo Data X Mag: x7.64 Z Mag: x7.64 <Contour>

[mm]

Φ30.5

88



CONTOUR REPORT

Property	
Title	GPDN KONA FINAL GROOVE GROOVE SIDE
Subtitle	
Created By	Musashi-BQA002
Created Date/Time	27-06-2019 18:29:03
Revised Date	27-06-2019 18:47:42
Revised By	Musashi-BQA002
Revision No.	3
Date/Time start	27-06-2019 18:18:20
Date/Time end	27-06-2019 18:28:04

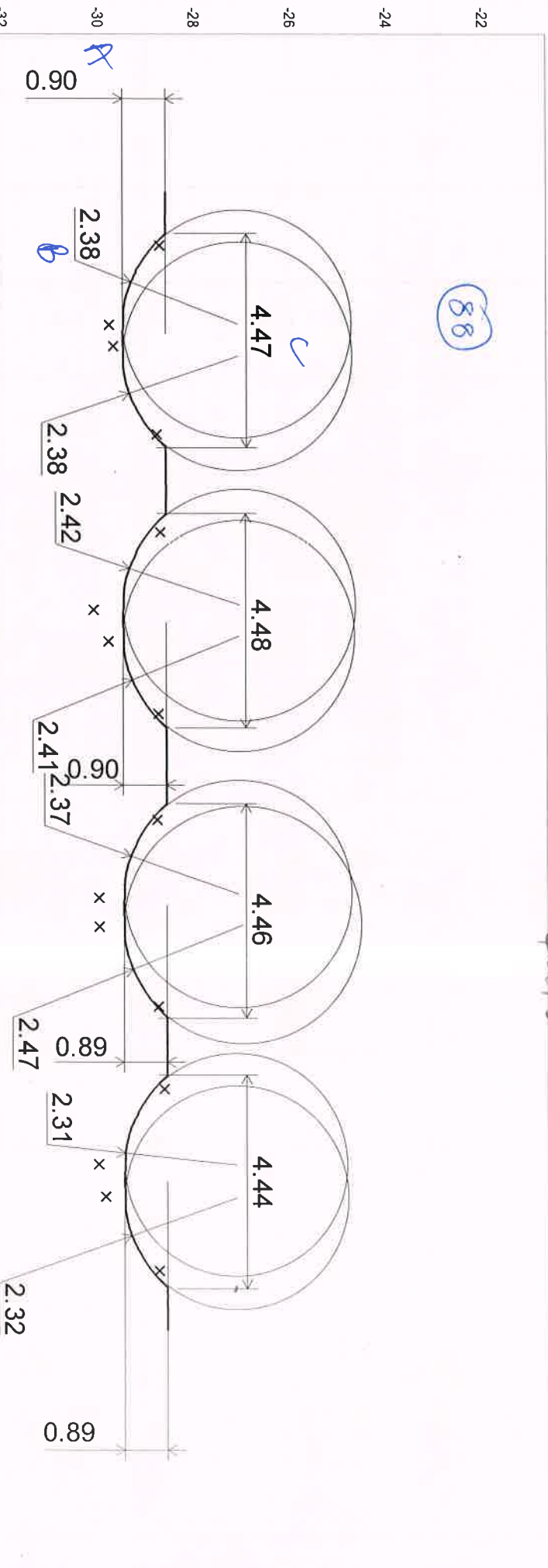
MAP-ID BLR

Meas Result Geo Data X Mag: x8.148 Z Mag: x8.148 <Contour>

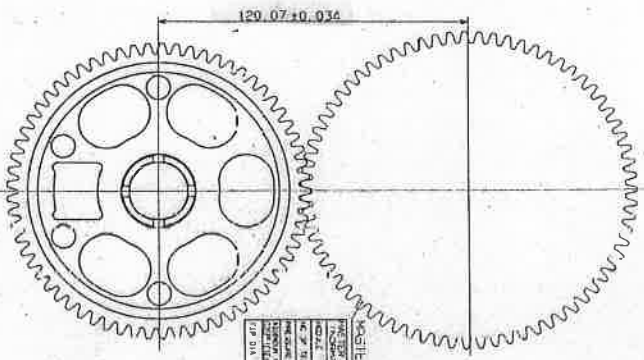
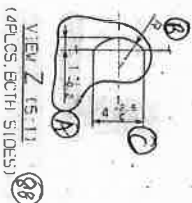
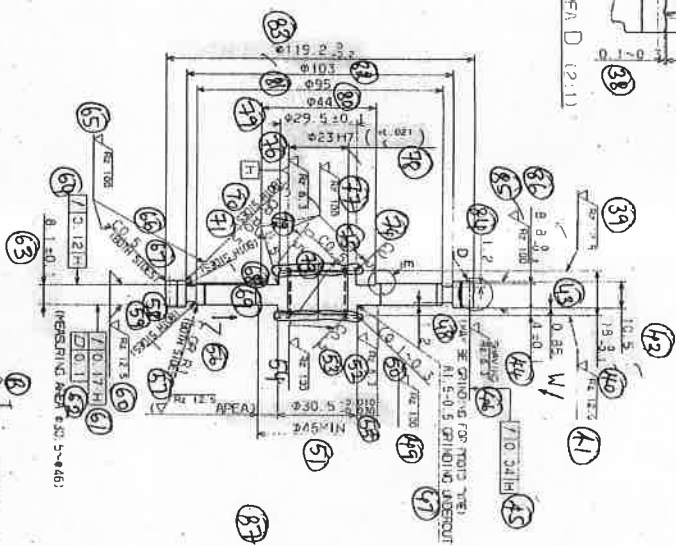
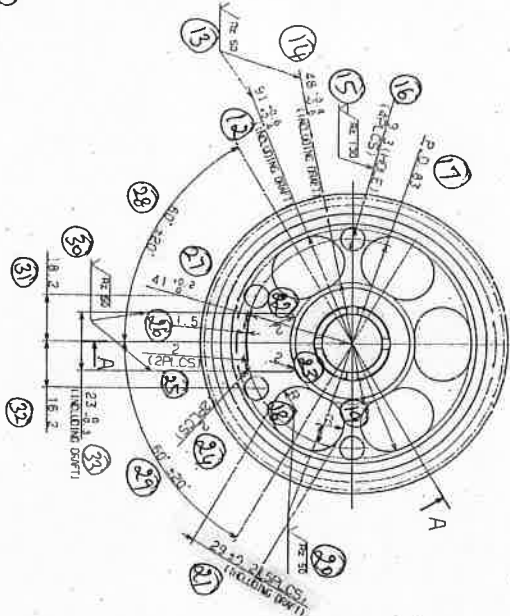
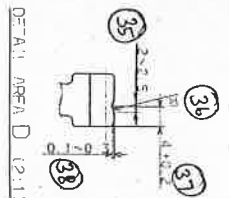
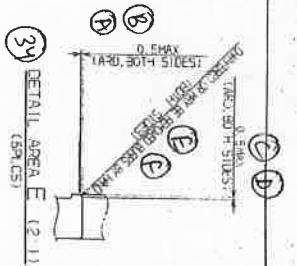
[mm]

φ29.5

(88)



α/β
87



ITEM	DESCRIPTION	UNIT	VALUE
1	OUTER DIAMETER	mm	120.07 ± 0.034
2	INNER DIAMETER	mm	62.14 ± 0.034
3	FACE WIDTH	mm	12.7 ± 0.13
4	ADDENDUM	mm	1.25 ± 0.05
5	DEDUCTUM	mm	0.75 ± 0.05
6	CHORDAL ADDENDUM	mm	1.25 ± 0.05
7	CHORDAL DEDUCTUM	mm	0.75 ± 0.05
8	CHORDAL THICKNESS	mm	12.7 ± 0.13
9	CHORDAL SPACE	mm	12.7 ± 0.13
10	CHORDAL ADDENDUM	mm	1.25 ± 0.05
11	CHORDAL DEDUCTUM	mm	0.75 ± 0.05
12	CHORDAL THICKNESS	mm	12.7 ± 0.13
13	CHORDAL SPACE	mm	12.7 ± 0.13

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1	OUTER DIAMETER	mm	120.07 ± 0.034	
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6	CHORDAL ADDENDUM	mm	1.25 ± 0.05	
7	CHORDAL DEDUCTUM	mm	0.75 ± 0.05	
8	CHORDAL THICKNESS	mm	12.7 ± 0.13	
9	CHORDAL SPACE	mm	12.7 ± 0.13	

CONTROLLED COPY
 USER CODE: 1111
 SIGNATURE: [Signature]
 DATE: 27.5.11

CONTROLLED COPY
 USER CODE: 1111
 SIGNATURE: [Signature]
 DATE: 27.5.11

ITEM	DESCRIPTION	UNIT	VALUE
1	OUTER DIAMETER	mm	120.07 ± 0.034
2	INNER DIAMETER	mm	62.14 ± 0.034
3	FACE WIDTH	mm	12.7 ± 0.13
4	ADDENDUM	mm	1.25 ± 0.05
5	DEDUCTUM	mm	0.75 ± 0.05
6	CHORDAL ADDENDUM	mm	1.25 ± 0.05
7	CHORDAL DEDUCTUM	mm	0.75 ± 0.05
8	CHORDAL THICKNESS	mm	12.7 ± 0.13
9	CHORDAL SPACE	mm	12.7 ± 0.13
10	CHORDAL ADDENDUM	mm	1.25 ± 0.05
11	CHORDAL DEDUCTUM	mm	0.75 ± 0.05
12	CHORDAL THICKNESS	mm	12.7 ± 0.13
13	CHORDAL SPACE	mm	12.7 ± 0.13

NOTE
 1. THE GEAR IS TO BE MANUFACTURED TO THE DIMENSIONS AND TOLERANCES SPECIFIED.
 2. THE GEAR IS TO BE MANUFACTURED TO THE DIMENSIONS AND TOLERANCES SPECIFIED.
 3. THE GEAR IS TO BE MANUFACTURED TO THE DIMENSIONS AND TOLERANCES SPECIFIED.