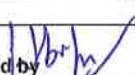



Rule	BIN WASHING FLOW	ISD-FC-006	Date-	
			Issue-01	Rev.00
Flow		Tool	Safety Tool	
Bin receiving				
↓				
Sorting		Limit sample mention by photos	Plastic globe under Work glove	
↓				
Dirty Bin	Heavy dirty Bin			
↓	↓			
Brushing	Wiping	Clean cloth	Plastic globe under Work glove	
↓	↓			
Air blowing	Brushing	Brush	Plastic globe under Work glove	
↓	↓			
Air blowing	Air blowing	Air gun	Plastic globe under Work glove Safety glasses, Mask	
↓	↓			
Washing		Washing machine		
↓				
Air blowing		Air gun	Plastic globe under Work glove Safety glasses, Mask	
↓				
Wiping		Clean cloth (Must)	Plastic globe under Work glove	
↓				
Covering by plastic		Plastic cover (reuse OK, replace after one breakage)	Plastic globe under Work glove	
↓				
Moving clean bin			Plastic globe under Work glove	
Prepared by 		Checked by 		Approved by 