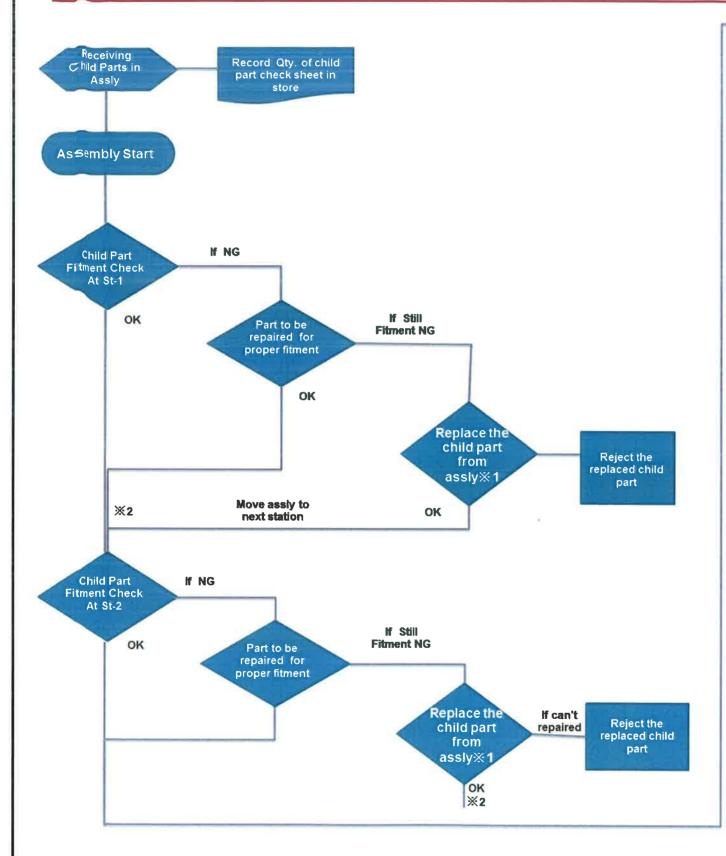




Child Part Controlling Route for Assembly





ок ※3 ISD-QA-050 Testing NG comp. & Dis assemble be Rejected OK OK **※3** If NG Gauge Pass -1 OK If NG X1 Gauge Pass -2 **Assembly Finish** Re-CHECK All Matching If NG X1 Qty. & Counter-Assly for miss or -matching check double child part OK Balance Qty. of If NG Child Part Incharge OK Record Qty. of child Dispatch

01.06.14

Date

Rev.No

New Release

Content

Vivek San Rangaiah San Ogata San

Checked

Approved

Prepared

¾1 : If want to dis-assembling and re-assembling, washer spl and circlip reuse prohibited.

※2: Child Part Fitment check at Station 2nd

※3 : Gear Roll Testing