

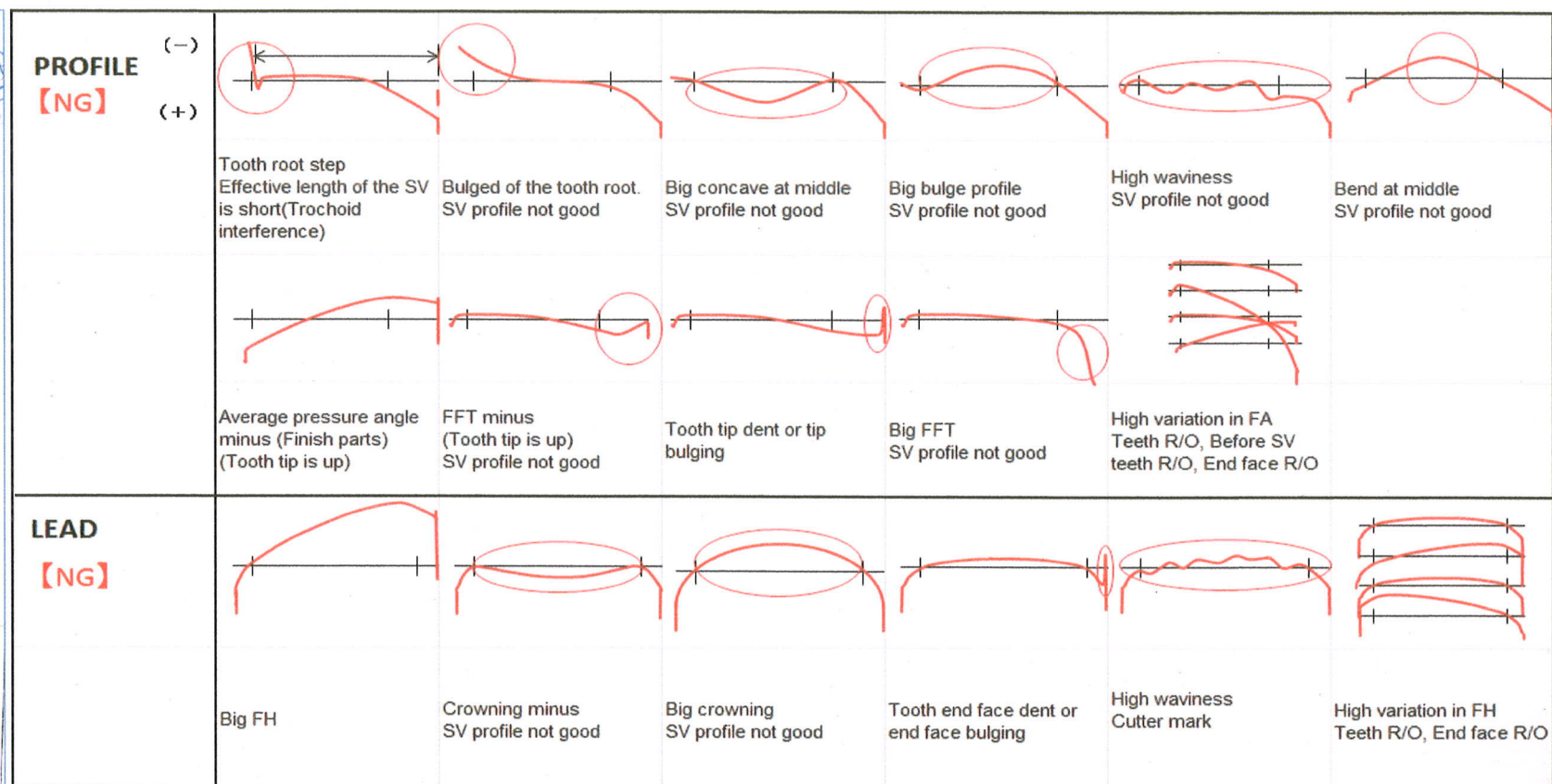
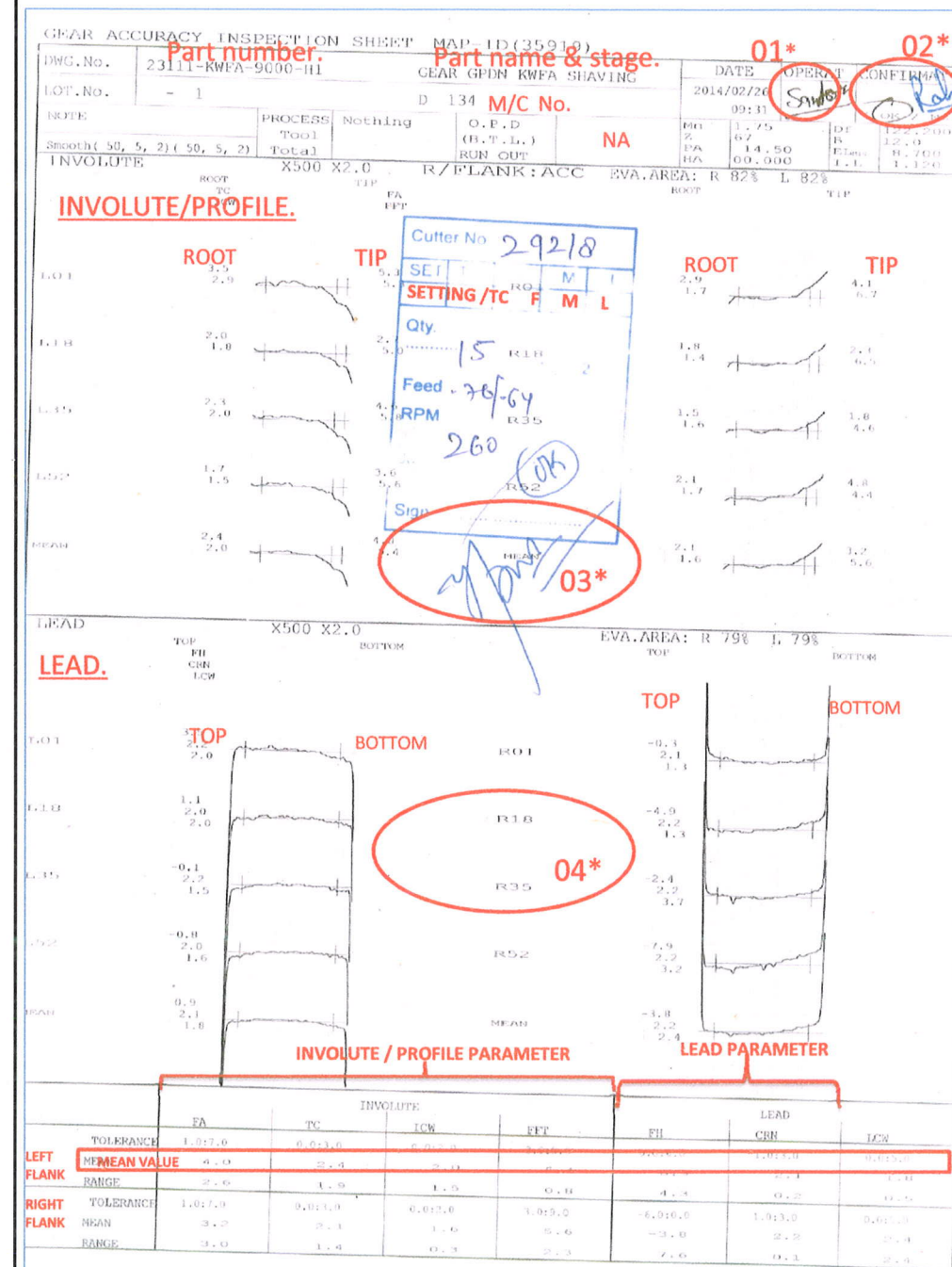
RULE Lead and Profile Graph Check /Judgemnet Rule (Process - Shaving)

ISD-QA-030

DATE :27.02.14
Issue 01 Rev. 00

Tooth Profile at Shaving Process Judgement Standard 2W
Decision rule at Shaving Process on the actual pattern of lead /profile.

Note :- First check pattern if found OK then verify value of Lead & Profile parameters against the specification given in Process Sheet.



Responsibility Matrix for signing the Lead Profile Graph

Sign.	Section	For Set up	For Mass Prod.
1*	Standard Room(QA)	<input type="radio"/>	<input type="radio"/>
2*	Operator /Line leader/Shift Engineer-Prod.	<input type="radio"/>	<input type="radio"/>
3*	Inprocess-QA	<input type="radio"/>	<input checked="" type="radio"/>
4*	Section Head(Prod.) in case on any abnormality found.	<input type="radio"/>	<input type="radio"/>

☐ Applicable, X-Not Applicable

Teeth Profile Evalation<SV process >

Lead & profile will have to evaluate based on actual pattern as per graph check rule and value according to process sheet .

Decision to be taken as per the responsibility matrix .

0	27.02.2014	New Releases
Rev.No.	Date	Description

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