

RULE

PROCESS FLOW DIAGRAM FOR CUT PIECE SAMPLE

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WIRE BINDED PARTS

MOVE ALL THE PARTS MADE IN THE LINE TO REJECTION AREA

SEPARATE THE SOFT PARTS AND HARD PARTS IN REJECTION AREA AND DAMAGE THE SOFT

MOVE ALL DAMAGED SOFT PARTS FROM EACH MODEL TO CUT PIECE SAMPLE AREA

SELECT THE NG SOFT PARTS & IDENTIFY WITH BINDED WIRE

LOAD THE BINDED NG PARTS IN RESPECTIVE JIG & PERFORM THE HEAT TREATMENT

AFTER HEAT TREATMENT SEPARATE THE WIRE BINDED PART AND USE THAT PART FOR HT LAB



WIRE BINDED

B88
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