

RULE	Lead & Profile Guidelines for Pre Despatch Inspection	ISD-QA-056 Date :10.01.2018,Issue No. 01,Rev.00
Objective: To improve the dispatch condition with PDI reports Scope To cover all dispatch send to customer with PDI reports Guideliness		Responsibility QA QA
1. Every day QA PDI person will take parts from every lot &give parts to std. room for PDI data QA PDI incharge- Daliy basis		QA PDI
2. After inspection of PDI parts by StD. room PDI person will collect all parts from std. room & verify L/P Graphs. QA PDI incharge- Daliy basis		QA PDI
3. If parts found within spec than make PDI report & inform to Dispatch.If any lot L/P graph found out of bend and in between $\pm 1\mu$,Than old the lot & take decision from QA head. QA PDI incharge- Daliy basis		QA PDI
4. Take judgement for Parts out of bend in between $\pm 1 \mu$, If OK than give go head for lots.		QA Head
5. Ensure PDI report is must for every lot by updation document (ISF -QA-98) ,handover to FC .		PDI QA

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