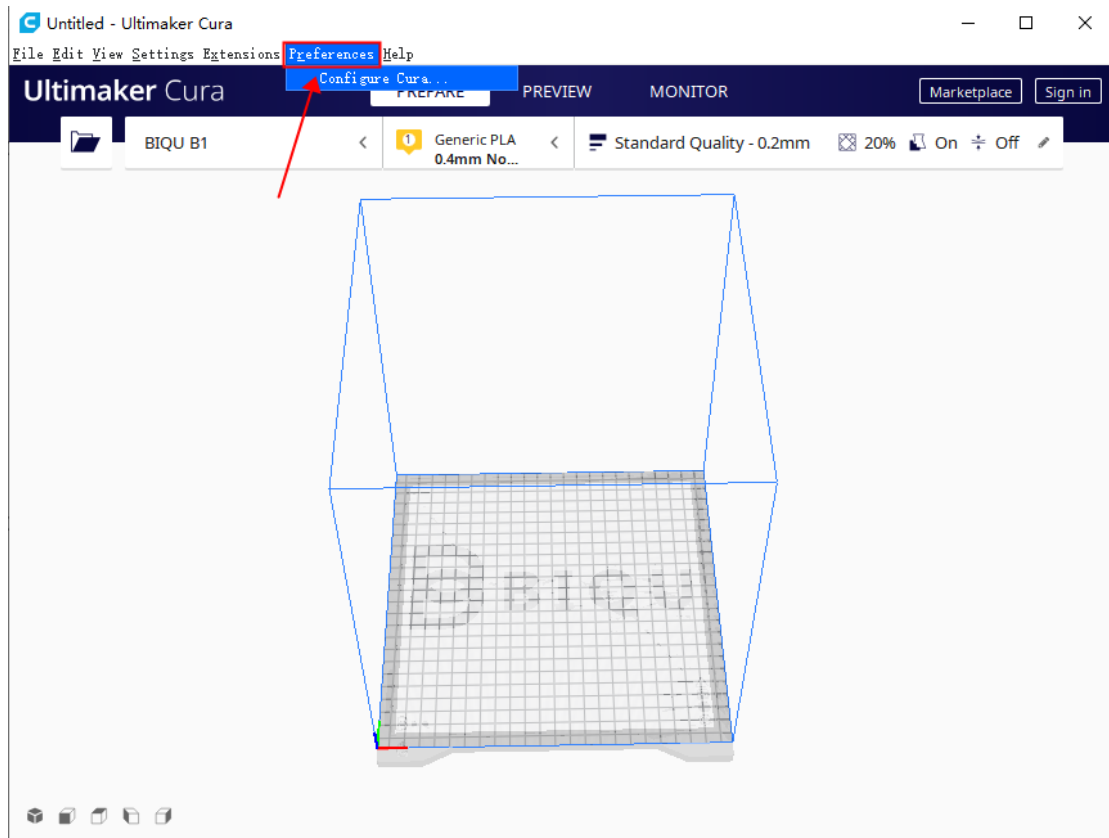
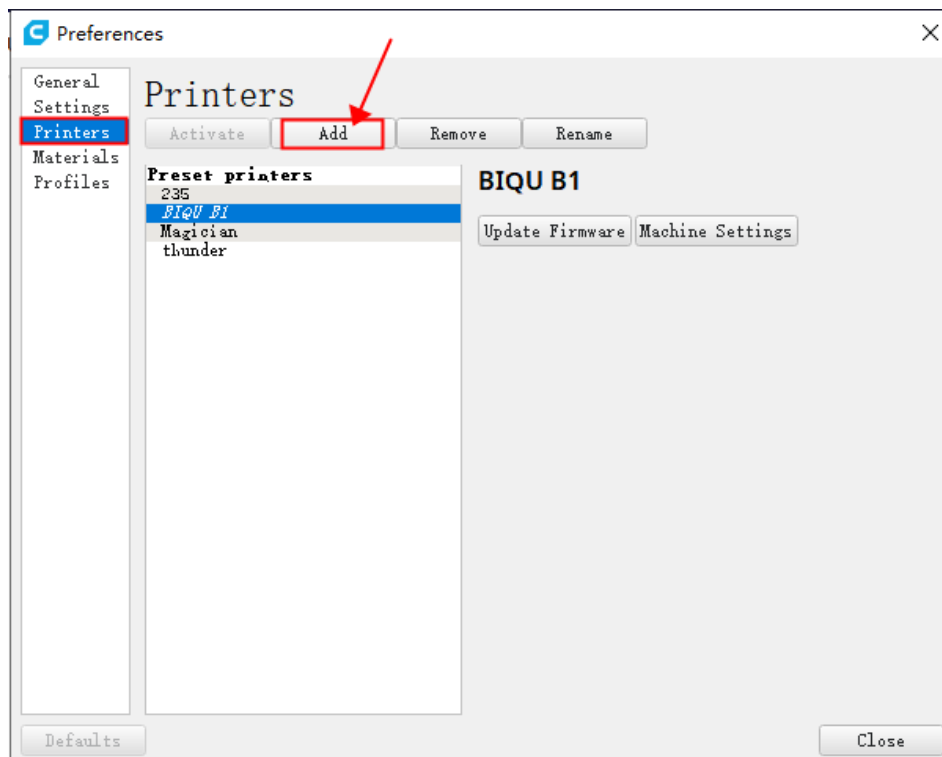


The Cura4.8 add to the step of 3D printer of BIQU-B1 SE PLUS

After installing well the slicing software Cura-4.8.0 version, then next open the main interface  
Preferences →→ Configure Cura



Printers →→ Add



Add a non-networked printer → → BIQU B1 → → Printer name: BIQU B1 SE PLUS → → Add

Add Printer ✕

Add a printer

Add a networked printer <

Add a non-networked printer ▾

BeamUp

BEEVERYCREATIVE

BFB

BIBO

BIQU

☒ BIQU B1

☐ BIQU B1 ABL

BLV

BQ

Builder

Cocoon Create

BIQU B1

ManufacturerBIQU

Profile authorLuke Harrison

Printer nameBIQU B1 SE PLUS

Cancel

Add

Printer → →

X(Width): 310 /Y(Depth): 310 /Z(Height): 340

Build plate shape: Rectangular

Heated bed: ✓ / G-code flavor: Marlin / Number of Extruders: 1

Add Printer ✕

Machine Settings

BIQU B1 SE PLUS

Printer

Extruder 1

Printer Settings

X(Width)310 mm

Y(Depth)310 mm

Z(Height)340 mm

Build plate shapeRectangular ▾

Origin at center☐

Heated bed☒

Heated build volume☐

G-code flavorMarlin ▾

Start G-code; E

Printhead Settings

X min-33 mm

Y min-23 mm

X max33 mm

Y max35 mm

Gantry Height27.5 mm

Number of Extruders1 ▾

End G-code;BIQU

Next

Extruder 1 →→Compatible material diameter: 1.75mm →→ Next

**Add Printer** [Close]

### Machine Settings

**BIQU B1 SE PLUS**

**Printer** | **Extruder 1**

**Nozzle Settings**

Compatible material diameter:  mm

Nozzle offset X:  mm

Nozzle offset Y:  mm

Cooling Fan Number:

**Extruder Start G-code** | **Extruder End G-code**

[Empty text area for Start G-code] | [Empty text area for End G-code]

**Next**

BIQU B1 SE PLUS →→Close

**Preferences** [Close]

General Settings | **Printers** | Materials Profiles

Activate | Add | Remove | Rename

**Preset printers**

235
BIQU B1
<b>BIQU B1 SE PLUS</b>
Magician
thunder

**BIQU B1 SE PLUS**

Update Firmware | Machine Settings

Defaults | **Close**

3D Printer BIQU B1 SE PLUS can be sliced now

