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SAMPLE TEST QUESTIONS BOILER MAKER - ITA WEBSITE 20 The first plate of the second ring on an 80-ft. diameter tank is being erected. When is the load line removed from the plate? A. After the butt straps have been tack welded to the shell. B. After the channels or flat bars have been welded in place.

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A boilermaker must go through an apprentice program to become a journeyman. The tests are not available online. The apprentices will go to school two weeks a year while working out on the field.

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question. The options consist of the one correct answer and three "distracters." Distracters are incorrect. (See Appendix C for a sample answer sheet). IP Red Seal exams contain three types of questions: Level 1 Knowledge and Recall Questions at this level test your ability to recall and understand definitions, facts, and principles.

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