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11.5 a) One example of a negative gain process that we have seen is the liquid level process with the outlet stream flow rate chosen as the manipulated variable  $c_{LT}$   $h$   $p$   $w$  With an "air-to-open" valve,  $w$  increases if  $p$  increases.

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Process temperature response for a step input b) The overshoot can be obtained from Eq. 5-52 or Fig. 5.11. From Figure 5.11 we see that  $OS \approx 0.05$  for  $\zeta=0.7$ . This means that maximum temperature is  $T_{max} \approx 70^\circ + (18)(0.05) = 70 + 0.9 = 70.9^\circ$  From Fig 5.15 we obtain a more accurate value.

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