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9.18 There are three alternatives: Station Alternative 1 Tasks Alternative 2 Tasks Alternative 3 Tasks 1 A, B, F A, B A, F, G 2 C, D C, D H, B 3 E F, G C, D 4 G, H E E 5 I H, I I Each alternative has an efficiency of 86.67%. implies , so output . 16 Instructor's Solutions Manual t/a Operations Management Chapter 9: Layout Strategy 15

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