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Process temperature response for a step input b) The overshoot can be obtained from Eq. 5-52 or Fig.  
5.11. From Figure 5.11 we see that  $OS \approx 0.05$  for  $\zeta = 0.7$ . This means that maximum temperature is  
 $T_{max} \approx 70^\circ + (18)(1.05) = 70 + 18.9 = 88.9^\circ$  From Fig 5.15 we obtain a more accurate value.

11.5 a) One example of a negative gain process that we have seen is the liquid level process with the outlet stream flow rate chosen as the manipulated variable. With an "air-to-open" valve,  $w$  increases if  $p$  increases.

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