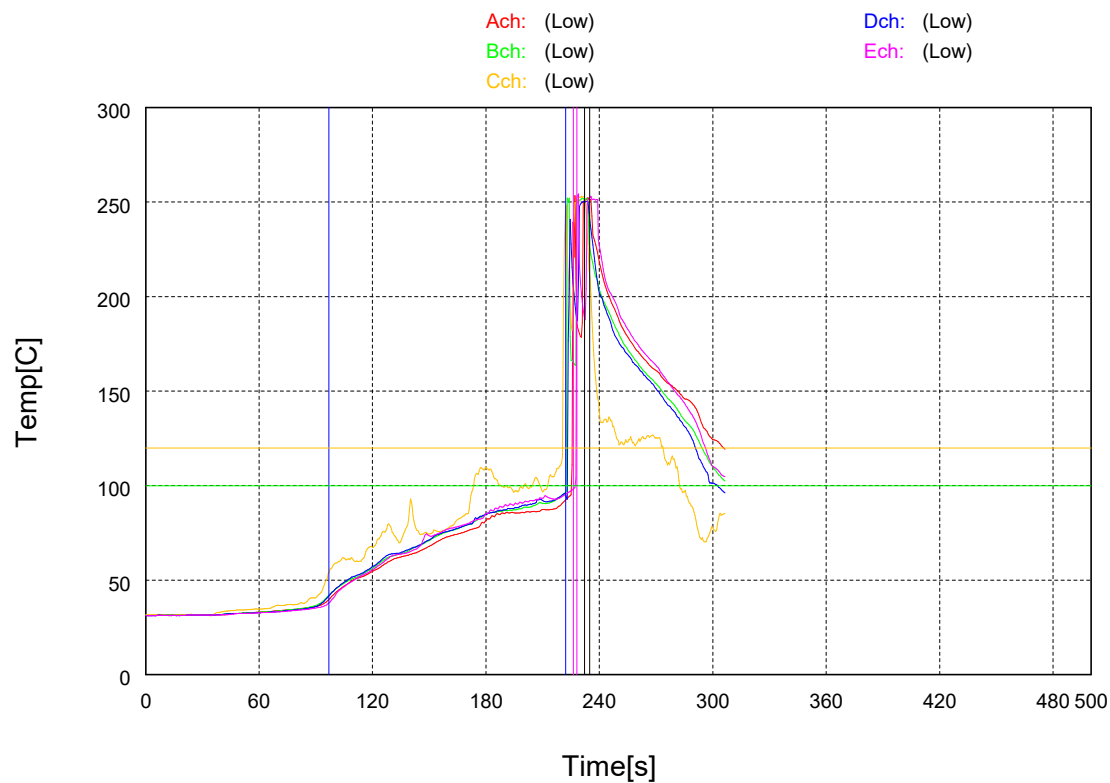


TAM-60 Profile data



Settings of PCB		Settings of Instrument					JT620L
File Name		Preheater Setting 1		200C			
Measured Date	05/16/2023 14:14:43	Preheater Setting 2		250C			
Operator	Payungsak	Preheater Setting 3		200C			
Board Name	MLA51D889001	Preheater Setting 4		-----			
No.		Setup Temp. for Dip1		255C			
Sampling Time	0.50s	Setup Temp. for Dip2		255C			
Notes	Preheat 90-130	Setup Temp. for Dip3		-----			
	Temp 253-260	Conveyor Speed		160.000 m/min.			
	Dip Time2-5 scc.	Notes					
Board Face		Low					
Analyzed Data		Ach	Bch	Cch	Dch	Ech	Fch
Preheat Time[s]		125.35	126.20	125.00	125.40	125.00	
Preheat Peak Temp.[C]		92.4	93.8	109.7	92.9	95.8	
Preheat Rate[C/s]		0.42	0.44	0.52	0.45	0.46	
Dip1 Time[s]		1.95	2.00	1.95	1.70	2.00	
Dip2 Time[s]		2.75	2.40	2.40	2.80	2.75	
Dip1 Peak Temp.[C]		253.5	179.1	248.2	227.9	254.3	
Dip2 Peak Temp.[C]		253.5	253.4	253.2	253.4	253.2	
Drop Time[s]		4.00	3.55	4.75	3.95	4.00	
Drop Temp.[C]		178.5	163.7	182.2	187.1	187.9	
Cooling Time[s]		72.10	74.45	51.55	68.75	70.10	
Cooling Rate[C/s]		-2.10	-2.03	-2.97	-2.19	-2.16	
Peak Temp[C]		253.5	253.4	253.2	253.4	254.3	
Setting Over Time[C]		120.0	120.0	120.0	120.0	120.0	
Over Time[s]		80.00	71.50	53.00	67.50	68.50	