

Cover Page

Profficient efficiency  
dashboard

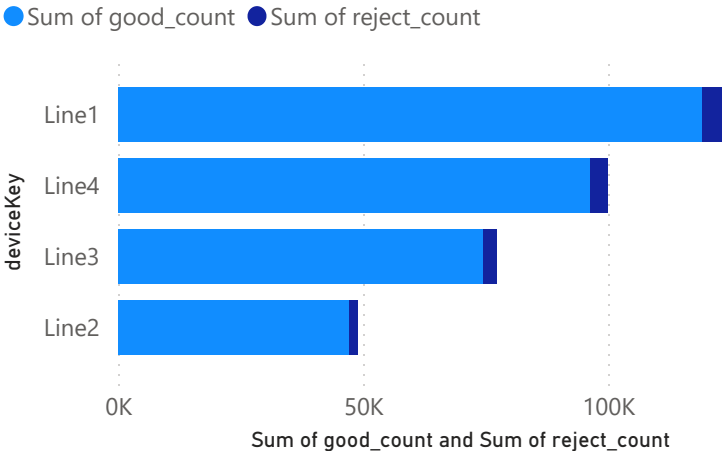
Downtime Analysis Dashboard

Quality Issues Dashboard

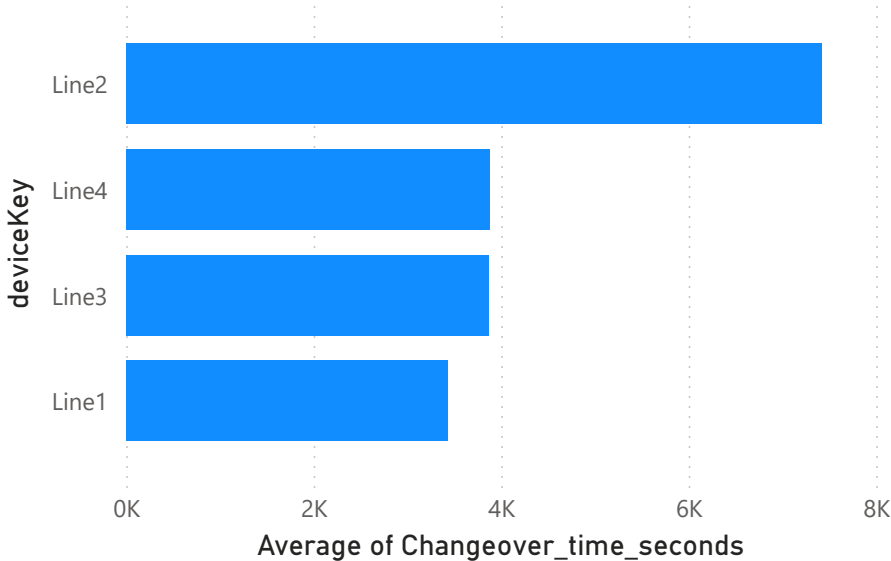
# BeerBo Printing

# Profficient efficiency dashboard

Sum of good\_count and Sum of reject\_count by deviceKey



Average of Changeover\_time\_seconds by deviceKey



11.79K

Sum of reject\_count

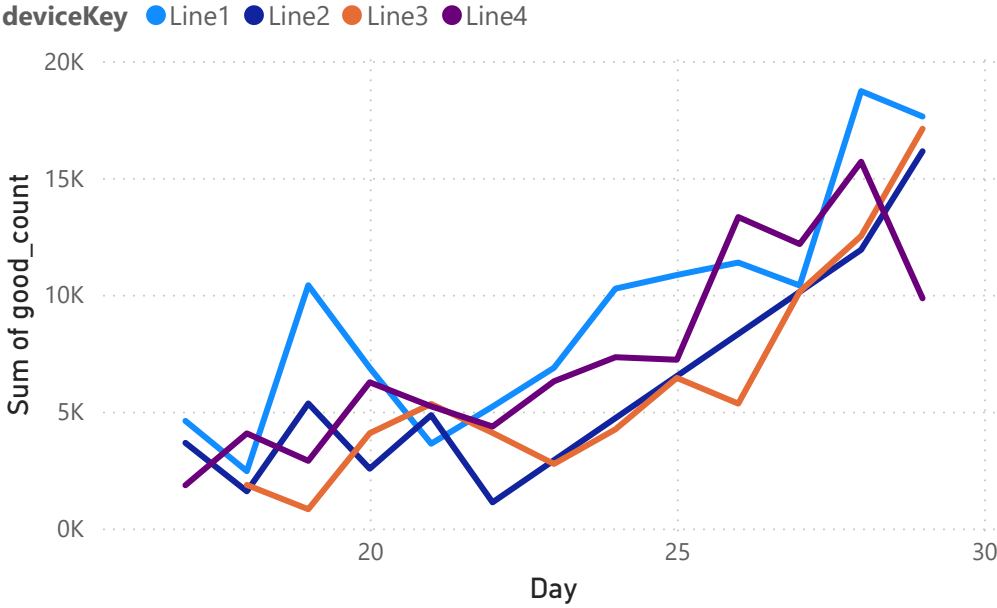
4.30K

Average of Changeover\_tim...

337.51K

Sum of good\_count

Sum of good\_count by Day and deviceKey



deviceKey	part_display_name	start_time	Sum of Changeover_time_seconds
Line2	Part C	1/28/2025 10:45:27 AM	544252
Line3	Part L	1/19/2025 6:37:17 PM	100462
Line2	Part I	1/19/2025 12:17:30 AM	53018
Line3	Part H	1/20/2025 10:19:19 PM	51676
Line1	Part G	1/18/2025 12:17:32 PM	48677
Line2	Part K	1/20/2025 8:29:55 AM	46808
Line4	Part C	1/19/2025 4:23:46 PM	45453
Line4	Part D	1/21/2025 11:27:17 PM	45093
Line3	Part I	1/23/2025 5:00:00 AM	40593
Line3	Part O	1/24/2025 2:15:00 AM	40500
Total			3484514

- deviceKey
- ☐ Line1
  - ☐ Line2
  - ☐ Line3
  - ☐ Line4





# Downtime Analysis Dashboard

185.30

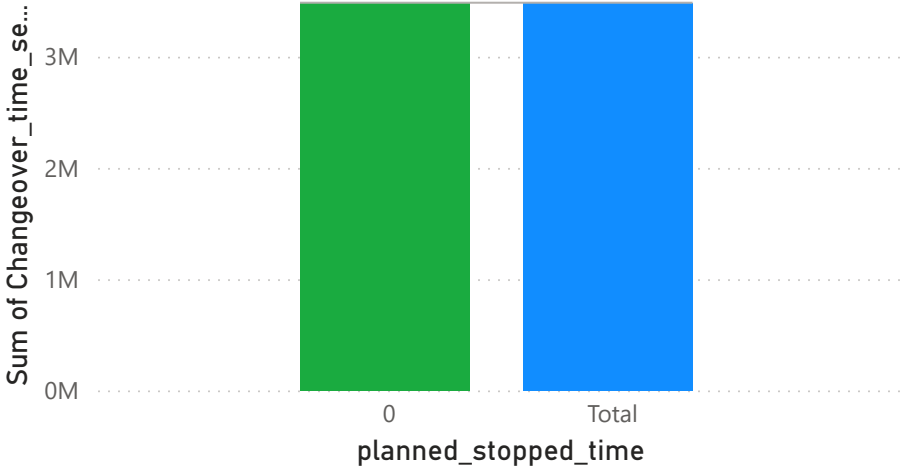
Sum of unplanned\_stop\_time

692K

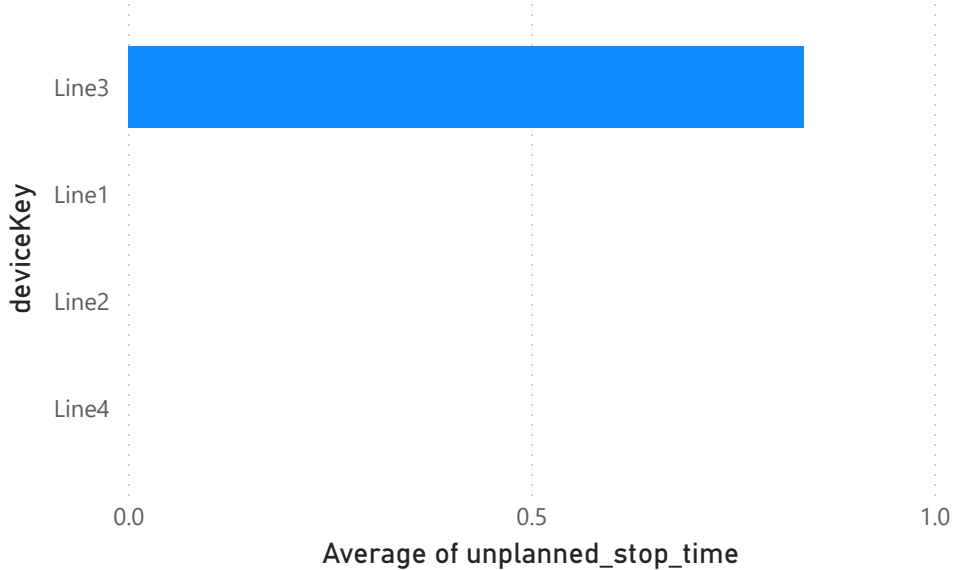
Total Time

Breakdown of Downtime

● Increase ● Decrease ● Total

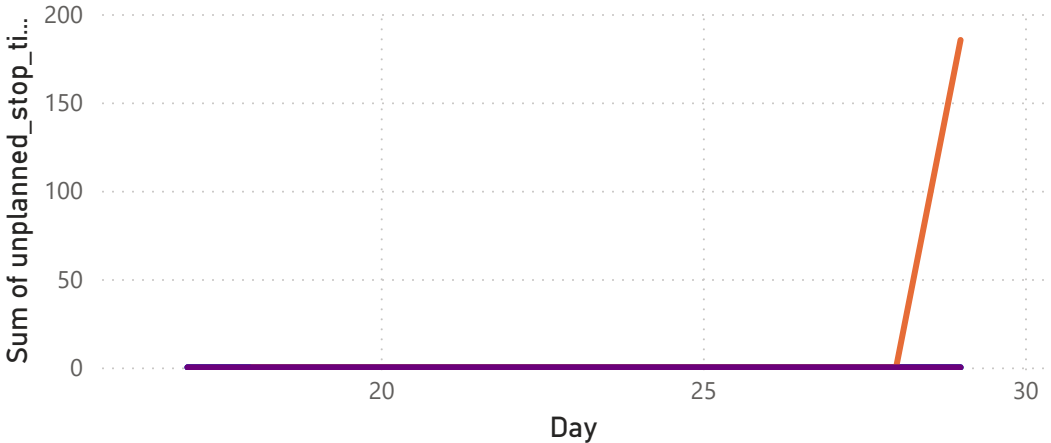


Average of unplanned\_stop\_time by deviceKey



Sum of unplanned\_stop\_time by Day and deviceKey

deviceKey ● Line1 ● Line2 ● Line3 ● Line4



deviceKey	process_state_reason_display_name	Day	Sum of unplanned_stop_time
Line3	Security Alarm	29	185.30
Line1	Break	24	0.00
Line1	Break	26	0.00
Line1	Break	28	0.00
Line1	Break	29	0.00
Line1	Lunch	29	0.00
Line1	Running Normally	17	0.00
Line1	Running Normally	18	0.00
Line1	Running Normally	19	0.00
Line1	Running Normally	20	0.00
Line1	Running Normally	21	0.00
Total			185.30

shift\_display\_n... ▾

- ▾ ☐ First Shift
- ▾ ☐ Second Shift
- ▾ ☐ Third Shift

- ▾ ☐ Line1
- ▾ ☐ Line2
- ▾ ☐ Line3
- ▾ ☐ Line4

Quality Issues Dashboard

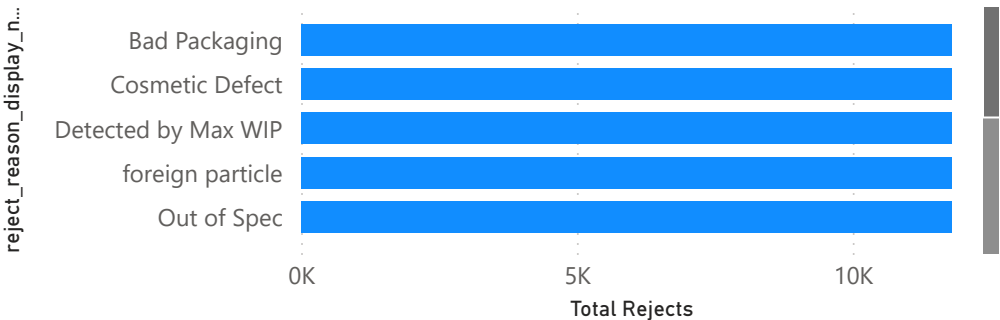
11.79K

Total Rejects

3.38

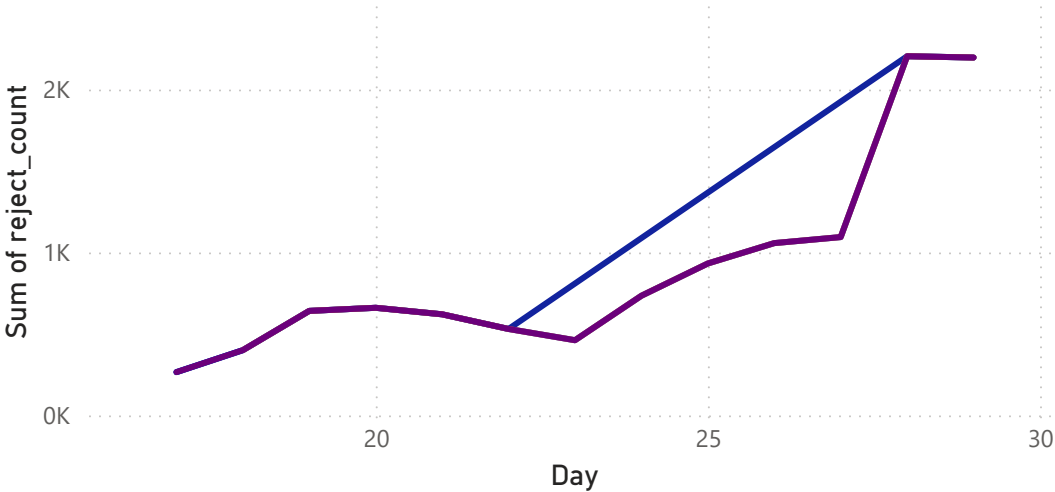
% Reject Rate

Total Rejects by reject\_reason\_display\_name



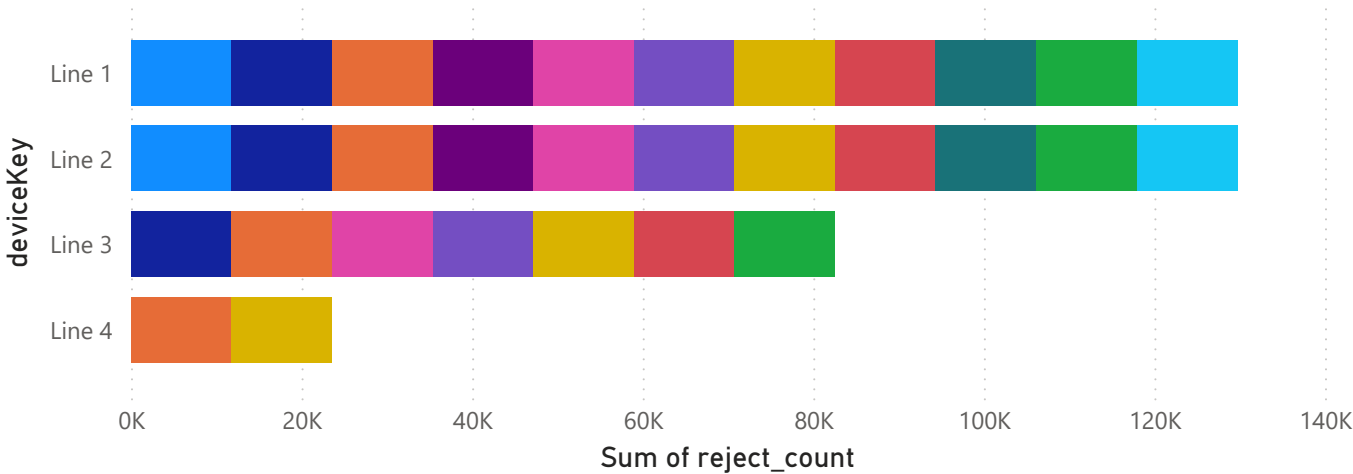
Sum of reject\_count by Day and deviceKey

deviceKey Line 1 Line 2 Line 3 Line 4



Sum of reject\_count by deviceKey and reject\_reason\_display\_name

reject\_reason\_display\_name Bad Pac... Cosmeti... Detecte... foreign ... Out of S... Overwei...



deviceKey	reject_reason_display_name	prodmetric_stream_key	Sum of reject_count
Line 1	Bad Packaging	5421101	11,794.00
Line 1	Bad Packaging	5421464	11,794.00
Line 1	Bad Packaging	5421736	11,794.00
Line 1	Bad Packaging	5425000	11,794.00
Line 1	Bad Packaging	5425187	11,794.00
Line 1	Bad Packaging	5425237	11,794.00
Line 1	Bad Packaging	5425418	11,794.00
Line 1	Bad Packaging	5426614	11,794.00
Line 1	Bad Packaging	5427064	11,794.00
Line 1	Bad Packaging	5427563	11,794.00
Line 1	Bad Packaging	5428316	11,794.00
Line 1	Bad Packaging	5428637	11,794.00
Total			11,794.00