Response Surface Methodology: Central Composite Designs

BIOE 498/598 PJ

Spring 2022

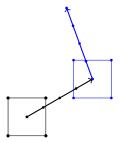
▶ Begin with a FF+CP design.



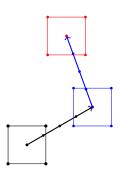
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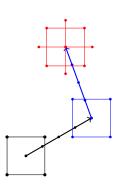
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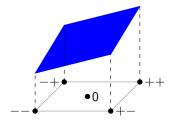


- ▶ Begin with a FF+CP design.
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- ► **Today**: Fitting a model to a curved response surface.

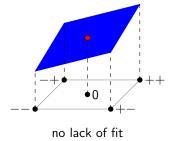


- ▶ The FF designs used for process improvement are usually augmented by **center points** repeated runs at the design center (0,0).
- Center points serve two purposes:
 - 1. Estimate the *pure error* via the standard deviation of the repeated runs.
 - 2. Test for *lack of fit* to detect curvature.

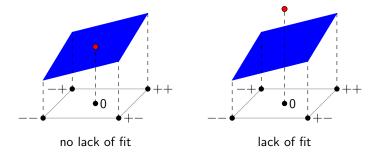
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4.
$$F_{\text{curve}} = \frac{SS_{\text{curve}}/\text{DF}(SS_{\text{curve}})}{SS_{\text{error}}/\text{DF}(SS_{\text{error}})}$$

temp	time	yield
_	_	39.3
_	+	40.0
+	_	40.9
+	+	41.5
0	0	40.3
0	0	40.5
0	0	40.7
0	0	40.2
0	0	40.6

1. $\bar{y}_{fact} = (39.3 + 40.0 + 40.9 + 41.5)/4 = 40.425$ $\bar{y}_{center} = (40.3 + 40.5 + 40.7 + 40.2 + 40.6)/5 = 40.46$

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pf(0.0605, 1, 4, lower.tail=FALSE) $\rightarrow p < 0.818$.

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- 5. Switch to a curved model and Response Surface Methodology (RSM).

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$$y = 20 + 3.6x_1 - 1.8x_2 - 0.6x_1x_2$$

Set $x_2 = 0$, then $y \to \infty$ as $x_1 \to \infty$.

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- ▶ If you know *f* for your system, congrats! Fit its parameters with regression and use it.
- ▶ Usually we don't know f, so we approximate it with a simpler function.
- ▶ We are not claiming that *f* is a particular shape. Rather, we claim that an approximation is "good enough" over our domain of interest.

Approximating f with a general quadratic

Let's find the second-order Taylor series of $f(x_1, x_2)$ centered at zero:

$$f(x_1, x_2) \approx f|_0 + \frac{\partial f}{\partial x_1}\Big|_0 x_1 + \frac{\partial f}{\partial x_2}\Big|_0 x_2 + \frac{1}{2} \frac{\partial^2 f}{\partial x_1^2}\Big|_0 x_1^2 + \frac{1}{2} \frac{\partial^2 f}{\partial x_2^2}\Big|_0 x_2^2 + \frac{1}{2} \frac{\partial^2 f}{\partial x_1 \partial x_2}\Big|_0 x_1 x_2$$

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$$y = \beta_0 + \sum_{i=1}^k \beta_i x_i + \sum_{i=1}^k \beta_{ii} x_i^2 + \sum_{j=1}^k \sum_{i=1}^{J-1} \beta_{ij} x_i x_j.$$

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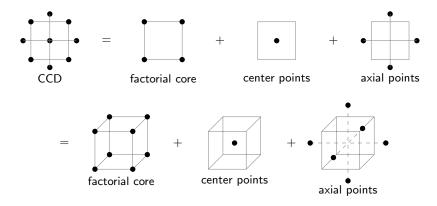
▶ This model has 1 + 2k + k(k - 1)/2 parameters, so RSM designs must have at least this many runs.

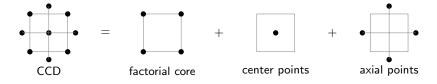
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- A factorial or FF design can estimate FO and TWI terms.
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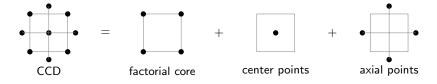
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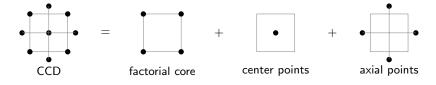




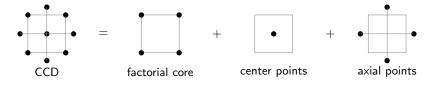
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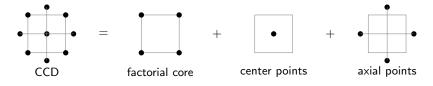
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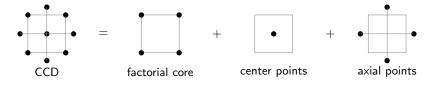
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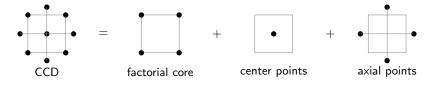
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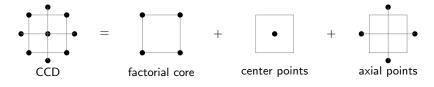
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 - All other factors are set to 0.



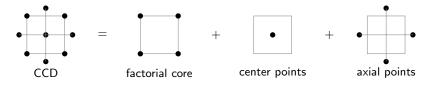
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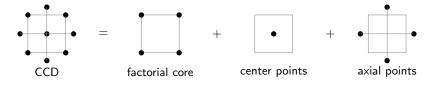
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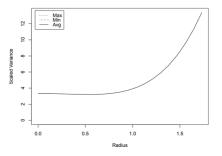
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 - 2. The number of center runs
 - 3. The value of α

Uniform precision

A model has uniform precision if the variance at design radius 1 is the same as at the center.

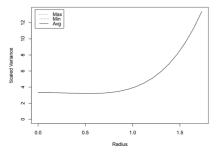
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Choosing the correct number of center points in a CCD ensures uniform precision.

▶ Models are most precise at the center of the design.

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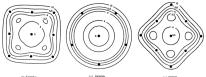


Fig. 2. Variance contours for some 2 dimensional designs

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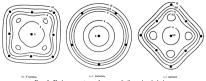


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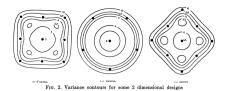


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- Designs where the variance only depends on the radius are called rotatable designs.
- ▶ A CCD with *F* factorial points is rotatable when $\alpha = \sqrt[4]{F}$.

Rotatable, uniform precision CCDs

factors (k)	2	3	4	5	5 - 1	6
factorial points	4	8	16	32	16	64
axial points	4	6	8	10	10	12
center points	5	6	7	10	6	15
axial distance (α)	1.414	1.682	2.000	2.378	2.000	2.828
factors (k)	6 - 1	7	7 - 1	8	8 - 1	8 - 2
factorial points	32	128	64	256	128	64
axial points	12	14	14	16	16	16
center points	9	21	14	28	20	13
axial distance (α)	2.378	3.364	2.828	4.000	3.364	2.828

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Each factor in the CCD will be set at five levels:

$$-\alpha$$
 -1 0 1 α

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Unlike a 2-level design, the coded units in a CCD have meaning!

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