


10 Hours Day

[illegible]

Activity (cont'd)		Jul-15							Aug-15																						
		23	24	25	26	27	28	29	30	31	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
D-R Workshop Activities																															
31	Remove coupling hubs																														
32	Remove bearing assemblies																														
33	Remove seal cartridges																														
34	Disconnect suction and discharge heads																														
35	Split the cartridges																														
36	Clean, check balance and dim check the rotors																														
37	Clean cartridges and inspect																														
38	inspect all bearings and seal assemblies																														
39	Replace all worn and damaged parts																														
40	Install rotors and carry-out clearance checks																														
41	Install head assemblies																														
42	Install DG seals																														
43	Install bearing assemblies																														
44	Install coupling hubs																														
45	Transport back to site																														
Agbada Site MP Unit																															
46	Install MP bundle cartridge and shear rings																														
47	Remove special tooling																														
48	Connect all seals and oil piping and flushing screen																														
49	Carry out alignment to GB																														
50	Install instruments and set axial probe																														
Agbada Site LP Unit																															
51	Install LP bundle cartridge and shear rings																														
52	Lift casing assembly back onto pedestal																														
53	Carry-out prelim alignment																														
54	Connect all seals and oil piping and flushing screen																														
55	Install instruments and set axial probe																														
56	Install process spools																														
Agbada Site HP Unit																															
57	Install the special tooling																														
58	Install cartridge and shear rings																														
59	Connect all seals and oil piping and flushing screen																														
60	Install instruments and set axial probe																														
General Activities																															
61	Remove PT firewall, guard and spacer																														


 M. B. A. E.
 13-07-2015


 F. M. T.
 13-07-2015