

ToolRoom Logsheets Report

Die No = 'AL-248/1'

Name of the operator	Date	Shift	Die No	Component No	Machine	Operation	Allocated Time	Start Time	End Time	Setting Time	Unloading time	Breakdown Time	Running Hrs
SWAPAN NASKAR	2022-09-27	A	AL-248/1	AL-248/1 MD	LEATHE MC-1	Turning	7.00	09:36:00	14:29:00	0.00	0.00	30.00	25.12
SWAPAN NASKAR	2022-09-27	A	AL-248/1	AL-248/1 DP	LEATHE MC-1	Turning	5.00	14:40:00	19:40:00	0.00	0.00	15.00	10.00
AVIJIT MAITY	2022-09-27	B	AL-248/1	AL-248/1 MD	CNC- VMC MC-1	Milling	10.00	20:42:00	08:42:00	0.00	0.00	60.00	48.00
SHIBANANDA PAL	2022-08-29	A	AL-248/1	AL-248/1 DP	CNC- VMC MC-1	Milling	8.00	08:44:00	14:43:00	0.00	0.00	20.00	729.98
ANUP BERA	2022-10-08	A	AL-248/1	AL-248/1 MD	SURFACE GRINDING MC-1	Surface Grinding	1.00	12:46:00	16:46:00	0.00	0.00		
AKASH GHOSH	2022-10-08	A	AL-248/1	AL-248/1 DP	SURFACE GRINDING MC-1	Surface Grinding	1.00	17:47:00	20:47:00	0.00	0.00		
SHIBANANDA PAL	2022-10-10	A	AL-248/1	AL-248/1 DP	CNC- WIRE CUT MC-1	Wire Cut / EDM	3.00	12:49:00	14:49:00	20.00	5.00	10.00	33.00
ANUP BERA	2022-10-11	A	AL-248/1	AL-248/1 MD	MILLING MC-3	Milling	5.00	12:50:00	19:50:00	0.00	0.00		
SWAPAN NASKAR	2022-09-23	A	AL-248/1	AL-248/1 BA	LEATHE MC-1	Turning	2.00	12:54:00	12:54:00	0.00	0.00	10.00	638.00
KUMAR KARMAKAR	2022-09-27	A	AL-248/1	AL-248/1 BA	MILLING MC-1	Milling	3.00	12:54:00	16:54:00	0.00	0.00		