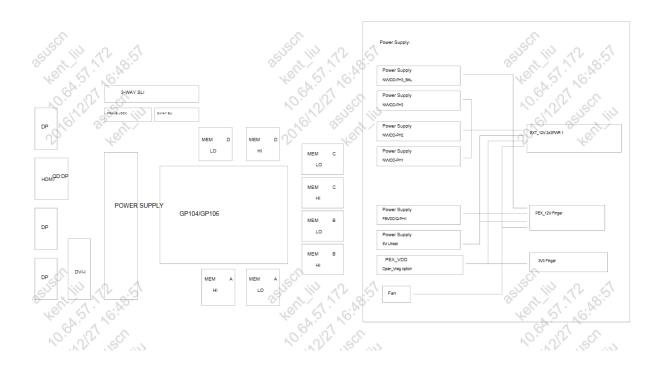
# **STANDARD APPEARANCE**

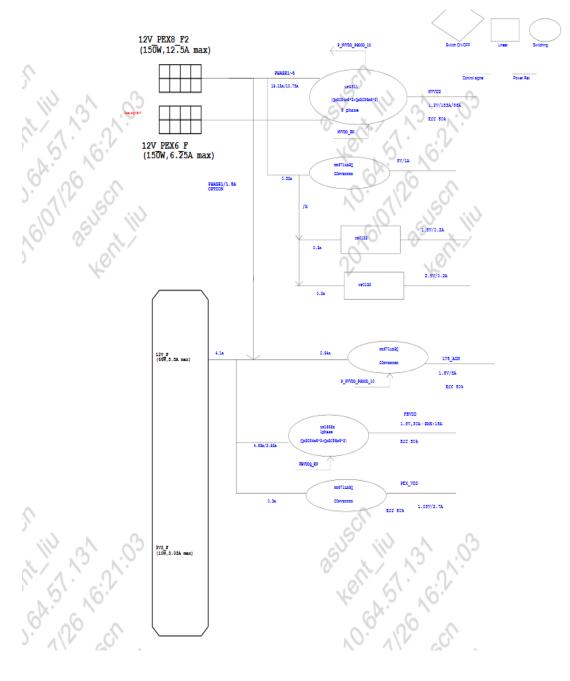




# **BLOCK DIAGRAM**



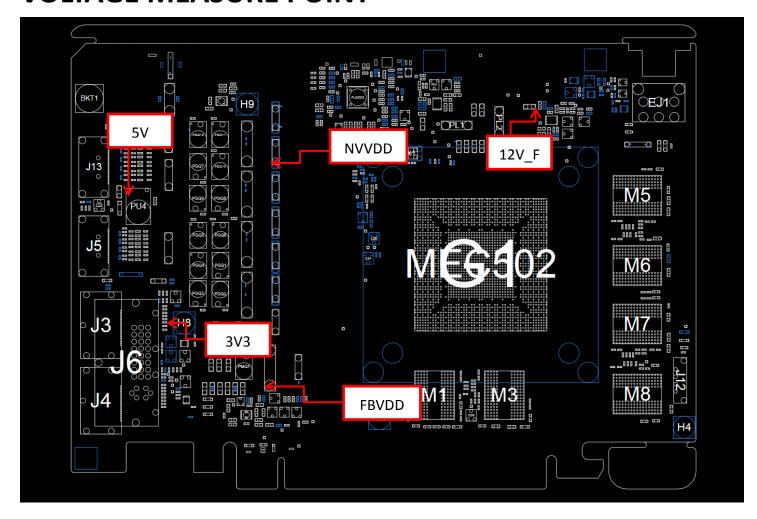
### **POWER FLOW**



I (max)<15A, locp=3\*I(max)
15AcI (max)<50A, locp=2.5\*I(max)
50AcI (max)<60A, locp=2\*I(max)
80AcI (max), locp=1.5\*I(max)

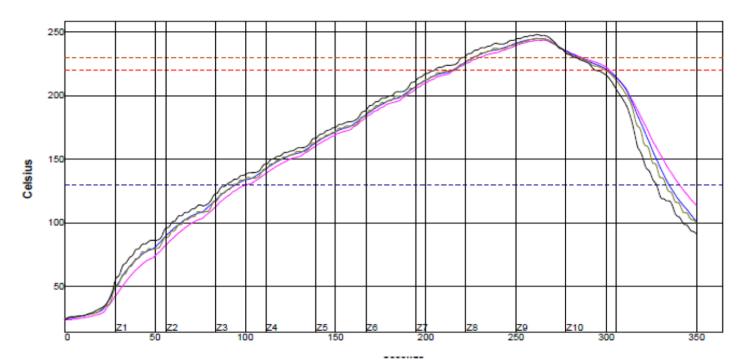
Senson No. 64

### **VOLTAGE MEASURE POINT**



# **BGA REFLOW PROFILE**

Setpoints (Ce	Setpoints (Celsius)									
Zone	1	2	3	4	5	6	7	8	9	10
Top	100	125	150	170	190	215	235	250	255	200
Bottom	100	125	150	170	190	215	235	250	255	200
Conveyor Speed ( inch/min ):			26.00							



PWI= 86%	Max Rising Slope		Max Falling Slope		Preheat 130-220C		Reflow Time /220C		Peak Temp		Tot Time /230C	
U4 CEN - 1	1.80	-28%	-2.69	18%	116.36	71%	86.97	84%	243.84	38%	67.38	43%
M2 - 1	2.07	-17%	-3.28	-13%	120.00	78%	86.84	83%	245.08	51%	68.78	47%
J7 - 2	2.16	-14%	-3.41	-21%	121.51	80%	84.73	79%	245.34	53%	68.12	45%
L7 - 2	2.36	-8%	-3.76	-38%	115.18	71%	89.37	96%	248.28	83%	63,36	68%
Delta	0.66		1.08		8.35		4.85		4.44		8.00	