### 電子類元件 零件承認書文件 CHECK LIST

零件廠商:UPI 品名規格:US5650QQKI UPI

技嘉料號:10TA1-085650-01R

	\ M					
項次	文件項目					
	Data Sheet 檢核項目					
1	1 DATASHEET (含機構尺寸、 <mark>端子腳鍍層材質、MSL Report</mark> )					
2	零件 Making 文字面說明					
3	零件 Part Number 說明					
4	零件 Qualification Test Report					
5	料件包裝方式及包裝 Label 之零件 Part number 說明					
6	UL Safety Report (If Request )					
7	零件耐溫焊接 Profile(包含最高耐焊溫度,時間,焊接/過爐次數與曲線圖)。註 2					
8	零件樣品 20PCS(Chipset 等高單價,至少 1PCS)					
9	電子零件承認基本調查表。註3					
10	以上資料電子檔為 PDF 檔,且是同 1 個 File					
	GSCM 綠色產品管理系統-物料管制文件檢核清單					
物料管制文件 1	GSCM 綠色產品管理系統:零件照片					
物料管制文件 2	GSCM 綠色產品管理系統:不使用禁用物質證明書 (保證書)。註 4					
物料管制文件 3	GSCM 綠色產品管理系統:Data Sheet					
	GSCM 綠色產品管理系統-MCD 表格					
MCD 表格	物質內容宣告表格 (Material Content Declaration, MCD)					
	其他文件					
	(僅適用電阻、電容類之系列元件)					
附件 1	危害物質測試報告 Test Report of Hazardous Substances。註 5					
附件 2	元件調查表 Component Composition Table					

- ※ 1. 各項說明文件內容應明訂零件交貨時之規格、方式;如捲盤、文字印刷為雷射或油墨等
- ※ 2. 零件耐溫焊接 Profile 需附相關測試報告 (國際認證之實驗室資格單位所出具之測試報告)
  - 2.1. 基本需符合 JEDEC 規範
  - 2.2. Ambient Temp. (Reflow Temp endurace): >225℃, 70 sec. 零件塑膠材質需 PA9T(含)等級以上
  - 2.3. PASTE IN HOLE 零件塑膠材質需 PA9T(含)等級以上
- ※ 3. 電子零件適用(技嘉)料號: 積體電路(IC) 10H\*,10T\*,10I\*,10D\*,10G\*,11T\*

非 IC 類: 10C\*,11C\*,10L\*,11L\*,10X\*,11X\*,10R\*,11B\*

※ 4. 物料管制文件 2:網通事業群之所屬料件須一併提交 "不使用禁用物質證明書(保證書)+ REACH 調查表"

※ 5. 危害物質測試報告 Test Report of Hazardous Substances:泛指為具有 ISO/IEC 17025 國際認證之實驗室資格單位 所出具之測試報告

# 電子零件承認基本調查表

一、原物料規格/來源					
項次	部位名稱/規格	材質	原物料來源產地		
1	CHIP	金屬	TAIWAN		
2	DIE ATTACH	EPOXY	JAPAN		
3	LEAD FRAME	金屬	JAPAN		
4	BONDING WIRE	金屬	JAPAN		
5	MOLDING COMPOUND	EPOXY	TAIWAN		
6	PLATING	鍍鍚	TAIWAN		

二、晶圓廠(非 10 類免填)								
項次	工廠名稱 生產產地 Wafer (吋) 投產率(%) 自有/外包							
1	VIS(世界先進)	TW	8	40	外包			

三、封裝廠(10票);成品之生產製造工廠(非10票)						
項次	工廠名稱	生產產地	投產比率(%)	自有/外包		
1	GTK (超豐)	TW	50	外包		
2	ASE-KS(日月光)	KS	50	外包		
3						

四、產能	
總產能(月/PCS)	可供技嘉產能(月/PCS)
NA	NA

- ※ 1. IC 類之晶圓廠、封裝廠之所有 AVL 請均表列,並提供相關資訊與文件。當異動 (包含 AVL 或相關資訊文件之異動)時,請主動通知技嘉 Sourcer 與 RD 承認單位,並更新文件
- ※ 2. 非 IC 類零件之成品生產製造工廠之所有 AVL 請均表列,並提供相關資訊與文件。當異動 (包含 AVL 或相關資訊文件之異動)時,請主動通知技嘉 Sourcer 與 RD 承認單位,並更新文件
- ※ 3. 以上資訊欄位若有不足,可自行增加行數



## ADC Prefilter with Analog Multiplexer

#### **General Description**

The uS5650Q is a 4-Channel Analog prefilter and Multiplexer. This 4 channel device is intended to condition single and differential signals at bus voltages to a range appropriate for sampling with a low voltage ADC. Power supply operates from 2.8V to 3.8V.

### Ordering Information

Order Number	Package	Remark
uS5650QQKI	WQFN4x4-32L	

#### Note:

- (1) Please check the sample/production availability with uPI representatives.
- (2) uPI products are compatible with the current IPC/JEDEC J-STD-020 requirements. They are halogen-free, RoHS compliant and 100% matte tin (Sn) plating that are suitable for use in SnPb or Pb-free soldering processes.

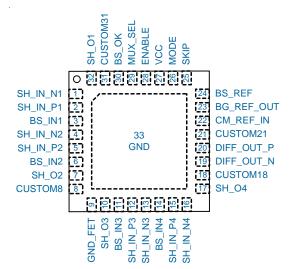
### Applications

- Computers
- Power Management
- □ Telecom Equipment
- Battery Chargers
- Power Supplies
- Test Equipment

#### Features

- 4 Differential to Single-Ended Trans-Conductance Amplifier
- 2\*4-to-1 (1 for Bus, 1 for Shunt) Analog Multiplexer with Single Bit for MUX Select
- Single-Ended to Differential Converter with Buffered Input Reference Voltages
- Strap Selectable to Operate the Device by Itself or in a Pair
- Enable Input that Enables Active Devices and Controls an Internal FET to Ground
- Operating Shunt Voltage: 5V to 30V
- Max Bus Voltage: 30V
- Power Supply Operation: 2.8V to 3.8V

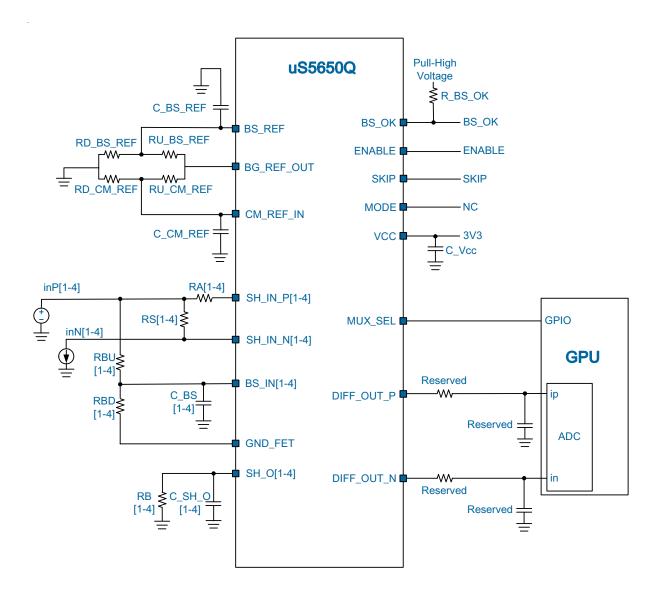
**Pin Configuration** 





### Typical Application Circuit

4-Channel Application Circuit (Stand-Alone Mode)



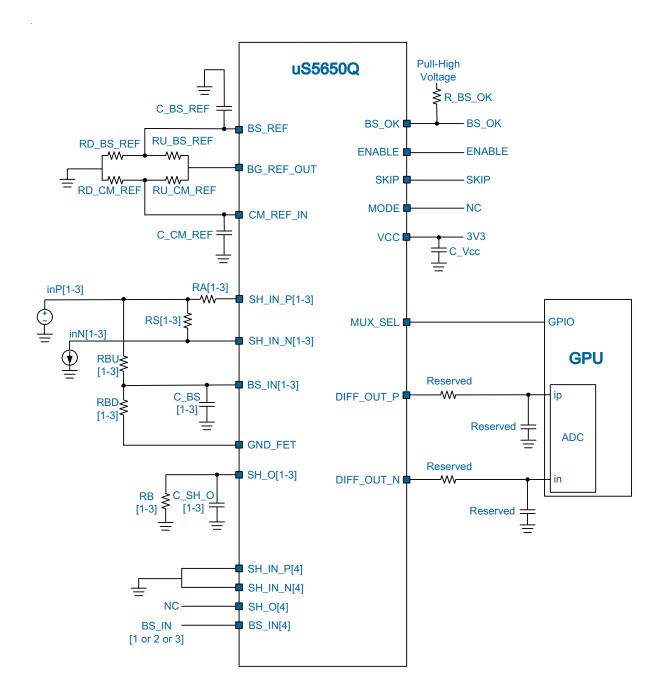
#### Note:

There are two differential output reserved resistance ( $0.86\Omega \sim 8.6\Omega$ ) and capacitance ( $22pF \sim 82pF$ ) which appears as a series RC with lumped equivalent.



### Typical Application Circuit

3-Channel Application Circuit (Stand-Alone Mode)



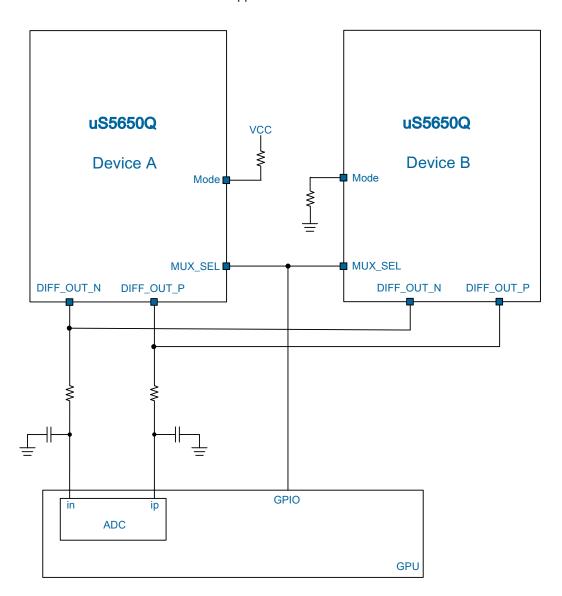
#### Note:

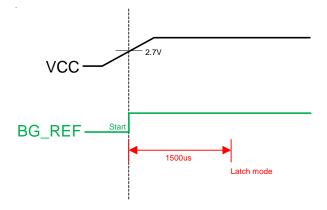
uS5650Q needs to incorporate at least 2 channels. Channel-reduction needs to start from channel 4. If channel reduction is used in parallel mode, both devices will operate the same number of channels.



### Typical Application Circuit

#### Two Device Application Circuit





EN is individual related to the GPU signal instead of Mode and Vcc



# Functional Pin Description

Pin No.	Pin Name	I/O	Pin Function
1	SH_IN_N1	Al	Negative Side of Shunt Input. High impedance, high voltage, avoid floating.
2	SH_IN_P1	Al	Positive Side of Shunt Input. High impedance, high voltage, avoid floating.
3	BS_IN1	Al	Analog Input for Bus Voltage Multiplexer. Avoid floating.
4	SH_IN_N2	Al	Negative Side of Shunt Input. High impedance, high voltage, avoid floating.
5	SH_IN_P2	Al	Positive Side of Shunt Input. High impedance, high voltage, avoid floating.
6	BS_IN2	Al	Analog Input for Bus Voltage Multiplexer. Avoid floating.
7	SH_O2	AO	Current Source Proportional to Shunt Voltage. Low Voltage.
8	CUSTOM8		NC. For custom functions.
9	GND_FET	Al	Ground to FET. It can be connected to internal FET to short to GND.
10	SH_O3	AO	Current Source Proportional to Shunt Voltage. Low Voltage
11	BS_IN3	Al	Analog Input for Bus Voltage Multiplexer. Avoid Floating.
12	SH_IN_P3	Al	Positive Side of Shunt Input. High impedance, high voltage, avoid floating.
13	SH_IN_N3	Al	Negative Side of Shunt Input. High impedance, high voltage, avoid floating
14	BS_IN4	Al	Analog Input for Bus Voltage Multiplexer. Avoid Floating.
15	SH_IN_P4	Al	Positive Side of Shunt Input. High impedance, high voltage, avoid floating
16	SH_IN_N4	Al	Negative Side of Shunt Input. High impedance, high voltage, avoid floating
17	SH_O4	AO	Current Source Proportional to Shunt Voltage. Low Voltage
18	CUSTOM18		NC. For custom functions.
19	DIFF_OUT_N	AO	Differential Output. Negative Terminal.
20	DIFF_OUT_P	AO	Differential Output. Positive Terminal.
21	CUSTOM21		NC. For custom functions.
22	CM_REF_IN	AI	Common Mode Reference.
23	BG_REF_OUT	AO	Bandgap Analog Out.
24	BS_REF	AI	Reference Input for the Bus Ready Comparator.
25	SKIP	Al	Mask for BS_OK.
26	MODE	DI	Mode Selection for stand-alone. As device-A, or as device-B
27	VCC	Al	VCC of device.
28	ENABLE	DI	Enable. It takes device out of sleep and opens GNDFET.
29	MUX_SEL	DI	Multiplexer Selection.
30	BS_OK	DO	Open Drain Digital Output. Indicating the bus is OK.
31	CUSTOM31		NC. For custom functions.
32	SH_O1	AO	Current Source Proportional to Shunt Voltage. Low Voltage.
EP	GROUND [1]		Power GND of Device.



### Functional Block Diagram

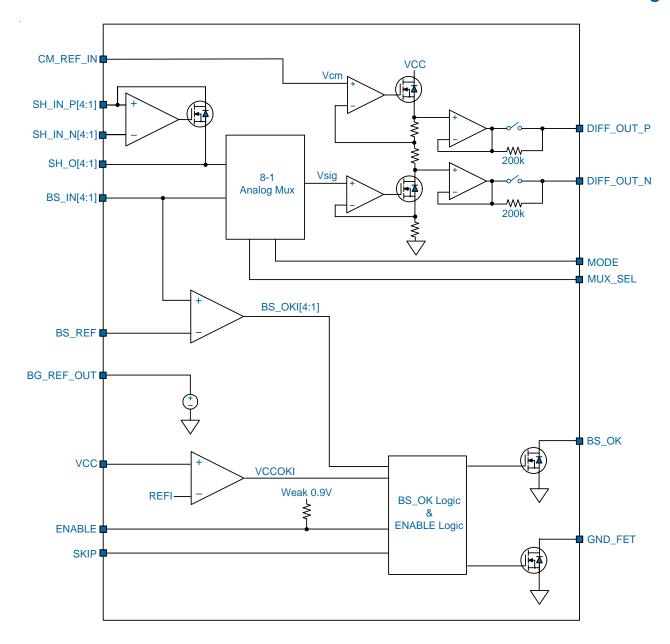


Diagram of device in use with passives and GPU. Circuits drawn inside the device are representative of its function; implementation can differ. Values are provided for approximate reference only and will change based on exact application (see Inputs, Analog Multiplexer, and Differential Output) or uPI's choice in certain device parameters.



#### Functional Description

#### Inputs, Analog Multiplexer, and Differential Output

For a 4-channel device, there will be 4 shunt inputs and 4 bus inputs. The shunt input is a transconductance architecture of which SH\_IN\_P and SH\_IN\_N are positive and negative terminals respectively. SH\_O is the output of the transconductance which allows the gain to be set. This pin also internally connects to the multiplexer input. BS\_IN is a straight connection to the multiplexer input.

The output of the multiplexer will feed a single to differential stage that drives the GPU. A common mode is provided by CM\_REF\_IN. DIFF\_OUT\_P and DIFF\_OUT\_N drives Vcm+4/3\*Vsig and Vcm-4/3\*Vsig respectively where Vsig is the output of the multiplexer which can be the voltage on either SH\_O or BS\_IN. It can also be different between the shunt and bus inputs. Note that since Vsig will always be positive, DIFF\_OUT\_P will always be equal or higher potential than DIFF\_OUT\_N.

The load that DIFF\_OUT needs to drive is dominated by board and GPU package traces and will have a lump equivalent fall in this range:

R:  $860 \sim 8600 \text{m}\Omega$ 

C: 22~82pF

#### **Shunt Configuration**

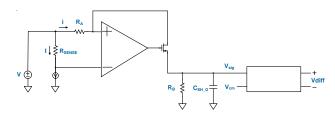


Figure 1. Shunt Configuration

$$V_{diff} = 8/3V_{SIG}$$

$$V_{SIG} = \frac{R_B}{R_A} \times R_{SENSE} \times I$$

Shunt Gain = 
$$\frac{V_{SIG}}{R_{SENSE} \times I} = \frac{R_B}{R_A}$$

If Full Range  $V_{SIG} = 0.3V$ ,  $R_B = 1020$ ,  $R_A = 340$ ,

 $R_{SENSE} = 1 m\Omega$ 

=>Shunt Gain = 3

=> Full Range Shunt Voltage(V)

$$=V_{SENSE\_FULL} = \frac{0.3}{3} \cong 0.1(V)$$

Full Range Current(A) =

$$\frac{V_{SENSE\_FULL}}{R_{SENSE}} = \frac{0.1}{1m} \cong 100 (A)$$

#### **Bus Configuration**

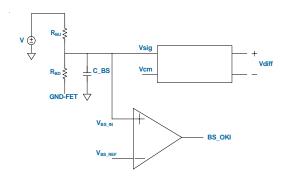


Figure 2. Bus Configuration

$$V_{diff} = 8/3V_{SIG}$$

$$V_{SIG} = \frac{R_{BD}}{R_{BU} + R_{BD}} \times V$$

$$BusGain = \frac{V_{SIG}}{V} = \frac{R_{BD}}{R_{RIJ} + R_{RD}}$$

$$\frac{1}{BusGain} = \frac{R_{BU} + R_{BD}}{R_{BD}}$$

If Full Range  $V_{SIG} = 0.3V$ ,  $R_{BD} = 200$ ,  $R_{BU} = 15.8k$ ,

$$=>\frac{1}{BusGain}=\frac{200+15.8k}{200}=80$$

=>Full Range Bus Voltage(V) = 80 x 0.3 = 24(V)

#### **Multiplexer Select Operation**

The multiplexer selection is done through a single bit digital input clocked. The device will monitor the input and cycle through the different op-amps in a fixed sequence. The sequence that the multiplexer must follow starts with the bus of the first enumerated before altering to its shunt. It then cycles likewise through the bus/shunt pairs in order of enumeration repeating itself after the shunt of the last active channel has been passed through the multiplexer. The multiplexer will repeat the cycle indefinitely until either a timeout condition is detected or a disable is asserted.

Devices can be configured to work in one three modes of operation: stand-alone, as device-A, or as device-B using the MODE pin. In stand-alone operation, the device will cycle through op-amps all clock cycles. As device-A, the device will respond to the first set of clock cycle and go into high impedance while device-B responds to the subsequent clocks. Two devices, one configured as device-A and another as device-B will share MUX\_SEL and DIFF\_OUT lines on the PCB.



#### Functional Description

Table 3.

Devices can also be configured to work in reduced channel count. By floating a given SH\_O, channels of equal and higher enumeration will remain unused. Unused channels will behave as if they do not exist and be skipped over by the multiplexer. uS5650Q needs to corporate at least 2 channels. Channel-reduction needs to start from channel 4. If channel reduction is used in parallel mode, both devices will operate the same number of channels. Reducing the channel count of multiplexer will NOT impact Bus Comparator operation.

The Diff Output is VCM when ENABLE pin pulls low and MUX\_SEL not start up. Stopping MUX\_SEL over 35us will let Diff Output to VCM. Rising edge of MUX\_SEL to when DIFF\_OUT achieve 6mV error is within 250ns

Table 1.

	1
Mode Pin Connection	Operation Mode
Pull high to VCC with R < $10k\Omega$ (Mode > $2V$ )	Device-A
Pull low to GND with R < $10k\Omega$ (Mode < $0.6V$ )	Device-B
Floating	Stand-Alone

Table 2.

4-Channel Stand-Alone Mode			
Clock Cycle	Diff Output		
0	VCM		
1	Ch1 Bus		
2	Ch1 Shunt		
3	Ch2 Bus		
4	Ch2 Shunt		
5	Ch3 Bus		
6	Ch3 Shunt		
7	Ch4 Bus		
8	Ch4 Shunt		
9	Ch1 Bus		

6-Channel Parallel Mode						
Clock Cycle	Diff Output (Dev A)	Diff Output (Dev B)				
0	VCM	VCM				
1	Ch1 Bus	VCM				
2	Ch1 Shunt	VCM				
3	Ch2 Bus	VCM				
4	Ch2 Shunt	VCM				
5	Ch3 Bus	VCM				
6	Ch3 Shunt	VCM				
7	VCM	Ch1 Bus				
8	VCM Ch1 Shunt					
9	9 VCM Ch2 Bus					
10	VCM	Ch2 Shunt				
11	VCM	Ch3 Bus				
12	VCM	Ch3 Shunt				
13	Ch1 Bus VCM					

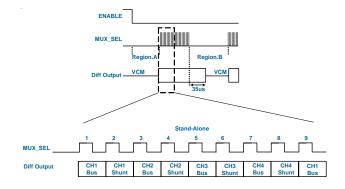


Figure 3.

#### **Bus Comparator**

Operating independently from the multiplexer, the device will also have comparators for each bus inputs and Vcc. If the BS\_IN of all active channels compare positively against a reference on BS\_REF, Vcc compares positively against an internally generated reference and the SKIP pin is not



#### Functional Description

being asserted low, it will release an open drain output BS\_OK. As much as feasible, BS\_OK should remain low impedance logic low even when Vcc goes below operating threshold. SKIP needs to be high voltage tolerant and can be used to power BS\_OK pull down in cases where Vcc becomes low.

#### **Bandgap Reference**

BG\_REF\_OUT provides a high accuracy bandgap reference from which BS\_REF and CM\_REF\_IN can be derived.

#### **Ground FET**

GND\_FET is a switch that connects the bus divider to ground that can be disconnected to break any leakage path between input power and ground.

#### **Enable**

Three logic levels and their behavior defined as follows. Note that enable logic levels are defined differently from expected convention.

Table 4.

Enable State	Description
Low	Fully Functional
Tri-state	Limited Function. Only BG_REF_OUT, GND_FET, BS_OK are functional . All other biasing should be minimized. In this state, DIFF_OUT will always be high impedance and MUX_SEL logic will be ignored.
High	Standby. In addition to saving features of Limited Function, GND_FET will be disconnected and additional power saving where possible.



Figure 4.

Complete logic table of ENABLE, SKIP and BS\_IN is as follows,

Table 5.

ENABLE	ОТР	vcc	BS_IN	SKIP	BS_OK
Х	Н	X			
Н			Χ		
		L	Х	Н	L
T/L	T/L L		L		
			Н		Н
	X			L	(open drain)

Table 6.

State	SH_O[1:4]	DIFF_OUT_P/N	BS_OK	BG_REF_OUT	T/O Counter
UVLO	Low by Ext Resistor	High Z	See Table 5	Low	Reset
OTP	Low by Ext Resistor	High Z	See Table 5	Keep	Reset

#### $V_{cc}$ and GND

The device has a VCC pin and GND will use the thermal pad. When the device reaches its Vcc threshold, there can be a delay during before Full Function operation is expected and MUX\_SEL will not toggle. It is expected that MODE and channel determination will happen during this delay.

#### Customization

Those pins should be floated in production use.



	Absolute Maximum Rating
(Note 1)	3
Supply Input Voltage, VCC	2.8V to 6V
Lead Temperature (Soldering, 10 sec)	260°C
ESD Rating (Note 2)	
HBM (Human Body Mode)	2kV
CDM (Charged Device Mode)	1kV
	Thermal Information
Package Thermal Resistance (Note 3)	
WQFN4x4-32L θ.,	37°C/W
WQFN4x4-32 0 10	
Power Dissipation, $P_D @ T_A = 25^{\circ}C$	
WQFN4x4-32 L	1W
	Recommended Operation Conditions
(Note 4)	•
	2.8V to 3.8V
Operating Ambient Temperature Range	
Note 1. Stresses listed as the above Absolute Ma	eximum Ratings may cause permanent damage to the device.

- Note 1. Stresses listed as the above Absolute Maximum Ratings may cause permanent damage to the device. These are for stress ratings. Functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may remain possibility to affect device reliability.
- Note 2. Devices are ESD sensitive. Handling precaution recommended.
- **Note 3.**  $\theta_{JA}$  is measured in the natural convection at  $T_A = 25^{\circ}\text{C}$  on a low effective thermal conductivity test board of JEDEC 51-3 thermal measurement standard.
- **Note 4.** The device is not guaranteed to function outside its operating conditions.



### Electrical Characteristics

Parameter	Symbol	<b>Test Conditions</b>	Min	Тур	Max	Units
Safe Voltage (SH_IN_P, SH_IN_N)					30	V
Operating Voltage (SH_IN_P, SH_IN_N)			5		30	V
Operating Voltage (SH_O)					0.3	V
Current Capability (SH_O)			1			mA
Valid Load [1] (SH_O)					2k	Ω
SH_O Floating Detection Resistance			10k			Ω
Capacitance Load (SH_O_C)			2.2		100	nF
Safe Voltage (BS_IN)					30	V
Reference Voltage for the Bus (BS_REF)					1	V
Comparator Offset Voltage			-3		3	mV
Supported CM_REF_IN			565	850	885	mV
DIFF_LOAD Capacitive Load Drive Strength [2][3]			22		82	pF
DIFF_OUT Safety Voltage					1.8	V
Mux_Sel VIH			1.4			V
Mux_Sel VIL					0.4	V
Mux_Sel High/Low Duration			50			ns
Mux_Sel Valid Period			0.185		11	us
Mux_Sel Timeout Reset			35			us
BS_OK Logic Low Impedance					100	Ω
Bandgap Level [4]			1.274	1.300	1.326	V
Safe Voltage (GND_FET)					30	V
Tristate Input Impedance			100k			Ω
Enable/SKIP VIH [7]			1.4			V
Enable/SKIP VIL [7]					0.4	V
SKIP Operating Voltage					5	V
Vcc to Full Function Delay					2	ms
Standby or Limited Function to Full Function					40	us
GNDFET On-resistance					10	Ω



#### Electrical Characteristics

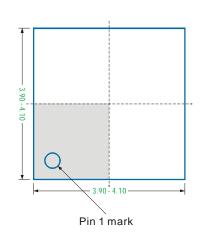
Parameter	Symbol	Test Conditions	Min	Тур	Max	Units
Device IDDQ Fully Functional				1.6		mA
Device IDDQ Limited Function				0.25		mA
Device IDDQ Disabled				0.25		mA
Vcc Threshold Reference for BS_OK Input [5]			2.6		2.8	V
Vcc for BS_OK Low Impedance [6]			1.0 [8]		3.8	V
Vcc Hysteresis for BS_OK Input			100	150	200	mV
BS_OK Comparator Hysteresis			15	20	25	mV

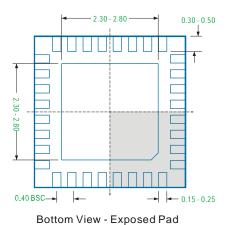
- [1] Impedances larger than this range can be considered floating for channel count selection
- [2] Referenced to Ground. Both pins DIFF\_OUT pins need to be able to individually drive this load
- [3] In parallel mode, this will include the stub leading to the other output but not its output impedance
- [4] Exact values can be defined manufacturer by should fit within a +/-2% tolerance of some nominal
- [5] Vcc detection for BS\_OK must trip in this trip. Device can be either operational or not in this range
- [6] Vcc range where BS\_OK can maintain logic low impedance
- [7] Enable driving capability should greater than 2 uA
- [8] Only when SKIP voltage exceeds 2.8V, the minimum is 1.0V.



### Package Information

#### WQFN4x4 - 32L







#### Note

- 1. Package Outline Unit Description:
  - BSC: Basic. Represents theoretical exact dimension or dimension target
  - MIN: Minimum dimension specified.
  - MAX: Maximum dimension specified.
  - REF: Reference. Represents dimension for reference use only. This value is not a device specification.
  - TYP. Typical. Provided as a general value. This value is not a device specification.
- 2. Dimensions in Millimeters.
- 3. Drawing not to scale.
- 4. These dimensions do not include mold flash or protrusions. Mold flash or protrusions shall not exceed 0.15mm.



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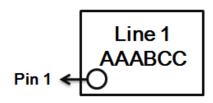
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TEL: 886.2.8751.2062 FAX: 886.2.8751.5064



# **Top Marking Rule**



Line 1: Product Code

Part No.	Product Code	
US5650QQKI	uS5650Q	

Line 2:

AAA - uPI internal trace code

BCC - Date Code, rules as below:

B: Last one of western calendar year (0~9), ex. 2017=7, 2018=8

CC: weekly:

18

 $\mathsf{AT}$ 

36

First half of the week : Sunday ~ Wednesday Second half of the week : Thursday ~ Saturday

Second hair of the week: Thursday ~ Saturday					
First half of	Second half	First half of	Second half of	First half of	Second half of
the week	of the week	the week	the week	the week	the week
01	AA	19	AU	37	BN
02	AB	20	AV	38	BP
03	AC	21	AW	39	BQ
04	AD	22	AX	40	BR
05	AE	23	AY	41	BS
06	AF	24	AZ	42	BT
07	AG	25	BA	43	BU
08	AH	26	BB	44	BV
09	AJ	27	ВС	45	BW
10	AK	28	BD	46	BX
11	AL	29	BE	47	BY
12	AM	30	BF	48	BZ
13	AN	31	BG	49	CA
14	AP	32	ВН	50	СВ
15	AQ	33	BJ	51	CC
16	AR	34	BK	52	CD
17	AS	35	BL		

BM



# **WQFN4x4** Package

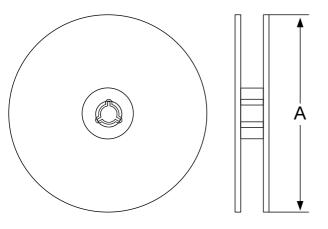
#### Definition:

QFN = Quad Flat No Lead

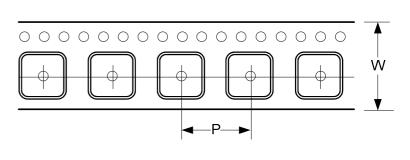
W Type= Very Very Thin Package(Thickness = 0.75 ± 0.05mm)

### Tape & Reel Drawing

# Lock Reel

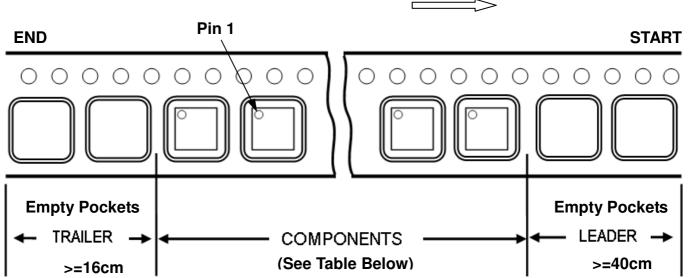


### **Carrier Tape**



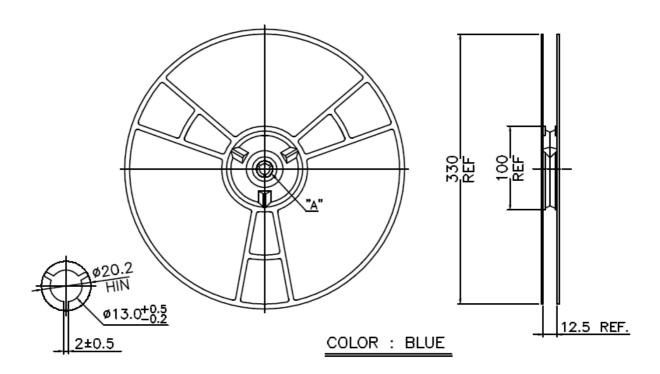
### **Packing Illustration**

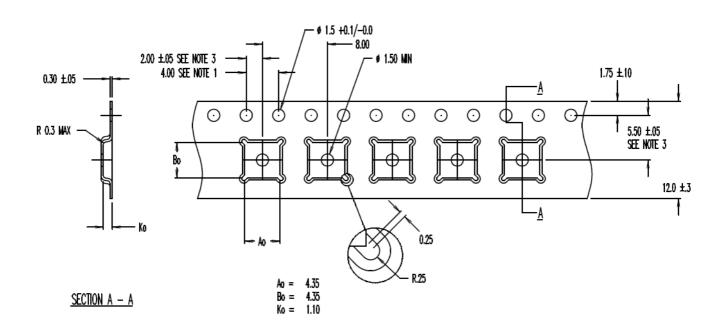
**User Feed Direction** 





### **Carrier Tape Drawing**







### **Packing Quantity List**

PKG Type Body Size	Reel Diameter(A) (inch/mm)	Carrier Width(W) (mm)	Carrier Pitch(P) (mm)	Reel Quantity (pcs)	Remark
WQFN 4x4	13 / 330	12	8	2500	

## **Packaging Drawing**

#### Barcode Label - Apply for Reel/Al Bag/Inner Box and Outer Carton



P/N: uPI Part Number

**LOT**: Wafer Lot Number

**QTY**: Packing Quantity

D/C: Manufacturing Date Code

**DATE: Packing Date** 

**Note: For Internal Use Only** 

#### Inner Box



Box (13" Reel 355 x338 x 50 mm)

### **Outer Carton**



Carton A (382 x 283 x390 mm)



### **Package Storage Condition:**

- Vacuum Sealed into Moisture Barrier Bag and Meet MSL Level 3 requests.
- Comply with J-STD-033 standard.



### - Storage Condition

Vacuum Sealed : 12 months at <40°C and 90%RH

Bag Opened : Within 168 hrs at < 30°C / 60%RH

### - Baking Condition

Re-Baking @  $125^{\circ}$ C +/- 5  $^{\circ}$ C, 48hrs for IC only;

Floor life begins counting at time =0 after Re-Baking.

The times of Re-Baking: 2 times, Max.



# Halogen-Free Package Peak Reflow Temperatures

Package	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>	Volume mm <sup>3</sup>
Thickness	< 350	350 -2000	> 2000
< 1.6 mm	260 +0 °C	260 +0 °C	260 +0 °C
1.6 mm - 2.5 mm	260 +0 °C	250 +0 °C	245 +0 °C
≥ 2.5 mm	250 +0 °C	245 +0 °C	245 +0 °C

# IR Reflow Profile

Profile Feature	Halogen-Free Assembly	
Average Ramp-uP Rate	3 °C/second max.	
(TS <sub>max</sub> to Tp)	3 C/second max.	
Preheat		
- Temperature Min (TS <sub>min</sub> )	150 °C	
- Temperature Max (TS <sub>max</sub> )	200 °C	
- Time (TS <sub>min</sub> to TS <sub>max</sub> )	60-180 Seconds	
Time Maintained above		
- Temperature (TL)	217 °C	
- Time (tL)	60-150 Seconds	
Peak/Classification Temperature (Tp)	<=260 °C	
Time Within 5 °C of actual Peak Temperature	20.40 accords	
(tp)	20-40 seconds	
Ramp-Down Rate	6 °C/second max.	
Time 25 °C to Peak Temperature	8 minutes max.	

