(CG174PM) Repair Guide

Model List

Model name	60PN	GPU	Date		
GTX1650-O4G-LP-BRK	YV0D30	CG174PM	2019/8/21		

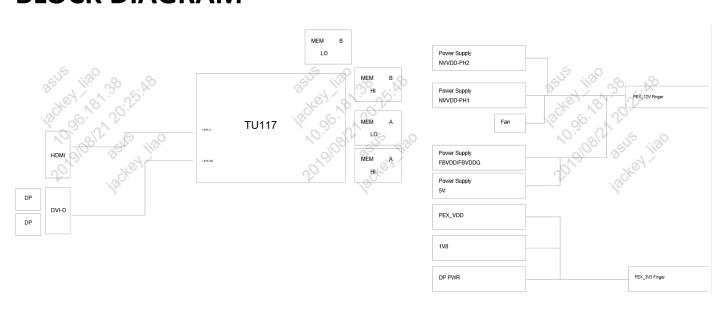
STANDARD APPEARANCE

GTX1650-O4G-LP-BRK

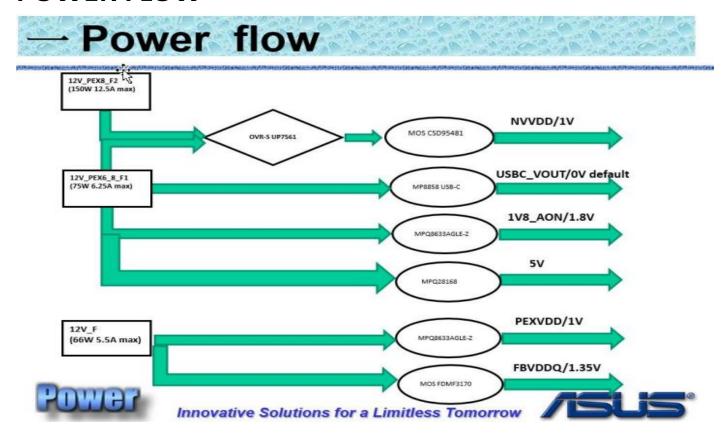




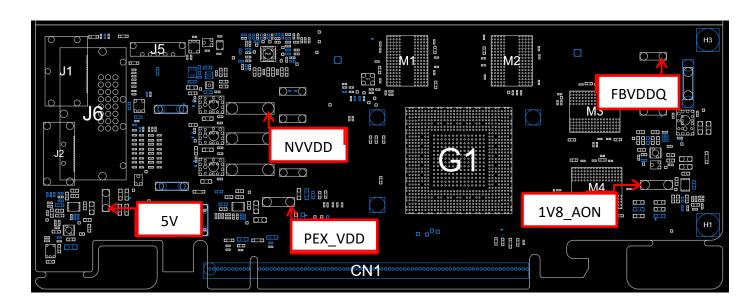
BLOCK DIAGRAM



POWER FLOW



VOLTAGE MEASURE POINT



BGA REFLOW PROFILE

Setpoints (Celsius)										
Zone	1	2	3	4	5	6	7	8	9	10
Top	100	125	150	170	190	215	235	250	255	200
Bottom	100	125	150	170	190	215	235	250	255	200
Conveyor Sp	onveyor Speed (inch/min):		26.00							



PWI= 95%	Max Rising Slope		Max Falling Slope		Preheat 130-220C		Reflow Time /220C		Peak Temp		Tot Time /230C	
U4 CEN - 1	1.80	-28%	-2.69	10%	115.35	71%	86.97	84%	243.84	38%	67.38	43%
M2 - 1	2.07	-17%	-3.28	-13%	120.00	78%	86.84	83%	245.08	61%	68.78	47%
J7 - 2	2.15	-14%	-3.41	-21%	121.51	80%	84.73	78%	245,34	53%	68.12	46%
L7 - 2	2.35	-8%	-3.76	-38%	115.18	71%	89.37	95%	248.28	83%	63,36	68%
Delta	0.66	0.744.00	1.06	1000000	8.35	10000000	4.85	1000000	4.44	110000	8.00	123402