


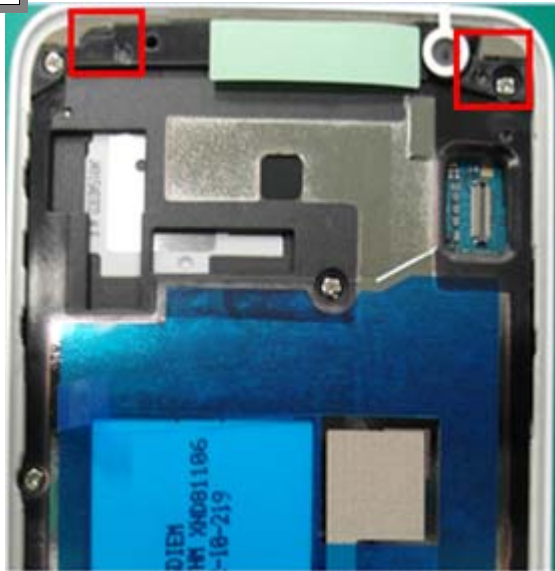


# 7. Level 2 Repair

## 7-1. Disassembly

<div data-bbox="164 289 240 346">1</div> <div data-bbox="248 438 662 741"></div>	<div data-bbox="797 300 873 357">2</div> <div data-bbox="821 453 1430 894"></div>
<p>1) Put the device in the chamber for 5~10 minutes under 70~80℃.</p>	<p>1) Detach the Bracket Cu tape carefully from the OCTA Cu sheet using Glass absorber and holder. 2) Be careful not to separate LCD from TSP.</p>
<div data-bbox="164 1102 240 1159">3</div> <div data-bbox="337 1119 657 1730"></div>	<div data-bbox="797 1102 873 1159">4</div> <div data-bbox="850 1144 1401 1711"></div>
<p>1) Disassemble loosen 12 Point of Bracket</p>	<p>1) Disassemble Bracket and REAR</p>

5



1) Detach the Bracket and REAR

6



1) Loosen a Screw in PBA Ass'y

7



1) Detach Connector by PBA Ass'y

8



1) Detach the PBA from bottom REAR.  
2) Be careful not to Damage.

9



1) Detach Connector by PBA.

10



1) Detach the Bracket and Rear

11



1) Detach upper Sub PBA from Bracket.  
2) Be careful not to Damage.

12



1) Detach lower Sub PBA from Bracket.  
2) Be careful not to Damage.

## 7-2. Assembly

<p>1</p> 	<p>2</p> 
<p>1) Assemble lower sub PBA to the Rear</p>	<p>1) Assemble the upper/lower sub PBA, RCV, MOTOR, POWER KEY.</p>
<p>3</p> 	<p>4</p> 
<p>1) Attach SPK and Battery on Bracket.</p>	<p>1) Attach Main Camera and Sub Camera on PBA</p>



5



- 1) Assemble PBA ON Bracket
- 2) must press lower PBA and assemble lower PBA and Main PBA

6



- 1) Attach Connector on the PBA Assy.

7






- 1) Screw the 3 point  
 $1.1 \pm 0.1 \text{ Kgf/cm}^2$

8



- 1) Assemble PBA ASSY and Rear .

<div data-bbox="162 252 235 315">5</div> 	<div data-bbox="792 273 865 336">6</div> 
<p>1) Screw the 10 point 1.2 ± 0.1 Kg/cm<sup>2</sup></p>	<p>1) Press Connector and Attach LCD.</p>
<div data-bbox="162 1060 235 1123">8</div> 	
<p>1) Press OCTA Window using Window pressing JIG.</p>	