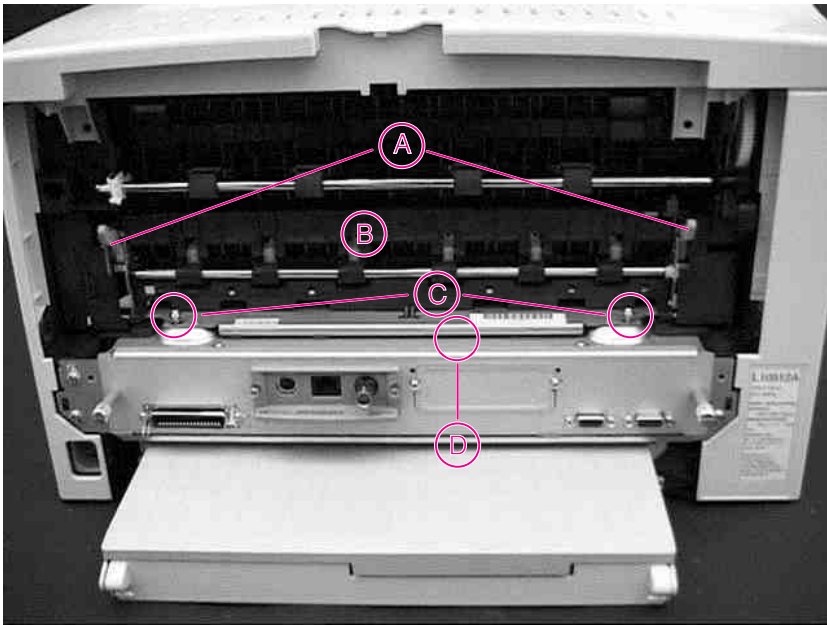


# Fuser

- 1 Remove the Rear Door and Rear output bin (page 6-10).
- 2 Facing the back of the printer, remove the two machine screws holding the Fuser in the chassis. See Figure 6-22.
- 3 Using a small, flat bladed screw driver, lift at "D" to disengage the Fuser Assembly detents. Grasp the green Pressure Release Handles and pull the Fuser out of the chassis.

**Note** The fuser power connection is on the left side of the assembly.



**Figure 6-22** Fuser (rear view of printer)

Item	Explanation
A	Pressure Release Handles
B	Fuser
C	Screws
D	Screw driver lifting point

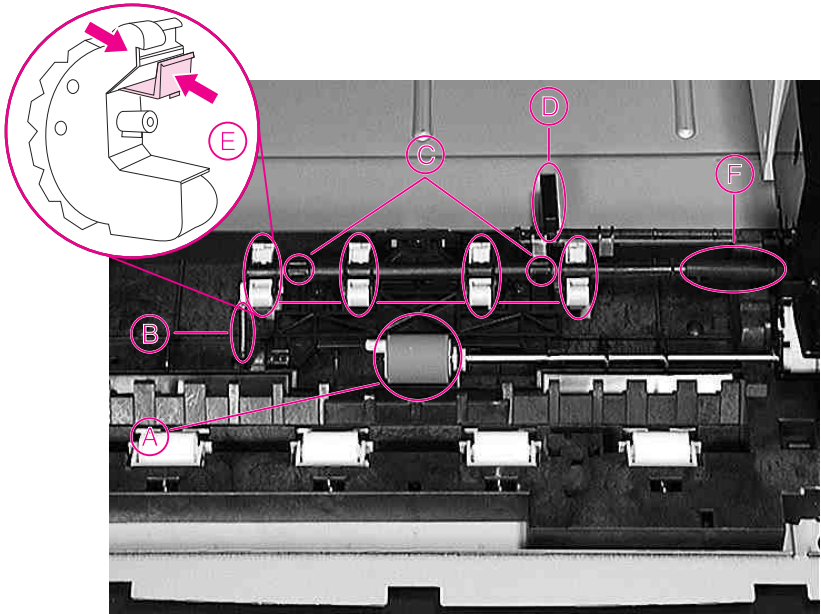
# D-Roller and Feed Roller

## Feed Roller Removal

- 1 Pinch the Feed Roller Tab and slide it off of the shaft.

## D-Roller Removal

- 1 Disengage the Spring (B).
- 2 Remove the Pickup Roller Shaft from the Retaining Clips.
- 3 Depress the Locking Tab on the D-Rollers and remove it from the shaft.



**Figure 6-67** Removing the Feed Roller and D-rollers

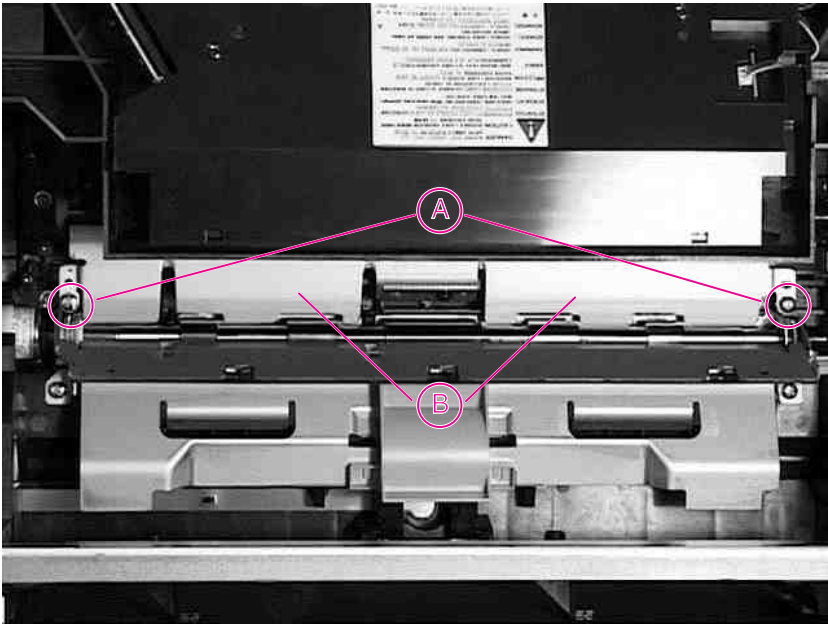
A	Feed Roller
B	Spring
C	Pickup Roller Shaft Retaining Clips
D	Paper Sensor Flag
E	D-rollers
F	Joint Auxiliary Shaft

# Transfer Roller Assembly

**CAUTION**

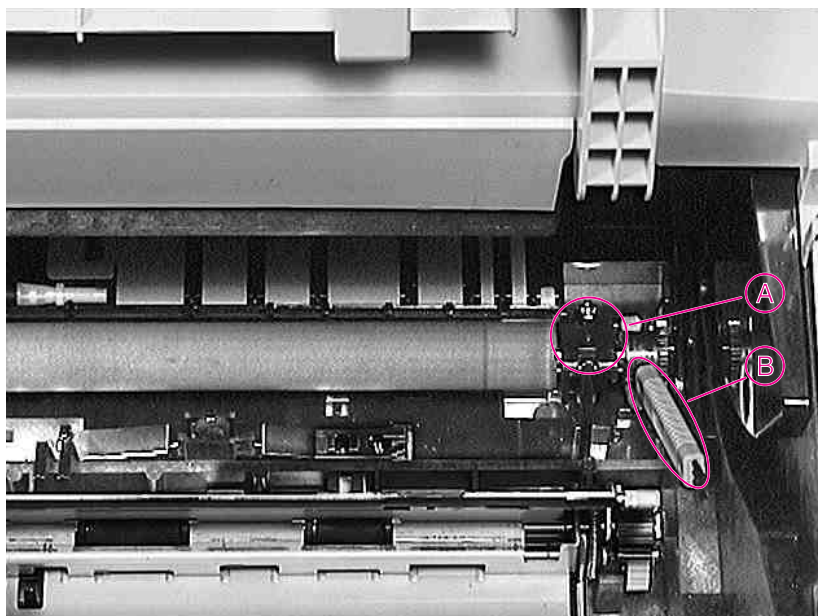
Never touch the transfer roller with your fingers. Use unpowdered latex gloves if possible. Roll it up in a clean sheet of paper to protect it after removal.

- 1 Face the front of the printer, and lift the small green handle on the right side of the Registration Assembly, exposing the Transfer Guide (the metal plate that rests against the Transfer Roller). Remove the two self-tapping screws and carefully lift out the Transfer Guide. Be careful not to touch the Transfer Roller with your fingers.



**Figure 6-20** Transfer Guide Removal

Item	Explanation
A	Screws
B	Transfer Guide



**Figure 6-21** Right Side of Transfer Roller

Item	Explanation
A	Clip
B	Cleaning Brush

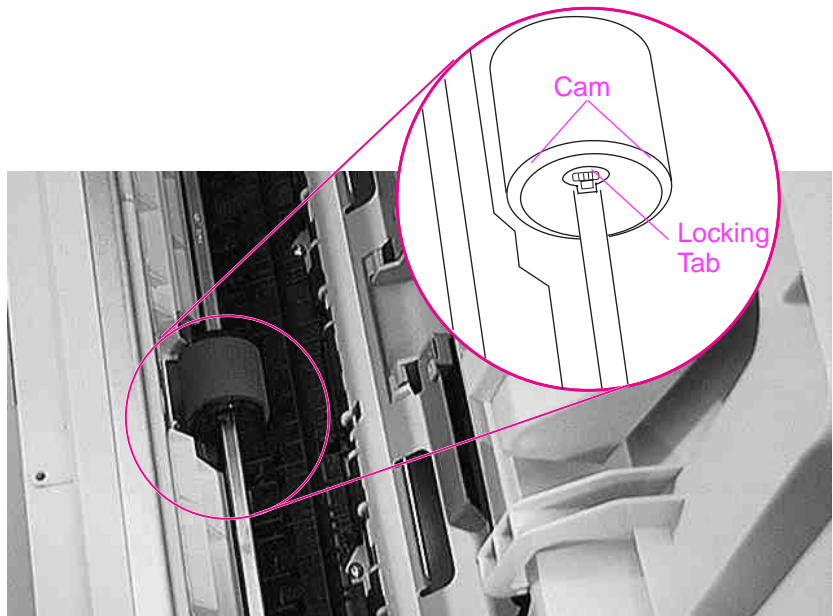
### Note

The Transfer Roller is held on the right side by a hinged clip.

- 2 Free the Transfer Roller from the hinged clip by lifting straight up using the blue cleaning brush located inside of the top cover (Figure 6-21).
- 3 Free the left side of the Transfer Roller by lifting straight up. Remove the Transfer Roller, being careful not to touch the roller with your fingers.

## Tray 1 Roller

- 1 Open the Top Cover and remove the Toner Cartridge.
- 2 Facing the front of the printer, raise the green center handle of the Registration Assembly.
- 3 Depress the locking tab on the right side roller cam, and slide the cam to the right.
- 4 Remove the D-Roller from the shaft.



**Figure 6-32** Tray 1 Roller

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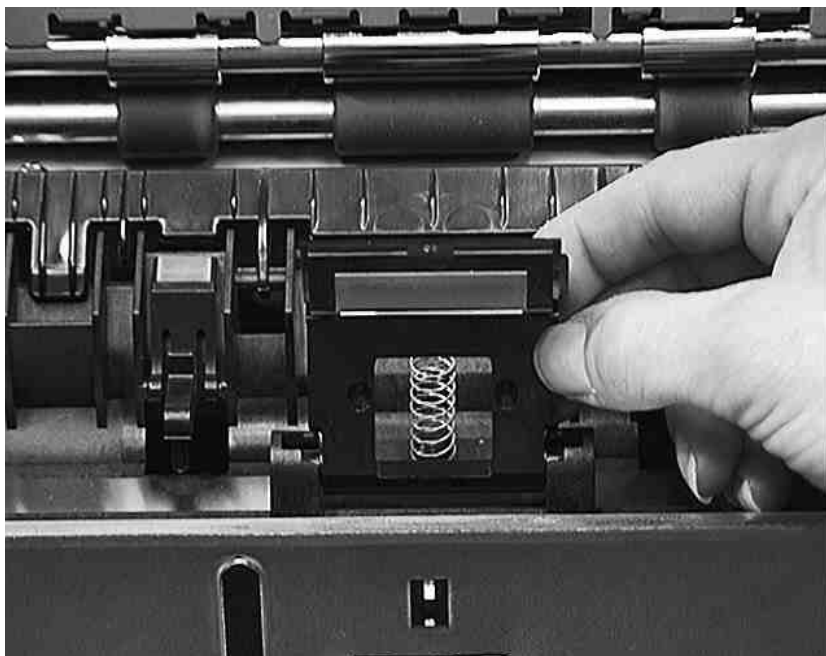
### Hint

To reassemble the roller, orient the D-Roller so that the thumb grip is on the left. Then, slide the Roller between the two cams.

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## Tray 1 Separation Pad

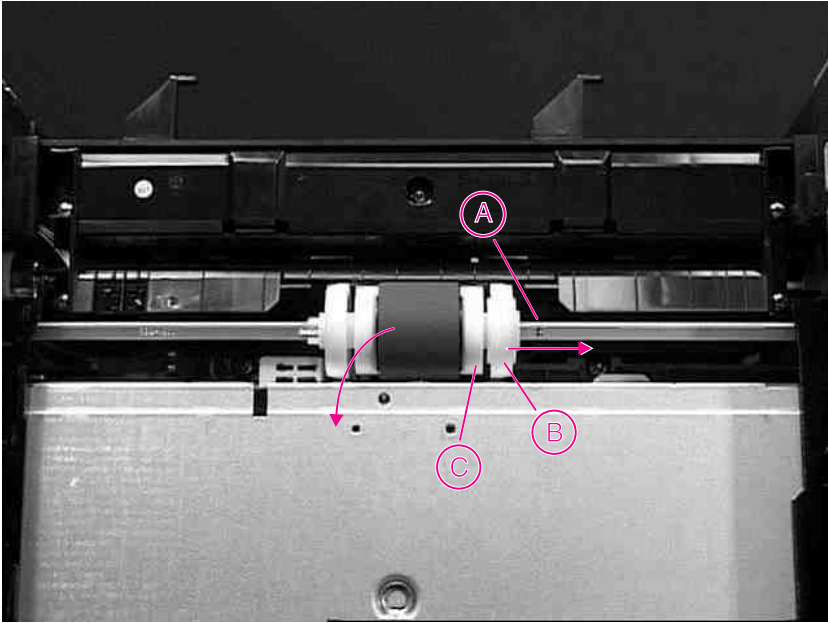
- 1 Rotate the Separation Pad 90° toward you, so that it is oriented up.
- 2 Lift the assembly out of the slots. Be sure not to lose the spring, which is not captive.



**Figure 6-46** Tray 1 Separation Pad

## Tray 2 Roller

- 1 Remove the Paper Tray, and tilt the printer backwards, with the front of the printer facing up.
- 2 Depress the tab (A) on the right side cam, and slide the cam and the bushing to the right.
- 3 Rotate the D-Roller 180° and remove it from the shaft.



**Figure 6-33** Tray 2 Roller (bottom view of printer)

Item	Explanation
A	Tab is behind this cam.
B	Cam
C	Bushings

### Hint

To reassemble the roller, orient the pin on the D-Roller so that it lines up with the hole on the right side cam. Slide the cam toward the Roller until the tab snaps into place.