


Fuser

Before proceeding, remove the following components:

- Main-input tray. See [Main-input tray on page 43](#).
- Output bin tray extension. See [Output bin tray extension on page 44](#).
- Left cover. See [Left cover, simplex product on page 45](#) or [Left cover, duplex product on page 47](#).
- Right cover. See [Right cover, simplex product on page 50](#) or [Right cover, duplex product on page 52](#).
- Duplex frame. See [Duplex frame, duplex product on page 56](#).

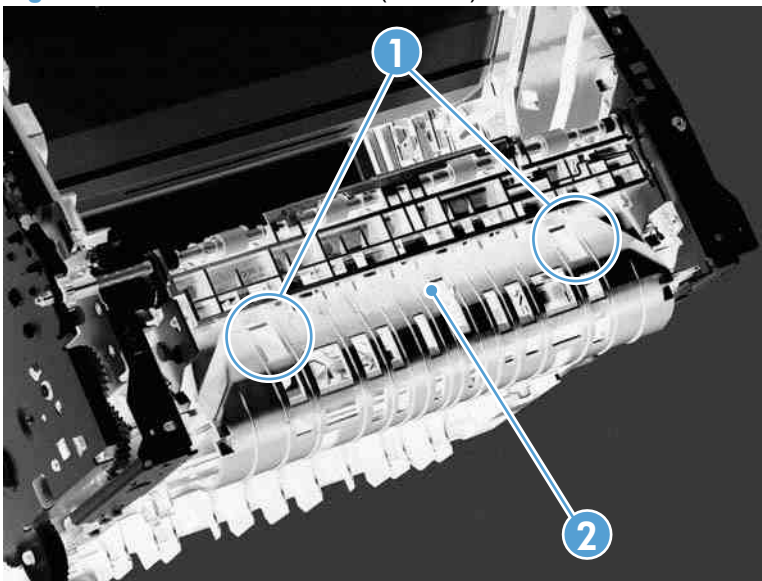
 **NOTE:** Duplex models only.

- Cartridge door. See [Cartridge door on page 57](#)
- Control panel. See [Control panel on page 59](#).
- Rear cover or duplex door. See [Rear cover, simplex product on page 63](#) or [Duplex door, duplex product on page 55](#).
- Face-down cover. See [Face-down cover on page 65](#).

Remove the fuser

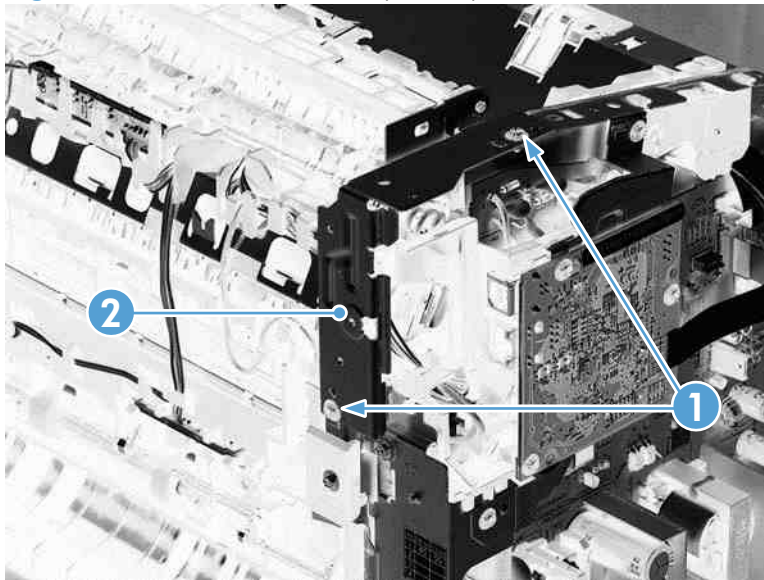
1. **Duplex models only:** Release two tabs (callout 1), and then remove the duplex reverse guide (callout 2).

Figure 2-65 Remove the fuser (1 of 10)



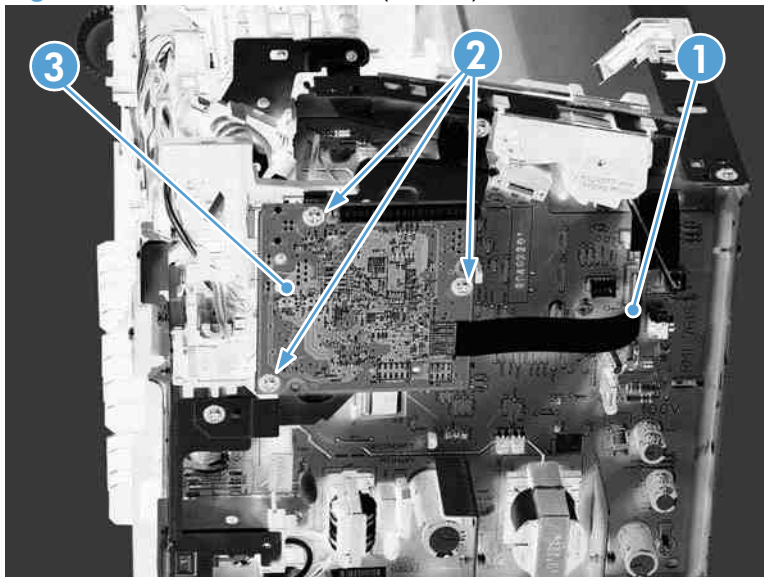
2. Remove two screws (callout 1), and then remove the sheet-metal corner brace (callout 2).

Figure 2-66 Remove the fuser (2 of 10)



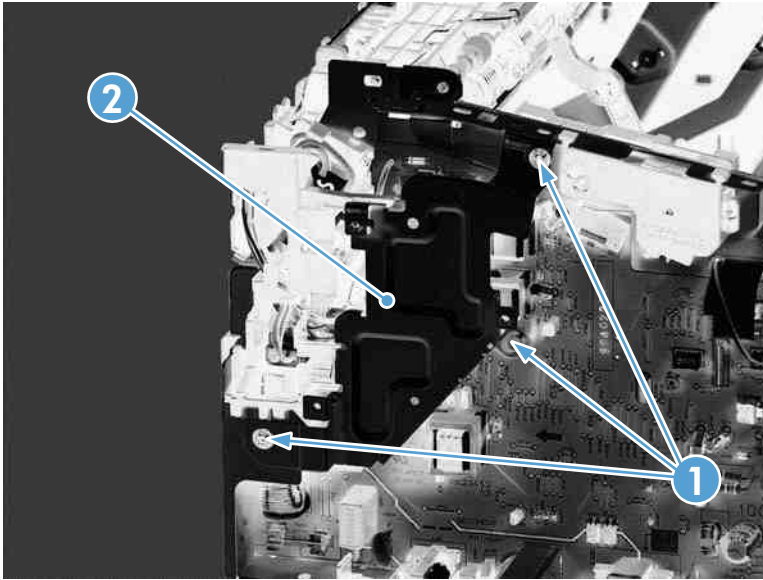
3. Remove one FFC (callout 1), remove three screws (callout 2), and then remove the formatter (callout 3).

Figure 2-67 Remove the fuser (3 of 10)



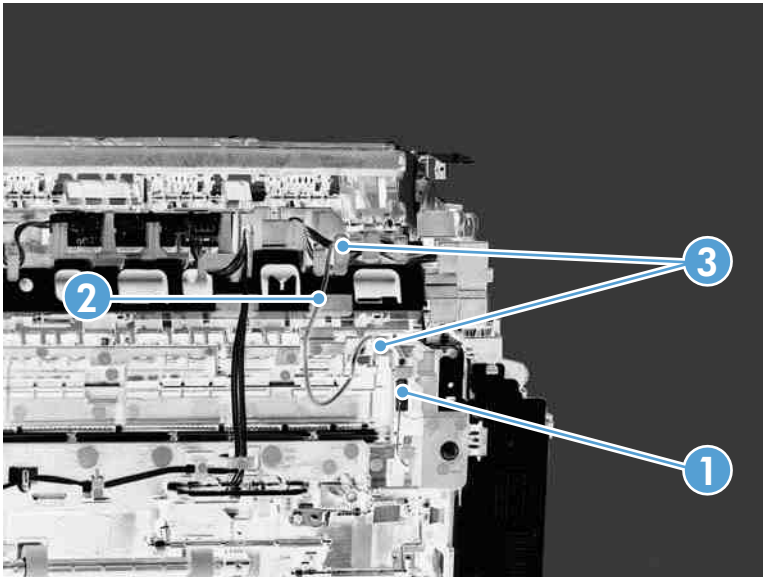
4. Remove three screws (callout 1), and then remove the sheet-metal plate (callout 2).

Figure 2-68 Remove the fuser (4 of 10)



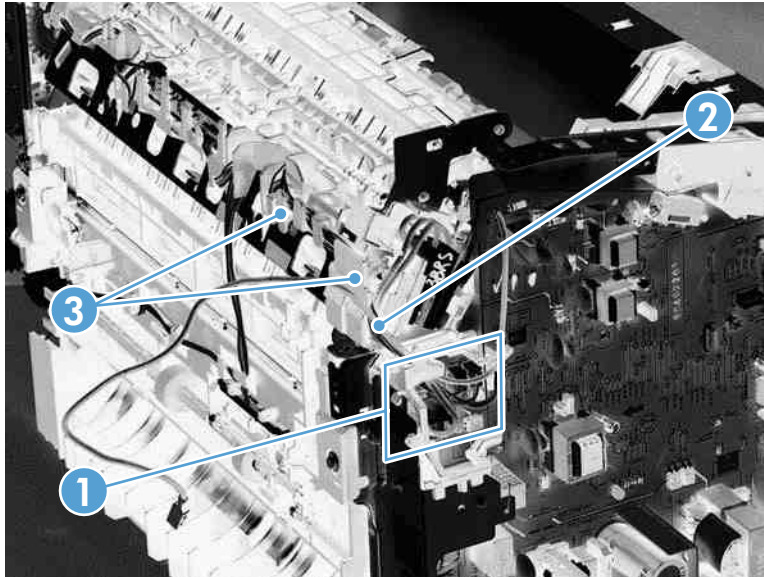
5. Disconnect one connector (callout 1), and then release the wire harness (callout 2) from the guides (callout 3).

Figure 2-69 Remove the fuser (5 of 10)



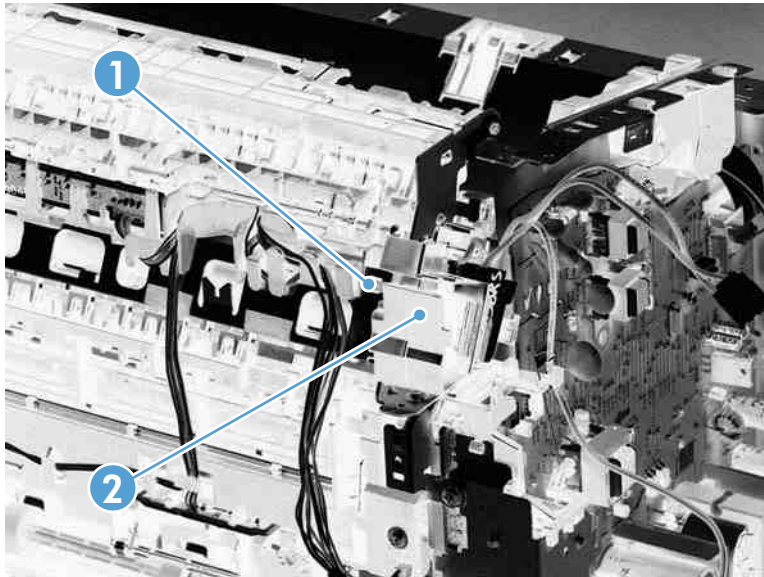
6. Disconnect four connectors (callout 1), and then release the wire harnesses (callout 2) from the guide (callout 3).

Figure 2-70 Remove the fuser (6 of 10)



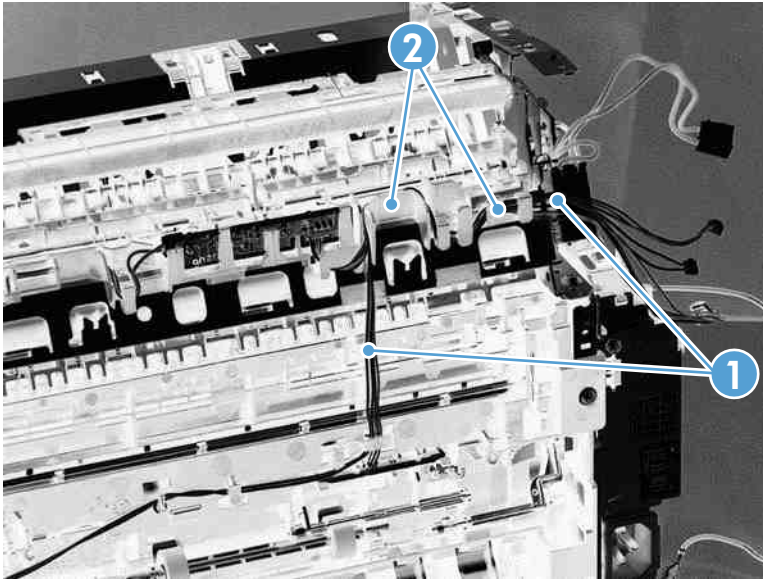
7. Disconnect one tab (callout 1), and then remove the guide (callout 2).

Figure 2-71 Remove the fuser (7 of 10)



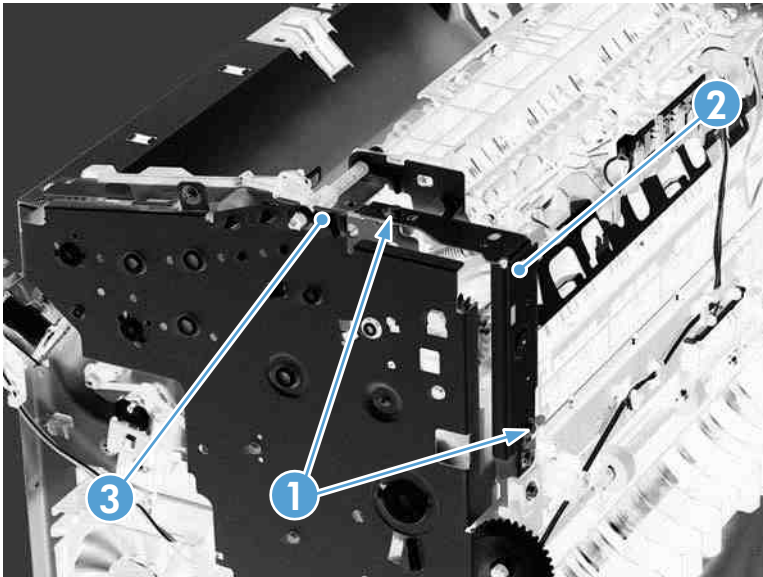
8. Release the wire harnesses (callout 1) from the guide (callout 2).

Figure 2-72 Remove the fuser (8 of 10)



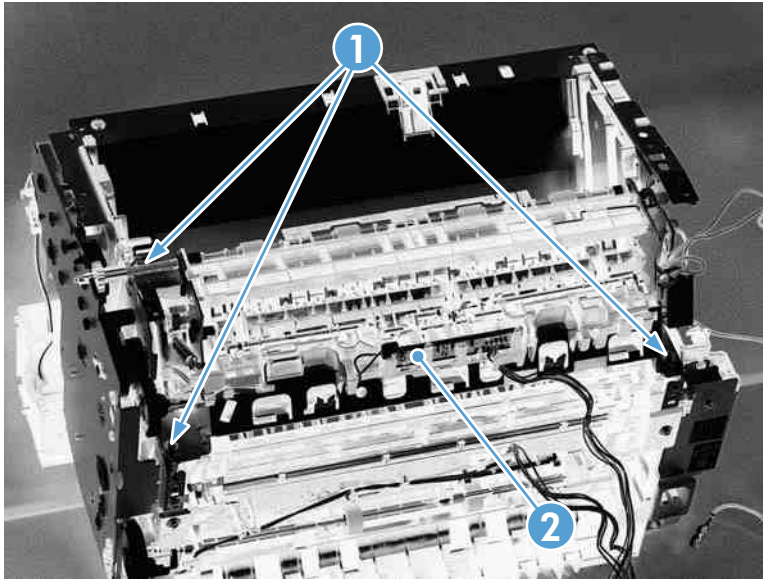
9. Remove two screws (callout 1) and the sheet-metal brace (callout 2), and then remove one bushing (callout 3).

Figure 2-73 Remove the fuser (9 of 10)



10. Remove three screws (callout 1) and then remove the fuser (callout 2).

Figure 2-74 Remove the fuser (10 of 10)



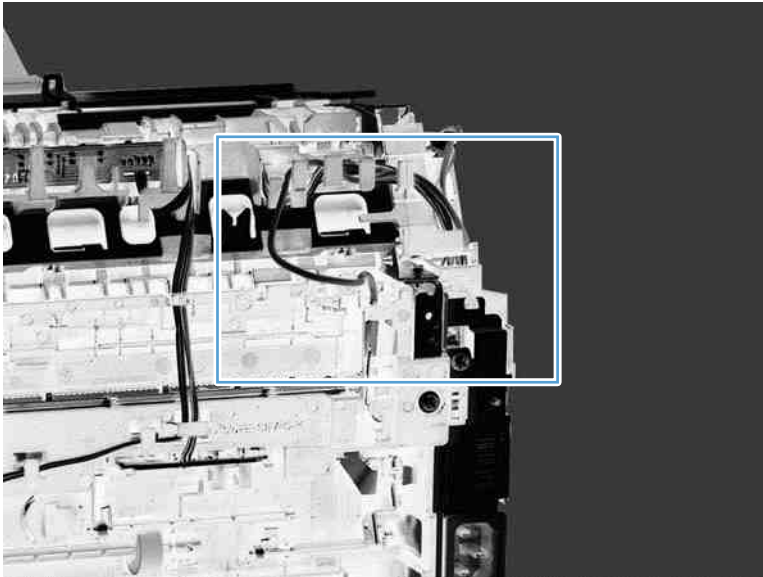
Reinstall the fuser

- ▲ To avoid damage to the wire harnesses, make sure that they are correctly installed in the guides when the fuser is reinstalled.

Figure 2-75 Reinstall the fuser; correct wire harness installation



Figure 2-76 Reinstall the fuser; incorrect wire harness installation

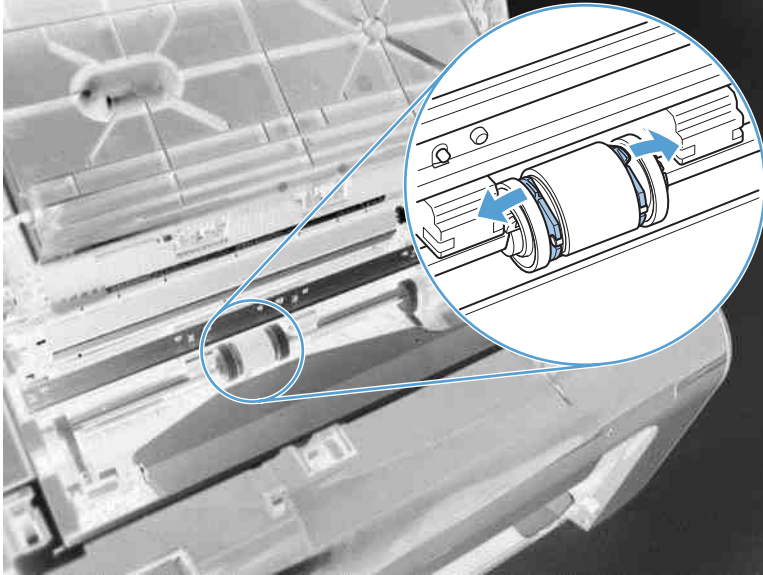


Pickup roller

△ **CAUTION:** Do not touch the sponge portion of the roller. Skin oils can cause paper handling problems.

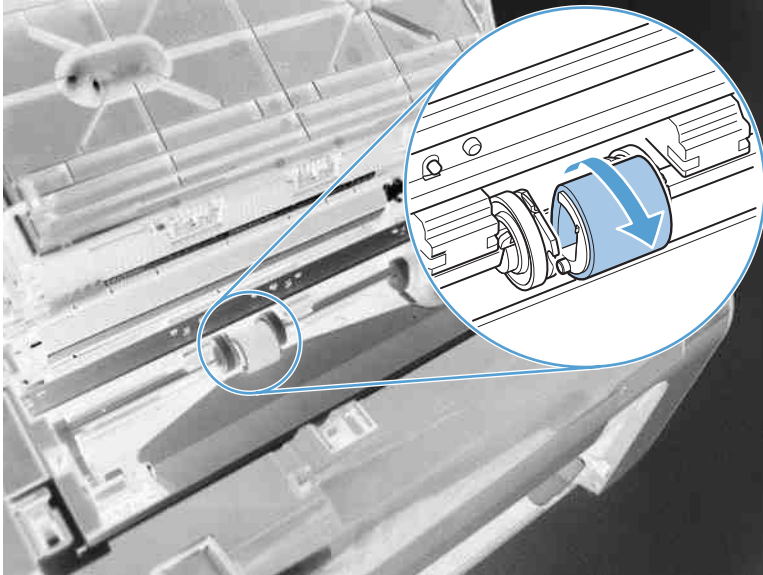
1. Release two tabs.

Figure 2-3 Remove the pickup roller (1 of 2)



2. Rotate the roller away from the product to remove it.

Figure 2-4 Remove the pickup roller (2 of 2)



Separation pad

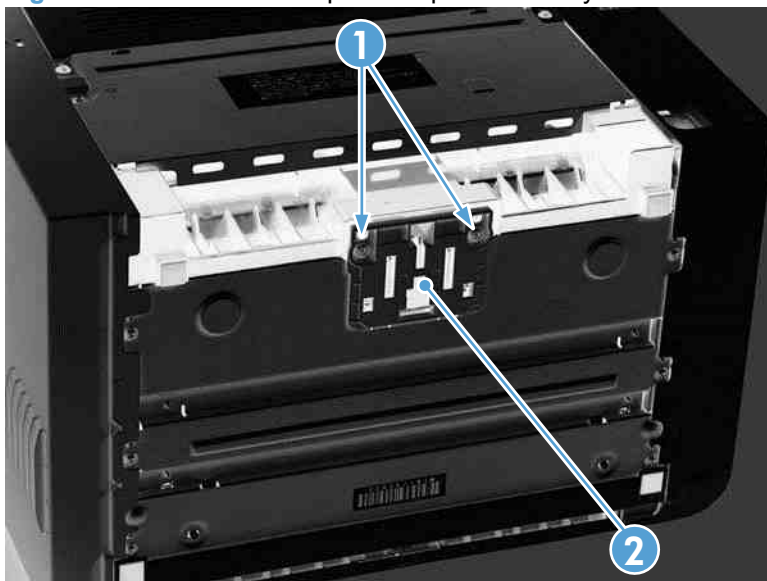
△ **CAUTION:** Do not touch the sponge portion of the pad. Skin oils can cause paper handling problems.

1. Place the product rear-side up to access the separation pad assembly.

△ **CAUTION:** Dirt and debris can scratch the product covers. Place the product on a cloth or other clean surface.

2. Remove two screws (callout 1) and then remove the separation pad assembly (callout 2).

Figure 2-5 Remove the separation pad assembly



Transfer roller

△ **CAUTION:** Do not touch the sponge portion of the roller. Skin oils can cause print quality problems.

1. Open the print-cartridge door.
2. Release two tabs (callout 1), and then remove the transfer roller (callout 2).

Figure 2-6 Remove the transfer roller

