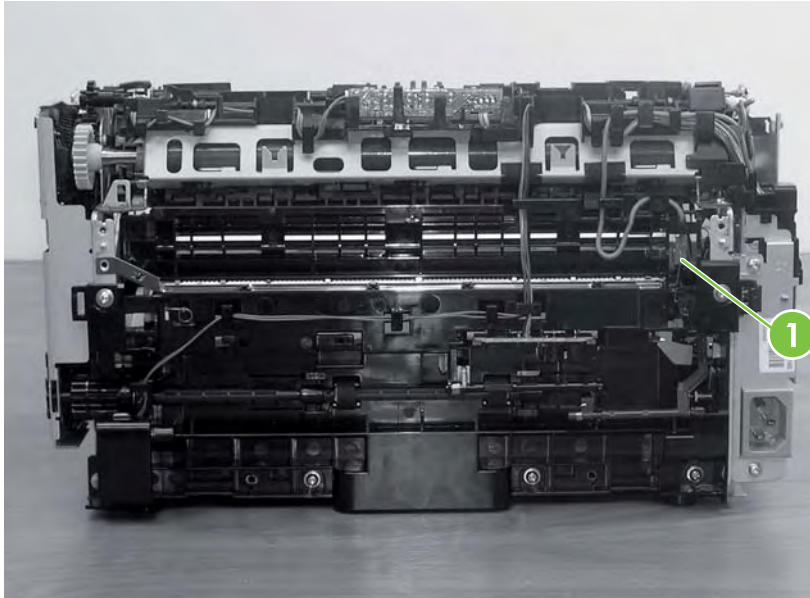


Fuser

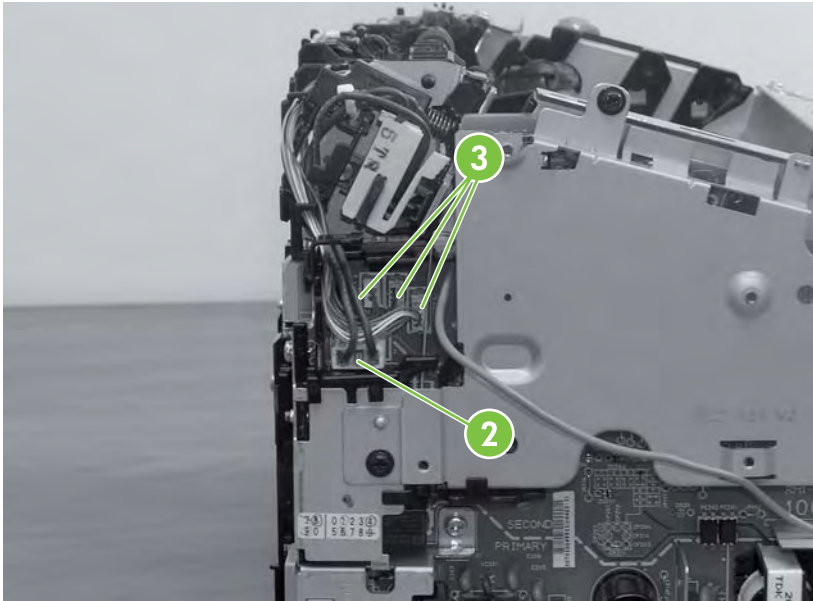
1. Remove the front cover. See [Front Cover on page 40](#).
2. Remove the control panel. See [Control panel on page 40](#).
3. Remove both side covers. See [Side Covers on page 41](#).
4. Remove the back cover. See [Back Cover on page 43](#).
5. Remove the top cover. See [Top Cover on page 44](#).
6. Unplug and unthread the red wire from the retaining clips (callout 1).


Figure 4-12 Remove fuser (1 of 6)



7. Unplug the power connector (callout 2). Unplug the remaining three connectors (callout 3).

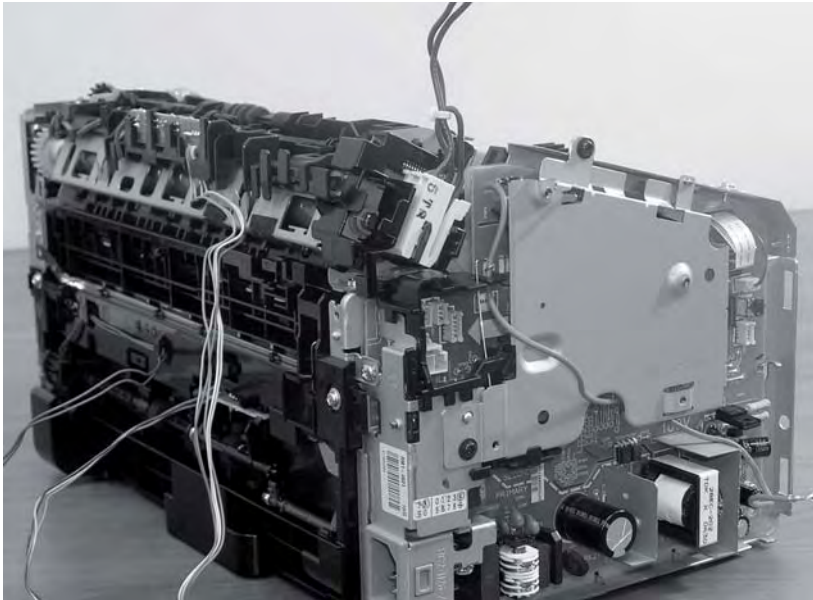
Figure 4-13 Remove fuser (2 of 6)



 **NOTE:** When removing the thin two-wire connector on the left, use a small flat-blade screwdriver to flex out the left side of the cable socket so that the cable comes free without damaging the cable or the socket.

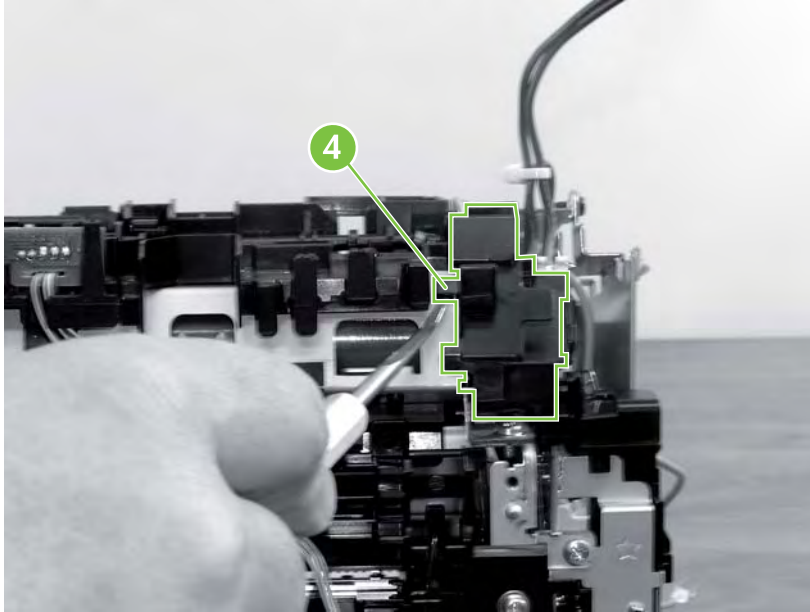
8. Unthread the wires from the retaining clips in the rear of the device.

Figure 4-14 Remove fuser (3 of 6)



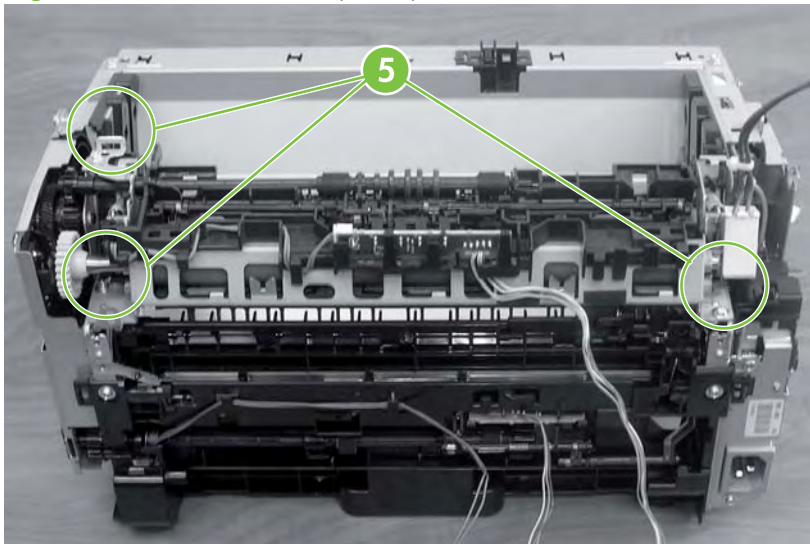
9. Remove the black plastic cable guide from the rear of the device (callout 4). Use a tool to push on the tab from the left as indicated.

Figure 4-15 Remove fuser (4 of 6)



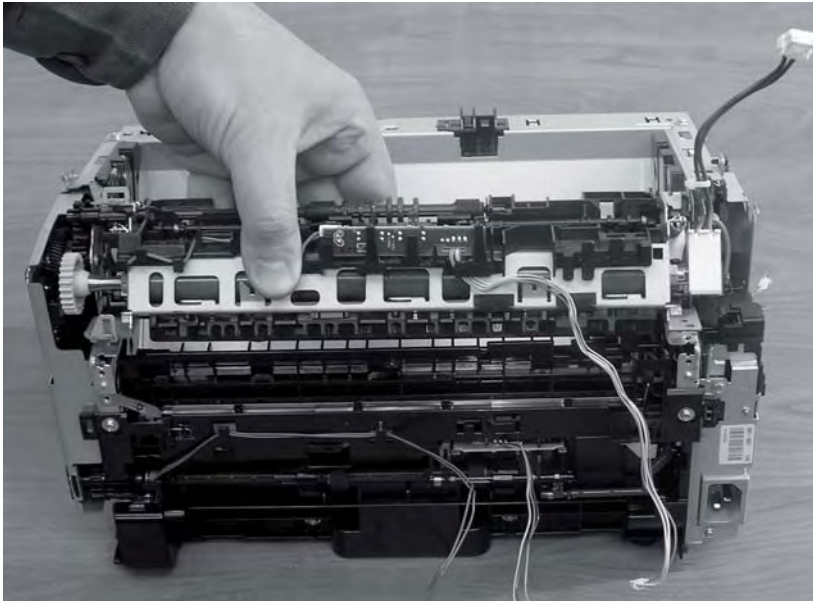
10. Remove three screws from top of device (callout 5).


Figure 4-16 Remove fuser (5 of 6)



11. Remove the fuser assembly.


Figure 4-17 Remove fuser (6 of 6)



 **NOTE:** To reinstall the fuser, the notches on either side of the fuser must slide into the grooves on the inside of the cartridge bay.

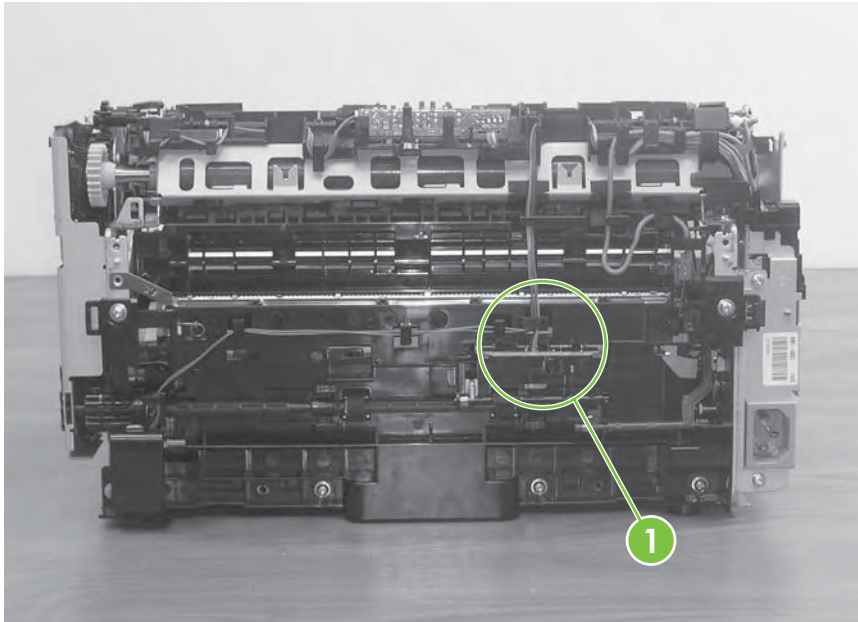
Rear paper-feed roller


1. Remove the front cover. See [Front Cover on page 40](#).
2. Remove the control panel. See [Control panel on page 40](#).
3. Remove both side covers. See [Side Covers on page 41](#).
4. Remove the back cover. See [Back Cover on page 43](#).

 **NOTE:** While it is possible to remove the rear paper feed roller without removing the gear plate on the right side of the printer, the process is easier if the plate has been removed. Follow steps 1 through 4 for removing the motor drive belt to remove the gear plate. See [Motor drive belt on page 57](#).

5. Remove black cartridge sensor rod by detaching the right side of the rod from the clip and sliding it to the right (callout 1). Be careful not to lose attached spring

Figure 4-31 Remove rear paper feed roller (1 of 3)

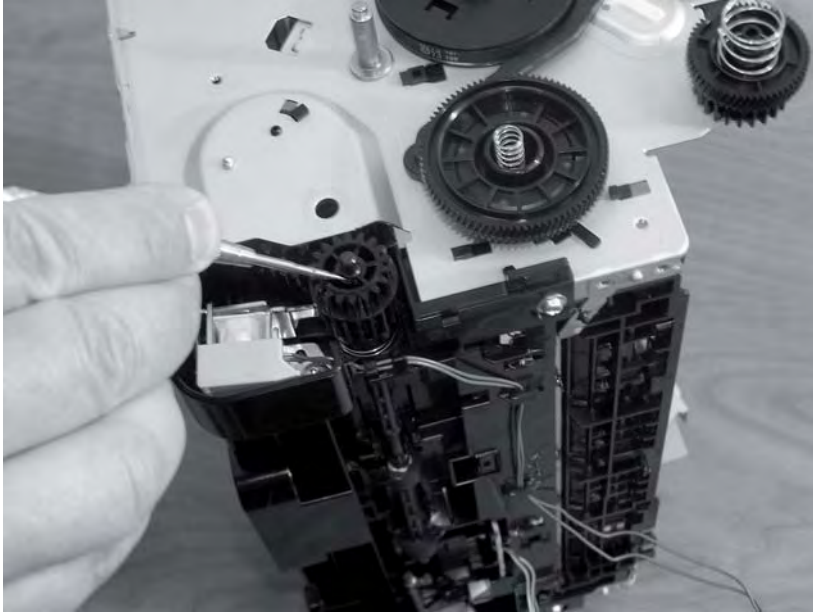


 **NOTE:** When reinserting the sensor rod, make sure the left tab feeds into the slot in the rear of the device. Wind the spring an extra revolution before attaching to ensure proper tension.

6. There are two roller catches on either side of the roller pads that are locked in place with tabs. Lift up the inside tabs of the two roller catches and slide them away from the roller pads. Remove them from the device.

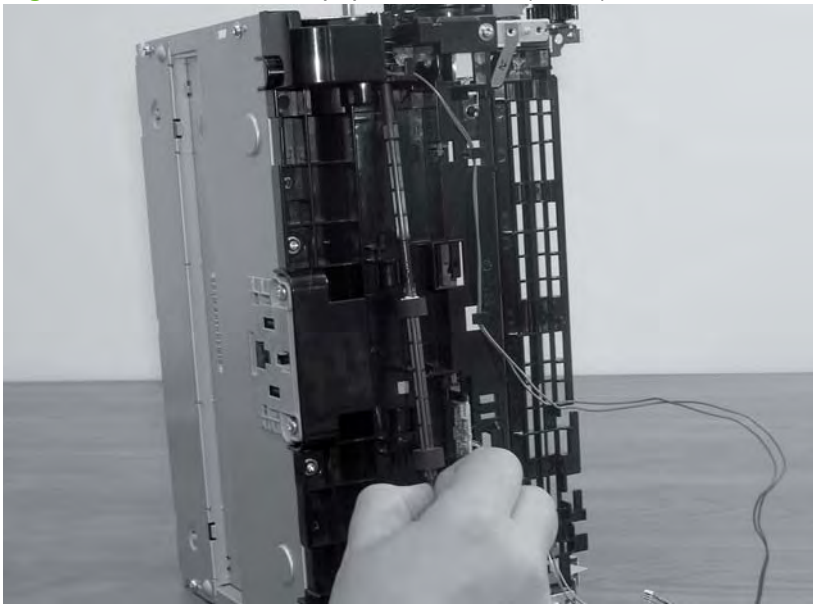
7. Release the gear at the left end of the roller by pinching the tab inside the gear housing. Slide the gear away from the roller.

Figure 4-32 Remove rear paper feed roller (2 of 3)



8. Slide the roller away from the drive gear and out of the back of the device.

Figure 4-33 Remove rear paper feed roller (3 of 3)



Transfer roller

1. Open the top cover and remove the print cartridge.
2. Pinch the white plastic clip on the right side of the transfer roller to release the roller (callout 1). Slide the roller to the right and remove it.


 **NOTE:** Do not touch the pad on the transfer roller.

Figure 4-26 Remove transfer roller (1 of 1)

