

4. Grasp the two handles that are on the sides of the duplexer.

Figure 6-171 Remove the duplexer (2 of 2)



5. Lift the duplexer up to release two underside catches, and then remove it.

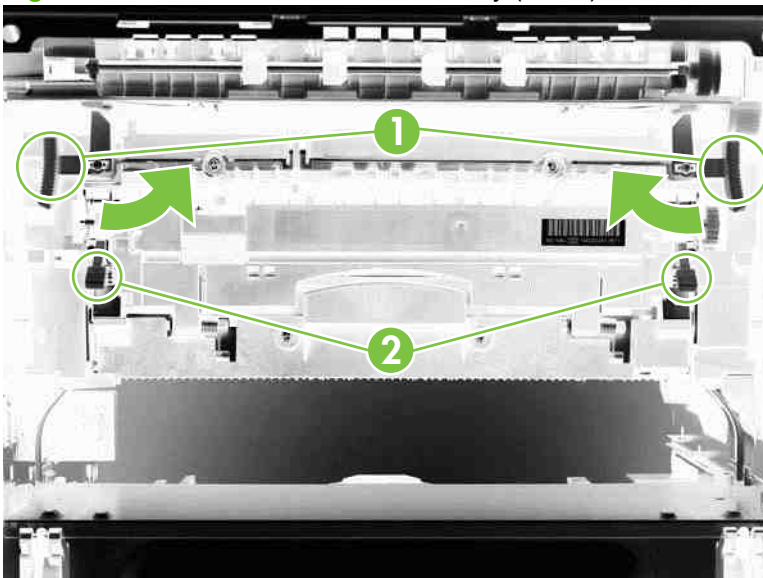
Fuser assembly

⚠ **WARNING!** The fuser assembly might be hot.

1. Remove the output device, and remove the duplexer. See [Duplexer on page 255](#).
2. Open the left door.
3. Rotate the two blue locking tabs (callout 1) toward each other and downward to release them.

📝 **NOTE:** Do not release the T-shaped envelope levers (callout 2).

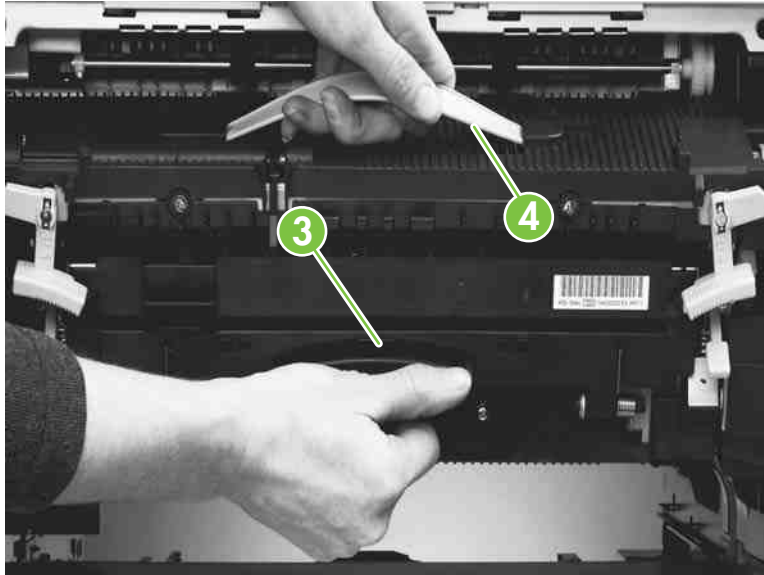
Figure 6-172 Remove the fuser assembly (1 of 2)



4. Pull the center handle (callout 3) to rotate the fuser assembly upward slightly, and then slide it outward until it stops.

⚠ WARNING! The fuser assembly is heavy. Grasp the blue handle firmly before attempting to lift it.

Figure 6-173 Remove the fuser assembly (2 of 2)



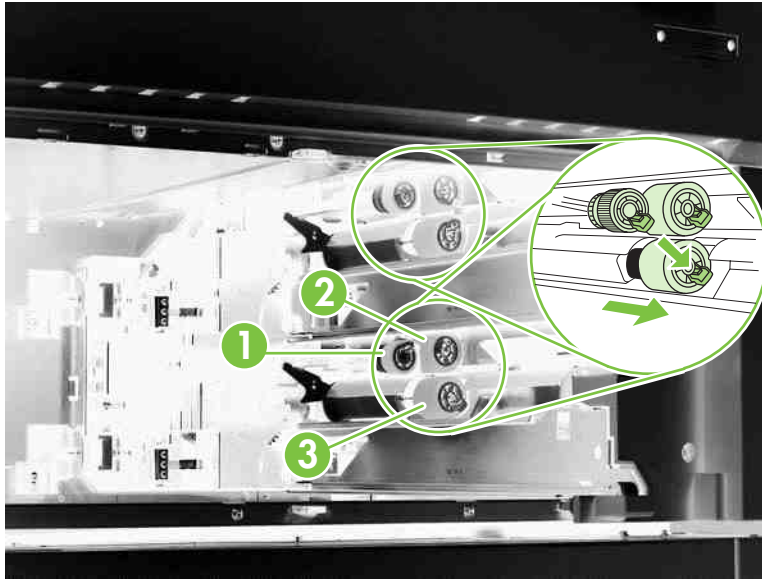
5. Firmly grasp the blue handle (callout 4), and lift the fuser assembly up.

Rollers (pickup, feed, or separation)

△ **CAUTION:** Do not remove the torque limiter from behind the separation roller. If the black spacer comes off, return it to the shaft: metal-edge first.

1. Remove Tray 2 or Tray 3. See [Tray 2 and Tray 3 \(interchangeable\) on page 244](#).
2. Locate the appropriate roller on the upper-right side of the tray cavity. The pickup roller (callout 1) is a type 1 roller. The feed roller (callout 2) and the separation roller (callout 3) are type 2 rollers.

Figure 6-156 Remove the rollers



3. Pinch the tab on the end of each roller to release it.
4. Slide the roller off of the shaft.

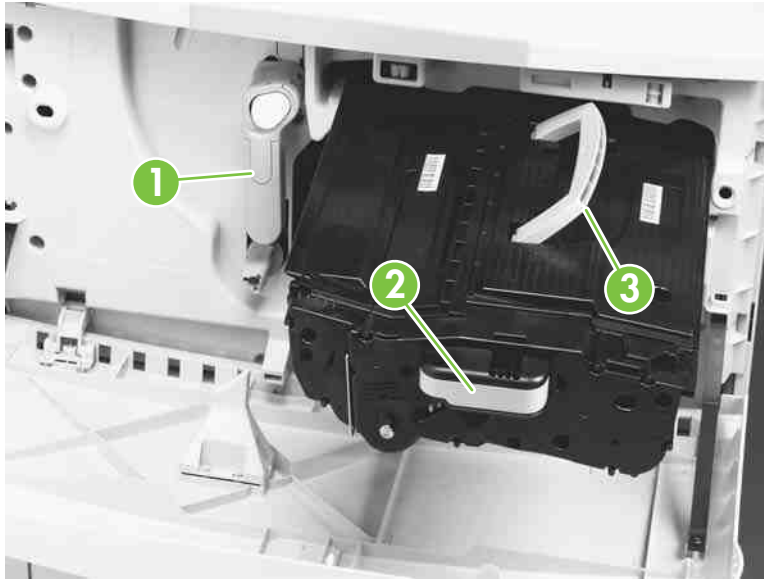
Fuser-jam-removal knob

△ **CAUTION:** Be careful to avoid dropping the internal parts of the fuser-jam-removal knob. Pay close attention to the original location of the parts.

1. Open the front cover.

2. Rotate the cartridge release lever (callout 1) downward until it clicks into place.

Figure 6-153 Remove the print cartridge



3. Grasp the front handle (callout 2) with one hand, and pull the print cartridge out of the product until the top handle (callout 3) is visible.
4. Grasp the top handle with your other hand, and continue pulling the print cartridge out of the product.

Reinstall the print cartridge

- Check to see that the roller assembly (see [Transfer-roller assembly on page 243](#)) is installed before installing the print cartridge.
- Align the print cartridge with its guides, and insert it completely.
- Press and hold the white button (on the green lever), and rotate the green lever clockwise until it locks into place.

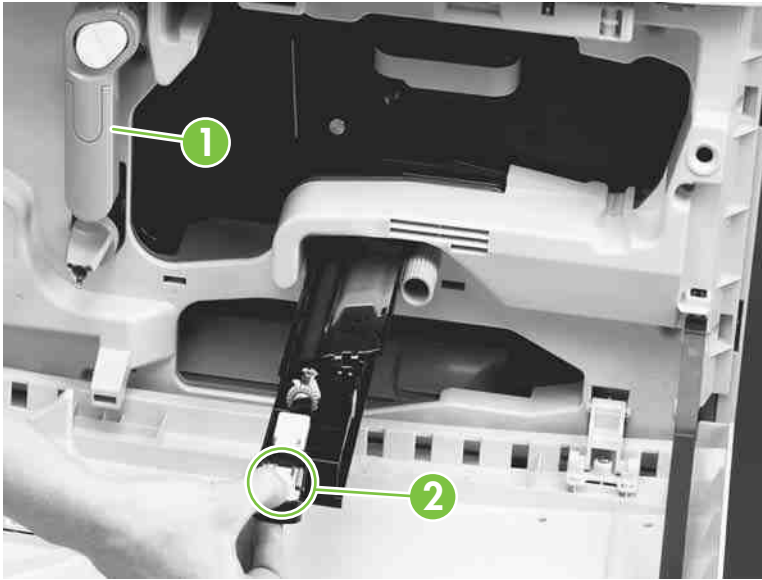
Transfer-roller assembly

△ **CAUTION:** Do not touch the black transfer roller. Finger oils can damage it.

1. Open the front cover.

2. Rotate the cartridge release lever (callout 1) downward until it clicks into place.

Figure 6-154 Remove the transfer-roller assembly



3. Press the blue tab (callout 2), and then slowly pull the transfer roller assembly out.
4. Lift the assembly upward to release the catch on the underside, and then remove the assembly.

Reinstall the transfer-roller assembly

Check that the transfer roller is completely inserted and latched.

Tray 2 and Tray 3 (interchangeable)

1. Slide the tray open until it stops.
2. Grasp the sides of the tray, and lift it up to remove it.

Figure 6-155 Remove Tray 2 or Tray 3

