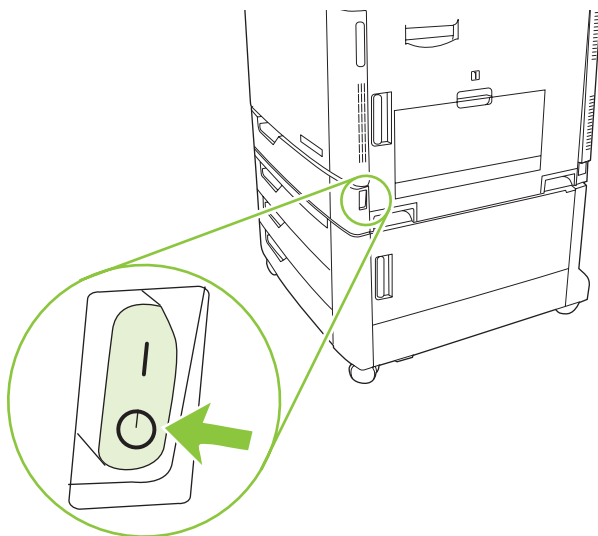
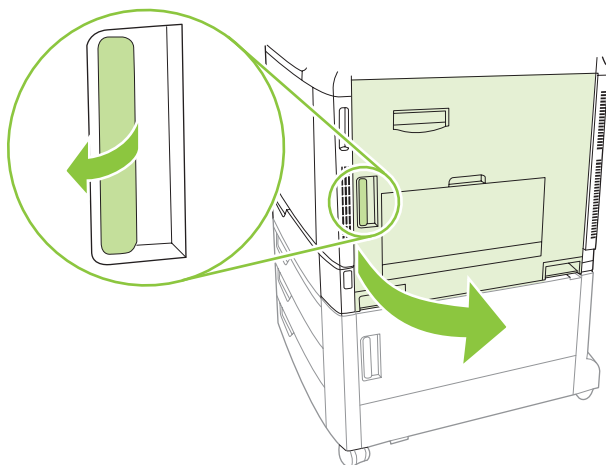


Fuser

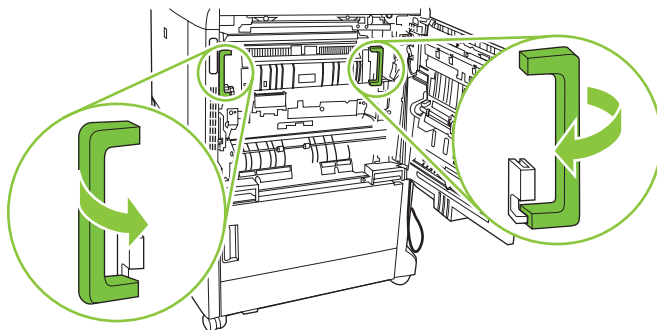
1. Turn the power off.



2. Open the right door.

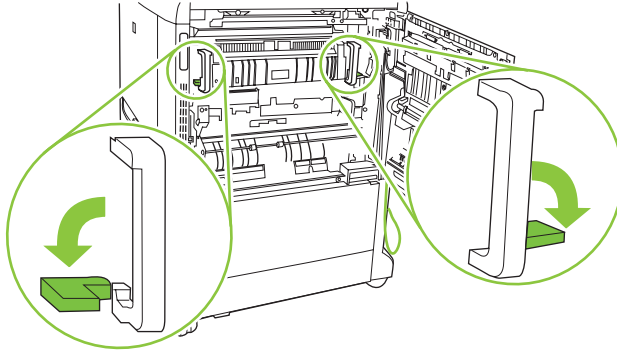


3. Pull the two blue fuser handles forward.

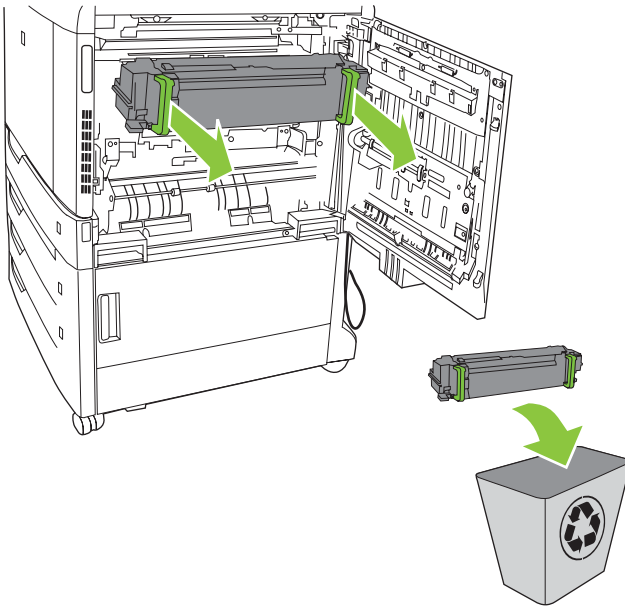


△ **CAUTION:** The fuser can be hot while the product is in use. Wait for the fuser to cool before handling it.

4. Rotate the fuser-release levers down to open them.

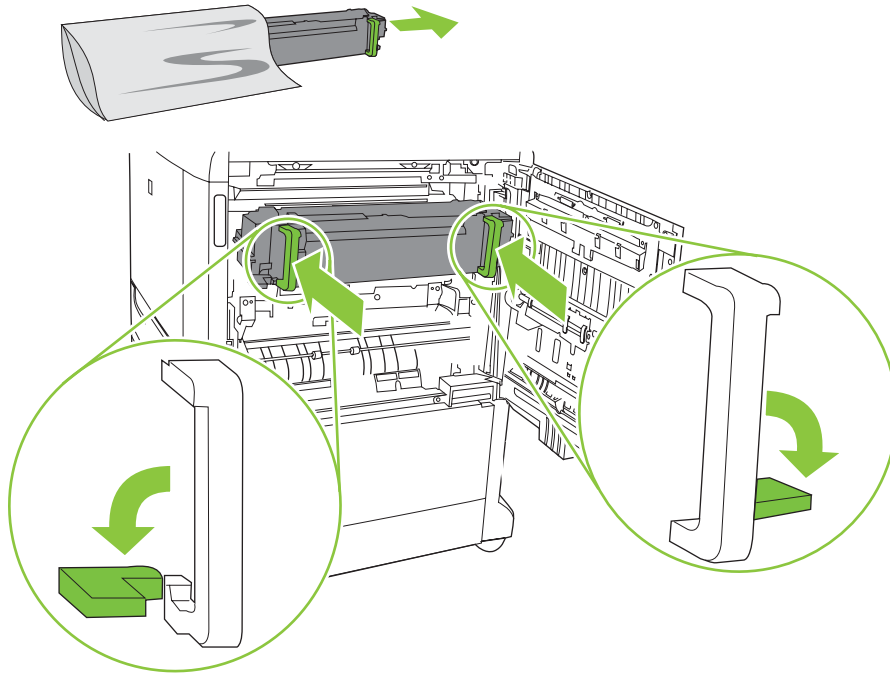


5. Grasp the fuser handles and pull straight out to remove the fuser. Recycle the used fuser following the instructions included with the new fuser.

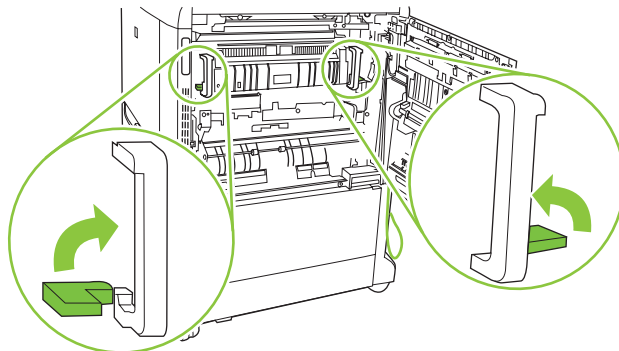


△ **CAUTION:** The fuser weighs 5 kg (11 lbs). Be careful not to drop it.

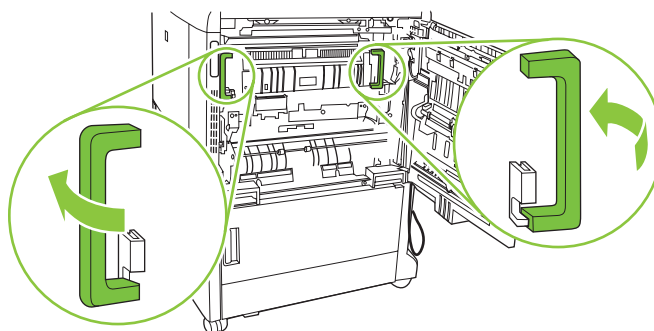
6. Remove the new fuser from its protective bag. Make sure the fuser-release levers are in the down and open position. Align the fuser with the arrows on the product. Push the fuser completely into the printer.



7. Rotate the fuser-release levers up to lock the fuser into place.



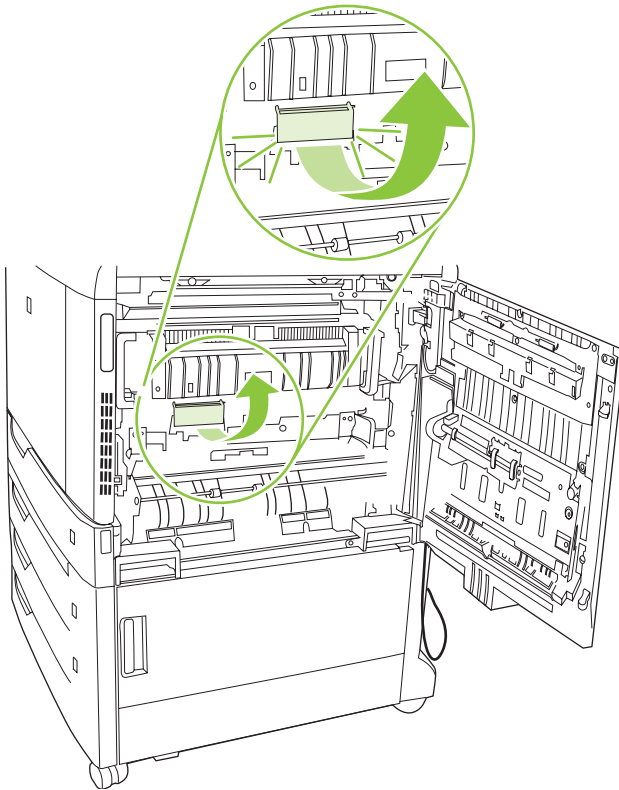
8. Push the fuser handles back to close them.



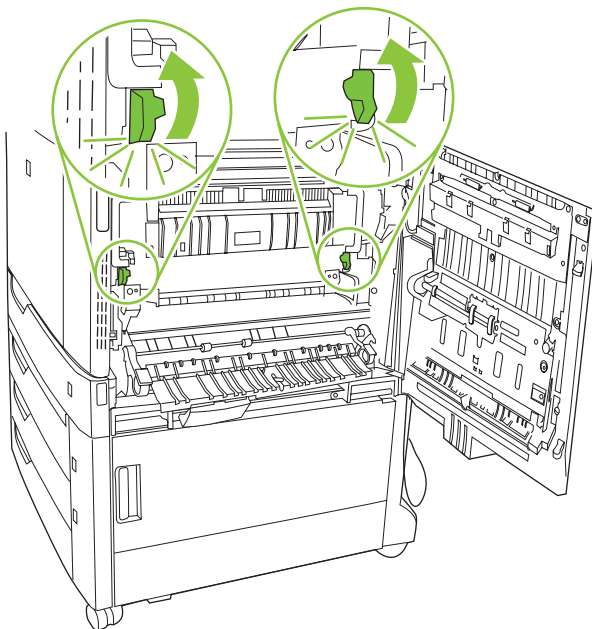
9. Close the right door and turn the power on.

Intermediate-transfer belt (ITB)

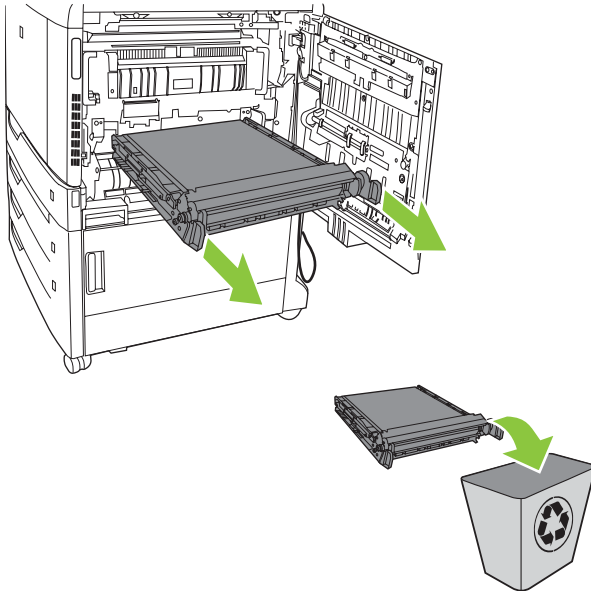
1. Turn the power off and open the right door.
2. Lift the green handle on the transfer assembly, and then open the panel.



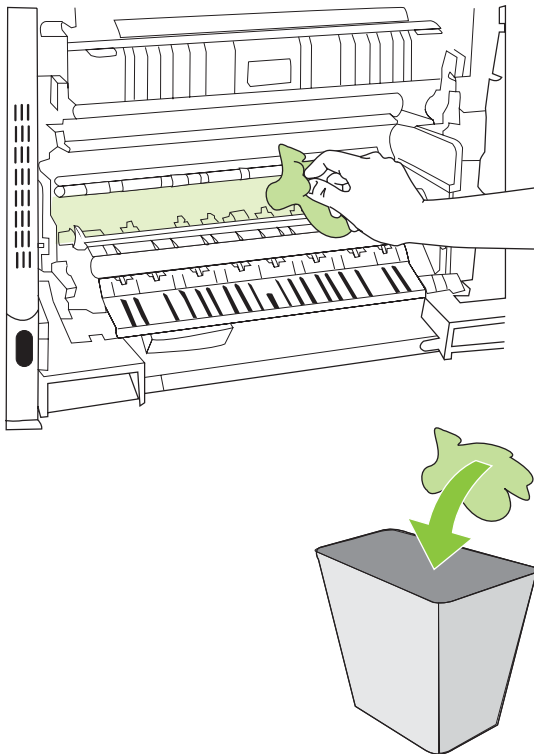
3. Raise the ITB levers.



4. Remove the ITB.



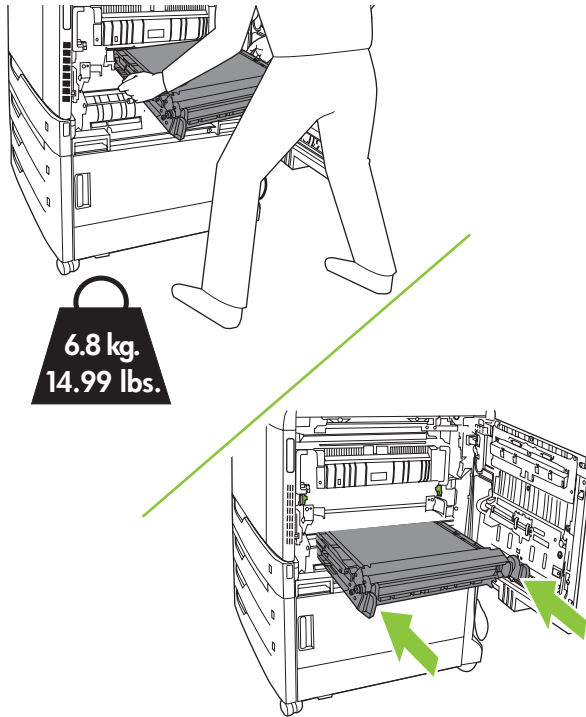
5. Wipe the ITB area.



6. Remove the new ITB from its protective bag.

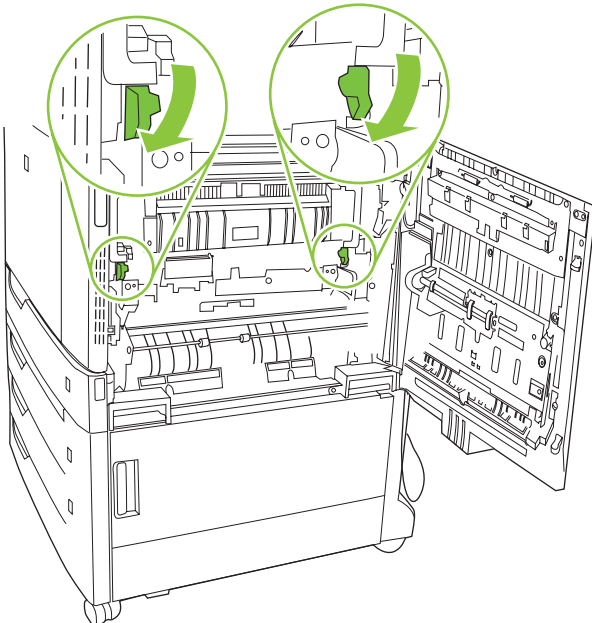
△ **CAUTION:** Contaminants or scratching may result in poor print quality.

7. Install the new ITB.



△ **CAUTION:** Only push on the side handles of the ITB as indicated. Do not push on the center because it could scratch the ITB or leave fingerprints.

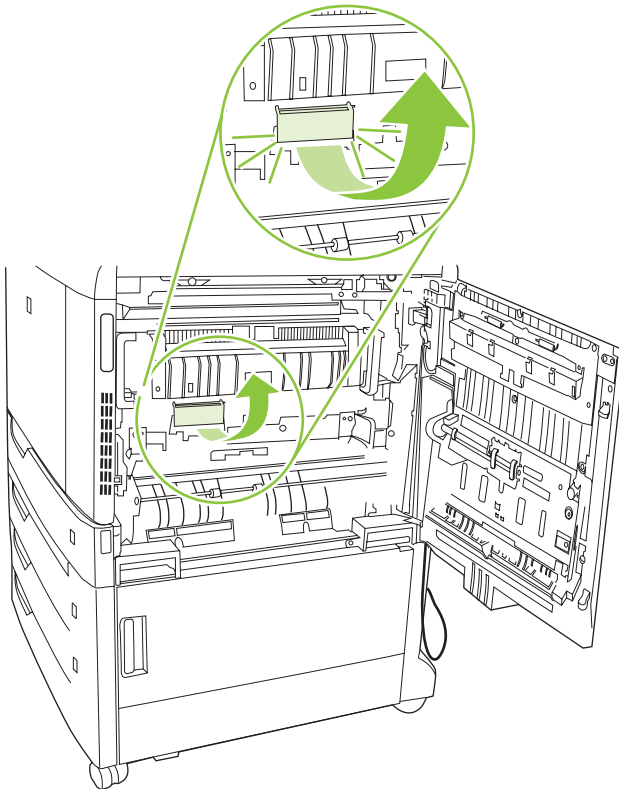
8. Lower the ITB levers.



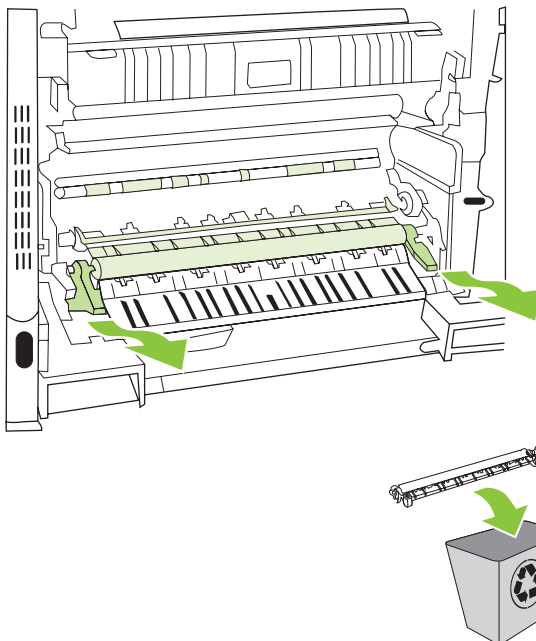
9. Close the transfer assembly.
10. Close the right door, and then turn the power on.

Transfer roller

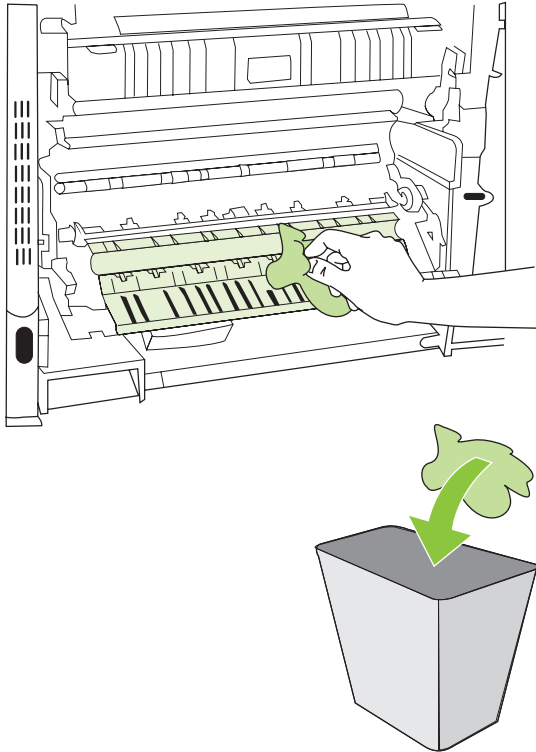
1. Turn the power off, and then open the right door.
2. Lift the green handle on the transfer assembly, and then open the panel.



3. Remove the transfer roller, and then recycle it.



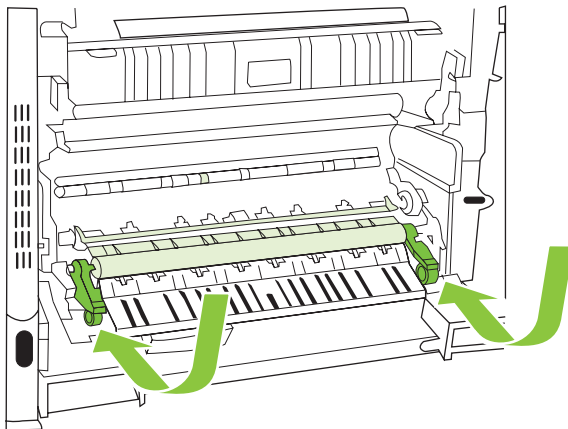
4. Wipe roller area.



5. Remove the new transfer roller from its protective bag.

△ **CAUTION:** Do not touch the sponge part of the new transfer roller or clean the roller. Contaminants or scratching may result in poor print quality.

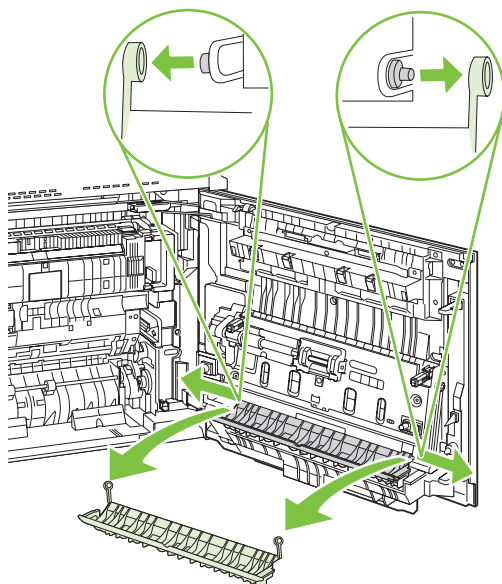
6. Align the transfer roller with the slots in the product and push until it clicks into place.



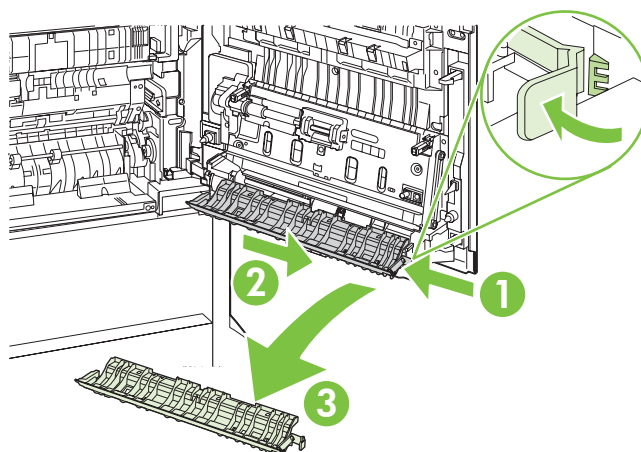
7. Close the transfer assembly.
8. Close the right door, and then turn the power on.

Tray-1 pickup and separation rollers

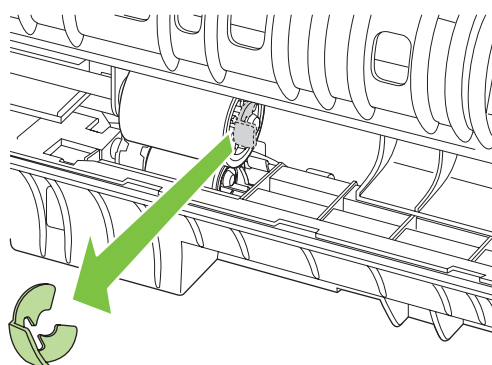
1. Turn the power off, and then open the right door.
2. Remove the paper-feed cover.



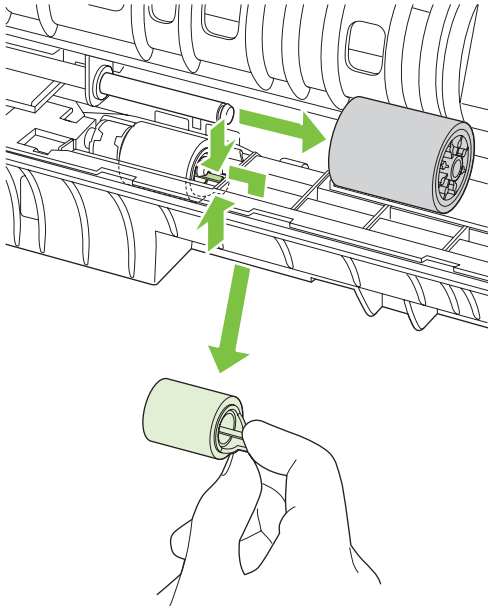
3. Remove the multipurpose upper-feed guide.



4. Remove one plastic clip.



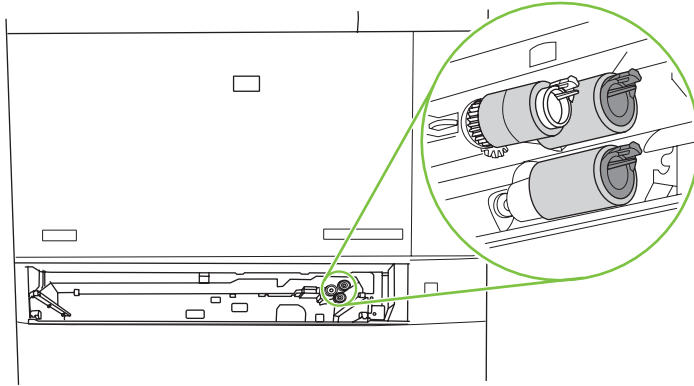
5. Remove the upper roller by sliding it to the right. Rotate the lower roller and then grasp the blue plastic tab and pull the roller off the rod.



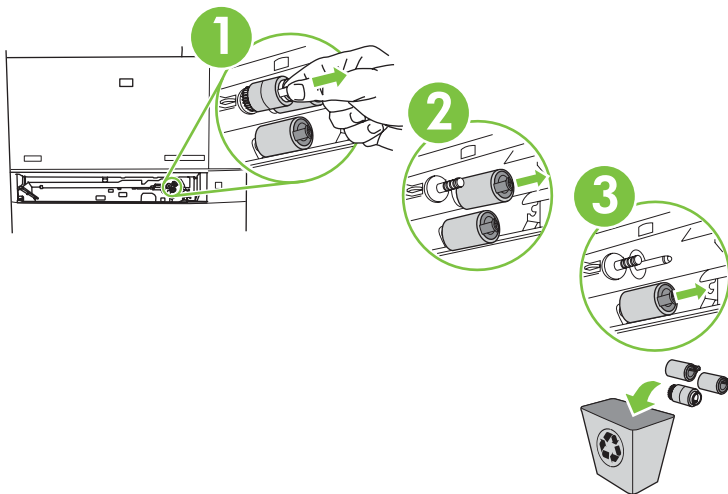
6. Recycle the used rollers, following the instructions included with the new roller.
 7. Remove the new rollers from the protective bag and install.
-
- △ **CAUTION:** Do not touch the rubber part of the new roller. Contaminants or scratching may result in poor print quality.
-
8. Attach paper-feed cover and multi-purpose upper feed guide, and then close the right door.
 9. Turn the power on.

Tray-2, -3, -4, and -5 pickup rollers

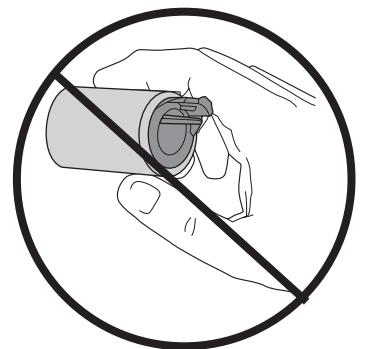
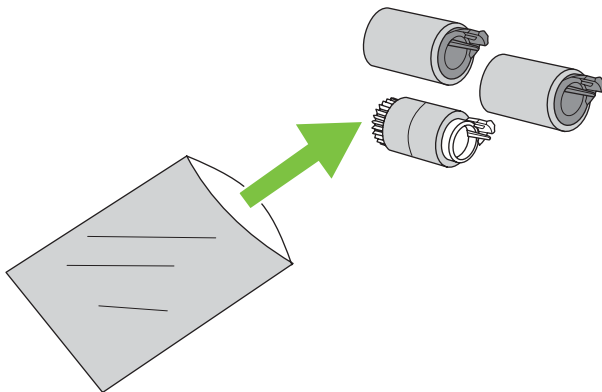
1. Turn the power off, and then remove the paper tray.
2. Locate the rollers.



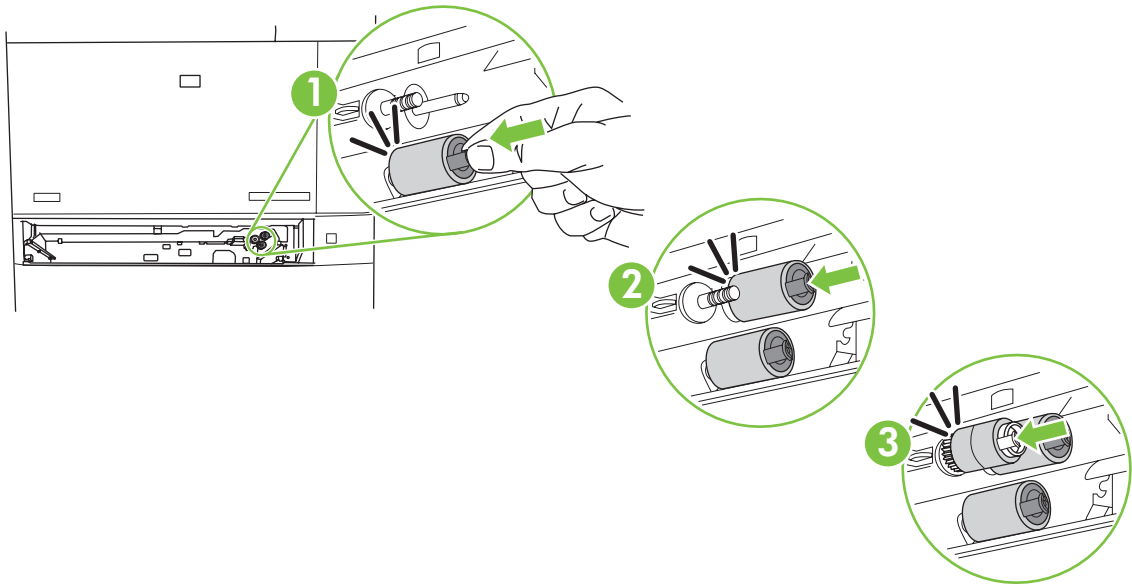
3. Turn the roller, and then grasp the plastic tab and pull the roller off the rod. Repeat the process for the other rollers. Recycle the used rollers.



4. Remove each roller from its protective bag. Do not touch the rubber part of the new roller. Contaminants or scratching may result in poor print quality.



5. Attach the new roller, sliding the new roller onto the rod until it clicks in place. Repeat the process for the other rollers.



6. Reinstall the paper tray, and then turn the power on.