



**INSTRUCTIONS
FOR REPAIRING
PRONTOR-
PHOTOGRAPHIC SHUTTERS**

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Preface to Folder 2

PHOTOGRAPHIC SHUTTERS

General

- a) The present folder is a supplement to and the continuation of the previously published "Instructions for Repair Shops". The shutter mechanisms are classified in the traditional manner and enlarged by the addition of the new systems "10" and "11".

According to this the shutter is classified in the following systems:

- 1 Cocking System
- 2 Trigger System
- 3 Slow Speed Assembly System
- 4 Delayed Action Device System
- 5 Shutter Blade System
- 6 Diaphragm System
- 7 Flash Contact System
- 8 Setting System for Speeds
- 9 Speed-Aperture Coupling
- 10 Exposure Control Mechanism
- 11 System of Cover Shutter Blades

- b) In order to help you to find the supplements of this folder the heading of each supplement (new shutter type) has a different color.

With each new supplement you also receive a new table of contents which is to be exchanged for the old one which can be destroyed.

- c) For reason of simplification, beginning with the 5th supplement on size "00" the two ciphers are no longer written in front of the identification number of the model.

for instance: PRONTOR-SVS 00375 is PRONTOR-SVS 375
PRONTOR-SLK 00520 is PRONTOR-SLK 520



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- d) The comments on page 1 - 4 in folder 1 are also valid for this folder and we ask you to take note of them.

Spare Parts

Each order of spare parts must bear the description of the part and its part number.

For instance:	<u>Part Description</u>	<u>Part number</u>
	Frontplate	345-U143
	Slow speed ass.	381-G20
	Synchro switch ring	476- 212

This information can be gathered from the spare parts list which is included in each supplement.

In case of doubt, please send us the part to be replaced, and if possible, indicate the camera in which the shutter is used, by brand and model number.



INSTRUCTIONS FOR REPAIR SHOPS

Fourth Supplement
 CONCERNING THE SINGLE "CONTROL-RING" SHUTTER
PRONTORMAT

PHOTOGRAPHIC SHUTTERS

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General Introduction

The PRONTORMAT shutter is designed and in combination with an exposure meter, distinguishes itself from the traditional shutter through the following characteristics:

1. All settings of the shutter are made simply by rotating a single "control-ring" comprising the "daylight range" and the "flash range".
2. There are no scales for speed and diaphragm adjustments. Only the "flash range" has a scale with the diaphragm values.
3. By rotating the "control-ring", point and pointer of the exposure meter are brought into coincidence. In this way the best speed-aperture combination is set in accordance with the prevailing light conditions.
4. When lighting conditions in the "daylight" range are too poor for perfect pictures, the exposure meter is automatically switched off and simultaneously, the shutter is switched to the "flash" range. The constant speed of 1/30 sec. and the X-synchronization adjustments permit the use of flash bulb, as well as electronic flash equipment.
5. On shutters with a depth of field indicator, the two index pointers are set on the value scale attached to the diaphragm by rotating the "control-ring".



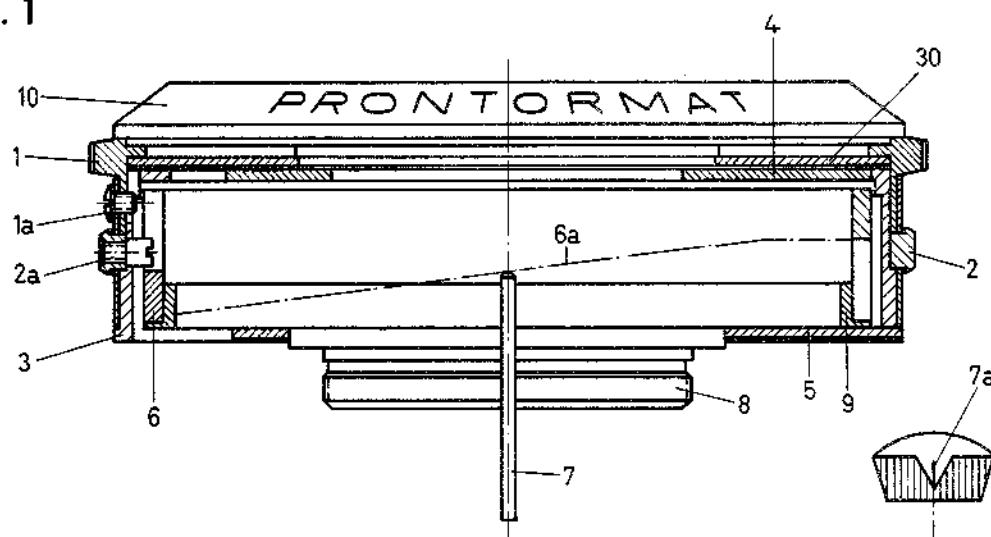
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DESIGN AND FUNCTIONAL OPERATION OF THE "CONTROL-RING" SHUTTER

The sectional drawing of fig. 1 shows the rings and control cams engaged to be carried on a rotating movement. The single "control-ring" (1) is rigidly engaged to the notched ring (3) by means of a pin-slot-connection (1a) while the ring for the film speed (2) is adjustable and coupled with the notched ring by means of a click spring and connecting to the driver slot of the exposure control cam ring (6) by means of a screw head (2a).

Fig. 1



All rotary driver connections of the rings and disks are turned to the sectional field resp. plane.

1. setting ring ("single control-ring") 00555-137
2. film speed ring 00555-722
3. notched ring 00555-772
4. control disk 00555-24
5. diaphragm ring 00555-7.1
6. exposure-control cam ring 00555-705
7. tracing-pin of the exposure meter
8. shutter housing 00555-U1
9. holding ring for exposure control cam ring 00555-700
10. front plate 00555-U143
30. base plate 00555-794.1



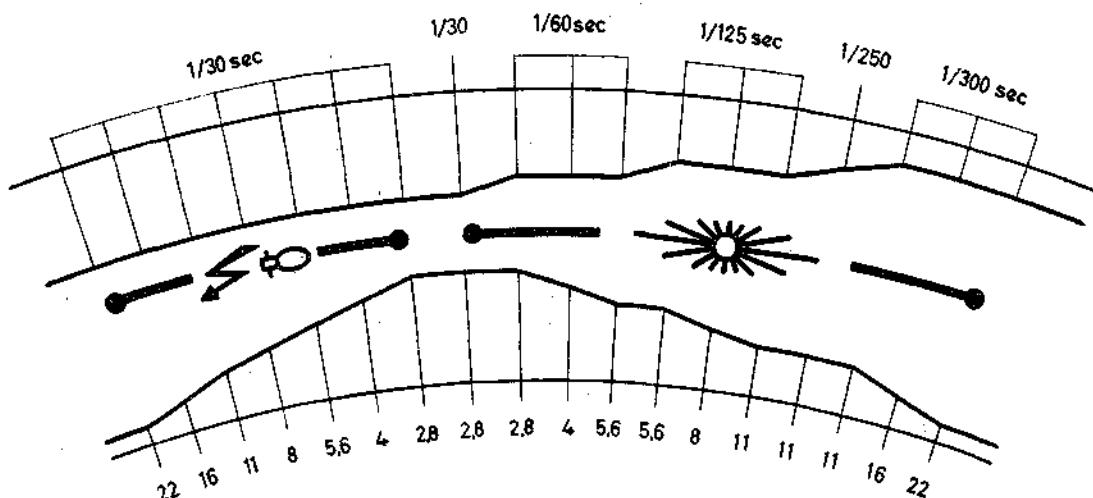
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From fig. 1 results that the rotating of the "One"-Ring as well as the setting of the film speed on the film speed ring influences the pointer (7a) of the exposure meter over the control cam (6a) of the exposure meter control cam ring. And in order to change speed and aperture in dependence of the exposure meter indication by rotating the "One"-Ring, drivers are formed on the control disk (4) and on the diaphragm ring (5) which engage with the notch ring (3).

Fig. 2

cam (4)



diaphragm ring (5)

speed-aperture-diagram

The diagram shows how speed and aperture are associated.



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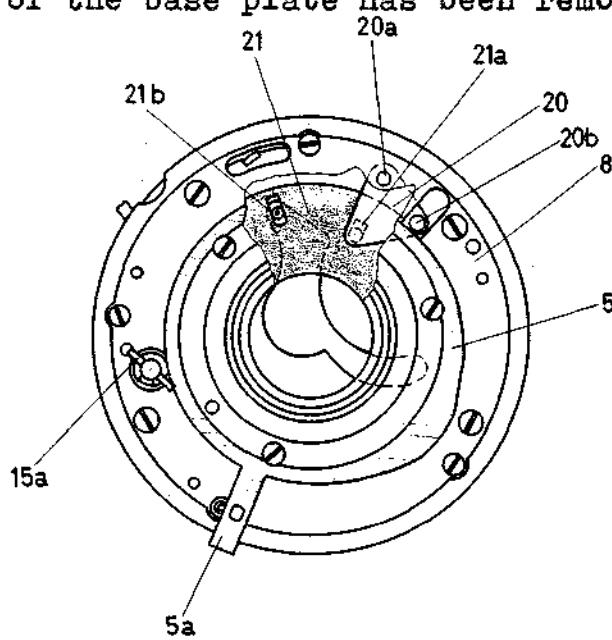
6b Diaphram System

The PRONTORMAT has a new system of diaphragm control (fig. 3 and 4). By this method the adjustment of the diaphragm ring (5) over the diaphragm lever (20) and the diaphragm disk (21) controls the setting of the blades (23).

The diaphragm lever, performs as an angle lever, the pivot bearing (20a) which is a stay-bolt riveted into the base plate (8), engages with a control-rivet in the control-slot (21a) of the diaphragm disk, while the eccentric rivet (20b), protruding through a slot in the base plate, comes to rest on the diaphragm ring (5).

Fig. 3 shows the shutter as seen from the camera side. For better illustration part of the base plate has been removed.

Fig. 3



- 5 diaphragm ring 00555-7.1
- 5a driver stud
- 15a cocking spindle
- 20 diaphragm lever 00555-U760.1
- 20a pivot bearing
- 20b eccentric rivet
- 21 diaphragm disk 00555-8
- 21a control slot
- 21b inset slot for blades



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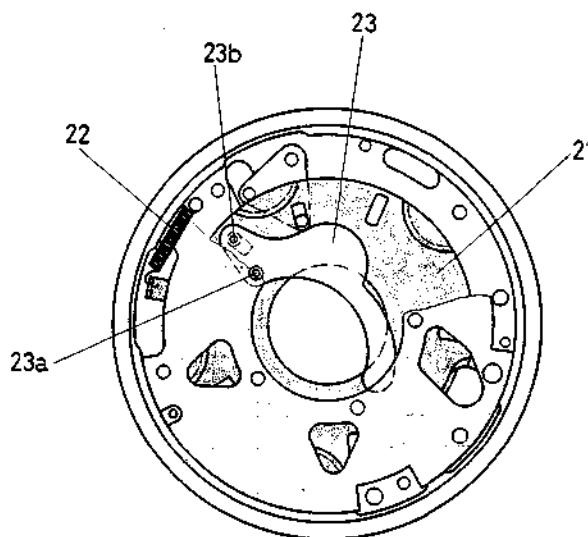
A tension spring (22) (fig.4) which is anchored to a spring-lug of the diaphragm disk, guarantees the shifting of the blades without any "play" as well as making positive contact with the eccentric rivet on the control-cam of the diaphragm ring. The object of the eccentric rivet is to adjust the diaphragm from the originating point ALFRED GAUTHIER GNBH to the nominal value of a certain point of the control system.

Reference

Should the diaphragm system be dismantled, it will be necessary that after the re-assembly and before the tension spring (22) is anchored, that a check be made to determine whether the diaphragm-disk and diaphragm lever can both be operated smoothly.

Fig. 4 shows the shutter after a part of the diaphragm cover disk has been removed.

Fig. 4



- 22 tension spring 00412-672
- 23 blade 00555-U5
- 23a bearing rivet (diaphragm control disk)
- 23b control rivet (diaphragm disk)



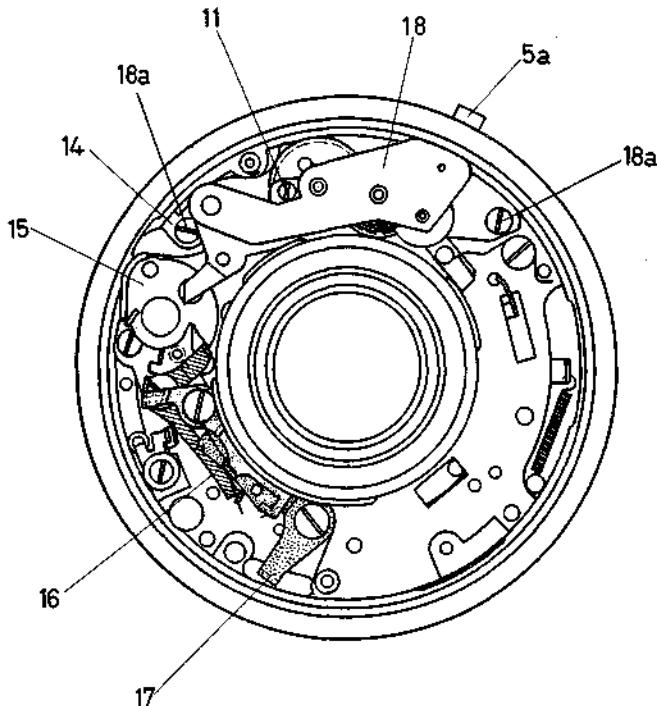
INSTRUCTIONS FOR REPAIR SHOPS

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7b Flash Contact System

Fig. 5 shows the shutter mechanism after the control disk and the notch ring have been removed.

Fig. 5



- 5a driver stud of the diaphragm ring 00555-7.1
- 14 contact plate 00555-173
- 15 cocking lever 00555-U96
- 16 stud of the speed lever 00555-119
- 17 trigger 00346-U85.1
- 18 slow speed assembly 00555-G20
- 18a fixing screws for contact plate and slow speed assembly 00499-135

After removing the two fixing screws (18a), the slow speed assembly (18) can be lifted off the shutter housing. The contact plate (14) held by the fixing screw, rests with a contact flap (14a, fig. 6) on the bright finished side of the housing (8a) in order to effect a small electrical contact (ground) resistance, during the time the

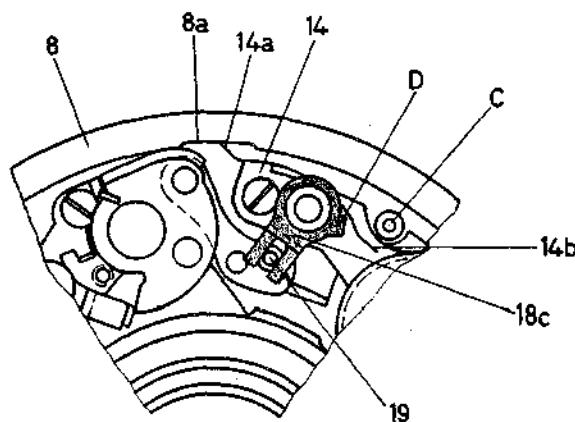
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contact spring (14b) is being pressed against the contact pin (C) from the dog (D) of the contact lever (18c) during the shutter action.

Fig. 6



- 8a bright finish turning on housing 00555-U1
- 18c contact lever
- 19 drive latch rivet
- D dog point of contact lever
- C contact pin

Reference:

1. When installing the slow speed assembly (18) notice that the stud of the drive latch rivet (19) is encircled by the fork of the contact lever (18c).
2. Regarding the cocking - release - and shutter blade systems, we refer to the instructions for the operation of the PRONTOR-SVS SHUTTER.



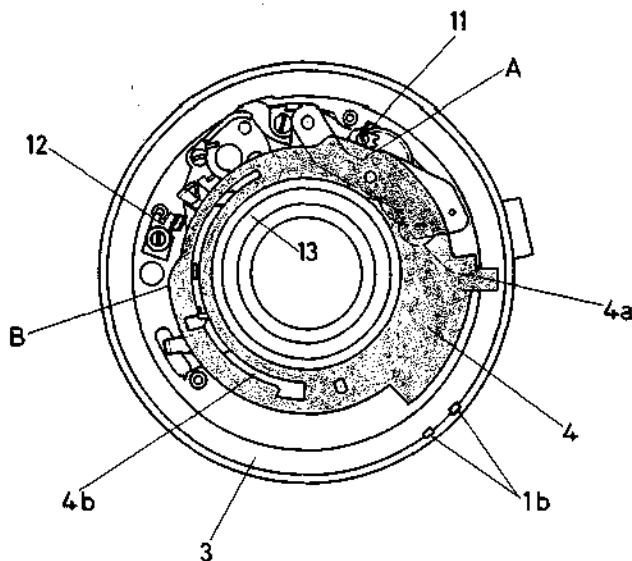
INSTRUCTIONS FOR REPAIR SHOPS

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8d Setting System for Shutter Speeds

The speed is set with the driver stud (4a) which is engaged with the notched ring (3), of the control disk (4) embedded on the socket of the base plate (13) and in connection with the eccentric rivet (11) of the slow speed assembly, the control cam (A) and the control slot (4b). The shutter speeds which are used in the "day-light" range go from 1/30 sec to 1/300 sec, while in the "flash range a constant speed of 1/30 sec is employed. (see fig. 2).

Fig. 7



- 1b inset slots for "Control-Ring".
- 3 notched ring 00555-772
- 4 control disk 00555-24
- 4a driver stud
- 4b control slot
- A control cam for shutter speeds
- B switch cam for exposure meter
- 11 eccentric rivet for slow-speed-assembly
- 12 short circuit switch {short circuit spring 1 00555-767)
(short circuit spring 2 00555-768)}
- 13 base plate 00555-U15

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References:

1. Contrary to the methods used in traditional shutters, the adjustment of the PRONTORMAT shutter speeds is not done by filing or chiseling the speed-control disk. The adjustment is done by turning the eccentric rivet (11). This requires a feeler gauge. This can be made according to the specifications as shown in fig. 8 or can be ordered from the manufacturer of the shutter. (ALFRED GAUTHIER GMBH or it's Representatives).
The radius 19.1 mm of the feeler gauge corresponds to the position of the eccentric rivet on the control-disk at setting 1/250 sec. Only this speed has to be adjusted as the precise manufacture of the control disk and the slow speed assembly, which is specifically designed for the PRONTORMAT, guarantees the accuracy of the other speeds according to the control program shown in fig. 2.
2. Of special importance when gauging the shutter speed, is the setting of the diaphragm. With the "light-true" PRONTORMAT the speed is always tied to a certain aperture (see fig. 2) and the control-cam is accordingly set to same. The given speed is thus guaranteed effectively by the shape of the control cam. As a result, the shutter speed can only be gauged with a setting disk (1/250 sec) at an aperture setting of 11. For this the aperture has to be set on the aperture value 11 given in the flash range or to the standard value which can be gathered from table 8a.
For simpler and greater accuracy, adjustment of the shutter speed can be made with the use of a special setting device, as used by the shutter manufacturer. The diaphragm ring and control disk are fixed exactly in positions (1/250 sec - aperture 11) so that the speed can be checked and corrected at once. This setting device can also be ordered from the shutter manufacturer or through it's distributors.



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3. When the control disk is installed into the shutter housing attention must be paid not to bend the short circuit springs (12).

Fig. 8

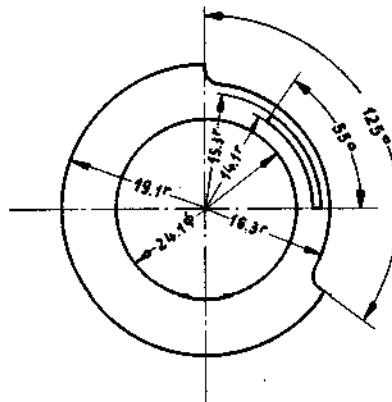


Table 8a

Focal Length	Standard Value
$f = 4,5 \text{ cm}$	3,25 mm
$f = 5 \text{ cm}$	3,6 mm

The "standard value" is the approx. dimension of the radius of the inner circle of the pentagon formed by the blades.

GAUTHIER



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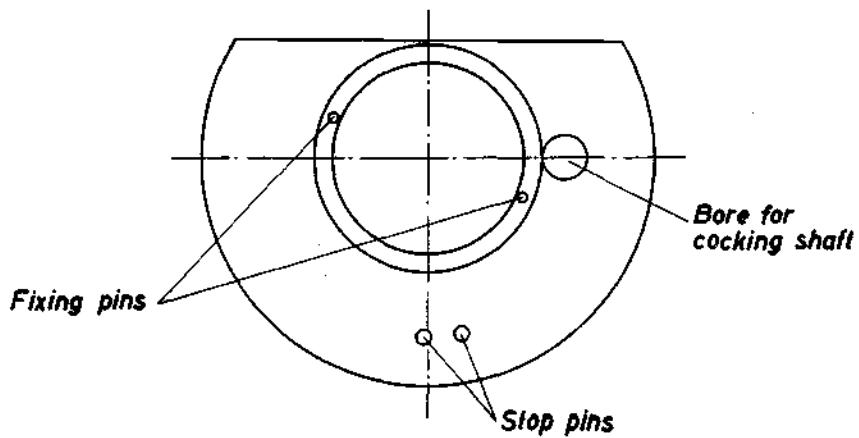
Supplement to Setting System for Shutter Speeds (Sheet 98-100)

The completely assembled shutter without automatic depth-of-field mechanism, as illustrated in Fig. 7, is placed on the setting gauge 4 CCF 1953. Any possible fixing screws will have to be removed previously, because the threaded holes will be used for centering.

For examining, the shutter is placed over the two fixing pins of the nozzle, so that the cocking shaft is located above the bore of the flange. The notched ring must be rotated until the lug (5a) of the diaphragm ring (see Fig. 3) is located between the stop pins. As the lugs of the diaphragm ring and control disc (4, Fig. 7) rest in the recesses of the notched ring, the diaphragm is thus set for aperture 11 and the shutter speed for $\frac{1}{250}$ sec. If an examination reveals that the shutter speed of $\frac{1}{250}$ sec. exceeds the permissible tolerance, the speed is adjusted by turning the eccentric rivet (11, Fig. 7).

Setting Gauge for Model 555

Stock No. 4 CCF 1953





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10 Automatic Depth of Field

Preface

The PRONTORMAT shutter is equipped with an automatic depth of field indicator showing the depth of field range after the distance is set on the lens. Together with the front plate and the "Control-Ring" the parts of the depth-of-field automatic system form one unit. The positive coupling of "Control-Ring" and depth of field, automatically effecting the positions of the two depths-of-field indicators can always be changed depending upon the resulting apertures when rotating the "Control-Ring". The arrangement of the indicators permits simultaneous reading of (a) the range of the depth-of-field, and (b) the distance scale of the lens at a glance.

References:

The PRONTORMAT shutter readily can be purchased with or without the automatic depth-of-field system. The "depth-of-field automatic" unit front plate (fig.9) is replaceable when requested.

Structure

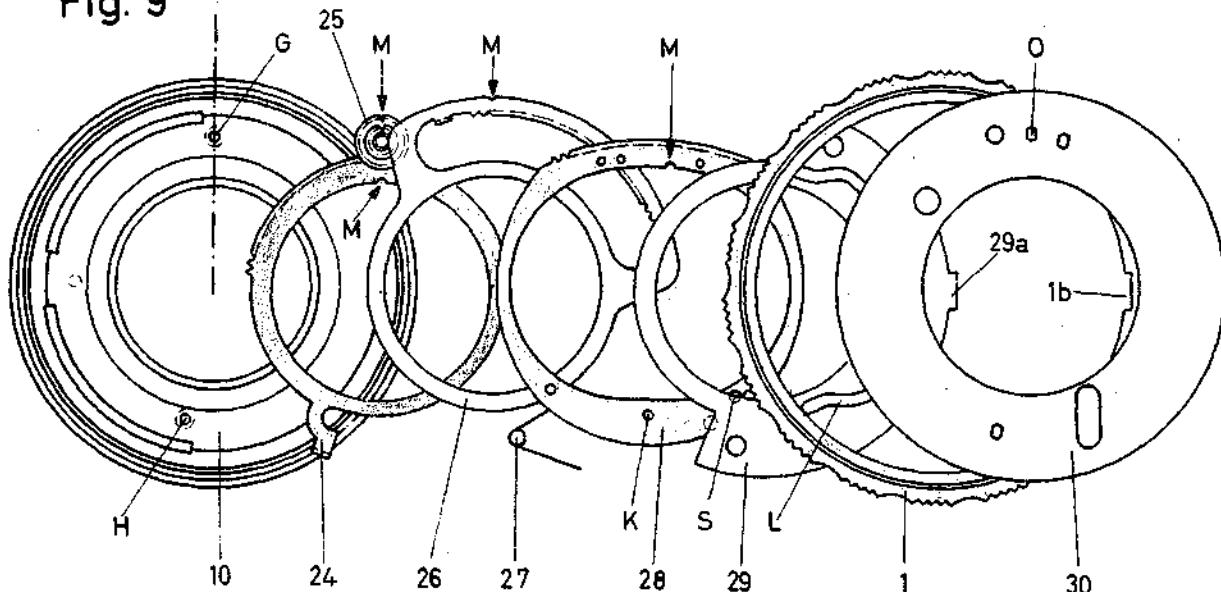
The depth-of-field automatic system is a closed unit, built into a housing similar to the front plate, and held together and enclosed by the base. Fig. 9 shows the component parts of the depth-of-field system in step-up process of assembly. All geared parts have a mark (M) which must coincide with the stroke-point-stroke line, leading from the center of the shutter trough bearing point (G). Pointer ring 1 (24) is placed on the front plate (10) and aligned, then, female pinion (25) is shifted over bearing bolt (G), and pointer ring 2 (26) and equalizing spring (27) is then placed around stay bolt (H), which serves as a bearing spindle for the bore (k) of the segment ring (28), over pin (S). The depth-of-field indicators are controlled by means of control cam (L) of the cam disk (29).

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Fig. 9



10	front plate	00555-U143
24	pointer ring 1	00555- 790
25	female pinion	00555-U785
26	pointer ring 2	00555- 791
27	equalizing spring	00555- 783
28	segment ring	00555-U780
29	cam disk	00555- 775
1	setting ring (Control-Ring)	00555- 137
30	base	00555- 794.1

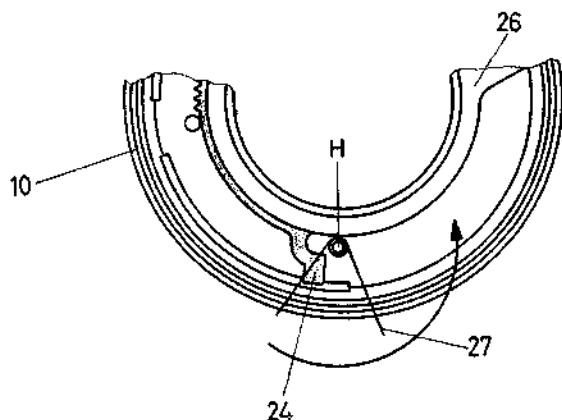
Fig. 10 shows the position after the equalizing spring (27) has been installed. Notice that the spring is moved in the direction of the arrow with a screw driver after the segment ring (28) and the cam disk (29) have been seated. Then the "Control-Ring" (1) is inserted and rotated until driver stud (29a) comes to rest in notch (1b). Finally the base (30) is mounted and rotated until the bearing bolt (G) comes to rest in bore (O). Now the base can be pressed on the socket of the front plate. Should the seat of the base be not tight enough, it can if desired, be narrowed by slightly stemming in the inner diameter.



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Fig. 10

References:

1. The shutter is opened by unscrewing the front plate retaining ring, which (in the first phase of production) is secured by varnish. Shutters of later manufacture are fixed by an angular lever engaging the profile of the front plate retaining ring.
2. It should be pointed out that when it is necessary to remove the "Control-Ring" together with the depth-of-field automatic system, that the unit, which is held together by the base, remains together. For general practical purposes, the depth-of-field automatic system should not be dismantled.



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Appendix to the Automatic Depth of Field

The shutter models PRONTORMAT 555bo (Aka), PRONTORMAT 555e (Franka), PRONTORMAT 555w (Balda) and PRONTOR-SLK X546w1 (Balda) differ in some details from the "Instructions for Repair Shops" given on sheets 101-103.

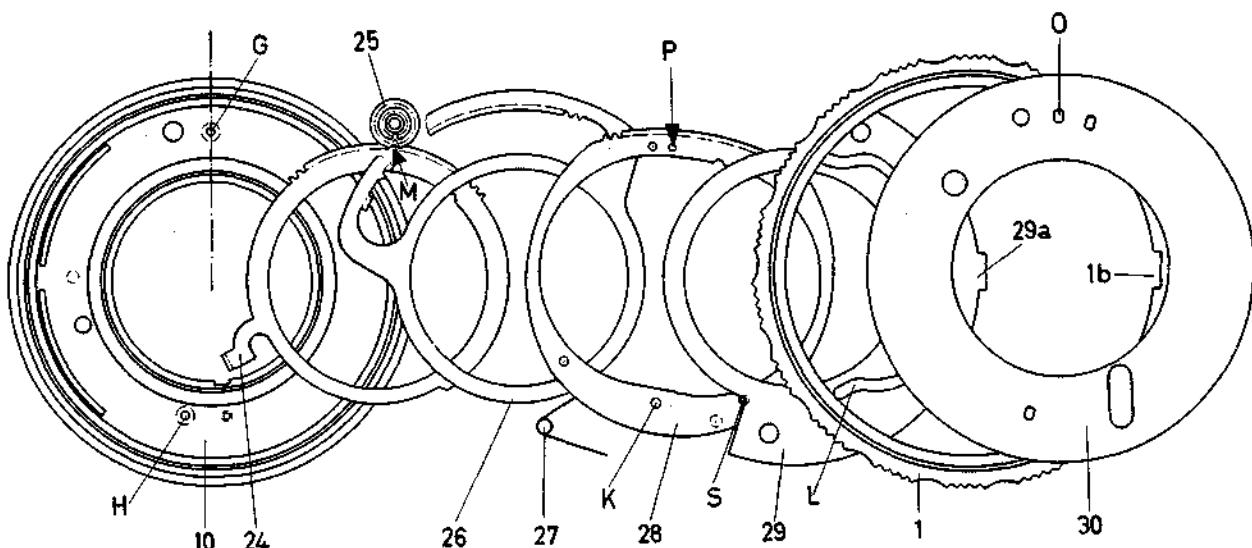
Fig. 9a

Figure 9a shows the assembly positions of the various components for the automatic depth of field system of the above-mentioned models. As shown, the positions of the pointer ring 1 (24), pointer ring 2 (26) and segment ring (28) differ from the respective positions shown in figure 9.



INSTRUCTIONS FOR REPAIR SHOPS

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Assembly of the Automatic Depth of Field

The assembly of the automatic depth of field system can be most easily done by use of an assembly block. You may prepare this assembly block yourself by use of the enclosed factory drawing CCF 1491 or order it from us quoting this number.

1) Shutter Models 555bo, 555e, 555w, and X546w1

As shown in Fig. 9, the front plate (10) is placed on the assembly block and all other parts are assembled in the sequence shown in Fig. 9a. In doing so, please see to it that when installing the two pointer rings their pointers (painted red) are inserted into the milled recesses "A" of the assembly block. The segment ring is installed in such a way that the boring hole (K) is shifted over the pin (H) and alined so that the boring hole (P) is in line with the central line traversing rivet (G). All other parts are assembled in accordance with the assembly instructions given on sheets 101, 102 and 103.

2) Shutter Models with Automatic Depth of Field in Accordance with Fig. 9

E.g.: The models PRONTORMAT 555bd (Dangelmaier), PRONTORMAT 555bf, 555bf1 (Adox), PRONTORMAT 555s (Montanus), PRONTORMAT 555t (Kodak). The automatic depth of field system for these models, described on sheets 101, 102 and 103, can also be assembled by use of the assembly block CCF 1491. In doing so, however, the pointers of the pointer rings have to be inserted into the milled recesses "B".

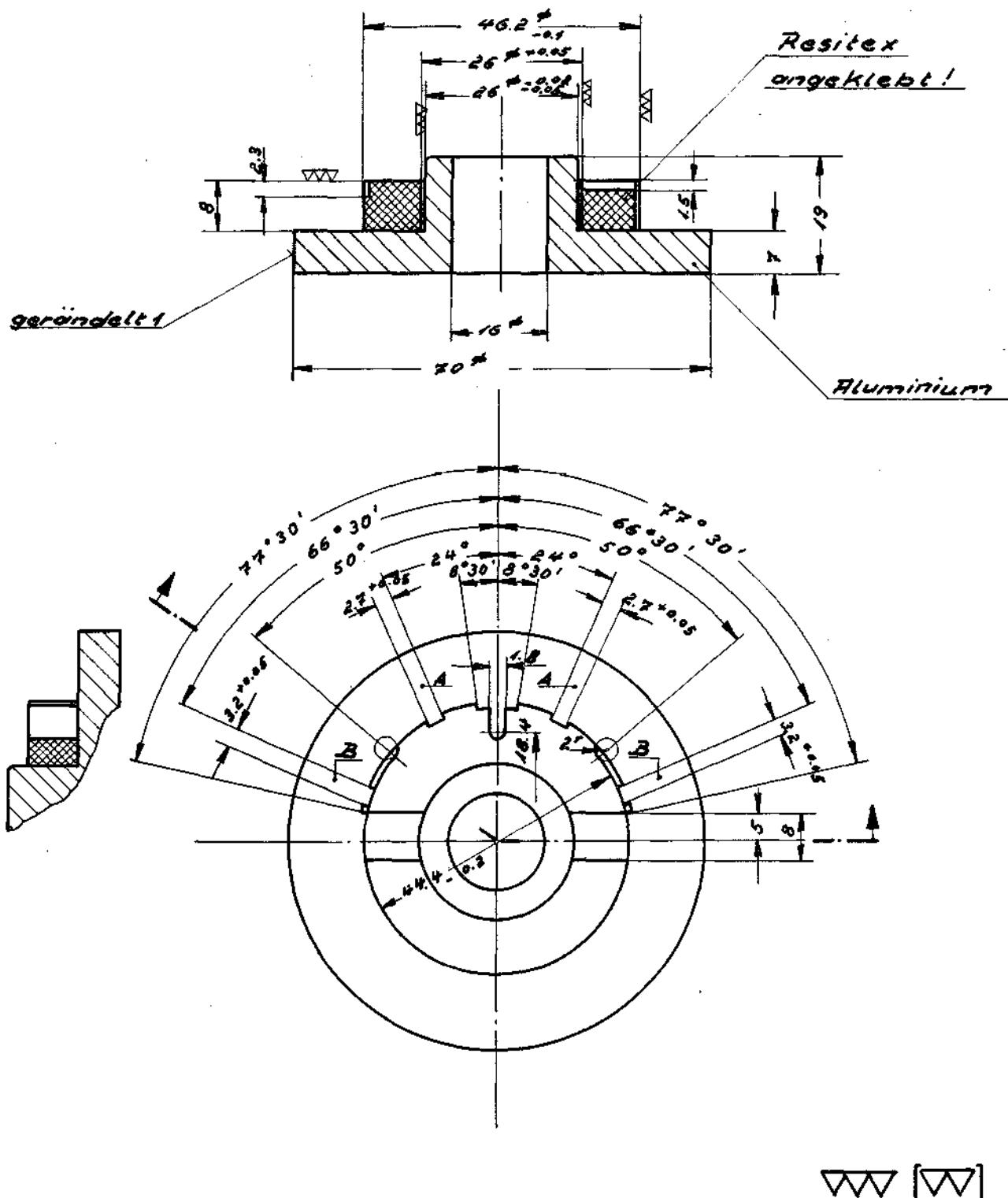


INSTRUCTIONS FOR REPAIR SHOPS

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Important Notes for all Shutters with
Automatic Depth of Field

- a) After assembling, the "automatic depth of field system" should be held by the front plate and the base and checked by rotating the setting ring (1), whether the pointers run smoothly.
Then the front plate (10) and the setting ring (1) are rotated in such a way that the "distance setting" mark on the front plate and the "B" mark of the setting ring coincide.
- b) The control disc (4, Fig. 1 and Fig. 7) should be rotated (clockwise) by means of the notched ring (3, Fig. 1) until it is stopped by the stop rivet (at the side of the trigger release slot). This rotation guarantees that after the insertion of the driver screws (1a, Fig. 1) into the slots of the notched ring shutter and automatic depth of field system are interlocked for proper functioning and secured by means of the front plate ring.



Werkstoff	Modell Nr.	Gezeichnet	25.3.59	<i>Rösi</i>	Alfred Gauthier G.m.b.H. Calmbach a. d. Enz
	Lager Nr.	Geprüft			
Maßstab:	1:1	<u>Montageblock u. Montagelehre</u>			CCF 1491

5. Supplement

concerning the Gauthier shutters

- I. PRONTO, VERO, VARIO
 - II. PRONTOR-SLK, PRONTO-LK, VARIO-LK
 - III. PRONTOR-SVS, PRONTOR-SLK, PRONTO-LK
with the fastest speed of 1/500 sec.
-

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3c	Slow speed assembly PRONTOR-SVS, -SLK 119
4e	Delayed action device system 122
8f	Setting system for shutter speeds 125
3d	Slow speed assembly PRONTO-LK 127
8g	Setting system for shutter speeds PRONTO-LK 128

Reference:

This 5th supplement concerns itself only with those shutters featuring "non-interchangeable" lenses; shutters with interchangeable lenses, however, will be described in the 6th supplement.



INSTRUCTIONS FOR REPAIR OF

PHOTOGRAPHIC SHUTTERS

I PRONTO, VERO and VARIO Shutters

with "linearized" settings
of shutter speeds and diaphragm values.

Preface

After having re-designed the PRONTOR-SVS shutter for "linear" shutter speed setting and diaphragm values, the PRONTO, VERO and VARIO shutters have been modified in an attempt to adapt them to the same structure as that of the PRONTOR-SVS shutter. The adaptation to the PRONTOR-SVS allows them the use of the same basic components in the shutter mechanisms.

The following operation factors in their fields of application show the differences in the features of these shutters:

A. PRONTO

speeds B 1/30 1/60 1/125 1/250 sec.
delayed action device, X-synchronization

B. VERO

the same as in item A, but without the delayed action device

C. VARIO

speeds B 1/25 1/50 1/200 sec.
X-synchronization

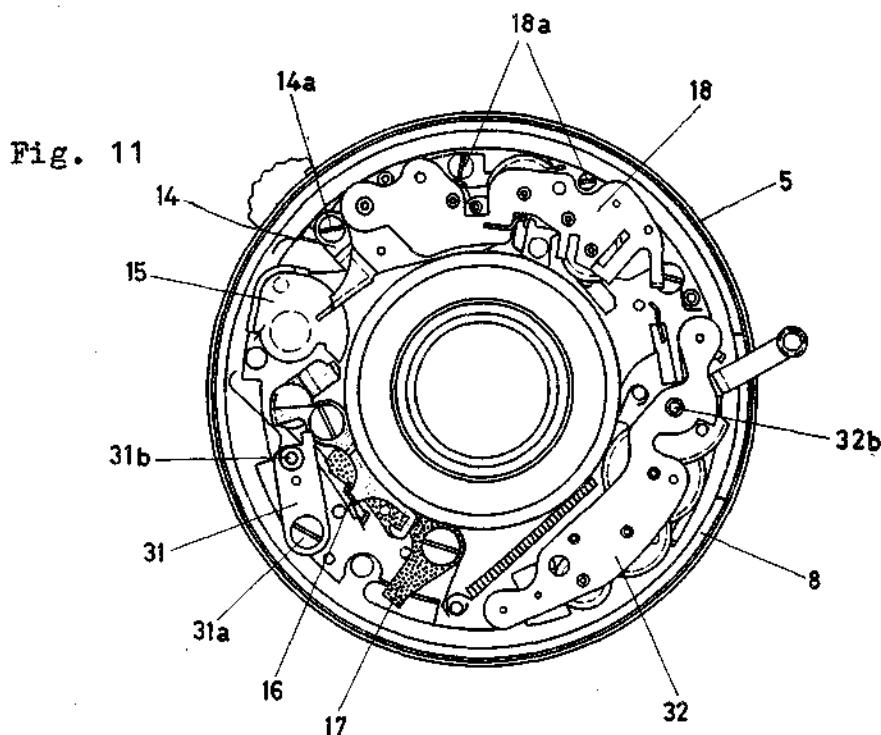
References:

- a) In order to simplify description we will only list "PRONTO" in the text, but all the explanations written will also apply to the VARIO and VERO shutter because of their basically similar structure to the PRONTO.
- b) In case that a specific type of shutter is not described here, the explanation as given in Folder No. 1 regarding this system should then be taken into consideration and study.

INSTRUCTIONS FOR REPAIR OF SHUTTER

Structure of Shutter

Figure 11 shows the shutter mechanism of a PRONTO shutter in cocked position with the speed setting ring removed.



- 5 Diaphragm index ring 377-U7
- 8 Shutter housing (case) 377-U1
- 14 Contact lever 475-111
- 14a Contact lever screw 257-113
- 15 Cocking lever 480-496.1
- 16 Control projection of the speed lever 375-119.1
- 17 Trigger release 346-U85.1
- 18 Slow speed assembly 480-G20
- 18a Fixing screws for slow speed assembly; 280-136 long
280-138 short
- 31 Notched lever 470-U543
- 31a Notched lever screw 475-387
- 31b Notched rivet
- 32 Delayed action device
- 32b Locating pin



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3b Slow Speed Assembly

A) The slow speed assembly of the PRONTOR-SVS is also used in the PRONTO shutter, but without the large anchor. The cooperation of the slow speed assembly and the speed setting ring requires the coordinated setting of both. Should the slow speed assembly or the speed setting ring need replacing, the speeds must then be re-adjusted on the speed control steps of the speed setting ring.

In connection with the above mentioned slow speed assembly a new setting ring (see setting system for shutter speeds) is also required.

Fig. 12 shows the slow speed assembly 480-G20 installed in the shutter; and with shutter in cocked position.

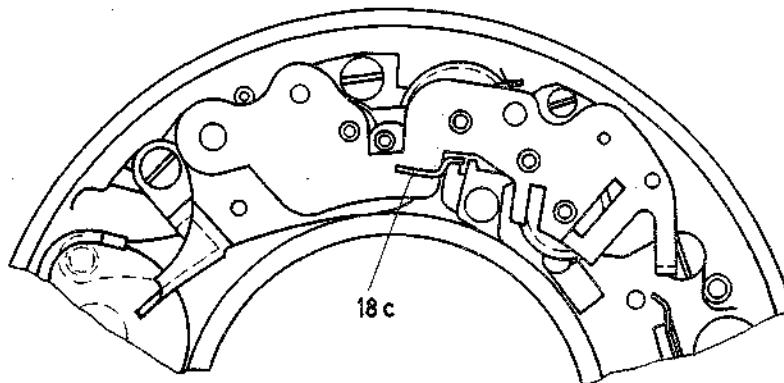


Fig. 12

18c Anchor Lever

B) The slow speed assembly 555-G20 (see sheet 96, fig. 5, item 18), is pre-mounted in some models. The gear holding plate is slightly changed in shape as compared to the aforementioned figure, but this difference does not affect the interchangeability with the same part of previous design. However, the slow speed assemblies 480-G20 und 555-G20 cannot be interchanged with one another.

References:

- Before mounting or dismantling the slow speed assembly the shutter must be in cocked position.
- The explanations "7b Flash Contact System" (sheet 96) regarding the slow speed assembly 555-G20 should be studied.



INSTRUCTIONS FOR REPAIR OF SHUTTER

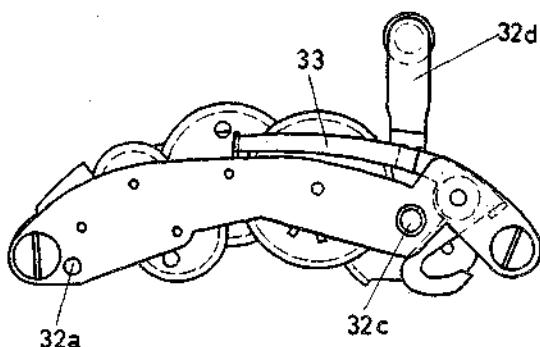
4d Delayed Action Device System

The new PRONTO shutter has a delayed action device which with its essential features, resembles somewhat the delayed action device of the PRONTOR-SV shutter. This similarity is noted in the manner in which the delayed action assembly is installed in the shutter, as well as in the well proven method of release of the delayed action device by means of the bar lever.

While the old PRONTO delayed action assembly was designed for pivotal movement, the new one is mounted rigidly in the housing. It is held in position by the peg (32b) (see Fig. 11) which is arranged on the base plate and serves also as locating pin, and a rivet (32a) which protrudes from the underside of the lower side plate of the delayed action device and which engages a bore in the base plate. The device is held in operating position in the traditional manner by the delayed action device spring. If the latter is unhooked, the device can be taken out of the housing after first following the instructions as given on page 20, items 2, 2a and 2b of folder I. The task and function of the bar lever can be understood from the references on pages 20-27 of folder 1, which must also be consulted when performing repair work.

View on the lower side of the delayed action device 377-G49

Fig. 13



- 32a Locating rivet of the delayed action device
- 32c Bore for locating pin of the base plate
- 33 Bar lever
- 32d Segment wheel (Cocking lever)

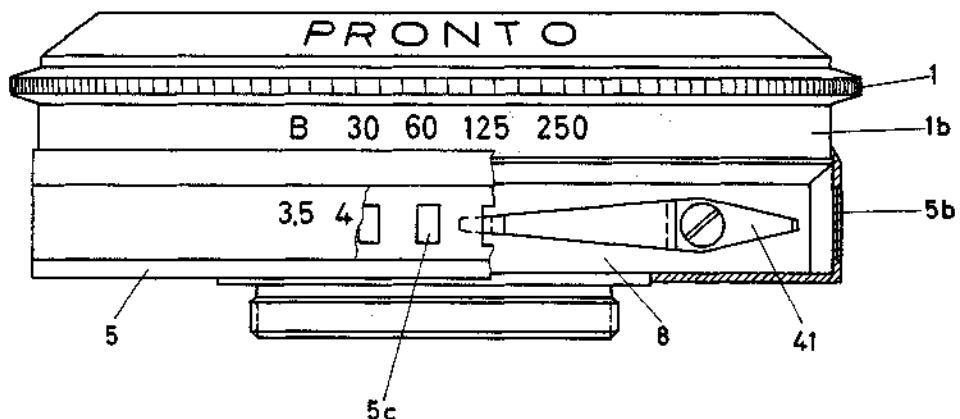
INSTRUCTIONS FOR ADJUSTING SPEED

6c Diaphragm System

Various models of the PRONTO shutter are equipped with a notched device giving a "click" effect for the setting of the diaphragm aperture. This device consists of a notched spring (41) arranged on the cylinder jacket of the shutter housing, and which comes to a rest in the notched slots (5c) provided in the inside of the diaphragm index ring.

In Fig. 14 the diaphragm index ring is illustrated partly broken off in order to show the notches more clearly.

Fig. 14



- | | |
|------------------------|-------------------|
| 1 Speed setting ring | 5c Notch slot |
| 1b Speed scale band | 8 Shutter housing |
| 5 Diaphragm index ring | 41 Notched spring |
| 5b Diaphragm band | |

Reference:

Further details regarding the linear diaphragm system can be found on page 77 of folder 1.

~~FIGURE 15~~ FIGURE 15a SPEED SETTING RING

8e Setting System for Shutter Speeds

As compared with its former design, the new PRONTO speed setting ring is additionally equipped with a control cam (4d) for the anchor lever (18c) and with a notched slot (4c). The notched lever, which is supported by a stud of the work plate, comes to a rest in the notched slot by means of the notched rivet (31b).

Every notch in which the notched rivet comes to rest corresponds to a speed setting.

Fig. 15 shows the speed setting ring set for $\frac{1}{30}$ sec., with the small anchor engaged; the shutter in cocked position.

If the slow speed assembly type 555-G20 is mounted in some models, the setting ring shown in Fig. 15a is required.

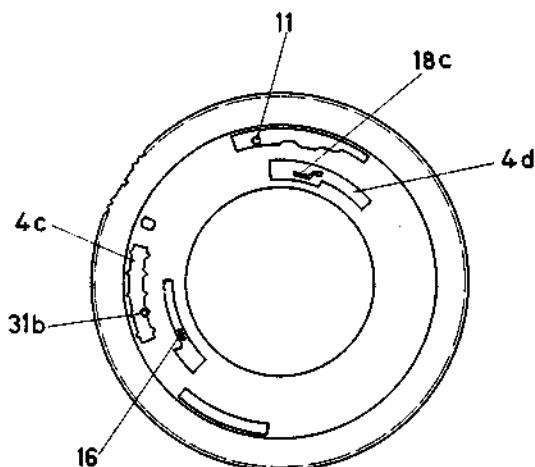


Fig. 15

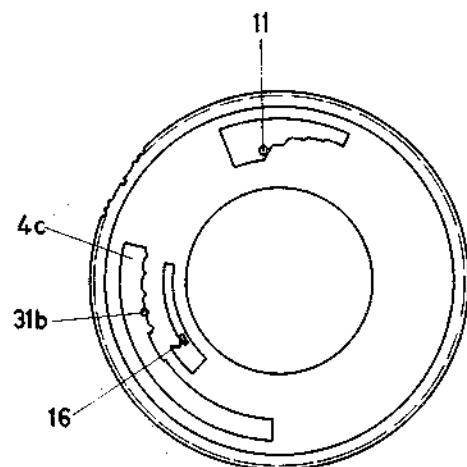


Fig. 15a

11 Stop lever rivet

16 Control projection of speed lever

18c Anchor lever

INSTANTANEOUS SHUTTERS

PRONTOR-SLK, PRONTO-LK and VARIO-LK

Shutters with Exposure Control Mechanism

Preface

Although the PRONTOR-SLK, PRONTO-LK and VARIO-LK shutters will invariably operate in accordance with the identical principle regarding the coupling of the shutter speed, f/stop and exposure meter readings will differ somewhat in their operation, as follows:

A) PRONTOR-SLK

Speeds B 1 1/2 1/4 1/8 1/15 1/30 1/60 1/125 1/300 sec.
Delayed action device, M-X synchronization

B) PRONTO-LK

Speeds B 1/15 1/30 1/60 1/125 1/250 sec.
Delayed action device, X synchronization

C) VARIO-LK

Speeds B 1/30 1/60 1/125 1/250 sec.
X synchronization

During the course of manufacture and production, the shutters have been brought into the market equipped as follows:

- 1) Setting rings coupled for shutter speed and f/stop ("light value coupling")
- 2) without "light value coupling"
- 3) with setting of film sensitivity and without "light value coupling"

References:

a) PRONTOR-SLK

The shutter mechanism of the PRONTOR-SLK corresponds in all details of design with the "PRONTOR-SVS" with its "linearized" setting of speeds and aperture numbers (described in folder 1). The exposure control mechanism explained on sheets 113-117 was included as an added feature.

INSTRUCTIONS FOR REPAIR SHOPS



PHOTOGRAPHIC SHUTTERS

b) PRONTO-LK

The explanations contained in part "I" of this supplement are generally applicable to the shutter mechanism of the PRONTO shutter. There is only one difference: viz. unlike in the PRONTO shutter the small anchor of the slow speed assembly of the PRONTO-LK shutter does not only engage with the speed setting of $\frac{1}{30}$ sec. but also with the speed setting of $\frac{1}{15}$ sec.

PRONTO-LK shutters not equipped with settings for film speeds are provided with a sleeve for the cocking lever (segment wheel) of the delayed action device, which has to be removed before removing the speed setting ring. During the earlier period of production this sleeve was fastened with a rivet; later, it was fitted with a knurled screw and nut.

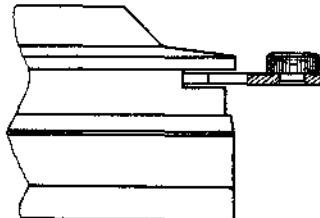


Fig. 16a

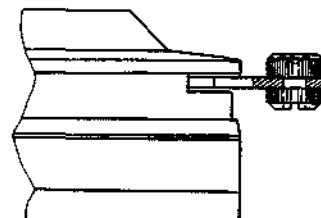


Fig. 16b

The above figures show the designs with the sleeve rivet (fig. 16a) and with the knurled screw and nut (fig. 16b).

c) VARIO-LK

Notice that the structure of the shutter mechanism of the VARIO-LK shutter is identical to that of the VERO shutter equipped with "linear" settings.

10 Exposure Control Mechanism

a) Principle of the Exposure Control

The exposure control consists primarily of two control rings (34 and 35) for shutter speeds and aperture numbers and a coupling of these two with the built-in exposure meter of the camera. One of these two control rings is connected with the speed setting ring and one with the aperture setting ring of the shutter in a way which will be explained later. The speed setting ring (35) is carried on the cylindrical jacket of the shutter housing in such a way that each rotation effects a

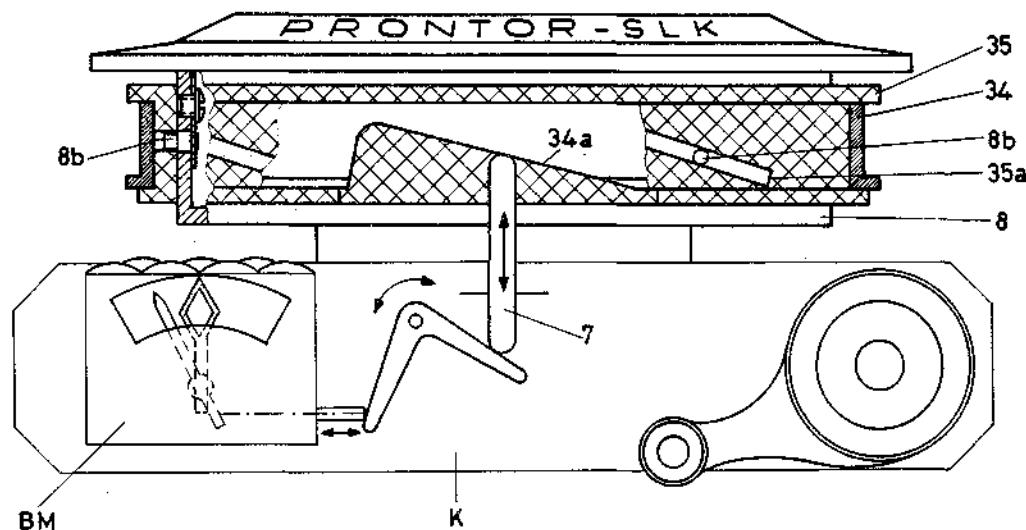


Fig. 17

Figure 17 shows an illustration of the principle of the exposure control.

7	exposure meter tracing pin	34a	control cam
8	shutter housing	35	speed setting ring
8b	guiding pin	35a	guiding slot
34	diaphragm ring	K	body of camera

INVENTOR'S CERTIFICATE OF INVENTION

spiral motion. At the same time the diaphragm setting ring (34) carried in the U-guide of the speed setting ring is rotated, too. The latter being provided with a control cam (34a) which cooperates with the exposure meter tracing pin (7) and which transfers every operation of the speed and diaphragm setting rings onto the exposure meter.

Important Note

The control cam (34a) of the diaphragm setting ring and the guide of the speed setting ring are provided with such an inclination that the simultaneous rotation of the speed setting ring and the diaphragm setting ring has no affect on the exposure meter. If one of the two rings is rotated separately by one speed or diaphragm interval (8°) the tracing pin resting on the control cam is raised 0.35 mm (Fig. 18)

Shutters equipped with film speeds settings are designed to raise the tracing pin 0.25 mm per exposure interval.

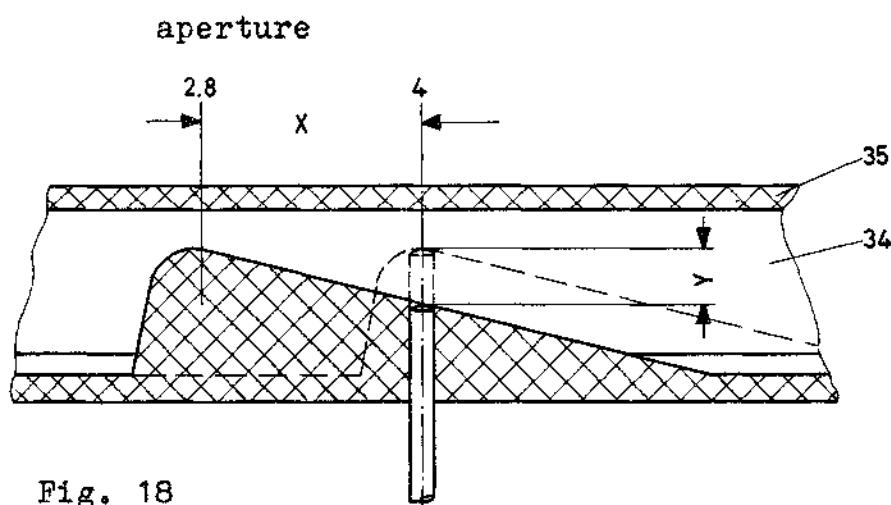


Fig. 18

X = rotation of the diaphragm ring for one exposure interval " 8° "
Y = raising of tracing pin by 0.35 mm or 0.25 mm respectively.

INSTRUCTIONS FOR ASSEMBLY

- b) Structure and Method of Operation of the Exposure Control Mechanism
 - 1) To convey the reading of the exposure meter to the shutter setting controls, the speed setting ring (1) and the diaphragm setting ring (diaphragm index ring) (5) are coupled together to rotate with the control rings (34 or 35).

Between the diaphragm setting ring and the diaphragm ring, and between the speed setting ring and the speed ring, there are form-locking connections provided for by the guiding flutes (1a, 5a).

Fig. 19 shows a part-sectional view of the shutter. All connections for rotating parts are turned to the sectionplane. The figures below show the shutter housing together with the speed and diaphragm rings.

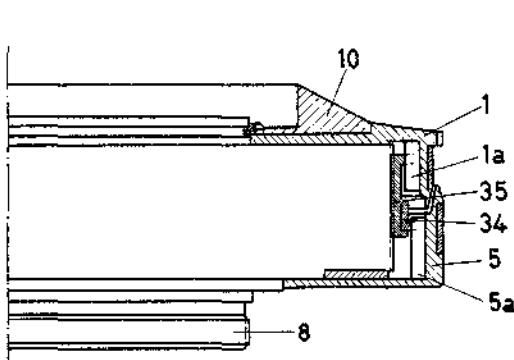


Fig. 19

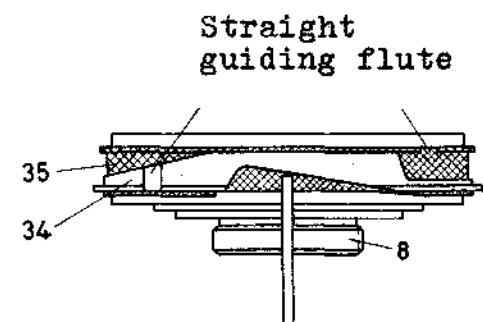
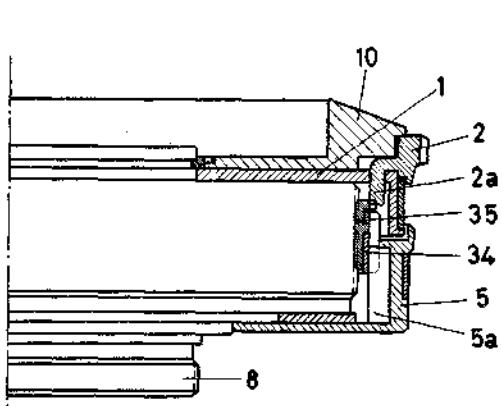


Fig. 20

- 1 speed setting ring 520-U137.1
- 1a straight guiding flute
- 5 diaphragm index ring 520-U7.1
- 5a straight guiding flute
- 8 shutter housing (case) 520-U1
- 10 front plate 520-U 143
- 34 diaphragm ring 522-700
- 35 speed ring 522-705

INSTRUCTIONS FOR REPAIRING SHUTTERS

- 2) In shutters with shutter speed f/stop coupling, the speed and diaphragm setting rings are connected by a spring notch coupling having the same principle as used in the PRONTOR-SVS shutter (see sheet No. 87 of Folder 1). The shutter can only be set, depending upon the exposure meter, if the notch spring coupling has been disengaged. With the coupling engaged, the shutter can only be set for a different speed-exposure combination by rotating in the respective direction.
- 3) Fig. 21 shows the model provided with a setting of the film speed. The film speed ring (2) is provided with a tappet (2a) designed as a straight guide, which is connected with the shutter speed scale ring in a form-locking manner. The film speed and shutter speed setting rings are connected by a notch spring coupling, which must be disengaged when setting the film speed.



- 1 speed setting ring
2 ring for setting the film speed
2a slightly bent guide
5 diaphragm index ring
5a straight guide
10 front plate
34 diaphragm segment
35 speed scale ring

Fig. 21

Reference:

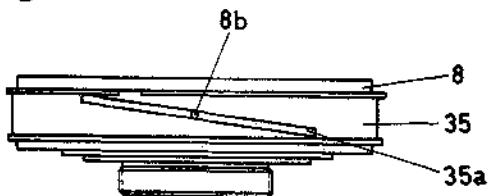
- a) During the earlier stages of production the spiral movement of the speed ring was caused by a pin-slot guide (Fig. 22). The pins of the pin-slot guide are fastened to the inside of the shutter housing with screws and can only be removed after the base plate has been removed from the shutter. Later, this guide was superseded by a multiple thread.



INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

Fig. 22



8	shutter housing (case)
8b	guide pin
35	speed ring
35a	guide slot

- b) In general, the shutter housing and the speed ring should not be disassembled. However, if the speed ring has to be removed from the shutter housing, both parts must be marked to enable them to be reassembled in exactly the same position. Marking can be done similarly to the way used when a front-lens mount is mounted into a shutter or removed from it.
- c) During the earlier stages of production the diaphragm ring was slotted and inserted in the speed ring. In later production, after the dimensions of the speed ring had been changed, it was manufactured as a closed ring.
The two models of the diaphragm ring can only be replaced in conjunction with the speed ring.
Shutters provided with film speed settings are equipped with a diaphragm segment instead of the diaphragm ring.
- d) For greater ease of handling the diaphragm setting rings of all designs are provided with two anti-slip sleeves of plastic material. To replace the diaphragm band which is screwed to the diaphragm setting ring, it is necessary only to remove the plastic sleeve. In so doing, it must not be forgotten that in cases of shutters provided with the film speed settings, the sleeves are screwed on from the inside of the diaphragm setting ring, whereas in the case of shutters that do not allow the setting of the film speed, the plastic material sleeve is firmly connected with the part on which it is mounted by its shape and glued. In the case of the latter type of shutter it is therefore recommended to obtain spare sleeves prior to dismantling, since the sleeves cannot be removed without being damaged.

INSTRUCTIONS FOR REPAIRING

III PRONTOR-SVS, PRONTOR-SLK, PRONTO-LK

with the fastest shutter speed of 1/500 sec.

Preface

The alteration of the shutters PRONTOR-SVS, PRONTOR-SLK with 1/300 sec. and PRONTO-LK with 1/250 sec. to 1/500 sec. as the top speed entailed some changes in the shutter mechanism.

References:

- a) Shutter models which have been previously manufactured with a top speed of 1/300 sec. or 1/250 sec. (PRONTO-LK) and then redesigned for the faster shutter speed of 1/500 sec. have as an identifying mark a letter before the model number. In the 1/500 sec. design, for example, there is an "X" (for instance X546).
- b) Spare parts which have an "X" in front of the part number cannot be replaced by the similar parts which do not have the "X" marking.
- c) Slow speed assembly and setting systems for shutter speeds for the PRONTO-LK shutter are described on sheets 127-128.

IMPORTANT: Please Note

- a) Shutter models "X499" and "X549" vary in some features from the type described on the following sheets.
- b) Various shutter models have shutter blades with varying thicknesses.
In order to guarantee a correct functioning of the shutter it is necessary to bear in mind the remarks regarding thicknesses and arrangement of shutter blades as mentioned in the spare parts lists.

INSTRUCTIONS FOR REPAIRS AND ADJUSTMENTS



REAR SHUTTER ASSEMBLY

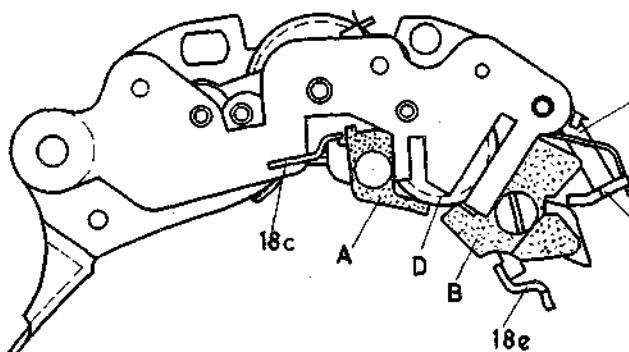
3c Slow Speed Assembly PRONTOR-SVS, PRONTOR-SLK

a) Slow Speed Assembly X546-G20

Using as a basis the slow speed assembly of the PRONTOR-SVS, a shutter designed for a top speed of $\frac{1}{300}$ sec., the slow speed assembly for the shutter equipped with a top speed of $\frac{1}{500}$ sec. has been re-designed by adding an engagement control lever. In the course of the running down of the shutter, the two anchors (A & B), are engaged alternately (see control programme under speed setting system, sheet 125). In addition, there is the possibility of reducing the retarding action by disengaging the engagement control lever. This engagement control lever is actuated by a swivel lever mounted on the slow speed assembly (37) (Fig. 25).

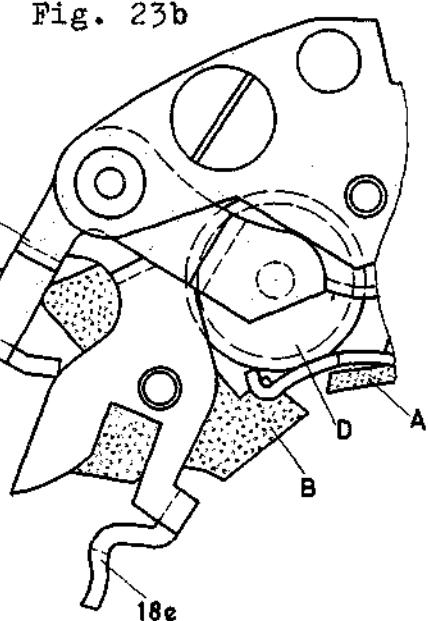
Fig. 23a shows a view of the slow speed assembly X546-G20 from above, while Fig. 23b shows a sectional view of the slow speed assembly from below.

Fig. 23a



- A small anchor
- B large anchor
- C projection
- D anchor wheel
- 18c anchor to A.
- 18e anchor to B.
- 18d engagement control lever

Fig. 23b



INSTRUCTIONS FOR SLOW SPEED ASSEMBLY

References:

- 1) A new setting ring has been fitted to the new re-designed slow speed assembly. Under "setting system for Shutter Speeds" the setting ring and the application of the engagement control lever and anchor at the various shutter speeds are explained.
 - 2) During the course of production, the shape of the upper side plate has been modified. However, this does not in anyway affect the assembly during its cycle of operation.
- b) Slow Speed Assembly X496-G20

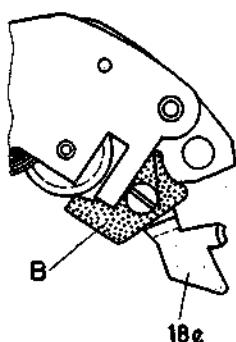
By reasons of manufacturing procedures the slow speed assembly as used in the PRONTOR-SVS and PRONTOR-SLK shutters with a top speed of $\frac{1}{500}$ sec. (shown in Fig. 23a and 23b) have been superseded by slow speed assembly X496-G20.

On sheet 126 the speed setting ring synchronized with the slow speed assembly X496-G20 is illustrated. This illustration also shows the application of the anchor at the various exposure speeds.

The slow speed assembly X496-G20 is similar to the slow speed assembly X547-G20 (see sheet 127); however, it differs from the latter in respect to the design of the anchor and the anchor lever.

Figures 24a and 24b show these differences.

Slow Speed Assembly X547-G20



Slow Speed Assembly X496-G20

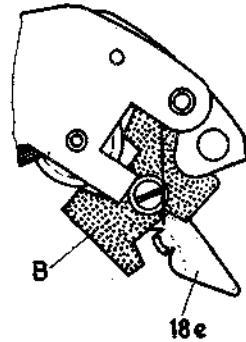


Fig. 24a

Fig. 24b

Reference:

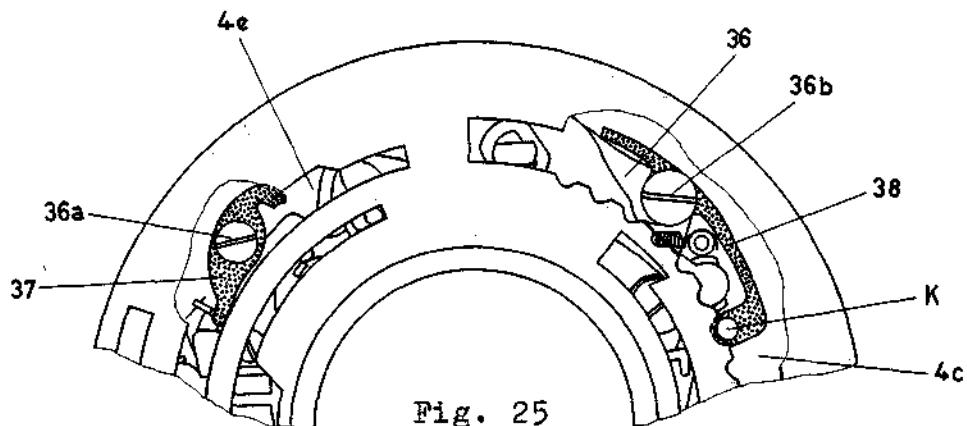
The contact lever (Fig. 6, item 18c) described on pages 96-97 (flash contact system) is used for the X-flash contact of the new slow speed assembly.

The shape of the M-flash contact lever has also been changed. Further details and the part name (part no.) are shown in the spare parts list.

The slow speed assembly X496-G20 cannot be exchanged for a previous or different model.

4e Delayed Action Device System

The basic structure of this delayed action device has not been changed. The novel feature is that the upper wheel plate serves as bearings for the notch lever (38) and the swivel lever (37). The fixing screw (36a) in the delayed action device serves as a bearing axis for the swivel lever. One arm of the twin-arm lever engages the control slot (4e) of the speed setting ring, whereas the other arm comes to rest on the projection (C) of the engagement control lever (18d) depending on the position of the speed setting ring (see "setting system for shutter speeds"). The engagement control lever is engaged or disengaged by this twin-arm lever. The notch lever (38) is fixed by means of a screw (36b); it rests on the upper wheel plate of the delayed action device (36) and by means of the head rivet (K) it comes to rest in the notch slot (4c) of the speed setting ring.



- 36a Fixing screw for delayed action device
- 36b Fixing screw for delayed action device
- 37 Swivel lever
- 38 Notch lever
- K Head rivet

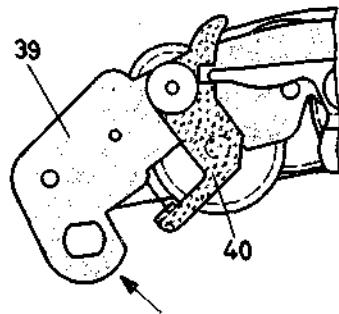
References:

1) For manufacturing reasons the lower wheel plate and the synchro switch bridge have been re-shaped. This applies to both $\frac{1}{300}$ sec. and $\frac{1}{500}$ sec. models of the delayed action devices of the PRONTOR-SVS and PRONTOR-SLK shutters.

Delayed action device 375-G49 is no longer being manufactured and is superseded by exchangeable model 475-G49, which now becomes the standard model delayed action device for the PRONTOR shutters equipped with $\frac{1}{500}$ sec.

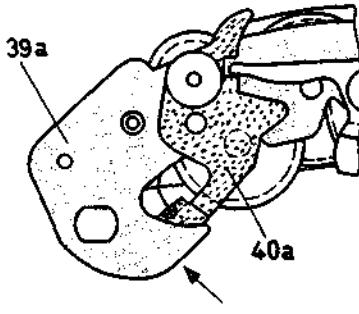
The figures below are intended as a comparison of the two slow speed assemblies. They are views from below the lower wheel plates. The altered positions of the two slow speed assemblies are marked by arrows.

Fig. 26a



Slow speed assembly 375-G49
39 lower wheel plate
40 synchro switch bridge

Fig. 26b



Slow speed assembly 475-G49
39a lower wheel plate
40a synchro switch bridge
(new design)

Further details are contained in Folder 1, sheet 41-51 and 62-70.

- 2) When mounting the speed setting ring, the head rivet of the notch lever must be inserted into the notch slot of the setting ring (Fig. 27).

Figure 27 shows the notch lever and a section of the speed setting ring. It can be seen from the figure that the head rivet must be moved in direction A when assembling or dismantling the speed setting ring.

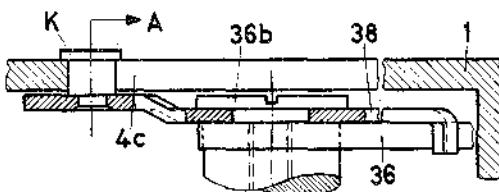


Fig. 27

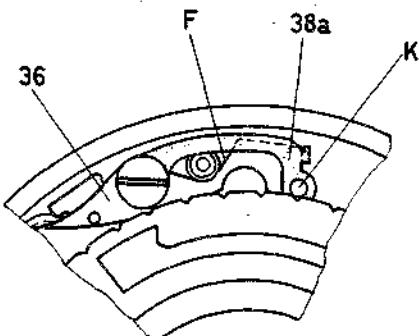


Fig. 28

- 3) In connection with the slow speed assembly X496-G20, and the new speed setting ring, a re-designed speed notch lever (38a) was installed.

Fig. 28 shows a section of a shutter with the new speed notch lever.

1	Speed setting ring
4c	Notch slot
36	Upper side wheel plate (DAD)
36b	Screw of delayed action device (DAD)
38	Notch lever
38a	Notch lever (new design)
K	Head rivet
F	Notch lever spring

INSTRUCTIONS FOR ASSEMBLY

8f Setting System for Shutter Speeds

- a) It was noted in the "Slow Speed Assembly System" section that the two anchors and the engagement control lever come into rest optionally. This function control is affected by the control steps of the setting ring. The attachment of the single delays to the various exposure speeds can be understood from the chart below:

Speed sec.	Wheels slow speed ass.	Engagement control lever	Small anchor	Large anchor
1/500	without	without	without	without
1/250	with	without	without	without
1/125	with	without	without	without
1/60	with	with	without	without
1/30	with	with	without	without
1/15	with	with	with	without
1/8	with	with	with	without
1/4	with	with	without	with
1/2	with	with	without	with
1	with	with	without	with

Chart 1

Fig. 29a shows a part view of the setting ring at setting $\frac{1}{8}$ sec. while fig. 29b demonstrates its position at setting $\frac{1}{500}$ sec.

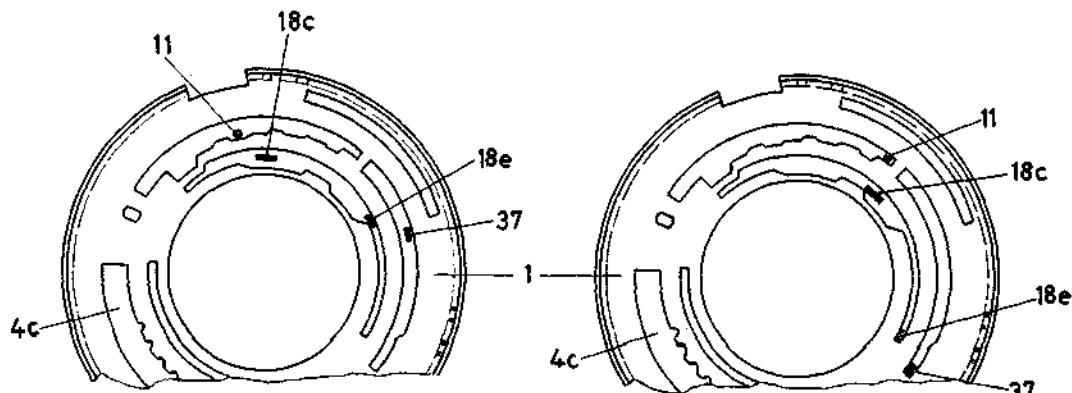


Fig. 29a

Fig. 29b

INSTRUCTIONS FOR OPERATING CONTROL PLATE



Fig. 30. Control plate.

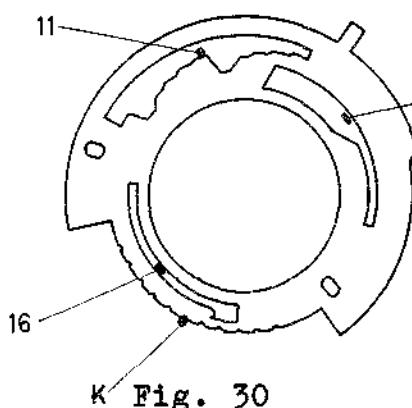
1	Setting ring	18c	Small anchor lever
4c	Notch slot	18e	Large anchor lever
11	Stop lever rivet	37	Engagement control lever

b) The control plate (Fig. 30) synchronized with the slow speed assembly X496-G20 is shown at setting $\frac{1}{15}$ sec.

Chart 2 shows at what speeds the anchor is engaged.

Speed sec.	Gear operated slow speed assy.	Anchor
$\frac{1}{500}$	without	without
$\frac{1}{250}$	with	without
$\frac{1}{125}$	with	without
$\frac{1}{60}$	with	without
$\frac{1}{30}$	with	without
$\frac{1}{15}$	with	with
$\frac{1}{8}$	with	with
$\frac{1}{4}$	with	with
$\frac{1}{2}$	with	with
1	with	with

Chart 2



11	Stop lever rivet
16	Speed lever
18c	Anchor
K	Head rivet

K Fig. 30



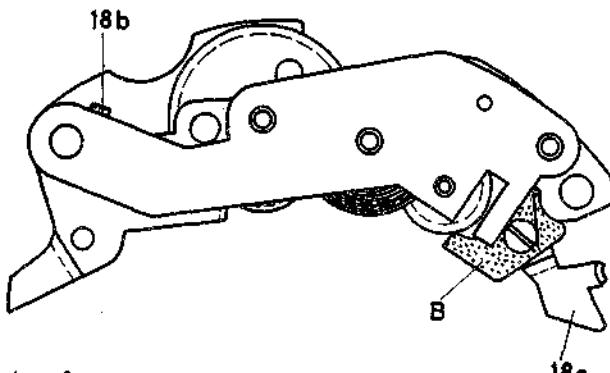
INSTRUCTIONS FOR REPAIR SHEETS

3d Slow Speed Assembly System PRONTO-LK

The PRONTO-LK shutter is provided with a slow speed assembly which is derived from adding an anchor to the slow speed assembly 555-G20. This Slow speed assembly has been assigned part No. X547-G20.

Fig. 31 shows the slow speed assembly X547-G20, whereas fig. 32 represents the speed setting ring in cooperation with the former.

Fig. 31



B Anchor

18b Control cams of the contact lever

18e Anchor lever

Reference:

The contact lever mounted in slow speed assembly X547-G20 is described on sheets 96-97 (flash contact system). The explanations contained in these sheets are also applicable to the PRONTO-LK shutter with top speed of 1/500 sec.

INSTRUCTIONS FOR OPERATION

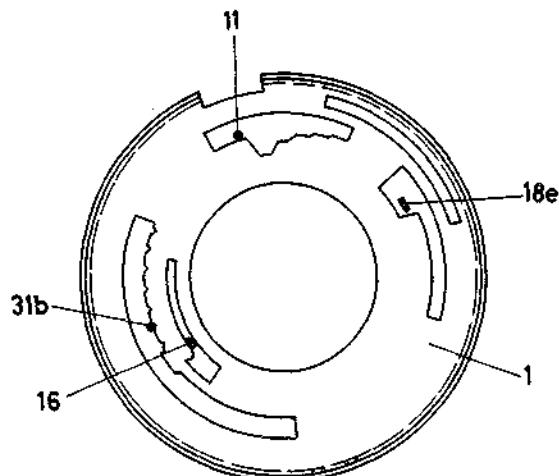
PRONTO-LK SHUTTER

8g Setting System for Shutter Speeds PRONTO-LK

The PRONTO-LK with $\frac{1}{500}$ sec. is equipped with a speed setting ring which, with a setting of $\frac{1}{15}$ sec. allows the anchor to become engaged. All remaining shutter speeds are attained solely with the retarding action of the gears of the slow speed assembly.

Fig. 32 shows the speed setting ring set for $\frac{1}{15}$ sec.

Fig. 32



- 1 Speed setting ring
- 11 Stop lever rivet
- 16 Projection of the speed lever
- 18e Anchor lever
- 31b Notch rivet

INSTRUCTIONS

6th Supplement

relating to GAUTHIER photographic shutters

for

interchangeable lenses

I PRONTOR - SVS

II PRONTOR - SLK

Contents:

	Sheet
I PRONTOR- SVS	
General Introductory Remarks	130
Shutter Design	131
5b Shutter Blade System	133
6d Diaphragm Blade System	134
11 System of Light-Sealing Shutter Blades	135
 II PRONTOR - SLK	
Introductory Remarks	138
10a Exposure Control Mechanism	139

INSTRUCTIONS FOR REPAIR SHOPS

General Introductory Remarks

- a) GAUTHIER shutters for interchangeable lenses are shutters designed to accept interchangeable lenses fitted in front of the shutter blades. A special feature of this type of shutters is that when the lenses are interchanged the aperture (f/stop) setting on the shutter is in each case transferred to the newly fitted interchangeable lens.
- b) Another innovation of considerable advantage is the M-X lock. Inadvertent shifting of the M-X-V lever in operating the camera is thus impossible.
- c) To guarantee an absolutely light-tight closure when the lenses are interchanged, GAUTHIER photographic shutters for interchangeable lenses are provided with light-sealing shutter blades as an additional safeguard. The operation of the light-sealing shutter blades is positively controlled by the cycle of the shutter mechanism.

Note

- a) Shutters for reflex cameras are dealt with in the 7th supplement of our "Instructions for Repair Shops".
- b) PRONTOR-SVS and PRONTOR-SIK shutters for interchangeable lenses are also manufactured with a top speed of 1/500 sec. The instructions contained in the 5th supplement, used in their proper meaning, apply to these shutters (sheets 118 - 128).

I PRONTOR-SVS Shutter for Interchangeable Lenses

Introductory Remarks

The design of the PRONTOR-SVS shutter for interchangeable lenses is similar to that of the PRONTOR-SVS shutter with exposure value scale.

For that reason the repairman in doing repair work on a PRONTOR-SVS shutter for interchangeable lenses may follow the instructions on sheets 55 to 90 of manual 1.

Design of the Shutter

Fig. 33 shows the shutter partly in section, so that the design of the PRONTOR-SVS shutter for interchangeable lenses can be seen. The shutter mechanism assembled on the base plate has already been described in the preceding instructions, and only deviations from the known design are again mentioned. The system of light-sealing shutter blades (see sheet 135) has been fitted on the bottom 8 of the shutter housing and secured by the base plate. A lug of the control disc 4 projects through the recess of the cover 44 to the outside. The cover is screwed to the shutter housing and the control disc is held in position by the cover.

The speed setting ring 1 is fitted to this cover and its recess accepts the lug of the control disc. Thus control disc and speed setting ring are positively locked to rotate together. The scale ring 43 is embedded in the speed setting ring. A spring-loaded detent dog of this scale ring engages the serrations provided on the speed setting ring.

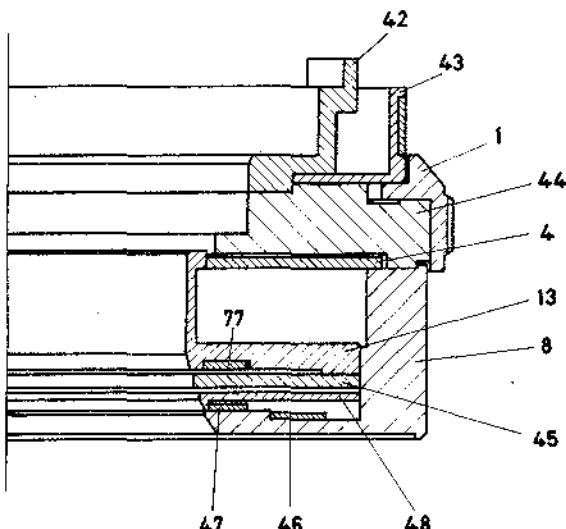
INSTRUCTIONS FOR REPAIRING YOUR CAMERA



U.S. GOVERNMENT PRINTING OFFICE: 1940 10-1400

Speed setting ring and scale ring are secured in position by the last mounted bayonet ring 42 that is screwed to the cover. The bayonet ring is provided with a slot to accept the coupling pin of the lens that transfers the aperture (f/stop) setting from the shutter to the lens (see Fig. 36).

Fig. 33



- 1 Speed setting ring 401-137
- 4 Control disc 401-24
- 8 Housing 401-U 1
- 13 Base plate 401-U 15
- 42 Bayonet ring 401-650
- 43 Scale ring 401-588
- 44 Cover 401-U 3
- 45 Covering disc 401-U 10
- 46 M-X-V ring 401-212
- 47 Drive ring for light-sealing shutter blades 401-U 630
- 48 Bearing disc for light-sealing shutter blades 401-U 635
- 77 Drive ring 399-U 80

5b Shutter Blade System

When fitting the shutter blades into the shutter attention must be given to the fact that the shutter blade 401-116.1 is fitted next to the cocking lever. Fig. 34 shows the two types of shutter blades used in the PRONTOR-SVS shutter for interchangeable lenses, and Fig. 35 shows their respective position in the shutter.

Fig. 34

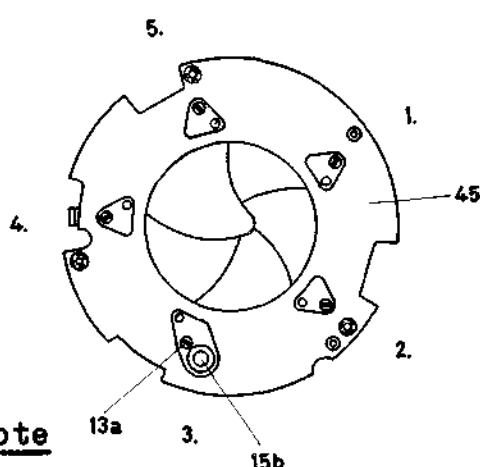


401-116



401-116.1

Fig. 35



- 13a Shutter blade screw 257-118
- 15b Cocking shaft 401-U 96
- 45 Covering disc 401-U 10

The numbers show the sequence in which the shutter blades are fitted into the shutter. Attention must be given to the fact that the third shutter blade is the type 401-116.1.

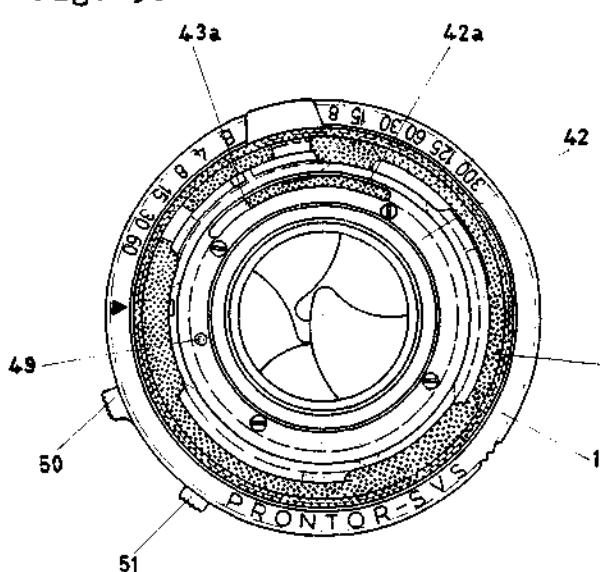
To install the base plate into the shutter housing the repairman should place the housing in front of himself, install the base in the housing, and secure it by means of screws.

6d Diaphragm Blade System

The diaphragm blades installed in the lens are retained in the closed position by a spring and are connected with the scale ring 43 (diaphragm setting ring) by means of the coupling pin. The latter ring has been provided with a stop lug 43a that stops the motion of the coupling pin that projects through the slot 42a of the bayonet ring. A rotation of the lens assembly causes the stop lug 43a to stop the coupling pin and holds it in position, while the rotation is continued until the lens is securely locked. Thus every lens fitted into the shutter is set for the aperture (f/stop) indicated on the shutter when it is locked in the bayonet ring 42 (by rotation).

A tracing pin 49 projects from the front (Fig. 36) of the shutter. This pin transfers to the shutter the setting motion of a rangefinder control cam provided on the lens.

Fig. 36



- 1 Speed setting ring 401-137
- 42 Bayonet ring 401-650
- 42a Slot for coupling pin
- 43 Scale ring 401-588
- 43a Tracing pin 411-649
- 50 V-X-M lever
- 51 Locking lever
- 49 Diaphragm stop lug

11 System of Light-Sealing Shutter Blades

a) Design

The drive ring 47 for the light-sealing shutter blades is located on the bottom of the shutter housing, and is held in position by the bearing disc 48 of the light-sealing shutter blades located on top of it. There is an intermediate lever 48a riveted to the rigidly mounted bearing disc for the light-sealing shutter blades. Arm A of this intermediate lever rests against a rivet of the drive ring for the light-sealing shutter blades, and arm B rests against the trigger release lever 17. Fig. 37 shows the position of the intermediate lever with the light-sealing shutter blades opened. For simplicity's sake the M-X-V lever, the locking key and the base plate with the shutter mechanism have been omitted in Figs. 37 and 38.

Fig. 37

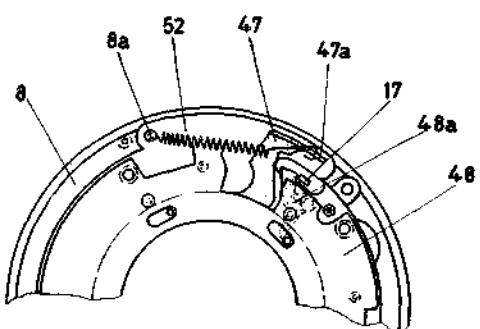
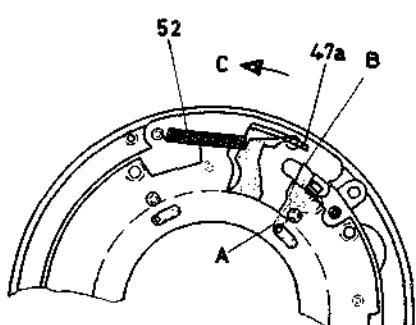


Fig. 37a



cycle, the light-sealing shutter blades are held open by the locking lever that locks the drive ring of the light-sealing shutter blades. Fig. 37a shows the shutter with the light-sealing shutter blades closed.

- 8 Shutter housing 410-U 1
- 17 Trigger release lever 401-U 85
- 47 Drive ring for light-sealing shutter blades 401-U 630
- 48 Bearing disc for light-sealing shutter blades 401-U 635
- 48a Intermediate lever
- 52 Spring for light-sealing shutter blade ring 401-634

The drive ring for the light-sealing shutter blades is held in the closed position (Fig. 37a) by a tension spring 52 hooked on to the spring rivet 8a and on the locking lug 47a of the drive ring for the light-sealing shutter blades. While the shutter completes its

Fig. 38 shows the shutter during the release cycle.

Fig. 38a shows the shutter after the shutter mechanism has completed its cycle with the light-sealing shutter blades closed.

b) Cycle of Functions

When the trigger release lever is depressed after the shutter has previously been cocked, the motion of this lever is utilized to displace the intermediate lever 48a resting against it, and to open the shutter blades by means of the drive ring for the light-sealing shutter blades being rotated. During this operation the locking lug 47a of the drive ring for the light-sealing shutter blades is positioned in front of the locking lug 53a of the bar lever, and the bar lever spring causes the locking lug to be caught in position. Thus the light-sealing shutter blades are held open. It is only after the shutter has completed its cycle when the cocking lever returns to its rest position that the light-sealing shutter blades are released and permitted to close. During this operation the bar lever is disengaged by the driving rivet 15a and the drive ring spring 52 for the light-sealing shutter blades, and the light-sealing shutter blades are closed (Fig. 38a).

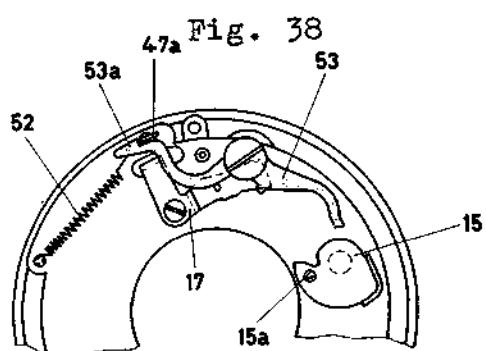


Fig. 38a

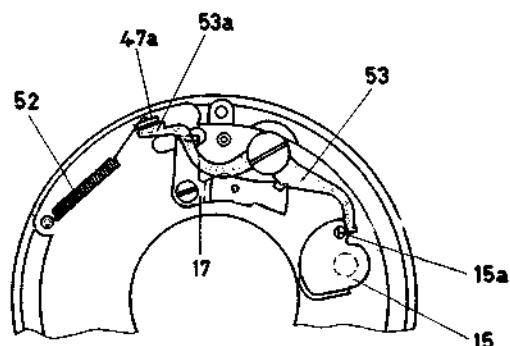
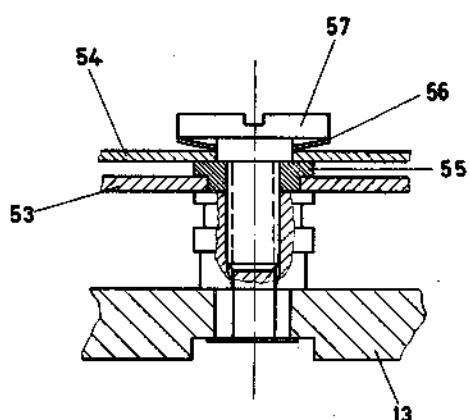


Fig. 38 shows the shutter during the release cycle. The trigger release lever is shifted to the left, the light-sealing shutter blades are opened and the bar lever arm 53a locks the drive ring for the light-sealing shutter blades.

Fig. 38a on the other hand shows the shutter after the shutter mechanism has completed its cycle with the light-sealing shutter blades closed. The driving rivet 15a has displaced the locking hook 53a of the bar lever and has thus disengaged the lug 47a of the drive ring for the light-sealing shutter blades.

Fig. 39



- 13 Base plate 401-U 15
- 53 Bar lever 401-654
- 54 Cocking arm I 375-433
- 55 Bar lever bushing 401-655
- 56 Spring-loaded washer for the cocking arm 345-434
- 57 Cocking arm screw 381-435

Fig. 39 is a sectional view of the bar lever and the cocking arm with the shutter completely assembled.

Light-Sealing Shutter Blade System

Defect	Cause	Correction
1) Light-sealing shutter blades do not completely clear the shutter opening.	Driving lug of the driving ring for the light-sealing shutter blades is bent.	Bend lug 47a in the direction C (Fig. 37a)
2) Light-sealing shutter blades do not close completely.	Drive ring spring for the light-sealing shutter blades is unhooked.	Hook up spring 52. Press eyelet.
3) Bar lever does not become engaged, resulting that with speeds up to 1 sec the light-sealing shutter blades close immediately when the finger is taken off the trigger release lever.	a) Bar lever is bent b) Bar lever spring is not hooked up	a) Replace bar lever b) Hook up the bar lever spring

II PRONTOR-SLK Shutter for Interchangeable Lenses

Introductory Remarks

The PRONTOR-SLK shutter for interchangeable lenses is manufactured as described in the 5th supplement with and without film sensitivity ring.

Necessitated by the design of the shutter, a new exposure control mechanism has been developed for the cooperation between the exposure meter and both the speed and diaphragm setting rings.

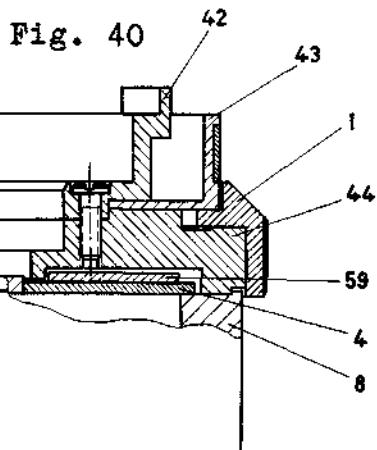
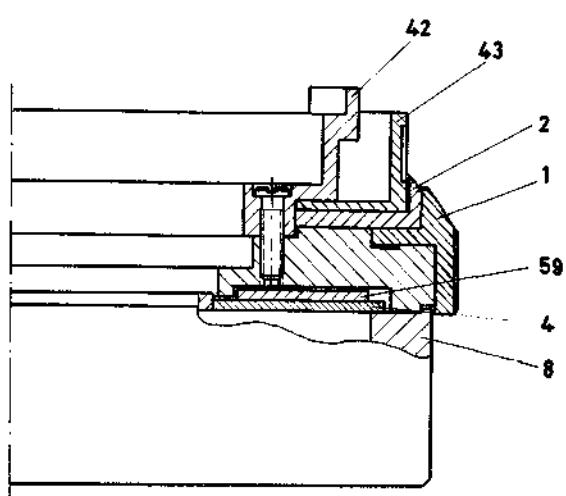


Fig. 41



The shutter mechanism is identical with that described in Section I, with the exception that the parts of the exposure control mechanism have been added.

- 1 Speed setting ring 411-137
- 2 Film sensitivity ring 411-U 722
- 4 Control disc 401-24
- 8 Shutter housing 410-U 1
- 42 Bayonet ring 411-650
- 43 Scale ring (diaphragm ring) 411-588
- 44 Cover 411-U 3
- 59 Tracing ring 410-U 715

Fig. 40 shows a sectional view of the PRONTOR-SLK shutter for interchangeable lenses. The same shutter model, however, with film sensitivity ring, is illustrated in Fig. 41. Neither drawing shows the shutter housing in section, as the shutter housing and its design have already been shown in Fig. 33.

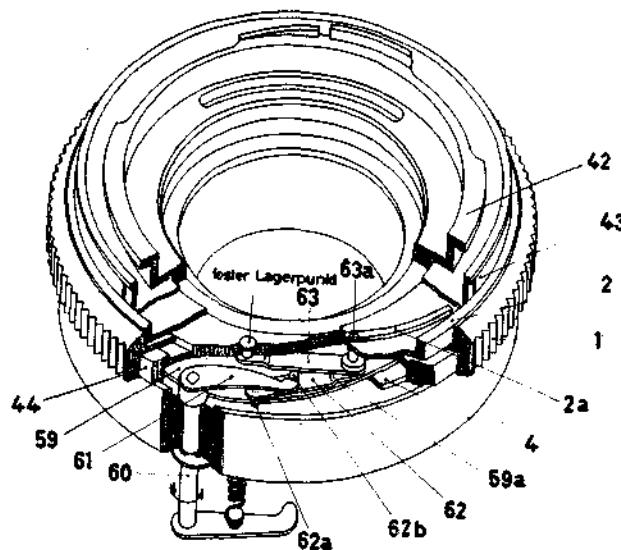
10a Exposure Control Mechanism

Design

The tracing ring 59 is fitted on a projection of the cover and connected by a pin to rotate with the control disc 4. Speed setting ring, scale ring and bayonet ring are connected and/or fitted to rotate together as described in Section I. The film sensitivity ring is positively locked with the scale ring by a spring-loaded detent dog.

Fig. 42 shows the tracing and transfer mechanism of the exposure control mechanism.

Fig. 42



- 1 Shutter housing 410-U 1
- 2 Film sensitivity ring 411-U 722
- 2a Control slot
- 4 Control disc 401-24
- 43 Scale ring 411-588
- 44 Cover 411-U 3
- 59 Tracing ring 410-U 715
- 59a Curve for control rivet I
- 60 Transfer shaft
- 61 Tracing lever
- 62 Compensating lever
- 62a Control rivet I
- 62b Transfer rivet
- 63 Control lever
- 63a Control rivet II

The tracing lever 61 riveted to the transfer shaft 60 that is carried in a bearing provided in the wall of the shutter housing comes to rest against the rivet 62 of the compensating lever. The control lever 63 that is riveted to the cover to pivot about its rivet is positively connected with the compensating lever.

Mode of Functioning

A rotation of the speed setting ring causes:

- a) the control disc and the tracing ring locked to rotate with that disc to rotate to different relative positions, and
- b) the scale ring connected with the setting ring by a spring-loaded detent dog to simultaneously rotate.

The relative setting of the exposure meter via the exposure control mechanism is only possible after previously disengaging the detent dog. Every rotation of the scale ring 43 is transferred by way of the slot 2a to the control rivet 63a; similarly every rotation of the speed setting ring 1 is transferred by way of the curve 59 of the tracing ring to the control rivet 62a. By way of the shaft 60 and the transfer arm the tracing lever 61 resting against the rivet 62b transfers every motion of the control rivets 62a and 63a to the exposure meter.

By rotating the rings 1 and 43 locked to rotate simultaneously by means of a detent dog the camera user selects a different speed-aperture combination. This does not effect the exposure meter.



INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

7th Supplement

relating to GAUTHIER photographic shutters

PRONTOR - REFLEX Models 412 and 413

for mirror reflex cameras

Contents:

	Sheet
General Introductory Remarks	141
Mode of Functioning	142
Cocking System	143
Release System	144
Shutter Blade System	146

General Introductory Remarks

The shutter mechanism of the models 412 and 413 corresponds on the whole to the design of the PRONTOR-SVS shutter with linearized settings for shutter speed and aperture described in manual 1.

The following text will deal only with deviations from the PRONTOR-SVS shutter with linearized speed and aperture settings.

Note

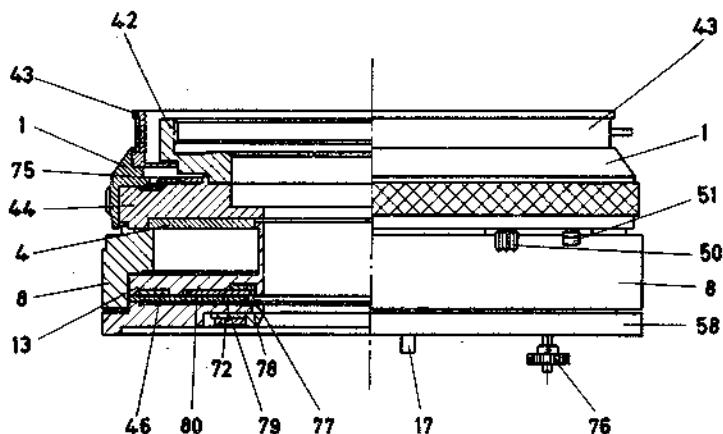
The model 413 is equipped with the exposure control mechanism described on sheets 139 to 140.



Mode of Functioning

The PRONTOR-REFLEX shutter for lenses with automatic stop-down diaphragm is a shutter without diaphragm blades, similar in design to the PRONTOR-SVS shutter for interchangeable lenses. Fig. 43 shows model 412h one half in section and the other half as general view.

Fig. 43



- | | |
|--------------------------------------|---|
| 1 Setting ring 412-137 | 51 Bar spring 412-621 |
| 4 Control disc 413-24 | 58 Bottom 412h-U 2.1 |
| 8 Housing ring 412h-U 1 | 72 Cocking ring 412h-U 694 |
| 13 Base plate 412-U 15 | 75 Opening ring 413-738 |
| 17 Trigger release lever
412-U 85 | 76 Opening pinion 412-741 |
| 42 Lens mounting flange
412h-650 | 77 Drive ring 412-U 80 |
| 43 Scale ring 412-U 588.1 | 78 Bearing ring 412h-445 |
| 44 Cover 412-3.1 | 79 Bearing ring for the
shutter blades 413-U 685 |
| 46 Synchro switch ring
412-212 | 80 Shutter blade levelling
disc 412-732 |
| 50 M-X-V lever | |



INSTRUCTIONS FOR OPERATING SHUTTER

PHOTOGRAPHIC SHUTTERS

The integral toothed segment of the cocking ring 72 cocks the shutter mechanism via the drive pinion mounted on the cocking shaft, while the pinion 76 of the opening shaft is in positive engagement with the toothed segment of the opening ring 75 via a gear train installed in the cover. When the shutter is cocked, cocking ring 72 and opening pinion 76 are synchronously controlled by the camera, with the result that the shutter blades and the diaphragm installed in the lens assembly are simultaneously opened by the opening ring 75. When the shutter is released, the shutter blades close completely and the diaphragm stops down to the aperture (*f/stop*) previously set on the shutter. The arrangement of locks that are positively controlled prevents the shutter blades from reopening until after the diaphragm has stopped down to the predetermined aperture.

Cocking System

As can be seen in Fig. 44 the opening ring 75 is provided with a toothed segment which is positively connected with the opening shaft by way of the intermediate gear 85 and the gear train. Cocking of the shutter causes the pinion 76 of the opening shaft and the opening ring 75 in positive engagement with that pinion to simultaneously rotate.

The lug G of the opening ring 75 against which the diaphragm lever of the lens rests, opens the diaphragm and the lug H comes to rest against the bent-up lug of the shutter blade bearing ring 79 and opens the shutter blades.

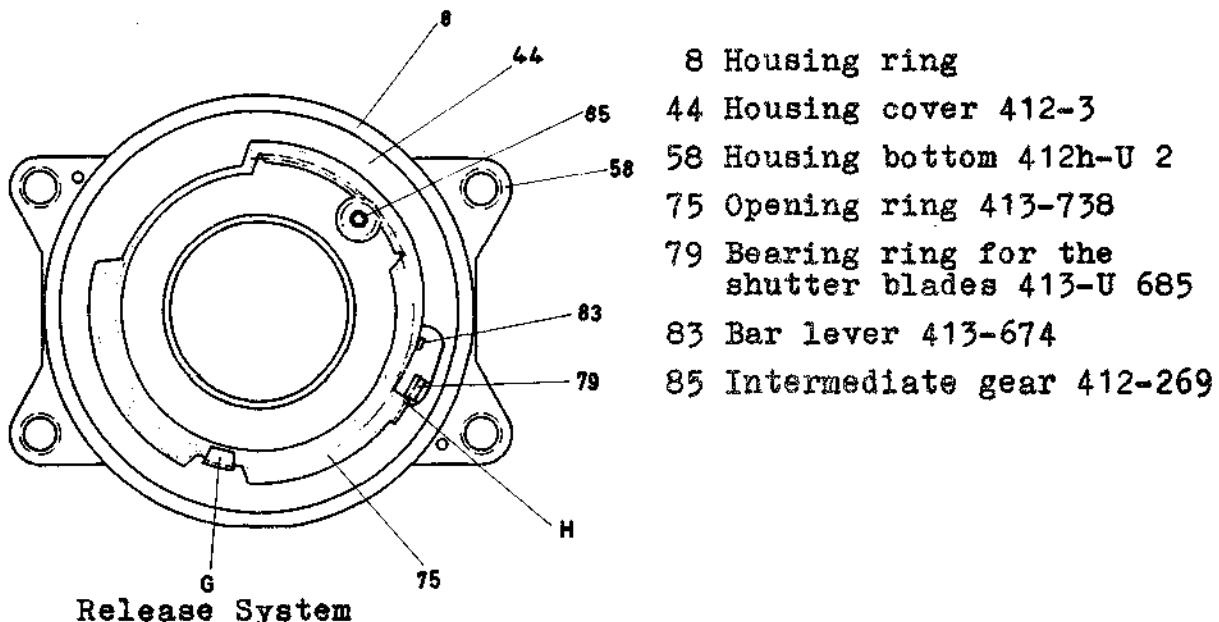


INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

The opening ring 75 is retained in this position until the camera release disengages the lock.

Fig. 44



When the camera release is depressed the opening ring 75 is released and returned to its rest position by the spring action of the bearing ring spring for the shutter blades and the diaphragm stop-down spring of the diaphragm incorporated in the lens assembly. During this operation the shutter blades close completely and the diaphragm stops down to the aperture value previously set on the shutter. The integral stop lug of the scale ring 43 stops the diaphragm lever of the lens assembly.

The bar lever 83 is displaced by the trigger release lever 17 resting against it, and its arm X locks the shutter blade bearing ring. To hold the shutter blade bearing ring in its

INSTRUCTIONS FOR REPAIRS OF

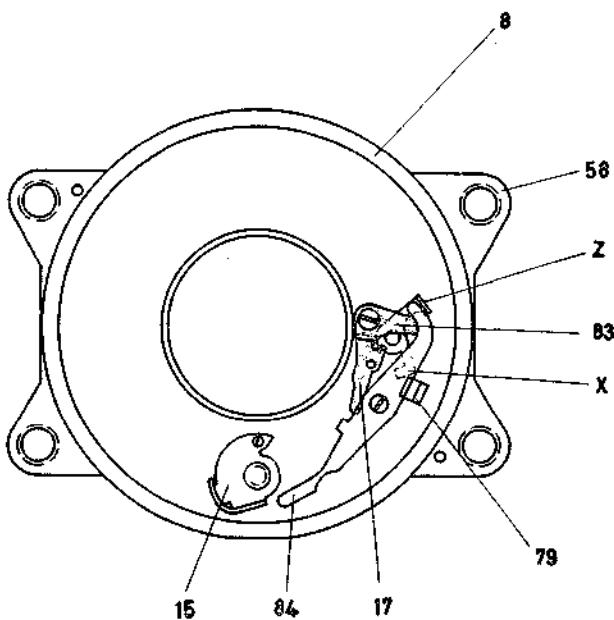


PHOTOGRAPHIC SHUTTER

position, while the shutter completes its cycle, the lug Z of the bar lever 83 bent-up at a right angle to the drawing plane remains locked until the shutter has completed its cycle and the cocking lever has returned to its resting position.

For manufacturing reason the locking system has been changed. The retaining lever 84 has been omitted and an integral curve of the opening ring 75, against which the bar lever 83 rests, locks the shutter blade bearing ring 79 while the shutter completes its cycle.

Fig. 45



- 8 Housing ring 412-U 1
- 15 Cocking lever 412-U 96
- 17 Trigger release lever 412-U 85
- 58 Bottom 412-U 2
- 79 Shutter blade bearing ring 413-U 685
- 83 Bar lever 412-674
- 84 Retaining lever 412-654

INSTRUCTIONS FOR REPAIRING SHUTTERS



PHOTOGRAPHIC SHUTTERS

Shutter Blade System

A sixth shutter blade, the cover blade, has been added to the five shutter blades used up to now. Its function is to hold the shutter blades tight together and prevent them from bending, when the camera is not handled with due care.

Fitting the Shutter Blades

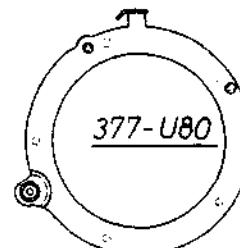
The shutter blades are fitted in the customary sequence (see drawing of the drive ring 80 in the spare parts list), and the cover blade is fitted as the last one on top of the shutter blade first mounted.

Teil Nr.: Teilbezeichnung:

Teil:

377-U80 Antriebring

drive ring



346-U85.1

346-U143 Frontplatte

front plate

491-U5 Irislamelle 5 Stück

diaphragm blade 5 pcs.

377-U7 Iriszeigerring

diaphragm pointer ring

377-U1 Kapsel

housing

280s1-U173 Kontaktplatte

contact plate

480-U96 Spannhebel

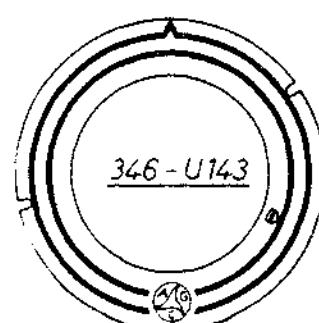
cocking lever

377-U15 Werkteil

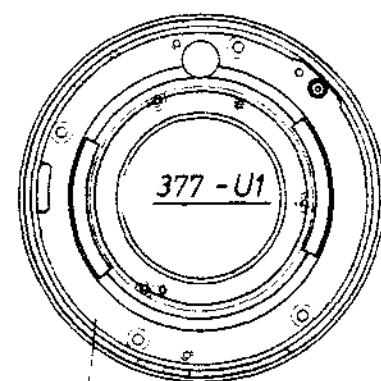
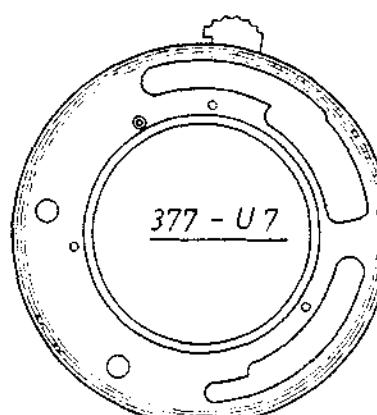
base plate

470-U543 Zeit-Rostenhebel

click stop lever for speed setting ring



491-U5

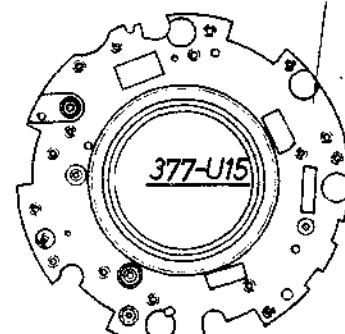


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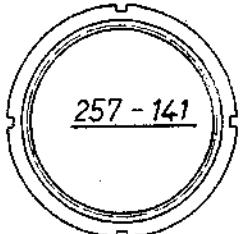
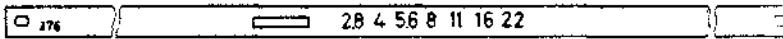
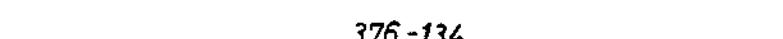
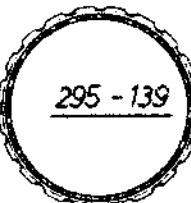
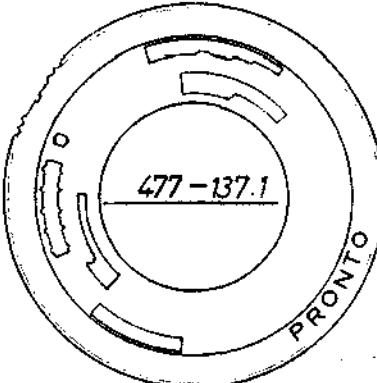
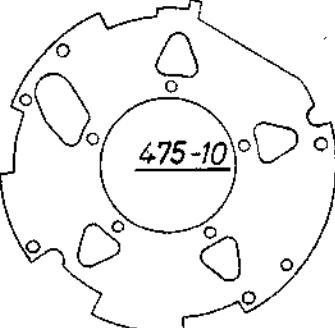
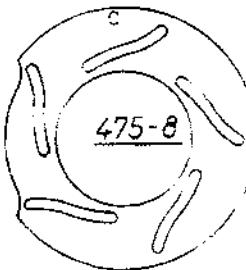
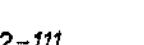
280s1-U173



480-U96



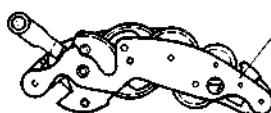
470-U543

Teil Nr.:	Teilbezeichnung:	Teil:
257-141	Anschraubring flange	 257-141
381-106	Auslöshebel release lever	 381-106
17 DIN 6799	Benzing-Sicherung ohne Skizze Benzing-fuse with sketch	
376-134	Blendenbogen diaphragm band	 376-134
477-137.1	Einstellring speed setting ring	 477-137.1
295-139	Frontplattenring front plate ring	 295-139
475-10	Jrisdeckscheibe diaphragm cover disc	 475-10
475-8	Jriszscheibe diaphragm disc	 475-8
322-111	Kontakthebel contact lever	 322-111
314-116	Sektor 5 Stück shutter blade 5 pcs.	
295-117	Sektorenscheibe 4 Stück shutter blade washer 4pcs.	
257-117	Sektorenscheibe 1 Stück shutter blade washer 1pcs.	
375-119.1	Zeithobel B-lever	 375-119.1
309-255	Zeithobelunterlegscheibe B-lever washer	 309-255
477-534	Zeitenbogen speed scale	 477-534
		 322-111
		 314-116
		 295-117
		 257-117
		 309-255
		 375-119.1

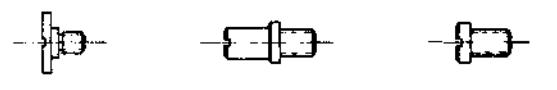
Teil Nr.:	Teilbezeichnung:	Teil:
480 - G20	Herrnwerk slow speed assembly	
377 - G49	Vorlaufwerk delayed action device	
346 - 107	Auslöshebelschr. release lever screw	
280 - 136	Bef.-Schraube f. HW lang fixing screw for slow speed assembly long	
280 - 138	Bef.-Schraube f. HW kurz fixing screw for slow speed assembly short	
476 - 135	Blendenbogenschr. 2Stk. diaphragm bond screw 2pcs.	
0257 - 146	Fingerhebelschr. trigger release screw	
355 - 11	Jirisdeck Scheibenschr. 2St. diaphragm cover disc screw 2pcs.	
475 - 575	Jiriszerrerringsschr. 3 Stück diaphragm pointer ring screw 3pcs.	
280 - 112	Kontakthebelbüchse contact lever bushing	
257 - 113	Kontakthebelschr. contact lever screw	
KS8 1x5.8 DIN 1475	Knebelkerbstift ohne Skizze pinas per DIN with sketch	
295g - 127	Ringfederanschlagschr. stop screw for ring spring	
280 - 128	Ringfegerschr. ring spring screw	
0475 - 387	Rastenhebelschr. notch lever screw	
257 - 118	Sektorenschr. 5 Stück shutter blade screw 5pcs.	
241 - 107	Werkteilschr. 3 Stück base plate screw 3 pcs.	
257 - 120	Zeithabelschr. B-lever screw	
476 - 135	Zeitenbogenschr. 2Stk. speed scale screw 2pcs.	
476 - 135	Blendenrastenfederdschr. screw for diaphragm notch spring	

480-G20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



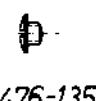
377-G49



346-107

280-136

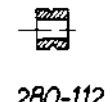
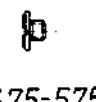
280-138



476-135

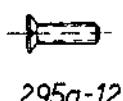
0257-146

355-11



280-112

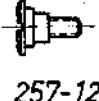
257-113



257-118

241-107

0475-387



257-118

241-107

257-120

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 477

Liste best. aus Bl.

BLN. 4

Gefertigt 10.9.59

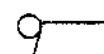
Gepr.

Anz. der Änd.-Bl.

Teil:



257 - 129



375-109



345-130



470-546



257-132



345-104



376 - 577



346-121



257-133

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 477

**Geänderte
Teile
Changed parts**

**Liste besteht aus Blatt 1-6
Blatt Nr. 1 Gepr.
10.9.59**

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 8993</u> Change Nr. 8993	
2		346 - 465 <u>Unterlegscheibe</u> washer	◎ <u>346-465</u>
3		<u>Änderung Nr. 9012</u> Change Nr. 9012	
	377 - 132	<u>Spannhebelfeder</u> an Stelle v. 257-132	○ <u>377-132</u>
4		cocking lever spring inst of 257-132	
5		<u>Änderung Nr. 9166</u> Change Nr. 9166	
6	257 - 132	<u>Spannhebelfeder</u> an Stelle v. 377-132	○ <u>257-132</u>
		cocking lever spring inst of 377-132	
7		<u>Änderung Nr. 9167</u> Change Nr. 9167	
8	477 - 534a	<u>Zeitenbogen</u> an Stelle v. 478-534	□ 577 ○ B 30 60125 250 ○ <u>477-534a</u>
		speed scale inst of 478-534	
9		<u>Änderung Nr. 9383</u> Change Nr. 9383	○ <u>475-111</u>
10	475 - 111	<u>Kontakthebel</u> an Stelle v. 322-111	
		contact lever inst of 322-111	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8993	2	10.9.59	9383	10	10.9.59			
9012	4							
9166	6							
9167	8							

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Mod. 00477

Geänderte
Teile
Changed parts

Liste besteht aus Blatt
Blatt Nr. 2 Gepr.
Gefertigt: 10.9.59

Lfd. Nr.	Teil Nr.:	Teilbenennung:		Teil:
1		<u>Änderung Nr. 9412</u> Change Nr. 9412		
	00477 - U173	Kontaktplatte an Stelle v. 00280st - U173		 <u>00477-U173</u>
2		contact plate inst. of 00280st - U173		
3		<u>Änderung Nr. 9646</u> Change Nr. 9646		
	00480 - U96.1	Spannhebel an Stelle v. 00480 - U96		<u>00480-U96.1</u>
4		cocking lever inst. of 00480 - U96		
5		<u>Änderung Nr. 319</u> Change Nr. 319		
	476 - U5	Irislamelle 5 Stück an Stelle v. 00491 - U5		<u>476 - U5</u>
6		diaphragm blade 5pcs. inst. of 00491 - U5		
7		<u>Änderung Nr. 475</u> Change Nr. 475		
	555 - 119.1	Zeithobel an Stelle v. 375 - 119.1		<u>555-119.1</u>
8		B-lever inst. of 375 - 119.1		
9		<u>Änderung Nr. 1283</u> Change Nr. 1283		
	GN 108 03 7 001 339	Irisdeckzscheibenschr. an Stelle v. 00355 - 11		<u>7001339</u>
10		diaphragm cover disc screw inst. of 00355 - 11		

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9412	2	10.9.59	1283	10	18.11.64			
9646	4							
319	6	25.1.60						
475	8	17.3.61						

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Calmbach a. d. Enz

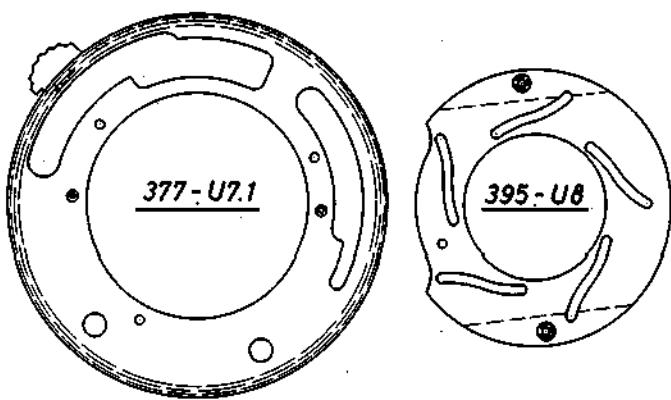
Mod. 00477

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.
Gefertigt: 19.11.64 fc.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1			
		<u>Änderung Nr. 1336</u> <u>Change Nr. 1336</u>	
2	GN 108 02 7 001 327	<u>Zeitenbogenschr.</u> <u>an Stelle v. 00476 - 135</u>	<u>7 001 327</u>
3		<u>speed scale screw</u> <u>inst. of 00476 - 135</u>	
4	377 - U7.1	<u>Iriszeigerring</u> <u>an Stelle v. 00377-U7</u>	
5	395 - U8	<u>diaphragm pointerring</u> <u>inst. of 00377 - U7</u>	
6		<u>Irischeibe</u> <u>an Stelle v. 00475 - 8</u>	
7	377 - U1.1	<u>Kapsel ohne Skizze</u> <u>wird nicht abgegeben</u> <u>an Stelle v. 00377 - U1</u>	
8	GN 101 01 7 000 997	<u>housing with sketch</u> <u>cannot be supplied</u> <u>inst. of 00377 - U1</u>	<u>7 000 997</u>
9		<u>diaphragm pointer ringscr. 2pcs.</u> <u>inst. of 00475-575 3pcs.</u>	
10	2614 - 14 - 8500	<u>Rastenhebelschr.</u> <u>an Stelle v. 0475 - 387</u>	<u>2614-14-8500</u>
		<u>notch lever screw</u> <u>inst. of 0475 - 387</u>	



Die Teile 377-U7.1, 395-U8 nur zusammen austauschbar
The parts 377-U7.1, 395-U8 can only be replaced together

Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1336	2	19. 11. 64						
1651	4, 5							
1651a	7, 8							
1661	10							

Alfred Gauthier G.m.b.H. Calmbach a. d. Enz		Mod. 00477	Geänderte Teile Changed parts	Liste besteht aus Blatt Blatt Nr. 4 Gepr. Gefertigt: 19.11.64 Fe.
Lfd.Nr.	Teil Nr.:	Teilbezeichnung:		Teil:
1				
		<u>Änderung Nr. 1943</u> Change Nr. 1943		
2	470 - 546.1	Rastenhebfeder an Stelle v. 00470-546		<u>470 - 546.1</u>
		notch lever spring inst. of 00470 - 546		<u>470-U543.1</u>
3	470 - U543.1	Zeit-Rastenhebel an Stelle v. 00470-U543		
		click stop lever inst. of 00470 - U543		
4				
		<u>Änderung Nr. 2084</u> Change Nr. 2084		
5	0257 - 146.1	Fingerhebelschraube an Stelle v. 0257-146		<u>0257 - 146.1</u>
		trigger release screw inst. of 0257 - 146		
6				
		<u>Änderung Nr. 2820</u> Change Nr. 2820		
7	375 - 106	Auslöshebel an Stelle v. 00381 - 106		<u>375 - 106</u>
		release lever inst. of 00381 - 106		
8				
9				
		<u>Änderung Nr. 2847</u> Change Nr. 2847		
10	546 - 121	Zeithhebfeder an Stelle v. 00346 - 121		<u>546 - 121</u>
		B- lever spring inst. of 00346 - 121		

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1943	2, 3	19. 11. 64						
2084	5	R H *						
2820	7	R G *						
2847	10	R H *						

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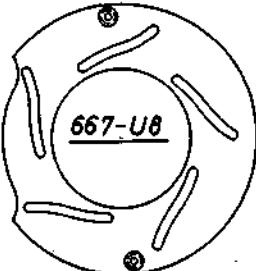
Mod. 00477

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Gefertigt: 19.11.64

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 2848</u> Change Nr. 2848	
	491 - 130	<u>Fingerhebelfeder</u> an Stelle v. 00345-130	 <u>491-130</u>
2		<u>trigger release spring</u> inst. of 00345-130	
3		<u>Änderung Nr. 3105</u> Change Nr. 3105	
4	546 - U119	<u>Zeithebel</u> an Stelle v. 555-119.1	 <u>546-U119</u>
		<u>B-lever</u> inst. of 555-119.1	
5		<u>Änderung Nr. 3401</u> Change Nr. 3401	
6	617 - 134	<u>Blendenbogen</u> an Stelle v. 00376-134	
		<u>diaphragm band</u> inst. of 00376-134	
7	617 - 534	<u>Zeitenbogen</u> an Stelle v. 00477-534a	
		<u>speed scale</u> inst. of 00477-534a	
8		<u>Änderung Nr. 3857</u> Change Nr. 3857	
9	667 - U8	<u>Irischeibe</u> an Stelle v. 395-U8	 <u>667-U8</u>
		<u>diaphragm disc</u> inst. of 395-U8	
10			

617-134

617-534

Die Teile 617-134; 617-534 nur zusammen austauschbar
The parts 617-134; 617-534 can only be replaced together

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
2848	2	19. 11. 64						
3105	4	***						
3401	6,7	***						
3857	9	***						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

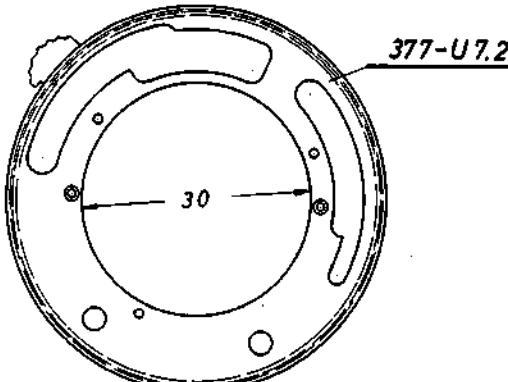
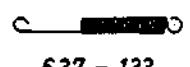
Mod. 00477

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 6 Gepr.

Gefertigt: 19. 11. 64 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				<p>Die Teile 667-U8, 377-U7.2 nur zusammen austauschbar The parts 667-U8, 377-U7.2 can only be replaced together</p>
		Aenderung Nr. 3858 Change Nr. 3858		
2	377 - U7.2	Iriszeigerring an Stelle v. 377-U7.1		
		diaphragm pointer ring inst. of 377-U7.1		
3		Aenderung Nr. 3863 Change Nr. 3863		
4	637 - 133	Vorlaufwerkfeder an Stelle v. 00257-133		
		spring for del. act. dev. inst. of 00257-133		
5		Aenderung Nr. 3478 Change Nr. 3478		
6	GN 174 01 7 002 356	Bef.-Schraube f.HW lang an Stelle v. 00280-136		
		fixing screw for slow speed assembly long inst. of 00280 - 136		
7				
8				
9				
10				

Aenderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3858	2	19. 11. 64						
3863	4	x x x						
3478	6	x x x						

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Calmbach a. d. Enz

Mod. X496

Liste best. aus Bl. 1 - 4

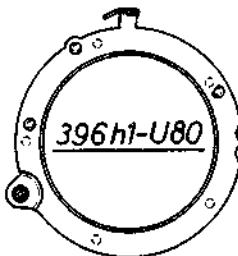
Bl. Nr. 1

Gefertigt 4.2.69 je Gepr.

Gepr.

Anz. der Änd.-Bl. 1-5

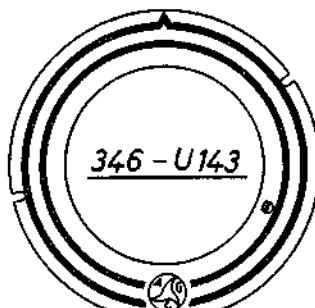
Teil:



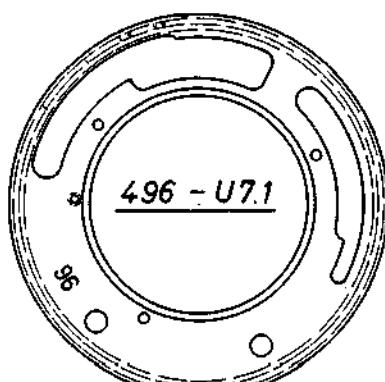
346-U85.1



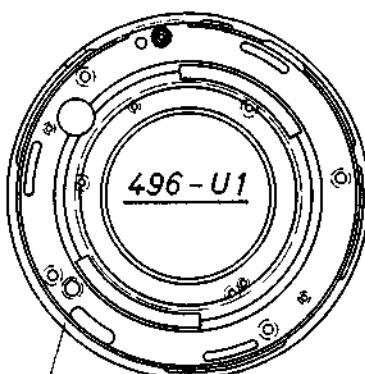
491-U5



346 - U143



496 - U7.1



496-U1

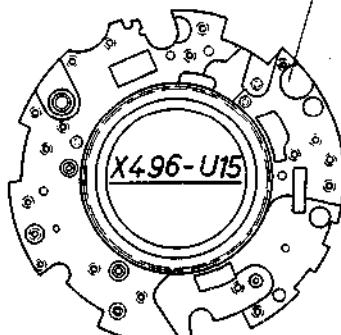
wird nicht abgegeben
cannot be supplied



345515-11226



X496-U96



X496-U15



345-U437.2



X546-U543

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Mod. X 496

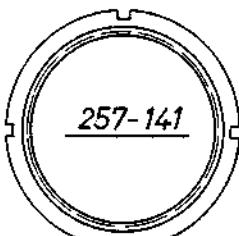
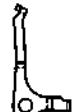
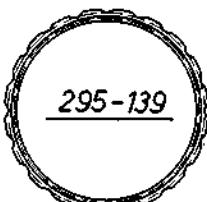
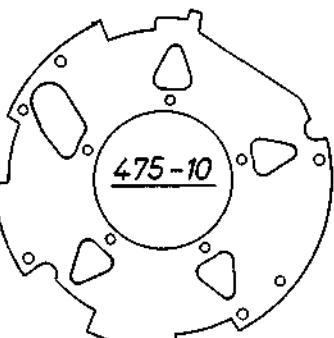
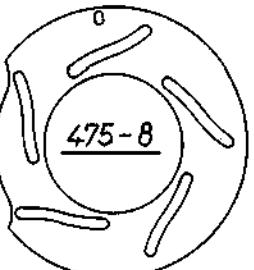
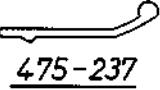
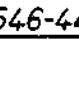
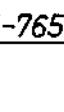
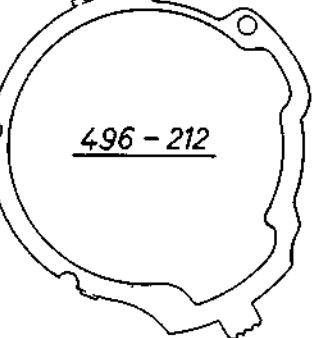
Liste best. aus BL.

Bl. Nr. 2

Gefertigt 4. 2. 60 je.

Gepr.

Anz. der Änd.-Bl.

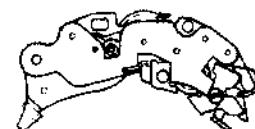
Teil Nr.:	Teilbenennung:	Teil:
257 - 141	Anschraubring flange	
555 - 106	Auslöshebel release lever	
476 - 134	Blendenbogen diaphragm band	
17 DIN 6799	Benzing-Sicherung ohne Skizze Benzing fuse with sketch	
X476 - 137	Einstellring speed setting ring	
295 - 139	Frontplattenring front plate ring	
410 - 579	Griffstückhülle actuation handle sleeve	
475 - 538	Haltefeder holding spring	
475 - 10	Irisdeckscheibe diaphragm cover disc	
475 - 8	Irischeibe diaphragm disc	
475 - 111	Kontakthebel contact lever	
475 - 237	Rastenfeder notch spring	
X546 - 449	Schwenkhebel swivel lever	
555 - 116	Sektor 5 Stück shutter blade 5 pcs.	
520 - 117	Sektorenscheibe 5 Stück shutter blade washer 5 pcs.	
375 - 433	Spannarm I cocking arm I	
345 - 434	Spannarmscheibe cocking arm disc	
555 - 765	Spannhebelanschlag cocking lever stop	
496 - 212	Umrstellring synchro switch ring	
346 - 465	Unterlegscheibe washer	
309 - 255	Zeithobelunterlegscheibe B-lever washer	
375 - 119.1	Zeithobel B-lever	
X476 - 534	Zeitenbogen speed scale	

28 4 56 8 11 6 22 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 0

0 / 500250125603015 8 4 2 1 B 4 8 15 30 60 ▼ 0

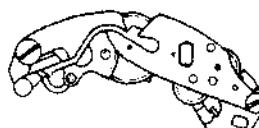
X476-534

Teil Nr.:	Teilbenennung:	Teil:
X 476 - G20	Hemmwerk slow speed assembly	
X 546 - G49	Vorlaufwerk delayed action device	
X 496 - 107	Auslöshebelschr. release lever screw	
476 - 135	Blenderbog.Schr. 2St. diaphragm bandser.	
X 546 - 443	Bef. Schr. f. Vfw. lang fixing screw for delayed action device long	
257 - 157	Bef. Schr. f. Vfw. kurz fixing screw for delayed action device short	
X 546 - 136	Bef. Schr. f. HW lang fixing screw for slow speed assembly long	
280 - 138	Bef. Schr. f. HW kurz fixing screw for slow speed assembly short	
0257 - 146	Fingerhebelschr. trigger release screw	
335 - 272	Haltefederschr. holding spring screw	
475 - 575	Iriszeigerringschr. 3 Stck. diaphragm pointer ring screw 3pcs	
355 - 11	Irisdeckscheibenschr. 2 Stck. diaphragm cover disc screw 2pcs	
476 - 135	Kupplungsfederschr. 2 St. coupling spring screw 2pcs	
280 - 112	Kontakthebelbüchse contact lever bushing	
257 - 113	Kontakthebelschr. contact lever screw	
Mx 58KS8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch	
395 - 127	Ringfederanschlagschr. stop screw for ring spring	
280 - 128	Ringfederschr. ring spring screw	
257 - 118	Sektorenschr. 5 Stück shutter blade screw 5pcs	
381 - 435	Spannarmschr. cocking armschr.	
499 - 135	Spannhebelanschlagschr. cocking lever stop screw	
241 - 107	Werkteilschr. 3 Stück base plate screw 3pcs	
257 - 120	Zeithabelschr. B-lever screw	
546 - 135	Zeitenbogenschr. 2 Stück speed scale screw 2pcs	



X 476 - G20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



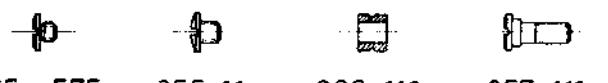
X 546 - G49



X 496 - 107 X 546 - 443 257 - 157 X 546 - 136



280 - 138 0257 - 146 476 - 135 335 - 272



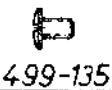
475 - 575 355 - 11 280 - 112 257 - 113



395 - 127 280 - 128 257 - 118 381 - 435



241 - 107 257 - 120 546 - 135



499 - 135

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Calmbach a. d. Enz

Mod. X 496

Liste best. aus Bi

Bl. Nr. 4

Gefertigt 4.2.60 fe.

Gepr.

Anz. der And.-Bi

Teil Nr.:	Teilbezeichnung:	Teil:
295 - 129	<u>Antriebringfeder</u> drive ring spring	
375 - 109	<u>Auslöshebelfeder</u> release lever spring	
345 - 130	<u>Fingerhebelfeder</u> trigger release spring	
295 - 230	<u>Kontakthebelfeder</u> contact lever spring	
		<u>295 - 129</u>
		<u>375-109</u>
		<u>345-130</u>
475 - 541	<u>Rücklauffeder</u> returning spring	
X546 - 132	<u>Spannhebelfeder</u> cocking leverspring	<u>295 - 230</u>
345 - 104	<u>Treibklinkenfeder</u> driving latch spring	<u>475 - 541</u>
345 - 133	<u>Vorlaufwerkfeder</u> spring for del. act dev	
346 - 121	<u>Zeithabelfeder</u> B-lever spring	
		<u>X546 - 132</u>
		<u>345 - 104</u>
		<u>345 - 133</u>



346 - 121

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. X 496

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 1-5
Blatt Nr. 1 Gepr.
Gefertigt: 4. 2. 60

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1		<u>Änderung Nr. 9751</u> Change Nr. 9751		 <u>X546-U543.1</u>
2	X546 - U543.1	<u>Zeit Rasterfeder</u> on Stelle v. X546 - U543		
		click stop spring inst. of X546 - U543		
3		<u>Änderung Nr. 9790</u> Change Nr. 9790		 <u>555-121</u>
4	555 - 121	<u>Zeithelfefeder</u> on Stelle v. 346 - 121		
		B-lever spring inst. of 346 - 121		
5		<u>Änderung Nr. 9880</u> Change Nr. 9880		 <u>555 - 129</u>
6	555 - 129	<u>Antriebringfeder</u> on Stelle v. 295 - 129		
		drive ring spring inst. of 295 - 129		
7		<u>Änderung Nr. 9917</u> Change Nr. 9917		 <u>X 496-U96.1</u>
8	X 496 - U96.1	<u>Spannhebel</u> on Stelle v. X 496 - U96		
		cocking lever inst. of X 496 - U96		
9		<u>Änderung Nr. 139</u> Change Nr. 139		 <u>X 546-U543.2</u>
10	X 546 - U543.2	<u>Zeit Rasterfeder</u> on Stelle v. X 546 - U543.1		
		click stop spring inst. of X 546 - U543.1		

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
9751	2	4. 2. 60	139	10	4. 2. 60			
9790	4							
9880	6							
9917	8							

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. X496

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.
Gefertigt: 4.2.60

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 175</u> Change Nr. 175	
2	X476 - U226	Kontakthebel an Stelle v. 345s15 - U226 contact lever inst. of 345s15 - U226	 <u>X476-U226</u>
3		<u>Änderung Nr. 297</u> Change Nr. 297	
4	X496 - 118	Sektorenschr. 5 Stck. an Stelle v. 257-118 shutter blade screw 5 pcs inst. of 257-118	 <u>X496-118</u>
5		<u>Änderung Nr. 301</u> Change Nr. 301	
6	X546 - 129	Antriebringfeder an Stelle v. 555 - 129 drive ring spring inst. of 555 - 129	 <u>X546-129</u>
7		<u>Änderung Nr. 319</u> Change Nr. 319	
8	476 - U5	Irislamelle an Stelle v. 491- U5 diaphragm blade inst. of 491- U5	 <u>476 - U5</u>
9		<u>Änderung Nr. 475</u> Change Nr. 475	
10	555 - 119.1	Zeithobel an Stelle v. 375 - 119.1 B-lever inst. of 375 - 119.1	 <u>555-119.1</u>

Änderungszustand dieses Blattes

And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name
175	2	4.2.60	475	10	4.2.60			
297	4	" "						
301	6	" "						
319	8	" "						

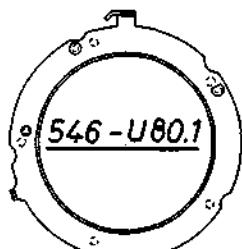
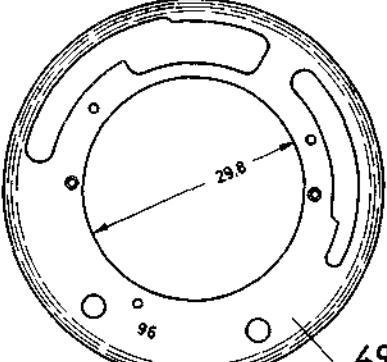
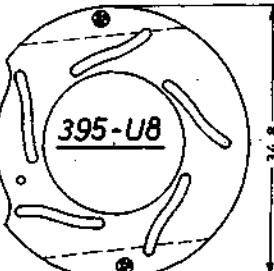
Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. X 496

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.
Gefertigt: 15.3.61 je.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1		<u>Änderung Nr. 626</u> Change Nr. 626	
2	X 496 - U 96.2	Spannhebel an Stelle v. X 496 - U 96.1 cocking lever inst. of X 496 - U 96.1	 <u>X 496 - U 96.2</u>
3		<u>Änderung Nr. 1564</u> Change Nr. 1564	
4	476 - 111	Kontakthebel an Stelle v. 475 - 111 contact lever inst. of 475 - 111	 <u>476 - 111</u>
5	476 - 116	Sektor an Stelle v. 555 - 116 shutter blade inst. of 555 - 116	 <u>476 - 116</u>
6		<u>Änderung Nr. 1570, 4269</u> Change Nr. 1570, 4269	
7	546 - U 80.1	Antriebring an Stelle v. 396h1-U 80 drive ring inst. of 396h1-U 80	 <u>546 - U 80.1</u>
8		<u>Änderung Nr. 1651, 1651a</u> Change Nr. 1651, 1651a	
9	496 - 7.2	Iriszeigerring an Stelle v. 496 - U 7.1 diaphragm pointer ring inst. of 496 - U 7.1	 <u>496 - 7.2</u>
10	395 - U 8	Irrisscheibe an Stelle v. 475 - 8 diaphragm disc inst. of 475 - 8	 <u>395 - U 8</u>

Die Teile 496-7.2, 395-U8 nur zusammen austauschbar
The parts 496-7.2, 395-U8 can only be replaced together

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
626	2	15.3.61						
1564	4, 5	" " "						
1570	7	" " "						
1651	9, 10	11.11.64						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. X 496

Gedulderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 11.11.64 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1	496 - U1.1	Kapsel ohne Skizze wird nicht abgegeben an Stelle v. 496 - U1 housing with sketch cannot be supplied inst. of 496 - U1		
2	GN 101 01 7 000 997	Iriszeigerringschr. 2Stck. on Stelle v. 475 - 575 3Stck. diaphragm pointer ring scr. 2pcs. inst. of 475 - 575 3 pcs.		7 000 997
3		Änderung Nr. 1693 Change Nr. 1693		
4	X 549 - 812	Ringanschlag ring stop	◎	X 549-812
5	GN 117 12 7 001 823	Ringanschlagschr. ring stop screw		
6	GN 117 12 7 001 823	Spannhebelanschlagschr. an Stelle v. 499 - 135 cocking leverstop screw inst. of 499 - 135		7 001 823
7		Änderung Nr. 1731 Change Nr. 1731	◎	
8	GN 119 07 7 001 909	Haltefederschr. an Stelle v. 335 - 272 holding spring screw inst. of 335 - 272	◎	7 001 909
9		Änderung Nr. 2847, 2848 Change Nr. 2847, 2848	◎	
10	546 - 121 491 - 130	Zeithbefeder, an Stelle v. 346-121 B-leverspring, inst. of 346-121 Fingerhebefeder, an St.v. 345-130 trigger release spr. inst. of 345-130	9 546 - 121	9 491-130

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
1651a	1, 2	11. 11. 64	2847	10	11. 11. 64			
1693	4	* * *						
1731	6	* * *						
1786	8	* * *						

Alfred Gauthier G.m.b.H.
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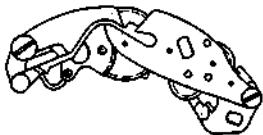
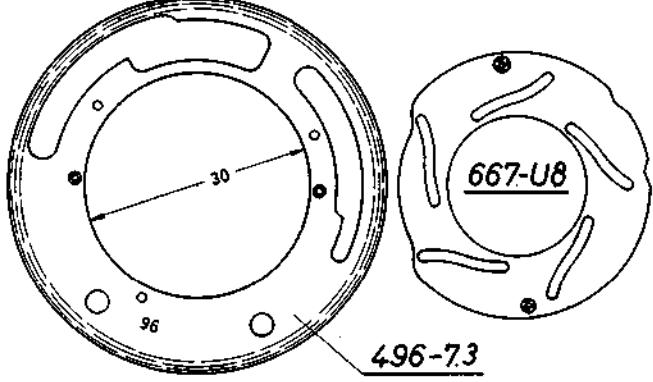
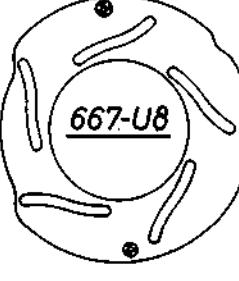
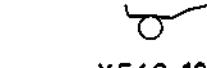
Mod. X 496

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Gefertigt: 11.11.64 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 3066</u> <u>Change Nr. 3066</u>	<u>565 - 812</u>
2	565 - 812	<u>Ringanschlag</u> <u>an Stelle v. X549 - 812</u>	
		<u>ring stop</u> <u>inst. of X549 - 812</u>	<u>546 - U119</u>
3		<u>Änderung Nr. 3105</u> <u>Change Nr. 3105</u>	
4	546 - U119	<u>Zeithobel</u> <u>an Stelle v. 555 - 119.1</u>	<u>X546 - G49.2</u>
		<u>B-lever</u> <u>inst. of 555 - 119.1</u>	
5		<u>Änderung Nr. 3343</u> <u>Change Nr. 3343</u>	<u>496 - 7.3</u>
6	X546 - G49.2	<u>Vorlaufwerk</u> <u>an Stelle v. X546 - G49</u>	
		<u>delayed action device</u> <u>inst. of X546 - G49</u>	<u>667-U8</u>
7		<u>Änderung Nr. 3857,3858</u> <u>Change Nr. 3857,3858</u>	<u>496-7.3</u>
8	496 - 7.3	<u>Iriszeigerring</u> <u>an Stelle v. 496 - 7.2</u>	
		<u>diaphragm pointer ring</u> <u>inst. of 496 - 7.2</u>	<u>X546-129.1</u>
9	667-U8	<u>Irischeibe</u> <u>an Stelle v. 395 - U8</u>	
		<u>diaphragm disc</u> <u>inst. of 395 - U8</u>	
10		<u>Änderung Nr. 4128</u> <u>Change Nr. 4128</u>	
	X546 - 129.1	<u>Antriebringfeder an Stelle v. X546-129</u> <u>driving spring inst. of X546-129</u>	

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
3066	2	11. 11. 64	4128	10	11.11.64			
3105	4	x x *						
3343	6	x x *						
3857	8,9	x x *						

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Calmbach a. d. Enz

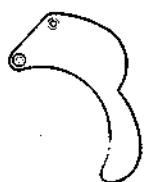
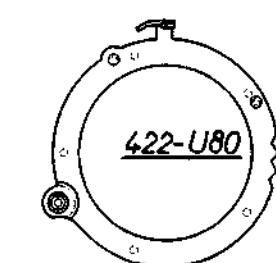
Mod. 522

Liste best. aus Bl. 1-4 | Bl. Nr. 1

Bl. Nr. 1

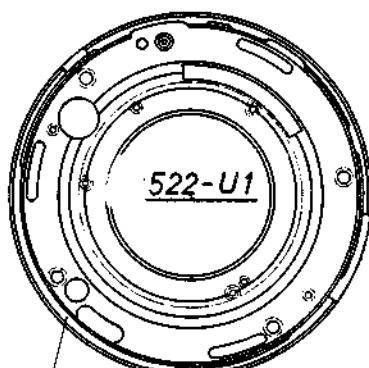
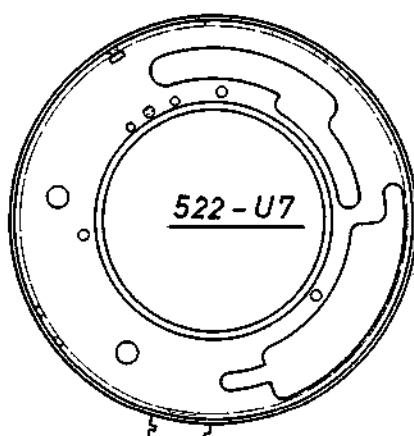
Gefertigt 24.11.58 fe. Gepr.

Anz. der Änd.-Bl. 1 2 3 4 5



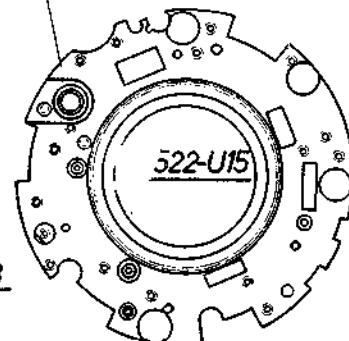
520-U143

ohne Skizze
with sketch



520-11583

39661-1173



496-U96



522-U543

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Calmbach a. d. Enz

Mod. 522

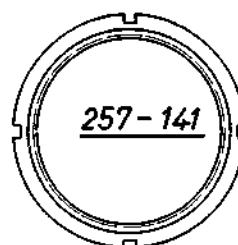
Liste best. aus Bl.

BL Nr. 2

Gefertigt 24.11.58 fe. Gepr.

Anz. der Ang.-Bl.

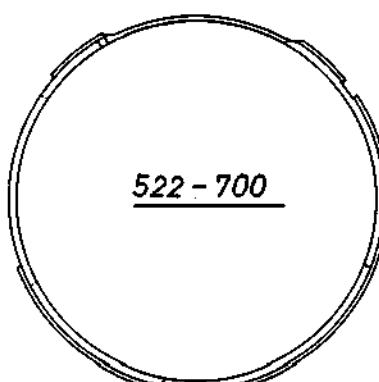
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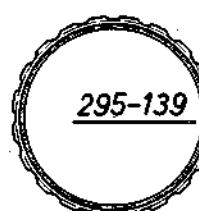
257 - 141



381-106



522-700



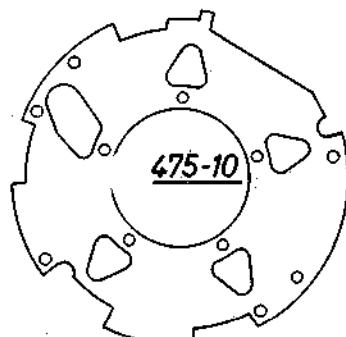
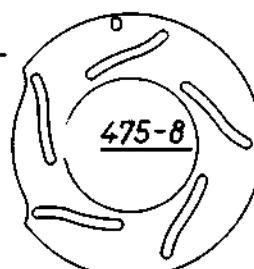
295-139

□ 28 4 56 8 11 16 22

520-134



410-579



300 111



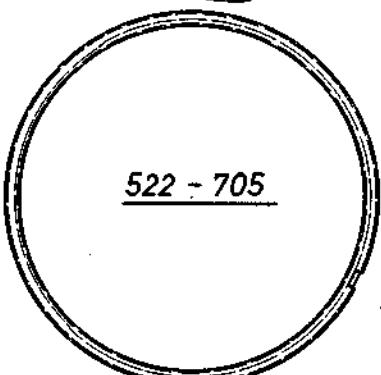
396-117



309-255



375-1191



522 - 705

522 250 125 60 30 15 B

522 - 534

Teil Nr.:	Teilbenennung:	Teil:
522 - G20	Hemmwerk slow speed assembly	
522 - G49	Vorlaufwerk delayed action device	
346 - 107	Auslöshebelschr. release lever screw	
476 - 135	Blenderbogenschr 2Stck diaphragm band screw 2pcs	
280 - 136	Bef.Schr. f. HW lang fixing screw for slow speed assembly long	
280 - 138	Bef.Schr. für HW. kurz fixing screw for slow speed assembly short	
0257 - 146	Fingerhebelschr. trigger release screw	
348 - 165	Griffniet actuation pin	
475 - 575	Iriszeigerringschr. 3 Stück diaphragm pointer ring screw 3pcs	
355 - 11	Irisdecksscheibenschr. 2Stck diaphragm cover disc screw 2pcs	
476 - 135	Kupplungsfederschr. 2Stck coupling spring screw 2pcs	
280 - 112	Kontakthebelbüchse contact lever bushing	
257 - 113	Kontakthebelschr. contact lever screw	
KS8 1x5.8 DIN1475	Knebelkerbstift (ohne Skizze) pin as per DIN (with. sketesch)	
395 - 127	Ringfederanschlagschr. stop screw for ring spring	
280 - 128	Ringfederschr. ring spring screw	
0475 - 387	Rastenhebelschr. notch lever screw	
257 - 118	Sektorenschr. 5 Stück shutter blade washer 5pcs	
241 - 107	Werkteilschr. 3 Stück base plate screw 3pcs.	
257 - 120	Zeithabelschr. B-lever screw	
476 - 135	Zeitenbogenschr. 2Stück speed scale screw 2pcs.	

wird nur als Ganzes abgegeben
only complete assembly can be supplied

522 - G20

522 - G49

346 - 107

476 - 135

280 - 136

280 - 138

0257 - 146

475 - 575

355 - 11

280 - 112

257 - 113

395 - 127

280 - 128

0475 - 387

257 - 118

241 - 107

257 - 120

348 - 165

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 522

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 1,2,3,4,5.

Blatt Nr. 1 Gepr.
Gefertigt: 24. 11. 58

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		Änderung Nr. 8496 Change Nr. 8496	
2	522 - U80	Antriebring an Stelle v. 422 - U80 drive ring inst. of 422 - U80	
3			
		Änderung Nr. 8497 Change Nr. 8497	
4	520 - U583.1	Kupplungsfeder an Stelle v. 520 - U583 coupling spring inst. of 520 - U583	
5			
		Änderung Nr. 8540 Change Nr. 8540	
6	299 - 251 522 - 250	Rändelmutter an Stelle v. 348-165 Rändelschr. knurled nut inst. of 348-165 knurled screw	
7			
		Änderung Nr. 8554 Change Nr. 8554	
8	476 - 587	Kupplungsfederschr. an Stelle v. 476 - 135 couplingspring screw inst. of 476 - 135	
9			
		Änderung Nr. 8688 Change Nr. 8688	
10	377 - 132	Treibfeder an Stelle v. 375 - 132 drive spring inst. of 375 - 132	
			Fortsetzung zu Änd. 8688 auf Bl. Nr. 2 continuation of change Nr. 8688 on sheet 2

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8496	2	24. 11. 58	8688	10				
8497	4							
8540	6							
8554	8							

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod.

522

Gefänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.
Gefertigt: 24.11.58 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	257- 129	Antriebringfeder an Stelle v. 295- 129 drive ring spring inst.of 295-129	 <u>257-129</u>
2		<u>Änderung Nr. 8814</u> Change Nr. 8814	
3	522 - 165	Rändelniet an Stelle v. 299-251; 522-250 knurled pin inst.of 299-251; 522-250	 <u>522-165</u>
4		<u>Änderung Nr. 8886</u> Change Nr. 8886	
5	476 - 135	Kupplungsfederschr. an Stelle v. 476-587 coupling spring screw inst.of 476-587	 <u>476-135</u>
6		<u>Änderung Nr. 8902</u> Change Nr. 8902	
7	470 - U543	Zeit-Rastenhebel an Stelle v. 322-U543 click stop lever for speed setting ring inst.of 522-U543	 <u>470-U543</u>
8	470 - 546	Rastenhebefeder an Stelle v. 522-546 notch lever spring inst.of 522-546	 <u>470-546</u>
9		<u>Änderung Nr. 8993</u> Change Nr. 8993	
10	346 - 465	<u>Unterlegscheibe</u> washer	 <u>346-465</u>

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
8688	1	24.11.58	8993	10	24.11.58			
8814	3	" " "						
8886	5	" " "						
8902	7,8	" " "						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod.

522

Gefänderte
Teile
Changed parts

Liste besteht aus Blatt

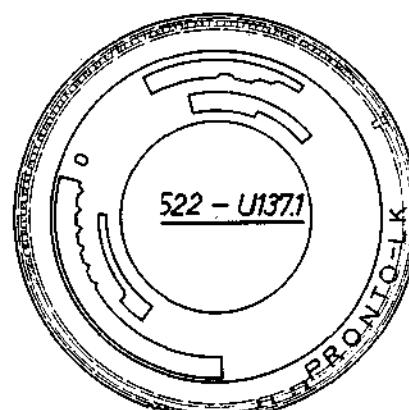
Blatt Nr. 3

Gepr.

Gefertigt:

24.11.58 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:			Teil:
1					
		<u>Änderung Nr. 9015</u> <u>Change Nr. 9015</u>			
2	257 - 132	<u>Treibfeder</u> on Stelle v. 377 - 132			257-132
		<u>drive spring</u> inst. of 377 - 132			
3					
		<u>Änderung Nr. 9083</u> <u>Change Nr. 9083</u>			
4	522 - U1.1	<u>Kapsel (ohne Skizze)</u> wird nicht abgegeben on Stelle v. 522 - U1 housing (with sketch) cannot be supplied inst. of 522 - U1			
5					
		<u>Änderung Nr. 9165</u> <u>Change Nr. 9165</u>			
6	522 - U137.1	<u>Einstellring</u> on Stelle v. 522 - U137			
		<u>speed setting ring</u> inst. of 522 - U137			
7					
		<u>Änderung Nr. 9364</u> <u>Change Nr. 9364</u>			
8	0475 - 117	<u>Sektorenscheibe</u> on Stelle v. 396 - 117			0475-117
		<u>shutter blade washer</u> inst. of 396 - 117			
9					
		<u>Änderung Nr. 9373</u> <u>Change Nr. 9373</u>			
10	520 - 117	<u>Sektorenscheibe</u> on Stelle v. 0475 - 117			520-117
		<u>shutter blade washer</u> inst. of 0475 - 117			



©

0475-117

©

520-117

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9015	2	24.11.58	9373	10	24.3.59			
9083	4	25.11.58						
9165	6	24.3.59						
9364	8	*						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 522

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 24.3.59 de

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1			
		<u>Änderung Nr. 9383</u> <u>Change Nr. 9383</u>	
2	475 - 111	Kontakthebel an Stelle v. 322-111	 <u>475-111</u>
		contact lever inst.of 322-111	
3			
		<u>Änderung Nr. 9411</u> <u>Change Nr. 9411</u>	
4	497 - U173	Kontaktplatte an Stelle v. 396h1-U173	 <u>497-U173</u>
		contact plate inst.of 396h1-U173	
5			
		<u>Änderung Nr. 9577</u> <u>Change Nr. 9577</u>	
6	299 - 251 522 - 250	Rändelmutter an Stelle v. 522-165 Rändelschr.	 <u>299-251</u>
		knurled nut inst.of 522-165 knurled screw	 <u>522-250</u>
7			
		<u>Änderung Nr. 9618</u> <u>Change Nr. 9618</u>	
8	496 - U96.1	Spannhebel an Stelle v. 496 - U96	 <u>496-U96.1</u>
		cocking lever inst.of 496 - U96	
9			
		<u>Änderung Nr. 297</u> <u>Change Nr. 297</u>	
10	X 496 - 118	Sektorenschr. an Stelle v. 257-118	 <u>X496-118</u>
		shutter blade screw inst.of 257-118	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9383	2	24.3.59	297	10	19.1.60			
9411	4	" " "						
9577	6	19.1.60						
9618	8	" " "						

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Mod. 00522

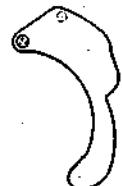
Geänderte Teile

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Geor

Gefertigt: 22.1.60 te.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1			
		<u>Änderung Nr. 319</u> Change Nr. 319	
2	476 - U5	Brilstamelle 5 Stück an Stelle v. 00491-U5	<u>476-U5</u>
3		<u>Änderung Nr. 475</u> Change Nr. 475	
4	555 - 119.1	Zeithebel an Stelle v. 00375-119.1	<u>555-119.1</u>
5			
6			
7			
8			
9			
10			

Änderungszustand dieses Blattes

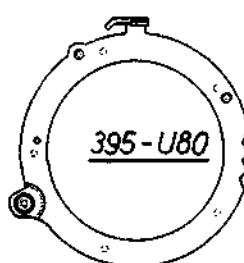
Teil Nr.:

Teilbezeichnung:

Teil:

395 - U80 Antriebring

drive ring



520 - U137 Einstellring

speed setting ring



520 - U143 Frontplatte

front plate

346 - U85.1 Fingerhebel

trigger release

520 - U702 Halteplatte 3 Stück

holding plate 3 pcs.

375 - U5 Irislamelle 5 Stück

diaphragm blade 5 pcs.

520 - U7 Iriszeigerring

diaphragm pointer ring

520 - U1 Kapsel

housing

520 - U580 Kupplungshebel

coupling lever

396h1 - U173 Kontaktplate

contact plate

345s15 - U226 Kontakthebel 2

contact lever 2

375 - U543 Rostenhebel

notched lever

496 - U96 Spannhebel

cocking lever

520-U143

(ohne Skizze)
(without sketch)



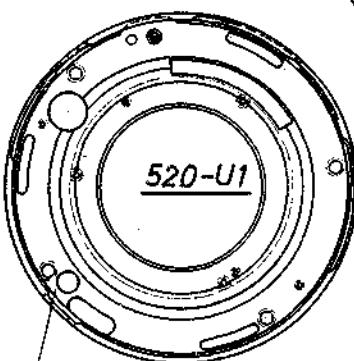
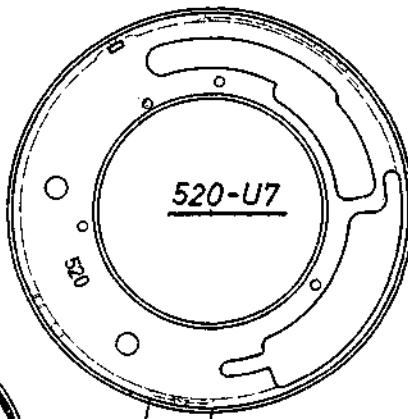
346-U85.1



520-U702



375 - U5



520-U1

wird nicht abgegeben
cannot be supplied

520-U580



396h1-U173



375-U543



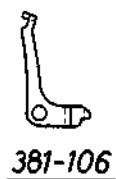
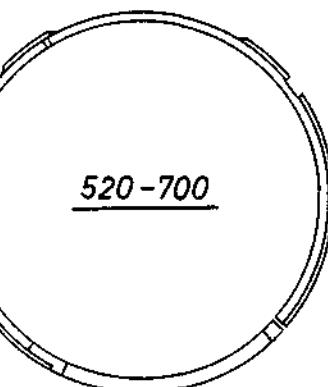
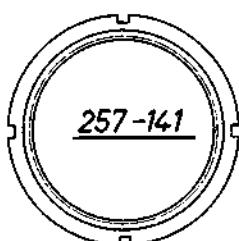
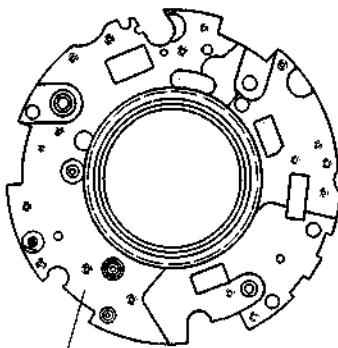
496-U96



345s15-U226

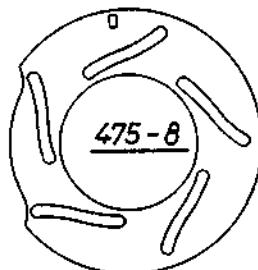
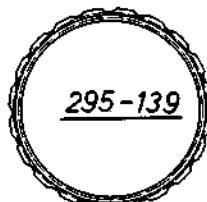
Teil Nr.:	Teilbezeichnung:	Teil:
345-U4372	<u>Spannarm 2</u> cocking arm 2	
520-U15	<u>Werkteil</u> base plate	
257-141	<u>Anschraubring</u> flange	
381-106	<u>Auslöshebel</u> release lever	
520-700	<u>Blendenring</u> diaphragm ring	
520-134	<u>Blendenbogen</u> diaphragm band	
1.7 DIN 6799	<u>Benzing-Sicherung (ohne Skizze)</u> benzing fuse (with sketch)	
295-139	<u>Frontplattenring</u> front plate ring	
475-538	<u>Haltefeder</u> supporting spring	
475-8	<u>Jrischeibe</u> diaphragm disc	
475-10	<u>Jrisdeckscheibe</u> diaphragm covering disc	
476-583	<u>Kupplungsfeder</u> coupling spring	
322-111	<u>Kontakthebel 1</u> contact lever 1	
475-237	<u>Rastenfeder</u> notched spring	
314-116	<u>Sektor 5 Stück</u> shutter blade 5 pcs.	
396-117	<u>Sektorenscheibe 5 Stck.</u> shutter blade disc 5 pcs.	
375-433	<u>Spannarm 1</u> cocking arm 1	
345-434	<u>Spannarmscheibe</u> cocking arm disc	

Teil:

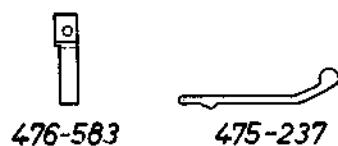
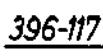
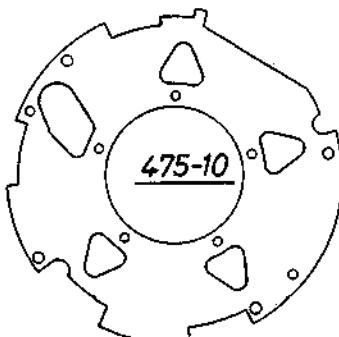


□ 28 4 56 8 11 16 22 □

520-134



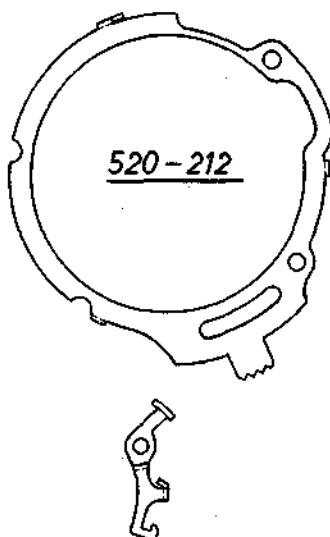
475-538



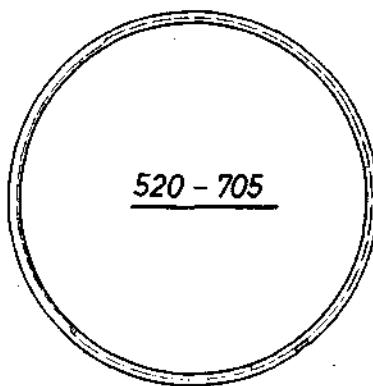
375-433

Teil Nr.:	Teilbenennung:
520 - 212	<u>Umstellring</u> synchro switch ring
520 - 705	<u>Zeitenring</u> speed scale ring
375 - 119.1	<u>Zeithobel</u> time lever
309 - 255	<u>Zeithobelunterlegscheibe</u> time lever washer
520 - 534	<u>Zeitenbogen</u> time band
476 - G20	<u>Hemmwerk</u> slow speed assembly
375 - G49	<u>Vorlaufwerk</u> delayed action device
346 - 107	<u>Auslöshebelschr.</u> release lever screw
476 - 135	<u>Blendenbogenschr. 2Stck</u> index plate screw 2pcs.
375 - 443	<u>Bef.-Schr. f. Vfw. lang</u> fixing screw for d.a., long
257 - 157	<u>Bef.-Schr. f. Vfw. kurz</u> fixing screw for d.a., short
280 - 136	<u>Bef.-Schr. f. HW lang</u> fixing screw for s.s.a.long
280 - 138	<u>Bef.-Schr. f. HW kurz</u> fixing screw for s.s.a.short
0257 - 146	<u>Fingerhebelschr.</u> trigger release screw
335 - 272	<u>Haltfedorerschr.</u> holding spring screw
520 - 704	<u>Halteplakenschr. 3Stck</u> holding plate screw 3pcs.

Teil:



520 - 212



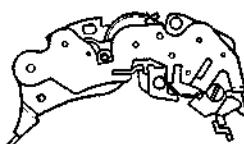
520 - 705

375-119.1

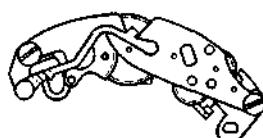
309-255

0 520 300 125 60 30 15 8 4 2 1 B 4 8 15 30 60

520-534

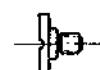


476-G20



375-G49

wird nur als Ganzes abgegeben
only complete assembly can be supplied



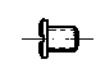
346-107



476-135



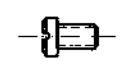
375-443



257-157



280-136



280-138



0257-146



335-272



520-704

Teil Nr.:	Teilbenennung:	Teil:
475 - 575	Iriszeigerringschr. 3 Stck. diaphragm index ring screw 3pcs.	  
355 - 11	Irisdeckscheibenschr. 2Stck. diaphragm covering disc screw 2pcs.	  
476 - 135	Kupplungsfederschr. coupling spring screw	<u>475 - 575</u> <u>355-11</u> <u>476-135</u>
280 - 112	Kontakthebelbüchse contact lever bushing	  
257 - 113	Kontakthebelschr. contact lever screw	<u>280-112</u> <u>257-113</u> <u>395-127</u>
1x5.8 KS 8 DIN 1475	Knebelkerbstift (ohne Skizze) notched pin (with sketsch)	  
395 - 127	Ringfederanschlagschr. stop screw for ring spring	<u>280 - 128</u> <u>257-118</u> <u>381-435</u>
280 - 128	Ringfederschr. ring spring screw	  
257 - 118	Sektorienschr. 5 Stck. shutter blade screw 5pcs	<u>241 - 107</u> <u>257-120</u>
381 - 435	Spannarmschr. cocking arm screw	  
241 - 107	Werkteilschr. 3 Stück base plate screw 3pcs.	
257 - 120	Zeithabelschr. time lever screw	  
476 - 135	Zeitenbogenschr. 2 Stck. time band screw	<u>375-109</u> <u>295-129</u> <u>345-130</u>
375 - 109	Auslöshebelfeder release lever spring	  
295 - 129	Antriebringfeder drive ring spring	<u>295 - 230</u> <u>375-546</u> <u>475-541</u>
345 - 130	Fingerhebelfeder trigger release spring	  
295 - 230	Kontakthebelfeder2 contact lever spring2	
375 - 546	Rastenhebelfeder notched lever spring	  
475 - 541	Rücklauffeder return spring	<u>375-132</u> <u>345-104</u> <u>345-133</u>
375 - 132	Treibfeder drive spring	  
345 - 104	Treibklinkenfeder driving latch spring	<u>346-121</u>
345 - 133	Vorlaufwerkfeder spring forward act device	
346 - 121	Zeithabelfeder time lever spring	

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Mod.

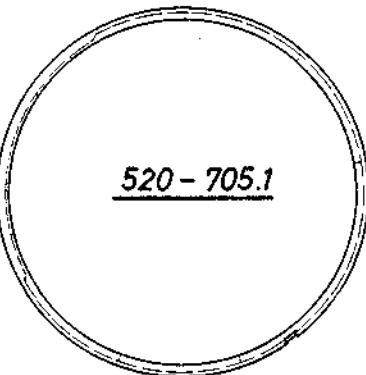
520

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 123456

Blatt Nr. 1 Gepr.

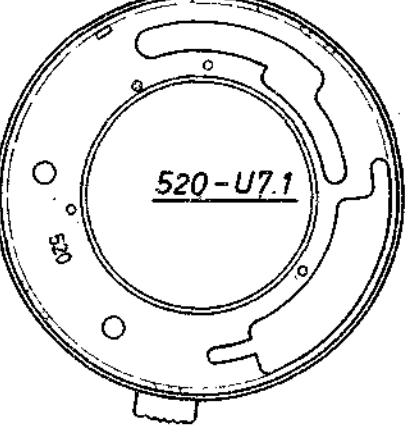
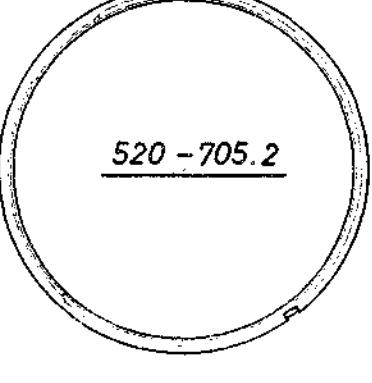
Gefertigt: 24.9.57 je

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 7955</u> Change Nr. 7955	
2	520 - U580.1	<u>Kupplungshebel</u> an Stelle v. 520-U580 coupling lever inst. of 520-U580	 <u>520-U580.1</u>
3		<u>Änderung Nr. 7956</u> Change Nr. 7956	
4	476 - 583.1	<u>Kupplungsfeder</u> an Stelle v. 476-583 coupling spring inst. of 476-583	 <u>476-583.1</u>
5		<u>Änderung Nr. 8178</u> Change Nr. 8178	
6	520 - U1.1	<u>Kapsel (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 520-U1 <u>housing (with. sketch)</u> cannot be supplied inst. of 520-U1	
7		<u>Änderung Nr. 8179</u> Change Nr. 8179	 <u>520 - 705.1</u>
8	520 - 705.1	<u>Zeitenring</u> an Stelle v. 520-705 <u>speed scale ring</u> inst. of 520-705	
9		<u>Änderung Nr. 8270</u> Change Nr. 8270	
10	520 - U1.2	<u>Kapsel (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 520-U1 <u>housing (with. sketch)</u> cannot be supplied inst. of 520-U1.1	

Fortsetzung zu Änd. 8270 auf Bl. Nr. 2
continuation of change Nr. 8270 on sheet 2

Änderungszustand dieses Blattes

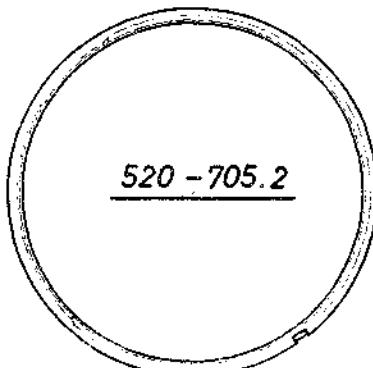
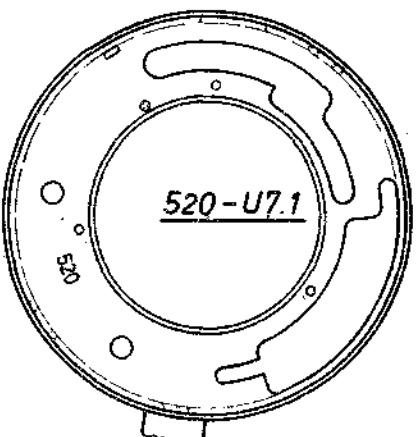
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
7955	2	24.9.57	8270	10	13.3.58			
7956	4	12.3.58						
8178	6							
8179	8							

Alfred Gauthier G.m.b.H. Calmbach a. d. Enz		Mod	520	Geänderte Teile Changed parts	Liste besteht aus Blatt Blatt Nr. 2 Gepr. Gefertigt: 13.3.58
Lfd.Nr.	Teil Nr.:	Teilbezeichnung:		Teil:	
1	496 - U15	<u>Werkteil (ohne Skizze)</u> wird nicht abgegeben an Stelle: 520-U15 base plate (with sketch) cannot be supplied inst.of 520-U15			
2	520 - U583	<u>Kupplungsfeder</u> an Stelle v. 520-U580.1 u. 476-583.1 coupling spring inst.of 520-U580.1ond 476-583.1			
3	410 - 579	<u>Griffstückhülle</u> 2 Stück actuation handle sleeve,2pcs.		<u>520-U583</u>	<u>410-579</u> <u>476-135</u>
4	476 - 135	<u>Kupplungsfederschr.</u> 2 Stck. an Stelle v. 1 Stück coupling spring screw 2pcs. inst.of 1 pcs.			
5	520 - U7.1	<u>Iriszeigerring</u> an Stelle v. 520-U7 diaphragm viewing ring inst.of 520-U7			<u>520-U7.1</u>
6	520 - 705.2	<u>Zeitenring</u> an Stelle v. 520 - 705.1 speed scale ring inst.of 520 - 705.1			<u>520 - 705.2</u>
7					
8					
9					
10					



410-579

476-135



Änderungszustand dieses Blattes

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod.

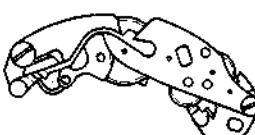
520

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

Gefertigt: 14.3.58 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 8372</u> Change Nr. 8372	
2	522-700	<u>Blenderring</u> on Stelle v. 520-700 <u>diaphragm ring</u> inst. of 520-700	<u>522-700</u>
3	522-705	<u>Zeitenring</u> an Stelle v. 520-705.2 <u>speed skaler ring</u> inst. of 520-705.2	<u>522-705</u>
4	520-U137.1	<u>Einstellring</u> an Stelle v. 520-U137 <u>speed setting ring</u> inst. of 520-U137	<u>520-U137.1</u>
5		<u>Änderung Nr. 8484</u> Change Nr. 8484	
6	475-G49	<u>Vorlaufwerk</u> an Stelle v. 375-G49 <u>delayed action device</u> inst. of 375-G49	
7		<u>Änderung Nr. 8497</u> Change Nr. 8497	<p>Die Teile 522-700, 522-705, 520-U137.1 müssen zusammen ausgetauscht werden.</p> <p>These parts 522-700, 522-705, 520-U137.1 must be delivered together.</p> 
8	520-U583.1	<u>Kupplungsfeder</u> an Stelle v. 520-U583 <u>coupling spring</u> inst. of 520-U583	 <u>476-587</u>
9		<u>Änderung Nr. 8554</u> Change Nr. 8554	 <u>476-587</u>
10	476-587	<u>Kupplungsfederschr.</u> an Stelle v. 476-135 <u>coupling spring screw</u> inst. of 476-135	<u>520-U583.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8372	2,3,4	14.3.58						
8484	6	3.4.58						
8497	8	" "						
8554	10	20.8.58						

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Mod.

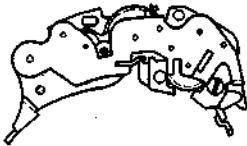
520

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 20.8.58 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 8637</u> Change Nr. 8637		 <u>520-G20</u>
2	520 - G20	Hemmwerk an Stelle v. 476 - G20		
		slow speed assembly inst.of 476 - G20		<u>wird nur als Ganzes abgegeben</u> only complete assembly can be supplied
3				
		<u>Änderung Nr. 8756</u> Change Nr. 8756		
4	491 - U5	Irislamelle 5 Stück an Stelle v. 375-U5		 <u>491-U5</u>
		diaphragm blade 5 pcs. inst.of 375-U5		
5				
		<u>Änderung Nr. 8886</u> Change Nr. 8886		
6	476 - 135	Kupplungsfederschr. an Stelle v. 476-587		 <u>476-135</u>
		coupling spring screw inst.of 476-587		
7				
		<u>Änderung Nr. 8993</u> Change Nr. 8993		 <u>346-465</u>
8	346 - 465	Unterlegscheibe		
		washer		
9				
		<u>Änderung Nr. 9364</u> Change Nr. 9364		 <u>0475-117</u>
10	0475 - 117	Sektorenscheibe an Stelle v. 396 - 117		
		shutter blade washer inst.of 396 - 117		

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8637	2	20.8.58	9364	10	25.3.59			
8756	4	" "						
8886	6	21.10.58						
8993	8	25.3.59						

Alfred Gauthier G.m.b.H.
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Mod.

520

Geänderte
Teile
Changed parts

Liste besteht aus Blatt
Blatt Nr. 5 Gepr.
Gefertigt: 25.3.59 Je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		Aenderung Nr. 9373 Change Nr. 9373	
2	520 - 117	Sektorenscheibe an Stelle v. 0475-117	④ <u>520-117</u>
		shutter blade washer inst. of 0475-117	
3		Aenderung Nr. 9383 Change Nr. 9383	
4	475 - 111	Kontakthebel an Stelle v. 322-111	⑤ <u>475-111</u>
		contact lever inst. of 322-111	
5		Aenderung Nr. 9618 Change Nr. 9618	
6	496 - U96.1	Spannhebel an Stelle v. 496-U96	 <u>496-U96.1</u>
		cocking lever inst. of 496-U96	
7		Aenderung Nr. 129 Change Nr. 129	
8	491 - 443	Bef. Schr. f. Vifw. lang an Stelle v. 375-443	 <u>491 - 443</u>
		fixing screw for del. act.dev. long inst. of 375-443	
9		Aenderung Nr. 175 Change Nr. 175	
10	X476 - U226	Kontakthebel an Stelle v.: 345s15-U226	 <u>X476-U226</u>
		contact lever inst. of 345s15 - U226	

Aenderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9373	2	25.3.59	175	10	21.1.60			
9383	4							
9618	6	20.8.59						
129	8	21.1.60						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. 520

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 6 Gepr.
Gefertigt: 21.1.60 je.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1			
		<u>Änderung Nr. 250</u> Change Nr. 250	
2	520 - 212.1	<u>Umrüstring</u> an Stelle v. 00520-212 <u>synchro switch ring</u> inst. of 00520-212	
3		<u>Änderung Nr. 297</u> Change Nr. 297	
4	X 496 - 118	<u>Sektorenschr.</u> an Stelle v. 00257 - 118 <u>shutter blade screw</u> inst. of 00257 - 118	 <u>X496-118</u>
5		<u>Änderung Nr. 300</u> Change Nr. 300	
6	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 00295 - 129 <u>drive ring spring</u> inst. of 00295 - 129	 <u>X546-129</u>
7		<u>Änderung Nr. 319</u> Change Nr. 319	
8	476 - U5	<u>Irislamelle 5 Stück</u> an Stelle v. 00491 - U5 <u>diaphragm blade 5 pcs.</u> inst. of 00491 - U5	 <u>476 - U5</u>
9		<u>Änderung Nr. 475</u> Change Nr. 475	
10	555 - 119.1	<u>Zeithobel</u> an Stelle v. 00375 - 119.1 <u>time lever</u> inst. of 00375 - 119.1	 <u>555 - 119.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
250	2	21. 1. 60	475	10		2. 11. 64		
297	4							
300	6							
319	8							

Alfred Gauthier G.m.b.H. Calmbach a. d. Enz		Mod. 00555	Liste best. aus Bl. 1-5 Gefertigt 1.6.59 fe. Anz. der Änd.-Bl. 1-8	Bl. Nr. 1 Gepr.
Teil Nr.:	Teilbezeichnung:	Teil:		
00555 - U80	Antriebring drive ring		00555 - U80	
00555 - U760	Blendenhebel diaphragm lever		00555 - U760	
00346 - U85.1	Fingerhebel trigger release		00346 - U85.1	
00555 - U143	Frontplatte (ohne Skizze) front plate (with sketch)		00555 - U143	
00555 - U785	Hohltrieb hollow pinion		00555 - U785	
00555 - U10	Jrisdecksscheibe diaphragm cover disc		00555 - U10	
00555 - U1	Kapsel housing		00555 - U1	
00555 - U583	Kupplungsfeder coupling spring		00555 - U583	
00555 - U5	Lamelle 5 Stck. diaphragm blade 5 pcs.		00555 - U5	
00555 - U780	Segmentring segment ring		00555 - U780	
00555 - U96	Spannhebel cocking lever		00555 - U96	
00555 - U15	Werkteil base plate		00555 - U15	wird nicht abgegeben cannot be supplied
			00555 - U780	
			00555 - U96	
			00555 - U15	
			00555 - U780	
			00555 - U96	
			00555 - U15	
			00555 - U780	
			00555 - U96	
			00555 - U15	
			00555 - U780	
			00555 - U96	
			00555 - U15	
			00555 - U780	
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			00555 - U780	
			00555 - U96	
			00555 - U15	
			00555 - U780	
			00555 - U96	
			00555 - U15	
			00555 - U780	
			00555 - U96	</

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Mod. 00555

Liste best. aus Bl.

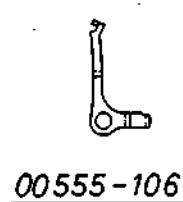
Bl. Nr. 2

Gefertigt 1.6.59 f.e.

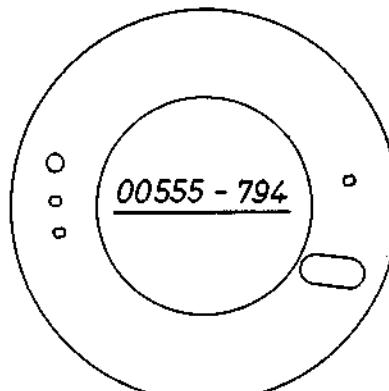
Gepr.

Anz. der Änd.-Bl.

Teil:



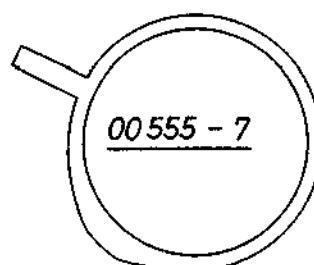
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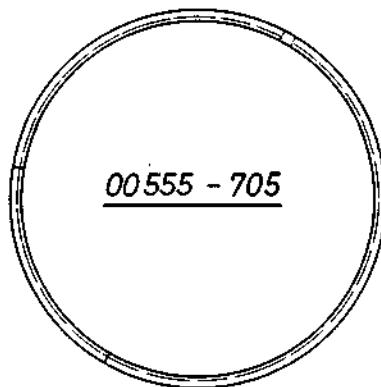
00555 - 794

2.8 4 5.6 8 11 16 22 22

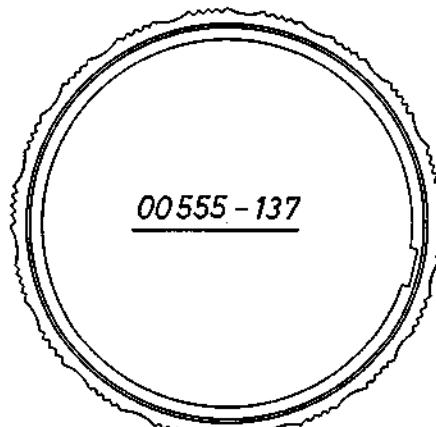
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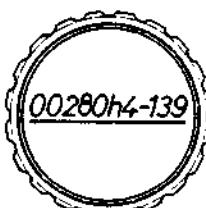
00555 - 7



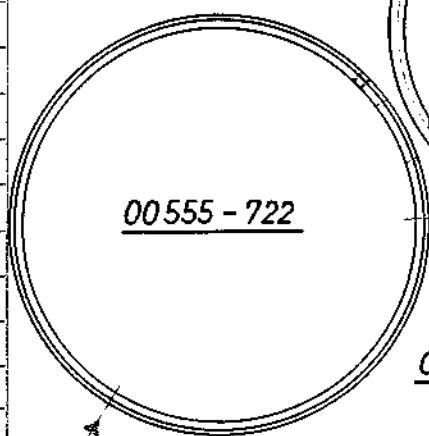
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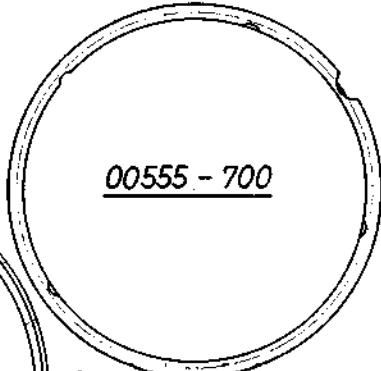
00555-137



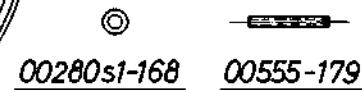
00280h4-139



00555-722



00555 - 700



0028051-168

00555-179

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 00555

Liste best. aus Bl.

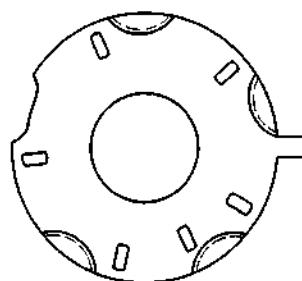
Bl. Nr. 3

Gefertigt 1. 6. 59 je. Gepr

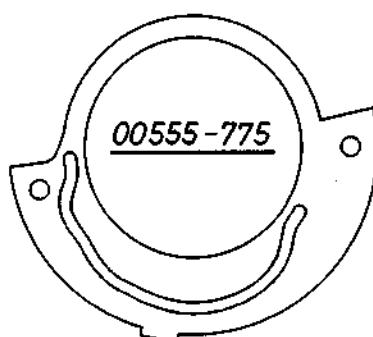
Gepr.

Anz. der Änd.-Bl.

Teil:



00555 - 8



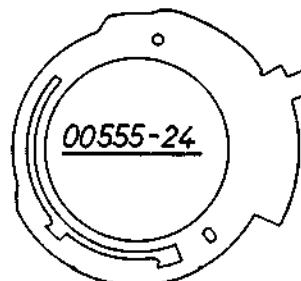
00555-775



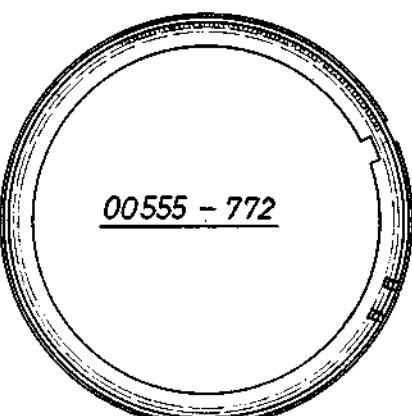
00555-173



00555-173a



00555-24



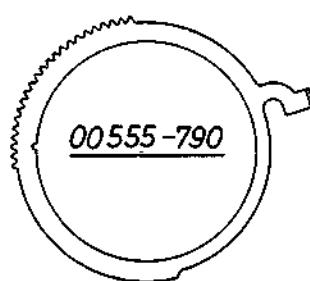
00555 - 772



00555-765



○



00555-790



00555-791



00555-119



00309-255

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Mod. 00555

Liste best. aus Bl.

Bl. Nr. 4

Gefertigt 1.6.59 fe.

Gepr.

Anz. der Änd.-Bl.

Teil Nr.:	Teilbezeichnung:	Teil:
00555 - G20	Hemmwerk slow speed assembly	
0475 - 435	Auslöshebelschr. release lever screw	
00555 - 135	Blendenbogenschr. 2 Stck. diaphragm band screw 2pcs	
00499 - 135	Bef. Schr. f. HW 2 Stück fixing screw for slow speed assembly 2pcs.	<u>00555 - G20</u> wird nur als Ganzes abgegeben only complete assembly can be supplied
00491 - 683	Blendenringsschr. 3 Stück diaphragm ring screw 3pcs	
00555 - 135	Einstellbogenschr. 2 Stck. scale band screw 2 pcs.	
0257 - 146	Fingerhebelschr. trigger release screw	
00555 - 701	Halteringschr. 3 Stück holding ring screw 3 pcs.	   
00355 - 11	Irisdeckelscheibenschr. 2 Stck. diaphragm cover disc screw 2pcs	<u>0475 - 435</u> <u>00555-135</u> <u>00499-135</u> <u>00491-683</u>
241 - 146	Isolationsbüchse insulating bushing	   
KS8 1x5.8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch	<u>0257-146</u> <u>00555-701</u> <u>00355-11</u> <u>241-146</u>
00429 - 47	Kontaktschr. contact screw	
00555 - 584	Kupplungsfederschr. coupling spring screw	   
00395 - 127	Ringfederanschlagschr. stop screw for ring spring	<u>00429-47</u> <u>00555-584</u> <u>00395-127</u> <u>00280-128</u>
00280 - 128	Ringfederschr. ring spring screw	
00499 - 135	Spannhebelanschlagschr. cocking lever stop screw	  
00257 - 118	Sektorenschr. 5 Stck. shutter blade screw 5pcs.	<u>00257-118</u> <u>241-107</u> <u>00257-120</u>
241 - 107	Werkteilschr. 3 Stck. base plate screw 3pcs.	
00257 - 120	Zeithabelschr. B-leverscrew	

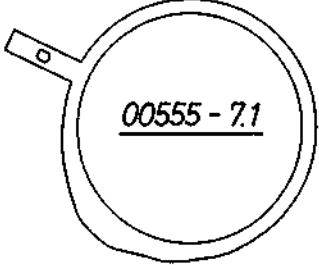
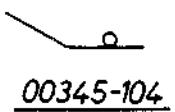
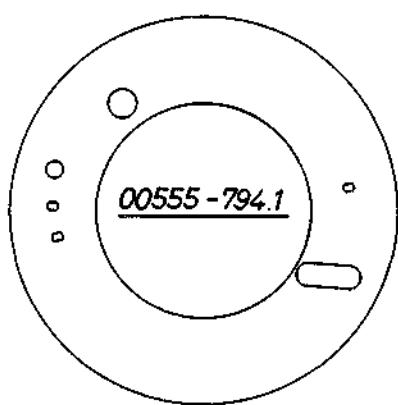
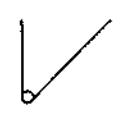
Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 00555

Gänderte
Teile
Changed parts

Liste besteht aus Blatt 1-8

Blatt Nr. 1	Gepr.
Gefertigt: 1.6.59 fe.	

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 9371a</u> Change Nr. 9371a		
2	00555 - 7.1	<u>Blendenring</u> an Stelle v. 00555-7 diaphragm ring inst. of 00555-7		 00555 - 7.1
3		<u>Änderung Nr. 9373</u> Change Nr. 9373		
4	00520 - 117	<u>Sektorenscheibe</u> an Stelle v. 0475-117 shutter blade washer inst. of 0475-117	@	00520-117
5		<u>Änderung Nr. 9374</u> Change Nr. 9374		
6	00345 - 104	<u>Treibklinkenfeder</u> driving latch spring		 00345-104
7		<u>Änderung Nr. 9387</u> Change Nr. 9387		
8	00555 - 794.1	<u>Boden</u> an Stelle v. 00555-794 bottom inst. of 00555-794		 00555 - 794.1
9		<u>Änderung Nr. 9500</u> Change Nr. 9500		
10	00555 - 783	<u>Ausgleichfeder</u> compensating spring		 00555 - 783

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9371a	2	1.6.59	9500	10	1.6.59			
9373	4	x x x						
9374	6	x x x						
9387	8	x x x						

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Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt.....

Blatt Nr. 2 Gepr.

Gefertigt: 1. 6. 59 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		Änderung Nr. 9570 Change Nr. 9570	
2	00555-U760.1	Blendenhebel an Stelle v. 00555-U760	
		diaphragm lever inst. of 00555-U760	<u>00555-U760.1</u>
3			
		Änderung Nr. 9651 Change Nr. 9651	
4	00555 - 121	Zeithbefeder an Stelle v. 00346 - 121	<u>00555-121</u>
		B-lever spring inst. of 00346 - 121	
5			
		Änderung Nr. 9796a Change Nr. 9796a	
6	555 - 766	Blendenhebefeder an Stelle v. 00412 - 672	<u>555-766</u>
		diaphragm lever spring inst. of 00412 - 672	
7			
		Änderung Nr. 9864 Change Nr. 9864	
8	555 - 121	Zeithbefeder an Stelle v. 00346 - 121	<u>555-121</u>
		B-lever spring inst. of 00346 - 121	
9			
		Änderung Nr. 9880 Change Nr. 9880	
10	555 - 129	Antriebringfeder an Stelle v. 00257 - 129	<u>555-129</u>
		drive ring spring inst. of 00257 - 129	

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
9570	2	1. 6. 59	9880	10				
9651	4							
9796a	6	27. 11. 59						
9864	8							

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Calmbach a. d. Enz

Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

Gefertigt: 27.11.59

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 9917</u> Change Nr. 9917	
2	597 - U96	<u>Spannhebel</u> an Stelle v. 555-U96 cocking lever inst. of 555-U96	 <u>597-U96</u>
3		<u>Änderung Nr. 9950</u> Change Nr. 9950	
4	555 - 144	<u>Frontplattenwinkel</u> locating plate	 <u>555-144</u>
5	0257a1 - 194	<u>Frontplattenwinkelschr.</u> locating plate screw	 <u>0257a1-194</u>
6		<u>Änderung Nr. 203</u> Change Nr. 203	
7	555 - U785.1	<u>Hohltrieb</u> an Stelle v. 555-U785 hollow pinion inst. of 555-U785	 <u>555-U5.1</u>
8		<u>Änderung Nr. 279</u> Change Nr. 279	
9	555 - U5.1	<u>Irislamelle</u> an Stelle v. 555-U5 diaphragm blade inst. of 555-U5	 <u>555-U785.1</u>
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9917	2	27.11.59						
9950	4,5	***						
203	7	***						
279	9	***						

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Calmbach a. d. Enz

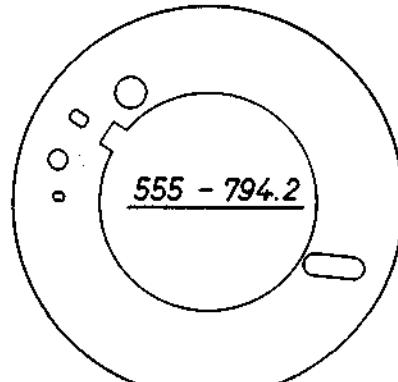
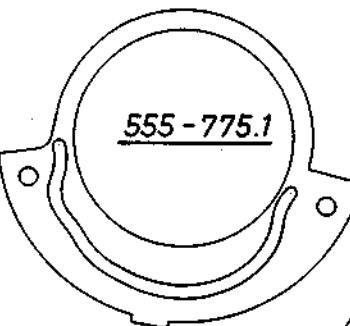
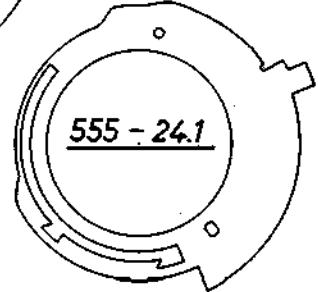
Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 10.3.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Aenderung Nr. 297</u> <u>Change Nr. 297</u>		
	X 496 - 118	<u>Sektorenschr.</u> <u>an Stelle v. 257-118</u>		
2		<u>shutter blade screw</u> <u>inst. of 257-118</u>		<u>X496-118</u>
3		<u>Aenderung Nr. 301</u> <u>Change Nr. 301</u>		
	X 546 - 129	<u>Antriebringfeder</u> <u>an Stelle v. 555-129</u>		
4		<u>drive ring spring</u> <u>inst. of 555-129</u>		<u>X546-129</u>
5		<u>Aenderung Nr. 370</u> <u>Change Nr. 370</u>		
6	555 - U15.1	<u>Werkteil ohne Skizze</u> <u>wird nicht abgegeben</u> <u>an Stelle v. 555-U15</u> <u>base plate with sketch</u> <u>cannot be supplied</u> <u>inst. of 555 - U15</u>		
7	555 - 794.2	<u>Boden</u> <u>an Stelle v. 555-794.1</u>		
8	555 - 775.1	<u>kurvenscheibe</u> <u>an Stelle v. 555-775</u>		
9	555 - 24.1	<u>Steuerscheibe</u> <u>an Stelle v. 555-24</u>		
10				

Aenderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
297	2	10.3.61						
301	4	***						
370	6,7,8,9	***						

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Calmbach a. d. Enz

Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Gefertigt: 10.3.61

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 475</u> Change Nr. 475	
2	555 - 119.1	<u>Zeithobel</u> on Stelle v. 555-119	<u>555-119.1</u>
3		<u>B-lever</u> inst. of 555-119	
4	X496 - 107	<u>Auslöshebelschr.</u> on Stelle v. 0475-435	
5		<u>release lever screw</u> inst. of 0475-435	<u>X496-107</u>
6	555 - U760.2	<u>Blendenhebel</u> on Stelle v. 555-U760.1	
7	555 - U8.1	<u>Diaphragm lever</u> inst. of 555-U760.1	<u>555-U760.2</u>
8		<u>Diaphragm disc</u> inst. of 555-8	
9	X547 - U96	<u>Spannhebel</u> on Stelle v. 597-U96	
10		<u>cocking lever</u> inst. of 597-U96	

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
475	2	10.3.61						
476	4							
480	6,7							
626	9							

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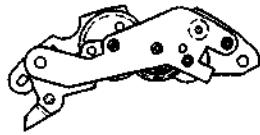
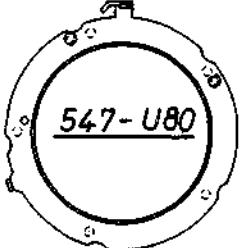
Mod. 00555

Geänderte
Teile
Changed parts

Lista besteht aus Blatt

Blatt Nr. 6 Gepr.

Gefertigt: 10.3.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 851</u> Change. Nr. 851	
	1514-30-4110	Bef. Schr. f. HW an Stelle v. 499-135	
2		fixing screw for slow speed assembly inst. of 499-135	<u>1514-30-4110</u>
3		<u>Änderung Nr. 1268</u> Change Nr. 1268	
	555 - G20.1	Hemmwerk an Stelle v. 555-G20	<u>555 - G20.1</u>
4		slow speed assembly inst. of 555 - G20	wird nur als Ganzes abgegeben only complete assembly can be supplied
5		<u>Änderung Nr. 1411</u> Change Nr. 1411	
	X 549 - 812	<u>Ringanschlag</u>	
6		ring stop	<u>X549-812</u>
	1514-20-5110	<u>Ringanschlagschr.</u>	
7		ring stop screw	<u>1514-20-5110</u>
8		<u>Änderung Nr. 1567</u> Change Nr. 1567	
	547 - U80	<u>Antriebring</u> an Stelle v. 555-U80	
9		drive ring inst. of 555 - U80	0.07 mm  <u>476-116</u>
	476 - 116	<u>Sektor</u> an Stelle v. 555 - 116	
10		shutter blade inst. of 555 - 116	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
851	2	10.3.61						
1268	4	11						
1411	6,7	11						
1567	9,10	11						

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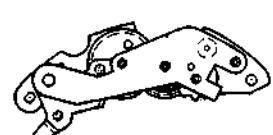
Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 7 Gepr.

Gefertigt: 13. 11. 64 fc.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1731</u> <u>Change Nr. 1731</u>	
	GN 117 12 7 001 823	<u>Spannhebelanschl.Schr.</u> <u>an Stelle v. 00499-135</u>	
2		<u>cocking leverstop screw</u> <u>inst. of 00499-135</u>	 <u>7 001 823</u> <u>7 000 376</u>
3		<u>Änderung Nr. 1865</u> <u>Change Nr. 1865</u>	
4	GN 119 12 7 000 376	<u>Kontaktschr.</u> <u>an Stelle v. 00429-47</u>	 <u>555 - G20a.1</u>
		<u>contact screw</u> <u>inst. of 00429-47</u>	
5		<u>Änderung Nr. 1940</u> <u>Change Nr. 1940</u>	
6	555 - G20a.1	<u>Hemmwerk</u> <u>an Stelle v. 555 - G20.1</u>	
		<u>slow speed assembly</u> <u>inst. of 555 - G20.1</u>	
7		<u>Änderung Nr. 1941</u> <u>Change Nr. 1941</u>	
8	X 476 - 107	<u>Auslöshebelschr.</u> <u>an Stelle v. X496 - 107</u>	 <u>X 476 - 107</u>
		<u>release lever screw</u> <u>inst. of X496 - 107</u>	
9		<u>Änderung Nr. 2084</u> <u>Change Nr. 2084</u>	
10	0 257 - 146.1	<u>Fingerhebelschr.</u> <u>an Stelle v. 0257-146</u>	 <u>0 257 - 146.1</u>
		<u>trigger release screw</u> <u>inst. of 0257 - 146</u>	

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
1731	2	13. 11. 64	2084	10	13. 11. 64			
1865	4	1 1 1						
1940	6	1 1 1						
1941	8	1 1 1						

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Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. A Gepr.

Gefertigt: 16.11.64 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 2847</u> <u>Change Nr. 2847</u>		
2	546 - 121	<u>Zeithelfefeder</u> an Stelle v. 346 - 121		9 <u>546-121</u>
		<u>B-lever spring</u> inst. of 346 - 121		
3				
		<u>Änderung Nr. 2848</u> <u>Change Nr. 2848</u>		
4	491 - 130	<u>Fingerhebefeder</u> an Stelle v. 00345 - 130		9 <u>491-130</u>
		<u>trigger release spring</u> inst. of 00345 - 130		
5				
		<u>Änderung Nr. 3105</u> <u>Change Nr. 3105</u>		
6	546 - U119	<u>Zeithobel</u> an Stelle v. 555 - 119.1		 <u>546-U119</u>
		<u>B-lever</u> inst. of 555 - 119.1		
7				
		<u>Änderung Nr. 3441</u> <u>Change Nr. 3441</u>		
8	GN 101 05 7 001 024	<u>Frontplattenwinkelschr.</u> an Stelle v. 0257a1 - 194		10 <u>7 001 024</u>
		<u>locating plate screw</u> inst. of 0257a1 - 194		
9				
		<u>Änderung Nr. 4128</u> <u>Change Nr. 4128</u>		
10	X 546 - 129.1	<u>Antriebringfeder</u> an Stelle v. X 546 - 129		 <u>X 546-129.1</u>
		<u>drive ring spring</u> inst. of X 546 - 129		

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
2847	2	16.11.64	6128	10	16.11.64			
2848	4	" " "						
3105	6	" " "						
3441	8	" " "						

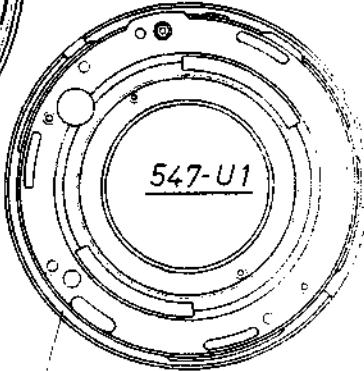
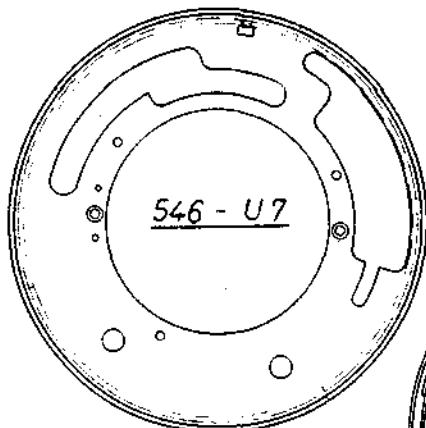
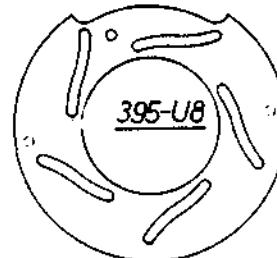
Teil Nr.:	Teilbenennung:	Teil:
395-U80	<u>Antriebring</u> drive ring	
346-U85.1	<u>Fingerhebel</u> trigger release	
546-U143	<u>Frontplatte</u> front plate	
491-U5	<u>Jrislamelle</u> 5 Stück diaphragm blade 5 pcs.	
395-U8	<u>Jrisscheibe</u> diaphragm disc	
546-U7	<u>Jriszeigerring</u> diaphragm pointer ring	
547-U1	<u>Kapsel</u> housing	
396h1-U173	<u>Kontaktplatte</u> contact plate	
345s15-U226	<u>Kontakthebel</u> 2 contact lever 2	
375-U543	<u>Rostenhebel</u> notch lever	
496-U96	<u>Spannhebel</u> cocking lever	
345-U437.2	<u>Spannarm</u> 2 cocking arm 2	
496-U15	<u>Werkteil</u> base plate	
546-U137	<u>Einstellring</u> speed setting ring	



346-U85.1

491-U5

546-U143
ohne Skizze
with sketch



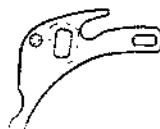
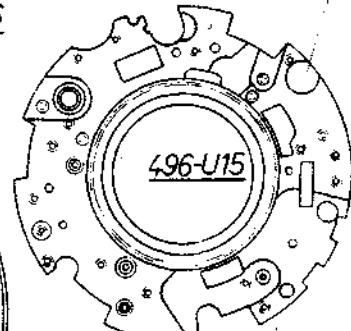
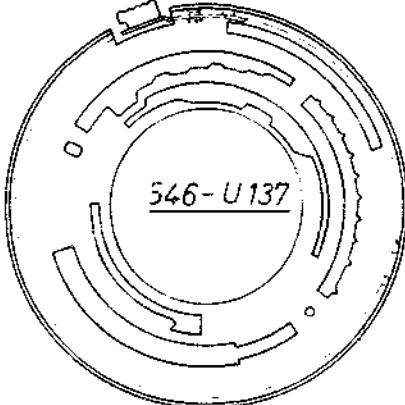
345s15-U226

wird nicht abgegeben
cannot be supplied



396h1-U173

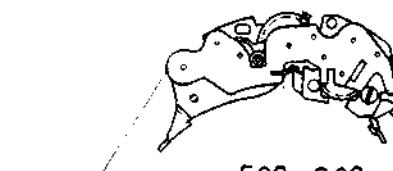
496-U96



375-U543

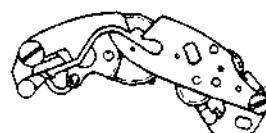
345-U437.2

Teil Nr.:	Teilbezeichnung:	Teil:
520 - G20	Hemmwerk slow speed assembly	
475 - G49	Vorlaufwerk delayed action device	
346 - 107	Auslöshebelschr. release lever screw	
375 - 443	Bef.Schr.f.Vlfw.lang fixing screw for delayed action device long	
257 - 157	Bef.Schr.f.Vlfw.kurz fixing screw for delayed action device short	
280 - 136	Bef.Schr.f.HW lang fixing screw for slow speed assembly long	
280 - 138	Bef.Schr.f.HW kurz fixing screw for slow speed assembly short	
0257 - 146	Fingerhebelschr. trigger release screw	
257 - 125	Griffstückschr. 4 Stück actuation handle screw 4pcs.	
335 - 272	Haltefederschr. holding spring screw	
346h2-462	Jrisschr. 2 Stück diaphragm screw 2pcs.	
355 - 11	Jrisdeckscheibenschr. 2Stck diaphragm cover disc screw 2pcs.	
280 - 112	Kontakthebelbüchse contact lever bushing	
257 - 113	Kontakthebelschr. contact lever screw	
1x5.8KS8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch	
395 - 127	Ringfederanschlagschr. stop screw for ring spring	
280 - 128	Ringfegerschr. ring spring screw	
257 - 118	Sektorenschr. 5 Stück shutter blade screw 5pcs.	
381 - 435	Spannarmschr. cocking arm screw	
241 - 107	Werkteilschr. 3 Stück base plate screw 3pcs.	
257 - 120	Zeithabelschr. B-lever screw	
546 - 135	Zeitenbogenschr. 2 Stück speed scale screw 2pcs.	

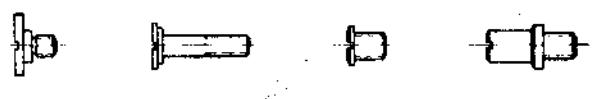


520-G20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



475-G49



346-107 375-443 257-157 280-136



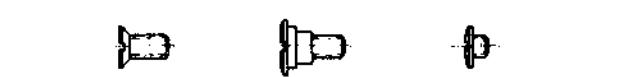
280-138 0257-146 257-125 335-272



346h2-462 355-11 280-112 257-113



395-127 280-128 257-118 381-435



241-107 257-120 546-135

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Mod. 546

Liste best. aus Bl.

Bl. Nr. 4

Gefertigt 11.11.59 f.

Gepr.

Anz. der And.-Bl.

Teil Nr.:

Teilbenennung:

Teil:

295 - 129 Antriebringfeder

drive ring spring



375 - 109 Auslöshebelfeder

release lever spring



345 - 130 Fingerhebelfeder

trigger release spring



295 - 230 Kontakthebelfeder

contact lever spring

295-129

375-109

345-130

375 - 546 Rostenhebelfeder

notch lever spring



475 - 541 Rücklauffeder

returning spring



375 - 132 Spannhebelfeder

cocking leverspring



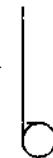
295-230

375-546

475-541

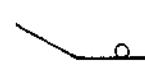
345 - 104 Treibklinkenfeder

driving latch spring



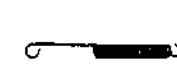
345 - 133 Vorlaufwerkfeder

spring for del. act. dev.



346 - 121 Zeithabelfeder

B-lever spring



375-132

345-104

345-133



346-121

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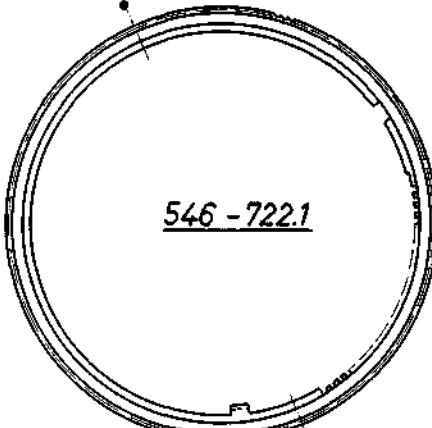
Mod. 546

Gänderte
Teile
Changed parts

Liste besteht aus Blatt 1-3

Blatt Nr. 1 Gepr.

Gefertigt: 11.11.59 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 9241</u> Change Nr. 9241		
2	257-125	<u>Griffstückschr.</u> 4 Stück an Stelle v. 257-157		 <u>257-125</u>
		actuation handle screw 4pc. inst.of 257-157		
3				
		<u>Änderung Nr. 9373</u> Change Nr. 9373		
4	520 - 117	<u>Sektorenscheibe</u> an Stelle v. 0475-117	◎	<u>520-117</u>
		shutter blade washer inst.of 0475 - 117		
5				
		<u>Änderung Nr. 9380</u> Change Nr. 9380		
6	546 - 722.1	<u>Filmempfindlichkeitsring</u> an Stelle v. 546-722		 <u>546 - 722.1</u>
		film sensitivity ring inst.of 546 - 722		
7				
		<u>Änderung Nr. 9383</u> Change Nr. 9383		
8	475 - 111	<u>Kontakthebel</u> an Stelle v. 322-111		<u>475-111</u>
		contact lever inst.of 322-111		
9				
		<u>Änderung Nr. 9438</u> Change Nr. 9438		
10	0345 - 149	<u>Griffstückschr.</u> 2 Stück an Stelle v. 257-125 2 Stück	 <u>0345-149</u>	
		actuation handle screw 2pcs. inst.of 257-125 2 pcs.		

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
9241	2	1. 1. 59	9438	10	1. 1. 59			
9373	4	" " "						
9380	6	" " "						
9383	8	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.

Gefertigt: 11.11.59

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:		Teil:
1				
		<u>Änderung Nr. 9618</u> Change Nr. 9618		
2	496 - U96.1	<u>Spannhebel</u> an Stelle v. 496-U96		 <u>496-U96.1</u>
		cocking lever inst. of 496-U96		
3				
		<u>Änderung Nr. 9329</u> Change Nr. 9329		
4	520 - 212.1	<u>Umstellring</u> an Stelle v. 546-212		 <u>520-212.1</u>
		synchro switch ring inst. of 546-212		
5				
		<u>Änderung Nr. 129</u> Change Nr. 129		
6	491 - 443	<u>Bef. Schr. f. Vlfw. lang</u> an Stelle v. 375-443		 <u>491-443</u>
		fixing screw for delayed action device long inst. of 375-443		
7				
		<u>Änderung Nr. 175</u> Change Nr. 175		
8	X476 - U226	<u>Kontakthebel</u> an Stelle v. 345s15-U226		 <u>X476-U226</u>
		contact lever inst. of 345s15-U226		
9				
		<u>Änderung Nr. 297</u> Change Nr. 297		
10	X 496 - 118	<u>Sektorenschr.</u> an Stelle v. 257-118		 <u>X496-118</u>
		shutter blade screw inst. of 257-118		

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9618	2	11. 11. 59	297	10	19. 1. 60			
9329	4	- - -						
129	6	- - -						
175	8	- - -						

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Calmbach a. d. Enz

Mod. 00546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.
Gefertigt: 19.1.60 je.

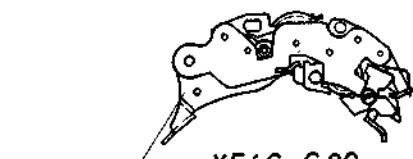
Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 300</u> Change Nr. 300		<u>X546-129</u>
2	X 546 - 129	Antriebringfeder an Stelle v. 00295-129		
		drive ring spring inst. of 00295 - 129		
3		<u>Änderung Nr. 319</u> Change Nr. 319		
4	476 - U5	Jrislamelle 5 Stück an Stelle v. 00491-U5		<u>476 - U5</u>
		diaphragm blade 5pcs. inst. of 00491 - U5		
5		<u>Änderung Nr. 475</u> Change Nr. 475		
6	555 - 119.1	Zeithobel an Stelle v. 00375-119.1		<u>555 - 119.1</u>
		B-lever inst. of 00375 - 119.1		
7		<u>Änderung Nr. 1786</u> Change Nr. 1786		
8	GN 119 07 7 001 909	Holtefederschr. an Stelle v. 00335-272		 <u>7 001 909</u>
		holding spring screw inst. of 00335 - 272		
9				
10				

Änderungszustand dieses Blattes

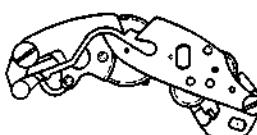
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300	2	19. 1. 60						
319	4	25. 1. 60						
475	6	3. 11. 64						
1786	8	1. 1. "						

Teil Nr.:	Teilbenennung:	Teil:
396h1-U80	Antriebring drive ring	
346-U85.1	Fingerhebel trigger release	
X 546 -U143	Frontplatte front plate	
491-U5	Jrislarmelle 5 Stück diaphragm blade 5pcs.	
395-U8	Jrißscheibe diaphragm disc	
546-U7	Jriszeigerring diaphragm pointer ring	
547-U1	Kapsel housing	
396h1-U173	Kontaktplatte contact plate	
345s15-U226	Kontakthebel 2 contact lever 2	
X496-U96.2	Spannhebel cocking lever	
345-U437.2	Spannarm 2 cocking arm 2	
X496-U15	Werkteil base plate	
X546-U543.2	Zeit-Rastenfeder click stop spring	
X546-U137	Einstellring speed setting ring	

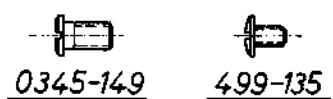
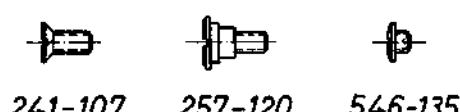
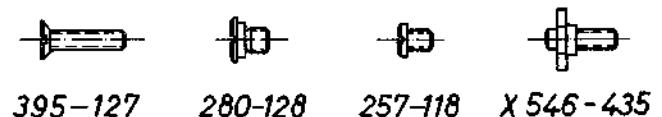
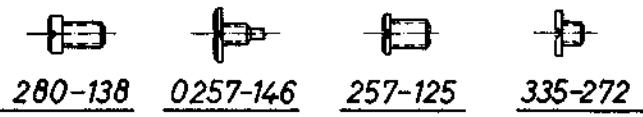
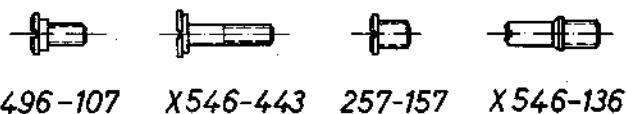
Teil Nr.:	Teilbenennung:	Teil:
X 546 - G20	Hemmwerk slow speed assembly	
X 546 - G49	Vorlaufwerk delayed action device	
X 496 - 107	Auslöshebelschr. release lever screw	
X 546 - 443	Bef. Schr. f. Vlfw. lang fixing screw for delayed action device long	
257 - 157	Bef. Schr. f. Vlfw. kurz fixing screw for delayed action device short	
X 546 - 136	Bef. Schr. f. HW lang fixing screw for slow speed assembly long	
280 - 138	Bef. Schr. f. HW kurz fixing screw for slow speed assembly short	
0257 - 146	Fingerhebelschr. trigger release screw	
257 - 125	Griffst.Schr. 2St. act.ha.scr. 2pcs. griffst. screw 2 pieces	
0345 - 149	Griffst.Schr. 2St. act.ha.scr. 2pcs. griffst. screw 2 pieces	
335 - 272	Haltefegerschr. holding spring screw	
346h2-462	Jrissschr. 2 Stück diaphragm screw 2 pcs.	
355 - 11	Jrisdeckscheibenschr. 2Stck. diaphragm cover disc screw 2 pcs	
280 - 112	Kontakthebelbüchse contact lever bushing	
257 - 113	Kontakthebelschr. contact lever screw	
1x5.8KS8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch	
395 - 127	Ringfederanschlagschr. stop screw for ring spring	
280 - 128	Ringfegerschr. ring spring screw	
257 - 118	Sektorenschr. 5 Stück shutter blade screw 5 pcs.	
X 546 - 435	Spannarmschr. cocking arm scr.	
499 - 135	Spannhebelanschlagschr. cocking lever stop screw	
241 - 107	Werkteilschr. 3 Stück base plate screw 3 pcs.	
257 - 120	Zeithabelschr. B-lever screw	
546 - 135	Zeitenbogenschr. 2Stück speed scale screw 2 pcs.	



wird nur als Ganzes abgegeben
only complete assembly can be supplied



X 546 - G49



Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. X 546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 1-4

Blatt Nr. 1 Gepr.
Gefertigt: 21.12.59 je.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1		<u>Änderung Nr. 175</u> Change Nr. 175	 <u>X476-U226</u>
2	X476 - U226	Kontakthebel an Stelle v. 345s15-U226 contact lever inst. of 345s15-U226	
3		<u>Änderung Nr. 250</u> Change Nr. 250	 <u>520 - 212.1</u>
4	520 - 212.1	Umrüllring an Stelle v. 520 - 212 synchro switch ring inst. of 520 - 212	
5		<u>Änderung Nr. 301</u> Change Nr. 301	 <u>X546-129</u>
6	X546 - 129	Antriebringfeder an Stelle v. 555 - 129 drive ring spring inst. of 555 - 129	
7		<u>Änderung Nr. 319</u> Change Nr. 319	 <u>476 - U5</u>
8	476 - U5	Iristamelle an Stelle v. 491 - U5 diaphragm blade inst. of 491 - U5	
9		<u>Änderung Nr. 297</u> Change Nr. 297	 <u>X496-118</u>
10	X496 - 118	Sektorenschr. an Stelle v. 257 - 118 shutterblade screw inst. of 257 - 118	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
175	2	21.12.59	297	10	21.12.59			
250	4	" "						
301	6	" "						
319	8	" "						

Alfred Gauthier G.m.b.H.
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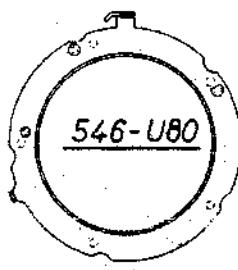
Mod. X 546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.

Gefertigt: 15.3.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1		<u>Änderung Nr. 475</u> <u>Change Nr. 475</u>		
	555 - 119.1	<u>Zeithobel</u> an Stelle v. 375 - 119.1		<u>555 - 119.1</u>
2		<u>B-lever</u> inst. of 375 - 119.1		
3		<u>Änderung Nr. 1564</u> <u>Change Nr. 1564</u>		
	476 - 111	<u>Kontakthebel</u> an Stelle v. 475 - 111		
4		<u>contact lever</u> inst. of 475 - 111		<u>476 - 111</u>
5	476 - 116	<u>Sektor</u> an Stelle v. 555 - 116		
		<u>shutter blade</u> inst. of 555 - 116		 0.07mm
6		<u>Änderung Nr. 1570</u> <u>Change Nr. 1570</u>		
	546 - U80	<u>Antriebring</u> an Stelle v. 396h1-U80		
7		<u>drive ring</u> inst. of 396h1-U80		
8		<u>Änderung Nr. 1693</u> <u>Change Nr. 1693</u>		
	X 549 - 812	<u>Ringanschlag</u>		
9		<u>ring stop</u>		<u>X 549-812</u>
10	GN 117 12 7 001 823	<u>Ringanschlagschr.</u>		
		<u>ring stop screw</u>		<u>7001 823</u>

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
475	2	15.3.61						
1564	4, 5							
1570	7							
1693	9, 10	6.11.64						

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Mod. X546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.
Gefertigt: 9.11.64 fe

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 1731</u> <u>Change Nr. 1731</u>		
2	GN 117 12 7 001 823	<u>Spannhebelanschlagschr.</u> <u>an Stelle v. 499 - 135</u> <u>cocking lever stop screw</u> <u>inst. of 499 - 135</u>		 <u>7 001 823</u>
3		<u>Änderung Nr. 1786</u> <u>Change Nr. 1786</u>		
4	GN 119 07 7 001 909	<u>Haltefegerschr.</u> <u>an Stelle v. 335 - 272</u> <u>holding spring screw</u> <u>inst. of 335 - 272</u>		 <u>7 001 909</u>
5		<u>Änderung Nr. 1941</u> <u>Change Nr. 1941</u>		
6	X476 - 107	<u>Auslöshebelschr.</u> <u>an Stelle v. X496 - 107</u> <u>release lever screw</u> <u>inst. of X496 - 107</u>		 <u>X476-107</u>
7		<u>Änderung Nr. 2847</u> <u>Change Nr. 2847</u>		
8	546 - 121	<u>Zeithelfeder</u> <u>an Stelle v. 555 - 121</u> <u>B-lever spring</u> <u>inst. of 555 - 121</u>		 <u>546-121</u>
9		<u>Änderung Nr. 2848</u> <u>Change Nr. 2848</u>		
10	491 - 130	<u>Fingerhebelfeder</u> <u>an Stelle v. 345 - 130</u> <u>trigger release spring</u> <u>inst. of 345 - 130</u>		 <u>491-130</u>

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
1731	2	9. 11. 64	2848	10	9. 11. 64			
1786	4	9. 11. 64						
1941	6	9. 11. 64						
2847	8	9. 11. 64						

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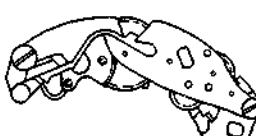
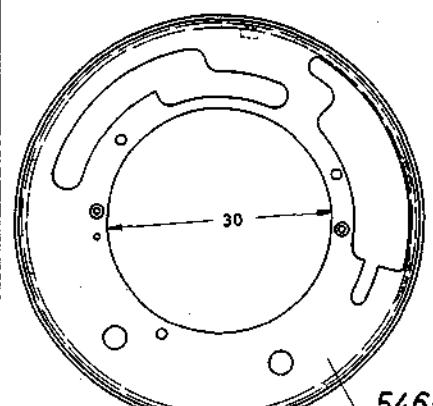
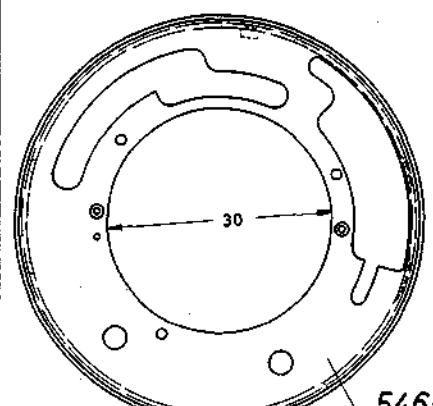
Mod. X546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 9. 11. 64 je

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 3066</u> <u>Change Nr. 3066</u>	
2	565 - 812	<u>Ringanschlag</u> <u>an Stelle v. X549 - 812</u> <u>ring stop</u> <u>inst. of X549 - 812</u>	<u>565 - 812</u> 
3		<u>Änderung Nr. 3105</u> <u>Change Nr. 3105</u>	<u>546 - U119</u> 
4	546 - U119	<u>Zeithebel</u> <u>an Stelle v. 555 - 119.1</u> <u>B-lever</u> <u>inst. of 555 - 119.1</u>	<u>X546 - G49.2</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
5		<u>Änderung Nr. 3343</u> <u>Change Nr. 3343</u>	
6	X546 - G49.2	<u>Vorlaufwerk</u> <u>an Stelle v. X546 - G49</u> <u>delayed action device</u> <u>inst. of X546 - G49</u>	 
7		<u>Änderung Nr. 3601</u> <u>Change Nr. 3601</u>	
8	546 - U7.1	<u>Iriszeigerring</u> <u>an Stelle v. 546 - U7</u> <u>diaphragm pointer ring</u> <u>inst. of 546 - U7</u>	<u>546-U7.1</u> 
9	647 - U8.1	<u>Iris scheibe</u> <u>an Stelle v. 395 - U8</u> <u>diaphragm disc</u> <u>inst. of 395 - U8</u>	<u>Die Teile 546-U7.1, 647-U8.1 nur zusammen austauschbar</u> <u>The parts 546-U7.1, 647-U8.1 can only be replaced together</u>
10	X546 - 129.1	<u>Antriebringfeder</u> an Stelle v. X546-129 <u>driving spring</u> inst. of X546-129	<u>X546-129.1</u> 

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3066	2	9. 11. 64	4128	10	9. 11. 64			
3105	4	" "						
3343	6	" "						
3601	8, 9	" "						

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Mod. 547

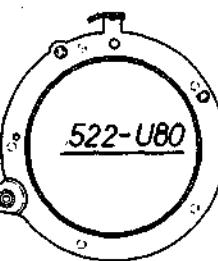
1. Liste best. avs Bi, 1 - 4

BL-Nr. 1

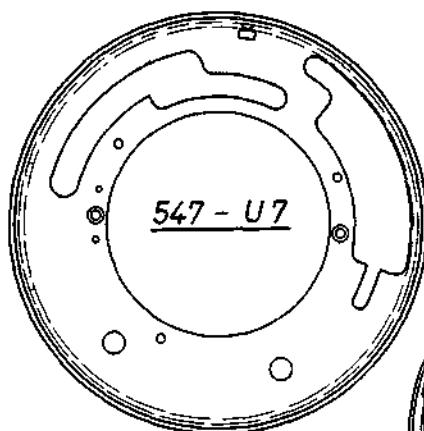
Gefertigt 21.10.59

Gepr.

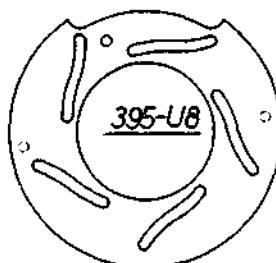
Anz. der Änd.-Bl. 1,2



547-U143
ohne Skizze
with sketch



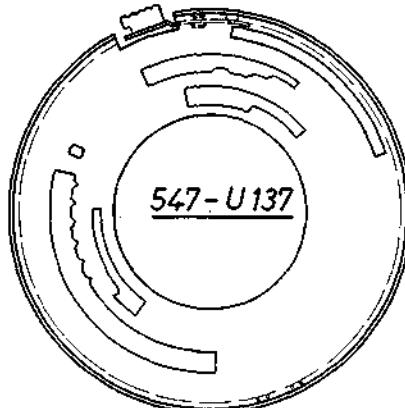
395-U8



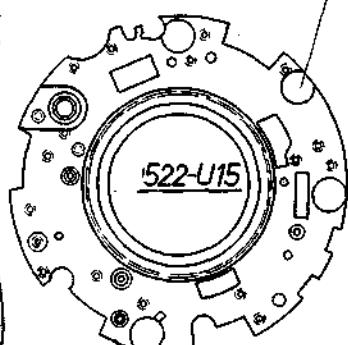
396h1-U173



496-U96



547-11137



1522-115



00470-U543

Teil Nr.:	Teilbezeichnung:	Teil:
522 - G20	<u>Hemmwerk</u> slow speed assembly	
547 - G49	<u>Vorlaufwerk</u> delayed action device	
346 - 107	<u>Auslöshebelschr.</u> release lever screw	
280 - 136	<u>Bef.Schr.f.HW lang</u> fixing screw for slow speed assembly long	
280 - 138	<u>Bef.Schr.f.HW kurz</u> fixing screw for slow speed assembly short	
0257 - 146	<u>Fingerhebelschr.</u> trigger release screw	
257 - 157	<u>Griffstückschr. 2 Stück</u> actuation handle screw 2pc	
257 - 157	<u>Griffstück schr. 2 Stück</u> actuation handle screw 2pcs	
346h2-462	<u>Jrischraube 2 Stück</u> diaphragm screw 2 pcs.	
355 - 11	<u>Jrisdeckscheibenschr. 2St</u> diaphragm cover disc screw 2pcs	
280 - 112	<u>Kontakthebelbüchse</u> contact lever bushing	
257 - 113	<u>Kontakthebelschr.</u> contact lever screw	
KS8 1x5.8 DIN1475	<u>Knebelkerbstift ohne Skizze</u> pin as per DIN with sketch	
395 - 127	<u>Ringfederanschlagschr.</u> stop screw for ring spring	
280 - 128	<u>Ringfegerschr.</u> ring spring screw	
0475 - 387	<u>Rostenhebelschr.</u> notch lever screw	
257 - 118	<u>Sektorenschr. 5 Stück</u> shutter blade screw 5pcs.	
241 - 107	<u>Werkteilschr. 3 Stück</u> base plate screw 3pcs.	
257 - 120	<u>Zeithabelschr.</u> B-lever screw	
546 - 135	<u>Zeitenbogenschr.</u> speed scale screw	

522 - G20
wird nur als Ganzes abgegeben,
only complete assembly can be supplied

547 - G49

346-107 280-136 280-138 0257-146

257-157 346h2-462 355-11 280-112

257-113 395-127 280-128 0475-387

257-118 241-107 257-120 546-135

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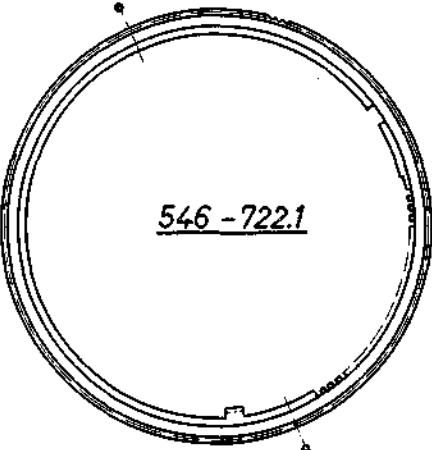
Mod. 547

Gedänderte
Teile
Changed parts

Liste besteht aus Blatt 1, 2, ...

Blatt Nr. 1 Gepr.

Gefertigt: 21.10.59 Je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 9241</u> Change Nr. 9241		
2	257- 125	<u>Griffstücksschr.</u> 4 Stück an Stelle v. 257- 157		 <u>257-125</u>
		actuation handle screw 4pcs. inst.of 257- 157		
3				
		<u>Änderung Nr. 9373</u> Change Nr. 9373		
4	520 - 117	<u>Sektorenscheibe</u> an Stelle v. 0475- 117		 <u>520-117</u>
		shutter blade washer inst.of 0475- 117		
5				
		<u>Änderung Nr. 9380</u> Change Nr. 9380		
6	546 - 722.1	<u>Filmempfindlichkeitsring</u> an Stelle v. 546-722		 <u>546-722.1</u>
		film sensitivity ring inst.of 546-722		
7				
		<u>Änderung Nr. 9383</u> Change Nr. 9383		
8	475 - 111	<u>Kontakthebel</u> an Stelle v. 322- 111		 <u>475-111</u>
		contact lever inst.of 322- 111		
9				
		<u>Änderung Nr. 9438</u> Change Nr. 9438		
10	0345 - 149	<u>Griffstücksschr.</u> 2 Stück an Stelle v. 257-125 2 Stück		 <u>0345-149</u>
		actuation handle screw 2pcs. inst.of 257-125 2 pcs.		

Änderungszustand dieses Blattes

And.Nr.	Lfd. Nr.	Tag u. Name	And.Nr.	Lfd. Nr.	Tag u. Name	And.Nr.	Lfd. Nr.	Tag u. Name
9241	3	21. 10. 59	9438	10	21. 10. 59			
9373	4	*						
9380	5	*						
9383	6	*						
		*						

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Mod. 00547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2

Gepr.

Gefertigt: 21.10.59

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		Aenderung Nr. 9618 Change Nr. 9618	
2	00496 - U96.1	Spannhebel an Stelle v. 00496-U96 cocking lever inst. of 00496 - U96	<u>00496-U96.1</u>
3	X496 - 118	Aenderung Nr. 297 Change Nr. 297 Sektorenschr. an Stelle v. 00257-118	
4		shutter blade screw inst. of 00257-118	<u>X496-118</u>
5	476 - U5	Aenderung Nr. 319 Change Nr. 319 Jrislamelle 5 Stück an Stelle v. 00491-U5	
6		diaphragm blade 5 pcs. inst. of 00491-U5	<u>476 - U5</u>
7	555 - 119.1	Aenderung Nr. 475 Change Nr. 475 Zeithobel an Stelle v. 375 - 119.1	
8		B - lever inst. of 375 - 119.1	<u>555 - 119.1</u>
9			
10			

Aenderungszustand dieses Blattes

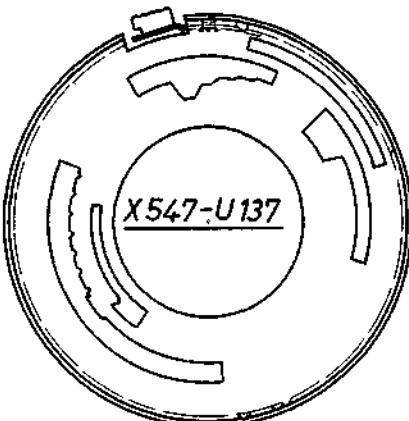
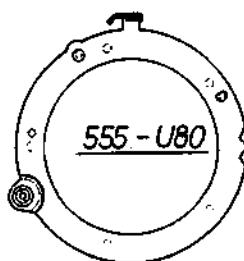
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3618	2	21.10.59						
297	4	18. 1. 60						
319	6	25. 1. 60						
475	8	20. 9. 63						

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Mod. X 547

Liste best. aus Bl. 1 - 4 | Bl. Nr. 1
 Gefertigt 25.9.59 | Gepr.
 Anz. der Änd.-Bl. 1-6

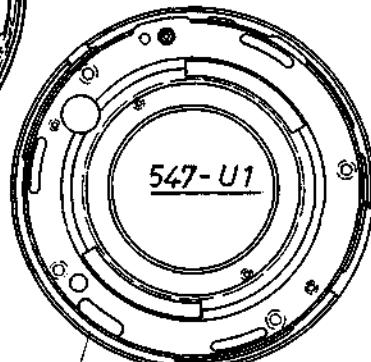
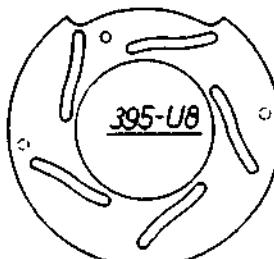
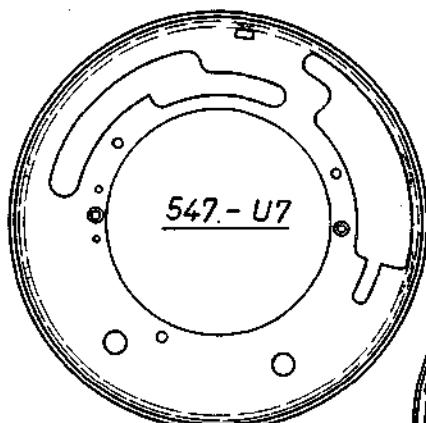
Teil 4



346-U85.1



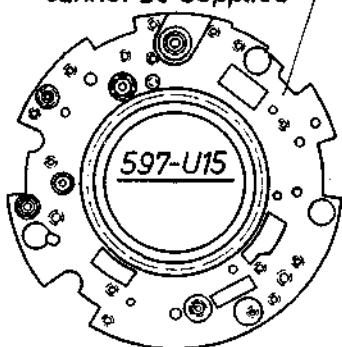
491-U5

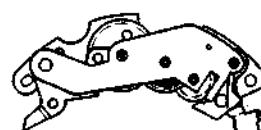


597-U96



470-U543



Alfred Gauthier G.m.b.H. Calmbach a. d. Enz		Mod. X 547	Liste best. aus Bl.	Bl. Nr. 3
			Gefertigt 25.9.59	Gepr.
			Anz. der Änd.-Bl:	
Teil Nr.:	Teilbezeichnung:	Teil:		
X 547 - G 20	Hemmwerk slow speed assembly			
547 - G 49	Vorlaufwerk delayed action device		X 547 - G 20	wird nur als Ganzes abgegeben only complete assembly can be supplied
X 496 - 107	Auslöshebelschr. release lever screw			
X 547 - 136	Bef. Schr. f. HW. lang fixing screw for slow speed assembly long			
499 - 135	Bef. Schr. f. HW. kurz 2 Stck. fixing screw for slow speed assembly short 2pcs			
0257 - 146	Fingerhebelschr. trigger release screw		547 - G 49	
257 - 125	Griffstückschr. 2 Stück actuation handle screw 2pcs			
0345 - 149	Griffstückschr. 2 Stück actuation handle screw 2pcs			
346h2-462	Jrisschraube 2 Stück diaphragm screw 2pcs.			
355 - 11	Jrisdeck Scheibenschr. 2 St. diaphragm cover disc screw 2pcs.			
KS8 1x5.8 DIN 1475	Kniebelkerbstift ohne Skizze pin as per DIN with sketch			
395 - 127	Ringfederanschlagschr. stop screw for ring spring			
280 - 128	Ringfegerschr. ring spring screw			
0475 - 387	Rastenhebelschr. notch lever screw			
257 - 118	Sektoren schr. 5 Stück shutter blade screw 5pcs.			
499 - 135	Spannhebelanschlagschr. cocking lever stop screw			
241 - 107	Werkteilschr. 3 Stück base plate screw 3pcs.			
257 - 120	Zeith hebelschr. B-lever screw			
546 - 135	Zeitenbogenschr. 2 Stck. speed scale screw 2pcs.			

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Calmbach a. d. Enz

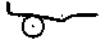
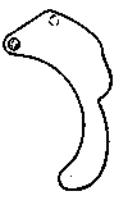
Mod. X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 1-6

Blatt Nr. 1 Gepr.

Gefertigt: 18. 1. 60 Je.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:		Teil:
1		<u>Änderung Nr. 195</u> <u>Change Nr. 195</u>		
	257 - 142	Bef. Schr. f. HW kurz an Stelle v. 00499-135		 <u>257-142</u>
2		fixing screw for slow speed assembly short inst. of 00499-135		
3		<u>Änderung Nr. 297</u> <u>Change Nr. 297</u>		
	X 496 - 118	Sektorenschr. an Stelle v. 00257-118		 <u>X496-118</u>
4		shutter blade screw inst. of 00257-118		
5		<u>Änderung Nr. 301</u> <u>Change Nr. 301</u>		
	X 546 - 129	Antriebringfeder an Stelle v. 555-129		 <u>X546-129</u>
6		drive ring spring inst. of 555-129		
7		<u>Änderung Nr. 319</u> <u>Change Nr. 319</u>		
	476 - U5	Irislamelle 5 Stück an Stelle v. 00491-U5		 <u>476 - U5</u>
8		diaphragm blade 5pcs inst. of 00491-U5		
9		<u>Änderung Nr. 475</u> <u>Change Nr. 475</u>		
	555 - 119.1	Zeithobel an Stelle v. 375-119.1		 <u>555-119.1</u>
10		B-lever inst. of 375-119.1		

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
195	2	18. 1. 60	475	10	6. 3. 61			
297	4	" "						
301	6	" "						
319	8	25. 4. 60						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

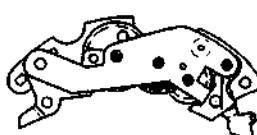
Mod. X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.

Gefertigt: 7.3.61

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1		<u>Änderung Nr. 626</u> Change Nr. 626		
	X 547 - U96	Spannhebel an Stelle v. 597-U96		 <u>X 547 - U96</u>
2		cocking lever inst. of 597-U96		
3		<u>Änderung Nr. 653</u> Change Nr. 653		
4	565 - 104	Treibklinkenfeder an Stelle v. 345-104		 <u>565 - 104</u>
		driving latch spring inst. of 345-104		
5		<u>Änderung Nr. 768</u> Change Nr. 768		 <u>565 - 173a</u>
6	565 - 173a	Kontaktplatte 2 an Stelle v. 555-173a		
		contact plate 2 inst. of 555-173a		
7		<u>Änderung Nr. 1071</u> Change Nr. 1071		 <u>565.1 - 173a</u>
8	565.1 - 173a	Kontaktplatte an Stelle v. 565-173a		
		contact plate 2 inst. of 565-173a		
9		<u>Änderung Nr. 1268</u> Change Nr. 1268		 <u>X 547 - G 20.1</u>
10	X 547 - G 20.1	Herrnwerk an Stelle v. X 547-G 20		
		slow speed assembly inst. of X 547 - G 20		wird nur als Ganzes abgegeben only complete assembly can be supplied

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
626	2	7.3.61	1268	10	7.3.61			
653	4							
768	6							
1071	8							

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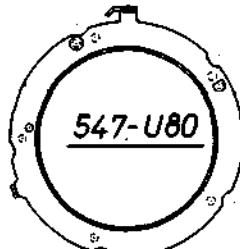
PRONTO-LK X547

Gedulderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

Gefertigt: 7.3.61

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1		<u>Änderung Nr. 1411</u> <u>Change Nr. 1411</u>	
2	X549 - 812	<u>Ringanschlag</u>	 <u>X549-812</u>
3	1514 - 20 - 5110	<u>Ringanschlagschr.</u>	 <u>1514-20-5110</u>
4		<u>Änderung Nr. 1566</u> <u>Change Nr. 1566</u>	
5	547 - U80	<u>Antriebring</u> an Stelle v. 555 - U80	 <u>547-U80</u>
6		<u>drive ring</u> inst. of 555 - U80	
7	476 - 116	<u>Sektor</u> an Stelle v. 555 - 116	
8		<u>shutter blade</u> inst. of 555 - 116	 <u>476-116</u>
9		<u>Änderung Nr. 1681</u> <u>Change Nr. 1681</u>	
10	2614 - 14 - 8500	<u>Rastenhebelschr.</u> an Stelle v. 0475 - 387	 <u>2614-14-8500</u>
		<u>notch lever screw</u> inst. of 0475 - 387	
		<u>Änderung Nr. 1731</u> <u>Change Nr. 1731</u>	
	1514 - 20 - 5110	<u>Spannhebelanschlagschr.</u> an Stelle v. 00499 - 135	 <u>1514-20-5110</u>
		<u>cocking lever stop scr.</u> inst. of 00499 - 135	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1411	2,3	7.3.61						
1566	5,6	**						
1681	8	23.9.63						
1731	10	**						

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PRONTO-LK X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 23.9.63 fc

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1817</u> Change Nr. 1817	
2	2814-20-5220	<u>Zeithabelschr.</u> an Stelle v. 00257-120	 <u>2814-20-5220</u>
3		<u>B - lever screw</u> inst. of 00257-120	
4	X476 - 107	<u>Auslöshebelschr.</u> an Stelle v. X496-107	 <u>X476-107</u>
		release lever screw inst. of X496-107	
5		<u>Änderung Nr. 1943</u> Change Nr. 1943	
6	470 - U543.1	<u>Zeit-Rastenhebel</u> an Stelle v. 00470-U543	
		click stop lever inst. of 00470 - U543	
7	470 - 546.1	<u>Rastenhebelfeder</u> an Stelle v. 00470-546	<u>470-U543.1</u>
		notch lever spring inst. of 00470 - 546	<u>470 - 546.1</u>
8		<u>Änderung Nr. 2084</u> Change Nr. 2084	
9	0257 - 146.1	<u>Fingerhebelschr.</u> an Stelle v. 0257-146	 <u>0257-146.1</u>
		trigger release screw inst. of 0257 - 146	
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1817	2	23.9.63						
1941	4	x x						
1943	6,7	x x						
2084	9	x x						

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PRONTO-LK X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Gefertigt: 23.9.63 fe.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1			
		<u>Änderung Nr. 2722, 2834</u> Change Nr. 2722, 2834	
2	547 - U15	Werkteil ohne Skizze wird nicht abgegeben an Stelle v. 597-U15 base plate with sketch cannot be supplied inst. of 597-U15	
3	547 - U85	<u>Auslöser</u> an Stelle v. 00346-U85.1 release inst. of 00346-U85.1	
4	546 - U119	<u>Zeithobel</u> an Stelle v. 555-119.1 B-lever inst. of 555-119.1	<u>547-U85</u>
5	416 - 120	<u>Zeithabelschr.</u> an Stelle v. 00257-120 B-lever screw inst. of 00257-120	<u>546-U119</u>
6	546 - 121	<u>Zeithabelfeder</u> an Stelle v. 00555-121 B-lever spring inst. of 00555-121	 <u>416-120</u>
7	577 - 130	<u>Auslöserfeder</u> an Stelle v. 00345-130 release spring inst. of 00345-130	 <u>546-121</u>
8		<u>Änderung Nr. 3046</u> Change Nr. 3046	 <u>577-130</u>
9	257 - 133	<u>Vorlaufwerkfeder</u> an Stelle v. 597-133 spring for del.act.dev. inst. of 597-133	 <u>257-133</u>
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2722,2834	2 - 7	23.9.63						
3046	9	* * *						

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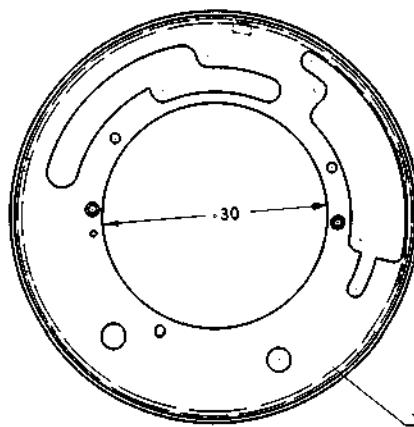
PRONTO-LK X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 6 Gepr.

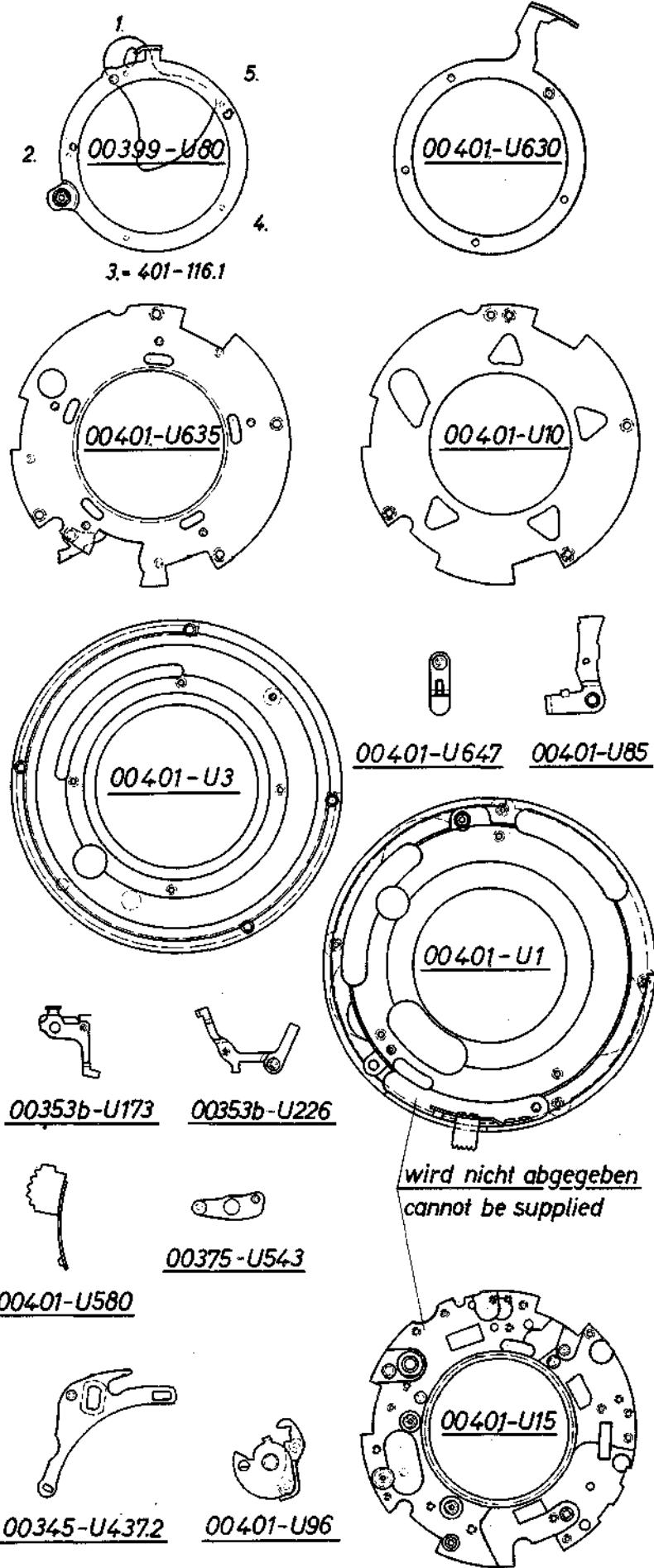
Gefertigt: 23.9.63

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 3066</u> Change Nr. 3066		
2	565 - 812	<u>Ringanschlag</u> an Stelle v. X549-812		 <u>565-812</u>
		<u>ring stop</u> inst. of X549-812		
3		<u>Änderung Nr. 3601</u> Change Nr. 3601		
4	547 - U7.1	<u>Iriszeigerring</u> an Stelle v. 00547-U7		 <u>547-U7.1</u>
		<u>diaphragm pointer ring</u> inst. of 00547-U7		
5	647 - U8.1	<u>Irißscheibe</u> an Stelle v. 00395-U8		
		<u>diaphragm disc</u> inst. of 00395-U8		
6		<u>Änderung Nr. 3863</u> Change Nr. 3863		
7	637 - 133	<u>Vorlaufwerkfeder</u> an Stelle v. 257-133		 <u>637-133</u>
		<u>spring for del. act. dev.</u> inst. of 257-133		
8		<u>Änderung Nr. 4128</u> Change Nr. 4128		
9	X546 - 129.1	<u>Antriebringfeder</u> an Stelle v. X546-121		<u>X546-129.1</u>
		<u>drive ring spring</u> inst. of X546-121		
10				

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3066	2	23.9.63	4128	9	3.11.64			
3601	4.5	" "						
3863	7	" "						

Teil Nr.:	Teilbenennung:	Teil:
00399 - U80	<u>Antriebring</u> drive ring	1.
00401 - U630	<u>Decksektoren-Antriebring</u> drive ring for cover shutter blade	2.
00401 - U635	<u>Decksektoren-Lagerscheibe</u> bearing disc for cover shutter blade	3. - 401-116.1
00401 - U10	<u>Deckscheibe</u> cover disc	4.
00401 - U3	<u>Deckel</u> cover	5.
00401 - U647	<u>E-Messerwinkel</u> range finder angular	
00401 - U85	<u>Fingerhebel</u> trigger release	
00401 - U1	<u>Kapsel</u> housing	
00353b-U173	<u>Kontaktpfalte</u> contact plate	
00353b-U226	<u>Kontakthebel I</u> contact lever	
00401 - U580	<u>Kupplungshebel</u> coupling lever	
00375 - U543	<u>Rastenhebel</u> notch lever	
00401 - U96	<u>Spannhebel</u> cocking lever	
00345 - U437.2	<u>Spannarm II</u> cocking arm	
00401 - U15	<u>Werkteil</u> base plate	



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Mod. 00 401

Liste best. aus Bl.

Bl. Nr. 3

Gefertigt 14.11.57 Je. Gepr.

Anz. der Änd.-Bl.

Teil Nr.:	Teilbenennung:	Teil:
00401-212	<u>Umrstellingring</u> synchro switch ring	
00401-119	<u>Zeithobel</u> B-lever	
00309-255	<u>Zeithobelunterlagscheibe</u> B-lever washer	
00475g-G20	<u>Hemmwerk</u> slow speed assembly	
00375-G49	<u>Vorlaufwerk</u> delayed action device	
00346-107	<u>Auslöshebelschr.</u> release lever screw	
00476-135	<u>Blendenbogenschr. 2 Stck.</u> diaphragm band screw 2pcs.	
00375-443	<u>Bef-Schr. f. Vlfw. lang</u> fixing screw for d.o., long	
00257-157	<u>Bef.Schr. f. Vlfw. kurz</u> fixing screw for d.o. short	
00280-136	<u>Bef-Schr. f. HW lang</u> fixing screw for s.s.a. long	
00280-138	<u>Bef-Schr.f. HW kurz</u> fixing screw for s.s.a. short	
00401-651	<u>Bajonettringschr. 4 Stück</u> bayonetring screw 4 pcs.	
00401-645	<u>Deckelschr. 4 Stück</u> cover screw 4 pcs.	
241-117	<u>Deckscheibenschr.</u> cover disc screw	
00401-649	<u>E-Messertaststift</u> range finder tracing pin	
0257-146	<u>Fingerhebelschr.</u> trigger release screw	
00350a1-356	<u>Gew.-Stift M1.4x2.5 DIN 553</u> thread pin M1.4x2.5DIN 553	
00335-272	<u>Haltefederschr.</u> holding spring screw	
00280-112	<u>Kontakthebelbüchse</u> contact lever bushing	
00257-113	<u>Kontakthebelschr.</u> contact lever screw	
KS8 1x5.8 DIN475	<u>Krebselkerbstift (ohne Skizze)</u> pin as per DIN (with sketch)	

wird nur als Ganzes abgegeben
only complete assembly can be supplied

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Mod. 00401

Liste best. aus Bl.

Bl. Nr. 4

Gefertigt 14.11.57 Gepr.

Anz. der Änd.-Bl.

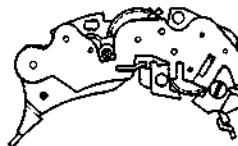
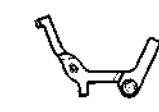
Teil Nr.:	Teilbezeichnung:	Teil.
00476 - 135	<u>Kupplungsfederschr.</u> coupling spring screw	
00401 - 655	<u>Riegelhebelbüchse</u> bar lever bushing	
00295g- 127	<u>Ringfederanschlagschr.</u> stop screw for ringspring	
00280 - 128	<u>Ringfederschr.</u> ringspring screw	
00257- 118	<u>Sektorenrschr. 5 Stück</u> shutter blade screw	
00381 - 435	<u>Spannarmschr.</u> cocking arm screw	
00401 - 142	<u>Werkteilschr 3 Stück</u> base plate screw	
00257 - 120	<u>Zeithelbelschr.</u> B-lever screw	
00375 - 109	<u>Auslöshebelfeder</u> release lever spring	
00295 - 129	<u>Antriebringfeder</u> drive ring spring	
00401 - 634	<u>Decksektorenringfeder</u> ringspring for cover shutter blade	
00401 - 130	<u>Fingerhebelfeder</u> trigger release spring	
00295 - 230	<u>Kontakthebelfeder</u> contact lever spring	
00401 - 656	<u>Riegelhebelfeder</u> bar lever spring	
00375 - 546	<u>Rastenhebelfeder</u> notch lever spring	
00475 - 541	<u>Rücklauffeder</u> returning spring	
00375 - 132	<u>Spannhebelfeder</u> cocking lever spring	
00345- 104	<u>Treibklinkenfeder</u> driving latch spring	
00345- 133	<u>Vlfw.-Feder</u> spring for del.act.dev.	
00346 - 121	<u>Zeithelbelfeder</u> B-lever spring	

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Mod. 00401

Gedänderte
Teile
Changed parts

Liste besteht aus Blatt 1,2,3,4,5
Blatt Nr. 1 Gepr.
Gefertigt: 18.11.57

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 7257</u> Change Nr. 7257	
2	00499 - G20	<u>Hemmwerk</u> an Stelle v. 00475g - G20	 <u>00499-G20</u>
		slow speed assembly inst. of 00475g - G20	<u>wird nur als Ganzes abgegeben</u> only complete assembly can be supplied
3		<u>Änderung Nr. 7588</u> Change Nr. 7588	
4	00499 - G20.1	<u>Hemmwerk</u> an Stelle v. 00499-G20	
		slow speed assembly inst. of 00499-G20	
5	00401 - 24.1	<u>Steuerscheibe</u> an Stelle v. 00401-24	 <u>00499-G20.1</u>
		control disc inst. of 00401-24	<u>wird nur als Ganzes abgegeben</u> only complete assembly can be supplied
6		<u>Änderung Nr. 7595</u> Change Nr. 7595	
7	00401 - U226	<u>Kontakthebel I</u> an Stelle v. 00353b - U226	 <u>00401-U226</u>
		contact lever inst. of 00353b - U226	 <u>00410-654</u>
8		<u>Änderung Nr. 7616</u> Change Nr. 7616	
9	00410 - 654	<u>Riegelhebel f. Decksektor</u> an Stelle v. 00401-654	 <u>00410-654</u>
		bar lever for cover shutter blade inst. of 00401-654	
10	00410 - 656	<u>Riegelhebelfeder</u> an Stelle v. 00401-656	
		bar lever spring inst. of 00401-656	<u>Fortsetzung zu Änd. 7616 auf Bl. Nr. 2</u> continuation of change Nr. 7616 on sheet 2

Aenderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
7257	2	18.11.57						
7588	4,5	***						
7595	7	***						
7616	9,10	***						

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Mod. 00401

Geänderte
Teile
Changed parts

Liste besteht aus Blatt
Blatt Nr. 2 Gepr.
Gefertigt: 18.11.57 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	00401 - U15.1	Werkteil (ohne Skizze) wird nicht abgegeben an Stelle v. 00401-U15 base plate (with sketch) cannot be supplied inst. of 00401-U15	
2		Aenderung Nr. 7645 Change Nr. 7645	
3	00410 - U15	Werkteil (ohne Skizze) wird nicht abgegeben an Stelle v. 00401-U15.1 base plate (with sketch) cannot be supplied inst. of 00401-U15.1	
4		Aenderung Nr. 7681 Change Nr. 7681	
5	00257 - 117	Sektoren Scheibe 4 Stück an Stelle v. 00295-117 shutterblade washer 4pcs. inst. of 00295-117	◎ 00257-117 ◎ 0280-117
6	0280 - 117	Sektoren Scheibe 1 Stück an Stelle v. 00257-117 shutter blade washer 1pcs inst. of 00257-117	
7		Aenderung Nr. 8153 Change Nr. 8153	
8	00410 - U580	Kupplungshebel an Stelle v. 00401-U580 coupling lever inst. of 00401-U580	 00410-U580
9	00410 - 579	Griffstückhülle actuation handle sleeve	 00410-579
10			

Aenderungszus and dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
7616	1	18.11.57						
7645	3	" "						
7681	5,6	" "						
8153	9	" "						

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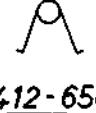
Mod. 00401

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

Gefertigt: 1.4.58 je

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		Änderung Nr. 8290 Change Nr. 8290	
	00411 - U96	Spannhebel an Stelle v. 00401-U96	
2		cocking lever inst. of 00401-U96	 <u>00411-U96</u>
3	00411 - U15	Werkteil (ohne Skizze) wird nicht abgegeben an Stelle v. 00410-U15 base plate (with sketch) cannot be supplied inst. of 00410-U15	
4		Änderung Nr. 8484 Change Nr. 8484	 <u>00475-G49</u>
5	00475 - G49	Vorlaufwerk an Stelle v. 00375 - G49	
		delayed action device inst. of 00375-G49	wird nur als Ganzes abgegeben only complete assembly can be supplied
6		Änderung Nr. 8603 Change Nr. 8603	
7	411 - U96.1	Spannhebel an Stelle v. 411-U96	 <u>411-U96.1</u>
		cocking lever inst. of 411-U96	
8		Änderung Nr. 8757 Change Nr. 8757	
9	412 - 656	Riegelhebelfeder an Stelle v. 410 - 656	 <u>412-656</u>
		bar lever spring inst. of 410 - 656	
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8290	2,3	1.4.58						
8484	5	***						
8603	7	26.6.61						
8757	9	***						

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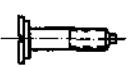
Mod. 00401

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 26. 6. 61

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1				
		<u>Änderung Nr. 8993</u> <u>Change Nr. 8993</u>		
	346 - 465	<u>Unterlegscheibe</u>		◎
2		washer		<u>346-465</u>
3		<u>Änderung Nr. 9007</u> <u>Change Nr. 9007</u>		
	412 - 435	<u>Spannarmschr.</u> an Stelle v. 381 - 435		
4		cocking arm screw inst. of 381 - 435		<u>412-435</u>
5		<u>Änderung Nr. 9383</u> <u>Change Nr. 9383</u>		
6	475 - 111	<u>Kontakthebel</u> an Stelle v. 322 - 111		
		contact lever inst. of 322 - 111		<u>475-111</u>
7		<u>Änderung Nr. 9618</u> <u>Change Nr. 9618</u>		
8	411 - U96.2	<u>Spannhebel</u> an Stelle v. 411-U96.1		<u>411 - U96.2</u>
		cocking lever inst. of 411 - U96.1		
9		<u>Änderung Nr. 129</u> <u>Change Nr. 129</u>		
10	491 - 443	<u>Bef. Schr. f. Vlfw. lang</u> an Stelle v. 375 - 443		
		fixing screw for delayed action device long inst. of 375 - 443		<u>491-443</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8993	2	26. 6. 61	129	10	26. 6. 61			
9007	4	***						
9383	6	***						
9618	8	***						

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Calmbach a. d. Enz

Mod. 00401

Geänderte Teile

Liste besteht aus Blatt

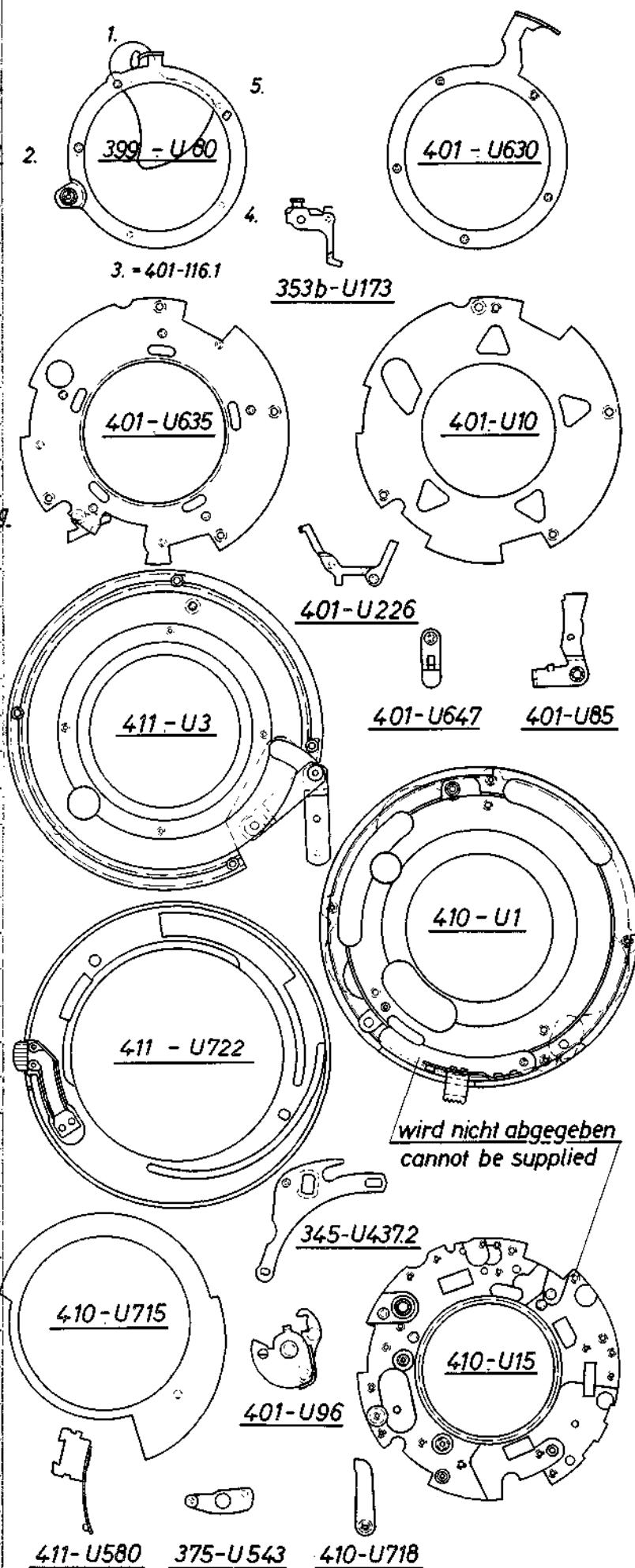
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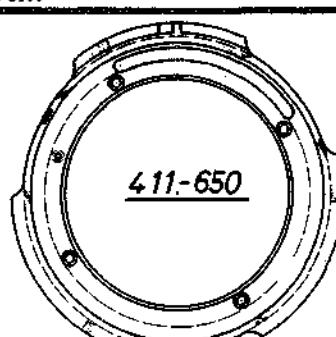
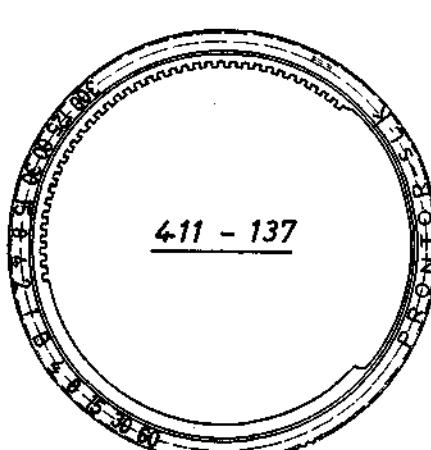
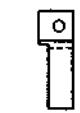
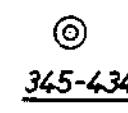
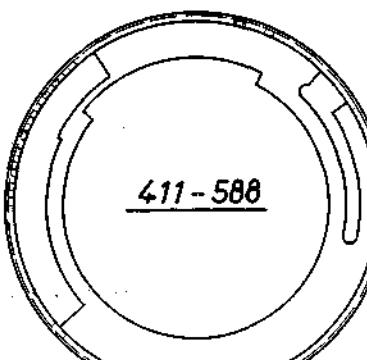
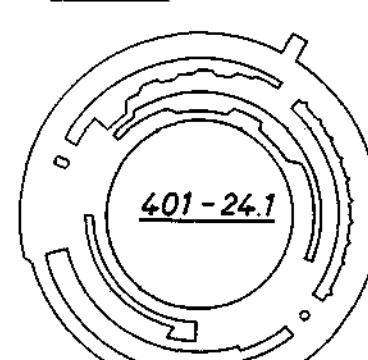
Gefertigt: 26.6.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1			
		<u>Änderung Nr. 300</u> Change Nr. 300	
	X546 - 129	Antriebringfeder an Stelle v. 295 - 129	
2		drive ring spring inst. of 295-129	<u>X546-129</u>
3			
4			
5			
6			
7			
8			
9			
10			

Änderungszustand dieses Blattes

Teil Nr.:	Teilbezeichnung:	Teil.
399 - U80	<u>Antriebring</u> drive ring	1. 399 - U80
401 - U630	<u>Decksektoren-Antriebring</u> drive ring for cover shutter blade	5. 401 - U630
401 - U635	<u>Decksektoren-Lagerscheibe</u> bearing disc for cover shutter blade	2. 401 - U635
401 - U10	<u>Deckscheibe</u> cover disc	4. 353b-U173
411 - U3	<u>Deckel</u> cover	3. = 401-116.1
401 - U647	<u>E-Messerwinkel</u> range finder angular	401-U226
401 - U85	<u>Fingerhebel</u> trigger release	401-U647
411 - U722	<u>Filmempfindlichkeitsring</u> film sensitivity ring	401-U85
410 - U1	<u>Kapsel</u> housing	410-U1
353b - U173	<u>Kontaktplatte</u> contact plate	wird nicht abgegeben cannot be supplied
401 - U226	<u>Kontakthebel I</u> contact lever I	345-U437.2
411 - U580	<u>Kupplungshebel</u> coupling lever	410-U715
375 - U543	<u>Rostenhebel</u> notch lever	410-U718
401 - U96	<u>Spannhebel</u> cocking lever	410-U15
345 - U437.2	<u>Spannarm I</u> cocking arm I	401-U96
410 - U715	<u>Tastring</u> tracing ring	410-U715
410 - U15	<u>Werkteil</u> base plate	345-U437.2
410 - U718	<u>Zeigerhebel</u> pointer lever	410-U718



Teil Nr.:	Teilbenennung:	Teil:
401 - 106	Auslöshebel release lever	 <u>401-106</u>
411 - 650	Bajonettring bayonet ring	 <u>411-650</u>
411 - 134	Blendenbogen diaphragm band	 <u>411-134</u>
1.7 DIN 6799	Benzing-Sicherung(ohne Skizze) benzingfuse (with sketsch)	
401 - 616	Decksektor 5 Stück cover shutter blade 5pcs.	 <u>401-616</u>
411 - 137	Einstellring speed setting ring	 <u>411 - 137</u>
401 - 538	Haltefeder holding spring	 <u>322-111</u>
322 - 111	Kontakthebel I contact lever	
401 - 583	Kupplungsfeder coupling spring	 <u>401-583</u>
410 - 654	Riegelhebel f. Decksektor barlever for covershutterblade	 <u>410 - 654</u>
401 - 116	Sektor 4 Stück shutter blade 4pcs.	 <u>401-116</u>
401 - 116.1	Sektor 1 Stück shutter blade 1 pcs.	 <u>401-116.1</u>
257 - 117	Sektorenscheibe 1Stück shutter blade washer 1pcs.	
0280 - 117	Sektorenscheibe 4 Stück shutter blade washer 4pcs.	
375 - 433	Spannarm I cocking arm	 <u>375-433</u>
345 - 434	Spannarmscheibe cocking arm disc	 <u>345-434</u>
411 - 588	Skalenring scale ring	 <u>411 - 588</u>
401 - 24.1	Steuerscheibe control disc	 <u>401 - 24.1</u>

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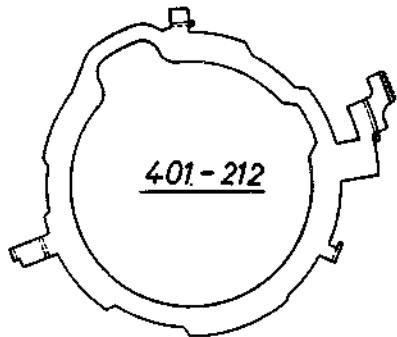
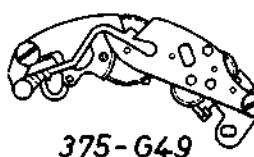
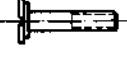
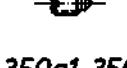
Mod. 411

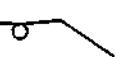
Liste best. aus Bl.

Bl. Nr. 3

Gefertigt 11.4.58 Fe. Gepr.

Anz. der Änd.-Bl.

Teil Nr.:	Teilbenennung:	Teil:
401 - 212	Umstellring <i>synchro switch ring</i>	 401-212
401 - 119	Zeithobel <i>B-lever</i>	 401-119
309 - 255	Zeithobelunterlagscheibe <i>B-lever washer</i>	 309-255
499 - G20.1	Hemmwerk <i>slow speed assembly</i>	 499 - G20.1
375 - G49	Vorlaufwerk <i>delayed action device</i>	 375 - G49
346 - 107	Auslöshebeleinschr. <i>release lever screw</i>	 346 - 107
476 - 135	Blendenbogenschr. 2 Stck. <i>diaphragm bandscrew 2pcs</i>	 476 - 135
375 - 443	Bef.-Schr. f. Vifw. lang <i>fixing screw ford.a., long</i>	 375 - 443
257 - 157	Bef. Schr. f. Vifw. kurz <i>fixing screw for d.a. short</i>	 257 - 157
280 - 136	Bef.-Schr. f. HW lang <i>fixing screw for s.a. long</i>	 280 - 136
280 - 138	Bef.-Schr. f. HW kurz <i>fixing screw for s.a. short</i>	 280 - 138
401 - 651	Bajonettringschr. 4 Stück <i>bayonetring screw 4 pcs.</i>	 401 - 651
401 - 645	Deckelschr. 4 Stück <i>cover screw 4 pcs.</i>	 401 - 645
241 - 117	Deckscheibenschr. <i>cover disc screw</i>	 241 - 117
411 - 649	E-Messertaststift <i>range finder tracing pin</i>	 411 - 649
0257 - 146	Fingerhebelschr. <i>tigger release screw</i>	 0257 - 146
350a1- 356	Gew.-Stift M1.4x25 DIN 553 <i>thread pin M1.4x2.5DIN 553</i>	 350a1- 356
335 - 272	Haltefegerschr. <i>holding spring screw</i>	 335 - 272
280 - 112	Kontaktthebelbüchse <i>contact lever bushing</i>	 280 - 112
257 - 113	Kontaktthebelschr. <i>contact lever screw</i> Knebelkerbstift (ohne Skizze) pin 20 per DIN (with sketch)	 257 - 113

Teil Nr.:	Teilbezeichnung:	Teil:
476 - 135	<u>Kupplungsfederschr.</u> <i>coupling spring screw</i>	 <u>476-135</u>
401 - 655	<u>Riegelhebelbüchse</u> <i>bar lever bushing</i>	 <u>401-655</u>
295g - 127	<u>Ringfederanschlagschr.</u> <i>stop screw for ring spring</i>	 <u>295g-127</u>
280 - 128	<u>Ringfegerschr.</u> <i>ring spring screw</i>	 <u>280-128</u>
257 - 118	<u>Sektorenensch. 5 Stück</u> <i>shutter blade screw</i>	 <u>257-118</u>
381 - 435	<u>Spannarmschr.</u> <i>cocking arm screw</i>	 <u>381-435</u>
401 - 142	<u>Werkteilschr. 3 Stück</u> <i>base plate screw</i>	 <u>401-142</u>
257 - 120	<u>Zeithabelschr.</u> <i>B-lever screw</i>	 <u>257-120</u>
375 - 109	<u>Auslöshebelfeder</u> <i>release lever spring</i>	 <u>375-109</u>
295 - 129	<u>Antriebringfeder</u> <i>drive ring spring</i>	 <u>295-129</u>
401 - 634	<u>Decksektorenringfeder</u> <i>ringspring for cover shutter blade</i>	 <u>401-634</u>
401 - 130	<u>Fingerhebelfeder</u> <i>trigger release spring</i>	 <u>401-130</u>
295 - 230	<u>Kontakthebelfeder</u> <i>contact lever spring</i>	 <u>295-230</u>
410 - 656	<u>Riegelhebelfeder</u> <i>bar lever spring</i>	 <u>410-656</u>
375 - 546	<u>Rastenhebelfeder</u> <i>notch lever spring</i>	 <u>375-546</u>
475 - 541	<u>Rücklauffeder</u> <i>returning spring</i>	 <u>475-541</u>
375 - 132	<u>Spannhebelfeder</u> <i>cocking lever spring</i>	 <u>375-132</u>
345 - 104	<u>Treibklappenfeder</u> <i>driving latch spring</i>	 <u>345-104</u>
345 - 133	<u>Vlfw.-Feder</u> <i>spring for del.act.dev.</i>	 <u>345-133</u>
346 - 121	<u>Zeithabelfeder</u> <i>B-lever spring</i>	 <u>346-121</u>

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Mod.

411

Geänderte
Teile
Changed parts

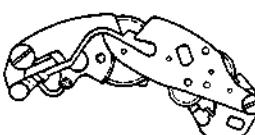
Liste besteht aus Blatt 1-4

Blatt Nr. 1

Gepr.

Gefertigt:

11. 4. 58

Lfd.Nr.	Teil Nr.	Teilbenennung:			
1		<u>Änderung Nr. 8154</u> <u>Change Nr. 8154</u>			
	411 - U588	<u>Skalenring</u> on Stelle v. 411-588			
2		scale ring inst.of 411-588			<u>410-579</u>
3	410 - 579	<u>Griffstückhülle</u> 2 Stück			
		actuation handle sleeve			
4		<u>Änderung Nr. 8290</u> <u>Change Nr. 8290</u>			
5	411 - U96	<u>Spannhebel</u> on Stelle v. 401-U96			
		cocking lever inst.of 401-U96			
6	411 - U15	<u>Werkteil (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 410-U15			<u>411-U96</u>
		base plate (with sketsch) cannot be supplied inst.of 410-U15			
7		<u>Änderung Nr. 8484</u> <u>Change Nr. 8484</u>			
8	475 - G49	<u>Vorlaufwerk</u> an Stelle v. 375-G49			
		delayed action device inst.of 375-G49			<u>475-G49</u>
9		<u>Änderung Nr 8603</u> <u>Change Nr. 8603</u>			
10	411 - U96.1	<u>Spannhebel</u> an Stelle v. 411-U96			
		cocking lever inst.of 411-U96			<u>411-U96.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8154	2.3	11.4.58						
8290	5.6	u.u.						
8484	8	u.u.						
8603	10	29.6.6						

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Mod.

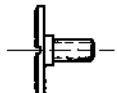
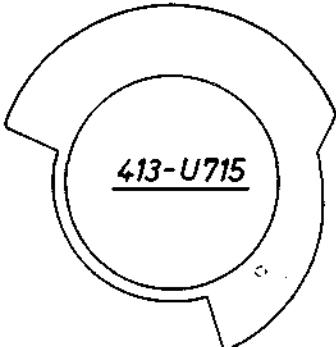
411

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.

Gefertigt 23.6.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 8757</u> <u>Change Nr. 8757</u>	
2	412 - 656	Riegelhebelfeder an Stelle v. 410-656	A <u>412-656</u>
		bar lever spring inst. of 410-656	
3		<u>Änderung Nr. 9007</u> <u>Change Nr. 9007</u>	
4	412 - 435	Spannarmschr. an Stelle v. 381-435	 <u>412-435</u>
		cocking arm screw inst. of 00381 - 435	
5		<u>Änderung Nr. 9362</u> <u>Change Nr. 9362</u>	
6	413 - U715	Tastring on Stelle v. 410-U715	 <u>413-U715</u>
		tracing ring inst. of 410 - U715	
7		<u>Änderung Nr. 9383</u> <u>Change Nr. 9383</u>	
8	475 - 111	Kontakthebel on Stelle v. 322-111	 <u>475-111</u>
		contact lever inst. of 322 - 111	
9		<u>Änderung Nr. 9618</u> <u>Change Nr. 9618</u>	
10	411 - U96.2	Spannhebel on Stelle v. 411-U96.1	<u>411-U96.2</u>
		cocking lever inst. of 411 - U96.1	

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
8757	2	23.6.61	9618	10				
9007	4	***						
9362	6	***						
9383	8	***						

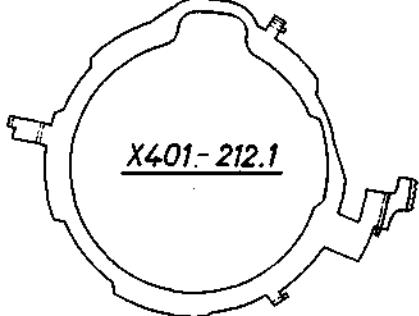
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Mod. 411

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.
Gefertigt: 29.6.61 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 129</u> Change Nr. 129	
2	491 - 443	Bef. Schr.f. Vifw. lang an Stelle v. 375-443	 <u>491 - 443</u>
3		fixing scr. for del.act.der.long inst.of 375 - 443	
4	X546 - 129	Antriebringfeder an Stelle v. 295-129	 <u>X546 - 129</u>
		drive ring spring inst. of 295 - 129	
5		<u>Änderung Nr. 1478</u> Change Nr. 1478	
6	X401 - 212.1	Umrstellerring an Stelle v. 401-212	 <u>X401 - 212.1</u>
		synchro switch ring inst. of 401 - 212	
7		<u>Änderung Nr. 2847</u> Change Nr. 2847	
8	546 - 121	Zeithelffeder an Stelle v. 346-121	 <u>546 - 121</u>
		B-lever spring inst. of 346 - 121	
9			
10			

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
129	2	29.6.61						
300	4	" "						
1478	6	" "						
2847	8	3.11.64						

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Calmbach a. d. Enz

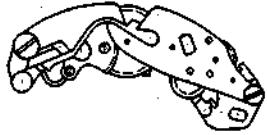
Mod. 411

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

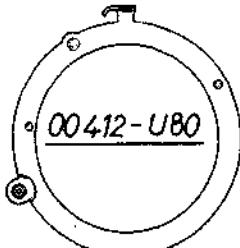
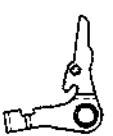
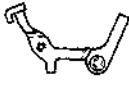
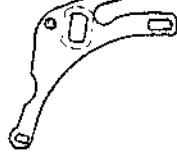
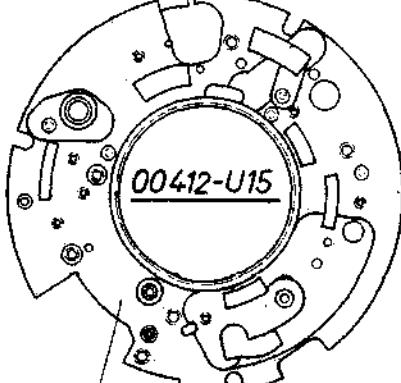
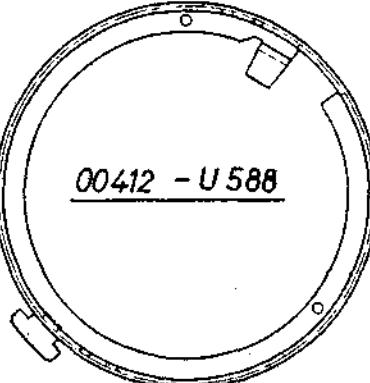
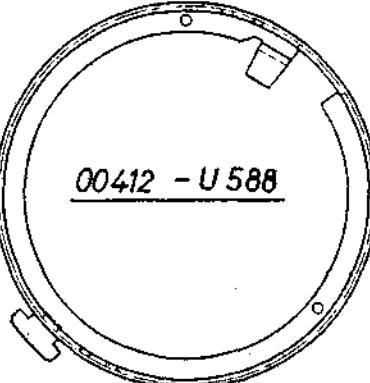
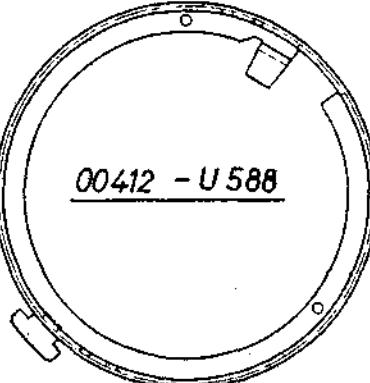
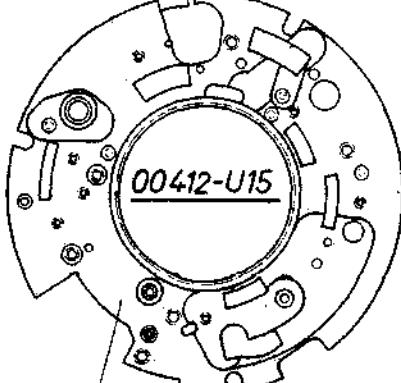
Blatt Nr. 4 Gepr.

Gefertigt: 3.11.64

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 2059</u> <u>Change Nr. 2059</u>	
2	412d - U173	<u>Kontaktplatte</u> <u>an Stelle v. 353b - U173</u> <u>contact plate</u> <u>inst. of 353b - U173</u>	 <u>412d-U173</u>
3		<u>Änderung Nr. 3343</u> <u>Change Nr. 3343</u>	
4	X546 - G49.2	<u>Vorlaufwerk</u> <u>an Stelle v. 475 - G49</u> <u>delayed action device</u> <u>inst. of 475 - G49</u>	 <u>X546 - G49.2</u>
5		<u>Änderung Nr. 3478</u> <u>Change Nr. 3478</u>	<u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
6	GN 174 01 7 002 356	<u>Bef. Schr. f. HW lang</u> <u>an Stelle v. 280 - 136</u> <u>fixing screw for slow speed assembly long</u> <u>inst. of 280 - 136</u>	 <u>7 002 356</u>
7			
8			
9			
10			

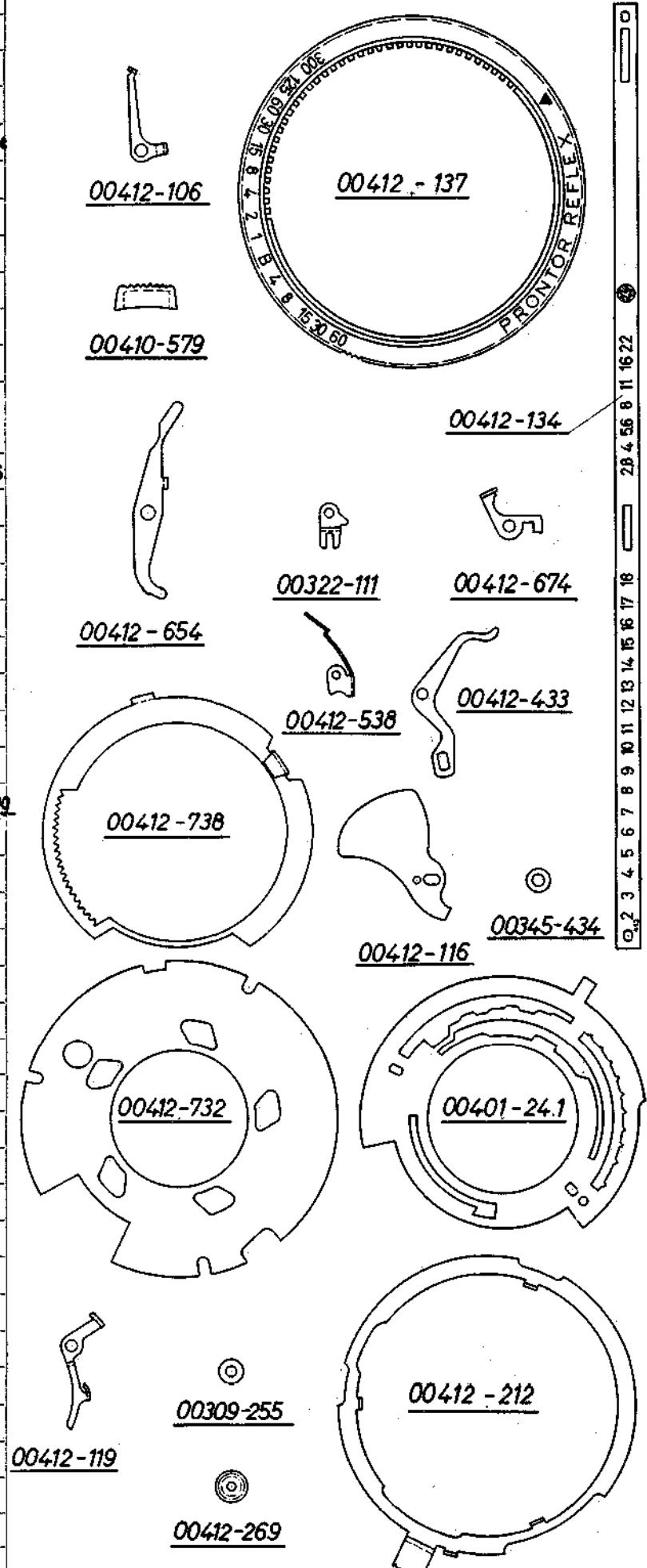
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2059	2	3. 11. 64						
3343	4	* * *						
3478	6	* * *						

Teil-Nr.:	Teilbezeichnung:	Teil:
00412 - U80	Antriebring drive ring	
00412 - U85	Fingerhebel trigger release	
00412 - U2	Gehäuseboden ohne Skizze housing bottom with sketch	
00412 - U1	Gehäusering ohne Skizze housing ring with sketch	
00412 - U735	Getriebeplatte gear plate	
00310h9-U173	Kontaktplatte contact plate	
00310-U226.1	Kontakthebel 2 contact lever 2	
00412 - U583	Kupplungsfeder coupling spring	
00412 - U621	M-Sperrfeder M-locking spring	
00412 - U96	Spannhebel cocking lever	
00412 - U685	Sektorenlagerring shutter blade bearing ring	
00345-U437.2	Spannarm 2 cocking arm 2	
00412 - U588	Skalenring scale ring	
00412 - U15	Werkteil base plate	
00375 - U543	Zeit-Rasienhebel click stop lever for speed setting ring	 
		
		
		wird nicht abgegeben cannot be supplied
		

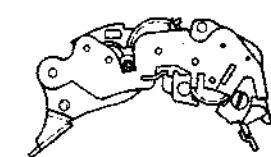
Teil Nr.:	Teilbezeichnung:
00412 - 106	Auslösh. bel release lever
00412 - 134	Blendenbogen diaphragm band
1.7 DIN 6799	Benzing-Sicherung ohne Skizze Benzing fuse with sketch
00412 - 650	Bajonettring ohne Skizze bayonet ring with sketch
00412 - 3	Deckel ohne Skizze cover with sketch
00412 - 137	Einstellring speed setting ring
00410 - 579	Griffstückhülle 2 Stück actuation handle sleeve 2 pcs
00412 - 651	Haltehebel holding lever
00412 - 538	Haltefeder holding spring
00322 - 111	Kontakthebel contact lever
00412 - 738	Öffnung. ring opening ring
00412 - 674	Riegelhebel f. Sektorenlagerring bar lever for shutter blade bearing ring
00412 - 112	Sektor 5 Stück shutter blade 5 pcs.
00412 - 732	Sektorenplanscheibe shutter blade cover plate
00412 - 433	Spannarm I cocking arm I
00345 - 434	Spannarmscheibe cocking arm disc
00401 - 24.1	Steuers. heibe control disc
00412 - 212	Umr. stell. ring synchro switch ring
00412 - 119	Zeithobel B-lever
00309 - 255	Zeithobelunterlegscheibe B-lever washer
00412 - 269	Zwischenrad intermediate wheel

Teil:

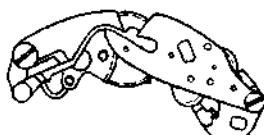


0 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 28 4 56 8 11 16 22

Teil Nr.:	Teilbezeichnung:	eit:
00412 - G20	Herrnwerk slow speed assembly	
00475 - G49	Vorlaufwerk delayed action device	
00491 - 683	Antriebringsschr. 3 Stück drive ring screw 3 pcs.	
00346 - 107	Auslöshebelschr. release lever screw	
00476 - 135	Blendenbogenschr. 2 Stck. diaphragm band screw 2pcs.	
00375 - 443	Bef.Schraube f. Vfw lang fixing screw for del.act.dev.long	
00257 - 157	Bef.Schraube f. Vfw kurz fixing screw for del.act.dev.short	
00280 - 136	Bef.Schraube f. HW lang fixing screw for slow speed assembly long	
00280 - 138	Bef.Schraube f. HW kurz fixing screw for slow speed assembly short	
00401 - 651	Bajonettringsschr 4 Stck. bayonet ring screw 4 pcs.	
00412 - 142	Bodenschr. stark 2 Stck. bottom screw large 2 pcs.	
00412 - 127	Bodenschr. schwach 1 Stck. bottom screw small 1 pcs.	
00401 - 645	Deckelschr. lang 3 Stück cover screw long 3 pcs.	
00412 - 646	Deckelschr. kurz cover screw short	
0257 - 146	Fingerhebelschr. trigger release screw	
00353b - 142	Getriebeplattenschr. gear plate screw	
00401 - 655	Haltehebelbüchse holding lever bushing	
00335 - 272	Haltefenderschr. holding spring screw	
00280 - 112	Kontakthebelbüchse contact lever bushing	
00257 - 113	Kontakthebelschr. contact lever screw	



00412-G20



00475-G49

wird nur als Ganzes abgegeben
only complete assembly can be supplied



00491-683



00346-107



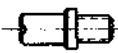
00476-135



00375-443



00257-157



00280-136



00280-138



00401-651



00412-142



00412-127



00401-645



00412-646



0257-146



00353b-142



00401-655



00335-272



00280-112



00257-113

Teil Nr.:	Teilbezeichnung:	Teil:
KS 8 1x5.8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch	
KS 80 0.8x3.8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch	
00476 - 135	Kupplungsfederschr. 2 Stck. coupling spring screw 2 pcs.	 <u>00476-135</u> <u>00412-739</u> <u>00412-741</u>
00412 - 739	Öffnungsachse opening axis	
00412 - 741	Öffnungsritzel opening gear	 <u>00412-741</u>  <u>00412-678</u> <u>00381-435</u>
00280 - 128	Ringfederschr. ring spring screw	
00412 - 678	Regelhebelschr. bar lever screw	 <u>00412-678</u> <u>00257-120</u>
00381 - 435	Spannarmschr. cocking arm screw	
00257 - 120	Zeithabelschr. B-lever screw	
00295 - 129	Antriebringfeder drive ring spring	 <u>00295-129</u>  <u>00412-109</u> <u>00345-130</u>
00412 - 109	Auslöshebelfeder release lever spring	 <u>00412-109</u> <u>00345-130</u>
00345 - 130	Fingerhebelfeder trigger release spring	
00412 - 656	Haltehebelfeder holding lever spring	 <u>00412-656</u>  <u>00295-230</u> <u>00475-541</u>
00295 - 230	Kontakthebelfeder contact lever spring	
00475 - 541	Rücklauffeder returning spring	
00412 - 675.1	Riegelhebelfeder bar lever spring	 <u>00412-675.1</u>  <u>00412-672</u> <u>00375-132</u>
00412 - 672	Sektorenlagerringfeder shutter blade bearing ringspring	
00375 - 132	Spannhebelfeder cocking lever spring	 <u>00375-132</u>  <u>00412-121</u> <u>00345-133</u>
00345 - 104	Treibklinkenfeder driving latch spring	
00345 - 133	Vorlaufwerkfeder spring for del. act. dev.	
00412 - 121	Zeithabelfeder B-lever spring	 <u>00412-121</u> <u>00412-546</u>
00412 - 546	Zeit-Rastenhebelfeder click stop lever spring	

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Mod. 00412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt. 1-8

Blatt Nr. 1 Gepr.

Gefertigt: 15.5.59 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 8634</u> <u>Change Nr. 8634</u>	 <u>00412-U173</u>
2	00412 - U173	Kontaktplatte an Stelle v. 00310hg - U173 contact plate inst. of 00310hg - U173	
3		<u>Änderung Nr. 8792</u> <u>Change Nr. 8792</u>	
4	00412 - 116.1	Sektor 1 Stück shutter blade 1 pcs.	 <u>00412-116.1</u>
5	00412 - 116	Sektor 4 Stück an Stelle v. 5 Stück shutter blade 4 pcs. inst. of 5 pcs.	 <u>00412-116</u>
6	00412 - 130	Fingerhebfeder an Stelle v. 00345 - 130 trigger release spring inst of 00345 - 130	 <u>00412-130</u>
7		<u>Änderung Nr. 8831</u> <u>Change Nr. 8831</u>	◎
8	00412 - 743	<u>Unterlegscheibe</u> washer	<u>00412-743</u>
9		<u>Änderung Nr. 8925</u> <u>Change Nr 8925</u>	
10	00412 - 116	Sektor 5 Stück an Stelle v. 4 Stck.u. 1 Stck. 00412-116.1 shutter blade 5 pcs. inst.of 4 pcs. and 1pcs. 00412-116.1	

Änderungszustand dieses Blattes

Änd.Nr.	Lfd.Nr.	Tag u. Name	Änd.Nr.	Lfd.Nr.	Tag u. Name	Änd.Nr.	Lfd.Nr.	Tag u. Name
8634	2	15.5.59						
8792	4, 5, 6	x x x						
8831	8	x x						
8925	10	x x x						

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Mod. 00412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.

Gefertigt: 15.5.59 je

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 8957</u> <u>Change Nr. 8957</u>	
2	00412 - U15.1	Werkteil ohne Skizze wird nicht abgegeben an Stelle v. 00412-U15 base plate with sketch cannot be supplied inst.of 00412-U15	
3	00412 - 3.1	Deckel an Stelle v. 00412-3 cover inst.of 00412-3	
4	00412 - 679	<u>Distanzbüchse</u> distance bushing	
5	00412 - 738.1	<u>Öffnungsr ng</u> am Stelle v. 00412-738 opening ring inst of 00412-738	
6	00412 - 674.1	Riegelhebel-Sektorenlagerring an Stelle v. 00412-674 bar lever for shutter blade bearing ring inst.of 00412-674	
7	00412 - 678.1	Riegelhebelschraube an Stelle v. 00412-678 bar lever screw inst of 00412-678	
8	00412 - 675.2	Riegelhebefeder an Stelle v. 00412-675.1 bar lever spring inst.of 00412-675.1	
9		<u>Änderung Nr. 8973</u> <u>Change Nr. 8973</u>	
10	00412 - 116	Sektor 6 Stück an Stelle v. 5 Stück shutter blade 6 pcs. inst of 5 pcs.	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8957	2,3,4,5,6,7,8	15.5.59						
8973	10	***						

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Mod. 00412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

Gefertigt: 15.5.59 je.

Lfd.Nr.	Teil Nr.:	Teilbezeichnung:		Teil
1				
		<u>Aenderung Nr. 8989</u> Change Nr. 8989		
2	00412 - 683	Antriebringsschr. 3 Stck. an Stelle v. 00491 - 683		
		drive ring screw 3 pcs. inst. of 00491 - 683		<u>00412-683</u>
3				
		<u>Aenderung Nr. 8993</u> Change Nr. 8993		<u>00346-465</u>
4	00346 - 465	<u>Unterlegscheibe</u>		
		washer		
5				
		<u>Aenderung Nr. 9007</u> Change Nr. 9007		<u>00412-435</u>
6	00412 - 435	Spatnarmsch. an Stelle v. 00381 - 435		
		cocking arm screw inst of 00381 - 435		
7				
		<u>Aenderung Nr. 9051</u> Change Nr. 9051		<u>00412-116a</u>
8	00412 - 116a	Sektor 1 Stuc. 00412-116 5Stck. an Stelle v. 6Stck.		
		shutter blade 1 pcs. 00412-116 5pcs. inst.of 6 pcs.		
9				
		<u>Aenderung Nr. 9383</u> Change Nr. 9383		<u>00475-111</u>
10	00475 - 111	Kontakthebel an Stelle v. 00322 - 111		
		contact lever inst of 00322 - 111		

Aenderungszustand dieses Blattes

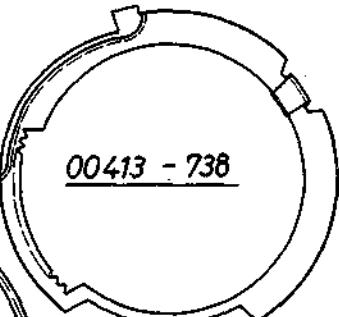
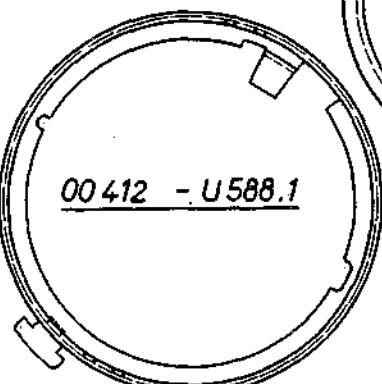
Änd.Nr.	Lfd.Nr.	Tag u. Name	Änd.Nr.	Lfd.Nr.	Tag u. Name	Änd.Nr.	Lfd.Nr.	Tag u. Name
8989	2	15.5.59	9383	10	15.5.59			
8993	4	" "						
9007	6	" "						
9051	8	" "						

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Mod. 00412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt
Blatt Nr. 4 Gepr.
Gefertigt: 15.5.59 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil.
1			
		<u>Änderung Nr. 9493</u> Change Nr. 9493	
2	00411 - U583	Kupplungsfeder an Stelle v. 00412-U583 coupling spring inst. of 00412-U583	 <u>00411-U583</u>
3		<u>Änderung Nr. 9609</u> Change Nr. 9609	
4	00412 - 116.1	Sektor 5 Stück an Stelle v. 00412-116 shutter blade 5 pcs. inst of 00412-116	 <u>00412-116.1</u>
5	00412 - 116a.1	Sektor 1 Stück an Stelle v. 00412-116a shutter blade 1 pcs inst of 00412-116a	 <u>00412-116a.1</u>
6		<u>Änderung Nr. 9675</u> Change Nr. 9675	
7	00413 - U735	Getriebeplatte an Stelle v. 00412-U735; 00412-269 gear plate inst.of 00412-U735, 00412-269	 <u>00413-U735</u>
8	00413 - U685	Sektorenlagerring an Stelle v. 00412-U685 shutter blade bearing ring inst. of 00412-U685	 <u>00413 - 738</u>
9	00412 - U588.1	Skalenring an Stelle v. 00412-U588 scale ring inst. of 00412 - U588	 <u>00412 - U588.1</u>
10	00413 - 738	Öffnungsring an Stelle v. 00412 - 738.1 opening ring inst of 00412 - 738.1	

Fortsetzung zu Änderung Nr 9675 auf Bl. Nr. 5
continuation of change Nr. 9675 on sheet 5

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
9493	2	15. 5. 59						
9609	4	15. 5. 59						
9675	7, 8, 9, 10	8. 6. 59						

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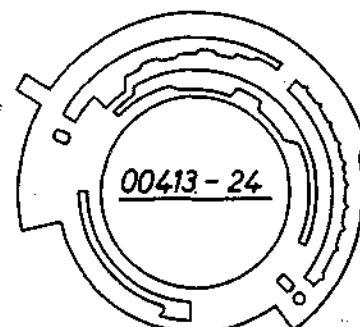
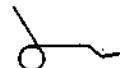
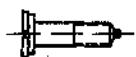
Mod. 00412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt.....

Blatt Nr. 5 Gepr.

Gefertigt 8. 6. 59 je.

Lfd Nr.	Teil Nr.:	Teilbezeichnung:	Teil:
1	00413 - 674	Riegelhebelf. Sektorenlagerring an Stelle v. 00412-674.1	 <u>00413-674</u>
2	00413 - 24	Steuerscheibe an Stelle v. 00401-24.1	
3		control disc inst. of 00401-24.1	
4	00413 - 109	Auslöshebelfeder an Stelle v. 00412-109	 <u>00413-109</u>
5		release lever spring inst. of 00412-109	
6	491 - 443	Bef. Schr. f. Vfw lang an Stelle v 00375-443	 <u>491-443</u>
7		fixing scr for del act.dev.long inst. of 00375 - 443	
8	X475 - U226	Kontakthebel an Stelle v. 00310-U226.1	 <u>X475-U226</u>
9		contact lever inst. of 00310 - U226.1	
10	412 - U15.2	Werkteil ohne Skizze wird nicht abgegeben an Stelle v 00412 - U15.1	base plate with sketch cannot be supplied inst. of 00412 - U15.1

Fortsetzung zu Änderung Nr. 1870 auf Blatt Nr. 6
continuation of change Nr. 1870 on sheet Nr. 6

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9675	1,2	8. 6. 59	187	10		30. 6. 61		
9696	4	6. 7. 59						
129	6	30. 6. 61						
175	8	**						

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz		Mod. 00412	Geänderte Teile Changed parts	Liste besteht aus Blatt Blatt Nr. 6 Gepr. Gefertigt: 30. 6. 61 fe.
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:	
1	412 - U226	<u>Kontakthebel</u> an Stelle v. X475-U226 <u>contact lever</u> inst. of X475 - U226		<u>412-U226</u>
2	412h2 - 137	<u>Einstellring</u> an Stelle v. 00412-137 <u>speed setting ring</u> inst. of 00412-137		
3	412 - 674 siehe Mod.412 Blatt2 see mod.412 sheet2	<u>Riegelhebelf. Sektorenlagerring</u> an Stelle v. 00413-674 <u>bar lever for shutter blade bearing ring</u> inst. of 00413-674		
4	412 - 732.1	<u>Sektorenplanscheibe</u> an Stelle v. 00412-732 <u>shutter blade cover plate</u> inst. of 00412-732		
5	413 - 212	<u>Umrstellring</u> an Stelle v. 00412-212 <u>synchro switch ring</u> inst. of 00412-212		
6	413h - 651	<u>Bajonettringschr.</u> an Stelle v. 00401-651 <u>bayonet ring screw</u> inst. of 00401-651		
7	1014-20-2110	<u>Getriebeplattenschr. 2 Stck</u> an Stelle v. 00353b-142 1Stck. <u>gear plate screw 2pcs.</u> inst. of 00353b-142 1pcs.		
8	412 - 678 siehe Mod.412 Blatt 4 see mod.412 sheet 4	<u>Riegelhebelschr.</u> an Stelle v. 00412-678.1 <u>bar lever screw</u> inst. of 00412-678.1		<u>413h - 651</u>
9	412 - 675	<u>Riegelhebelfeder</u> an Stelle v. 00412-675.2 <u>bar lever spring</u> inst. of 00412-675.2		<u>412 - 675</u>
10				

Änderungszustand dieses Blattes

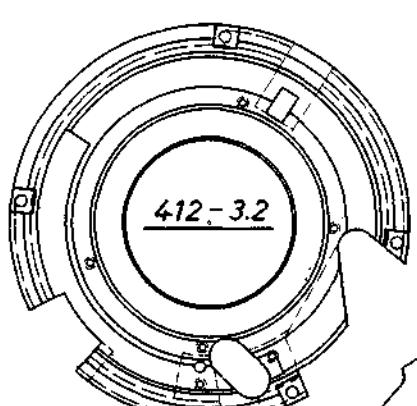
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Mod. 00412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 7 Gepr.
Gefertigt: 1.9.61 je.

Lfd.Nr.	Teil Nr.:	Teilbenennung.	Teil:
1		<u>Änderung Nr. 300</u> <u>Change Nr. 300</u>	
	X 546 - 129	<u>Antriebsringfeder</u> <u>an Stelle v. 295 - 129</u>	
2		<u>drive ring spring</u> <u>inst. of 295 - 129</u>	<u>X 546 - 129</u>
3		<u>Änderung Nr. 1895</u> <u>Change Nr. 1895</u>	
4	412 - U96.1	<u>Spannhebel</u> <u>an Stelle v. 412 - U96</u>	 <u>412 - U96.1</u>
5		<u>cocking lever</u> <u>inst. of 412 - U96</u>	
6	345 - 107	<u>Auslöshebelschr.</u> <u>an Stelle v. 346 - 107</u>	 <u>345 - 107</u>
7		<u>release lever screw</u> <u>inst. of 346 - 107</u>	
8	412 - 3.2	<u>Deckel</u> <u>an Stelle v. 412 - 3.1</u>	 <u>412 - 3.2</u>
9		<u>cover</u> <u>inst. of 412 - 3.1</u>	 <u>412 - U685.1</u>
10	412 - U685.1	<u>Sektorenlagerring</u> <u>an Stelle v. 413 - U685</u>	
		<u>shutter blade bearing ring</u> <u>inst. of 413 - U685</u>	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
300	2	1.9.61	1908	10	1.9.61			
1895	4	***						
1898	6	***						
1904	8	***						

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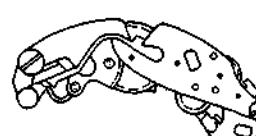
Mod. 00412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 8 Gepr.

Gefertigt: 4.9.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 2080</u> Change Nr. 2080	
2	412d - U173	<u>Kontaktplatte</u> an Stelle v. 412-U173 <u>contact plate</u> inst. of 412 - U173	 <u>412d - U173</u>
3		<u>Änderung Nr. 3343</u> Change Nr. 3343	
4	X546 - G49.2	<u>Vorlaufwerk</u> an Stelle v. 00475-G49 <u>delayed action device</u> inst. of 00475 - G49	 <u>X546 - G49.2</u> <u>wird nur als Ganzes abgegeben</u> only complete assembly can be supplied
5		<u>Änderung Nr. 3478</u> Change Nr. 3478	
6	GN 174 01 7 002 356	<u>Bef. Schr. f. HW lang</u> an Stelle v. 00280-136 <u>fixing screw for slow speed assembly long</u> inst. of 00280 - 136	 <u>7 002 356</u>
7			
8			
9			
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2080	2	4.9.61						
3343	4	3.11.64						
3478	6	**						

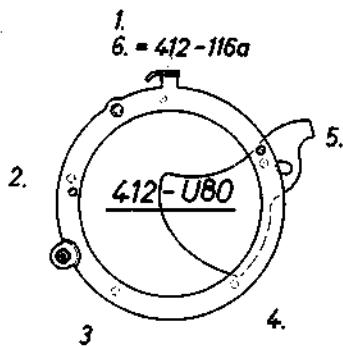
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Mod. 413

Liste best. aus Bl. 1 - 4 Bl. Nr. 1
Gefertigt 11.3.60 f. Gepr.
Anz. der Änd.-Bl. 4-6

Teil Nr.:	Teilbezeichnung:
412 - U80	Antriebring drive ring
413 - U3	Deckel ohne Skizze cover with sketch
412 - U85	Fingerhebel trigger release
413 - U1	Gehäusering ohne Skizze housing ring with sketch
413 - U2	Gehäuseboden ohne Skizze housing bottom with sketch
413 - U735	Getriebeplatte gear plate
412 - U173	Kontaktplatte contact plate
412 - U583	Kupplungsfeder coupling spring
310 - U226.1	Kontakthebel contact lever
412 - U96	Spannhebel cocking lever
345 - U437.2	Spannarm 2 cocking arm 2
413 - U588	Skalenring ohne Skizze scale ring with sketch
412 - U685	Sektorenlagerring shutter blade bearing ring
410 - U715	Tastring tracing ring
412 - U15.1	Werkteil base plate
375 - U543	Zeit-Rastenhebel click stop lever for speed setting ring
413 - U718	Zeigerhebel pointer lever

Teil:



412-U85



413-U735



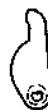
412-U173



310-U226.1



412-U583



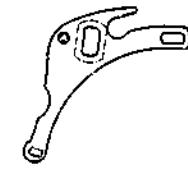
413-U718



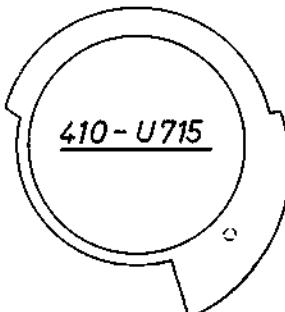
412-U96



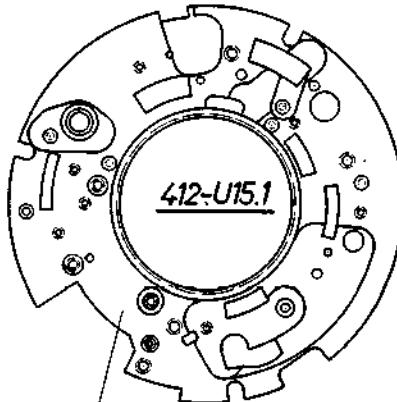
412-U685



345-U437.2



410-U715



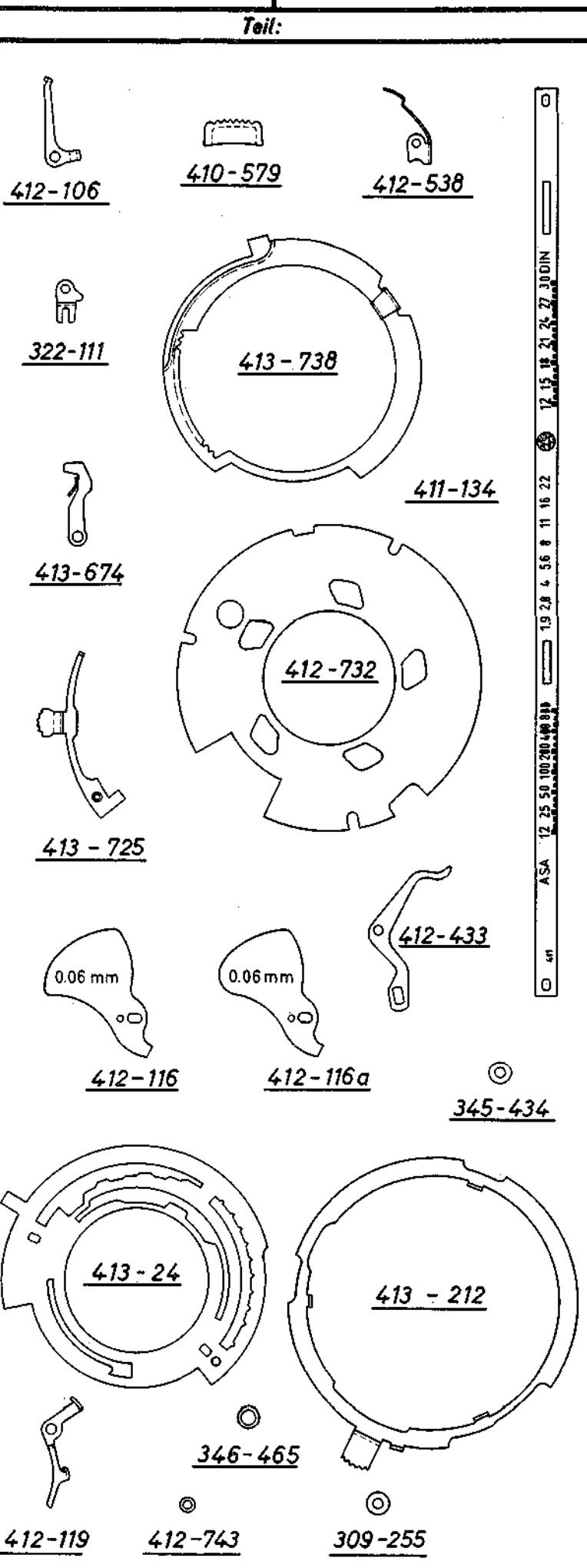
412-U15.1

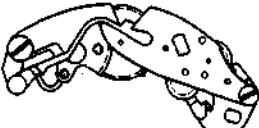
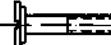


375-U543

wird nicht abgegeben
cannot be supplied

Teil Nr.:	Teilbenennung:
412 - 106	Auslöshebel release lever
411 - 134	Blendenbogen diaphragm band
1.7 DIN 6799	Benzing-Sicherung ohne Skizze Benzing-fuse with sketch
413 - 650	Bajonettring ohne Skizze bayonet ring with sketch
413 - 137	Einstellring ohne Skizze speed setting ring with sketch
413 - 722	Filmempfindl:Ring ohne Skizze film sensitivity ring with sketch
410 - 579	Griffstückhülle 2 Stück actuation handle sleeve 2pcs.
412 - 538	Haltefeder holding spring
322 - 111	Kontakthebel contact lever
413 - 738	Öffnungsring opening ring
413 - 674	Riegelh.f.Sektorenlagerring bar lever for shutter blade bearing ring
413 - 725	Rastenfeder notch spring
412 - 732	Sektorenplanscheibe shutter blade cover plate
412 - 116	Sektor 5 Stck. shutter blade 5pcs.
412 - 116a	Sektor 1 Stck. shutter blade 1 pcs.
412 - 433	Spannarm cocking arm
345 - 434	Spannarmscheibe cocking arm disc
413 - 24	Steuerscheibe control disc
346 - 465	Unterlegscheibe washer
412 - 743	Unterlegscheibe washer
413 - 212	Umrstellring synchro switch ring
412 - 119	Zeithobel B-lever
309 - 255	Zeithobelunterlegscheibe B-lever washer



Teil Nr.:	Teilbenennung:	Teil:
412 - G20	Hemmwerk slow speed assembly	
475 - G49	Vorlaufwerk delayed action device	
412 - 683	Antriebringschr. 3 Stück drive ring screw 3 pcs.	 <u>412-683</u>
346 - 107	Auslöshebelschr. release lever screw	 <u>346-107</u>
476 - 135	Blendenbogenschr. 2 Stck. diaphragm band screw 2pcs.	 <u>476-135</u>
375 - 443	Bef.Schraube f. Vlfw. lang fixing screw for del. act.dev.long	 <u>375-443</u>
257 - 157	Bef.Schraube f. Vlfw. kurz fixing screw for del.act.dev.short	<u>257-157</u>
280 - 136	Bef.Schraube f. HW lang fixing screw for slow speed assembly long	 <u>280-136</u>
280 - 138	Bef.Schraube f. HW kurz fixing screw for slow speed assembly short	
401 - 651	Bajonettringschr. 4 Stck. bayonet ring screw 4 pcs.	 <u>401-651</u>
413 - 142	Bodenschr.stark 2St. ohne Skizze bottom scr. large 2pcs. with sketch	
413 - 127	Bodenschr.schwach 1St. ohne Skizze bottom scr. small 1pc. with sketch	
401 - 645	Deckelschr. lang 3 Stück cover screw long 3pcs.	 <u>401-645</u>
412 - 646	Deckelschr. kurz cover screw short	 <u>412-646</u>
412 - 679	Distanzbüchse f. Riegelhebel distance bushing for bar lever	
0257 - 146	Fingerhebelschr. trigger release screw	 <u>0257-146</u>
353b - 142	Getriebeplattenschr. 2 Stck. gear plate screw 2pcs.	 <u>353b-142</u>
335 - 272	Haltefederschr. holding spring screw	 <u>412-679</u>
280 - 112	Kontakthebelbüchse contact lever bushing	
257 - 113	Kontakthebelschr. contact lever screw	 <u>257-113</u>

412 - G20

475 - G49

wird nur als Ganzes abgegeben
only complete assembly can be supplied

Alfred Gauthier G.m.b.H.
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Mod. 413

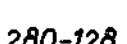
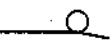
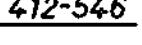
Liste best. aus Bl.

Bl. Nr. 4

Gefertigt 11.3.60

Gepr.

Anz. der Änd.-Bl.

Teil Nr.:	Teilbezeichnung:	Teil:
K58 1x5.8DIN1475	<u>Knebelkerbstift</u> ohne Skizze pin as per DIN with sketsch	
K58 0.8x3.8DIN1475	<u>Knebelkerbstift</u> ohne Skizze pin as per DIN with sketsch	
476 - 135	<u>Kupplungsfederschr.</u> 2 Stck. coupling spring screw 2 pcs.	 <u>476-135</u> <u>413-739</u> <u>412-741</u>
413 - 739	<u>Öffnungsachse</u> opening axis	
412 - 741	<u>Öffnungsritzel</u> opening gear	 <u>412-741</u>
280 - 128	<u>Ringfederschr.</u> ring spring screw	 <u>280-128</u> <u>412-678.1</u> <u>412-435</u>
412 - 678.1	<u>Riegelhebelschr.</u> bar lever screw	 <u>412-678.1</u>
412 - 435	<u>Spannarmschr.</u> cocking arm screw	 <u>412-435</u> <u>257-120</u>
257 - 120	<u>Zeithabelschr.</u> B-lever screw	
295 - 129	<u>Antriebringfeder</u> drive ring spring	 <u>295-129</u>
412 - 109	<u>Auslöshebelfeder</u> release lever spring	 <u>412-109</u> <u>412-130</u>
412 - 130	<u>Fingerhebelfeder</u> trigger release spring	
295 - 230	<u>Kontakthebelfeder</u> contact lever spring	 <u>295-230</u> <u>475-541</u>
475 - 541	<u>Rücklauffeder</u> returning spring	
412 - 675.2	<u>Riegelhebelfeder</u> bar lever spring	 <u>412-675.2</u> <u>412-672</u> <u>375-132</u>
412 - 672	<u>Sektorenlagerringfeder</u> shutter blade bearing ringspring	
375 - 132	<u>Spannhebelfeder</u> cocking lever spring	 <u>375-132</u>
345 - 104	<u>Treibklinkenfeder</u> driving latch spring	 <u>345-104</u> <u>412-121</u> <u>345-133</u>
345 - 133	<u>Vorlaufwerkfeder</u> spring for det. act. dev.	
412 - 121	<u>Zeithabelfeder</u> B-lever spring	 <u>412-121</u>
412 - 546	<u>Zeit-Rastenhebelfeder</u> click stop lever spring	 <u>412-546</u>

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Mod. 413

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 1-4

Blatt Nr. 1 Gepr.

Gefertigt: 11.3.60 Je.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 9332</u> Change Nr. 9332	
2	413 - U685	<u>Sektorenlagerring</u> an Stelle v. 412-U685 shutter blade bearing ring inst. of 412-U685	
3		<u>Änderung Nr. 9362</u> Change Nr. 9362	
4	413 - U715	<u>Tastring</u> an Stelle v. 410 - U715 tracing ring inst. of 410 - U715	
5		<u>Änderung Nr. 9383</u> Change Nr. 9383	
6	475 - 111	<u>Kontakthebel</u> an Stelle v. 322 - 111 contact lever inst. of 322 - 111	
7		<u>Änderung Nr. 9451</u> Change Nr. 9451	
8	413 - U722	<u>Filmempfindl.-Ring ohne Skizze</u> an Stelle v. 413-722 film sensitivity ring with sketch inst. of 413-722	
9		<u>Änderung Nr. 9609</u> Change Nr. 9609	
10	412 - 116.1	<u>Sektor 5St. an Stelle v. 412-116</u> shutterblade 5pcs., inst. of 412-116	
	412 - 116a.1	<u>Sektor 1St. an Stelle v. 412-116a</u> shutterblade 1pc., inst. of 412-116a	

Änderungszustand dieses Blattes

Änd.Nr.	Lfd.Nr.	Tag u. Name	Änd.Nr.	Lfd.Nr.	Tag u. Name	Änd.Nr.	Lfd.Nr.	Tag u. Name
9332	2	11.3.60	9609	10	11.3.60			
9362	4	x x x						
9383	6	x x x						
9451	8	x x x						

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Mod. 413

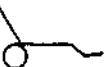
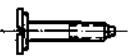
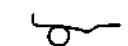
Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2

Gepr.

Gefertigt: 11.3.60

Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:
1		<u>Änderung Nr. 9696</u> Change Nr. 9696		
	413 - 109	<u>Auslöshebelfeder</u> an Stelle v. 412 - 109		 <u>413-109</u>
2		release lever spring inst. of 412 - 109		
3		<u>Änderung Nr. 129</u> Change Nr. 129		
4	491 - 443	<u>Bef.Schr. f. Vlfw. lang</u> inst. of 375 - 443		 <u>491-443</u>
		fixing screw for del.act.dev.long inst. of 375 - 443		
5		<u>Änderung Nr. 175</u> Change Nr. 175		
6	X 475 - U226	<u>Kontakthebel</u> an Stelle v. 310 - U226.1		 <u>X 475-U226</u>
		contact lever inst. of 310 - U226.1		
7		<u>Änderung Nr. 300</u> Change Nr. 300		
8	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 295 - 129		 <u>X 546-129</u>
		drive ring spring inst. of 295 - 129		
9		<u>Änderung Nr. 1871</u> Change Nr. 1871		
10	412 - U15.2	<u>Werkteil ohne Skizze</u> wird nicht abgegeben - an Stelle v. 412 - U15.1 base plate with sketch cannot be supplied inst. of 412 - U15.1		

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
9696	2	11.3.60	1871	10	30.8.61			
129	4	" "						
175	6	" "						
300	8	" "						

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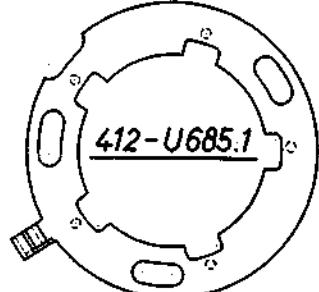
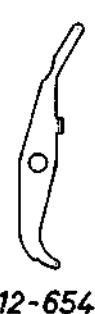
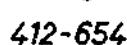
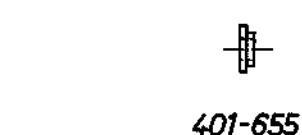
Mod. 413

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

Gefertigt: 31.8.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1			
		<u>Änderung Nr. 1908</u> <u>Change Nr. 1908</u>	
	412 - U685.1	<u>Sektorenlagerring</u> <u>an Stelle v. 413-U685</u>	
2		<u>shutterblade bearing ring</u> <u>inst. of 413-U685</u>	
3		<u>Änderung Nr. 1786</u> <u>Change Nr. 1786</u>	
	GN 119 07 7 001 909	<u>Haltefegerschr.</u> <u>an Stelle v. 335 - 272</u>	
4		<u>holding spring screw</u> <u>inst. of 335 - 272</u>	
5		<u>Änderung Nr. 2232</u> <u>Change Nr. 2232</u>	
6	412 - U15.2	<u>Werkteil ohne Skizze</u> <u>wird nicht abgegeben</u> <u>an Stelle v. 412 - U15.1</u> <u>base plate with sketch</u> <u>cannot be supplied</u> <u>inst. of 412 - U15.1</u>	
7	412 - 654	<u>Haltehebel</u>	
8		<u>holding lever</u>	
	412 - 656	<u>Haltehebelfeder</u>	
		<u>holding lever spring</u>	
9	401 - 655	<u>Haltehebelbüchse</u>	
		<u>holding lever bushing</u>	
	412 - 674	<u>Riegelh. f. Sektorenlagerring</u> <u>an Stelle v. 413 - 674</u>	
10		<u>bar lever for shutter blade bearing ring</u> <u>inst. of 413 - 674</u>	

Fortsetzung zu Änderung Nr. 2232 auf Blatt Nr. 4
continuation of change No. 2232 on sheet No. 4

Änderungszustand dieses Blattes

Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name	Änd.Nr.	Lfd. Nr.	Tag u. Name
1908	2	31.8.61						
1786	4	4.11.64						
2232	6,7,8,9,10	***						

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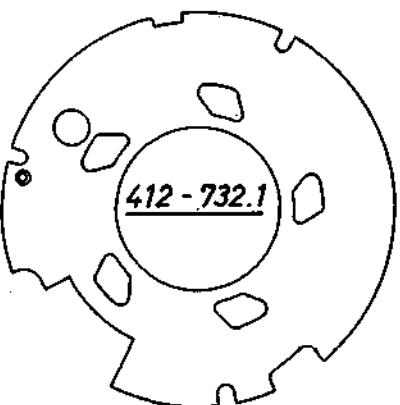
Mod. 413

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 4. 11. 64 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	412 - 678	Riegelhebelschr. an Stelle v. 412 - 678.1	 <u>412-678</u>
		bar lever screw inst. of 412 - 678.1	 <u>412-675</u>
2	412 - 675	Riegelhebelfeder an Stelle v. 412 - 675.2	
		bar lever spring inst. of 412 - 675.2	
3	412 - 732.1	Sektorenplanscheibe an Stelle v. 412 - 732	 <u>412-732.1</u>
		shutter blade cover plate inst. of 412 - 732	
4			
		<u>Änderung Nr. 3009</u> Change Nr. 3009	
5	GN 119 07 7 001 909	Antriebringsschr. 3Stck. an Stelle v. 412 - 683	 <u>7 001 909</u>
		drive ring screw 3pcs. inst. of 412 - 683	
6			
		<u>Änderung Nr. 3343</u> Change Nr. 3343	
7	X546 - G49.2	Vorlaufwerk an Stelle v. 475-G49	 <u>X546 - G49.2</u>
		delayed action device inst. of 475-G49	
8			
		<u>Änderung Nr. 3478</u> Change Nr. 3478	
9	GN 174 01 7 002 356	Bef.-Schr.f. HW lang an Stelle v. 280-136	 <u>7 002 356</u>
		fixing screw for slow speed assembly long inst. of 280-136	
10			

Änderungszustand dieses Blattes

And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name
2282	1,2,3	4. 11. 64						
3009	5	" " "						
3343	7	" " "						
3478	9	" " "						