

X-300 [2025-100]

X-370 [2025-300]

.....For U.S.A. & Canada

TYPE OF CAMERA

Electrically controlled 35 mm focal plane shutter
SLR AE camera

Photography system : Aperture priority AE and
manual photography

Standard lens : MD50mm F 1.2, MD50mm F 1.4,
MD50mm F 1.7, MD50mm F 2

Lens mount : Minolta SLR bayonet mount

Film used : J135 rolled film

Size of image field : 24 mm × 36 mm

SHUTTER

Electrically controlled focal plane shutter
(Traveling horizontally)

Shutter speed : Auto---sec. to 1/1000 sec.

Manual---1, 1/2, 1/4, 1/8, 1/15,
1/30, 1/60, 1/125, 1/250,
1/500, 1/1000 sec. and B
(bulb).

Shutter speed dial : Click stop endless dial

Shutter release : Electromagnetic release, remote
cord, wireless controller IR-1
can be mounted.

Shutter release locks in case of
battery voltage drop.
With main switch at ON.

Self timer : Electronic self-timer starts by
depressing the operating button.
Operation is indicated by camera-
front LED blink.
Shutter release notice is given.
Self-timer operation can be
canceled anytime before release.

EXPOSURE CONTROL

Light metering system : TTL center-weighted
average metering.

Detector element : 1 Silicon photocell

Auto exposure interlock range
: EV 1-18 (ASA/ISO 100 f/1.4 lens)

Film speed scale : ASA/ISO 12-3200 (locked every
1/3 step)

AE lock : Only for A mode.
: Operation by pushing self-timer
lever down.

Metering switch : By touch switch or depressing
of operating button slightly.
Memorizing of metering and
linder LED indication for 15
sec. after the switch OFF.

VIEW FINDER

Type : SLR pentaprism type

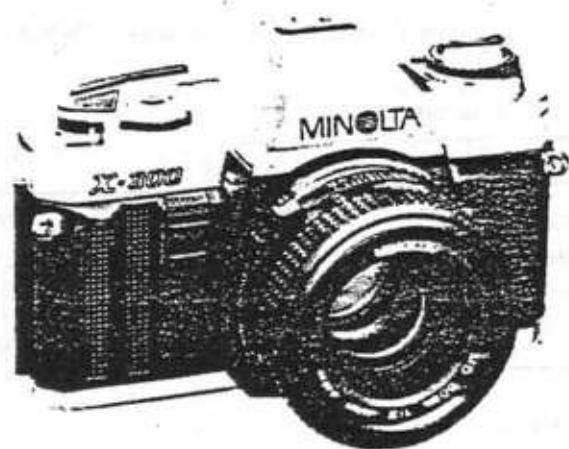
Focusing screen : Center---Split-image and micro-
prism
Periphery---Acute Matte

Viewfinder showing : 95% of 24 mm × 36 mm film-
frame area

Magnification : 0.9×(using 50 mm lens at ∞ set-
ting)

Dioptric power : -1 diop.

Finder indication :
: Mode indication in use (A, M)
: Shutter speed scale with LED
indication
: Slow shutter speed indication for
1-4 sec (▽)
: Over-/under- range LED indication
blinking at 4 Hz (△/▽)
: B-setting indicator (#)



: Setting shutter speed indicator
(Shutter speed LED blinking at
4 Hz)

: Flash-ready signal (LED next to
"60" blinking at 2 Hz)

: Battery check (by mode indication:
Indicator ON when batteries are
serviceable; blinking when near
exhaustion; no LEDs light when
exhausted)

Mirror : Slide-up quick return

FLASH SYNC

Sync speed : X contact, electroflash is synch-
ronized at speeds slower than 1/60
sec; flash bulb is at speeds slower
than 1/15 sec.

Hot shoe : Direct contact, sync auto control
contact

FILM WINDING, REWINDING

Film winding : By lever. Winding at an angle of
130° (preliminary angle: 30°)

: Auto winding by Motor Drive 1 or
Auto Winder

: With Safe Load Signal

Film counter : Auto resetting calculation. With
Safe Load Signal

Film rewinding : By rewind button and crank
system; auto reset of rewind
button.

BACK COVER

Opening/Closing by pulling up knob, snapping back
the cover.

With grip, memo holder (ISO, DIN, ASA table)

POWER

Two 1.5 V alkaline-manganese (LR44: Eveready A-76
or equiv.) or two 1.55 V silver-oxide (SR44: Eveready
G-13 or equiv.)

OTHERS

Battery holder and Eyepiece cap

SIZE AND WEIGHT

51.5 × 90 × 137 mm (2 × 3-9/16 × 5-3/8 in.)
470 g (16-9/16 oz.) without power cells

ACCESSORIES

Flash : Auto Electroflash 320X, 200X, 132X,
118X

Winder : Motor Drive 1, Auto Winder G

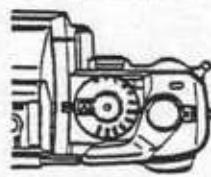
Remote control : Wireless Controller IR-1 set
Remote Cord S/L

Others : Interchangeable Minolta lenses
and applicable Minolta SLR system
accessories.

Comparision table between 2024 and 2025

I. Appearance

(only differences are described)

Item	2024	2025	Note
• Top cover • Mode/shutter speed selector • Film-advance lever			• For 2025, only silver model is available. • Discontinuity of Auto lock mech. of mode/shutter speed selector.
Back grip	Yes	No	
Bottom cover	Same shape		Marking: JAPAN or MARAYSIA
Bayonet lens mount	SUS	BS (Cr. plating)	
Main switch			• ON-OFF changeover • No audible piezoelectric warning mark

II. Function

Item	2024	2025	Note
Direct autofocus metering	Yes	No	• Discontinuity of direct autofocus metering contact. • Flash fires manually with PX series (360PX can be used as sensor auto). • No flash-distance checker in viewfinder. • Discontinuity of slow-shutter sync function.
Sync terminal	Yes	No	• No electric shock prevention.
Preview button	Yes	No	
Audible piezoelectric warning	Yes	No	• No slow-shutter-speed warning. • No self-timer audible beeps.
F-number indication in viewfinder	Yes	No	
Connection with Multi-Function Back	Yes	No	• Back cover: fixed type (not detachable) • Discontinuity of contact terminals.

REPAIR

■ The contents of this manual are mainly related to the adjustment procedures for the 2025.

Except for Exposure adjustment, Installation of external parts, see 2024 Service Manual.

"Page" column provide with * shows related page of 2024 Service Manual Repair Guide

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■ Sprocket gear positioning method			2
② Body assembly 2 (winding shaft)			3
■ Winding gear positioning method			4
■ Reversion stop lever stop timing adjustment			4
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④ Front base plate block assembly 1 (shutter, mirror box, magnet base plate)			9
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⑤ Front base plate block assembly 2 (finder block, bayonet mount, front cover, etc.)			13
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■ Adjustment and checks to be made

*
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① Body, winding unit

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■ Curtain speed adjustment	4, 8
■ Manual SS adjustment	4, 8

④ Auto exposure

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■ A/D conversion reference voltage adjustment	3
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■ Check of release magnet attraction	12
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⑤ LED

■ Check of LED indication	5
■ Check of LED blink voltage	6

⑥ Viewfinder, focusing

■ Body back adjustment	19
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■ Precautions

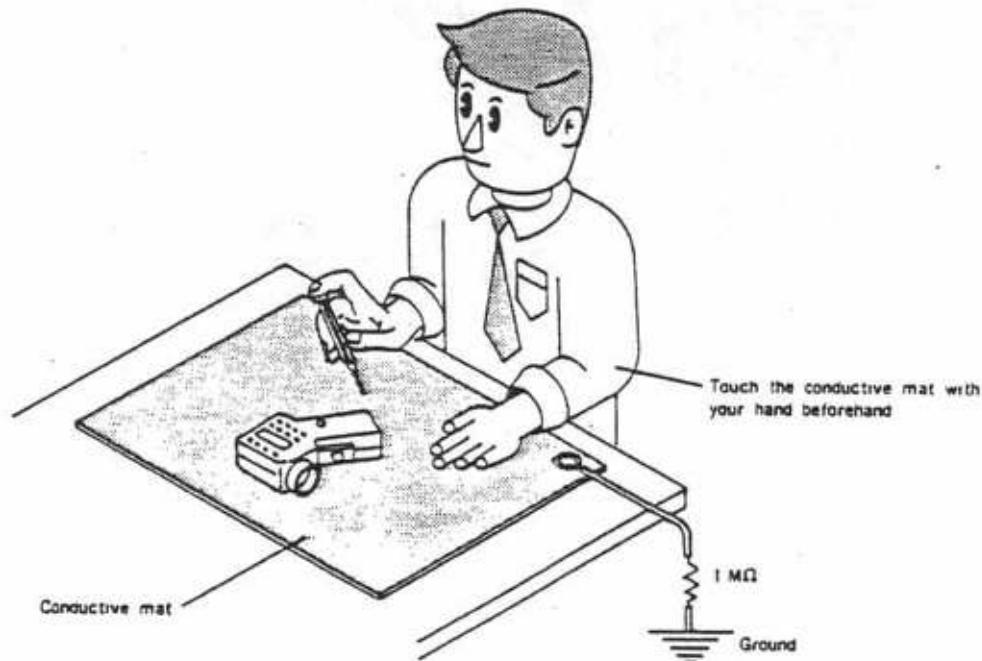
■ The following precautions must be taken concerning all plastic parts.

1. When cleaning, use Flonsolve or alcohol. Do not use thinner, ketone, ether, etc.
2. Secure all parts with the specified screws, taking care not to exert excessive stress to them.

■ Handling of the flexible board

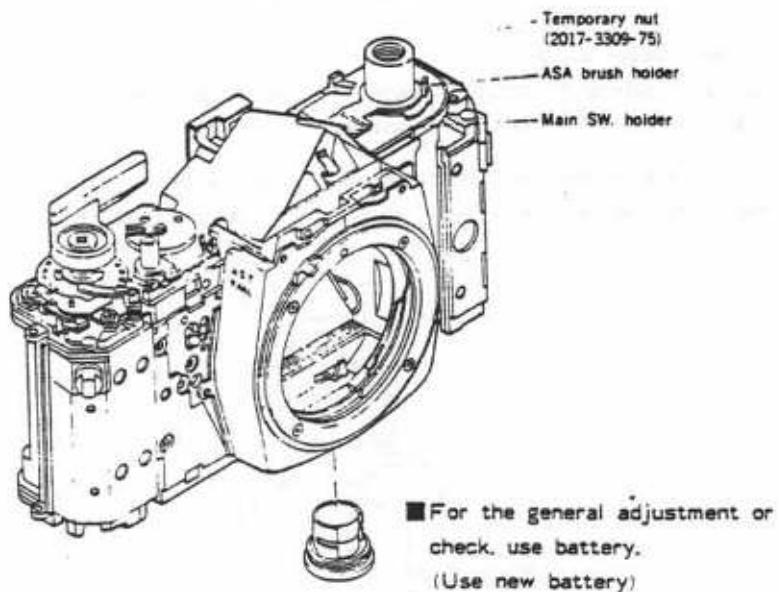
The flexible board uses MOS ICs and is very sensitive to static electricity. Therefore, the following points must be kept in mind when repairing.

- When handling the flexible board itself or wiring it to the body, use a conduction mat to prevent static electricity, and perform all work as shown in the illustration below.



■ When grounding is impossible, connect the cable to a large metal plate (steel desk or shelf).

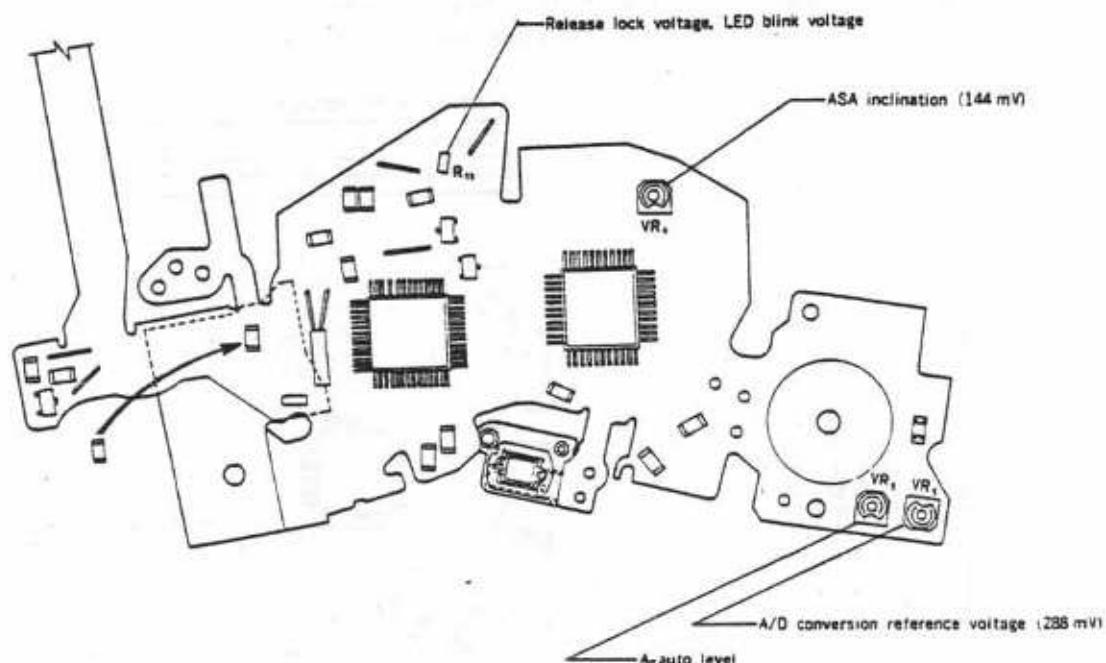
■ Preparation for adjustments



■ Exposure adjustment

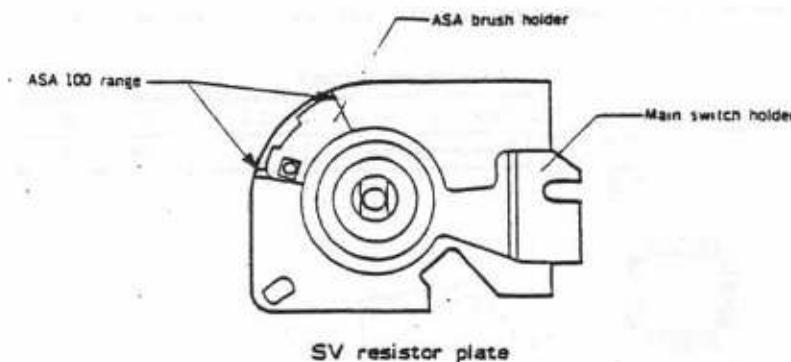
■ Resistor positions and adjustments

■ Fig. 1



- Beforehand set ASA film speed to ASA 100 properly as below:
Set ASA brush holder within range of ASA 100.

Fig. 2



1 Adjustment of ASA inclination

■ Measuring instrument: Digital multimeter (Type 2508, 3476, 2507)

■ Adjustment procedure

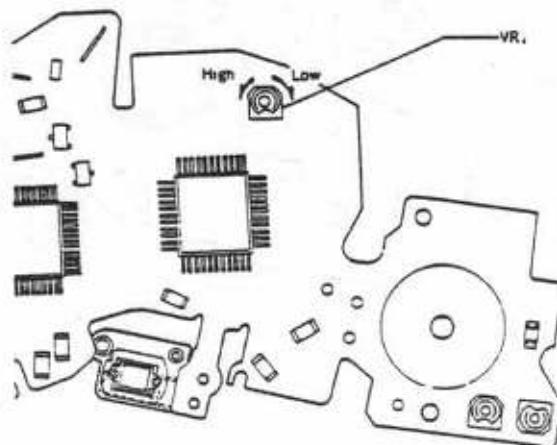
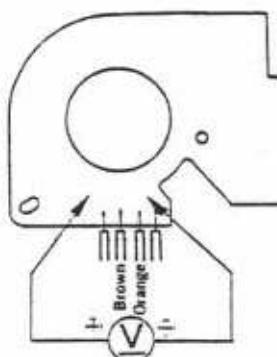
1. Set the metering switch to ON and adjust by turning VR, so that the voltage at the point in Fig. 1 is $144 \pm 2 \text{ mV}$ (In case of 25°C room temperature)

Depending on the temperature when adjusting, use the table below to get adjustment voltage.

■ Fig. 1

[Adjustment voltage]

Temperature ($^\circ\text{C}$)	15 ± 2.5	20 ± 2.5	25 ± 2.5	30 ± 2.5
Adjustment voltage (mV)	139 ± 2	141.5 ± 2	144 ± 2	146.5 ± 2



2 Adjustment of A/D conversion reference voltage

■ Measuring instrument: Digital multimeter (Type 2508, 3476, 2507)

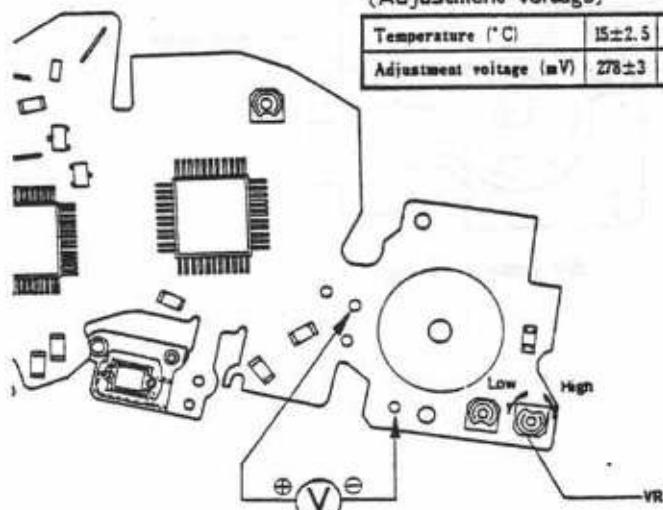
■ Adjustment procedure

1. Set the metering switch to ON and adjust by turning VR, so that the voltage at the point in Fig. 2 is $288 \pm 3 \text{ mV}$ (In case of 25°C room temperature)

Depending on the temperature when adjusting, use the table below to get adjustment voltage.

[Adjustment voltage]

Temperature ($^\circ\text{C}$)	15 ± 2.5	20 ± 2.5	25 ± 2.5	30 ± 2.5
Adjustment voltage (mV)	278 ± 3	283 ± 3	288 ± 3	293 ± 3



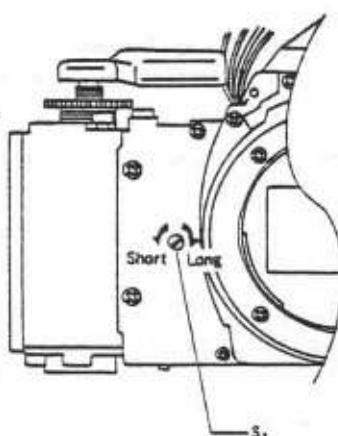
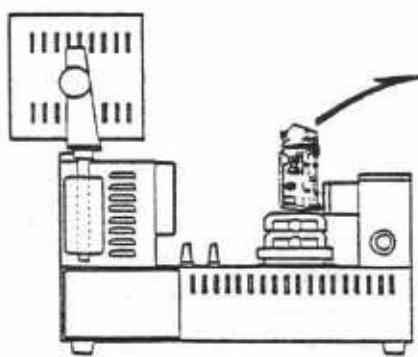
3 Adjustment of manual SS

■ Measuring instruments : Shutter tester (Model S-2101, FS-1DMN4)

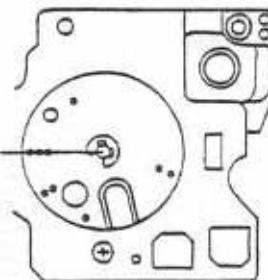
■ Adjustment procedure

- Determine position of TV brush, referring to Fig. 2, or looking at shutter speed LED.

■ Fig. 1



■ Fig. 2 Relation between TV brush holder position and manual SS



1. Shutter speed adjustment and check (see the table below)

Step	Item	Part adjusted	Adjustment (check)	Remarks
①	1/1000 curtain speed check	—	(Both 1st & 2nd curtains are within 13 ms.)	If it is more than 13 ms or less than 10 ms, adjust the 2nd curtain speed.
②	1/1000 adjustment	S ₁ eccentric pin	0.98 ms	—
③	1/60 check	—	(16~18.5 ms)	—
④	X time lag	—	(Range A: 0.4 ms or more) (Range B: 2.4 ms or more)	Check it with SS 1/60 and if is defective, perform the adjustment on P. 8.

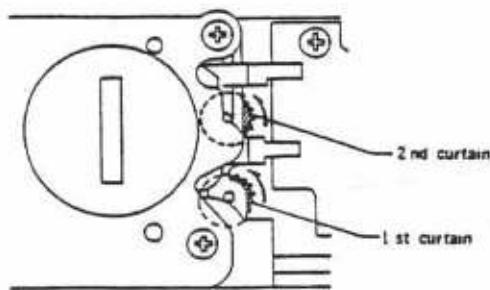
- When the exposure unevenness at steps ②~③ is over 0.3 EV in both B-A and B-C ranges, and over 0.4 EV in the A-C range, adjust the curtain speed as follows.

- For the shutter speed standard, refer to the inspection standard.

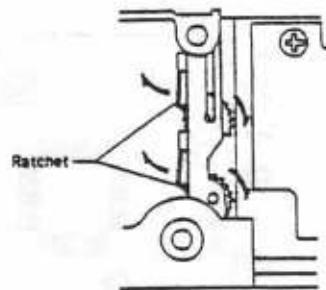
2. Curtain speed adjustment

Adjust by turning the ratchet so that the 1st and 2nd curtain speeds are $11 \pm 0.3 \text{ ms}$ at 1/1000.

■ Fig. 3 (Increasing the curtain speed)



■ Fig. 4 (decreasing the curtain speed)



- Remove the battery case base plate while pushing ratchet to release the ratchet claw and the ratchet return. (Do not return it completely.)
- Return it sufficiently and adjust by slowly increasing the curtain speed.

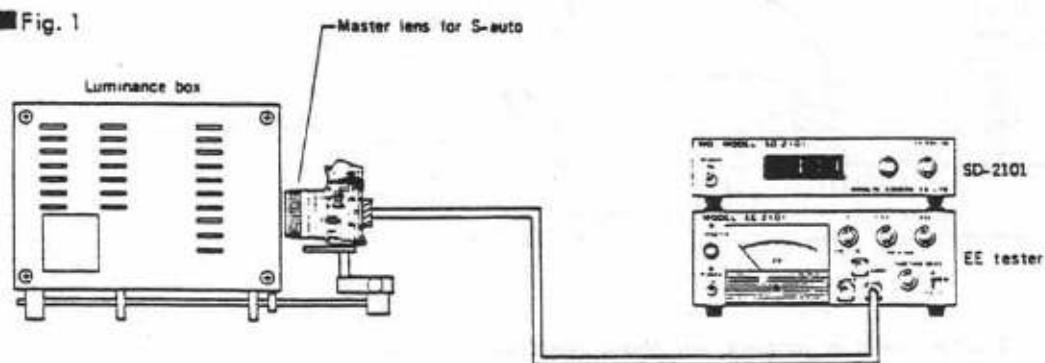
④ Adjustment of A-auto level, check of LED indication

- Measuring instruments: Luminance box (Model L-2101, L-222, L-223)
 - : EE tester (Model EE-2101, EE-2111)
 - : SS adaptor for EE tester (Model SD-2101)
 - : Master lens for S-auto (2005-0001-75)

■ Adjustment procedure

1. Set the camera and measuring instruments as follows.
 - After setting the master lens, turn it counterclockwise to put aside the looseness to one side.

Fig. 1



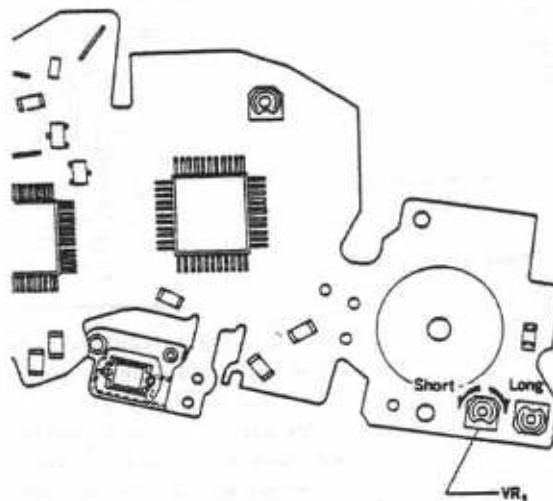
- Luminance box • Camera • Master lens • EE tester • SD-2101
- K value : 1.2 Shutter dial : A Aperture : F 5.6 K value dial : 1.2 Aperture switch : F 5.6
- # Luminance : EV 10, 15 ASA : 100 Distance : ∞ ASA dial : 100 Luminance switch : Same as
luminance
box

※ When using luminance box (L-222 or L-223), set it at EV 11, and use a ND filter (MINOLTA ND 50% FOR ADJUSTMENT).

2. Adjust and check as follows:

Step	Luminance	Shutter speed adjustment	EE level allowable range	Part adjusted	Indication allowable range (± 0.5 EV)			
					1/60			
1	EV 10	34 ms	—	VR ₄ (Fig. 2)	1/30			
					1/15			
2	EV 15	—	± 0.4 EV	(Check only)				

■ Fig. 2



■ Check and adjustment of release lock voltage and LED blink voltage

■ Check

① Release lock voltage	Standard	2.46±0.1V
② LED blink voltage	Standard	2.56±0.1V

• In case of out of standard above, adjust those as following procedure.

■ Measuring instruments: Constant voltage D.C power source (MODEL 524B, E-1, E-2)

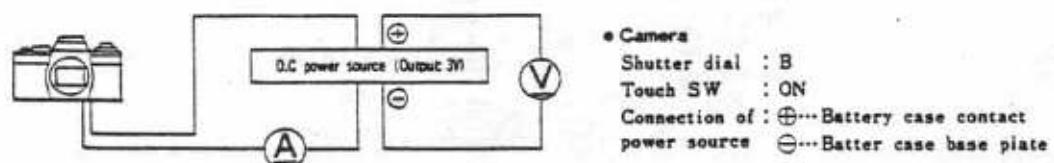
: Digital multimeter (Type 2508, 3476, 2507)

: Direct current tester

■ Checking procedure

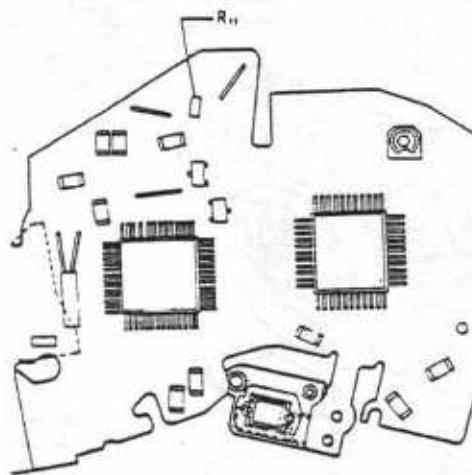
1. Check the current consumption at B setting (incl'd * indication) using measuring instruments as follows.

■ Fig. 1



2. Measure the release lock voltage while reducing slowly the voltage of D.C power source from 3V.
3. In case of out of standard, replace R_{11} (68-390K Ω).

■ Fig. 2



■ Checking high and low shutter speed limits

■ Measuring instrument: Shutter tester (Model S-2101, FS-1DMN4)

- ① High shutter speed limit (shutter speeds in other than high luminance operation in A mode.)
 • Check the shutter speed with the shutter dial set to A.

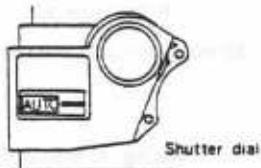
Standard	0.69~1.38ms
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- ② Low shutter speed limit (shutter speeds in other than low luminance operation in A mode.)
 • Set the shutter dial to A, and then check the exposure time with light to the receiver interrupted.

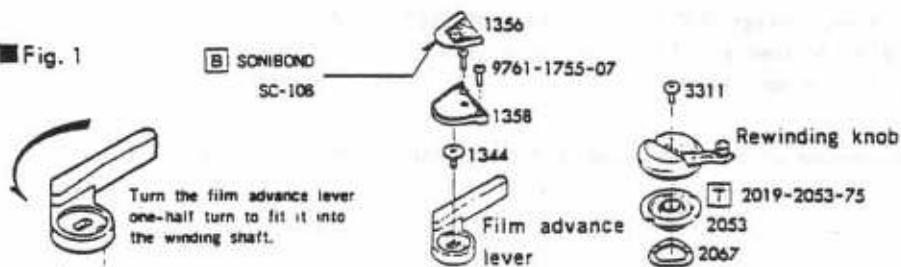
Standard	Within 5 sec.
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■ External parts (completion)

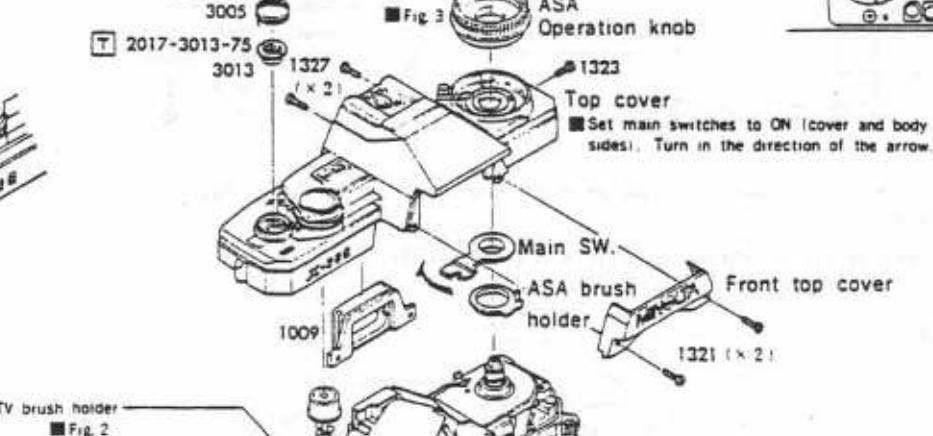
■Fig. 2 TV brush holder position



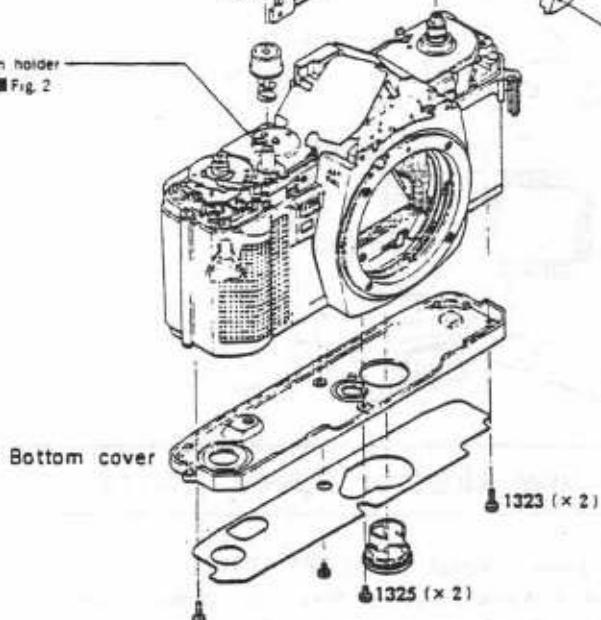
■Fig. 1



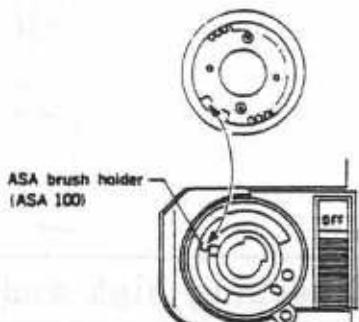
■Fig. 1
3005
2017-3013-75
3013



■Fig. 2



■Fig. 3



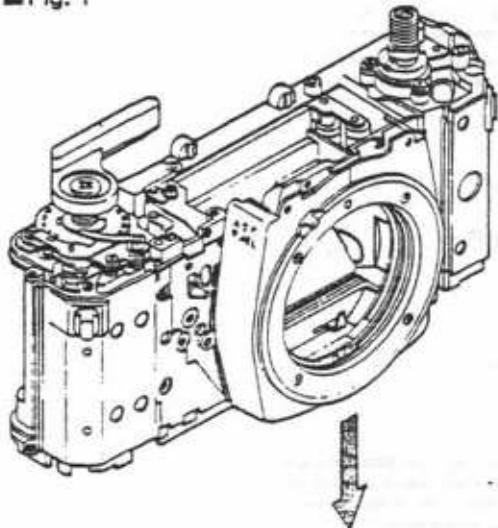
■ Shutter block adjustment

■ Measuring instruments: Camera standard tester (Model ST-5101)
 : Shutter tester (Model S-2101, FS-1DMN4)

■ Preparations

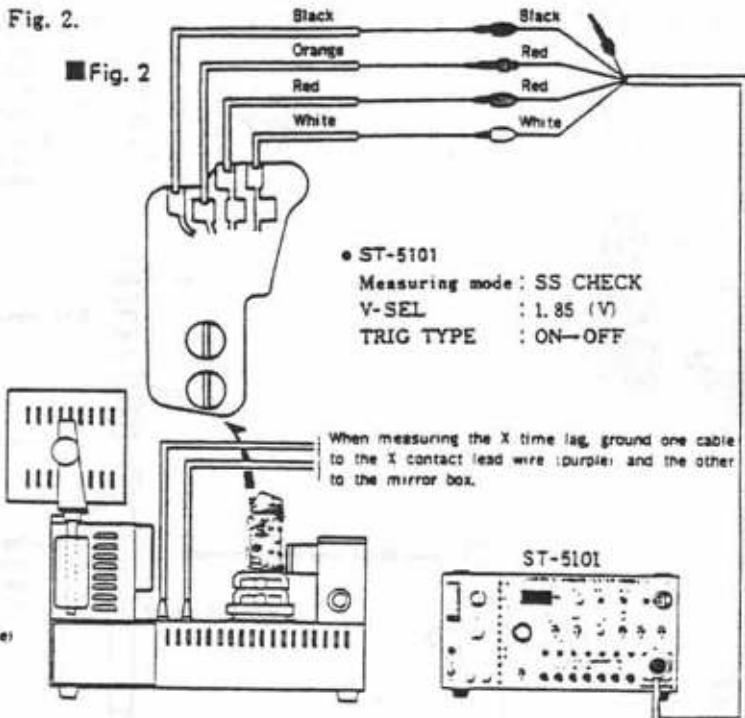
1. Mount the shutter onto the front base plate block and install it onto the body (as shown in Fig. 1).
2. Connect the tester as shown in Fig. 2.

■ Fig. 1



Operate the shutter as described on P. 15. (2024 Repair Guide)

■ Fig. 2



■ Adjustment procedure

① Curtain speed adjustment

1. Set the SS-SEL of ST-5101 to 1000 and adjust by turning the curtain spring cylinder shaft so that both curtain speeds are $11 \pm 0.3 \text{ ms}$. (Fig. 3)
- When the curtain is not open, shift SS-SEL to 60 and make a rough adjustment beforehand so that both curtain speeds are about 12 ms, and then adjust again with the SS-SEL set to 1000.

② Shutter speed adjustment

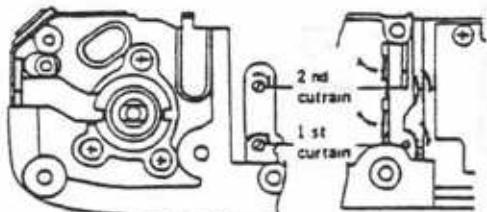
1. With the SS-SEL set to 1000, release the shutter and adjust by turning the S₁ eccentric pin so that the shutter tester indicates 0.98 ms . (Fig. 4)

③ X time lag adjustment

1. Connect the synchro cord of the shutter tester to the camera. (Fig. 2)
2. With the SS-SEL set to 60, release the shutter and check to be sure that the speed is 0.4 ms or more in range A and 2.4 ms or more in range B.

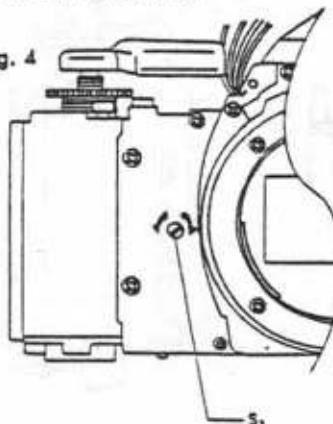
To make the adjustment, bend the end of the X contact.

■ Fig. 3



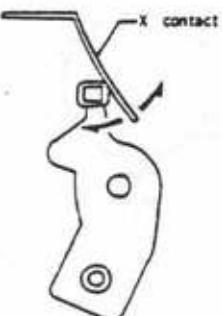
• Increasing the curtain speed

■ Fig. 4



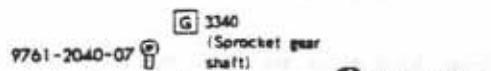
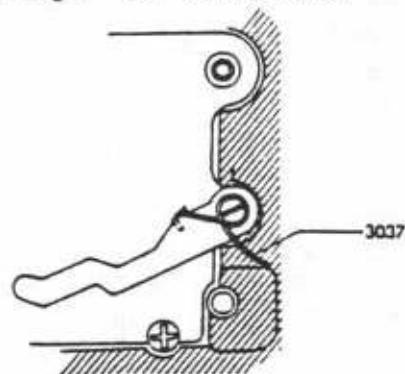
• Decreasing the curtain speed

■ Fig. 5



1 Spool, sprocket, winding base plate A

■ Fig. 1 3037 spring setting



■ Fig. 1

Winding base plate A

■ Set it onto the body with the sprocket gear (3055) in position. Take care not to allow gear disengagement.

■ Set the sprocket as shown in Fig. 2, and fit winding base plate A.



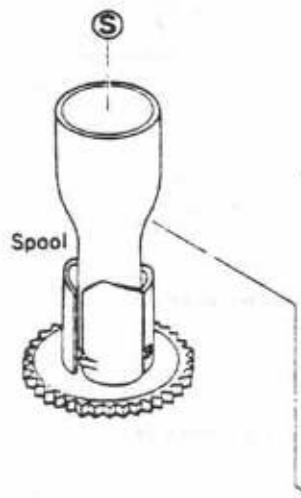
■ Positioning (P. 2)

3053

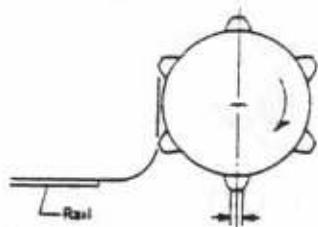
Groove

Engage with the sprocket clutch, keeping the groove parallel with the body. The bottom claws must be as shown below.

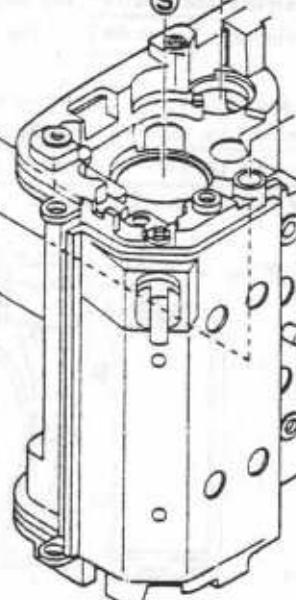
Toward film side



■ Fig. 2



3421



■ Fig. 3 Installing direction of E-ring

Push completely

3421

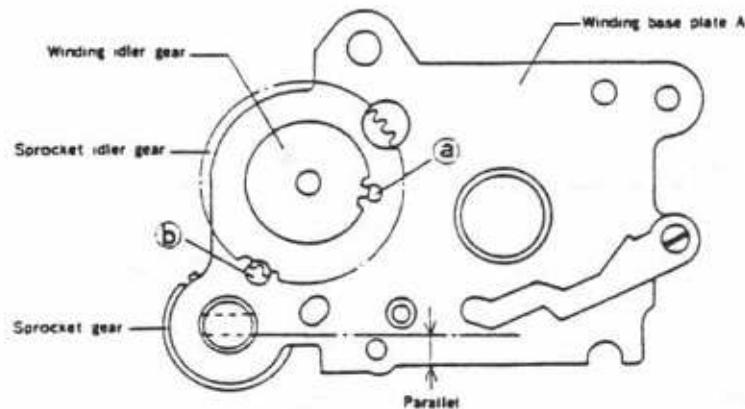
9721-0150-13



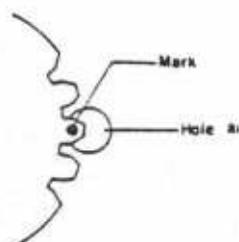
Lens side

■ Sprocket gear positioning procedure

■Fig. 1



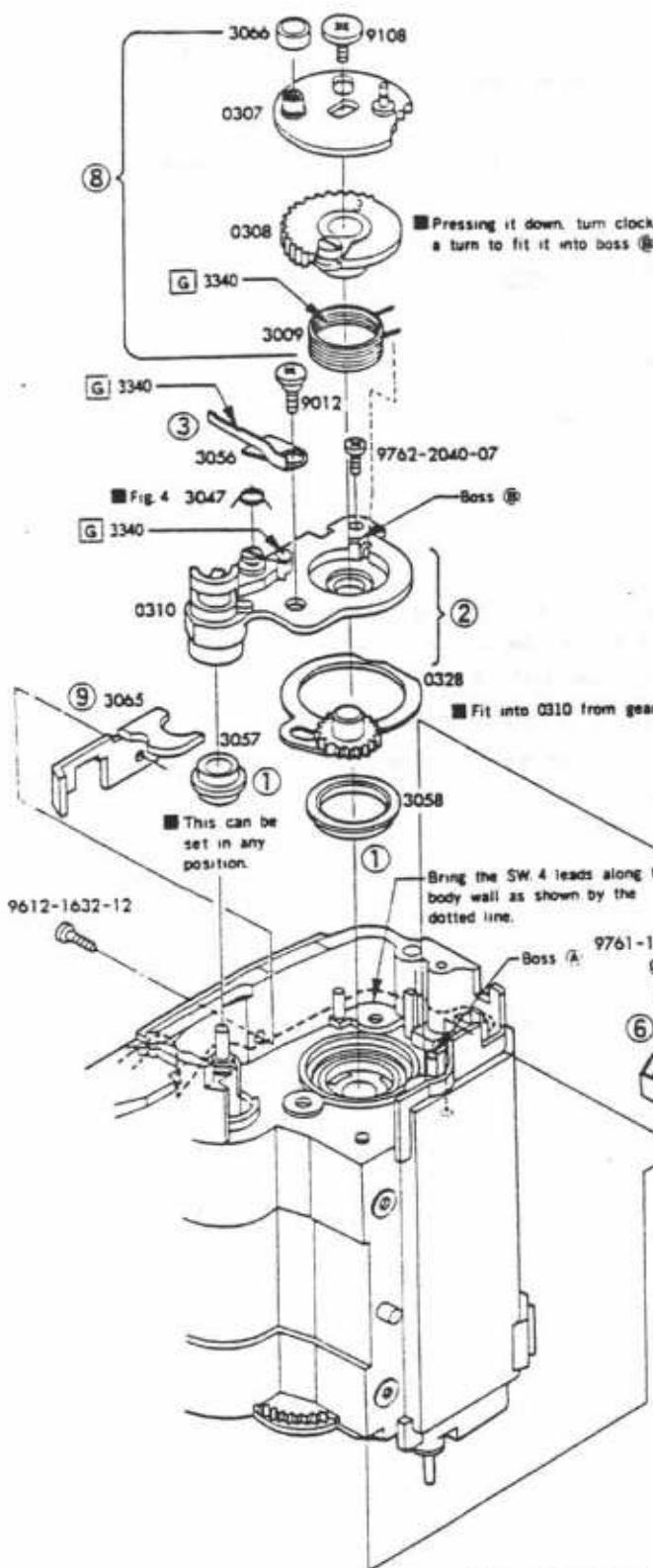
■Fig. 2



1. With the winding idler gear crest fitted in hole ② of winding base plate A and with the sprocket idler gear bottom fitted in hole ④, set the sprocket gear so that the shaft under the sprocket gear is parallel with winding base plate A.
2. Then, put a mark on the tooth of the winding idler at hole ②, as shown in Fig. 2.
• After marking the winding idler gear, align the mark with hole ② and set the sprocket gear as shown in Fig. 1.

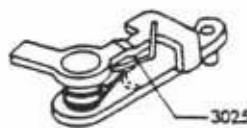
2 Winding shaft

Assemble the parts in the order ①~⑨



■ Do not allow it to ride on the winding gear.
(Fit the winding shaft, allowing it to move in the direction of the arrow.)

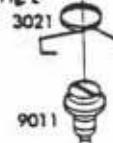
■ Fig. 1 3025 spring setting



■ Fig. 2 3021 spring setting



■ Fig. 2



■ Set the 4 parts together, as shown in Fig. 1, prior to installation

This should be closer to the film than to 3027.

■ Fig. 3

3040 spring setting



■ Fig. 4

3047 spring setting

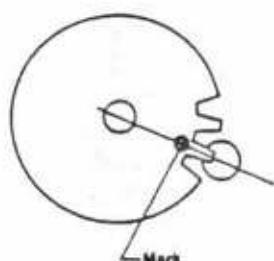


■ Fig. 3

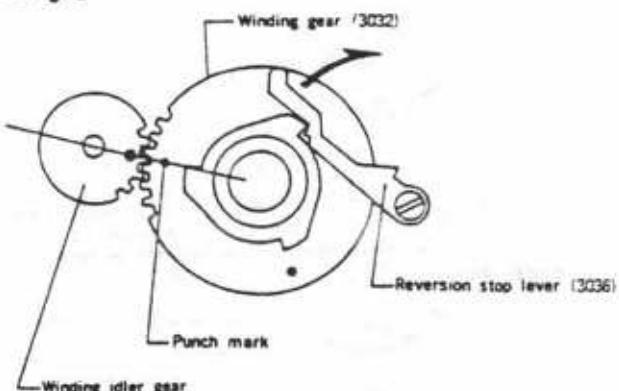
■ Fig. 4

■ Winding gear positioning procedure

■Fig. 1 Winding idler gear position



■Fig. 2

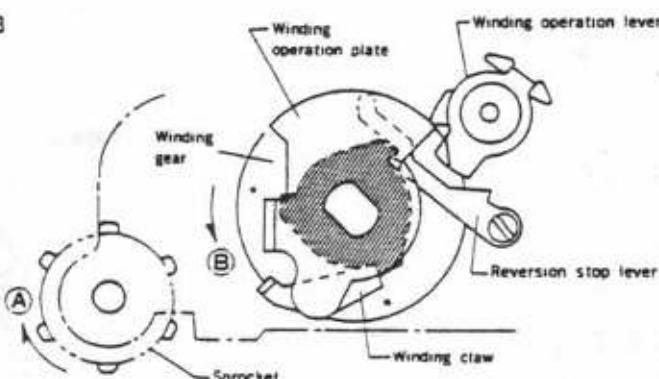


1. Make sure that the winding idler gear is positioned as shown in Fig. 1.
2. Allow 3036 to move in the direction of the arrow, then set the winding gear so that the punch mark of the winding gear is aligned with the mark of the winding idler gear. (Fig. 2)

■ Reversion stop lever stop timing adjustment

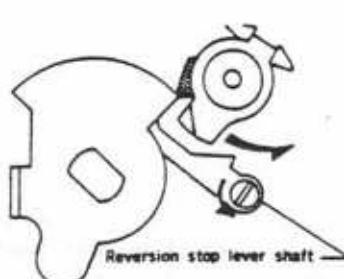
1. Position the winding operation plate as shown in Fig. 3, and temporarily set the winding operation lever.
2. With the winding claw and reversion stop lever fitted into the winding gear as shown in Fig. 3, press the winding operation plate in the direction of arrow ② while applying a load to the sprocket in the direction of arrow ① so that the winding claw is set securely onto the winding gear.

■Fig. 3

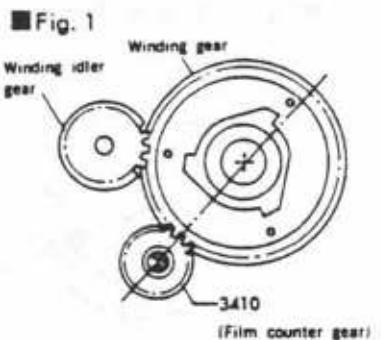
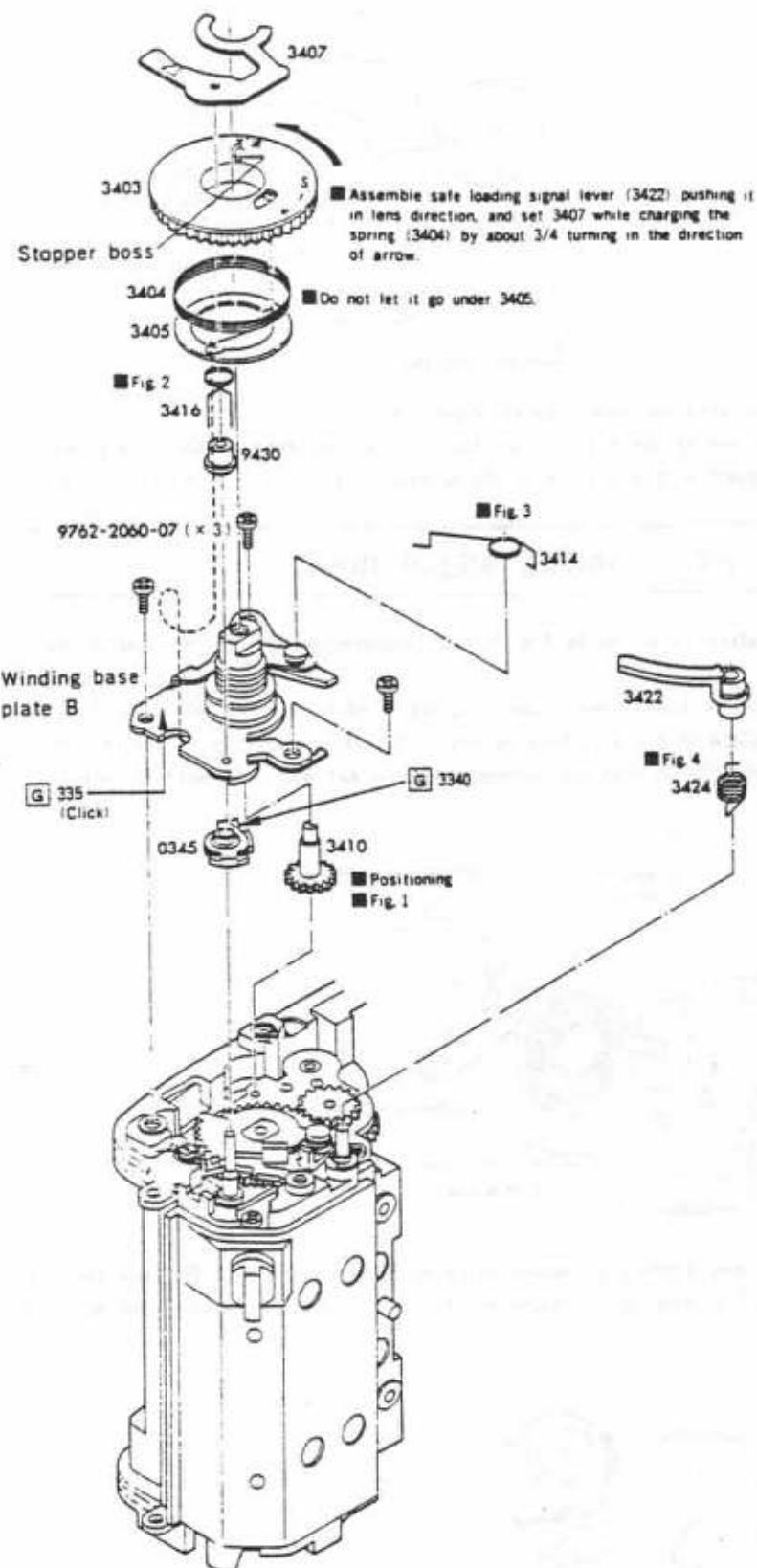


3. Applying a load to the sprocket and winding operation plate as shown by ① and ②, turn the reversion stop lever shaft until the winding operation lever is disengaged from the winding operation plate. (Fig. 4)

■Fig. 4

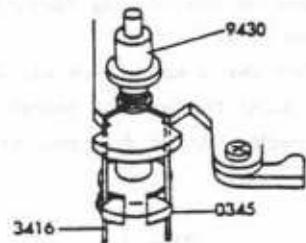


③ Winding base plate B



■ Make sure that the punch mark of the winding gear is correctly facing the center of the winding idler gear, and then set 3410 so that the V groove is positioned as shown above.

■ Fig. 2 3416 spring setting



■ Fig. 3 3414 spring setting



■ Fig. 4 3424 spring setting

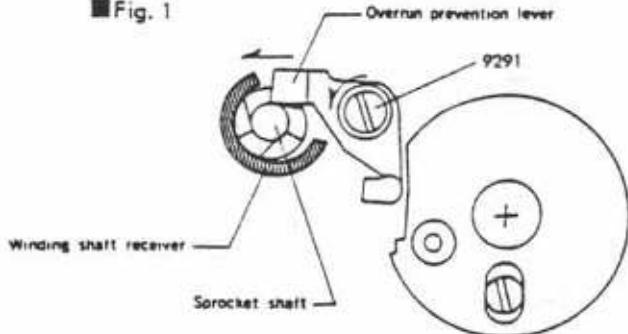


■ After completion of the assembly work, mount the film advance lever and carry out the adjustments and checks on P. 6, 7, 8.

■ Overrun eccentric pin adjustment

1. After winding, hold the film advance lever and turn the eccentric pin (9291) counterclockwise until the sprocket shaft (3052) touches the winding shaft receiver. (Fig. 1)
2. Return the winding lever slightly, and then wind it again to set it in the condition shown in Fig. 2.

■Fig. 1

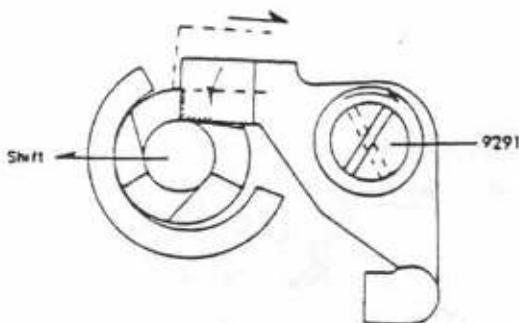


■Fig. 2



3. Then, shift the sprocket shaft by finger toward the body center to set it in the condition shown in Fig. 3, and slowly turn the eccentric pin (9291) clockwise until the overrun prevention lever is engaged with the ratchet of the sprocket shaft.

■Fig. 3



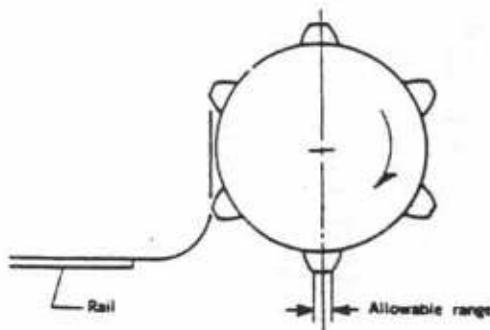
• **Checking adjustment:** During the winding lever operation, the end of the overrun prevention lever should not be caught by the sprocket claw. After winding is completed, the lever should be engaged with the claw.

■ Winding mechanism check

① Position of sprocket claws

After winding, hold the winding lever and return the sprocket in the direction of the arrow, as shown in Fig. 1. The sprocket claw positions should then be as illustrated.

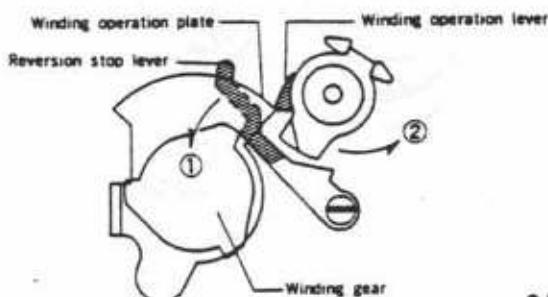
■Fig. 1



② Reversion stop lever timing

Slowly turn the film advance lever while applying a load to the sprocket. The winding operation lever should disengage from the winding operation plate after (or at the same time) the second step of the reversion stop lever begins to engage with the claw of the winding gear.

■Fig. 2

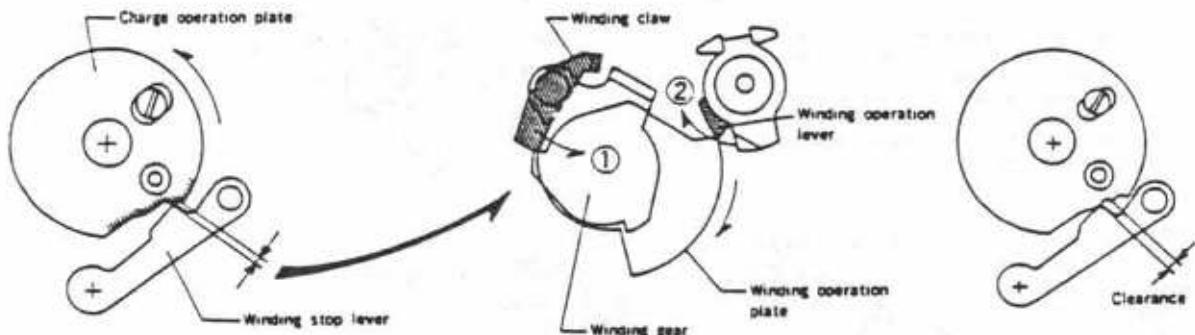


• Check through the clearance of the strap hanger screw.

③ Check and adjustment of winding operation lever timing

- After winding completion, slowly return the film advance lever. The winding stop lever should engage on the 1st stop position of the charge operation plate. Before it engages on the 2nd stop position, ① the winding claw and ② the winding operation lever should disengage from the winding operation plate. The order of ① and ② is reversible.
- And also make sure that a clearance should be visible between winding stop lever and charge operation plate after winding stop lever engages with the 2nd stop position of charge operation plate.

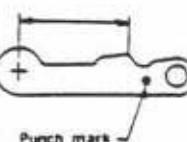
■Fig. 3



If adjustment is not made well as mentioned above, replace winding stop lever with a new one.

Timing failure of winding operation lever may occur by replacing parts of winding mech. with accumulated tolerance of each part.

■Fig. 4



Types of winding stop lever-A set

Parts No.	Mark	L:mm
2017-0312-01	no marked	8.6
2017-0322-01	marked	8.8

■Note:

The following symptoms may occur by replacing parts of the winding stop lever A-set even timing of winding operation lever is normal.

① The symptom of replacing 0322-01 by 0312-01.

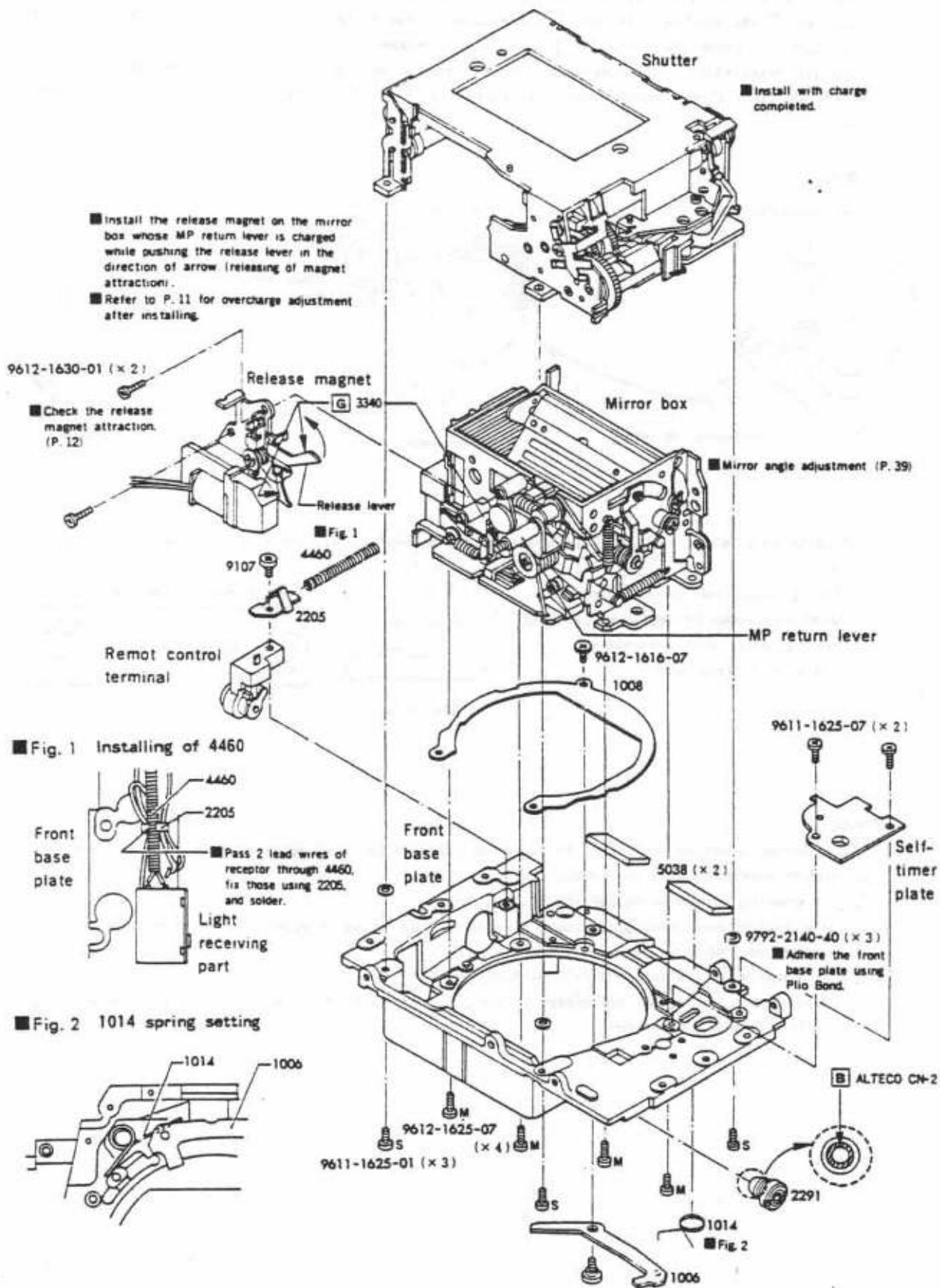
Idle winding may takes place cause of winding claw is not engaged even winding stop lever engaged on 2nd stop position.

② The symptom of replacing 0312-01 by 0322-01.

Winding stop lever may not engage on the 2nd stop position or no clearance appears even winding stop lever engaged.

4 Front base plate block assembly-1

■ Refer to the arrangement of the lead wires on the next page.

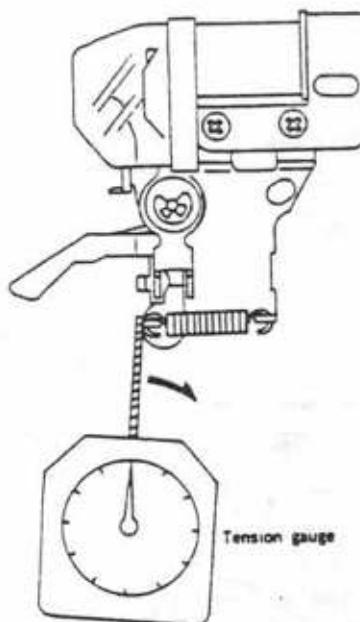


■ Release magnet attraction check

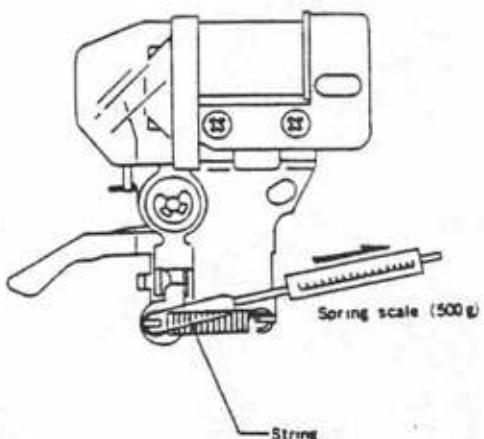
■ Measuring instruments: Constant voltage D.C power supply (Model 524B, E-1, E-2)
: Dial tension gauge (500 g, 300 g)

■ Checking procedure

■ Fig. 1 Attraction



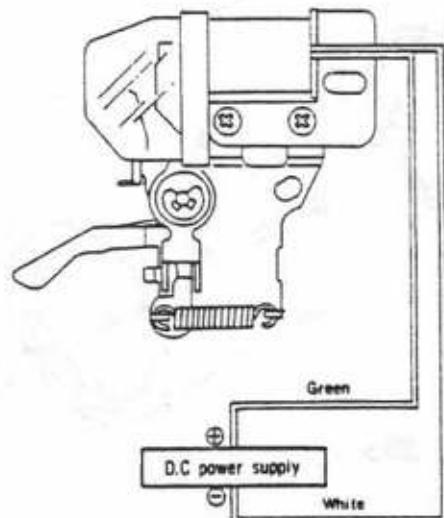
■ Fig. 2 Attraction



Standard | 150 g or more

- Attraction check.....As shown in Fig. 1, set a tension gauge to the release magnet, and then check the value 3 times when the contact piece separates.
(If a tension gauge of more than 270g is not available, a spring scale of about 500g can be used instead as shown in Fig. 2)

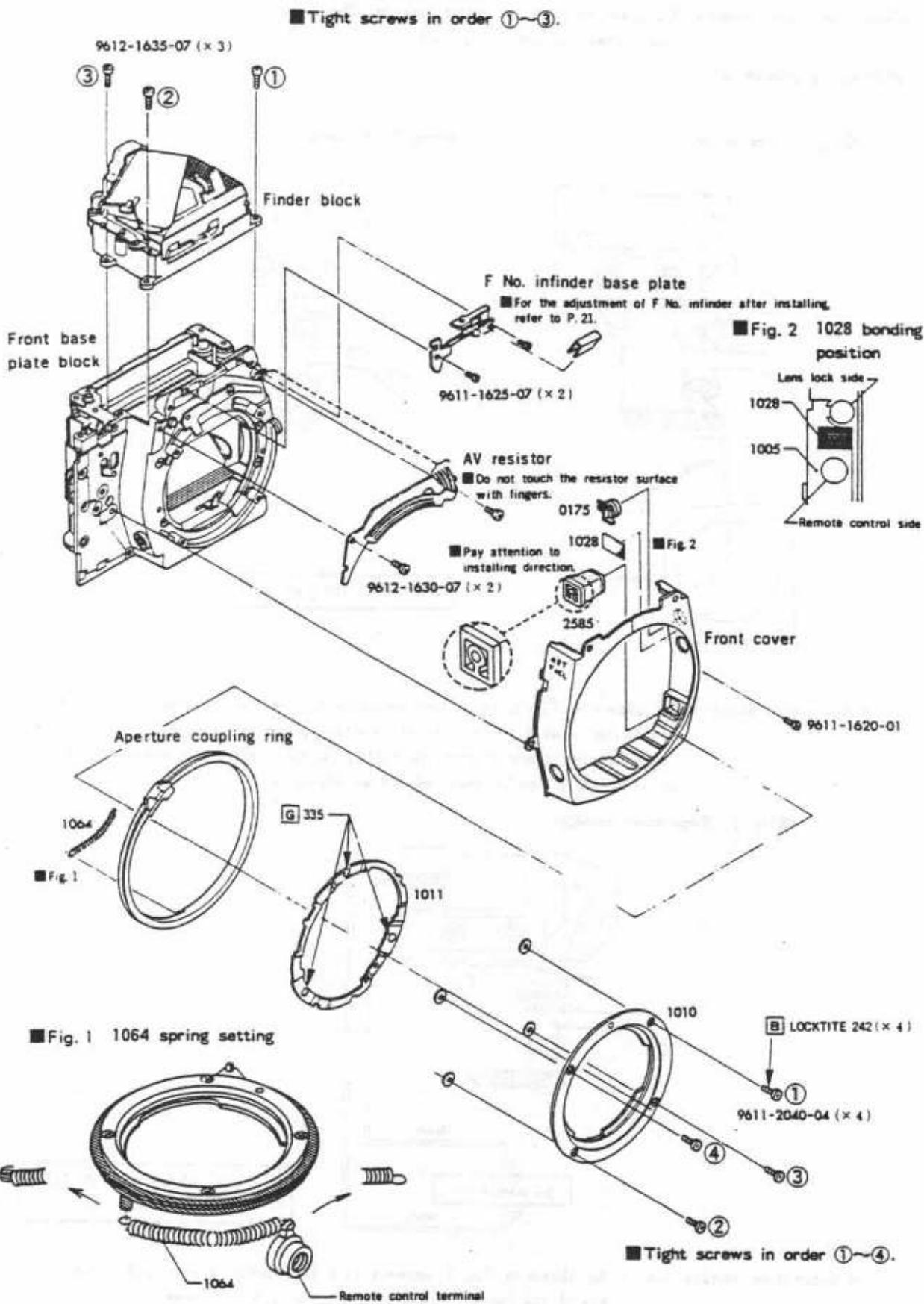
■ Fig. 3 Separation voltage



Standard | Separates at 1.8V or less

- Separation voltage check...As shown in Fig. 3, connect to a D.C power supply and check to see if the contact piece separates at 1.8 V or less.

5 Front base plate block assembly-2



⑥ Front base plate block assembly

■ After completion of assembly, perform the shutter gear position and shutter charge adjustments.

(P. 15, 16)

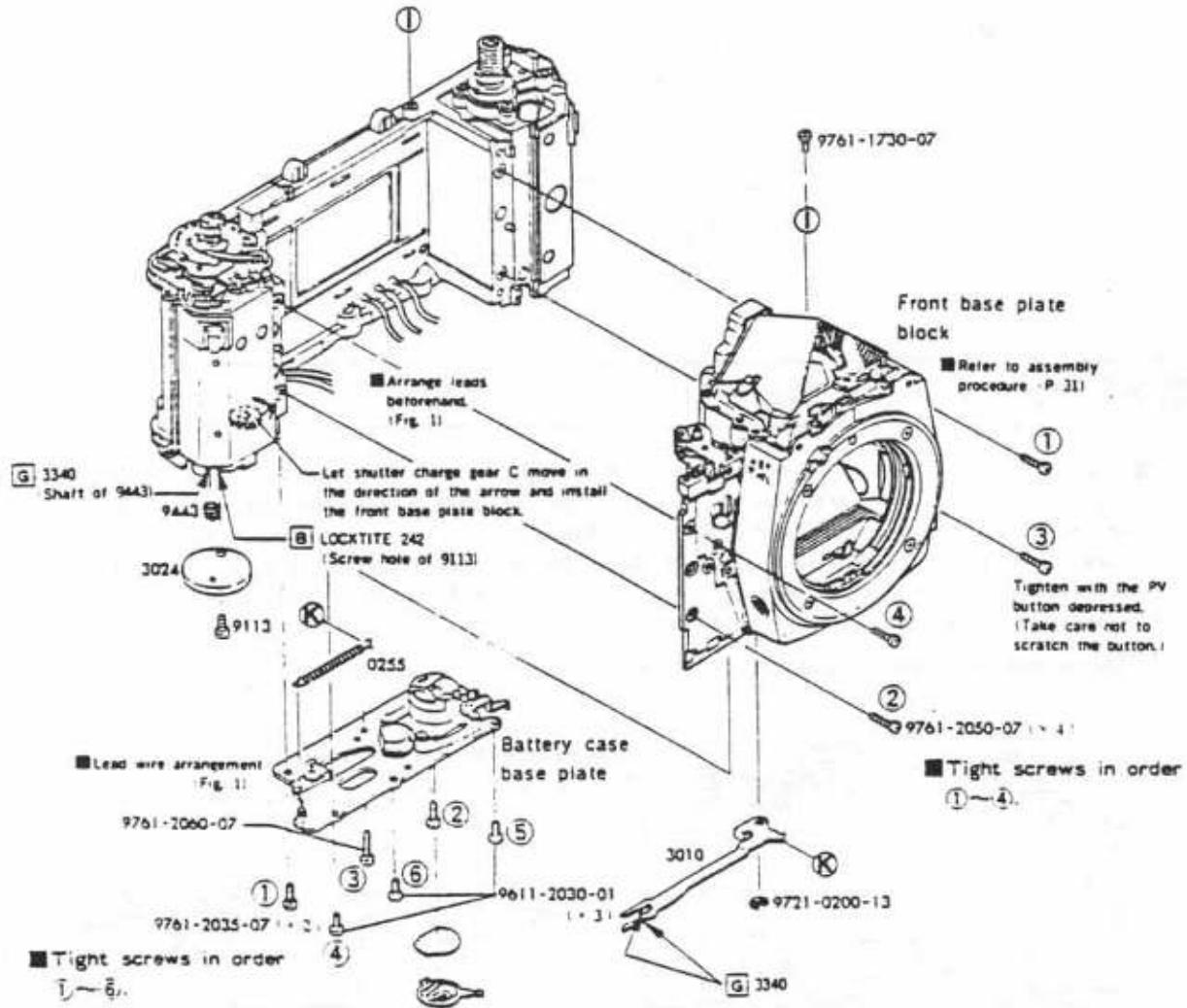
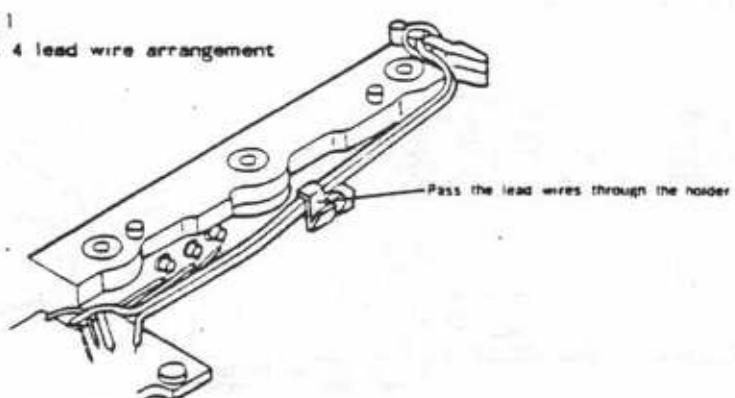


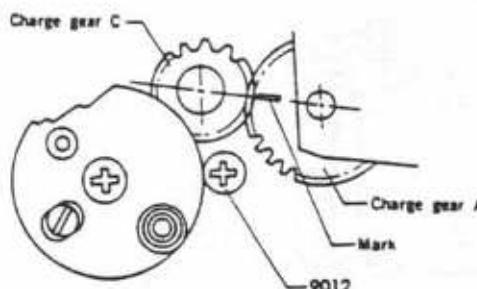
Fig. 1
SW. 4 lead wire arrangement



■ Shutter gear position adjustment

- Engage the gears so that the mark of charge gear A faces the center of charge gear C, and tighten 9012. The gear engagement clearance should be 0.1~0.2 mm.

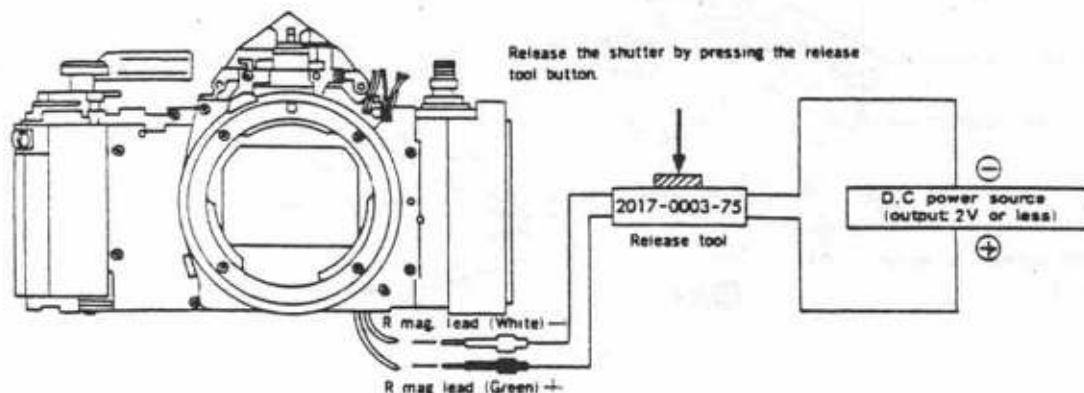
■Fig. 1



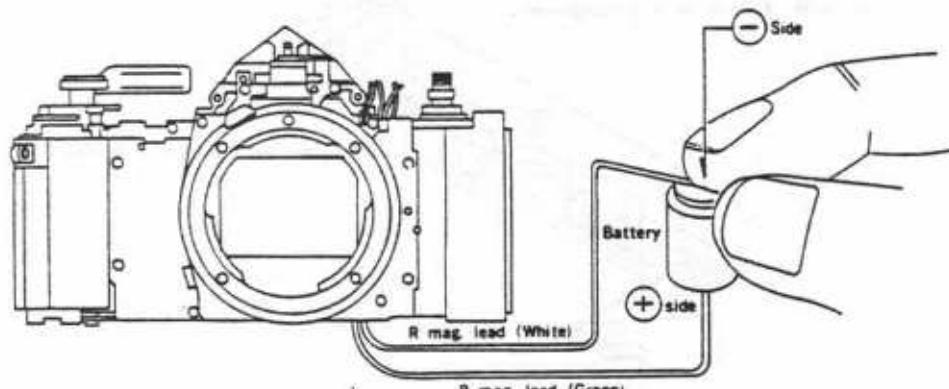
■ Shutter release procedure

■ In this camera, the mirror operation mechanism is started with the separation of the release magnet (R Mag). Therefore, after mounting the shutter block on the body, the shutter cannot be released unless the flexible P.C board is installed with the wiring completed. For this reason, the shutter should be released by the following method when performing any checking or adjustments, such as for winding, mirror box, shutter release, etc., after assembling the front base plate block as shown on P. 14.

- By using a release tool (2017-0003-75)



- By using a battery

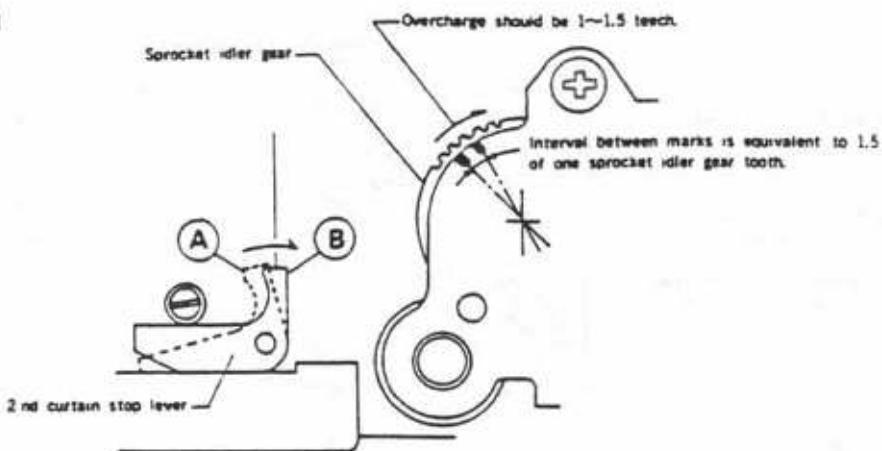


■ Caution: In both methods ① and ②, supply power until the completion of shutter operation. (Otherwise the shutter tester may fail to give a correct indication.)

■ Shutter charge adjustment

- Slowly turn the film advance lever and check the over-charge from the time the 2nd curtain is stopped (the 2nd curtain stop lever moves from ① to ②, as shown below) until the film advance lever stops by checking the movement of the sprocket idler gear.

■Fig. 1

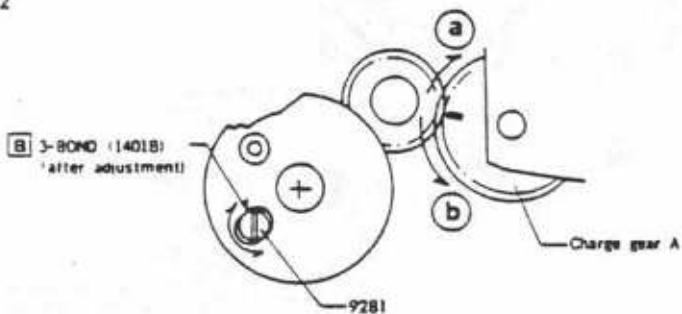


Caution: If the winding operation is not smooth, or if the overcharge exceeds two teeth, immediately stop winding and adjust.

■ Adjustment procedure

- Overcharge is less than 1 tooth.....Turn the eccentric pin (9281) counterclockwise.
- Overcharge is over 1.5 teethTurn the eccentric pin (9281) clockwise.

■Fig. 2

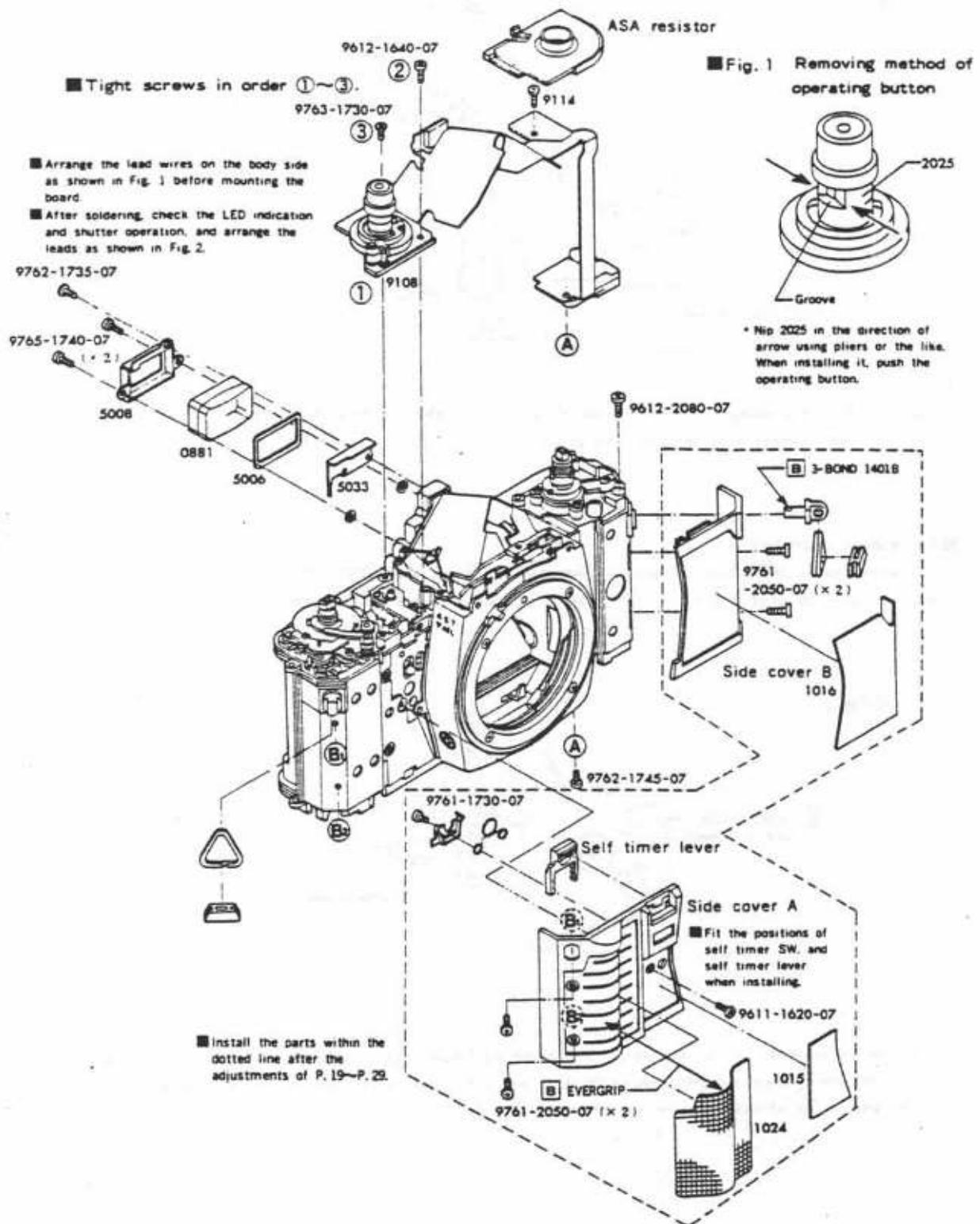


- If the adjustment by the eccentric pin is not sufficient, shift charge gear A by one tooth.
(In the case of an undercharge, shift it in the direction of (a), and in the case of an over-charge, in the direction of (b), as shown in Fig. 2.)

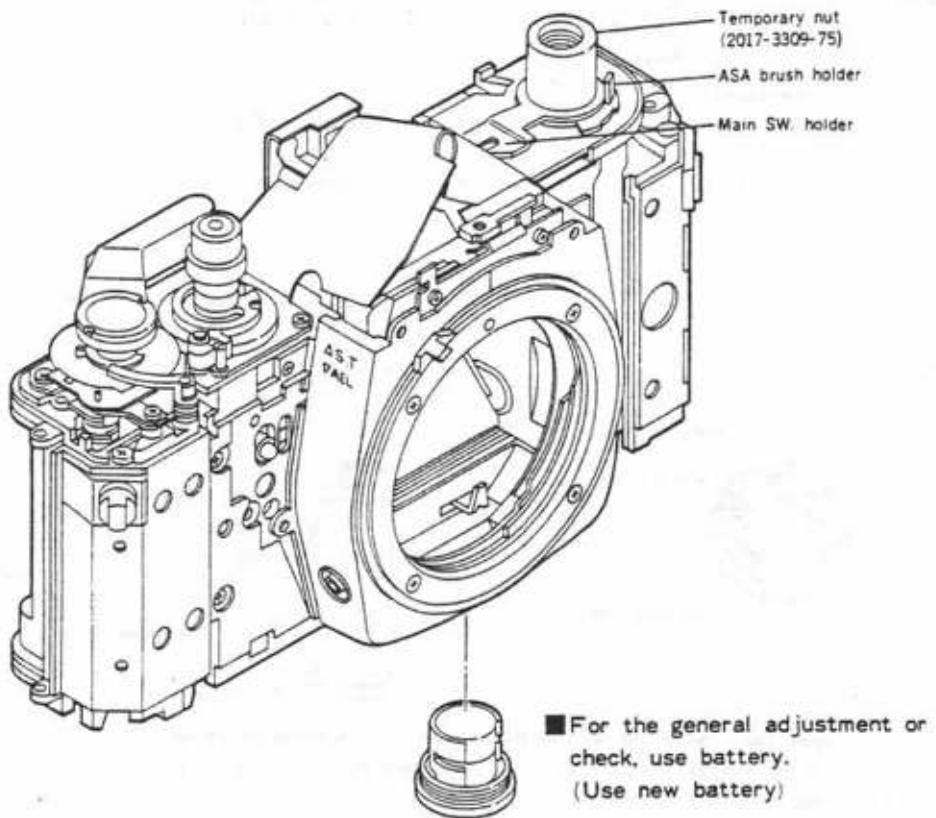
7 Flexible P.C board installation

■ After installing the flexible P.C board and soldering the lead wires, carry out the adjustment of P. 19~29.

■ If the shutter block has been disassembled, adjust it before mounting the circuit board. (P. 36)



■ Preparation for adjustments



■ Body back adjustment

- Measuring instruments: Body back gauge
 - : Flat plate (for 2005)
 - : Dial gauge

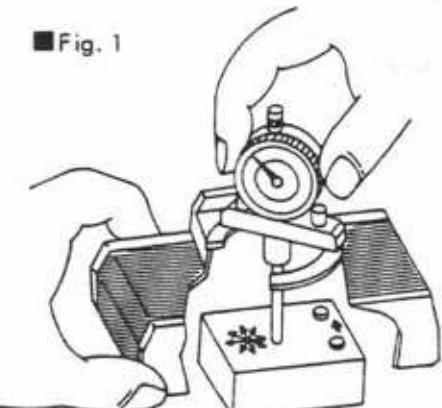
■ Adjustment procedure

Check and correct the flatness of the pressure plate contact surface before measuring the body back.

(Standard) 43.72 ± 0.01 mm
-0.02

- If the body back is lower than the standard value, insert adjusting washers under the bayonet mount.

■ Fig. 1



[Types of adjusting washers]

Part No.	2005-1061-81	2005-1062-81	2005-1063-81
Thickness (mm)	0.02	0.05	0.1

- If the body back is higher than the standard value, replace the bayonet mount with the bayonet mount used for repair (2017-1010-81) and adjust in combination with the adjusting washers.

The flange of the bayonet mount used for repair is 0.1 mm thinner than that of the regular bayonet mount (2017-1010-01).

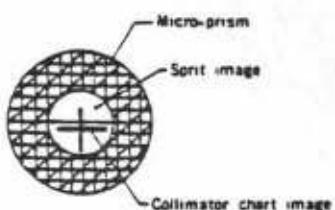
■ Viewfinder back adjustment

- Measuring instruments: 1000 mm collimator (Model RC-1000 I, II, III)
- : Master lens for 054 finder back adjustment (054-5202-79)
- : Magnifier

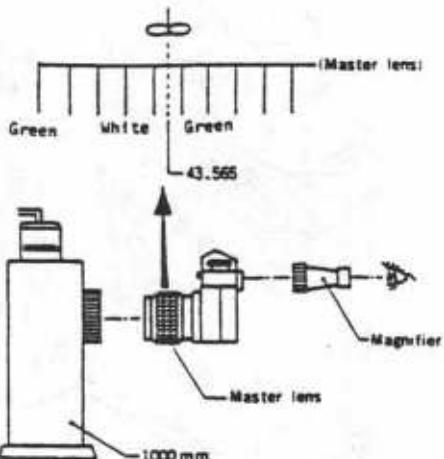
■ Adjustment procedure

1. Set the camera so that the chart image is as shown in Fig. 1, and set the scale of the master lens to 43.565.
- After setting the master lens, turn it counterclockwise to put aside the looseness to one side.

■ Fig. 1

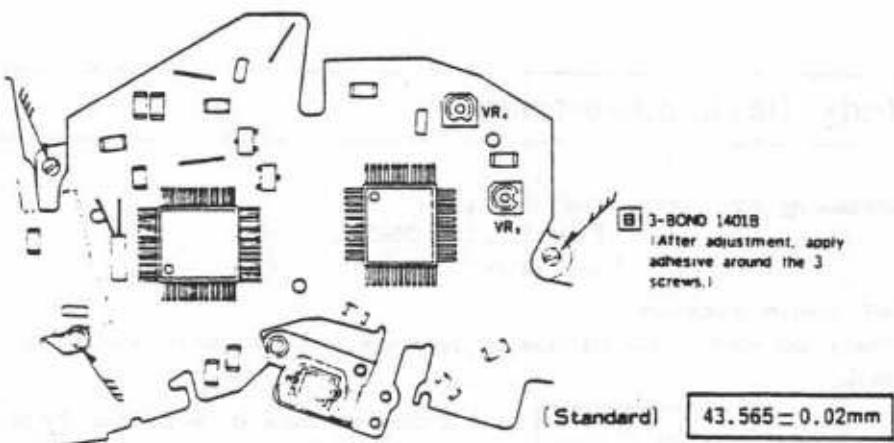


■ Fig. 2



2. Make sure that the scale of the master lens is positioned as shown in Fig. 2, and move the 3 adjusting screws of Fig. 3 up and down uniformly to adjust the vertical line of the chart image.

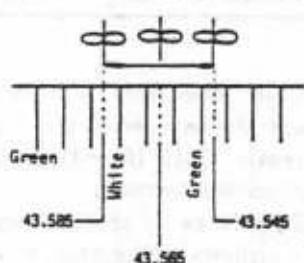
■ Fig. 3



- If the microprism is partially obscure, adjust the vertical balance by using the screws, taking care not to deflect the vertical line of the chart image.

3. When the helicoid of the master lens is turned to adjust the focus after operating the shutter several times, the scale position of the master lens should be as follows:

■ Fig. 4 Allowable range



■ Check and adjustment of release lock voltage and LED blink voltage

■ Check

① Release lock voltage	Standard	2.46 ± 0.1 V
② LED blink voltage	Standard	2.56 ± 0.1 V

• In case of out of standard above, adjust those as following procedure.

■ Measuring instruments: Constant voltage D.C power source (MODEL 524B, E-1, E-2)

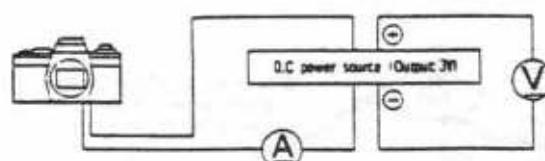
: Digital multimeter (Type 2508, 3476, 2507)

: Direct current tester

■ Checking procedure

1. Check the current consumption at B setting (incl'd * indication) using measuring instruments as follows.

■ Fig. 1



• Camera

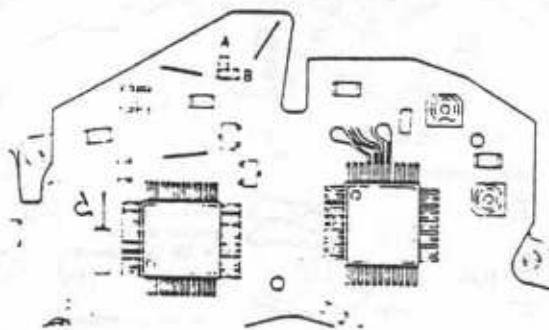
Shutter dial : B

Touch SW : ON

Connection of : Battery case contact power source Batter case base plate

2. Measure the release lock voltage while reducing slowly the voltage of D.C power source from 3V.
3. Choose a proper resistor (R_{11}) for B.C from the graph (next page) according to measured value (Checking procedure 1 & 2), and solder it on portion A or B in Fig. 2.
 - Note---Measuring temperature should be within the range of 25 ± 5 °C.

■ Fig. 2



■ Checking high and low shutter speed limits

■ Measuring instrument: Shutter tester (Model S-2101, FS-1DMN4)

- 1) High shutter speed limit (shutter speeds in other than high luminance operation in A mode.)
- Check the shutter speed with the shutter dial set to A.

Standard	$0.69 \sim 1.38$ ms
----------	---------------------

- 2) Low shutter speed limit (shutter speeds in other than low luminance operation in A mode.)

- Set the shutter dial to A, and then check the exposure time with light to the receiver interrupted.

Standard	Within 5 sec.
----------	---------------

■ Shutter assembly- I

Assemble the parts in the order ①—⑥

■ Fig. 1



2nd curtain
shutter gear
G 704 (Fig. 2)

■ Fig. 3



1st curtain
shutter gear
G 704 (Fig. 1)



■ Fig. 1

Charge gear A

Charge gear B



■ Positioning (Fig. 3)

2nd curtain
stop lever

9615-1416-07 (x 2)

■ 3-BOND
1401B

Curtain shaft

012

H

■ 3-BOND
1401B

2143

1st curtain spring cylinder

2nd curtain spring cylinder

Shutter curtain

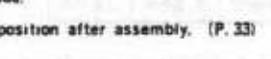
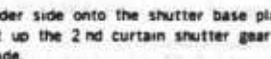
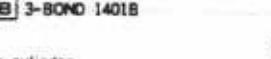
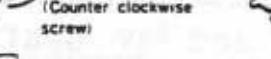
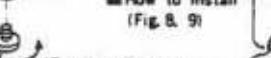
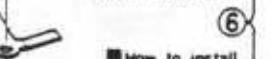
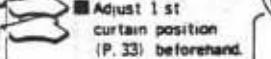
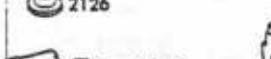
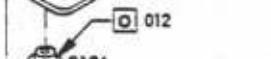
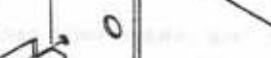
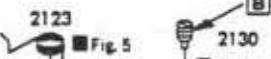
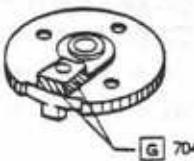
5

■ Fit the spring cylinder side onto the shutter base plate (refer to the next page), and set up the 2nd curtain shutter gear before fitting onto the curtain shaft side.

■ Adjust the curtain position after assembly. (P. 33)

■ Can be set in any position.

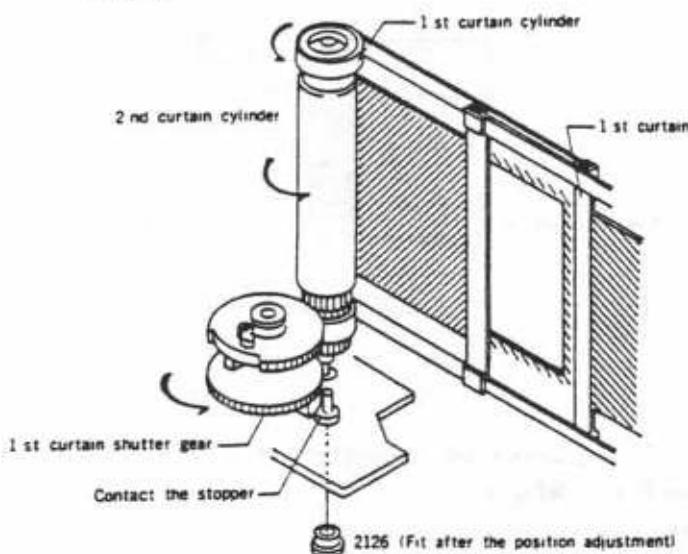
■ Fig. 2



■ 1st curtain position adjustment

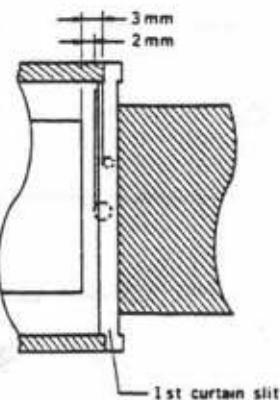
1. Turn the 2nd curtain cylinder to stop the 2nd curtain halfway. (Fig. 1)
2. Turn the 1st curtain shutter gear counterclockwise until it touches the stopper. Then turn the 1st curtain cylinder counterclockwise to position the 1st curtain slit as shown in Fig. 2.

■Fig. 1



■Fig. 2 1st curtain position

(with its travel completed)



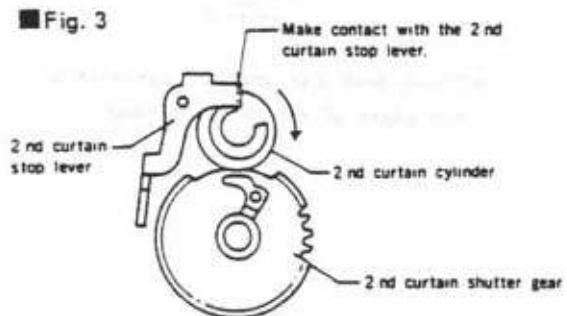
- Adjust so that the 1st curtain slit is positioned 2.5~3 mm from the picture frame.

3. Holding the 1st curtain cylinder to prevent deflection of the position shown in Fig. 2, fit 2126 and stop it with 2131 (curtain ribbon guide plate.....P. 31). After that, check for deflection of the position (Fig. 2)

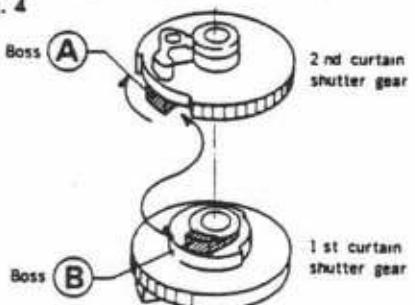
■ 2nd curtain position adjustment

1. Shift the 2nd curtain shutter gear upward and turn it to the position shown in Fig. 3. Turn the 2nd curtain cylinder clockwise and hold it in the position shown in Fig. 3.

■Fig. 3

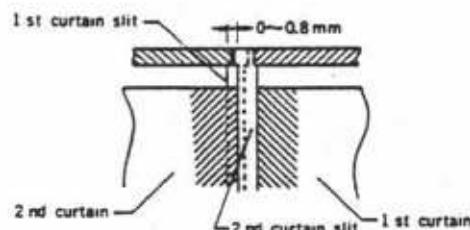


■Fig. 4



2. Turn the 2nd curtain shutter gear (Fig. 3) clockwise while pressing it down (slightly applying a force to the 2nd curtain cylinder clockwise) so that boss A is engaged with boss B.
3. Check to be sure that the 2nd curtain slit is positioned as shown in Fig. 5.

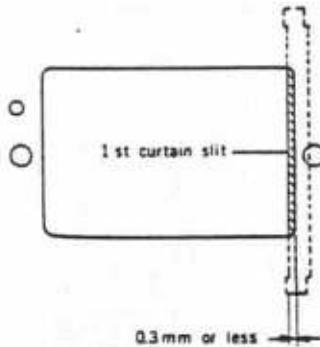
■Fig. 5 2nd curtain position (with its travel completed)



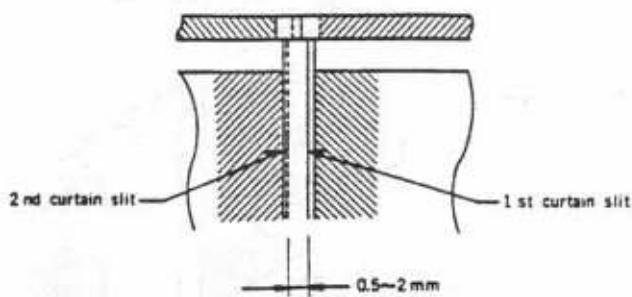
■ Checking curtain stop position (with winding completed)

① 1st curtain stop position

■ Fig. 1 (Slit remaining in picture frame)



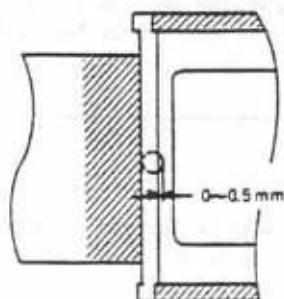
■ Fig. 2 (Overlapping of the curtains)



② 2nd curtain stop position

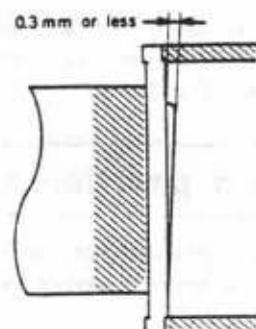
(check while letting the 1st curtain travel.)

■ Fig. 3 (Deflection from reference hole)



③ Curtain tilt (deflection from picture frame)

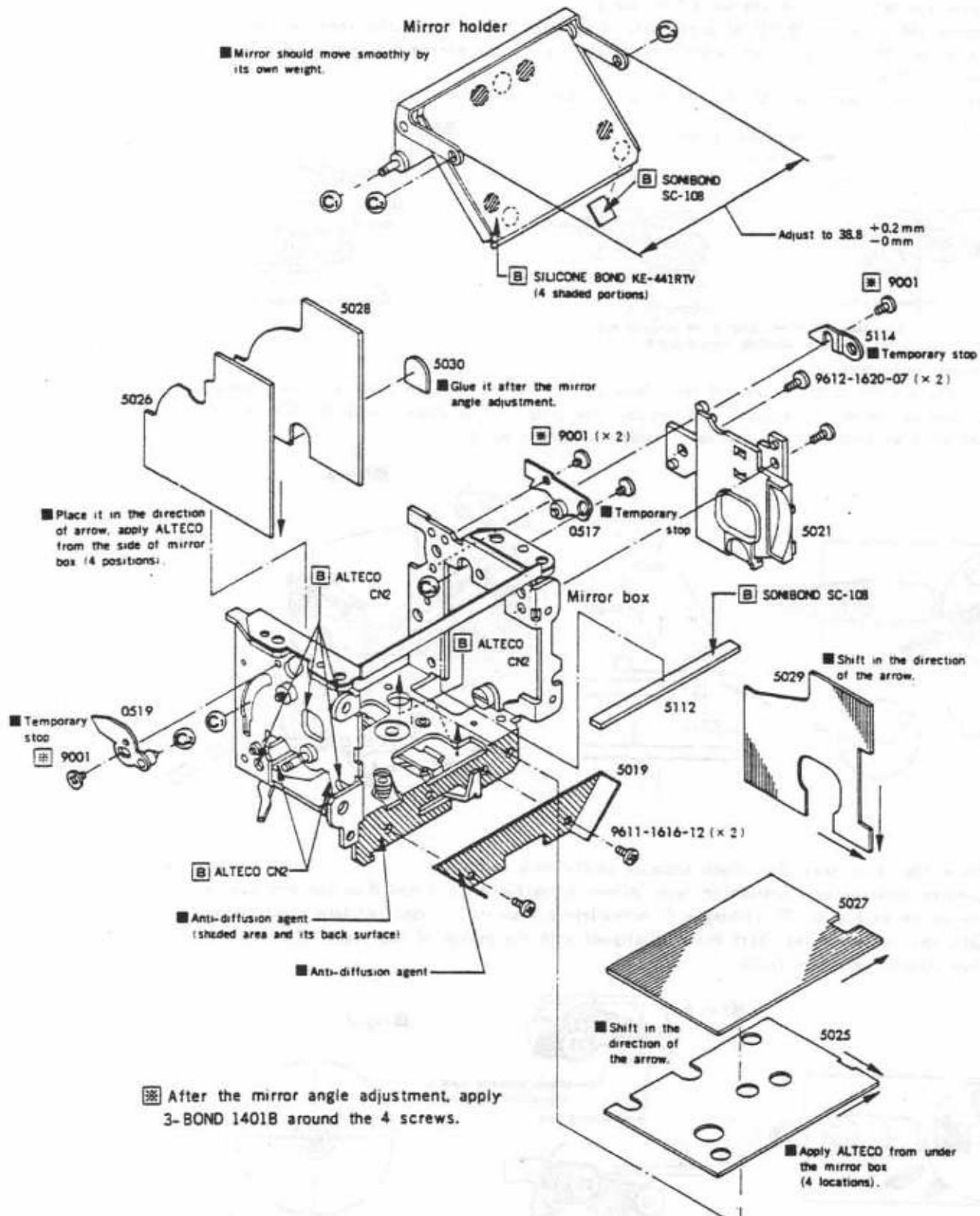
■ Fig. 4



- Check both 1st and 2nd curtains at the edges of the picture frame.

■ Mirror box assembly- I

- Dilute one part of anti-diffusion agent (FC-721) with ten parts of solvent (FC-77).



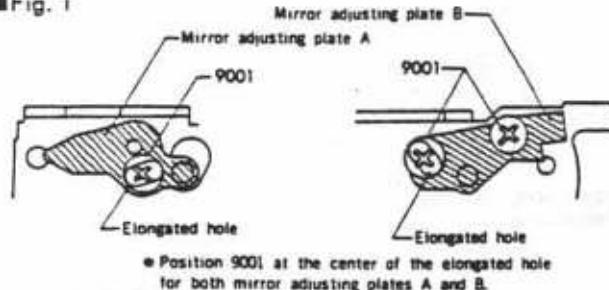
■ Mirror angle adjustment

■ Measuring instrument: Mirror angle adjuster (Model MA-III, II)

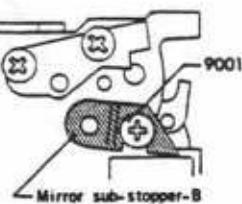
■ Preparations

1. Mount the mirror box on the front base plate.
2. Loosen the setscrew (9001) of mirror adjusting plate A and B, position them as shown in Fig. 1, and then slightly tighten 9001. Completely shift the mirror sub-stopper-B down as shown in Fig. 2.
3. Set the front base plate block onto the mirror angle adjuster.

■ Fig. 1



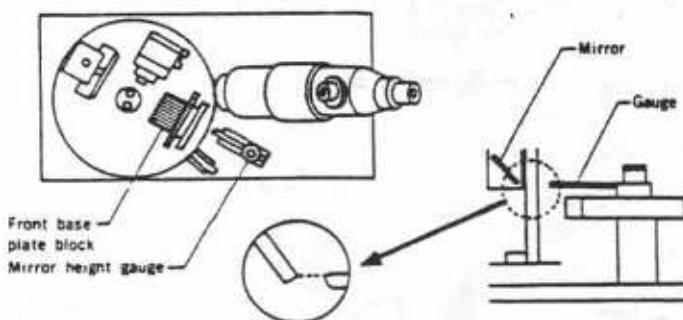
■ Fig. 2



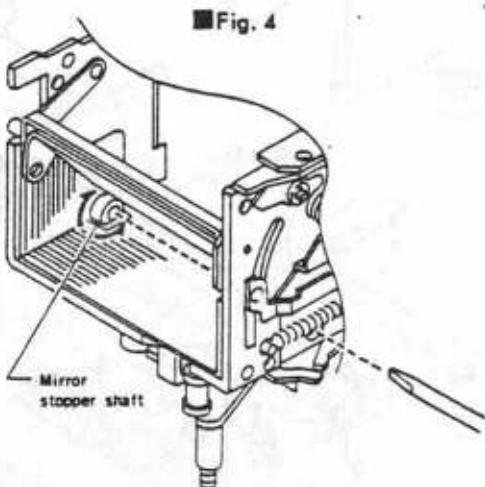
■ Adjustment procedure

1. Set the mirror height gauge and front base plate block opposite to each other and adjust by turning the mirror stopper shaft so that the gauge end is aligned with the mirror end. (Insert a screwdriver into the hole beside the mirror box.)

■ Fig. 3



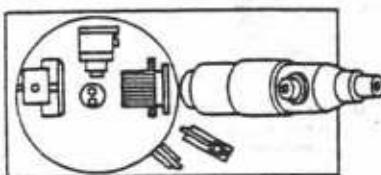
■ Fig. 4



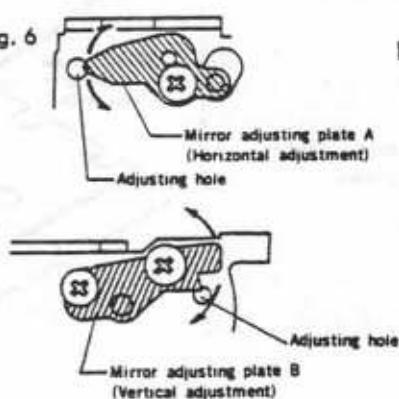
2. Place the front base plate block opposite to the auto collimator.

Looking into the auto collimator, move mirror adjusting plate A and B in the direction of the arrow in Fig. 6. (By turning a \oplus screwdriver with its tip inserted into adjusting hole) until the center of the chart image is aligned with the center of the cross (Fig. 7), and then tighten setscrew (9001).

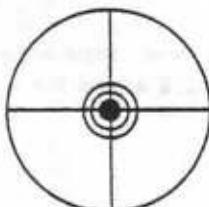
■ Fig. 5



■ Fig. 6

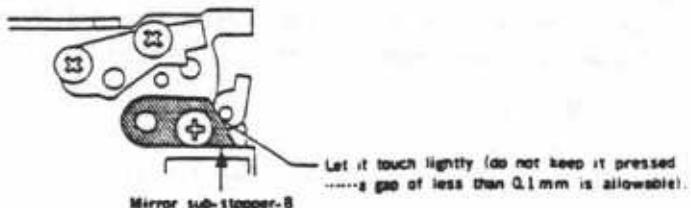


■ Fig. 7



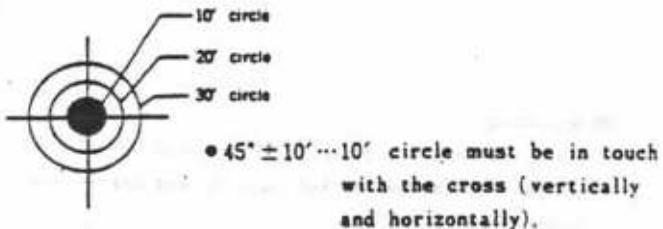
3. Push up the mirror sub-stopper-B until its end lightly touches the mirror operation lever pin, and then tighten the setscrew.

■ Fig. 8



4. Operate the mirror several and make sure that the chart image is within the standard $45^\circ \pm 10'$

■ Fig. 9



• If it is not within the standard $45^\circ \pm 10'$, perform adjustments 1-3 again.

5. After completing the adjustment, apply screw-lock (3-BOND 1401B) to the screw head of mirror adjusting plates A, B, and the mirror sub-stopper, and adhere the flare prevention sheet B (5030... P. 37)

■ Sub materials

■ Grease

- #3340
- #335
- #704

■ Anti-diffusion agent

- FC-721

(Dilute with solvent FC-77 by 1:10)

■ Oil

- #012

■ Adhesives

- 3-BOND 1401B
- PLIOBOND
- SILICON-BOND KE-441RTV
- ALTECO CN2
- LOCKTITE 242
- SONIBOND SC-108
- EVERGRIP

■ Cleaner

- FLONSOLVE

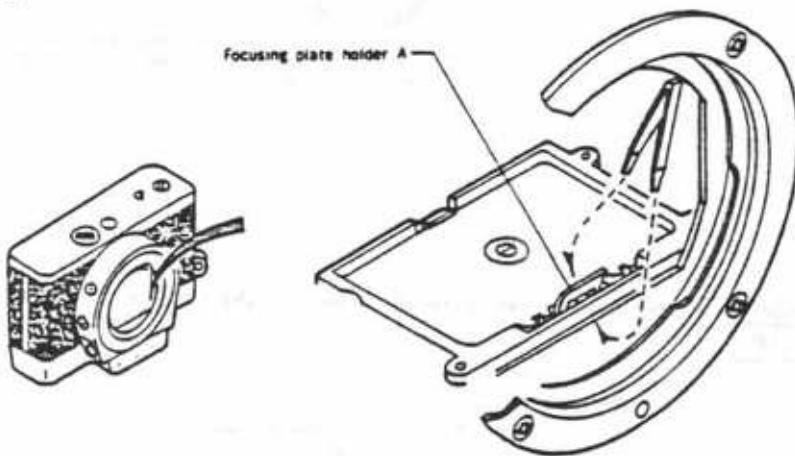
■ Focusing plate replacement procedure

■ For view finder cleaning without camera disassembly or focusing plate replacement follow the procedure given below.

■ Removal

Insert the tweezers between the focusing plate and focusing plate holder A. Slightly tilt the tweezers to raise the focusing plate for removal.

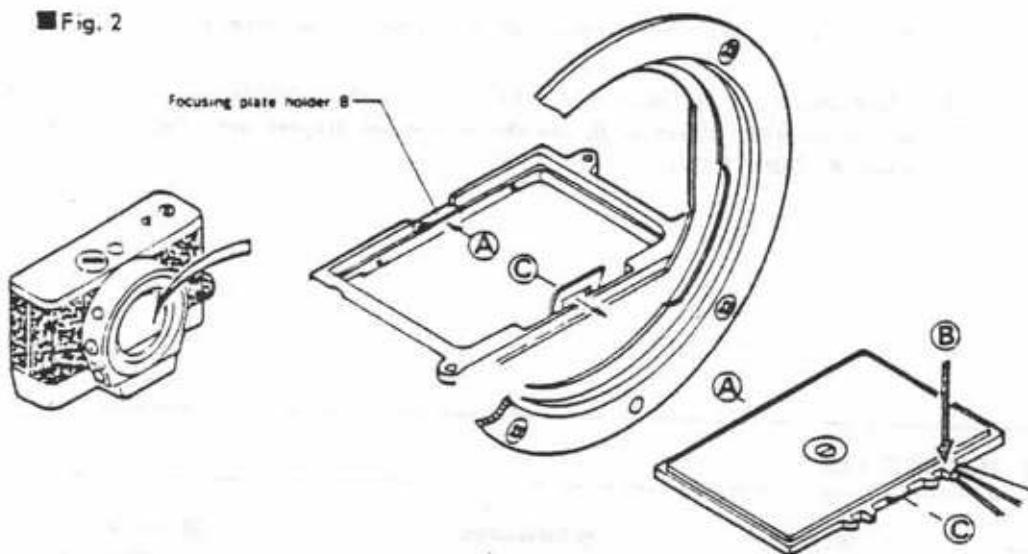
■ Fig. 1



■ Mounting

Hold the focusing plate as illustrated; fit part A onto the bend of focusing plate holder B; press down arrow-marked part B; and insert projection C into the hold of focusing plate holder A.

■ Fig. 2



■ Mounting check

After mounting the focusing plate, check that the view finder back and EE level are correctly positioned.

TROUBLE-SHOOTING

1. Use of Trouble-shooting

1. This trouble-shooting chart describes symptoms and causes of troubles found on the camera side.
2. Even when trouble is found on the camera side, its cause is not always attributable to the malfunction of the camera in relation to the exchangeable lens, winder, motor drive and exclusive flash. Therefore, use this trouble-shooting chart upon confirmation of trouble on the camera after checking combined performance with the accessories according to claim contents.

2. Description

1. Trouble described here is due to a single case only. Trouble due to a plurality of causes should be checked collectively on the basis of the causes listed in this chart.
2. This trouble-shooting deals mainly with electrical causes, as well as covering part of mechanical causes.

3. Servicing Precautions

1. Type 2507 digital multimeter is basically used for measurement. Any other kind of measuring instrument, however, may be used, if its minimum input impedance is more than $10M\Omega$.
2. Use this tester for voltage checks and a tester of less than 3 V for measuring conduction.
3. Trouble is most unlikely to occur in electronic parts, such as ICs, diodes, transistors, resistors, and capacitors. Therefore, check the cause of trouble, with the focus on the defective soldering of lead wires and electrical parts, and switching contacts.
4. When checking soldered or plated parts, avoid pressing the parts or pulling lead wires unnecessarily.
5. Since voltage measuring parts are narrow, mount a pin or something similar at the tip of an alligator clip for measurement.
6. When measuring switching patterns, special care should be taken so that the patterns outside switch operation are free from flaws. For switch contacts, measure their base, which is not directly affected by contact pressure.
7. Be sure to turn off the power switch before removing electrical parts (when a constant-voltage regulated power supply is used).
8. The ideal temperature range for the soldering iron tip is 290°C to 340°C . If the temperature is higher, however, perform soldering quickly. Also, be sure to clean the chip when soldering.

4. Description on Trouble-shooting Table and Trouble-shooting Chart

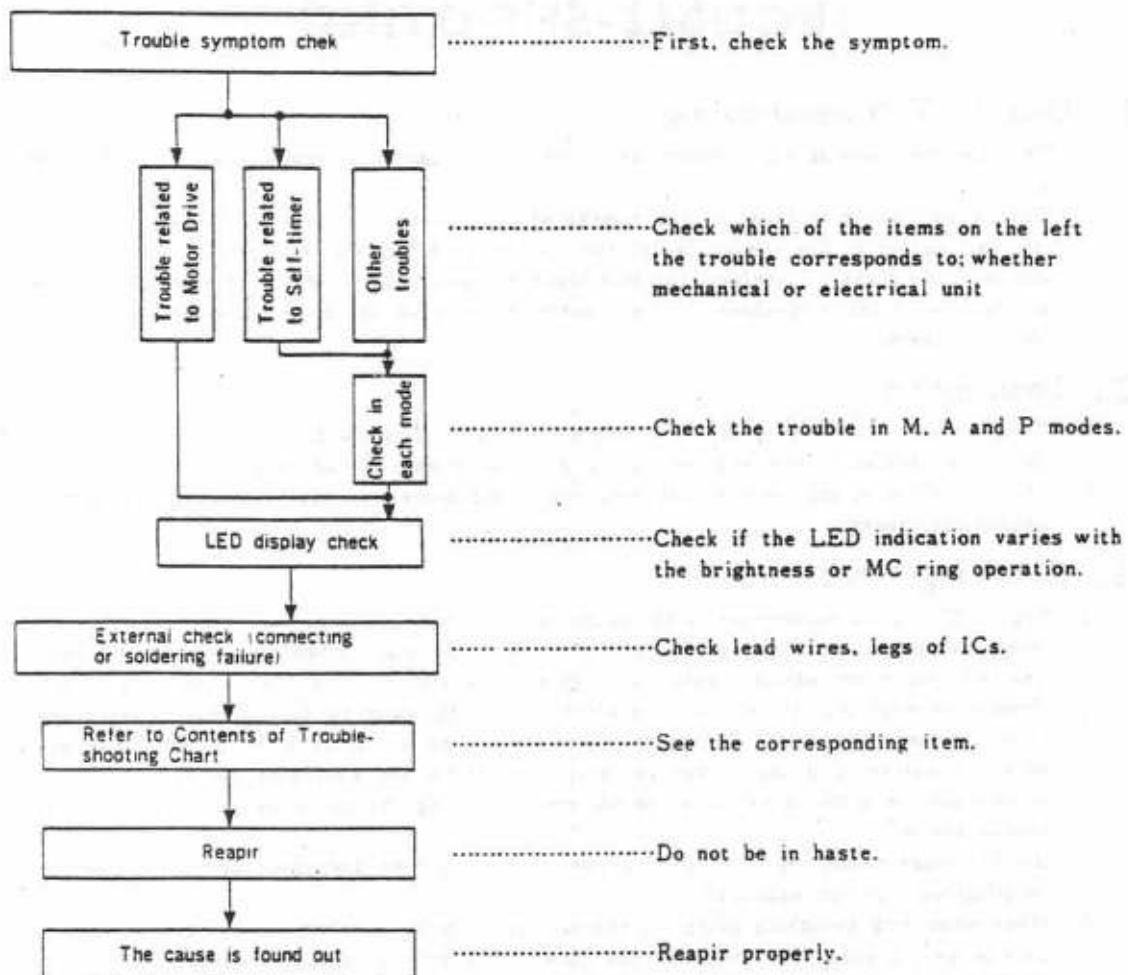
4-1. Trouble-shooting Table

1. From symptom, trouble cause can be found.
2. The Trouble-shooting Table combines the "INDEX" and summary of details of "Trouble-shooting Chart." Accordingly, use those properly as the needs of the case demand.

4-2. Trouble-shooting Chart

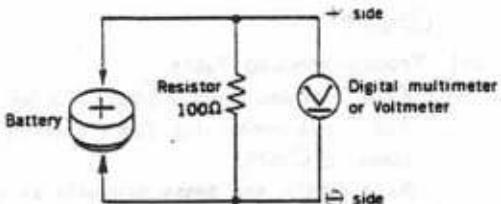
1. The chart presents the checkpoints to be followed from the symptom to finding the cause of trouble.
2. The voltage for each checkpoint is the value when SW_0 or SW_1 is ON upon completion of film winding (before releasing). It is a potential difference from $-$ of power supply.
3. For all trouble symptoms other than "Electromagnetic release does not operate," check their cause, assuming that the electromagnetic release operates properly.
4. The chart shows the check in the is done by operation and in the by measurement.

5. Repair procedure



6. Battery Capacity Check

1. A 100Ω resistor is paralleled with the battery at normal temperature ($25 \pm 25^\circ\text{C}$), as illustrated. A digital multimeter or voltmeter is connected to the battery in parallel to the resistor to measure the voltage. In this case, be sure to perform quick measurement.
2. The battery, with its voltage more than 1.4 V, is regarded as normal.



for Trouble-shooting Table/Chart

I. Trouble related mechanism (Winding and shutter releasing are impossible).....P. 6, 7

- [A] Returning winding lever to original position after winding completion, shutter curtains return to position of shutter released.
 [B] Appearing of shutter curtain slit.
 [C] Charge operation plate set does not return at winding completed.
 [D] Others

For the cause or repairing method related meachanism trouble, refer to Trouble-shooting Chart.

★Explanation of Trouble-shooting Table

1. ○ of number of SW. or Lead Wire shows.....Shortcircuit with GND.
 (e.g. SW-①).....Shortcircuit SW₁ and GND)
 2. ○ of IC or Others shows shortcircuit between.....* IC pins.
 * Joint part and printed wiring.
 (e.g. IC, ④0-41)Shortcircuit IC, 40 and 41
 SPC A-KShortcircuit SPC anode and cathode)
 3. ○ of others shows..... Shortcircuit by elements failure.
 4. Only numeral without any marks shows;
 For SW.....Contact failure.
 Others.....Cold soldering or disconnection.

II. Trouble related electro unit

Symptom	Cause	Page	SW	Lead Wire	VR	SL	R	C	Q	J (Jump lead)	IC-1	IC-2	OTHERS
Shutter release failure	No LEDs light, shutter is not released--Release impossible even with Main SW. (S ₁) ON--OFF--ON operation.	8	6	22(Red)					1	2	37, ④0-41	21, 23, ④1-42 ④3-44, ④4-45	Joint part a-c XL-
	LEDs remain light, and shutter is not released with release SW.(S ₂) ON--Release impossible even with Main SW.(S ₁) ON--OFF--ON operation.	8	2, ④	④0(Yellow) 35(Grey)			12		4	4, 5		43	
	With release SW.(S ₂) ON, LEDs go out, but shutter is not released--Release impossible, and LEDs light with Main SW.(S ₁) ON--OFF--ON operation.	8		32(Green) SL, (Green, White, ④White)		1	7	7	2		10, 11	15	
	Shutter is not released with remote control SW. (S ₂) ON--Release possible with operating button operation.	9		10(Grey) 39(Black)									
	Shutter is not released even though self-timer LED lights with metering SW. (S ₁ or S ₂) ON--No finder LEDs light.	9								1	39		
	Main SW.(S ₁) ON makes shortcircuit, resulting in shutter release impossible and no lighting LEDs.	9		④0(Red)									Joint part b-c
	Main SW.(S ₁) and metering SW.(S ₂ or S ₃) ON make shortcircuit, resulting in release impossible and no LEDs lighting.	9					④	④					
	After shutter releasing with Main SW.(S ₁) ON--OFF--ON, release impossible and no LEDs light.	9	4	21(Yellow)								42, ④5-46	
	Shutter is released when winding up.	9	②, ④	④0(Grey), ④0(Grey) ④0(Grey)									Remote control shortcircuited
Finder indication failure	LEDs light and, shutter release is impossible with Main SW.(S ₁) OFF.	9											Joint part a-c
	No LEDs light with metering SW.(S ₁ or S ₂) ON--Shutter operates normally.	10	0, 1	35(Brown)			9					37, 49	Joint part 1
	No LEDs light with metering SW.(S ₁ or S ₂) ON--Shutter stays open with self-timer LED ON when released.	10										14	
	Only "M" does not light.	10										50, ④9-50	Joint part 2
	Part of LEDs does not light.	10										1~9, 50~56	Joint part 2~17
	Self-timer LED lights with Main SW.(S ₁) ON.	10		④0(Grey)						④2-④3			
	LEDs light with Main SW.(S ₁) ON.	10	① ④	④0(Yellow) ④0(Brown)									
	LEDs light by Main SW.(S ₁) ON with shutter speed dial set at 30~1000 or A.	10										④6-④7	
	When voltage is under specified B.C voltage, shutter release lock does not operate with LEDs ON.---No mode LED blinks.	11									3	23	
	When decreasing voltage, mode LED remains ON; does not blink---No LEDs light when release locked.	11									2	24	

Symptom		Cause	Page	SW	Lead Wire	VR	SL	R	C	Q	J (Jump lead)	IC-1	IC-2	OTHERS
Shutter failure	Shutter curtains travel in high speed, or without slit	LED indication is normal. Shutter curtains travel without slit in M and A modes.	11		13(Red) 14(White)		2			3	3		30	
		Is A mode shutter operates in high speed with Δ blinking. (1) LED indication remains the same when changing AV, film speed and luminance.	11		7(Green) ②(Green)	1(SV) 4 5		3	3	9	6, 8, 14, 17, 27, 28, 29, 33 ④-⑤ ⑤-⑥ ⑥-⑦ ⑦-⑧ ⑬-⑭ ⑭-⑮ ⑮-⑯ ⑳-㉑ ㉑-㉒ ㉒-㉓	17		
		(2) LED indication remains the same only when changing AV.	12		3(Orange)	③(AV)						19		
		(3) LED indication remains the same only when film speed changing.	12		6(Brown)									
		(4) LED indication does not change in accordance with luminance.	12								⑳-㉑		SPC 1- \langle A-X \rangle	
		LEDs are normal. In M and A modes shutter curtains travel without slit when set to high speed.	12	3	15(Orange)								12	
		In A and M modes, shutter speed remains 1/60 with LEDs "M" and "1/60" lighting.	12											Looseness of auto lock button guide (2017-9018-01)
Shutter remains open	Shutter remains open	LED indication is normal. Shutter stays open in M and A modes--Slow shutter speed limit, 4 sec., does not operate.	13	①	⑧(White), ⑩(Orange)						⑪-⑫	⑯-⑯	⑯-⑯	
		Is A mode, shutter stays open with ∇ blinking--Slow shutter speed limit does not operate. (1) LED indication remains the same when AV, film speed, and luminance changing.	13		4(Blue), ④(Blue) ⑤(Brown), ⑥(Brown)	2(AV) 5		4			15, 16, 21, 22, 25, 26, 30, 34 ⑧-⑨ ⑯-⑯ ⑯-⑯ ⑯-⑯			Crack of SPC 1 AV resistor plate
		(2) LED indication remains the same only when changing AV.	13		5(Brown)									
		In A mode, LED indication and shutter speed operate as slow shutter speed--Over exposure. (1) LEDs and shutter speed remain the same only when film speed changing.	14		⑧(Orange) ⑥-⑦ ⑦-⑧	1(SV)					⑯-⑯			
Others	Others	(2) LEDs and shutter speed remain the same when AV and film speed changing.	14		⑥-⑦ ⑦-⑧						32			
		In M mode, shutter does not operate in accordance with speed set by shutter speed dial--LEDs indicate operating shutter speed.	14											Refer to Trouble-shooting Chart
		Excessive deflection of LED indication and shutter speed from AV and film speed setting.	14		③(Orange) ⑧(Orange)									
Self-timer failure	Self-timer failure	Shutter release without delay--No self-timer LED blinks.	15	10	11(Blue)								40	Looseness of self-timer P.C board screw
		Shutter release without delay--Self-timer LED blinks after shutter release.	15								⑨-⑩	⑯-⑯		
		Shutter release with delay for 10-sec.--No self-timer LED blinks.	15		16(Grey), 17(Green)			6			9, 12	16		Shortcircuit between anode of LD-17 and GND
		Shutter release impossible with self-timer--Self-timer LED does not blink.	15								13			
		Shutter operates in high speed with self-timer in A mode.	15								⑥-⑨	⑯-⑯		
		Shutter release with delay for 30-sec., locking AE.	15									⑯-⑯	⑯-⑯	Shortcircuit of printed wiring on self-timer P.C board
		Self-timer operates always.	15	⑩	⑩(Blue)									
AE lock failure	AE lock failure	AE lock does not operate.	16	14	12(Yellow)								41	Looseness of self-timer P.C board screw
		AE lock operates always.	16	⑩	⑩(Yellow)									
		AE lock operates only after shutter release--Shutter release is impossible with AE lock SW. locked.	16									⑯-⑯		

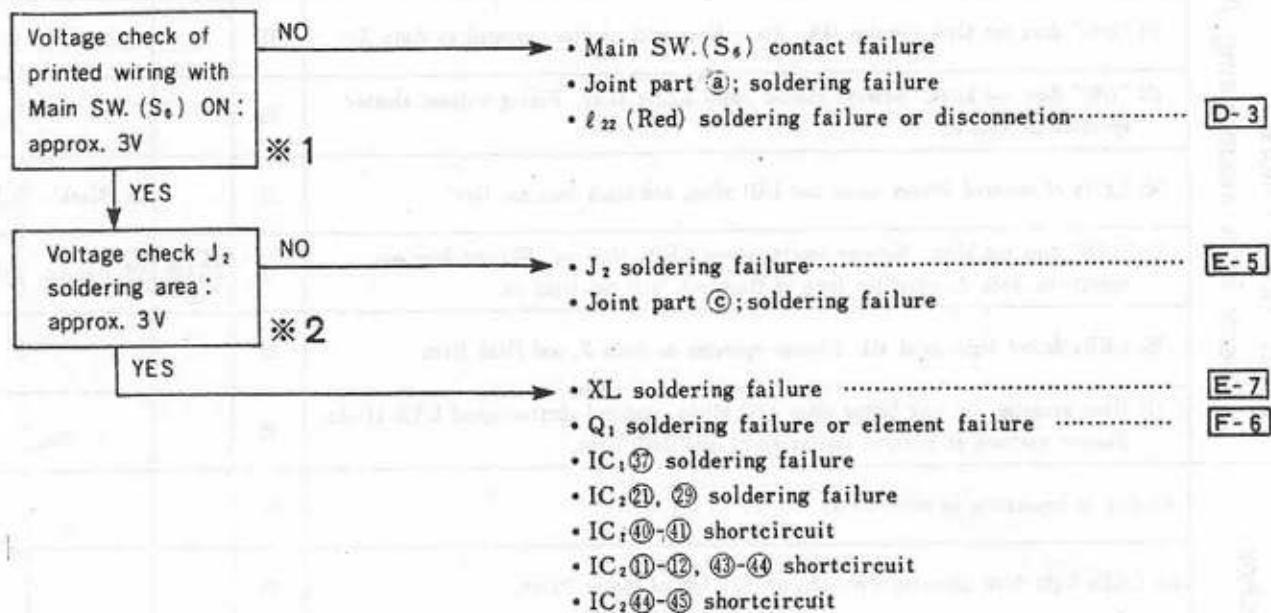
Symptom	Cause	Page	SW	Lead Wire	VR	SL	R	C	Q	J (Jump lead)	IC-1	IC-2	OTHERS
Flash firing failure (Check in A mode using AEF 200X)	LED indication is normal with flash fully charged. But flash does not fire properly. (1) Flash does not fire. Shutter stays open.	15	SX2	27(Purple), 28(Purple)						20, 22, 20-21 21-22			F ₁ terminal
	LED indication failure with flash fully charged. (1) "1/60" does not blink. Metered shutter speed LEDs light on. Shutter does not operate as Auto X.	15		30(White) ⑩						1, 41		25	F ₂ terminal
	(2) "1/60" does not blink; remains ON. Flash fires with shutter operated as Auto X.	15								43		27	
	(3) "1/60" does not blink. Metered shutter speed LEDs blink. Firing without shutter operated as Auto X.	15								44		25	
	(4) LEDs of metered shutter speed and 1/60 blink, and flash does not fire.	15		25(Black), 26(Black)									Ground is not connected at hot shoe
	(5) "1/60" does not blink. Metered shutter speed LEDs light on. Shutter does not operate as Auto X. ---Monitor lamp of flash unit will not light up.	15	SX2	27(Purple), 28(Purple)									
	(6) LEDs do not light up at all. Shutter operates as Auto X, and flash fires.	15								⑩-44			
Others	Winding is impossible by motor drive.	16										48	W ₁ terminal
	No LEDs light with metering SW. (S ₀ or S ₁) ON of Motor Drive.	16										47	W ₂ terminal
	Shutter is not released by Motor Drive.	17											W ₂ terminal

■ Trouble related to electro unit

- *1~*10 show the check point on the diagram left.
- A-6 or the like on the right shows the position (coordinate) on the schematic wiring diagram (P. 21).

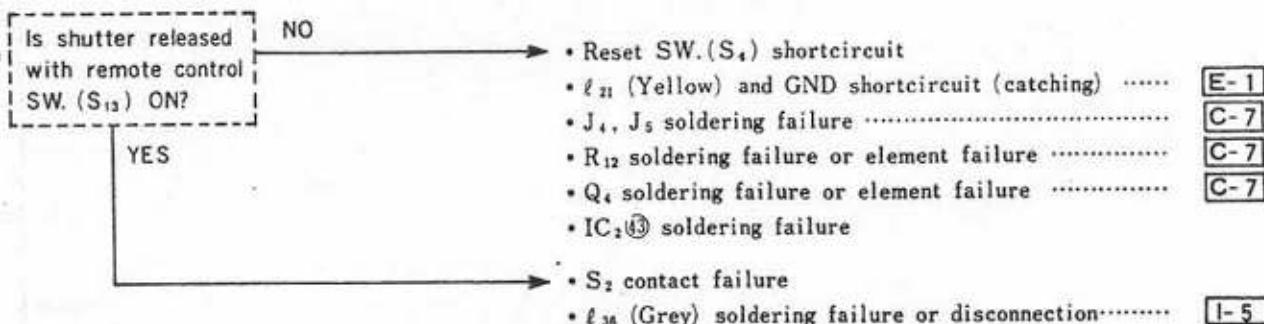
A Shutter release failure

- ① No LEDs light, shutter is not released...Release impossible even with Main SW. (S₆) ON→OFF→ON operation.



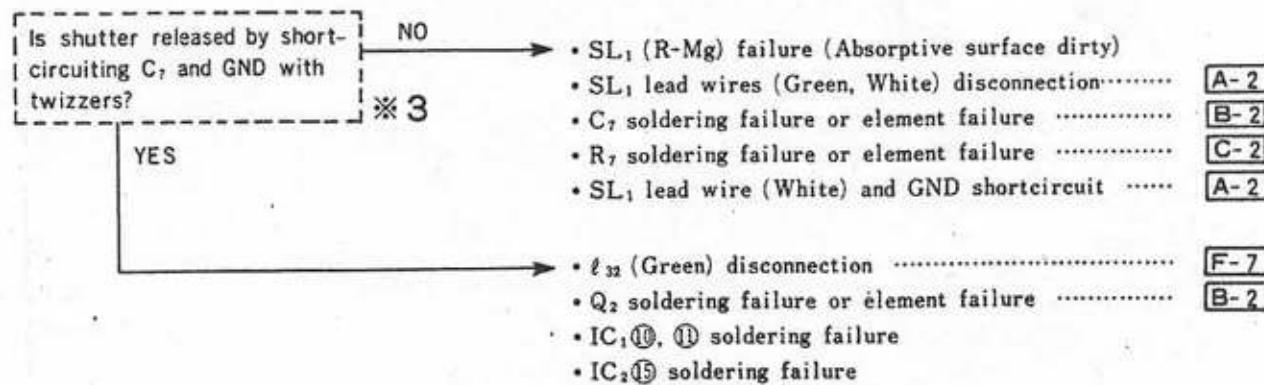
- ② LEDs remain light, and shutter is not released with release SW. (S₂) ON.....

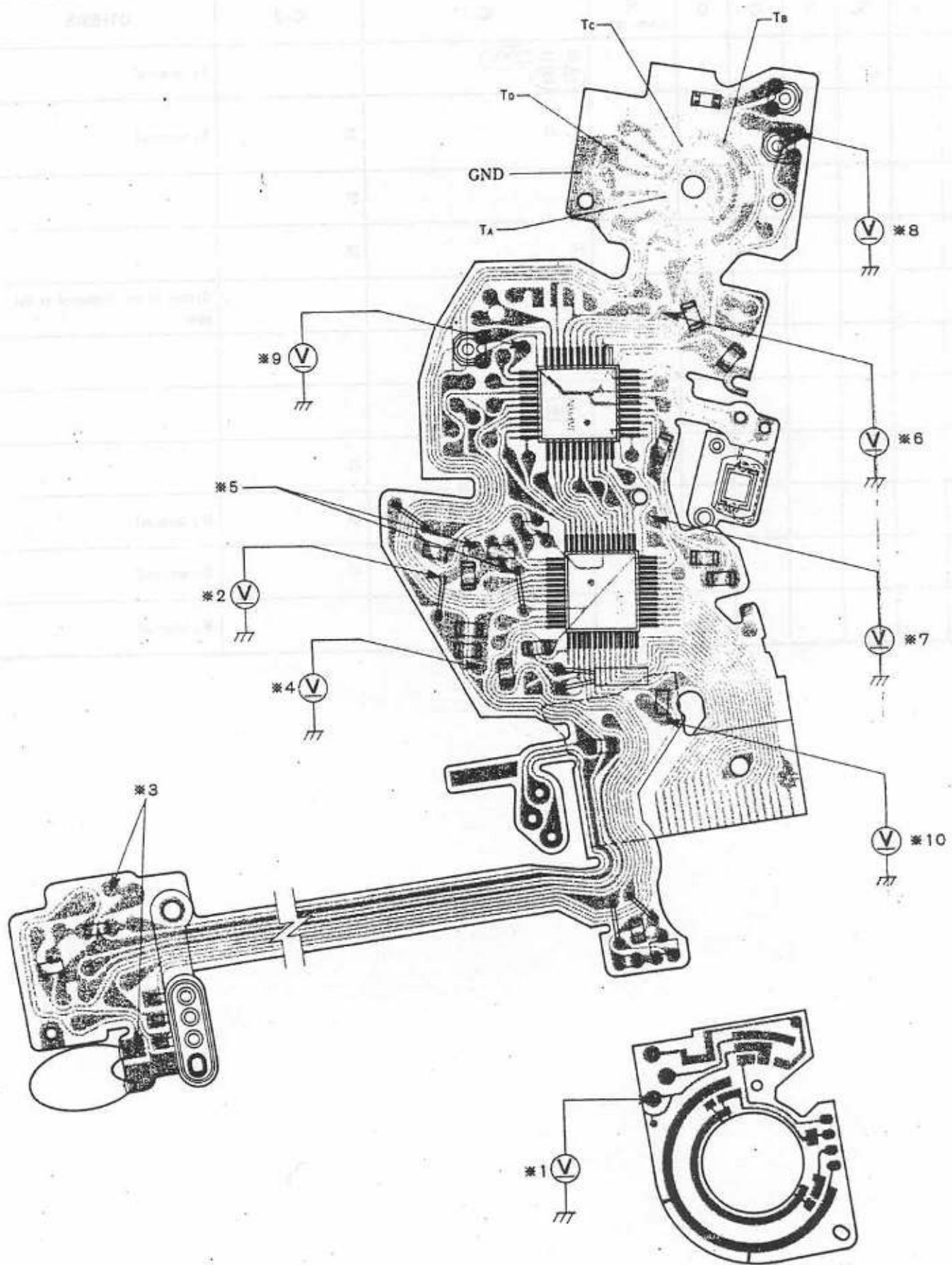
(Release impossible even with Main SW. (S₆) ON→OFF→ON operation.)



- ③ With release SW. (S₂) ON, LEDs go out, but shutter is not released.....

(Release impossible, and LEDs light with Main SW. (S₆) ON→OFF→ON operation.)





④ Shutter is not released with remote control SW. (S₁₃) ON

.....(Release possible with operating button operation.)

→ • F₁₈ (Grey) soldering failure or disconnection.....

D-4

• F₁₉ (Black) soldering failure or disconnection.....

D-4

⑤ Shutter is not released even though self-timer LED lights with metering SW. (S₀ or S₁) ON

.....No finder LEDs light.

→ • J₁ soldering failure

F-5

• IC₁₀ soldering failure

⑥ Main SW. (S₁) ON makes shortcircuit, resulting in shutter release impossible and no lighting LEDs.

→ • The joint parts b) - c) shortcircuit

K-5

• F₁₂ (Red) and GND shortcircuit

⑦ Main SW. (S₁) and metering SW. (S₀ or S₁) ON make shortcircuit, resulting in release impossible and no LEDs lighting.

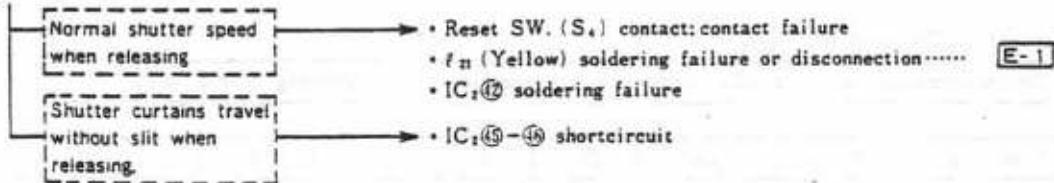
→ • R₁ shortcircuit

E-5

• C₁ shortcircuit

E-5

⑧ After shutter releasing with Main SW. (S₁) ON—OFF—ON, release impossible and no LEDs light.



⑨ Shutter is released when winding up.

→ • Release SW. (S₁) shortcircuit

D-4

• F₁₈ (Grey) and GND shortcircuit

D-4

• SL-1 (R-Mg): defective (attraction failure)

I-5

• F₁₉ (Grey) and GND shortcircuit

I-5

• Remote control terminal shortcircuit

⑩ LEDs light and, shutter release is impossible with Main SW. (S₁) OFF.

→ • Joint parts a) - c) shortcircuit

⑪ Shutter is released only once, after turning main switch ON

(when slower shutter speed LED 1/30-1 sec glows).

→ • SL-2 (S-Mg) shortcircuit

E-5

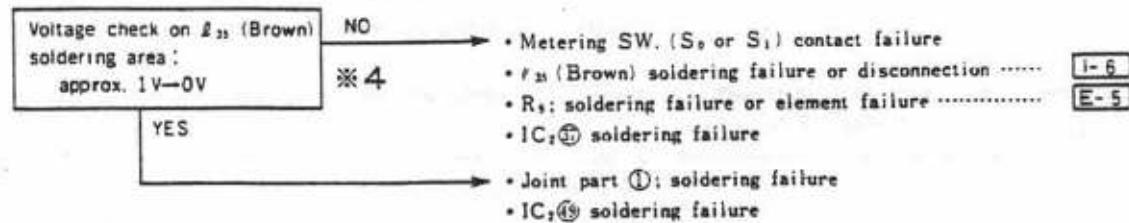
• C₁ shortcircuit

E-5

B Finder indication failure

① No LEDs light with metering SW. (S₃ or S₄) ON

.....(Shutter operates normally.)



② No LEDs light with metering SW. (S₃ or S₄) ON

.....Shutter stays open with self-timer LED ON when released.

→ • IC₂ soldering failure

③ Only "M" does not light.

→ • Joint part ②, soldering failure
• IC₂ soldering failure
• IC₂④-⑤ shortcircuit

④ Part of LEDs does not light.

Check soldering failure of IC₂, flexible P.C board---joint part referring to the table below.

Finder LED	M	A	△	1000	500	250	125	60	30	15	8	4	2	1	▽	B
IC ₂ pin No.	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮	⑯	⑰	⑱	⑲	⑳	⑳
Joint part No.	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17

⑤ Self-timer LED lights with Main SW. (S₁) ON.

→ • r_{12} (Grey) and GND shortcircuit I-4
• IC₂②-③ shortcircuit

⑥ LEDs light with Main SW. (S₁) ON.

→ • Metering SW. (S₃ or S₄) and GND shortcircuit
• AE lock SW. (S₁₁) and GND shortcircuit
• r_{12} (Yellow) and GND shortcircuit I-3
• r_{12} (Brown) and GND shortcircuit I-6

⑦ LEDs light by Main SW. (S₁) ON with shutter speed dial set at 30~1000 or A.

→ • IC₂④-⑤ shortcircuit

⑧ When voltage is under specified B.C voltage, shutter release lock does not operate with LEDs ON.....No mode LED blinks.

- • IC₁ (3) soldering failure
- IC₂ (2) soldering failure

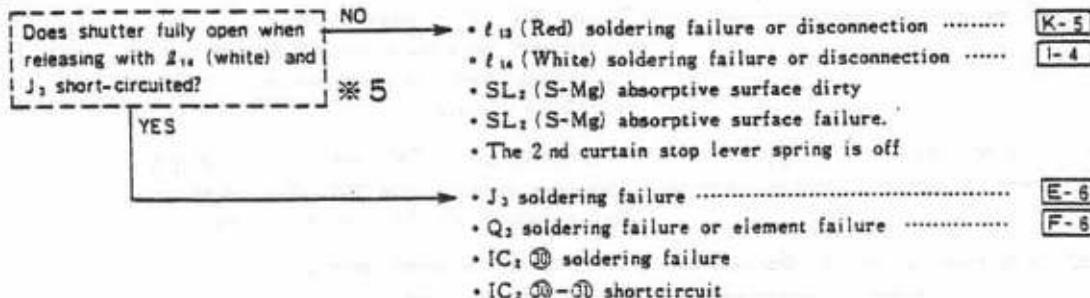
⑨ When decreasing voltage, mode LED remains ON; does not blink
.....No LEDs light when release locked.

- • IC₁ (2) soldering failure
- IC₂ (2) soldering failure

C Shutter failure

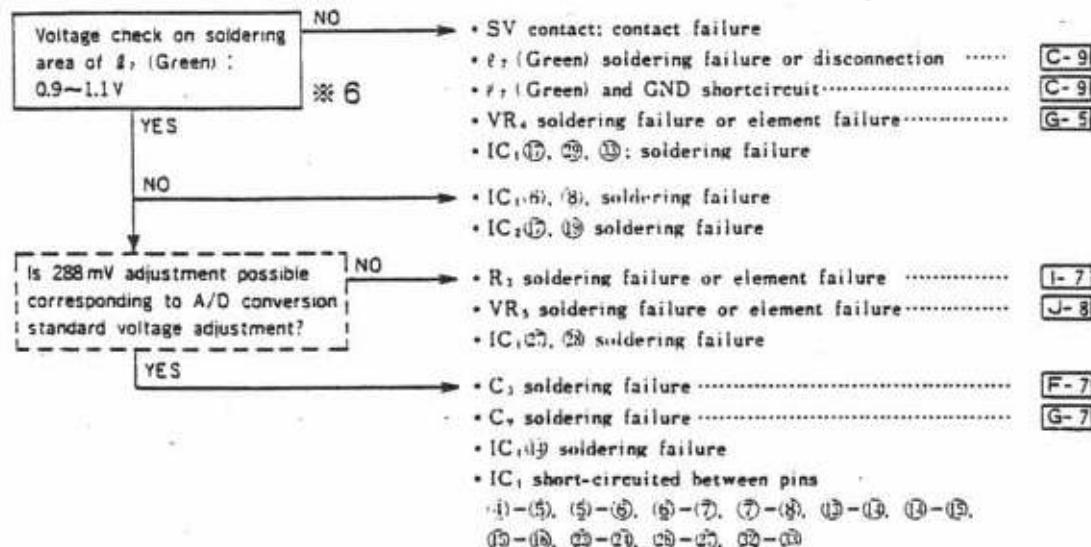
C-1 Shutter curtains travel in high speed, or without slit

① LED indication is normal. Shutter curtains travel without slit in M and A modes.



② In A mode shutter operates in high speed with Δ blinking.

(1) LED indication remains the same when changing AV, film speed and luminance.



(2) LED indication remains the same only when changing AV

.....Check by rotating aperture ring.

- • f_{11} (Orange) soldering failure or disconnection
• MC brush deformed (Printed wiring short-circuited)

F-4

(3) LED indication remains the same only when film speed changing

.....Check by rotating film speed ring.

- • f_{12} (Brown) soldering failure or disconnection

C-8

(4) LED indication does not change in accordance with luminance

.....Check by changing luminance.

- • SPC, A and K shortcircuit
• IC, $\textcircled{11}$ - $\textcircled{12}$ shortcircuit

F-8

(5) LEDs are normal. In M and A modes shutter curtains travel without slit when set to high speed.Normal at slow speed

- • Trigger SW. (S_3) contact failure
• f_{13} (Orange) soldering failure or disconnection
• f_{14} (Orange) connected to the next printed wiring
(IC, $\textcircled{11}$) by mistake

K-5

K-5

(6) In A and M modes, shutter speed remains 1/60 with LEDs "M" and "1/60" lighting.

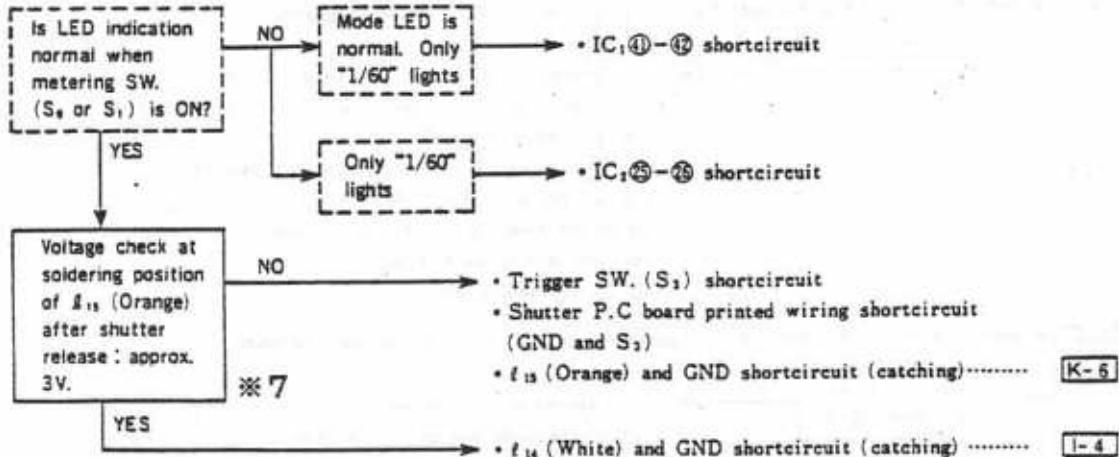
- • Looseness of earth plate (2023-4002) screw on TV P.C board.
• GND contact at TV SW.; contact failure

(7) LED indication is normal. Occasional high shutter speed under darkness.

- • IC, $\textcircled{7}$ soldering failure
• IC, $\textcircled{10}$ soldering failure

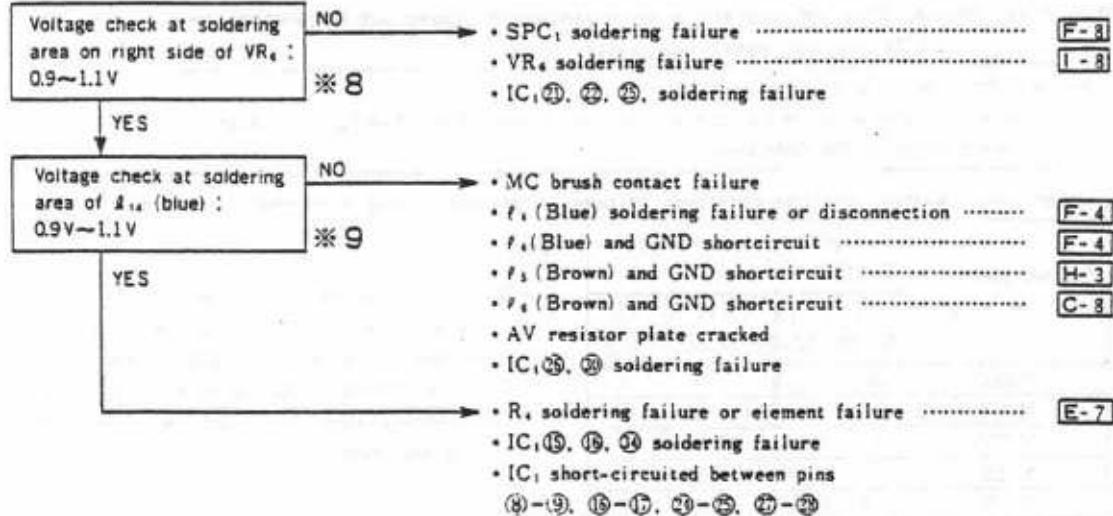
C-2 Shutter remains open

- ① LED indication is normal. Shutter stays open in M and A modes
.....Slow shutter speed limit, 4 sec., does not operate.



- ② In A mode, shutter stays open with ∇ blinking

- (1) LED indication remains the same when AV, film speed, and luminance changing.



- (2) LED indication remains the same only when changing AV

.....Check by rotating aperture ring.

..... \rightarrow • f₁₄ (Brown) soldering failure or disconnection. H-3

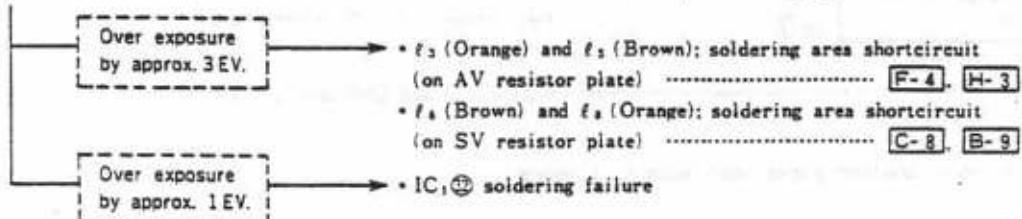
C-3 Others

① In A mode, LED indication and shutter speed operate as slow shutter speed
.....Over exposure.

(1) LEDs and shutter speed remain the same only when film speed changing
.....Check by turning film-speed ring.

- • t_3 (Orange) soldering failure or disconnection
- t_3 (Orange) and t_4 (Blue); soldering area shortcircuit
(on AV resistor plate) F-4, G-4
- t_4 (Brown) and t_5 (Green); soldering area shortcircuit
(on SV resistor plate) C-8, B-9
- Deformed brush on SV resistor plate
(printed wiring shortcircuit)
- IC₁ (2)- (3) shortcircuit

(2) LEDs and shutter speed remain the same when AV and film speed changing.



② In M mode, shutter does not operate in accordance with speed set by shutter speed dial
.....LEDs indicate operating shutter speed.

- Check if brush is deformed on TV SW.
- By turning shutter speed dial, check voltage of printed wiring (T_A~T_D) or voltage IC₁ (2)~(3). Then compare to the table below.

Shutter speed setting and corresponding voltage on printed wiring in normal condition.

Shutter speed and LED indication	Voltage of printed wiring on TV P.C. board			
	T _A IC ₁ (2)	T _B IC ₁ (3)	T _C IC ₁ (4)	T _D IC ₁ (5)
M1000	3.0	3.0	0	0
M 500	3.0	0	0	0
M 250	3.0	0	3.0	0
M 125	0	0	3.0	0
M 60	0	3.0	3.0	0
M 30	0	3.0	0	0
M 15	0	3.0	0	3.0
M 8	3.0	3.0	0	3.0
M 4	3.0	0	0	3.0
M 2	0	0	0	3.0
M 1	0	0	3.0	3.0
B	0	3.0	3.0	3.0
A	3.0	3.0	3.0	0

- By brush contact failure on TV SW, the voltage becomes 3.0 V resulting in different shutter speed and LED indication.
- Replace flexible P.C. board set with new one, when shutter is failure with voltage within the range.

③ Excessive deflection of LED indication and shutter speed from AV and film speed setting.

- • t_3 (Orange) and GND shortcircuit F-4
- t_4 (Orange) and GND shortcircuit B-9

□ Self-timer failure

① Shutter release without delay

.....No self-timer LED blinks.

- • Self-timer SW. (S₁₂) contact failure
 • t₁₁ (Blue) soldering failure or disconnection H- 4
 • Looseness of self-timer plate screw
 • IC₁₀ soldering failure

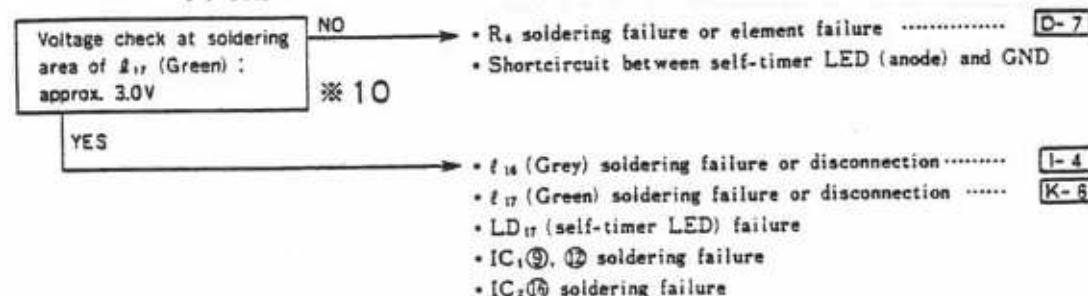
② Shutter release without delay

.....Self-timer LED blinks after shutter release.

- • IC₁₀-⑩ shortcircuit
 • IC₁₀-⑪ shortcircuit

③ Shutter release with delay for 10-sec

.....No self-timer LED blinks.



④ Shutter release impossible with self-timer

.....Self-timer LED does not blink.

- • IC₁₀ soldering failure

⑤ Shutter operates in high speed with self-timer in A mode.

- • IC₁₀-⑩ shortcircuit
 • IC₁₀-⑪ shortcircuit

⑥ Shutter release with delay for 10-sec., locking AE.

- • Self-timer plate printed wiring shortcircuit
 • IC₁₀-⑩ shortcircuit

⑦ Self-timer operates always.

- • Self-timer SW. (S₁₂) deformation.
 (Shortcircuit between GND and printed wiring)
 • t₁₁ (Blue) and GND shortcircuit (catching) H- 4

E AE lock failure

① AE lock does not operate.

- AE lock SW. (S₁₄) contact failure
- F₁₂ (Blue) soldering failure or disconnection
- Looseness of self-timer plate screw
- IC₁, ⑩: soldering failure

1-3

② AE lock operates always.

- AE lock SW. (S₁₄) deformation
(Shortcircuit between GND and printed wiring)
- F₁₂ (Yellow) and GND shortcircuit (catching)

1-3

③ AE lock operates only after shutter release

..... Shutter release is impossible with AE lock SW. locked.

- IC₁, ⑩-⑪ shortcircuit

F Flash firing failure. (Check in A mode using AEF 200X)

LED indication is normal with flash fully charged. But flash does not fire properly.

(1) Flash does not fire. Shutter stays open.

- • X contact (SX₁); contact failure
 • F₁ terminal contact failure
 • t₂₀ (Purple) soldering failure or disconnection.....
 • t₂₁ (Purple) soldering failure or disconnection.....

D- 4
H- 4

LED indication failure with flash fully charged.

(1) "1/60" does not blink. Metered shutter speed LEDs light on. Shutter does not operate as Auto X.

- • F₁ terminal contact failure
 • t₂₀ (White) soldering failure or disconnection
 • t₂₀ (White) and GND shortcircuit (catching)
 • IC₁(①), ④ soldering failure
 • IC₂(②) soldering failure

F- 4
F- 4

(2) "1/60" does not blink; remains ON. Flash fires with shutter operated as Auto X.

- • IC₁(④) soldering failure
 • IC₂(②) soldering failure

(3) "1/60" does not blink. Metered shutter speed LEDs blink. Firing without shutter operated as Auto X.

- • IC₁(④) soldering failure
 • IC₂(②) soldering failure

(4) LEDs of metered shutter speed and 1/60 blink, and flash does not fire.

- • Ground is not connected at hot shoe
 • F₂₀ (Black) soldering failure or disconnection
 • F₂₁ (Black) soldering failure or disconnection

K- 5
H- 4

(5) "1/60" does not blink. Metered shutter speed LEDs light on. Shutter does not operate as Auto X. Monitor lamp of flash unit will not light up.)

- • X contact (SX₁) shortcircuit
 • F₂₀ (Pink) and GND shortcircuit (catching)
 • F₂₁ (Pink) and GND shortcircuit (catching)

D- 4
H- 4

(6) LEDs do not light up at all. Shutter operates as Auto X, and flash fires.

- • IC₁(③)-④ shortcircuit

(7) When pressing AE lock button after 1/60 blinks, metered shutter speed LED blinks. Shutter operates at metered shutter speed, and flash fires.

- • IC₁(④) soldering failure

G Failure with Motor Drive using**① Winding is impossible by motor drive.**

- • W; contact failure
• W; riveting failure or soldering failure
• IC₂;④ soldering failure

② No LEDs light with metering SW. ON of Motor Drive.

- • W; contact failure
• W; riveting failure or soldering failure
• IC₂;④ soldering failure

③ Shutter is not released by Motor Drive.

- • W; contact failure
• W; riveting failure or soldering failure

■ Trouble related mechanism

(Winding and shutter releasing are impossible).

A. Returning winding lever to original position after winding completion, shutter curtains return to position of shutter released.

- Under-charge—Adjust the shutter charge following 2024 Service Manual Repair Guide P.16.
- Looseness of winding shaft riveting (0338) → Replace winding shaft.

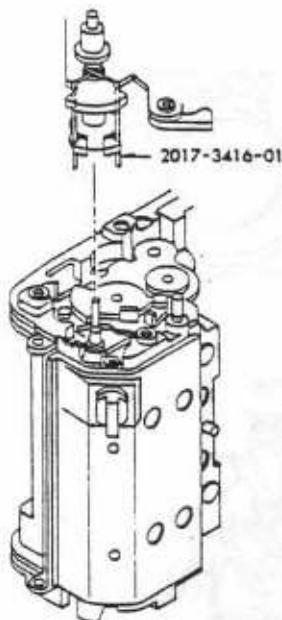
B. Charge operation plate set does not return at winding completed.

- Winding operation lever Clean the winding operation lever and the holder. Fig.1
does not work properly. Adjust the spring (3416) shape or replace it.
- $\begin{cases} \text{Stiff} \\ \text{Disconnection of SP.} \\ \text{Deformation of SP.} \end{cases}$

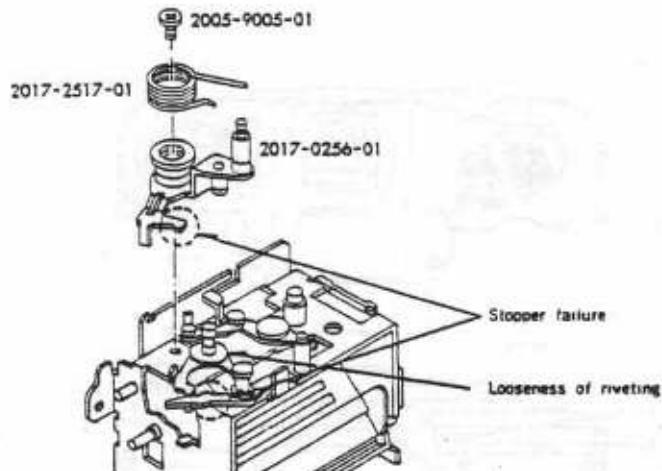
C. Others

- Charge lever bent. → Adjust or replace.
- Disconnection of charge lever from charge roller. → Adjust or replace the charge lever and charge roller.
- Disengagement of mirror holder rivet. → Replace the mirror holder. (Adjust and check the mirror angle)
- Foreign particle on the mirror holder.
- MP return lever set (0256) stopper failure. | Fig.2
- Looseness of MP return lever riveting shaft.

■Fig. 1

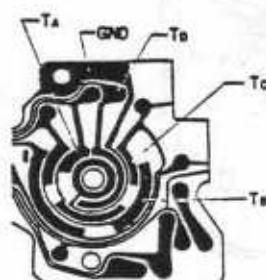
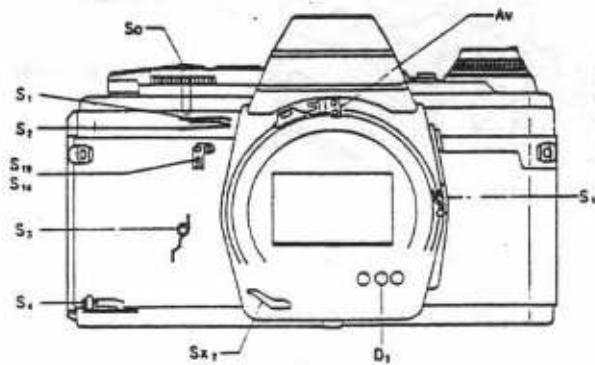
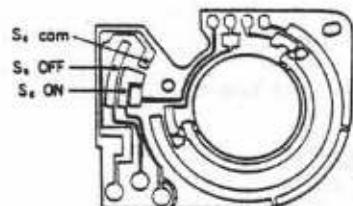
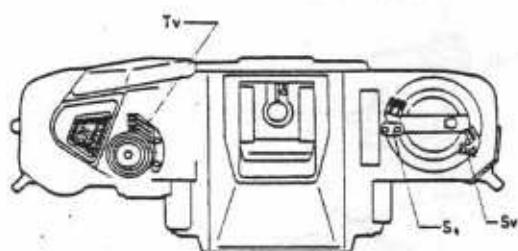


■Fig. 2

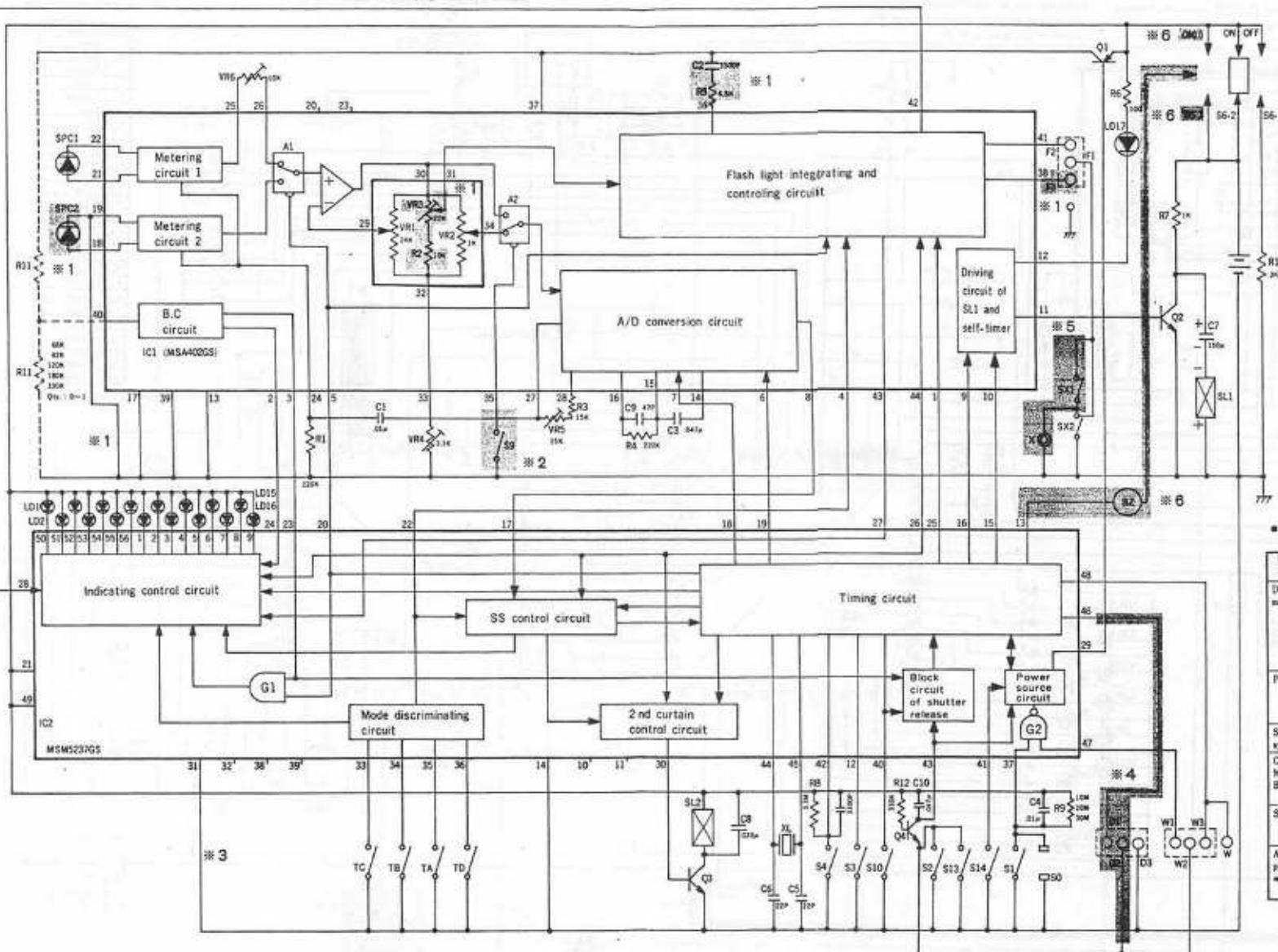


■ Operation of switches

Mark	Name	Function	Condition of operation
S ₀	Touch switch	Setting metering and calculating circuit to ON, lighting finder LEDs.	ON by touching operating button.
S ₁	Metering switch	The same as S ₀ .	
S ₂	Release switch	Starting of circuits operating.	ON by depressing operating button.
S ₃	Trigger switch	Counting start of exposure time with OFF.	OFF right after shutter operation start.
S ₄	Reset switch	<ul style="list-style-type: none"> • Prevention against error during winding. • Reset of circuit. • Control of motor drive. 	OFF with winding completed. ON with preset mech. returning after 2nd curtain travelled.
S ₅	Main switch	<ul style="list-style-type: none"> • ON/OFF of circuit power source. • Power supplying. 	Operating of main switch lever.
S ₁₀	Self-timer switch	Setting circuit components to self-timer mode.	ON by pulling up self-timer lever.
S ₁₁	Remote control switch	The same as S ₁ .	
S ₁₄	AE lock switch	<ul style="list-style-type: none"> • Holding of exposure value and indication. • Slow synchronization using exclusive flash. 	ON by pushing the self-timer lever down.
S ₁₅	X contact	Firing of flash.	ON with 1st curtain travelled completely. OFF with 2nd curtain travelled completely.
T _A T _D	TV switch	<ul style="list-style-type: none"> • Circuit changing of A. M. B. mode. • LED light changing of A. M. B mode. 	By turning shutter speed dial.



: Circuit provided with **XXXXXX** shows the exclusive circuit for X-500/-570; X-300/-320 does not employ relevant circuit.

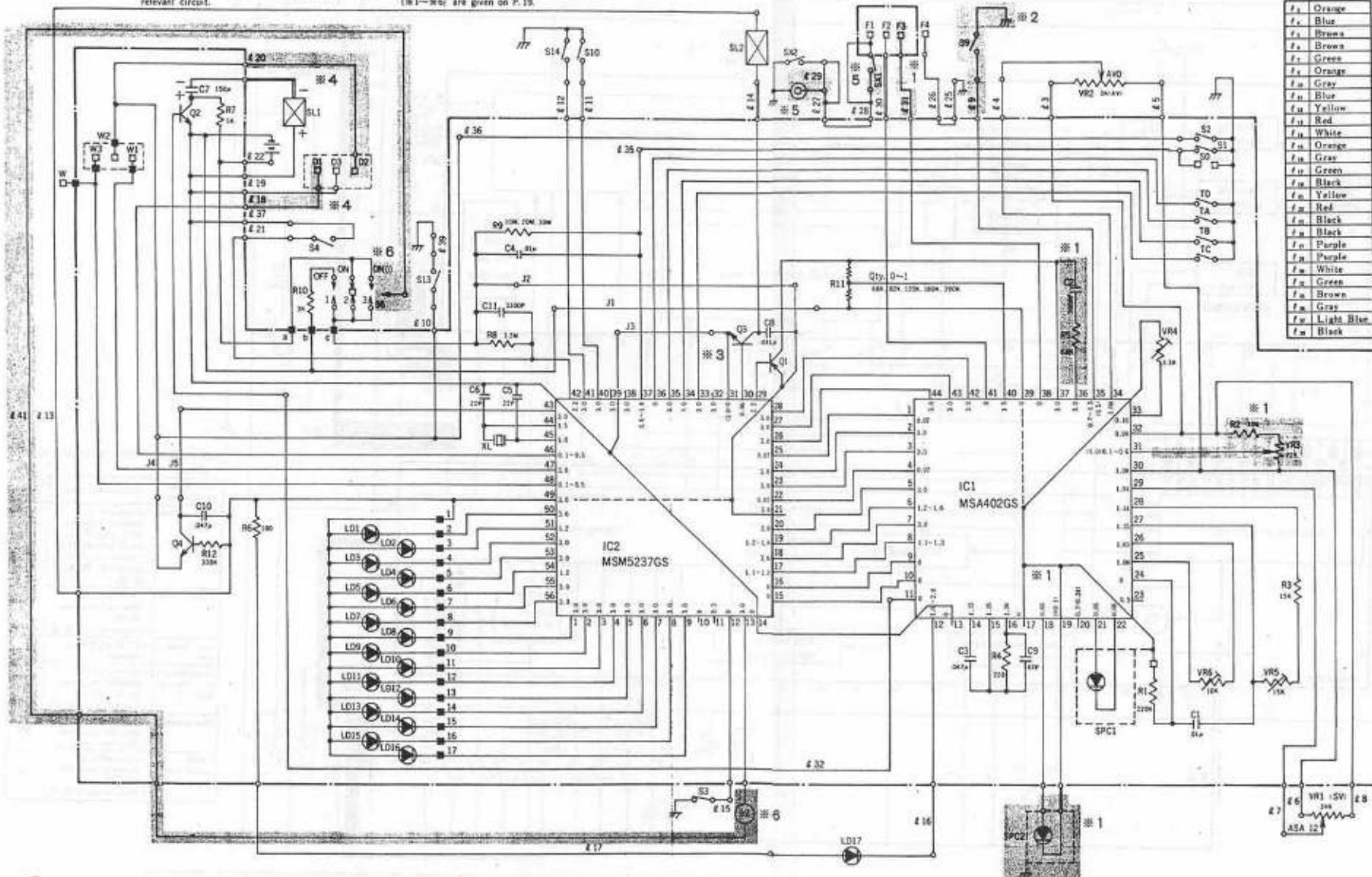


• Circuit provided with shows the exclusive circuit for X-500/-570 ; X-300/-370 does not employ relevant circuit.

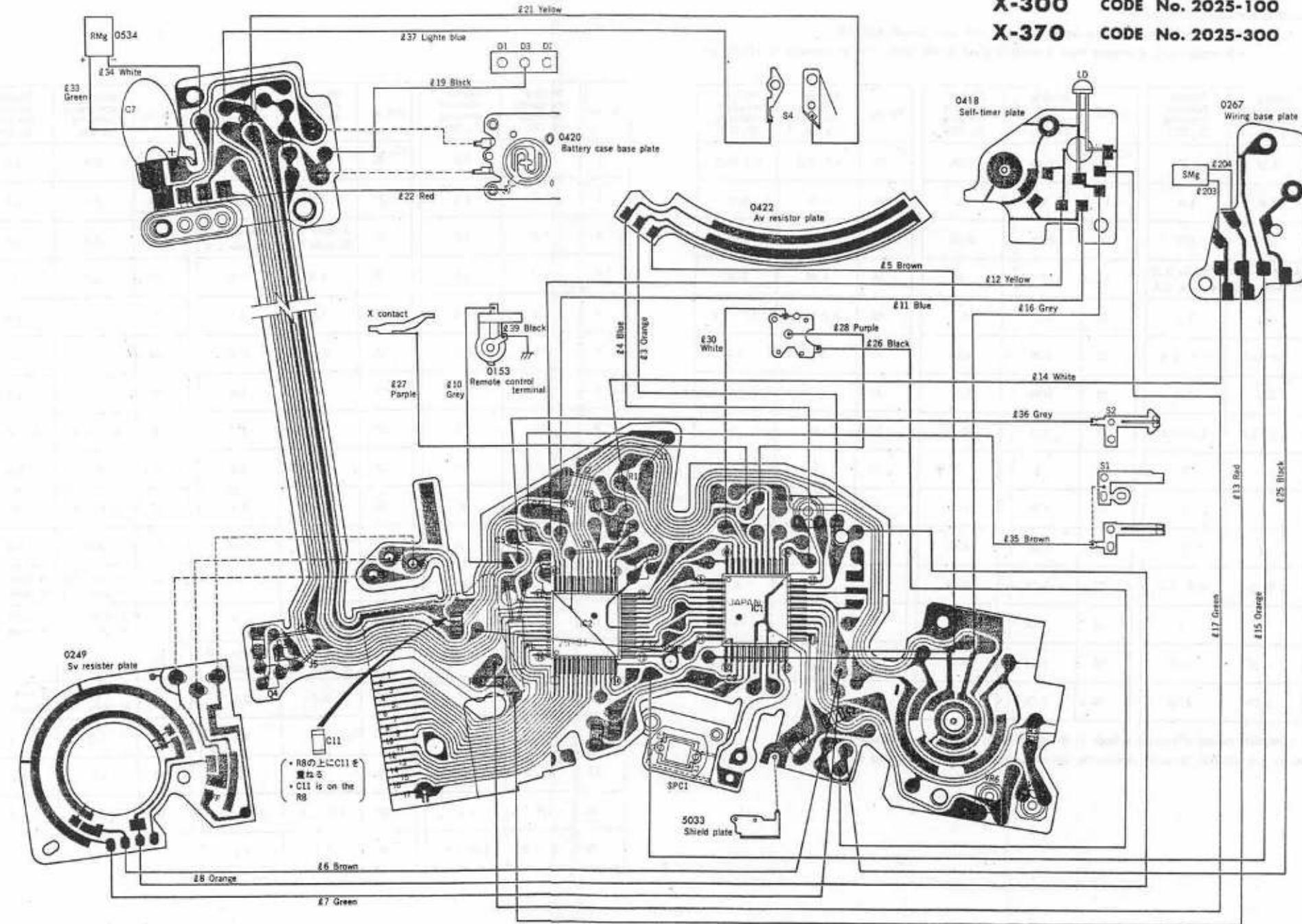
Explanations of this circuit discontinuity and employing of exclusive circuit for X-300/-370 (X1—X6) are given on P. 19.

□ : Contact
■ : Soldering position except lead wire's
(a-c/3)→7 show joint part

- The figures in the frame of IC1 and IC2 show voltage (V) of each pin. Voltage in the parenthesis of IC1-(3), IC2-(3), IC2-(5) is for X-500V-570.
- Other IC pin voltages than above are common to X-500V-570.
- Measuring conditions: Voltage supply (3V), winding completed, A mode, around ASA 100, under LED next to 1/50000 lights on. (Pin voltages vary slightly according to types of camera and measuring instruments.)



X-300 CODE No. 2025-100
X-370 CODE No. 2025-300



■ IC pin voltages

Measuring conditions: • Supply voltage---3V

• A mode---Measure with no lens attached in the room around ASA 100.

• M mode---Only difference from A mode is given in the table. (shutter speed is at 1/1000 sec.)

Pin No.	Winding completed metering (S ₀ ON)	Shutter released metering (S ₀ ON)	Pin No.	Winding completed metering (S ₀ ON)	Shutter released metering (S ₀ ON)	Pin No.	Winding completed metering (S ₀ ON)	Shutter released metering (S ₀ ON)
IC ₁ 1	0.07	0.07	IC ₁ 16	1.26	1.26	IC ₁ 31	0.1~0.6	0.1~0.6
2	3.0	3.0	17	0	0	32	0.94	0.94
3	3.0	3.0	18	0.05	0.05	33	0.16	0.16
4	A mode 0.07 M mode 0.8	A mode 0.07 M mode 0.8	19	0	0	34	1.08	1.08
5	3.0	3.0	20	0.7	0.7	35	0.7~1.5	0.7~1.5
6	1.2~1.6	1.2~1.6	21	0.05	0.05	36	3.0	3.0
7	3.0	3.0	22	0.06	0.06	37	3.0	3.0
8	1.1~1.3	1.1~1.3	23	0.5	0.5	38	0	0
9	0	0	24	0	0	39	0	0
10	0	0	25	1.08	1.08	40	1.5	1.5
11	0	0	26	1.03	1.03	41	0	0
12	1.6~2.0	1.6~2.0	27	1.15	1.15	42	3.0	3.0
13	0	0	28	1.44	1.44	43	3.0	3.0
14	1.15	1.15	29	1.04	1.04	44	3.0	3.0
15	1.15	1.15	30	1.08	1.08			

• There is possibility having difference voltage at the state of S₀ ON and S₀ OFF(metering hold).

• Above values are obtained by actual measuring, pin voltages vary slightly according to the measured camera.

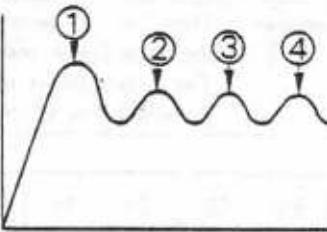
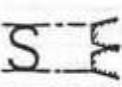
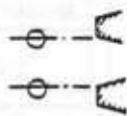
Pin No.	Winding completed metering (S ₀ ON)	Shutter released metering (S ₀ ON)
IC ₂ 1	3.0	3.0
2	3.0	3.0
3	3.0	3.0
4	3.0	3.0
5	3.0	3.0
6	3.0	3.0
7	3.0	3.0
8	3.0	3.0
9	3.0	3.0
10	0	0
11	3.0	3.0
12	0	3.0
13	3.0	3.0
14	0	0
15	0	0
16	0	0
17	1.1~1.3	1.1~1.3
18	3.0	3.0
19	1.2~1.6	1.2~1.6

Pin No.	Winding completed metering (S ₀ ON)	Shutter released metering (S ₀ ON)
IC ₂ 20	3.0	3.0
21	3.0	3.0
22	A mode 0.07 M mode 0.8	A mode 0.07 M mode 0.8
23	3.0	3.0
24	3.0	3.0
25	0.07	0.07
26	3.0	3.0
27	3.0	3.0
28	3.0	3.0
29	2.2	2.2
30	0.06	0.06
31	0	0
32	3.0	3.0
33	A mode 3.0 M mode 0	A mode 3.0 M mode 0
34	3.0	3.0
35	3.0	3.0
36	0	0
37	0.6~1.8	0.6~1.8
38	3.0	3.0

Pin No.	Winding completed metering (S ₀ ON)	Shutter released metering (S ₀ ON)
IC ₂ 39	3.0	3.0
40	3.0	3.0
41	3.0	3.0
42	2.2	0
43	3.0	3.0
44	1.5	1.5
45	1.0	1.0
46	0.1~0.5	0.1~0.5
47	3.0	3.0
48	0.1~0.5	0
49	3.0	3.0
50	A mode 3.0 M mode 1.2	A mode 3.0 M mode 1.2
51	A mode 1.2 M mode 3.0	A mode 1.2 M mode 3.0
52	3.0	3.0
53	A mode 3.0 M mode F	A mode 3.0 M mode F
54	1.2	1.2
55	3.0	3.0
56	3.0	3.0

Inspection Standard

1. This standard specifies uniform performance levels for servicing in order to guarantee our product's quality to customers. Each item is detailed so that you can follow this standard when you receive inquiries from users or are asked for checks.
2. When delivery or acceptance inspections are required, do not directly apply this standard to the performance measurements, but refer to the corresponding standard (manual).
3. Some users, because of their taste or special purposes, may require adjustment of this standard. In this case, perform the adjustment according to the user's request whenever possible.

Check Item	Checkpoint	Description
Main switch		<p>Operation.....Squeak, roughness, click feeling.</p> <p>BeeperIn "ON))" position, a beeper should sound when touch SW. is turned ON or when AE is locked at shutter speed is slower than "1/30" in A mode.</p> <p>.....Beeping should be free of irregular sound.</p>
Winding	Winding lever	<p>Operation.....There shall be no uneven action, roughness, sticking or contact, etc.</p> <p>PlayShall be less than 0.7 mm at the tip of the lever.</p>
	Spool	<p>Operation.....An even and smooth idle rotation shall enable the film to rewind securely.</p> <p>Spool torque...200 to 300 g (②, ③, ④ as shown in the figure below)</p> 
	Sprocket	Operation.....Slip, no-load rotation with the rewind button depressed.
Rewinding	Rewind button	<p>Operation.....Lock, unlock (To be reset at the first half of rewinding), touch or contact.</p> <p>Lock position...Should be above the bottom cover.</p> <p>Unlock position...Should be below the bottom cover surface.</p>
	Rewind handle	Operation.....There shall be no uneven heavy movement, touch or contact, etc.
		<p>.....Effective spring action.</p>
Film counter	Counter dial	<p>FeedThe counter dial shall be 1 when the rear lid is closed and the film is wound twice. There shall be no contact, skip, etc.</p> <p>ReturnThere shall be no contact, etc., and the counter dial shall return to 0.</p> <p>Index deviation...Shall be within the range as illustrated below:</p>  

Check Item	Checkpoint	Description																										
Self-timer	Lever	<ul style="list-style-type: none"> Operation.....There shall be no roughness, squeak, etc. Click feeling. Self-timer SW. should not be turned ON by snapback of AE lock releasing. 																										
	Timer function	<ul style="list-style-type: none"> Setting the lever to "OFF" after starting shall stop operation. ON/OFF cycle of the lamp (LED) shall satisfy the following time chart: 																										
Finder	View	Inclination of image, coincidence, fading on one side.																										
	LED display	<ul style="list-style-type: none"> All LEDs should be clear, be free of dust, shade. LED indication (ON/OFF) should be as follows corresponding to each mode of shutter speed dial. 																										
<table border="1"> <thead> <tr> <th colspan="2">SS DIAL</th> <th>A</th> <th>1/1000~1</th> <th>B</th> </tr> </thead> <tbody> <tr> <td rowspan="2">No electroflash</td><td>Mode indicator</td><td>"A" ON ("A" blinking when cells near exhaustion)</td><td>"M" ON ("M" blinking when cells near exhaustion)</td><td>"M" ON ("M" blinking when cells near exhaustion)</td></tr> <tr> <td>Metering indicator</td><td>Proper shutter speed indicator ON</td><td>Proper shutter speed indicator ON Selected shutter speed indicator blinking</td><td>B indicator "*" ON</td></tr> <tr> <td rowspan="2">With Auto Electroflash X-series</td><td>Mode indicator</td><td>No indicated ("A" blinking when cells near exhaustion)</td><td>No indicated ("M" blinking when cells near exhaustion)</td><td>No indicated</td></tr> <tr> <td>Metering indicator</td><td>"1/60" blinking "1/60"-▼ blinking with AE locked</td><td>"1/60" blinking AE lock impossible</td><td>B indicator "*" blinking</td></tr> </tbody> </table>						SS DIAL		A	1/1000~1	B	No electroflash	Mode indicator	"A" ON ("A" blinking when cells near exhaustion)	"M" ON ("M" blinking when cells near exhaustion)	"M" ON ("M" blinking when cells near exhaustion)	Metering indicator	Proper shutter speed indicator ON	Proper shutter speed indicator ON Selected shutter speed indicator blinking	B indicator "*" ON	With Auto Electroflash X-series	Mode indicator	No indicated ("A" blinking when cells near exhaustion)	No indicated ("M" blinking when cells near exhaustion)	No indicated	Metering indicator	"1/60" blinking "1/60"-▼ blinking with AE locked	"1/60" blinking AE lock impossible	B indicator "*" blinking
SS DIAL		A	1/1000~1	B																								
No electroflash	Mode indicator	"A" ON ("A" blinking when cells near exhaustion)	"M" ON ("M" blinking when cells near exhaustion)	"M" ON ("M" blinking when cells near exhaustion)																								
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	Metering indicator	"1/60" blinking "1/60"-▼ blinking with AE locked	"1/60" blinking AE lock impossible	B indicator "*" blinking																								
<p>Others.....</p> <ul style="list-style-type: none"> The indication should light up for 15 seconds after the metering switch (S₀ or S₁) is OFF. The indication should remain ON for 15 seconds after shutter release. Immediately the self-timer operates and shutter is released, the indication should go off. 3 or more metered shutter speed LEDs should not light up. Over-range LED ▲ and under-range LED ▼ should go on and off independently. (Should not light up simultaneously with "1000" or "1" LED) In A mode, shutter speed should be within 1-1 sec. when under-range LED ▼ is ON. Should be slower than 1 sec. when ▼ is blinking. 																												

Check Item	Checkpoint	Description
Focus	Mirror	<p>Angle $45^\circ \pm 15'$</p> <p>Operation..... There shall be no play, two-step movement, improper timing, bounds within the image plane, etc.</p>
		Inclination Shall be within 0.4 mm for the light shield plate in the up position.
	Body back (Pressure plate back)	43.70 ± 0.1 mm (from the pressure plate margin to the lens mounting surface)
	Finder back	43.565 ± 0.025 mm
Others	MC levers	Operation..... There shall exist no roughness, contact or touch, abnormal sound, etc.
	Lens removal and installation	Check removal and installation torque (light or heavy), lock, unlock, play.
	Back cover	<ul style="list-style-type: none"> Opening/closing..... Back cover shall float spontaneously when the rewind knob is pulled up. There shall be no remarkable play when back cover is closed.
	Pressure plate	There shall be no distortion, protrusion, concave, foreign matter attachments, etc.
	Battery chamber	Contact There shall be no abrasion, corrosion, stains, etc.
	Compatibility with accessories	<p>Interchangeability with Motor Drive 1 (8740) and Auto Winder G (8731-200)</p> <p>With 8740 and 8731 installed, check the functions.</p>
Voltage regulations, etc.		<ul style="list-style-type: none"> Battery consumption with LEDs ON (4 LEDs lighting ON in M mode)..... 9.5 mA or less (Voltage 2.8 V) Leak current at main SW, ON..... $10\mu A$ or less (Voltage 2.8 V) Leak current at main SW, OFF..... $2\mu A$ or less (Voltage 2.8 V)

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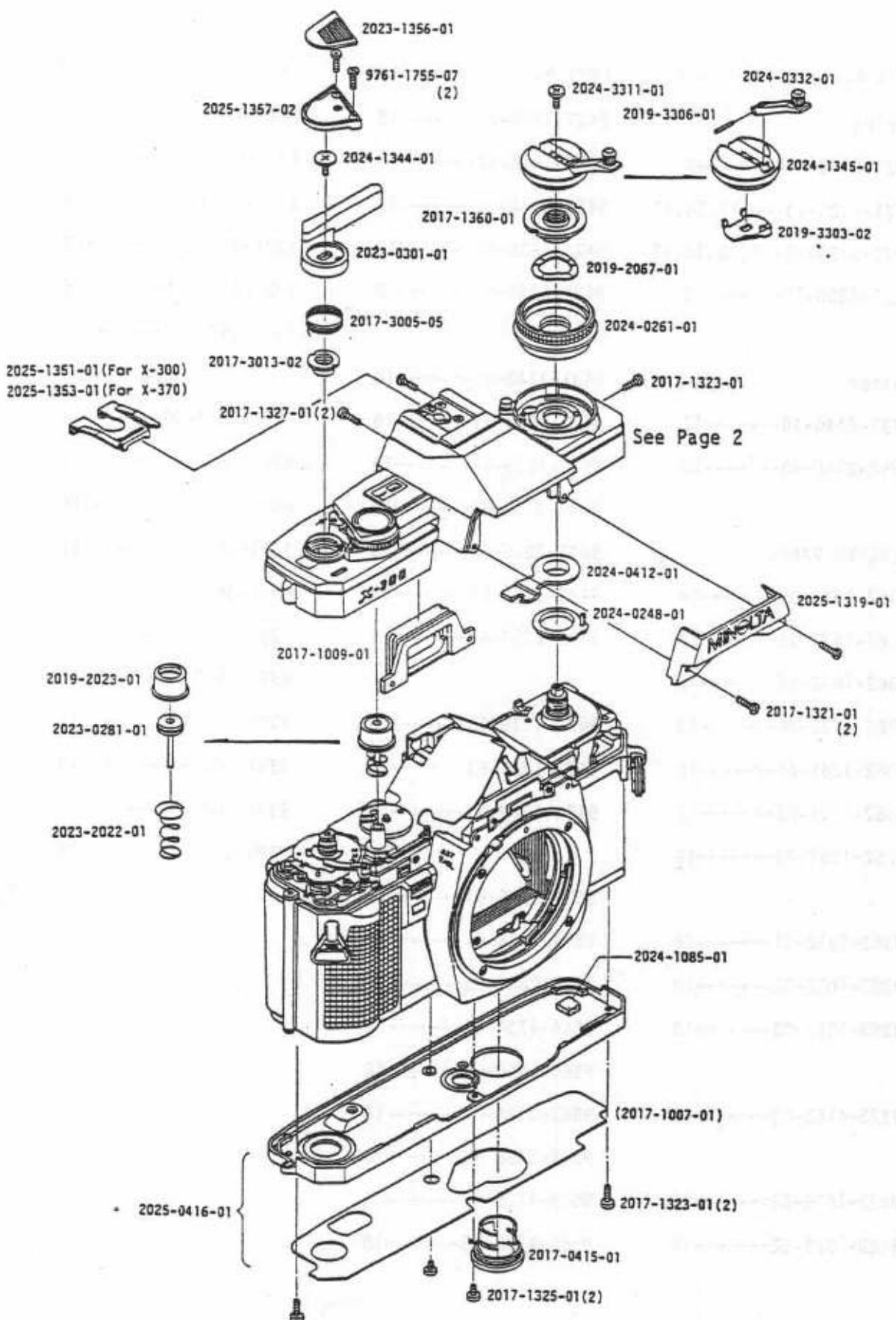
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Part No.	Part Name	Qty
2024-0248-01	ASA contact holder set	ASAプラシホルダーセット 1
2024-0261-01	ASA operation knob set	ASA操作ノブセット 1
2023-0281-01	Shutter release button axis set	シャッター釦軸セット 1
2023-0301-01	Film advance lever set	巻上レバーセット 1
2024-0332-01	Rewinding handle set	巻戻しハンドルセット 1
2024-0412-01	Main switch guide plate set	メインSMガイド板セット 1
2017-0415-01	Battery holder set	電池ケース蓋セット 1
2025-0416-01	Bottom cover set	下カバーセット 1
(2017-1007-01)	Bottom cover sheet	下カバー保護シート 1
2017-1009-01	Eye-piece frame	接眼枠 1
2024-1085-01	Sponge	コンデンサーガタ止め 1
2025-1319-01	Front top cover	上部正面カバー 1
2017-1321-01	Screw	止めねじ 2
2017-1323-01	Screw	止めねじ 3
2017-1325-01	Screw	止めねじ 2
2017-1327-01	Screw	止めねじ 2
2024-1344-01	Winding lever pressure	巻上レバー押えビス 1
2024-1345-01	Rewinding knob	巻戻しノブ 1
2025-1351-01	Accessory shoe spring (for X-300)	アクセサリーシューバネ 1
2025-1353-01	Accessory shoe spring (for X-370)	アクセサリーシューバネ 1
2023-1356-01	Finger rest leather	ファインガーレスト貼皮 1
2025-1357-02	Finger rest	ファインガーレスト 1
2017-1360-01	ASA dial nut	ASA押えナット 1
2023-2022-01	Shutter release button spring	シャッター釦SP 1
2019-2023-01	Shutter release button cap	シャッター釦キャップ 1
2019-2067-01	Pressure spring	ASA操作リング押えばね 1
2017-3005-05	Film advance lever spring	巻上レバー戻しSP 1
2017-3013-02	Top cover nut	上カバー止めナット 1
2019-3303-02	Rewinding handle spring	巻戻しハンドルばね 1
2019-3306-01	Rewinding handle axis	巻戻しハンドル軸 1
2024-3311-01	Rewinding handle screw	巻戻しノブビス 1
9761-1755-07	Tap tite screw	十字穴付タッピングタイトねじ 2

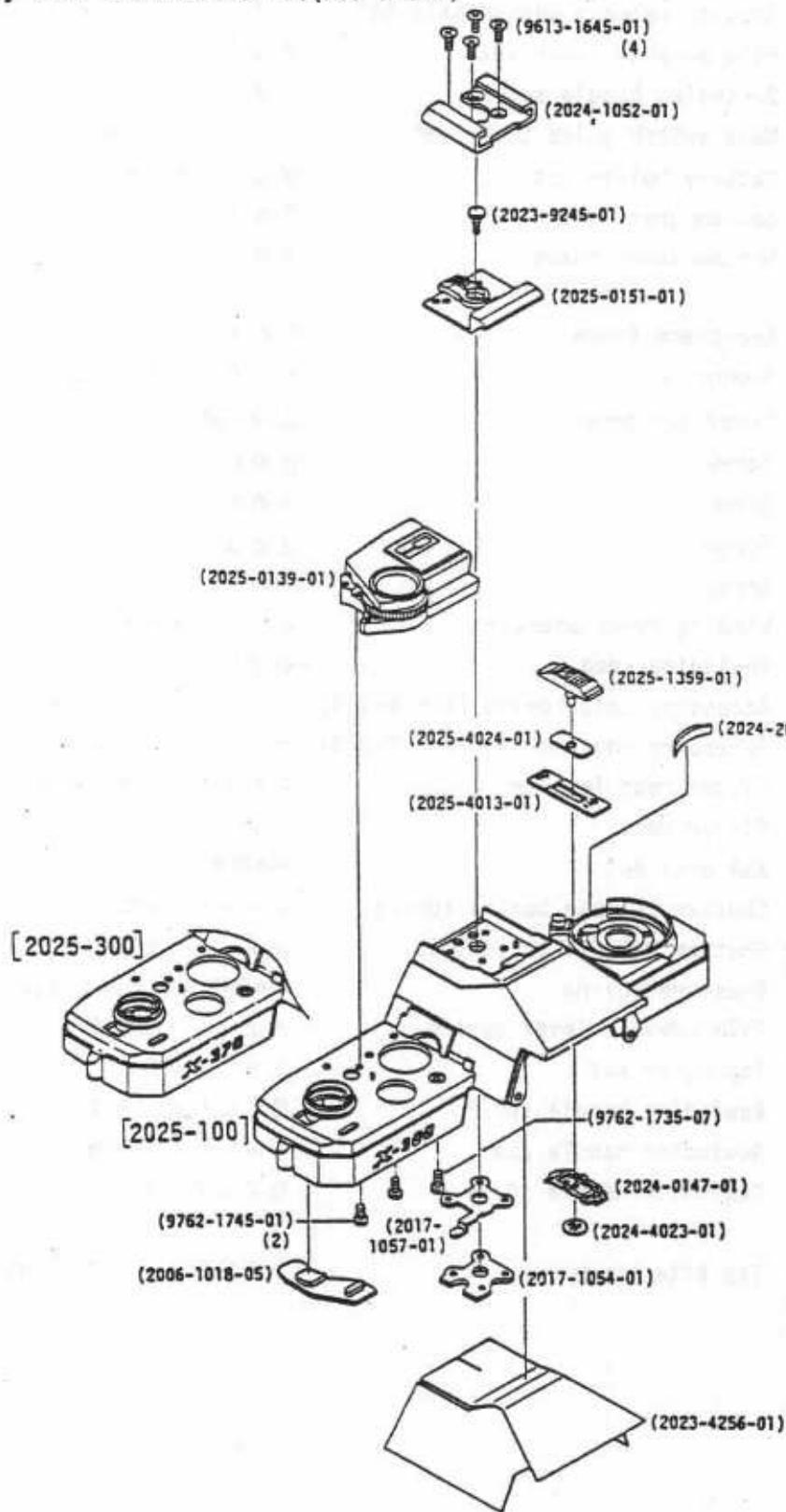
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X-370 Code No.2025-300

Assy Part No.2025-0195-01(For X-300)

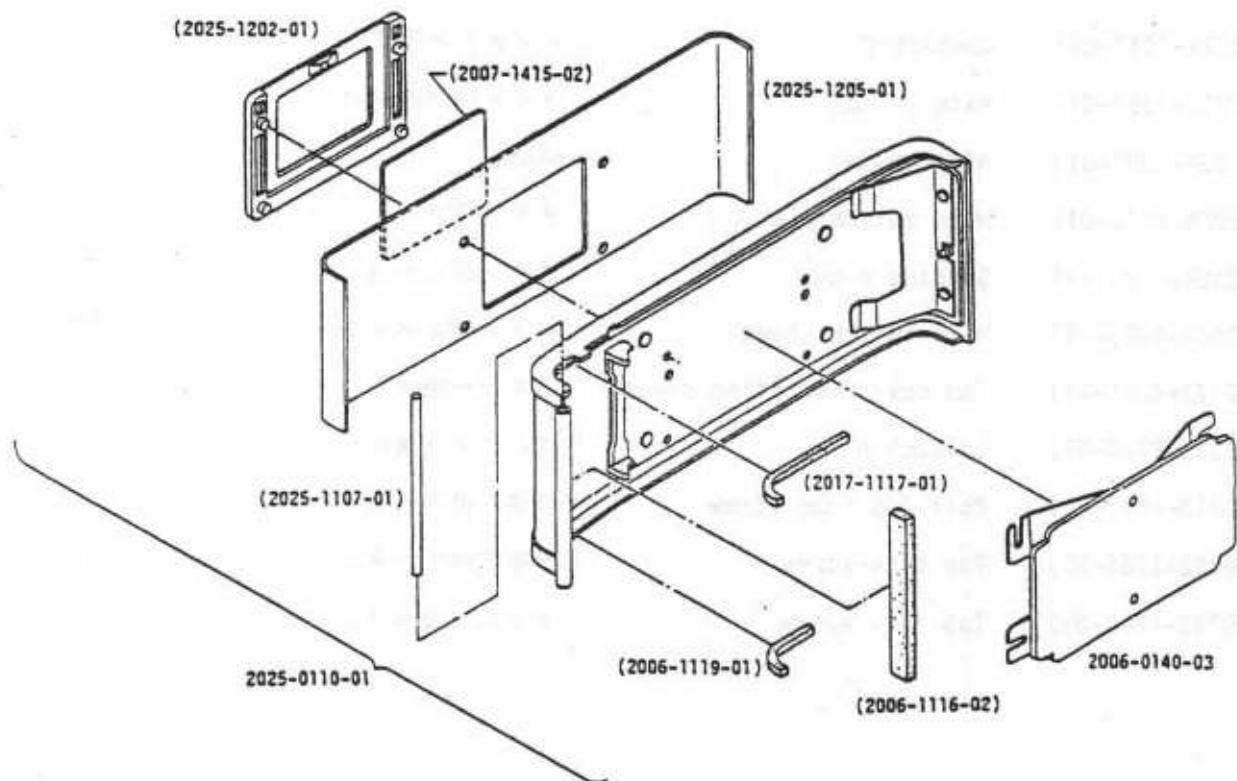
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Part No.	Part Name	Qty
2025-0195-01	Top cover set (For X-300)	1
2025-0197-01	Top cover set (For X-370)	1
(2025-0139-01)	Shutter dial set	1
(2024-0147-01)	Click plate set	1
(2025-0151-01)	Accessory shoe base set	1
(2006-1018-05)	Counter window	1
(2024-1052-01)	Accessory shoe	1
(2017-1054-01)	Accessory shoe set plate	1
(2017-1057-01)	Contact-C	1
(2025-1359-01)	Main switch	1
(2024-2052-01)	ASA window	1
(2025-4013-01)	Main switch plate	1
(2024-4023-01)	Snaping ring	1
(2025-4024-01)	Main switch sheet	1
(2023-4256-01)	Top cover isolation sheet	1
(2023-9245-01)	Contact-A	1
(9613-1645-01)	Phillips type screw	4
(9762-1735-07)	Tap tite screw	1
(9762-1745-01)	Tap tite screw	2

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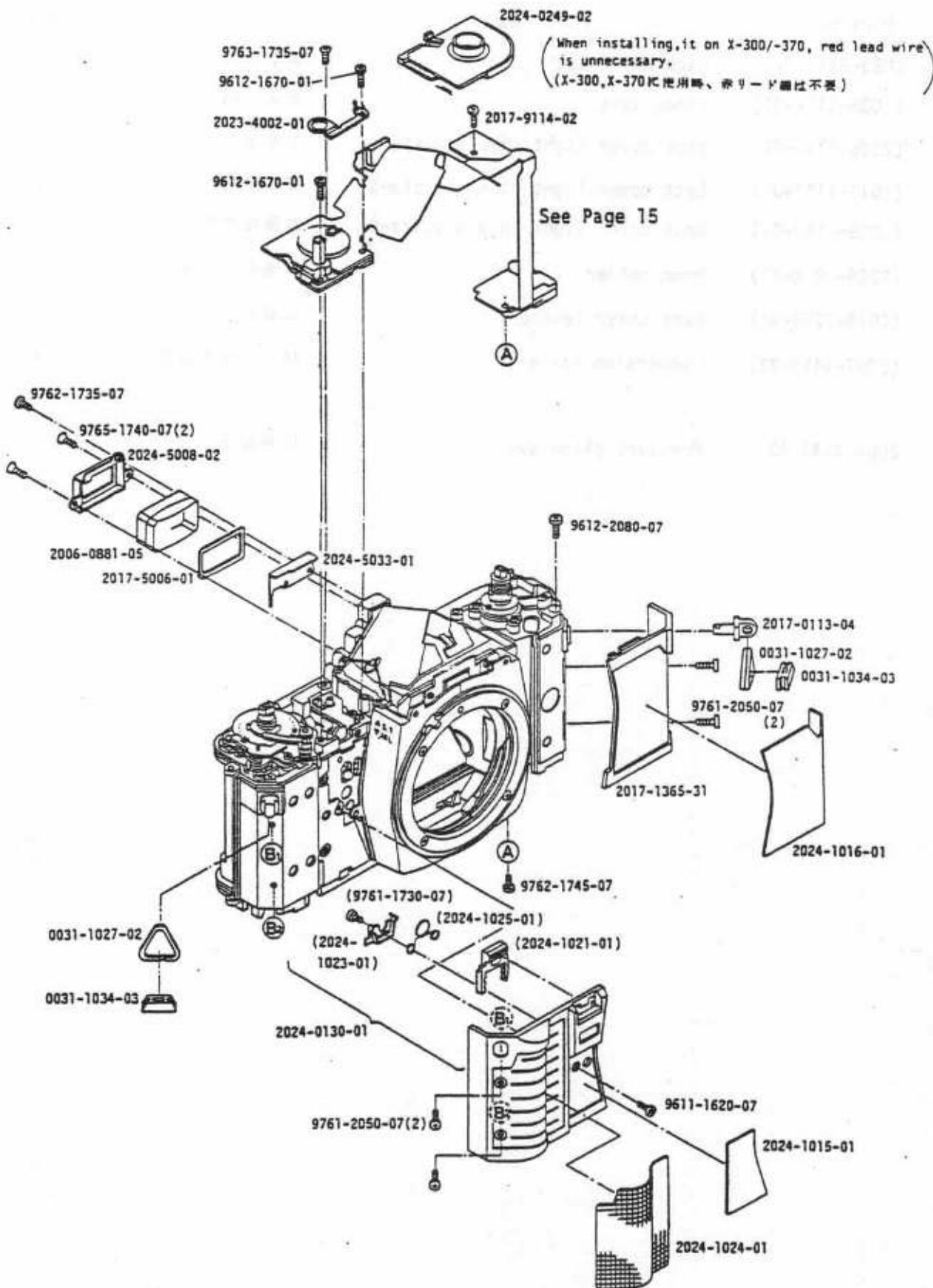
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Part No.	Part Name	Qty
2025-0110-01	Back cover set	1
(2025-1107-01)	Hinge axis	1
(2006-1116-02)	Back cover light shield plate	1
(2017-1117-01)	Back cover light shield plate-C	1
(2006-1119-01)	Back cover light shield plate-B	1
(2025-1202-01)	Memo holder	1
(2025-1205-01)	Back cover leather	1
(2007-1415-02)	Conversion scale	1
2006-0140-03	Pressure plate set	1

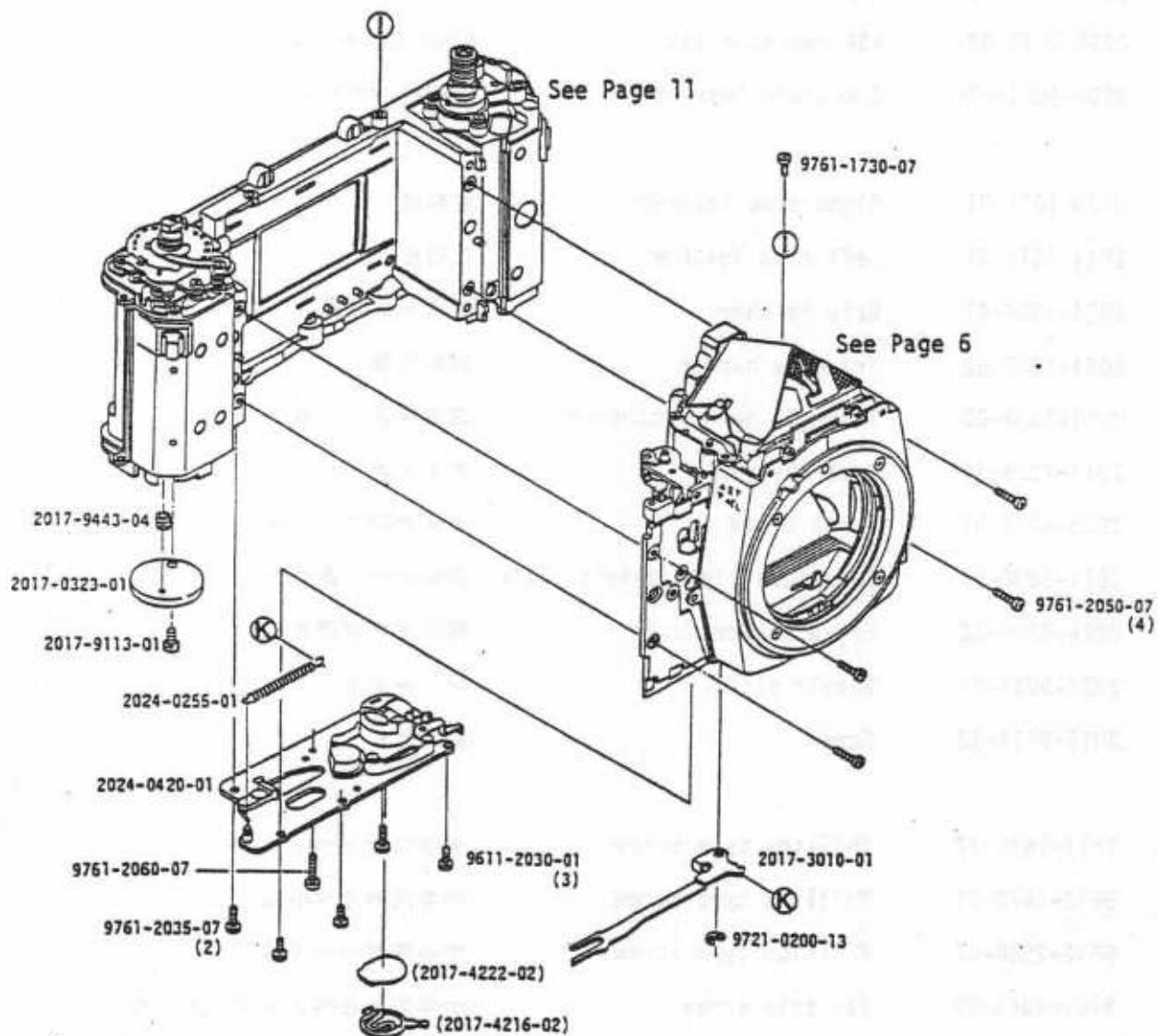
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Part No.	Part Name	Qty
2017-0113-04	Strap hanger set	1
2024-0130-01	Side cover-A set	1
(2024-1021-01)	Self-timer lever	1
(2024-1023-01)	Click spring	1
(2024-1025-01)	Self-timer lever spring	1
(9761-1730-07)	Tap tite screw	1
2024-0249-02	ASA resistor set	1
2006-0881-05	Eye-piece lens set	1
2024-1015-01	Right side leather	1
2024-1016-01	Left side leather	1
2024-1024-01	Grip leather	1
0031-1027-02	Triangle hanger	2
0031-1034-03	Triangle hanger stopper	2
2017-1365-31	Side cover-B	1
2023-4002-01	Earth plate	1
2017-5006-01	Eye-piece light shield plate	1
2024-5008-02	Eye-piece pressure	1
2024-5033-01	Shield plate	1
2017-9114-02	Screw	1
9611-1620-07	Phillips type screw	1
9612-1670-01	Phillips type screw	2
9612-2080-07	Phillips type screw	1
9761-2050-07	Tap tite screw	4
9762-1735-07	Tap tite screw	1
9762-1745-07	Tap tite screw	1
9763-1735-07	Tap tite screw	1
9765-1740-07	Tap tite screw	2

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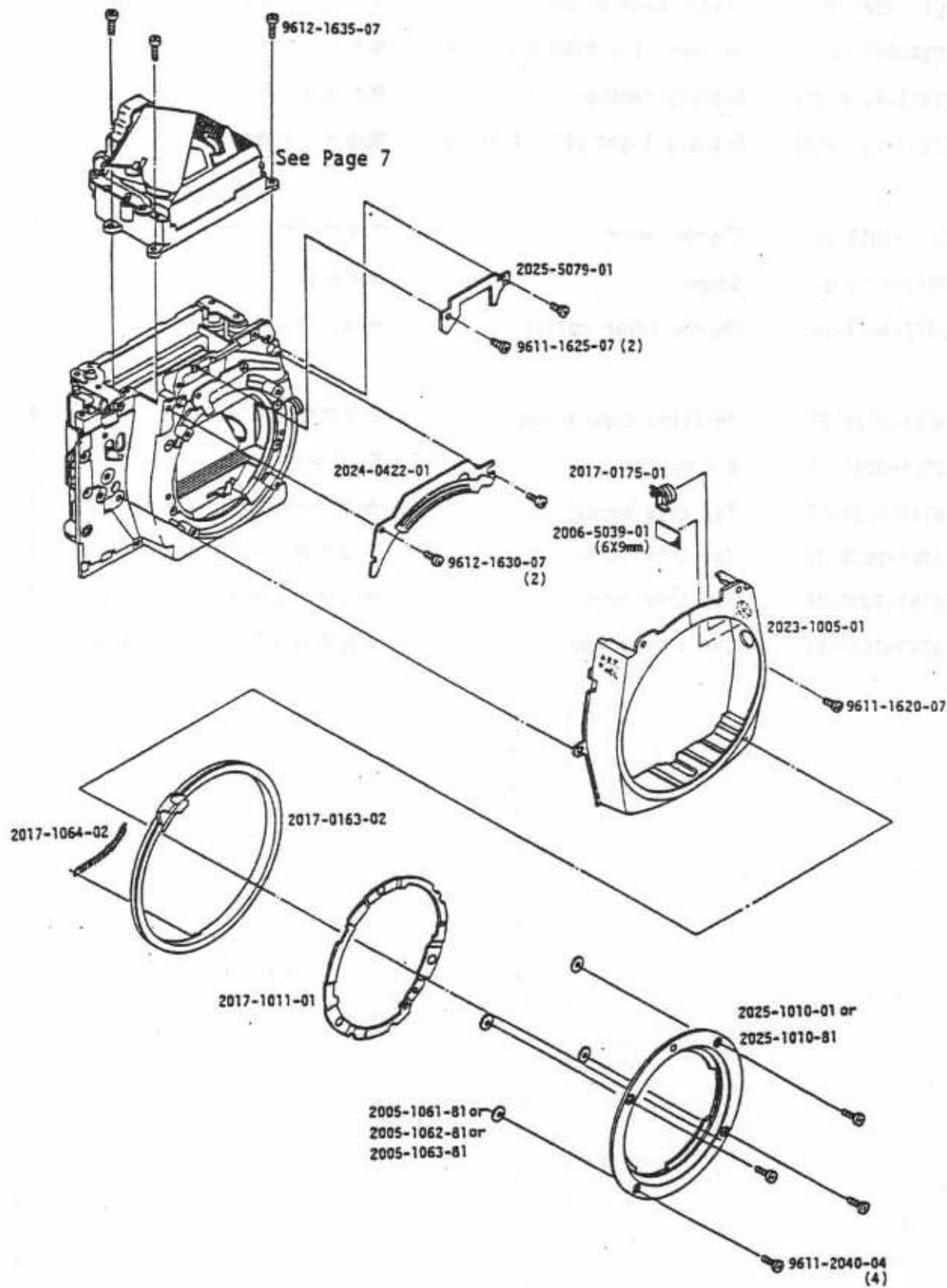


Part No.	Part Name	Qty
2024-0255-01	MP return sub spring-B set	1
2017-0323-01	Winder coupler set	1
2024-0420-01	Battery case base plate set	1
(2017-4216-02)	Battery contact (+)	1
(2017-4222-02)	Battery light shield plate	1
2017-3010-01	Charge lever	1
2017-9113-01	Screw	1
2017-9443-04	Charge lever roller	1
9611-2030-01	Phillips type screw	3
9721-0200-13	E ring	1
9761-1730-07	Tap tite screw	1
9761-2035-07	Tap tite screw	2
9761-2050-07	Tap tite screw	4
9761-2060-07	Tap tite screw	1

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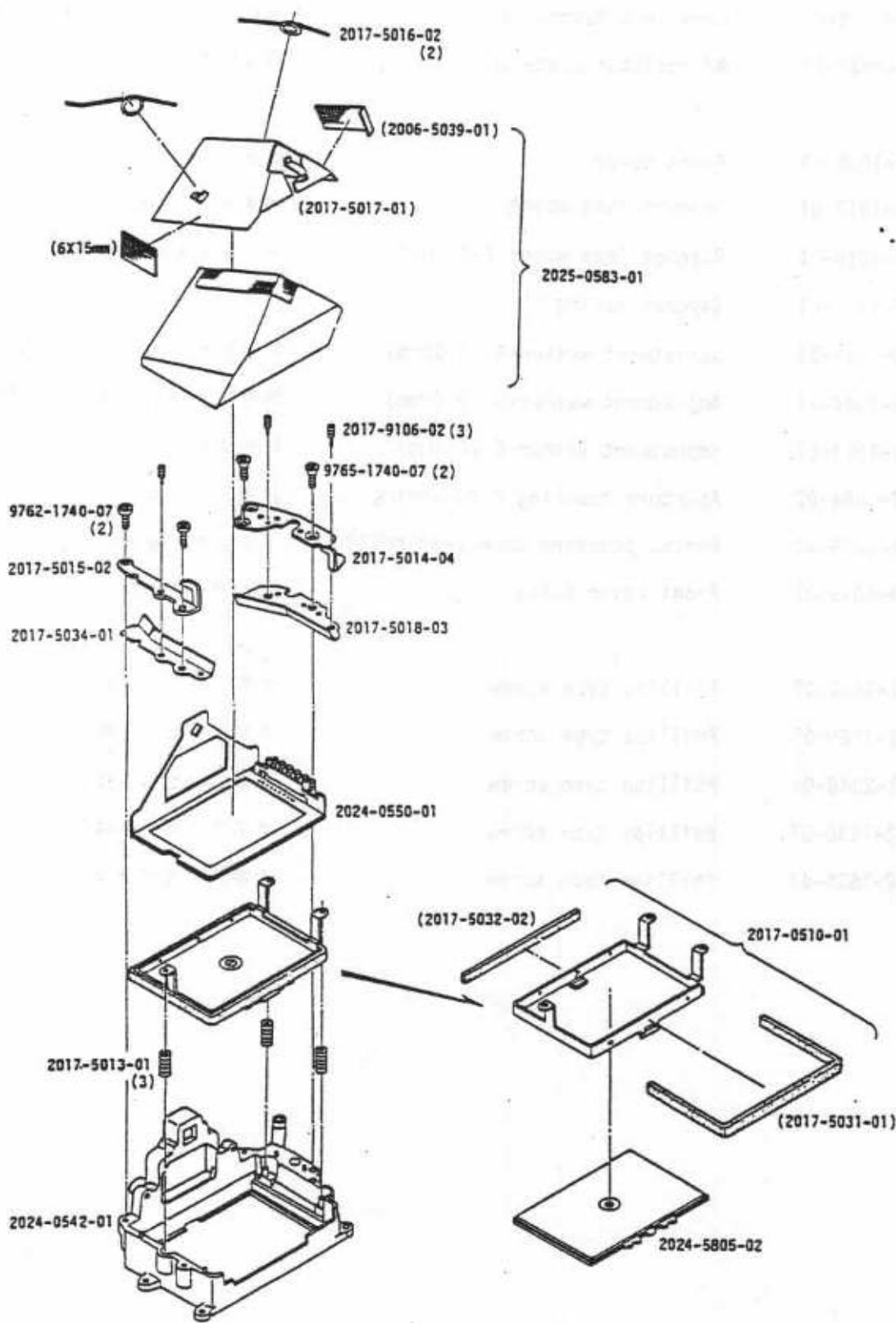


Part No.	Part Name	Qty
2017-0163-02	Aperture coupling ring set	1
2017-0175-01	Lens lock button set	1
2024-0422-01	AV resistor plate set	1
2023-1005-01	Front cover	1
2025-1010-01	Bayonet lens mount	1
2025-1010-81	Bayonet lens mount (-0.1mm)	1
2017-1011-01	Bayonet spring	1
2005-1061-81	Adjustment washer-A (0.02mm)	Some
2005-1062-81	Adjustment washer-B (0.05mm)	Some
2005-1063-81	Adjustment washer-C (0.1mm)	Some
2017-1064-02	Aperture coupling ring spring	1
2006-5039-01	Penta. pressure tape (Per roll)	1
2025-5079-01	Front cover plate	1
9611-1620-07	Phillips type screw	1
9611-1625-07	Phillips type screw	2
9611-2040-04	Phillips type screw	4
9612-1630-07	Phillips type screw	2
9612-1635-07	Phillips type screw	3

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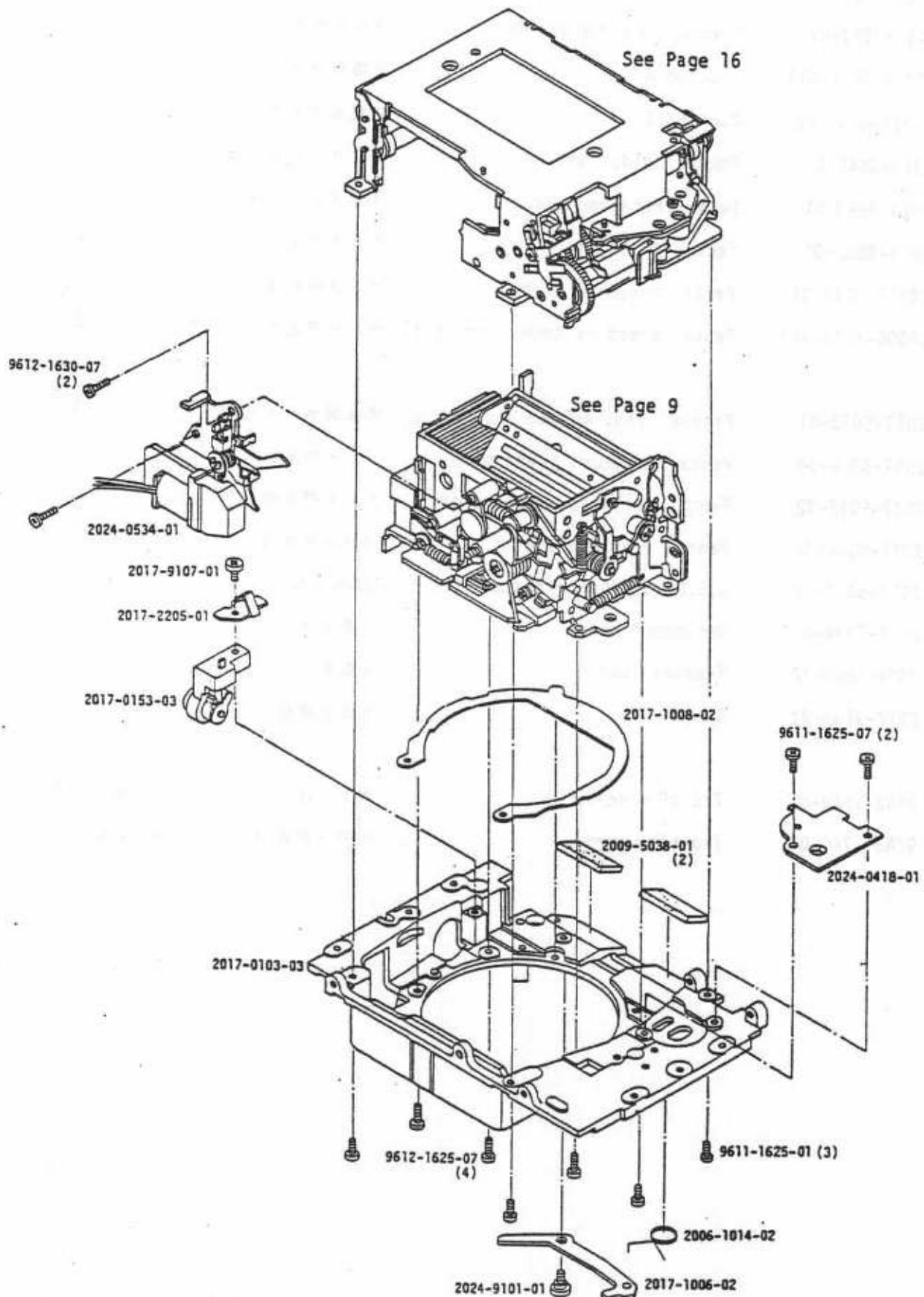
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Part No.	Part Name	Qty
2017-0510-01	Fresnel lens holder set	1
(2017-5031-01)	Packing A	1
(2017-5032-02)	Packing B	1
2024-0542-01	Penta. holder set	1
2024-0550-01	Penta. receiver set	1
2025-0583-01	Penta. prism set	1
(2017-5017-01)	Penta. pressure plate	1
(2006-5039-01)	Penta. pressure tape (Per roll)	2
2017-5013-01	Fresnel lens holder spring	3
2017-5014-04	Penta. pressure (Left side)	1
2017-5015-02	Penta. pressure (Right side)	1
2017-5016-02	Penta. pressure spring	2
2017-5018-03	L.E.D. diffusion plate	1
2017-5034-01	Dustproof sheet	1
2024-5805-02	Fresnel lens	1
2017-9106-02	Screw	3
9762-1740-07	Tap tite screw	2
9765-1740-07	Tap tite screw	2

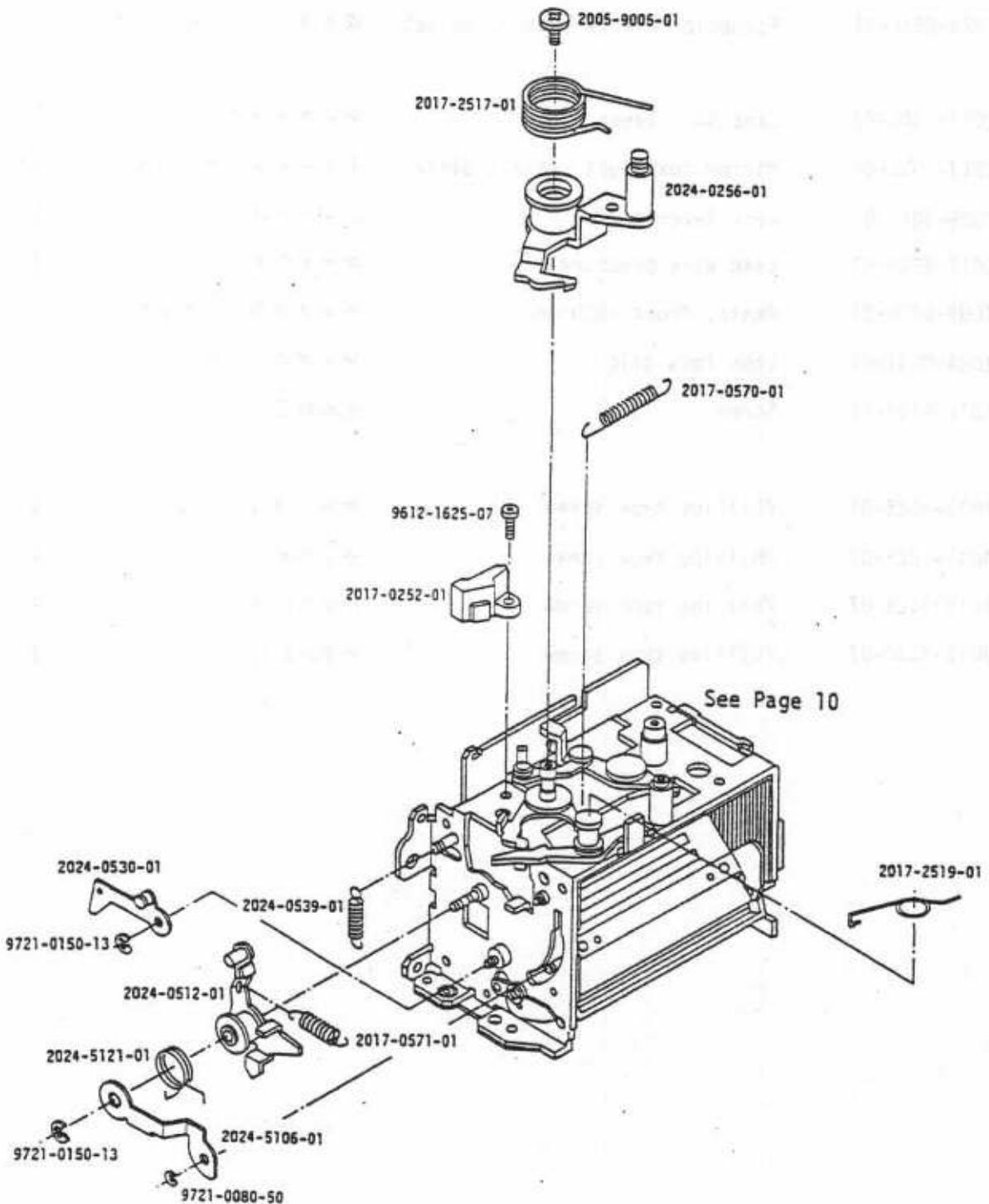
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Part No.	Part Name		Qty
2017-0103-03	Front base plate set	前枠セット	1
2017-0153-03	Remote control terminal set	リモコン台板セット	1
2024-0418-01	Self-timer plate set	セルフSW基板セット	1
2024-0534-01	Magnetic release base plate set	絞りリストップ台板セット	1
2017-1006-02	Lens lock lever	レンズロックレバー	1
2017-1008-02	Mirror box light shield plate	ミラーボックス遮光板	1
2006-1014-02	Lock lever spring	ロックレバーSP	1
2017-2205-01	Lead wire pressure	コード押え	1
2009-5038-01	Penta. front cushion	ペンタ前面押えクッション	2
2024-9101-01	Lens lock axis	レンズロック軸	1
2017-9107-01	Screw	止めねじ	1
9611-1625-01	Phillips type screw	十字穴付ねじ	3
9611-1625-07	Phillips type screw	十字穴付ねじ	2
9612-1625-07	Phillips type screw	十字穴付ねじ	4
9612-1630-07	Phillips type screw	十字穴付ねじ	2

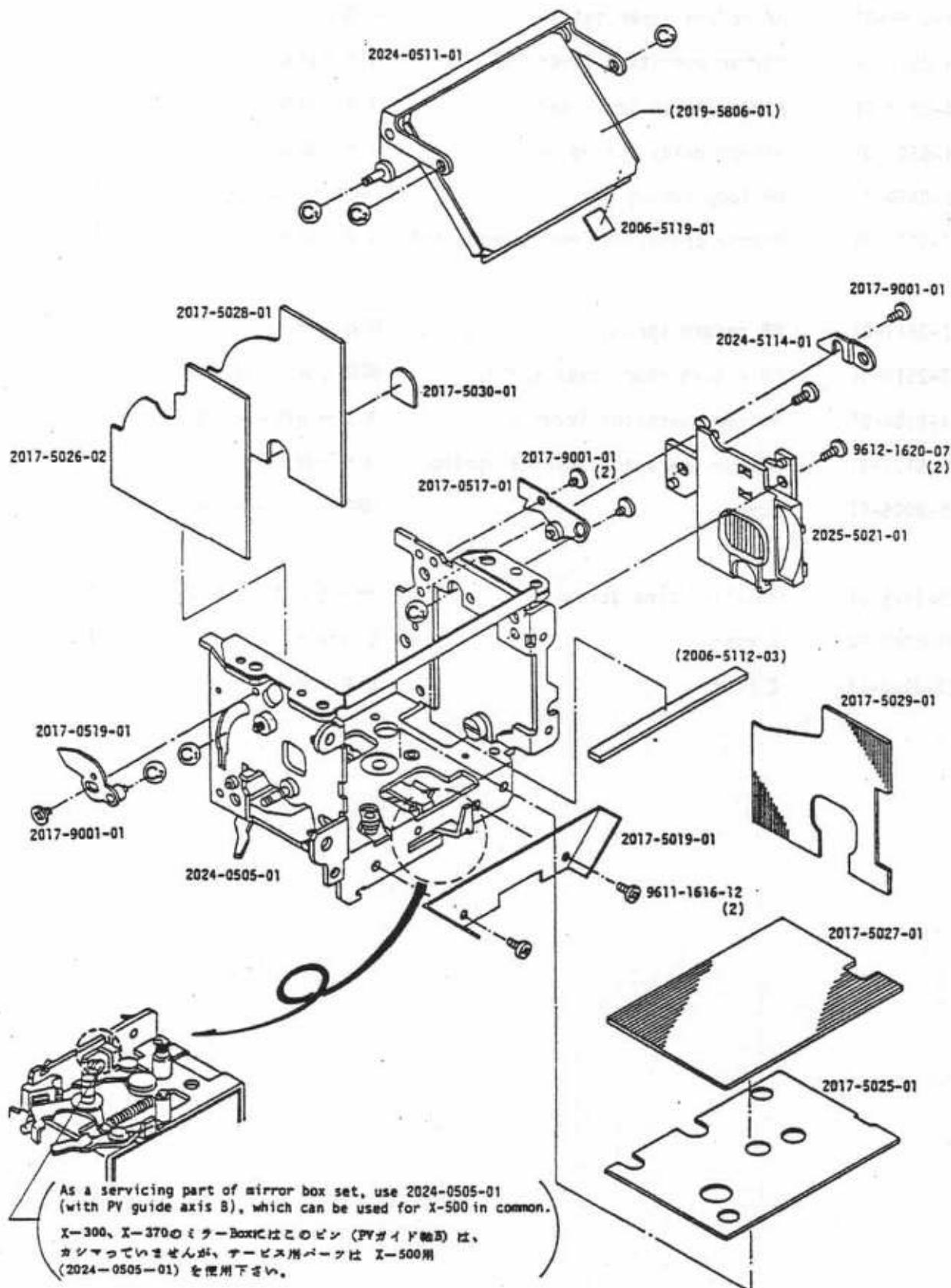
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Part No.	Part Name	Qty
2017-0252-01	MP return stopper set	1
2024-0256-01	MP return lever set	1
2024-0512-01	Mirror operation lever set	1
2024-0530-01	Mirror delay lever set	1
2024-0539-01	Mirror delay spring set	1
2017-0570-01	MP loop spring set	1
2017-0571-01	Mirror operation lever spring set	1
2017-2517-01	MP return spring	1
2017-2519-01	MP return stop lever spring	1
2024-5106-01	Mirror operation lever-B	1
2024-5121-01	Mirror operation lever-B spring	1
2005-9005-01	Screw	1
9612-1625-07	Phillips type screw	1
9721-0080-50	E ring	1
9721-0150-13	E ring	2

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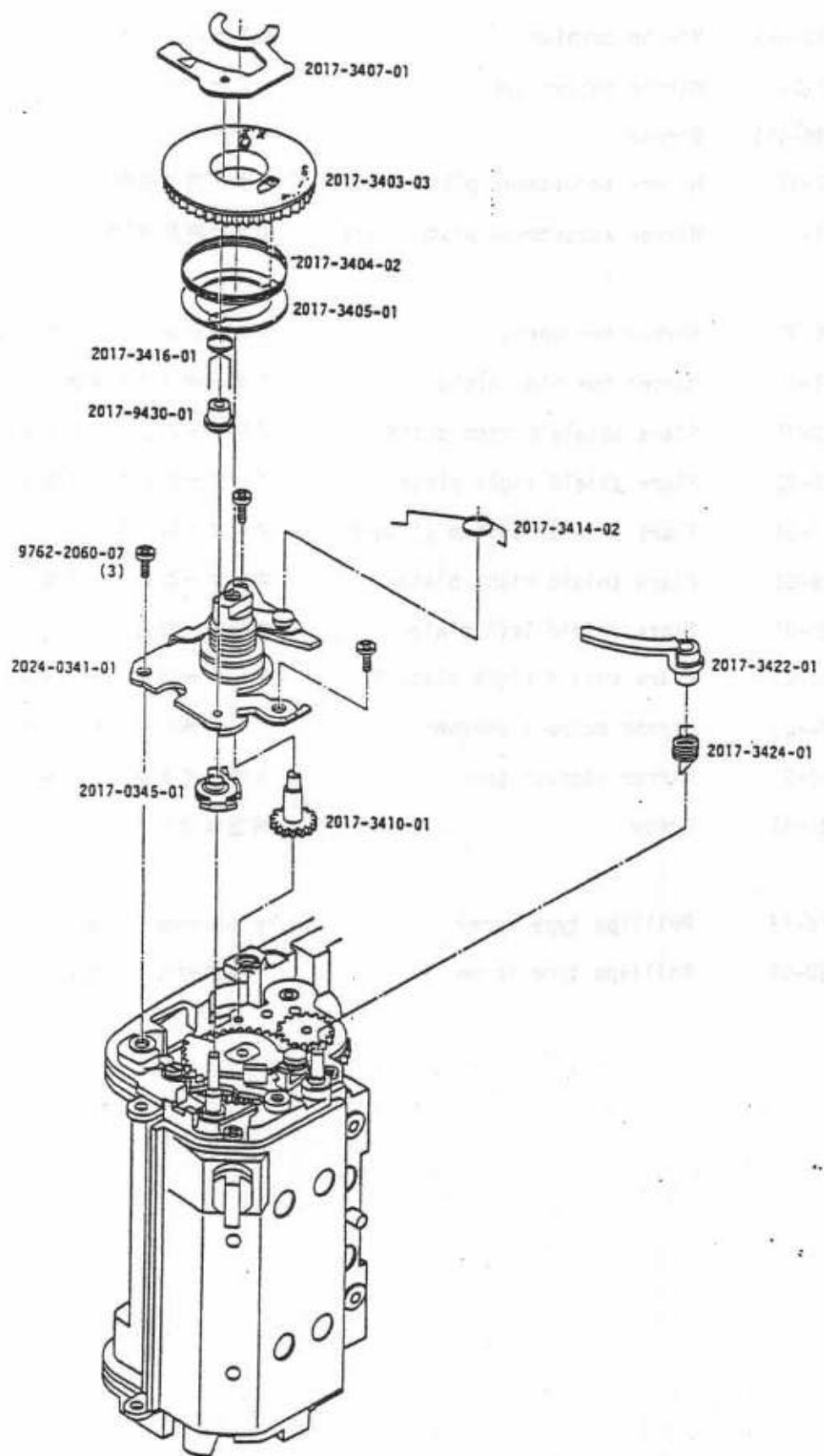
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Part No.	Part Name	Qty
2024-0505-01	Mirror box set	ミラー ボックス セット 1
(2006-5112-03)	Mirror cushion	ミラー クッション 1
2024-0511-01	Mirror holder set	ミラー ホルダー セット 1
(2019-5806-01)	Mirror	ミラー 1
2017-0517-01	Mirror adjustment plate-B set	ミラー 調整板B セット 1
2017-0519-01	Mirror adjustment plate-A set	ミラー 調整板A セット 1
2017-5019-01	Mirror box apron	ミラー ボックス エプロン 1
2025-5021-01	Mirror box side plate	ミラー ボックス 側板 1
2017-5025-01	Flare shield bottom plate	フレアーアー 防止シート 下板 1
2017-5026-02	Flare shield right plate	フレアーアー 防止シート 右板 1
2017-5027-01	Flare shield bottom plate-A	フレアーアー 防止シート 下 1
2017-5028-01	Flare shield right plate-A	フレアーアー 防止シート 右A 1
2017-5029-01	Flare shield left plate	フレアーアー 防止シート 左 1
2017-5030-01	Flare shield right plate-B	フレアーアー 防止シート 右B 1
2024-5114-01	Mirror support stopper	ミラー 補助ストッパーB 1
2006-5119-01	Mirror stopper gum	ミラー スッパー ゴム 1
2017-9001-01	Screw	調整板押ビス 4
9611-1616-12	Phillips type screw	十字穴付ナベ小ねじ 2
9612-1620-07	Phillips type screw	十字穴付ナベ小ねじ 2

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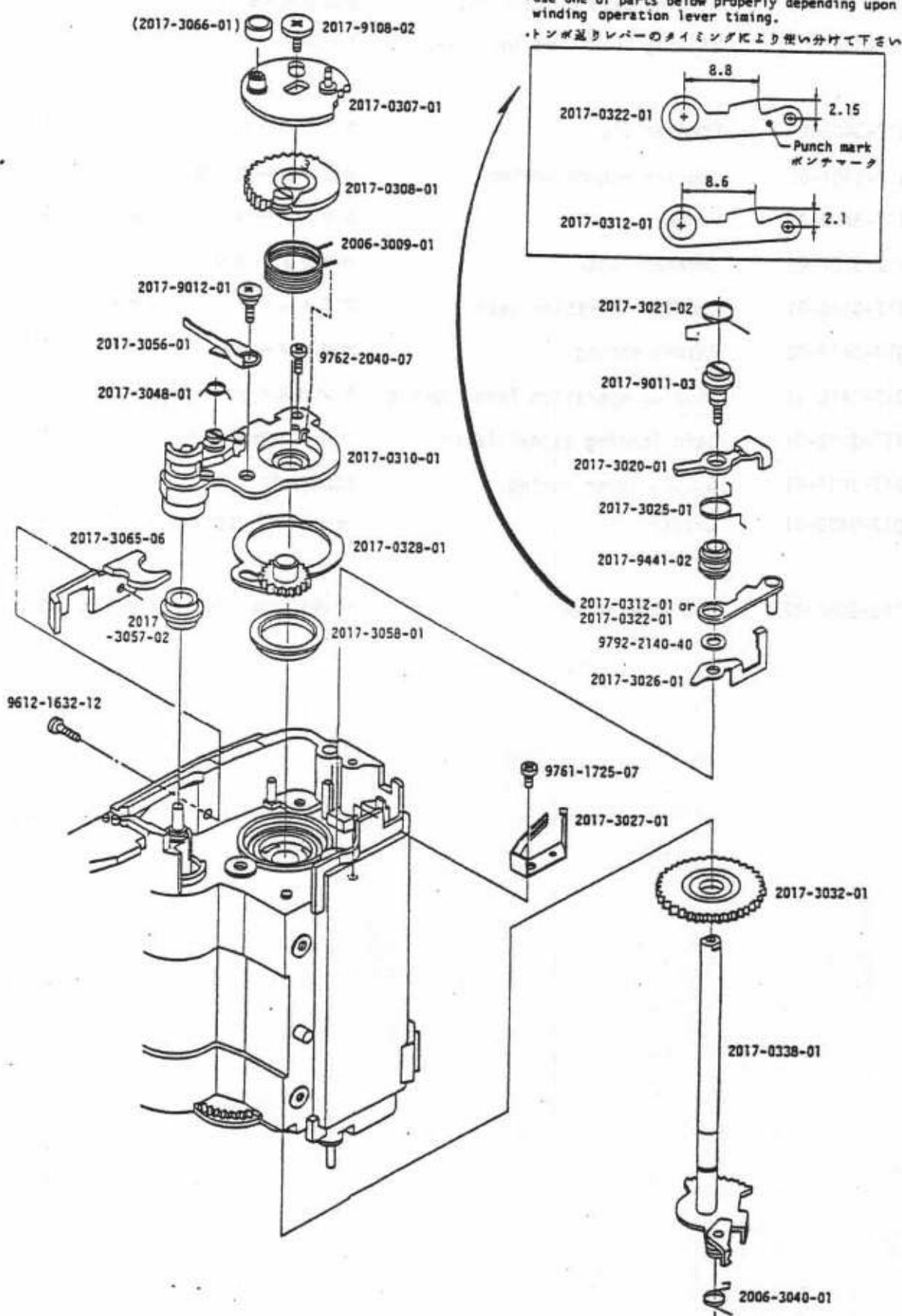
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Part No.	Part Name	Qty
2024-0341-01	Winding base plate-B set	巻取台板Bセット 1
2017-0345-01	Winding operation lever set	トンボ返りレバーセット 1
2017-3403-03	Counter dial	カウンターラチエット 1
2017-3404-02	Counter return spring	カウンター戻しSP 1
2017-3405-01	Washer	カウンター補助ワッシャー 1
2017-3407-01	Counter index	カウンター指標板 1
2017-3410-01	Counter operation gear	フィルムカウンターギヤー 1
2017-3414-02	Return spring	カウンターレバー操作SP 1
2017-3416-01	Winding operation lever spring	トンボ返りレバーSP 1
2017-3422-01	Safe loading signal lever	フィルム表示レバー 1
2017-3424-01	S.L.S. lever spring	SLS駆動SP 1
2017-9430-01	Collar	カウンター指標カラー 1
9762-2060-07	Tap tite screw	十字穴付ナベタップタイトねじ 3

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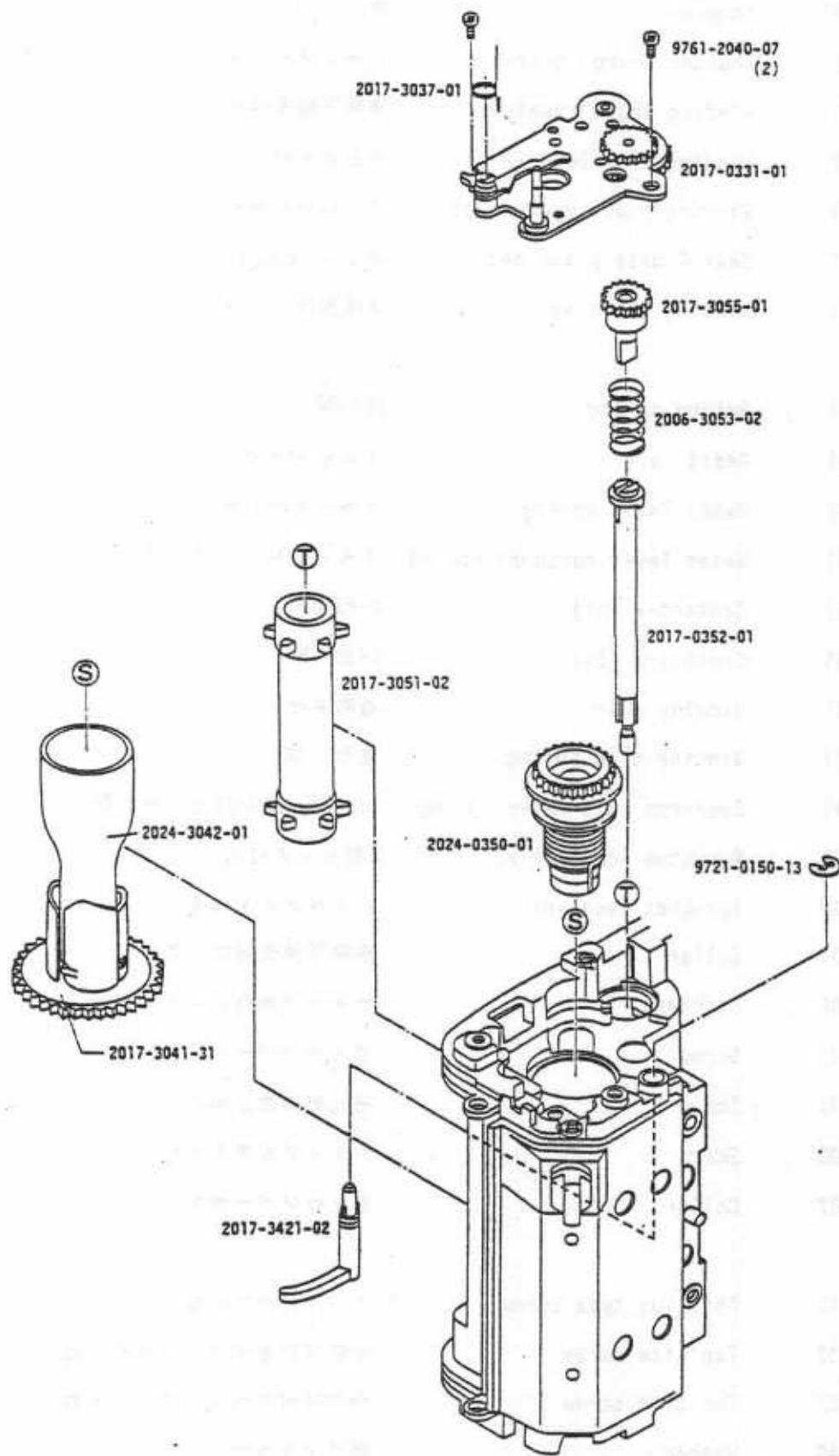
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Part No.	Part Name	Qty
2017-0307-01	Charge operation plate set	1
(2017-3066-01)	Stopper	1
2017-0308-01	Shutter charge gear-D set	1
2017-0310-01	Winding shaft receiver set	1
2017-0312-01	Winding stop lever-A set	1
2017-0322-01	Winding stop lever-A set	1
2017-0328-01	Gear-C base plate set	1
2017-0338-01	Winding shaft set	1
2006-3009-01	Return spring	1
2017-3020-01	Reset lever	1
2017-3021-02	Reset lever spring	1
2017-3025-01	Reset lever support spring	1
2017-3026-01	Contact-A (S4)	1
2017-3027-01	Contact-B (S4)	1
2017-3032-01	Winding gear	1
2006-3040-01	Winding claw spring	1
2017-3048-01	Over-run stop lever spring	1
2017-3056-01	R button lock spring	1
2017-3057-02	Sprocket receiver	1
2017-3058-01	Collar	1
2017-3065-06	Stopper	1
2017-9011-03	Screw	1
2017-9012-01	Screw	1
2017-9108-02	Screw	1
2017-9441-02	Collar	1
9612-1632-12	Phillips type screw	1
9761-1725-07	Tap tite screw	1
9762-2040-07	Tap tite screw	1
9792-2140-40	Washer	1

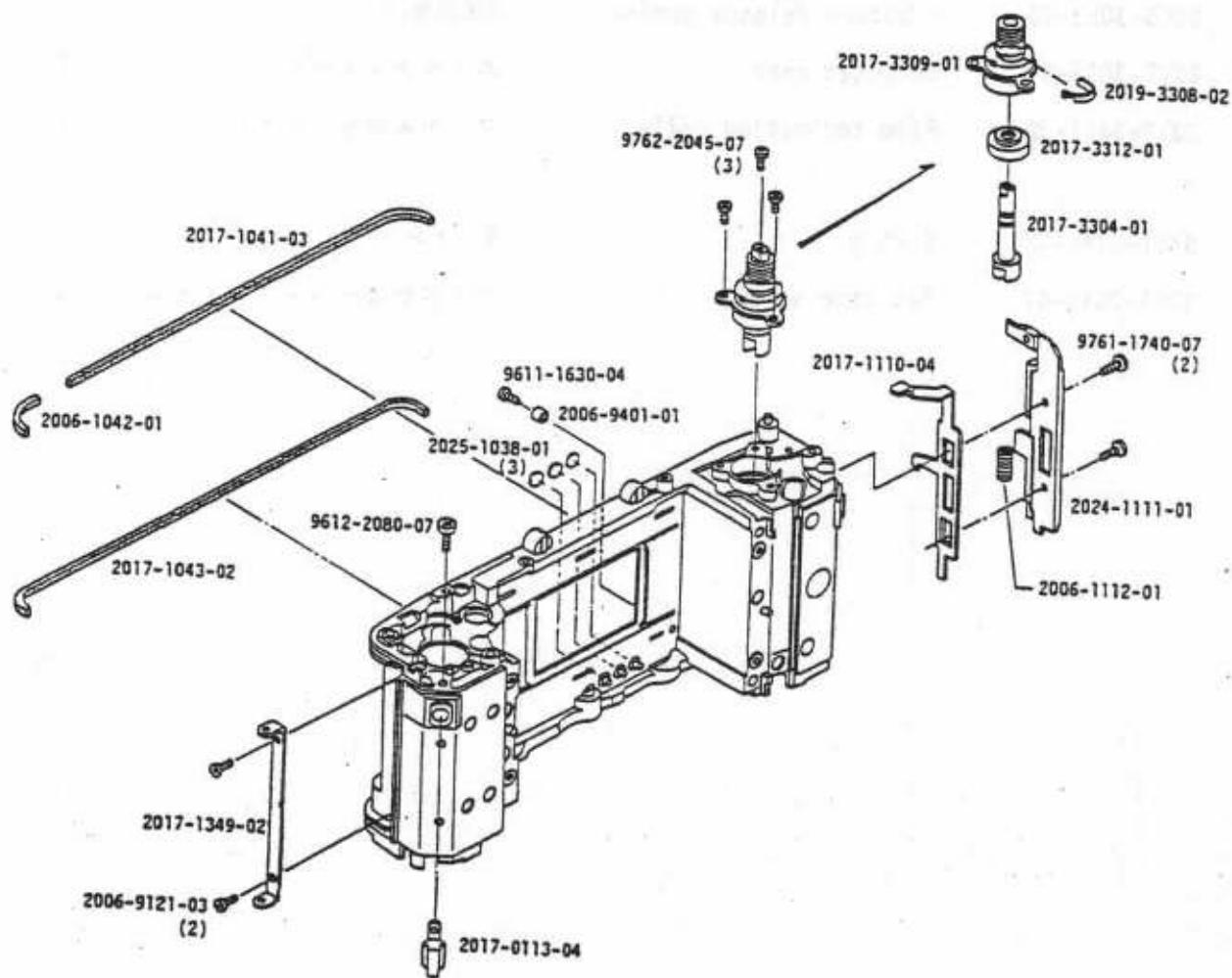
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Part No.	Part Name	Qty
2017-0331-01	Winding base plate-A set	1
2024-0350-01	Spool friction gear set	1
2017-0352-01	Sprocket shaft set	1
2017-3037-01	Reversion stop lever spring	1
2017-3041-31	Spool	1
2024-3042-01	Spool inner barrel	1
2017-3051-02	Sprocket	1
2006-3053-02	R button release spring	1
2017-3055-01	Sprocket gear	1
2017-3421-02	Film indication filler	1
9721-0150-13	E ring	1
9761-2040-07	Tap tite screw	2

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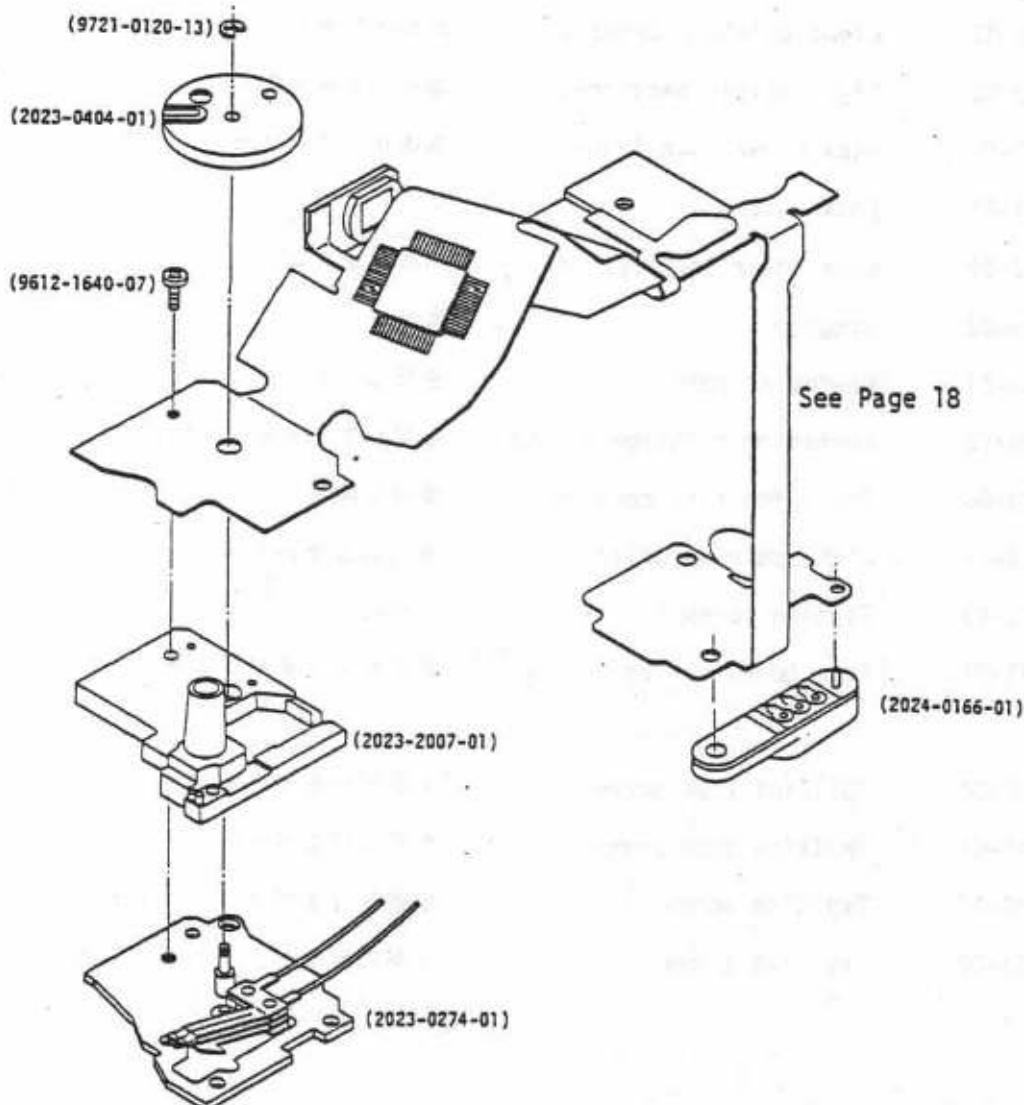


Part No.	Part Name	Qty
2017-0113-04	Strap hanger set	1
2025-1038-01	Mask sheet	3
2017-1041-03	Light shield packing-A	1
2006-1042-01	Light shield packing-B	1
2017-1043-02	Light shield packing-C	1
2017-1110-04	Back cover lock lever	1
2024-1111-01	Lock cover	1
2006-1112-01	Back cover lock spring	1
2017-1349-02	Hinge	1
2017-3304-01	Rewinding fork	1
2019-3308-02	Rewinding friction spring	1
2017-3309-01	Rewinding axis receiver	1
2017-3312-01	Light shield collar	1
2006-9121-03	Tapping screw	2
2006-9401-01	Film guide collar	1
9611-1630-04	Phillips type screw	1
9612-2080-07	Phillips type screw	1
9761-1740-07	Tap tite screw	2
9762-2045-07	Tap tite screw	3

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Assy. Part No.2025-0401-01

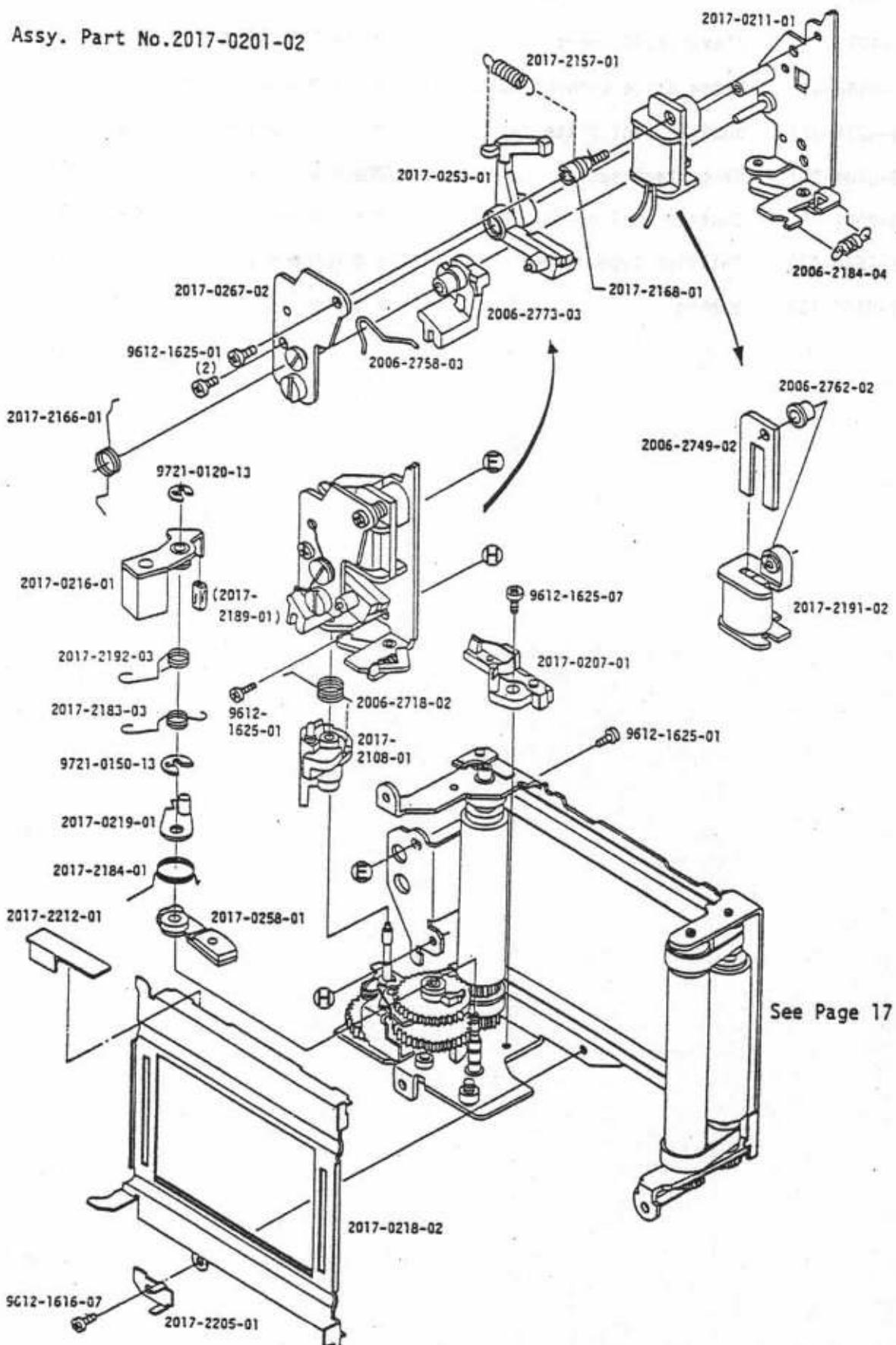


Part No.	Part Name	Qty
2025-0401-01	Flexible PC board	1
(2024-0166-01)	Motor drive connect holder set	1
(2023-0274-01)	Shutter dial plate set	1
(2023-0404-01)	TV contact set	1
(2023-2007-01)	Shutter dial holder	1
(9612-1640-07)	Phillips type screw	1
(9721-0120-13)	E ring	1

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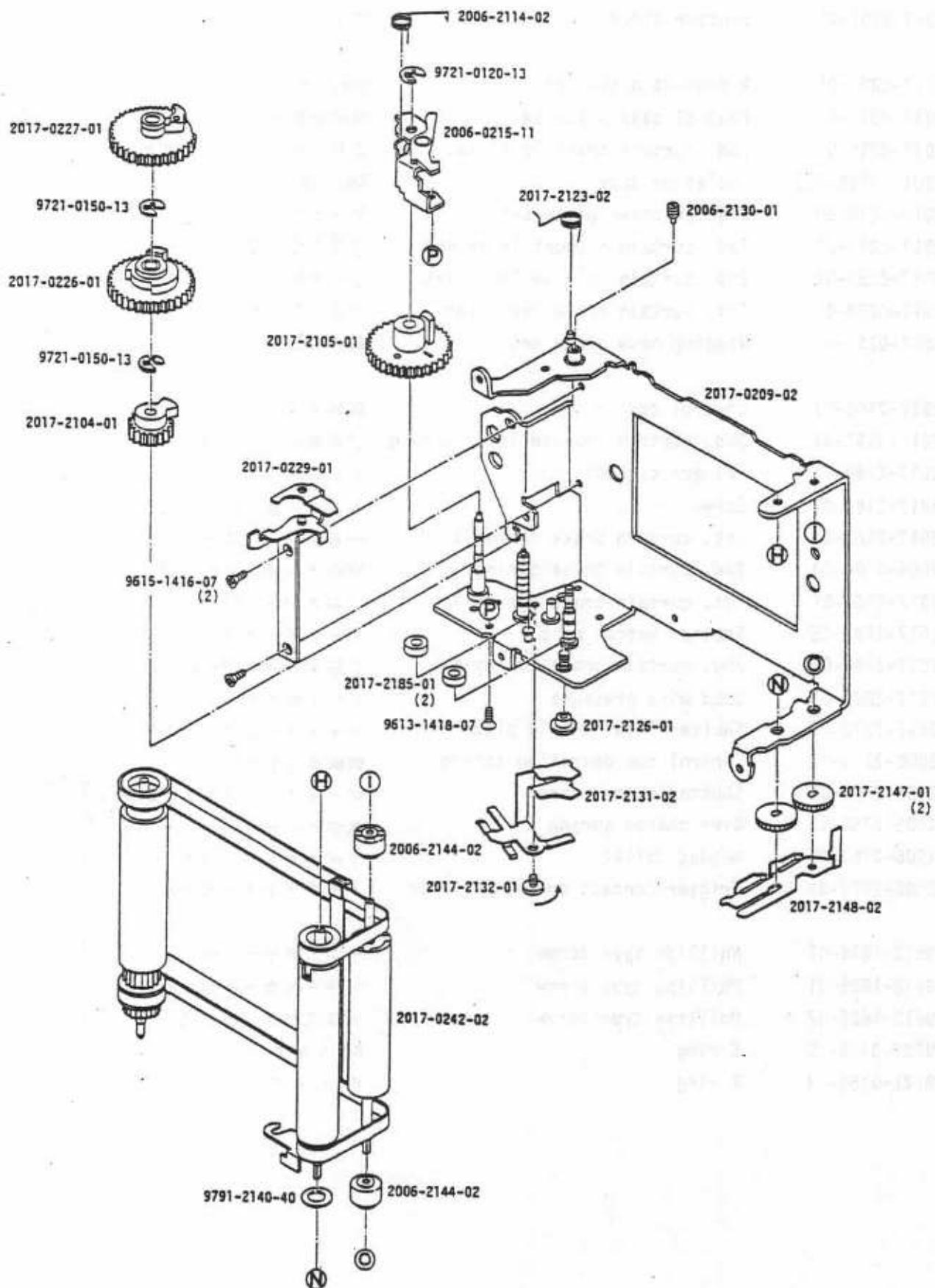
Assy. Part No.2017-0201-02



Part No.	Part Name	Qty
2017-0201-02	Shutter block	1
2017-0207-01	X contact plate set	1
2017-0211-01	Control base plate set	1
2017-0216-01	2nd. curtain brake lever set	1
(2017-2189-01)	Isolation tube	1
2017-0218-02	Shutter cover plate set	1
2017-0219-01	1st. curtain support lever set	1
2017-0253-01	2nd. curtain release lever set	1
2017-0258-01	1st. curtain brake lever set	1
2017-0267-02	Winding base plate set	1
2017-2108-01	Control cam	1
2017-2157-01	2nd. curtain release lever spring	1
2017-2166-01	Trigger contact	1
2017-2168-01	Screw	1
2017-2183-03	1st. curtain brake spring-B	1
2006-2184-04	2nd. curtain brake spring	1
2017-2184-01	1st. curtain brake spring-A	1
2017-2191-02	Shutter magnet bobbin	1
2017-2192-03	2nd. curtain brake spring-A	1
2017-2205-01	Lead wire pressure	1
2017-2212-01	Shutter light shield plate	1
2006-2718-02	Control cam operation spring	1
2006-2749-02	Shutter magnet core	1
2006-2758-03	Over charge spring	1
2006-2762-02	Magnet collar	1
2006-2773-03	Trigger contact operation lever	1
9612-1616-07	Phillips type screw	1
9612-1625-01	Phillips type screw	4
9612-1625-07	Phillips type screw	1
9721-0120-13	E ring	1
9721-0150-13	E-ring	1

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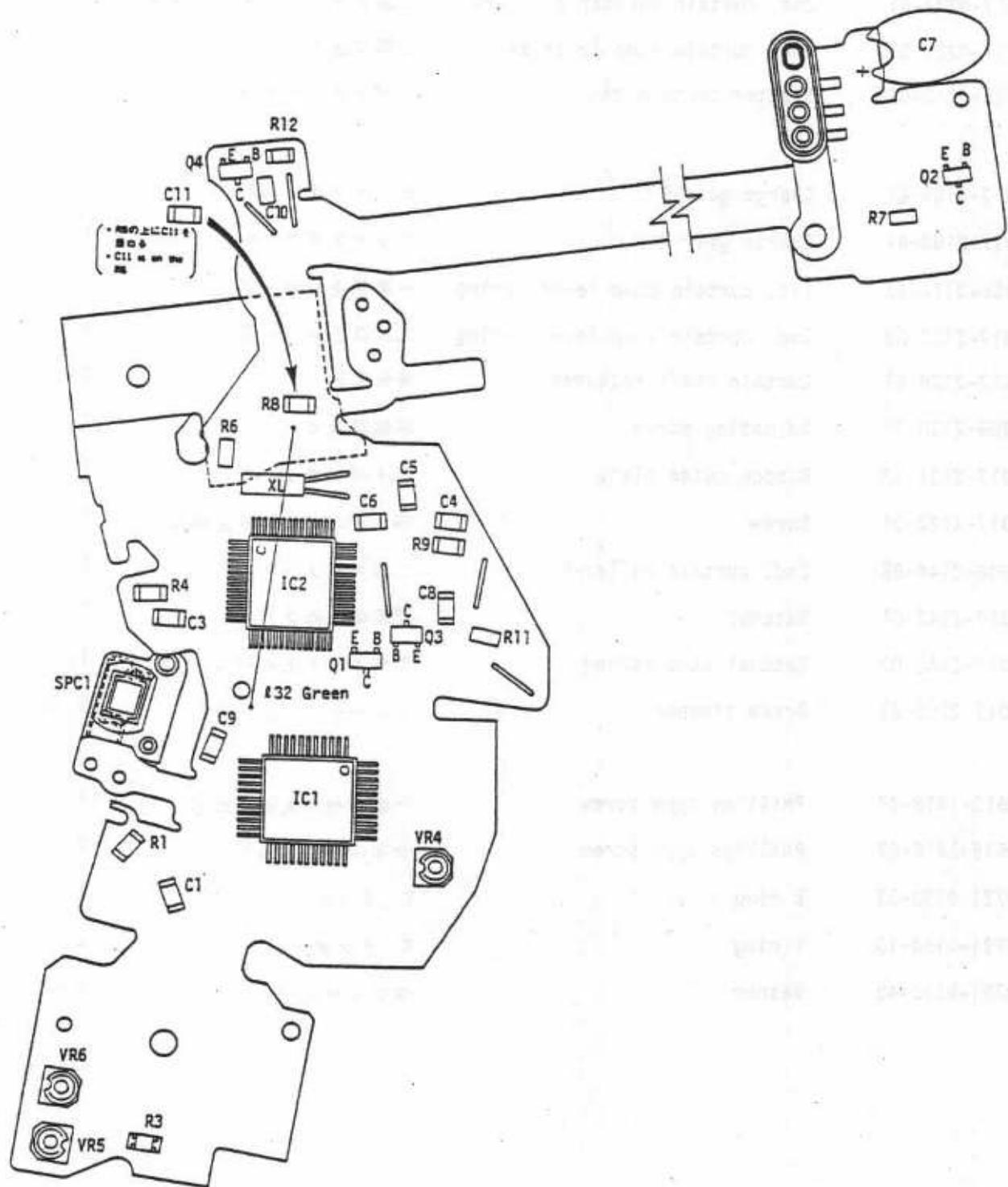
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Part No.	Part Name	Qty
2017-0209-02	Shutter base plate set	1
2006-0215-11	1st. curtain stop lever set	1
2017-0226-01	1st. curtain shutter gear set	1
2017-0227-01	2nd. curtain shutter gear set	1
2017-0229-01	2nd. curtain stop lever set	1
2017-0242-02	Shutter curtain set	1
2017-2104-01	Charge gear-B	1
2017-2105-01	Charge gear-A	1
2006-2114-02	1st. curtain stop lever spring	1
2017-2123-02	2nd. curtain stop lever spring	1
2017-2126-01	Curtain shaft receiver-B	1
2006-2130-01	Adjusting screw	1
2017-2131-02	Ribbon guide plate	1
2017-2132-01	Screw	1
2006-2144-02	2nd. curtain roller-B	2
2017-2147-01	Ratchet	2
2017-2148-02	Ratchet stop spring	1
2017-2185-01	Brake stopper	2
9613-1418-07	Phillips type screw	1
9615-1416-07	Phillips type screw	2
9721-0120-13	E ring	1
9721-0150-13	E ring	2
9791-2140-40	Washer	1

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Assy. Part No. 2025-0401-01

Flexible PC board set
Assy. Part Name フレキシブル基板セット

Symbol	Part No.	Part Name (Maker, Type)	Qty.
IC1	2024-4301-01	IC (OKI, MSA402GS)	1
IC2	2024-4302-02	IC (OKI, MSM5237GS)	1
Q1	9363-1032-01	Transistor (TOSHIBA, 2SA1162)	
	9363-1032-02	Transistor (TOSHIBA, 2SA1162)	1
	9363-1032-03	Transistor (TOSHIBA, 2SA1162)	
Q2	9362-1261-01	Transistor (SANYO, 2SD1048)	
	9362-1261-02	Transistor (SANYO, 2SD1048)	1
	9362-1261-03	Transistor (SANYO, 2SD1048)	
Q3, Q4	9362-1032-01	Transistor (TOSHIBA, 2SC2712)	
	9362-1032-02	Transistor (TOSHIBA, 2SC2712)	
	9362-1032-03	Transistor (TOSHIBA, 2SC2712)	2
	9362-1032-04	Transistor (TOSHIBA, 2SC2712)	
XL	9373-4162-01	Crystal resonator (SEIKO, C-2-32.7)	1
SPC1	2024-0491-01	Silicon Photo cell	1
R4, R1	9432-2246-62	Fixed resistor (KYOTO CERAMIC, 1/8W 220kΩ)	2
R3	9432-1536-62	Fixed resistor (KYOTO CERAMIC, 1/8W 15kΩ)	1
R6	9422-1016-62	Fixed resistor (MATSUSHITA, 1/8W 100Ω)	1
R7	9422-1026-62	Fixed resistor (MATSUSHITA, 1/8W 1kΩ)	1
R8	9432-3357-61	Fixed resistor (MATSUSHITA, 1/8W 3.3mΩ)	1
R9	9432-1068-61	Fixed resistor (HOKURIKU, 1/8W 10mΩ)	
	9432-2068-61	Fixed resistor (HOKURIKU, 1/8W 20mΩ)	1
	9432-3068-61	Fixed resistor (HOKURIKU, 1/8W 30mΩ)	
R11	9422-6836-62	Fixed resistor (MATSUSHITA, 1/8W 68kΩ)	
	9422-8236-62	Fixed resistor (MATSUSHITA, 1/8W 82kΩ)	
	9422-1246-62	Fixed resistor (MATSUSHITA, 1/8W 120kΩ)	1
	9422-1846-62	Fixed resistor (MATSUSHITA, 1/8W 180kΩ)	
	9422-3946-62	Fixed resistor (MATSUSHITA, 1/8W 390kΩ)	
R12	9431-3348-62	Fixed resistor (ALPS, 1/16W 330kΩ)	1
VR4	9472-3329-63	Variable resistor (MATSUSHITA, EVM-14G 3.3kΩ)	1
VR5	9472-1539-63	Variable resistor (MATSUSHITA, EVM-14G 15kΩ)	1
VR6	9472-1039-63	Variable resistor (MATSUSHITA, EVM-14G 10kΩ)	1
C1	9565-1034-64	Condenser (Ceramic) (MURATA, 0.01μF/50V)	1
C3	9564-4734-64	Condenser (Ceramic) (MURATA, 0.047μF/25V)	1
C4	9564-1034-61	Condenser (Ceramic) (KYOTO CERAMIC, 0.01μF/25V)	1
C6, C5	9564-2204-65	Condenser (Ceramic) (KYOTO CERAMIC, 22PF/25V)	2
C7	9531-1575-61	Condenser (Tantalum) (MATSUO, 150μF/3.15V)	1
C8	9565-3338-65	Condenser (Ceramic) (MURATA, 0.033μF/50V)	1
C9	9565-4705-62	Condenser (Ceramic) (MURATA, 47PF/50V)	1
C10	9565-4738-65	Condenser (Ceramic) (MURATA, 0.047μF/50V)	1
C11	9565-3324-64	Condenser (Ceramic) (MURATA, 3300PF/50V)	1
l32	9391-0807-05	Lead wire (Green, φ0.08/7, l=35)	1

Lead wires list

Symbol	Part No.	Color	Type	Qty.
13	9391-0507-03	Orange	Ø 0.05/7 l =70	1
14	9391-0507-06	Blue	Ø 0.05/7 l =70	1
15	9391-0507-01	Brown	Ø 0.05/7 l =80	1
16	9391-0507-01	Brown	Ø 0.05/7 l =85	1
17	9391-0507-05	Green	Ø 0.05/7 l =90	1
18	9391-0507-03	Orange	Ø 0.05/7 l =95	1
10	9391-0807-08	Gray	Ø 0.08/7 l =40	1
11	9391-0807-06	Blue	Ø 0.08/7 l =95	1
12	9391-0807-04	Yellow	Ø 0.08/7 l =95	1
13	9391-0807-02	Red	Ø 0.08/7 l =105	1
14	9391-0807-09	White	Ø 0.08/7 l =75	1
15	9391-0807-03	Orange	Ø 0.08/7 l =105	1
16	9391-0807-08	Gray	Ø 0.08/7 l =65	1
17	9391-0807-05	Green	Ø 0.08/7 l =115	1
19	9391-0807-00	Black	Ø 0.08/7 l =35	1
21	9391-0807-04	Yellow	Ø 0.08/7 l =160	1
22	9391-0807-02	Red	Ø 0.08/7 l =30	1
25	9391-0807-00	Black	Ø 0.08/7 l =50	1
26	9391-0807-00	Black	Ø 0.08/7 l =80	1
27	9391-0807-07	Purple	Ø 0.08/7 l =145	1
28	9391-0807-07	Purple	Ø 0.08/7 l =50	1
30	9391-0807-09	White	Ø 0.08/7 l =65	1
32	9391-0807-05	Green	Ø 0.08/7 l =35	1
35	9391-0807-01	Brown	Ø 0.08/7 l =70	1
36	9391-0807-08	Gray	Ø 0.08/7 l =70	1
37	9391-0807-11	Light Blue	Ø 0.08/7 l =170	1
39	9391-0507-00	Black	Ø 0.05/7 l =30	1

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