



PARTS LISTS
&
REPAIR MANUALS

ZENZA BRONICA IND., INC.

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ETR-C CAMERA

Parts List & Repair Manual

1. Composition

1. It consists of 9 pages.
2. Pages 1 ~ 4 consist of parts lists.
3. Pages 5 ~ 9 consist of exploded views.

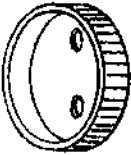
2. On Parts Lists

Only ETR-C specialty-parts are described.
For common Parts with ETR, refer to ETR-Parts Lists.

3. On Exploded Views

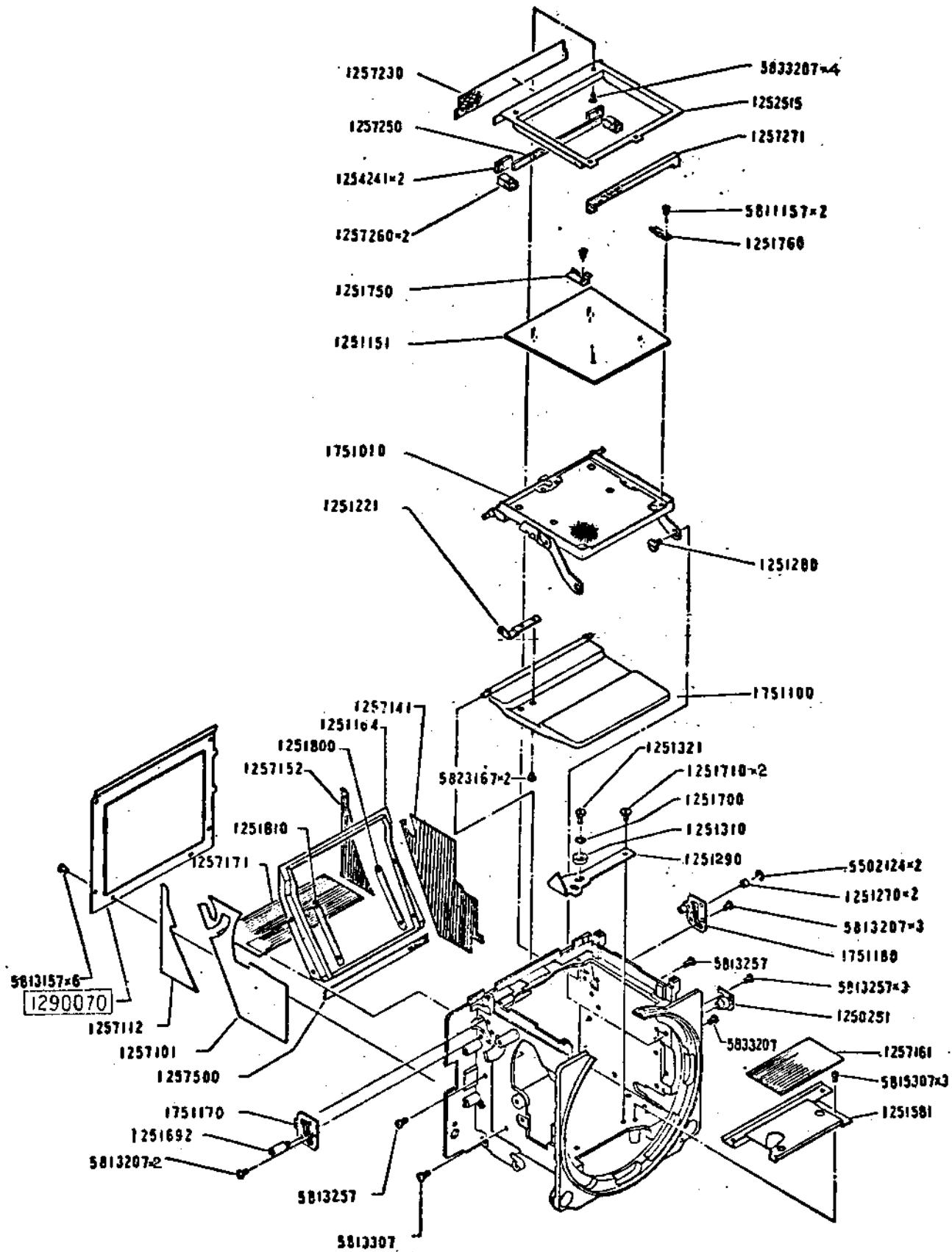
1. Based on ETR-C Parts Lists, only those related parts are described. Therefore, just like Parts Lists, for the common parts with those of ETR, refer to ~~the exploded views~~ of ETR.
2. In exploded views, the part encircled with means the specialty-part for ETR-C.

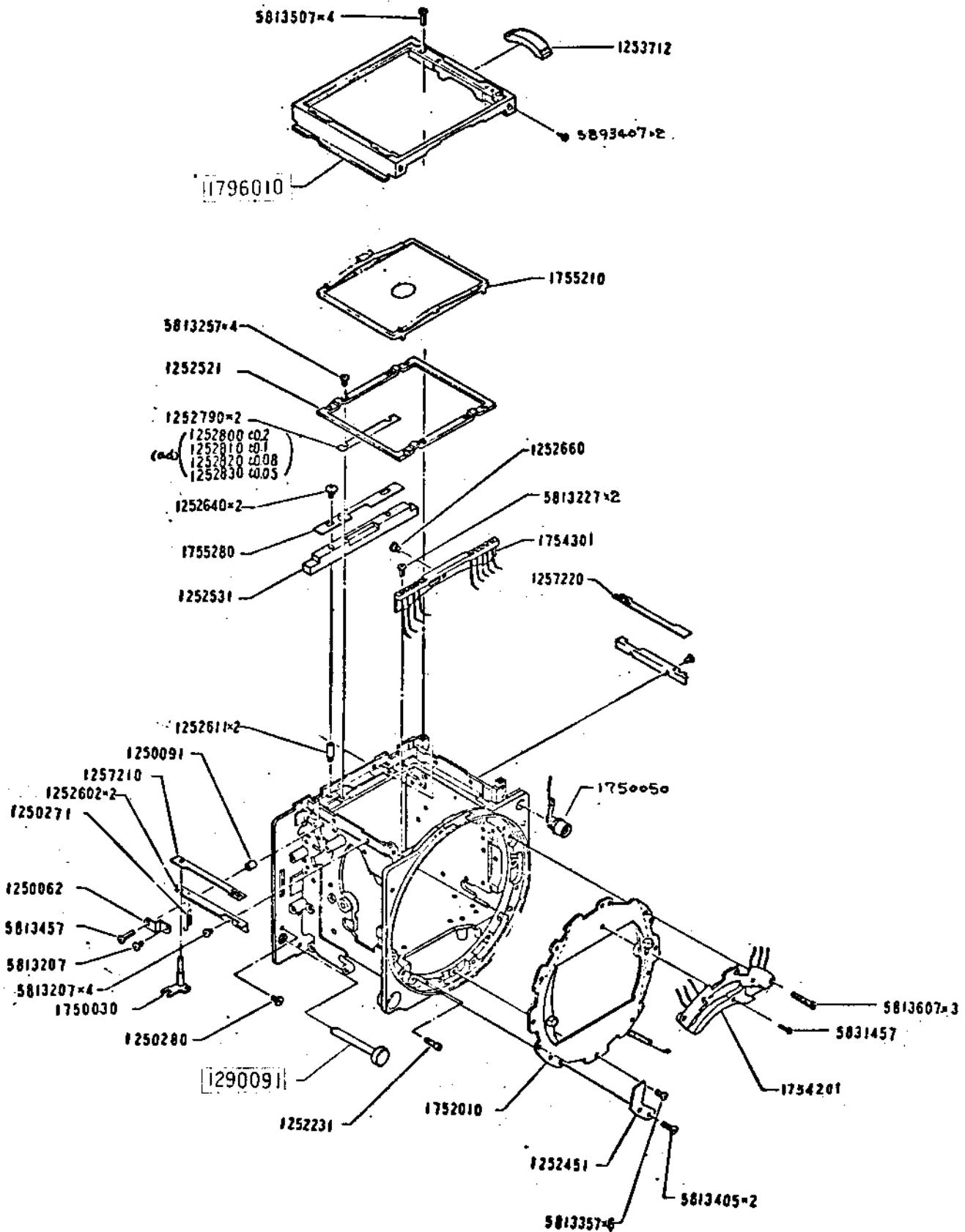
Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-290020	Connecting plate 結合板		1				
062	Bottom cover 下カバー		1				
070	Back douser 背面遮光板		1				
082	F-releasing pin sleeve F解除ピンスリーブ		1				
091	F-releasing pin F解除ピン		1				

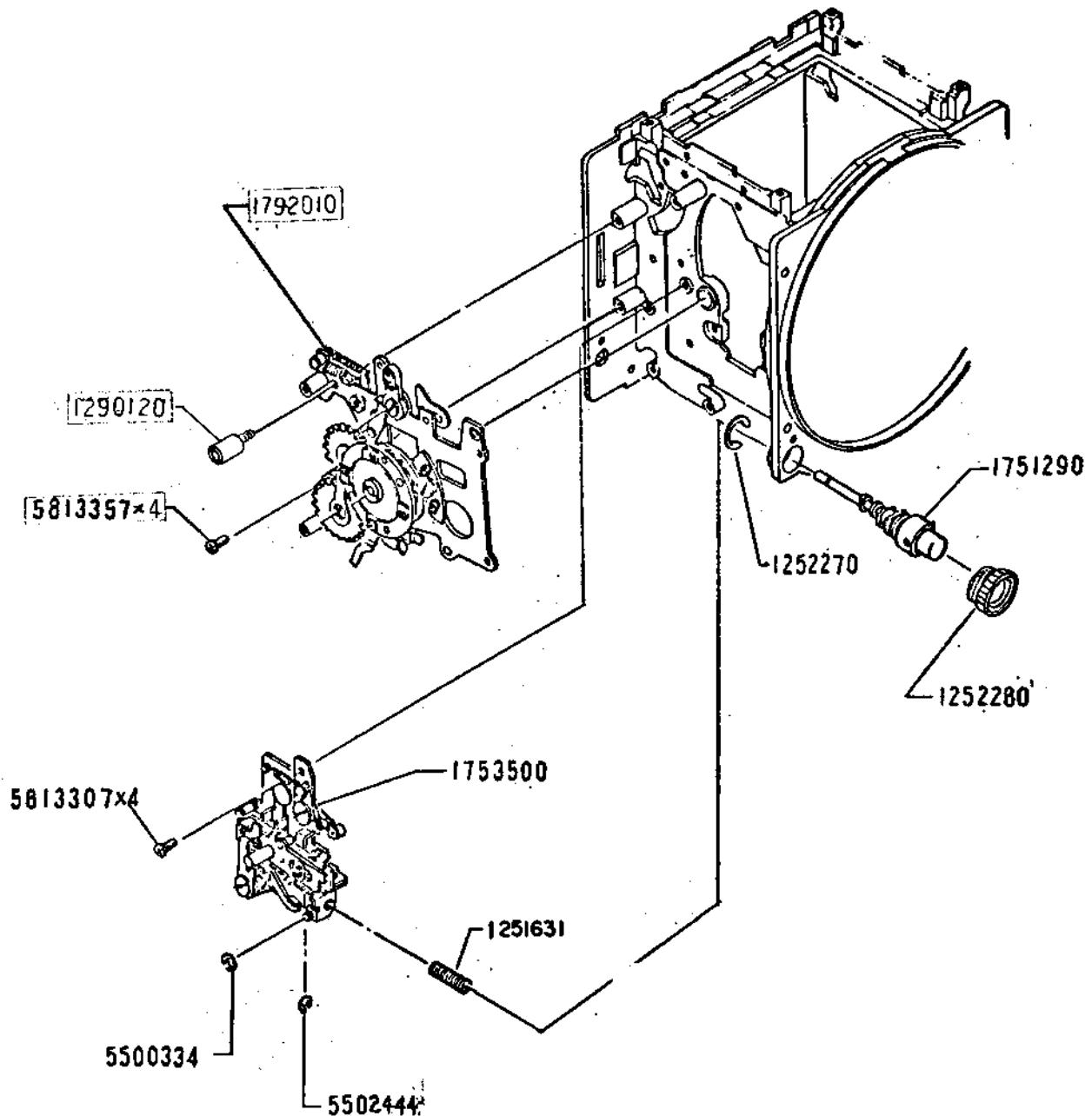
Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-290120	Right cover-mounting pillar screw 右カバー取付ねじ		2				
131	ETR-C name plate ETR-C 銘板		1				
151	Right cover leatherette (front) 右カバー革前		1				
161	Right cover leatherette (back) 右カバー革後		1				
171	Left cover leatherette 左カバー革		1				
181	S-dial leatherette cover Sダイヤル革蓋		1				
200	S-dial ring Sダイヤルリング		1				
210	Back bottom cover liner 背面カバーライナー		1				
220	Liner for right cover bottom 右カバー革下用ライナー		1				

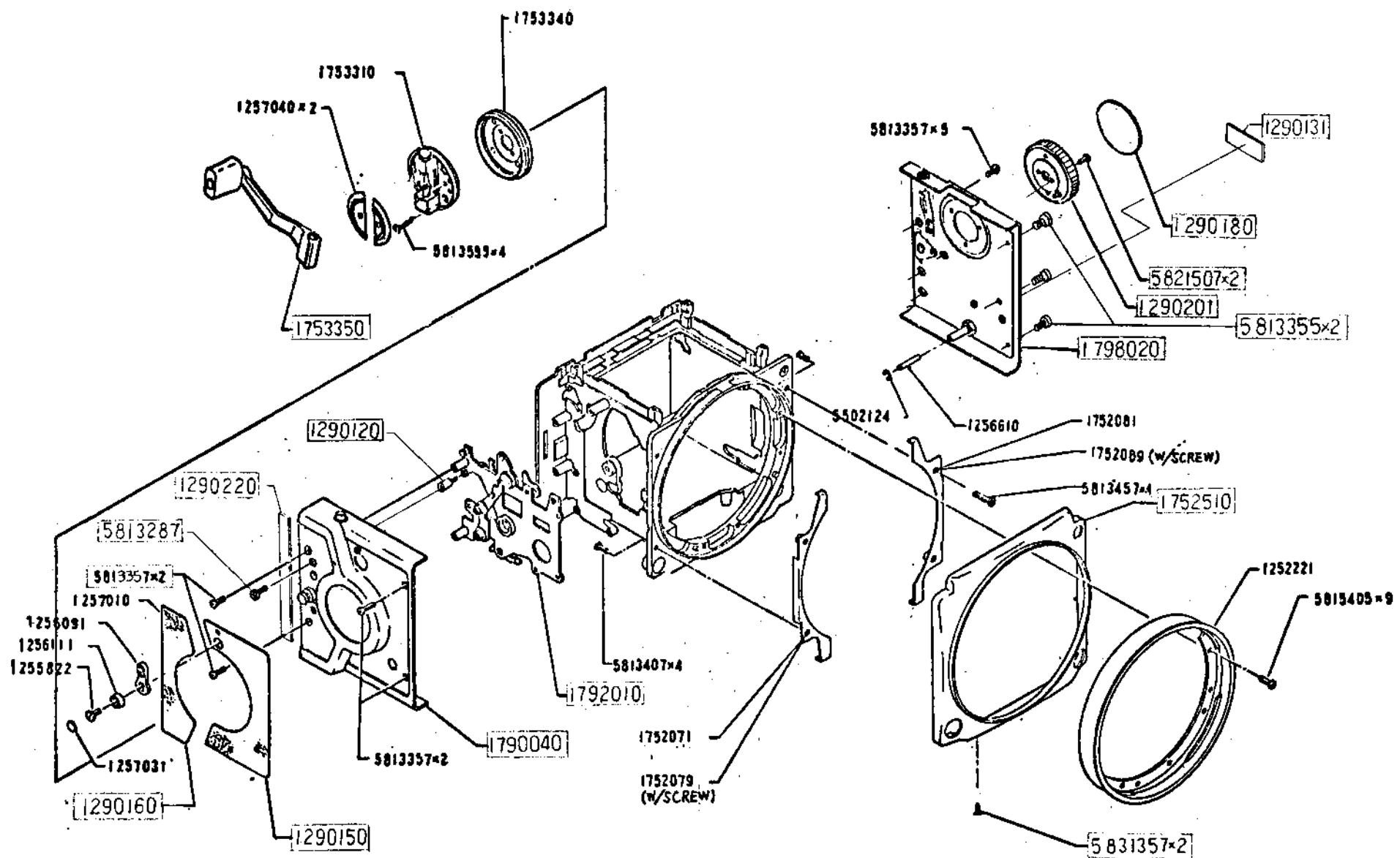
Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-290230	ERT-C top frame ERT-C 上枠(影刻図)		1				
250	551 QI label 551 QI ラベル		1				
270	Connection plate telemp 結合板テレンフ。		2				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcsper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-792010	Winding base plate unit 捲上地板ユニット		1				
I-796010	Top frame set 上枠セット		1				
I-797000	Connecting plate set 結合板セット		1				
I-797210	Back top cover- caulking set バック上カバーカンセツ		1				
I-798020	551 left cover set 551 左カバーセット		1				
I-798040	551 right cover set 551 右カバーセット		1				









1. Composition

- 1) Contents**
- 2) Manual**
- 3) Tools for repair**

2. Contents

- 1) The contents are mostly the same as those of ETR, and only items are described. As the page-numbers of ETR Repair Manual are described, please refer to them.**
- 2) Repairing methods on the Item 1.3.22 are the same as those of ETR, however, some parts are different. To help you check them, the page-numbers of ETR-C Parts Lists are described for your reference.**
- 3) The Item 14.30 is greatly different from that of ETR, thus it is not described in ETR Repair Manual, and page-numbers of ETR-C Repair Manual and those of ETR-C Parts Lists are described for your reference.**
- 4) Item 20 does not correspond to ETR-C, also, the connecting plate 2 is described only in exploded view of ETR-C Parts Lists.**

3. Manual

Refer to 2-3).

4. Tools for repair

Description is made for the tools used specifically for ETR-C, and also, positions and methods for their use are listed.

Refer to ETR Repair Manual for other tools.

ETR-C REPAIR MANUALCONTENTS

	Item	ETR Repair Manual	ETR-C Repair Manual	ETR-C Parts Lists
1	Right external cover	1	Same as in ETR	8
2	Crank shaft is liable to come off. Does not come off.	2	"	
3	No crank-winding - Poor movement of winding auxiliary plate -	3	"	7
4	No stoppage of crank-winding - Winding-stoppage lever spring came off -	4	"	
5	Much "play" of crank - Main axis stopper-screw is loose -	5	"	
6	No winding - Crack of winding intermediate gear -	6	"	
7	No depressing of S-button - Wrong position of reverse-checking pawl -	6	"	
8	Stiff winding - Loose connecting gear-stopper -	7	"	
9	F-releasing plate and winding plate	8	"	
10	No mirror charge - Wrong bending of M-set lever and S-latch -	9	"	
11	No opening of shutter-blades - Weak power of Mr-operating plate -	10	"	
12	Adjustment of eccentric collar	10	"	
13	No opening of S-blades - Stiff rotation of operating ring -	10	"	
14	Mounting of left outside-cover - Rise of S-dial ring -	—	4	8
15	S-speed becomes 1/500 sec.	13	Same as in ETR	
16	Position of shutter-scale ring and S-dial click	13	"	
17	How to dismount the lens	14	"	
18	No dismounting of lens - No depressing of setscrew with on and off-operating plate -	15	"	

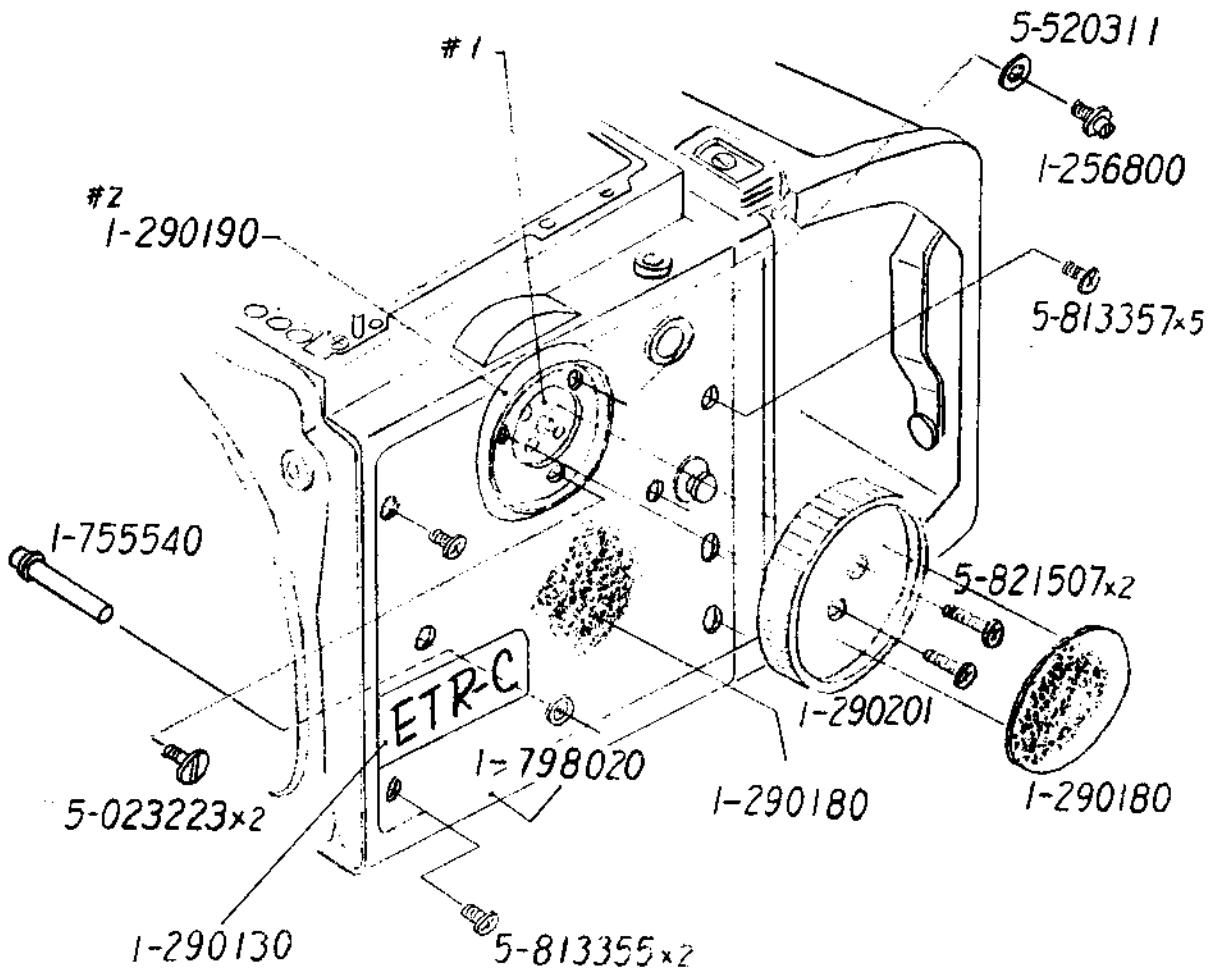
	Item	ETR Repair Manual	ETR-C Repair Manual	ETR-C Parts Lists
19	No winding - No return of bottom-releasing bar in hitting the bottom-cover -	16	Same as in ETR	
20	No connection of back - Connecting pawl is loose -	17	—	
21	No operation of AE - Wrong M switch set -	18	Same as in ETR	
22	No mounting of finder-hood - Connecting spring is bent -	19	"	6
23	Adjustment of finder screw-focus	20	"	
24	Mirror douser	21	"	
25	Replacement of mirror	22	"	
26	Mirror-frame and 45° adjustment	23	"	
27	Finder hood	24	"	
28	Wiring diagram I (ETR-C has no old S-circuit)		"	
29	Wiring diagram II	26	Same as in ETR	
30	Adjustment of F-releasing stroke	—	5	5 & 9
1	Film holder	31 ~ 37	Same as in ETR	
2	Connecting plate	38 ~ 40	—	9
3	75mm F2.8	41 ~ 43	Same as in ETR	
4	Tools for repair	—	6	

14. Mounting of left outside cover

— Rise of S-dial ring, wrong stopper of S-dial ring —

- 1) Never forget the cable release pin (10755540).
- 2) Among 3 setscrews on lens-side, 2 setscrews on top and bottom are in the earth-circuit, thus use electroplated screws.
- 3) For the rise of S-dial, set #2 and S-dial scale-ring (#1) concentrically.
- 4) Wrong stopper of S-dial

Set the washer (5-52-311) to 1-256800, and if it still does not stop, replace 1-290201.



30. Adjustment, confirmation on F-release stroke

1) How to dismount the back connecting plate

Dismount the small screws (5-823557 × 2, 5-823457 × 3) clamping the connecting plate, in this state, do not take up the connecting plate immediately. Turn the lens-mount side of the body upward, and separate it from the connecting plate by holding the body-side upward. If the connecting plate is dismounted while the lens-mount side is kept downward, the F-releasing pin (1-290091) may fall down and enter into the body-side.

Similarly, to connect, put the body after putting F-releasing pin into F-releasing sleeve on the side of connecting plate. Otherwise, F-releasing pin may fall into the body and the camera would not work.

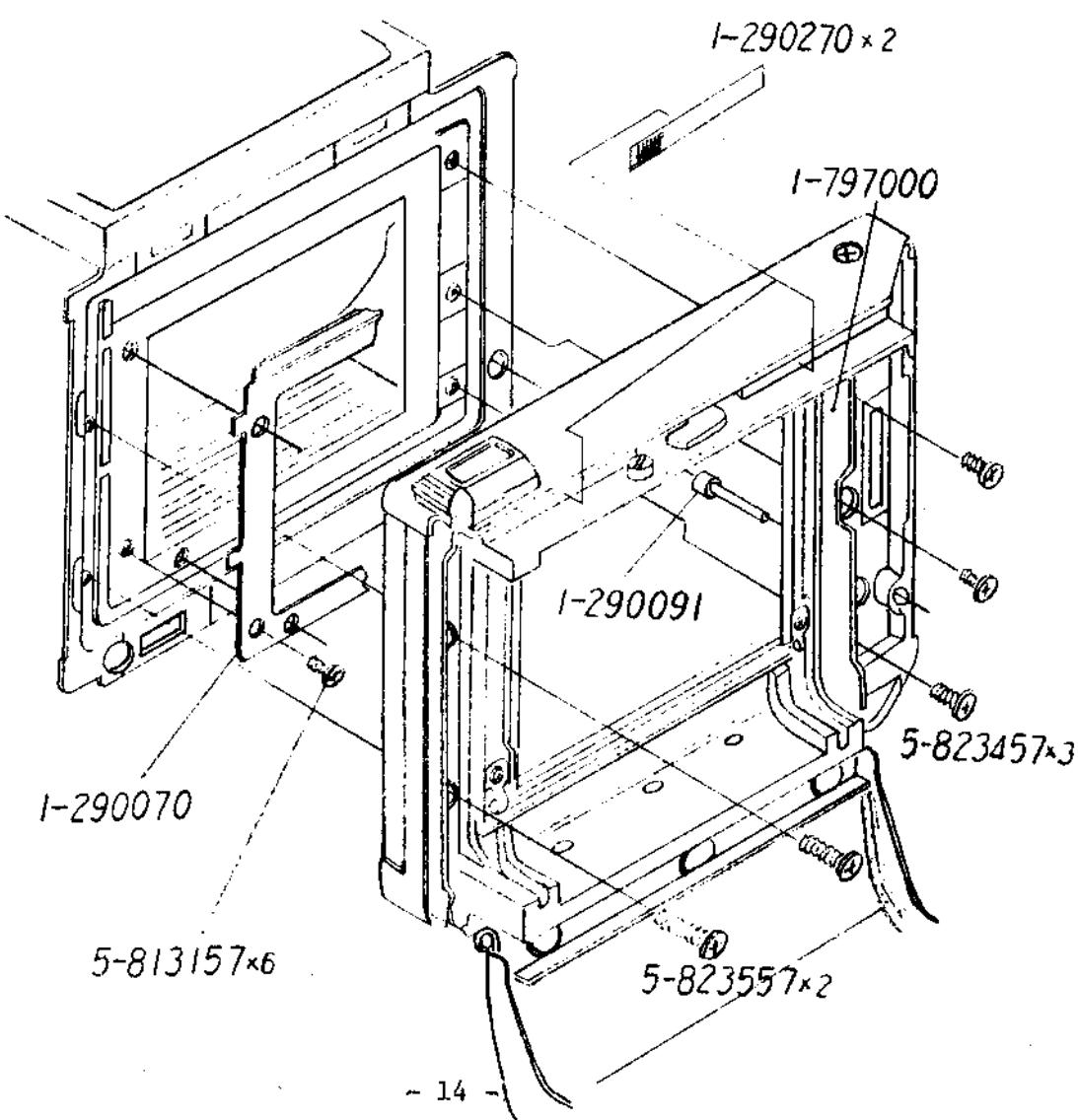
Be sure the above is observed.

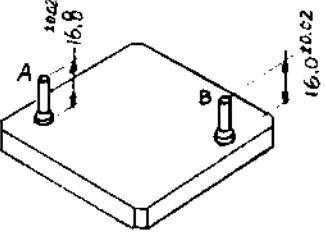
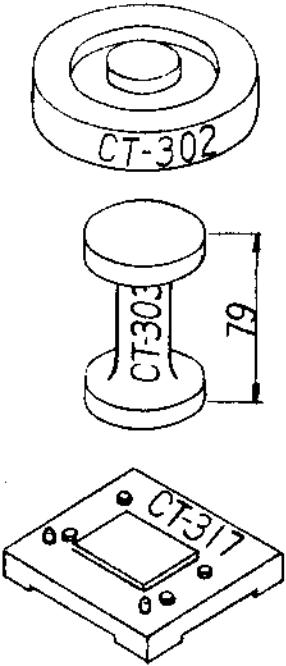
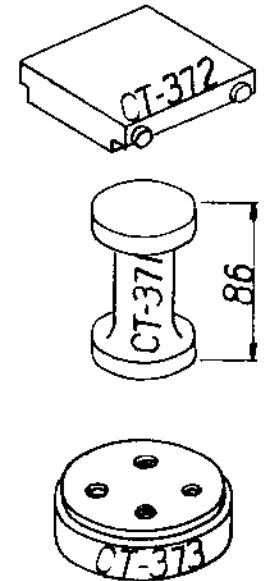
Next, dismount the back douser (1-290070).

2) By the use of CT-341A F-releasing stroke check gauge (special use for ETR-C), check F-releasing stroke check. Refer to page 6.

- a) In case of abnormal.....refer to page 8 of ETR Repair Manual
- b) In case of normal

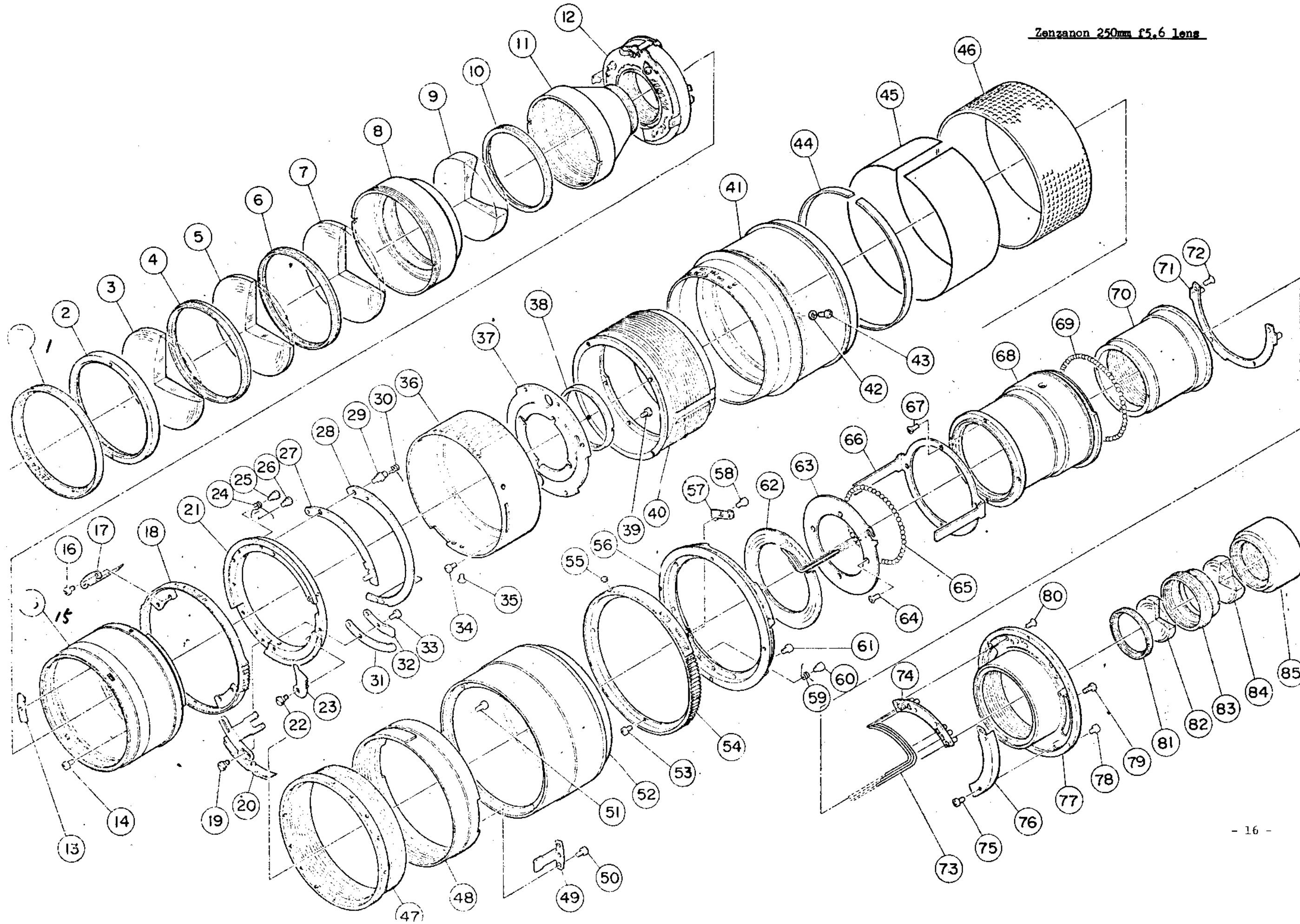
Check the Film Holder... refer to page 35 of ETR Repair Manual



Jig No.	Rough sketch	How to use
CT-341A F-releasing stroke check-gauge		Dismount the back connecting plate, and put the body from the upside so that both pins A and B of the jig enter into the holes of the body in which F-releasing sleeve of the connecting plate is to be inserted. In this case, set the multi-lever vertically. Refer to P.2. 1. Check with A (longer one) Shutter should be released with incomplete winding. 2. Check with B (shorter one) Shutter should not be released without complete winding.
CT-302 303 317 Jigs for mechanical measurement		1-252227 Lens Mount For measuring the mechanism of the body itself. Use the set board and dial guage. Put CT-317, CT-303 and CT-302 together. And set the dial gauge indicator to "0". Take out CT-303, put on the camera-body, and put CT-302, on the mount-part for measurement. And adjust the camera-body. o Rated play of connection shall be within 0.06 on the periphery of CT-302. o Mechanical dimension shall be within 0.03 at the central part of CT-302. CT-302 and CT-303 are the same jigs as those for ETR.
CT-371 372 373 Jigs for mechanical measurement		It is used for mechanical measurement with lens-bayonet and back-connecting plate mounted. Use the set board and dial gauge. Put CT-372, CT-371 and CT-373 together, and set the dial gauge indicator to "0". Take out CT-371, put on CT-373 by putting the mount-side of camera body downward. Next, open the rear cover, and measure it by putting CT-372 on the gate-face to check the mechanism of the camera body. o Mechanical dimensions shall be checked by measuring a total of 5 points, namely, 1 point at the center and 4 points at corners of the jig of CT-372.

ETR/ZENZANON 250 mm Lens

Parts Lists & Repair Manual



1148 (F5.6/250mm)

Index	Parts No.	Parts Name	Q'ty
1	1148-14	Name ring	1
2	1148- 2	Front lens holder	1
3	1148-G1	Lens	1
4	1148- 3	Front lens space ring	1
5	1148-G1	Lens	1
6	1148- 3	Front lens space ring	1
7	1148-G1	Lens	1
8	1148- 1	Front lens frame	1
9	1148-G2	Lens	1
10	1148- 4	Middle lens holder	1
11	1148- 5	Middle frame	1
12	819	Shutter	1
13	1144-39	Limit plate	1
14	1PM1.7 x 4	Pan-head small screw	4
15	1148-12	Filter ring	1
16	3PM1.7 x 3	Pan-head small screw	4
17	1144-38	Diaphragm fork	2
18	1148-13	Aperture ring	1
19	1144-34	T lever axis	2
20	1144-32	T change-over fork	1
21	1144-16	Relay ring	1
22	1144-31	Manual lever axis	1
23	1144-30	Manual lever	1
24	1144-26	Opening spring	1
25	1144-24	Spring axis	1
26	1144-24	Spring axis	1
27	1144-17	Lever	1
28	1144-20	C lever	1
29	1144-23	Lever axis	1
30	1144-27	Auxiliary spring	1
31	1148-28	Lever base plate	1
32	1144-29	Lever holding plate	1
33	3PM1.7 x 4	Pan-head small screw	2
34	1PM1.7 x 4	Pan-head small screw	4

1148 (F5.6/250mm)

Index	Parts No.	Parts Name	Q'ty
35	1FM1.7 x 3.5	Pan-head small screw	3
36	1148-11	Depth of field scale ring	1
37	1147- 7	Shutter printed circuit board	1
38	1144-15	Shutter clamp ring	1
39	1PM1.7 x 3.5	Pan-head small screw	6
40	1147- 8	Helicoid male	1
41	1148- 9	Distance ring	1
42	1144-11	Washer	3
43	1PM1.7 x 3.5	Pan-head small screw	3
44	1144-12	Cover plate	1
45	1148-22	Tape	1
46	1148-10	Rubber knurling ring	1
47	1147- 9	Helicoid female	1
48	1147-10	Master screw	1
49	1147-11	Key	1
50	1PM1.7 x 3.5	Pan-head small screw	6
51	1PM1.7 x 5	Pan-head small screw	4
52	1148-15	Connecting ring	1
53	1PM1.4 x 3	Pan-head small screw	4
54	1148-20	Bayonet ring	1
55	1144-43	Bayonet ring index	1
56	1144-41	Bayonet	1
57	1144-48	Set ring lock plate	1
58	1144-49	Lock palte axis	1
59	1144-51	Lock leaf spring	1
60	1144-50	Spring holding screw	1
61	1PM1.7 x 3.5	Pan-head small screw	4
62	1144-52	Flexible printed circuit board	2
63	1147-23	Ball holder	1
64	1FM1.7 x 3.5	Pan-head small screw	4
65	1101-49	Steel ball	83
66	1148-19	Set ring plate	1
67	1FM1.7 x 3.5	Pan-head small screw	4
68	1148-18	Set ring	1

1148 (F5.6/250mm)

Index	Parts No.	Parts Name	Q'ty
69	1101-49	Steel ball	91
70	1148-17	Set ring holder	1
71	1147-24	Set ring knock plate	1
72	1F1M1.7 x 3	Pan-head small screw	4
73	1148-21	Lead wire	1
74	1144-54	Contact piece insulating plate	1
75	3PM1.4 x 2	Pan-head small screw	4
76	1147-31	Light-tight plate	2
77	1148-16	Set ring base plate	1
78	1PM1.7 x 3	Pan-head small screw	6
79	1RM1.7 x 4	Pan-head small screw	4
80	B.T1M1.7 x 3	Countersunk small screw	4
81	1148- 7	Rear-middle lens holder	1
82	1148-G3	Lens	1
83	1148- 6	Rear lens frame	1
84	1148-G4	Lens	1
85	1148- 8	Rear lens holder	1

Zenzanon 250mm f5.6 lens shutter unit replacing procedure

[Step 1]

Remove the name ring ② with a name ring mounting jig ①.

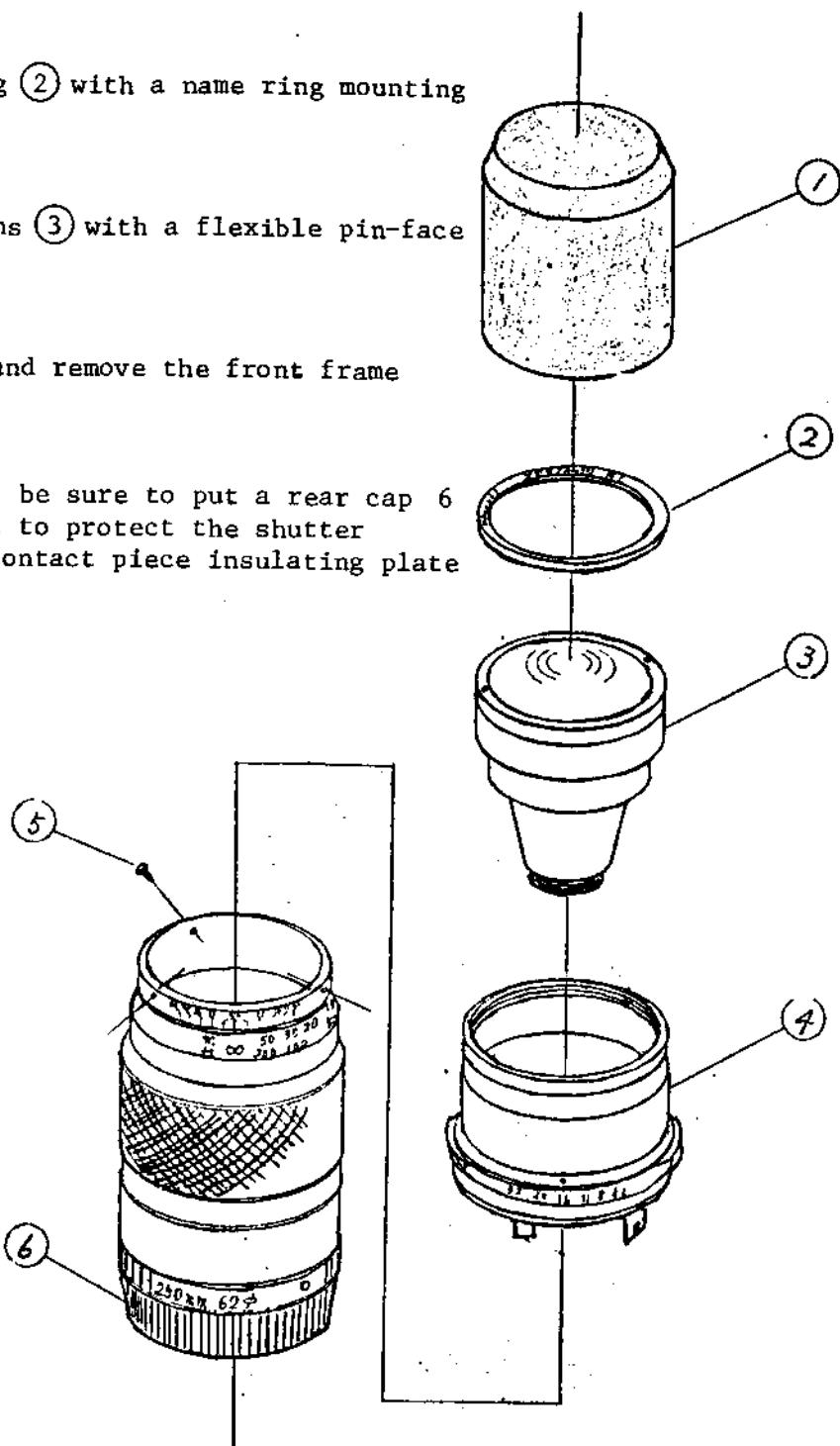
[Step 2]

Remove the front lens ③ with a flexible pin-face wrench.

[Step 3]

Remove 3 screws ⑤ and remove the front frame unit ④.

Note: At this time, be sure to put a rear cap 6 over the unit to protect the shutter contact and contact piece insulating plate from damage.



6	1-242602	Rear Cap
5	1FMI.7 x 3.5	Countersunk small screw
4		Front frame unit
3		Front lens
2	1148-14	Name ring
1	1-210482-AJ	Name ring mounting jig

[Step 4]

After removing 6 screws ①, remove the set ring unit ②.

[Step 5]

Remove 4 screws ④, and remove ⑤.

[Step 6]

Remove the rear lens ⑥.

[Step 7]

Remove solder connecting the shutter cord and flexible printed circuit board ③.

[Step 8]

Loosen the shutter clamp ring ⑦ and take the shutter out and replace it.

[Step 9]

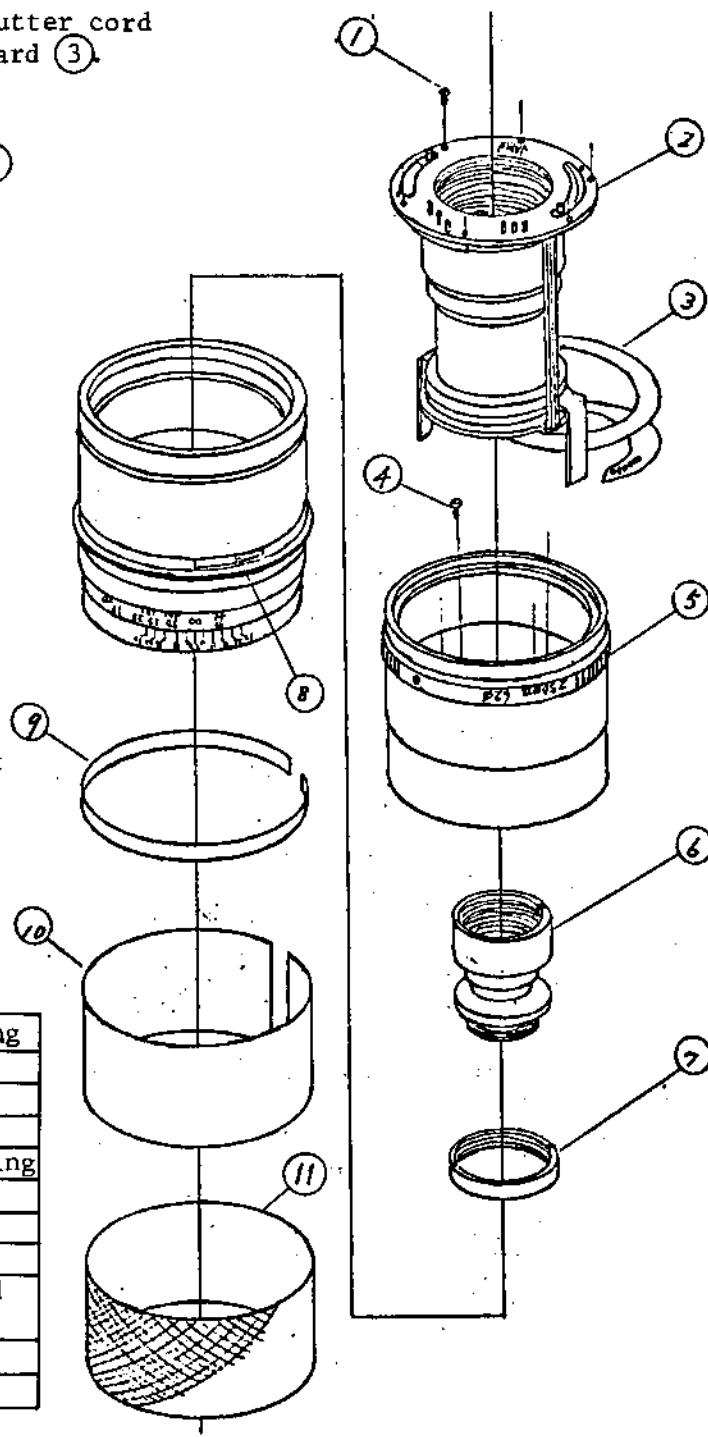
After replacing a shutter, check the unit if it properly assembled. If it is deviated partly, remove the rubber knurling ring ⑪, tape ⑩ and cover plate ⑨.

After that, loosen screws ⑧ and perform mechanical focus adjustment of the unit.

Upon completion of adjustment, tighten those screws securely.

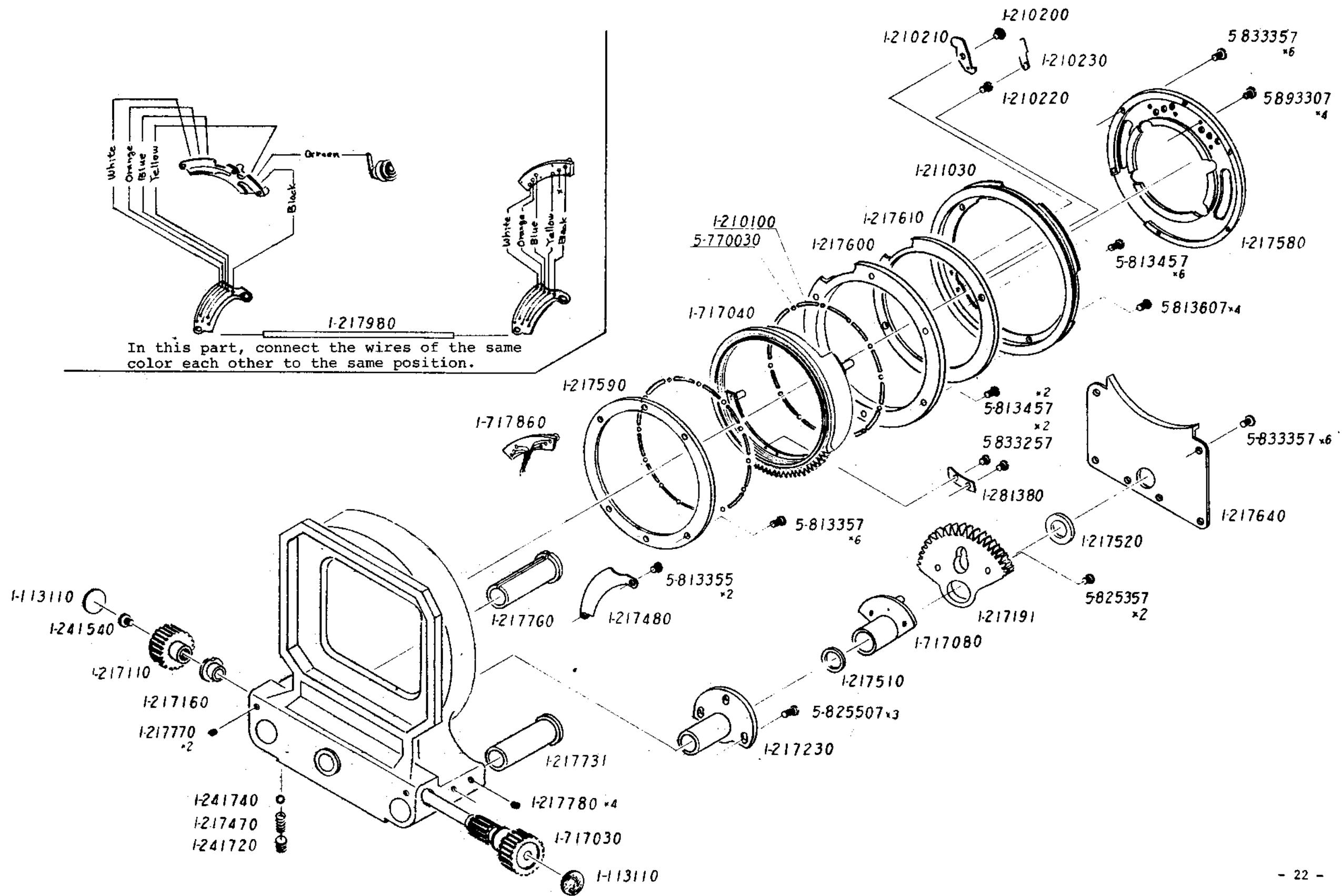
Note: Assembly of shutter unit can be accomplished by performing the above steps in reverse order.

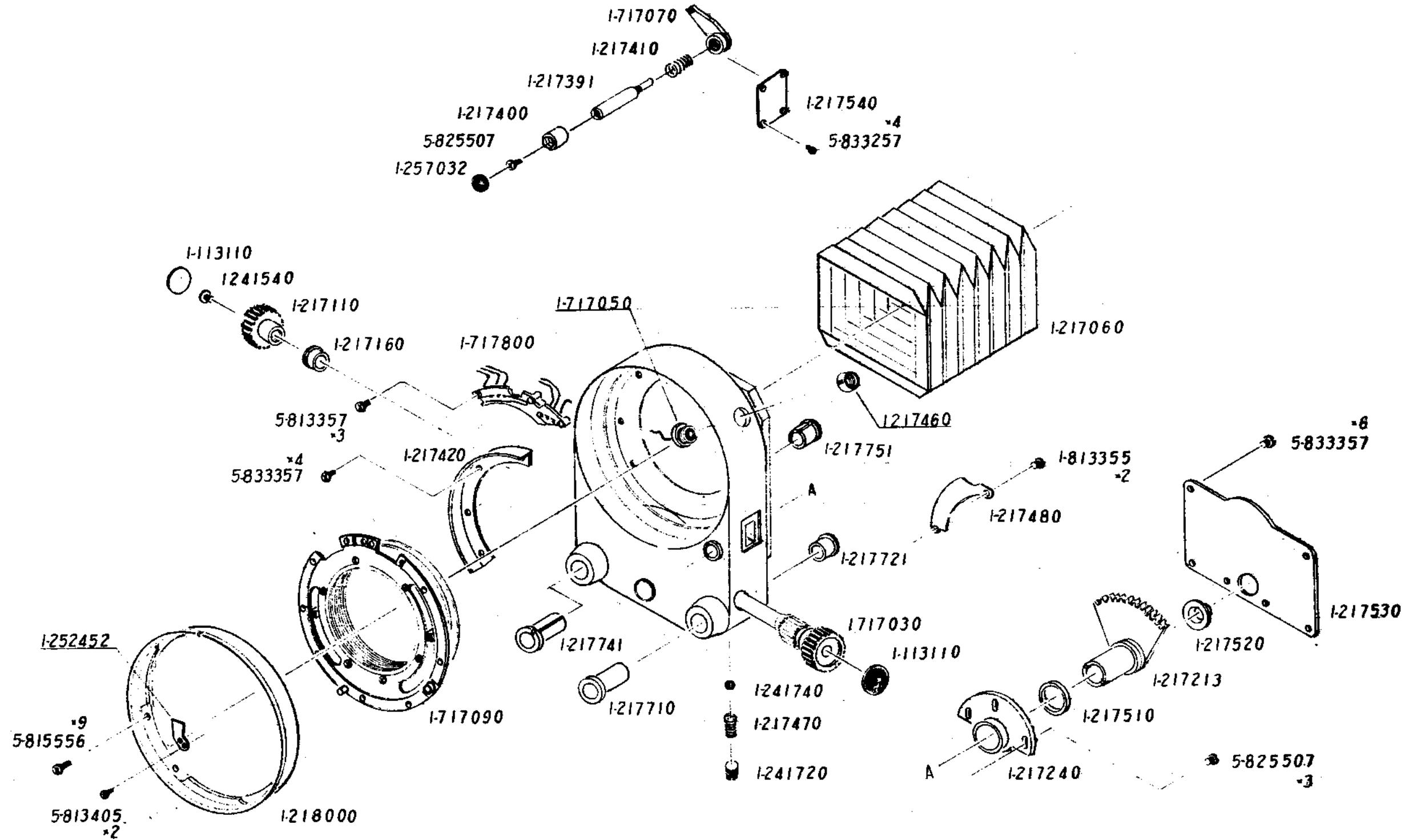
11	1148-10	Rubber knurl ring
10	1148-22	Tape
9	1144-12	Cover plate
8	1PM1.7x3.5	Screw
7	1144-15	Shutter clamp ring
6		Rear lens
5		
4	1PM1.7x5	Screw
3	1-710490	Flexible printed circuit board
2		Set ring unit
1	BTM1.7x3	Screw

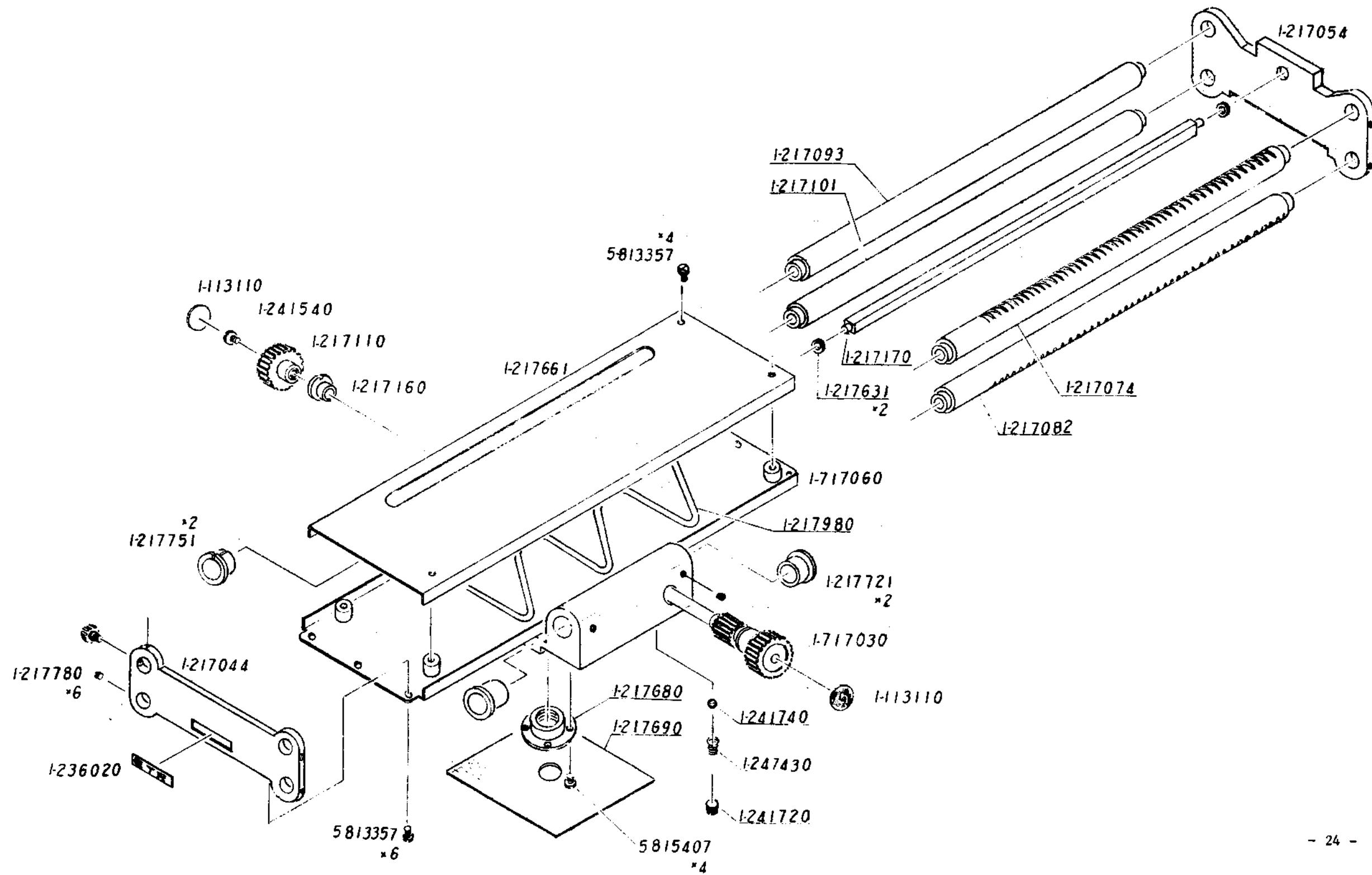


Auto Bellow-E

Parts List & Repair Manual







Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-217032	Tripod plate (socket) 三脚アダプタ						
217044	Limit plate (front) 制限板(前)						
217054	Limit plate (rear) 制限板(後)						
217060	Bellows 蛇腹						
217074	Rack axis (top) ラック軸(上)						
217082	Rack axis (bottom) ラック軸(下)						
217093	Guide axis (top) 案内軸(上)						
217101	Guide axis (bottom) 案内軸(下)						
217113	Clamp knob クランプノブ		3				
217160	Adjusting collar (right) 調整カラーア(右)		3				
217170	Operating axis 操作軸						

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-217191	Charge gear B チャージギヤ B						
217213	Charge gear D チャージギヤ D						
217230	Charge gear B bearing ギヤ B 軸受						
217240	Charge gear D bearing ギヤ D 軸受						
217391	Release button axis 着脱ボタン軸						
217400	Release button 着脱ボタン						
217410	Release button spring 着脱ボタンスプリング						
217420	Cord cover コードカバー						
217460	Synchrosocket nut B シンクロソケットナット B						
217470	Friction spring B フリクションスプリング B		2				
217480	Connection base plate 接続基板		2				

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-217490	Cord-fixing plate コード固定板		2				
217510	Gear B collar 歯車Bカラーア		2				Adj. 1-218030
217520	Gear-retaining collar 歯車押さえカラーア		2				
217530	Gear D cover 歯車D蓋						
217540	Release button cover 着脱ボタン蓋						
217580	Rear plate 後板						
217590	Gear A holder 歯車A受						
217600	Gear A guide ring 歯車Aガイド環						
217610	Gear A ring 歯車Aアリエ環						
217631	Operating axis collar 作動軸カラーア		2				
217640	Gear B cover 歯車B蓋						

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-217661	Cord housing cover コードホルダーカバー						
217680	Tripod socket 三脚ネジ						
217690	Tripod rubber 三脚ゴム						
217710	Rack axis sleeve A ラック軸由スリーブ A						
217721	Rack axis sleeve B ラック軸由スリーブ B		3				
217731	Rack axis sleeve C ラック軸由スリーブ C						
217741	Guide axis sleeve A 案内軸由スリーブ A						
217751	Guide axis sleeve B 案内軸由スリーブ B		3				
217762	Guide axis sleeve C 案内軸由スリーブ C						
217770	M 1.7 (small screw) M1.7 ピン		10				
217780	M 2 (small screw) M2 ピン		18				

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-217980	Connecting cord 接続用コード						
217990	Cord tube コードチューブ		2				
218000	Lens mount レンズマウント						
218030	Gear B collar (for adjustment) 歯車Bカラーベルト(調整用)		(2)				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-717030	Movable knob set 可動カバーセット		3				
717040	Charging gear A チャージ歯車A						
717050	Synchrosocket シンクロソケット						
717060	Housing box 格納箱						
717070	Release lever 着脱レバー						
717080	Charging gear B axis チャージ歯車B軸						
717090	Charging gear C set チャージ歯車Cセット						

1. Forward and backward movements are stiff (I)

Stiff rotation of rack axis (1-217082) and pinion

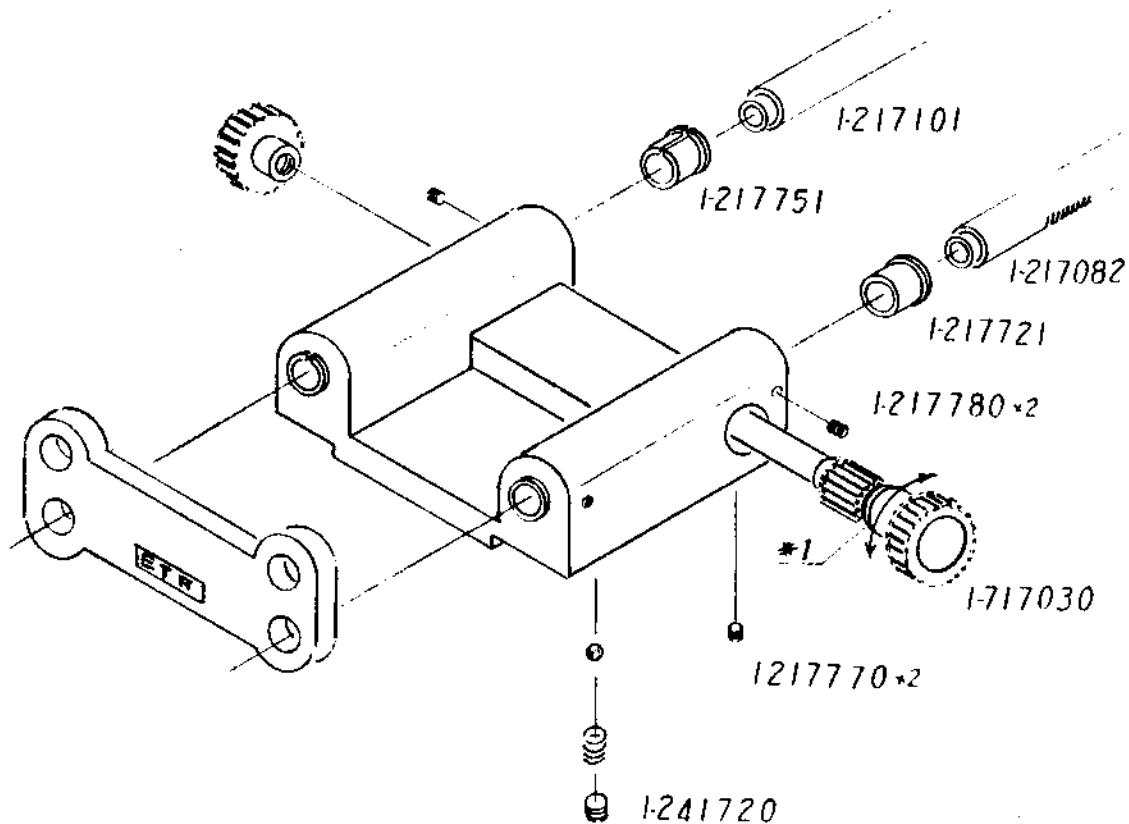
Loosen the set screw (1-217770) fixing the adjusting collar (#1) assembled to the movable knob (1-717030) and also loosen #1, then, if smooth movement is possible, adjust it in the following methods.

- i. The adjusting collar (#1) has its eccentric radius 0.2mm between the internal and external diameter, thus rotate #1 to the smoothly rotating position of the rack axis and pinion in arrow-mark direction, and fix with the set screw.
- ii. In order to give some proper friction to the movable knob, adjust and control the screwing degree of the screw (1-241720).

Stiff movement of guide axis (1-217101) or rack axis

Fix the rack axis sleeve B (10217721) with the set screw (1-217780). There is a slit in the guide axis sleeve B (1-217751), and put this part upside, then fix it to a position of smooth movement by adjusting the clamping degree of the set screw.

Make the similar adjustment for the main body of lens-side and that of the body-side.



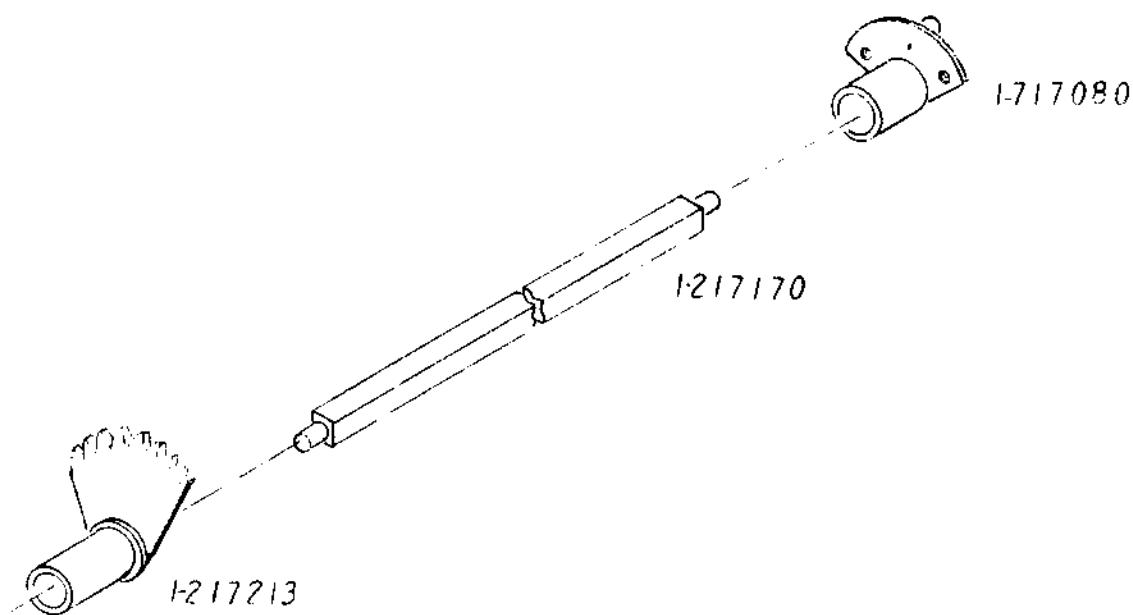
2. Forward and backward movements are stiff (II)

When the movement is especially stiff in a state of camera-setting and winding-up position, there may be friction between the operating axis (1-217170) and charge gear B axis (1-717080) and the charge gear D (1-217213).

1. Apply a high performance-lubricant on the surface of the operating axis.

Lubricant designated by Bronica: Biral VG Spray

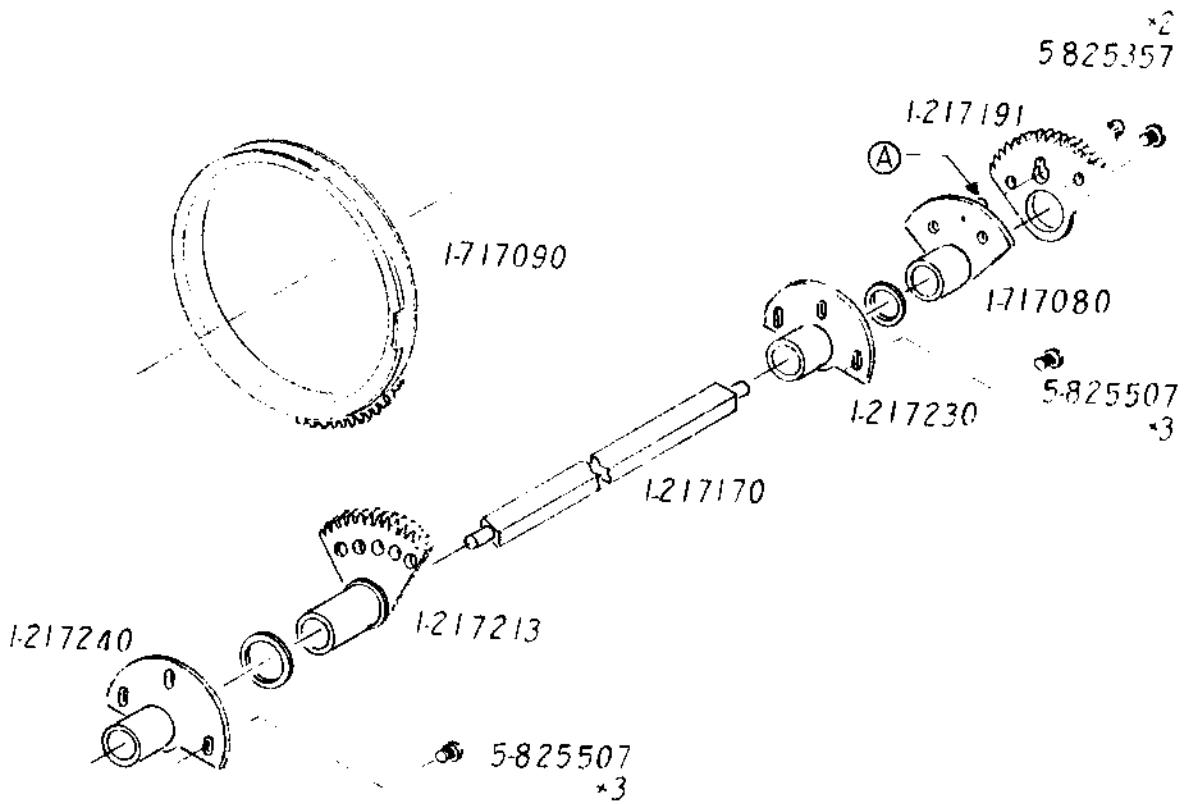
Biral Lubricants Norway A/S



3. Control of winding range

Engagement between the charge gear C(1-717090) and charge gear D(1-217213) is done by matching each mark on threading top and bottom. Also, for mounting the gear D bearing (1-217240), fix it with the screw (5-825507)×3 to leave a little backlash between the gear C and D. The same manner is applied for the gear B bearing (1-217230).

Mount the testing instrument of winding range (CT-321) on the lens-mount, and fix it with the screw (5-825357)×2 by rotating A pin of the charge gear B axis (1-717080) and the gear B (1-217191) in order to obtain the stipulated range in winding. For the test-instrument (T-321), refer to the tool-list ETR Repair Manual.





PARTS LISTS
&
REPAIR MANUALS

ZENZA BRONICA IND., INC.



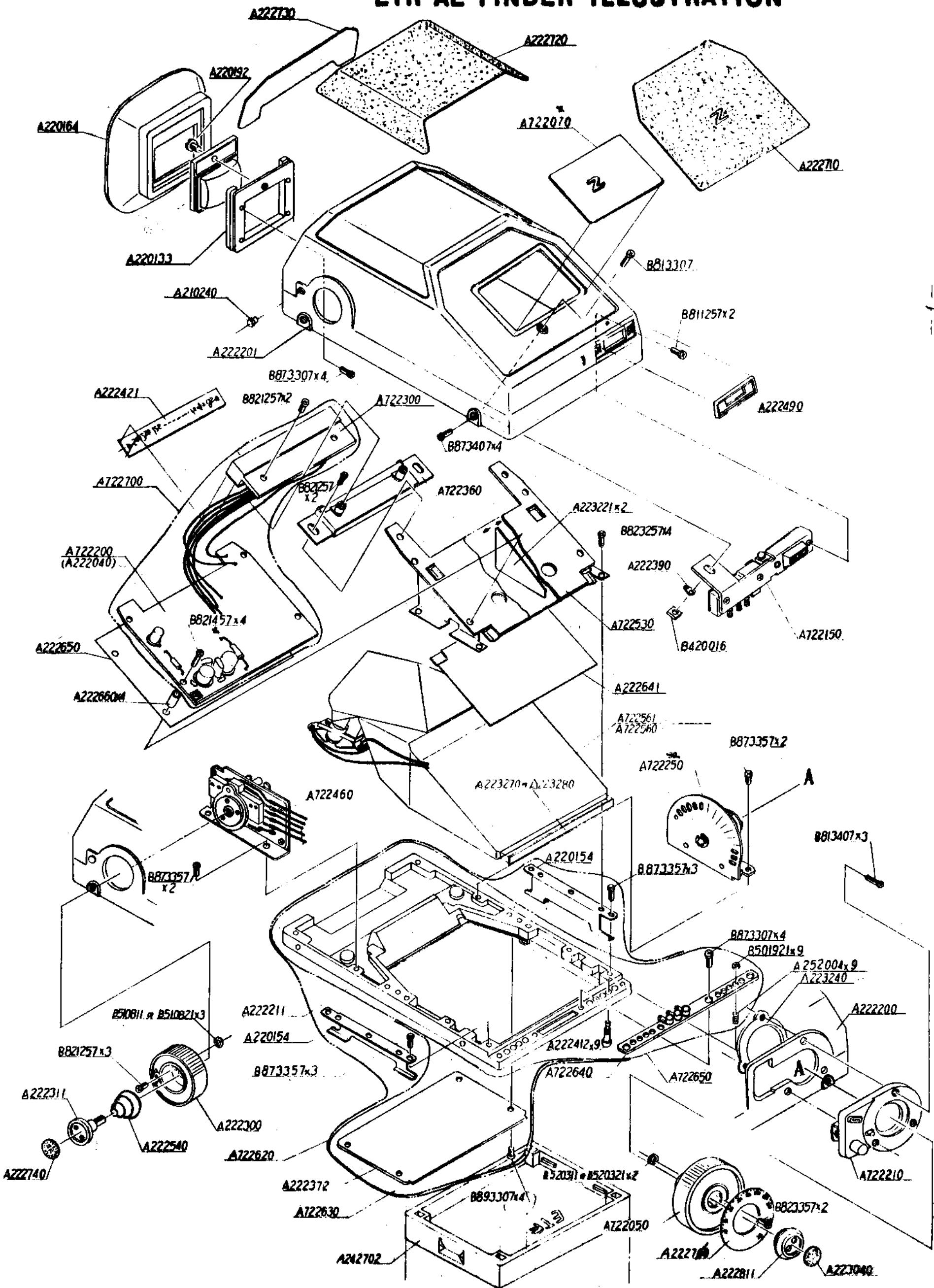
ETR Acc'y

Parts Lists

1.	AE finder (Revised)	1.
2.	Prism view finder	8.
3.	Sports finder	11.
4.	Rotary view finder	15.
5.	Lens hood	20.
6.	Professional lens hood	21.
7.	Extension tube E-14	26.
8.	Extension tube E-28	31.
9.	Extension tube E-42	36.

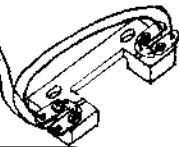
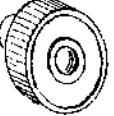
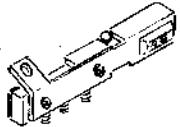
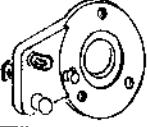
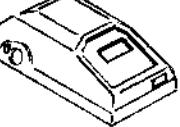
Note : Please place AE finder spare parts order by this revised AE finder parts list, and discard old version of AE finder parts list.

ETR AE FINDER ILLUSTRATION



Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (円) 単 価	Remarks 備 考
A220133	Eye piece frame 接眼マスク					17	
A220154	Attaching metal 接続板		2			18	
A220164	Eye cup A アイカップA					30	
A220191	Eye piece unit attaching screw 接眼部止ネジ					12	
A210240	Selector dial mark セレクターホイールマーク					5	
A242702	Bottom cover フタ					15	
A222211	AE finder base plate AE ファインダーベース					85	
A222300	AE selector dial AEセレクターホイール					240	
A222311	AE selector lock button AEセレクターロックボタン					55	
A222372	AE button cover AEベースカバー					62	
A222370	AE contact piece AEワグ板					2	

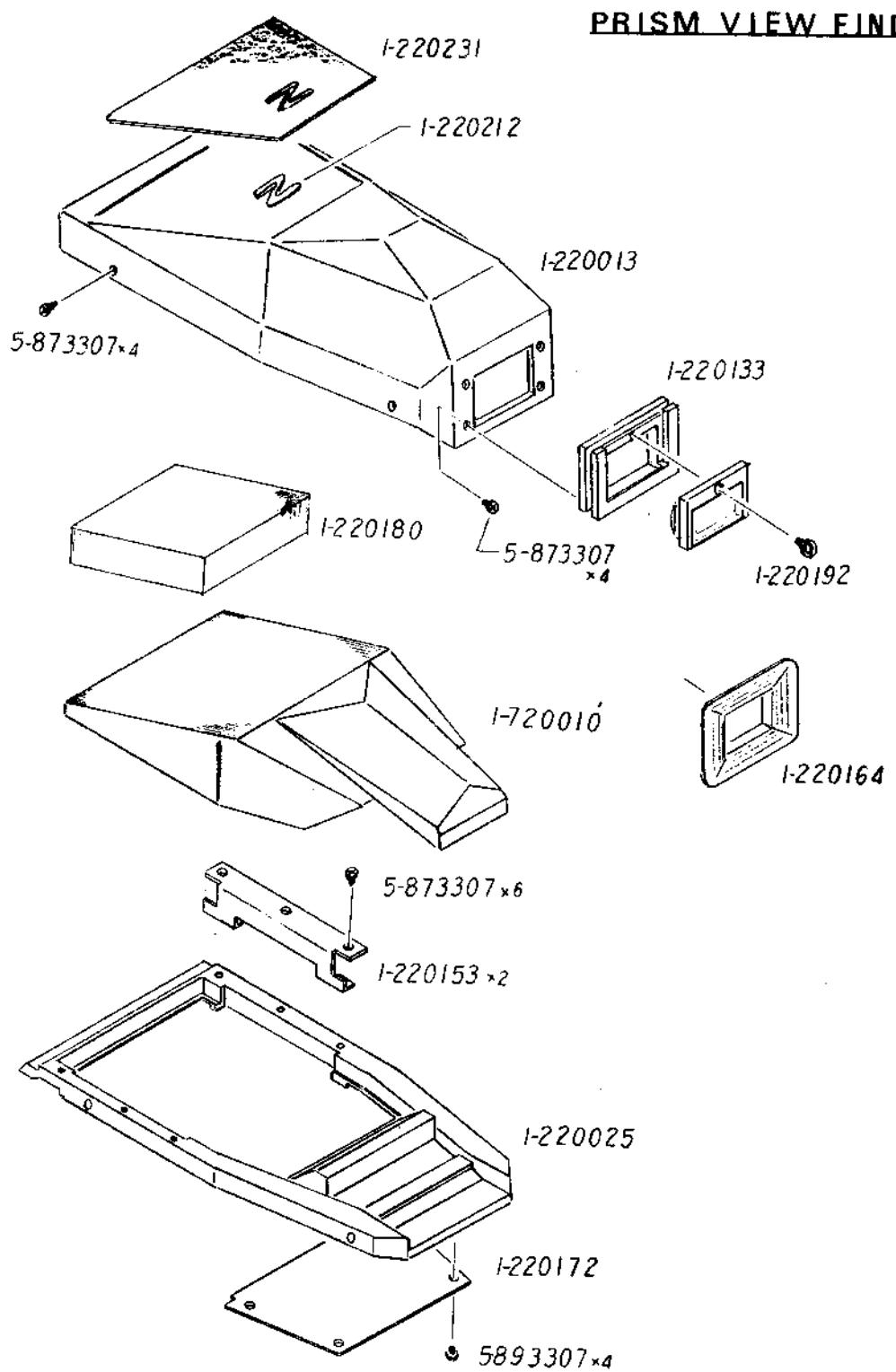
Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
A222412	AE contact pin AE接触ピン		9			54	
A222490	Display button outer frame 表示ボタン外枠					20	
A222540	Lock button spring AEロックボタンスプリング					5	
A222641	Prism holder プリズム保持板					24	
A222650	Insulating sheet AE回路絶縁シート					8	
A222660	Main circuit pillar AE回路支柱		4			3	
A222710	Leatherette (Front) AEカバー前部革					15	
A222720	Leatherette (Upper) AEカバー上部革					17	
A222730	Leatherette (Rear) AEカバー後部革					14	
A222740	Leatherette (Selector lock button) AEセレクターロックボタン用革					3	
A222811	ASA dial unit attaching screw ASAダイヤルネジ					56	

Parts No. 部品番号	Name 名 称	Shape 形 状	Perfor Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単価	Remarks 備 考
A223040	Leatherette (ASA dial unit attaching screw) ASA ボタン革 ASAボタン革					3	
A252004	Contact pin spring コネクターパス		9			3	
A722710	SPC set (w/wire) センサーピット(新)					920	
A722070	Cover 遮断カバー					45	
A722050	ASA dial unit ASA ダイヤルユニット					500	
A722150	Display button unit 表示ボタンユニット					180	
A722210	ASA lock button unit ASAロックボタンユニット					110	
A722201	AE top cover AEマニピュレーター					1,200	
A722300	Display circuit 表示基板セット					4,640	
A722360	Display prism unit 表示プリズムユニット					1,100	
A722250	ASA base plate unit ASAベース板ユニット					770	

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Assy No. 組立番号	Price (¥) 單 価	Remarks 備 考
A722460	AE selector unit AEセレクタユニット					490	
A722530	AE prism holder unit AEプリズムホルダユニット					110	
A722560	AE prism set (old) AEプリズムセット(旧)					8,450	(*...w/ receptor lens)
A722640	AE contact pin base plate AE接点基板					50	
A722200	Main circuit AE回路基板					9,800	
A722561	AE prism set (new) AEプリズムセット(新)					8,200	(*...w/o receptor lens)
A722700	Main circuit (w/display circuit) AE回路基板Iユニット(新)					14,500	
A222421	AE display print AE表示プリント					75	
A223221	Prism hold spacer プリズム押エスペース		2			5	
A223270 A223280	AEP spacer I,II (adjustment) AEPスペーサーI,II					3	
A222760	ASA display plate ASA文字板					25	

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
A223240	ASA lock button plate 指標板取付プレート					10	

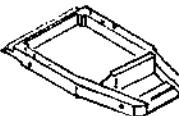
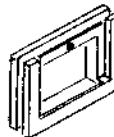
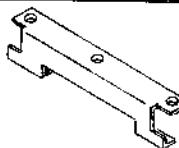
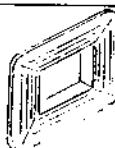
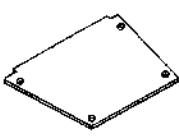
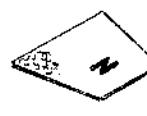
PRISM VIEW FINDER



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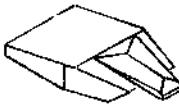
Prism view finder

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1220012	Finder cover ファインダー カバー						
0025	Finder base plate ファインダー ベース						
0132	Eye-piece mask 接眼マスク						
0153	Attaching metal 接着金具		2				
0164	Eye cup A アイカップ A						
0172	Bottom cover ベース底板						
0192	Eye-piece unit attaching screw 接眼単位 止ネジ						
0212	Z mark Zマークプレート						
0230	Leatherette ファインダー革						
0180	Prism cushion プリズムクッション						

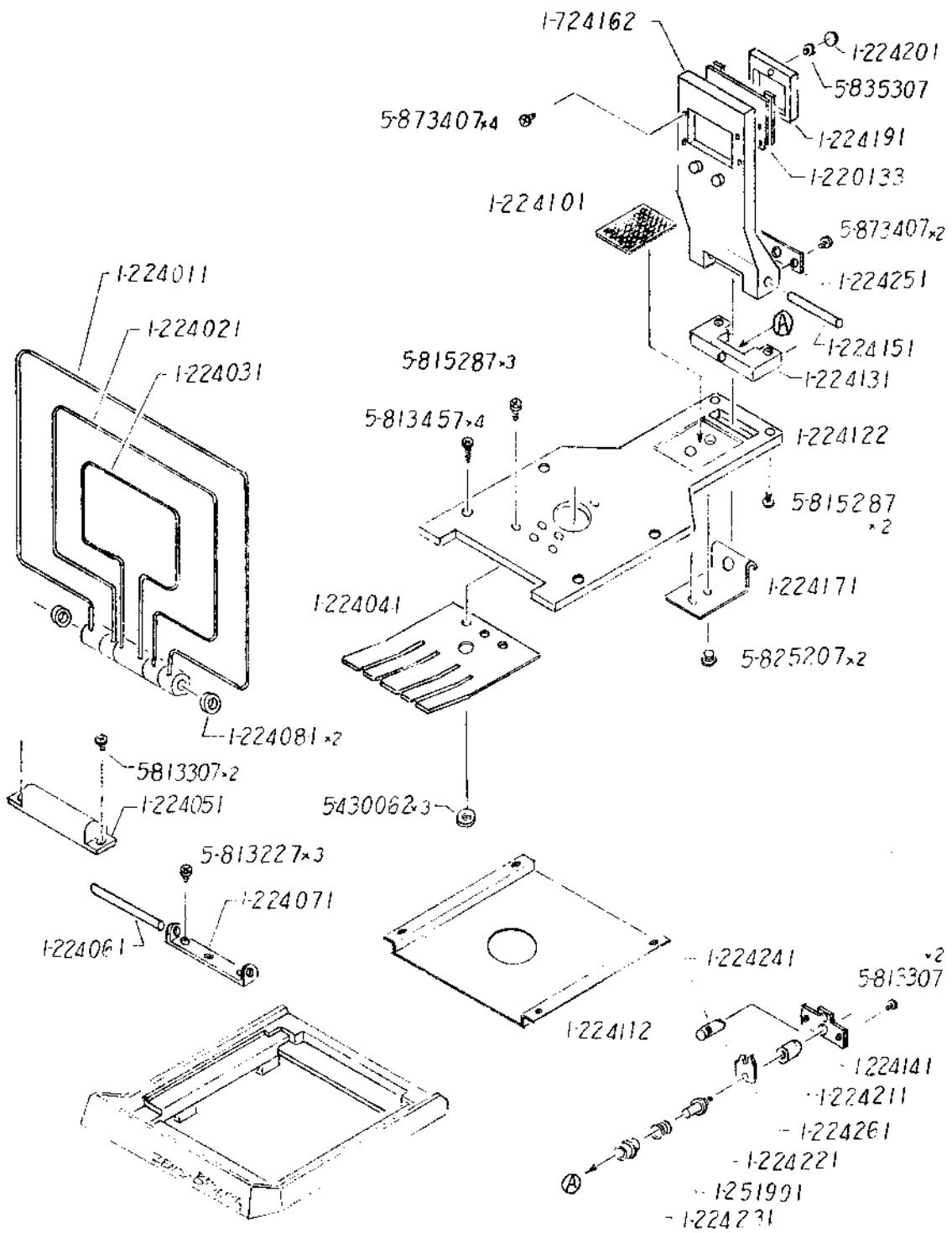
ZENZA BRONICA

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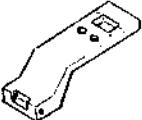
Prism view finder

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個数	Page 頁	Ass'y No. 組立番号	Price 単価	Remarks 備 考
I-720010	Prism set プリズムセット						

SPORTS FINDER E

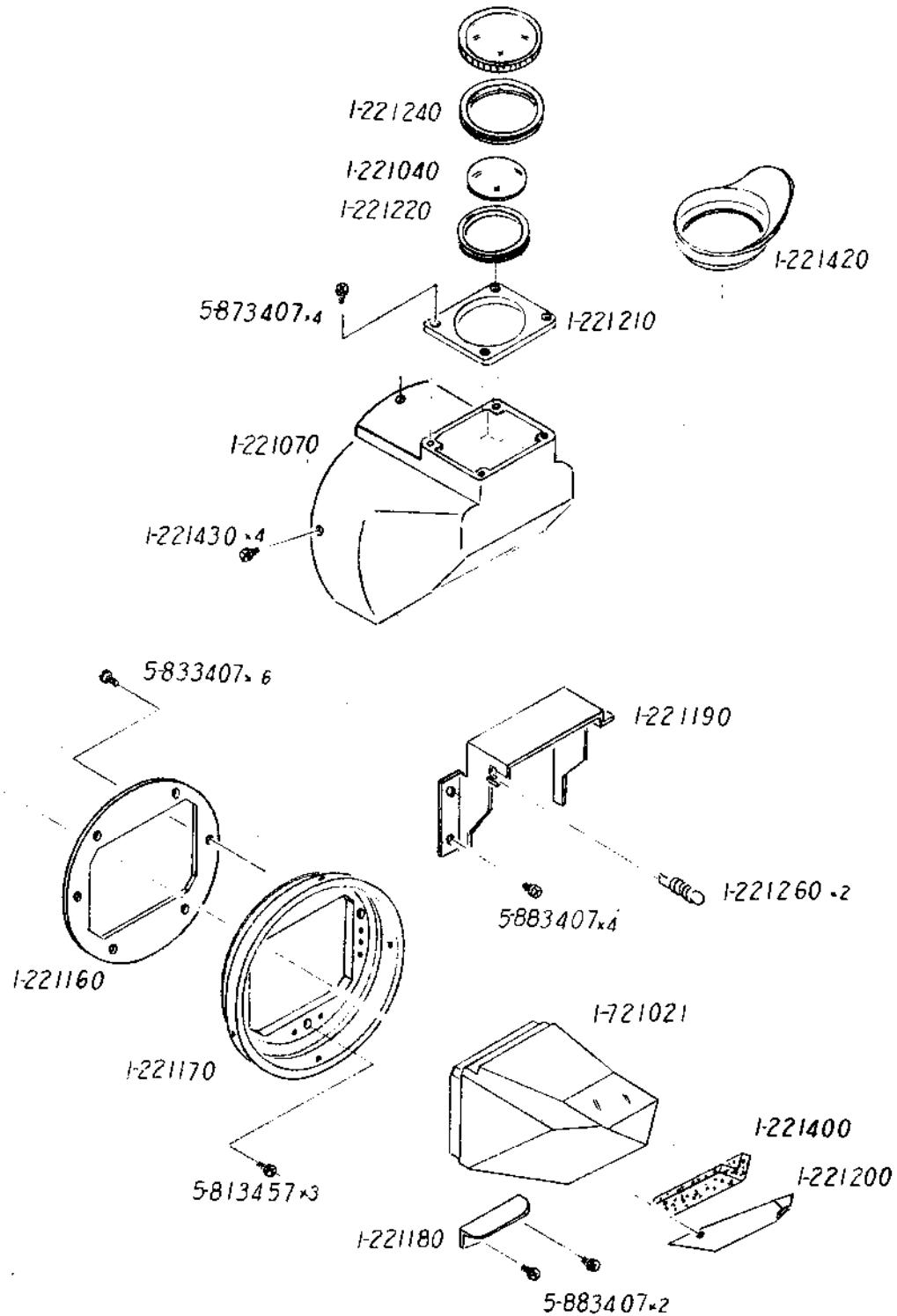


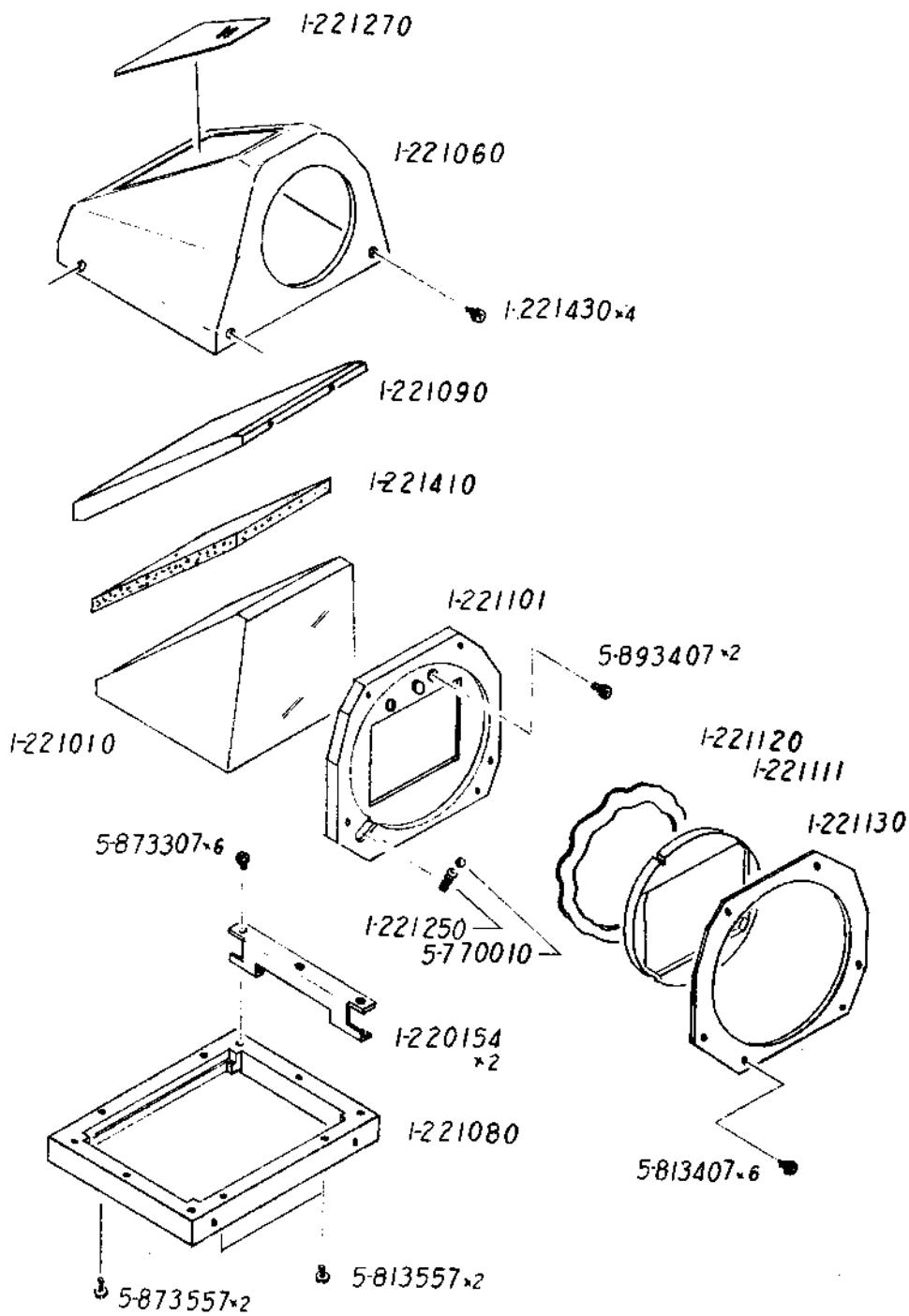
Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-224011	Large frame フレーム(大)						
4021	Middle frame フレーム(中)						
4031	Small frame フレーム(小)						
4041	Frame spring フレーム用バネ						
4051	Frame shaft cover フレーム軸カバー						
4061	Frame shaft フレーム軸						
4071	Frame shaft bearing フレーム軸受						
4081	Frame washer フレーム用ワッシャー		2				
4101	Leatherette 上材用革						
4112	Finder lower plate スイング下木板						

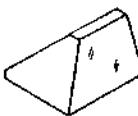
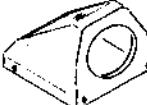
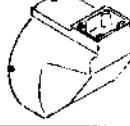
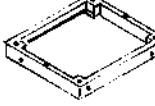
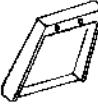
Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-224122	Finder upper plate ファインダー上板						
4131	Eye-piece mount A アイピース台 A						
4141	Eye-piece mount B アイピース台 B						
4151	Eye-piece shaft アイピース軸						
I-724162	Eye-piece stand アイピース						
I-224171	Eye-piece stand spring アイピース用スプリング						
4191	Eye-piece frame 接眼枠						
4201	Leatherette 接眼枠革						
4211	Lock releasing button 解除ボタン						
4221	Lock releasing shaft 解除シャフト						

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個数	Page 頁	Ass'y No. 組立番号	Price (¥) 値	Remarks 備 考
I-224231	Lock releasing shaft sleeve 錠筒スリーブ						
4241	Lock pin ロックピン						
4251	Lock plate ロック板						
4261	Lock releasing plate ロック解除板						
I-220133	Eye-piece mask 接眼マスク						
-251991	Spring バネ						

ROTARY FINDER E



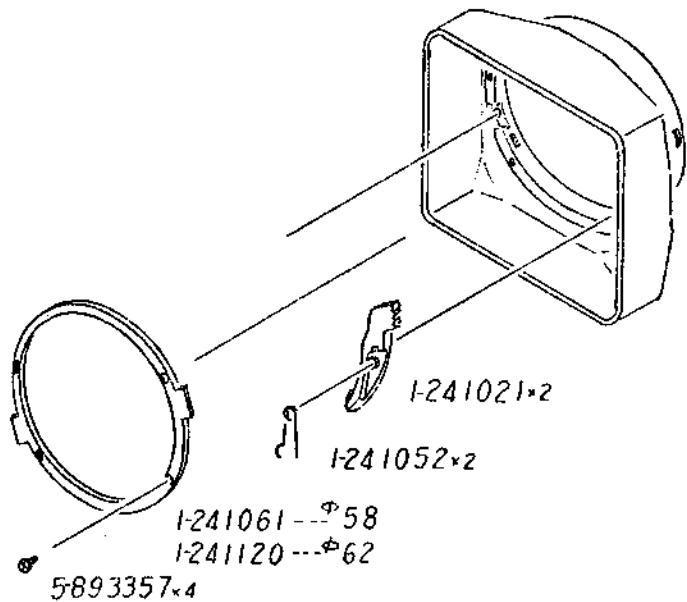


Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (Y) 単 価	Remarks 備 考
I-221010	P-1 Prism P-1 プリズム						
1040	G-1 Eye-piece lens G-1レンズ						
1060	Base cover ベースカバー						
1070	Rotary prism cover ローティングカバー						
1080	Base frame ローティングベース						
1090	P-1 Prism retainer 固定プリズム保持						
1120	Waved washer ウェーブワッシャー						
1130	Rotary plate retainer 回転板保持						
1170	Prism rotary ring プリズム回転台						
1180	Prism bottom holder プリズム保持下板						
1191	Prism top holder プリズム保持上板						

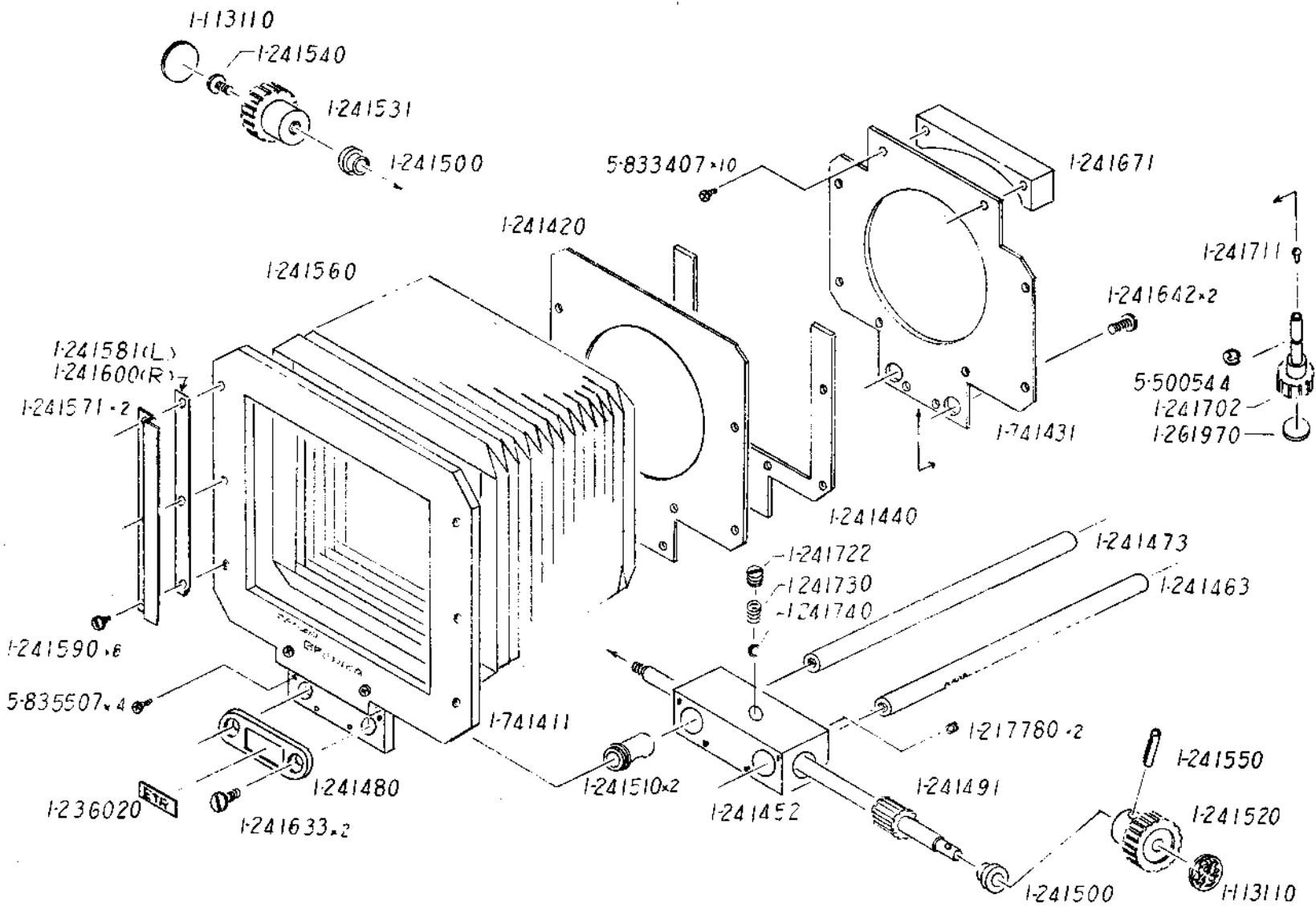
Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1221201	Prism retainer タハフリズム保持板						
1211	Eye-piece base plate 接眼 固定板						
1221	G-2 fixing ring G2止めり: 〇"						
1240	Eye-piece ring 接眼 杣 B						
1251	Click spring クリックスプリング						
1260	Prism retainer spring タハフリズム固定スプリング		2				
1270	Leatherette ベースカバー革						
140	Prism cushion タハフリズムキサム						
1410	Prism cushion フリズムキサム						
1420	Rubber eye cup アイカップ B						
1430	Screw ナット止ネジ		8				

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
I-721021	Rotary prism set ローテリーハーフプリズムセット						
1030	Rotary base ring 回定台						
1041	Rotary ring 回軸台						

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (*) 単 価	Remarks 備 考
1021	Lock Lever ロックレバー		2				
1052	Lock lever Spring ロック レバースプリング		2				
1061 1120	Retainer ring 保持環						



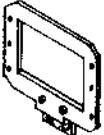
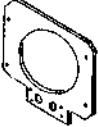
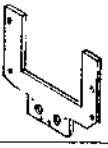
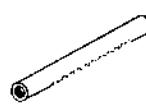
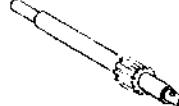
PROFESSIONAL LENS HOOD



ZENZA BRONICA

ETR

Professional lens hood E

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1741411	Front mask 前 板						
1431	Base plate B 基 板 B						
1241420	Base plate A 基 板 A						
1440	Filter rest フィルター枠						
1452	Moving stand 可動台						
1463	Rack レール						
1473	Guide shaft 案内軸						
1480	Restriction plate 制限板						
1491	Pinion ホイール						

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1241500	Eccentric collar 偏心カバー		2				
1510	Moving stand bearing 可動脚軸受		2				
1520	Set knob 可変ナット						
1531	Clamp knob フランコナット						
1540	Knob stopper ナットストップ						
1550	Spring pin スプリングピン						
1560	Hood bellow 虫籠内張						
1571	Mask guide ガイドローラー		2				
1581	Auxiliary plate (left) 補助板(左)						
1590	Screw ガイドレールナット		6				
1600	Auxiliary plate (right) 補助板(右)						

ZENZA BRONICA

ETR

Professional lens hood E

Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
I-241633	Screw ねじ	①	2				
1642	Screw ねじ	②	2				
1671	Adaptor ring groove アダプターリング用溝	③					
1702	Adaptor fixing ring アダプターフィクシングリング	④					
1711	Adaptor ring fixing knob dowel アダプターリング 用ナットドリル	⑤					
1722	Screw ねじ	⑥					
1730	Friction spring 摩擦スプリング	⑦					
1740	Steel ball スチールボール	⑧					

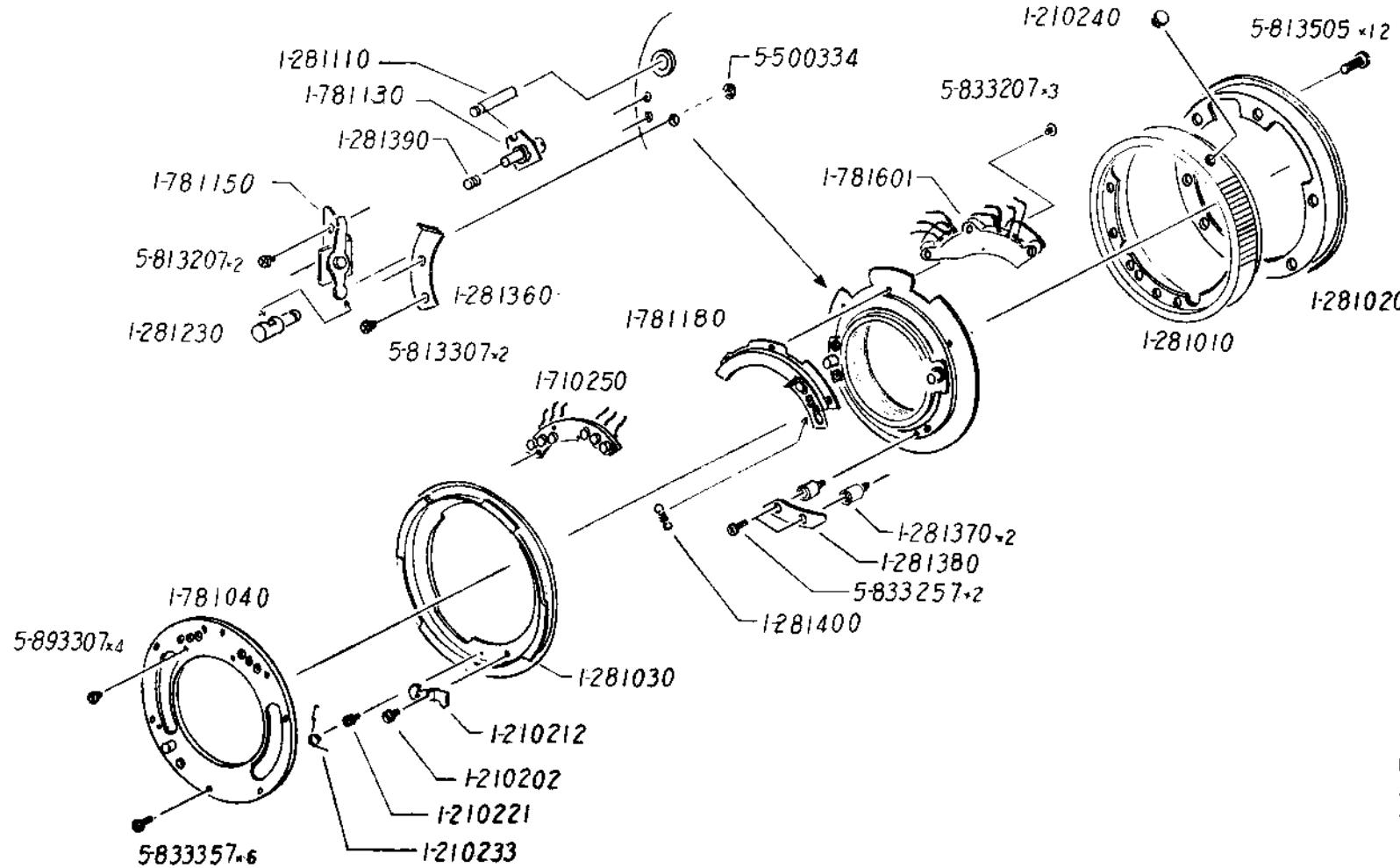
ZENZA BRONICA

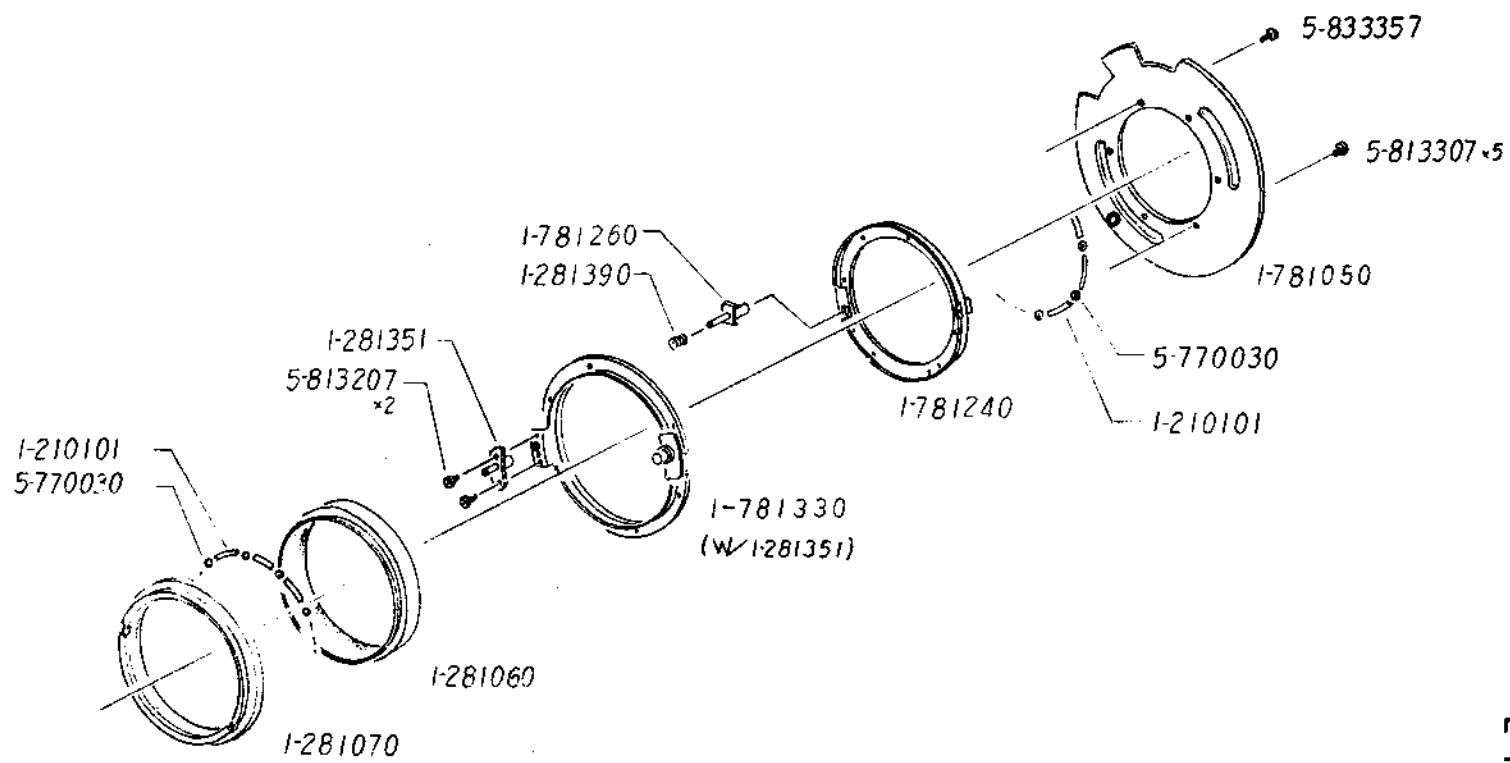
ETR

Professional lens hood E

Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
I-217780	Set screw M12, 0.75×2		2				
I-113110	Leatherette 革		2				
I-236020	Name plate 文字板						
I-261970	Leatherette 革						

EXTENSION TUBE E-14





Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単価	Remarks 備 考
I-281010	Tube E-14 barrel 外筒 E-14						
1020	Lens mount レンズマウント						E-28 E-42
1030	Bayonet ring A バヨネット A						
1060	Operating barrel A 作動 barrels A						
1070	Steel ball retainer A ボール保持 A						
1110	Lens lock pin A レンズロックピン A						
1230	Lens release button A レンズ開放ボタン A						
1351	Drive bearing metal A 駆動軸金具 A						
1360	Restrict metal 着脱規正板						E-28 E-42
1370	Lock pawl ロック爪柱		2				
1380	Lock metal ロックメタル						E-28 E-42

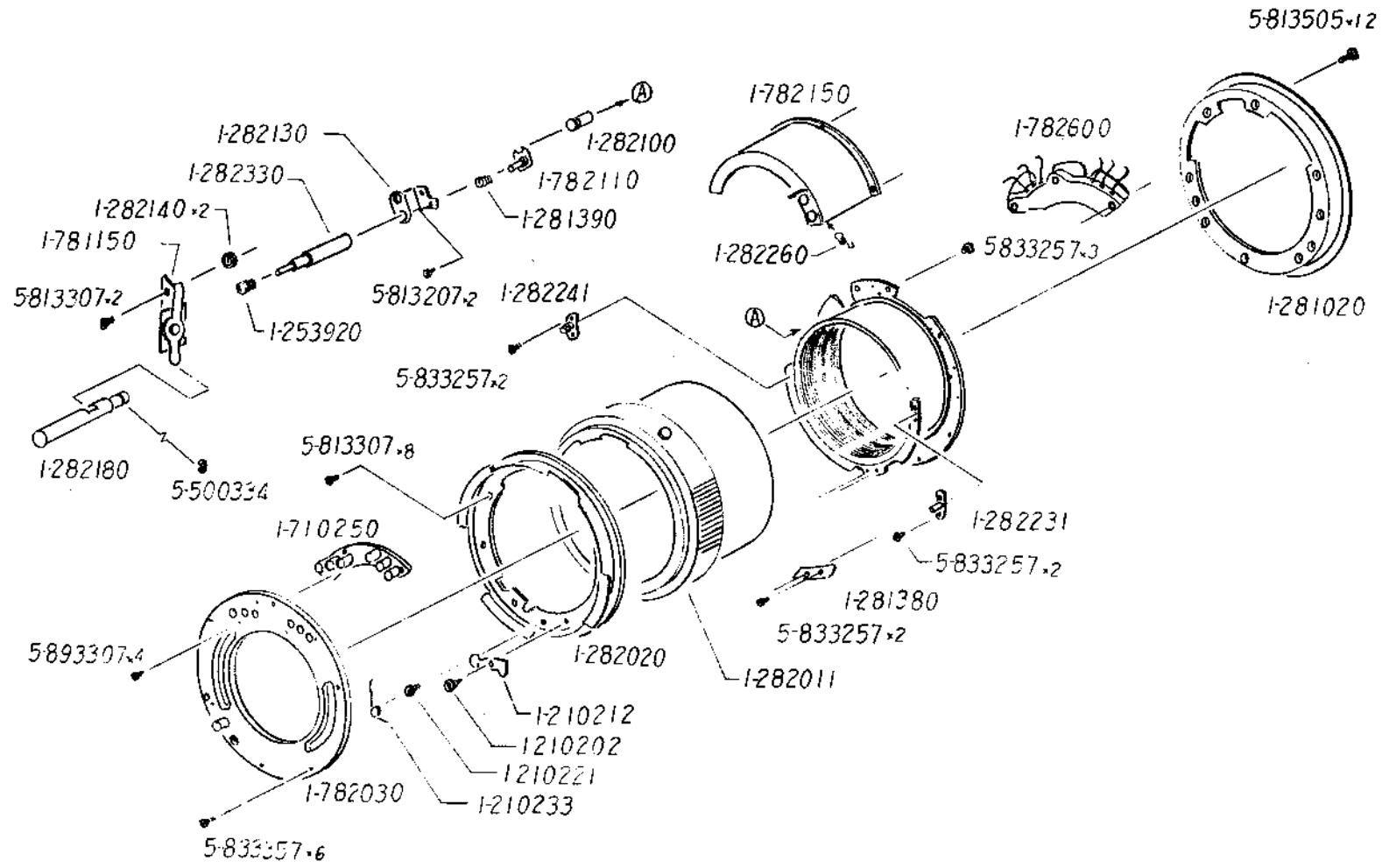
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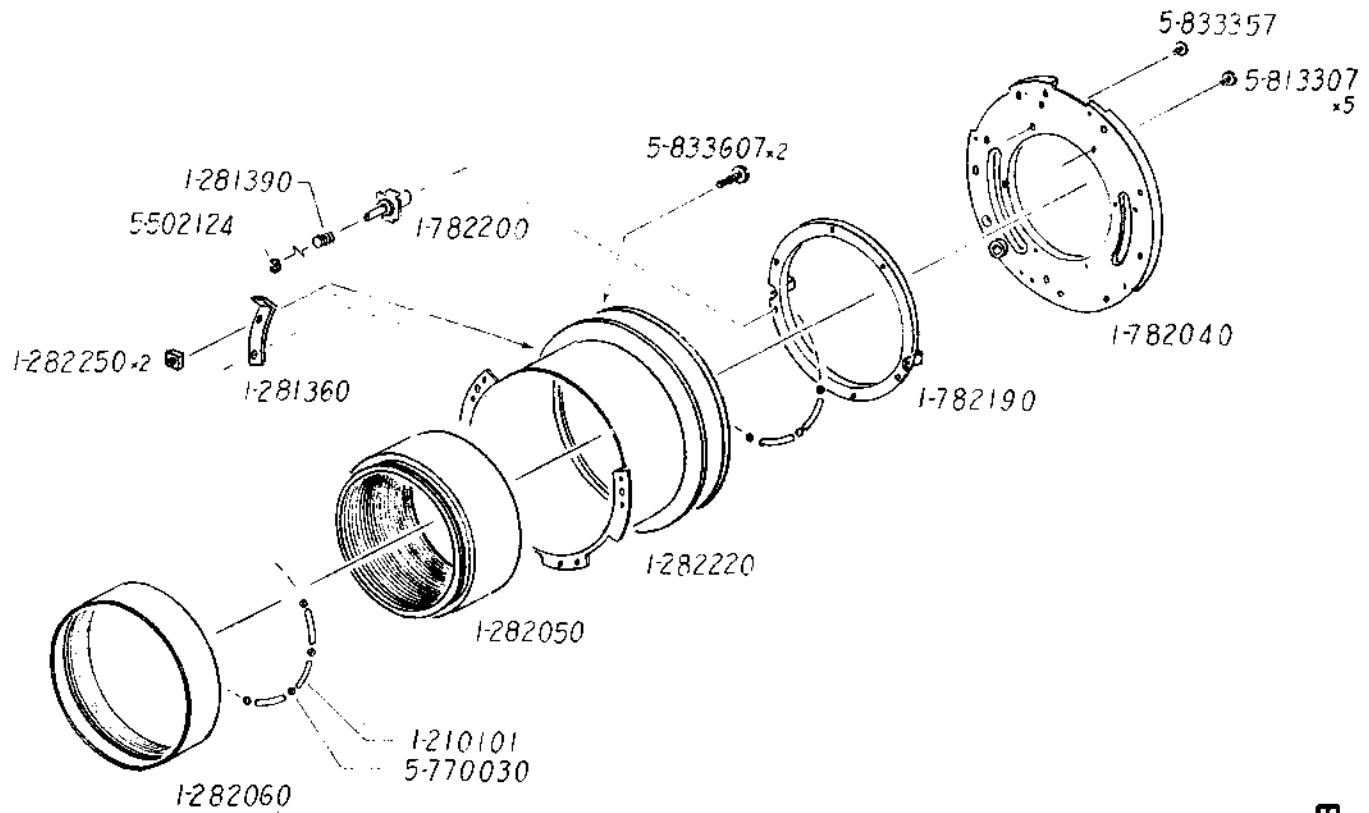
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Extension Tube E-14

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1281390	S. driving metal spring S 駆動金属ばね		2				E-28 E-42
1400	Safety link spring A 安全リンクばね A						
1210101	Steel ball spacer スチール支球環		11				E-28 E-42
0202	Lock plate screw ロック板用ねじ						"
0212	Lock plate ロック板						"
0221	Spring pawl ロック板SP掛						"
0233	Lock plate spring ロック板スプリング						"
0240	Bayonet index ナット本体						"
1710250	Contacts insulating plate 接片絶縁板						"

Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-781040	Rear cover A 後板 A						
1050	Front cover A 前板 A						
1130	Lock release plate A D-L 開閉板 A						
1150	Release lever 離脱レバー					E-28 E-42	
1180	Operating ring cover A SE 運転リングカバー A						
1240	Operating ring A (front) SE 運転リング A(フロント)						
1260	S. driving metal A S 駆動金属 A						
1330	Operating ring A (rear) SE 運転リング A(リア)						
1601	Lens connector set A L-2727-A-QL A						





E-28

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Extension Tube E-28

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個数	Page 頁	Ass'y No. 組立番号	Price ¥ 単価	Remarks 備 考
1282011	Tube E-28 barrel 外筒 E-28						
2020	Bayonet ring B-C バヨネット B.C						E-42
2050	Operating barrel B 作動カリヤー 駆動 B						
2060	Steel ball retainer B スチールボール保持器 B						
2100	Lens lock pin B-C レンズロックピン B.C						E-42
2130	Release plate bearing 解除板保持器						E-42
2140	Collar B-C シャンブレーリング B.C		⑥	2			E-42
2180	Lens release pin B レンズ解放ピン B						
2220	Operating ring B (rear) 作動リング B(後)						
2231	Set bearing metal B-C セッティングベアリング B.C						E-42
2241	Drive bearing metal B-C ドライブベアリング B.C						E-42

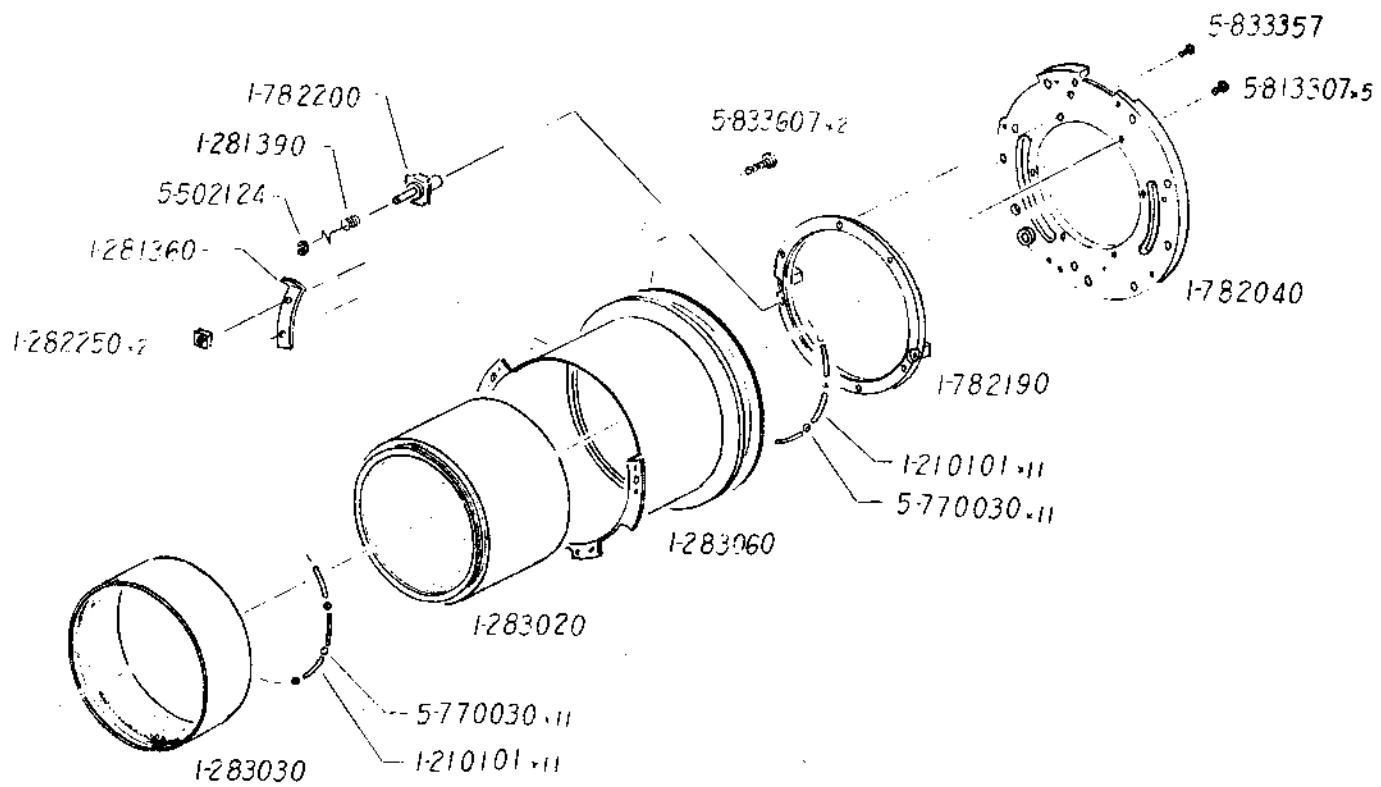
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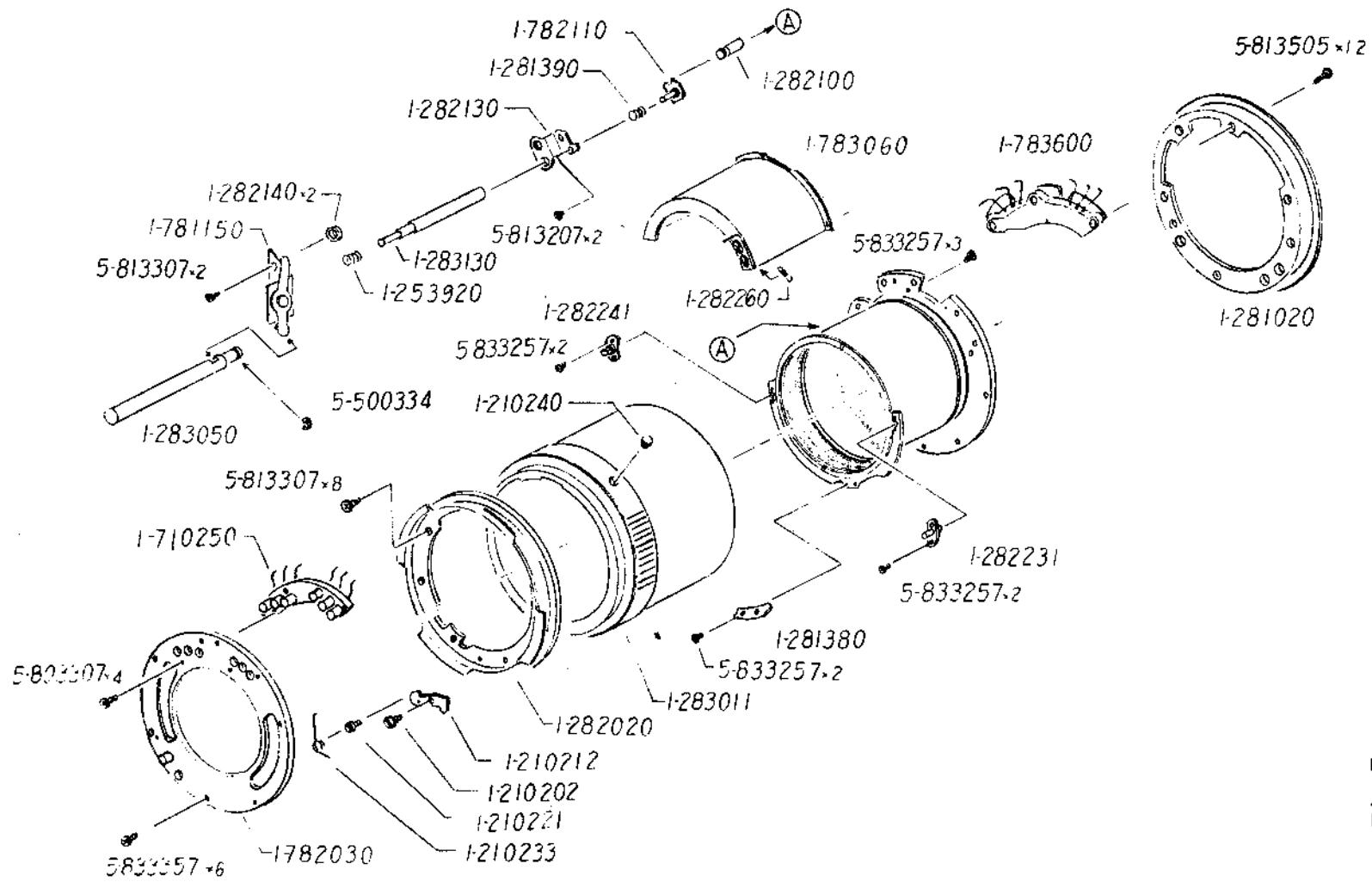
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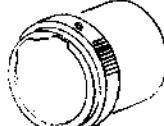
Extension Tube E-26

Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個数	Page 頁	Ass'y No. 組立番号	Price (¥) 単価	Remarks 備 考
I-782030	Rear cover B-C 後板 B-C						E-42
2040	Front cover B-C 前板 B-C						E-42
2110	Lock release plate B-C 口. 7解除板 B-C						E-42
2150	Operating ring cover set B 操作リングカバー B						
2190	Operating ring set B-C 操作リングセット B-C						E-42
2200	S. driving metal B-C S.駆動金属 B-C						E-42
2600	Lens connector set B レンズコネクタ B						

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-282250	Restrict metal nut 規正ねじナット	◎	2				E-42
2260	Safety link spring B-C 安全リンクスプリング B-C	○○○					E-42
2330	Release restriction pin B 着脱制限ピン B	○					
I-253920	Spring スプリング	◎					E-42





Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個数	Page 頁	Ass'y No. 組立番号	Price (¥) 単価	Remarks 備 考
I-783060	Operating ring cover B-C オペレーティング リング カバー B-C						
3600	Lens connector set C レンズコネクタ C						
I-283011	Tube E-42 barrel 外筒 E-42						
3020	Operating barrel C オペレーティング バレル C						
3030	Steel ball retainer C スチール ボール リテンナー C						
3050	Lens release pin C レンズリリース ピン C						
3060	Operating ring C (rear) オペレーティング リング C (後)						
3130	Release restriction pin C リリース リストラクション ピン C						

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-060032	Set lever shaft セッターレバー軸					80	
0053	F-release pin sleeve F解放ピンスリーブ					25	
0063	Finder lock bearing ファインダー ロック 軸承					50	
0091	Finder lock stud ファインダー ロック 軸受栓					10	
0102	Release lever axle レリーズ レバー 軸					20	
112	Bottom cover stud 底蓋 補助栓		3			15	
0132	Release relay lever axle リリース リレー レバー 軸					20	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単価	Remarks 備 考
1-250161	Dark slide relay lever axle 暗室スライドレバー軸					15	
0182	Release link spring holder 释放リンクスプリングホルダー					5	
0191	Connecting key spring holder 接続鍵スプリングホルダー		2			5	
0203	Dark slide pin sleeve 暗室スライドピンスリーブ					15	
0212	M switch lever axle Mスイッチレバーアクスル					15	
0222	M switch lever spring holder Mスイッチレバースプリングホルダー					5	
0231	N switch link spring holder Nスイッチリンクスプリングホルダー					5	
0251	Mirror arm axle (left) ミラーアームアクスル(左)					70	
0271	Pinder lock spring ピンダーロックスプリング					20	
0280	Sleeve set screw スリーブセットビス		2			7	

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Camera body

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¹) 単 価	Remarks 備 考
1-751152	Mirror ミラー					450	
1164	Rear light-tight frame 後面遮光壁					250	
1210	Light-tight plate axle 遮光板反軸		2	1-751100			
1221	Light-tight plate arm 遮光板反アーム					35	
1243	Roller axle 遮光板アーム用軸					10	
1270	M guide roller ミラーガイドローラ		2			10	
1280	M arm screw (left) ミラーアームネジ(左)					10	
1290	M stopper ミラーストッパー					50	
1311	M adjusting collar ミラーオフセットカバー					25	
1321	M adjusting axle ミラーオフセット軸					7	

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Camera body

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-751460	M arm screw (right) ミラー下へ止ネジ(右)		2				
1471	M arm adjusting cam ミラー下へ調整カム						
1501	Operating plate set roller 作動板セッターローラー					10	
1511	Operating plate roller 作動板ローラー		2	1-751200	8		
1561	Set lever screw セットレバー止ネジ					6	
1571	Operating plate stud 作動板受栓					6	
1581	Bottom light-tight plate 底面遮光板					90	
1601	Operating ring spring (right) 作動リングハネ(右)					35	
1613	M driving lever spring ミラー駆動レバードラゴン					20	
1622	Release return spring リリース戻しハネ					20	

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-251631	Release relay spring リリース中継ばね					15	
1641	Set screw 作動ナット取付ネジ アダプターナット			1-751200		15	
1682	Light baffle cover 遮光カバー					40	
1693	Light baffle cover screw 遮光カバー取付ネジ					20	
1700	M adjust O-ring ミラー調整節O-リング					20	
1710	M stopper screw ミラーストッパー止ネジ		2			5	
1740	Adjust cam set screw 調整カム止ネジ					10	
1751	Mirror holder (right) ミラーキャップ右(右)					15	
1761	Mirror holder (left) ミラーキャップ左(左)					15	

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Camera body

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-251800	Frame metal (left) 後面遮光壁座(左)					55	
1810	Frame metal (right) 後面遮光壁座(右)					55	
1822	Spring 遮光板用ばね					10	
1840	Light baffle arm roller D 遮光板反アームローラD		ø3.5			10	adj. 1-251231
1860	Light baffle arm roller E 遮光板アームローラE		ø3.3			10	adj. 1-251231

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-252132	Pin set screw S 作動ビン止めネジ				1-752010		
2141	Spring collar 作動バネカバー				"		
2161	Lens connector レンズコネクター				1-754200		
2181	Connector cover コネクターカバー				1-754200		
2228	Lens mount レンズマウント					3,500	
2232	Bayonet stopper pin ドロネストップpin					10	
2241	Operating spring holder (right) 作動バネ保持(右)					6	
2251	Operating spring holder (left) 作動バネ保持(左)					6	
2270	S button stopper ring Sボタン止めリング					5	
2281	S button ring B シヤンターボタンリングB					140	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
1-252294	Lens release button レンズ释放ボタン					20	
2309	Lens button ring レンズボタンリング					180	
2312	S latch spring Sホルト金バネ				1-752090	20	
2343	S button lock click ボタンロッククリック					15	
2370	S release link S リリースリンク				1-752090	10	
2380	Release link set screw リリースリンク止めネジ				1-752090	10	
2451	Operating ring stopper 作動リングストップ					20	

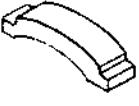
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1-252515	Light-baffle frame 画面遮光板					110	
2522	Frame gate 画面枠					200	
2532	Focusing screen guide 焦点板ガイド					50	
2603	Top frame light baffle 上枠遮光板		2			60	
2612	Focusing screen guide stud 焦点板ガイド柱		2			15	
2641	Screen holder guide 焦点板挿入ガイド		2			15	
2651	Back coupling spring バックカップルスプリング					50	
2662	AE connector set screw AEコネクター止めねじ					10	
2671	Back coupling spring retainer バックカップルスプリング保持板					30	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単価	Remarks 備 考
1-252711	Finder mounting claw ファインダー 総合爪		2		1-755200	15	
2722	Finder mount spring (left) ファインダー総合バネ(左)			"		30	
2730	Finder mounting spring (right) ファインダー総合バネ(右)			"		30	
2790	Adjusting liner ピント調整ライナー		2			30	
2800	"						
2810	"						
2820	"						
2830	"						

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-253061	Battery chamber button 電池室ボタン					20	
3074	Battery chamber cover 電池室蓋					40	
3141	Back coupling claw バック結合爪		2			35	
3151	Coupling claw guide バック結合爪ガイド		4			15	
3161	Back coupling link バック結合リンク					50	
3181	Dark slide connecting pin 引蓋連動ピン					20	
3210	Safety lever holder 引蓋安全レバー保持					45	
3221	Dark slide safety latch 引蓋安全掛金					30	
3231	Safety latch axle 引蓋安全掛金軸					10	

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
147-3240	Speed-grip shutter release rod スピードグリップシャッターリリース棒					60	
3252	MD connector cover MDコネクターカバー					15	
3270	Tripod socket (1/4" screw) 三脚マウント (1/4インチねじ)			1-755330		120	
3281	Tripod mounting shoe 三脚マウント					150	
3293	Battery chamber bottom plate 電池ボックス底板					20	
3332	Back coupling link guide バックカップリングリンクガイド					10	
4240	Link collar リンクカバー					10	
3350	Battery chamber button spring 電池蓋ばね					10	
4362	Dark slide safety lever spring 引蓋安全レバーバネ					10	
3371	Release relay lever spring リリース中継レバーバネ					10	

Parts No. 部品番号	Name 名 称	Shape 形 状	Perfor Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (⁺) 単 価	Remarks 備 考
1-253480	M. switch lever spring Mスイッチレバードネ					15	
3390	Back coupling claw spring バック結合爪 バネ		2			20	
3401	Back coupling link spring バック耦合リンクバネ					10	
3411	Operating ring spring 作動リング バネ			1-752010		30	
3421	Lens button safety lever レンズ金具安全レバー					15	
3431	Safety lever axle レンズ金具安全レバーアクス					10	
3440	M. switch link spring Mスイッチリンク バネ					15	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (⁴) 単 価	Remarks 備 考
1-2755622	Safety lock plate 安全ロック受板					20	
3632	Safety lock spring レンズ安全ロックス					10	
3704	Shutter speed dial シャッター速度環					250	
3713	S. dial lens S.ダイヤル窓					30	
3725	AE switch cover AEスイッチカバー					20	
3751	M. switch link guide M.スイッチリンクガイド		2			8	
3772	AE changeover rod guide AE切換棒ガイド					20	
3782	Switch cover stud A スイッチカバー本柱 A		2			15	
3791	Switch cover stud B スイッチカバー本柱 B					15	
3810	Switch lever axle AEスイッチレバー軸					10	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-253900	Wire holder 配線保持器		2			10	
3920	AE changeover rod spring AE 切換棒スプリング					6	
3951	Lens safety link guide レンズ安全リンクガイド					15	
3960	L. button safety link レンズボタン安全リンク					40	
4012	Lens button ring レンズボタンリング						
4049	Lens button sleeve レンズボタンスリーブ						
4069	Button lock spring レンズボタンロックスプリング					10	
4080	Lens release button レンズ開放ボタン						

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
4-254471	F. release plate collar (upper) 解除板(上)カバー		2		1-753500	10	
4500	F. lever upper spring 解除レバー上バネ			"		20	
4541	F. lever lower spring 解除レバー下バネ			"		5	
4710	Stopper screw ストップナット			"		5	
4751	Holding claw spring 解除保持爪バネ			"		20	
4790	Upper plate spring 解除板上バネ			"		15	
4830	Release plate roller 解除板反コロ		4	"		8	
4841	F. release plate collar (lower) 解除板(下)カバー		2	"		10	
4850	F. release plate collar (upper) 解除板(上)カバー		2	"		10	
4871	F. release lever axle (upper) 解除レバー軸(上)			"		10	
4881	F. release lever axle (lower) 解除レバー軸(下)			"		10	

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 價	Remarks 備 考
1-254892	Winding safety lever spring F捲上安全レバーばね				1-753500	20	
4911	F. release pin F解像ピン					15	
4930	Winding safety lever (upper) F捲上安全レバー(上)				1-753500	25	
4941	Safety lever collar F捲上安全レバーカラー			"		10	
4953	Safety lever upper spring F捲上安全レバー上ばね			"		15	

Parts No. 部品番号	Name 名 称	Shape 形 状	Perfor Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単価	Remarks 備 考
1-255051	Right cover setting stud 右カバー取付ネジ						
5161	Winding main shaft 捲上主軸				1-753100	80	
5170	Winding cam washer 捲上カム座金			"		5	
5221	Cam spring holder カムバネホルト				1-753190 1-753100	5	
5230	Cam holding nut カム押えナット				1-753100	15	
5292	Multi-relay lever screw マルチリレー止ネジ			"		15	
5350	Release safety lever (upper) レリース安全 レバー(上)				1-753100	20	
5362	Upper safety lever axle 安全レバー(上)軸			"		10	
5371	Multi lever axle マルチレバー軸			"			
5402	Setting screw マルチセッティングレバー止ネジ			"		8	

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-255432	Transmission gear 中間歯車				1-753100	300	
5440	Connecting gear 連絡歯車			"	210		
5451	Gear arm collar ギヤーアームカラー			"	10		
5462	Connecting gear arm (upper) 連絡ギヤーブーム(上)			"	20		
5471	Gear arm screw ギヤーブーム止ネジ			"	10		
5482	Release safety cam リリース安全カム			"	80		
5490	Winding main gear 捲上主歯車			"	380		
5500	Winding ratchet 捲上爪車			"	120		
5510	Reverse stopping claw 逆走爪			"	8		
5542	Main shaft cap 主軸押えリング			"	50		
5572	Main shaft set screw 主軸止ネジ			"	25		

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (Y) 単価	Remarks 備 考
1-255711	Set cam liner セットカムライナー				1-753100		
5760	Connecting gear screw 連絡ギヤー生ネジ			"		6	
5790	Winding stopper claw soring holder 捲止爪 ドネキル				1-753100		
5822	Reverse stop claw screw 逆巻止爪 ネジ		2	"		6	
5830	Gear friction spring ギヤーフリクションスプリング			"		15	
5842	Winding stopper lever spring 捲止レバードネ			"		15	
5852	Gear arm spring ギヤーアームスプリング			"		15	
5861	Winding stopper claw spring 捲止爪 ドネ			"		15	
5871	Auxiliary plate spring 補助板用スプリング			1-753190 1-753100		30	
5881			2				

ZENZA BRONICA

ETR

Camera body

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 價	Remarks 備 考
4-755890	Reverse stop claw spring 逆転止爪 ドネ				1-753100	20	
5903	Multi link spring マルチリンクドネ			"		15	
5912	Safety lever (upper) spring 安全レバー(上)ドネ			"		10	
5922	Multi-operating lever spring マルチオペレーティングレバードネ			"		10	
5930	Main shaft thrust washer A 主軸スラストワッシャーA			"		5	
5940	Main shaft thrust washer B 主軸スラストワッシャーB			"		5	
5950	Spring washer 主軸止爪座金			"		5	
5960 5970	Main shaft washer A Main shaft washer B 主軸押え座金 A B			"		5	
5990	Connecting gear stopper 連結ギヤーストッパー			"			

Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (*) 単 価	Remarks 備 考
1-2540091	Multi exposure lever マルチ露光レバー					60	
6111	Multi lever ring マルチレバーリング					15	
6150	Name plate カメラ金名板					40	
6202	Rear light tight plate 背面遮光板					120	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-256610	Cable release pin ケーブルリリースピン					10	
6661 9031	S. dial cover (W) " (B) S. ダイヤルカバー (白) (黒)				1-755500 1-755550	150 200	
6800	S. dial stopper S. ダイヤルストッパー				1-755500	8	

ZENZA BRONICA

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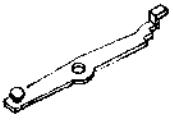
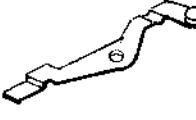
Camera body

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-257002	Leatherette (right-front) 右カバー革(前)					30	
7010	Leatherette (right-rear) 右カバー革(後・上)					10	
7020	Leatherette (rear-lower) 右カバー革(後・前)					10	
7052	Leatherette (multi-lever link) マルチレバーリンク革					10	
7040	Crank base cover クラッチ座化粧板		2			60	
7050	Leatherette (left cover) 左カバー革				1-755500	40	
7060	Leatherette (S. dial cap) S.ダイヤル蓋革		2			10	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 價	Remarks 備 考
1-257101	Light baffle paper (right-front) 遮光紙(右前)					50	
7112	Light baffle paper (right-rear) 遮光紙(右後)					30	
7121	Light baffle paper (right-center) 遮光紙(右中)				1-751200	15	
7141	Light baffle paper (left-front) 遮光紙(左前)					40	
7152	Light baffle paper (left-rear) 遮光紙(左後)					20	
7161	Bottom light baffle (front) 底面遮光紙(前)					20	
7171	Bottom light baffle (rear) 底面遮光紙(後)					25	
7230	rear light baffle 後面遮光幕					30	

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Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単価	Remarks 備 考
1-0030	Finder lock pin ファインダー解除ピン					25	
0040	Dark slide safety lever 3D蓋安全中継レバー					40	
0050	Flash sync socket シンクロソケット					210	
0060	M switch lever Mスイッチレバー					80	
0070	M switch link Mスイッチリンク					40	
0080	AE switch lever AEスイッチレバー					50	
0090	Release relay lever リリース中継レバー					85	
1010	mirror frame set ミラー枠					950	
1100	Light-tight frame set 遮光板セット					580	
1170	M guide plate (right) M作動基準板(右)					45	
1180	M guide plate (left) M作動基準板(左)					45	

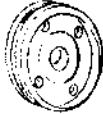
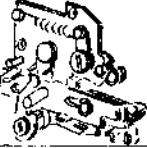
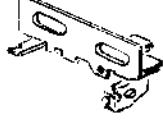
ZENZA BRONICA

STR

Camera body (Ass'y)

Parts No.	Name 部品番号 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-751200	M driving unit ミラー駆動ユニット					520	
1230	M driving lever ミラー駆動レバー			1-751200	80		
1250	M operating plate set ミラー操作板			"	80		
1260	Set lever セッターレバー				150		
1290	Release button set Sボタンセット				460		
2010	Shutter operating ring unit シャッターオペレーティングリングユニット				1,350		
2060 2510	Front cover (W) " (B) 前カバー (W) " (B)				650		
2090	S latch set S 押金受板セット				180		
2100	S latch base S 押金受板			1-752090	50		
2110	S latch S 押金			"	80		
2120	Lens release unit レンズリリースユニット						

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単価	Remarks 備 考
1-752130	Lens safety lock レンズ安全ロック					45	
3100	Winding unit 捲上機械ユニット					2,600	
3130	Reverse stop claw mount set 逆走停止爪 板			1-753100		30	
3170	Winding wheel set 捲上車輪			"		300	
3190	Setting cam unit セッティングカムユニット			"		260	
3220	Winding stopper lever 捲止レバー			"		60	
3230	Multi-relay lever マルチ中継レバー			"		40	
3240	Multi operating lever マルチ操作レバー			"		30	
3250	Multi-set lever マルチセッターレバー			"		25	
3210	Crank base casting set クランク基盤セット					480	
3320 3350	Film winding crank " (black) 捲上フランジ(黒)					650	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
1-753340	Crank ring set クランク リング セット					150	
3500	F release unit F解像ユニット					1,000	
3520	F release lever (upper) F解像レバー(上)			1-753500		30	
3530	F release lever (lower) F解像レバー(下)			"		40	
3540	F release plate (lower) F解像板(下)			"		60	
3570	F release holding claw F解像保持爪			"		50	
3590	F release plate (upper) F解像板(上)			"		60	
4610	Winding safety lever F机上安全レバー(下)			"		50	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単価	Remarks 備 考
1-7541-00	Shutter circuit シャッターカircuitユニット					3,000	
4120	AE changeover rod AE切り換棒					40	
4130	Checker contact case チェックカ接触台					45	
4200	Lens connector set レンズコネクターセット					770	
4300	AE connector set AEコネクターセット					400	
4400	Battery chamber 電池ボックスセット					350	
4500	M switch set Mスイッチセット					800	
5200	Top frame 上枠セット					950	
5280	Focusing screen holder 焦鏡板保持					35	
5310	Release lever リリースバー					70	

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EMR

Camera body (Ass'y)

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-755400 5450	Right side cover set " (black) 右カバーセット(黒)					850	
5500 5550	Left side cover set " (black) 左カバーセット(黒)					1,700	
5530	S dial cap Sダイヤル蓋					400	
5570	S dial knob Sダイヤルハンド					210	
1-751280	R. light-tight plate 右遮光板					65	
2070	Front cover connecting plate (right) 前カバー接続板(右)						
2080	Front cover connecting plate (left) 前カバー接続板(左)						
1169	Lens button lock レンズボタンロック						
5530	Bottom cover set 底蓋セット					1,200	

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs/pk Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (v) 單 価	Remarks 備 考
0021	Film type indicator frame インディクタス入枠				1-761210	25	
0031	Indicator frame base インディクタス入枠台				1-761210	45	
0123	Light baffle バックモルトアレンA		2				
0171	Rear cover leatherette 後蓋革					90	
0182	Light baffle 後蓋モルトアレン		2				
0200	Light baffle		2				
0312	Spool holder lock スプールミロック					15	
0432	Spool holder base スプール受座					90	
0541	Base fixing plate スプール受押元					50	
0352	Spool holder spring スプール受バネ					10	

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ETR

Film back

Parts No. 部品番号	Name 名 称	Shape 形 状	Perfor Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-260362	Spool holder auxiliary plate スプール受補助板		2		1-763400	20	
0372	120 film indicator plate 絞板(120)					40	
0382	Spool holder base pin スプール受座軸		2			10	
0411	Spool holder collar スプール受筒		2		1-763400		
0452	Pressure plate (120) 压板(120)					510	
0463	Pressure plate pin 压板軸		2			40	
0471	Pressure plate spring 压板スプリング					20	
1-5A1	Latch guide 锁定ガイド					10	
0600	Spool holder leatherette スプール受革		2			10	
0610	Left side cover leatherette 左側蓋革					20	

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
1-260690	Gate roller plate lower ゲートローラー下		2			20	
0700	Spool lock spring スプールロックスプリング					20	
0790	Gate roller cover ゲートローラーカバー		4			10	
0813	Connecting metal (upper) バッジ銜金(上)					60	
0822	Connecting metal (lower) バッジ銜金(下)					60	
0832	Camera opener plate 後蓋開閉板下					55	
0855 9010	Bottom plate (W) (B) バッジ底板					750	
0861	Gate roller ゲートローラー		2			40	
0874	Gate roller plate upper ゲートローラー上板		2			20	
0882	Dark slide click spring 引蓋21,7板					10	

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ETR

Film back

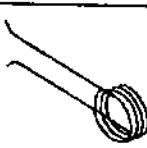
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1-260692	Dark slide guide 引蓋用ガイド					10	
0902	Light-tight plate 引蓋遮光板					20	
0912	Dark slide signal plate A 引蓋信号板A					10	
0921	Dark slide signal plate B 引蓋信号板B					10	
0930	Dark slide signal pin 引蓋信号針					25	
0942	Light-tight plate C 引蓋遮光板C						
0952	F release cylinder A F解錠筒A					20	
0961	F release cylinder B F解錠筒B					35	
0973	Back cover release button 背蓋脱着ボタン					20	
1001	F release pin F解錠針		2			20	
1001	Steel ball 3/32"					10	
	3/32" 鋼球						

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 单 価	Remarks 備 考
1-161014	Front-side back plate ハーフ前板					300	
1021	Cover release plate collar 後蓋開閉板カバー		2			10	
1030	Latch plate spring 前開板ハサフ					10	
1042	Light-tight plate B 引蓋日遮光板 B					20	
1051	Signal plate guide 引蓋シグナル板ガイド					25	
1062	Release button leatherette 廻用つまみ革					5	

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcsper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-261240	Wind up gear A 八・?捲上歎車A					160	
1252	Wind up gear B 八・?捲上歎車B					240	
1261	Wind up gear C 八・?捲上歎車C					200	
1273	Wind up gear D 八・?捲上歎車D					200	
1282	Spool metal bearing スプール軸受					220	
1293	Spool clutch axle スプールクラッチ軸					40	
1302	Wind stopper ratchet 捲止歎車					140	
1313	Spool metal スプール軸					90	
1320	Spool shaft (upper) スプール軸上					20	
1491	Wind stopper pawl 歎止歎爪					10	
1443	Dividing plate base 割合板底			1-763100		160	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per piece Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
1-261453	Dividing plate collar 割出板受カバー				1-763100	15	
1463	Counter dial (120) 指数板 (120)					260	
1470	Counter dial stopper 指数板ストッパー					10	
1552	Dividing plate axle 割出板軸					25	
1663	Guide screw B ガイドビス B		4			8	
1681	Right side cover pillar B 右カバー柱 B					15	
1702	Spool shaft (right) スプール受右					70	
1721	Counter roller shaft B 測長ローラー軸 B					30	
1733 9040	Manual film winder cover (W) " (B) 捲手カバー					120	
1763 9020	M. right side cover (W) " (B) M. 右外蓋					580	

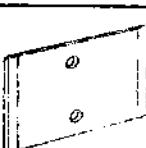
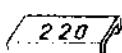
Parts No.	Name	Shape	Per Unit	Page	Ass'y No.	Price (\$)	Remarks
部品番号	名 称	形 状	個 数	頁	組立番号	単 価	備 考
1-261775 9030	M. left side cover(W) " (B) M 左外蓋					320	
1782	Light-tight frame (right) 右遮光板					120	
1792	Light-tight frame (left) 左遮光板					110	
1801	Guide collar B ガイドカラ- B		5			10	
1812	Frame index mark 指 標					8	
1841	Counter dial stopper pin (120) 指數板スッパー-ビン					5	
1861	F. release spring ア解脱スリ					15	
1870	Starting lever spring 起動レバー-バネ					15	
1882	Spool clutch spring スプールクラッチバネ					70	
1891	Counter dial spring カウンターディヤルス				1-763100	10	
1900	F. release lever pin spring ア解脱レバー-ビンバ					10	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-261921	Counter lever spring 指数板長車官尺序					10	
1941	Reverse stopper spring 逆動止尺序					10	
1951	Auxiliary plate spring 割合補助板尺序			1-763100		25	
1961	Right cover leatherette 右外蓋革					25	
1970	Film winder leatherette 捲手つまみ革					5	
1990	Cover pillar B spring 左カバー柱B尺序						
1-160481	Exposure counter lens 露量計用レンズ					40	

ZENZA BRONICA

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Film back

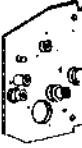
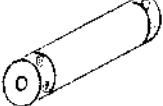
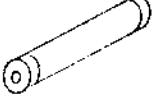
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1-262023	Pressure plate (220) 压 板 (220)					550	
2032	Counter dial (220) 指 数 机 (220)					280	
2041	220 film indicator plate 鏡 版 (220)					40	
2060	Counter dial stopper pin (220) 指 数 机 取 斜 ピン (220)						
2560	Rear cover lock spring 後 盖 上 リ バ ル						
2570	Adjusting liner 變 藝 用 補 修 金		t 0.3				
2580	Adjusting liner		t 0.2				
2590	Adjusting liner		t 0.1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
126112	Camera opener plate set (upper) 後蓋開閉板(上)					60	
1140 1170 2050 4150	Top cover (120, v.) " (220, v.) " (120, B.) " (220, B.) 上カバー					400	
1210	Door cover set 後蓋セット					2,100	
2200	Manual film winder set 手巻きツマミセット					410	
3100 3140	Dividing plate set (120) " (220) 中板セット(120) " (220)					400	
3210	Counter driving gear set 指數板駆動台セット					400	
3310	Wind stopper lever 捲止レバー					250	
3400	Spool holder set スプールホルダ		2			300	
3620	Spool motor bearing set スプールモーターベアリングセット					730	
4810	Winding post bearing set 捲上蓋車受板					50	
4700	Right tint cover 右透光板上セット					35	

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ETR

Film back (Ass'y)

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
1-663840	F.release shaft set F.解放シャフトセット					50	
4110	M right side plate M右板					200	
4120	Starting lever 起 動 カ レ バ ー					50	
4210	M left side plate set M左板					150	
4310	Spool spring roller set スコールドスプリングローラーセット		2			80	
4400	Frame counter roller A フレームカウンターローラー A					250	
4410	Roller shaft A ローラー軸 A					150	
4500	Frame counter roller b フレームカウンターローラー B					250	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
7-258001	Body frame ボディ フレーム フ-ド フレ-ム					1,000	
8010	Top cover 上 盖 上 盖					640	
8040	Right plate A 右 板 (A)					95	
8050	Right plate B 右 板 (B)					85	
8060	Left plate A 左 板 (A)					95	
8070	Left plate B 左 板 (B)					85	
8090	Rear plate operation plate 後板作動板					110	
8100	Rear plate connecting plate 後板結合板					160	
8110	Operation plate metal 操作作動板軸受					55	
8120	Light-tight plate (left) 遮光板(左)					40	
8130	Light-tight plate (right) 遮光板(右)					40	

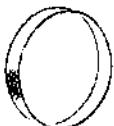
Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
1-258140	Top cover metal (left) 上蓋軸受(左)					50	
8150	Top cover metal (right) 上蓋軸受(右)					50	
8160	Magnifier O-C lever ルーペ用バー					60	
8180	Connecting plate holder A 後板結合板押立(A)					25	
8250	O-C lever screw 用バー取付ビス					35	
8320	Magnifier O-C axle ルーペ用軸		3			27	
8330	Operation plate axle 後板用軸					10	
8340	Top cover O-C axle 上蓋用軸					10	
8350	Plate axle 板軸		2			15	
8360	Rear plate O-C axle 後板用軸		3			25	

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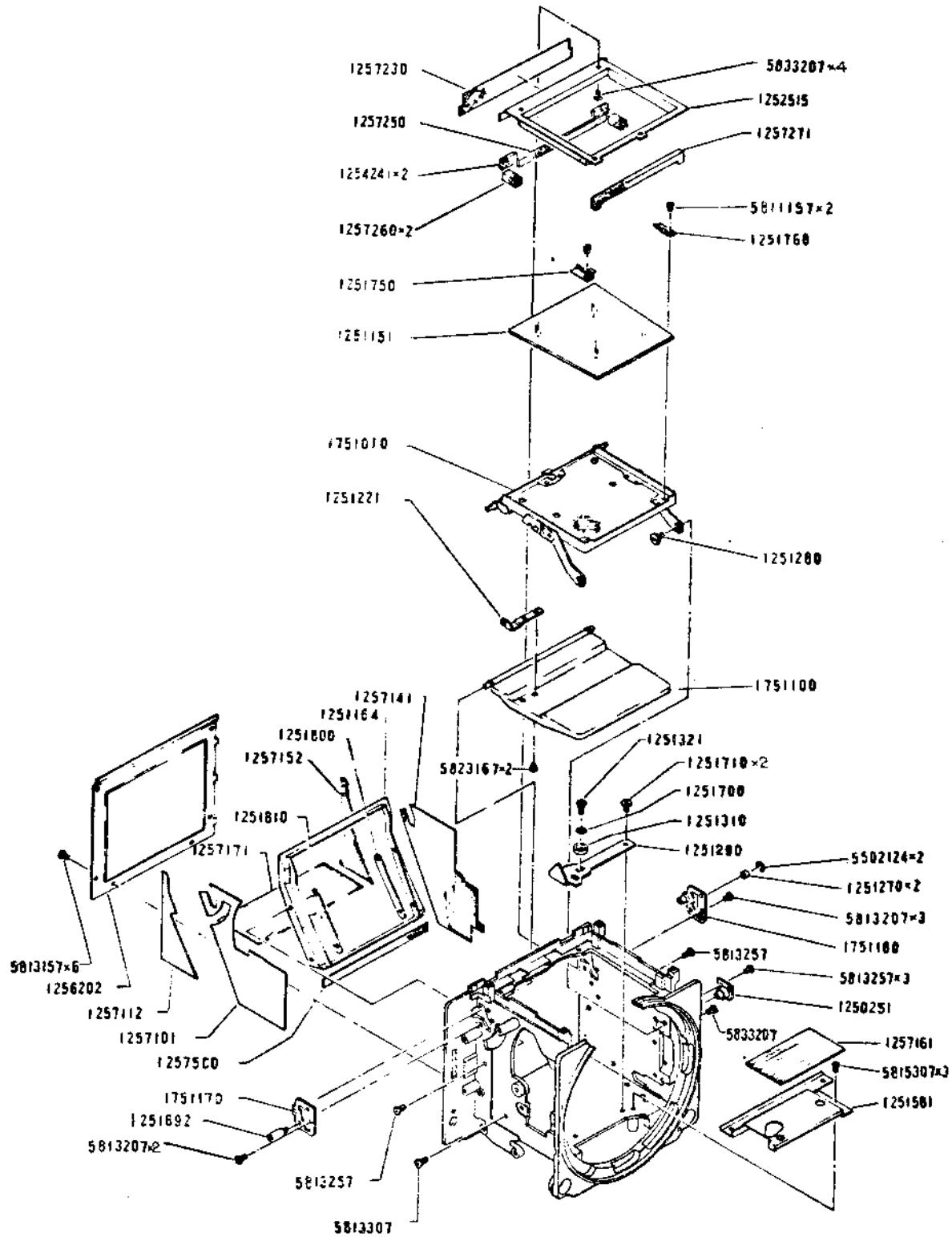
Camera body / receiver

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
1-210000	Shutter unit #773 シャッターユニット					15,000	
0152	Fixing ring シャッターフィジング					150	
0162	A-T click plate Tマウント板					25	
0202	Lock plate axle ロックプレート軸					15	
0213	Set ring locking plate セッティングロック板					25	
0221	Lock plate spring holder ロックプレートスプリングホルダー					12	
0233	Lock plate spring ロックプレートスプリング					20	
0264	Distance scale ring ヘリコイドスケール					1,500	

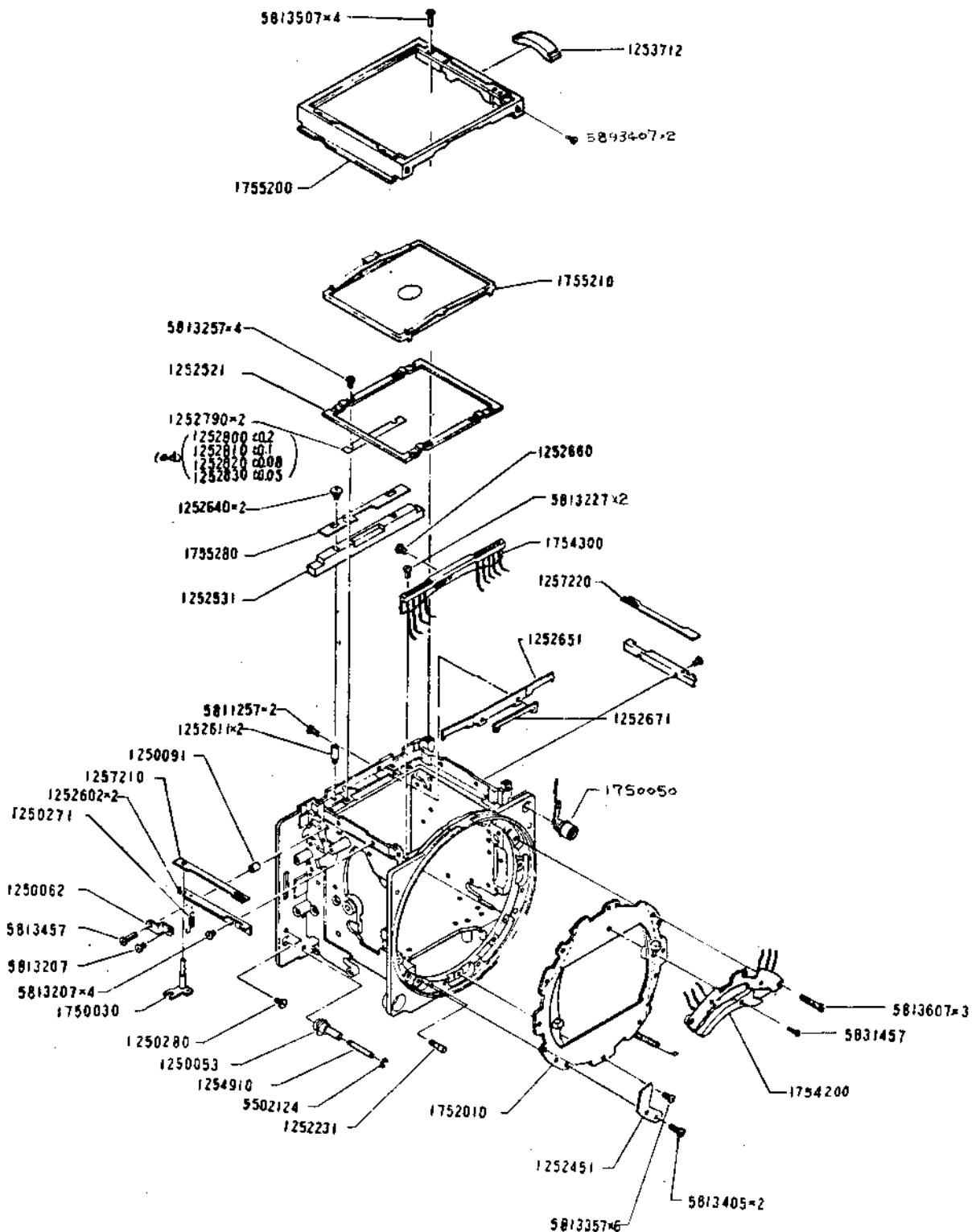
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1-210475	Preview arm spring A 予覗カムアームスプリング A					20	
0482	Name ring 化粧環					1,400	
0512	Leatherette スケルベ特種革					50	
0521	Fixing tape 固定テープ						
0531	Light-tight ring 遮光ゴム					90	
0570	Spring guide スプリングガイド					10	
0621	A-T ring lock screw T.レバーロックネジ					30	

Parts No. 部品番号	Name 名 称	Shape 形 状	Posper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
1-210294	Depth of field scale ring 深度コントラクト					1,500	
0301	Preview lever 手動カバー					30	
0310	Preview lever axle 手動カバー軸					20	
0324	Front barrel 前 杣					720	
0335	Aperture ring 絞りコントラクト					900	
0342	Preview arm 手動アーム		2			40	
0372	Front auxiliary barrel 前 米 杣					900	
0412	Preview arm spring holder 手動アームSP保持					15	
0423	Preview arm screw A 手動アーム取付 A					15	
0433	" B 手動アーム取付 B					15	
0464	Preview arm spring B 手動アームスプリング B					20	

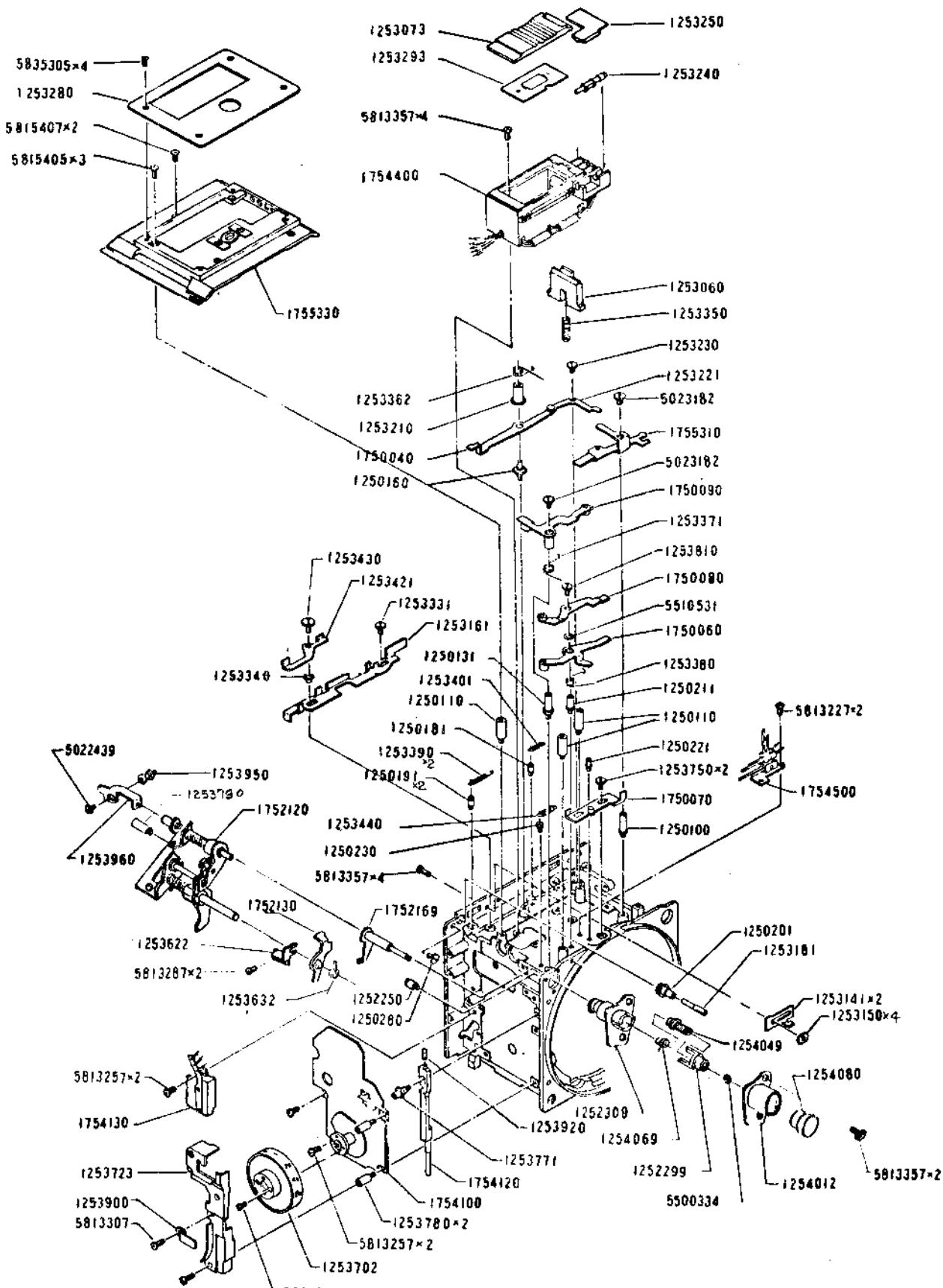
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1-710140	A-T ring T切換ひづ組					230	
0120	Preview arm set 手動アームセット					120	
0220	Set ring unit セッタリングユニット					2,200	
0260	Flexible print A-B フレキシブルプリントA-B					750	
0300	Helicoid unit ハリコイドユニット					4,800	



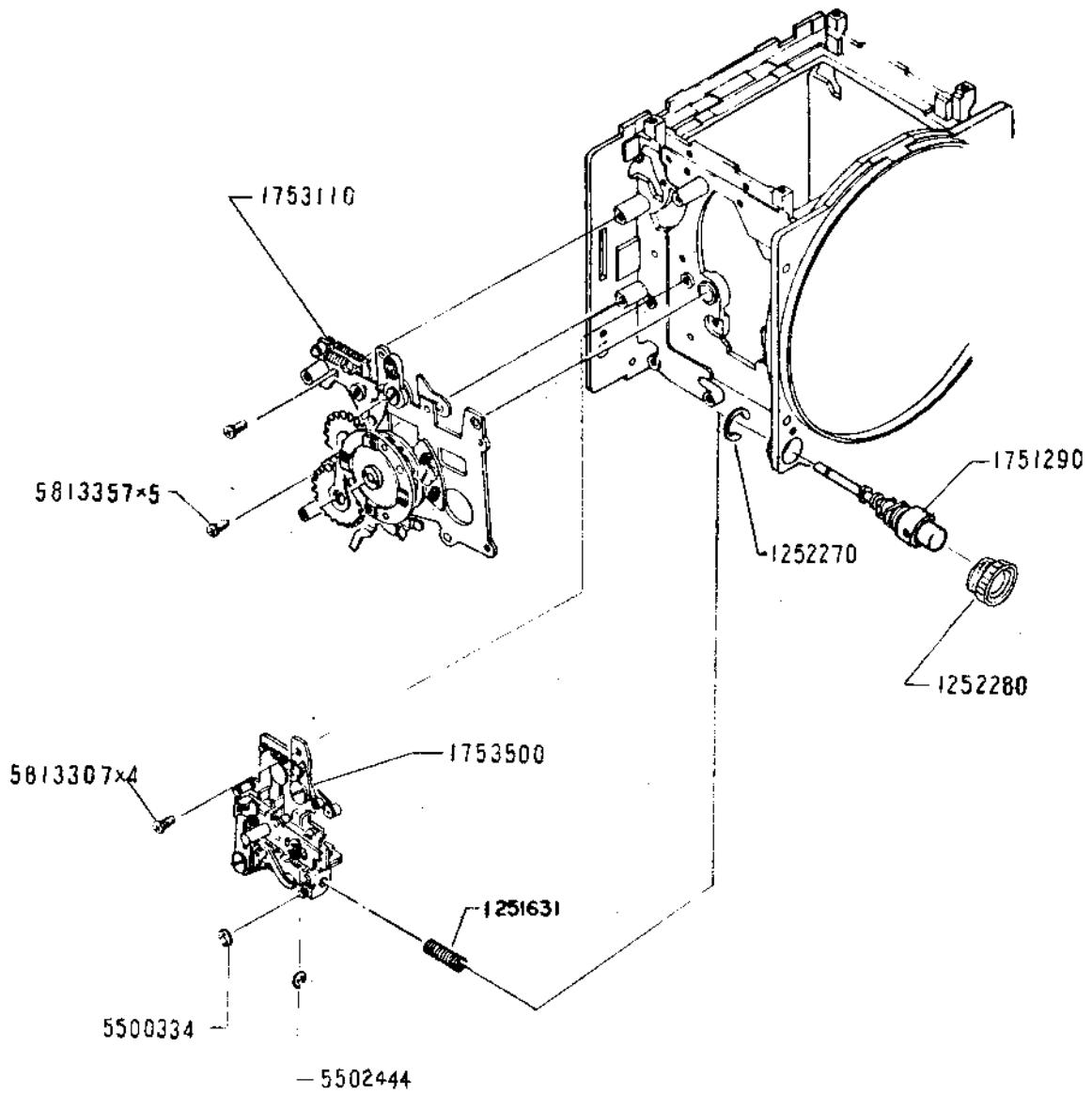
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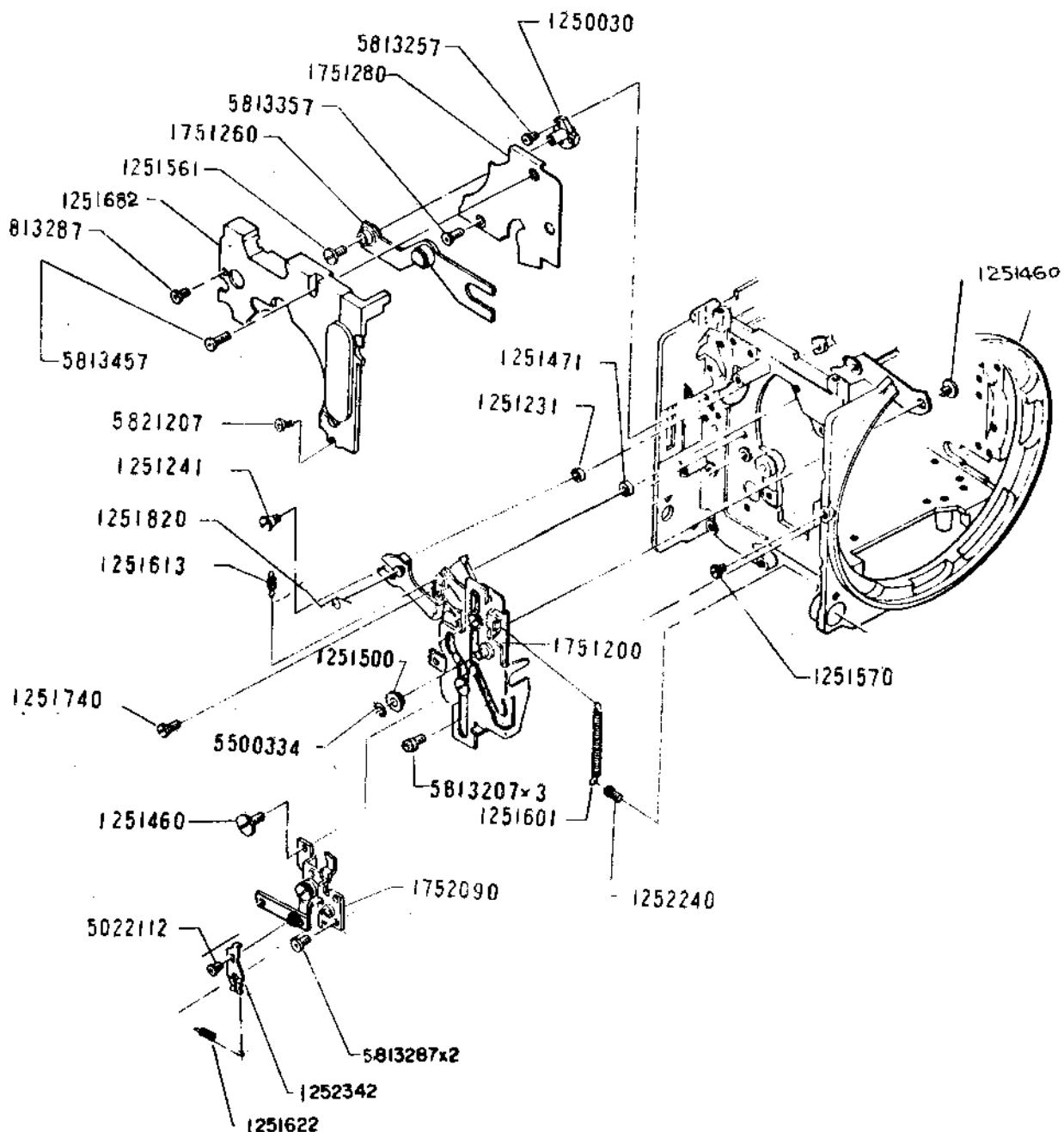
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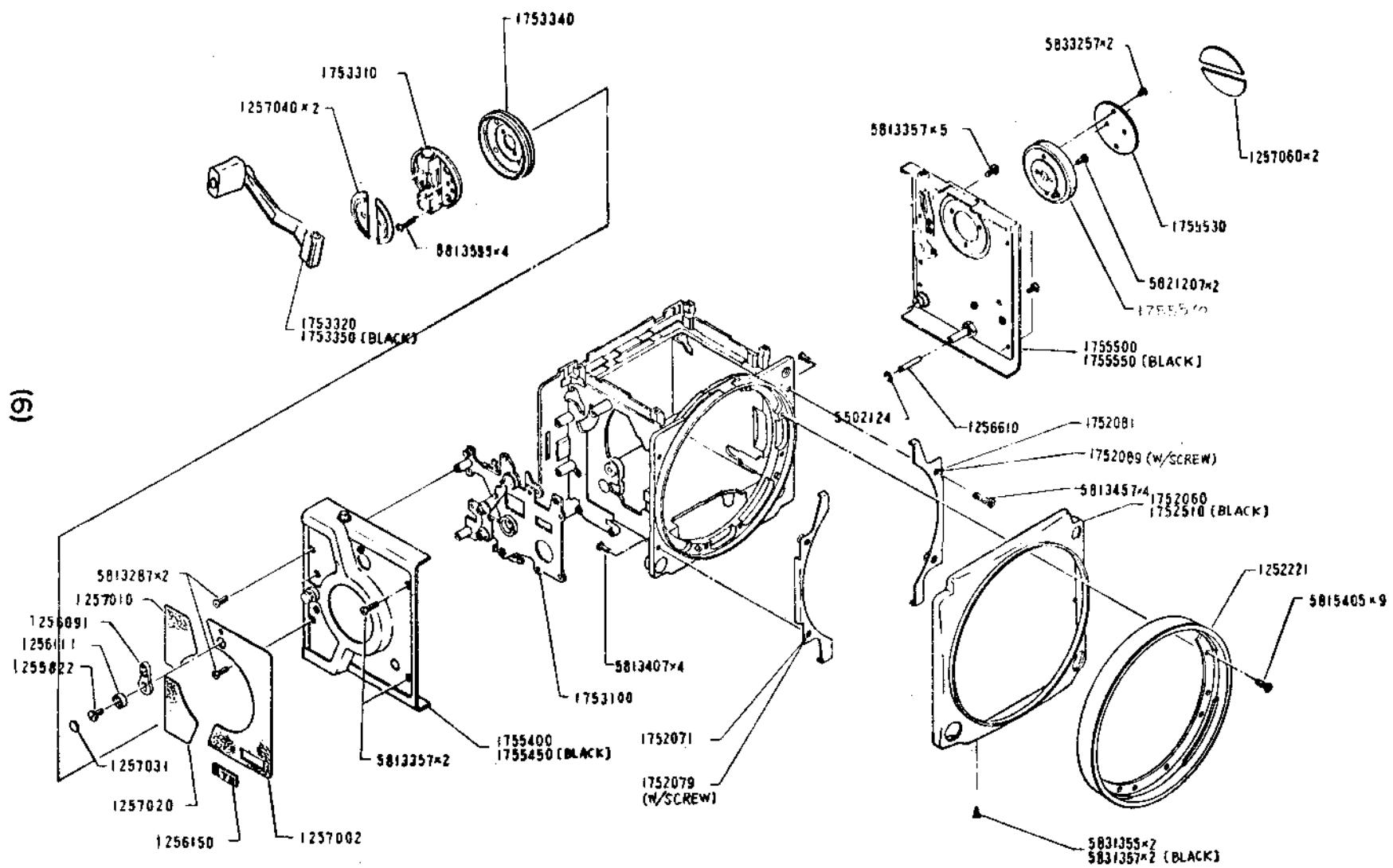
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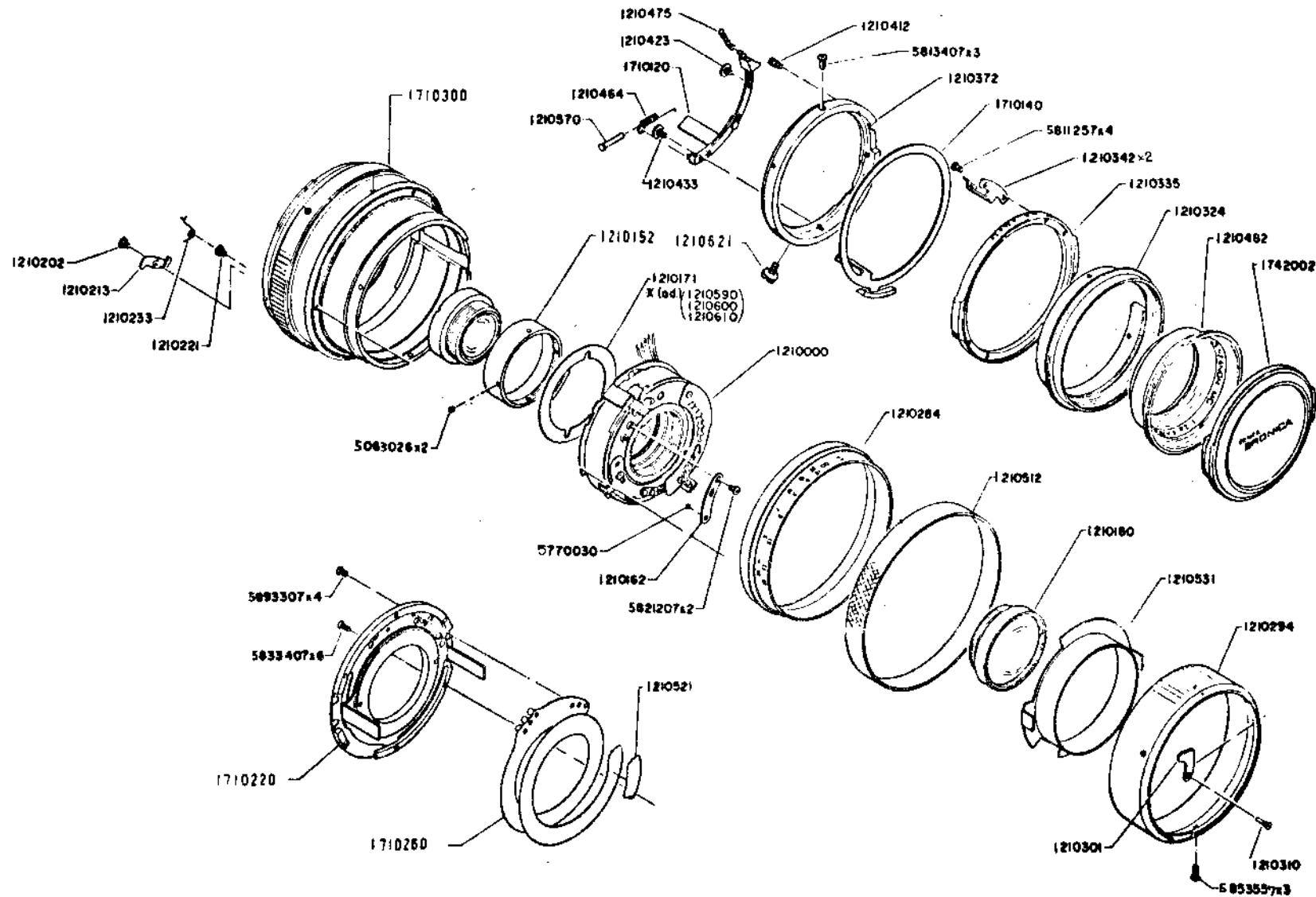
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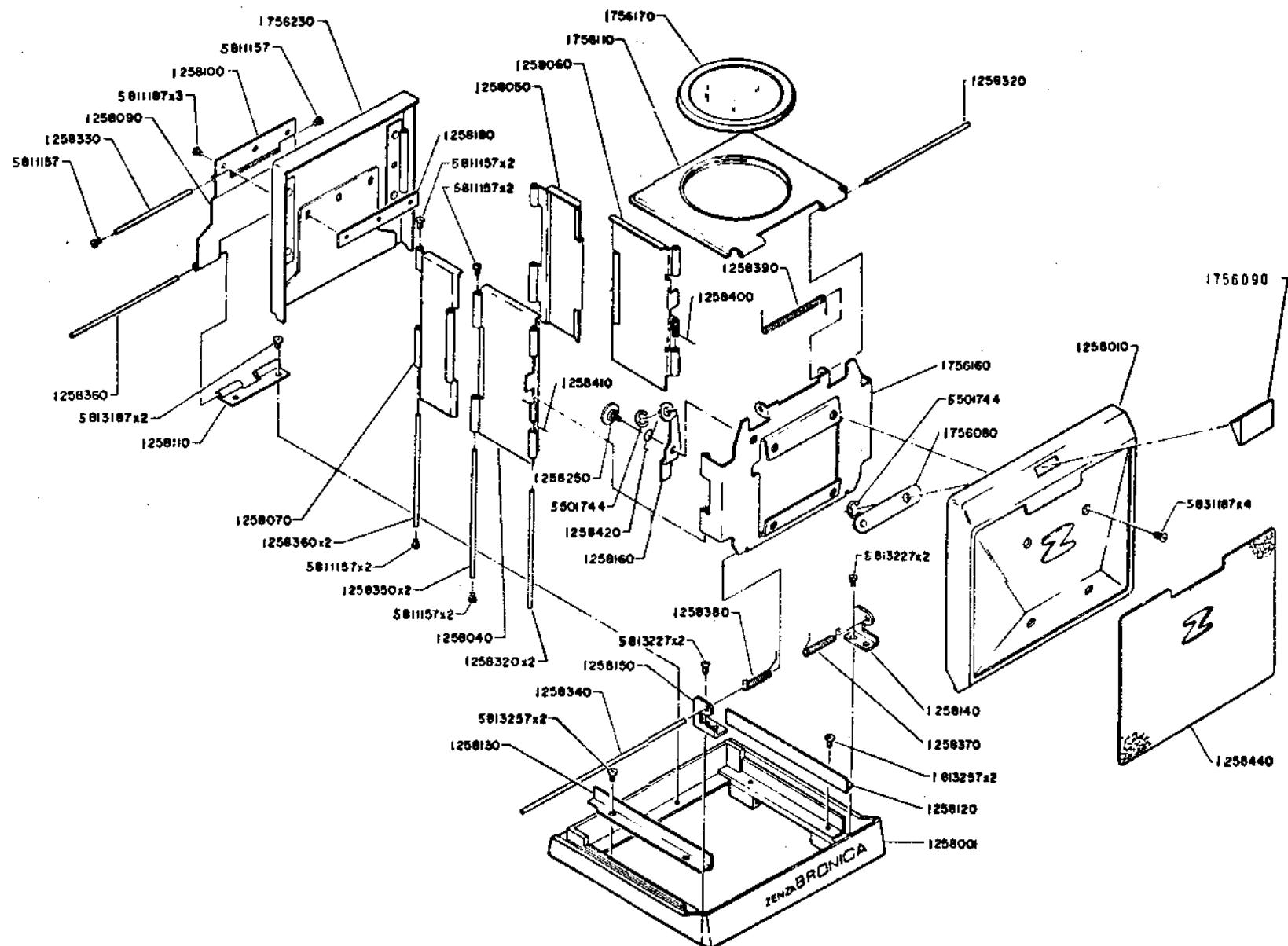


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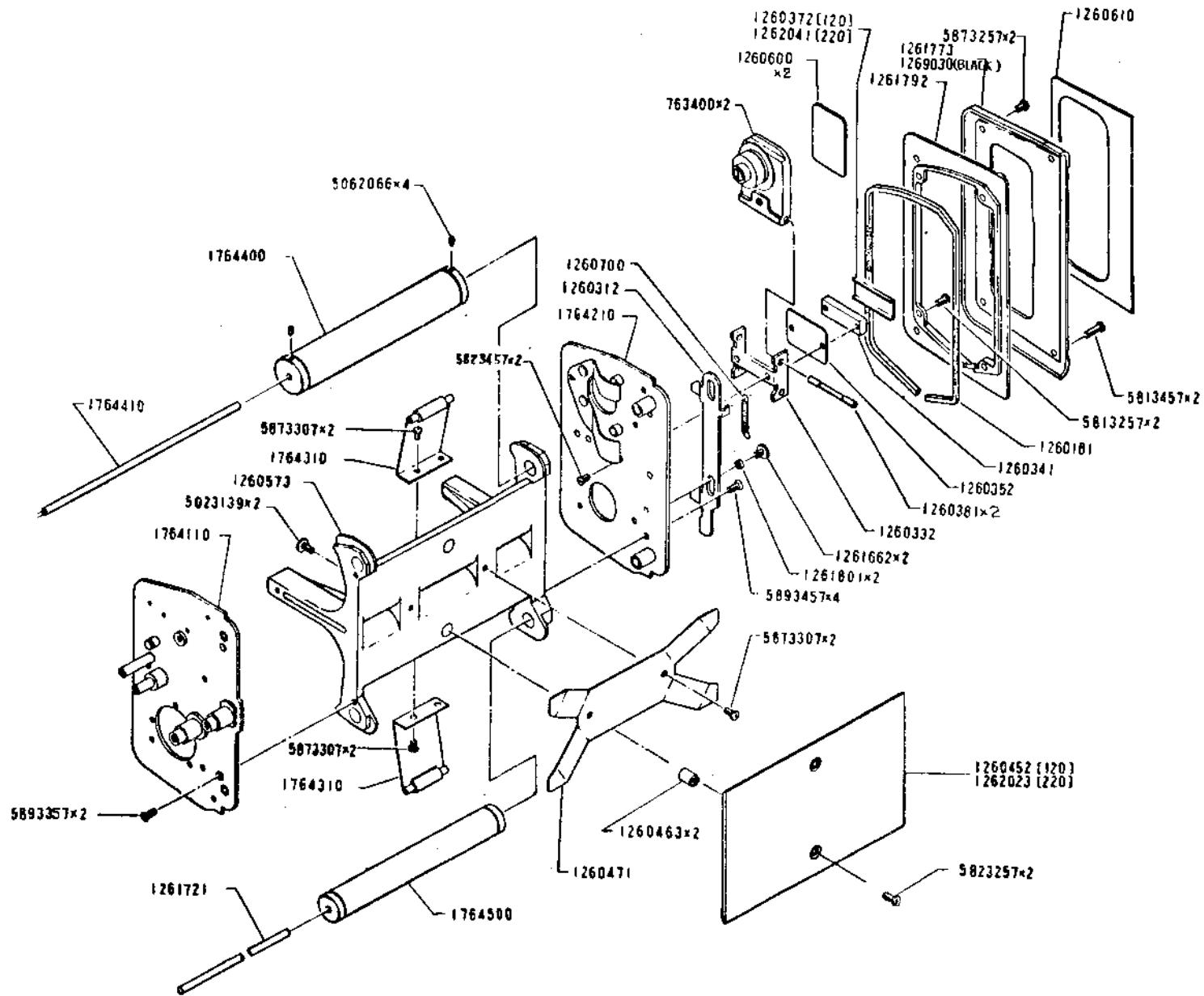


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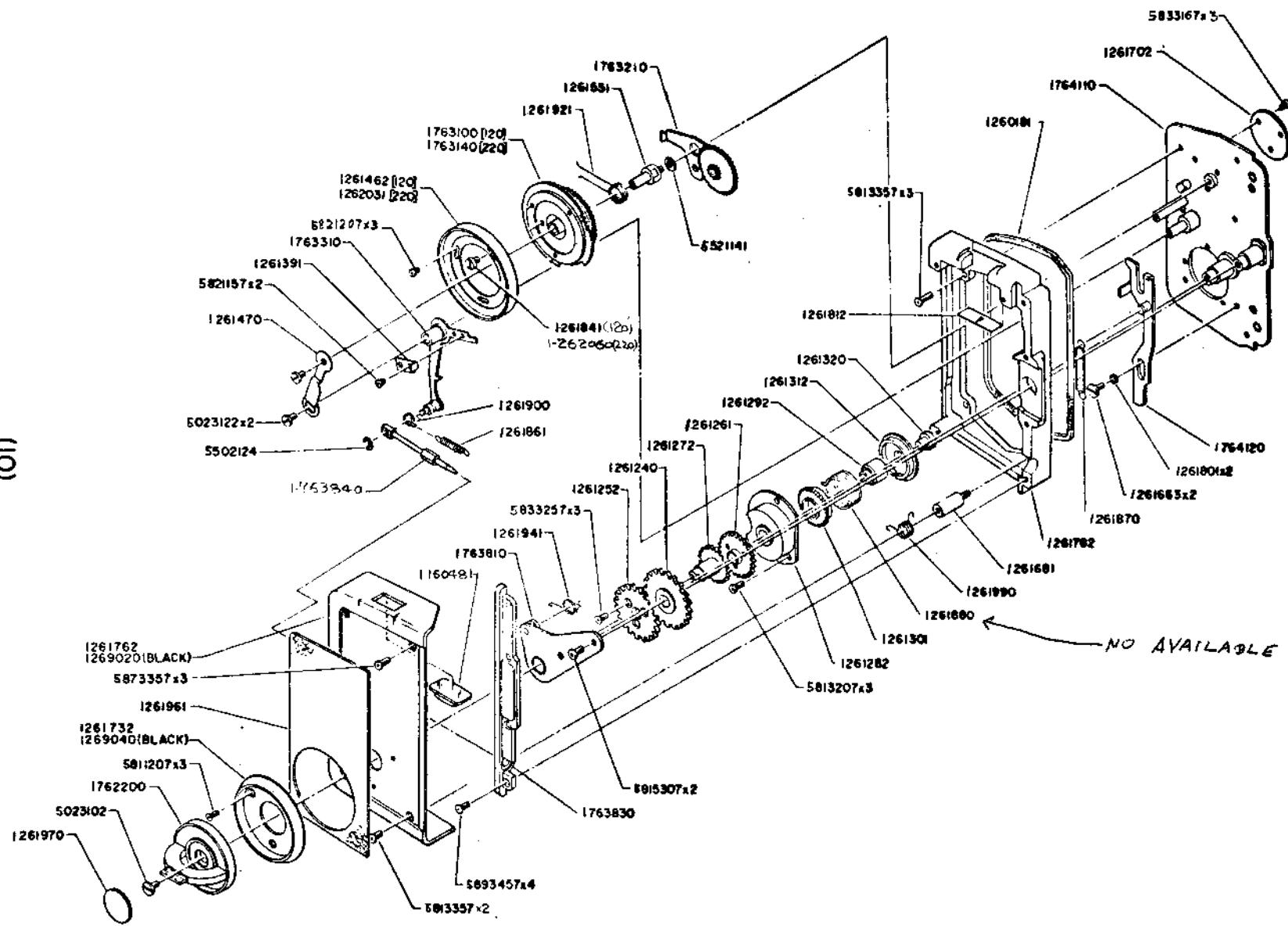
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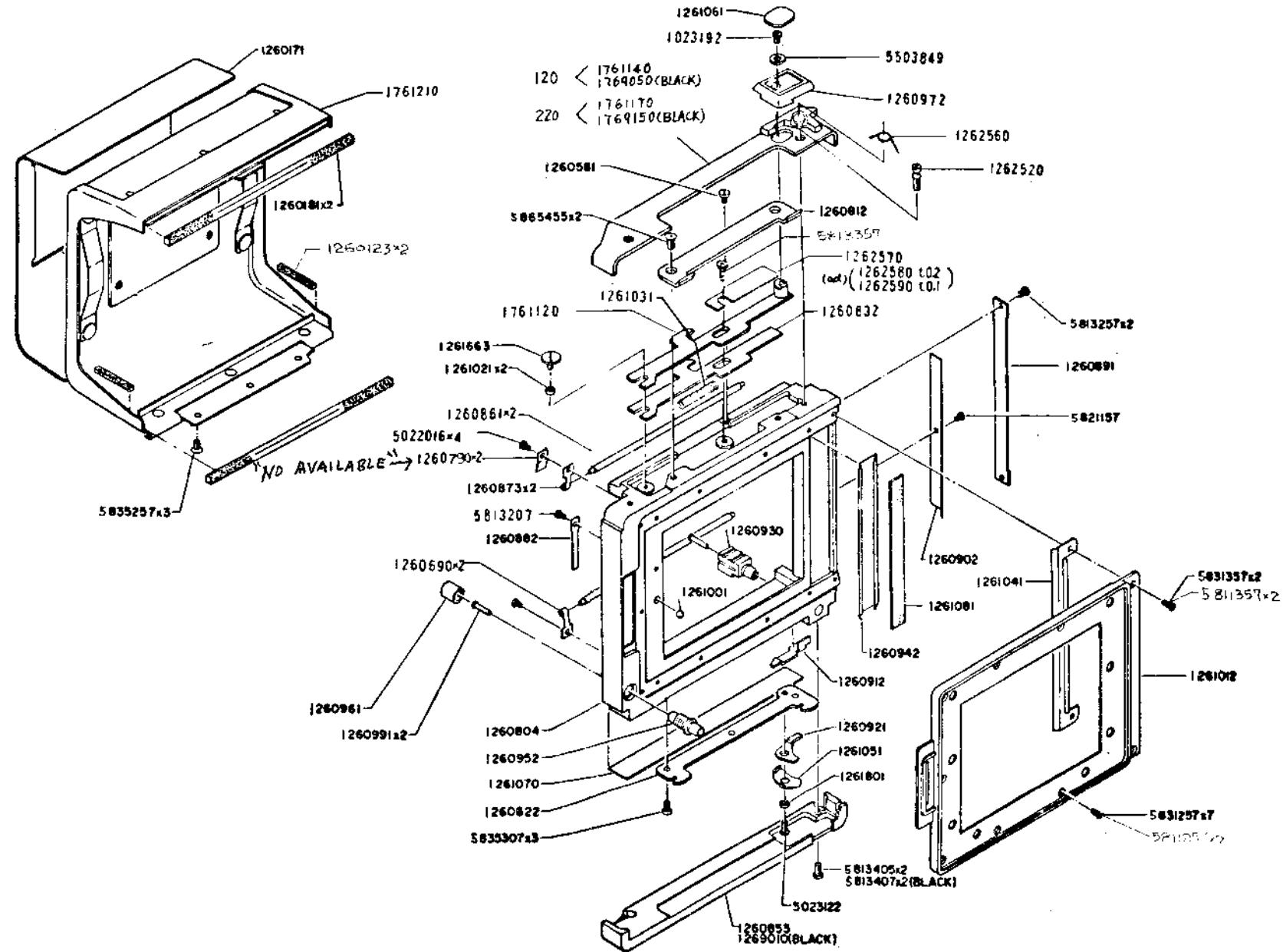


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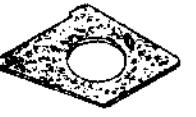
Speed grip

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-230010	Bottom base plate 下木板						
0020	Outer grip グリップ(外)					380	
0040	Pressure plate 押木板					26	
0050	Leaf spring 板バネ		2			10	
0060	Lock adjusting ring 固定環子					45	
0070	Locking lever 締付レバー					45	
0080	Locking lever catch 締上手掛					10	
0111	Base plate 化粧木板					60	
0121	Tripod socket 三脚ネジ					150	
0131	Safety stopper stud ストップ止ネジ					20	
0140	Upper stopper pin ストップピン(上)		2			20	

Parts No. 部品番号	Name 名 称	Shape 形 状	Paper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
I-230150	Stopper pin stud ストッパー ピン(下)		2			20	
0160	Base plate stud 化粧板固定ピン					20	
0170	Grip attaching screw 下板ネジ		4			20	
0180	Grip coupling screw 合せネジ		3			20	
0221	Top Plate 捲上化粧板					15	
0250	Winding lever cover 捲上蓋					10	
0261	Fixing screw 捲上部締付					20	
0370	Spiral spring holder 捲上ドネホルト					10	
0380	Spiral spring 捲上バネ				I-730050	140	
0390	Winding claw spring 捲上爪バネ		4		I-730050	20	
0400	Winding shaft bearing plate 捲上軸受座盤					15	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
I-230422	Joint shaft bearing 総合軸受					60	
0430	Crank catch A 総合車輪A					150	
0460	Joint guide pin roller 総合ビンカバー		2			8	
0470	Crank catch cover 総合外車輪					30	
0480	Steel ball bearing -A スチールボール受A					30	
0495	Steel ball bearing -B スチールボール受B					120	
0501	Ball bearing setting screw スチールボール受ネジ					20	
0511	Joint shaft setting screw 総合車輪A止					20	
0630	Release pin レリーズピン					20	
0640	Crank A roller レリーズコロ					8	

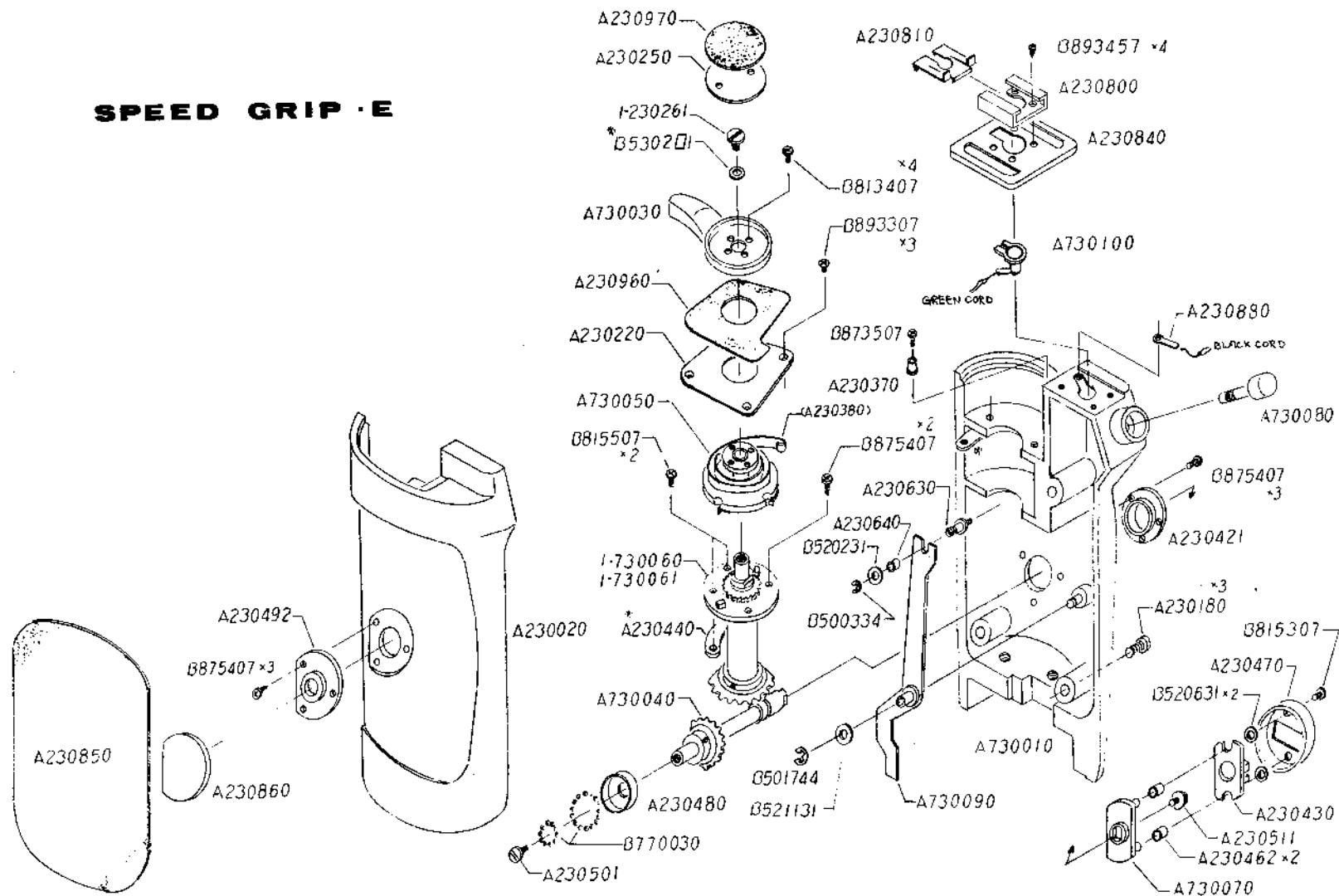
Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
I-230680	Crank B クランクB					40	
0690	Release pin guide レリースピンガイド					40	
0700	Crank B axle クランクB軸					25	
0710	Release pin A レリースピンA					30	
0720	Release pin B レリースピンB					30	
0730	Release guide pin レリースガイドピン					20	
0740	Release guide pin roller レリースコロ					8	
0750	Crank B spring クランクBバネ					20	
0790	Bottom plate 底 盤					160	
0800	Shoe mount シュー座					80	
0810	Shoe base plate シュー化粧座					20	

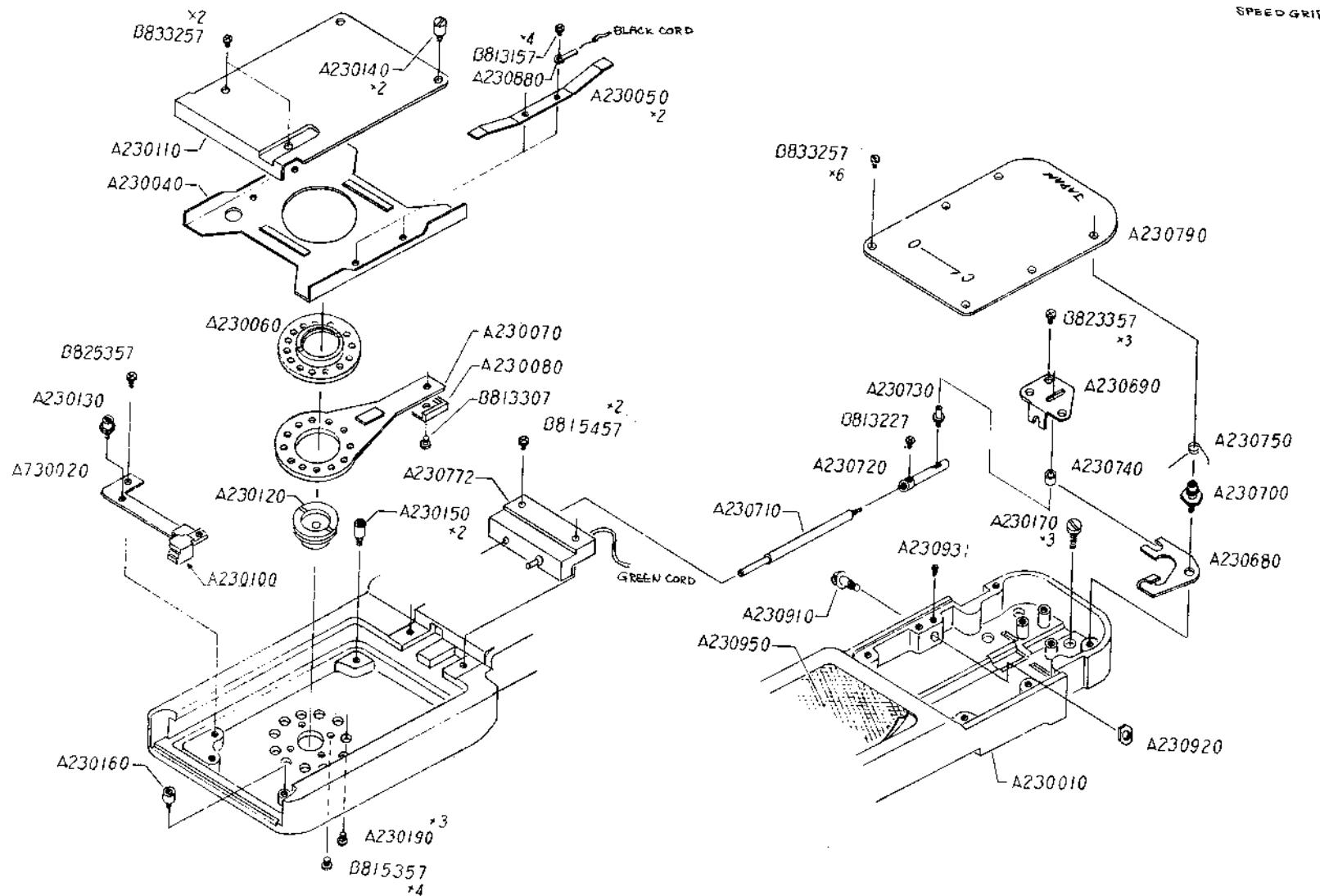
Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (\$) 単 価	Remarks 備 考
I-230840	Shoe mount ring 化粧リング					30	
0850	Leatherette グリップ外革					40	
0860	Grip spacer グリップ外革下					30	
0881	Contact piece ショーラブ木板		2			5	
0890	Shoe mount cover シューカバー					30	
0911	Strap metal ストラップ金具					120	
0920	Strap metal nut ストラップナット					5	
0931	Set screw ストラップナットビス					5	
0950	Rubber 下板ゴム					20	
0960	Leatherette 被上化粧革					15	
0970	Leatherette 被上革					15	

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price (¥) 単 価	Remarks 備 考
I-230190	Adjusting ring screw 回 繩子止 オシ		3			8	
0590	Release button ring レリーズボタンリング			I-730010	90		
0600	Button ring nut ボタンリング オシ			I-730010	15		
0772	Contact base 接 着 板					60	
0100	Stopper ストッパー			I-730020	20		

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-730010	Inner grip グリップ(内)					480	
0020	Safety stopper ストッパー板セット					60	
0030	Winding lever 捲上レバーセット					240	
0040	Joint shaft set 組手軸セット					420	
0050	Winding wheel w/spring 捲上輪セッタ(スプリング付)					540	
0060	Winding shaft set 捲上軸セット					1,200	
0070	Joint guide 組手ガイドセット					75	
0080	Release button レリースボタンセット					40	
0090	Crank A クランクA					55	
0100	Hot shoe set シュー接点セット					80	

SPEED GRIP · E







REPAIR MANUAL

ZENZA BRONICA IND., INC.

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1. Detachment of the Right Side Cover

How to Detach

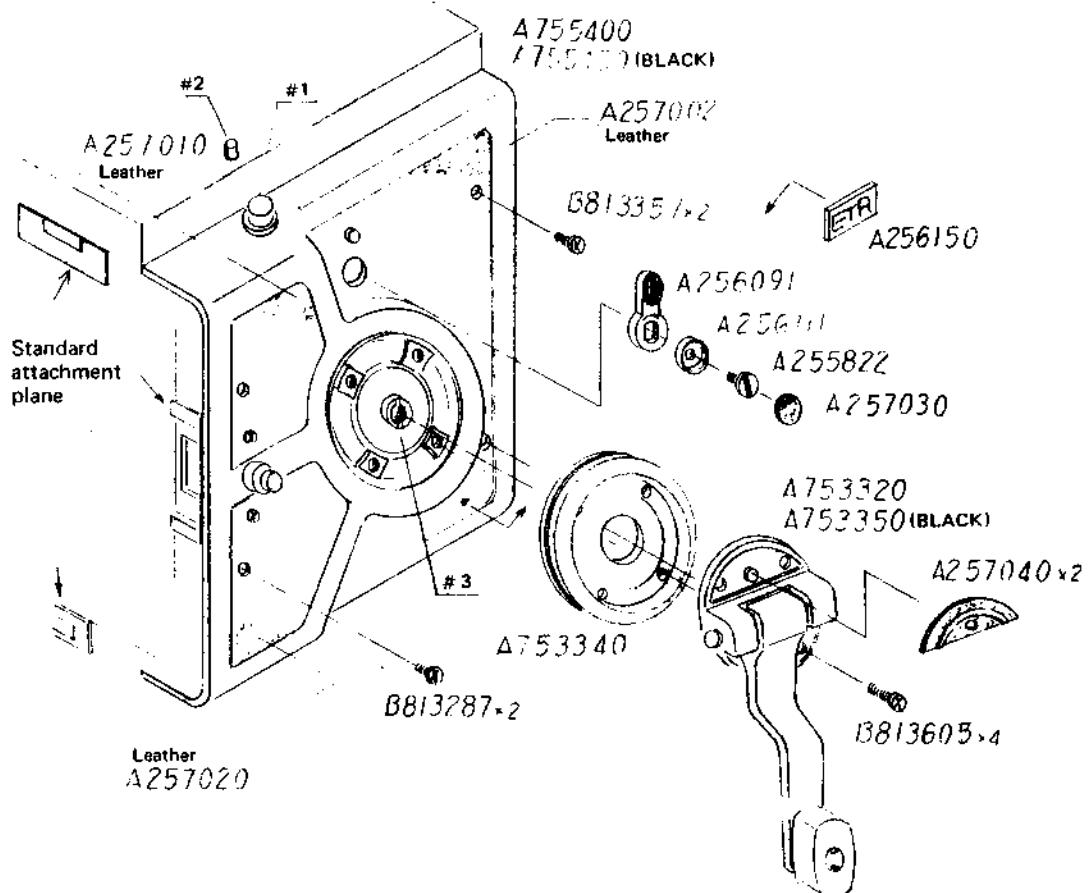
- 1) Strip off two crank base covers (A257040) which are fixed to the surface of the crank base casting (A753320) with bonding agent and then loosen four fixing screws (B813605). Finally, detach the parts up to the crank ring set (A753340).
- 2) Strip off the leatherette on the multi-exposure lever (A256091), loosen the fixing screw and then detach the multi-exposure lever.
- 3) Strip the leatherette from around four screws or two B813357 and two B813287, loosen these four exposed screws and, finally, detach the right side cover (A755400).

CAUTION:

The crank base covers are deformed rather easily and, therefore, it is recommended that spares always be held on hand for exchanging.

How to Attach

- Attachment is in the reverse order of the above, but keep the following points in mind, when doing so:—
- 1) The right side cover should be located while depressing the finder locking pin (#2) in order that the pin can be located for coupling with the finder release button (#1).
 - 2) The crank ring set must be positioned concentrically with the crank base casting, or with equal spacing all around it, in order to prevent contact with the right side cover which should, in turn, not protrude beyond the base surface (attachment of the film back will help in determining the location at this time and the winding crank should also be revolved to confirm positioning).

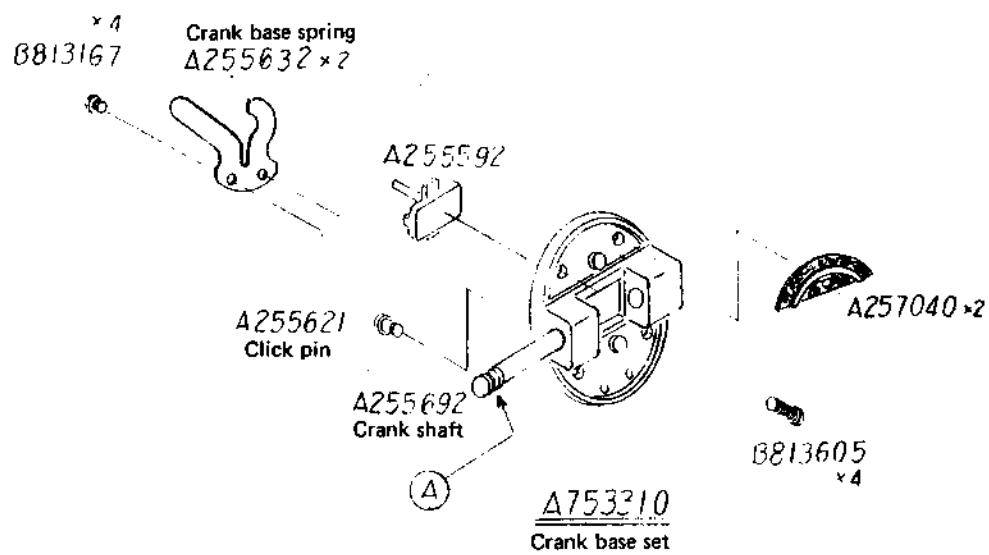


2. Film Winding Cranks Comes Off: Crank Shaft Slips Out Easily

The crank shaft (A255692) is securely fixed in position only when the click pin (A255621) is inserted fully in the groove (A) on the crank shaft.
1) Strip off the two crank base covers (A257040), loosen four fixing screws (B813605) and detach the crank base set (A753310).
Next, bend the crank base spring (A255632) so that it exerts more pressure on the click pin.



Fig. 1-

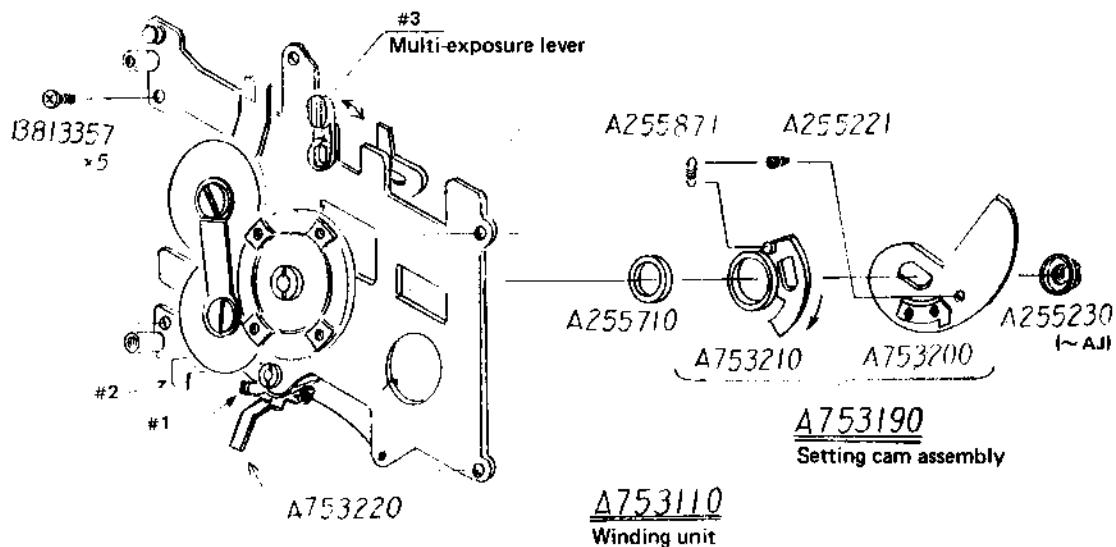


3. Multiple Exposure is not Possible

The multiple exposure mechanism is activated by setting the multi-exposure lever (#3) or rotating it in the clockwise direction, which disconnects gears on the body side from those on the film back side, so that the film is no longer advanced with film winding crank action. At the same time, although the film is no longer being advanced, the multiple exposure mechanism stops the film winding and shutter charging action and permits shutter release when operations are completed on the body side only. If multiple exposure is not possible, when set in the above manner, but becomes possible when the multi-exposure lever (#3) is reversed once (to normal single exposure operation) and then re-set for multiple exposure, the movement of the winding auxiliary plate (A753210) is defective. Winding is not possible, in the first instance because the winding claw (#1) engage the setting cam (A753200) even after the shutter is released.

Repair in the following manner:—

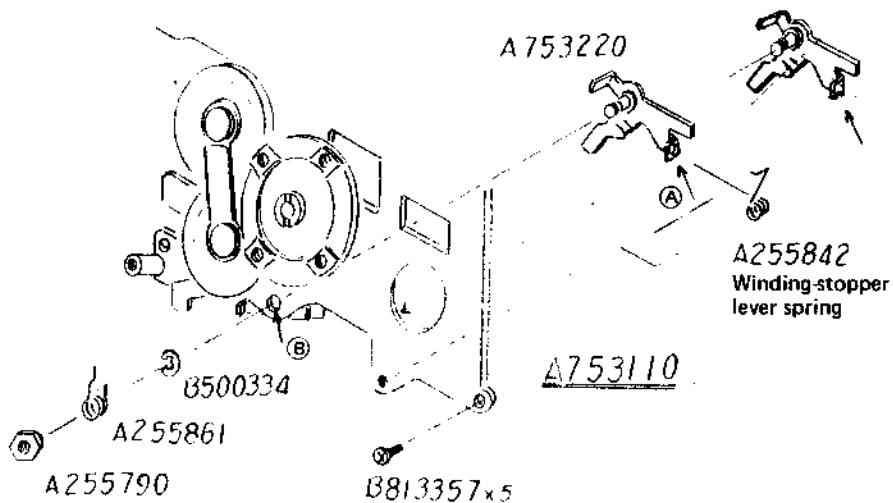
- 1) Detach the right side cover, loosen five B813357 screws and take out the winding unit (A753110).
- 2) Detach the cam holding nut (A255230) and then detach the setting cam assembly (A753190). Finally, replace with a new setting cam assembly.
- 3) When reattaching the winding unit in the body, see that the winding stopper lever (A753220) and #2 engage with the F. (film) release unit. (See Exchanging the Film Release Unit on page 8.)



4. Winding Action does not Stop: Winding Stopper Lever Spring is Unhooked

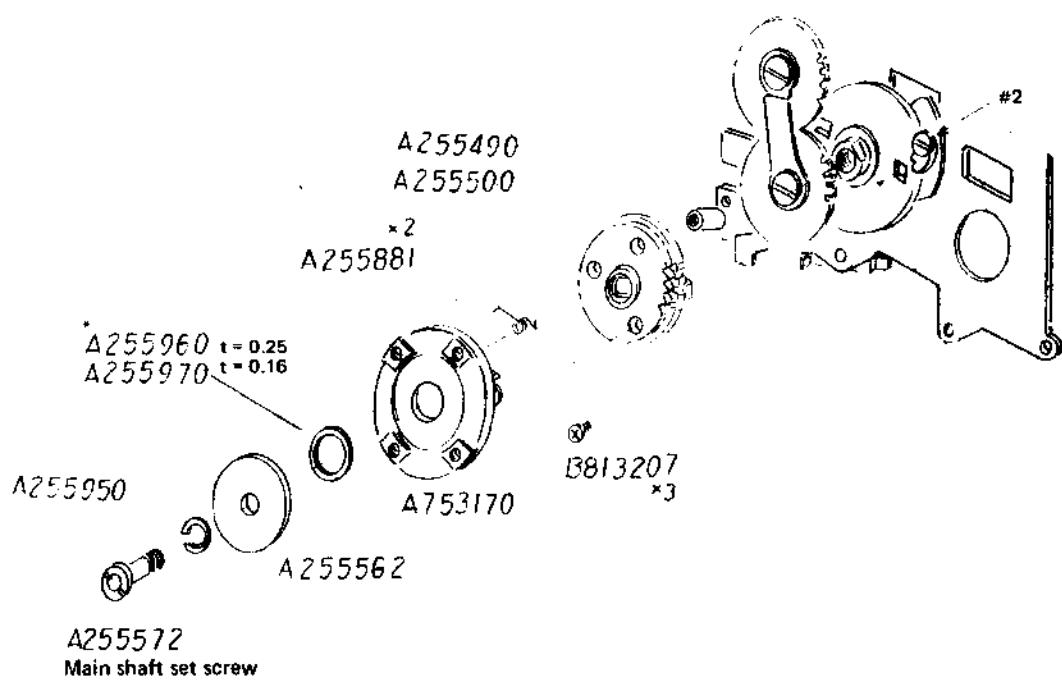
Load a test roll film in the film back and manipulate the winding crank (and advance the film and charge the shutter) for taking the first frame. Then, detach the film back and check whether the F. (film) release pin (A260990) is protruding up to the front end of the F. release cylinder A (A260952) (see page 33). If the pin is not protruding correctly, correct according to "Film Back – 6. Winding Action does not Stop".

- 1) Detach the right side cover. If the winding stopper lever spring is unhooked, it will be quite all right to hook it up once more but since it is liable to get unhooked again, it is recommended that the following repair be undertaken.
- 2) Loosen five B813357 screws and detach the winding unit (A753110).
- 3) Loosen the winding stopper claw spring holder (A255790) with the special screwdriver (A255790-AJ), take off the snap ring "type E" (B500334) and, then, detach the winding stopper lever (A753220).
- 4) Obtain a new winding stopper lever replacement part (which has a round opening in the place indicated by the (A) arrow) and assemble it into the body. When using the new replacement part, however, enlarge the opening on the winding base plate assembly, as indicated by (B) arrow, to 2 mm diameter.
- 5) Refer to page 8 for reattachment of the winding unit.



5. Winding Crank is very Loose: Main Shaft Setscrew is Loose

Strip off the crank base covers (A257040) and check whether the 8813605 screws are loose or not. (See page 1.)
1) If looseness in the winding wheel (A753170) can be corrected by tightening the main shaft setscrews (A255572), detach the setscrew, apply Loc-Tite to the threads and re-tighten the main shaft setscrew securely once more.



6. Winding Action is not Possible: Transmission Gear is Cracked

If the cracked transmission gear (A255432) is a white-colored plastic one, exchange it for a metal replacement part.

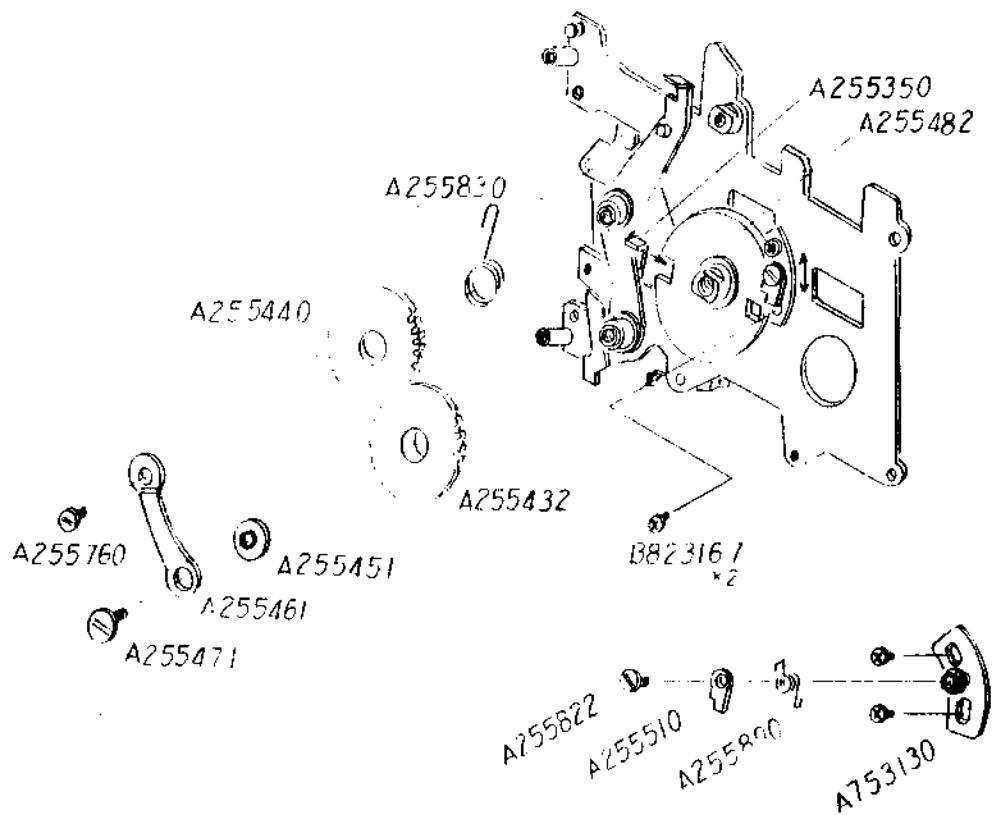
- 1) Loosen the connecting gear screw (A255760) and left hand gear arm screw (A255471), detach the upper connecting gear arm (A255461) and exchange the transmission gear.

7. Shutter Release Button cannot be Depressed: Reverse Stopping Claw is Positioned Incorrectly

When the shutter release button is depressed, after completion of the film winding crank action, the upper release safety lever (A255350) should fall into the notched section on the release safety cam (A255482) which will release the shutter. In other words, if the lever is not in the notched section but positioned elsewhere, the shutter cannot be released when the shutter release button is depressed.

- 1) Loosen the B823167 screws and adjust the reverse stopping claw mount (A753130) so that the upper release safety lever falls into the notched section on the release safety cam.

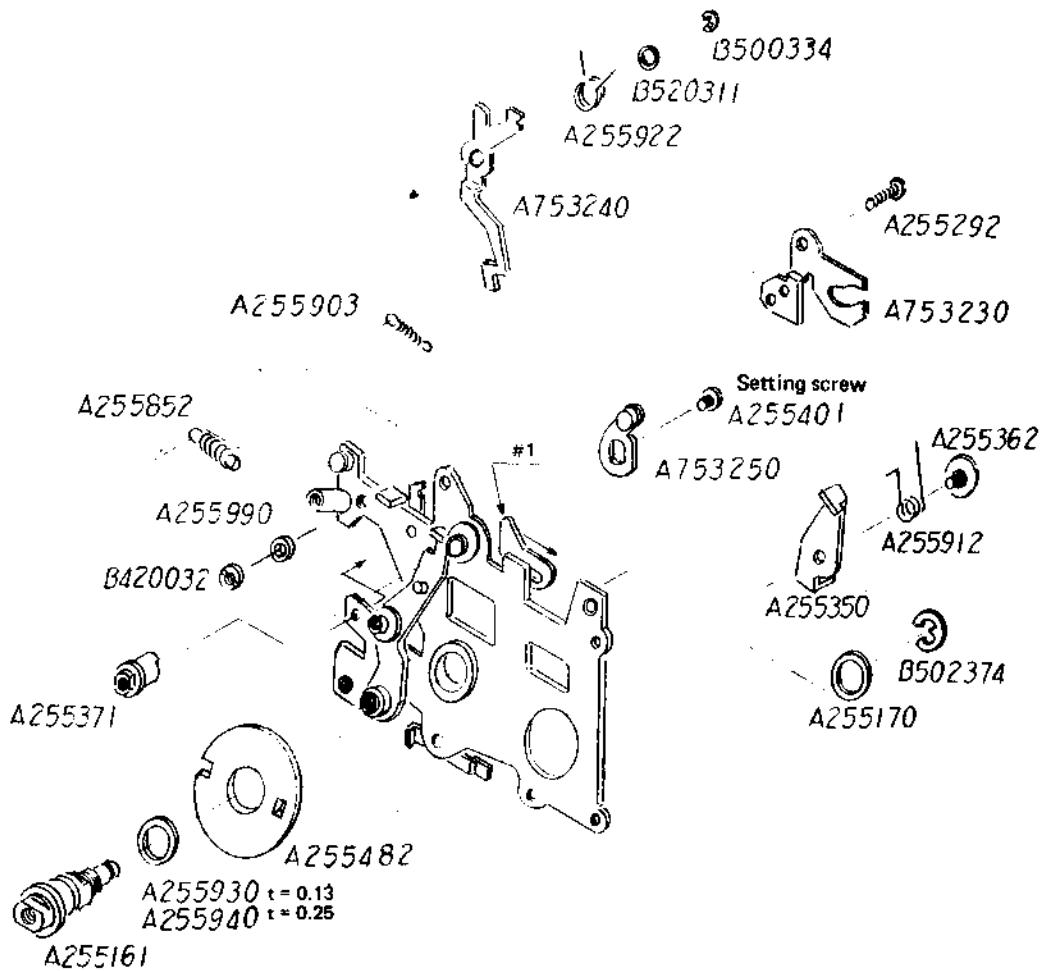
Confirm that the same action also takes place when the winding crank is rotated in the reverse direction, too.



8. Multiple Exposure is not Possible: Setting Screw is Loose

The multi-exposure lever (see page 1) rotates the multi-set lever (A753250) via the multi-lever axle (A255371) and, thereby, pushes the multi-exposure link (#1) forward or in the direction of the lens.

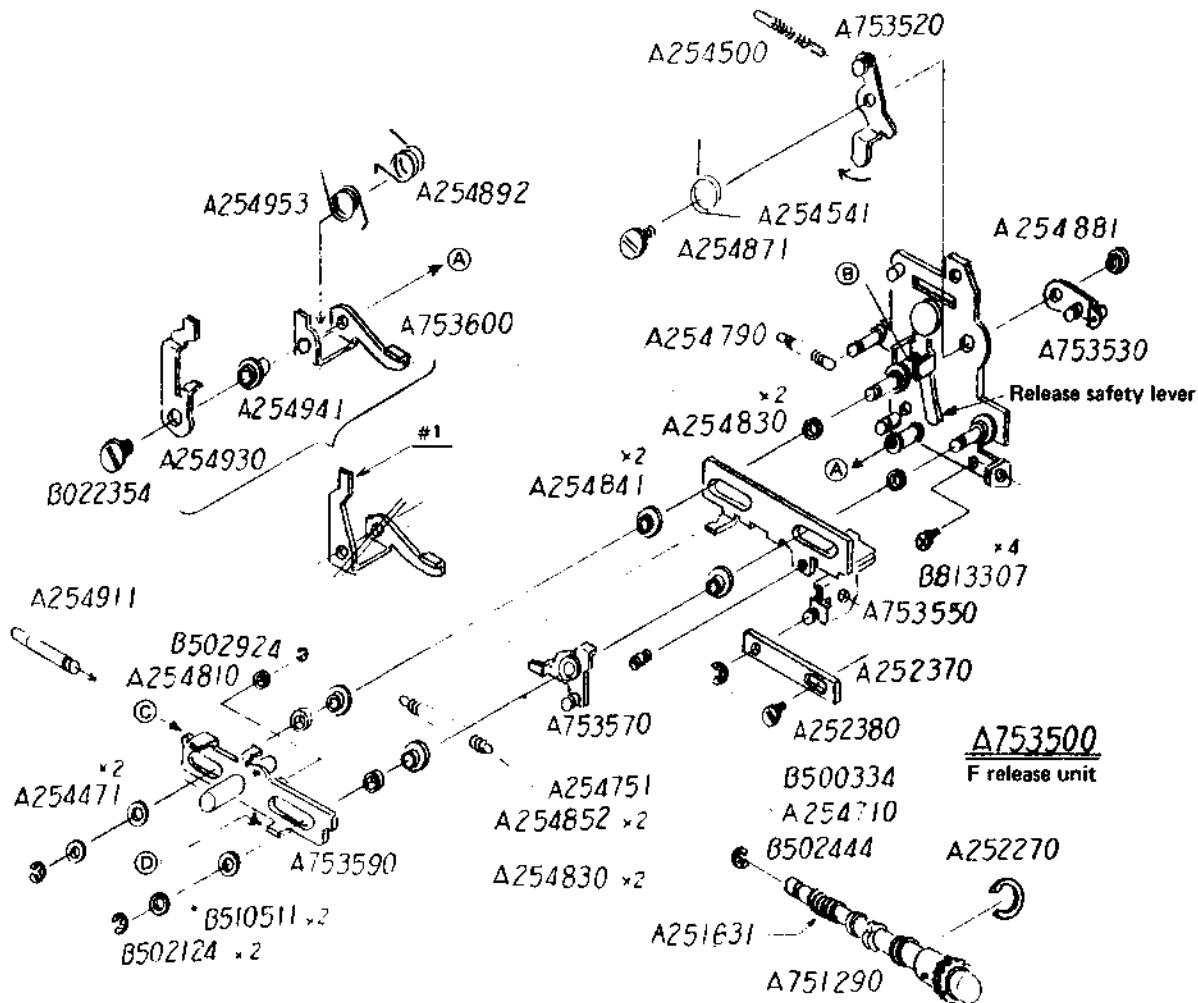
- 1) The setting screw (A255401) should be fixed securely with Loc-Tite.
- 2) Exchange the multi-operating lever spring (A255922) when it is unhooked, if its hooking section is deformed.



9. Exchange of the Film Release Unit

F. release unit with an old type winding safety lever (#1) attached should be exchanged completely for a new type one, in order to prevent deformation of the wind stopper pawl (A261391).

- 1) First, detach the winding base plate assembly, then detach the shutter button stopper ring (A252270, B502444) of the shutter release button set (A751290) and the snap ring (B500334) of the shutter release link (A252370), loosen four B813307 screws and, finally, detach the F. release unit (A753500).
- 2) Keep the following points in mind when attaching the winding base plate assembly, after attachment of the replacement F. release unit.
 - 3) The upper release safety lever (A255350, see page 7) must fit into (B).
 - 4) The multi-operating lever (A753240, see page 7) must engage (C).
 - 5) The winding stopper lever (A753520, see page 4) must engage (D).
 - 6) The holding claw (A753570) engages the F. release roller (A254810) while the shutter release button is being depressed and prevents the return of the upper F. release plate (A753590) so that there is time for the F. release action to take place. If the holding claw does not engage the F. release roller, then bend the upper F. release lever (A753520) in the arrow-indicated direction.



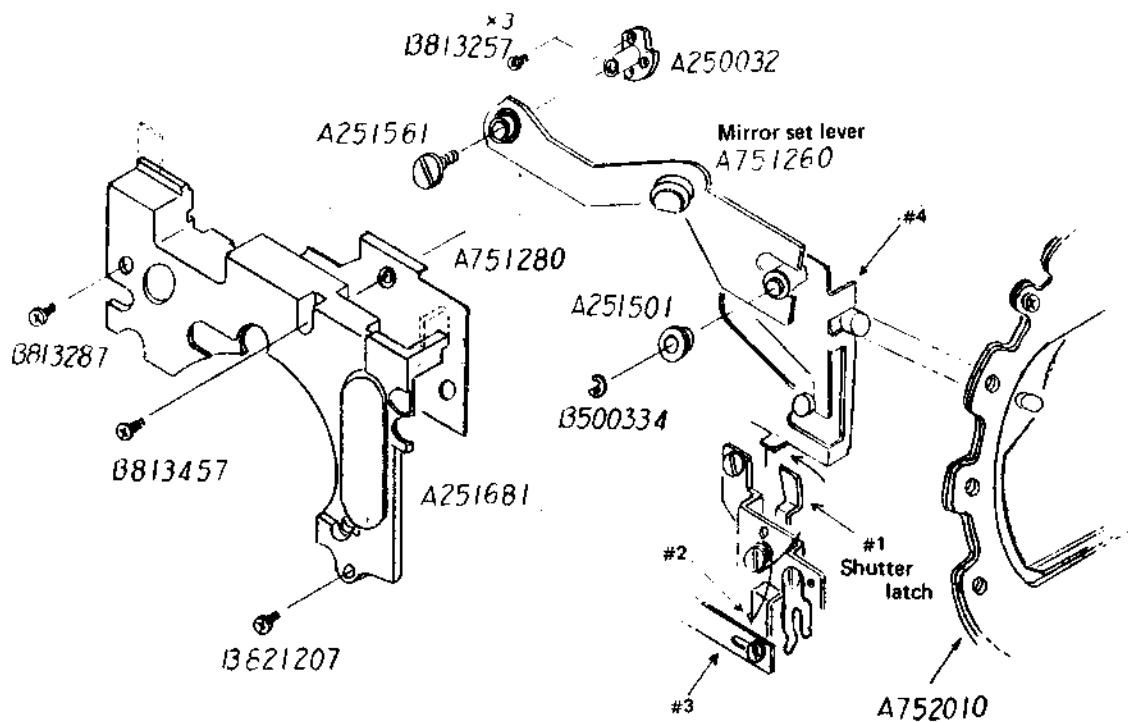
10. Mirror is not Charged: Bent Mirror Set Lever and/or Faulty Action of the Shutter Latch

Reflex mirror swings back up immediately upon completing the film winding crank action.

- 1) Check action of the shutter latch (#1).
- 2) Next, loosen screws B813287, B813457 and B821207 and then detach the light baffle cover (A251681). (The old type light baffle cover also has a protrusion, as indicated by the broken-line part, and, therefore, it will be necessary to loosen the top frame (A755200), also, in this case. Refer to page 19.)
- 3) Detach the set lever screw (A251561, which has a left hand thread) and take off the snap ring (B500334) and operating plate set roller (A251501). Finally, exchange the mirror set lever (A751260).
- 4) When exchanging the set lever shaft (A260032) use a part matching the height of the set lever.

CAUTION:

A bent set lever is caused by mistakes made during the insertion of the lens. If the film winding crank action is heavy, when assembling the set lever, therefore, do not force the action. (Refer to page 15 "Lens Cannot be Detached".)



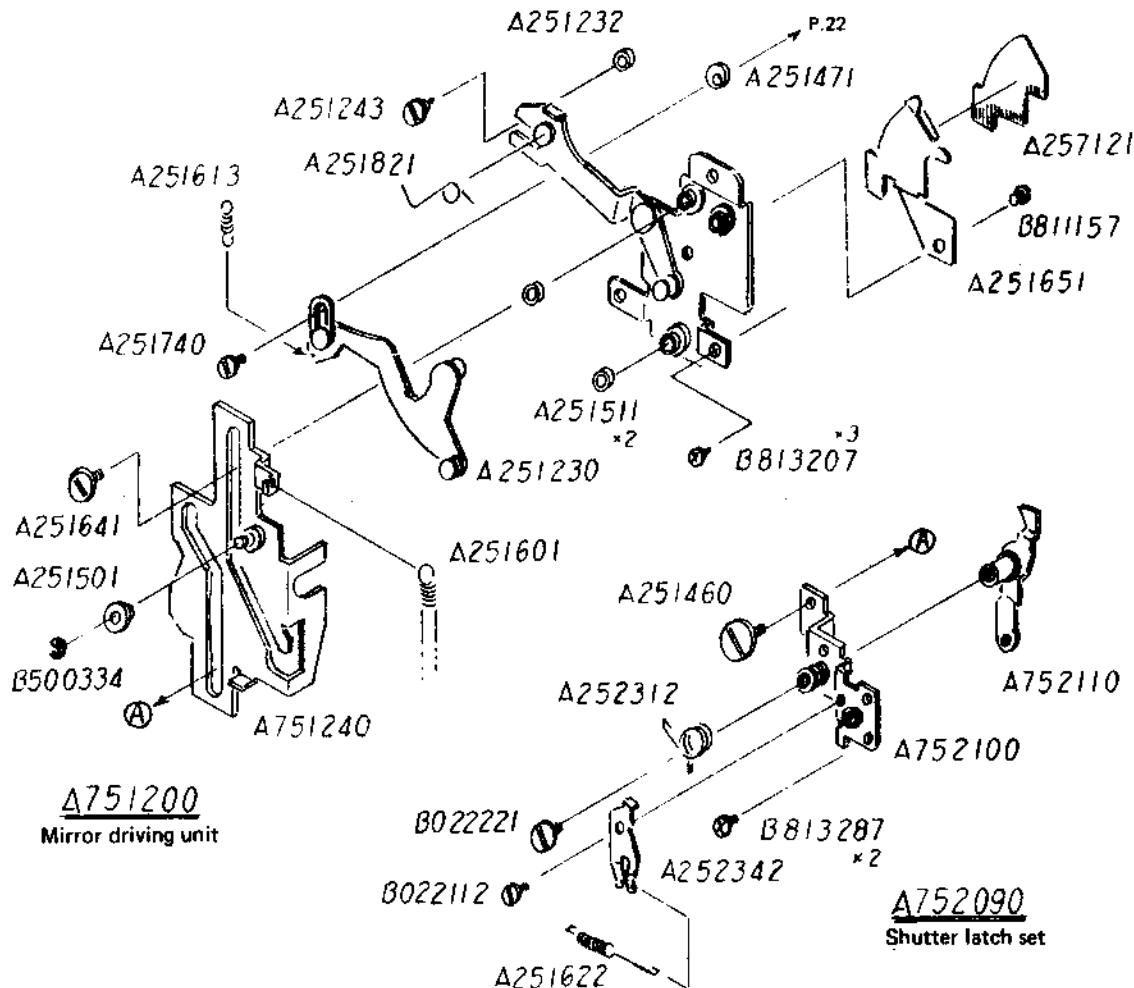
11. Shutter Blades do not Open (I)

The shutter blades close down completely when the shutter release button is depressed, while, at the same time, the reflex mirror swings up. Then, the light-tight plate (A751100) also swings up, followed by the shutter blades reopening and, after the required amount of time, closing completely once more. Should the shutter blades not reopen after the light-tight plate swings up, resulting in an unexposed frame, it should be repaired in the following manner.

- 1) Exchange the right operating-ring spring (A251601) since it has been strengthened by increasing its wire diameter to 0.26 mm.
- 2) Exchange the shutter operating ring unit (A752010) (see page 11).

12. Adjustment of the Mirror Arm Adjusting Cam (A251471)

When making the repair noted in "11. Shutter Blades do not Open (I)", position the M. (mirror) arm adjusting cam so that the M. operating plate (#1) moves up and down smoothly. At the same time, the M. arm adjusting cam should not come in contact with the M. driving lever (#2) when the mirror swings up.



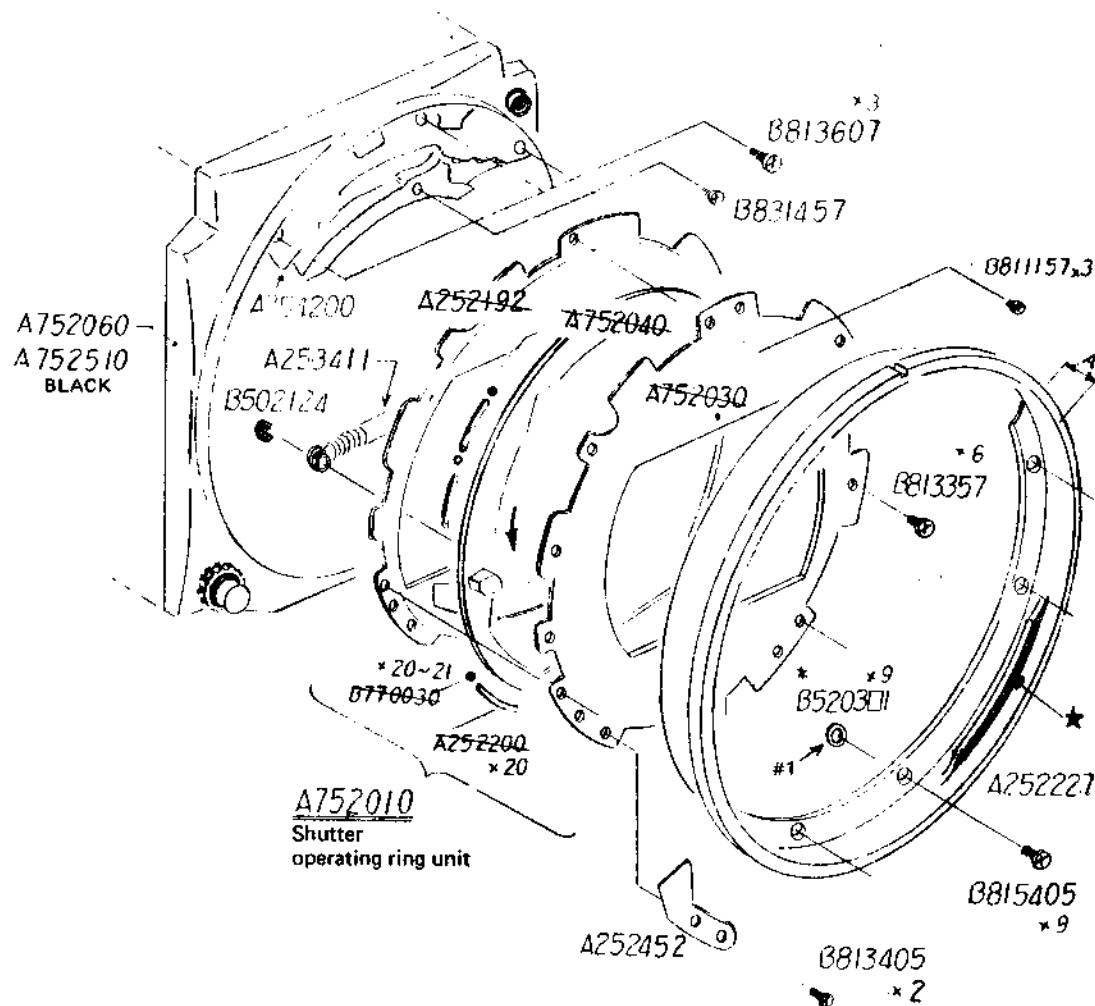
13. Shutter Blades do not Open (II): Rotation of the Shutter Operating Ring Unit is Heavy

With lens detached, check rotation of the S. (shutter) operating ring unit (A752010) in the arrow-indicated direction while maintaining pressure on the shutter release button. If the rotation is not smooth but feels tight or seems to be catching, it should be repaired in the following manner:—

- 1) Loosen nine B815405 screws and detach the lens mount (A252227). Since the focus adjustment washers (#1) differ in thickness, they must be properly identified so that they can be returned to their original positions when reassembling.
- 2) Loosen two B813405 screws, three B813607 screws, one B831457 screw and six B813357 screws.
- 3) Detach the left side cover (see page 12), unhook the operating-ring spring (A253411) and exchange the S. operating ring unit. Use a spring with 55 turns.

Adjust distance from standard attachment plane (surface) to the star-indicated (*) position on the lens mount to 79 mm ±0.03. (Use tooling jigs CT-301, 302 and 303.)

Use care when making the exchange, as there are two types of lens mounts with thickness of 9.6 mm and 9.65 mm at point "A".



14. Detachment of the Left Side Cover Add Shutter Speed Dial Stopper

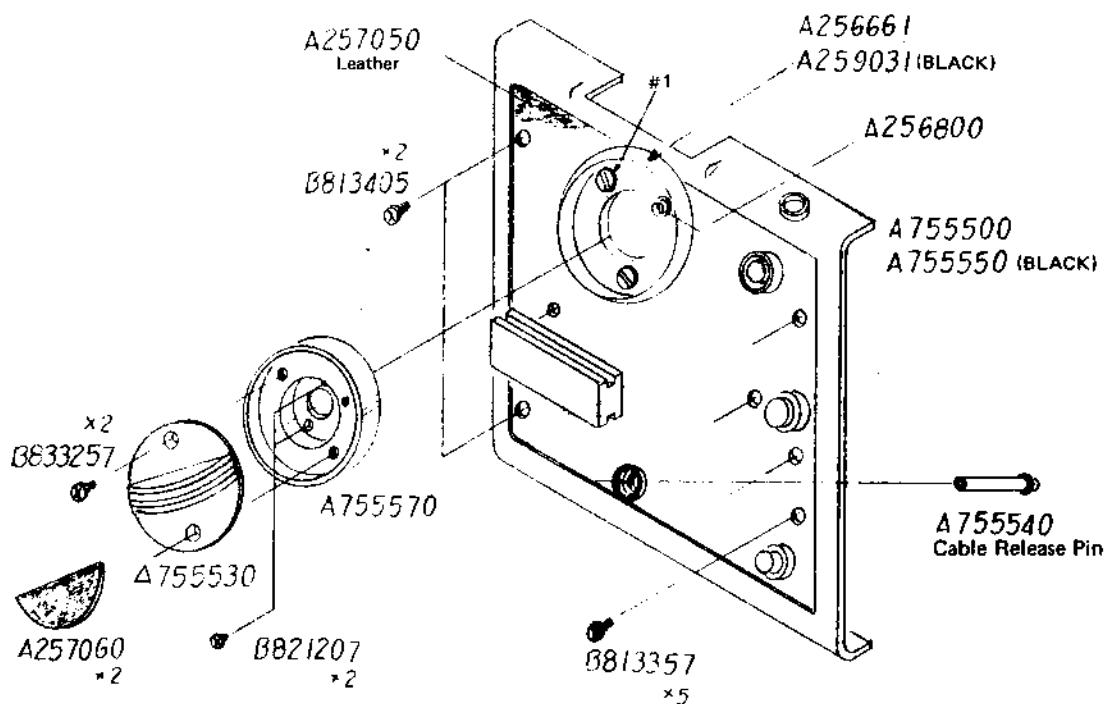
- 1) Strip the shutter dial cap leatherette (A257060) and loosen two B833257 screws. Then, detach the shutter dial cap (A755530) and loosen two more screws (B821207). Finally, detach the shutter dial knob (A755570).
- 2) Strip off enough of the left cover leatherette (A257050) to expose the screws, loosen two B813405 screws and five B813357 screws and, then, detach the left side cover.
- 3) Place the cable release pin (A755540) aside for safekeeping since it will become loose when the left side cover is detached.

Add shutter dial stopper

- 1) Change one of the setscrews (#1) of the shutter dial cover (A256661) to the shutter dial stopper (A256800) and change the shutter dial knob to part A755570 (which has a stopper pin riveted to it).

Pointers on Assembling

- 1) Do not forget the cable release pin.
- 2) The circuit is grounded (earthing) at two points at the front end and, therefore, the left side cover must be fixed with two chromium-plated screws (B813405).
- 3) As with the right side cover, the left side cover should also not protrude beyond the standard attachment plane (surface).
- 4) Do not cause short-circuits by pinching the wires.



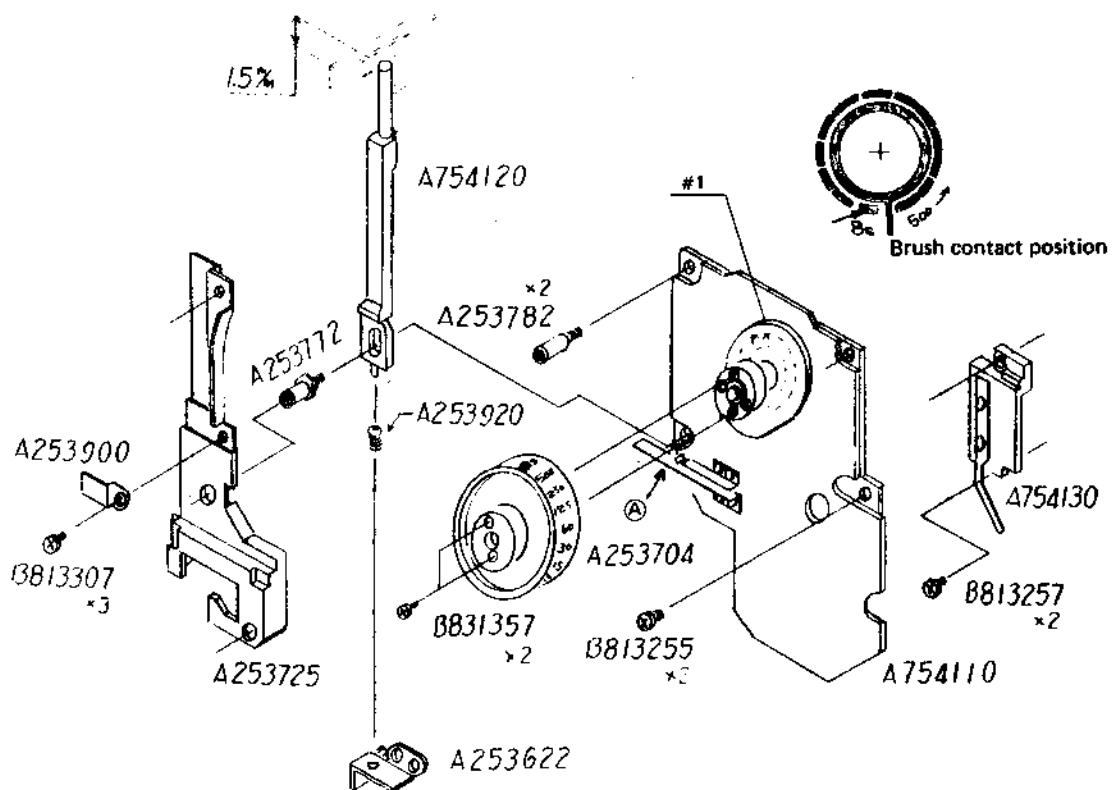
15. Shutter Speed Becomes 1/500 Second

The switch of the shutter circuit (A754100) is ON because the AE changeover rod (A754120) is pressed up by the strength of the AE changeover rod spring (A253920). However, when the AE Finder is attached, the AE changeover rod is pressed down and the switch is turned OFF, with the shutter circuit then becoming inoperational.

- 1) Is the AE changeover rod protruding 1.5 mm above the top frame?
If not, rehook the spring (A253920) to adjust.
- 2) Is it possible that the switch of the shutter circuit is OFF?
Confirm ON/OFF operations of the switch by pushing the tip of the AE changeover rod. If OFF, bend the contact plate (A) to make the necessary adjustment.
- 3) Check for defect in the wiring circuit. See page 26.

16. Relation of the Shutter Dial and Shutter Speed Setting

- 1) Rotate the shutter dial click plate #1 and coincide its brush contact to the 8 second position (see drawing of pattern). Then, attach the shutter speed dial (A253704) with its 8 second setting at the top position.



17. Detachment of the Lens

Detachment of the lens differs with the cameras or, in other words, there are two systems, or 17-1 and 17-2 illustrated below. The two systems are easily differentiated by whether the lens release button has a leatherette covering or not.

17-1 Lens release button has leatherette covering.

Turn the film winding crank fully and charge the shutter. Rotate the lens release button locking ring (A254010) and depress the lens release button (A252293) while keeping the ring rotated. Finally, rotate the lens and detach.

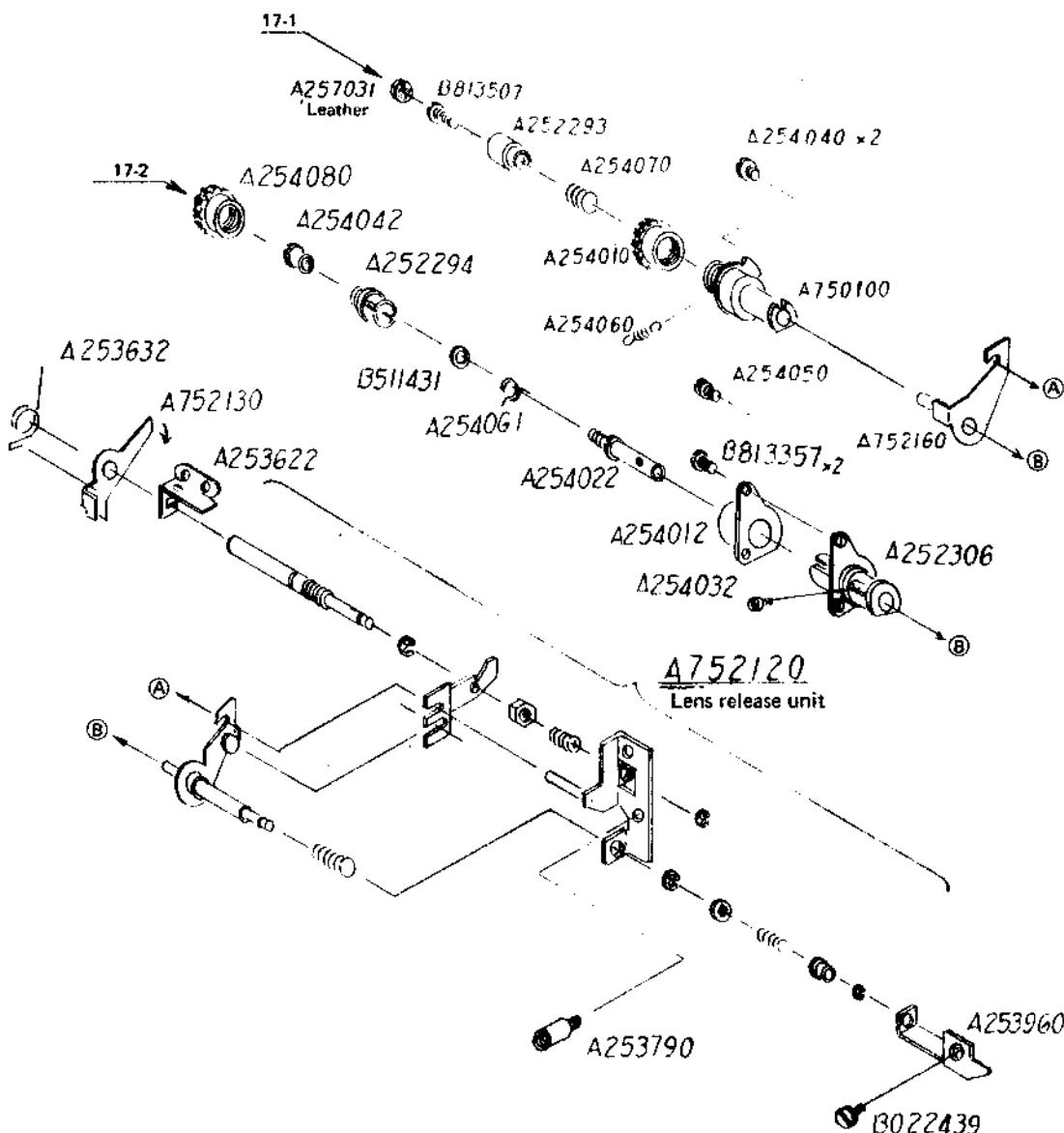
17-2 Lens release button is not covered.

Turn the film winding crank fully and charge the shutter. Rotate and depress the lens release button (A254080). Detach the lens.

CAUTION:

To repair defects in the 17-1 system, change completely to the new 17-2 system.

When the film winding and shutter charging operation is completed, the lens safety lock (A752130) is pushed by the S. operating ring unit (A752010), with the result that its hook section is then slipped off the lens button latch (#1), thus making it possible to depress the lens release button. When it is not possible to complete the film winding and shutter charging operation in the normal manner, push the lens safety lock with your finger which will make it possible to detach the lens.

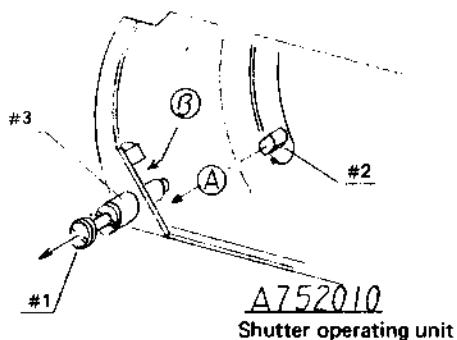


18. Lens cannot be Detached

When it is not possible to depress the lens release button, the trouble is due to deformation of the mirror set lever originating from rotation of the film winding crank when the #2 pin is not in the (B) section in the normal manner. The #2 pin will be located in (A) section, at such times.

In order to remove the lens, in this case detach the focusing screen and undertake the following operations from the top of the body.

- 1) Turn the setscrew (#1) in the arrow-indicated direction. Confirm that the #2 pin returns due to spring tension and enters (B) section.
- 2) Rotate the film winding crank fully, until it stops.
- 3) Then, remove the lens according to either 17-1 or 17-2, as explained on the previous page.
- 4) If the lens cannot be removed in the above case, use a screwdriver and push #3, while repeating the operations noted above.
- 5) If the mirror set lever is bent because of the above trouble, repair as explained on page 9. Or, if movement of the #1 pin is not proper, when checked, exchange the S. operating ring unit (A752010), as explained on page 11.

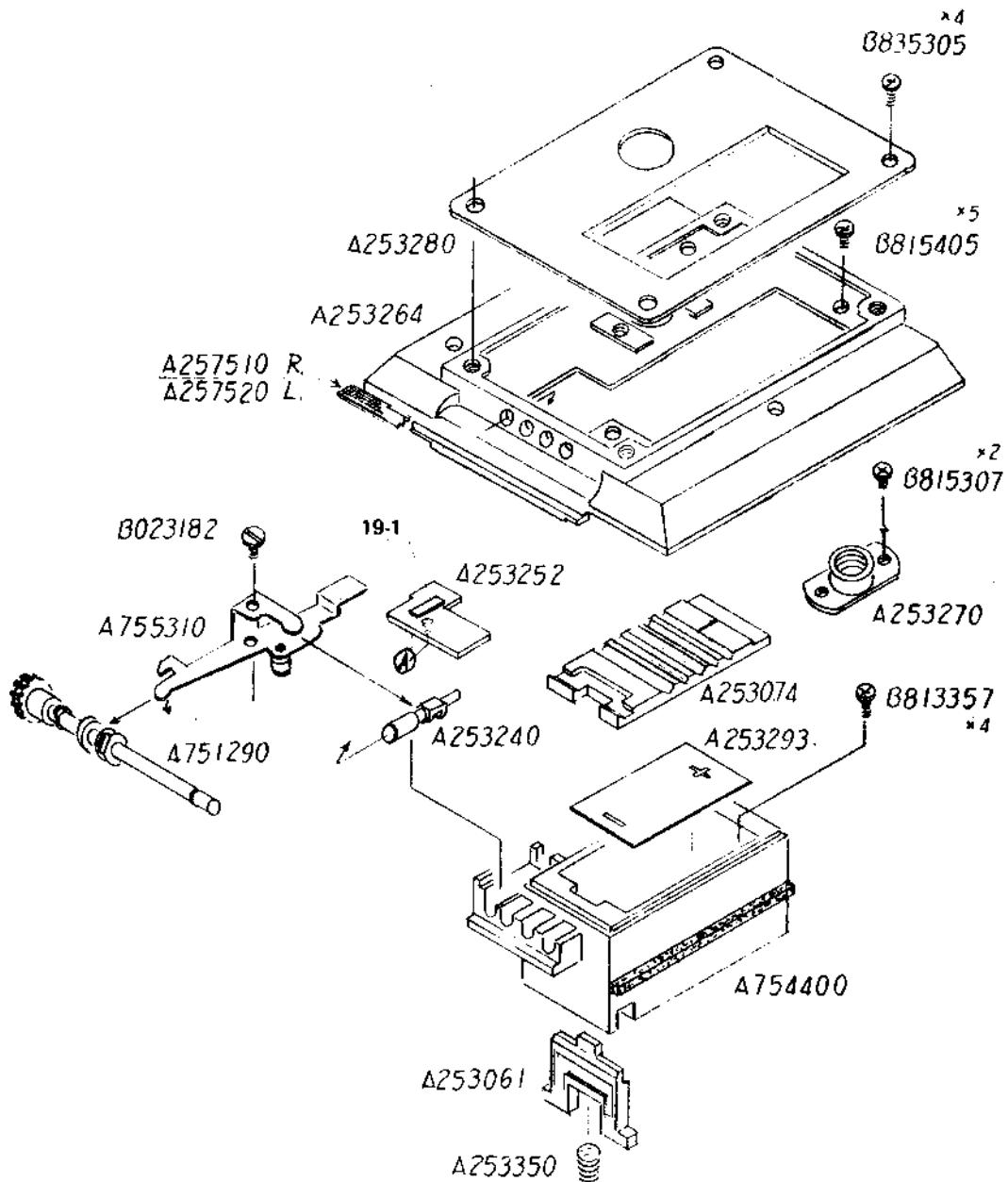


19. Shutter Release Button does not Return

- 1) The speed-grip shutter release rod (A253240) is jammed in the hole on the bottom cover (A253264).
- 2) The release lever (A755310) is on top of the release rod (A751290) and disengaged.
- 3) The lower F. (film) release plate (A753650) is on top of the release safety lever (see page 8) and, therefore, disengaged.

Repair

- 1) Exchange the MD (motor drive) connector cover (A253252) for a new part in which a protrusion has been added at the section indicated as (A) in the drawing. When making the exchange, however, attach liners with bonding agent, eliminate looseness in the speed-grip shutter release rod and, at the same time, align the rod properly to the hole on the bottom cover.
- 2) Bend the tip of the release lever downwards so that it does not become detached from the grooved section in the release rod.
- 3) Turn the tip of the release safety lever (see page 8) upwards.



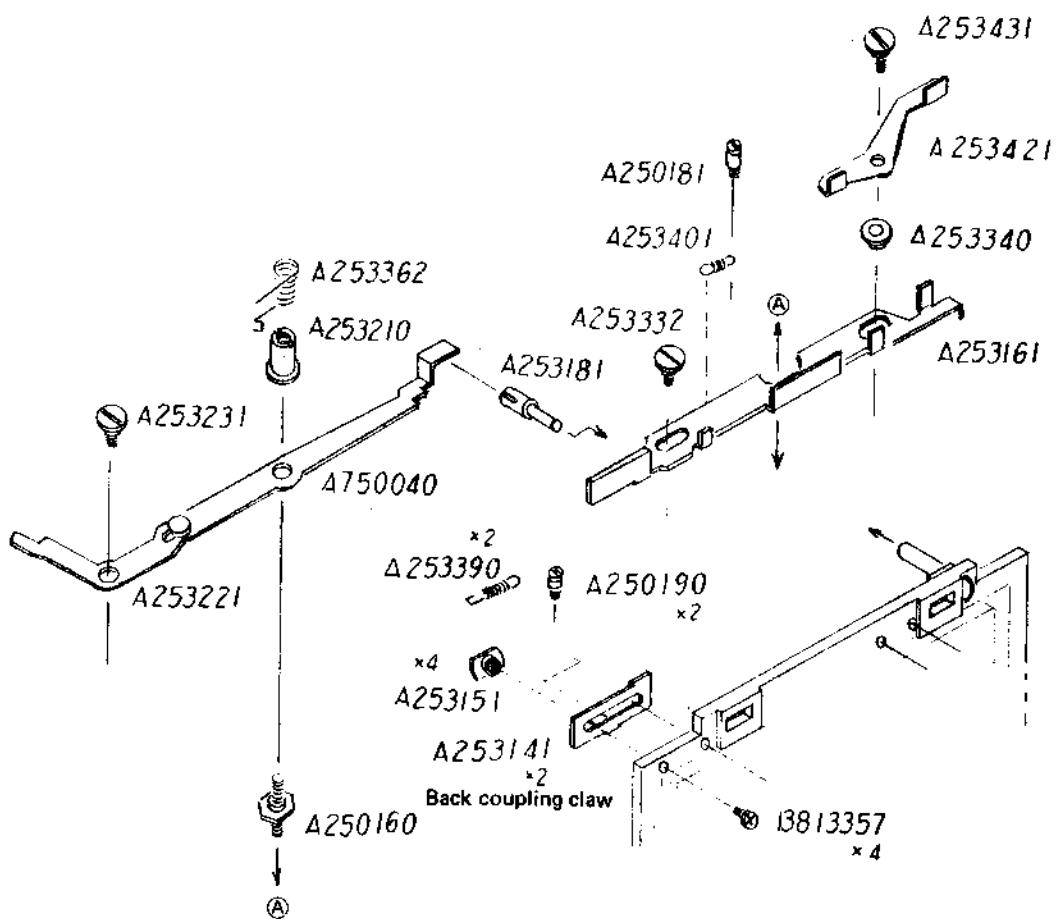
20. Film Back cannot be Connected: Back Coupling Claw is Bent

Back coupling claw (A253141) does not slide laterally and, therefore, becomes bent when pressed by the back coupling link on the film back side.

1) Exchange the back coupling claw the coupling claw guide (A253151). Apply Loc-Tite to the 8813357 screw and fix securely.

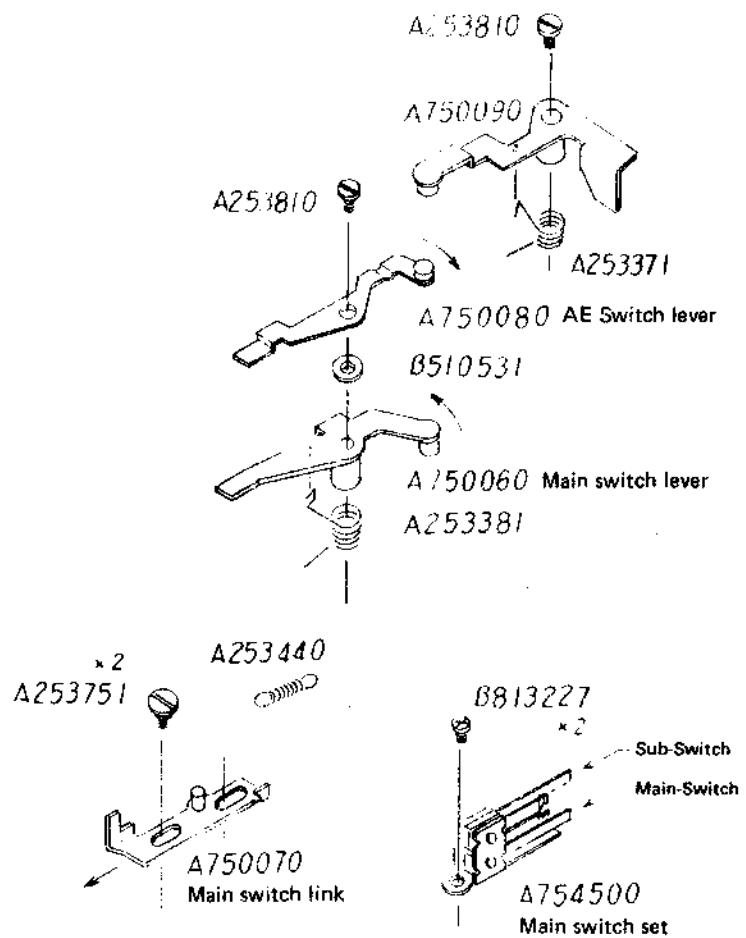
CAUTION:

When the dark slide is inserted fully into the film back, the dark slide connecting pin (A253181) is pressed by the dark slide, which results in the dark slide safety latch (A253221) pushing the tower F. release plate (A753550) and preventing depression of the shutter release button.



21. Action of the Main Switch Set

- 1) When the film winding and shutter charging operation is completed, the main switch link (A750070) is pushed in the arrow-indicated direction while the main switch lever (A750060) is also moved in its arrow-indicated direction, by the action of the S-operating ring (A752010), as noted on page 11. This results in the main switch becoming ON (the sub-switch remains OFF).
- 2) When the shutter release button is depressed, the AE switch lever (A750080) is pushed in the arrow-indicated direction, through the medium of the release lever (A755310), as noted on page 16, which results in the sub-switch becoming ON. At the same time, the main switch lever is returned to its original position, with the result that the main switch becomes OFF.
- 3) Locate the main switch set (A754500) or bend the contact plates so that the above-mentioned actions are completed in about one-half of the stroke between the time of depressing the shutter release button and the start of the reflex mirror action. (Testing tool A754500-PT)

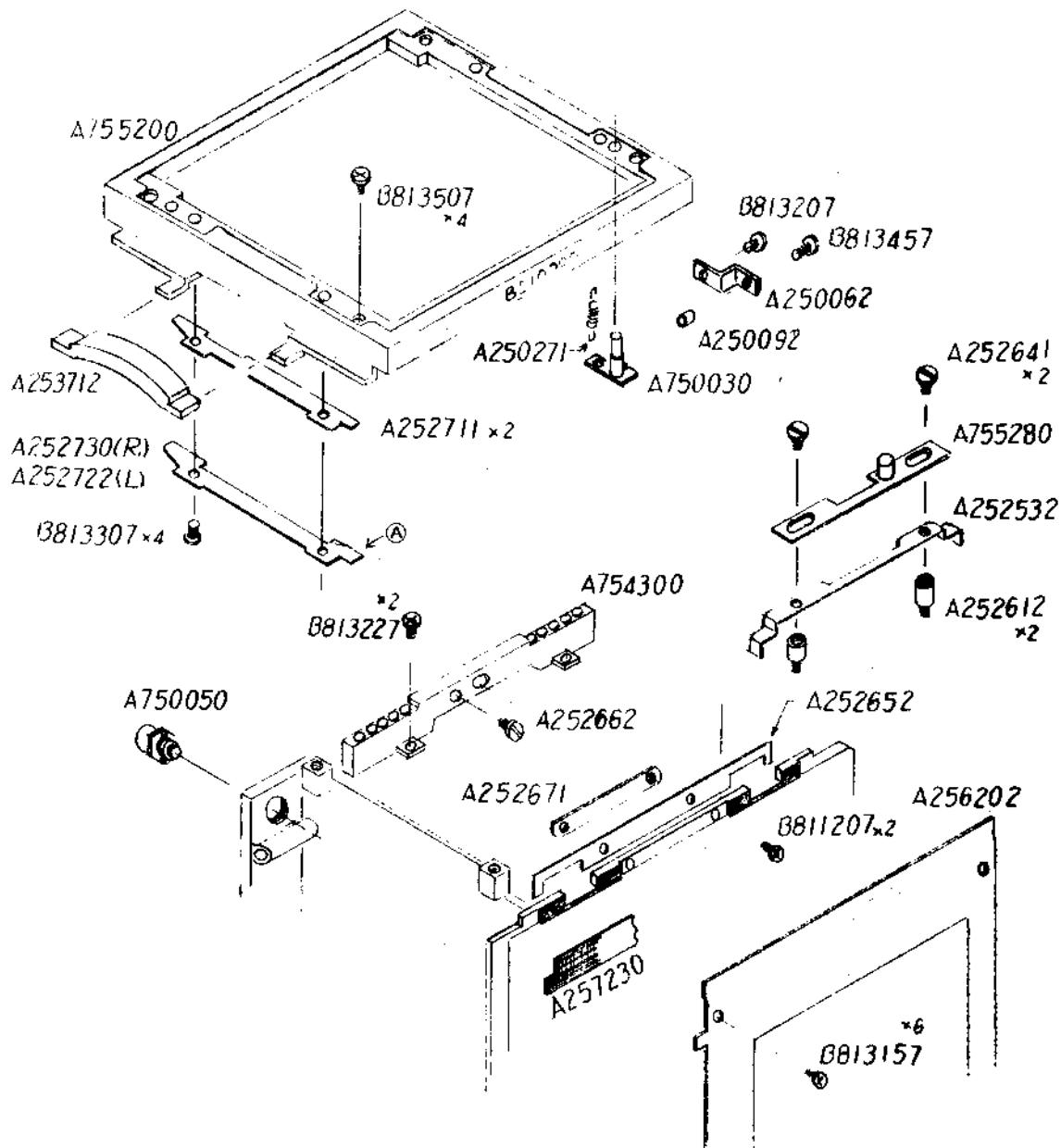


22. Waist-Level Finder cannot be Attached: Mount Springs are Bent

- 1) The finder cannot be attached because the finder mount spring (A252722) is deformed at point A.
Loosen the left and right side covers, detach the top frame (A755200) and exchange the finder mount springs.

CAUTION:

The part of the top frame with numbers engraved on it should not protrude above the standard attachment plane (surface).
Align the finder lock pin (A750030), AE changeover rod (A754120) and hole.

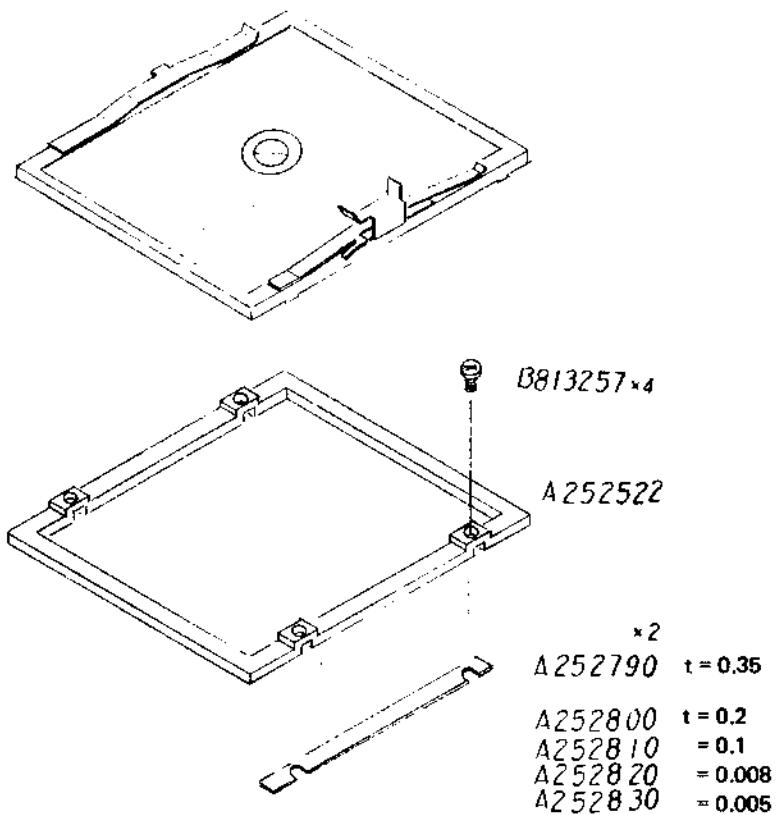


23. Adjusting the Focus of the Focusing Screen

- 1) Coincide the reflex mirror to the 45° position (see page 23).
- 2) Adjust the height of the frame gate by increasing or decreasing the adjusting liners inserted below the frame.
- 3) Loosen four screws and adjust the height of the frame gate (A252522) by increasing or decreasing the number of adjusting liners inserted under the frame gate.

CAUTION:

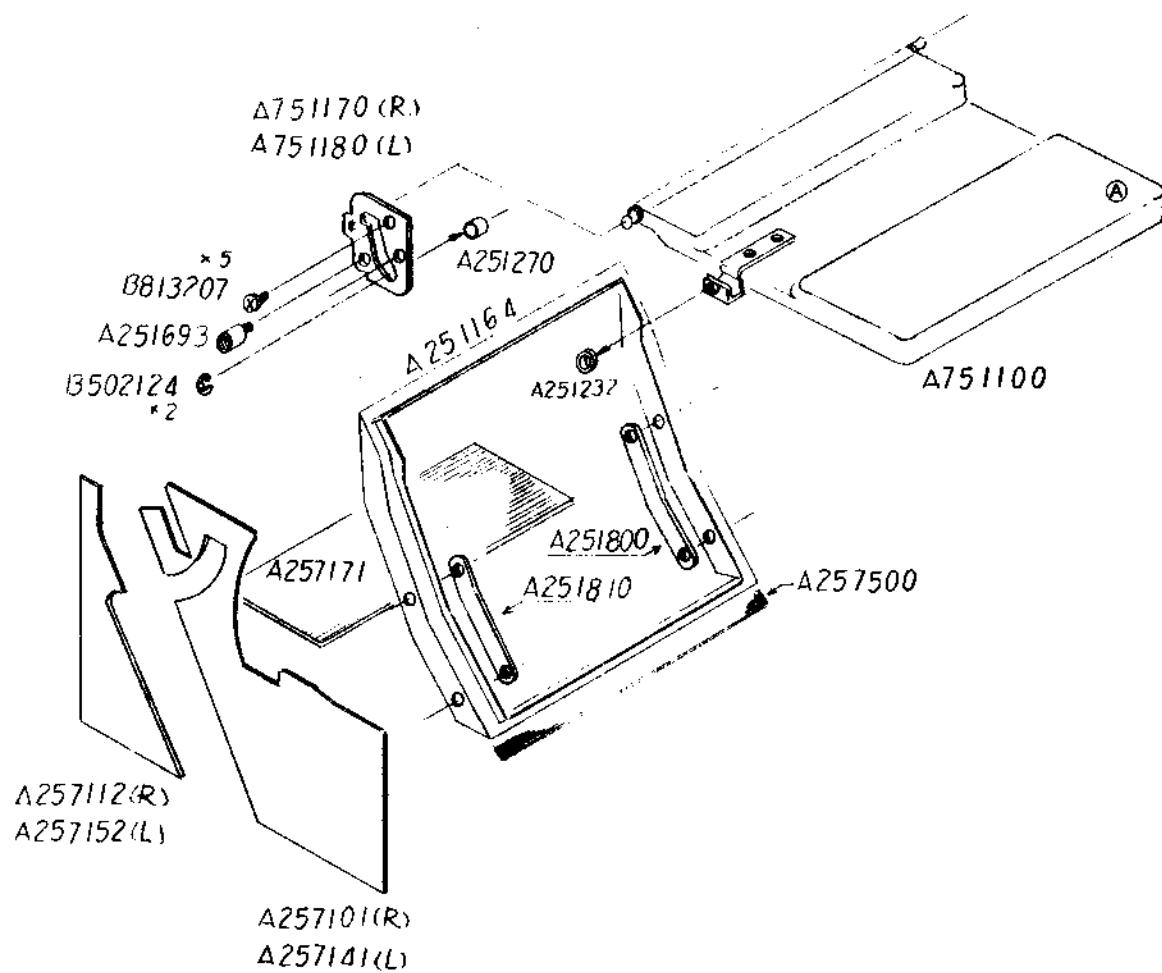
The 45° position of the reflex mirror and the adjusting liners inserted under the frame gate have already been precisely adjusted in the factory and, therefore, should not require adjustments. Confirm that they are really out of alignment before making the above adjustments.



24. Reflex Mirror Light-Tight Plate

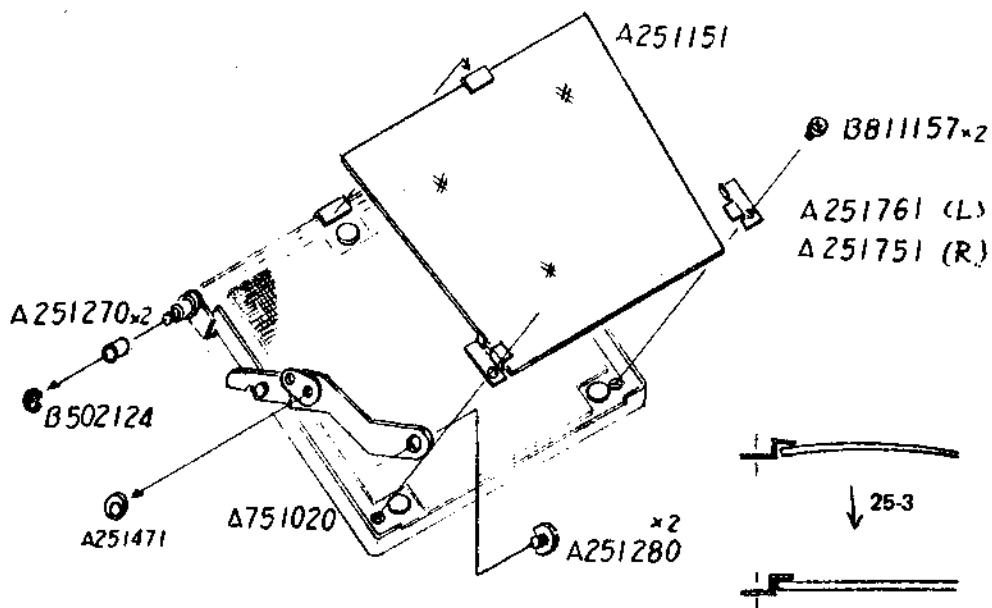
Light to the film plane is shut out by the rear light-tight frame (A251164) and the light-tight plate (A751100).

- 1) If the leading end of section (A) on the light-tight plate is not contacting the mirror frame, when the light-tight plate is in the up position, then exchange the spring (A251821, see page 10).



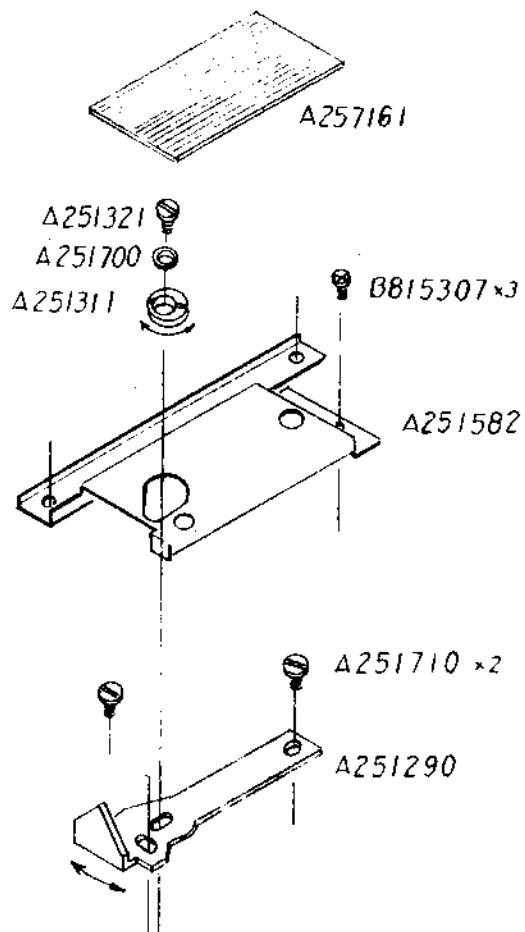
25. Exchange of the Reflex Mirror

- 1) Loosen two B811157 screws of the mirror holders (A251751 and A251761) and detach the mirror. (Support the mirror frame by its rear surface in order to prevent warping.)
- 2) Place the mirror holders against the side surfaces of the mirror and tighten the screws so that lateral looseness or movement in the mirror is completely eliminated. When tightening the screws, however, support the mirror frame (A751020) by its rear surface, with your free hand, in order to prevent warping.
- 3) The bent sections of the mirror holders may also be adjusted, i.e., bent more or bent less, as illustrated, to prevent warping of the mirror. (Since there will be differences in the focus and the sharpness of the finder image, depending on how much the screw is tightened or loosened, both these points should be confirmed before making it final.)



26. Adjustment of the Mirror Frame to 45°

- 1) The stopping location of the mirror frame can be changed variably, by rotating the mirror adjusting collar (A251311) which will have the effect of moving the mirror stopper (A251290).
The mirror stopper screws (A251710 x 2) should be tightened when the mirror is properly located at the 45° position. (Do not loosen the mirror adjusting axle A251321.)
- 2) Since the camera is already precisely adjusted, the screws should not be tightened or loosened without good reasons.

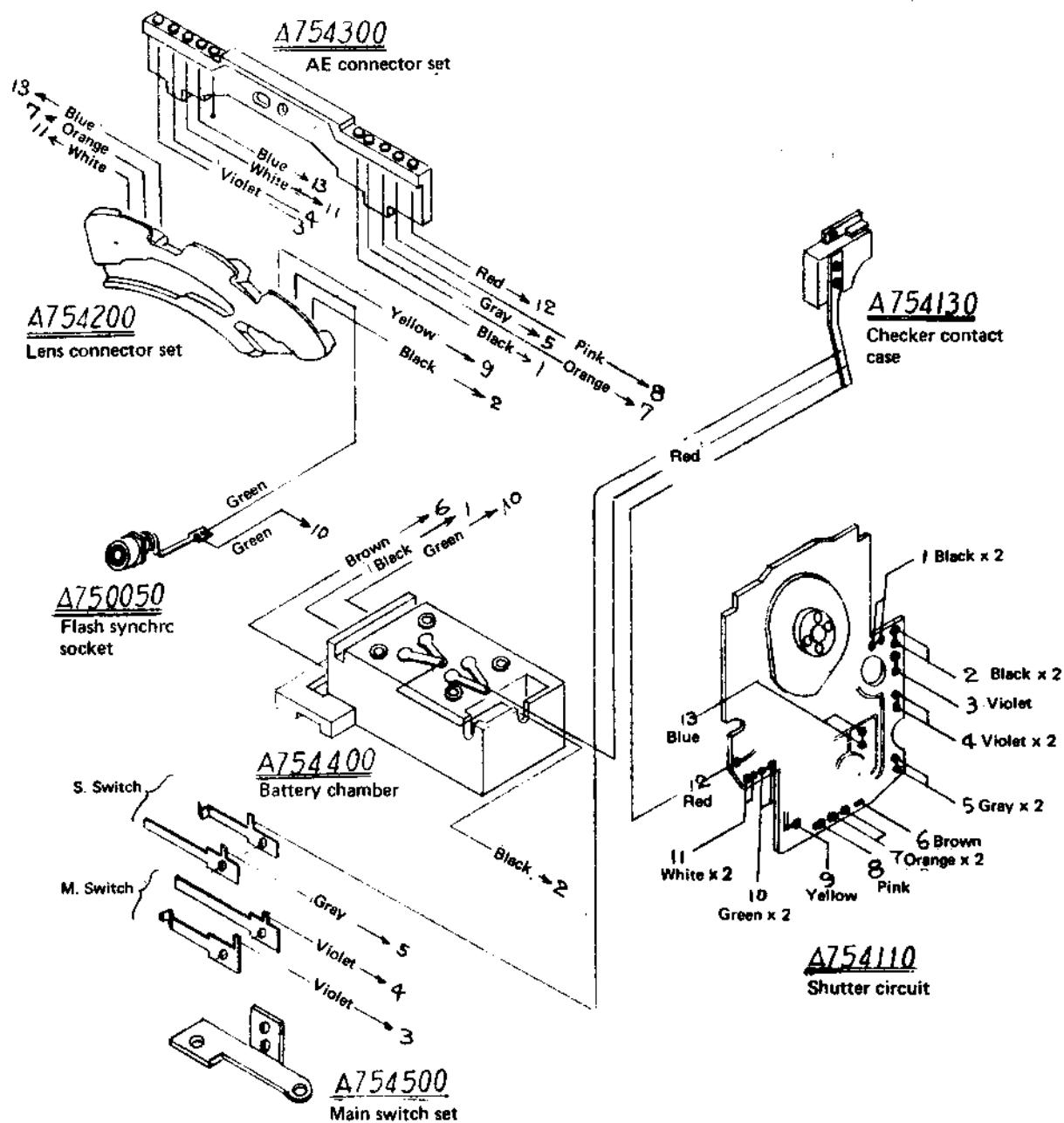


27. Wiring Diagram (I)

When three red-colored lead wires are connected to the checker contact case (A754130), the numbered wires should be connected to same numbers in the shutter circuit.

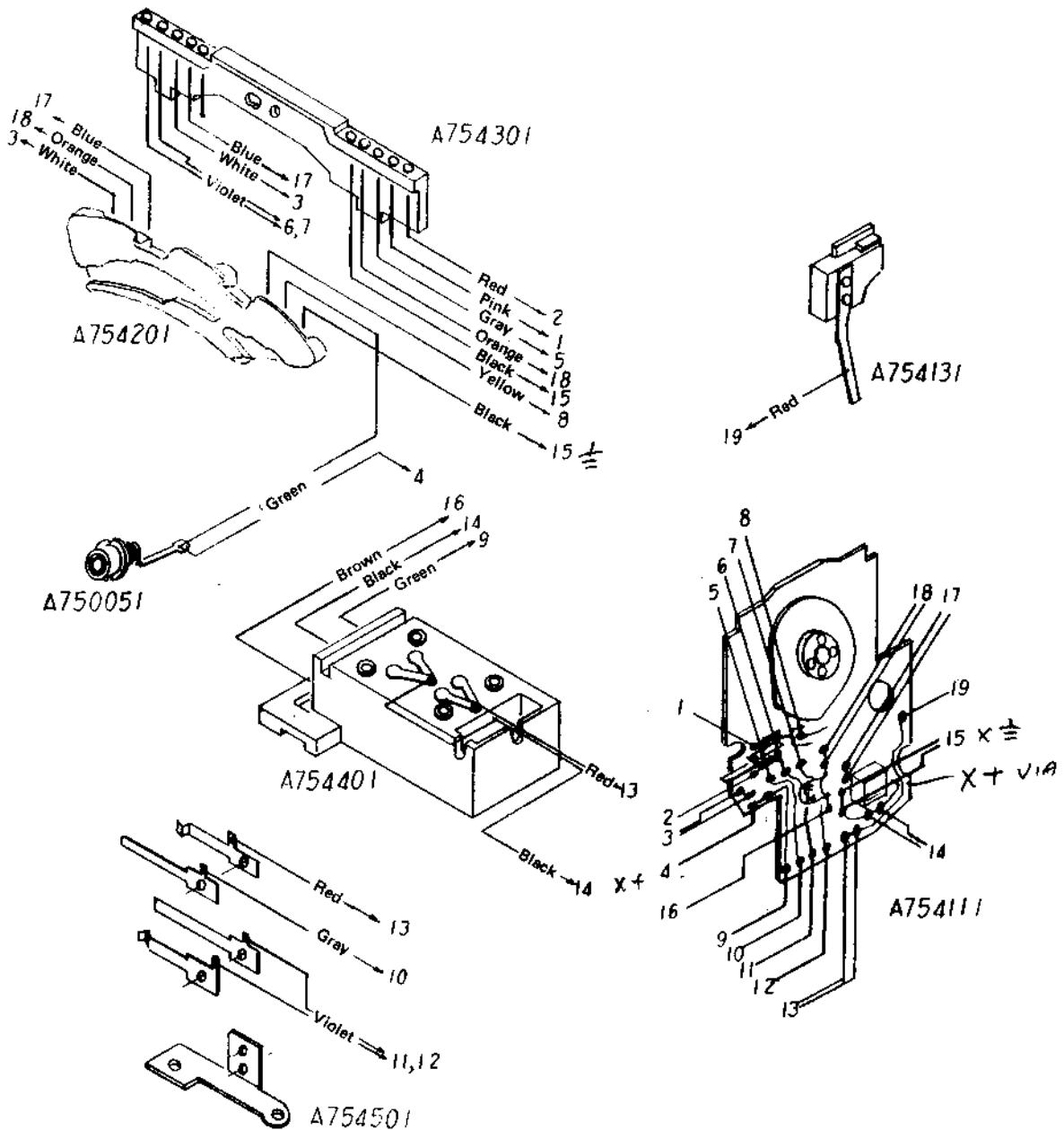
Red	Power system
Green	Flash synchro system
Black	Grounding of body
Blue	Grounding of circuit
Yellow	Integrating system
Brown	Motor drive power system
Gray	AE finder
White	Aperture ring resistances
Orange	Magnet (Mg) output
Violet	Memory circuit
Pink	AE finder power system

When the AE Finder is attached.



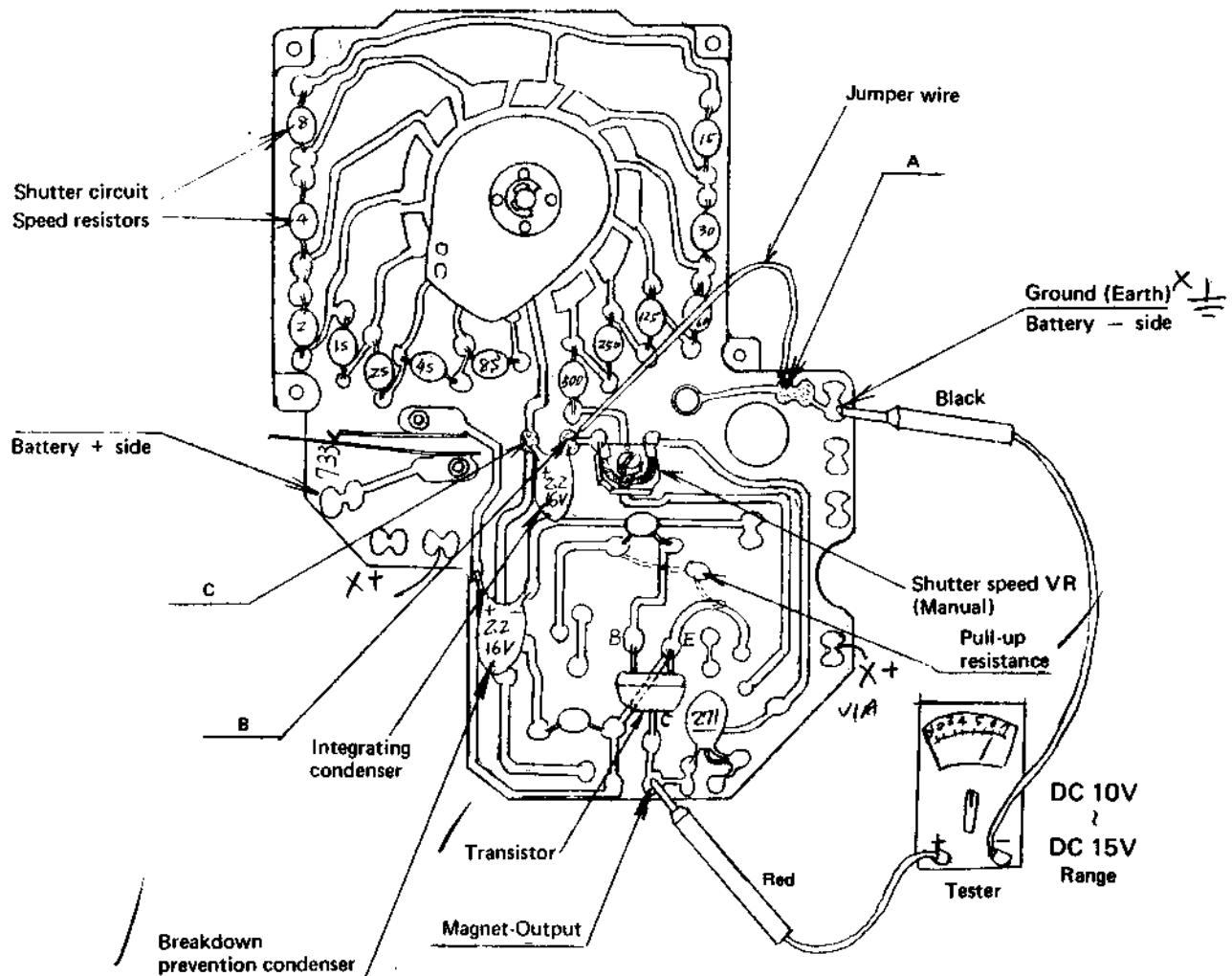
28. Wiring Diagram (II)

When one red-colored lead wire is connected to the checker contact case (A754131), the numbered wires should be connected to same numbers in the shutter circuit (A754111).

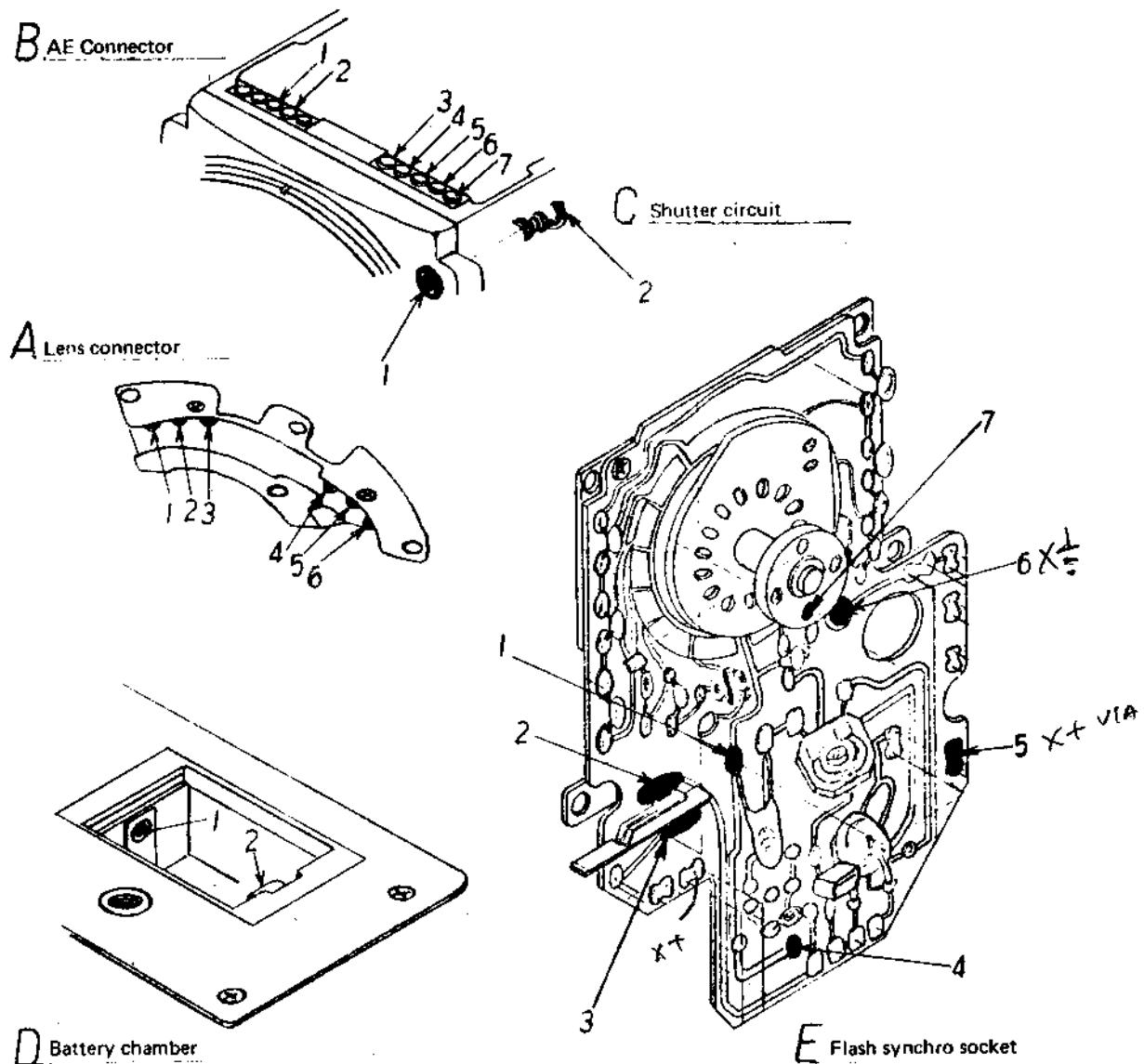


ETR Electronic Control Circuit Repair Manual

1. When the electronic control circuit is defective, it is possible to consider the following troubles:—
 - a) Shutter stays open,
 - b) Shutter operates at 1/500 sec. at all shutter speed setting and
 - c) Shutter stays open or operates at 1/500 sec. on some of the shutter speed settings only.
2. If the shutter speed settings are not accurate, they can be adjusted with the "shutter speed VR (variable resistor)" in the illustration but a "shutter speed tester" will be required for this purpose.
Approximate adjustments are, however, possible in the slow shutter speed settings of 1S, 2S and 4S, without such equipment.
3. First, use a tester and check whether the electronic control circuit is working normally or not. If the tester indicates normal operation, there is no reason for exchanging the electronic circuit 733.
4. The actual checking procedure of the electronic control circuit, in the above case, is as follows:—
 - 1) Take off the left side cover and remove the lens from the lens mount.
 - 2) Connect point A with point B, with a jumper wire, as shown in Fig. 1.
 - 3) Insert the battery into the battery chamber without mistaking the polarity.
 - 4) Set the range of the tester for DC 10V to DC 15V. (Voltage used is 0 to 6V.)
 - 5) Place the red lead on the Mg (magnet output) terminal and the black lead on the ground (earth) terminal, as shown in Fig. 1.
 - 6) Without making any change in the above conditions for 5), use a pincer and short-circuit point C and point B.
 - 7) Without making any change in the above conditions for 5), now remove the pincer away from the points.
5. The reading on the tester for 6), in the checking procedures above, should be within the range 5V to 6.3V. When the pincer is taken away in 7), in the above procedures, check whether the reading on the tester becomes 0 after an elapse of time equal to that of the shutter speed setting set to the shutter speed dial. Or, in other words, the actual shutter speed will correspond to the time it takes for the tester reading to change from 6V to 0, when the C-B short-circuit in 6) is terminated in 7). It can be seen, from the foregoing, that this test is possible only when slow shutter speeds from 1S to 4S are set to the shutter speed dial.
6. If the time-elapse can be confirmed in 5 above, then the 733 electronic circuit can be considered as operating normally.
7. In Fig. 1, the top group of resistors from 8S to 500 are the fixed resistors which determine the shutter speed setting. Thus, for example, if the resistor 30, in this group, is detached from the circuit board due to defective soldering, etc. the shutter speeds 1/500 sec. to 1/60 sec. will operate normally but the shutter will stay open at the other settings from 1/30 sec. to 8S. In other words, the shutter speeds on the slow side of the resistor detached from the circuit board will all stay open. Thus, for example, should the resistor 500 be in the OPEN condition, the shutter will stay open on all shutter speed settings.
8. If the 733 electronic circuit is operating normally, it is also possible to consider troubles due to mistaken wire connections, short-circuiting between wires and breakages in the wire and these troubles should be checked according to the following "Attached Sheet" which is also the general procedures followed on the Zenza Bronica assembly line. A to D
9. If the tester reading for 5 shows an incorrect shutter speed setting and the checking procedures in 4, 5, 6 and 7 indicate that the circuit board is defective, exchange the circuit board.
- If the circuit is then found to be operating normally (with the new circuit board), then check the wiring circuit as noted in 8.
10. The wiring diagram shown in Fig. 1 may or may not have the "breakdown prevention condenser" or the "pull-up resistor", which are additional parts which have been added for preventing the following specific troubles.
 - a) Breakdown prevention condenser:
The shutter remains open at all shutter speeds or at the slow 1S to 8S speeds when the shutter is released with the electronic flash unit connected to the camera but returns to normal operation upon detaching the electronic flash unit.
* The breakdown prevention condenser is not supplied for repair purposes but the circuit board can be exchanged completely. Defects run about one per thousand.
 - b) Pull-up resistance 8.2 kilo ohms:
Voltage is about 6.3V when the battery is still new. The shutter remains open while the battery voltage is high but returns to normal operations when the voltage falls to 5V.
* The pull-up resistor is also not supplied for repair purposes but the circuit board can be exchanged completely. Defects run about one per 150.
- 'CAUTION:
If the shutter remains open even when the electronic flash unit is disconnected and/or when the battery voltage falls to 5V, the origin of the defect cannot be considered as being the same as for the above two defects. Therefore, the circuit should be checked as per 4 to 8 for other reasons.
11. When checking the wiring circuit according to page 28, the reading should be less than 0.1 ohm. However, this cannot be measured and, therefore, simply check for continuity or whether the scale reading is almost 0 or not.



Electronic Control Circuit Fig. 1



Checking Continuity and Insulation in the Wiring.

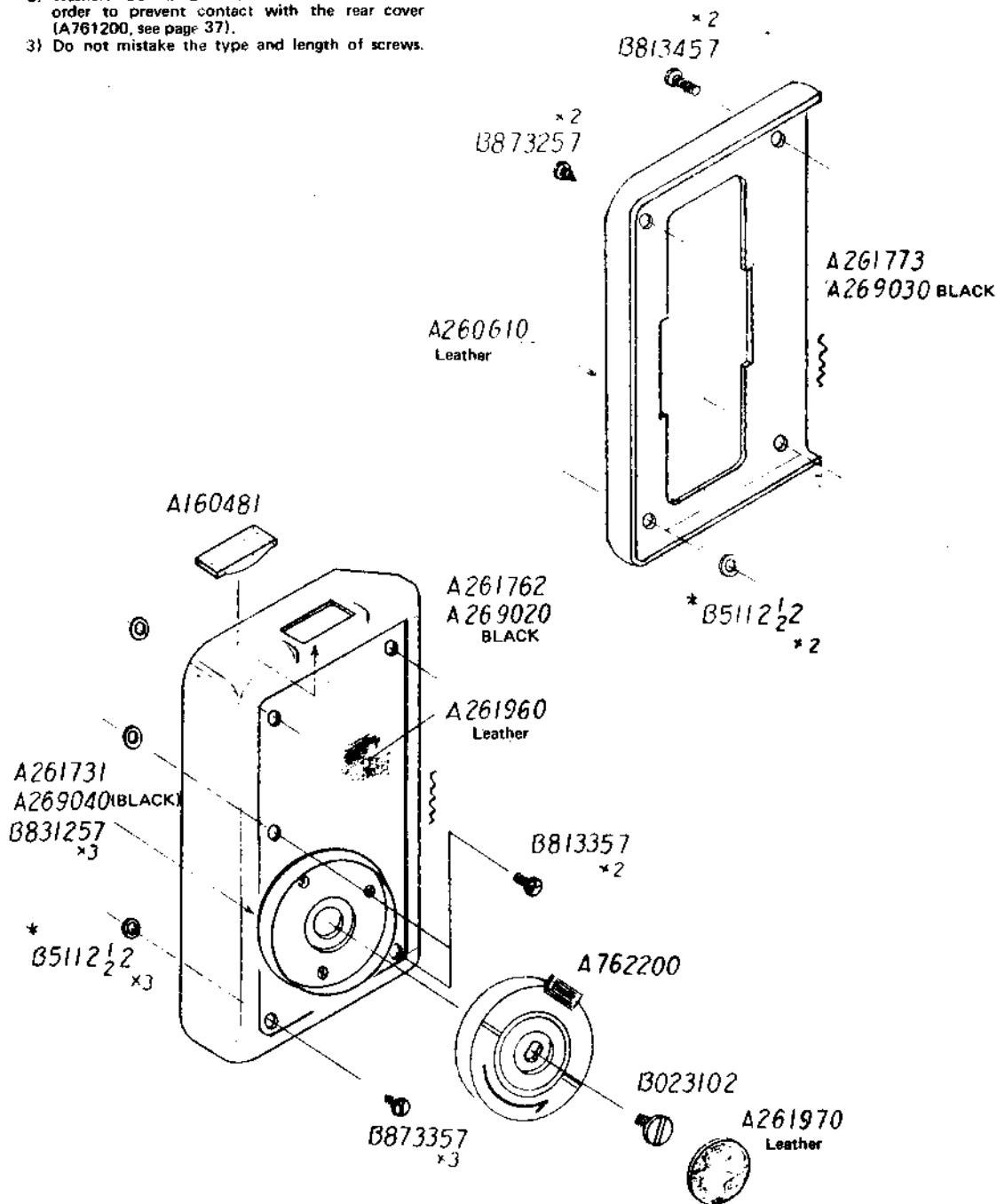
Step 1 – Use a digital multi-tester that can measure up to 0.1 ohm.
 Step 2 – Test in the following sequence.

Sequence	Test Point (1)	Test Point (2)	Checking Points
1	A-1	B-1	Continuity less than 1 ohm. – ditto –
2	A-2	B-4	– ditto –
3	A-3	B-2	– ditto –
4	A-4	E-4	– ditto –
5	A-5	C-2	– ditto –
6	A-6	B-3	– ditto –
7	A-6	C-1	Must be insulated.
8	A-6	E-6	Continuity less than 1 ohm. – ditto –
9	B-5	E-5	– ditto –
10	B-6	E-3	– ditto –
11	B-7	E-2	– ditto –
12	D-1	D-2	Must be insulated
13	D-1	E-2, E-3	Continuity less than 1 ohm.
14	D-2	E-6	– ditto –

Continuity in all instances is less than 1 ohm. If more than 1 ohm, check very carefully for poor soldering connection or for a break in the wire.

1. Detachment of the Left and Right Magazine Side Covers

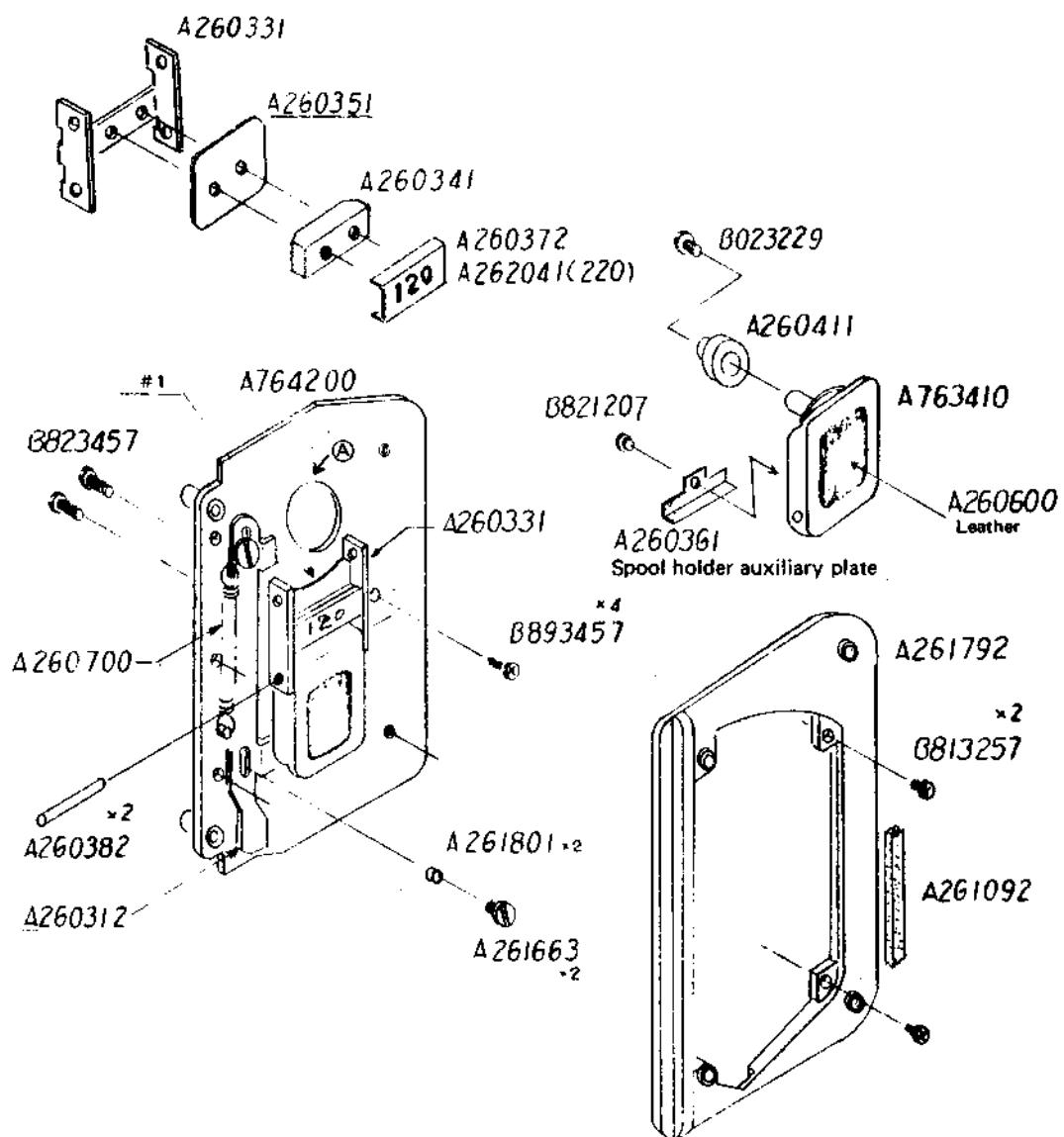
- 1) Strip off the film winder leatherette (A261970), loosen the right hand screw (B023102) and detach the manual film winder (A762200).
- 2) Strip off the right cover leatherette (A261960) sufficiently to expose the screws, then loosen two B813357 screws and three B873357 screws and, finally, detach the M. (magazine) right side cover. The M. left side cover (A261773) should also be detached in similar manner.
- Pointers on Attachment
- 1) In order that the section indicated by the wavy line ~~~~~ does not protrude, locate the left and right M. side covers while attached to the film gate (see page 36).
- 2) Washers B51122 may have to be inserted in order to prevent contact with the rear cover (A761200, see page 37).
- 3) Do not mistake the type and length of screws.



2. Spool Holder does not Close: Spool Holder Auxiliary Plate is Detached

Exchange the M. left side plate set (A764200).

- 1) Detach the M. left side cover.
- 2) Loosen two B813257 screws and detach the left light-tight plate (A261792).
- 3) Loosen four B893457 screws and take out the M. left side plate set.
In the new M. left side plate set, the spool holder spring (A260351) is already riveted to the M. left side plate (#1) and, therefore, does not require bonding of the spool holder auxiliary plate (A260361) to the spool holder (A763410).
Loosen two B823457 screws and locate the spool holder base (A260331) so that the spool holder does not hit (A) section on the M. left side plate during its opening/closing actions.
- 4) Change and attach the film plate indicator plate (A260372) to match the film insert.



3. Counter Dial does not Advance

Exchange in the following manner, when the pin (#1) of the counter roller shaft A (A764410) is broken.

- 1) Confirm broken pin by detaching the M. right side cover (see page 29).
- 2) Loosen the four B062066 setscrews of the frame counter roller A (A764400).
- 3) Loosen four B893457 screws and detach the right light-tight cover (A763830).
- 4) Take out and exchange the counter roller shaft A.

Pointers on Assembling the Counter Roller Shaft A

- 1) Tighten four B062066 setscrews at the height required for properly engaging the pin (#1) and gear (#2) of the counter lever (A763210).

4. Adjusting Film Start

Distance from start-mark to the first frame:—

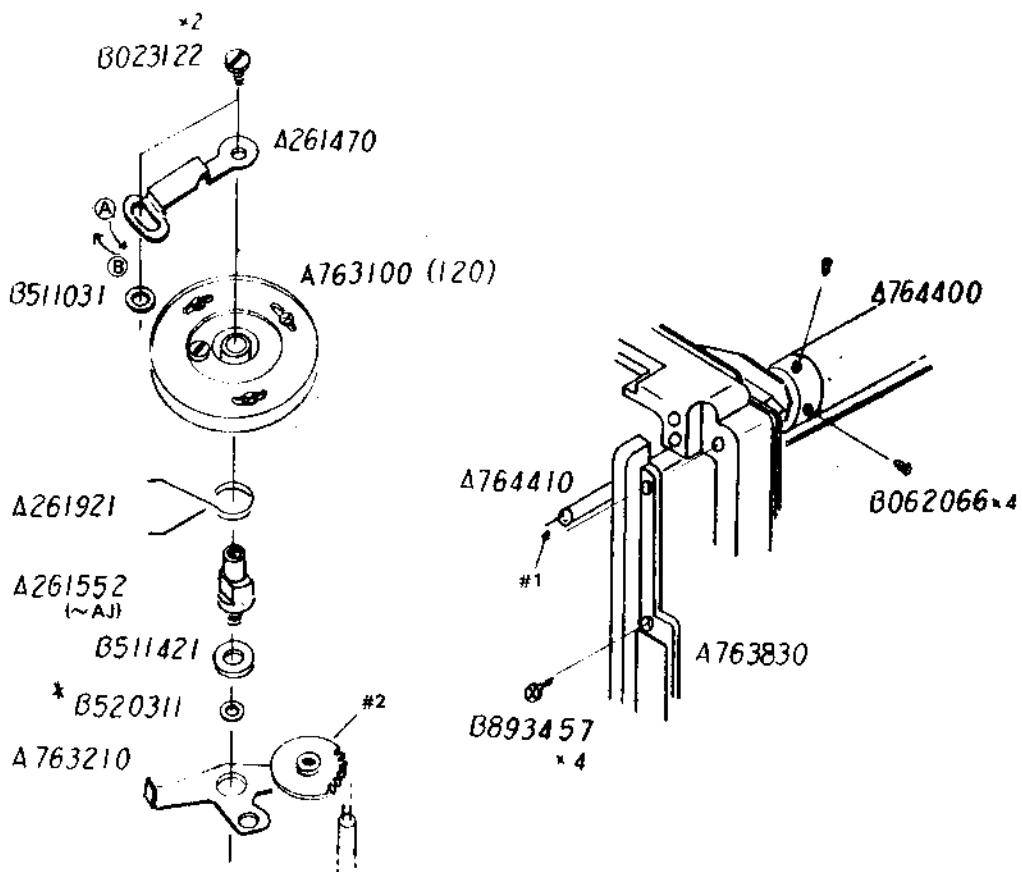
120 roll film 205 to 235 mm

220 roll film 215 to 255 mm

Adjusting the location of the counter dial stopper (A261470)

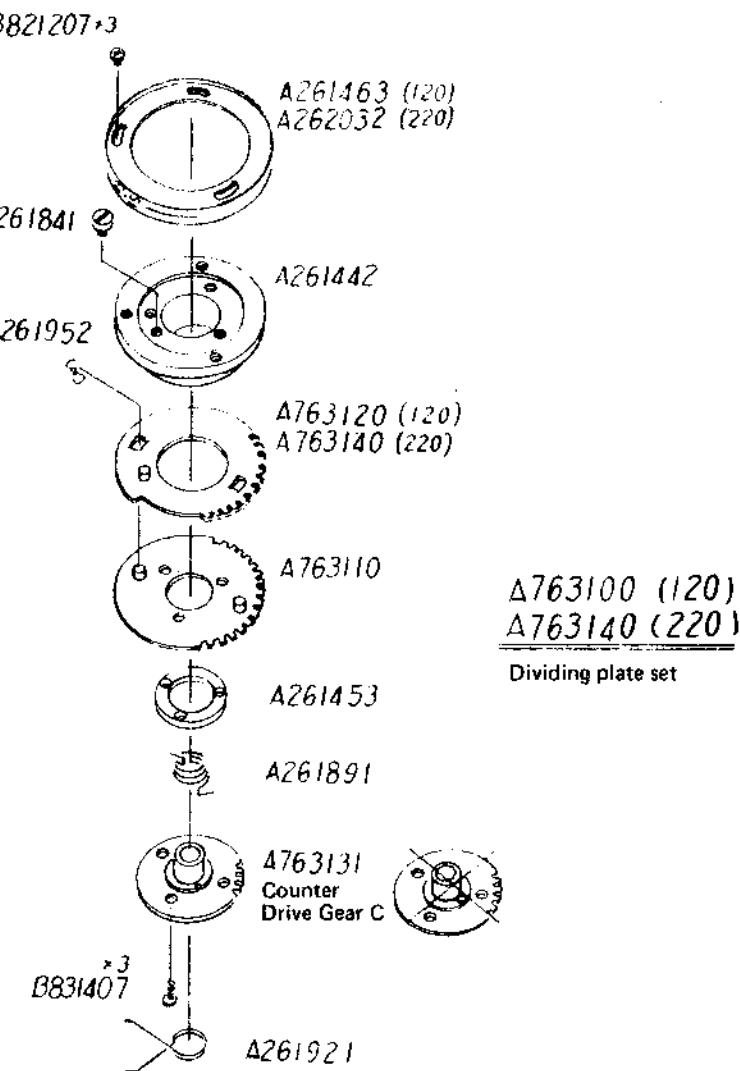
Movement in A direction — Delays appearance of the first frame.

Movement in B direction — Speeds up appearance of the first frame.



5. Counter Dial does not Return

- 1) If the counter dial returns when the M. (magazine) right side cover (see page 29) is detached, then attach washers (B511212/B511222) with bonding agent, as explained in "1. Detachment of the Left and Right M. Side Covers" on page 31.
- 2) Check rotation of the gears on the counter lever (A763210) and, if not smooth, exchange. (See page 33.)
- 3) Check whether there is dirt or other foreign particles caught in the gear teeth and, if so, clean.
- 4) Reverse the counter dial (A261463) slightly with a pincer, from its stopping position. If the counter dial spring (A261891) should move, with the operation, the counter lever spring (A261921) is in contact with the counter dial and, therefore, the dividing plate set (A763100) should be exchanged. Exchange the dividing plate set for one in which the hooking point of the counter drive gear C (A763131) is a groove instead of the previous hole. When making the exchange, adjust the position of the wind stopper pawl (A261391), as explained on page 35.



6. Winding Action does not Stop

The film back signals the body when to stop the winding action by protruding the F. (film) release pin (A260990) 4 to 4.3 mm above the standard attachment plane (surface) (height of the F. release cylinder A is 4 mm). Therefore, detach the film back from the body and check height of the F. release pin.

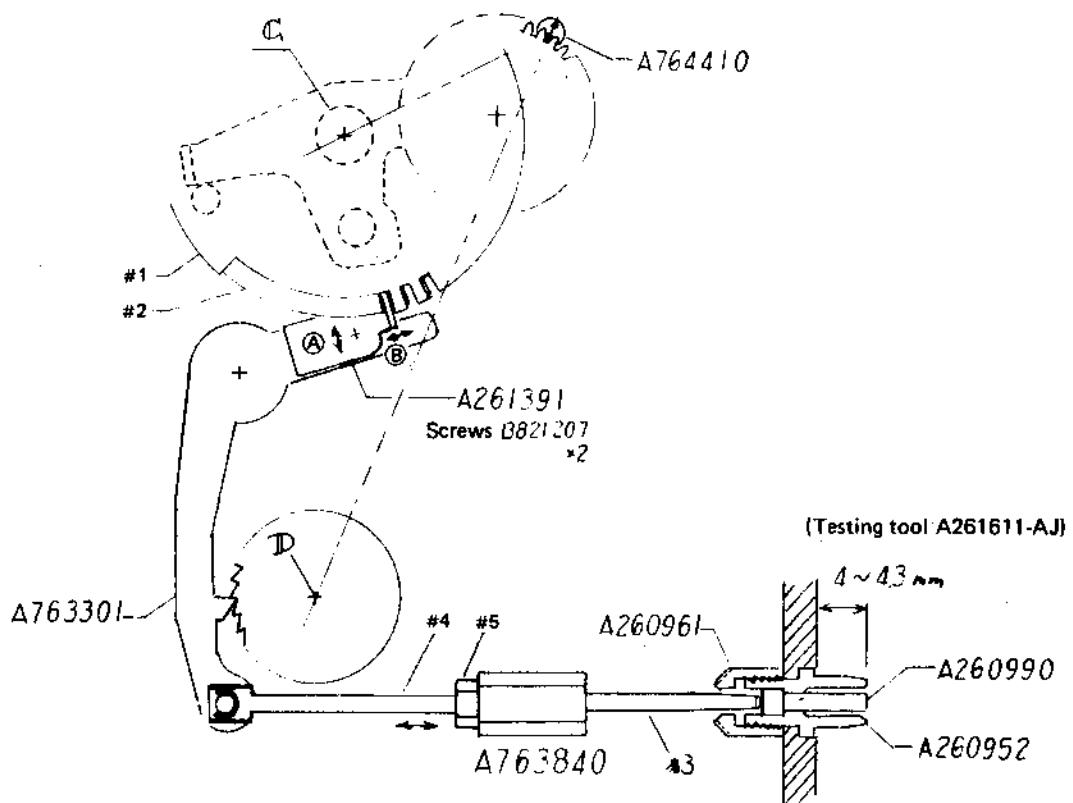
If not 4 mm, detach the M. right side cover and repair in the following manner:—

- 1) If the dividing plate (#1), dividing auxiliary plate (#2) and wind stopper pawl (A261391) are deformed, exchange the dividing plate set (A763100) and wind stopper pawl.
- 2) If the F. release shaft B (#3) is caught on the F. release cylinder B (A260961), then round the tip of the F. release shaft B, or if the hole is too tight, then slim the shaft down.
- 3) If the F. release shaft (A763840) is too short, loosen the F. release shaft nut (#4) and adjust the length of the F. release shaft A (#5) by screwing it out. Tighten the nut securely after making the adjustment.

7. Improper Frame Interval

The rotation of the counter roller shaft A (A764410) is in proportion to the advance of the film. Therefore, a line extended from the two pins on the counter roller shaft A must always be constant in its position between the dividing plate axle (C) and the wind-up gear D axle (D).

- 1) If the extended line from the two pins is not directed (not located) between points C and D, adjust by moving the wind stopper pawl in the arrow-indicated direction at (B).
- 2) If the extended line from the two pins is directed (located) between points C and D but its location or direction is not constant, then exchange the dividing plate set as the grooves #1 and #2 may be deformed.
- 3) If the wind stopper pawl is contacting the outer rim of #2, adjust the location of the wind stopper pawl in the arrow-indicated direction at (A) so that the F. (film) release pin protrudes 2 to 2.3 mm from the standard attachment plane (surface). (do not change the length of the F. release shaft when undertaking this adjustment.)



8. Film is not Advanced: Spool Clutch Spring is Broken

The wind-up gear A (#1) rotates even when the spool metal (A261313) is prevented from rotating.

- 1) Open up the bottom of the spool holder on the left side of the film back and detach the upper spool shaft (A261320) by stopping rotation of the wind-up gear D and, at the same time, rotating the upper spool shaft to the right.
- 2) Then, rotate the spool clutch axle (A261293) to the right, too, and detach.
- 3) Wind the replacement spool clutch spring (A261882) around the spool clutch axle so that it does not overlap itself.
- 4) Assemble the spool clutch spring so that it is hooked on the grooves of the wind-stopper ratchet (A261302) and the spool metal and, then, tighten the upper spool shaft.

CAUTION:

Hold the wind-stopper ratchet from rotating and rotate the wind-up gear A (#1). The upper spool shaft should rotate but the spool metal should not, in this case. If the latter also rotates at the same time, the trouble may be due to:—

- 1) Deformed grooves of the dividing plate and dividing auxiliary plate.
- 2) Bent wind stopper pawl.
- 3) Broken pin of the counter roller shaft A, etc.

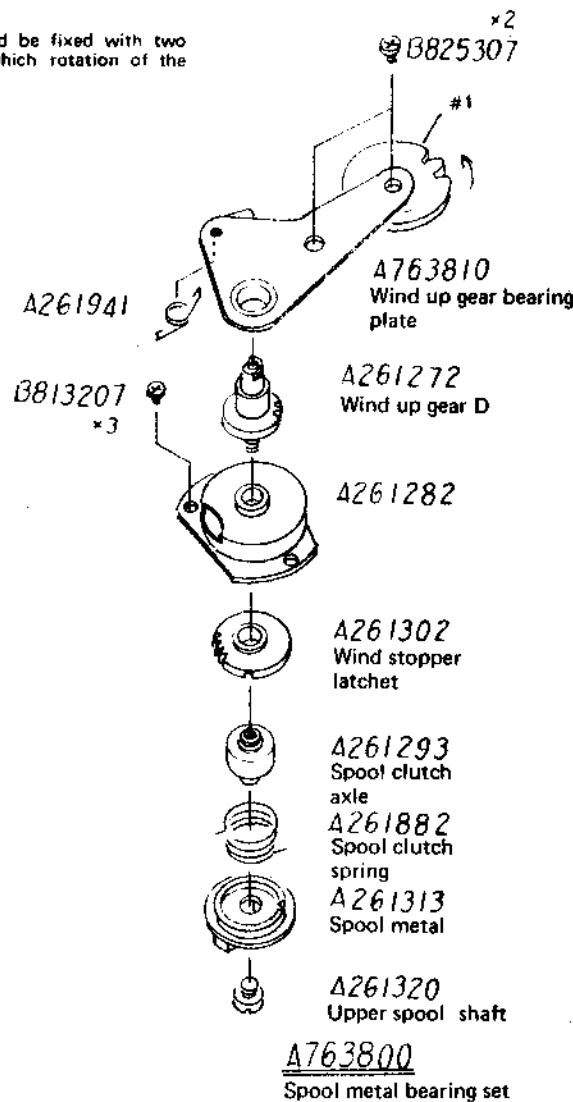
9. Unusual Noise with Winding Action: Grease has Dried Up in the Spool Clutch Axle

- 1) Noise caused by abrasion of the spool clutch axle and spool clutch spring is heard when the winding stopper lever engages.

* Apply Liqui-Moly on the spool clutch axle and spool clutch spring.
* Liqui-Moly is a molybdenum disulfide lubricant available from Lockrey Co., Ltd., U.S.A.

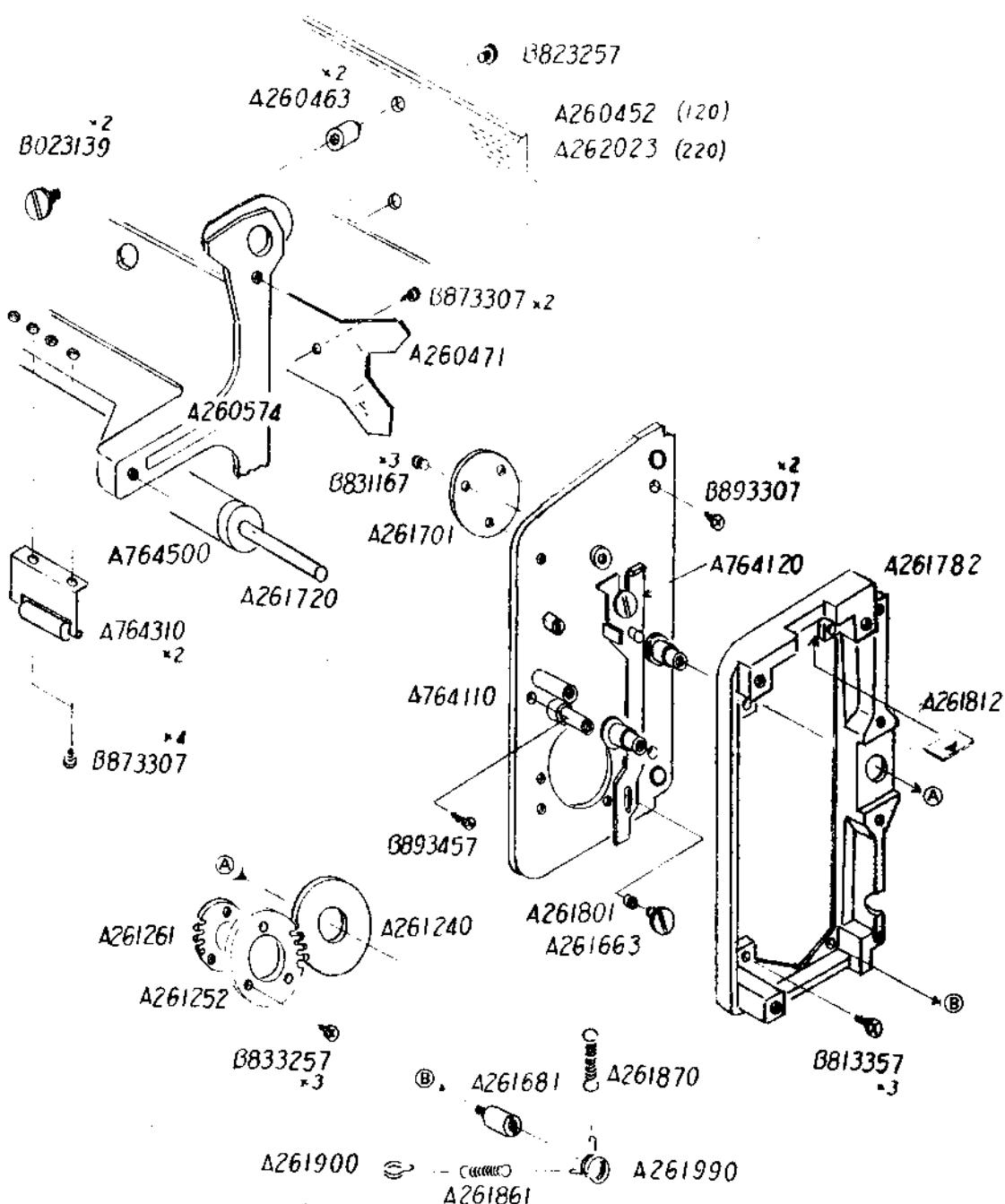
CAUTION:

The wind-up gear bearing plate should be fixed with two B825307 screws at the position in which rotation of the wind-up gear train is smooth.

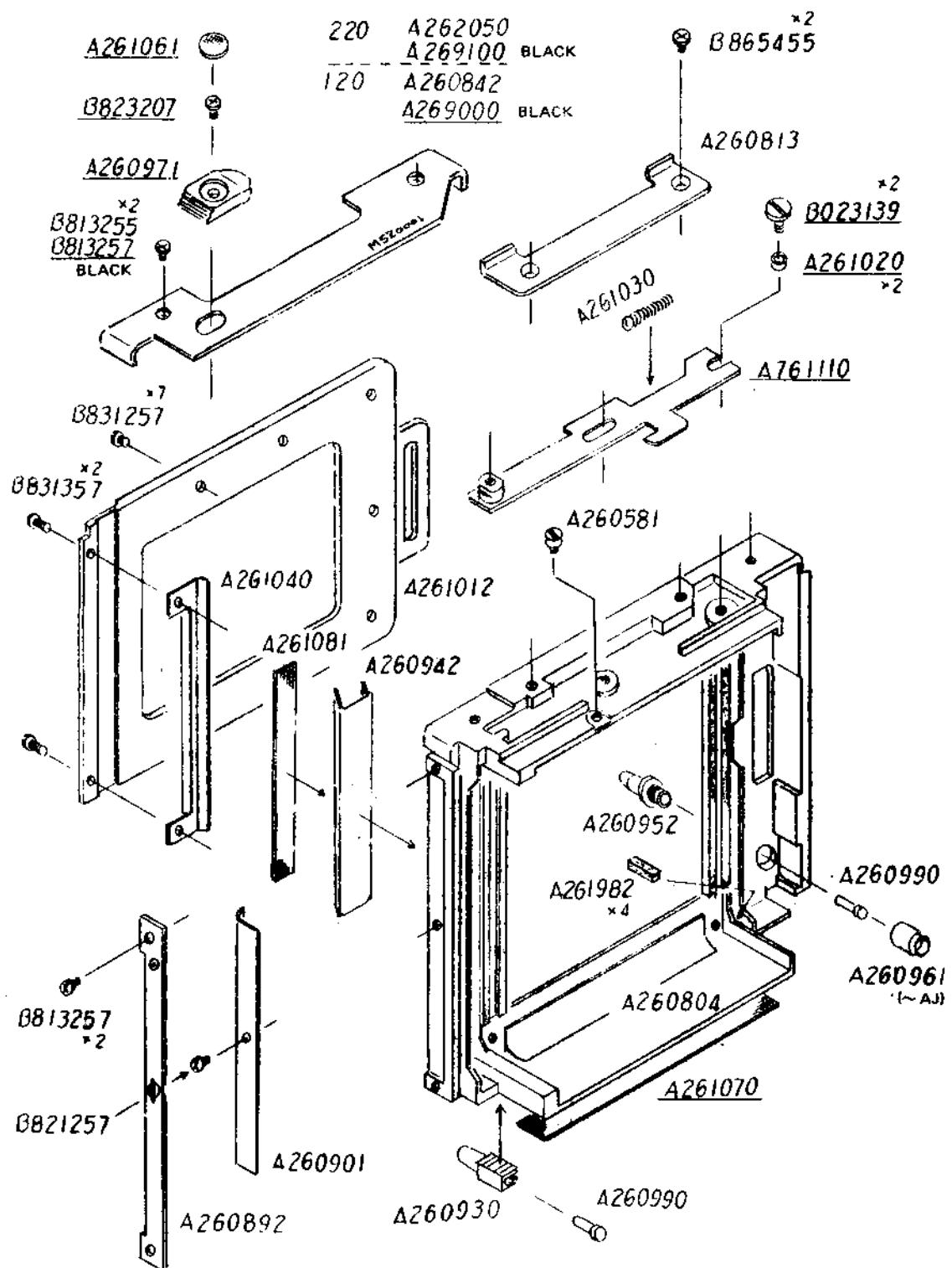


10. Others

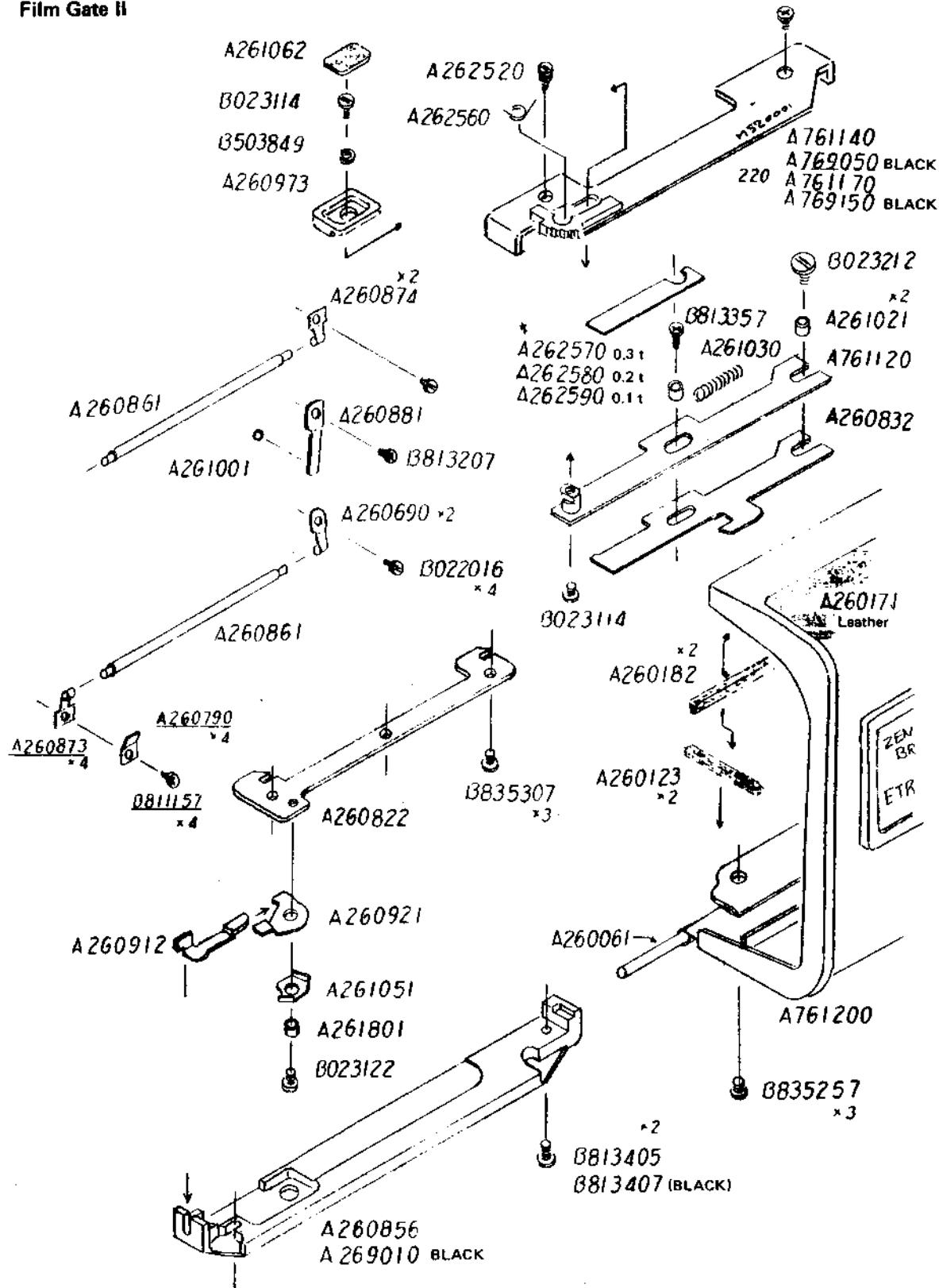
- 1) Exchange all plastic wind-up gear B's (A261252) for metallic parts.
- 2) Pressure plate (220) (A262023) is stepped on both sides.
- 3) The exchange of the pressure plate to which the pressure plate pin (A260463) is riveted also requires exchange of the pressure plate pin.
- 4) Assembly of the pressure plate with its top and bottom sides reversed will result in contact with the frame counter roller A and B (A764400 and A764500) and, therefore, it should be assembled properly.



Film Gate I



Film Gate II



11. Film Gate Set

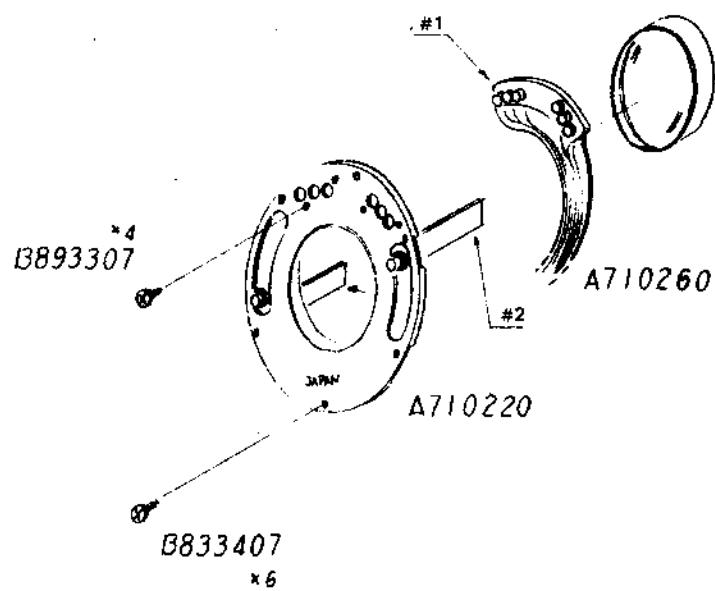
- 1) Exchanging the rear cover (A761200) for one that will double-lock (has a safety lock) means that the rear cover on page 38 will be changed to that on page 39.
- 2) When attaching the top cover (A761140) and bottom plate (A260856), attach so that they do not protrude beyond the standard attachment plane (surface) (the *-marked surface of A260804).
- 3) The top cover numbers should be unified at M52 ---, for 120 roll film, and M53 ----, for 220 roll film.
- 4) The bottom plate should be located so that F. release pin (A260990) moves lightly when it is attached.
- 5) The gate roller plates (A260874 x 2 and A260690 x 2) should be fixed in locations which will permit the two gate rollers (A260861) to rotate smoothly and thus prevent scratches to the film.

The 75mm F2.8 Zenzanon-E Lens is representative of the five lenses (40 mm, 50 mm, 75 mm, 150 mm and 250 mm) presently available for the Zenza Bronica ETR single lens reflex camera. The other lenses can be repaired in practically the same manner. Troubles occurring in the lens may actually be due to reasons on the camera body side and, therefore, it is important that the proper repairs be made in such instances. A simple method of checking the actual origin is to attach the same lens to another camera body and/or attach another lens to the original camera body and see whether the defects still occur.

(1) Shutter Blades do not Open (when the Shutter Release Button is Depressed)

Check rotation of the setting ring unit (A710220). After setting the unit, press the locking lever (A210213) on the side of the bayonet mount and then return the setting ring unit. If it feels tight or seems to catch, then it should be exchanged. Repair in the following manner:—

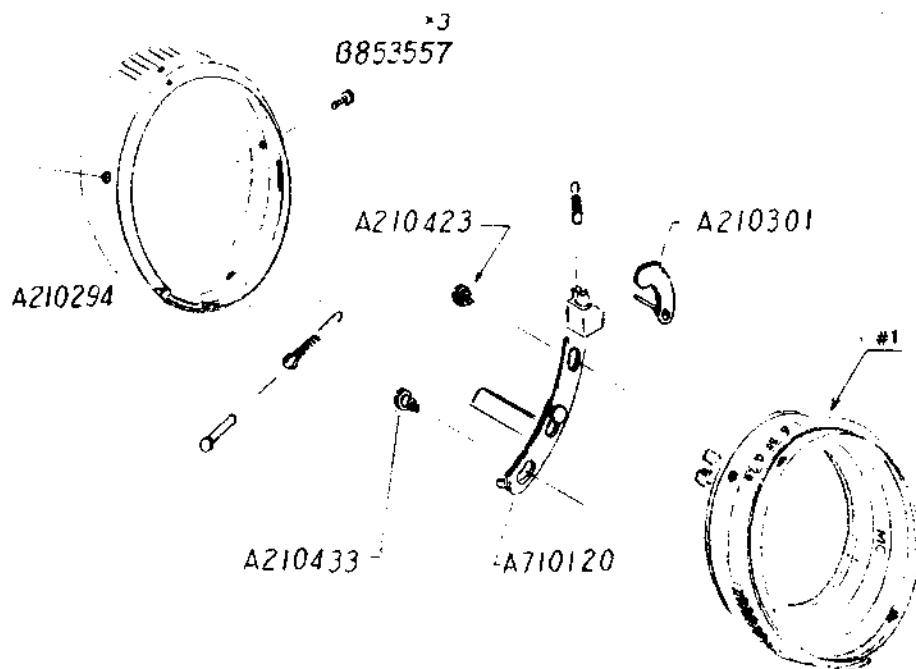
- 1) Loosen six B833407 screws.
- 2) Loosen four B893307 screws and detach the printed circuit board (#1).
- 3) Attach the printed circuit board to the replacement setting ring unit with the four B893307 screws which were detached in 2) above.
- 4) Align the lever sections (#2) of the setting ring unit to the grooves of the shutter assembly.
- 5) Repeat the setting and releasing actions and check the movement.



(2) Preset Action cannot be Confirmed (when Preset Lever is Pressed)

The shutter assembly is manually stopped down, by pressing preset lever (A210301) which, in turn, pushes preset arm set (A710120). Repair in the following manner (when the preset arm set does not move):—

- 1) Loosen three B853557 screws and detach the aperture ring block (#1).
- 2) Check movement of the preset arm set (A710120). If it does not move, then—
- 3) Loosen A210423 and A210433 screws and detach the preset arm set.
- 4) Since a change has been made in the surface painting of these three parts (in 3, above), they should all be exchanged for new replacement parts, in this case.
- 5) Assemble the aperture ring block while carefully checking alignment with the shutter actuating lever of the shutter assembly, the position of the time exposure lever and the positions of two aperture setting arms.



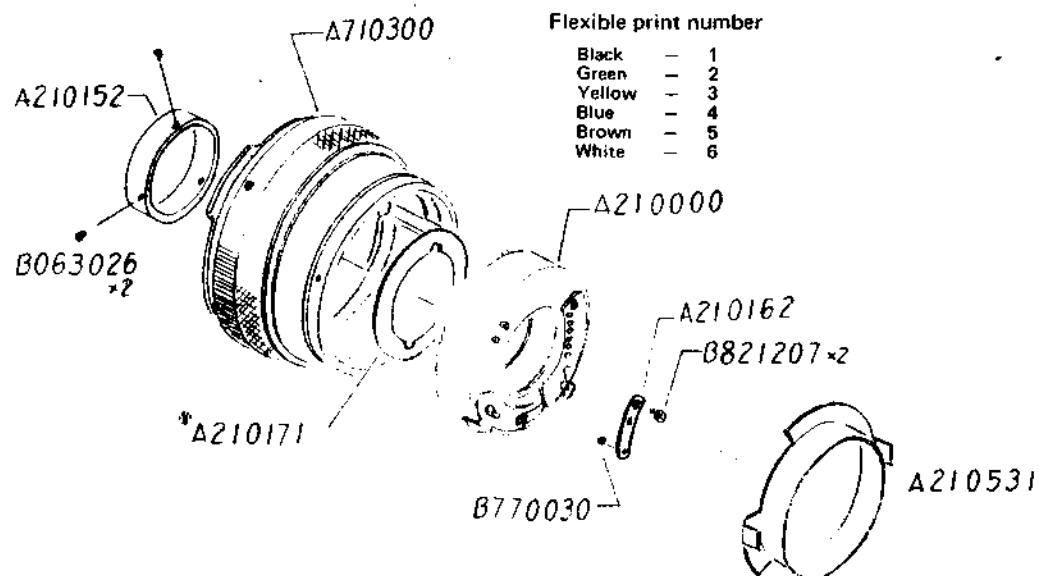
(3) Exchange of the Shutter Assembly

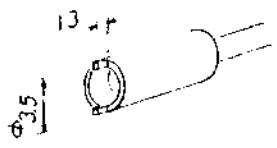
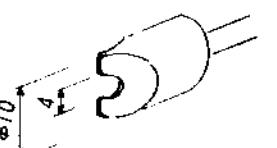
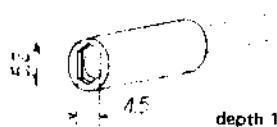
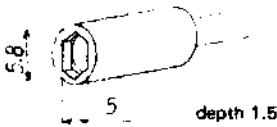
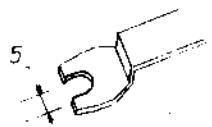
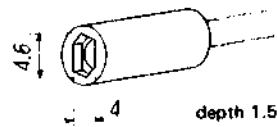
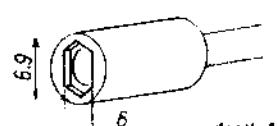
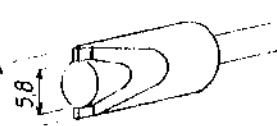
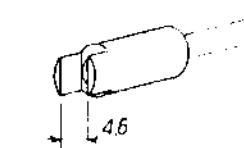
Disassemble the setting ring unit and aperture ring block, based on instructions in 1 and 2 preceding.

- 1) Detach light baffle ring (A210531) carefully so that it is not deformed. (Pull it out slowly as it is attached with bonding agent.)
- 2) Disconnect the six lead wires soldered to the printed circuit board.
- 3) Loosen two B063026 setscrews of the fixing ring (A210152) and revolve the fixing ring. The lens and shutter assembly will come out together, in this case.
- 4) Revolve the locking ring on the outside of the lens which will permit detachment of the lens.
- 5) Detach the time exposure click-plate (A210162) from the detached shutter assembly and attach it on the replacement shutter assembly.

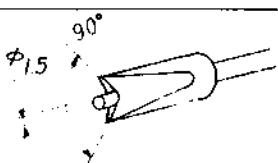
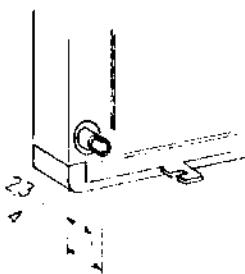
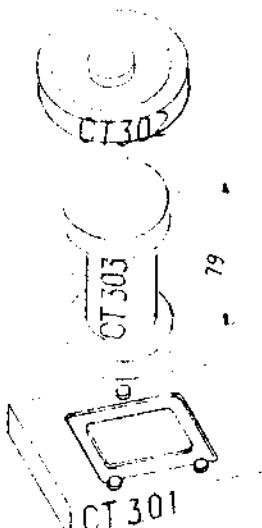
CAUTION:

- 1) Do not change the thickness of the adjustment liners (A210171) even when the shutter assembly is exchanged.
- 2) The interval between lens elements is determined by the thickness of the shutter assembly. Therefore, screw in the lens element to its end so that there is no apparent clearance between the lens element and the shutter assembly.
- 3) Lens elements are only supplied with front and rear groups as a set, with the adjustment liners also specified at the time of exchange.

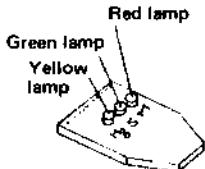
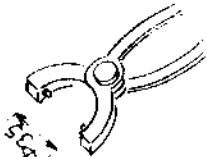
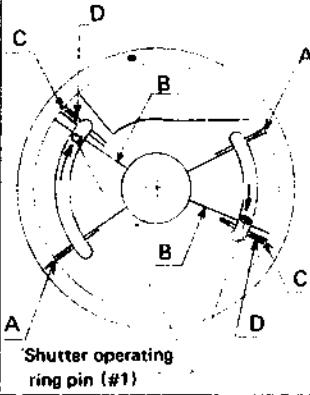


1-255670-AJ Screw driver		1-255670 for Crank catch setting screw.
1-256593-AJ Screw driver		1-256593 for Cable release socket.
1-255790-AJ Socket driver		1-255790 for Winding stopper claw spring holder. 1-230700 for Crank axle B (Speed grip).
1-250160-AJ Socket driver		1-250160 for Dark slide relay lever axle.
1-255230-AJ Wrench		1-255230 for Cam holding nut.
1-250130-AJ Socket driver		1-253561 for Bayonet pin spring holder 1-253772 for AE changeover rod guide.
1-252391-AJ Socket driver		1-750050 for Flash synchro socket (old type).
1-252394-AJ Screw driver		for Flash synchro socket (new type).
1-261550-AJ Screw driver		1-261552 for Dividing plate axle.

1-250211-AJ Socket driver		1-250211 for M switch lever axle.
1-256060-AJ Screw driver		1-256060 for Button ring nut.
1-253951-AJ Socket driver		1-253951 for Lens safety link guide.
1-251280-AJ Screw driver		1-251280 for Mirror arm setting screw.
1144-AJ Free size wrench		
1-210180-AJ-3 Wrench		for 75 mm Front lens ring nut.
1-210180-AJ-4 Wrench		for 75 mm Rear lens ring nut.
1-210482-AJ Rubber barrel		for Lens name ring.

1-260961-AJ Screw driver		1-260961 for F release cylinder B.
1-261611-CT Stroke adjusting tool		1-261600 for F release shaft A.
CT-301 -302 -303 Camera length standard		1-252227 Lens mount (Use with surface plate and dial gauge) Set dial gauge "0" with total length of 3 tools, then put camera body on the CT-301, and put CT-302 on the lens mount (1-252227) of the body, CT-303 is taken out. See dial gauge meter and adjust the length of the camera body.

1148-AJ-1 Wrench		for 250 mm
1148-AJ-2 Wrench		for 250 mm
1-252280-AJ Wrench		1-252280 for Shutter button ring. 1-254010 for Lens button ring.
1-254080-AJ Wrench		1-254080 for Lens release button.
1-253571 Wrench		1-253571 for Lens button shaft
CT-318-1 -2 -3 Back relay action testing tool	<p>(Set CT-318-1 to camera body, and insert CT-318-2 and CT-318-3 to hole A or B.) CT-318-2, 9.5 mm Winding is stop, also release button is depressed. 8.5 mm Winding is not stop, also release button is not depressed. CT-318-3, 9.2 mm Back release button is depressed, also release button is not depressed. 6.2 mm Back release button is not depressed, also release button is depressed.</p>	

1-754500-PT M switch set adjusting tool		1-754500 for M switch set M switch set is adjusted following manner. (Set to camera body with battery.) When winding is charged, the red lamp is ON, and half depressing of release button, the red lamp is OFF, next the green lamp is ON, the yellow lamp is ON during the shutter is open.
1-210150-AJ-2 Wrench		1-210150 for shutter unit fixing ring.
CT-321 Winding stroke inspecting tool	 Shutter operating ring pin (#1)	(Set CT-321 to camera body without lens) 1) When mirror is upper position, the pin (#1) situates intervals A. 2) When winding is starting, the pin is reached line B simultaneously. 3) When winding is stop, the pin situates intervals C. 4) The pin is not over run line D under any conditions.



AE FINDER E

ZENZA BRONICA IND., INC.

Use of the VOM (Volt-Ohm-Milliammeter) Tester

- (1) In general, the tester is used for four types of measurements of (a) DC current, (b) AC voltage, (c) DC voltage and (d) resistances.
- (2) Measurements of (c) DC voltage and (d) resistance are undertaken in the repair manual.
- (3) When measuring (c) DC voltage and (d) resistances, as indicated in (2), the reading must always be made between two points.
- (4) One of the points (base) must always be P-9 (GND) when measuring DC voltage or, in other words, measurements are based on the ground (earth) point. Furthermore, the black-colored minus (-) test lead must always be used on the grounding terminal, in this case.
- (5) In the illustration of the tester range, measurements of DC voltage must always be made within the DCV range and measurements of resistance within the ohm (Ω) range.
- (6) The numerals 250, 50, 10, etc., in the DCV range, show the maximum reading that is possible at that setting. When checking the AE circuit of the ETR camera, however, only the three settings 10, 2.5 and 0.5 are used.
- (7) The resistance settings shown as $\times 100$, $\times 1K$, etc., indicate the multiplications that must be made on the indicated reading and should be read as "times one hundred", etc. In other words, the reading must be multiplied by 100 which means that a reading of 10, when set to the $\times 100$ range, will be 1,000 ohms which is equivalent to 1 kilohm. Or, in other words, the reading will be 1, in the same case, if the tester were to be set to the $\times 1K$ range.
- (8) Before making the resistance test, always be sure to calibrate the tester's circuit or, in other words, touch the two test prods together and adjust the knob (with the Ω indication) to get a zero reading.

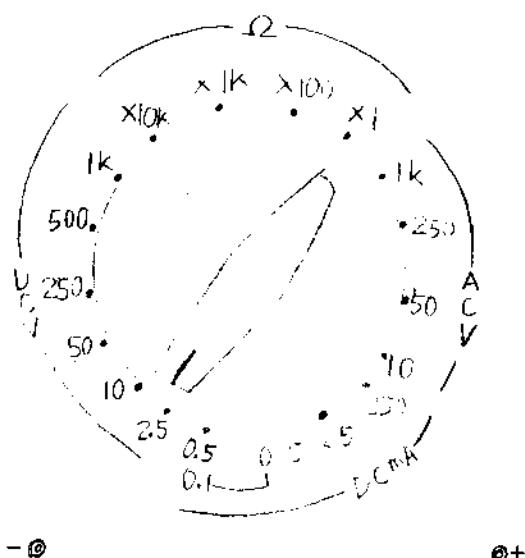
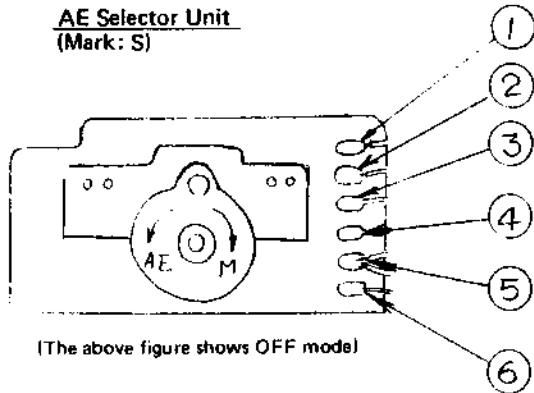


Fig.1

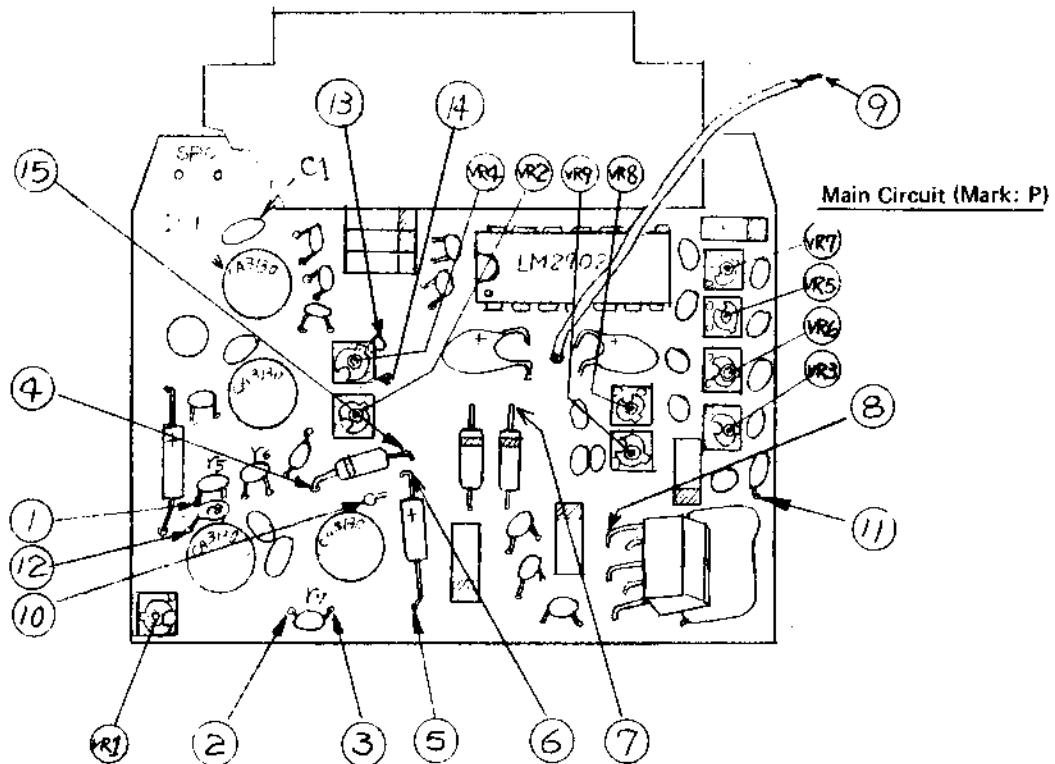
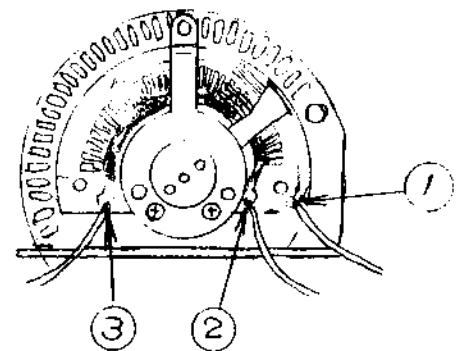
CAUTION

Extra care is required on handling of Main Circuit (A222040) such as solder iron and working bench should be properly grounded.

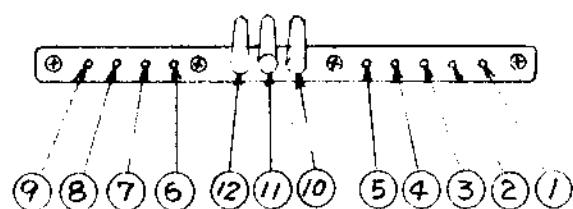
AE Selector Unit
(Mark: S)



ASA Base Plate (Mark: A)



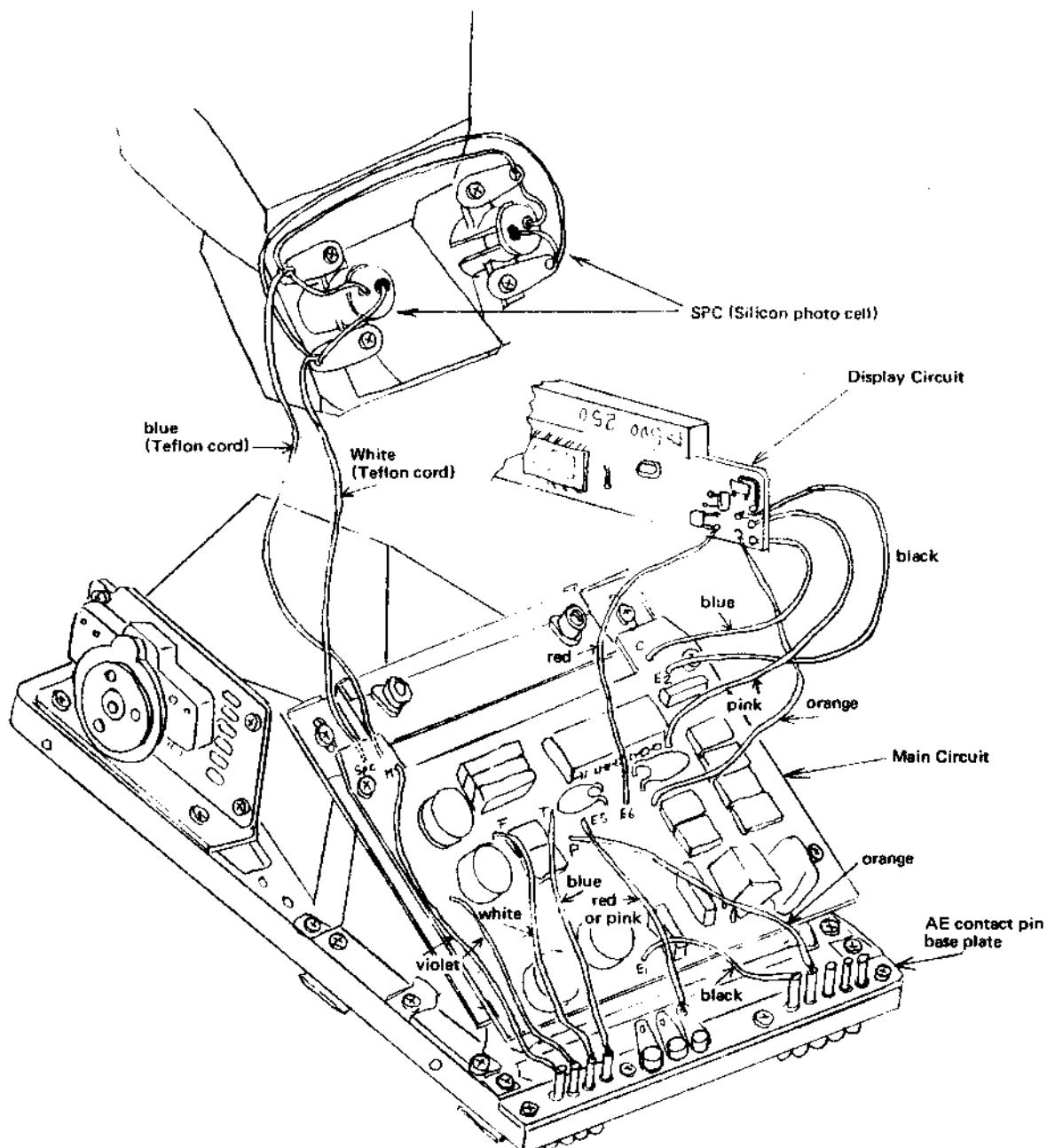
AE Contact Pin Base Plate
(Mark: C)



Note: (P-8) represents point 8 of Main Circuit (P), and so is the same manner (C-5) represents point 5 of AE contact pin base plate (C).

Fig-1

Wiring diagram of AE contact pin Base plate, Display Circuit & Silicon photo all.



Display Circuit (Mark: H)

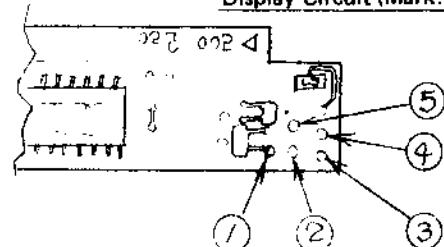


Fig-2

Wiring diagram of AE selector unit & ASA dial

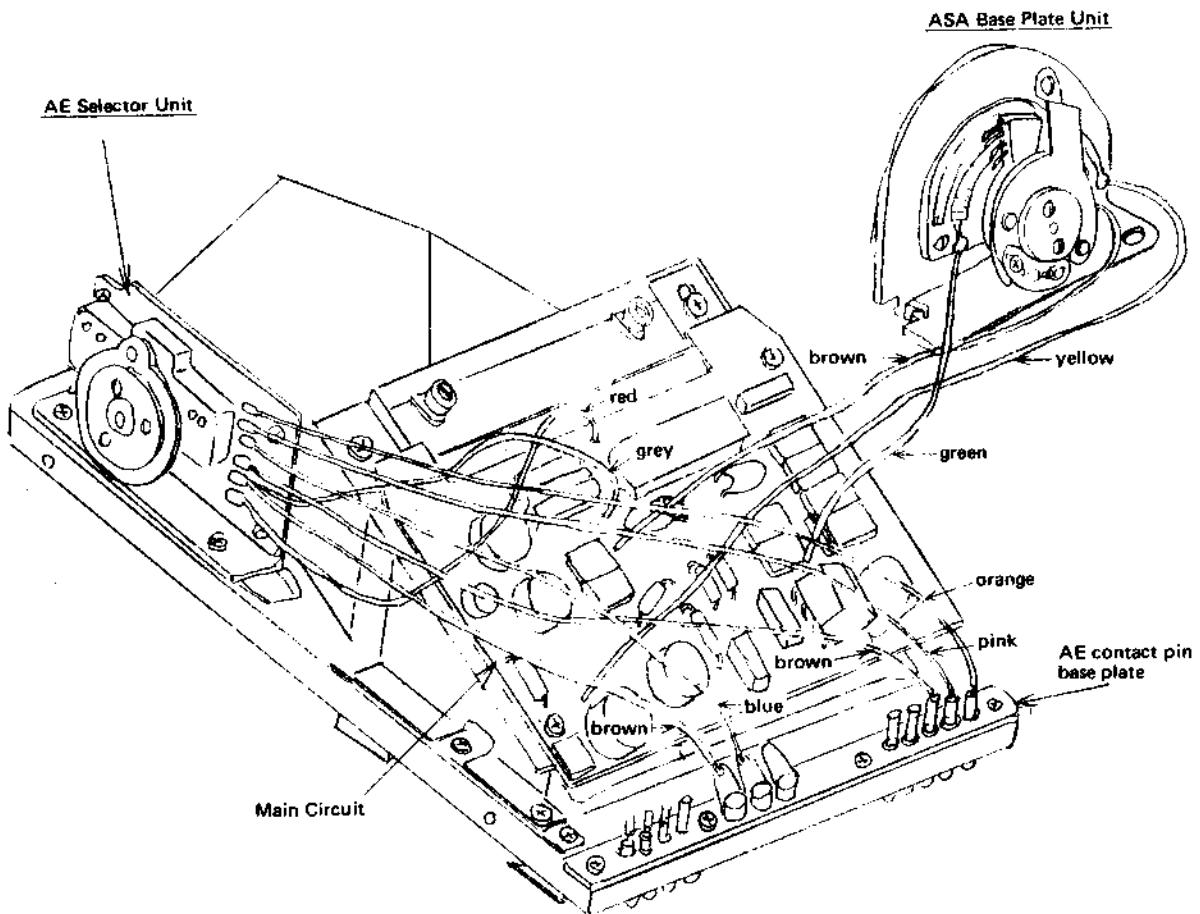
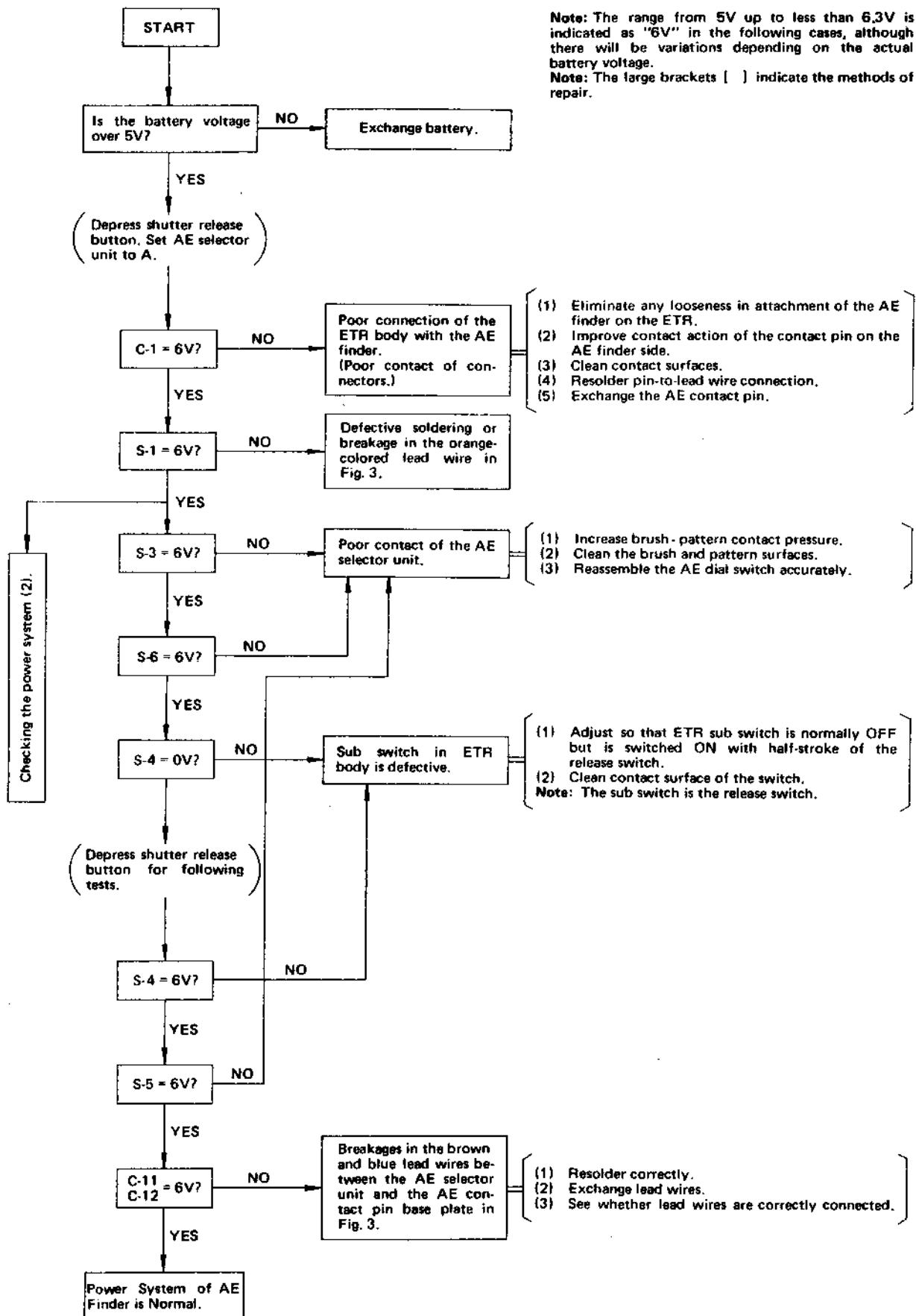
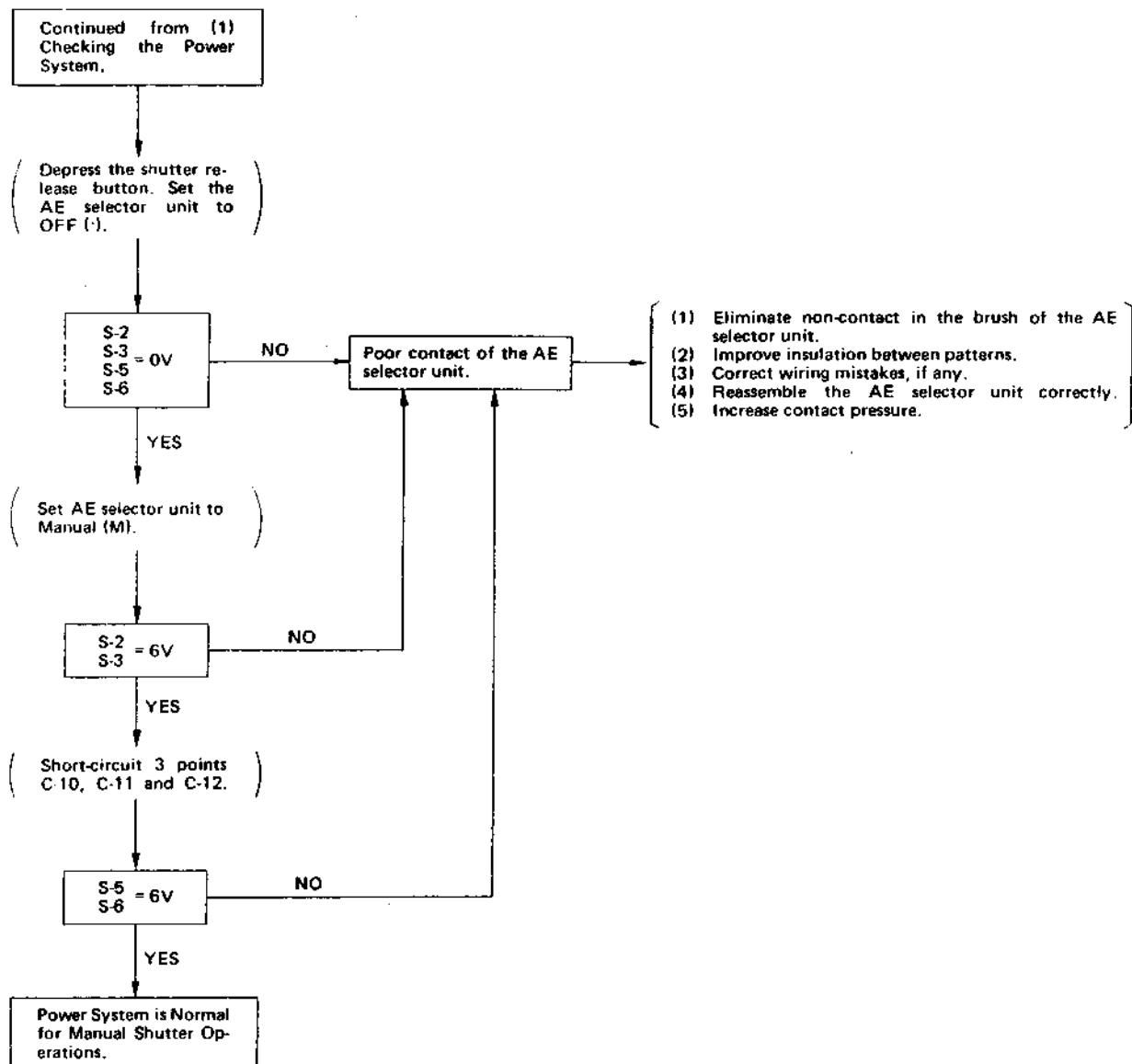


Fig-3

(1) Checking the Power System



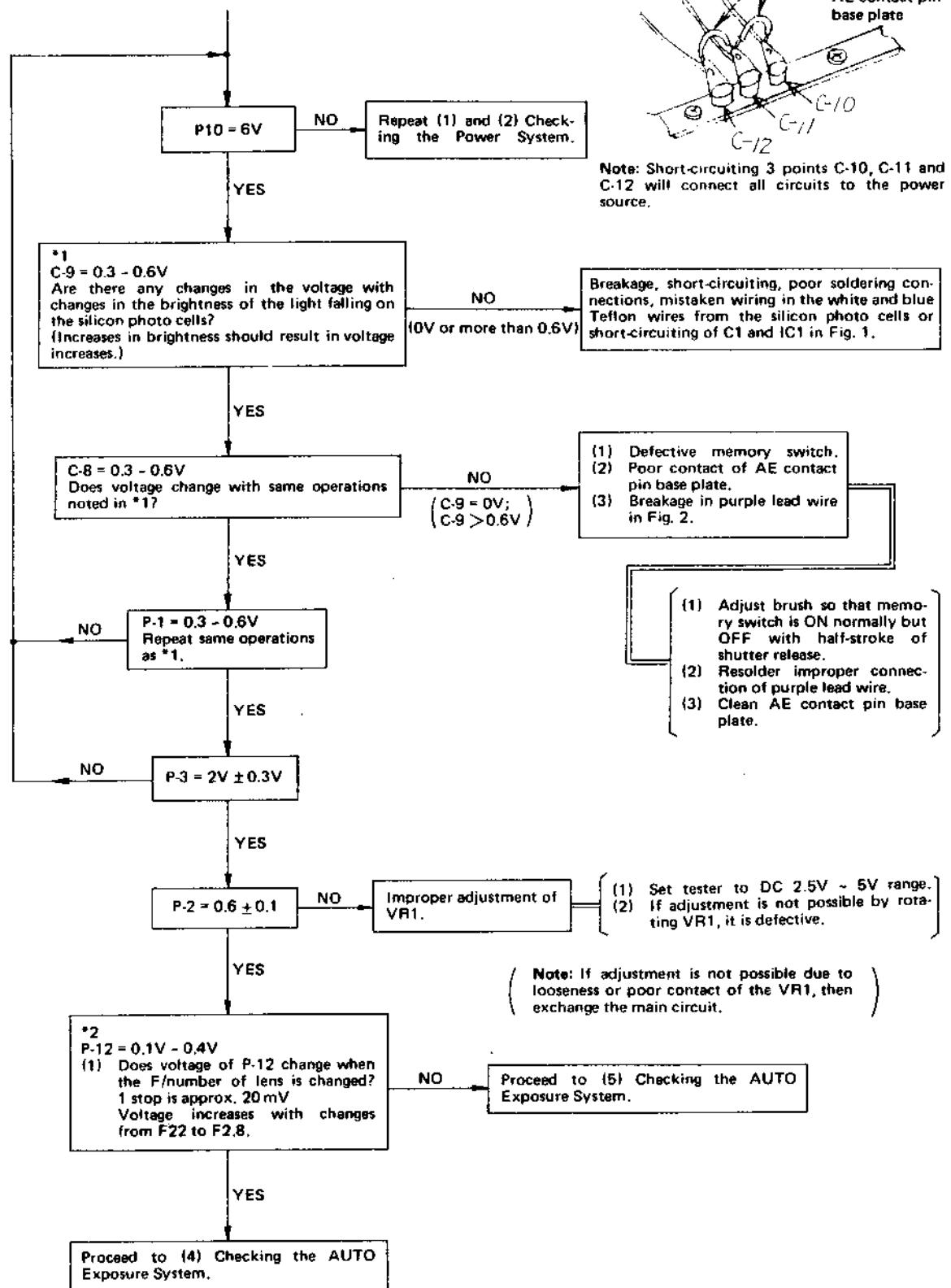
(2) Checking the Power System



(3) Checking the AUTO Exposure System

Set the AE selector unit to AE. Manipulate the winding crank on the body. Short-circuit 3 points C-10, C-11 and C-12 on the AE contact pin base plate.

Checking the Logarithmic Compression Amplifier

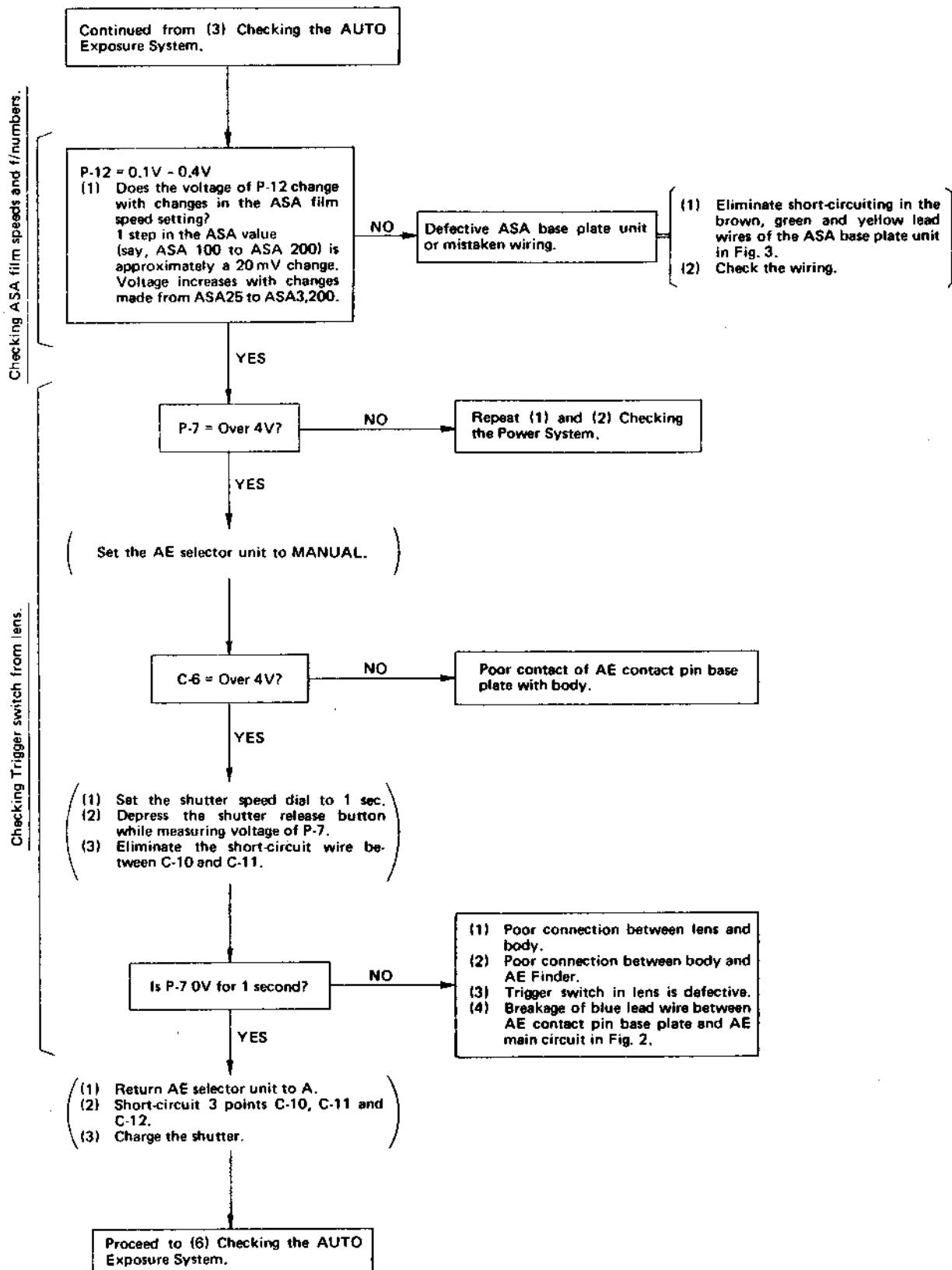


Checking the Memory Circuit

Checking the Operational Amplifier

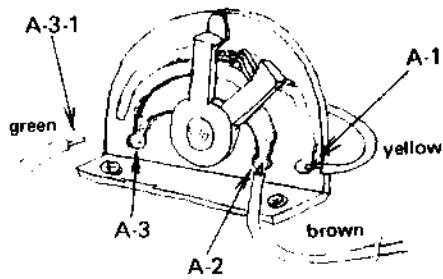
Checking ASA Film Speeds and F/numbers.

(4) Checking the AUTO Exposure System



(5) Checking the AUTO Exposure System

(Use the soldering iron and disconnect the green lead wire at A-3, on the ASA base plate unit, in Fig. 1.)



Checking the ASA dial.

Continued from (3) Checking AUTO Exposure System

Is the resistance between A-3 and A-2 on the ASA base plate unit, in the right drawing, 1.4 kilohm?

NO → ASA dial circuit board is defective.

(1) Exchange the ASA dial circuit board.

YES

Does the resistance between A-1 and A-3, in the right drawing, change in the range 0 to 1.4 kilohm when the ASA film speed is changed?

NO → ASA Dial brush is defective.

(1) Increase contact pressure of brush.
(2) Clean the pattern on the ceramic base, as well as the brush.
(3) Reassemble the ASA base plate unit correctly.

Note: Auto-exposure action will not be possible if the brush and pattern are not in contact even at one ASA film speed setting.

YES

*1 Does the resistance between P-13 and P-9 on the AE main circuit change in the range 200 ohms to 1.4 kilohm, when the F-number is changed?
(F2.8 = 1.4 kilohm; F22 = 200 ohms.)

NO →

- (1) Poor connection of the AE contact pin base plate.
- (2) Poor contact of lens connector.
- (3) Breakage of the white lead wire in Fig. 2.
- (4) Breakage of the black lead wire in Fig. 2.
- (5) Defective lens.

(1) Eliminate looseness in the AE contact pin base plate and lens connector, by reattaching correctly.
(2) Clean contacts of the contact pin base plate and connector.
(3) Exchange the lens.

YES

*1 Does resistance between P-9 and P-14 change in the range 3.6 kilohms to 200 ohms, when the F-number is changed?
(1 step in the F-number is 200 ohms.)

NO → Defective VR4.

Exchange the AE main circuit.

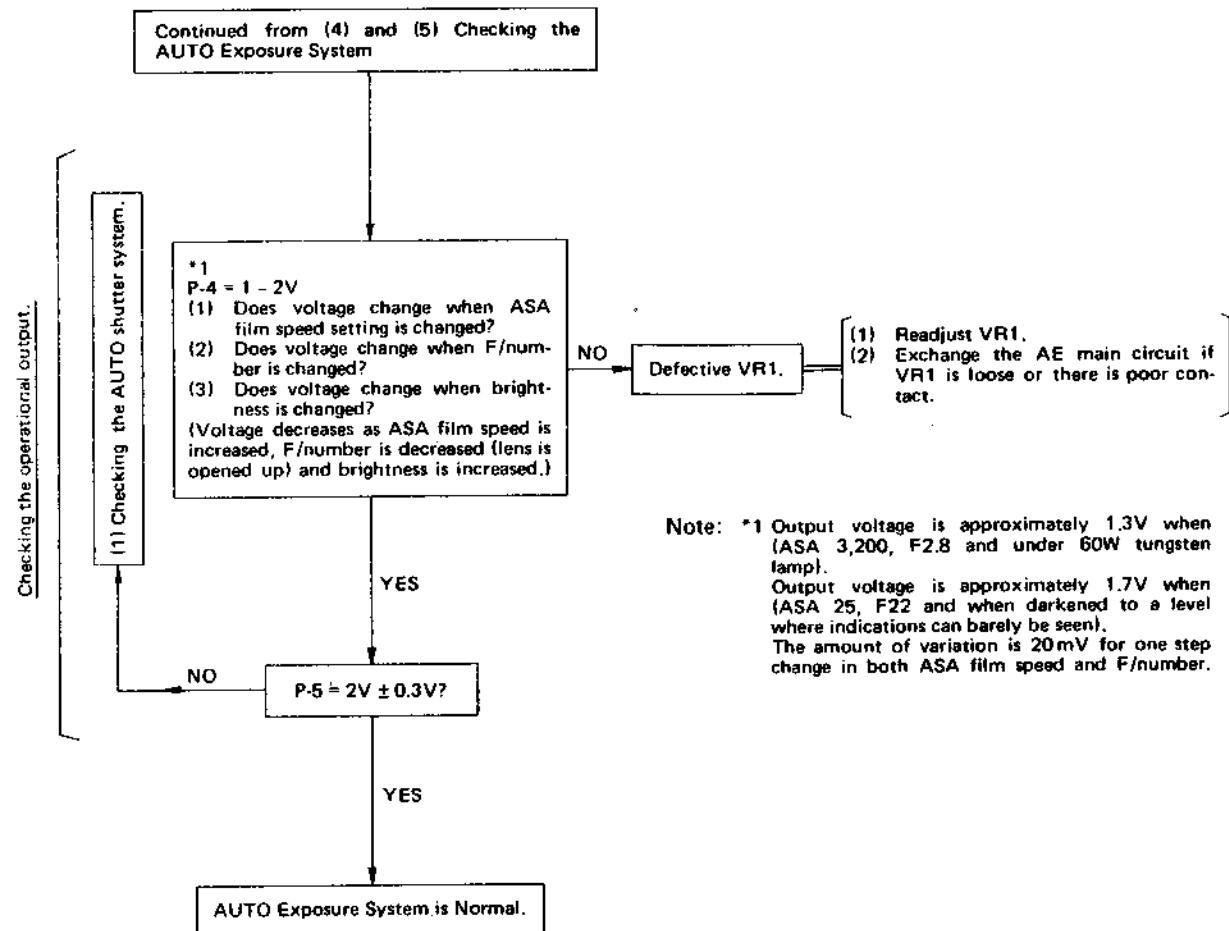
Check & adjust ASA film speeds & f/numbers.

Proceed to (6) Checking the AUTO Exposure System.

Note: Changes in the resistance reading in approximately 200 ohm steps will be satisfactory within the indicated range, when the operations noted in *1 are undertaken.
It will not be necessary to take readings for every step.

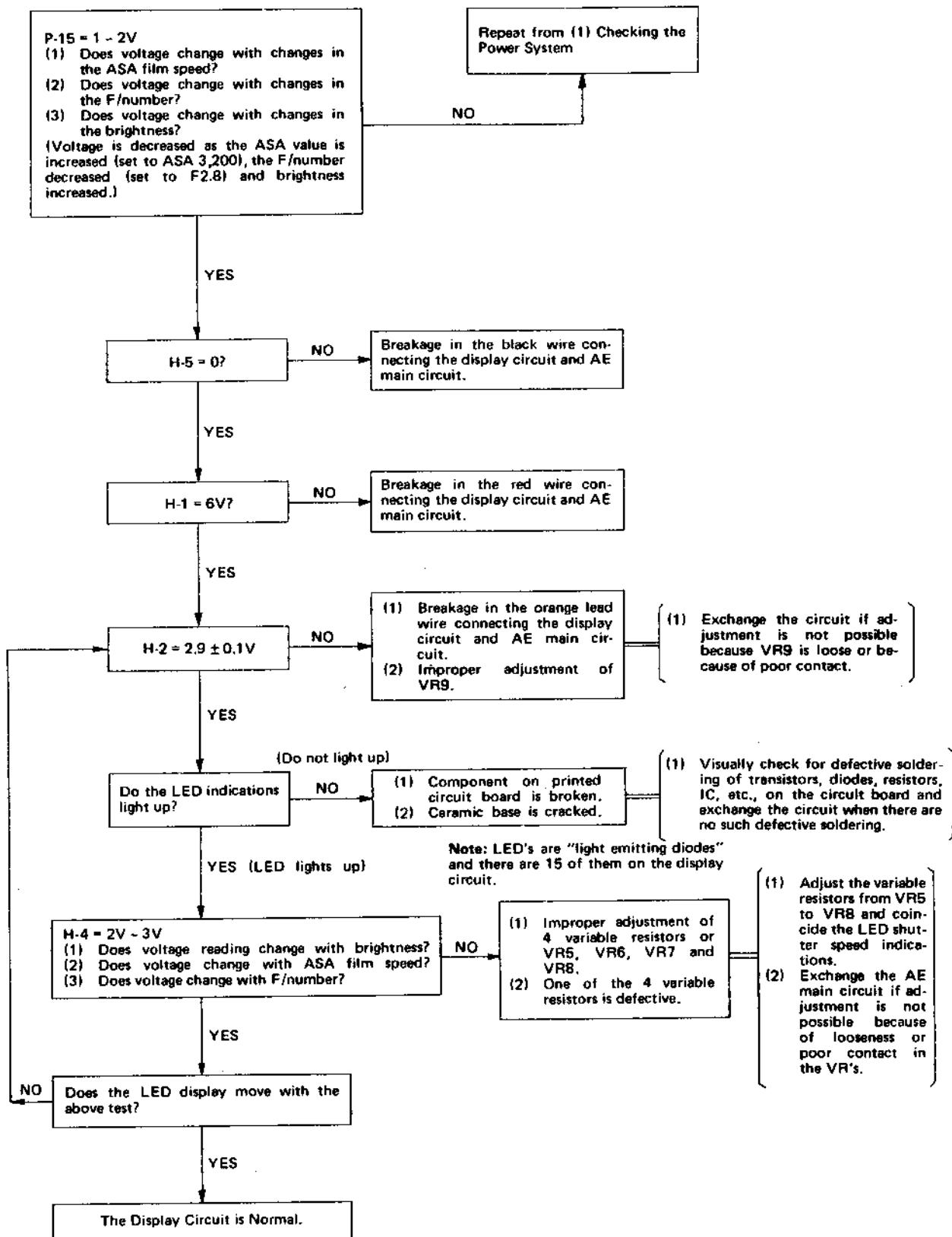
Note: (Resolder the green lead wire A-3-1 to the ASA base plate unit at A-3, upon completing the measurements.)

(6) Checking the AUTO Exposure System



(7) Checking the Display System

Note: C-10, C-11 and C-12 should be short-circuited and the AE selector unit should be set to A.



Adjustment of the Exposure at the Film Plane

In addition to the AE Finder and ETR camera body, it will also be necessary to use the 75 mm Zenanon-E lens, a VR adjusting driver, an EE Camera Tester (Model ST-70B1) or equivalent and either battery or voltage regulator.

Attach the AE Finder to the ETR body, as well as lens to the body, insert battery or connect the voltage regulator, etc., and adjust the exposure at the film plane, in the following manner:—

- (1) Set conditions to ASA 100, LV 11 and F8.
Rotate VR4 and adjust to get exposure tolerance within $\pm 0.05\text{EV}$.
Clockwise rotation EV minus (-) direction.
Counter-clockwise rotation EV plus (+) direction.
- (2) Set conditions to ASA 100, LV 15 and F11 (1/250 sec.).
Check whether exposure is within $\pm 0.3\text{ EV}$.
- (3) Set conditions to ASA 100, LV 7 and F8 (1/2 sec.).
Check whether exposure is within $\pm 0.3\text{ EV}$.
- (4) Set conditions to ASA 3,200 LV 7 and F8 (1/60 sec.).
Confirm whether exposure is within $\pm 0.5\text{ EV}$.

NOTE:

If adjustments are not possible to the limits specified for the conditions noted for (2) and (3), after adjusting to zero EV (0 EV) under conditions specified for (1), then adjust by revolving VR2. However, in this case, alternate adjustments under conditions specified for (1) and (2). If, in the same manner, adjustments are not possible to the limit specified for the condition noted in (4), adjust by revolving VR3. If (1) is 0 EV and (4) is a +EV, in this case, revolve VR3 counter-clockwise.

If (1) is 0 EV and (4) is a -EV, revolve VR3 clockwise.

Adjustment of the LED Display Indications

The following adjustments must be made after completing adjustment of the exposure at the film plane, as otherwise the display indications may not be correct.

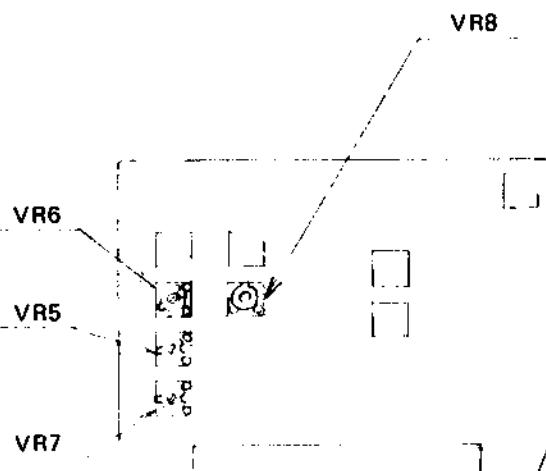
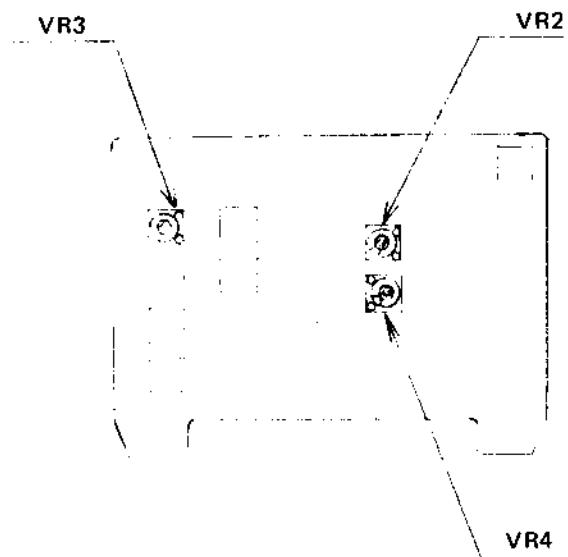
In addition to the AE Finder on the ETR body, adjustments will also require the 75 mm Zenanon-E lens, a VR adjusting driver, an EE Camera Tester (Model ST-70B1) and either battery or voltage regulator, in the same manner as for the previous adjustment.

- (1) Set conditions to ASA 100, LV 7 and F8.
Revolve VR6 and coincide the LED shutter speed indication to "2" when the display button is depressed.
- (2) Set conditions to ASA 100, LV 11 and F8.
Revolve VR7 and coincide the LED indication to "30".
- (3) Set conditions to ASA 100, LV 15 and F8.
Confirm that the LED indication is "500", when the display button is depressed.

- NOTE:**
- Should "250" or the over-exposure (►) mark appear in the case of (3), after the adjustments for (2) have been made as above, then revolve VR8 and adjust so that the LED indications for (2) and (3) are "30" and "500" respectively.
- (4) Set conditions to ASA 100, LV 4 and F8 confirm that the LED indications is "45".
 - (5) Set conditions to ASA 3,200, LV 4 and F8 and confirm that "8" is displayed.
 - (6) Finally, confirm that the LED indication is "8" when conditions are ASA 100, LV 9 and F8 and "4" when conditions are ASA 50, LV 9 and F8.

NOTE:

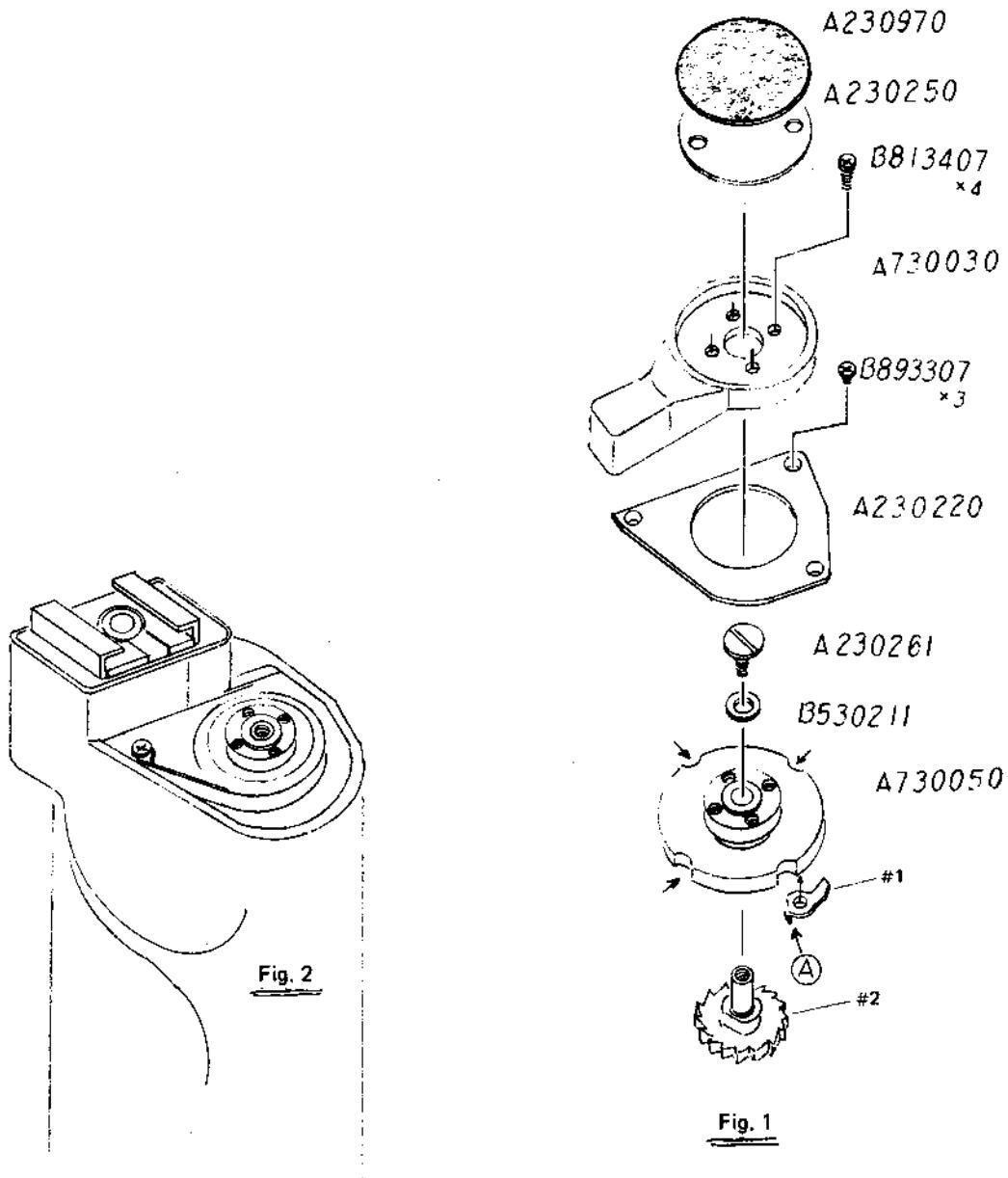
If the above LED indications do not appear when the display button is depressed, then revolve VR5 for making the appropriate adjustments.



1. Winding is not Possible

Strip off the winding lever cover leatherette (A230970) and winding lever cover (A230250) and tighten the exposed fixing screw (A230261, which is a left hand screw). (When tightening the fixing screw, hold the winding connector which couples with the film winding crank on the camera body.) If winding is possible with the winding lever (A730030), then undertake the following repair:—

- 1) Take off the winding lever by loosening four B813407 screws.
- 2) Loosen the three B893307 screws and detach the speed grip top plate (A230220).
- 3) Since the winding claw (#1) of the winding wheel (A730050) is riding on the wind-stopper ratchet (#2), in this case, loosen the fixing screw (A230261) and then press on the part indicated as A, in the drawing, so that the winding claw (#1) catches the wind-stopper ratchet teeth. (This operation should be undertaken without detaching the winding wheel, or in the condition shown in Fig. 2.)
- 4) Apply Loc-Tite to the fixing screw (A230261) and screw it in securely.
- 5) If the winding wheel is loose in the vertical direction, adjust with washers (B530211).



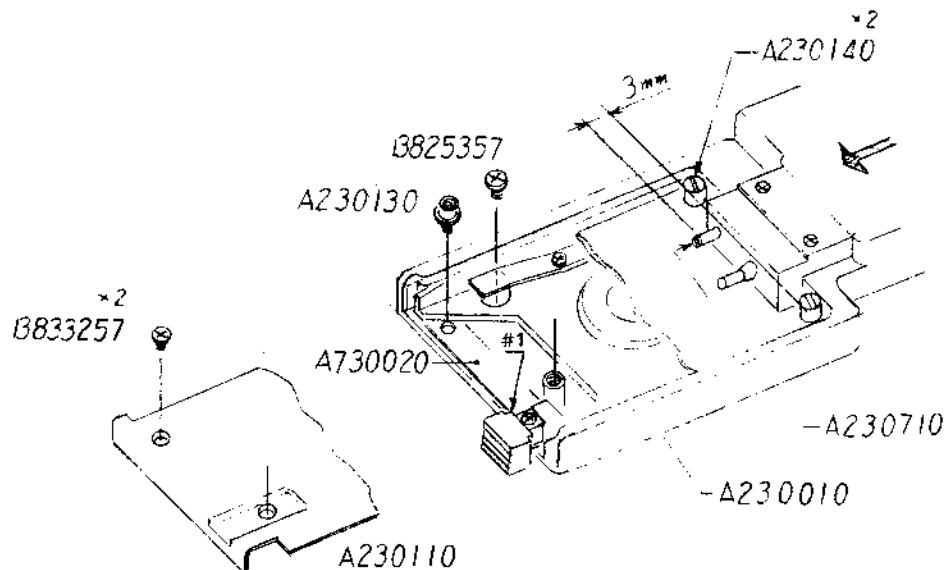
2. Release Action is not Possible

Check in the following manner:

- 1) See whether the release pin (A230710) extends 3 mm more than the upper stopper pin (A230140). (If extension is insufficient, take off the bottom plate (A230790), loosen the release pin fixing screw (B813227) and then screw in release pin B(A230720) sufficiently to extend the release pin (A230710) the required amount. See page 4.)
- 2) Attach the Speed Grip to the camera body, without locking it. Next, push the Speed Grip towards the camera body or in the arrow-indicated direction in the drawing. If release action is possible, in this case, the stopper plate is loose with the result that the Speed Grip is away from the camera body and the release stroke is not long enough.

Repair as follows:-

- 1) Loosen two B833257 screws and two stopper pins (A230140) and take off the base plate (A230110). The stopper (#1) should be pushed down, when detaching the base plate.
- 2) Exchange the safety stop (A230100, #1) if its edge is rounded. Then retighten B825357 and A230130 screws.



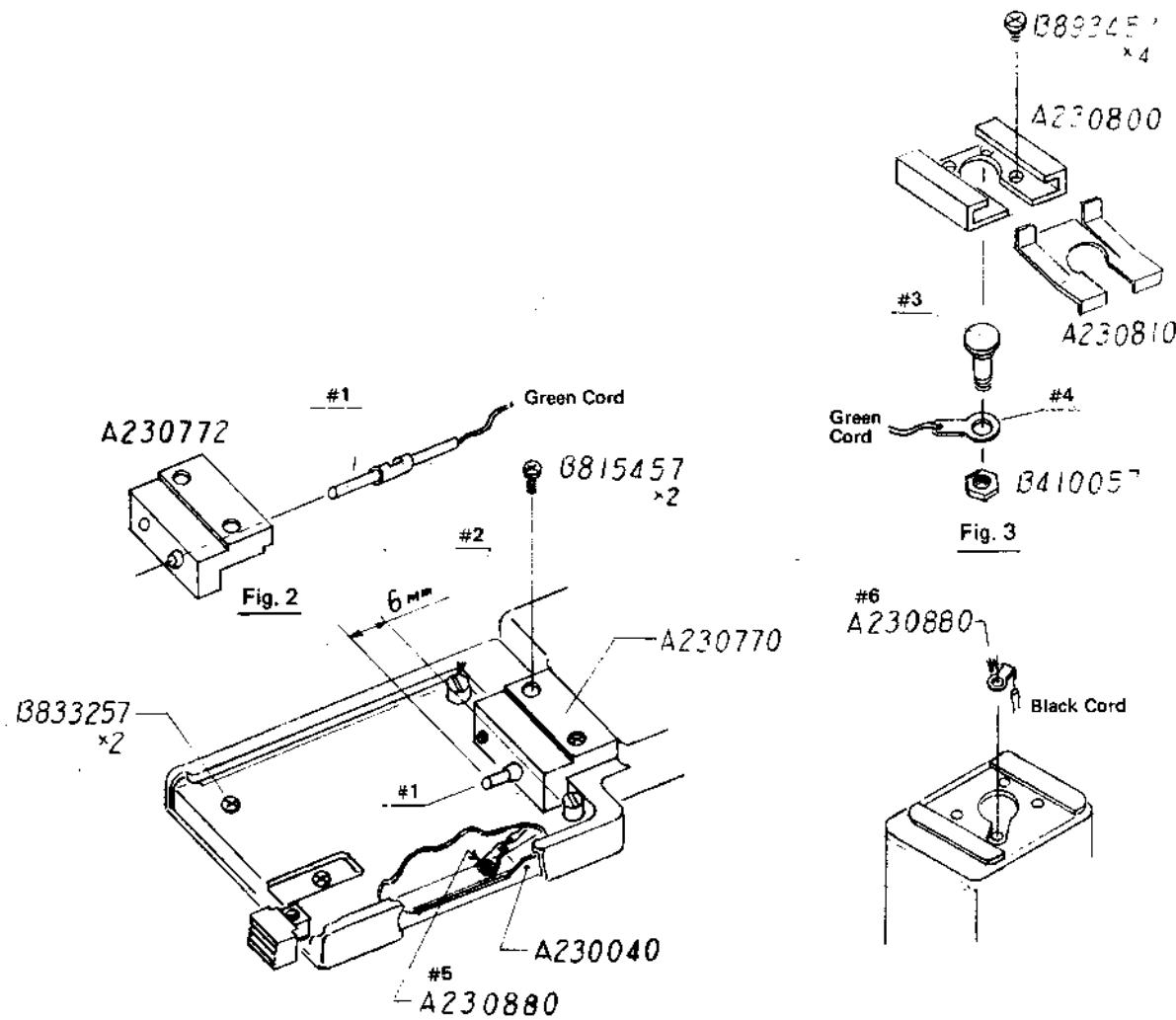
3. Flash Sync is not Possible

1) The synch connector pin (#1) is not extended up to 6 mm from the stopper pin (#2) and, therefore, is not in contact with the camera body.

Repair as follows:—

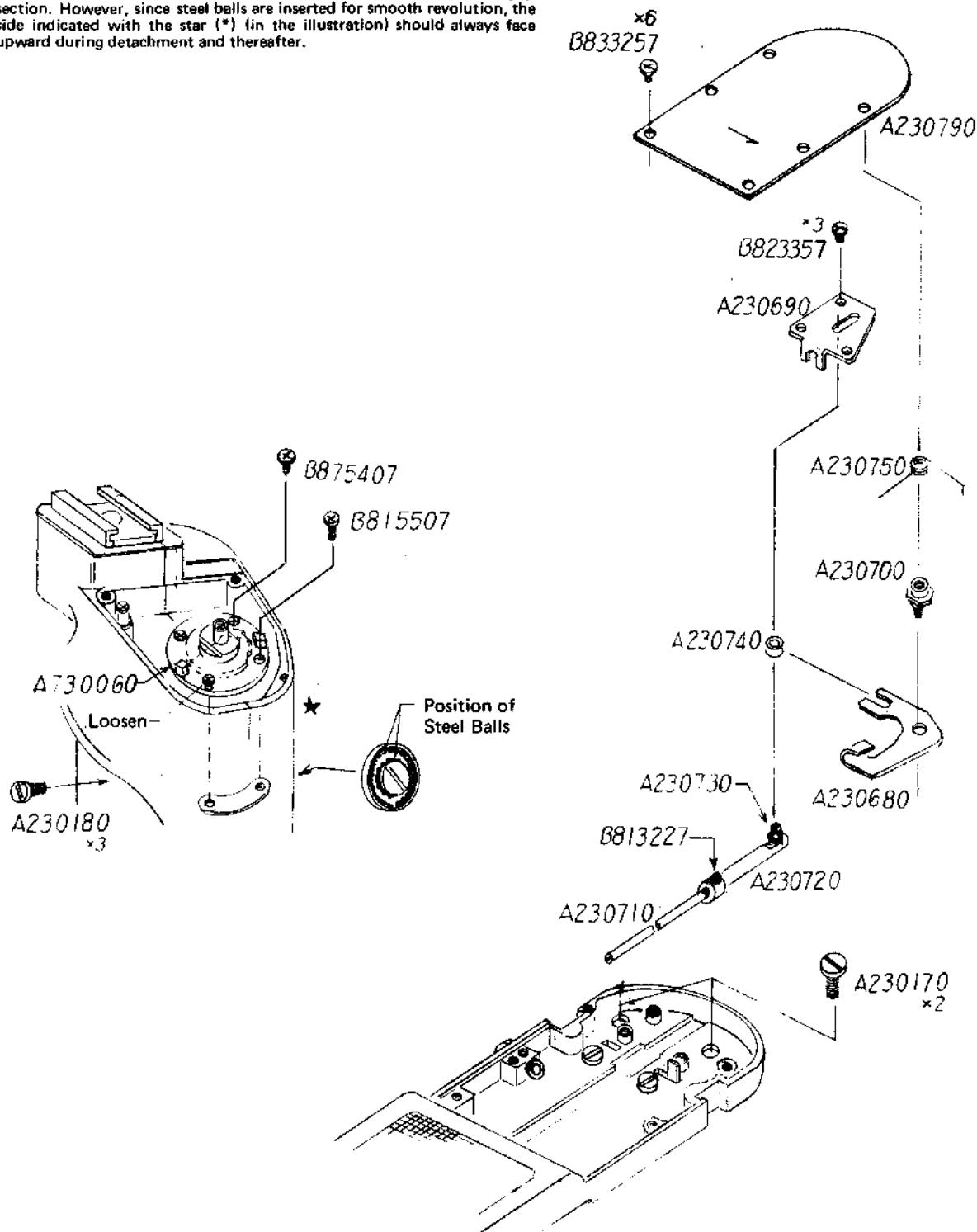
The connector pin (#1) is insert-molded in the new contact base (A230772) and, therefore, cannot slip out.

- a) Loosen two B815457 screws and detach the contact base.
 - b) Disconnect the green-colored wire which is connected to the old connector pin (#1) and connect it to the new contact base, when making the exchange.
- 2) If continuity does not exist between the connector pin (#1) and the accessory shoe contact pin (#3), when tested, then —
- a) Loosen two B815457 screws of the contact base and check connection of the connector pin (#1) and the green-colored lead wire. If disconnected, re-solder properly.
 - b) Pull out the accessory shoe base plate (A230810), loosen four B893457 screws and take off the accessory shoe mount (A230800). Pull up the contact pin (#3) slightly and check connection of the contact ring (#4) and the green-colored lead wire. If disconnected, re-solder. If the nut (B410057) is loose, the contact pin (#3) and contact ring (#4) will not contact and, therefore, the nut should be tightened strongly, too.
- 3) When continuity does not exist between the accessory shoe mount (A230800) and the pressure plate (A230040), then —
- a) Loosen two B833257 screws and two stopper pins (#2), take off base plate (A230110) and check connection of #5 and the black-colored wire. If connected, re-solder properly.
 - b) Next, detach the accessory shoe mount and check connection of #6 and the black-colored lead wire. Re-solder if disconnected.



4. Disassembling the Grip Section

- 1) Unscrew six B833257 screws and detach the bottom plate (A230790).
- 2) Unscrew three B823357 screws and detach the release pin guide (A230690).
- 3) Detach spring A230750, take out crank B shaft (A230700) and then take out the crank B (A230680).
- 4) Unscrew two A230170 screws.
- 5) Detach parts up to the winding wheel (A730050), as per instructions on page 1.
- 6) Of the four setscrews fixing the winding shaft holder base (A730060), unscrew two and loosen one.
- 7) Unscrewing the three A230180 screws will permit detachment of the grip section. However, since steel balls are inserted for smooth revolution, the side indicated with the star (*) (in the illustration) should always face upward during detachment and thereafter.





PARTS LISTS
&
REPAIR MANUALS

ZENZA BRONICA IND., INC.

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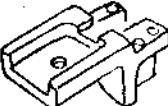
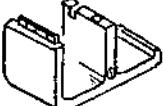
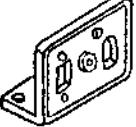
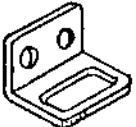
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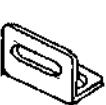
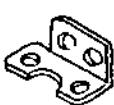
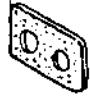
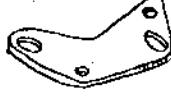
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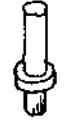
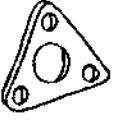
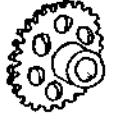
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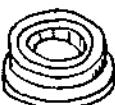
ETR / MOTOR DRIVE

Parts List & Repair Manual

Parts No.	Name	Shape	Pcs per Unit	Page	Ass'y No.	Price	Remarks
部品番号	名 称	形 状	個 数	頁	組立番号	単 価	備 考
I-231011	Main M.D. M.D 本体		1				
1021	Battery box バッテリィボックス		1				
1031	Gript (left) グリップ(左)		1				
1041	Grip (right) グリップ(右)		1				
1060	Switch mounting plate スイッチ取付板		1				
1081	Switch nameplate スイッチ銘板		1				
1090	Strap metal ストラップ金具		2				
1100	Battery box fix plate バッテリィボックス固定板		2				
1152	Face plate 化粧板		1				
1161	Stopper ストッパー		1				
1171	Locking shaft 締付軸		1				

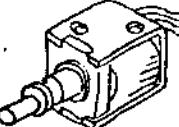
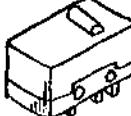
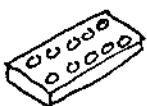
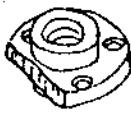
Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-231181	Battery box cover fixing screw 電池蓋止ネジ		1				
1200	Battery box cover バッテリーボックス蓋		1				
1210	Locking lever 締付レバー		1				
1271	Release rod stopper リリース棒受		1				
1280	Release roller guide リリースコロガイド		1				
1300	Damper plate 緩衝板		1				
1310	Damper member 緩衝体		1				
1320	Damper rubber 緩衝ゴム		1				
1330	Release rod リリース棒		1				
1340	Release rear rod リリース後棒		1				
1390	R. button base plate Rボタン地板		1				

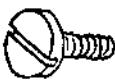
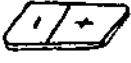
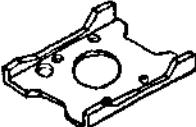
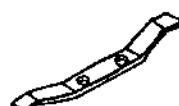
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I-231420	R button ring Rボタンリング		1				
I430	R. button ring stopper ボタンリング止		1				
I440	Release button Rボタン		1				
I450	R. button axis A Rボタン軸A		1				
I460	R. button axis B Rボタン軸B		1				
I470	Internal base plate 内地板		1				
I500	G2 base plate G2 地板		1				
I510	G1 gear G1 ギア		1				
I520	G2 small gear G2 小ギア		1				
I530	G2 large gear G2 大ギア		1				
I541	Spring bearing ring スプリングベアリング		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-231601	G2 bearing G ₂ 軸受		2				
1611	G4 bearing G ₄ 軸受		2				
1620	Winding shaft ball bearing 捲上軸受		1				
1630	Winding gear 捲上歯車		1				
1640	Winding gear shaft 捲上ギヤ軸		1				
165	Winding ratchet wheel 捲上爪車		1				
1661	Winding shaft nut (large) 捲上ナット大		1				
1671	Winding shaft nut (small) 捲上ナット小		1				
1680	Belleville spring ベルビルスプリング		2				
1691	Winding shaft 捲上軸		1				
1710	Wind stopper pawl 捲止爪		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-231720	Set cam セットカム		1				
1731	Coupler ring 継手輪		1				
1750	Winding eccentric collar 巻上偏心カバー		1				
1772	Coupler face ring 継手化粧輪		1				
1791	Set rod セット棒		1				
1820	Setting groove plate セット作動溝板		1				
1830	Solenoid guide holder ソレノイドガイド受		1				
1840	Set rod axis holder セット棒軸受		1				
1850	Solenoid stopper ソレノイドストッパー		1				
I-232030	Reset lever リセットレバー		1				
2051	Winding shaft bearing 巻上軸受		1				

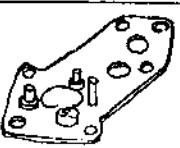
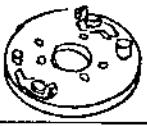
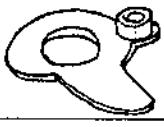
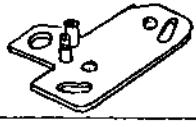
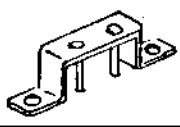
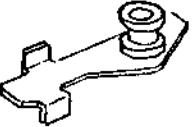
Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-232061	Reset cam holder リセットカムホルダー		1				
2072	Reset lever holder リセットレバー ホルダー		1				
2160	Circuit board collar 基板カラーリー		1				
2170	Shoe plate シュー台		1				
2180	Drive button 送りボタン		1				
2190	Drive button collar 送りボタンカラーリー		1				
2211	Release eccentric collar 解除偏心カラーリー		1				
2221	Grip leatherette グリップ皮		1				
2231	Front cover leatherette 前カバーピ		1				
2240	Bottom rubber 底ゴム		1				
2250	Hand strap ハンドストラップ		1				

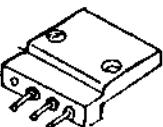
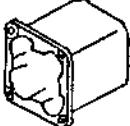
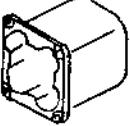
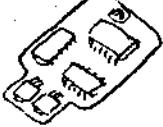
Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-232280	Selftap screw セルフタッフネジ		4				
2291	Face plate pillar 化粧板柱		1				
2300	Motor モーター		1				
2310	Solenoid ソレノイド		1				
2320	Power switch 電源スイッチ		1				
2330	Limit switch リミットスイッチ		3				
2360	EXT B. socket EXT. B. ソケット		1				
2370	R.C. socket REMOTE ソケット		1				
2390	LED board LED 基板		1				
I-232740	Release rod spring holder リリース棒バネ受		1				
I-236160	Tripod screw socket 三脚ネジ受		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
I-251466	M. arm screw (right) ミラー アーム 止ネジ (右)		1				
5881	Wind stopper pawl spring 捲上爪 ベネ		2				
I-157500	Battery label 電池ラベル		8				
I-230040	Pressure plate 押 板		1				
0051	Leaf spring 板 ベネ		2				
0060	Lock adjusting ring 回転子		1				
0080	Locking lever catch 捲上手掛け		2				
0091	Stopper plate ストップ板		1				
0140	Stopper pin Upper ストップピン上		2				
0150	Stopper pin lower ストップピン下		2				
0180	Grip coupling screw 合せネジ		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-230190	Screw 回転ネジ 回転ネジ		3				
0430	Crank catch 継手 A		1				
0460	Joint guide pin roller 継手ピンカラー		2				
0800	Shoe mount ショ-座		1				
0810	Shoe base plate ショ-化粧板		1				
0820	Shoe insulator plate ショ-絶縁板		1				
0831	Shoe contact point ショ-接触点		1				
0870	Shoe insulator collar ショ-絶縁カラー		1				
0881	Shoe lug plate ショ-ラグ板		1				
0890	Shoe mount cover ショ-蓋		1				
0160	Base plate stud 化粧板固定ビン		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Perfor Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-731390	Release operating plate set レリース作動板セット		1				
1400	Release guide plate set レリースガイド板セット		1				
1430	Release plate set レリース板セット		1				
1440	Release base plate set レリース 地板セット		1				
1470	Medium base plate set 中地板セット		1				
1480	Set crank set セットクランクセット		1				
1490	M arm set Mアームセット		1				
1500	Y arm set Yアームセット		1				
1510	Operating element set 作動片セット		1				
1520	Release lever set 解除レバーセット		1				
1530	Set connecting plate set セット連絡板セット		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-731540	G4 gear set G4 ギアセット		1				
1550	G3 gear set G3 ギアセット		1				
1560	Outer base plate set 外地板セット		1				
1570	Reverse ring set 逆転輪セット		1				
1590	Reset cam set リセットカムセット		1				
1610	Winding base plate set 捲止地板セット		1				
1620	Switch holder plate set スイッチ保持板セット		3				
1630	Winding stop lever set 捲止レバーセット		1				
1670	Winding ring set 捲上輪セット		1				

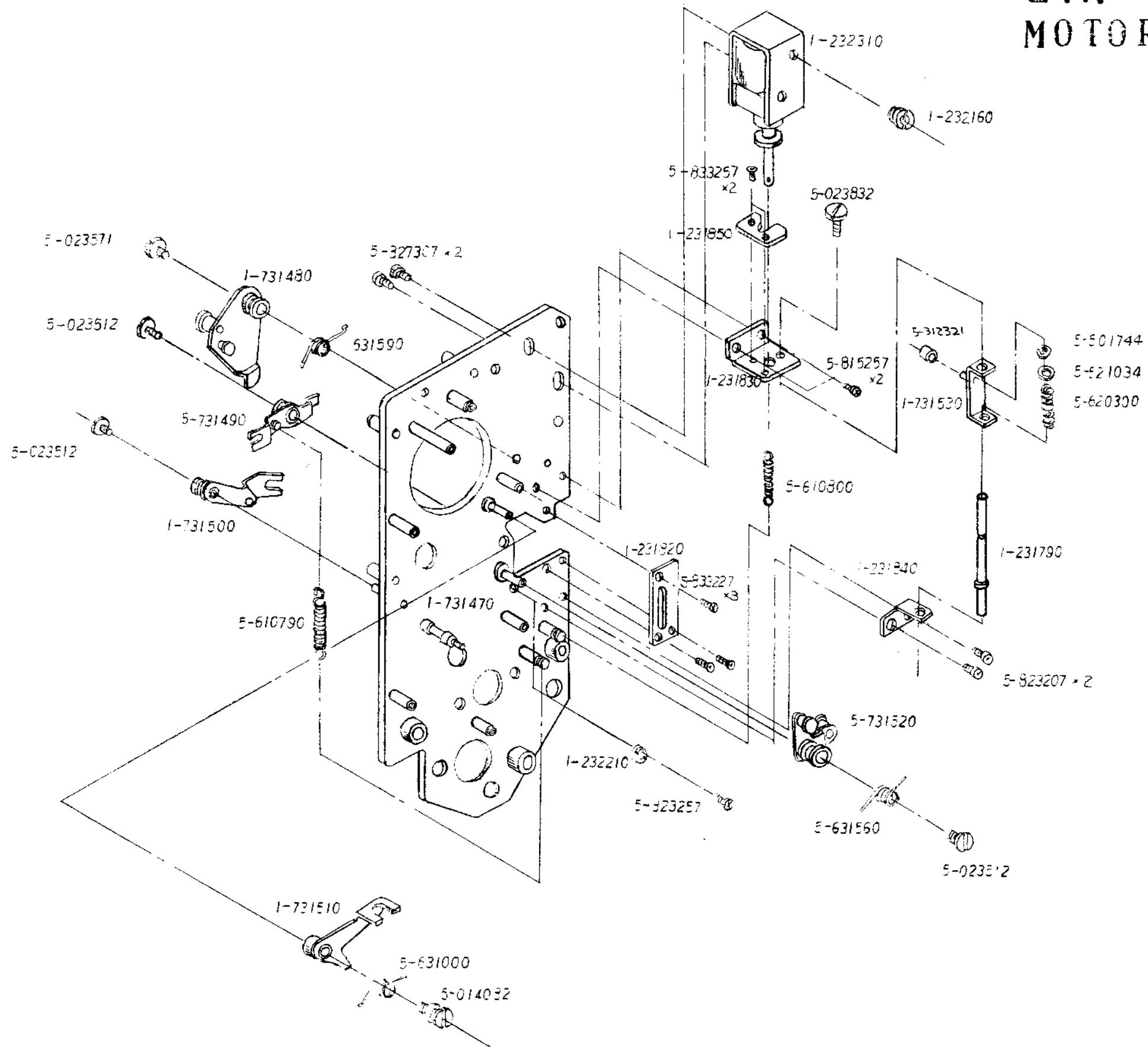
Parts No. 部品番号	Name 名 称	Shape 形 状	Pcs per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
1-731340	Contact plate set 接点板セット		1				
1350	Battery case (left) バッテリーケース(左)		1				
1360	Battery case (right) バッテリーケース(右)		1				
1370	Battery cover set 電池蓋セット		1				
1-732340	LED set (red) LDEセット		1				
2350	LED set (green) LDEセット		1				
2404	MD printed circuit board MD 基板		1				
1-731650	Winding gear set 巻上高車セット		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Pcsper Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
5-013151	Operating plate stopper 作動板止メカニズム		2				
014082	Operating element stopper 作動片止メカニズム						
014107	Grip stopper グリップ止メカニズム						
023832	Set rod fixing screw セット棒止メカジ						
024236	Coupler ring stopper 継手輪止メカニズム						
063066	M1.7 set screw M1.7セットビス						
311631	Guide roller ガイドコロ						
312321	Set operation roller セット作動コロ						
312351	Operating plate roller 作動板コロ		2				
326022	Widing axis collar 捲上軸用カラーニ						
460017	Fixing nut 固定ナット						

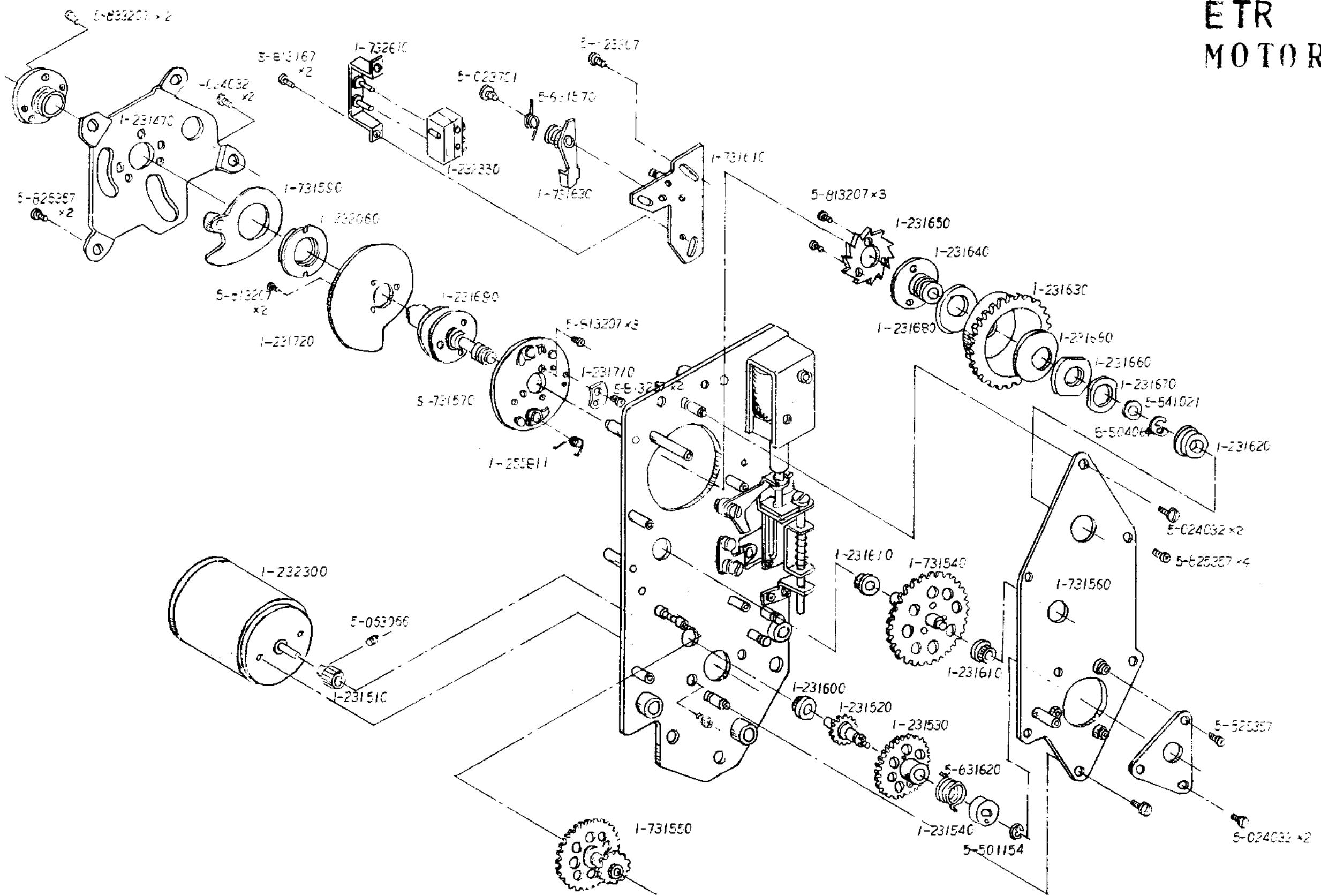
Parts No.	Name	Shape	Per Unit	Page	Ass'y No.	Price	Remarks
部品番号	名 称	形 状	個 数	頁	組立番号	単 価	備 考
5-504064	E ring (E-32) Eリニグ(E-32)		1				
504164	Spring washer スプリングワッシャ		3				
54102	Winding axis washer 巻き軸受金		1				
610790	M arm spring Mアームベネ		1				
610800	Solenoid spring ソレノイドベネ		1				
610810	Operating plate spring 作動板ベネ		2				
620290	Release rod spring リリース棒ベネ		1				
620300	Solenoid set spring ソレノイドセットベネ		1				
620310	Release spring A リリースベネ A		1				
620320	Release spring B リリースベネ B		1				
631560	Release arm spring 解除アームベネ		1				

Parts No. 部品番号	Name 名 称	Shape 形 状	Per Unit 個 数	Page 頁	Ass'y No. 組立番号	Price 単 価	Remarks 備 考
5-631570	Winding spring 捲上用ベネ						
631580	Release plate spring リリース板ベネ						
631590	Set crank spring セットクラシク用ベネ						
631600	Operating element spring 作動片ベネ						
631610	Reset spring リセットベネ						
631620	Damper spring 緩衝カバネ						
620010	Spring スプリング						

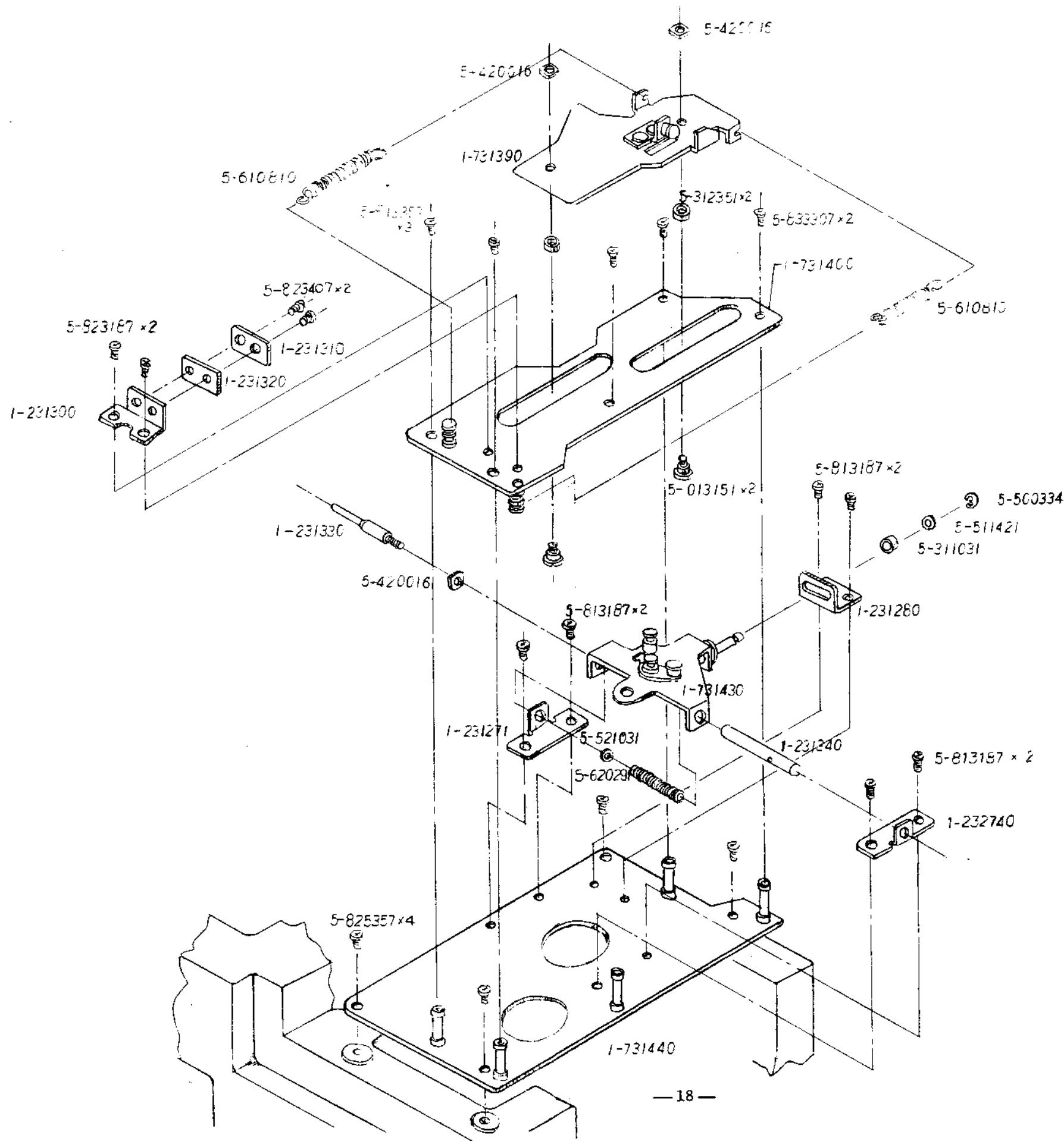
**ETR
MOTOR DRIVE**



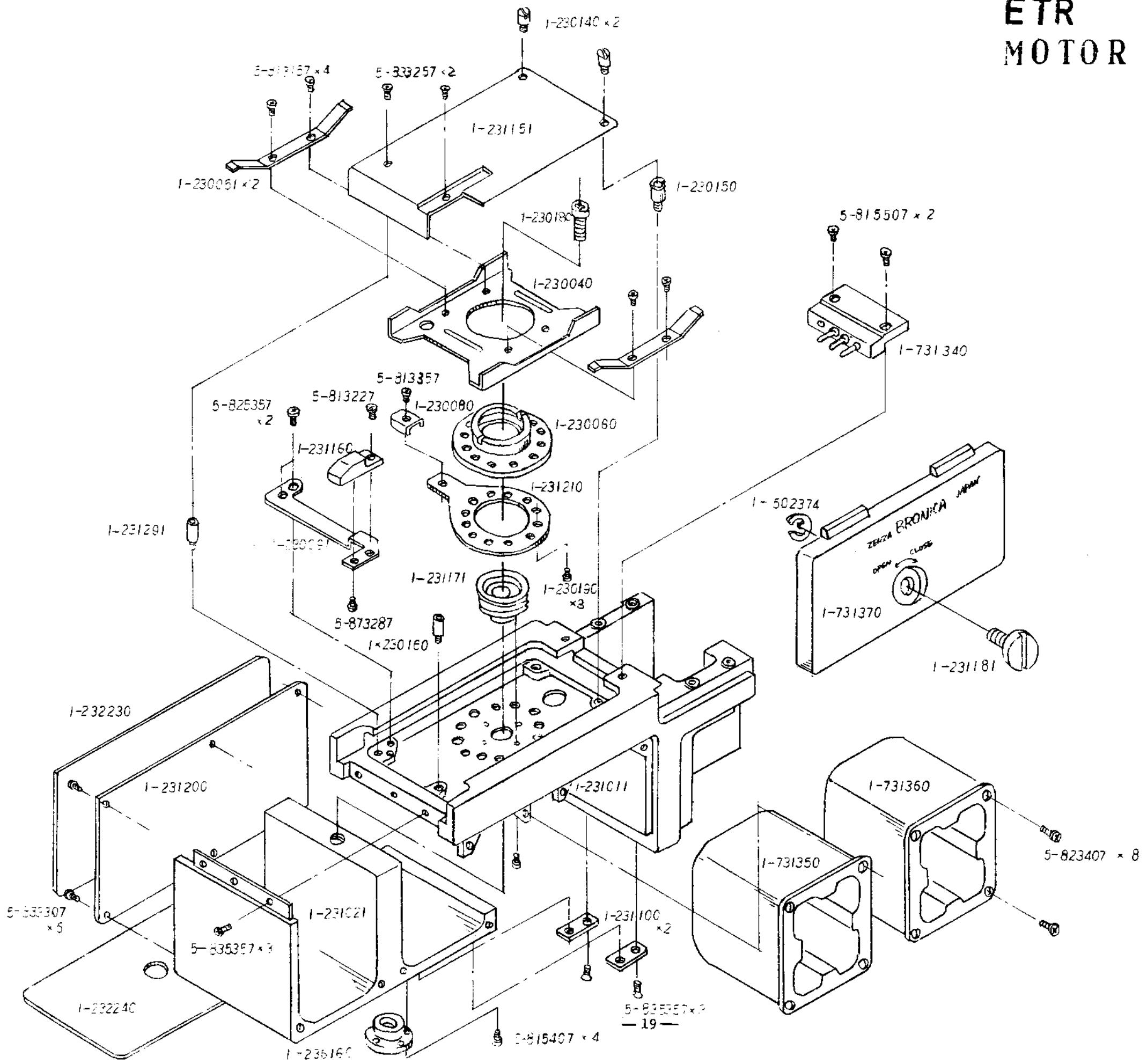
ETR
MOTOR DRIV



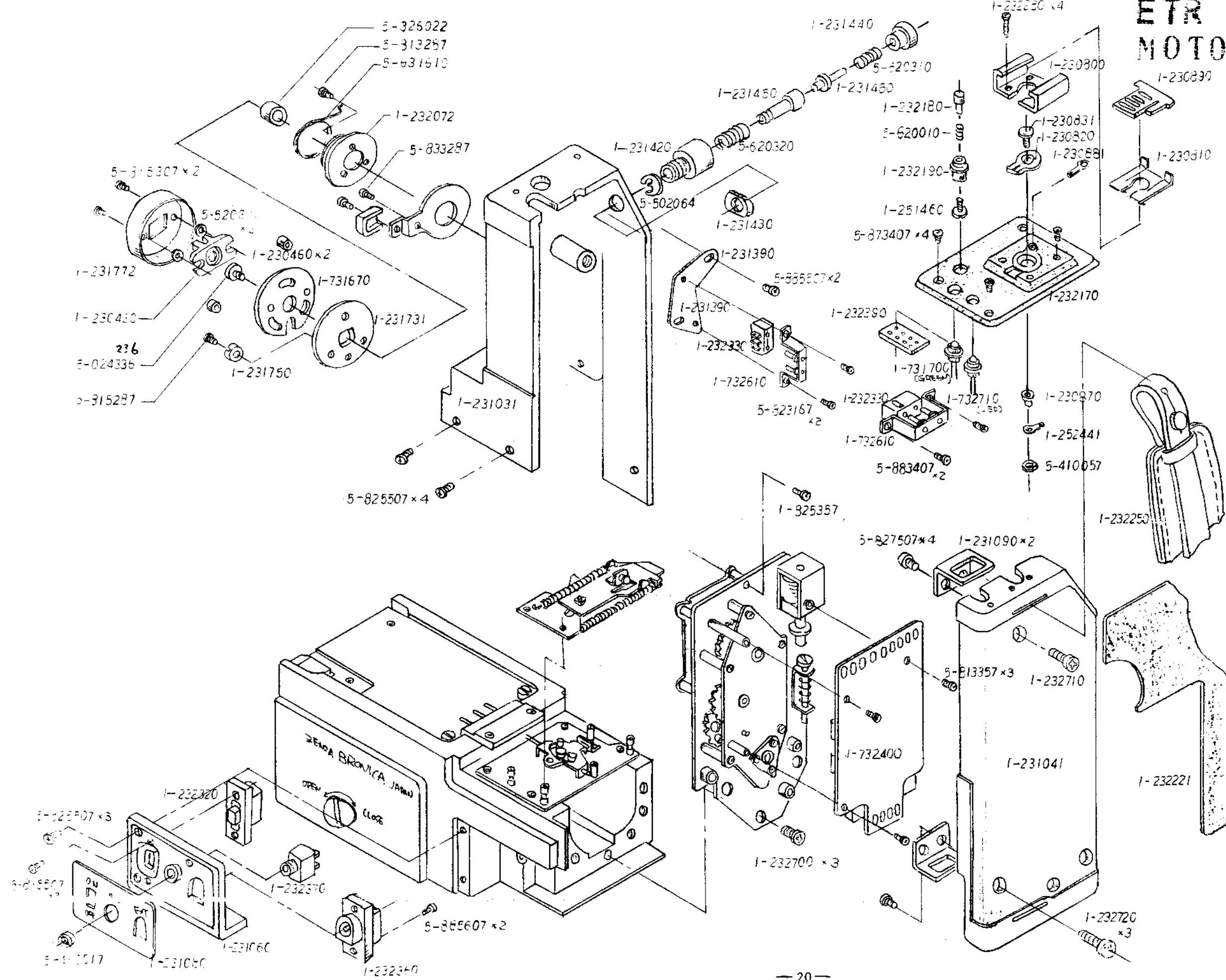
ETR
MOTOR DRIVE



ETR MOTOR DRIVE

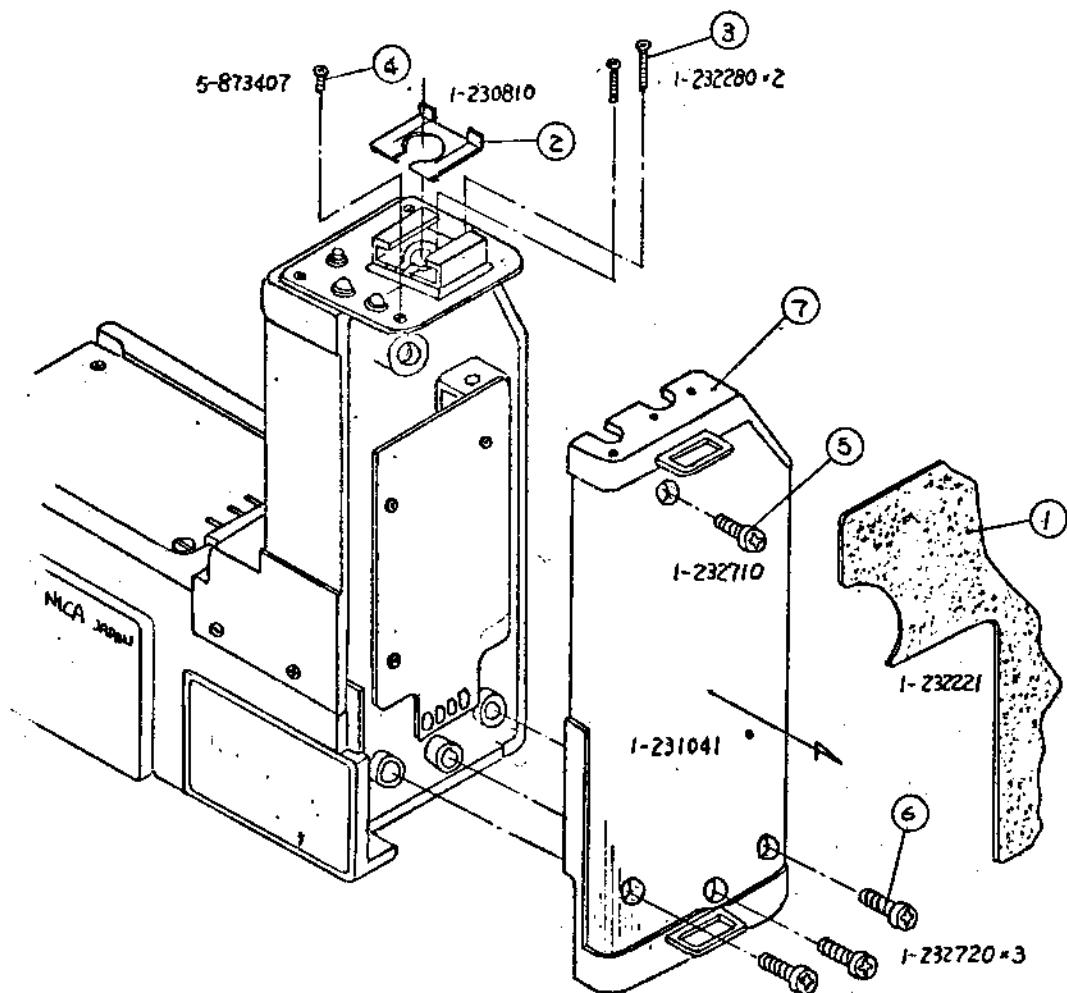


ETR MOTOR DRIVE



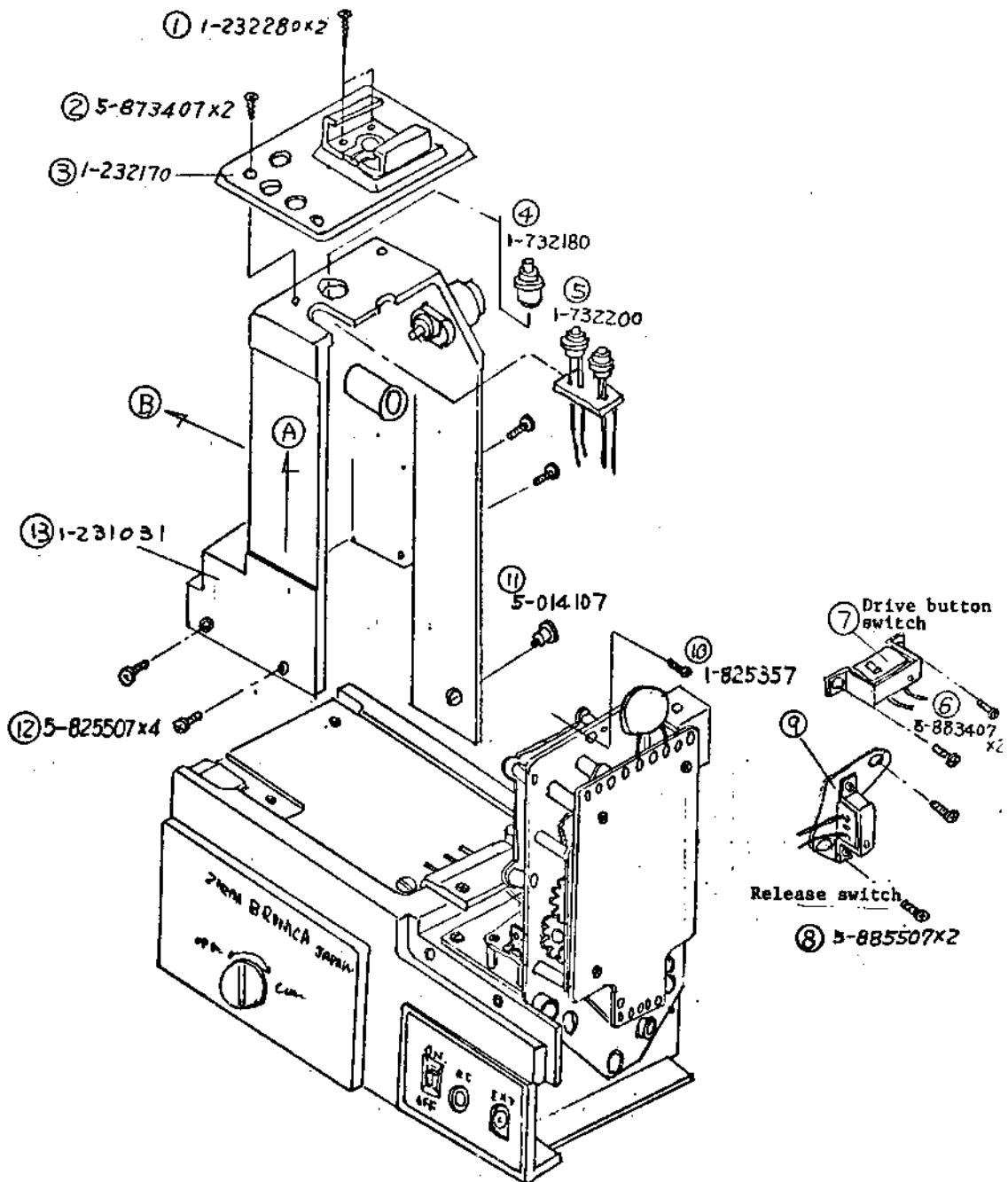
HOW TO REMOVE THE GRIP RIGHT (1-232710)

Peel off the grip leather ① (1-232221). Remove the shoe face plate ② (1-232810), and then remove two screws, ③ (self tap screw, 1-232280), and one self tap screw ④ (5-873407). Refer to the following diagram for position. Remove a screw ⑤ (M4 screw 1-232710) at the right side of grip and 3 screws ⑥ (M4 screw 1-232720), and then remove the grip right ⑦ (1-231041) in the direction of an arrow. Use a Phillips type screw driver of No. 2 for screws ⑤ and ⑥.



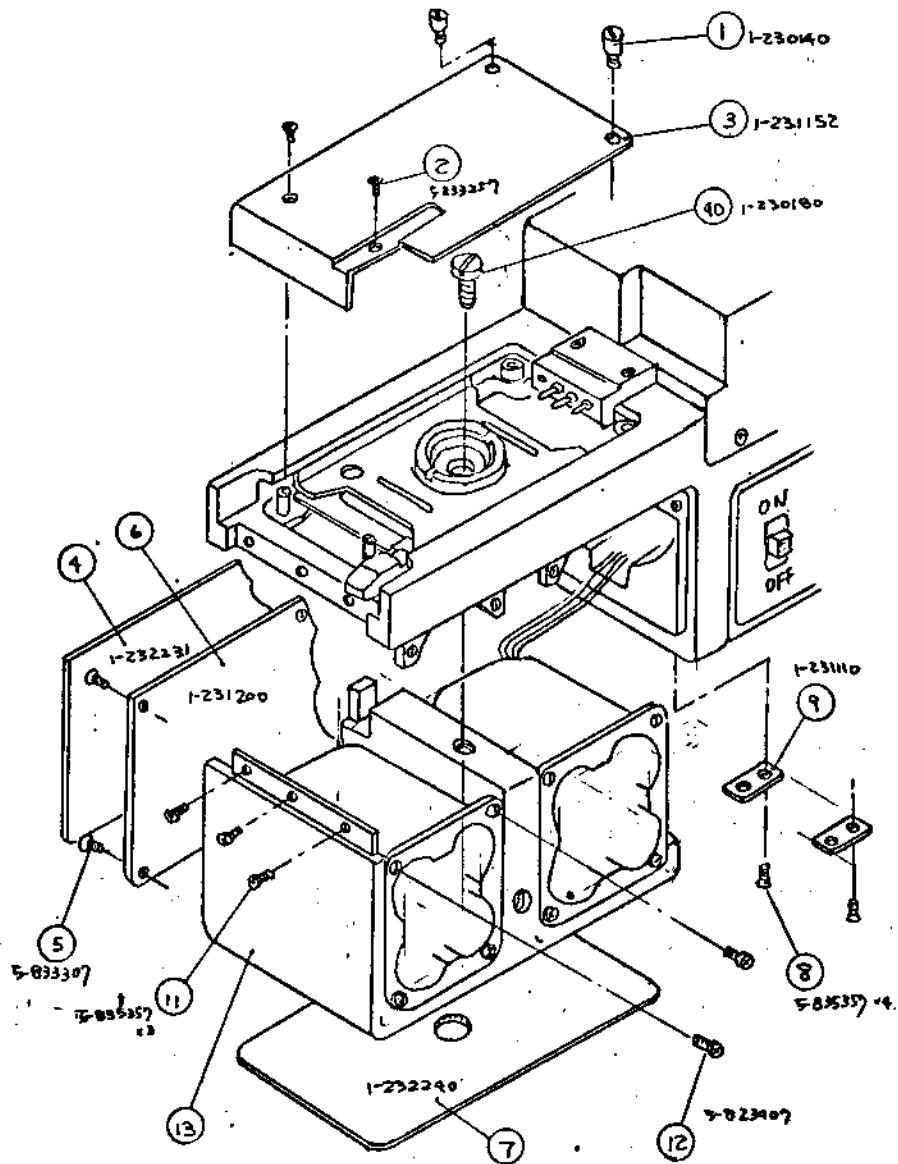
HOW TO REMOVE THE GRIP LEFT (1-231031)

Remove 2 selftap screws ① (1-232280), and 1 selftap screw ② (5-873407), and the shoe base ③ (1-232170). The drive button set ④ (1-732180), and LED set ⑤ (1-732200) can be detached. Remove two selftap screws ⑥ (5-883407) and ⑦ . Remove ② selftap screws ⑧ (5-885507) and ⑨ . Remove 1 M2 screw ⑩ (1-825357). Remove the screw ⑪ (5-014107) at the front of grip left with a minus screw driver, and remove 4 M2 screws ⑫ (5-825507) at the front and rear of grip. As to the above, refer to the following diagram. Raise the grip left ⑬ (1-231031) in the direction of arrow A and then remove it in the direction of arrow B.



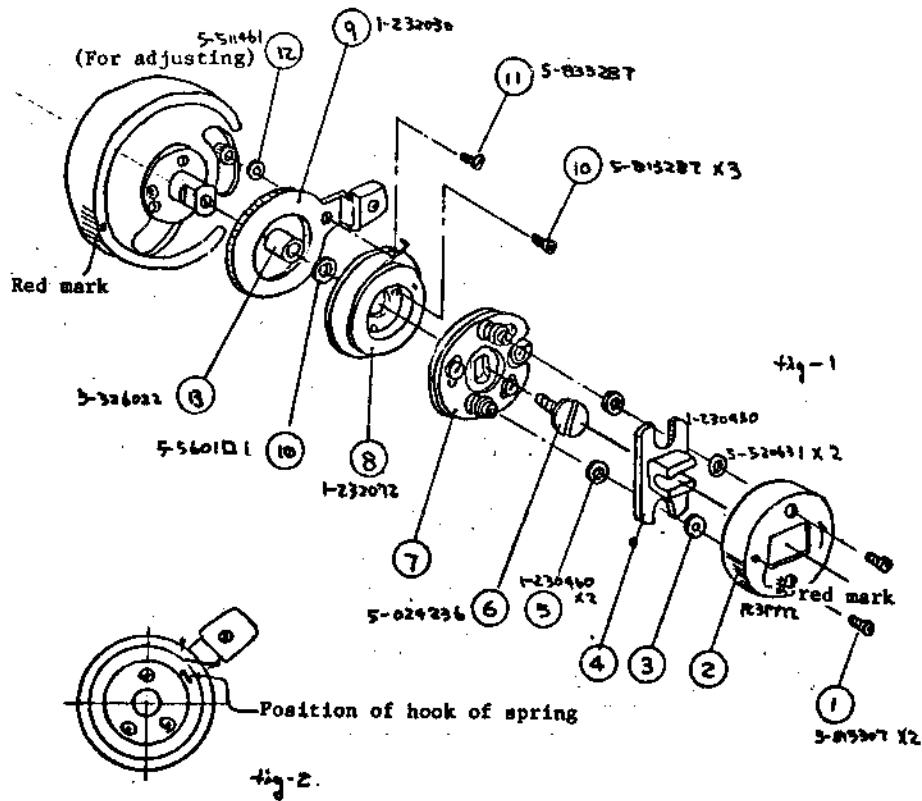
HOW TO REMOVE THE BATTERY BOX

1. Remove 2 screws ② (5-833257), and 2 stopper pins ① (1-230140), and remove the face plate ③ (1-231152).
2. Peel off the front cover leatherette ④ (1-232231), and remove 6 screws 5 (5-833307) and then remove the battery box cover ⑥ (1-232200).
3. Remove the bottom rubber ⑦ (1-232240) and a screw ⑧ (5-835357), and then remove the battery box fixing plate ⑨ (1-231110).
4. Remove 3 screws ⑩, ⑪ and 4 screws ⑫, and remove the battery box ⑬ pulling it downward.



THE RESET LEVER IS NOT PROPERLY RETURNED. (HOW TO REMOVE THE RESET LEVER)

1. Remove 2 screws ① (5-815307), and then remove the coupler face ring ② (1-231772), washer ③ (5-520631), coupler wheel ④ (1-230430) and coupler pin collar ⑤ (1-230460) in order.
2. Remove the screw ⑥ (coupler wheel stopper 5-024236), washer ⑦ and ⑩ (5-560101), and winding axis collar ⑪ (5-326022).
3. Remove a screw ⑩ and reset lever holder ⑧ (1-232072) with spring attached.
4. Remove a screw ⑪ and detach reset lever ⑨ (1-232030).
5. In case the reset lever cannot be smoothly returned due to the narrow gap of the base plate, insert an adjusting washer ⑫ (5-511461) at the position of Fig. 1 and install ⑨.
6. In assembling, wind the spring ⑧ up to such a degree that the position of hook is set at the position shown in Fig. 2. In installing ②, it should be adjusted to the red mark at the position where the set cam fell.



ADJUSTING METHOD OF THE POSITION OF WIND STOP SWITCH (1)

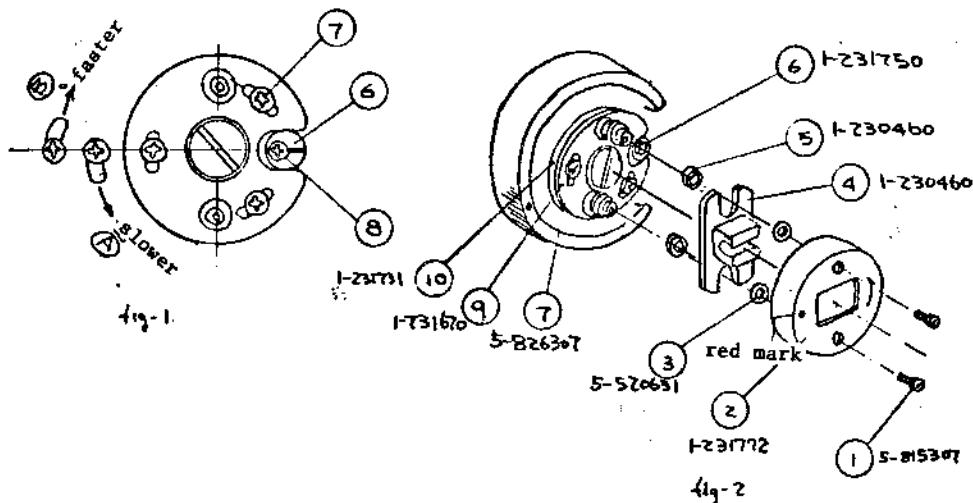
ADJUSTING OF POSITION AT WIND WHEEL SIDE

1. In case the wind wheel cannot be returned upon completion of winding, or the wind wheel is stopped at the overload position due to no reversing of wheel. (the wind stop pawl at the camera side is not released.) The reason is that the wind stop switch is released too early.

1-1 Remove ① through ⑤ at the wind wheel side.

1-2 Loosen 3 screws ⑦ (5-826307), and ⑧, and rotate the wind wheel ⑨ (1-731670) counterclockwise (in the direction of A, slower side, in Fig. 1) against the coupler ring ⑩ (1-231731) by means of the wind eccentric collar ⑥ (1-231750). Upon completion of adjustment, apply screw-lock to screw ⑦ and ⑧ (4 places).

1-3 In installing the wind face firng ② (1-231772), adjust the red mark to the position where the wind stop switch falls.



2. In case the returning motion of the wind wheel is strong at the completion of winding, or the wheel is stopped due to overload. The reason is that the wind stop switch is released immediately before or after the wind stop position.

2-1 Remove ① through ⑤ at the wind wheel side.

2-2 Loosen ⑦ and ⑧, and rotate ⑨ clockwise against ⑩ (in the direction of B, faster side) by means of ⑥. Upon completion of adjustment, tighten ⑦ and ⑧ with screw lock.

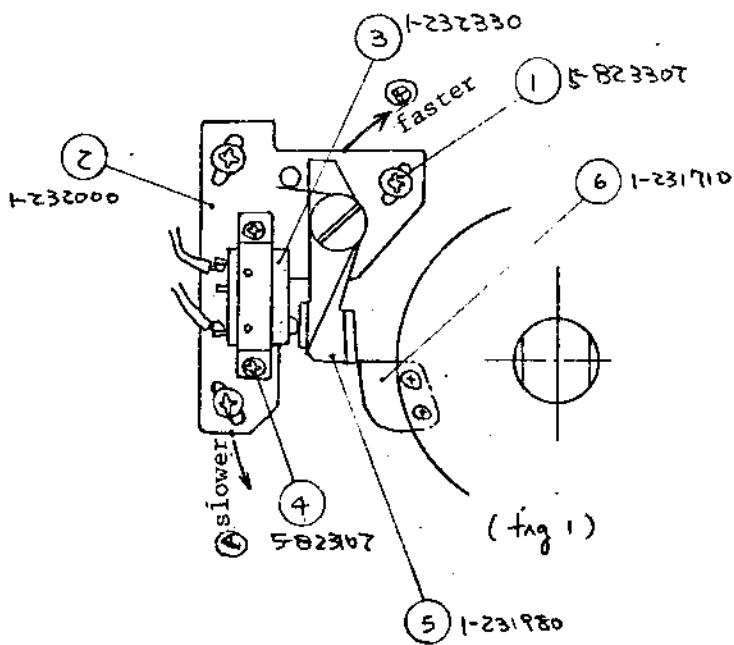
3. Confirmation of adjustment

Adjustment is properly accomplished if the wind wheel is reversed slightly after MD has been once operated for winding using 7V external power source.

ADJUSTING METHOD OF THE POSITION OF WIND STOP SWITCH (2)

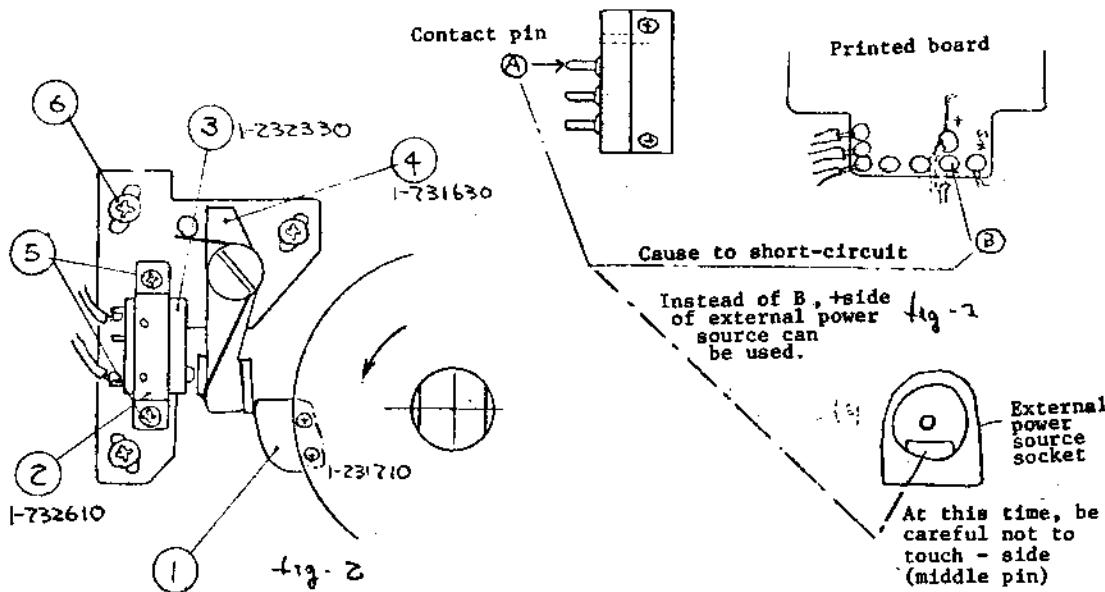
Adjusting of position at wind stop switch base plate side (This adjustment is to be performed when the amount of adjustment at the wind wheel side is inadequate.)

1. Remove the grip right and grip left.
2. Loosen 3 screws ① (5-823307), and make adjustment by deviating the wind stop base plate (1-232000). Move ② further in the direction of ⑩ (Fig. 1) in case the amount of adjustment in the direction of ⑨ is inadequate at the wind wheel side. Move ② further in the direction of ⑪ in case ⑨ is inadequate.
3. Upon completion of adjustment of 2, confirm that the switch ③ is not pushed by undue force when ⑥ pushes ⑤, and the switch element is securely pressed. If the switch ③ is pushed by undue force, adjust the position of switch 3 by means of screw ④ or ①.



THE SHUTTER IS RELEASED WHEN THE RELEASE BUTTON IS PUSHED BUT THE WIND WHEEL IS STOPPED AT OVERLOAD POSITION UPON COMPLETION OF WINDING

1. When the coupler wheel fail to stop after making one turn as the contact pin is short-circuit with the base plate at + side. Remove the grip right and causes (A) and (B) shown in Fig. 1 to short-circuit. When external power source is used, touch A with a finger.
 - 1-1 Remove the grip right and grip left.
 - 1-2 Check whether the microswitch (3) (1-232330), is operated or not when the wind stop pawl (1) (1-231710) pushes the wind stop lever (4) (1-731630) to its extreme position after the wind axis has been rotated. If it is not pushed, adjust the position of the switch by means of a screw 5. In this case, (4) should not push (3) with undue force (Fig. 2). The motor should stop when the switch (3) is once pushed and then released.
 - 1-3 After 1-2 adjustment, if the motor fail to stop even if the contact pin and base plate (printed board) at + side are caused to short-circuit, check wirings and printed board. (refer to the section of electric components)



2. The coupler wheel stops after making one turn when the contact pin is caused to short-circuit with + side of the printed board.
 - 2-1 Timing of the wind stop switch (4) is slow. As to its adjustment, refer to the adjustment of wind stop switch.

ADJUSTING METHOD OF STROKE OF RELEASE ROD

1. Adjustment of the protruding amount of release rod.

1-1 Remove the grip right and grip left.

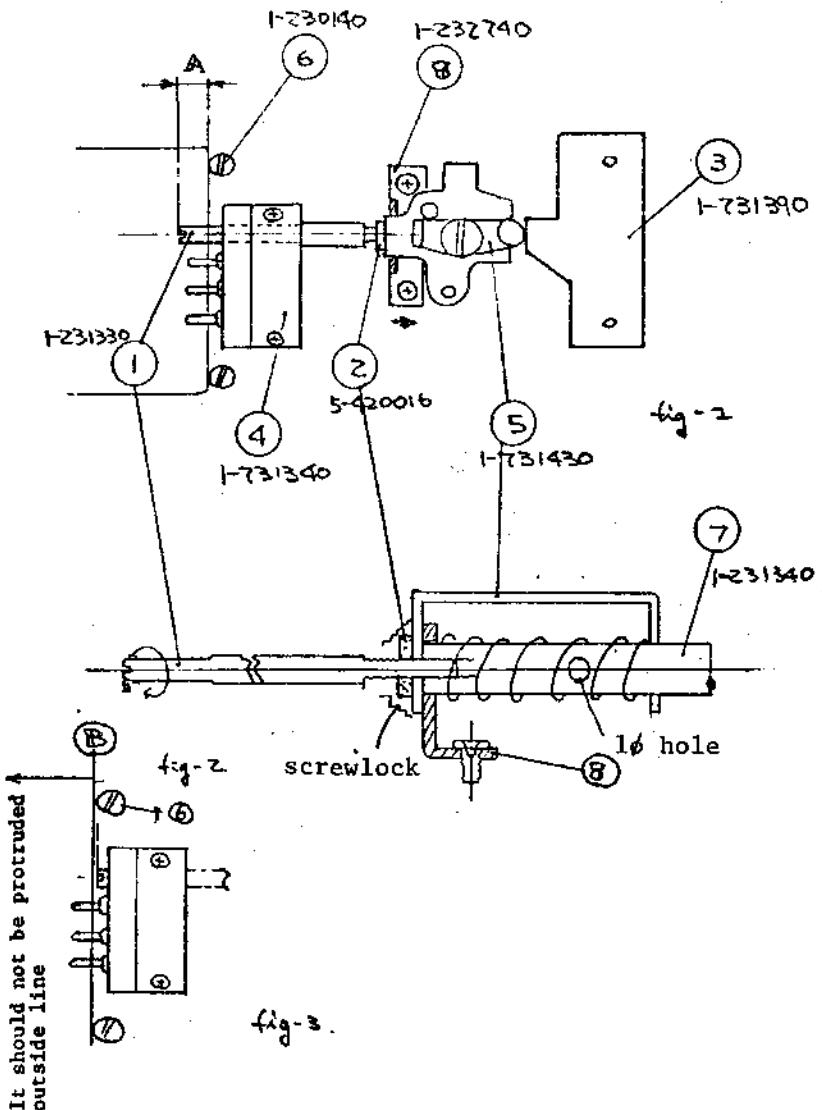
1-2 Fix the release rear rod ⑦ (1-231340), and loosen the M17 nut ② (5-420016). The rear rod ⑦ is fixed by using 1φ hole. (Fig. 2)

1-3 When the protruding amount of ① is small, rotate the slot of ① clockwise, and when it is large, rotate it counterclockwise. At this time, ⑦ should be kept fixed. (1 moves 0.35mm by a turn.) After adjustment, tighten nuts ② and ⑦ securely and apply screwlock.

1-4 ⑧ should be adjusted to about 2.5mm when the release operating plate ③ (1-731390) is at the position shown in Fig. 1.

2. Adjustment of retired position of release rod

2-1 When the position of release rod is protruded than the line ⑩ (Fig. 3), move the release rod spring holder ⑧ (1-232740) in the direction of arrow (refer to Fig. 1). It should not be protruded outside line ⑩.



THE SHUTTER IS NOT RELEASED ON CAMERA SIDE WHEN THE RELEASE BUTTON IS PUSHED

1. In case the red LED is lighted (for about 0.2 sec.) but the release pin is not caused to operate when the release button is pushed by MD single unit (after aligned red marks).

1-1 Remove the grip right, and remove the screws, M 1.7, of the circuit printed board.

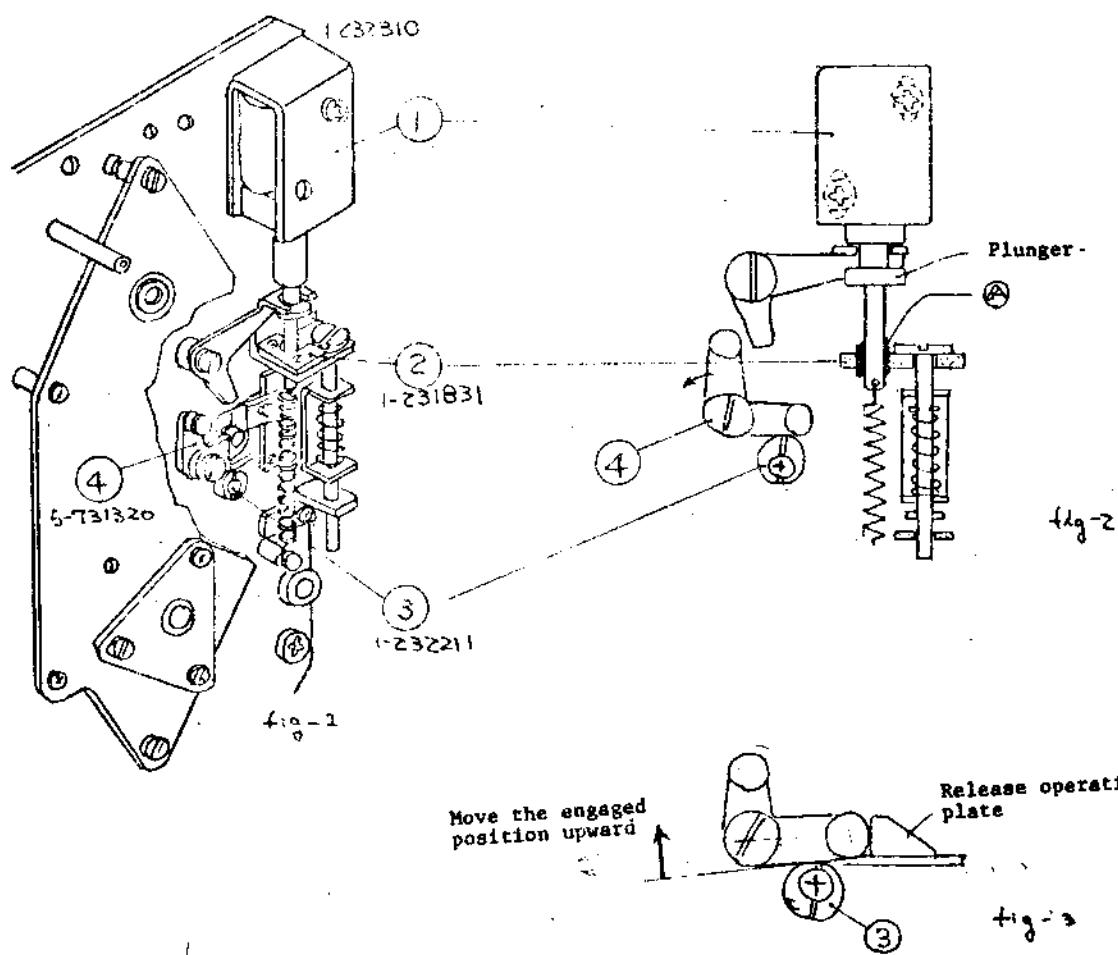
1-2 Remove the release arm ④ (5-731320), in the direction of arrow, check the movement of solenoid axis ① (1-232310) with the release operating plate kept in disengaged condition. It is in good condition if the plunger which is attracted by a magnetic screw driver temporarily, is released by the force of a spring when the release button is pushed. If it is not released, check the portion of ② for sliding condition (Fig. 2).

1-3 When the plunger is found to be smooth in sliding, move the position of ④ in the direction of arrow (Fig. 3) by loosening the screw of release eccentric collar ③ (1-232211). At this time, the amount of adjustment of ③ should be kept minimum at which the release operating plate can be released by the solenoid spring. (Be sure to confirm that release operating plate can be set by ④.)

1-4 If the solenoid is not released by the test of Par. 1-2, check ① for broken wire or short-circuit. (Refer to the section of electric circuits.)

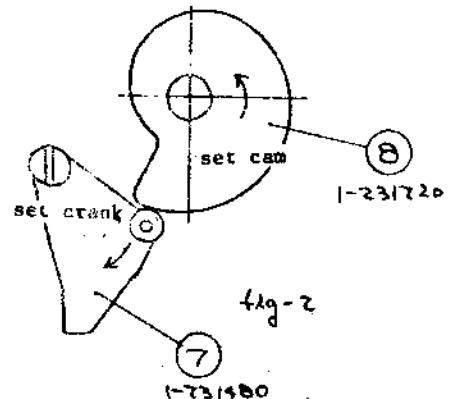
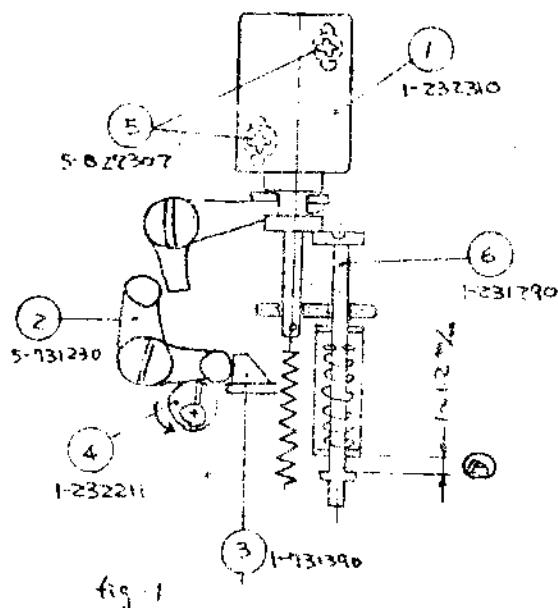
2. When the red LED is not lighted as the release button is pressed.

2-1 Check printed board and LED, etc. (Refer to the section of electric circuits.)



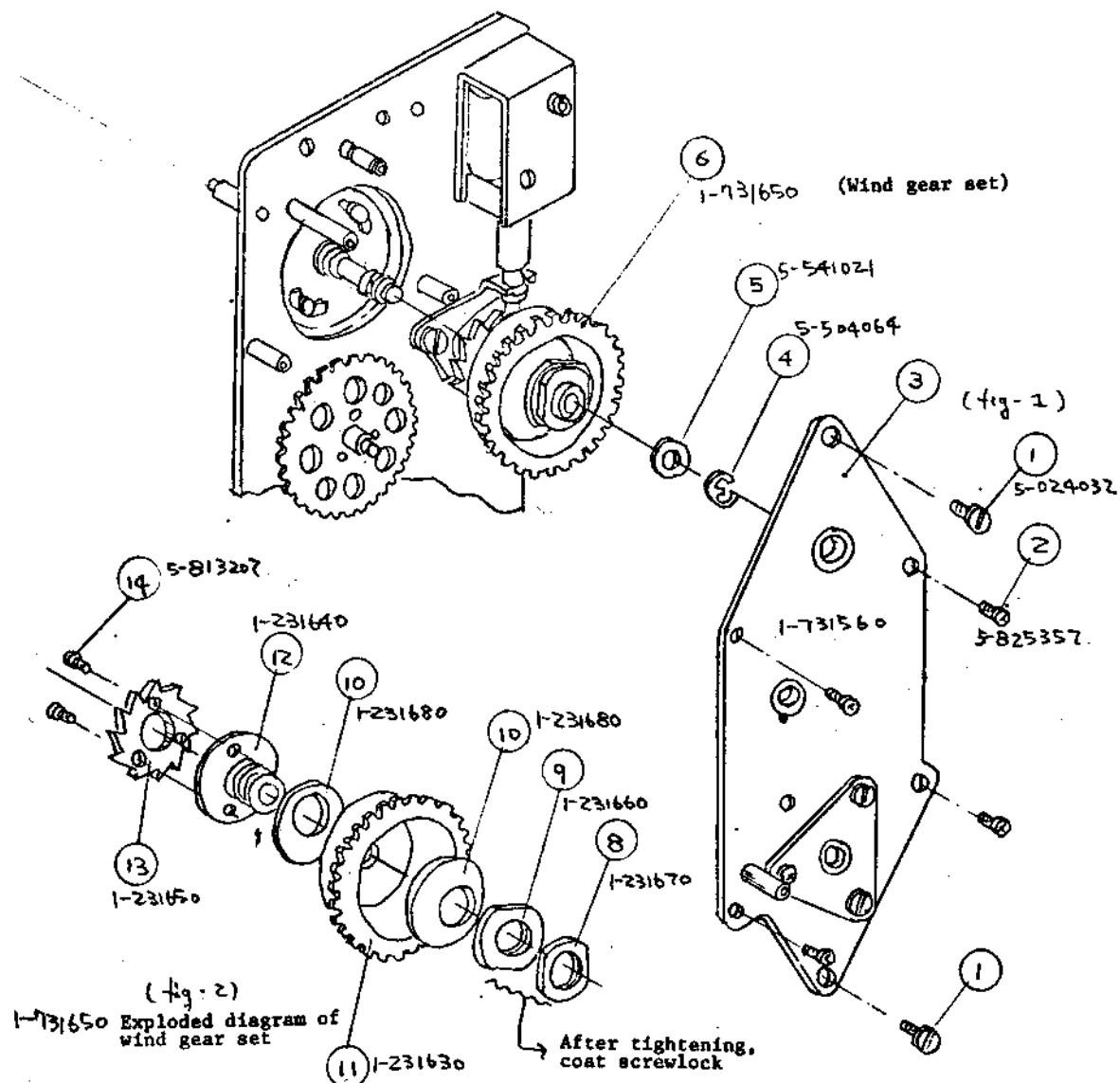
THE OPERATION OF MD SIDE CANNOT BE STOPPED EVEN IF FINGER IS FREED FROM THE RELEASE BUTTON
(SINGLE FRAME PICTURE TAKING CANNOT BE MADE.)

1. In case the release operating plate cannot be set even if the reset lever has been set.
(The release pin is protruded as the reset lever is moved back.)
 - 1-1 Remove the grip right.
 - 1-2 Align the wind wheel to the red mark. (At the position where the set cam falls.)
 - 1-3 Set the plunger of solenoid ① (1-232310) by pushing it inward with a screw driver.
 - 1-4 Under the condition of 1-3, check the engaged amount of the release arm ② (5-731230), and release operating plate ③ (1-731390). If ③ is not engaged with 2 when the reset lever is set, increase the amount of engagement by moving the position of release eccentric collar ④ (1-232211) in the direction of arrow. (Fig. 1)
 - 1-5 Set the set cam ⑧ (1-231720) at the position where it pushes up the set crank ⑦ (1-731480) at its uppermost position. (Fig. 2)
 - 1-6 At this time, adjust the position of ⑤ so as to obtain a gap just 1 to 1.2mm of solenoid set rod ⑥ (1-231792). In case this gap is absent, the release operating plate is released immediately after winding has been completed since the setting of solenoid is not properly performed by the rotation of the wind wheel. (Fig. 1)
 - 1-7 The position of solenoid can be adjusted by means of screw ⑤ after removing grip left side of the wind stop switch base plate.
2. In case the release operating plate is set as the reset lever is set.
 - 2-1 When the release operating plate is set with the power switch kept off, and it is not set when the switch is on, check the solenoid for its wirings and printed board.
(Refer to the section of electric circuits.)

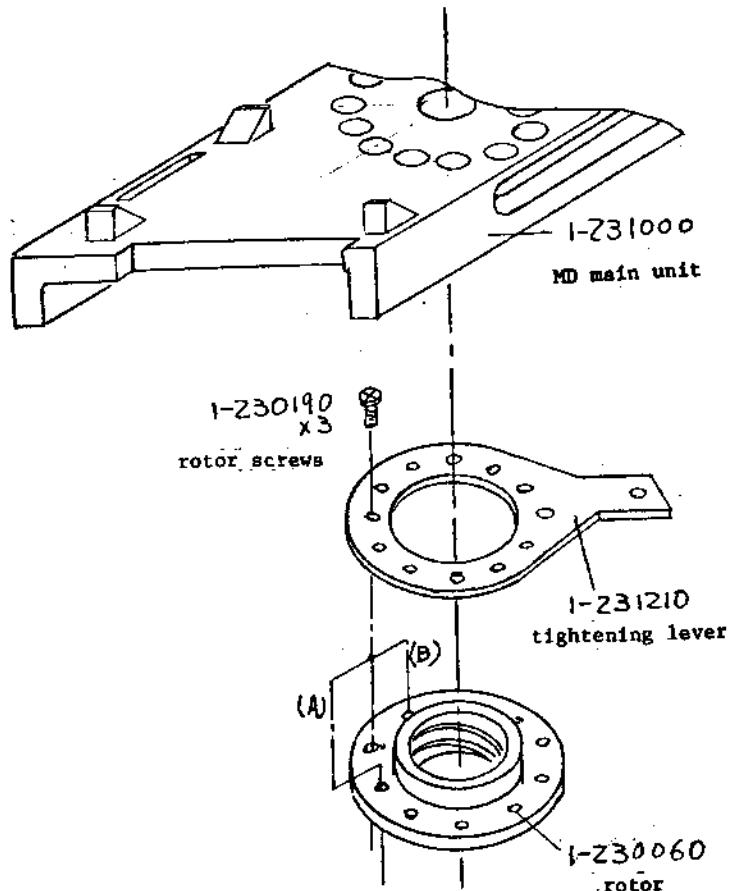


MOTOR DOES NOT STOP WITH AN OVERLOAD APPLIED. (IN DRIVING FILM, THE MOTOR DOESN'T STOP EVEN IF THE FIRST FRAME IS FED.)

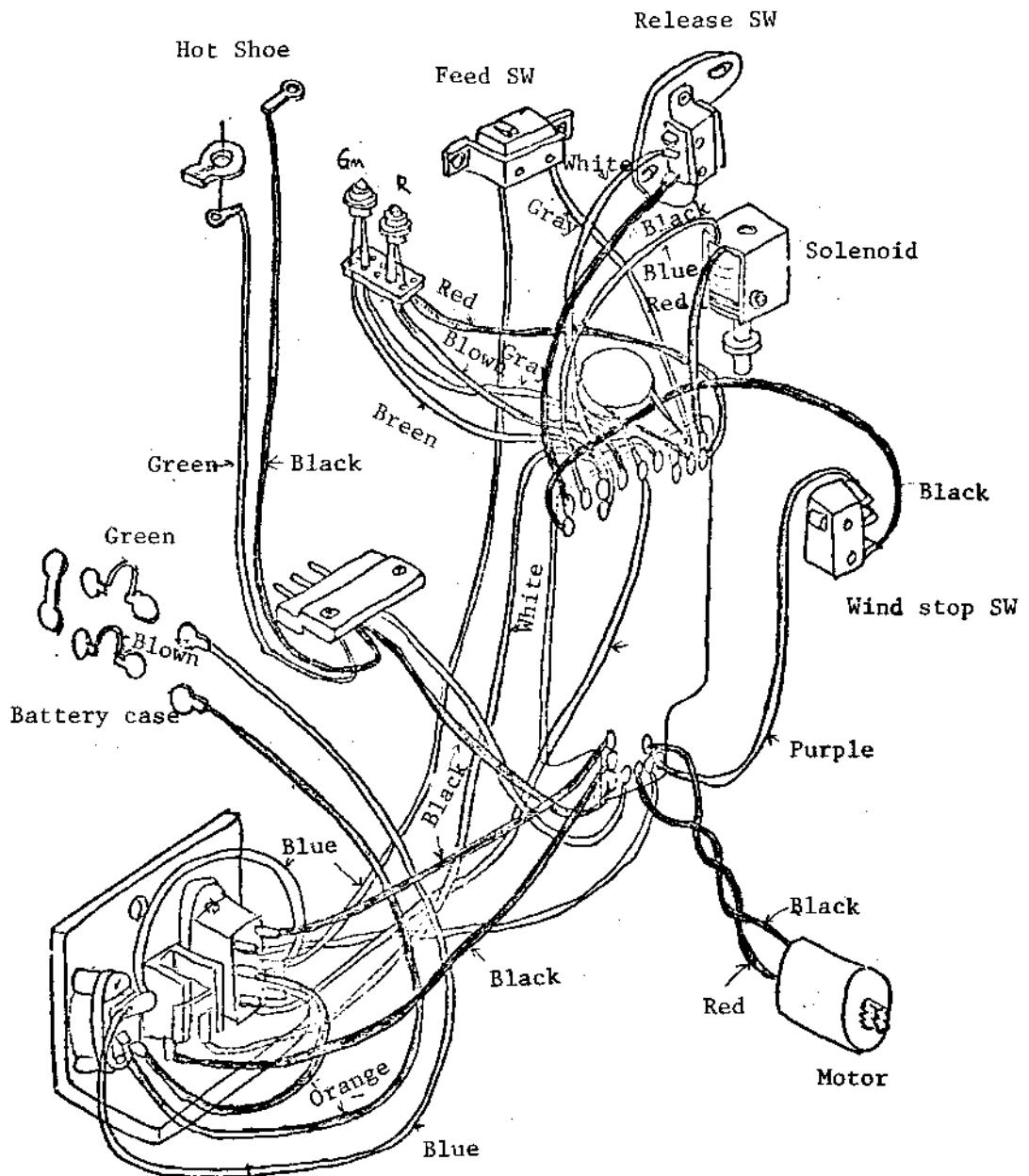
1. Remove the grip right, grip left and printed board.
2. Remove 2 screws ① (5-024032) and 4 screws ② (5-825357) and then remove the outer base plate ③ (1-731560).
3. Remove E ring of the wind axis ④ (5-504064) and pull out the wind gear set ⑥ (1-731650).
 - 3-1 When built-in jigs are used for the wind gear set (Fig. 2)
In Fig. 2, remove a winding small nut ⑧ (1-231670) tighten the large winding nut ⑨ (1-231660) so as to cause the wind gear ⑪ (1-231630) to slide at a pressure of 18 to 21 kg·cm when the wind pawl ⑬ (1-231650) is fixed. Tighten ⑧ with ⑨ held in position, and then fix ⑧ and ⑨. Be sure to coat screwlock at nuts.
 - 3-2 No jigs are available.
Replace ⑥.
4. In assembling this parts, coat grease containing MoS₂ to the gear teeth of new gear wheel.



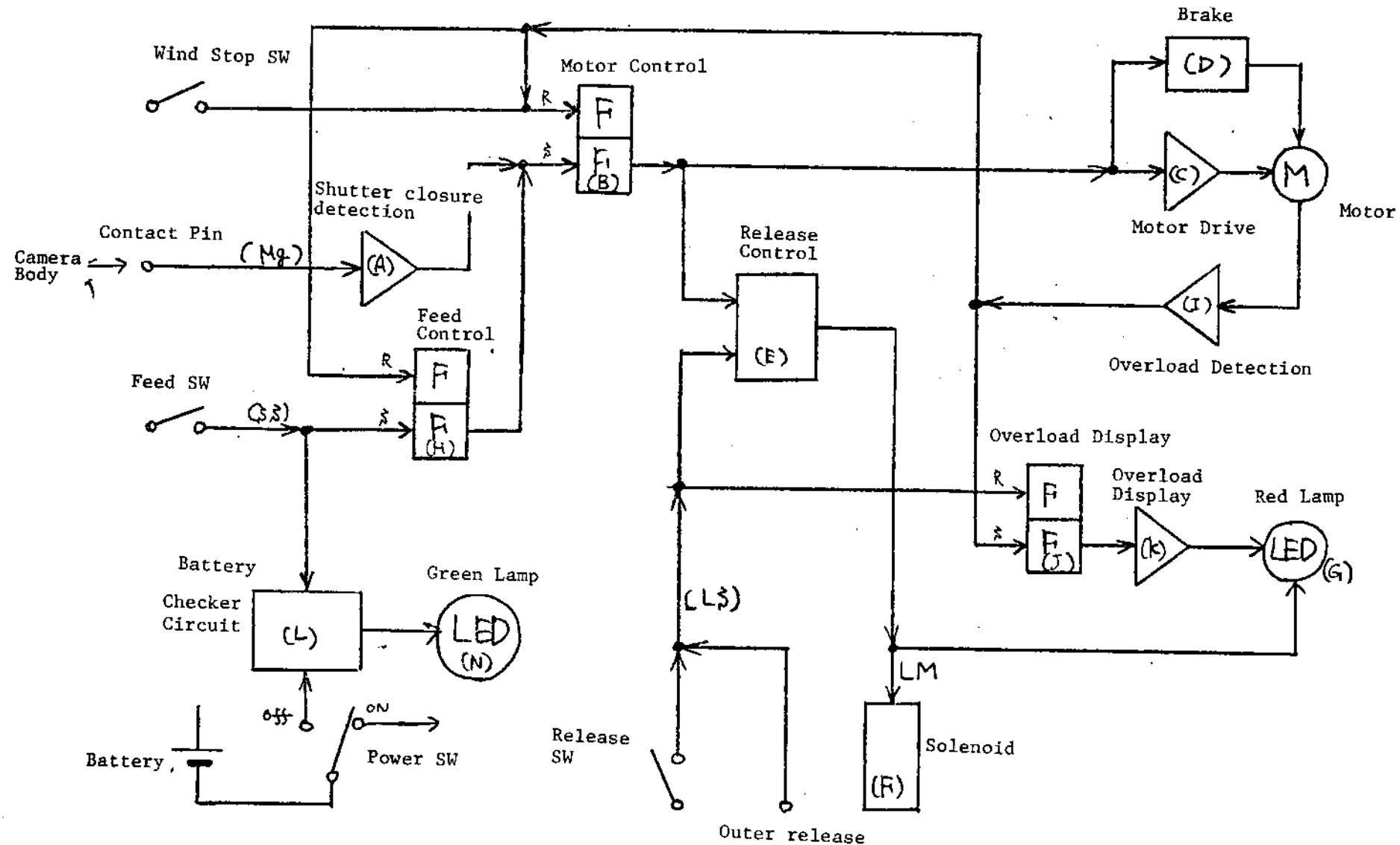
ADJUSTING METHOD OF TIGHTENING OF CAMERA MOUNTING UNIT



- 1) Remove battery box side (Refer to a separate diagram.)
- 2) Slide the tightening lever (1-231210) so as to have 3 rotor screws (1-230190) seen through those of 12 holes of the MD main unit, (1-231000).
- 3) Remove the rotor screws by inserting a screw driver through the hole of MD, and make adjustment by changing the position of holes of rotor (1-230060) in relation to the tightening lever. The degree of tightening becomes stronger as the position of hole is shifted in the direction of A side as shown in the above diagram. It becomes weaker in sequence as the lever is moved in the direction of (B) side.
- 4) Insert a tripod shoe of ETR camera and see how tight it is. If tightening is weak, make adjustment by moving a tightening hole in the direction of (A) side by using a pincettes after removing rotor screws. Tighten rotor screws with care as they are self-tap screws.



MD Block Diagram



Control Circuit of MD

(Theory)

The time at which an ETR camera equipped with MD film is desired to be at such a time immediately after the shutter has been closed. As the lens shutter is closed, the power source of the ETR camera is turned OFF.

A signal generated by the turn OFF of power source is transmitted to its MD through a contact point pin, and is used as a timing signal to cause the wind motor to become ON.

The ETR camera does not generate a signal informing the completion of winding operation.

However, a winding of film is accomplished by a full turn of the crank wheel. Consequently, it is designed to stop the motor by detecting a point where the crank wheel completes a full turn at the MD side.

The shutter is released by the release pin which is pushed by the spring which has been set simultaneously at the time of film winding.

F.F. Circuit

Upon receiving a signal from the camera informing the closure of shutter, MD causes the motor to become ON and then to become OFF after the wind wheel makes a full turn. Therefore, MD is required to keep the motor ON for a certain period of time from it is turned ON until it becomes OFF. For this purpose, MD utilizes a flip-flop circuit (FF circuit).

The FF circuit is reset as R input enters, and Q becomes low level and \bar{Q} becomes high, and then Q becomes high level and \bar{Q} becomes low level when S input enters.

In addition to ON and OFF control of the motor, the FF circuit is also used to maintain film driving condition when the drive switch is pushed and also keep the overload lamp ON.

Description of Operation of Circuit

A signal informing the closure of sector of shutter from terminal (Mg), enters the shutter closure detection detection circuit (A), through contact point PIN. Upon detecting the closure of shutter, the detection circuit (A) sets the motor control FF circuit B causing the motor drive circuit (C) to become ON and the motor starts to operate.

As the wind wheel makes a full turn by the rotation of motor (immediately before the red mark of coupler wheel is alined), the wind stop switch is turned ON (at the time when the knob of switch is protruded, other switches are ON with their knobs recede.) and FF(B) is reset.

By the reset of (B), the motor drive circuit (C) is turned OFF causing the brake circuit to become ON and motor will be stopped with brake applied.

The release control circuit (E) causes a current to flow through the solenoid (F) and the red (G) for about 0.2 second when the release switch is turned ON with FF(B) kept reset, or when FF(B) is reset with the release switch is kept ON. The solenoid (F) keeps to attract the plunger with its built-in permanent magnet.

As the magnetic force of the permanent magnet is negated when a current flows through the solenoid, the plunger is pulled out by the force of a spring.

By the action of plunger, the pawl of a spring which pushes out the release pin is released.

MD has a driving mechanism for driving the leader tape portion of a roll of film.

As the drive switch is turned ON, the drive control FF(H) is set and then the motor feed control FF(B) is set.. In Other words, the motor is turned ON.

The wind stop switch which is turned ON by a full turn of the wind wheel attempts to reset FF(B), but a signal from the wind stop switch is disregarded by FF(B) which is supplied with the output of FF(H).

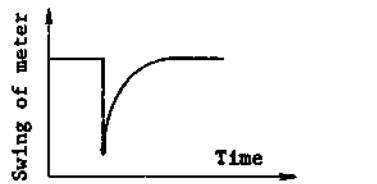
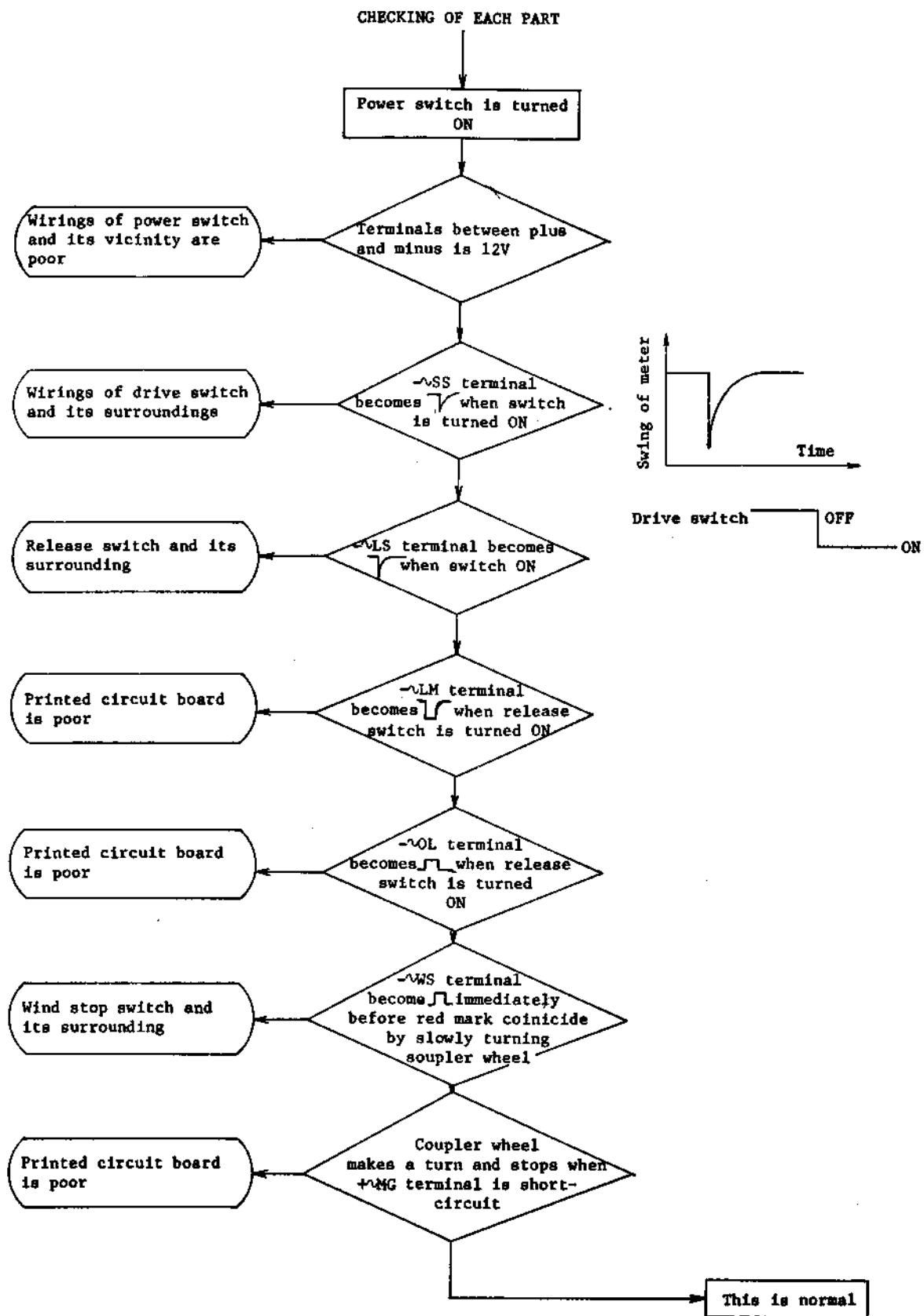
The camera stops to wind when the first frame of film is fed to the designated position after the leader portion of a roll of film has been wound. After that the motor becomes overload condition as it attempts to rotate further, and by this, the overload detection circuit starts to operate and reset FF(H) and FF(B) and then set the overload display FF(J). By the reset of FF(H) and FF(B), the motor becomes OFF.

By the set of FF(J), the overload display circuit is caused to operate and causes LED (G) to light.

LED(G) keeps to light until FF(J) is reset. The reset of FF(J) is accomplished by the release switch.

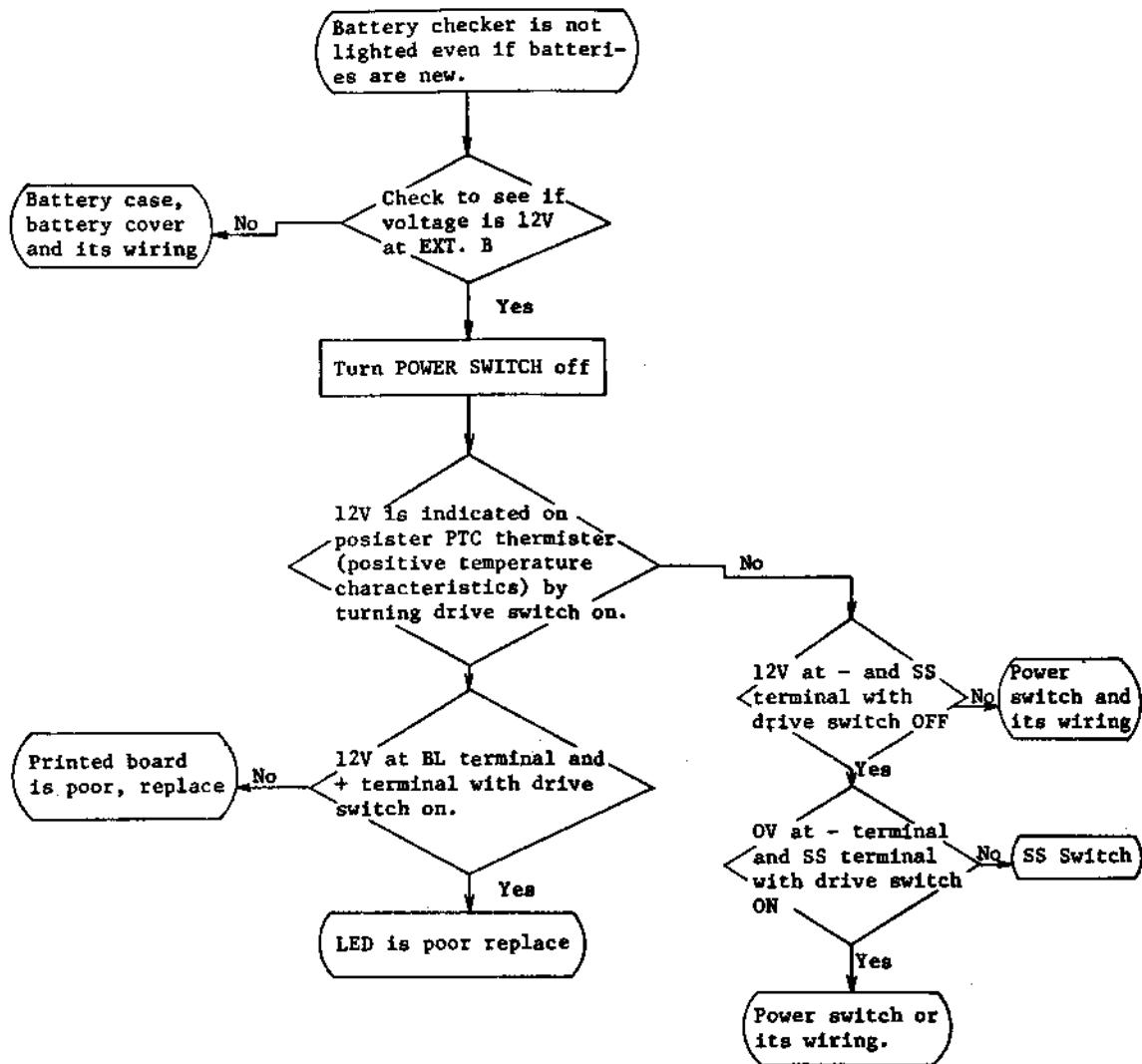
All FFs are reset by the OFF+ON operation of power source.

The battery checker circuit (L) is caused to operate when the drive switch is turned ON with the power switch kept OFF, and it causes LED(N) to light when it has a power voltage of more than 7 to 8V.



Drive switch — OFF — ON

«CIRCUIT CHECKING METHOD»



ETR / ZENZANON 75mm Lens

Repair Manual

[5] TROUBLESHOOTING

	Trouble	Cause	Remedy	
1	Poor synch conductivity	(1) Shutter green cord is poorly soldered. (2) Contact piece, insulating plate are poorly connected. (3) Shutter green cord is broken.	o Resoldering o Replace contact piece and insulating plate set. o Replace shutter	P14 P13,14 P9 ~ 12 (S)
2	Synch is poorly insulated	(1) Flux was incompletely wiped when contact piece and insulating plate set and shutter were soldered. (2) After wiping flux, silicon varnish was not coated. (3) Shutter itself is poorly insulated. (4) Contact piece and insulating plate set itself is poorly insulated.	o Wipe flux with lens cleaning paper or similar articles using ether-mixed alcohol and coat silicon varnish. o Wipe lightly with in ether-mixed alcohol and coat silicon varnish. o Replace shutter. o Replace contact piece and insulating plate set.	P14 P14 P9 ~ 12 (S) P13,14
3	Diaphragm resistance value insecure	(1) Warped printed circuit (PCB) board of diaphragm resistance. (2) Dirty back of printed circuit board of diaphragm resistance. (3) Broken brush legs of printed circuit board of diaphragm resistance. (4) Poor connection of contact piece and insulating plate set. (5) Improper angle of brush at the back of printed circuit board of diaphragm resistance.	o Replace shutter o Clean back of printed circuit board with ether-mixed alcohol. o Replace shutter o Replace contact piece and insulating plate set. o Correct brush angle	P9 ~ 12 (S) P17 P9 ~ 12 (S) P13,14 P17

(1) Note: (s) indicates standard manual.

	Trouble	Cause	Remedy
4	Diaphragm resistance value is not shown	(1) Dirty contact piece and insulating plate set and shutter contact. (2) Broken wire in contact piece and insulating plate set. (3) Broken wire in shutter white cord.	o Clean with ether-mixed alcohol solution P13 o Replace contact piece P13,14 and insulating plate set. o Replace shutter. P9~12 (S)
5	Short circuit of diaphragm resistance value	(1) Short circuit in shutter white cord. (2) Short circuit in contact piece and insulating plate set.	o Replace shutter. P9~12 (S) o Replace contact piece P13,14 and insulating plate set.
6	Diaphragm resistance values become improper values.	(1) Short circuit in contact piece and insulating plate set. (2) Short-circuit of wirings inside the shutter.	o Replace contact piece P13,14 and insulating plate set. o Replace shutter. P9~12 (S)
7	Shutter releasing speed skips intermittently.	(1) Deformed base plate of set ring. (2) Poor movement of set ring unit. (3) Dirty contact piece and insulating plate set and shutter contact. (4) Poor connection of contact piece and insulating plate set. (5) Defective shutter.	o Replace set ring unit. P10 o Replace set ring unit. P10 o Clean with ether-mixed alcohol. P13 o Replace contact piece P13,14 and insulating plate set. o Replace shutter P9~12 (S)
8	Shutter speed of one second is variable.	(1) Defective shutter.	o Replace shutter. P9~12 (S)
9	Shutter speed, 1/250, 1/125 slightly slow or faster.	(1) Defective shutter.	o a) Volume adjustment inside shutter 23,24 b) If impossible, replace shutter.

	Trouble	Cause	Remedy	
10	Shutter speed skips.	(1) Poor soldering of shutter and contact piece insulating plate set. (2) Short-circuit of wiring inside the shutter. (3) Sticky operation of set ring unit. (4) Deformed set ring base plate. (5) Poor connection of contact piece and insulating plate set. (6) Dirty contact piece and insulating plate set and shutter contact.	o Resoldering etc. o Replace shutter o Replace set ring unit. o Replace set ring unit. o Replace contact piece and insulating plate set. o Clean contact with ether-mixed alcohol.	P14 P9 ~ 12 (S) P10 P10 P13,14 P13
11	Shutter speed, 1/250, 1/125 are variable.	(1) Defective shutter	o a) Volume adjustment inside shutter. b) If impossible, replace shutter.	(S) 23,24 P9 ~ 12 (S)
12	Shutter speed 1/500 slow, fast or varies	(1) Defective shutter	o Replace shutter	P9 ~ 12 (S)
13	Shutter speed skips every other time	(1) Defective shutter	o Replace shutter	P9 ~ 12 (S)
14	Poor feeling in moving out or in of helicoid, unstable rotation	(1) Poor tightening of set screws in installing helicoid and scale. (2) Poor tightening of scale ring after mechanical focus adjustment. (3) Poor installation of straight plate. (4) Defective straight plate. (5) Poor helicoid at lead screw portion	o Redo tightening of set screws. o Redo tightening of scale ring. o Correct installation of straight plate. o Replace straight plate. o Replace helicoid.	(S) 29,30 (S) 28 P15,16 P15,16 P9 ~ 12 (S)
15	Poor feeling in moving out or in helicoid. o Uneven rotation	(1) Poor helicoid at lead screw portion. (2) Foreign matter in lead screw of helicoid.	o Replace helicoid o Clean lead screw portion	P9 ~ 12 (S) P15,16

	Trouble	Cause	Remedy	
16	Poor feeling in moving out or in of helicoid. o Loose rotation	(1) Poor installation of straight plate. (2) Defective straight plate.	o Correct installation of straight plate. o Replace straight plate.	P15,16
17	Poor feeling in moving out or in of helicoid. o Slant rotation	(1) Due to incorrect tightening of scale ring after mechanical focus adjustment, helicoid and scale ring are slightly expanded and cause bayonet ring to slant.	o Redo installation and tightening of scale ring.	(S) 28
18	Poor feeling in moving out or in of helicoid. o Rough rotation	(1) Helicoid is poor at lead screw portion. (2) Foreign matter inserted at lead screw portion of helicoid.	o Replace helicoid. o Clean lead screw portion.	P9 ~ 12 (S) P15,16
19	Poor return of manual diaphragm	(1) Manual lever axis floats due to shallow countersink. (2) Manual lever axis slightly hits groove inside helicoid due to deep countersink. (3) Manual arm of front frame unit is poor in movement due to incomplete painting and deformation. (4) Defective shutter.	o Additional machining of countersink for manual lever, or replace. o Replace manual lever. o Replace front frame unit. o Replace shutter.	P10 P10 P10 P9 ~ 12 (S)
20	T change-over shutter does not operate.	(1) Poor connection of T change-over arm of front frame unit and shutter. (2) Defective shutter.	o Reassemble o Replace shutter.	(S) 12,13 P9 ~ 12 (S)
21	MG display keeps to light or lighted while in winding, while M switch is being inspected by timing gauge.	(1) Defective shutter.	o Replace shutter.	P9 ~ 12 (S)

	Trouble	Cause	Remedy	
22	Shutter blades do not open at winding.	(1) Defective shutter.	o Replace shutter.	P9~12 (S)

6. DISASSEMBLY OF 75mm LENS

1) Replacement of 75mm lens elements

[Step 1]

Remove the name ring ① with a name ring installing jig ④.

[Step 2]

Remove the front lens group ② with a pin face jig ⑤.

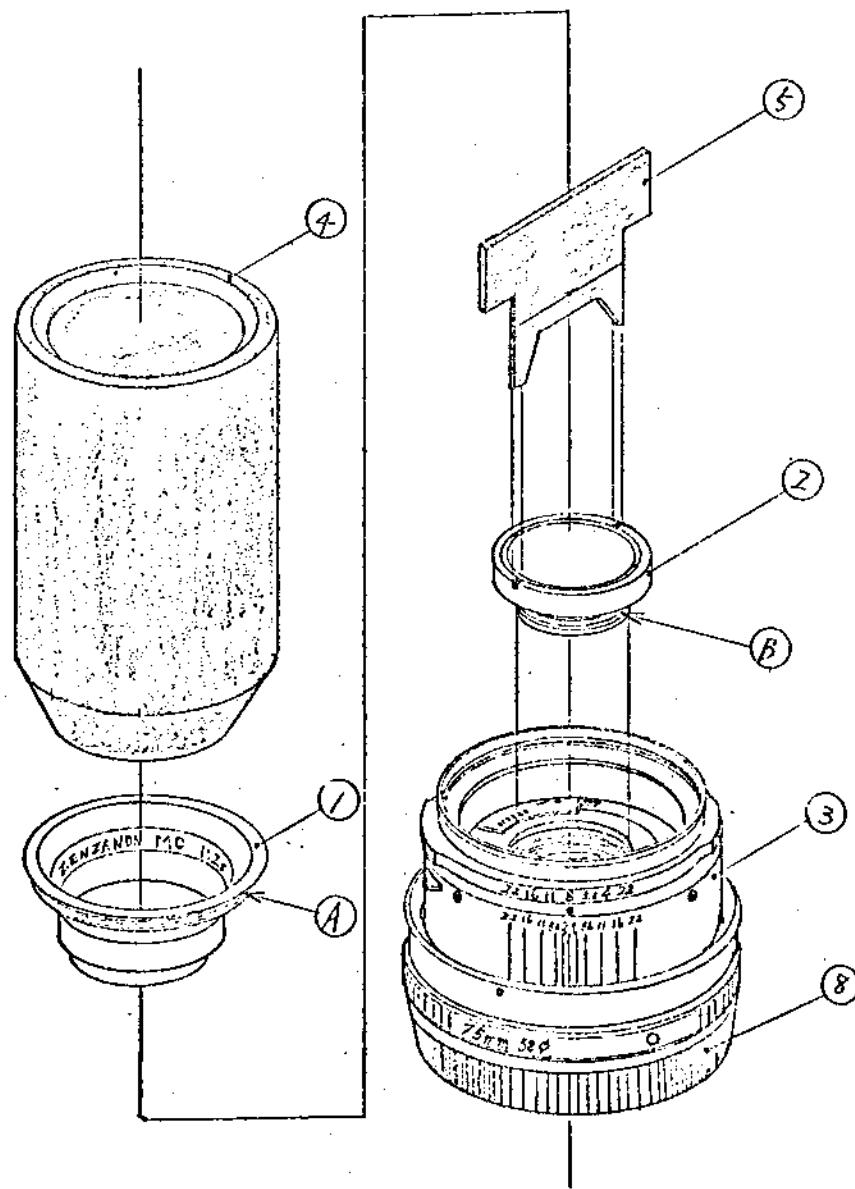


Fig. 1

[Step 3]

Remove the rear lens group ⑥ with a pin face jig ⑦.

[Step 4]

Screw in a new front lens group ② and rear group ⑥ into respective screw portions with grease (ROJIMORU #4019) coated by using pin face jigs ⑦ and ⑤.

(Note)

1. In case either front or rear group is required to be replaced, a set of front and rear group should be replaced.
2. In replacing lens elements, select a lens which conforms with a washer used between the shutter and helicoid.

Lens color indication	Washer for adjustment
Orange	0.8 t (mm)
Blue	
Yellow	0.7
Green	0.5
Purple	0.3
Red	0.1

3. Be sure to make mechanical focus adjustment after replacing lenses.
4. In replacing a front group of lens, be sure to install a rear cap ⑧.

8	1-242602	Rear cap
7	1-210180-AJ	Lens rear group pin face
6	1-210180	Lens rear group
5	1-210180-AJ	Lens front group pin face
4	1-210482-AJ	Name ring installing jig
3	1-710100	Helicoid installed with front and rear frame
2	1-210180	Front lens group
1	1-210482	Name ring

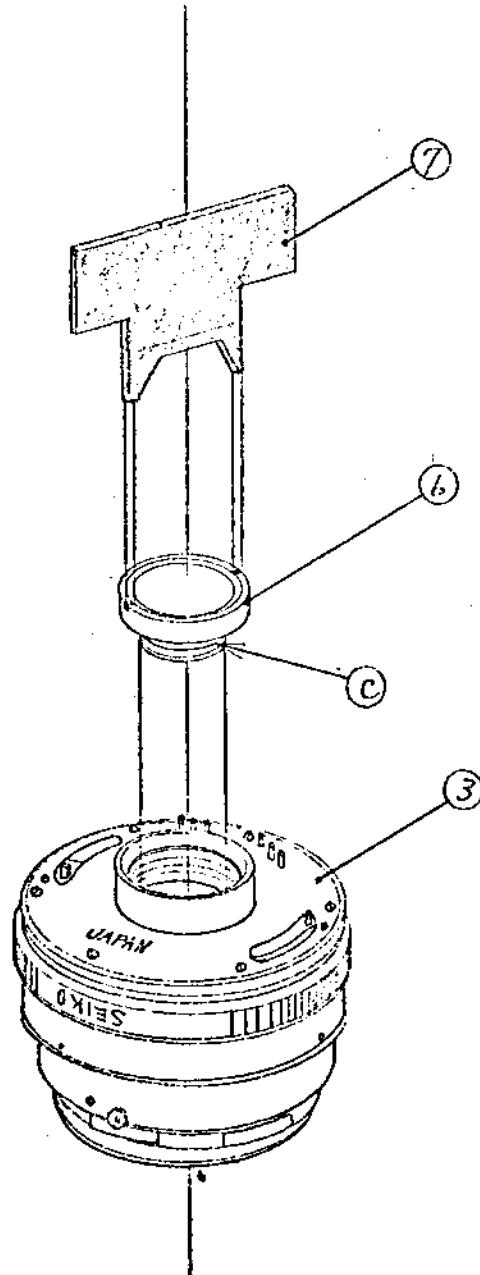


Fig. 2

6. 2) Replacement of shutter

[Step 1]

Remove the name ring and lens first as described in 6.1).

[Step 2]

Remove a leatherette ring ③.

[Step 3]

Loosen set screw ⑤ and pull out the helicoid scale ②.

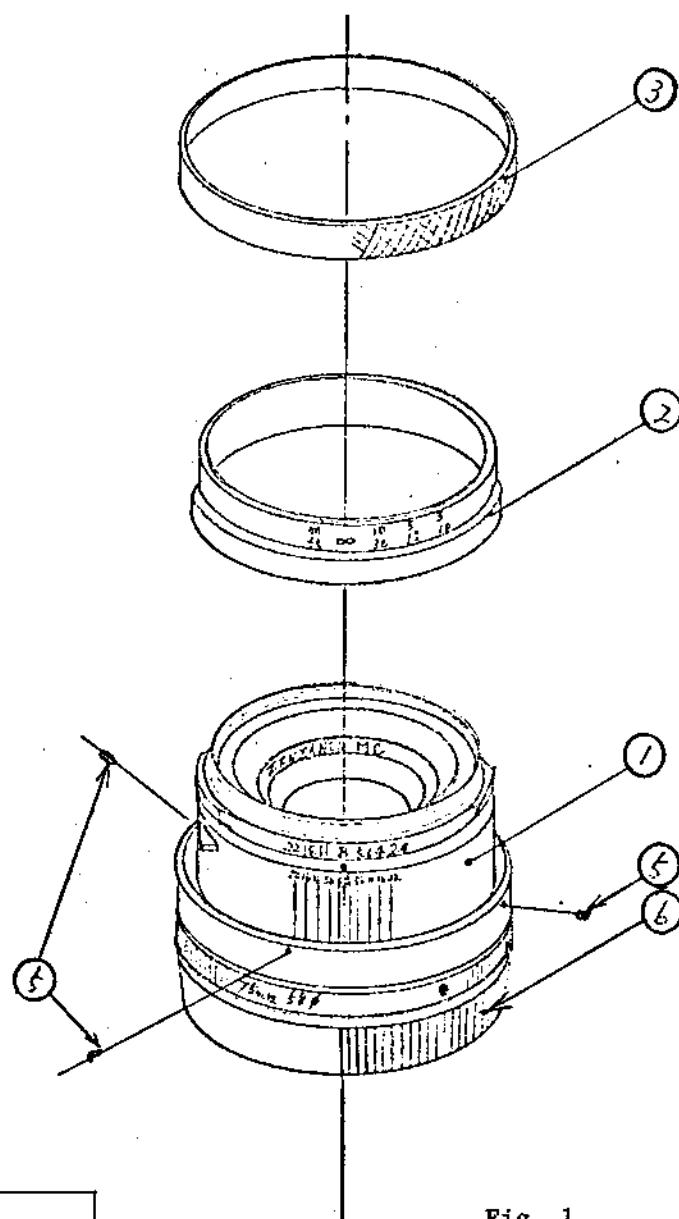


Fig. 1

6	1-242602	Rear cap
5	5-063026	Set screw
3	1-210512	Leatherette
2	1-210284	Helicoid scale
1	1-710010	Helicoid with lens assembled

[Step 4]

Remove screw ⑯.

[Step 5]

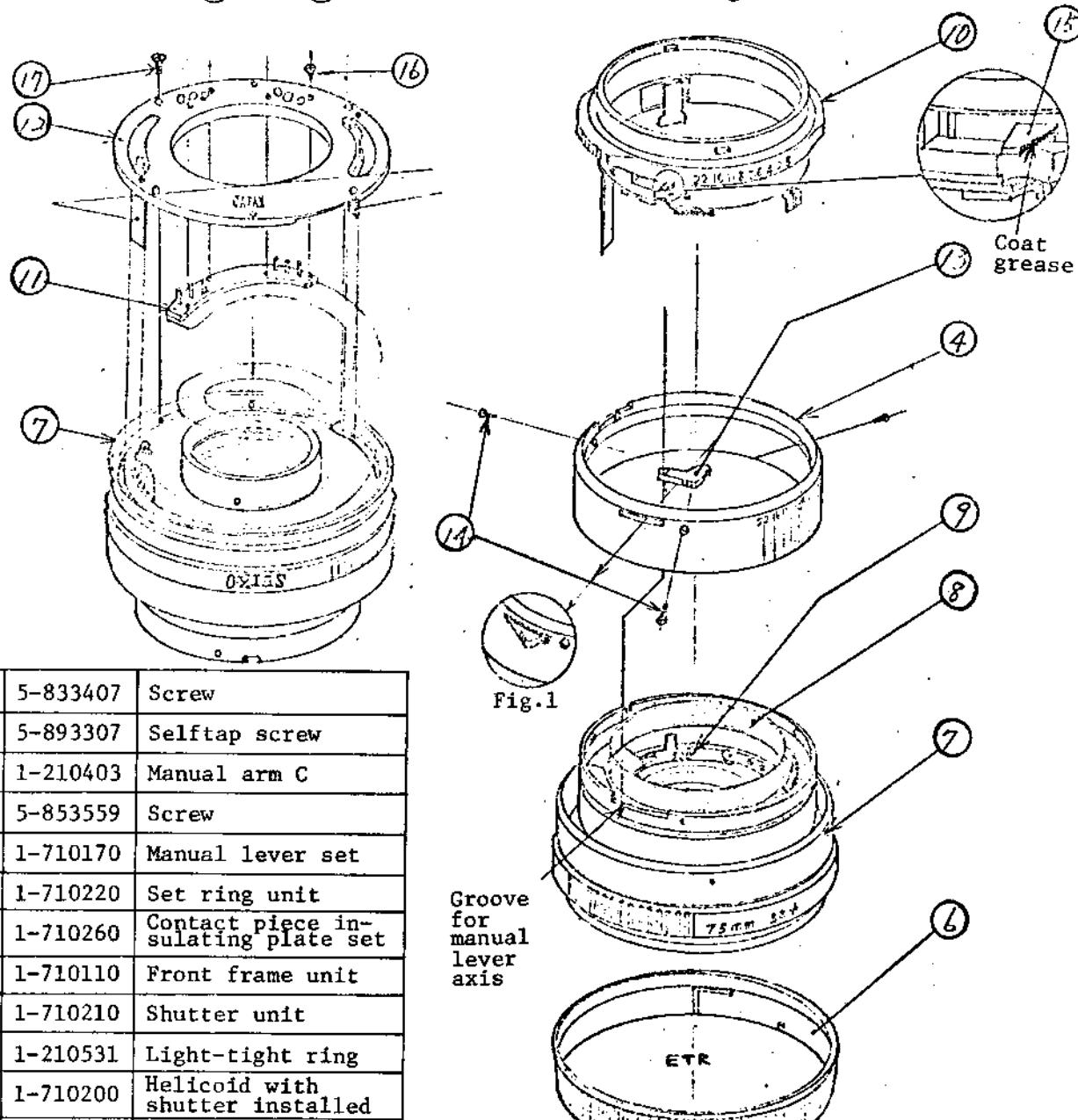
Remove the front frame unit ⑩, depth of field scale ring ②, manual lever set ⑬.

[Step 6]

Remove the light-tight ring ⑧ with care exercised not to bend it as it was adhesive fixed. If it is hard to remove, apply small amount of amyl acetate and remove it after a little while.

[Step 7]

Remove screws ⑯ and ⑰, and then remove the set ring unit.



17	5-833407	Screw
16	5-893307	Selftap screw
15	1-210403	Manual arm C
14	5-853559	Screw
13	1-710170	Manual lever set
12	1-710220	Set ring unit
11	1-710260	Contact piece insulating plate set
10	1-710110	Front frame unit
9	1-710210	Shutter unit
8	1-210531	Light-tight ring
7	1-710200	Helicoid with shutter installed
6	1-242602	Rear cap
4	1-210295	Depth of field scale ring

Fig. 1

[Step 8]

Detach the shutter cord soldered to the contact piece and insulating plate set ⑪ by using a soldering iron.

[Step 9]

Set the helicoid with shutter installed ⑦ in the helicoid inner cylinder assembling jig ⑯ and remove the ring for installing shutter ⑮ by using a wrench for ring for installing shutter ⑯.

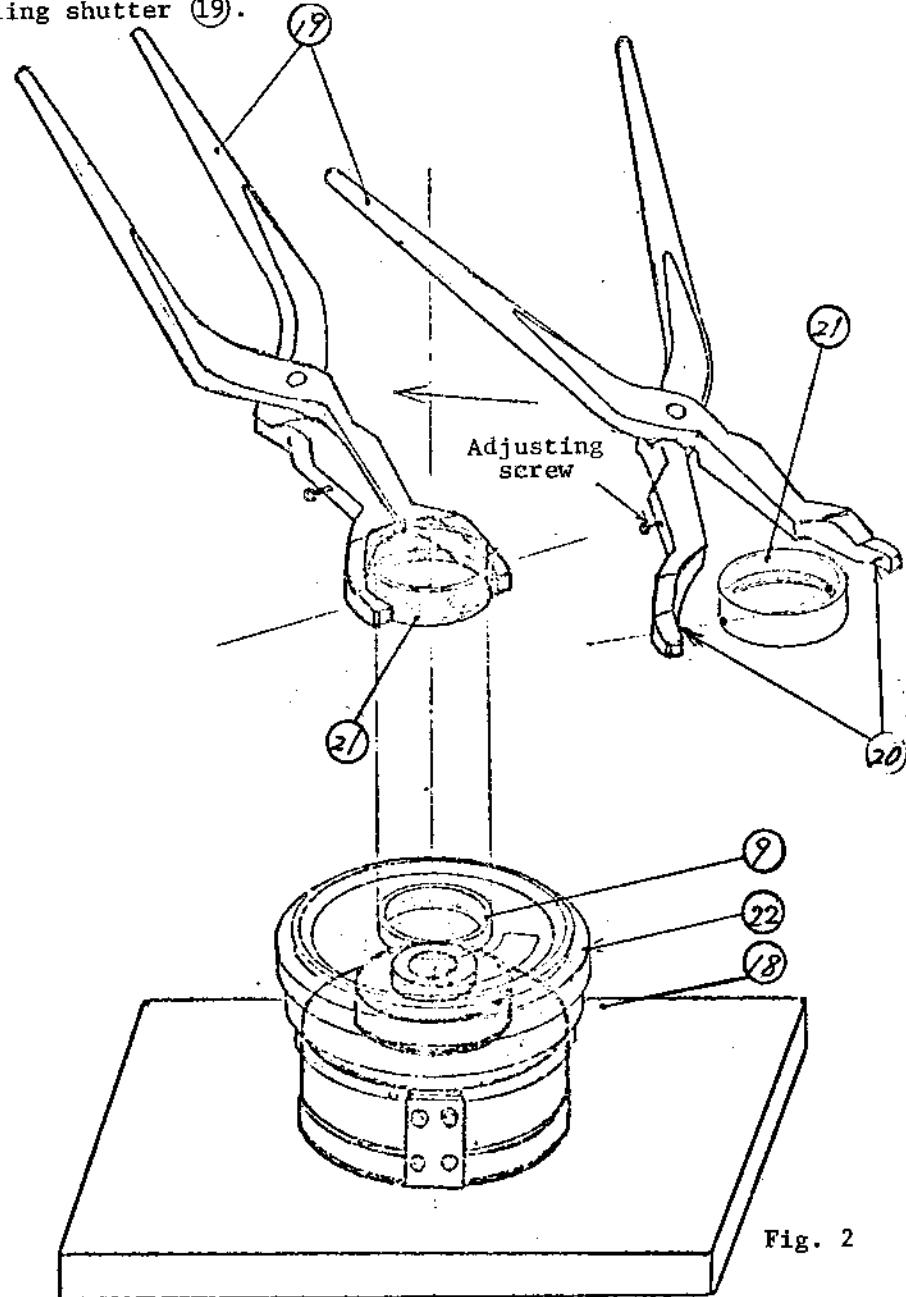


Fig. 2

22	1-710300	Helicoid unit
21	1-210152	Ring for installing shutter
20		Spanner pin for ring for installing shutter
19	1-210152 AJ	Spanner for ring for installing shutter
18	1-210013 AJ	Helicoid inner cylinder assembling jig
9	1-710210	Shutter unit

[Step 10]

Remove the shutter unit (9) from the helicoid unit (22).

[Step 11]

Replace the shutter unit (9) with a good one.

[Step 12]

After replacing a shutter unit (9), perform adjustment in accordance with the procedure set forth in the standard work instruction manual, 6-30 (excluding 8, 4 and 15).

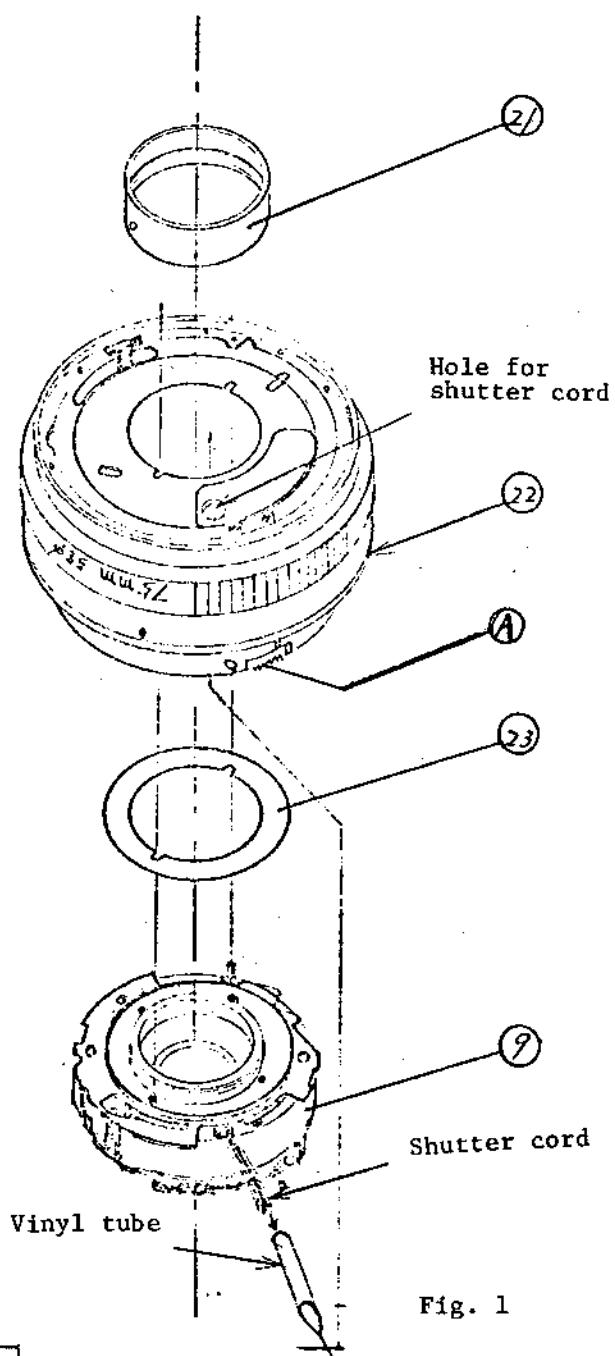


Fig. 1

23	1-210610	Washer for adjustment t 0.4
23	1-210600	" 0.3
23	1-210590	" 0.2
23	1-210171	" 0.1
22	1-710300	Helicoid unit
21	1-210152	Shutter installing ring
9	1-710210	Shutter unit

6. 3) Replacement of contact piece and insulating plate set

[Step 1]

Remove the set ring unit by the procedure of 7 and 8 of Par. 6. 2), and disconnect the contact piece and insulating plate set① and shutter cord.

[Step 2]

Peel off the contact piece and insulating plate set① from the helicoid inner cylinder③.

[Step 3]

Attach a piece of flexible fixing tape② to the contact piece and insulating plate set① by the procedures shown in Fig. 1 and 3.

[Step 4]

Attach the contact piece and insulating plate set① to the helicoid inner cylinder③ by means of flexible fixing tape②. At this time, they must be fixed with the center of a straight plate⑤ adjusted to No. 2 contact of contact piece and insulating plate set①.

Care should be exercised to maintain a proper gap between the contact piece and insulating plate set① and the helicoid inner cylinder.

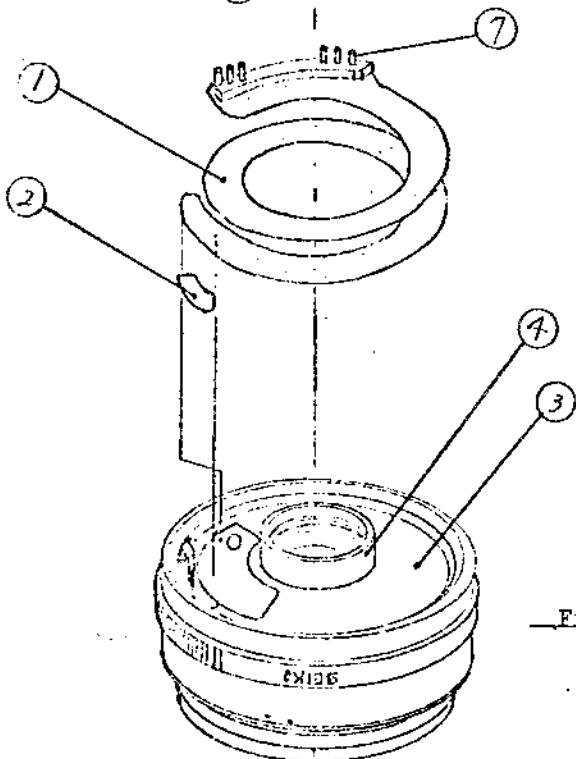


Fig. 1

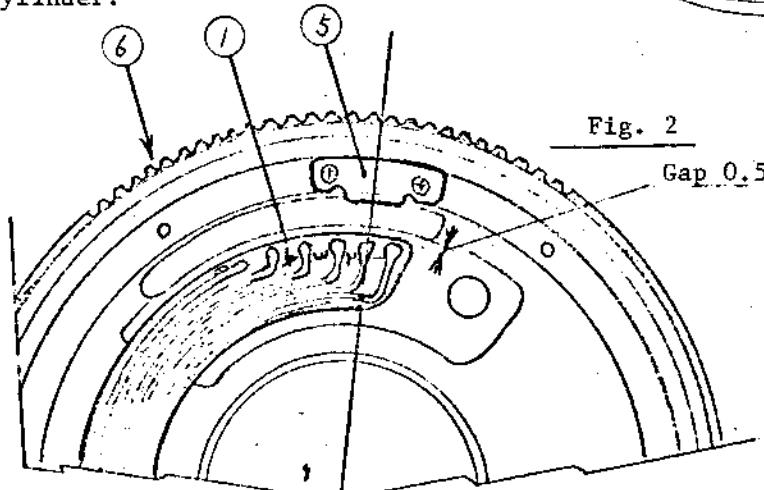


Fig. 2

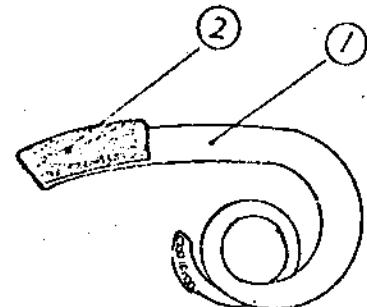


Fig. 3

7	1-210121	Shutter contact
6	1-710300	Helicoid unit
5	1-210142	Straight plate
4	1-210152	Shutter installing ring
3	1-210015	Helicoid inner cylinder
2	1-210521	Flexible fixing tape
1	1-710260	Contact piece and insulating plate set

[Step 5]

Place preliminary solder at 6 contact points of the contact piece and insulating plate set ①.

[Step 6]

Solder each cord of shutter to each contact of the contact piece and insulating plate set ②. At this time connect each cord with the contact piece and insulating plate set ① as shown in Table 1 and care should be exercised not to have cords overlapped.

[Step 7]

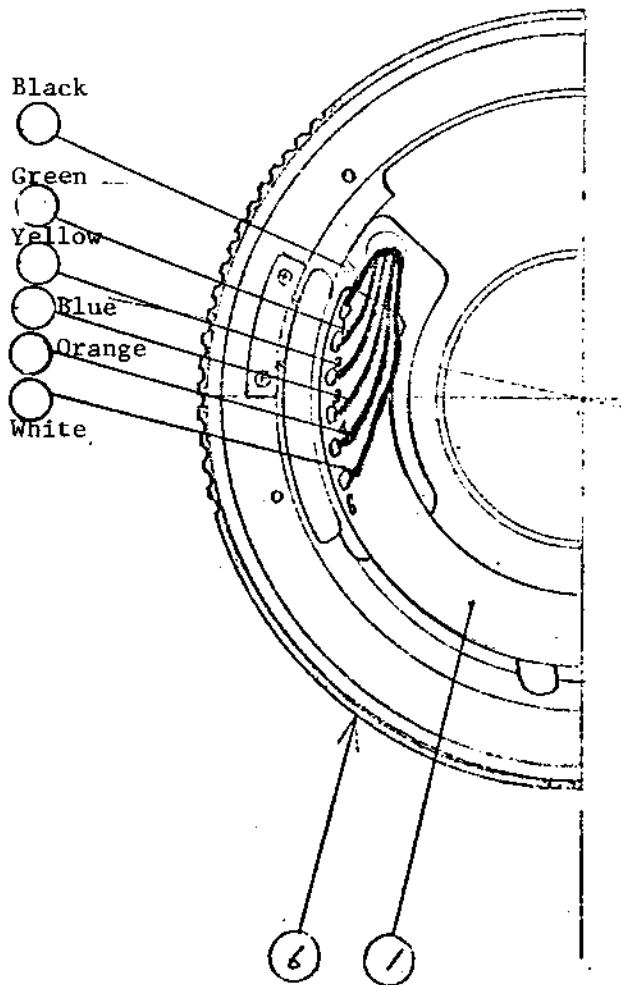
After soldering, clean flux with ether-mixed alcohol, dry it by hot air, apply silicon varnish with a brush and then dry soldered portion naturally.

Information: Silicon varnish (KR 114 manufactured by
Shinetsu Kakagu Co.)
Solvent, RIGURO IN (Nippon Sekiyu)

Silicon varnish: solvent = 1 : 10 ~ 20

Color of shutter cord	Contact No. of contact insulating plate set
Black	1
Green	2
Yellow	3
Blue	4
Orange	5
White	6

Table 1



6	1-710300	Helicoid unit
1	1-710260	Flexible print board A-B

6. 4) Disassembly and reassembly of helicoid

a) Procedure for disassembly

[Step 1]

Remove the screw ⑯ and then remove the straight plate ⑮.

[Step 2]

Remove the helicoid inner cylinder.
(Right-handed screw)

[Step 3]

Remove a scale ring fixing screw ①
and then remove the helicoid scale
ring.

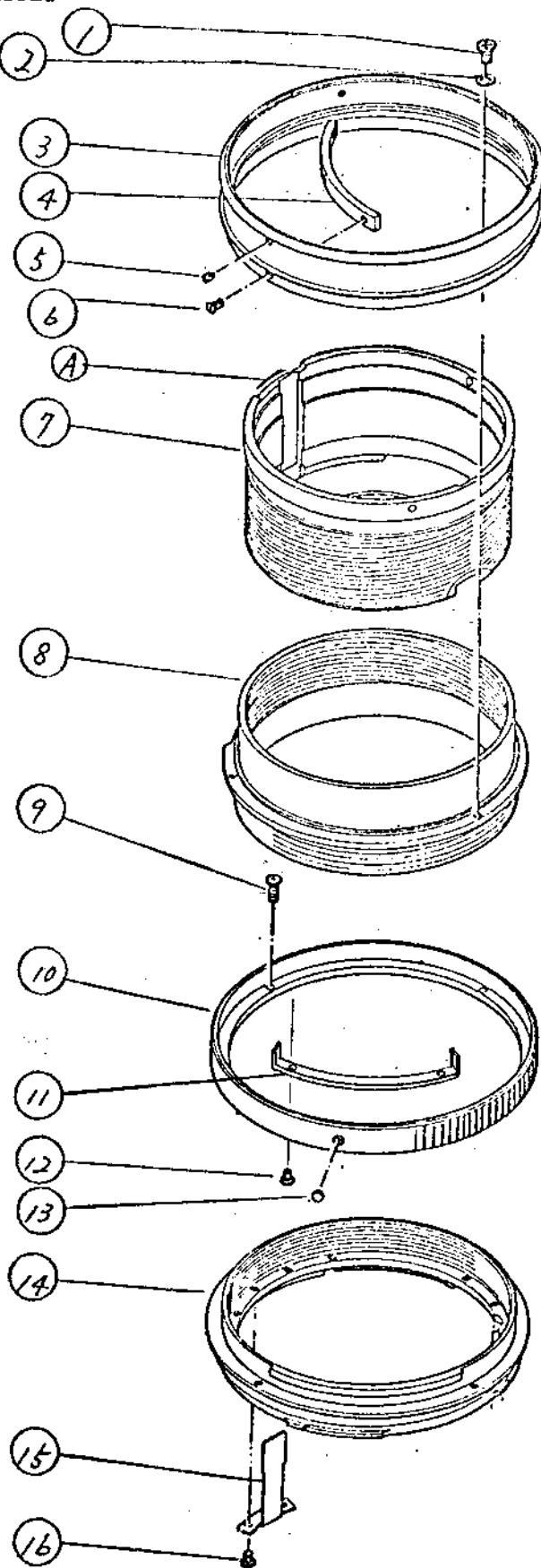
[Step 4]

Remove the helicoid intermediate
cylinder. (Left-handed screw)

Note)

- o The grease to be used for helicoid lead screw portion is ROJIMORU #74075
- o In applying this grease, do not apply too much. Much grease may be squeezed out.
- o Lead screw portion must be protected from dust, etc. Such foreign matters may worsen the movement of helicoid.

16	1-813307	Screw
15	1-210142	Straight plate
14	1-210035	Lens bayonet
13	1-210240	Bayonet ring index
12	1-210720	Stopper calking pin
11	1-210710	Bayonet ring stopper
10	1-210042	Bayonet ring
9	5-811357	Screw
8	1-210022	Helicoid intermediate cylinder
7	1-210015	Helicoid inner cylinder
6	5-831257	Screw
5	5-063026	Set screw
4	1-210261	Helicoid stopper
3	1-210252	Helicoid scale ring
2	5-511421	Washer
1	1-210272	Scale ring installation



6. 4)

b) Procedure for assembly

[Step 1]

Install an index (13) and bayonet ring stopper on the bayonet ring.

[Step 2]

Install the bayonet ring (10) on the lens bayonet (14).

[Step 3]

Screw in the helicoid intermediate cylinder (8) into the lens bayonet (14) until it comes to a stop and then rotate it by an angle of 90° to the right.

[Step 4]

Set the helicoid scale ring (3) with helicoid stopper (4) installed on the helicoid for which steps up to 3 have been done, and rotate the helicoid stopper (4) and bayonet ring stopper (11) until they stop and fix them with the scale ring set screw (1).

[Step 5]

Rotate the helicoid scale ring (3) to the left until it stops, and at the position, screw in the helicoid inner cylinder (7) into the helicoid intermediate cylinder (8). (Right-handed screw)

Note) Adjust the inscribed character of 58φ on the bayonet to A of the helicoid inner cylinder (7), and then screw it from the position.

[Step 6]

Rotate the helicoid inner cylinder (7) slightly back from its completely screwed in position and then install the straight plate (15).

Note) At the time, the overall length of the helicoid which is completely receded must be 38.4mm ± 0.4.

If this dimension is not obtained, change the screwed in position of the helicoid inner cylinder (7) described in Step 5 pitch by pitch until the above dimension is obtained.

[Step 7]

Check the helicoid to see if it can be moved out or moved in smoothly and make adjustment if it is not smooth.

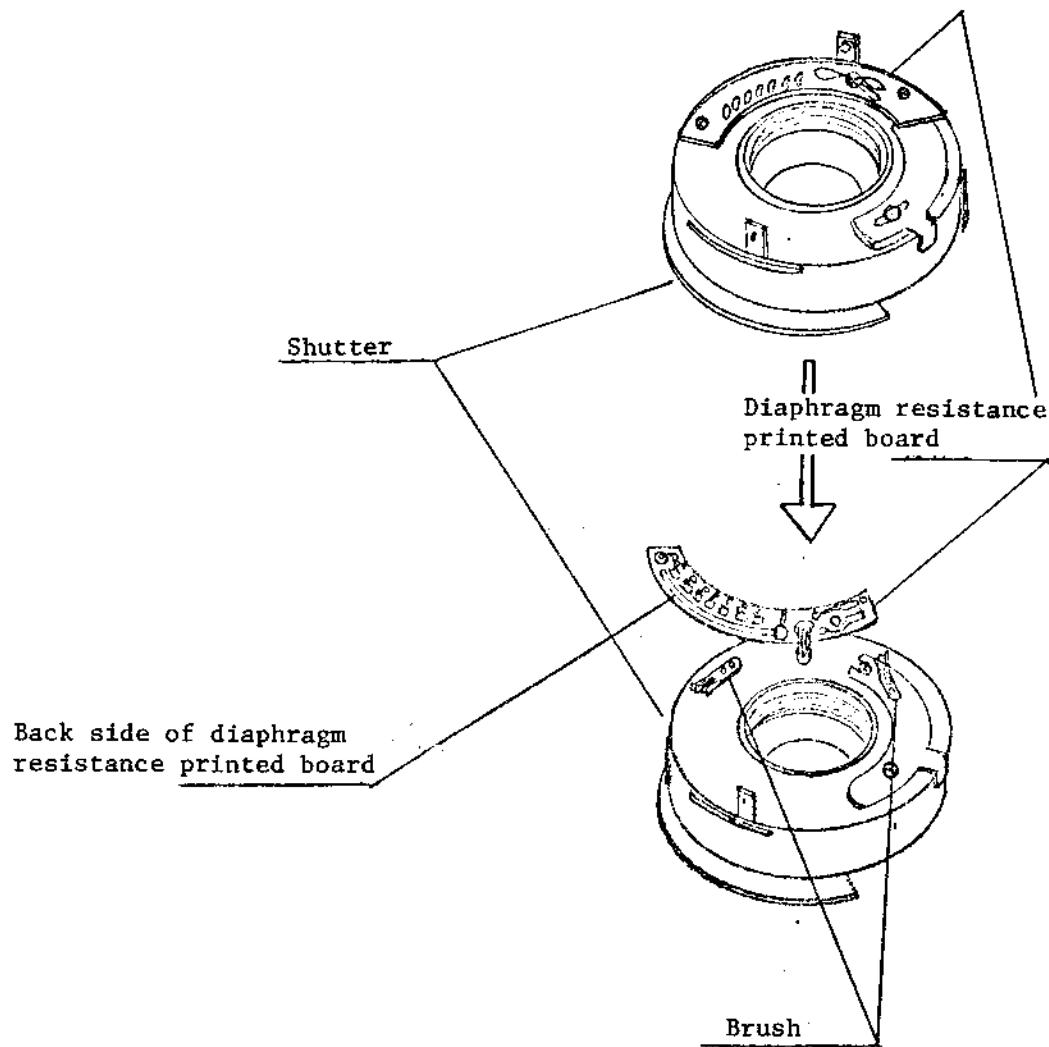
(Information)

Helicoid inner cylinder M 66.4 P = 1.25 L = 20

Helicoid intermediate cylinder { Inner M 66.4 P = 1.25 L = 20
Outer M 70 P = 1.0 L = 4 Left-handed screw

Lens bayonet M 70 P = 1.0 L = 4 Left-handed screw

5. OTHERS



PROCESS: Assembly of helicoid installed with front rear frame

JOB : Installation of shutter to helicoid unit

[Step 1]

Set a shutter unit ① on the helicoid inner cylinder assembly jig ⑦.

[Step 2]

According to the color display of flange focal distance of lens, place a washer for adjustment with its share drop faced downward ② on the shutter unit ①. (Refer to Table 1)

[Step 3]

Place a helicoid unit ③ on it. As shown in Fig. 1, thread cords of shutter ① through a vinyl tube and place it through the hole for shutter cords ③.

[Step 4]

Set A of the helicoid unit ③ to the helicoid inner cylinder assembly jig ⑦ as shown in Fig. 2.

[Color chart for flange focal length]

Color	Washer for adjustment
Orange	0.8
Blue	
Yellow	0.7
Green	0.5
Purple	0.3
Red	0.1

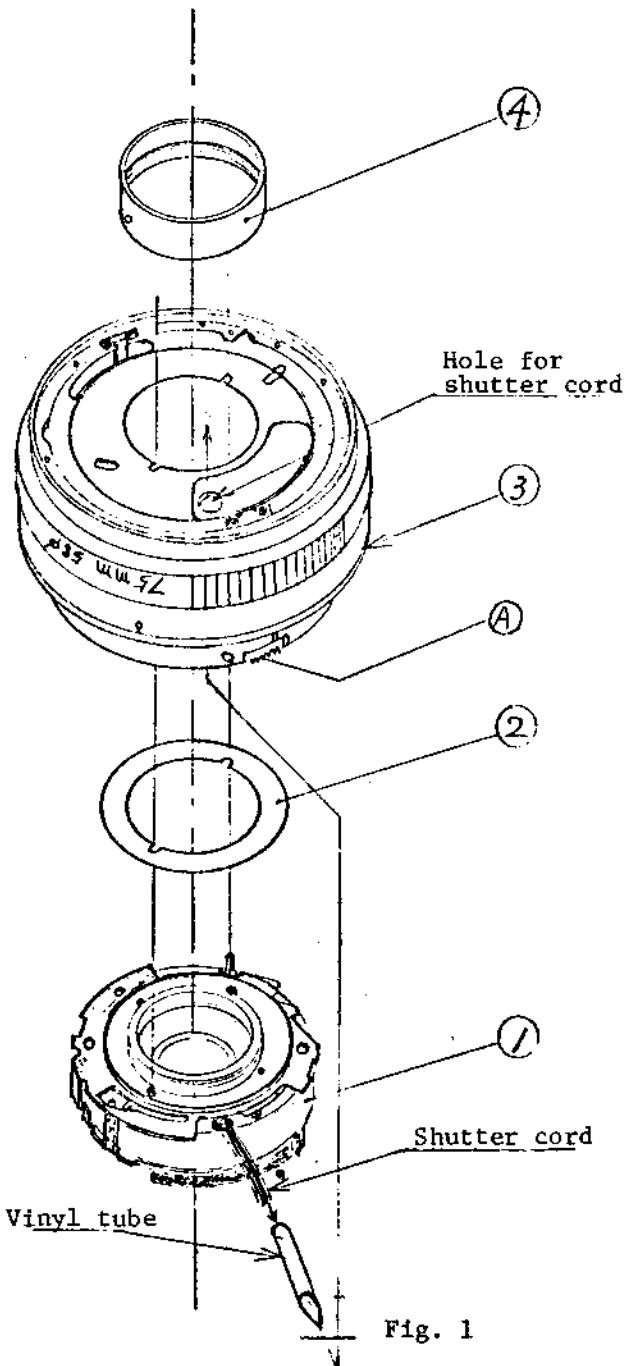


Fig. 1

2	1210610	Washer for adjustment	0.4	7	1-210013AJ	Helicoid inner cylinder assembly jig
2	1210600	"	0.3	6	Spanner pin for installing shutter	
2	1210590	"	0.2	5	Spanner for ring for installing shutter	
2	1210171	"	0.1	4	Shutter installing ring	
1	1710210	Shutter unit		3	Helicoid unit	

PROCESS: Assembly of helicoid installed with front rear frame

JOB : Installation of shutter to helicoid unit

[Step 5]

To fix the helicoid unit ③ set on the helicoid inner cylinder assembly jig ⑦ and a shutter unit ①, tighten the shutter installing ring ④ with a spanner for shutter installing ring ④ as shown in Fig. ②. Tighten it securely. Do not damage the shutter installing ring ④. Make adjustment by means of an adjusting nut ⑤ so as not to have a spanner pin for shutter installing ring come off through the guide hole of shutter installing ring ④.

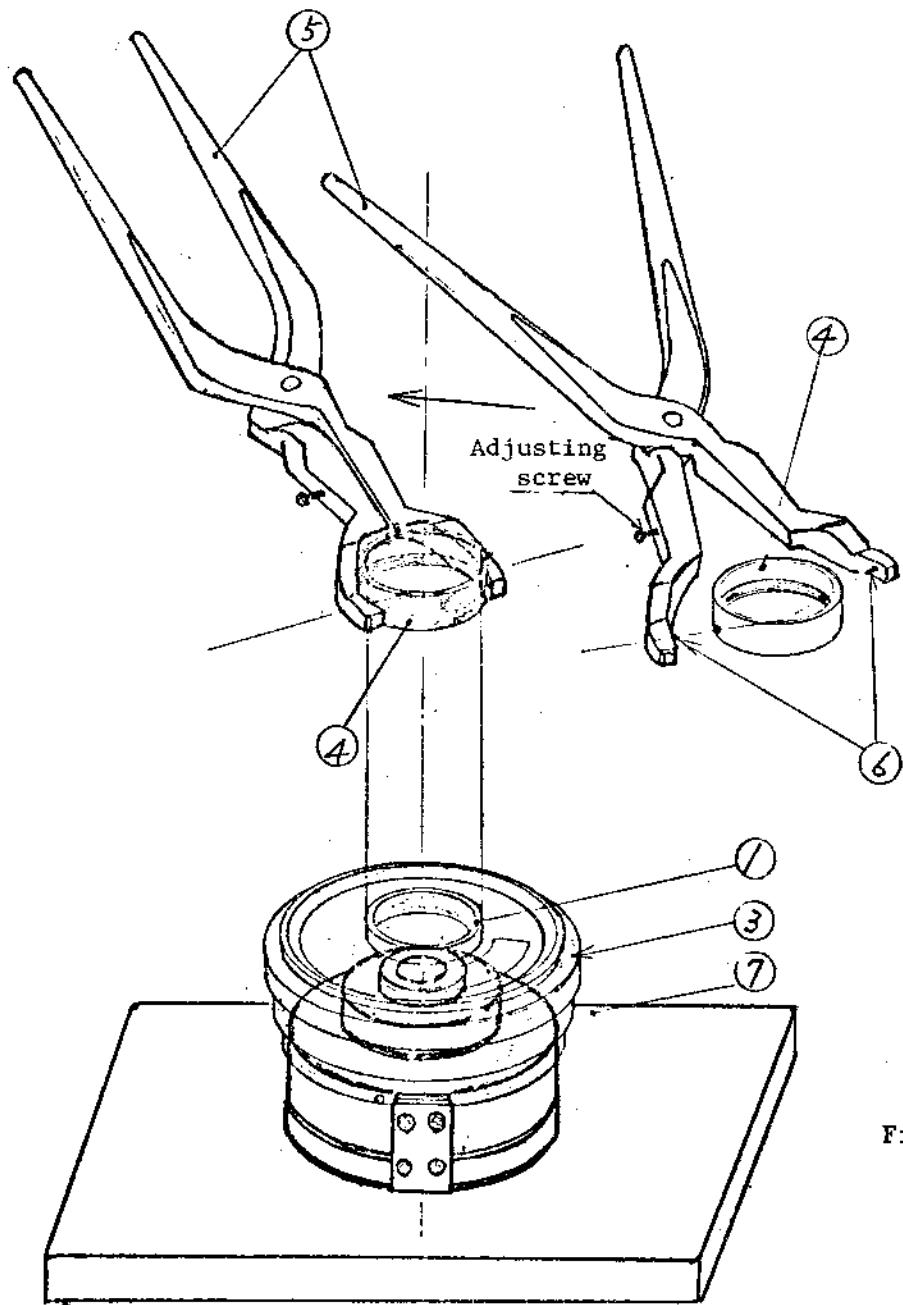
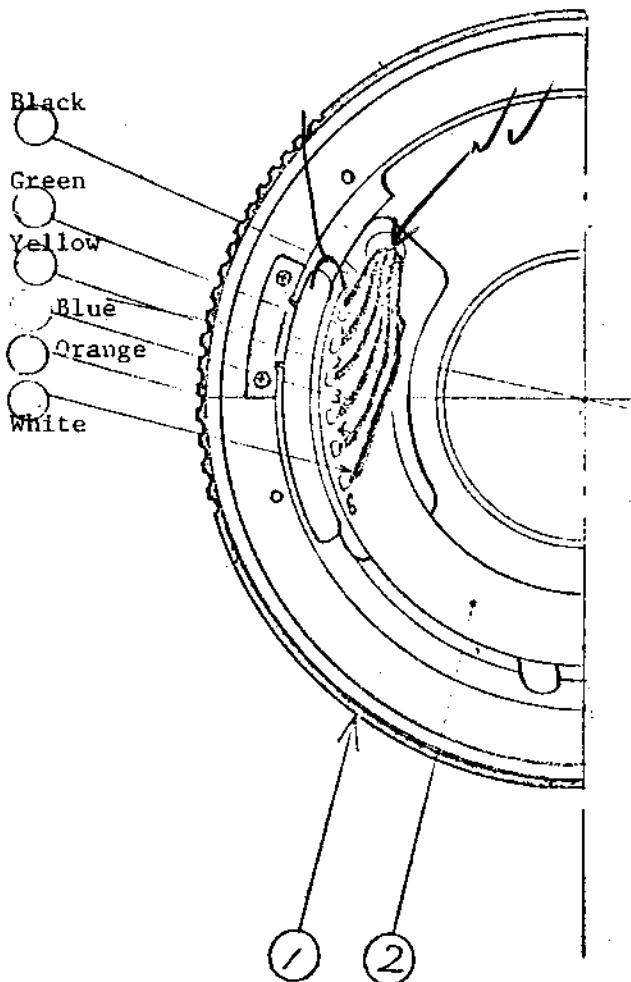


Fig. 2

PROCESS: Assembly of helicoid installed with front rear frame

JOB : Soldering of shutter and contact piece and insulating plate set

Color of shutter cord	Contact No. of plate
Black	1
Green	2
Yellow	3
Blue	4
Orange	5
White	6



[Step 1]

Place preliminary solder on each of 6 contacts of the contact piece and insulating plate set ②.

[Step 2]

Solder each cord of the shutter to each contact of the plate ②.
Arrange cords to respective contacts as shown in the drawing and care should be exercised not to overlap cords.

[Step 3]

After soldering, wash flux with ether-mixed alcohol and dry it by hot air, apply silicon varnish with a brush all over the soldered portion and dry it naturally.

Information) Silicon varnish (KR 114 manufactured by Shinetsu Kagaku Co.)
Solvent RIGUROIN (Nippon Sekiyu)

Silicon varnish: solvent = 1 : 10 ~ 20

2	1710260 Contact piece and insulating plate set	
1	1710300 Helicoid unit	

ORDER NO.

PROCESS: Assembly of helicoid installed with front rear frame

JOB : Assembly of set ring unit

[Step 1]

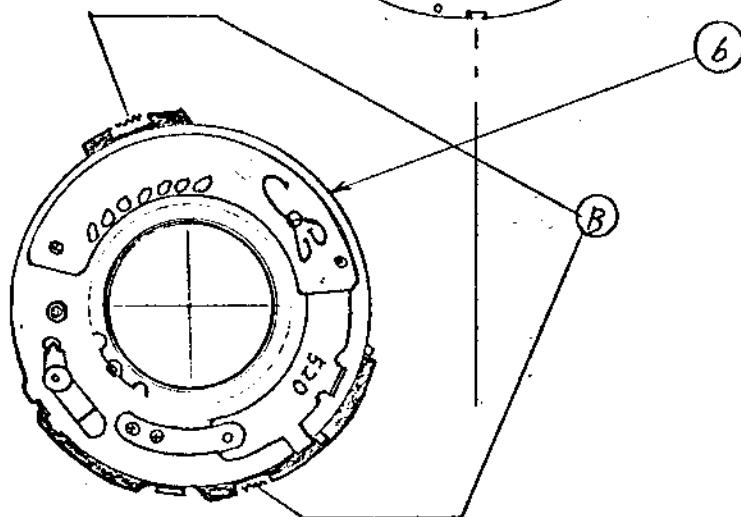
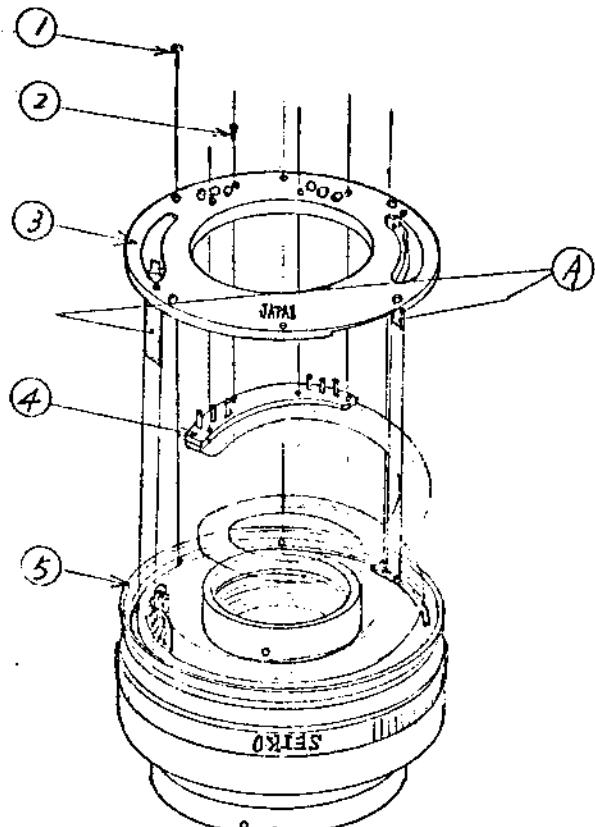
Tighten 6 terminals of the contact piece and insulating plate set ④ through the set ring base plate ③ by using 4 self-tap screws ②. Do not tighten these screws too tight as they may be damaged.

[Step 2]

Thread the leg A of the set ring set ③ through the groove B of the shutter unit ⑥ installed on the helicoid ⑤ and tighten it with 6 screws ①. Tighten screws with a constant torque not to have the set ring unit ③ floated.

(Note)

Prior to installing the set ring unit ③, check to see if its legs A move smoothly, there is a uniform gap between the unit and helicoid and it is not bent.



6	1710210 Shutter unit
5	1710200 Helicoid with shutter installed
4	1710260 Contact piece and insulating plate set
3	1710220 Set ring unit
2	5893307 Screw (selftap)
1	5833407 Screw

PROCESS: Assembly of helicoid installed with front rear frame

JOB : Installation of light-tight ring

[Step 1]

Install the light-tight ring ① on the helicoid with shutter installed. ③ As shown in Fig. 2, have the rise portion of the light-tight ring slide into the guide groove of the helicoid's straight plate and set the ring so as to have its side B hit side A of the helicoid and those contacted surface should be adhered to each other with adhesive (bond). Their direction must be as shown in Fig. 1, and a rear cap ④ should be applied to protect the contact piece and insulating plate set others.

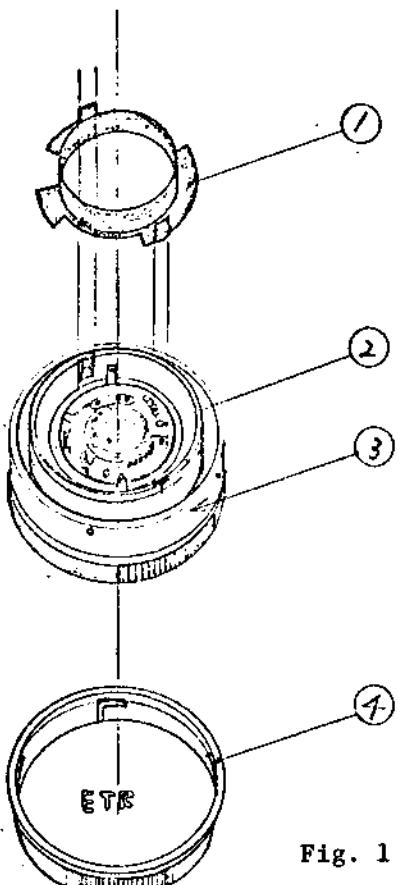


Fig. 1

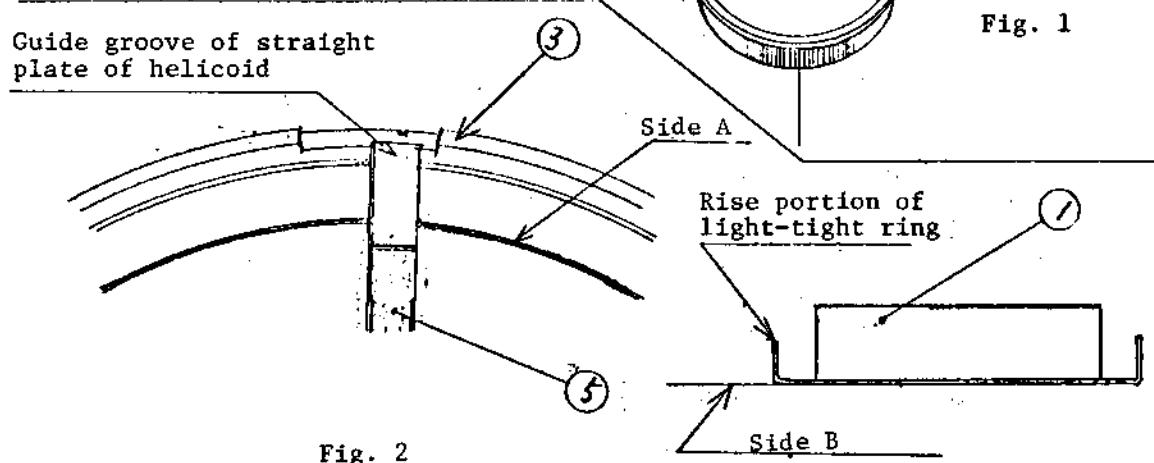


Fig. 2

5	1210142	Straight plate
4	1242602	Rear cap
3	1710200	Helicoid with shutter installed
2	1710210	Shutter unit
1	1210531	Light-tight ring

PROCESS: Assembly of helicoid installed with front rear frame

JOB : Installation of front frame unit and depth of field scale ring

[Step 1]

Apply a rear cap ⑥ to the helicoid with shutter installed for the purpose of protection.

[Step 2]

Set the manual lever set ⑬ at the side hole of a depth of field scale ring ②.

[Step 3]

Install the above unit on the helicoid with shutter installed ⑤. At this time, place the manual lever axis of the lever set ⑬ in the groove of the helicoid ⑤.

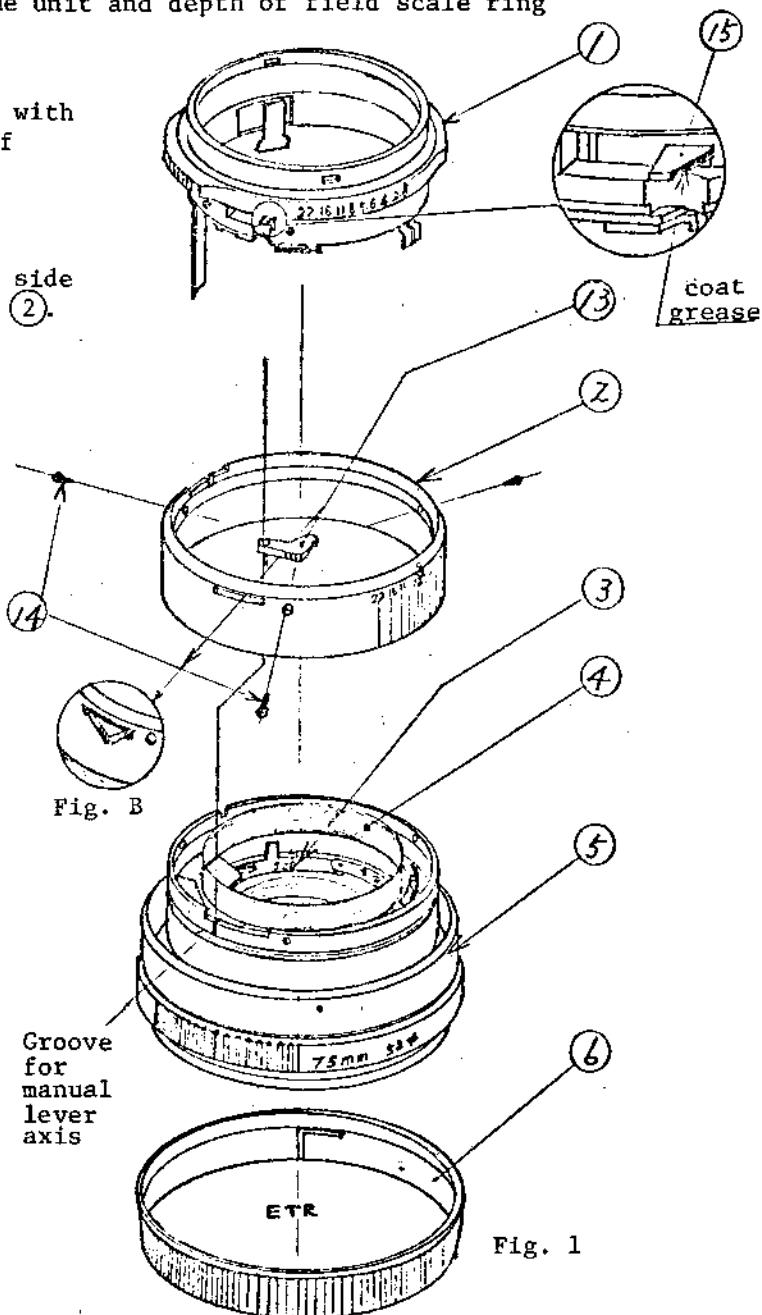
[Step 4]

Apply grease to the portion of manual arm C ⑮ of front frame unit ① where it contact with the manual lever set ⑬. Fig.A.

[Step 5]

Lastly set the front frame unit ① to the helicoid which has been assembled up to the stage of Step 3. At this time, adjust T change-over ring ⑧ to shutter AT change-over lever ⑪, diaphragm arm ⑨ to shutter diaphragm ring 10 and manual arm(B) ⑦ to shutter diaphragm lever ⑫ respectively. Tighten the unit with 3 screws ⑭ by applying locktite.

Note: Do not tighten them too tight.



8	1210351	T change-over ring	1				
7	1210392	Manual arm B	1	15	1210403	Manual arm C	1
6	1242602	Rear cap	1	14	5853559	Screw	3
5	1710200	Helicoid with shutter installed	1	13	1710170	Manual lever set	1
4	1210531	Light-right ring	1	12	Shutter diaphragm lever		1
3	1710210	Shutter unit	1	11	Shutter AT change-over lever		1
2	1210295	Depth of field scale ring	1	10	Shutter diaphragm ring		1
1	1710110	Front frame unit	1	9	1210342	Diaphragm arm	1

ORDER NO.

PROCESS: Assembly of helicoid installed with front rear frame

JOB : Installation of front frame unit and depth of field scale ring

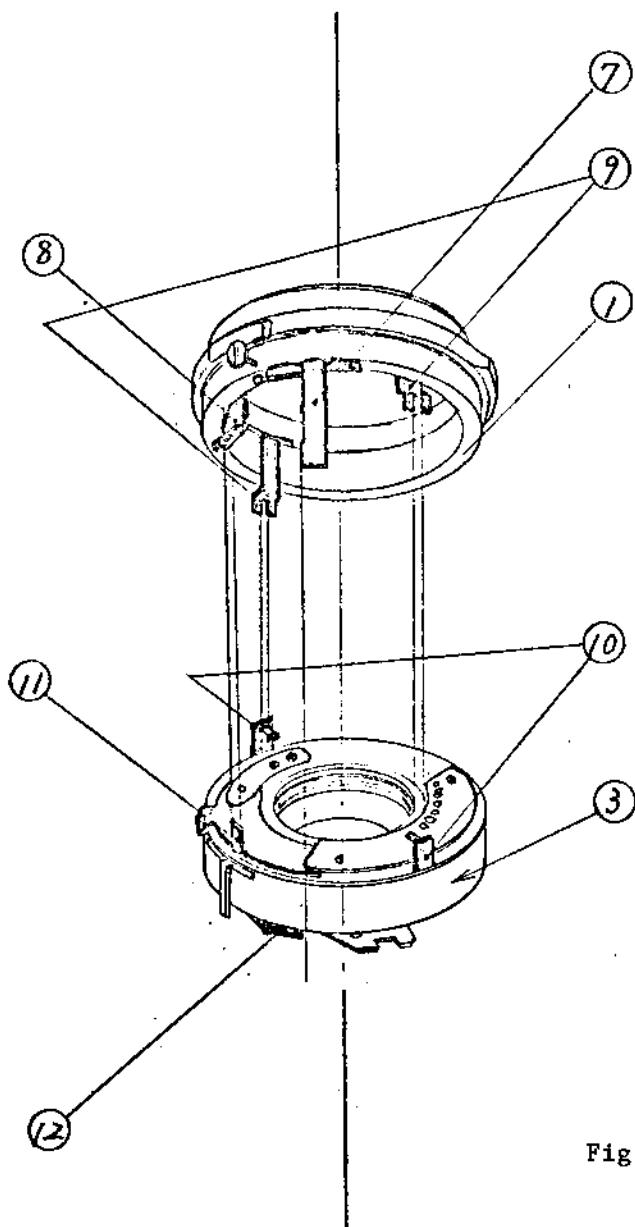
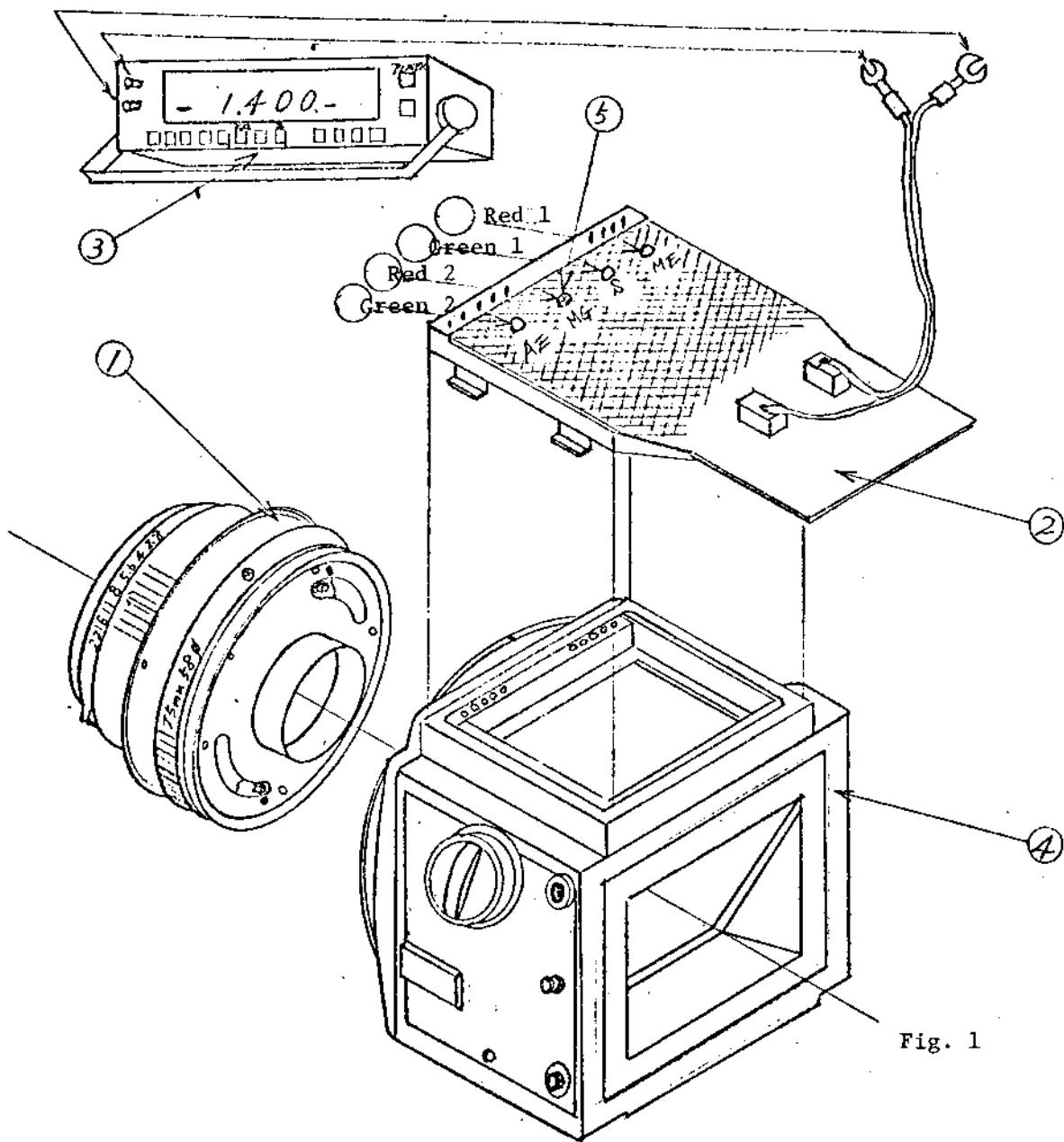


Fig. 2

ORDER NO.

PROCESS: Inspection of helicoid installed with front rear frame
JOB : Diaphragm resistance value M switch timing check



5	MG display lamp
4	ETR standard body
3	Digital multimeter (sanwa)
2	(1754500-CT)M switch timing gauge
1	Helicoid installed with front and rear frame 1710100

PROCESS: Inspection of helicoid installed with front rear frame

JOB : Diaphragm resistance value M switch timing check

[Step 1]

Set an M switch timing gauge (2) on the standard body (4).

[Step 2]

Set the helicoid with front and rear frame installed (1) on the standard body (4), and confirm that it performs functions as listed in Table 1 by releasing the shutter at slow speed (1 to 1/2 second) several times.

Note: o A unit of helicoid which is completely recorded and causes display lamps to light is judged to be defective. Such a helicoid installed with lens mechanically focus adjusted is judged to be perfect if it does not cause display lamps to light under completely receded condition.

o A unit which causes MG display lamp (5) to light when it is wound will be judged as defective.

Table 1

Condition of body and lens	Gauge display
Winding complete	Red 1 (ME) light ON
By about 1/2 stroke until shutter is released.	Red 1 (ME) light ON, Green 1 (S) is light OFF
S is pushed. Shutter open.	ME light OFF, S, MG light ON
S button is released (return)	ME, S light OFF, MG light ON
Shutter closes	ME, S, MG light OFF

PROCESS: Inspection of helicoid installed with front rear frame
 JOB : Diaphragm resistance value M switch timing check

[Step 1]

As shown in Fig. 1, connect the M switch timing gauge (2) to a digital multi-tester (3) and set the range of the tester at $2K\Omega$.

[Step 2]

Rotate the aperture ring (7) and read out each resistance value at click position.
 The range of diaphragm resistance values is as shown in Table 2.

[Step 3]

Confirm that relationship between the position of inscribed marks of the aperture ring (7) and that of depth of field scale ring (6) is on the datum line shown in Fig. 2. If they are deviated in position, adjust them to the datum line by bending 2 aperture arms (9) by the same amount.

[Refer to Standard work instruction sheet No. 13]

[Step 4]

Check the aperture ring (7) if it rotate smoothly.

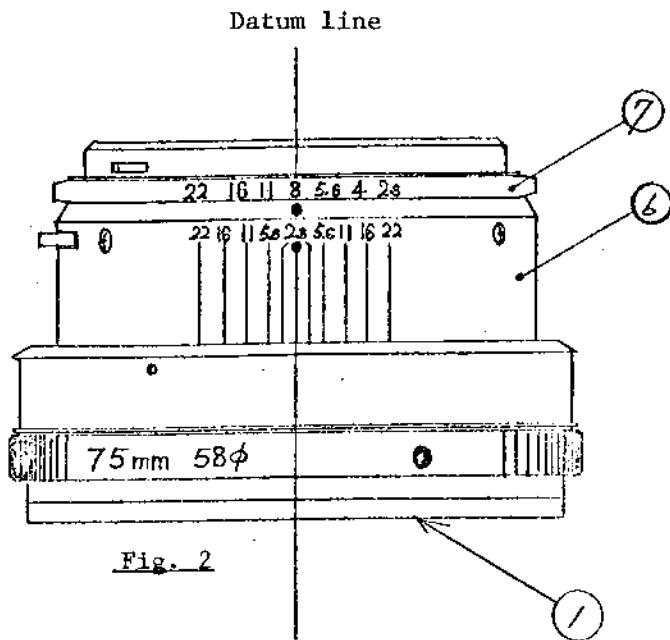


Fig. 2

Table 2

Diaphragm	Diaphragm resistance value
F 2.8	1330 ~ 1470 Ω
4	1140 ~ 1260
5.6	950 ~ 1050
8	760 ~ 840
11	570 ~ 630
16	380 ~ 420
22	190 ~ 210

7	1210335 Aperture ring	1
6	1210295 Depth of field scale ring	1
1	1710100 Helicoid with front and rear frame installed	1

PROCESS: Inspection of helicoid installed with front rear frame

JOB : Shutter inspection

[Step 1]

Set the helicoid with front and rear frame installed on the standard body and check the operation of shutter by releasing it five times each at a speed of 1/8 to 1/30 with an aperture of F22 with the helicoid extended and receded respectively.

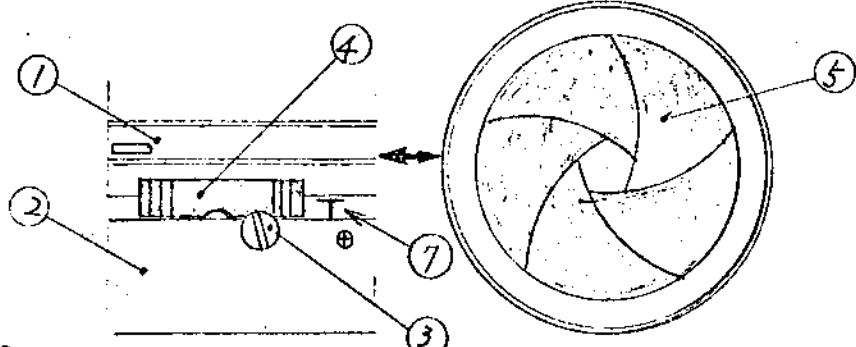


Fig. 1

o Item of inspection

1. Shutter vane (6) and diaphragm iris (5) must be smooth in movement.
2. The aperture of iris diaphragm (5) must be the same as standard aperture. Aperture must be accurate without variation.

[Step 2]

Set the T change-over lever of the helicoid with front and rear frame installed at the position shown in Fig. 1, and cause the shutter to operate, and after that put the lever back to the position shown in Fig. 2.

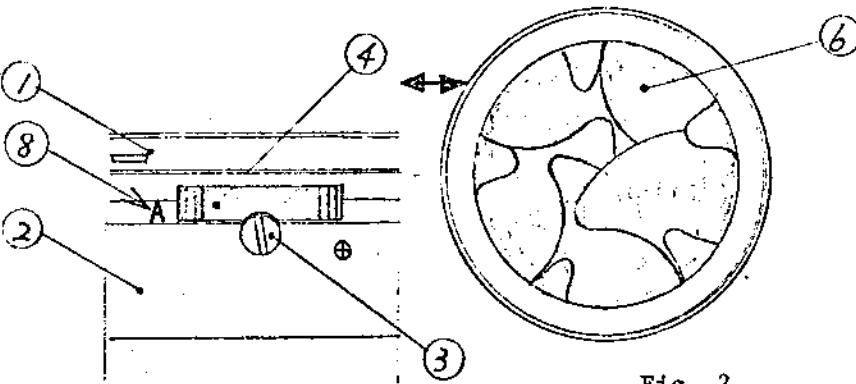


Fig. 2

At this time, T lever lock (3) must be kept loosened not to press the T change-over lever (4).

o Item of inspection

- (1) When the shutter is pushed with T change-over lever (4) set at the position of Fig. 1, the shutter vane (6) must be held raised with diaphragm iris kept in the condition of Fig. 1. That is, the condition of Fig. 1.
- (2) When the T change-over lever (4) is set at the position of Fig. 2, the shutter vane (6) of Fig. 2 must be lowered. That is, the condition of Fig. 2.
- (3) T change-over lever (4) must be smooth in operation, and click movement must be made.
- (4) Change-over of inspection items from 1 to 2 must be smooth and the operation of shutter vane (6) must be swift and stable at the time.

[Step 3]

After satisfying the above items of inspection, T lever lock (3) is tightened and T change-over lever (8) is fixed.

4	1210362 T change-over lever	8	Inscribed character A on depth of field scale ring " T "
3	1210621 T lever lock	7	
2	1210295 Depth of field scale ring	6	Shutter vane
1	1210324 Front frame	5	Shutter diaphragm iris

PROCESS: Inspection of helicoid installed with front rear frame

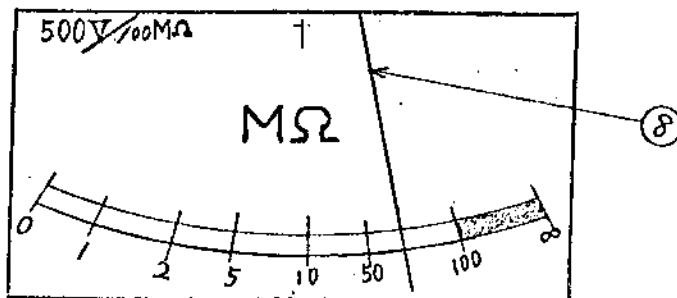
JOB : Inspection of synch, conductivity and insulation

[Step 1]

Set the helicoid with front and rear frame installed on the standard body.

[Step 2]

Insert the synch plug 10 of a conductivity meter ① into the synch socket ⑩ of the standard body. At this time, connect the synch cord ⑨ to the synch cord terminal ④.

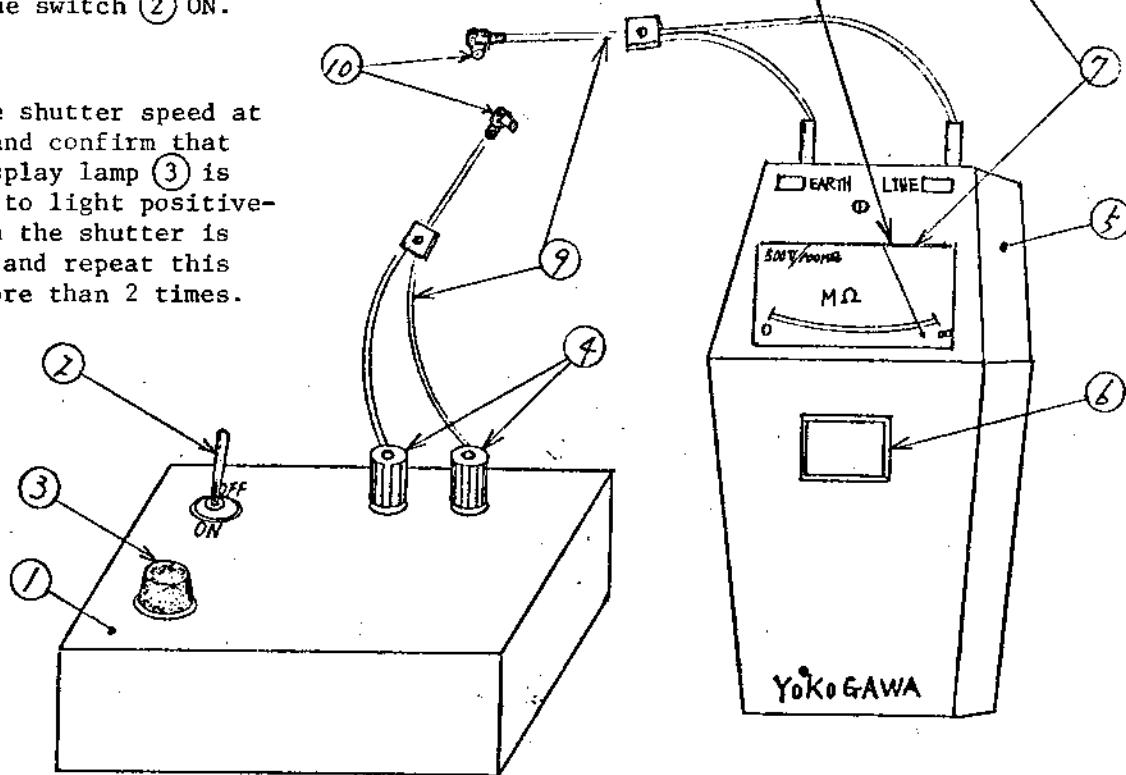


[Step 3]

Turn the switch ② ON.

[Step 4]

Set the shutter speed at 1/500 and confirm that the display lamp ③ is caused to light positively when the shutter is pushed and repeat this test more than 2 times.



5	Insulation meter 500V/200MΩ	10	Synch plug
4	Synch cord terminal	9	Synch cord
3	Display lamp	8	Indicator needle
2	Synch conductivity meter switch	7	Insulation meter
1	Synch conductivity meter	6	Switch

PROCESS: Inspection of helicoid installed with front rear frame

JOB : Inspection of synch, conductivity and insulation

[Step 5]

Disconnect the synch plug ⑩ of the conductivity meter ① from the synch socket of the standard body, and set the synch plug ⑩ of the insulation meter ⑤ into the synch socket of the standard body.

[Step 6]

Open the switch ⑥ of the insulation meter ⑤.

[Step 7]

Set the shutter speed at 1 sec., and confirm that the indicated values of the needle ⑧ within the insulation meter ⑦ must be as follows:

Before shutter is pushed	Insulation resistance more than 50MΩ (50MΩ~∞)
While shutter in operation	" 0MΩ
After shutter operated	50MΩ (50MΩ~∞)

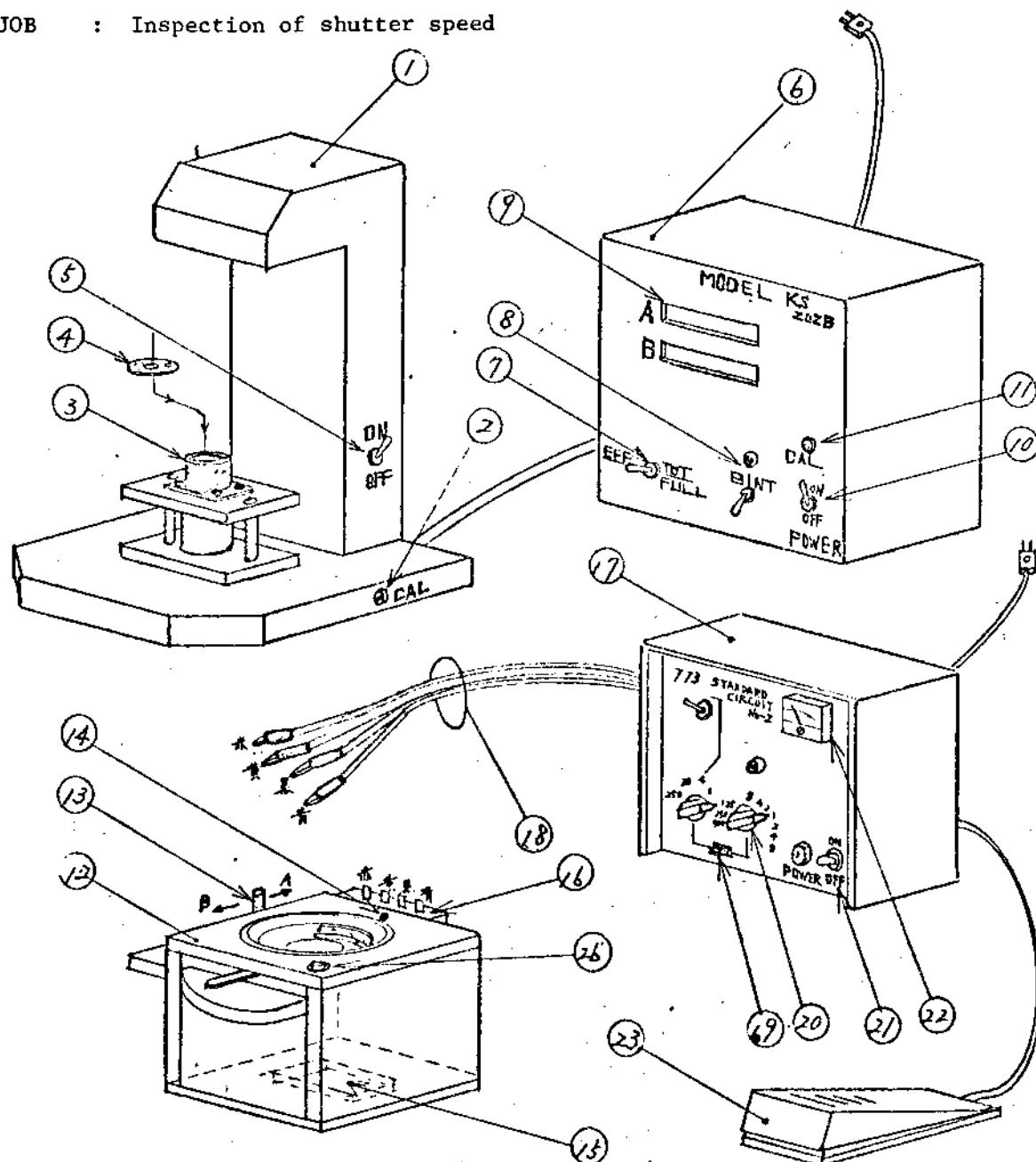
[Step 8]

Confirm that the needle ⑧ of the insulation meter ⑤ is between 50MΩ and ∞ when the helicoid with front and rear frame installed is moved forward or backward.

Note: o Use a conductivity meter manufactured by Bronica.
o Use an insulation meter of 500V, 100M (200MΩ) manufactured by Yokogawa.

PROCESS: Inspection of helicoid installed with front rear frame

JOB : Inspection of shutter speed



9	Measured value display window	18	Connection cord
8	Switch	17	Standard pulse generator for shutter speed
7	Switch	16	Lens shutter inspection jig terminal
6	Shutter tester Model KS202B	15	Guide hole
5	Guide hole	14	Mark
4	Minimum aperture ring	13	Operating lever
3	CT-354 Lens shutter speed inspection jig B	12	CT-354 Lens shutter speed inspection jig A
2	Calibrate adjusting screw	11	Calibrate display lamp
1	Shutter tester Model KS202B	10	Switch

PROCESS: Inspection of helicoid installed with front rear frame

JOB : Inspection of shutter speed

[Step 1]

Turn the power switch ⑤ and ⑩ of the shutter tester Model KS202B ①, ⑥ ON.

[Step 2]

Install a lens shutter speed inspection tool ③ on the shutter tester ①, and set a minimum opening aperture ring ④ in the tool.

[Step 3]

Place a lens shutter speed inspection tool ⑫ over the lens shutter speed inspection tool ⑬ and at this time use the guide hole ⑯.

[Step 4]

Connect group of connecting cords 18 of a shutter speed standard pulse generator 17 to terminals 16 of the lens shutter speed inspection tool 12 in such a manner blue to blue, black to black, yellow to yellow and red to red.

[Step 5]

Set the switch ⑦ to the left, switch ⑧ to downward, switch ⑯ to the right, and switch ⑰ on.

[Step 6]

Move the operating lever (13) of the lens shutter speed inspection tool (12) in the direction of A to its extreme end, set the helicoid with front and rear frame installed, with its index mark adjusted to the mark (14) of the lens shutter speed inspection tool (12).

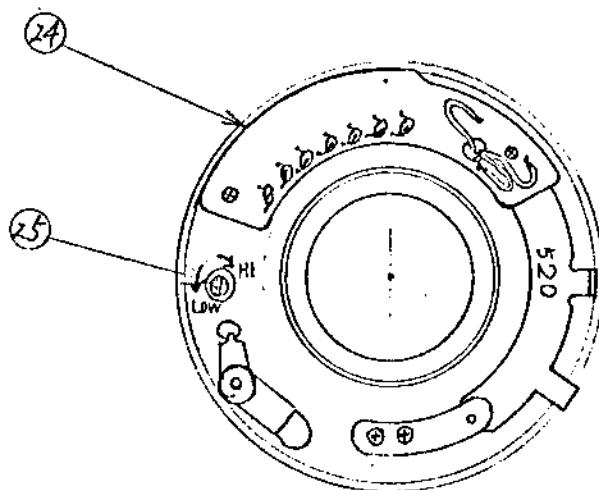


Fig. 2

Table 1

Shutter speed	Range (m sec.)		
1/500	2.67	~	1.43
1/250	5.34	~	2.86
1/125	10.7	~	5.72
1 sec.	1366	~	732

23	Foot switch				
22	Voltage display meter	1			
21	Switch	1	26	Lens release	
20	Speed indicating dial	1	25	Speed adjusting screw	1
19	Switch	1	24	Shutter unit	1

ORDER NO.

PROCESS: Inspection of helicoid installed with front rear frame

JOB : Inspection of shutter speed

[Step 7]

Set the diaphragm of the helicoid with front and rear frame installed at the full opening (In the case of 75mm standard lens, F 2.8).

[Step 8]

Move the operating lever ⑯ to the position of A, and cause the calibrate display lamp ⑮ to light by rotating the calibrate adjusting screw ⑰.

[Step 9]

In the subsequent operations, cause the shutter to operate by shifting the operating lever ⑯ in the direction of A or B.

[Step 10]

The measurement of shutter speed is performed at 4 types of speed, 1/500, 1/250, 1/125 and 1 sec. At this time, set the speed indicating dial ⑳ to each of those speeds and the shutter must be operated more than 3 times at each speed, and confirm that measured values are within the range shown in Table 1. At this time, the voltage display meter ㉒ should indicate 6V. Measured values are digitally indicated in the display window ⑨.

[Step 11]

The voltage display meter ㉒ indicates 4V when the foot switch ㉓ is pressed. Confirming it indicates 4V, make measurement in the same manner as Step 10 and confirm shutter speeds.

[Step 12]

In case a high speed shutter is deviated from the range, it can be somewhat adjusted by rotating the speed adjusting screw ㉕. In this case, speed becomes faster when rotated to the right, and becomes slower when turned to the left.

Note: The screw should be lightly rotated to the left or right without applying undue force.

ORDER NO.

PROCESS: Assembly of lens (1)

JOB : Mounting of front lens group, rear group and name ring

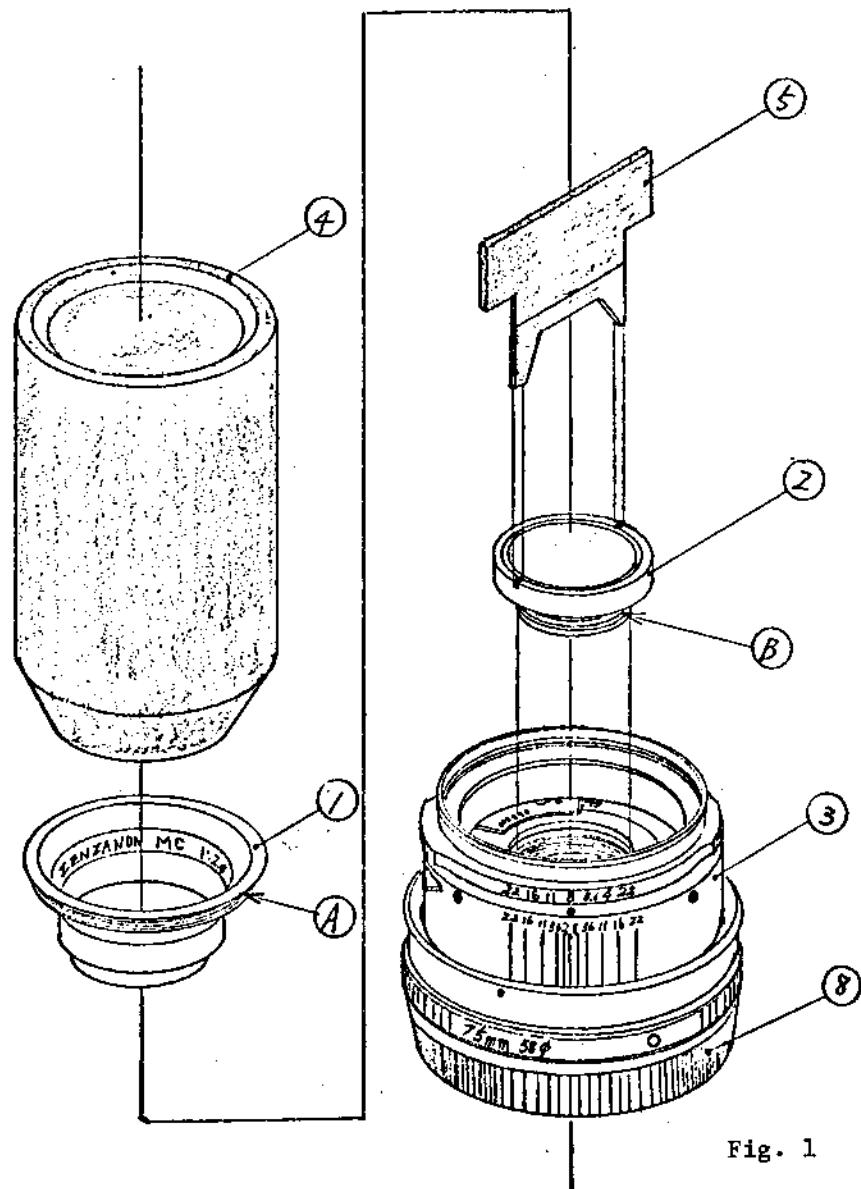


Fig. 1

5	1-210180AJ Lens front group pin face	1		
4	1-210482AJ Name ring installing jig	1		
3	1710100 Helicoid with front and rear frame installed	8	1242602 Rear cap	
2	1210180 Lens front group	7	1-210180AJ Lens rear group pin face	1
1	1210482 Name ring	6	1210180 Lens rear group	

PROCESS: Assembly of lens

JOB : Mounting of front lens group, rear group and name ring

[Step 1]

Check the front lens group ② and rear group ⑥ for any scratch, air bubble, dirt, stain, etc. and clean them with ether-mixed alcohol.

[Step 2]

Apply grease at the threaded portion B of the front lens group ② and screw it securely into the helicoid with front and rear frame installed ③ by using a pin face wrench ⑤.

Note: At this time, be sure to install a rear cap ⑧ on the lens.

[Step 3]

Apply grease to the threaded portion A of the name ring ① and then screw the ring securely into the helicoid with front and rear frame installed ③ by using a jig for mounting name ring ④. Fig. 1

[Step 4]

Apply grease to the threaded portion C of the rear lens group ⑥ and then screw it into the helicoid with front and rear frame installed ③ by using a pin-face wrench ⑦. Fig. 2

Note: o In screwing the rear lens group, ⑥ care should be exercised not to damage the threaded portion of both lens side and shutter side since they are made of aluminum.

- o The lens must be securely screwed into the position with designated grease coated on its threaded portion.

As grease for the lens, ROJIMORU #4019 should be used.

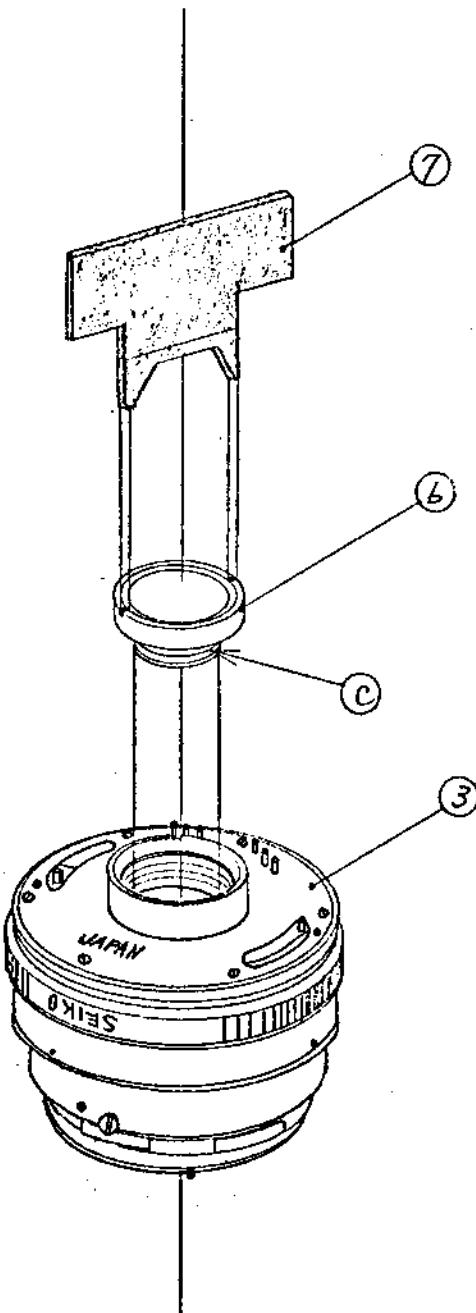


Fig. 2

ORDER NO.

PROCESS: Mechanical focus adjustment of assembly of lens (1)

JOB : Mechanical focus adjustment

[Step 1]

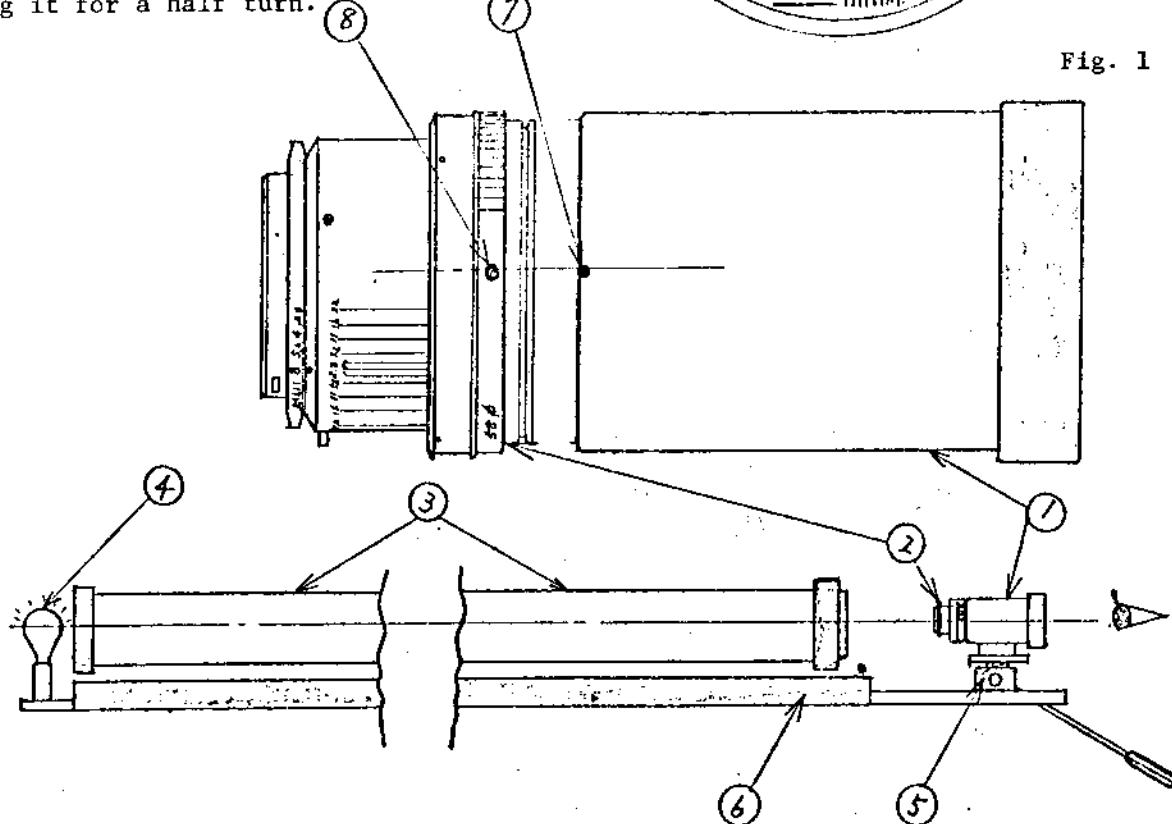
Install the helicoid with lens assembled (2) on the mount for measuring FB (1). In this case, first adjust the index mark (8) of the helicoid (2) to the mark (7) of the mount (1), and then set the helicoid by turning it counterclockwise.



Fig. 1

[Step 2]

Loosen 3 scale ring set screws (9) by turning it for a half turn.



9	1210272	Scale ring set screw			
8	1210240	Bayonet ring index	17	1210022	Helicoid intermediate cylinder
7		Mark	16	1710141	T change-over ring
6		Collimator mount	15	1210335	Aperture ring
5		Tripod pan head	14	1210531	Light-tight ring
4		Light source	13	1710210	Shutter unit
3		Collimator	12	1210295	Depth of field scale ring
2	1710010	Helicoid with lens	11	1710170	Manual lever set
1	CT351	Mount for measuring FB	10	1210252	Helicoid scale ring

PROCESS: Mechanical focus adjustment of assembly of lens (2)

JOB : Mechanical focus adjstment

[Step 3]

Turn the switch of light source ④ on and then adjust the pan head ⑤ so as to have the center of mount for measuring FB ① come to the light axis of the collimator ③ and fix it.

[Step 4]

Apply lightly a loupe (22x) against the ground glass of the mount for measuring FB, and adjust the helicoid scale ring ⑩ to a position where No.4 can be seen most clearly by rotating it together with the intermediate cylinder of the helicoid while lightly holding it.

[Step 5]

After adjusting it to No.4 rotate the helicoid scale ring ⑩ alone counterclockwise until it comes to a stop, and then tighten and fix scale ring mounting screws ⑨, and then confirm again that it is adjusted to No.4. After that, lightly apply screwlock (three-bond) over the portion of A in Fig. 3.

Note: o In fixing the helicoid scale ring, ⑩ care should be exercised not to warp the ring or not to tighten it too hard.

o Such units which are hard to be mechanically focus adjusted by means of collimator should be treated as poor resolution unit.

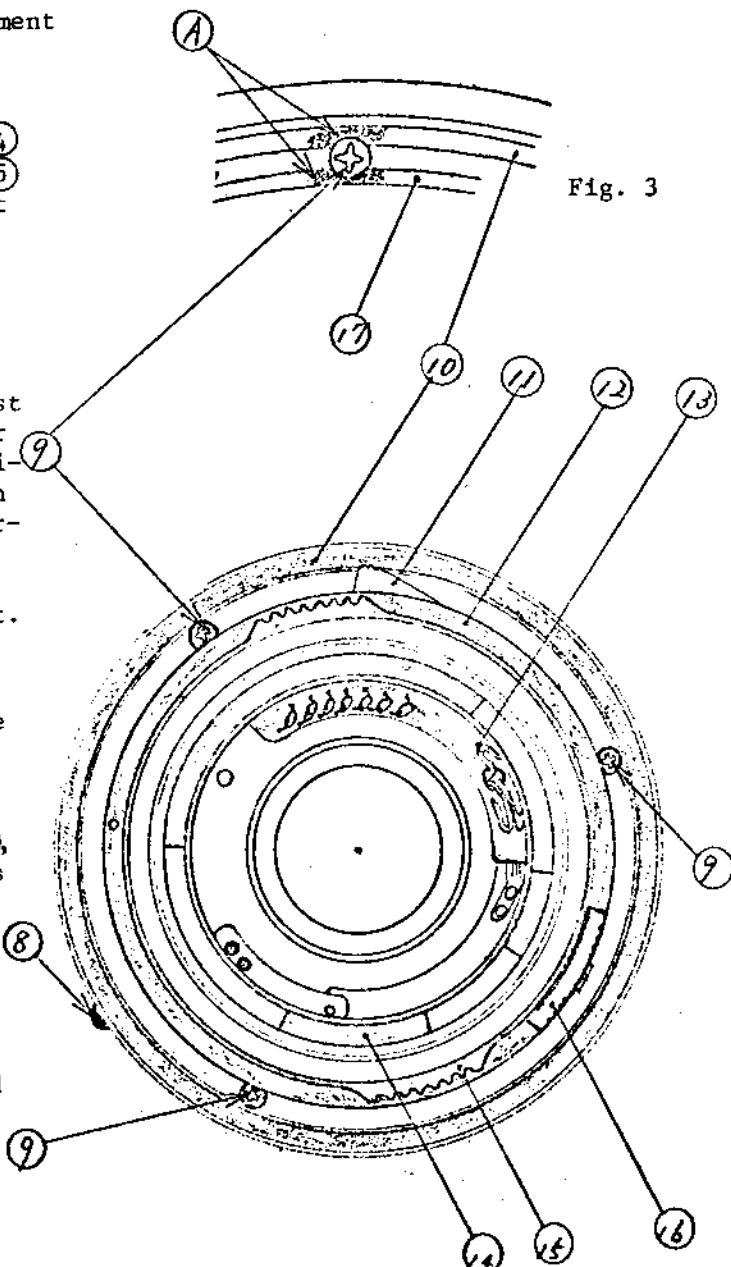


Fig. 4

ORDER NO.

PROCESS: Completed 75mm lens (1)

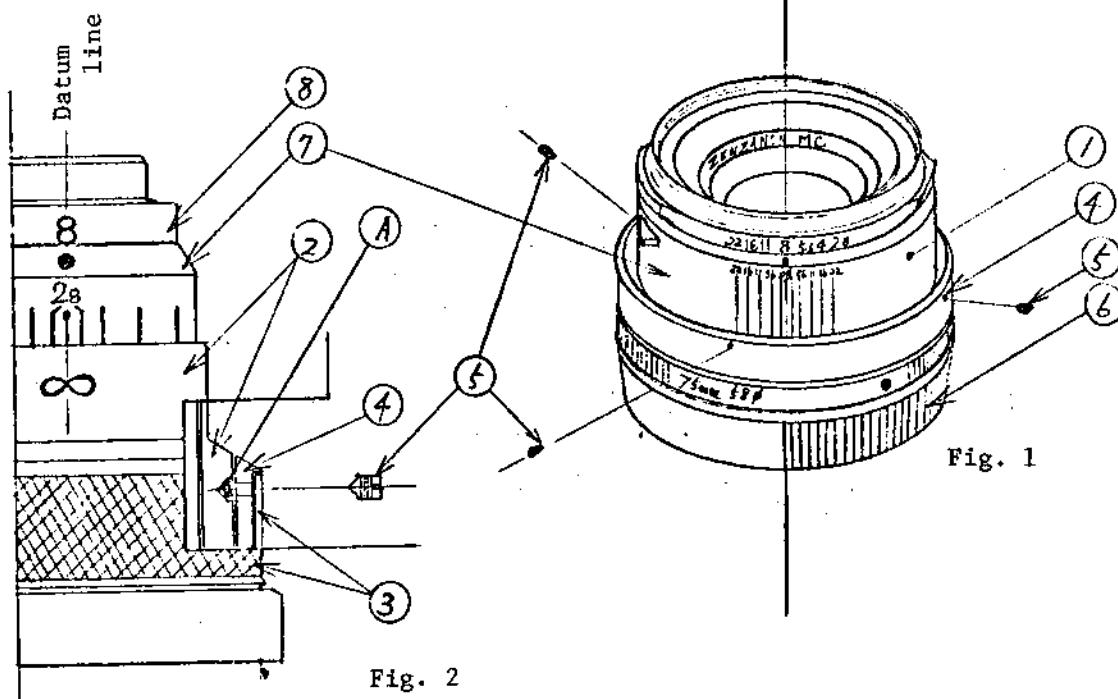
JOB : Mounting of helicoid scale and leatherette

[Step 1]

Rotate the helicoid scale ring (4) counter-clockwise until it comes to a stop, and at that point, install a rear cap (6) over the unit.

[Step 2]

Have the helicoid scale (2) slid into between the depth of field scale ring (7) and helicoid scale ring (4) and adjust them so as to have the center of infinite mark on the helicoid scale (2) and the green line of F2.8 of depth of field scale ring aligned with the datum line as shown in Fig. 2, and fix them lightly at one point by means of a set screw (5). At this time, apply locktite to the set screw. (The screw must be slightly below the surface.)



5	5063026	Set screw	3					
4	1210252	Helicoid scale ring	1					
3	1210512	Leatherette	1	8	1210335	Aperture ring	1	
2	1210284	Helicoid scale	1	7	1210295	Depth of field scalar ring	1	
1	1710010	Helicoid with lens mounted	1	6	1242602	Rear cap	1	

PROCESS: Completed 75mm lens

JOB : Mounting of helicoid scale and leatherette

[Step 3]

Drill 2 holes large enough to accommodate the tip of set screw ⑤ on the helicoid scale with the tap hole of the helicoid scale ring used as guide by using a hand drill of which blade angle is 90°.

[Step 4]

Tighten set screws ⑤ at 2 places with locktite applied with care exercised not to deform the helicoid scale ②.

[Step 5]

Place a piece of leatherette over the groove of the helicoid scale ring ④ with care exercised not to have the edge of leatherette ③ extended from the helicoid scale ring ④.

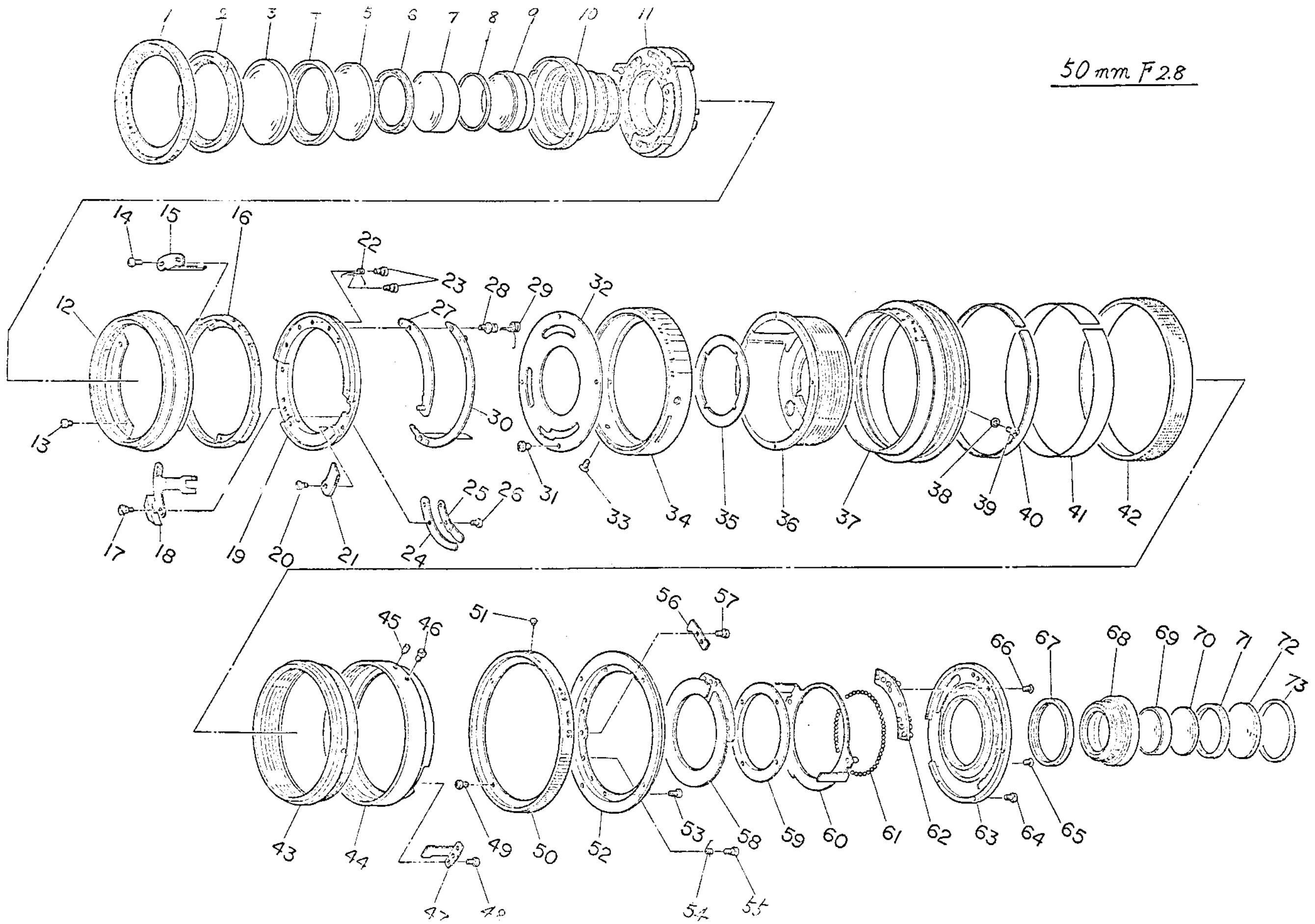
[Step 6]

Lightly paste together the leatherette ③ and the helicoid scale ring ④ wind bond (diabond 1880C). Bond should be spread over the entire circumference.

ETR / ZENZANON Lenses

40 • 50 • 150mm

Parts Lists & Repair Manuals



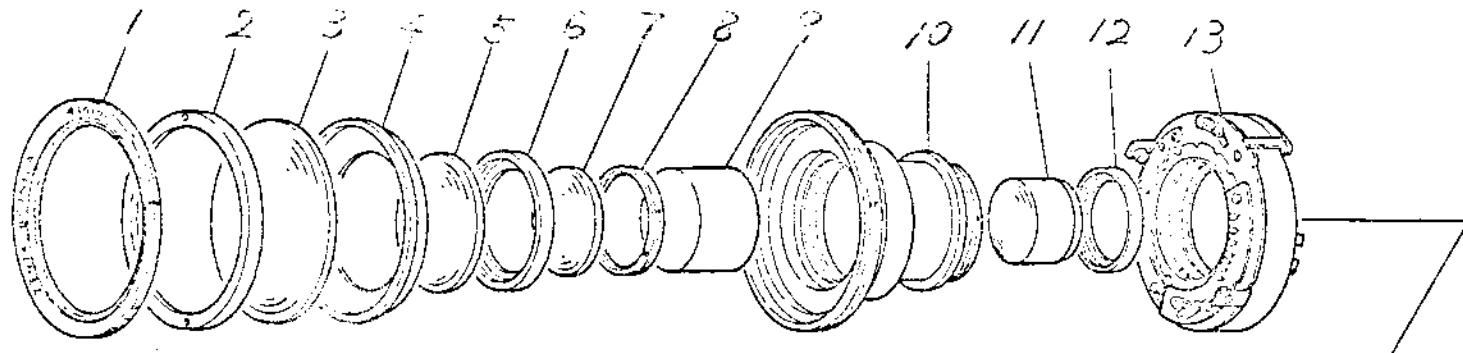
50 mm F 2.8

1145 (F2.8 / 50mm)

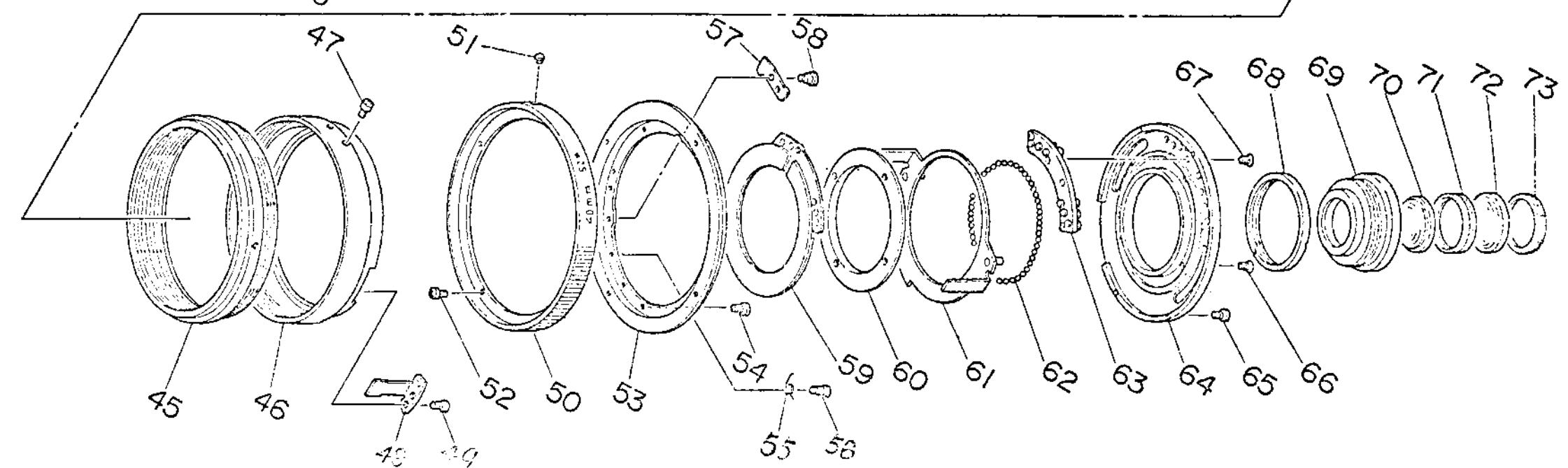
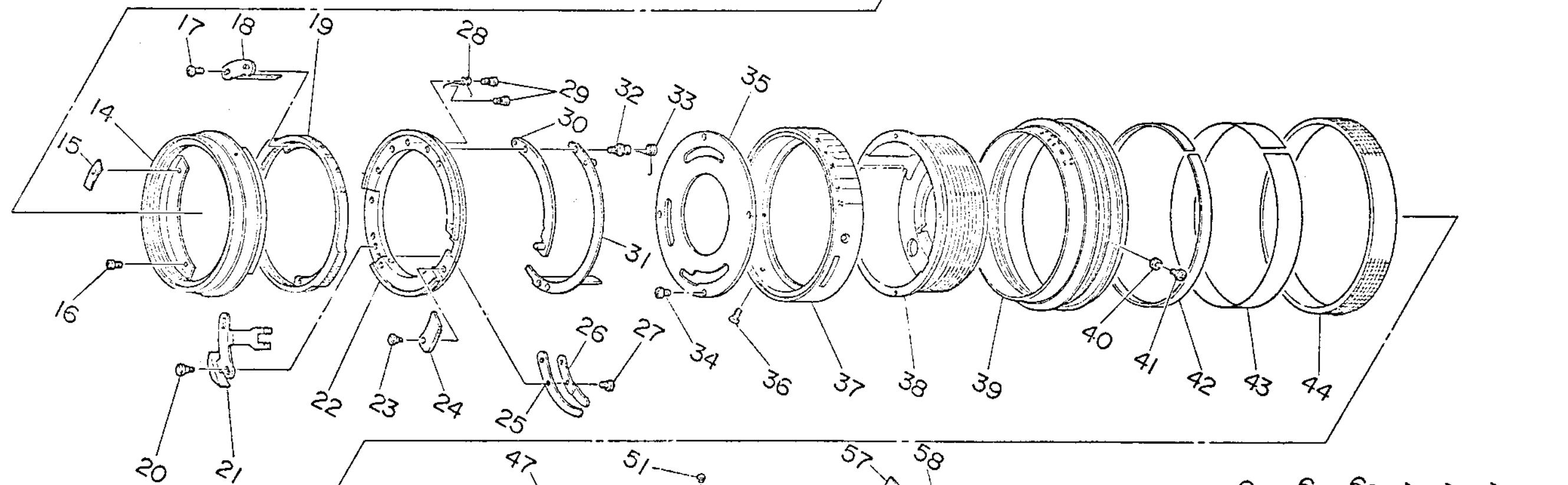
Index	Parts No.	Parts Name	Q'ty
1	1145-6	Name ring	1
2	1145-2	Front lens holder	1
3	G-1	Lens	1
4	1140-5	G1 · 2 spacer ring	1
5	G-2	Lens	1
6	1140-6	G3 holder	1
7	G-3	Lens	1
8	1145-3	G3 · 4 spacer ring	1
9	G-4 · 5	Lens	1
10	1145-1	Front lens frame	1
11	1145-817	Shutter	1
12	1144-36	Filter ring	1
13	1PM 1.7 x 4	Pan head small screw	4
14	3PM 1.7 x 3	Pan-head small screw	4
15	1144-3.8	Diaphragm fork	2
16	1145-8	Aperture ring	1
17	1144-34	T lever axis	2
18	1142-32	T change-over fork	1
19	1144-16	Relay ring	1
20	1144-31	Manual lever axis	1
21	1144-30	Manual lever	1
22	1144-26	Opening spring	1
23	1144-24	Spring axis	2
24	1144-28	Lever base plate	1
25	1144-29	Lever holding plate	1
26	3PM 1.7 x 4	Pan-head small screw	2
27	1144-17	Lever	1
28	1144-23	Lever axis	1
29	1144-27	Auxiliary spring	1
30	1144-20	C lever	1
31	1PM 1.7 x 3	Pan-head small screw	4
32	1144-25	Light-tight plate	1
33	1FM 1.7 x 3.5	Countersunk small screw	3
34	1145-10	Depth of field scale ring	1
35	1145-5	Shutter washer	1
36	1144-5	Inner cylinder	1
37	1145-7	Distance ring	1

1145 (F2.8 / 50mm)

Index	Parts No.	Parts Name	Q'ty
38	1144-11	Washer	3
39	1PM 1.7 x 3	Pan-head small screw	3
40	1144-12	Cover plate	1
41	1144-58	Tape	1
42	1144-13	Rubber knurling ring	1
43	1144-6	Helicoid female	1
44	1144-7	Master screw	1
45	NV 1.7 x 2.5	Fixing screw	1
46	1144-9	Stopper	1
47	1144-8	Key	2
48	1PM 1.7 x 3	Pan-head small screw	6
49	1PM 1.4 x 3	Pan-head small screw	4
50	1145-9	Bayonet ring	1
51	1144-43	Bayonet ring index	1
52	1144-41	Bayonet	1
53	1PM 1.7 x 4	Pan-head small screw	4
54	1144-51	Lock leaf spring	1
55	1144-50	Spring holder screw	1
56	1144-48	Set ring lock plate	1
57	1144-49	Lock plate axis	1
58	1144-52-53	Flexible printed board	1
59	1144-45	Set ring holder	1
60	1144-46	Set ring	1
61	1101-49	Steel ball	85
62	1144-54	Contact piece insulating plate	1
63	1144-44	Set ring base plate	1
64	1PM 1.7 x 3	Pan-head small screw	6
65	1FM 1.7 x 3	Countersunk small screw	4
66	B-tight 1FM 1.7 x 3	Countersunk small screw	4
67	1144-15	Shut clamp ring	1
68	1145-4	Rear lens frame	1
69	G-6	Lens	1
70	G-7	Lens	1
71	1140-8	Rear lens spacer ring	1
72	G-8	Lens	1
73	1140-9	Rear lens holder	1



40mm F4



1144 (F4 / 40mm)

Index	Parts No.	Parts Name	Q'ty
1	1144-40	Name ring	1
2	1144-2	Front lens holder	1
3	G-1	Lens	1
4	1139-5	G1, 2 space ring	1
5	G-2	Lens	1
6	1139-6	G2, 3 space ring	1
7	G-3	Lens	1
8	1139-7	G4 holder	1
9	G-4	Lens	1
10	1144-1	Front lens frame	1
11	G-5 + 6	Lens	1
12	1144-3	G6 holder	1
13	1144-816	Shutter	1
14	1144-36	Filter ring	1
15	1144-39	Limit plate	1
16	1PM 1.7 x 4	Pan-head small screw	4
17	3PM 1.7 x 3	Pan-head small screw	4
18	1144-38	Diaphragm fork	2
19	1144-37	Aperture ring	1
20	1144-34	T lever axis	2
21	1144-32	T change-over fork	1
22	1144-16	Relay ring	1
23	1144-31	Manual lever axis	1
24	1144-30	Manual lever	1
25	1144-28	Lever base plate	1
26	1144-29	Lever holding plate	1
27	3PM 1.7 x 4	Pan-head small screw	2
28	1144-26	Opening spring	1
29	1144-24	Spring axis	2
30	1144-17	Lever	1
31	1144-20	C lever	1
32	1144-23	Lever axis	1
33	1144-27	Auxiliary spring	1
34	1PM 1.7 x 3	Pan-head small screw	4
35	1144-25	Light-tight plate	1
36	1FM 1.7 x 3.5	Pan-head small screw	3
37	1144-14	Depth of field scale ring	1

Index	Parts No.	Parts Name	Q'ty
38	1144-5	Cylinder	1
39	1144-10	Distance ring	1
40	1144-11	Washer	3
41	1PM 1.7 x 3	Pan-head small screw	3
42	1144-12	Cover plate	1
43	1144-58	Tape	1
44	1144-13	Rubber knurling ring	1
45	1144-6	Helicoid female	1
46	1144-7	Master screw	1
47	1144-9	Stopper	2
48	1144-8	Key	2
49	1PM 1.7 x 3	Pan-head small screw	6
50	1144-42	Bayonet ring	1
51	1144-43	Bayonet ring index	1
52	1PM 1.4 x 3	Pan-head small screw	4
53	1144-41	Bayonet	1
54	1PM 1.7 x 4	Pan-head small screw	4
55	1144-51	Lock leaf spring	1
56	1144-50	Spring holding screw	1
57	1144-48	Set ring lock plate	1
58	1144-49	Lock plate axis	1
59	1144-52 + 53	Flexible printed circuit board	1
60	1144-45	Set ring holder	1
61	1144-46	Set ring	1
62	1101-49	Steel ball	85
63	1144-54	Contact piece insulating plate	1
64	1144-44	Set ring base plate	1
65	1PM 1.7 x 3	Pan-head small screw	6
66	1FM 1.7 x 3	Pan-head small screw	4
67	B-tight 1FM 1.7 x 3	Pan-head small screw	4
68	1144-15	Shutter clamp ring	1
69	1144-4	Rear lens frame	1
70	G-7 + 8	Lens	1
71	1139-10	Rear lens space ring	1
72	G-9	Lens	1
73	1139-11	Rear lens holder	1

o 40mm F4 Zenanon shutter unit replacing procedure

[Step 1]

Remove the name ring (2) with a name ring mounting jig (1).

[Step 2]

Remove the front lens (3) with a flexible pin-face wrench.

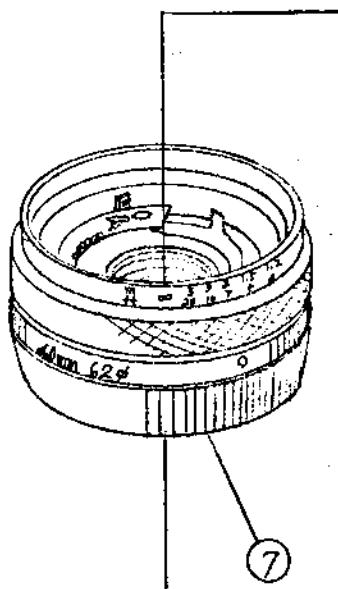
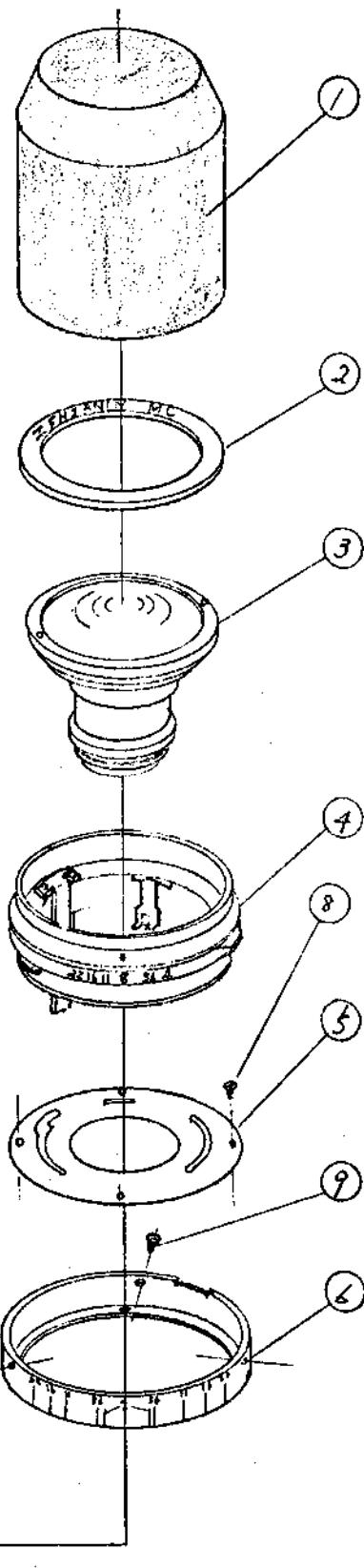
[Step 3]

Remove 3 screws (9) and then remove the front frame unit (4).

[Step 4]

After removing 4 screws (8), remove the light-tight plate (5) and depth of field scale ring (6).

Note: In performing the above work, be sure to place a rear cap (7) over the unit to protect the shutter contact and contact piece insulating plate from damage.



9	1FM 1.7 x 3.5	Countersunk small screw
8	1PM 1.7 x 3	Panheads small screw
7	1-242602	Rear cap
6	1144-14	Depth of field scale ring
5	1144-25	Light-tight plate
4		Front frame unit
3		Front lens
2	1144-40	Name ring
1	1-210482AJ	Name ring mounting jig

[Step 5]

After removing 6 screws ①, remove the set ring unit ②.

[Step 6]

Remove the rear lens ④.

[Step 7]

Remove solder of the contact piece insulating plate ③ and shutter.

[Step 8]

After removing the shutter clamp ring ⑤, remove the shutter.

[Step 9]

After replacing the shutter, assemble the unit in performing steps in reverse order.

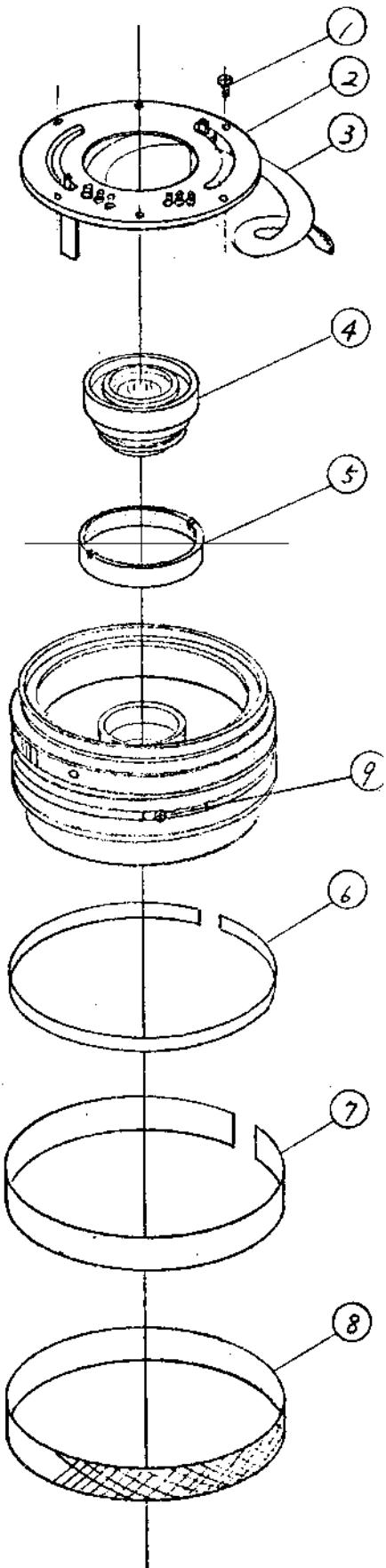
[Step 10]

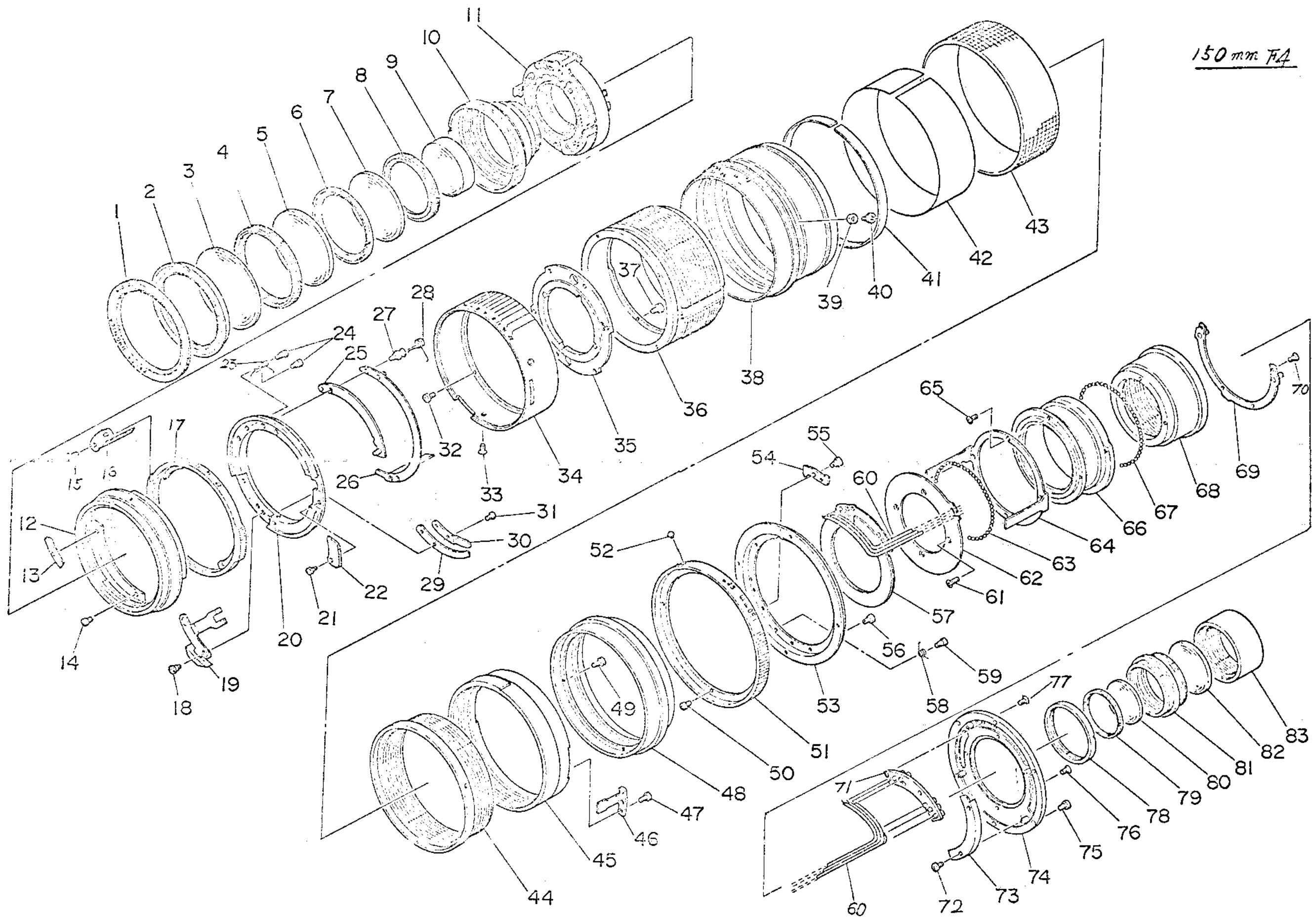
Upon completion of assembly, remove the rubber knurling ring ⑧, tape ⑦ and cover plate ⑥ and loosen screws ⑨ and perform mechanical focus adjustment of the unit.

[Step 11]

After completing mechanical focus adjustment, install the rubber knurling ring ⑧, tape ⑦ and cover plate ⑥ and complete the work.

9	1PM 1.7 x 3	Pan-head small screw
8	1144-13	Rubber knurling ring
7	1144-58	Tape
6	1144-12	Cover plate
5	1144-15	Shutter clamp ring
4		Rear lens
3	1-710260	Contact piece insulating plate set
2		Set ring unit
1	1PM 1.7 x 3	Pan-head small screw





1147 (F4 / 150mm)

Index	Parts No.	Parts Name	Q'ty
1	1147-19	Name ring	1
2	1147-2	Front lens holder	1
3	G-1	Lens	1
4	1143-5	Front lens space ring	1
5	G-2	Lens	1
6	1143-6	G3 holder	1
7	G-3	Lens	1
8	1147-3	G3, 4 space ring	1
9	G-4	Lens	1
10	1147-1	Front lens frame	1
11	1147-818	Shutter	1
12	1147-17	Filter-ring	1
13	1144-39	Limit plate	1
14	1PM 1.7 x 4	Pan-head small screw	4
15	3PM 1.7 x 3	Pan-head small screw	4
16	1147-18	Diaphragm fork	2
17	1144-37	Aperture ring	1
18	1144-34	T lever axis	2
19	1147-16	T change-over fork	1
20	1144-16	Relay ring	1
21	1144-31	Manual lever axis	1
22	1144-30	Manual lever	1
23	1144-26	Opening spring	2
24	1144-24	Spring axis	1
25	1144-17	Lever	1
26	1144-15	Interconnected arm	1
27	1144-23	Lever axis	1
28	1144-27	Auxiliary spring	1
29	1144-28	Lever base	1
30	1144-29	Lever holding plate	1
31	3PM 1.7 x 4	Pan-head small screw	2
32	1PM 1.7 x 4	Pan-head small screw	4
33	1FM 1.7 x 3.5	Countersunk small screw	3
34	1147-14	Depth of field scale ring	1
35	1147-7	Shutter printed circuit board	1
36	1147-8	Helicoid male	1

Index	Parts No.	Parts Name	Q'ty
37	1PM 1.7 x 3.5	Pan-head small screw	4
38	1147-12	Distance ring	1
39	1144-11	Washer	3
40	1PM 1.7 x 3.5	Pan-head small screw	3
41	1144-12	Cover plate	1
42	1147-34	Tape	1
43	1147-13	Rubber knurling ring	1
44	1147-9	Helicoid female	1
45	1147-10	Master screw	1
46	1147-11	Key	2
47	1PM 1.7 x 3.5	Pan-head small screw	6
48	1147-20	Connecting ring	1
49	1FM 1.7 x 5	Pan-head small screw	4
50	1PM 1.4 x 3	Pan-head small screw	4
51	1147-33	Bayonet ring	1
52	1144-43	Bayonet index	1
53	1144-41	Bayonet	1
54	1144-48	Set ring lock plate	1
55	1144-49	Lock plate axis	1
56	1PM 1.7 x 4	Pan-head small screw	4
57	1144-52	Flexible printed circuit board	1
58	1144-51	Lock plate spring	1
59	1144-50	Spring holding screw	1
60	1147-30	Lead wire	1
61	1FM 1.7 x 3	Countersunk small screw	4
62	1147-23	Pole holder	1
63	1101-49	Steel ball	83
64	1147-26	Set ring plate	1
65	1FM 1.7 x 3	Countersunk small screw	4
66	1147-25	Set ring	1
67	1101-49	Steel ball	91
68	1147-22	Set ring holder	1
69	1147-24	Set ring knock plate	1
70	1FM 1.7 x 3	Countersunk small screw	4
71	1144-54	Contact piece insulating plate	1
72	3PM 1.4 x 2	Pan-head small screw	4

1147 (F4 / 150mm)

Index	Parts No.	Parts Name	Q'ty
73	1147-31	Light-tight plate	2
74	1147-21	Set ring base plate	1
75	1PM 1.7 x 3	Pan-head small screw	6
76	1FM 1.7 x 3.5	Countersunk small screw	4
77	B-tight 1FM 1.7 x 3	Countersunk small screw	4
78	1144-15	Shutter clamp ring	1
79	1147-5	G5 holder	1
80	G5	Lens	1
81	1147-4	Rear lens frame	1
82	G-6	Lens	1
83	1147-6	Rear lens holder	1

o 150mm F4 Zenanon shutter unit replacing procedure

[Step 1]

Remove the name ring (2) with a name ring mounting jig (1).

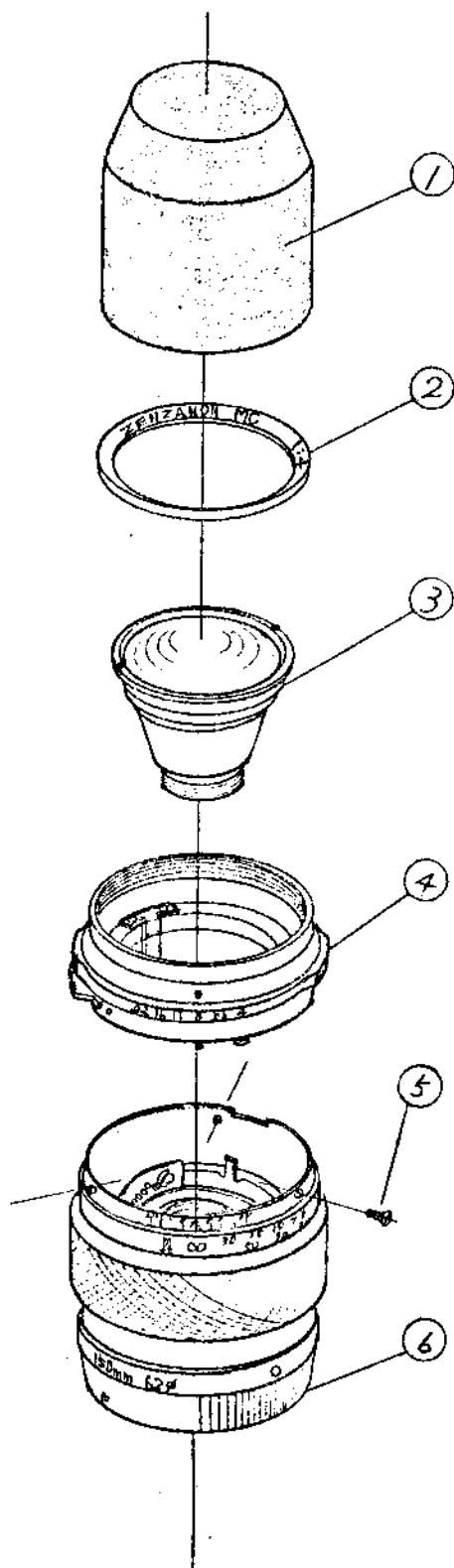
[Step 2]

Remove the front lens (3) with a flexible pin-face wrench.

[Step 3]

Remove 3 screws (5) and remove the front frame unit (4).

Note: At this time, be sure to put a rear cap (6) over the unit to protect the shutter contact and contact piece insulating plate from damage.



6	1-242602	Rear cap
5	1FM1.7 x 3.5	Countersunk small screw
4		Front frame unit
3		Front lens
2	1147-19	Name ring
1	1-210482AJ	Name ring mounting jig

[Step 4]

After removing 6 screws ①, remove the set ring unit ②.

[Step 5]

Remove the rear lens ④.

[Step 6]

Remove solder connecting the shutter cord and flexible printed circuit board AA ③.

[Step 7]

Loosen the shutter clamp ring ⑤ and take the shutter out and replace it.

[Step 8]

After replacing a shutter, check the unit if properly assembled. If it is deviated partly, remove the rubber knurling ring ⑧, tape ⑦ and cover plate ⑥. After that, loosen screws ⑨ and perform mechanical focus adjustment of the unit. Upon completion of adjustment, tighten those screws securely.

Note: Assembly of shutter unit can be accomplished by performing the above steps in reverse order.

9	1PM1.7x3.5	Pan-head small screw
8	1147-13	Rubber-knurling ring
7	1147-34	Tape
6	1144-12	Cover plate
5	1144-15	Shutter clamp ring
4		Rear lens
3	1-710490	Flexible printed circuit board A
2		Set ring unit
1	1FM1.7x3	Countersunk small screw

