# Canoni ALL-II

REPAIR GUIDE

#### PREFACE

This Repair Guide is issued as a part of the Service Manual for the Canon AL-1. Its purpose is to insure the continued high quality of the camera through correct repair procedures.

The Tools List is also included on this microfiche, which is titled the Repair Instructions. Separate microfiche titled Parts Catalog and General complete the Service Manual. The main sheet number for all sheets is C-054. This and the General microfiche also have a suffix number -1E. The 1 indicates the first sheet of a possible series and the E indicates that the language is English.

Any comments or suggestions will be appreciated.

First Edition: March, 1982

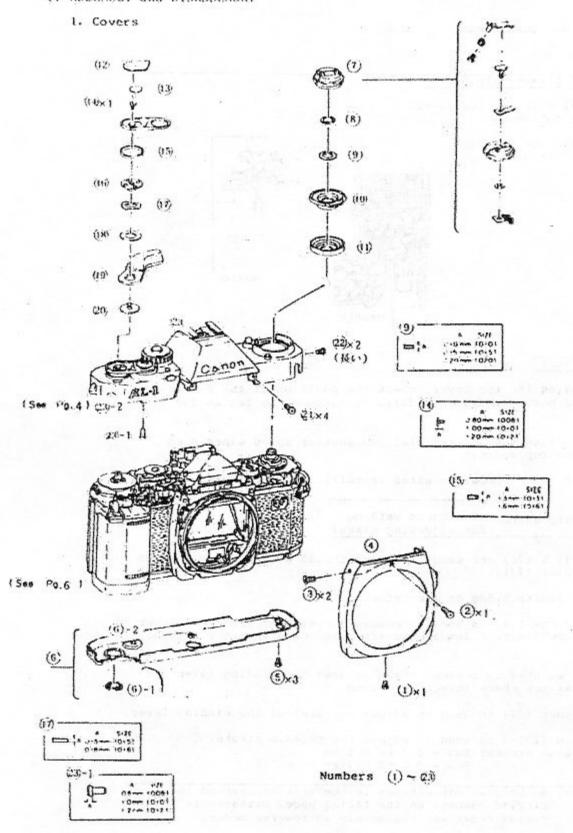
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#### INTRODUCTION

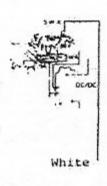
- 1. Special Repair Instructions
- 1.1. Exposure and Winding adjustments are identical to the AV-1. Normally they would not have been included, but they have been.
- 1.2. Instructions concerning the Pocus adjustments.
  - A. DO NOT REVERSE THE POLARITY ON THE D.C.-D.C. CONVERTOR when attaching a power supply. If polarity is reversed the capacitor in the converter will explode.
  - B. To determine if the camera focusing is defective or the subject is not suitable, check the camera by focusing on a chart.
  - C. A D.C. power supply to power the chart illumination is very helpful, and the chart should not be lit by and A.C. light source.
  - D. As with the AF  $5.14 \times L-S$  and AF 35 M, the best distance for test is 2.5 to 3 meters.
- Glossary of Terms
   Terms new to Canon service literature are listed below.
  - JUST FOCUS: The signal, indicator, and conditions which cause the center, green focus indicator to light. This indicates that the lens is correctly focused.
  - FRONT FOCUS: The signal, indicator, and conditions which cause the right, red focus indicator to light. This indicates that the lens is focused in front of the subject.
  - REAR FOCUS: The signal, indicator, and conditions which cause the left, red focus indicator to light. This indicates that the lens is focused behind the subject.



- I. ASSEMBLY and DISASSEMBLY
  - 1. Covers

- 1. Be careful with the top cover leads to the hot shoe.
- 2. Don't loose the Shutter Release Rod (23)-1.





#### Adjustment Notes

- 1. When removing the top cover, check the position of the S-L lever [shown dotted between (14) and (15)]. It must not be set at the S position.
- Correctly align the shutter dial and shutter speed wiper when installing the top cover.
- 3. Check self timer operation after installing the top cover.

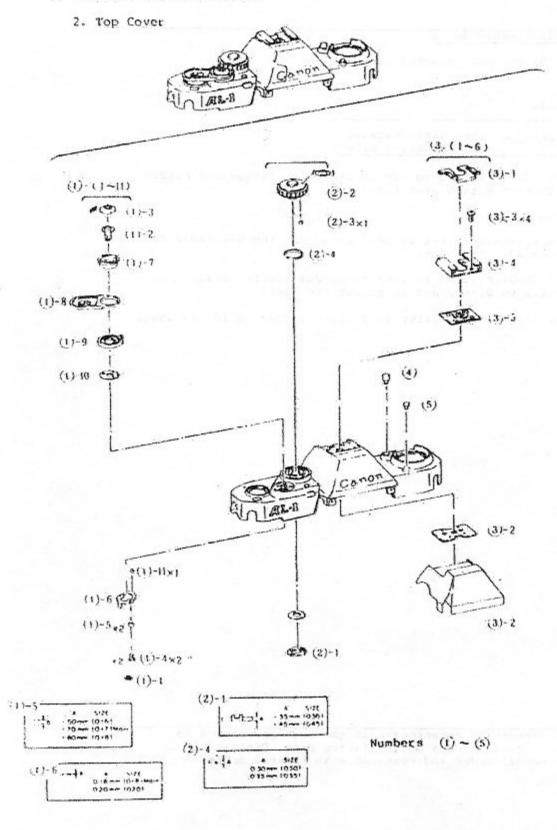
# Adjustment Tolerances (See parts catalog for adjusting sizes)

1. Washers (9) & (10) are used to remove thrust play and wobble from the shutter dial (11).

Tolerance limit: 0.5mm on circumference

- Shoulder screw (14) is used to remove thrust play from the finger rest. Tolerance limit: 0.3mm and no scraping sound when the winding lever is moved
- 3. Ring (15) is used to prevent space between the winding lever and S-L lever. Maximum space tolerance: 0.3mm
- 4. Spring washer (17) is used to adjust the feel of the winding lever.
- 5. Release pin (23)-1 is used to adjust the release stroke.
  Release Stroke: SW1 = 0.1 to 0.5 mm
  SW2 = 0.6 to 0.10mm

Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.



- 1. ASSEMBLY and DISASSEMBLY
  - 2. Top Cover

Buttons (4) & (5) are heat riveted in place.

#### Adjustment Notes

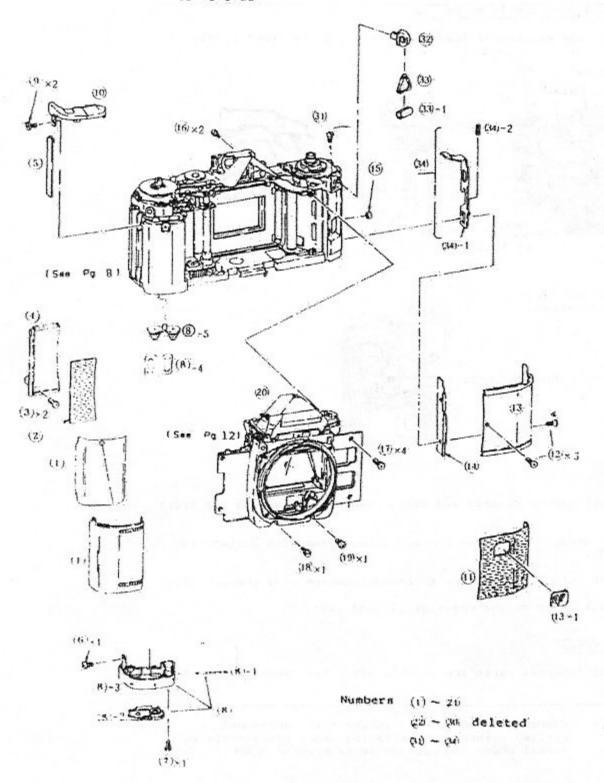
Adjustment Tolerances (See parts catalog for adjusting sizes)

1. Click Collar (1)-5 is used to adjust S-L click torque and remove play from the Shutter Button Seat (1)-7.

Tolerance limit: 0.3mm

- 2. Self-timer Activacator (1)-6 is used to adjust the S-L lever click torque to between 200 and 350 g.
- 3. Shutter Dial Coupler (2)-1 is used to adjust shutter dial thrust play to within 0.2 to 0.3mm, and to adjust the feel.
- 4. Washer (2)-4 adjust the shutter dial click torque to 300 +- 150g.

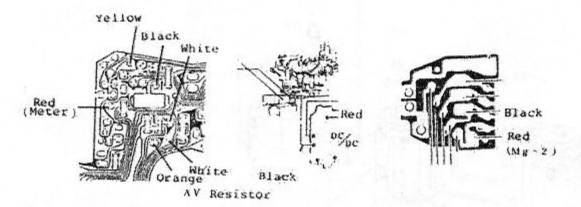
# 3. Front Panel Removal



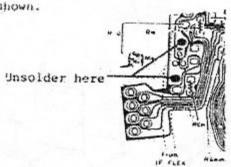
3. Pront Panel Removal

# Assembly and Disassembly Notes

1. Unsolder the electrical leads when removing the front panel.



Unsolder the flex at the points shown.

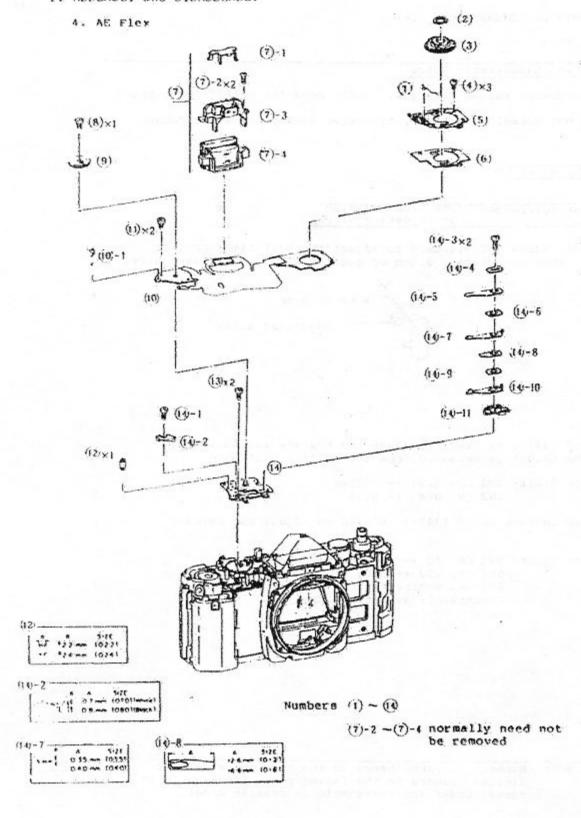


- The finder can be cleaned and parts changed by removing the front panel (20).
- 4. The neck strap lugs can be removed without removing numbers (1) through (21).
- 5. It is not normally necessary to remove numbers (31) through (34).
- 6. Plyobond is used on the edges of (1) and (10).

# Adjustment Notes

Make sure no internal parts are visible after the camera has been assembled.

Note. Numbers in parentheses in the text correspond o circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.



4. AE Flex

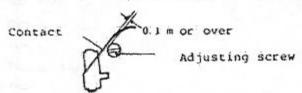
#### Assembly and Disassembly Notes

- 1. When removing the AF flex (10), don't bend the self-timer contact.
- It is not normally necessary to remove numbers (7)-2 through (7)-4.

#### Adjustment Notes

# Adjustment Tolerances (See parts catalog for adjusting sizes)

 Shoulder screw (10) is used to adjust the self-timer contact spacing. Tolerance limit: 0.1mm or over(SIZE 022 is standard size)



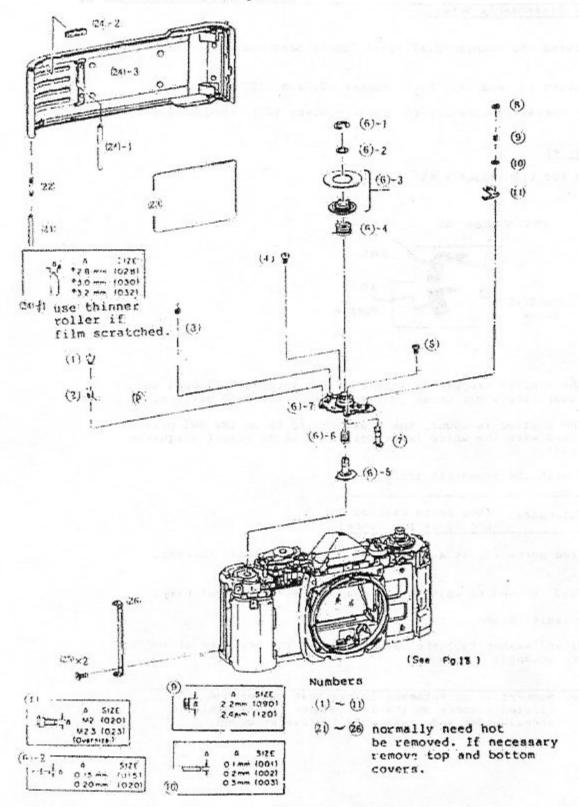
 Stopper (14:-2 is used to adjust the release switch contact height. The height is measured from the shutter dial base.

Tolerance limit: SW1 ON: 1.35 +- 0.15mm SW2 ON: 0.85 +- 0.15

3. Release Contact No. 2 (14)-7 is used to adjust the release pressure.

Tolerance limit: SW1 QN: 70 +- 20g SW2 QN: 600 +- 100g SW1-SW2 separation: at least 0.2mm Overtrayel: at least 0.3mm

#### 5. Back Cover, Winding Base

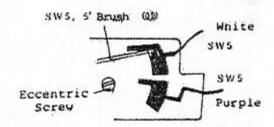


- 1. ASSEMBLY and DISASSEMBLY
  - 5. Back Cover, Winding Base

- 1. When removing the counter dial (6)-1, don't bend the self-timer contact.
- 2. When removing (1) and (4), first loosen (2) and (3).
- 3. It is not normally necessary to remove numbers (21) through (26).

#### Adjustment Notes

Sw5-5' Brush Position Adjustment



- 1. When the winding stopper is in one of the three blank spots on the winding gear, the wiper brush (11) must be on the SW5' pattern.
- When the shutter is wound, the brush should be on the SW5 pattern and aligned with the white leads soldering land. (Exact alignment is not critical).
  - 3. Adjust with the eccentric screw.

# Adjustment Tolerances (See parts catalog for adjusting sizes)

- 1. An oversized screw (1) is available in case of stripped threads.
- 2. Washer (6)-2 is used to adjust film counter (6)-3 vertical play.

Tolerance limit: 0.5mm

3. Spring (9) and washer (10) are used to adjust the pressure of the SW5-5' pattern brush(1).

Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.

(5)-2 -

(5)-1

(t3: -

(17) (18)-

0 15mm 10151 0 25mm 10251

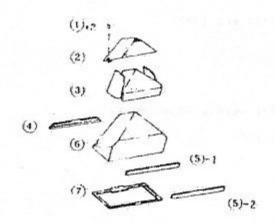
4 5/2E 0.3 mm (030) 0.3 mm (050)

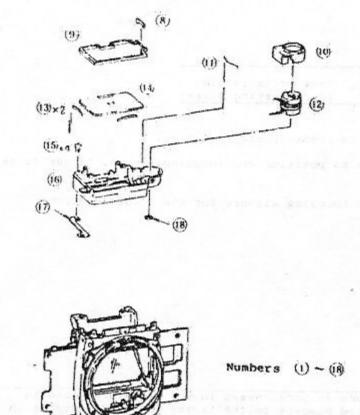
9512E 005mm (005) 010mm (010)

4 512E 005mm 10051 0:0:sm 10:01 0:25mm 10:31 0:20mm 10:201 0:25mm 10:201

0 30mm 10301 0 35mm 10351 0 40mm 10401

# 6. Finder Optics, Meter





6. Finder Optics, Meter

### Assembly and Disassembly Notes

- 1. Don't loose the focus washers (17) and (18).
- 2. Don't bend the meter needle.

#### Adjustment Nates

- 1. See section II.2.5 for meter (12) needle adjustment.
- 2. Apply dust gard tape to (6) and (16).
- Install the focusing screen springs (13) in the order shown.

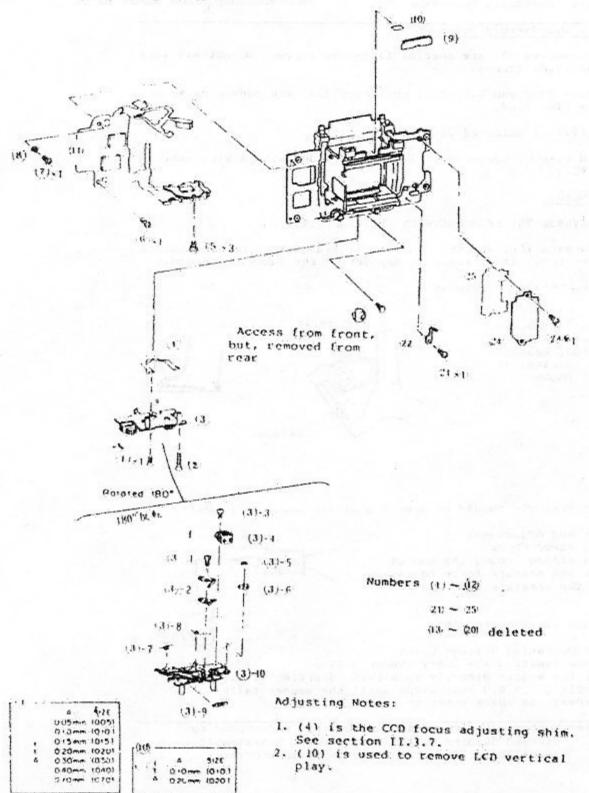


#### Adjustment Tolerances (See parts catalogfor adjusting sizes)

- 1. (5)-1,2 are used to remove pentaprism play.
- (13) x 2 are used to position the focusing screen. Larger "Sizes" are stronger.
- 3. (17) and (18) are focusing washers for the focusing screen.

Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.

# 7. IF Flex, Automatic Diaphragm Unit



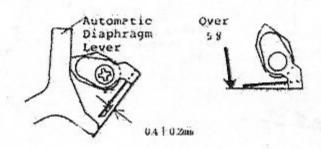
7. IF Flex, Automatic Diaphragm Unit

#### Assembly and Disassembly Notes

- 1. The three screws (5) are special flat-head screws. Do not mix them with standard type screws.
- 2. The IF flex (12) and D.C.-D.C. convertor (24) are connected by a gellow and a blue lead.
- 3. Contact (22) is soldered directly to (24).
- 4. Certain D.C.-D.C. convertors (24) are grounded with a wire instead of contact (22).

#### Adjustment Notes

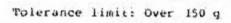
- 1. DO NOT REVERSE THE LEADS BETWEEN (11) and (24)
- 2. When rebonding (11) and the LEO with liquid gasket, be sure not to use excessive bond. If it runs, it may get on the focusing screen.
- 3. Indicator Contact Adjustment
- 3.1. With the Automatic diaphragm ever in the start position, measure the contact spacing. It should be as shown below.



3.2. Contact Pressure should be over 5 g at the separation point.

4. Ag2 Check and Adjustment 4.1. Holding Power Check

Place a string around the end of the armature and measure force necessary to separate the armature from the magnet.



4.2. Minimum Operating Voitage Check

Tolerance limit: 1.4 - 1.6 V (Under 1.7V)
Connect the magnet directly to a LVPS. Starting at 1.8V,
reduce the voltage in 0.1 volt steps until the magnet fails to
operate. Repeat the check three or four times.

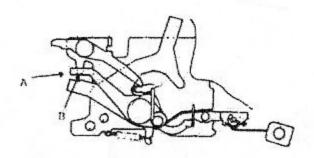
Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal porder and reassemble in reverse order.

- I. ASSEMBLY and DISASSEMBLY
  - 7. IF Flex, Automatic Diaphragm Unit (cont.)

4.3. Armature Spring Tension

Tolerance limit: 80 to 120 q

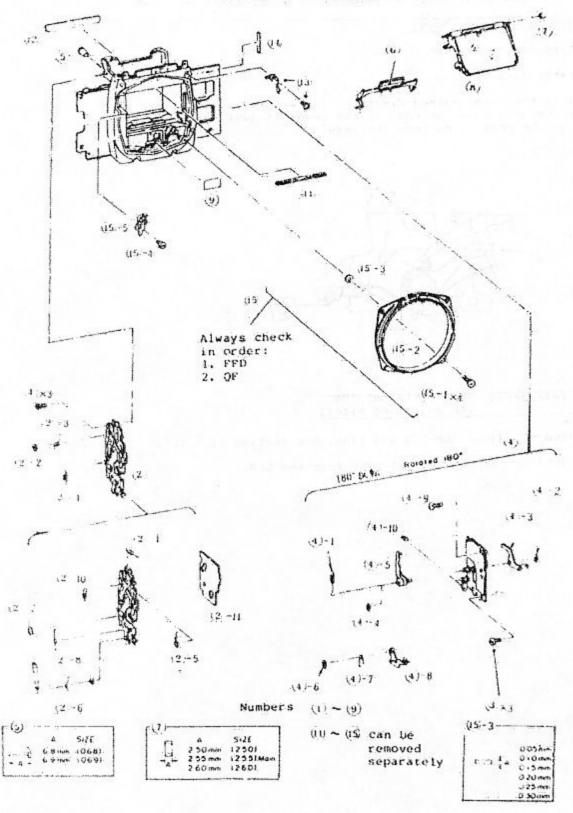
Press in the arrow marked direction (A) with a tension gage. Measure the tension when the edge of the lever is just even with the point (B) on the protrusion from the base.



# Adjustment Tolerances (See parts catalog for adjusting sizes)

- 1. (4) is used to adjust the CCD position. See section II.3,7.3.
- 2. (10) is used to remove vertical play from the LED.

# 8. Micror, Mirror Mechanism & AV Mesistor



8. Mitror, Mirror Mechanism & AV Resistor

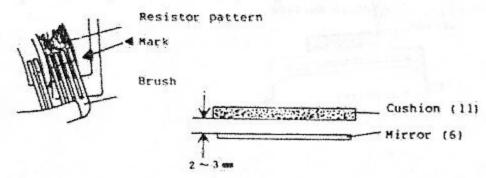
#### Adjustment Notes

# 1. AV Resistor Unit (4) Installation

1. I. The AV Resistor Unit is the same unit as is used in the AV-1 but improvements in individual parts tolerances have made adjustments unnecessary. (This is also true of present AV-1's.) But if either (4)-8 or (4)-10 is changed or moved, perform the following checks.

#### 1.2. Check

The contact point of the brush (4)-8 should align with the triangular mark (part of the printed pattern) to the right of the resistor pattern. Adjust with screw (4)-10.



#### 2. Main Mirror

2.1. The fully up position of the main mirror should be at 0 +0.2 mm with respect to the lower edge of the shock absorbing cushion (11). (In other words, it should compress the cushion slightly). If this is not properly adjusted, the mirror may not ceturn properly or there may be a light leak.

#### 2.2. Curtain Release Point

The 1st curtain release should be released when the mirror is at a point two to three mm below the lower edge of the foam cushion (11).

# 2.3. Mirror Light Shield Closing

When looking through the film aperture, the light shield should be completely closed at least 0. Imm before the main mirror reaches the top of its travel. You can tell when the light shield is completely closed when you can no longer see reflections of the main mirror through the slit between the main and light shield. Adjust with (8) and (9).



Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.

8. Mirror, Mirror Mechanism & AV Rosistor (cont.)

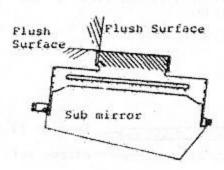
#### Adjustment Notes

2.3. Main Mirror Positioning

The main mirror must be positioned exactly. This requires special tools. The mirror unit only will be stocked until further notice.

#### 2.4. Sub Mirror Positioning

Attach the mirror flush with the edges shown with double-stick tape.



2.5. Mirror Angle Adjustment

	X Axis	Y Axis
Main Micror	0+-3'	0+-81
Sub Mirror	0+-3"	0+-8*
	(Vect.)	(Horiz.)

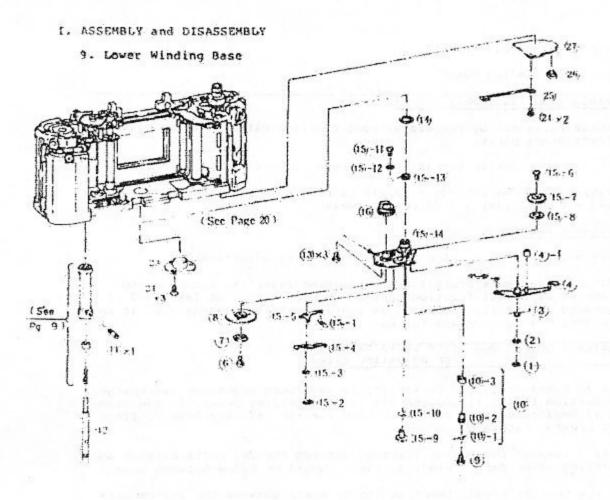
2.6. Maximum Aperture Pin Height

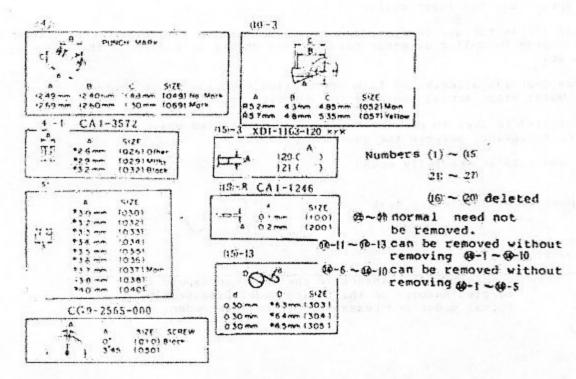
The height of the maximum aperture signal pin should be

- 6.9-0.2 mm from the mount surface.

Adjustment Tolerances (See parts catalog for adjusting sizes)

t. (7) is used to adjust main mirror play and action.





- I. ASSEMBLY and DISASSEMBLY
  - 9. Lover Winding Base

- These parts can be removed without removing either the top cover or front panel parts.
- 2. It is not normally necessary to remove (22)-(27).
- 3. (15)-6 10 and (15)-11 13 may be removed without regard to (15)-1-6, and (15)-1-10 respectively

#### Adjustment Notes

- 1. See section II.4.2. for lower winding base adjustments.
- 2. Match charge cams [p/q(8)] and connecting lever (4) according to the amount of mutual friction surface between them. At least 1/2 of the charge collar (5) should be in contact with the charge cam. If not use washer (3) to increase the overlap.

# Adjustment Tolerances (See parts catalog for adjusting sizes)

- 1. If an oversize (3.8mm or larger) is used when adjusting overcharge, (See section 11.4.5.), use the 049 size connecting lever. If the standard (3.7mm) or smaller collar is used use the 065 size lever. (This is to prevent backlash.
- 2. (4)-1 is used to prevent friction between the 2nd curtain latch and connecting lever during winding. There should be 0.2mm between them.

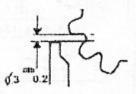
With the shutter wound, there should be space between the 2nd curtain charge spring and the lever collar (4)-1.

- 3. Collar (5) is for overcharge adjustment (See section II.4.5.).
  A 0.2mm change in collar diameter results in a change of 0.32mm in the overcharge.
- 4. Charge Gear (7) affects the film perforation position. (See section II.4.1) Note: Black screws indicate the 010 size gear.
- 5. Pawl (10)-3 is used to prevent backlash. Use the size which gives the correct distance between the gear and pawl.

Wind and hold at the fully wound position.

The pawl should not reach next tooth.

Check the charge cam at all three positions.



Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.

- I. ASSEMBLY and DISASSEMBLY
  - 9. Lover Winding Base (cont.)

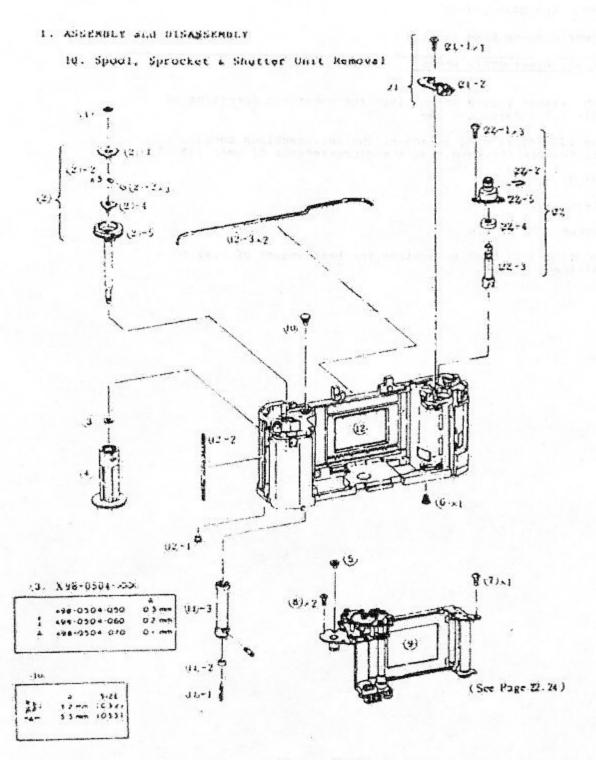
- 6. Use the washer (15)-8 which gives the smoothest operation of gear (15)-7. Standard: t=0.2mm
- Spring (15)-13 is used to adjust the anti-backlash torque, Gheck: Measure the torque at the circumference of year (15).7

#### Standard:

Forward : 25 - 45 g

Reverse : HO - 1309

8. Washer (15)-3 is used to achieve the best amount of play between (15)-4 and (15)-5.



Numbers W-0

can be removed after removing 1 - 6 in Sections I.1 and I.5. can be removed after removing 1 - 6 in Sections I.1, I.4 and I.5.

- I. ASSEMBLY and DISASSEMBLY
  - 10. Spool, Sprocket & Shutter Unit Removal

I. A special tool is available for removing (10). Fee the tools list.

#### Adjustment Notes

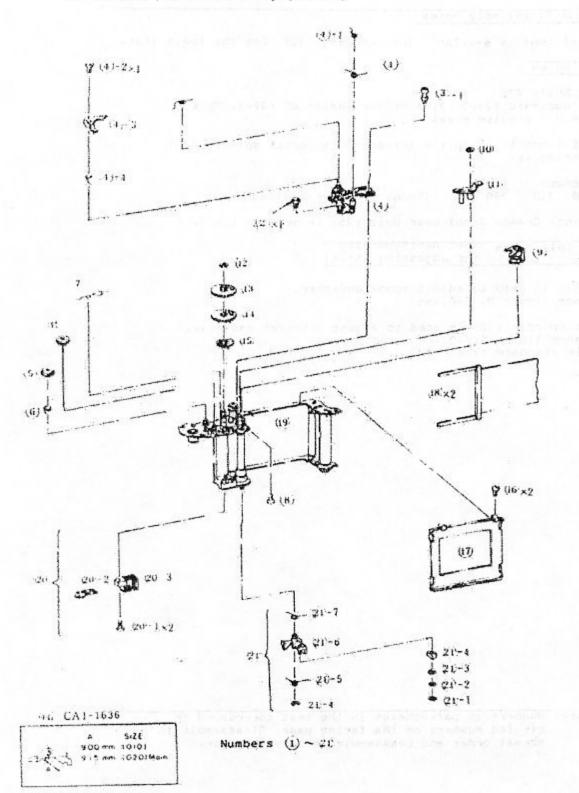
- Winding Shaft (2)
   DO NOT lubricate (2)-2, 3, 4 or the inside of (2)-5. This clutch does not require grease.
- Be careful not to strip the threads of sprocket spindle (10) when tightening it.
- Spool Torque Standard: 110 - 250 gcm (Spool Diameter: 13mm)

Adjustment: Change Spool Gear Unit (15) in section I - 9.

# Adjustment Tolerances (See parts catalog for adjusting sizes)

- Washer (3) is used to adjust spool end-play. Tclerance limit: 0.15-0.4mm
- Sprocket spindle (10) is used to adjust sprocket end-play.
   Tolerance limit: 0.1-0.4mm
   Spindle standard size; 032

# 11. Shutter Unit Disassembly (Part 1)



11. Shutter Unit (Part 1)

#### Adjustment Notes

#### 1. Shutter Curtains

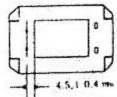
because of the increased use of plastic (pinion gear etc.) the best method for installing shutter curtains is different than older conventional shutters.

- 1. 1. Second Curtain( Order: 1. ribbons , 2. curtain end )
- 1. Make sure the curtain is parallel with the aperture at both ends and the center and attach the ribbons.

2. Attach the curtain end following the same precautions.

- 3. Adjust the position of the curtain bar with the pinion gear mesh.
  - 4. After adjustment, stake the pinion gear with Aron-tite.

5. Tension the spring drum. Adjust the final position of the curtain bar to 4.7 4-0.4 mm from the holy aperture edge. Measured on light shield (17), the distance is 4.5 +-0.4mm and there are punch marks at the 4.5 mm position.



- 1. 2. First Curtain (Order: 1, curtain end, 2. mibbons )
- 1. Check that the curtain bar is parallel with the aperture and the 2nd curtain bar and attach the curtain end.
- Attach the ribbons, making sure everthing is kept parallel.
   Adjust the 1st and 2nd curtain overlap with the pinion gear mesh. Overlap should be 1.5 to 3.0 at both edges and the middle of the aperture. ( At the end of travel, the overlap 3.5mm).
  - 4. After adjustment, stake the pinion gear with Aron-tite.
  - 5. Tension the spring drum.
- 2. Second Curtain Magnet See section II.4.4. for holding power check.
- 1. SW4 (7)

Use only fromsolve on alcohol type cleaners.

SW4 OFF position: SW4 must turn off just as the master gear starts to turn when the first curtain is celeased.

Standard: 1st Curtain release must take place at SW4 OFF +- 0. 1mm.

This adjustment helps insure even exposure.

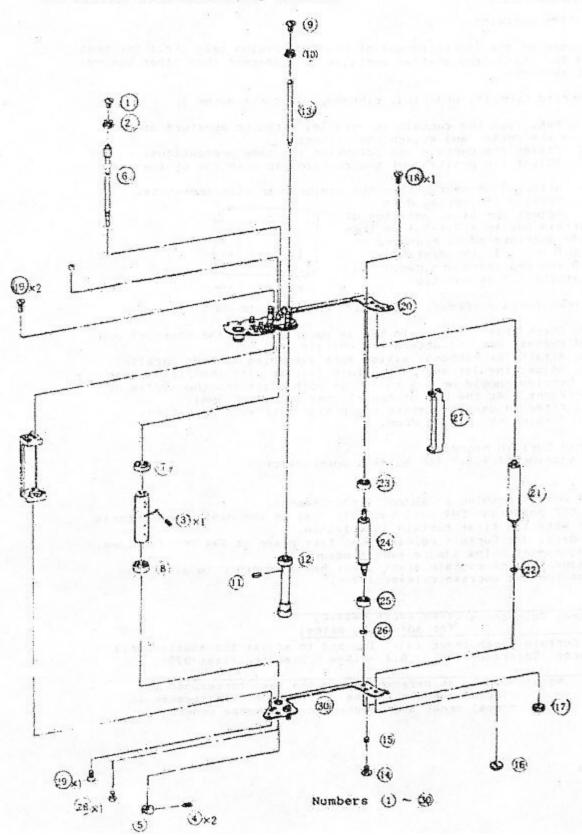
Reason: The 1st curtain start lever has a governor to slow the start of the 1st cortain release lever.

#### Adjustment Tolerances (See parts catalog for adjusting sizes)

1. Ist Curtain latch lever (11) is used to adjust the shutter unit overcharge. Tolerance limit: 0.4 -0.8mm Standard size: 020

> Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.

# 12. Shutter Unit Disassembly (Part 2)



12. Shutter Unit (Part 2)

#### Adjustment Notes

1. Curtain latch cam (5) must be adjusted. (See section 11.4.1.)

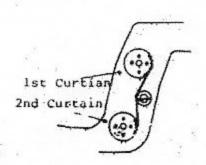
1. Shutter Adjustments

#### 1. 1. Cortain Travel Time

1. Tolerance

10.5 -- 0.3 mS (34mm slit separation)

2. Adjustment





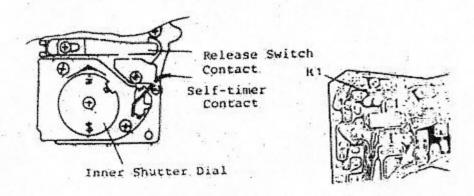
:ain Time Change Teeth

0 1 m Sec lst. 0.1 5 m Sec 2nd

- A. Set the shutter speed to 1/1000
- B. Check the curtain travel time. C. Only "normal unevenness" is allowed. ("Normal" unevenness means that the 1st curtain is faster ... than the 2nd curtain)

#### 1.2. Shutter Speeds

- 1. Tolerance limit: at 1/1000 : 1.1 mS (0.8 1.4 mS)
- 2. Adjustment, Set the shutter dial to the manual 1/1000 position. (With the top cover removed, set the "10 to the index as shown below.



Install a 200 KOhm variable resistor in place of the existing ETC and adjust until the speed is within tolerance with 3V applied. Remove and measure the variable and install the nearest fixed resistor.

(If a variable resistor is not available, change fixed resistors until the correct value is found. A I Kohm increase in resistance slows the shutter speed about 0. LmS).

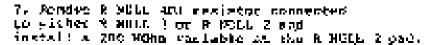
#### ALL ADJUSTMENTS

#### SU NE Ad (daipheats)

#### 2. I. diffa+t

(Only recessary is IC 3 to regiment)

- la Describer one and of resistor ATF.
- 2. Short  $\mu(n)$  (Cip+ (MBS 191 to stop))  $\{ \forall P \}$  .
- 1. Second the waltage from pin 10 (f2) to ground. Percept we Vi.
- Modgore the voltage from pan 11 (MOS OHT) to ground. Messed us V2.
- 5. If VI V2 + 5 to SeV, adjust-CORS in this responsity. Remove the whork with re-coas ICI's bins with Heligar F.
- If the vallage is not operated
   proceed such the adjustings;



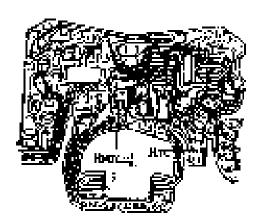
- ). At just the variable until V) and V2 are within limits. Discounted and reasons the variable  ${\bf v}$
- We install the consect possible faxed resistor.
- Is Duckers the vattage after installing the new resistor.
- I.. After the adjustment as figured, readed the exact, tracher the RTS resident and re-obet the 10 gaps with Peligan F.

# d. 2. PoliceCities Very casgin (Vry).

The reference white a two) is used as the case for all following. As adjustionis. Observit parefully.

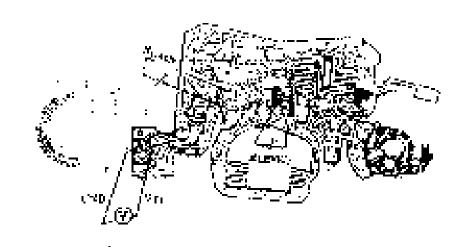
- 1. Reference Nottage (Vet : 1.300 70eV)
- J. Chers
  - No Apply of power to the comment

A. Menemon's the voltage from Vol to God at ICP with SMI on. Moscour as defermance westage for the tostowing adjustments.



#### cc. Alcinstandist

Z. Al. Adjunctions



#### 215. Çulan

Than Addressment is to consens. Ab (defeated) obtain the matter than the carriers for each of the carriers for the carriers f

4. SpanGards this herometer herogen, got and grains a gap of  $g_{\rm e}$  as

#### 2. Adjostment

- At Resource Chair Education and imageli a 200 May variable.
- $B \in \mathcal{M}_{\mathcal{S}}$  which where there is noticed by the  $(B, \mathcal{G}_{\mathcal{S}}, B_{\mathcal{S}}, B_{\mathcal{S}})$  and  $(B, \mathcal{G}_{\mathcal{S}}, B_{\mathcal{S}}, B_{\mathcal{S}}, B_{\mathcal{S}})$
- C. But the Lagrage whatched lens jak evaluation tens is available) on the curves and set the operiod to types, and the children M(t) is "A". Here we next top coupyly.
- D. TUCH SMIL pol
- E. Callibraté filo operace quin valtage es folloss:

- $\Gamma_{\rm c}$  Mondaco, the voltage at 9 MM opth a like pape.
- C. Set the 1/35t county to KVs and repeat the property  $\{V_{ij}\}_{i=1}^{N}$
- $\mathcal{U}_{\mathcal{F}}(\{\theta_{p'}\}) \to \{\theta_{\mathcal{F}}\}_{\mathcal{F}} + \underbrace{\mathbb{Q}^{p}}_{\mathbf{q}} = \{\mathbf{0}, \mathbf{0}, \mathbf{+}, \mathbf{0}, \mathbf{0}\}_{\mathbf{0}}$
- In Adjust the varieties to each the stars congettage. We belonge that and taken one can be table.
- In Analysis the teacher agenty by fired regulators

#### . A. AMERSENDATE

Qui BC Adquetaants

\_\_\_\_\_\_

#### 2. \* Devot

Adjust to correspond to Maligney-

ju SgandarΔ: +-9. KW

#### 2. Adjuutmuml

s. Adjust the light source to RV is  $\{n=1\}$ , 5, 5)? At A and capets and lengths for in the  $\{n\in \mathbb{N}^n: n\neq n\}$ 

TB. Tur≒ 8¥ 1 on-

T. Detectate the Jeval Vytrage [TV].

$$pv = \underline{H_1} \frac{r_1 y_2}{s}$$

U. Heasurerishe to wolldage at the point shows on the proceeding. 'Stage it about the conceeding.'

Note: Uningstacherwise nated will dusedforcets admits body ground. Daily numbed pounts, should be acad because \$40.50 bit the individual plastoce

B. If the college is not emprose transmitted fixed resistor and use a various  $q_{\rm th}$  the necessary contacting.

#### Est. Malur Mondle

Searchard and tolerance limit:





3.: TY

#### 2. Adjustment

A. Adjust ten light gauges to 5% 9 (Fe[3.5, 44 Ap] with the scawice standard lead the Registration length worllable) on the casenda and set the approximate of \$74.0, and the shutter did to  $^4A^4$ .

D. Store 3341 eq. .

C. Adjust the residue as that it sate the doctor of the ")" (4  $^{\circ}$  10° on the shorter speed scale.

#### วดีน เกเลียชีวิตสิทยาล

### 2. of Adjustments

2.6 Metur Deflection Anglo The Mote: Coffection angle in adjusted on that it we wathin the given colerance limit at 5015 [4/1040, 6/5,6] and 609 [4/55, 5/5-6].

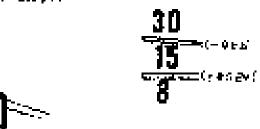
#### I- Stendecdı

EM13: 1/1004 ++ 8.55\*

$$869 + 4/15 \leftarrow 9.586$$

C/INDU Promites

inusian: Level cope of needle aligned with inner edge of middle serpi. 1715 TSgite



t-baseVt Gupen edge ob mordle allogsey with inner edge of Thest second

#### 2. Adjustment

A. Housday we issueled it. 3., 7.)

$$\frac{V_C}{4,33}$$
, x 10<sup>4</sup> -293 when = Y shest

So Select the adjugate represent closest to the "Y" value and aretail it in place of the content 50.

C. Hechock the gette meadle position at Eff and Eff.

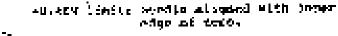
#### FI. SPANNISHMENTS

#### J. At Adjustments

#### 2.7, Ploch Shifter Speed

#### 1 Standard:

n. The Kester heedle should edign at 1/54  $\leftrightarrow$  0.459 aton the concrete is in the etectronic flush made.



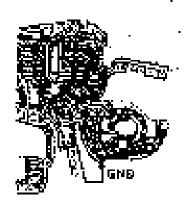


+D.agur [[p]]) Wendle sligned with truex enter also

#### P. Tmoday (Bhuesee sessor)

A batter | B.5 #5 or only

N. March. 1.9 years once



#### Z., Theek and adjustment

- A. Are the shucker of all to USA
- P. Groupe the CCC pad of the ejecule. The needle shoots proper to type,
- C. II it done not rectwest the previous Atter adjustme\*ts.
- D. Adjust the steading by changing a contact epecing.

#### 7.5. doktáry Stroker

In Statebard: Hith z we D.W input, the needle stands be contained up the TT' in Since the develop in Theces Headle Adjustment is

#### та, адачиствись

# 7. Af Adjustments

#### 2. AMPLICATIONS

- A. Connect the regulated for woltage power supply (1995) to the camero and set to populate equation.
- B. Wills pushing the checker burton, gradually intreasu the volcage ontil the needle basecre the  $^{\pm3.9}$  in  $^{\pm3.0}$  .
- C. Reed the voltage.
  If it is greater than 2.17, install the next lower RCH.
  If it is less than 1.94, instalt the next ligher RCH.
- Packetk meter deilection or SU() and FV9, if it falls to reach #0.52V limit, [matall the next larger Ax.
  If it expects the "0.52V limit, [matall the next enelier BM.
- S. Rechack the bactery checker.

# J.S. Varieti Consumption

- 1. Apak success
  - 5- Scandard: Under 10 ox
  - Check
     CoNimple Whe CVPS to the camera and soad the matter.
- 7. Operational Curponi
  - A. Standard: Under 230mA
  - B. Check
    - 2. Commune the LAPS and an agreeced to the casery.
    - 2. Focus on the two t chart so the green LED is least the fact at
    - 3. Nood the ammeter.
    - Net the shutter dist at "B" and wind the shutter.
    - 5. Press and bold the woutger buccon.
    - 6. Rived the associate.

#### III.. AGJUSTMENTS

#### J. Of Adjustments

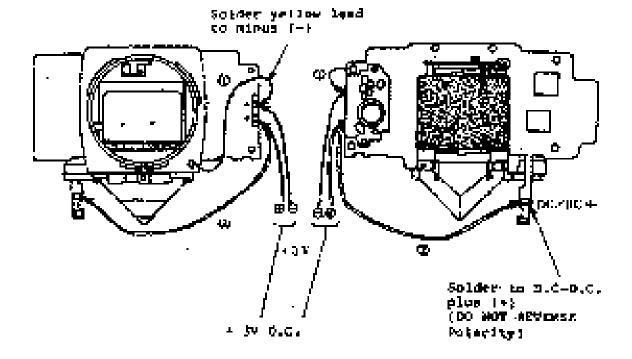
#### 3.1 Preparations for Elementality focus (QP) Adjustments

4. Camera Setting (All electronic force adjuntments are made to the front panel unic atteched to the QF Test Adoptor (CYT-P050-000). The front panel security in the adaptor upside-down.

J. I

Promt View

Amme Vicu



Connect the policy lead to minus |-1| and the conspector that plus |+1| to the plus |+1| contact on the tousage which consects to the AL flax, Connect +3VDE to the front panel connection.

CO not reverse polarity. If power is applied with the plus and minus leads reversed, the D.C.-D.C. commenter capacitos will explade. Always chack polarity before applying power.

1.2. Cover the filts operture with black plastic food, and make a black flar to cover the chairs tear of the front panel.

# I- OF Adjustments

1.3. Oscilloscopo Coenections

26 is advisable to solver twode to the fr (forusing).

Clea prior to making adjustments

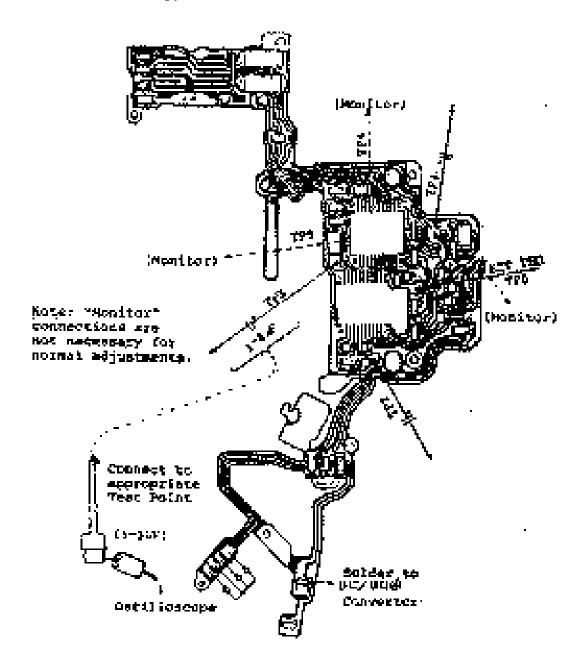
, այգրիցակննատակ

Princer: External - Connect to PPD

Probe : 1:1 with 1 to 5 of capaciter?

\*\*\*\* see the signals at TF), F, and J a coupling capacitor II to 3 yF; is necessary, Because of the capacitor.

It is necessary to walt IN sec. to I minote [Discharge time].



#### TT - MATURITHMES

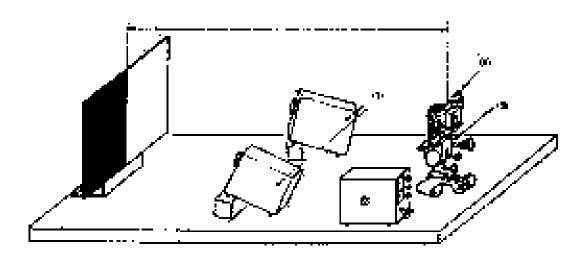
#### 5. QF Adjustments

I- 4. Jost Bechup≤

There are two preciple best well-use possible to adjust the QF enginerate, one mains best exects at a finite distance and one came a real-limited with charge optically at antiquity.

J. Firste Distance Setwob

thatt to fromt Pench 1.936 to 1000



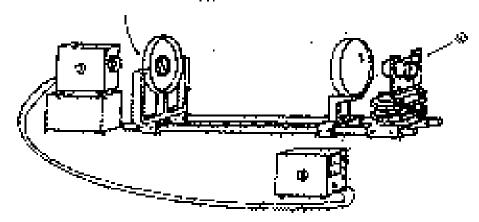
- As Diobs Squppes (1)
  Light mourgets) which can provide a constant, conximbent, (1) and nation over the contrat 20cm of the
  chart is necessary. We have found that implified 35mm
  humusi stade projectors have best, and that two projectors have noted than a single
  part, if a single unit is dead, it weeps by jorated as
  21050 us prosplice to the option are as prosplic to
  34050 us prosplice to the option are prosplice to
  - N.C. Elseber takes beginstankt made difficult. Each prointrot should be modified to take a D.C. 129. 200 outs. Who can should be tobath commented to the N.C. power supply.
- 9. 3.0. Power Supply (3) Sau a power symply capability of powering the light enurce lemp[a].
- C. After subling the dechaptions, some the front panel is the QF Adjustment Stand (CY9-3059-0004,  $\epsilon_1$
- P. Tripod Pan Head (3) P. Large, wenth tripod pan head is renownended, 1 not swellottly, a stand which allows epsil angular envenence as decorrected.

#### III. ADJUSTNEWES

# 1. OF Adjustments

# 7. Csesilipannyo Set-ap

4pm: QJffeson [4] Obeus so bösek oet ser<del>by</del> 2egns



A. Abdified Projector || || || One Modified swapsprop as explained in finit discussor, set-up.

Minse a different between projector lamp and eq. ; is again that  $t_{\rm e}$ 

Light Low chart evenly with an islamination of appearance.

- 9. D.C. Fower Supply 173 Use a power supply capability of powering the light Source tagg(s).
- to Afret making the connections, equal the irons panel in the QF Adjustment Stand (Ct9+1040+000). [4]
- O. Tripped Pan Hoad
  A lengt, secoth tripped pan head of recommended. I not
  explicitly a scand which allows spail angular suppressed
  to recommended.
- E. Chart should be adquated to indicate passion.

. . . . . .

#### DAL AZALOSTADISTS

# 3. Or Adjustments

# L. 2. Of Their Standard Lens.

l. Zoma cetensson.

To become usy second the long procession, a place of graph Saper wholed be suped around the lens on the Eccusion, Epsile State the Bront panel is upside-door, the eccicommenters position is one at the normal under, an a dom index to also deplicable.

MSM Ft 10mm 171.4

The load (extension for one complete revolution) is 12.500 de 0.03472pm per degree. This is equivalent to 2.5160mm lens excension por millimotor of development on the Circumference of the facusing ting with bulbon thickness 34 aph paper.

PD :- Comp. [1, ],4|

The load extension for one complete torolution) is 12-years 0.0353er per degree. This is equivalent to n.0590va lann eggaston per elltimblum of cemajution on the electrification of the focusing ring with 0.200 thicks #сия осер≿ рар<sub>ф/ г</sub>

2. Pinate Descales (2 Meter) Cens Selengion by an necessary to establish the exact popition for correct locum of 2 percers on the best standard lens if thur Canice destance sethod is payed.

The extentaced extension for 2 secent feeces is 1.19ec, but Operator of verlations between individual lesson, the Collinaing procedure is commonwed,

- As Select & Krown-good cancer body (as everyge of mentions in better), and tumowe the front panel.
- A. Scient a Signal 1.4 long that is accurately adjusted
- for infaminy focus C. Praymen the front panethand lens as continued in seekdan (11,3,T),
- De Adjust the land so that Wall a PAS at the wark the pacention of the lone or this point. Them so the just Encus" comment 2 meter point for the tent etandase tome.
  - \* jone hours for lack of a horrer tone, end Japanese term "Such Suche" will be used to andicate the Co Ciccure.

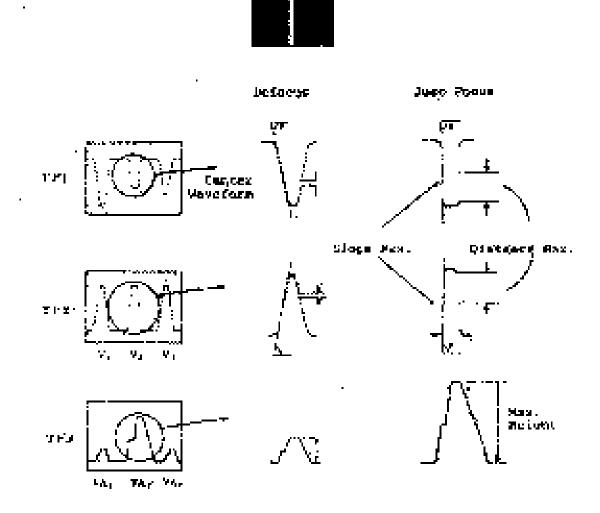
#### ATT. ALLEGERATERIES.

# 

#### 1.3 Typical Oscilloscope Mareforms

Throughout this pside colt-remains are said to extense fromt. models for reac todays. The outilisatope said forms for best sudden (jest focus) are about makes. By front focus, the earthorse on the left sould be as about and for test secus the equity of as about interests.

time bar there



 $\{(j, i, j, k)\}^{\mathrm{Magnet}} \in \mathbb{R}^{n \times n}$ 

#### 1. (b) All posterosts:

# 1.4, rose (C septaceson, Adjustment 195% blot-

When  ${\rm Adj}$  of the CPS are commons, project the adjustments in the order listed,

Applaced IV

Adjustment	e con	5 <b>t</b> ->	CPU
1. Mitter Angle 45%		ſ	. ]
Z. Patel[as	2 .	к.	Ж
1. [20]	3	2	Я
4. Scappo Parablex	4	•	1
)- Marainen Chech		5	3
0. DE FOCUM (CONTRE)	6		7
7. QC Yanus (Fine)	7	)	4
: e A 395		7 1	7

"" ! Adjustments marked "X" are wot indeedday;

#### III. BUBBLESTMERATER

#### N DE AAGNETERENCS

#### 3.2. Sub-microp Adjustpent

Coute: 1. drivers#1 PO\* Collinator ur 2. diaplifeeds 90\* Collinator 1. Panapas Macon 1. Spanner

#### Reandace:

946-mirroz. i Worlzoncel +-b"

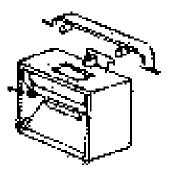
Vectical +-6'

Above Histor: Hereitzensel 4- 104 Verbinsbly 4-  ${\rm A}^{\rm T}$ 

Adjusticeins : Buschilden unconceur.

Adjust couculatio angle withto antrop angle in within tolerances.

Տառ-այցքող ийсертері д

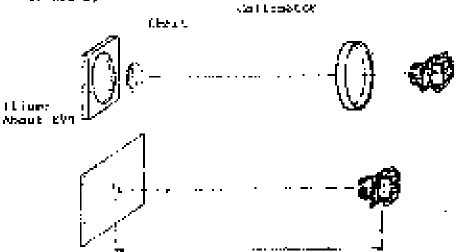


#### FFL ADDUSTRIBE:

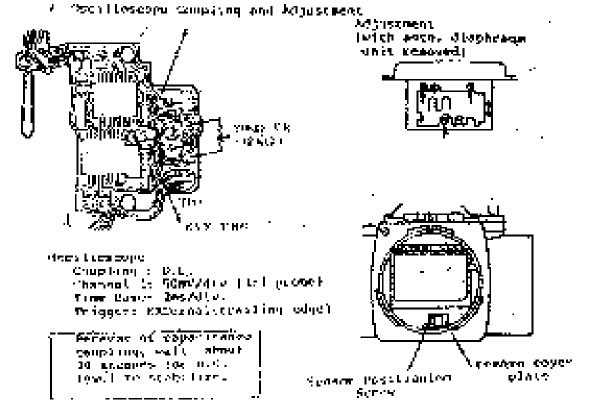
#### s, QF Adjustments

# 

i. Hes sy



1. 47m +- filen



#### AT AIM UNTHENTA

# 9, DFT AMING LINE ORGA \_\_. ... · ---<del>----</del>

#### u, j pgraitas Adģiau<del>rea</del>nt

торо (дицияная двоизбольны

Typican is the tree sequenced seems

ፋች ሕር C

1. 20 Xina Variante Rosisty. (Set to about 17 Appin)

 $a_{i}$  ,  $a_{i}$  =  $a_{i}$  fills of Tantallum Departure (On Styles)

asymmetric : Will Longitudinat Position

#### method:

). Incomen the CCB positioning worth (previous yage) 2. In the IY field is the there will be up resident southed at the Rius, include to) posterious. In this ease mayer, one of the chees Bustine inschilled to eate this adjustsupply, the was the variable to about 17 KOrm .

3. Adjust the togat pube. Postsoon to the obsec to allumed

with the focus mack of Shown.

# . To week/Mark A) (growens

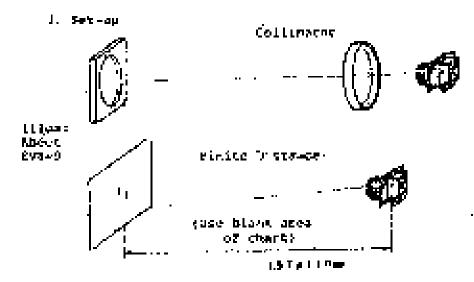
- a. Aufwar ter mean muidle ljust format lipus 1600 1600 5001 (cm 52 . ] 1.3 % Appen Marc Sensor screws and adjust the langitudinal (term-aft) position of the todisce
- s. Adjust so that, in the escittoscope envelope it 2 and tryatem the \$60005.
- 6. Agenue the lone and righter the season musicioning somewhere in just bounds one sample units.
- T. Louvy the 20 King resistor in position. It is assumed in the maxe adjustment.



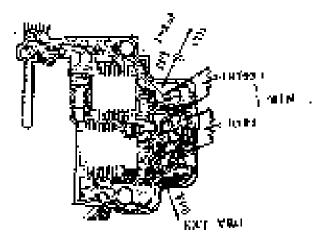
#### TIT. NUCUSTRENTS

#### 3. QE meljustments

#### 3.4v Cain Mojusczenci



# Patrillascope Coopilar, and Adjustment.



#### Caro Li kragorane,

Coupling : D.C. Channel 1: Somw/div (1:5 probe)

Time Base: lea/div.

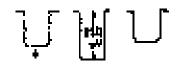
lokegae: Ellereal(trealing adge)

Décadat de capacitation coupling, west about It seconds for D.C. level po stabilité.





# INCERTAIN DEIGNERAR



Check charge of of warmfort

I. OF Adjystabates

J. Adiostewst

Twit Equipment: Cacilloscope

Tools: I. Of Test Standard Lens.

2. 26 NUMB Vertable Restauration on about 12 NUMBER

1 - 1 uP flim or Tabealtum capacitor (on probm).

to [1] Smett

Beamgacde,

TOI Duspus: 250mV +-19mV

Majostacht : XIP2 om RiDo (Deinimin)

#### neches:

- J. Royal a 70 What variable consetur adjusted to about 12 Kura in the E102 postsoin.
- Matchesig the waveform of the adjust the mariable for a Minimum.
   Incomply, the middle waveform will be the smallest of

the three. If the rear exceptors is section 'sout the variable (existor to the R)US position the process. {This is about our many exceptor in total yeast 1968].

- 3. But the illumination for about EVB and adjust the gain at this is 250mV. Then adjust the explanation until This decreases suddenly and sharply. (nCC This shold)
- 4. As the poole gradually cause the alluminating type, and edulation updable so the corput at TPL in Thomas T=30ms.

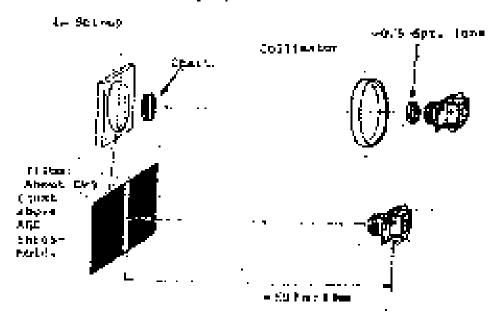
EF TEL Co geratur Lian 250eV- Lacreage Professione LE TEL La semblar Chan 250eV- Decrease Resistance

 Possett a functional of the same restaurage on the variable content.

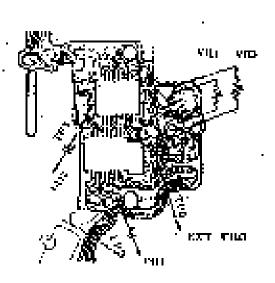
#### Lyu PD/XBTH5985

#### J. DE Mogustments

## 1:A. Seneral Betanne Adjustrent



# To Decriptorrape Soupling and Adjustment



Cocilipsonpe

Ecoplish : D.C.

Channel th 1905W/div firl probe;

Channel 2: 10-20mW/div

Fine Base: Zes/div.

Inlegar: EXTREMAL(trailing edge)

nacenam of capacitance compling, wait about 30 seconds int D.C. leyel to stabilize:

#### DJ. AQUIDETMENTS

#### 3. OF Adjustments

#### 1. Adjustanni

Test Equipment: Secilloscope

Tools: 1. Of that Standard Lame

Chart .

1. Two each 10 Mine Upgrable Regratorized to apolic .10 #Chai

4. 1 - 3 of file of Tablelium repeater (on secon)

#### Ştaradar#:

Disspansore height of franc, anddie, and rear waveform

Profit and hear waves unduled be within 24 of the height of the Alddle Gavetown.

Adjustment : 820) , 8303 | lot 8201, 8302) | Depends on section 1.45

Hethpo:

This motion is written assuming the cesistor selected on acction F.4 was 8107. If it was 8103, substitute 8143 (or £107,

- 1. Modern a 20 Mains was lable resinances adjusted to about 10 Kimms in the Milliand William position s.
- 2. Check the waveform of TP2 on Owennes 1, adjust for "just locus" and record the middle waveform voltage as V2.
- Adjust for best front focus and adjust the variable register so that vi = vi. Repeat the process for cosm furgat. (Course Adjustment Ob)



4. Manacoring IPJ on Channel &, carufully adjust the land entit one VA2 signal to assiste, [6] on A,C. light soulde is easie, this asymptomic in practically impossible because all instability of the univeforms).



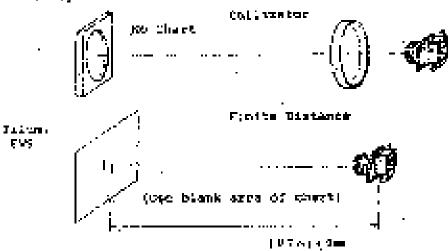
- 9. Adjust the riturgant (on just above one ACC throughold twhere VAN charges anddenly). YAS YAN YAN Then adjust the ascillappage vertable gain could'd as YAN 19, about even divisions until screen.
- 6. As an etem 3 , adjoint for best frust force and Adjust VKJ en VA2 = VAJ. Adjoint for best rear force and repeat oding VR3 until VA3 = VA2.
- Humovo and seasons the Variation revisions and replane then with fluid contactors of the same value.

#### all Absolutions

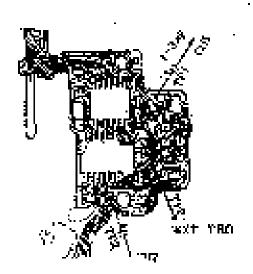
#### is CF feljuktemanika

#### å.b. Mussenger Greeks.





# 2- 950119600pc.Coupsing and Adquetpent



# Opeiliosempo

Chapling y R.C. Channel 1: SOMYdiv (2:1 peoba) Channol 2: b.l-0.lmydiv Time Base: 2ma/div Triggas: External/cracking edge]

Because of capacitance onupling, walt about 10 seconds for N.C. Tevel to stabilize.

# <u> 39. АҚЫЗЫРЫҚ</u>ЧТБ

#### A. OF ADJUSTMENTS

#### Adjustment

test MaulDeens, perillemespe

Tanta: 1. Of Twee Stembard bons

. Cauco

( - ) of file of Tameslium Capaciton (on probe)

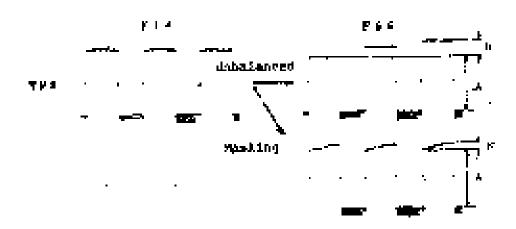
More: if right from May Sounce pater than through the 1905 strikes the CCO, the Salpace will appear to be bad.

Also, if the Shert wather evenity lit of it dicty. The CCO quart will appear to following the will not be structure.



#### 1. Weeking Check (70 2 Signat)

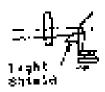
Steadpric When the lane is atompted down from 1/to 4 to 1/5.5. the the pagence chould charge 40 Life than  $^{\rm Th}$ .



#### TO ADDISTRICATE

#### it we add streets

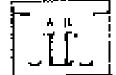
- of weakthy occurs which is very refor proceed as follower
- A. The main winder light chiefd may cause masting. If it does, note the CCR slightly to the Tear, and theybean.

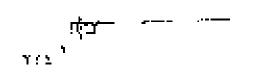


S. With the spec estable as used in 21,153 (permittee), more the commonts were seally so AwD, at this point the focus frame while the contests on the that?

ў руку, 1955— And Таршеры муксяя Справа

o, sharp dups to the signal unsuffere:





Caused: 1. Foreign matter became to be been splitter and 200.

y. Poreșan Autor în the TCA.

- I. Impsen the two society and receive the particles.
- 2. You had cases more the emphasise the CCD.
- w. Shallowers widen dipe

\_\_\_\_\_

Caddesi 1. Birty 18 Taiter

**ቸ** ሆ 2

1. Pódělán mettor bálvást 18. (liter syd báse spilletor.

- ), Olego, the on filter true within the sideor house
- 2. Shappe Her brack blaketter black.

#### 8 . AIGGSSHEHDS

### 3. QP Adjustments

\_\_\_\_\_

He of a support to validation of

H (Suse: Inherent Colletonor The distance Colletonor Colletonor

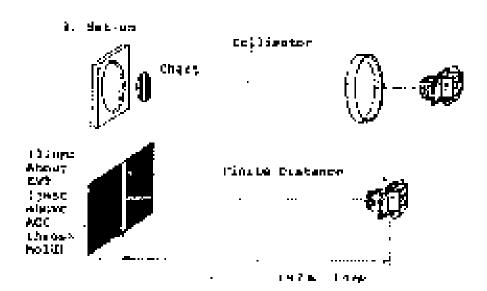
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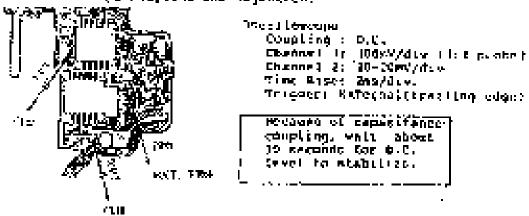
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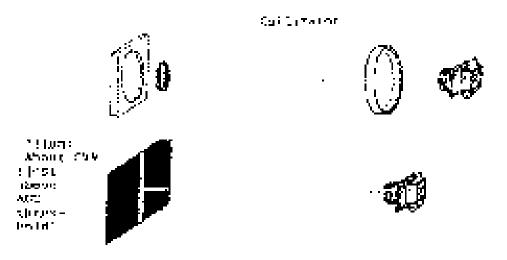
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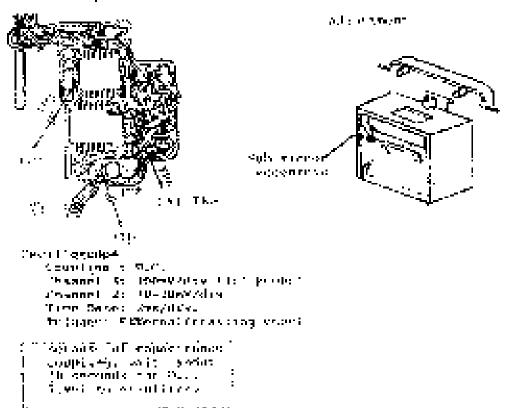
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- J. The force that seven adjointed with whiteen (1.6.) to which to Differ.

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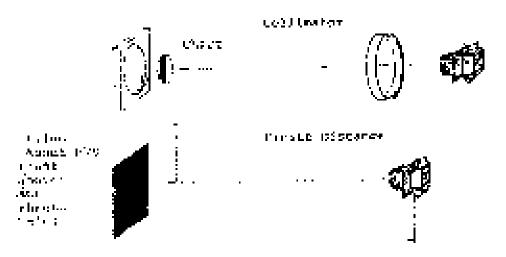
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# $L_{\rm S}^{\rm obs} = \Delta M \, \, {\rm COMpt} \, {\rm SMP} \, \, {\rm MTS} \, . \label{eq:loss_constraints}$

### TO BE BUILD COMES A

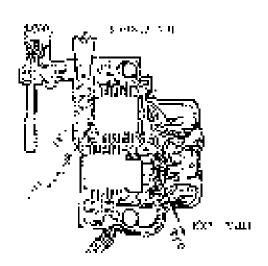
# $_{2.5}\,\omega_{1.0}=0.6\,c_{1.05\,MHz}$ R 10%, for this 1998.7.

#### L. Sethop



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# and the contract of the street and Adams because



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#### III. BUSOSTE ⊈STS

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#### la Adrostment

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topic: 1. QC fost Standard Lemotath graph-saper scale. ræe serrion flytuar.

- :. Som Ruem dariable Registers (box Ly 1949 #76m) e. E. Jey (184 og 1961) han tapagsbar (00 protes.

# Salandar I:

Glove AGO Throwhold . 35 (39) (49)



#### $\pi_{\mathcal{A}^{\mathcal{F}}} \eta_{\mathcal{G}}(\mathfrak{g})$

- t, Advisor befores adjustment must save been completed. Remove X:05 and impeatt the 200 kmm warfatur regiseor in the place.
- ). Asyone for joer (upon Condition (CA) maximum), increase the boughtness joer by the AGC throaded and pead VAF at EALS point. Adjust the variable insister until VAF is recover.

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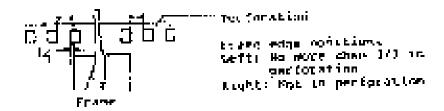
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#### programme programmers

## a, Dindien Magneterals

#### $\Delta_{x}^{-1} = - \log \left( \log_{10} \log_{10} \log_{10} N \right)$ . Adding the $\Omega_{x}^{-1}$

#### A 1. Sheederd:

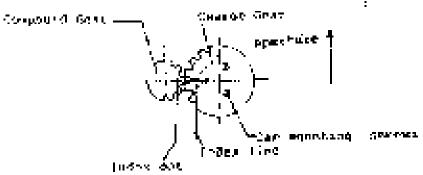


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Juli Ağıyımlarını bil

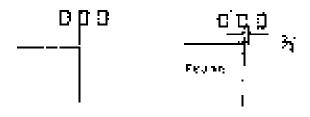
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i. Number where with the GSU charge does, 0.50 auxiliar through n'é mesevat himek Which the mychanish wounds intoth the years we where he bush



), or the granita and an above below, leave the 950 chards way in plant and change the each use bucth.

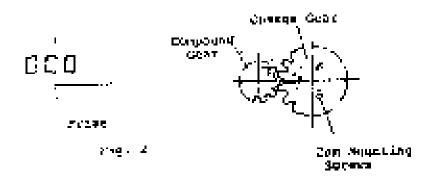
Syample to Right edde of trame on perforation



#### TELL ADDIES FRANCES

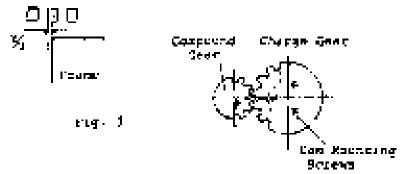
#### 4 February Adjustments

Example 2: Left edge of transmissiphed with yearselection rage.



3. If the country was no sugar below to step is change on the 0.0 phases space and alogo the compound count and charge given indices

Reamples Late, edges of agostose in right 2/3 of personation.



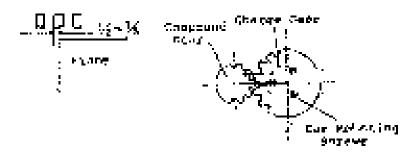
a. If the members are as those because in step 1, whatigh to the out transported that the compound gent and there year and others.

reample: which there is approximate the right  $M^2 \cdot \Omega^2 = 0$ 



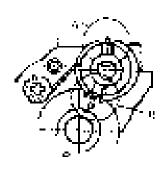
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Tenspio 3: Eath coops of perforation of the 40 with width  $1/40\,\mathrm{Mpc}$  1/1 for 1/2 of own for at 1/2 .

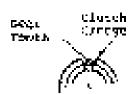


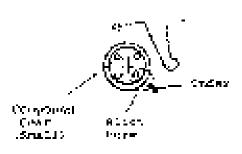
111=. 4

#### A.D. Handling (See (Unker))



- .. depends the wasoures clutth good an the clutch groove falligh with the good tooth as given [4]. [There are 3 points where they wason correctly.
- ). Here action this point with the inducpoint on the large cathound goot (B).
- ). Install the small computed golf of the flatten shall on the covers wide of the band band.
- 4. Apply eleckages possible as (A) and check that one of the four sacks on the seeks checked on the lades of the base. (C),





#### III. ADVISTMENT.

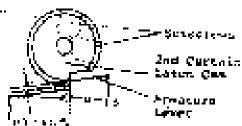
# Michael bei Gallaga er auch e.d. ——···. · <u>\_\_\_\_</u>\_.

# 1. Znd Zumrasie beter, Poetstein

). We hidden the form the second  $\{0,0\} = \{0,1\}$  and  $\{0,1\}$ Morello B. 1 - B. News

#### 2. Adquesament

- or Chara the mean,
- AEPTY ('be abange specing sections).
- C. Recheck the walk.
- 9. Chapk when 2nd excees manner
- Source off. G. If the mean is regular, adjust and resigning the securious.
- t. Apply power to the pagest ead check again to the wound postruos.
- Cheek on any woold comprision.



# 1. 200 Cortain Scenic

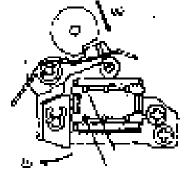
# In halffling Power

er Modulfack i 190 gilen bond

#### B. Check

In Maple the Accommospi-

5. Apply power be magnet (common power of immembed, Gu, des it work to break think corresponds [8] and braware the tempe regulard to appared the Almature fore the pairs. 4. If it is too too, through the magner.



#### 4. A: Tidying Md yesternits

- 2nd Charlets Peleade Speking Fixing
  - 5. Standard: (40 176g)

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&. Check

apply the excess amounted
 first two each of the appling (A).
 Thock the reason just where
 the appling utgets (B).

Chacge Spring

Zod Cyclein Religion Saboris Pressudo

As Standards Hore than 100 tops than webwi-

#### Distriction in

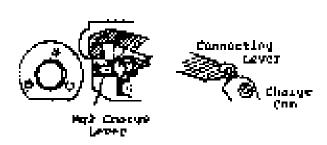
- Measure at 10th.
- 3. See the agreege applying the yoke.
- Boscomp the aprima return, subside the Webside Web the computate and pate post.

#### 4. Sycochange

A. Reandyrd: p.5 -0.5em

A. Adjustment

Thick with the production level of the mailman lift of the disords cap. The completing of Mg2 (harge lever should by networe D.5 & U.Ser. Admin by changing the mile of the connecting level collect (The check method is identical to the W-t).



#### \$1 < ADJ OSTABATS

#### 

This división is divided into foit sections, i Acty. 2. Top core., i. Prese Parel. Bld J. Shutter (bit. For each subsection, the Leformation is listed numerically, i. Part. Name, 7. jobiscase/ bond. and i. Special indt:uction.

Skiptudubles Organ yusbers ICurrent as ut servery 1992.

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 <b>T</b> I

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Çil Reçerdanı	·

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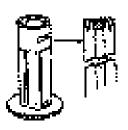
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#### In Sody Section

# A. I. Specie

- **1. −L**-18.
- ). Apply to history ages

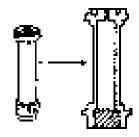


- C. i. Spracker State

  - t. 17-50 1- Agoly do hateket minne

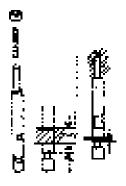
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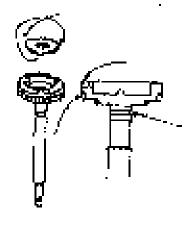
  - 2. P1-15 1. Apply to halohed asses



- D. 5. Maradany Shaft Toyat Plate.
  - 2. Apparaise L
  - in Apply to administration that collect
- P. 1. Winding Smart Good 2. Emodic 20096

  - 2. hoply to excemmented purers





#### PL APPROXIS

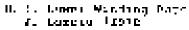
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- 1. Aundred Case
- 2. Dpdn:8 13520.
- Apply to Aprobed area.
- a. 1 Connecting Grass C. L. Connective) [25]] or Lawri

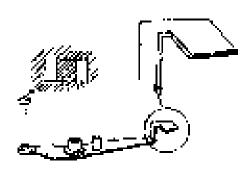
  - 1 LOZALA #4970
  - R. All surfaces
- - a, Targeld Tamen
  - 3 Reply to

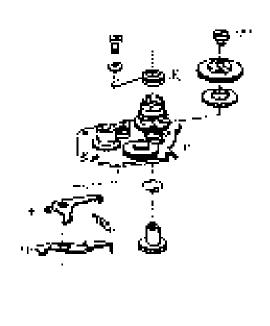
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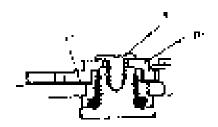


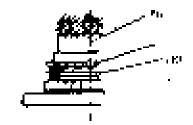


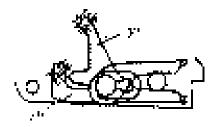
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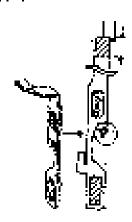


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- 1.11 back dover News

  - 1. LT-SHApply to hatched area



- y. . Winding Several 2. July 15

  - Apply to an reamagehed portify.



- . Mindung Complet Stree

  J Acuncipe (1980s cap)

  S. Rugly to threads



- y, j. ASA Comback g. Předdypávápo 24-7
  - I. apply on between area



- phoyng Shift Homelon (\_ E)ectrolube Bi-R

  - 1. Apoly to have the discus-



- m. s. Mack Steep Mack 1. Aronauto L'Siuc Capi 1. Apply to threads



- Q. 1. Tripud Sueset School
  - Assemblie 1 (R) = pap)Apply to threads



#### 5. Swherens son end 7 actions.

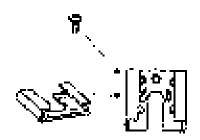
- rull. Epper Wanding Daws Turky 7. Plymbold 1. Apply to enreed fow of High 4. Approx 72000 3. Apply to doc.eros.ech points



## The influence of the Separate

- The Cover
- A. B. Abourwood Substitution 2. Physics

  - s. Apply to material com-



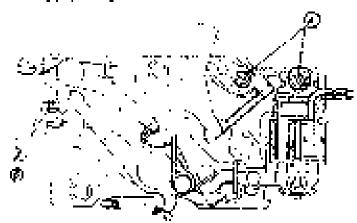
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- Ą. (. Ayta Diaphrago Jeas

  - 2. Acutound 3. Accely an policy control of 2. Cyle 18 2. Apply at putyte market 107



- o. 1 Or This Tope, some 2. Standard

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#### b. Fobsicercom, and homeone.

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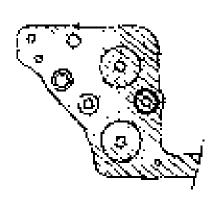
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- $K_{\rm tot}(T_{\rm tot})$  . The region (Gerse) Streets
  - 2. Arghelice |
  - Apply to threads:

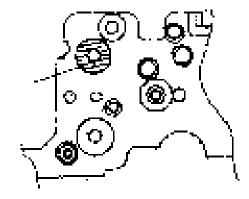


- C. : Shottos upper Penter D. DilRethidade Grando

  - 5. Amply his hangined owns.



- I. 2nd Curtain Pinion What
  - # 001 Rotardane
  - A. Spaty of all suctions.



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- 7 3. Master Cone.
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  - $I_{\rm tot}$  Apply, we also be solven as читтыства.





# DANKIN SERVICE 10015 1/51

#### CONDY AL-S

(RF), MD, C12-2821, 1822)

#### терні профінавит

MAME OF THESE POLICEMENTS. 10847 Shubter Tember (Abdé), 7J-18C1 or Shotter PA-1), Transistorined Shutter Tester or Sipplified Shutter Toster. 2-1 Camon bight Smirce 2 Excitetine Meter: 2-2 J.C. Unitage Tester(pox Acdel VANC 77 or VORC 70%) (Marguseing) Marge Accuracy, Unker Inth 2 3 Chammeter 7—e - Standard Erichtmess Chetker(Cdo) or Coron Cominance Meter (6.8.C.) put hacilioscope (General electrical minimize electrol 0-. Unioktal Range-viwelinder Colli-3. Renow Viewfinder Saler of Universal Rangefinder cullimator 1-2 Forcesing Charts () mach) 1-3 Coclilancope D.C. Preser Bupply (for taight source) 1 - 4 3-5 Sequire Standard 20 Some 1:1.4 Sere al) – maiversoù Type 90° Collinator Al Mirebe Shabb (49%) 1-3 AG-1 Inverted Makes ( 3 Traveling Wittoscope 4-4 Almolifed 90° Collegeor ;it ==1 is mor available! Upgowersel Hange-wiewtispher Cri 5 Field of View grivereal Parallam Collinator 42 ]4 prai Rauge a. ypp

- Adjustzent.
- 7-) 55/2-7 Torque Cause(2.0-7.0Kpcm) clockwise (Crommon to Mator Orive)
- 7-2 Speriotivité 1401-15 Torque Gauge Reed (Compon to AE-I)
- 1.1 Emtaining Ring P) jers (Local Poychast) (Common to Atol)
- ...4 Lepth Altroactor (Chack Max. Rosstore Correction Pin Patcht) (Local Purchase)
- H. 37 Adjustment Stand term from Sanel: fromt panel wounts in ammented position)

SPECIAL SCREW DRIVERS

[47-4]

Tightening Sprocket Chaft

CT9-6113-910 ( TB30-C\$1-1768-15 | |Common ty AF-1)





Pightening Winding Lever

CY9-6108-010 [7839-CA1-4977-15 ] (Common to AE-1 sKd AV-1)



Mirror Amelia (45°) Adjusting Spanner

CT9-5025-010 | CT11-CA1-4018-19 | | (Ctompon to AK-1 and AV-1)



#### CANON ALL PROGRAM SERVICE PARTS FOLICY

1 YHE POSSOY OF CAMERA SERVICE , TOXYO, IS TO STOOM ALL PARTS MECUSSARY TO EFFECT.

ECHNACHARIA), SERVICE, 37 to NECTION NECTIONS NUMBER OF CONTROLLY FRACTIONS OF STOCK.
SEPARATELY EVERY

PART TRAT GOES INTO LACE PRODUCT.

THE AND THE SPACE PARTS LIST, WE CAMPAINE REPAIR DEFICTION ABOR COST, SPECIAL TOOL REQUIREMENTS AND INDIVIDUAL PARTS VS ASSEMBLAD LOST COST TO DETRAMENT IN WHICH FURM PARTS WILL, NA STOCKED.

7 ARCENT REVIEW HAS SHOWN THAT IT IS MORE ECONOMICAL AND ADVANTAGEOUS TO THE CUSTOMER, THE REPUTE PARTITUM AND US TO STOCK POPULIDIAL PARTITUM HERE IS AN APPERRIGHD REASON FOR STOCKES; THE ASSEMBLES UNITS.

THE CHARTS LIST SO MELCOMARE STOCKED AS UNITS THE VALUE THEY MECHARIC TOOLS OF TRACE MOT NORMALLY AVAILABLE AT FIRLD SERVICE LEVEL.

(TP)—(045—006 CURTAIN (Y):(044—046 \$945M,2 <sup>24</sup> (TURTAIN (Y):(045—006 BOKERN (Y):(045 086 9991PG DRUM,5 <sup>44</sup> (TURTAIN

IN ADDITION TO THE ARCHE, WHERE STOCKED INDITE, SCANII: INDIVIDAL PARTS: ARE STOCKED FOR THE FOLLOWING UNITS IN ADDITION TO THE LINES.

CF2004600 CG30045000 CG10155004 CG10158000 CG10150000 CG10564000 CV62588000 CV62588000	COVER, BACK MIRIDIAN MINCHANDISM ELECTRIC PAREX UNIT AUTO DEAPIBEACEM ENT SOLUTION UNIT AF UNIT REWIND CRAHE UNIT LLHCTRICAL PARTS UNIT	(3)9—1616—4050 FRONT (2)9*UK (8).1 (G9)—2619 2400 HATTERY CONTACT USAT' (25)2*M4 —500 REWIND CRANK IDAT (BL) (37)—1041—400 2** CLARTAIN BRAKE UNIT (37)—1042—000 SW (CANTAIN BRAKE UNIT) (7)1—105—000 TOP (CIVER UNIT) (7)2—105—000 CONTR BATTERY (25)105460 UNITAL CONTR BATTERY
		CCC-1705-000 COVERBATTSWY

- J. PYDIVIDUAL ELECTRICAL COMPUNITORS WHICH MAY ÉLYQUE & RPLACEMENT ARE SYNCKED. OTHERS, ARE LISTORIA THE SCHEMATIC WITH THUS SPECIFICATIONS.
- 4. THE SPARS PARTSASS IN AMOUNTED PERIODICALLY TO INSURE THE NECESSARY MARRIS ARE ASSESSABLY AVAILABLE, AND CHINESESSARY PARTS ARE REMARKED FROM THE STOCK LIST.
- 5. ASSEMBLIAS WITHIN WITH THE MIS. MARK ARE STOWN FOR CLARITY ONLY. THEY ARE NOTE STOCKED IN THE PORM SHOWN
- 4. THE PARTS STOREGED AS SERVICE PARTS ARE NOW ALWAYS EXACTED THE SAME PART USED ON THE ASSEMBLY LINE, BUT FILLY ARE PROPERLY INTERCHANCHABLE (SCREWS, WASHESS, LEAD WIRL), CHIC.

## キャノン 五五一! サードス部品内でいて、

カーゼン製造は最適上の重要、工能、ラッド、自品の使用自食料、関ッの単出を重賞する検定している。 毎年、ロンテト製品の保護事業の中、**並用地を**初かせいものは、サービス製品とはしない。 ナヤノンストーコによいでは、状态ような製品製造とする。

半数都をはユニュトのみをサービス関係とする。

でなる- 25オリーキの() (184) スプールギャーユニット じてき 「カリユードウル」 メディア 一層

**今後3~7月6日~月月日 | 独上的\*レバー」** (.Y.) (De4−D∮4 **映**事ギラム)

CG9-2545-694 「海上ばいがっ(BL) C∀1-1048/909 元暮94

で69-2625-505 (535) チョーガディンシット パイ(+1044-005 元春メプラングドラム

GG9-2582-999 (989) チェールディーエスット (CVI-10+7-000) 電量スプリングギラム

**下記念食はユニットをが使用相互心をいとめたぶりも用品をナッピス単品をする。** 

でディー0891-086 セラーフェック にG3-2615-870 エブマンスキャド

のG:-0135-000 ショッの及みゃっき CC9-8619-490 運動程序はファル

CC1-3158-690 信主機以エニット で75-1849-490 免却プレーキュート

じはり・2~3~39~300 四数配列ユニット 1. Yu - 5 3 4 1 - 3 3 0 10 勝フ レー 小ユニット

CG:-1153-17C 上面カバーユンテト

ぐらず・できゅう×90g 音楽しま ランタ エペット じぎょ・1794 - 990 | 出場力パーデニット LBE』

たら5-7591-509 | 転換しまる / チェニット(日に) | して1-1195-869 | 機能器|

CG♥・26+6・14を「学能量数コルテト」 ((∀+−++06−065) 東航舞船チェット

- 映:白記、サーダス**息品を**できれたい物品でも根拠で多り、サッドス制造されて新加生品であられる。
- ||後、マメットの一切で、サッピス暗鳥としないものは「東"名)マースをつけてある。

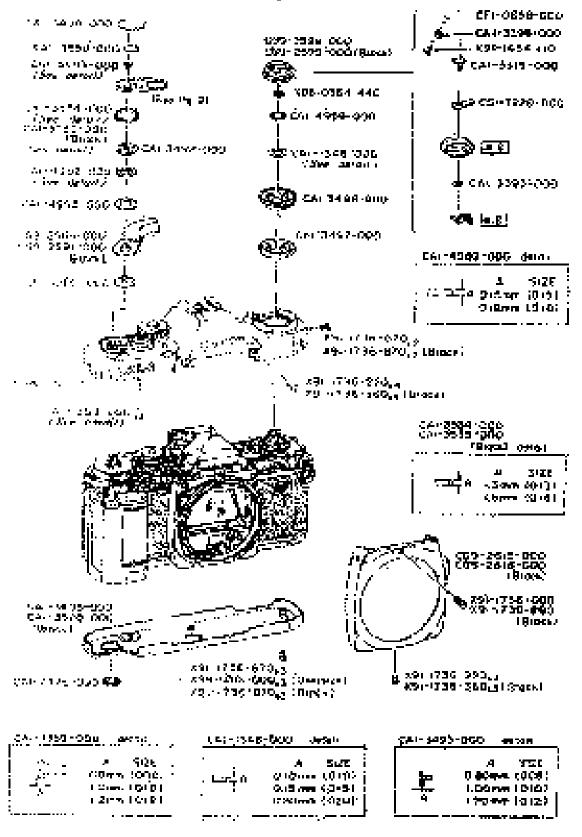
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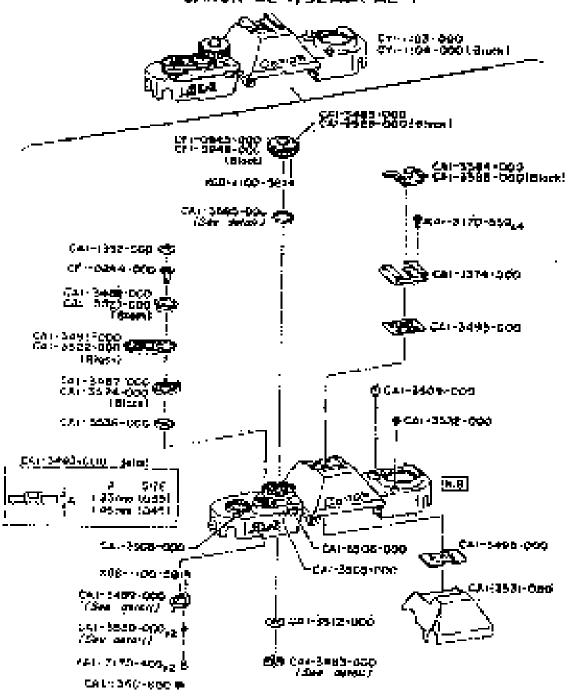
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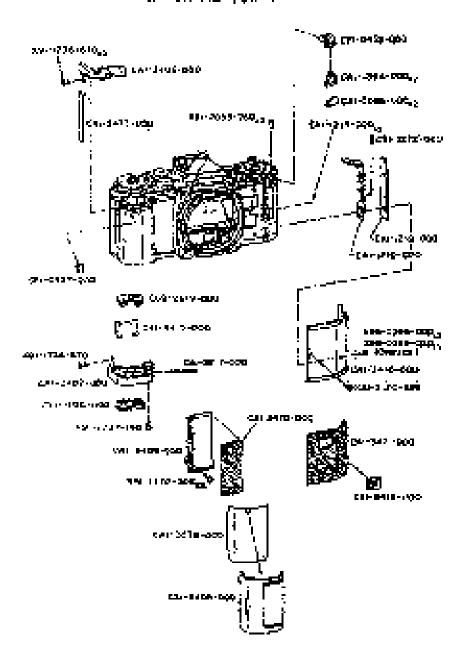
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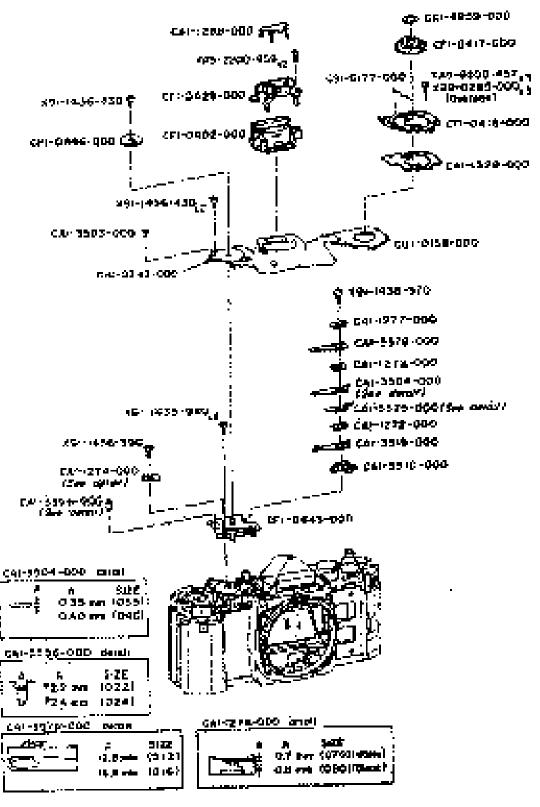
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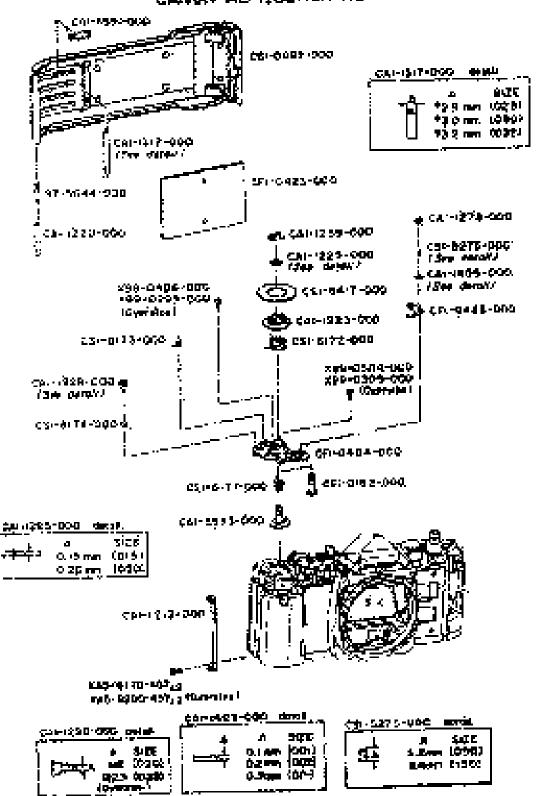
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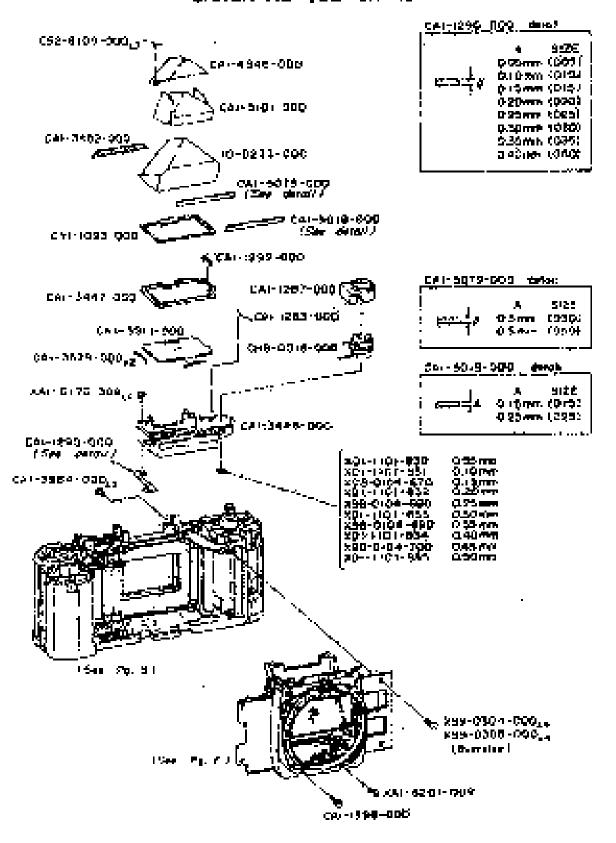
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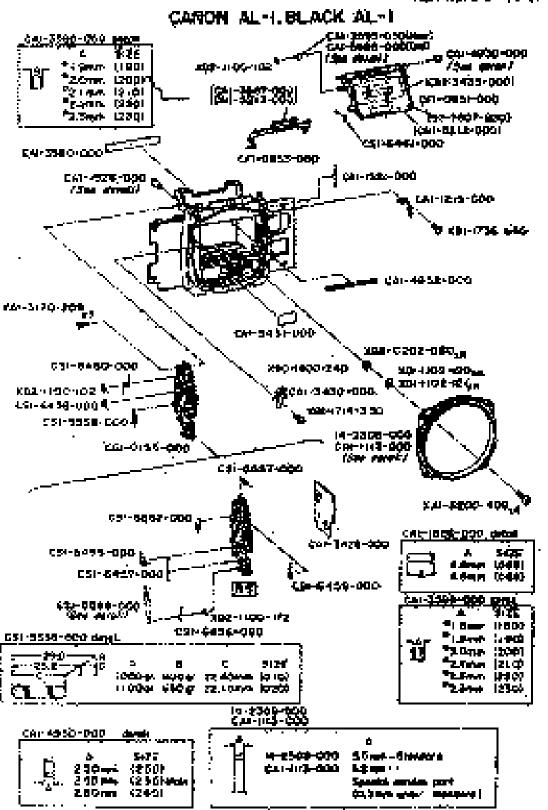


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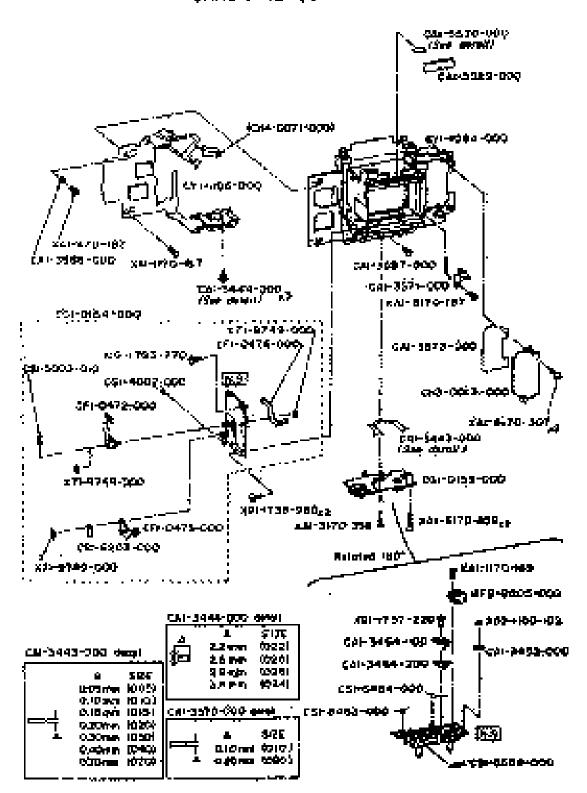
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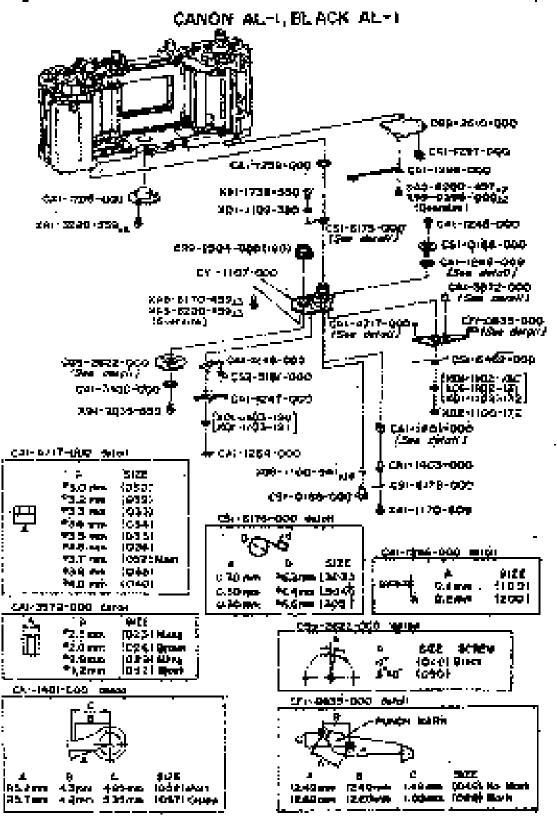


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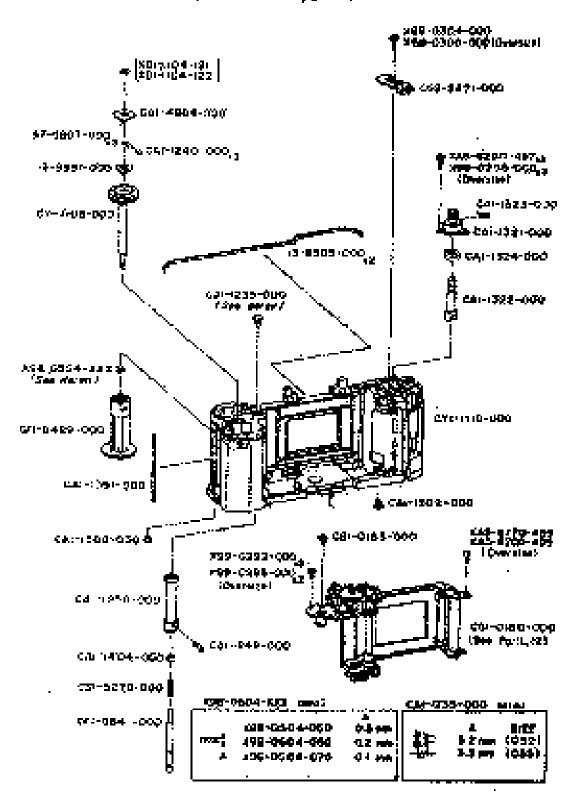
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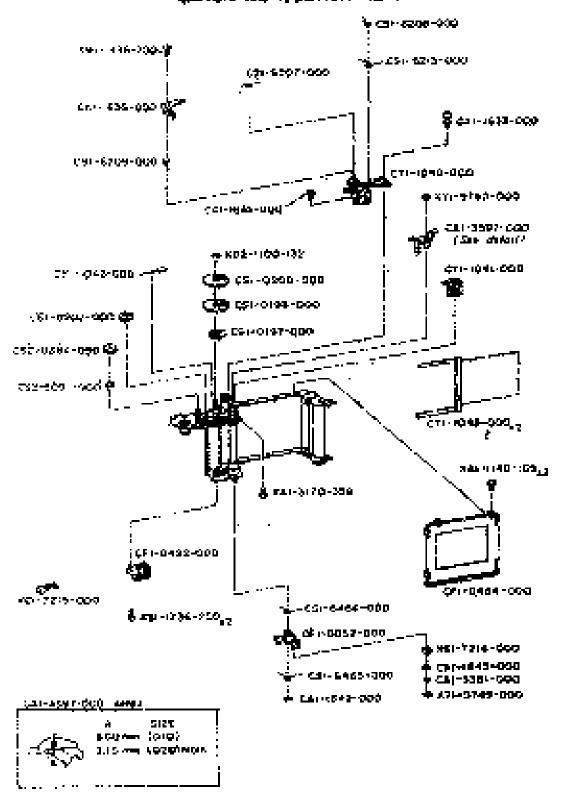
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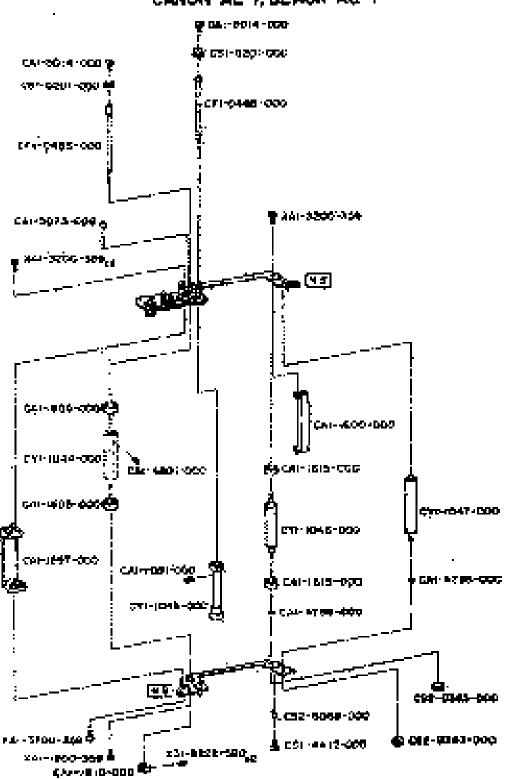
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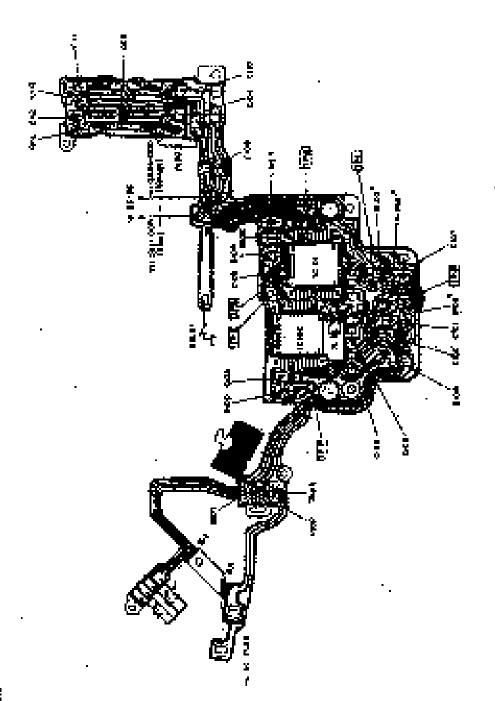
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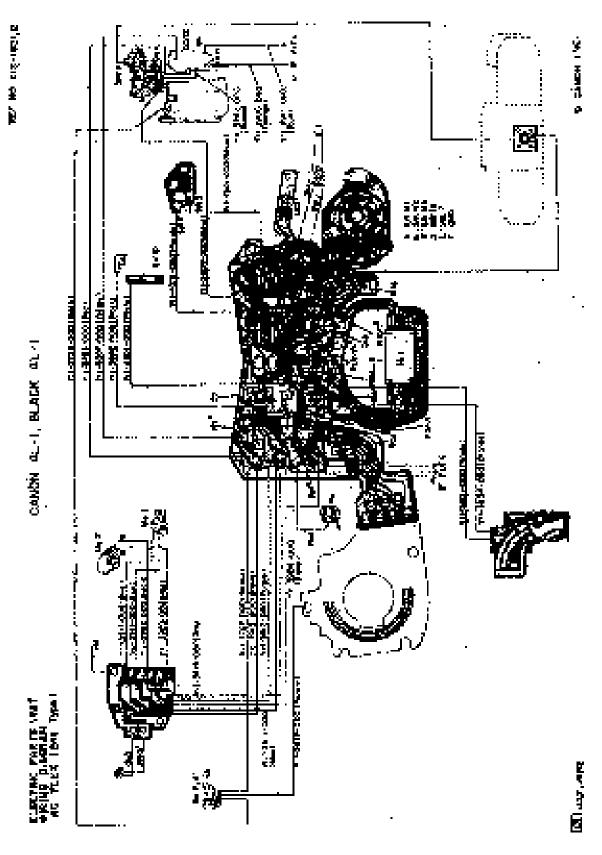
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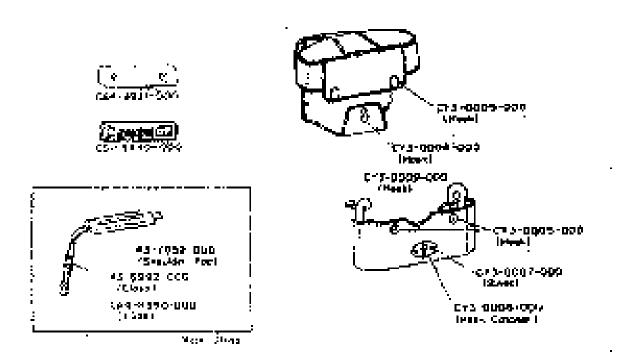
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