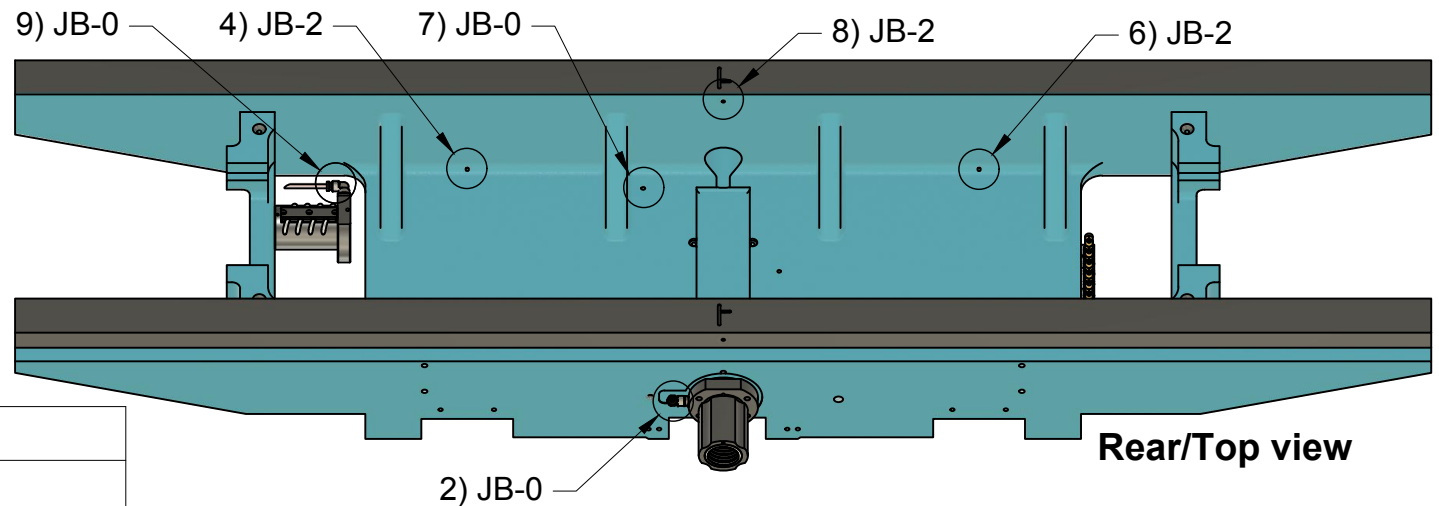
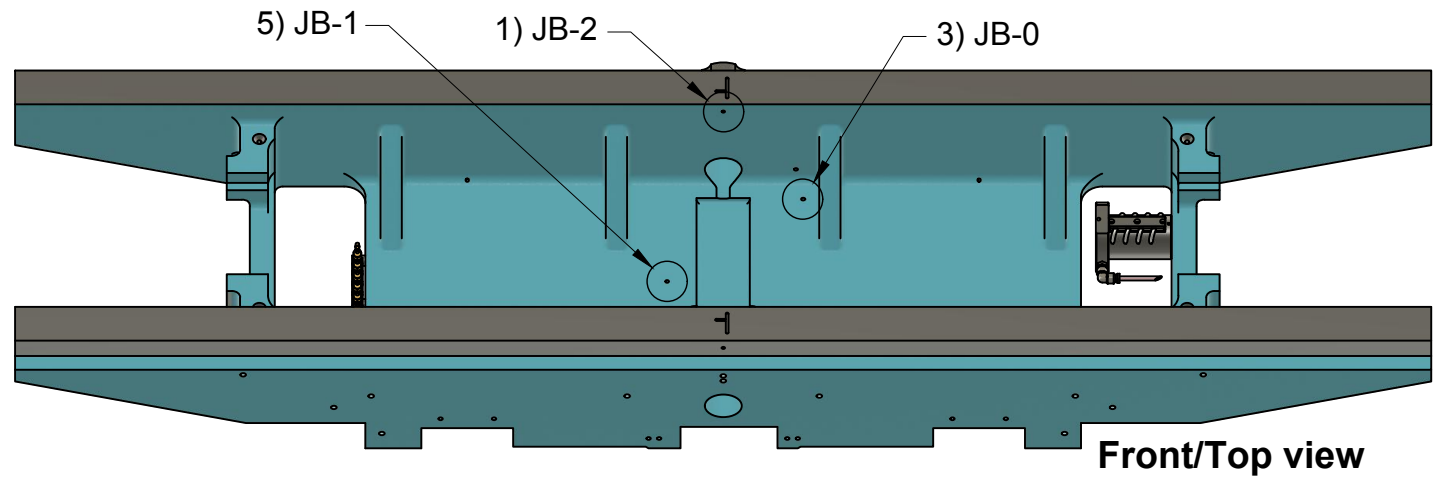


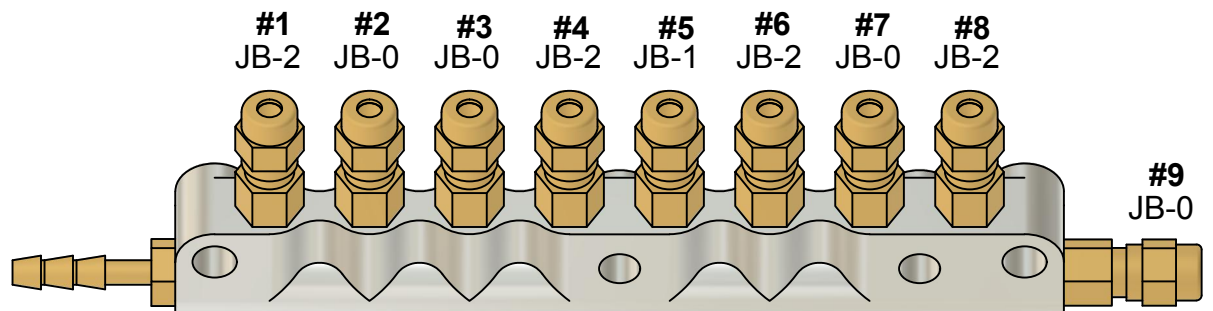
Fadal VMC 4020

Saddle junction block configuration

$\frac{3}{32} \times \frac{1}{8}$ NPT



Valve #	Value	Description
1	JB-2	X axis rear rail
2	JB-0	Y axis ball nut
3	JB-0	Y axis center rail rear gib
4	JB-2	Y axis right rail
5	JB-1	Y axis center rail
6	JB-2	Y axis left rail
7	JB-0	Y axis center rail front gib
8	JB-2	X axis front rail
9	JB-0	X axis ball nut



Metering valves values configuration on the Fadal VMC 4020 saddle's junction block according to a Fadal technical document.