

Chemical and Inventory Management System
SoFab Inks
Team 3

Hilton Benson, Blake Hourigan, CJ Johnstone, Maggie Jackey

November 29, 2024

Contents

1	Introduction/Executive Summary	5
1.1	Introducing SoFab Inks	5
1.2	SoFab Inks Inventory Management Problem	5
2	System Description	5
2.1	Needs Assessment/System Requirements	6
2.2	Initial System Specification	7
2.2.1	Selecting a Database	7
2.2.2	Selecting an Interface	8
2.2.3	A Language for Custom Software	9
2.3	Final Specifications	11
2.4	System Diagrams	11
2.5	Hardware Overview Diagram	12
2.6	Software Overview Diagram	13
2.7	Economical, Technical, and Time Constraints	15
2.7.1	Economic Constraints	15
2.7.2	Technical Constraints	16
2.7.3	Time Constraints	17
3	Detailed Implementation	18
3.1	Hardware Detailed Implementation	18
3.1.1	A Home for A Database	18
3.1.2	A Barcode Scanning Interface	19
3.2	Software Detailed Implementation	19
3.2.1	A Home Development Server	19

3.2.2	Docker-Compose	20
3.2.3	PostgreSQL	22
3.2.4	PgAdmin4	23
3.2.5	Budibase	26
3.2.6	Python Database Insertion/Label Generation	32
3.2.7	Deployment to SoFab Labs	37
4	Test/Evaluation Experimental Procedure and Analysis of Results	38
5	Societal Impact of Project/Legal and Ethical Considerations	40
6	Contribution of Project to Society/Expected Effects	41
7	Engineering Standards, Constraints, and Security	41
8	Conclusions	42
9	Recommendations for Future Work	43
	References	44
	Appendices	45
A	Customer Contact Information	45
A.1	SoFab Company Information	45
A.2	SoFab Representative Information	45
B	Additional Drawings and Diagrams	46
C	Source Code	46

D Software Installation Instructions	46
E User Manuals	47
F Quotes	58

1 Introduction/Executive Summary

1.1 Introducing SoFab Inks

SoFab Inks is a chemical manufacturing startup that was spun-out from the University of Louisville, Conn Center for Renewable Energy Research with support from the US DoE. SoFab inks focuses on accelerating the commercialization of Perovskite Solar Cells through the development and manufacturing of functionalized inks that improve cell efficiency, reduce module cost, and enable scalable manufacturing. [1]

1.2 SoFab Inks Inventory Management Problem

SoFab Inks is doing important work in the field of solar cell technology, helping to drive humanity towards a cleaner, more energy abundant future. The problem, however, is that the team currently faces issues with managing inventory. These challenges prevent SoFab's talented team from working on the most important aspects of their work. These challenges include expending valuable energy on menial tasks like locating inventory, managing a growing number of shipments manually, scouring inventory entries found across several Google Sheets or handwritten labels to pinpoint important product information, and more.

To aid SoFab in these challenges, this semester Team 3 was tasked with developing a more efficient method of managing inventory items. To accomplish this, the team employed various existing software solutions, including database software, CRUD¹ user interface software, and solutions to containerize this software together into one package. The team also developed custom software to provide features not available in the existing software solutions.

2 System Description

The following sections describe the specifications that were formulated as a result of communication between Team 3 and the SoFab Inks team.

¹Database term for Create, Read, Update, Delete.

2.1 Needs Assessment/System Requirements

Following assignment to this project, the team assembled and met virtually with the SoFab Inks team for brief self-introductions, an overview of the current issues facing SoFab, and to gain an initial insight of what the SoFab team was looking for in a solution to these issues.

The SoFab team described the current state of inventory management at the company which included problems such as shipments arriving to incorrect customers, an inability to pinpoint important information about products as they progressed through the manufacturing process, and difficult to track remaining volumes of chemical products. In these discussions, SoFab also emphasized the importance of a solution begin *simple and easy-to-use*. As the team is primarily constructed of chemical engineers or business people, technology was not a strength.

The company also made it clear that the ability to generate item labels for internal tracking of should be a priority. These labels would allow members of their team to easily scan a barcode to view the details of an item. Finally, it was also made clear that the company also desired the ability to generate shipment labels for their products as well. These labels would differ slightly from their internal tracking label counterparts with the inclusion of chemical hazard information. This information would be included as a way to reduce harm for customers handling SoFab's chemicals upon receipt.

After this initial discussion, Team 3 began to brainstorm potential solutions to the problems presented. Immediately, 3 main pieces of software jumped out at the team as critical pieces to what would be the final product.

1. **A Database System** - In order to move the company away from the usage of Google Sheets and toward a more efficient, safe and redundant, user-friendly solution, Team 3 knew it would be necessary to select an existing database software solution. While the team was unsure of what specific solution would be chosen, it was sure that one of these solutions would be required.
2. **A User-Friendly Database Interface** - While a database solution would be an incredible improvement on its own, it would be useless to the SoFab team if there were not a simple and easy way to interact with the underlying data. Again, the team was unsure of what specific solution would be chosen, but a few requirements from discussions with SoFab were clear.
 - **Clean, Simple, Easy-to-Use** - As previously discussed, SoFab was clear that a simple and easy-to-use solution was of paramount importance for the day-to-day usage of the product.

- **Free and Open-Source** - While this requirement was not mentioned in the initial discussions with SoFab, this requirement jumped out as important to Team 3 because this would help to avoid incurring additional costs beyond the development cost that SoFab had already paid.
3. **Software to Generate Internal and Shipment Labels** - After discussing the need for barcode and label generation software, the team found that it would likely be necessary to build custom software to meet the needs of the client. The requirements were quite specific, and would not be available in any existing commercial product. These requirements certainly would not be made available in any *free and open-source* software.

2.2 Initial System Specification

Following the identification of the 3 main categories of software that would comprise the solution to SoFab's inventory management problems, Team 3 dove into research of each individual component to identify optimal selections.

2.2.1 Selecting a Database

Firstly, it was important for Team 3 to become familiar with existing solutions that were **free and open-source**. This required conducting research on computer-science related websites and forums, and more general forums like Reddit. While a site like Reddit may not always be the most reliable source of information, it could provide a general sense of what people feel about particular software and how easy it is work with.

Many databases fulfilling the free and open-source requirement were identified, including: PostgreSQL, MySQL, MariaDB, and SQLite. As many options were available to select from, it was important to look beyond this requirement and investigate technical specifications of these solutions. During this time it was discovered that **PostgreSQL** had several technical benefits over more popular rivals. PostgreSQL boasts of being a fully **ACID** compliant database system. With features such as *Write-Ahead Logging*, which writes transactions to a log file to avoid pushing a full table(s) every time a transaction is committed, *Multi-version Concurrency Control* which the PostgreSQL documentation describes as

“This means that while querying a database each transaction sees a snapshot of data (a database version) as it was some time ago, regardless of the current state of the underlying data. This protects the transaction from viewing inconsistent data that could be caused

by (other) concurrent transaction updates on the same data rows, providing transaction isolation for each database session.”[2]

Furthermore, PostgreSQL utilizes its *Write-Ahead Log* to implement *Point-in-Time Recovery* without the need of complete backup. Additionally, since the Write-Ahead Log contains all transactions since the previous system backup, one can return to the exact state of **any point in time** between the most recent backup version and the current version. Team 3 felt that these benefits would be incredibly beneficial for SoFab’s new database, which would be the central hub containing the whereabouts and remaining inventory of their lab. This database would also contain important product information which if lost or damaged could have severe consequences for their business.

Beyond technical considerations, ease of use was of great consideration when selecting a database, and luckily, PostgreSQL benefits from being very easy-to-use. PostgreSQL has an additional software called **PgAdmin4**, a project led by a core developer of PostgreSQL! This software integrates very well with PSQL² This software provides a GUI that allows developers to interact with the database, run queries, add and edit tables, view ERDs³ for tables, and much more. This would simplify team members development tasks significantly and enable faster production.

For the reasons stated above, PostgreSQL was selected as the database software of choice for this project.

2.2.2 Selecting an Interface

While PostgreSQL would be a great choice to build a database for SoFab inks, this software alone - as stated previously - would be useless to the SoFab team by itself. Team 3 needed to produce a user interface that was simple, user-friendly, and would be capable of fulfilling all of SoFab’s functional requirements. Team 3 scoured the internet, searching for a solution that would fulfil these requirements. Eventually, the open-source software Budibase was found. Upon investigation into Budibase, it was discovered that this software could be self-hosted, and if self-hosted, was *free-to-use*. This immediately fulfilled two requirements, so the team installed the software locally and began to interact with it to determine if it could fill the user-friendliness and functional requirements discussed previously.

It was found that Budibase functions in a manner similar to that of website builders like “Wix” or “Squarespace”. An architect has the ability to connect to an existing database, then can select from existing templates based on the

²PSQL is short for PostgreSQL.

³ERD stands for entity relationship diagrams.

type of project at hand, and even use templates for types of pages to use. The architect can select between form-type templates where the user can edit or insert information about a row in a database table, or table-type templates where the user can view large amounts of data at a glance.

Additionally, one can drag and drop pre-made components from the sidebar, and arrange them as they see fit. These components can connect to any data source in the database. Data sources include standard database tables and even custom queries to provide maximum customizability.

While using a builder software like Budibase reduces the complexity in creating CRUD apps, they can pose a challenge in that all documentation and instructions for using the software provided strictly by Budibase themselves. The self-hosted Budibase community is not very large, so if an issue arises, an architect may be left to themselves to resolve it if that issue is not covered in the existing documentation.

Thankfully, however, the Budibase team has prioritized documentation, with instructions on how to use their many available components in various ways. They have created a page dedicated to the use of their platform, self-hosting instructions and guidance, component use, connecting the service to the database software in use, and much more. [3] The team also provides many instructional videos and how-tos on their website and on their company YouTube page. [4]

2.2.3 A Language for Custom Software

After selections were made for database and user-interface software, discussions were held on the topic of how the final major piece of the software stack - the custom label printing interface - would be constructed. Team 3 understood So-Fab's requirement for this deliverable - that the software create printable labels to place on their inventory - but Team 3 imposed additional requirements that would support the team to fulfill the company's requirement. These requirements were identified as follows.

1. **Familiarity** - The most important requirement that was identified by Team 3 during these discussions was familiarity among team members with various programming languages. Due to semester imposed time constraints, it would be important to hit the ground running, without additional challenges of learning an unfamiliar programming language. A consensus was reached that team members all had prior experience with *Python*. This prior experience, paired with the languages intuitive syntax made Python an attractive choice with regard to this requirement.
2. **Community Support/Libraries** - Another important requirement concerning the selection of an optimal programming language to develop

this new software was community support and library availability. Once again, *Python* was identified as a language with great strength in this aspect. Python is known for its extensive library support, with over 589,000 projects in the ‘pypi’ Python package repositories. [5] Packages were identified that would allow Team 3 to easily generate barcodes, generate PDF outputs, and read from PostgreSQL databases. These features attributed to the appeal of Python for the development of this deliverable.

3. **Reliability/Durability** - The two requirements previously discussed were found to be great strengths of the Python language. However, an additional consideration for selection for this custom software was the durability of the language. A reasonable argument could be made that the responsibility of ensuring reliability and durability of code lies with the programmer, and not the language that a programmer may employ. However, humans have proven to be much less reliable than machines in many domains with defined rules.

Recent developments in the programming domain such as the Rust language have built this fact of reality into the fabric of the language. These such languages provide memory safety by default, meaning that the programmer must have advanced knowledge of the language before performing potentially dangerous programmatic actions. Rust also provides an excellent ecosystem of tools such as ‘Cargo’ which both manages project dependencies and provides an easy method to run and test written code. Rust offers many benefits that Team 3 believed could be incredibly beneficial for a project that would need to be consistent and reliable day-to-day at SoFab Inks.

4. **Speed/Efficiency** - A final major consideration in choosing a programming language was the speed that the chosen language would provide after development. Performance is *always* an important consideration, but this was especially true with Team 3’s plan to install many pieces of software on one machine on final deployment. On this point, Rust again was found to have great advantages. Compared to Python, Rust is far more efficient, as it is a compiled language. This means that at program run-time, no ‘interpretation’ of the code is required. This essentially shifts much of the heavy computational lifting to the code ‘compilation’ process, allowing the program to execute more efficiently at run-time.

Upon reviewing the major points of consideration, Team 3 decided that Familiarity and Community Support/Library availability were critical attributes in the language selection process. While a language such as Rust provided significant boosts in execution time and Reliability, both of which would be beneficial to the end user, it was decided that the team had too little familiarity with this language. Learning a new language as a team would increase the complexity of the project too greatly, and endanger Team 3’s ability to produce a satisfactory product on-time. It was for these reasons that Team 3 decided to

select Python as the language of choice for the development of this additional software, pending approval by the SoFab team during the next meeting.

2.3 Final Specifications

Little changed with regard to the major required specifications of chosen software over the course of this project. While minor changes were implemented in requirements with regard to specific data tracking points or tracking methods, these could all be accommodated within the existing framework. For this reason the majority of the final technical specifications were set during the meeting that followed Team 3's discussion of initial specifications for the system.

Team 3 met with the SoFab team to discuss the specifications that Team 3 had arrived at as results of the prior discussions. The team wanted to ensure that these specifications aligned with the needs and vision of the company. Team 3 proposed the previously discussed database and user-interface solutions, with brief technical demonstrations showcasing the potential of these pieces of software as solutions to the inventory management problem. SoFab responded positively, with few notes with regard to the technical decisions reached by Team 3.

For these reasons the following selections were made final as software solutions for this project.

- **Database System** - PostgreSQL
- **User-Interface/CRUD Frontend** - Budibase
- **Programming Language for Custom Software** - Python

2.4 System Diagrams

Once specifications were made, it was important to visualize processes for each system.

Through diagrams, Team 3 was able to define key components and interactions prior to implementation. The system, shown in Figure 1 consists of three main components: the Frontend, Middleware, and Backend (Database).

1. **Frontend (Budibase)** - The user interacts with a web-based interface, with options to create, remove, and edit. This interface allows users to request data, view reports, and generate PDFs.

2. **Python Program** - The Python program allows for interactions with the PostgreSQL database; allowing users to fetch or manipulate data, and generates PDF label documents based on the data.
3. **Backend (PostgreSQL)** - The PostgreSQL database represents the data storage layer, containing all data for the system. It's referenced across all system components, whether for display in Budibase or for generating label PDFs on the python program.

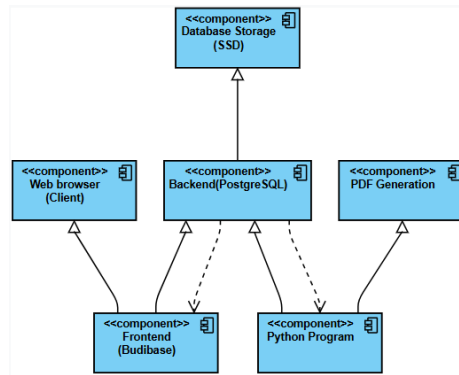


Figure 1: Overview of frontend, backend, and middleware interactions.

2.5 Hardware Overview Diagram

Hardware architecture 2 includes a desktop hosting the PostgreSQL database, which serves as the central data repository. To access this repository, web-based interface *pgAdmin* in addition to vpn-service *Tailscale* where remote connections were established. Both of these methods allowing team members to connect from their laptops securely and manage the database from different locations.

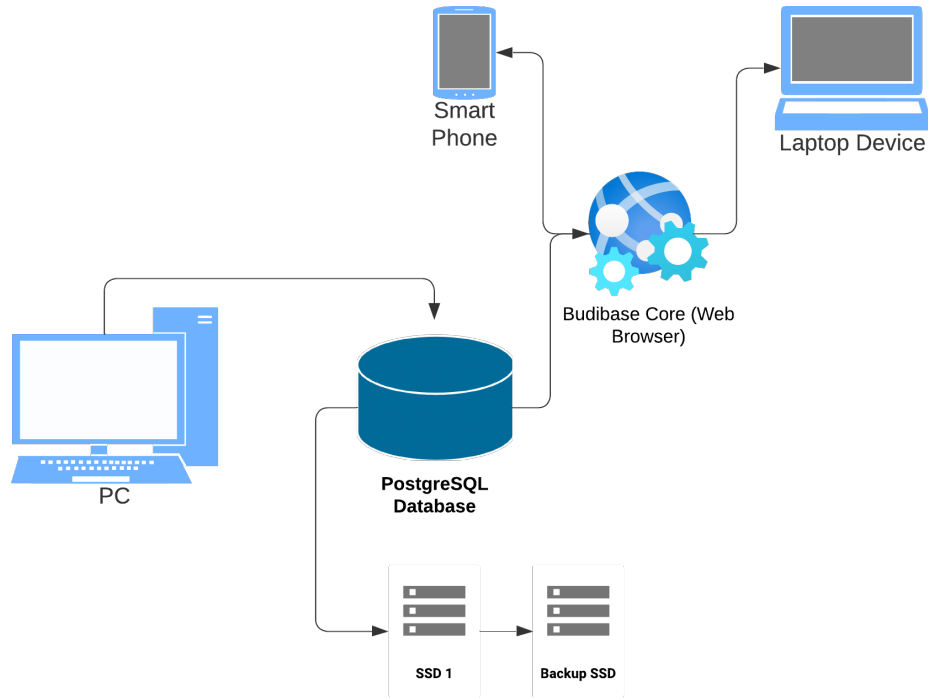
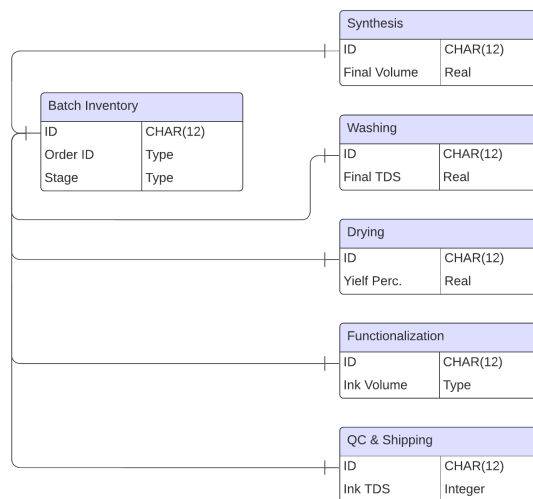


Figure 2: Hardware components and their connections

2.6 Software Overview Diagram

A diagram was needed to show interactions between software. Budibase and the custom Python application both integrate with pgAdmin, which serves as the interface for managing the PostgreSQL database.

1. **PostgreSQL Database Integration** - The following diagram 3a represents early design stages of the PostgreSQL database. The diagram focuses on the key tables involved in the company's batch process, representing a streamlined version of the entire database architecture. The core table for the batch process is 'Batch Inventory', which holds fields such as *ID* (which is used as a unique identifier across all tables), hazard information, and other critical fields.



(a) Batch Process Info Tracking Tables

2. **User Interface for Database Interaction (*Budibase*)** - First step involves user login to the web interface. On successful login, the user is directed to the Home Screen, allowing for product search through ID. Based on the Product ID entered, the system will determine the next screen based on the product's type in the inventory database. The product type directs the flow to *General Inventory*, *Chemical Inventory*, or *Product Inventory*. Additional screens include order, customers, and analytics. The following diagram 4 visualizes this process.

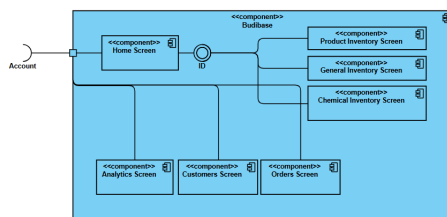


Figure 4: Structure of web interface (*Budibase*)

3. **Python Application for *Chemical Data Entry*** - The flow begins with the user launching the program, which prompts them to choose from one of three inventory types. After selecting the appropriate type, the user enters the relevant chemical information. The application then generates a unique product ID for the item and, finally, adds the entered data to the database for storage and future reference. Each step in the process is clearly mapped to ensure efficient data handling and accurate inventory management (Figure 5).

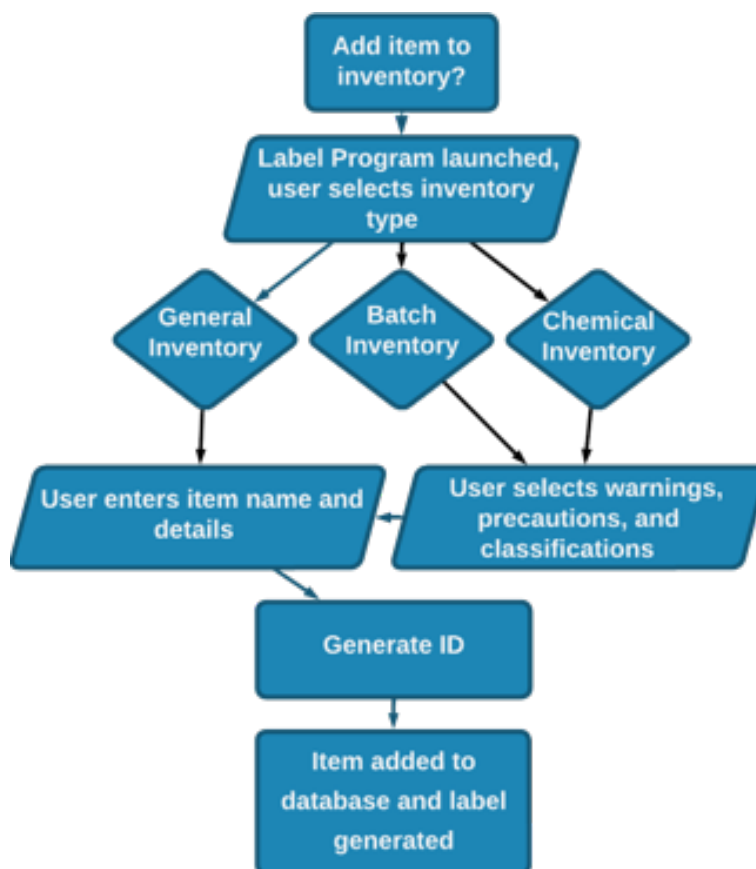


Figure 5: Adding user entries to inventory tables in PSQL

2.7 Economical, Technical, and Time Constraints

Over the course of this project, several constraints were imposed and revealed to Team 3 that limited the available tools for this project. These constraints fell under three main categories, each of which will be discussed in its respective section below.

2.7.1 Economic Constraints

Firstly, Team 3 experienced economic constraints, financially limiting software solutions available as tools for this project. Team 3 was limited economically primarily due to the identified requirement that utilized software be *free and open-source*. As discussed previously, this requirement was identified to avoid in-

curing subscription costs charged to SoFab following development of the project solution. This limitation significantly limited the software tools available to Team 3 for development.

Additionally, Team 3 was constrained economically due to the inability to provide development hardware to the SoFab team upon project completion. Unbeknownst to Team 3 early in the semester, hardware that was purchased to facilitate development of the project would be unable to be transferred to the on-site location upon completion. Luckily, the university approved the request to transfer necessary hard drives containing critical database information upon project completion, but did not approve this request for other hardware necessary for this project's successful completion, such as a barcode scanner or label printer. For this reason the team was economically constrained and encouraged to develop a solution to SoFab's inventory management problem on the smallest budget the team could manage.

Similarly to the previous constraint, meeting this constraint would be important to ensure that SoFab would incur the smallest possible cost upon project completion. Team 3 wanted to deliver a project that contained as much of the desired functionality as possible, while avoiding extra purchases like barcode scanners or product label printers.

The team will expand on the specific solutions implemented to meet project requirements in the face of these constraints, however, the main ways in which economic constraints were addressed follow below.

1. Free and Open-Source Software
2. Software Implementation of Hardware Features/Creative Use of Existing Hardware

2.7.2 Technical Constraints

The next primary factor which constrained Team 3 during the development of the solution their technical ability and technological constraints. The limitations in technical ability discussed here coincide with time constraints, however technical ability specifically will be discussed in this section. As discussed in Section 2.2, Team 3 was limited technically in that all team members had the most familiarity with one programming language - *Python*. This imposed several technical limitations including reliability and efficiency that were traded for familiarity, ease-of-use, and library availability. The Rust programming language's memory safety features, combined with its status as a compiled language held much in the way of potential benefits for the development of this project. However, due to Team 3's unfamiliarity with the language, these potential ben-

efits became limitations by use of Python, which faces challenges both with reliability and efficiency.

Additionally, Team 3 was constrained technologically by installation hardware. Upon completion, this project's software stack would be installed onto SoFab's main laboratory computer. This software stack would act as a server on the local area network to field requests from mobile devices for ease-of-use and convenience. It was for this reason that Team 3 was obligated to be mindful of resource usage regarding installed software, and aware of the computational cost of adding further software. The installation site would be used for other tasks besides this inventory management system, and therefore the system needed to function efficiently to avoid slowing down other operations and tasks conducted on the lab computer.

Specific action taken to avoid concerns regarding these constraints is discussed in Section 3, however a general outline is provided here.

1. Mindfulness Regarding Existing Lab Hardware
2. Implementing Only Critical Software Solutions
3. Writing Efficient Python Code

2.7.3 Time Constraints

The main factor which imposed constraints on Team 3 during the Fall 2024 semester was time. The team had approximately 3 months to develop a solution that would satisfy the requirement of the SoFab team, and this meant that Team 3 needed to act fast to develop their product. This deadline itself imposed constraints on the team, such as how often and with what intensity the team needed to act, however it was also the primary factor in imposing technical limitation. Team 3 simply had no time to learn a new programming language comprehensively prior to implementing a solution. This was the driving factor in the selection of a familiar and well-supported programming language such as *Python*.

Furthermore, meeting dates with the SoFab team imposed constraints in that significant progress was expected of the team approximately every 2 weeks, when meetings would occur. After one of these meetings had concluded, the team had 2 weeks to implement early versions of the discussed features to be showcased at the next meeting. This imposed an intensity that Team 3 needed to work with to be prepared for every meeting.

3 Detailed Implementation

The below sections include the specific actions and steps taken by Team 3 to develop the solution to SoFab Inks inventory management problem with project requirements and constraints accounted for.

3.1 Hardware Detailed Implementation

While the solution developed over the course of this project was constructed primarily of software components, some hardware components were required to meet and exceed the requirements of SoFab Inks. The primary hardware components are covered in detail below.

3.1.1 A Home for A Database

As discussed in previous sections, in order to develop software that improved significantly on SoFab team members experience of managing inventory, a database system was required. Once this was decided, the main point of emphasis was how to implement this requirement as safely as possible. Team 3 wanted to ensure with certainty that SoFabs sensitive and irreplaceable company data would be both secure and redundant to avoid a catastrophic data loss scenario. This requirement however was not without mild cost.

The security of the database was primarily a matter for the software implementation, however, redundancy required multiple storage locations to ensure multiple independent copies of the database are available at any given time. For this reason Team 3 decided to purchase two 1 terabyte solid-state storage drives, intended to each contain separate copies of the database. One of these disks would contain the current working version of the database at all times, while the other drive would contain backups that would be conducted on a daily basis. The team could even write a script in such a way to keep record of each backup instead of overwriting the backup each day with the new copy. This would allow the team to inspect the database at any given point in its history if required.

Furthermore, investing in these drives at the beginning of the project life-cycle improved the experience of the transition to the installation site significantly. Because the team was able to develop the project on the purchased SSDs,⁴ when the project was transferred on-site, the team could simply bring the drive containing the up-to-date software stack, point the lab computer to this disk, and have the project up-and-running.

⁴SSD is a computational term for Solid State storage Disk.

3.1.2 A Barcode Scanning Interface

An additional piece of hardware needed to meet the full requirements of the SoFab team was a barcode/QR code label scanner that would allow the team to simply scan product to view their corresponding inventory details. While the SoFab team would be unable to keep the scanner that Team 3 purchased for development due to university rules, this product was inexpensive and in SoFab Inks' reasonable price range. The team conducted research into barcode scanning technology to discover what attributes made a good scanner.

Team 3 found that most barcode capable hardware scanners could double as QR code scanners, with little differences in feature sets between available models. For this reason the team sought an affordable wireless model that would allow SoFab to walk around their laboratory and scan products instead of being required to retrieve products first. The implementation of this barcode scanning technology required little beyond purchasing the product. Once received, Team 3 could simply plug the scanner's bundled USB dongle into any computer, scan a barcode or QR code while inside a text field, and the scanner would take care of the rest. This purchase made the development of this feature simple and instantly partially fulfilled a requirement set out by SoFab Inks for their inventory management system.

3.2 Software Detailed Implementation

The vast majority of effort expended by members of Team 3 this semester was in the domain of software. The team worked to utilize a combination of existing and custom-built software to provide an inventory management system that would satisfy requirements laid out by SoFab Inks. The individual pieces of software that played major roles in constructing this solution are discussed at length in the below sections.

3.2.1 A Home Development Server

Due to the nature of the software being developed, Team 3 identified a need to create a centralized server that would allow members to access the software from any location at any time. During the early weeks of development, the team was using existing tools and services to develop a solution such as PostgreSQL and Budibase instead of writing custom code. Development with these services would benefit substantially from running on a centralized server that could be modified by any team member. This would be far more efficient than developing solutions individually and compiling them into one solution at a later time.

An added benefit of creating a centralized server where all development

would take place was that this server would closely mimic the conditions of final installation. Upon installation, the software stack would be deployed on a single computer that would serve all clients on a local area network. This experience would allow the members of Team 3 to work with an experience closer to that of an end user. This allowed team members to experience bugs that would appear at the installation site and fix them as they arose.

To construct a home server that would host all services required for this project and allow all Team 3 members access, a computer was set-up at a members home and given a static IP. This static IP would allow DNS services and the home router to find a constant path to the services to be accessed. Next, it was time to install all the existing services that would be required to develop the project. This software will be discussed at length in Section 3.2.2. All services were installed and initialized.

Next, a Nginx server running on another computer was configured as a reverse-proxy. A reverse-proxy is a service that acts as an intermediary for servers or services running on a local network. A reverse proxy intakes network requests and forwards them to the server where they are hosted. The benefits that a reverse-proxy offers to users is that only one port is required to be exposed to the internet. This reduces the number of open ports on a network, offering security benefits. Additionally, reverse-proxies can be configured to use HTTPS,⁵ also enhancing the security of data *transmission*. Finally, reverse-proxies can also provide load balancing services, reducing strain on any one server on the network.

3.2.2 Docker-Compose

Docker - and its supplemental software Docker-Compose and Docker Desktop - played a pivotal role during the development of this project. Docker is a software that allows applications to be packed into ‘containers’. This allows these pieces of software to run in isolation from other software, be more easily configured, and be isolated from the host system network which can enhance software security. While Docker containers share similarities with classical virtual machines in that they provide environments that are isolated from the host machine, Docker containers differ in a few major respects that are important to note in this context.

Virtual machines are known for the performance penalty that accompanies their use. This is because virtual machines are tasked with emulating an entire operating system, which is a very complicated and resource intensive task. Docker containers work to alleviate this performance problem by *sharing the host’s operating system kernel*. This allows Docker to focus on the application

⁵Hypertext Transfer Protocol *Secure*.

software itself, without the need to emulate existing operating system features.

Expanding on these benefits, Docker-Compose provides the ability to roll multiple Docker containers into one centralized script, where all software to be used for a given project can be managed at once. One can specify version numbers, customize network configurations, assign storage mounts,⁶, allocate extra resources,⁷ and more.

The incredible benefits that this provides when developing an application to be deployed on another system cannot be overstated. What Docker-Compose allowed Team 3 to do over the course of this project is to develop a software stack with versions of software that were compatible with one another. The team installed this software on a Windows 11 machine to mimic the operating system in use at the site of eventual installation, reducing possible complications with system migration. Using these methods, Team 3 could be confident when the time for system migration came, that all software would be compatible and work together smoothly, keeping all existing data intact.

This technology removed a great burden from Team 3, and the effort placed into creating a stable software stack through Docker-Compose was rewarded upon migration to SoFab's laboratory in late November 2024. This will be explained in greater detail in a later section. The software that was integrated into this Docker-Compose stack included the database software PostgreSQL, the database management software PgAdmin4, and database frontend design software Budibase.

Most developers that provide the ability to deploy an application via Docker provide example Docker-Compose scripts defining the critical application configurations and environment variables to deploy the application. This was very beneficial to Team 3 for the development of this software stack, as examples for deploying PostgreSQL, PgAdmin4, and Budibase were found, accelerating deployment. [7] [8] [6] A sample of the final Docker-Compose Script is included below.

```
1 postgres:
2   image: postgres:16
3   volumes:
4     - type: bind
5       source: "D:/Docker_Data/postgres_data"
6       target: /var/lib/postgresql/data
7   ports:
8     - "5432:5432"
9   restart: always
10  container_name: postgres
11  # set shared memory limit when using docker-compose
12  shm_size: 128mb
```

⁶Storage mounts are locations in a computer where files are located.

⁷An example of an extra resource would be allocating GPU resources for a container.

```

13 # or set shared memory limit when deploy via swarm stack
14 environment:
15     POSTGRES_PASSWORD: {POSTGRES_PASSWORD}
16 extra_hosts:
17     - "--add-host_␣host.docker.internal:host-gateway"
18
19 pgadmin4:
20     image: elestio/pgadmin
21     restart: always
22     environment:
23         PGADMIN_DEFAULT_EMAIL: ${ADMIN_EMAIL}
24         PGADMIN_DEFAULT_PASSWORD: ${ADMIN_PASSWORD}
25         PGADMIN_LISTEN_PORT: 8080
26     ports:
27         - "0.0.0.0:8080:8080"
28     volumes:
29         - pg_admin_data:/var/lib/pgadmin
30
31 volumes:
32     pg_admin_data:

```

3.2.3 PostgreSQL

Once the Docker-Compose script was defined and all software was deployed on the home server machine and exposed to all Team 3 members, application specific configuration began for PostgreSQL. User accounts were created (Figure 6a) for each team member, and credentials were distributed. Team 3 then initialized the database for the project (Figure 6b), and set user privileges. PostgreSQL's user creation tool was utilized to add an additional account 'database dev' which would be given privileges to read, add, create, and delete on the database. These permissions could then be applied recursively to each user account, streamlining the permissions process.

```
inventory_management=# \du
                                List of roles
Role name | Attributes
-----+-----
blake     |
cj        |
database_dev |
hilton    |
maggie     |
postgres  | Superuser, Create role, Create DB, Replication, Bypass RLS

inventory_management=#
```

(a) Viewing existing users in the PSQL CLI interface.

```
inventory_management=# \l
                                List of databases
Name      | Owner  | Encoding | Locale Provider | Collate | Ctype  | ICU Locale | ICU Rules | Access privileges
-----+-----+-----+-----+-----+-----+-----+-----+-----
inventory_management | postgres | UTF8     | libc            | en_US.utf8 | en_US.utf8 |             |           | postgres=CTc/postgres
postgres            | postgres | UTF8     | libc            | en_US.utf8 | en_US.utf8 |             |           | postgres=CTc/postgres
template0           | postgres | UTF8     | libc            | en_US.utf8 | en_US.utf8 |             |           | postgres=CTc/postgres
template1           | postgres | UTF8     | libc            | en_US.utf8 | en_US.utf8 |             |           | postgres=CTc/postgres
(4 rows)

inventory_management=#
```

(b) Viewing existing tables in the PSQL CLI interface.

Figure 6

3.2.4 PgAdmin4

With the database initialized, the team could begin work on constructing a relational database in PSQL⁸ that modeled the daily workflow in the SoFab Inks lab. However, Team 3 felt that it would be quite inefficient to develop in the PSQL CLI⁹. Members felt that it would be difficult to grasp the relations in a database and quickly view the attributes of a database with this interface. This would be especially true due to the length of time members had gone without working on database systems. Unfamiliarity would lead to frustration and confusion through this method of interaction. For this reason members of the team began to seek out another way to interact with a database system with a graphical user interface.

Quickly, members found that there existed a GUI¹⁰ tool build specifically for PSQL called ‘PgAdmin4’. Best of all, this software was developed by a core member of the PSQL team! PgAdmin4 boasted features such as graphical management of existing attributes including database schemas, tables, types, trigger functions, and more. This would allow the team to manage the database visually in a way that would allow members to quickly and easily learn the tools available at their disposal in PSQL. Additionally, this tool allowed for the execution of database queries, giving developers all the power of CLI PSQL in

⁸PSQL stands for PostgreSQL.

⁹CLI stands for Command Line Interface in a computer terminal.

¹⁰Graphical User Interface.

addition to the GUI tools.

PgAdmin4 was deployed in the project’s Docker-Compose script and deployed alongside PSQL. Once deployed, user accounts were created and configured to access the PSQL database under these accounts. At this stage Team 3 could begin constructing the database while avoiding the overwhelming nature of a CLI tool to interface with the database system. Examples of the deployed instance after the insertion of tables can be found in Figures 7a, and 7b. More images can be found on PgAdmin4’s webpage. [9]

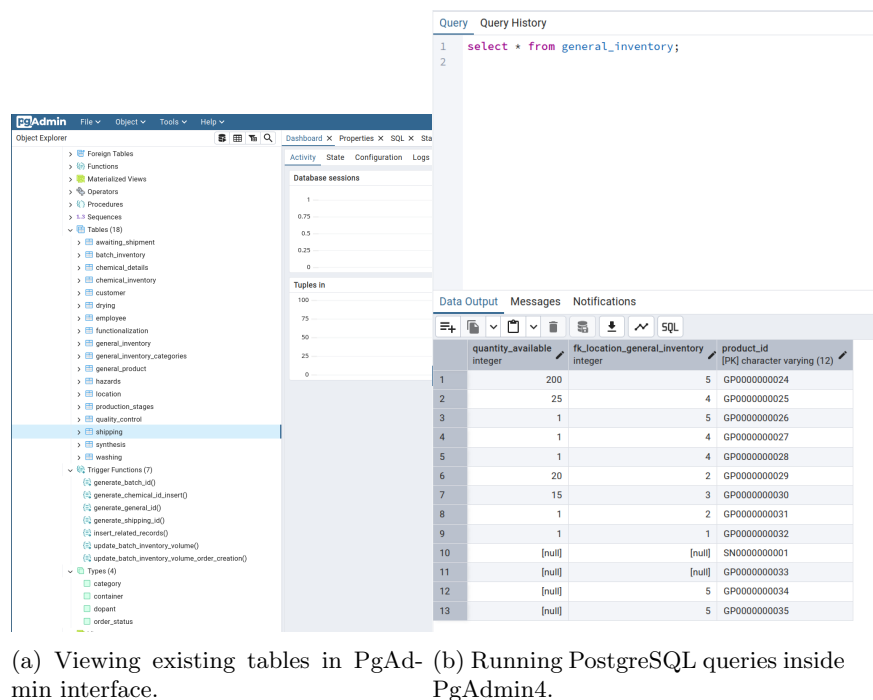


Figure 7

In regard to the construction of the database, the same general process was followed for three primary forms of inventory in use at the SoFab team’s lab. These consisted in ‘Product Inventory’ which contained information about the company’s products, ‘General Inventory’ which contained general lab items such as beakers and shipping boxes, and ‘Chemical Inventory’ which the company used as ingredients to their products. SoFab desired to have information about these items at each stage in their life-cycle. While this cycle changed depending on the type of inventory an item originated from, the process of creating tables to accomplish this effect would remain the same.

The general process follows below.

1. **Create a Table for the *Item*** - A table would be created for the type of inventory item, containing any *static*, or, constantly present, information about this type of item. This item would also contain the *ID*, which would be used to link each row, which represented one item, to related rows in other tables.
2. **Create a Table for Each Life *Stage*** - Next, team members would construct tables that represented a stage in a product's life. For example, the 'Product' inventory may have a product table containing the ID of this product, chemicals used to create this product, and in what amount, and other related information. Then, for each stage in a manufacturing process, tables could be generated that would track specific information about actions performed on the item at this step. This was an important attribute, as this would give SoFab the ability to easily review the histories of successful batches, and be able to recreate the product as closely as possible.

Similar steps would be followed for other categories of items, tracking information at every step related to an item that was necessary as instructed by SoFab team members.
3. **Building Table *Relationships*** - An important last step in the creation of the database is creating links that connect tables together in terms of their relation to one another. This was generally accomplished by linked item IDs to each other via 'foreign keys', that helped the database understand the connections between different tables. A major benefit of this relation creation is that it enables automatic generation of ERD¹¹ diagrams. These diagrams aid developers by visually representing database tables. An example of an ERD for this database can be found in Figure 8.

¹¹Entity Relationship Diagram.

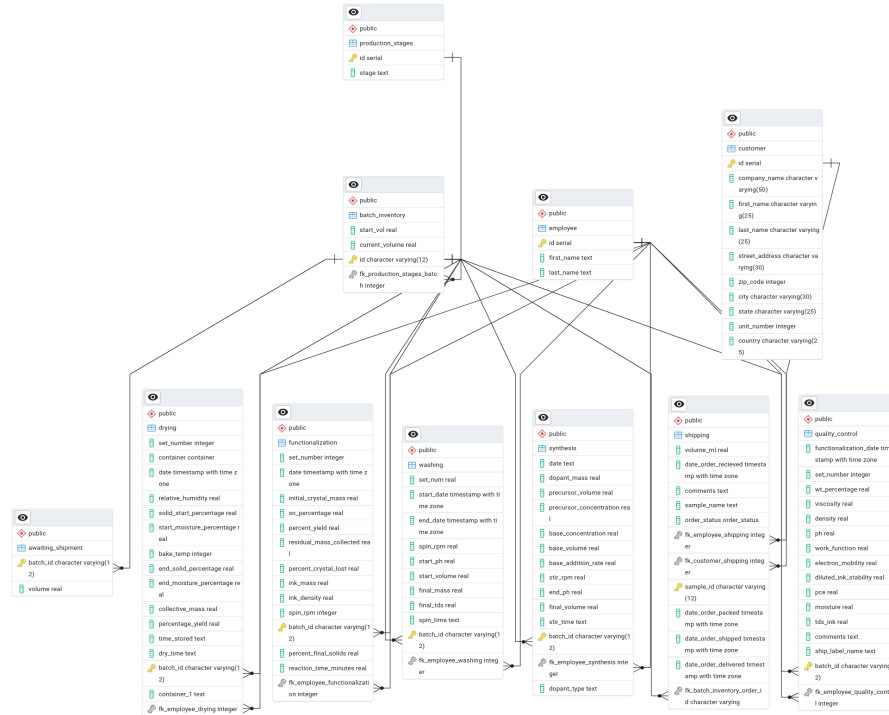


Figure 8: ERDs help developers understand how tables are related.

3.2.5 Budibase

Why Budibase? At this stage of development, Team 3 had constructed a functional database system that could store all required information for SoFab Inks' inventory. However, the current interaction system of PgAdmin, while helpful to developers, would be incredibly cumbersome for an end user to use on a daily basis. The methods by which items would be displayed would be confusing and generally unhelpful. For these reasons, it was necessary to add another software solution to the existing stack to enable SoFab Inks to be able to intuitively view the database entries, and better understand their data. The interface, as stated previously, needed to be clean and easy-to-use, free and open-source, and the added touch of a visually appealing system would be appreciated.

The team began their search into database systems with these constraints in mind. The requirement of a free and open-source system significantly reduced the available solutions for this deliverable, however one solution seemed to check all the required boxes. 'Budibase' is a company that produces a database CRUD software that allows users to easily construct clean, simple, visually appealing interface software. The company's software functions in a method that is similar

to that of website builders ‘Wix’ or ‘Squarespace’. The software can connect easily to many of the most popular database software solutions on the market, including PSQL. Users have the ability to choose from existing template pages as a starting point and, from there, drag and drop any one of the many available data components into existing pages. These components can connect to any data source existing inside of the connected database including tables and, more importantly, queries. Queries allow users to construct custom tables that fit certain criterion in a database, and act as a kind of filter to find only data that contains specific values.

These technical specifications excited Team 3 as they would allow the development of an intuitive system and would provide a straightforward development experience. However, the most important requirement of the selected software were the cost of continued use and the open or closed source nature of the project. Luckily, Budibase offers a self-hosted plan which allows users to run the software on a local machine with up to 5 administrative accounts and up to 20 user account completely free-of-charge. Budibase is also open-source, and has a rich documentation on the Budibase website [3] and on the Budibase YouTube page. [4] These pages contain instructions and guidance for how to self-host Budibase, how to connect and use specific database software with Budibase, how to use the various components to build desired interfaces, and more. All of these attributes made Budibase a great option to develop an interface for this project.

Implementing Budibase Implementing Budibase into the existing Docker-Compose software stack was a straightforward process. This was mostly due to Budibase’s provided documentation and existing Budibase Docker-Compose script. This script provided an excellent baseline to integrate into the stack, modify slightly, and deploy onto the home server. Once deployed, Team 3 members were given user accounts and access to the platform. Team members then worked to connect the existing PSQL database into the Budibase frontend by entering the Docker IP address, PSQL port number, and user credentials. At this stage users could begin developing web pages that interacted with existing data in the database, or insert forms that would allow users to insert data into database tables.

Team 3 searched available Budibase templates, eventually locating a template titled ‘Manufacturing inventory app’. This template was perfect for this project scenario, and was selected and implemented into the self-hosted local instance of Budibase. Images of the template as found are shown in Figure 9.

New Product Save

Product Code

Name

Quantity

Location

Status

Raw Materials

(a) Insert new product template.

Raw Materials Analytics Create New

Filter

	PART NUMBER	MATERIAL	COLOR	QUANTITY	PRODUCTS	ITEM COST (\$)	GROSS VALUE
View	PART-0407	Vinyl	Teal	332	TOP SECRET ITEM TOP SECRET ITEM	0.1	33.20
View	PART-0407	Vinyl	Teal	320			0.00
View	PART-3914	Aluminum	Blue	526		12	6312.00
View	PART-4458	Granite	Aquamarine	1000	Chair	12	12000.00
View	PART-4458	Granite	Aquamarine	988	TOP SECRET ITEM		0.00
View	PART-4459	Granite	Aquamarine	500		19	9500.00
View	PART-5113	Granite	Blue	501		5	2505.00
View	PART-6010	Granite	Yellow	672	TOP SECRET ITEM TOP SECRET ITEM	7	4704.00

Page 1

(b) View database table template.

Figure 9: The ‘Manufacturing Inventory App’ Budibase Template provided an excellent starting point for development.

Once this template had been downloaded onto the local instance successfully, Team 3 could modify and customize it to fit the needs of SoFab Inks. This would require replacement of all data sources with those found on the local PSQL server instance, as well as updating components and adding new pages to Budibase. This process began by implementing the ‘Product Inventory’ page,

which displays SoFab products at their current stage in the manufacturing process. The process includes multiple stages, and each product is displayed at the stage it is in. upon clicking a product, more details for the product are displayed. This page will also allow SoFab team members to view the remaining amount available of products, as well as allowing users to modify the remaining value as more is used or purchased. Products may also be searched on this page by ID to find the exact product a user is looking for. An image of the current state of this page is shown in figure 10

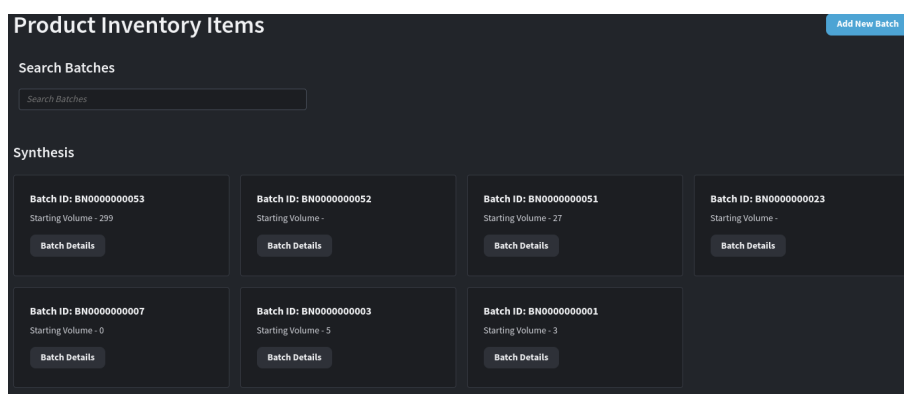


Figure 10: Budibase products page.

Following this implementation, similar pages were implemented for the other main types of inventory: general and chemical inventory. The process of developing these pages was very similar to the previous steps, however, an extra field was added: search by name. For these products, one may need to search by the name of a chemical or a specific product. Therefore, this feature was also included for these pages. An example of these pages is shown in Figure 11.

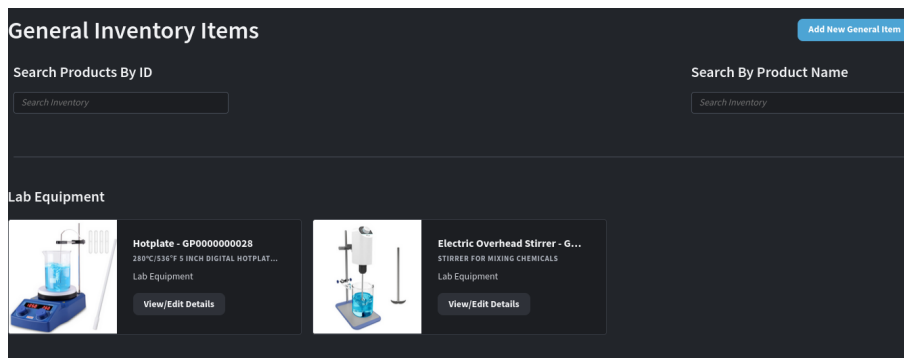


Figure 11: Budibase general products page.

At this stage of development, many of SoFab's requirements had been implemented into the database and the user-interface. However, in order to search a product in the front end, a user was required to navigate to that page and enter the ID for that *type* of item. This is because, in an effort to easily differentiate the different types of products, each of the three primary types of inventory items held barcode IDs with different two letter prefixes.

To make this experience more user-friendly, Team 3 developed a new home page for the Budibase front end which contained three simple components: a heading, a search box, and a QR code scanning component for mobile devices. This new home page would simplify the search experience, allowing users to find details about any product in the entire inventory. The result of these efforts is shown in Figure 12.

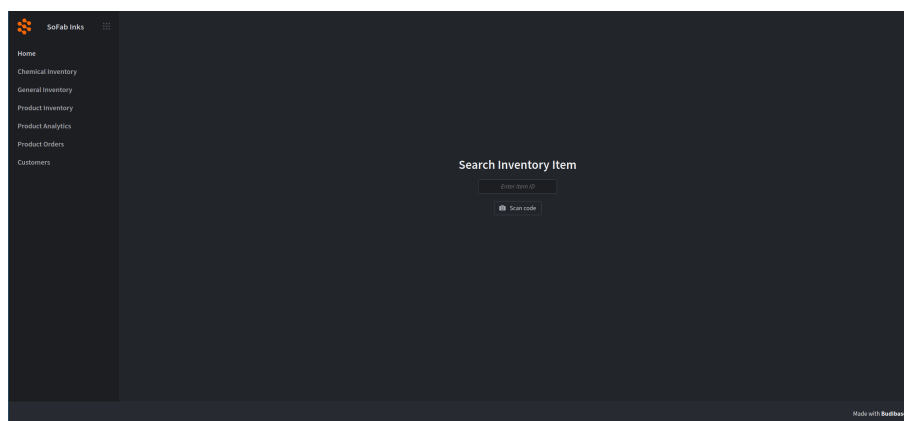


Figure 12: Budibase home page. Global search that searches all types of inventory via QR code or direct ID entry.

Finally, the last primary component developed on the Budibase front end was a page that would track the product orders received from SoFab's customers and what shipment stage ¹²this order was in. Additionally, a customers page was added, allowing SoFab team members to view and edit customer details, as well as view each order received from a given customer. Images displaying these pages are shown in Figures 13, and 14.

¹²Shipment stages included: received, packed, shipped, received

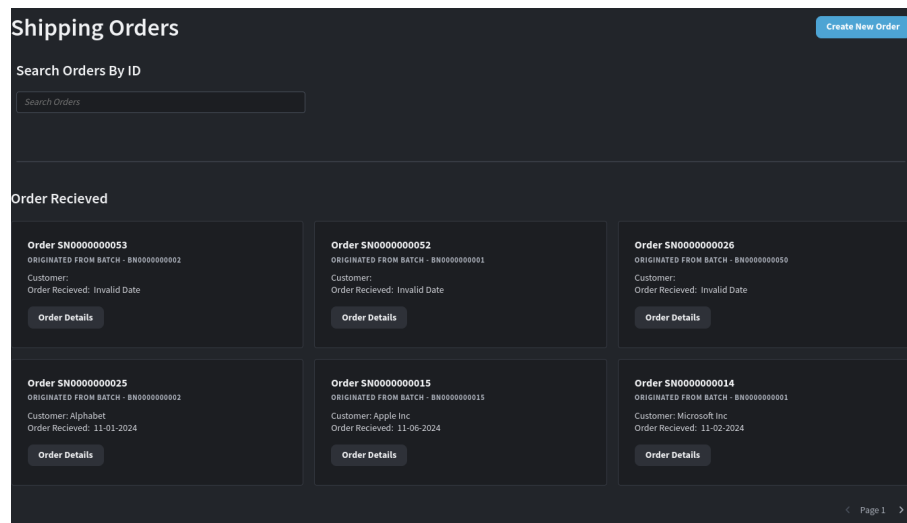


Figure 13: Budibase orders. Users may keep track of products ordered from this page.

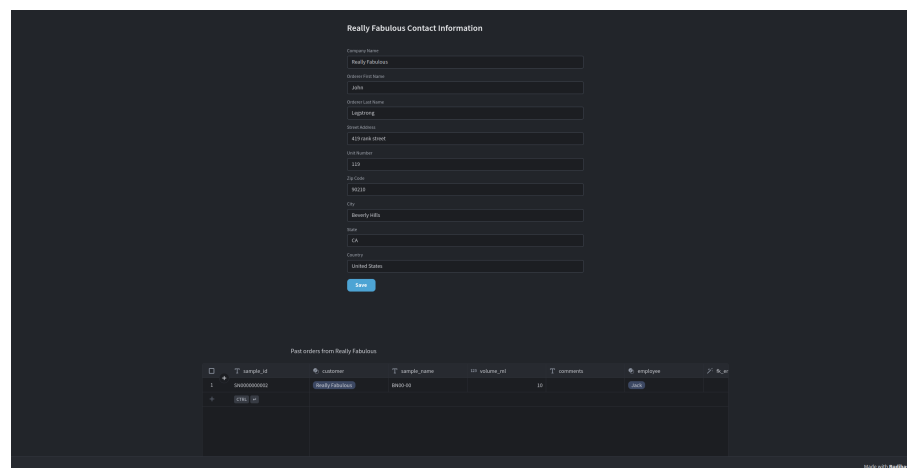


Figure 14: Keep track of customer information with Budibase. View customer information or view all orders originating from a customer

At this stage of development, all required functionality from the user-interface for PSQL had been achieved. SoFab would receive a database system that was user-friendly, easy-to-use, and that contained all required data attributes the company required.

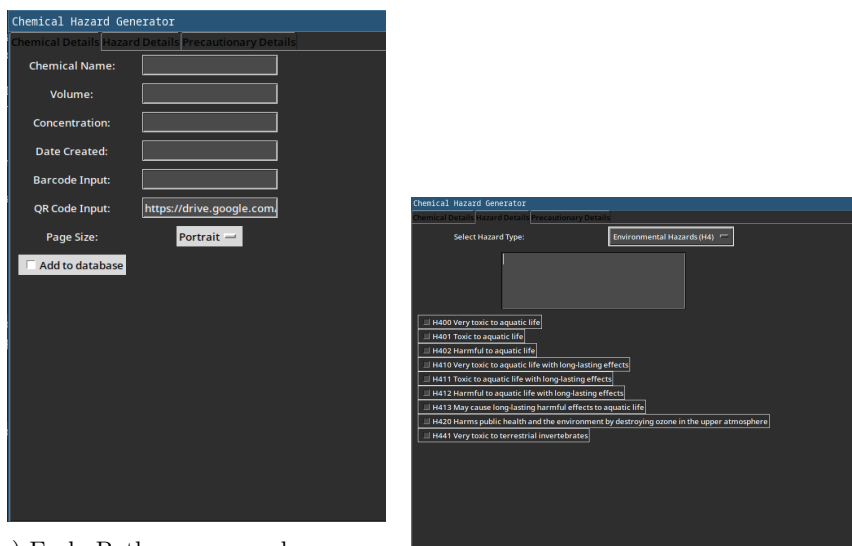
3.2.6 Python Database Insertion/Label Generation

The Python database insertion program was developed in parallel with the Postgres database and Budibase front end deliverables throughout the semester. At the outset of the semester, as discussed previously, the program was found to be necessary to implement features such as barcode and label generation to enable product tracking in SoFab's lab. This would allow for clear labelling of important hazard information, and significantly improve ease-of-use of the system by allowing users to scan barcodes to find details for items.

The first step in creating the Python application was choosing an existing GUI framework library that would allow Team 3 to quickly build a user-friendly interface. This would ensure that the SoFab team could clearly understand and navigate the application to remove friction from the inventory management process. After conducting research on various frameworks, and discussing within the group which frameworks team members were most experienced with, 'Tkinter' emerged as the leading candidate. Tkinter's extensive component library and community support allowed for near endless customization of the GUI, enabling Team 3 to create an intuitive interface fit to the needs of SoFab Inks.

Next, it was crucial to identify Python libraries that would enable generation of barcode labels and QR codes from a given input string. Team 3 identified the aptly named libraries 'barcode' and 'qrcode' that enabled this functionality. These libraries output .png files of images based on given input strings. With these libraries identified, Team 3 could begin development of the application. A simple interface was created allowing users to input basic information about products, including ID, name, date, and volume.

Additionally, in separate menus, a user could select applicable hazard and precaution warnings to be printed on a label to enhance safety both inside the laboratory and for customers receiving products. Once this information was input, a user could then generate the label utilizing the barcode libraries previously mentioned, along with various methods from the 'reportlab' library, including 'colors' for coloring, 'A4' and 'landscape' for PDF orientation options, and 'canvas' to organize the various components to be included in the label. Images displaying an early iteration of this software can be seen in Figures 15a and 15b.



(a) Early Python program home page. User can enter details of an inventory item. (b) Inside the 'Hazard Details' tab, users can select applicable hazards.

Figure 15

At this stage of development, Team 3 had developed much of the desired functionality required by the SoFab team for the label generation program. With development time to spare, team members decided to improve upon the software by refactoring the codebase to adhere more closely to the model-view-controller architecture. This move would introduce a class based structure to the application that would enhance code readability, understandability, modularity, and enhance developers ability to modify and improve the code in the future. Classes would allow developers to radically reduce the number of global variables in the program.¹³

Team members worked to deconstruct the existing code into separate categories that represented specific functions of the code. Code that worked with GUI functionality were separated into a separate GUI¹⁴, while code that handled data models was moved into a data group.¹⁵ Finally, code that required interaction between data models and GUI components would be separated into their own category.¹⁶ This restructuring allowed developers to easily navigate the folder tree to find code related to the functionality being searched for. This move improved development efficiency, allowing for more swift delivery of

¹³Global variables are frowned upon in the developer community, as they can introduce unnecessary complexity to programs.

¹⁴This group represents the 'views' group in MVC architecture.

¹⁵This group represents the 'models' category.

¹⁶This group is named the 'controller' category in MVC architecture.

features and debugging. An excerpt of this code structure is shown below.

```
1 class App(Tk):
2     def __init__(self, controller):
3         # initializing the Tk class instance
4         super().__init__()
5
6         self.title("SoFab_Inventory_Managment_System")
7
8         self.style = Style(theme="darkly")
9
10        self.controller = controller
11        self.controller.set_view(self)
12
13        self.notebook = ttk.Notebook()
14        self.notebook.pack(fill="both", expand=True)
15        self.notebook.bind("<<NotebookTabChanged>>", self.
16                               on_tab_selection)
17
18        # filling the notebook (top tabs) with frames
19
20        item_type_tables = self.controller.
21                               get_item_type_tables()
```

```
1 class HazardPrecautionFrame(tk.Frame):
2     def __init__(self, parent, controller, warning_dict,
3         images=False):
4         super().__init__(parent)
```

```
1 def generate_checkboxes(self, images=False):
2     self.checkboxes_frame = tk.Frame(self)
3     self.checkboxes_frame.grid(row=0, column=0)
4
5     for item in self.warning_items:
6         if images:
7             image = Image.open(item[1])
8             resized_image = image.resize((100, 100), Image.
9                 LANCZOS)
10            image = ImageTk.PhotoImage(resized_image)
11            item = item[0]
12        else:
13            image = None
14            var = tk.BooleanVar()
15            checkbox = ttk.Checkbutton(
16                self.checkboxes_frame,
17                text=item,
18                image=image,
19                compound="left",
20                variable=var,
```

```

20         command=lambda var=var: self.parent.
           update_text_box(),
21     )
22     checkbox.image = image
23
24     checkbox.pack(anchor="w", fill="x")

```

With all required functionality implented and development time to spare, Team 3 sought methods to improve the user experience of the Python application and more broadly the inventory management database system. Members tested the system, seeking weak points, or experiences that were less than optimal. One such experience was identified as the experience of inserting items into the Budibase user interface. While the experience itself was not unsatisfactory, the fact that one needed to insert this item into Budibase and, additionally, retrace these steps in the Python application to print a label was found to be less than ideal. For this reason, members searched for methods to accomplish two steps in one by inserting into the PSQL database during label creation. This would provide a smoother experience and save time for the end user.

To accomplish this, this the ‘psycopg2’ library was utilized. This library allows developers to connect to and execute PSQL queries to a database. Exceeding initial expectations, this library also allowed developers to generate dynamic forms in the Tkinter GUI by pulling relevant fields necessary for label generation from the database. This simplified the codebase, all the while allowing for the insertion of items into the database upon label generation. An extra GUI checkbox was added to allow the user to decline to insert an item into the PSQL database if so desired.

The last major development with regard to the Python program was a full scale GUI redesign utilizing the ‘CustomTkinter’ library. While the application contained all required functionality and more, the team thought that the software could benefit from a more user-friendly and intuitive design. Team 3 then got to work redesigning the interface with the discovered CustomTkinter library. This library allowed for simple customization of the GUI that was visually appealing and easy-to-use. Beyond redesigning the GUI for visual appeal, Team 3 added a component that allowed for a live preview of the label to be generated. This allows users to preview how a label would appear if generated at that moment, enhancing the clarity of the program. The results of this redesign can be found below in Figures 16a 16b.

CTK

sofab

Chemical Inventory

General Inventory

Product Inventory (Batch Process)

Chemical Details

Submit

Chemical Details

Chemical Name

Volume

Concentration

Date Created

Order URL

Image URL

Add to database

QR Code

Chemical Description

Address:

Hazard Details

Select Hazard Type:

Physical Hazards (H2)

Close

Precautionary Details

Select Precaution Type:

General precautionary statements (P)

Close

Preview

Landscape

sofab

Chemical Name:

Volume:

Concentration:

11351 Decimal Drive Louisville, KY 40299

Print

(a)

Preview

Landscape

sofab

Chemical Name: testing

Volume: 20mL

Concentration: 20%

H201 Explosive; mass explosion hazard

H202 Explosive; severe projection hazard

P203 Obtain, read and follow all safety instructions before use.

11351 Decimal Drive Louisville, KY 40299

CD0000000009

(b)

Figure 16

36

3.2.7 Deployment to SoFab Labs

The final stage in the development process was the migration and deployment of the software that was developed on the home server described in section 3.1.1 to the computer in SoFab's lab. This was a multistep process due to the nature of the project, with two primary deliverables developed through separate methods - the Docker-Compose stack and the Python program.

Installing Docker Software As described previously, all Docker-Compose software data was stored on the SSD drives for this project. This meant that Team 3 could simply transport these disks to transport the data. The other task necessary was to transport the Docker-Compose script which defined the software used, what version, mount locations for the data volumes, etc. This script was loaded onto a USB drive and transported to SoFab's laboratory. Upon arrival at SoFab Inks, the installation process for the software contained within Docker-Compose was a simple process. The detailed process follows below.

1. **Installing Docker Desktop** - First, it was necessary to install the Docker Desktop application. This download included all necessary Docker software including Docker and Docker-Compose.
2. **Install Windows Subsystem for Linux** - WSL¹⁷ allows the use of software written for Linux to run on Windows machines. Docker utilizes WSL to run Docker applications. This helps to ensure cross platform compatibility of software from Linux to Windows and vice versa.
3. **Transfer the Data** - The drives containing the Docker volume data were installed into the lab machine. Next the Docker-Compose script was transferred from the USB drive to the windows machine.
4. **Modify the Docker-Compose Script** - Minor modifications were necessary to the Docker-Compose script to ensure that the system could find the modified SSD disk paths.
5. **Start the Containers** - At this stage, the software was installed on the system. The only necessary step was to run the command to start the containers within the compose script.

```
1 docker-compose up -d
```

Installing the Python Program Installing the developed Python program proved more difficult than the deployment of the Docker-Compose software

¹⁷Short for Windows Subsystem for Linux.

stack. In principle, the process would be similar to that of the Docker stack. First, the Python code was pulled from the GitHub repo that the team developed in during the semester. The packages used for the development of this project were previously frozen inside a ‘requirements.txt’ file, allowing quick and easy installation of all software versions utilized during development. The program could then be executed from the terminal. However, it was at this stage that a software bug was discovered affecting the label generation functionality of the program. The program raised errors regarding access to the PSQL database - which during design was intended to be separate functionality from label generation - that prevented PDF generation from occurring.

This led to a frantic, frustrating, and confusing debugging experience during installation at SoFab’s laboratory. Ultimately, this bug went unsolved on installation day, preventing SoFab from using the software as intended until the team’s later return to resolve this bug. This experience highlighted the importance of thorough testing that should be conducted prior to installation of a solution on-site. Team 3 plans to continue work on this project until this bug is resolved and the system can be used as expected.

Overall, the installation experience results were mixed. On the one hand, the deployment of the Docker stack was as smooth as possible, while issues were found during the Python transition. Team members found this a valuable learning experience for future projects, with a better understanding of how to prepare for these migrations.

4 Test/Evaluation Experimental Procedure and Analysis of Results

Testing was done as changes were made to the different systems to make sure that the systems still functioned with the new changes. For example, as changes were made to the back-end of the database the team would then access the database from the front-end to make sure that everything that was already set in place still functioned and that whatever was added functioned as it should. To elaborate upon an example even further, at one point in the process a button was added to almost every tab on the front end so that the user could input items into the database manually from the front-end. However, upon initial implementation, when testing the button on the different pages to make sure it functioned as it should have, there were issues getting it to display on the pages properly. Therefore, further testing was done and the code was looked back upon in detail to figure out what the error was and correct it so that things would then function as they were meant to. While the example given is in relation to the database, the label generation program was given the same treatment, where upon a new iteration of the program or any changes being made, things

were gone through and tested to make sure that it all still functioned as it was meant to.

In terms of experimentation, some experimentation was done with the label creation software. While overall, we did stick to python, we experimented some with using other languages such as Latex to build out a PDF we could use as a label. Most of the experimentation was attempting to replicate what we had already created using python but attempting to make it cleaner and a little more streamlined, and while it looked nicer that some of our initial attempts using python, we found another way to approach the program through python that functioned even better. An example of a label we generated using Latex is provided below contrasted with a screenshot of what can look like using the python program (Figure 17).



(a) Label generated with Latex.



(b) Label generated with Python.

Figure 17

5 Societal Impact of Project/Legal and Ethical Considerations

Due to the nature of SoFab Ink’s work, it was necessary for the team to take the company’s privacy and legal trademarks into account, as well as prioritize the safety and legal efficacy of the labels we were producing. The team focused on three primary standards during the development process, protection of intellectual property, compliance with regulatory requirements, and data security and protection.

To prioritize the Intellectual property protections of the startup, the entire team, in addition to signing NDAs to protect the chemical companies’ formulas, worked exclusively with dummy data. This ensured that in the process of sharing code and access to our temporary databases, any leaks of information would have no negative effects on the company. During on-site installation of equipment and meetings with the team, there was also a restriction on photography and the amount of data the team was able to access.

The team also worked to comply with regulatory standards and ensure that the labels being produced with our software would include information required by OSHA to ensure safety and legal requirements for the company. The label generator separates inventory into three categories, general, chemical, and product (batch). For any type of inventory involving chemicals (chemical and product,) there are easy to access dropdown tabs where a user can select the relevant Hazard type, Precaution type, and hazardous material warnings to be displayed on the label. The team also ensured that relevant documentation was created in order to allow the company to make any necessary changes to the default warnings and hazards, as well as add new ones if regulations were to change in the future.

To ensure that the company’s data would be sufficiently protected, the entire database is hosted on a local network inside their lab, without any outside internet access. The only way to access this database is to be physically present in order to connect to the local network, and have a working username and password. In addition, all the data is hosted on a separate SSD, with a second drive serving solely as a backup in case of failure. The database was written in PostgreSQL, which is a language that has frequent save-states and is also capable of data recovery, in the case of corruption. The decision to use PostgreSQL was made primarily because of this data recovery feature, as losing access to their inventory database would have significant negative impacts for the company.

These standards were chosen as primary targets for the team, in order to ensure the longevity of the project. The team was aware that they would only be able to work on this project for the duration of the semester, which meant that any additional changes would need to be made by SoFab employees. The

team also wanted to make a product that could be used by the company for an extended duration of time, as it was unknown when the startup might have the funds to hire a team to professionally rework their entire database.

6 Contribution of Project to Society/Expected Effects

The goal of this project was to create a system for this local startup to use to efficiently track their product and internal inventory. Through their work with SoFab Inks, the team hopes to be able to aid in their work in the renewable energy sector.

SoFab Inks primarily produces inks that can be used in place of the charge transport layer of a solar panel. This replacement can work to make the production of panels cheaper, as well as the rate of energy production more efficient.

During meetings with the company, SoFab emphasized wanting the ability to be able to find specific batches that their customers said were especially effective, and see what made them different. By streamlining their inventory system, the team has given them the ability to track orders more efficiently, as well as go back to past orders and view what exact steps were taken in order to make a batch of inventory better than prior batches. The team has also implemented a comprehensive analytics system on what the company deems were its most important metrics, as well as documentation on how to generate more analytics on their data. The team hopes that this work will contribute to the efficiency and cost-effectiveness of the solar panel industry.

7 Engineering Standards, Constraints, and Security

When creating software for SoFab Inks, the team had to frequently consider the technical ability of the software's users. During meetings with the company, SoFab employees repeatedly emphasized the ease of access and flexibility that they needed, as well as the need for thorough documentation. In addition, as a startup, the company did not have the funds available for a subscription to an expensive service or software. This meant that the team would need to use open source and free resources, as well as build any additional features themselves.

These considerations are what led the team to use 'BudiBase' an open-source front end database software with an easy to use, with a drag and drop user interface. The SoFab team had no issues upon introduction to the software,

and were comfortable using the UI to input information into their database. For the Label generation software, the program was written by the team in Python, and the UI has easy to use dropdown tabs and checkboxes. These features were also tested by the SoFab team, as it was a priority of the team to create a product that the employees were comfortable using.

There is an additional SSD that serves only as a backup to the primary, in case of a hardware failure. Having the database hosted exclusively on a local network will also reduce the risk of exposure to malware, as only those on-site will be able to access the SSDs.

8 Conclusions

In conclusion, an inventory management system and label creation application were successfully developed by assessing and implementing a solution to the problem presented through the application of computer science and engineering principals. It was made clear to the group in the beginning that everything created would need to be very user-friendly, and this was taken into heavy consideration when deciding what to utilize for creating this project, as well as making sure everything was open-source as we were working with a small start-up, and did not want to pay to use different software when alternatives existed. These specifications are why the team decided it was best to use BudiBase as a front-end for the database and PostgreSQL for the backend, and why the label creation software was coded from scratch using python. Data safety and security were also taken into account when making these decisions, as to follow the client's needs.

A server was set up to host the database and a GitHub Repository was utilized for the label creation application, as to allow collaboration and iteration through testing different methods of creating a customizable label program. Precautions were taken to make sure intellectual property and data security were and will be kept safe through the use of these programs, and through this projects ability to streamline Sofab's inventory management process, these pieces of software will hopefully allow them to focus more on their company's goal of will contributing to the efficiency and cost-effectiveness of the solar panel industry. Everything was completed to the satisfaction of the different engineering standards, and everyone in the team learned things that can be taken forward with them as we all move on to different projects, with the potential to add things to this project should they become necessary.

9 Recommendations for Future Work

While we did our best to make sure everything got implemented as needed, there are still a few areas where things could be improved or added. A feature that was not implemented in this project that was suggested as a possibility towards the beginning is the implementation of the ability to automatically pull up a Safety Data Sheet (SDS) relating to a chemical when it is put into the database instead of having to manually attach a link or have it manually saved somewhere. This could potentially be done in a number of ways, whether that be through creating a different table to hold lots of potential SDS's or through implementing a feature where one can reference the internet and pull a chemical's SDS from there, as most base chemicals have SDS information publicly available.

Another feature that was discussed as a potential should we have had the time after implementing everything that was necessary, was implementing a portion of the database that was dedicated to tracking experimental batches or an experiment done within a specific batch process. These experimental items would also likely need their own separate analysis that could be done on them, comparing them both within themselves as well as to the regular batches that they are working on. This could likely be implemented through adding another table to the database and another tab to the front-end to display the related information, but the specific variables and data points tracked will vary per experiment, so there is always the possibility for a different method of implementation.

Some other things that could be added would relate more to expanding on what has already been done. While we did our best to implement a method of analytical analysis within Budibase so that the company we were working with could analyze and visualize some of their data more easily, there were limitations to doing it in Budibase that could perhaps be avoided if one were to create something outside Budibase that references the data in the database that is purely for analytical analysis and generating graphs to visualize and compare selected data. While it is not a method we looked into, as we wanted to try to consolidate things as best as we could, there are likely methods of such implementation out there. Another feature that could potentially be expanded upon is the way in which the label generation program interacts and communicates with the database. While it has the ability to pull information from and add information to the database with the current implementation, more could be done to have it function as an alternate front-end or to simply further polish the communication capabilities it already has.

References

- [1] SofaBinks. (n.d.). About SofaBinks. Retrieved November 29, 2024, from <https://www.sofabinks.com/about>
- [2] PostgreSQL Global Development Group, *MVCC: Multi-Version Concurrency Control*, PostgreSQL 7.1 Documentation, <https://www.postgresql.org/docs/7.1/mvcc.html>, Accessed on: November 27, 2024.
- [3] Budibase Team, *What is Budibase?*, Budibase Documentation, <https://docs.budibase.com/docs/what-is-budibase>, accessed on: November 28, 2024.
- [4] Budibase, *Budibase YouTube Channel*, YouTube, <https://www.youtube.com/@Budibase>, accessed on: November 28, 2024.
- [5] Python Software Foundation, *The Python Package Index (PyPI)*, <https://pypi.org/>, accessed on: November 29, 2024.
- [6] Budibase, *Docker Compose File for Hosting*, GitHub Repository, <https://raw.githubusercontent.com/Budibase/budibase/master/hosting/docker-compose.yaml>, Accessed on: November 27, 2024.
- [7] PostgreSQL Maintainers, *PostgreSQL Docker Official Image*, Docker Hub, https://hub.docker.com/_/postgres, Accessed on: November 27, 2024.
- [8] Elestio, *pgAdmin Docker Image*, Docker Hub, <https://hub.docker.com/r/elestio/pgadmin>, Accessed on: November 27, 2024.
- [9] pgAdmin Development Team, *pgAdmin Screenshots*, pgAdmin Official Website, <https://www.pgadmin.org/screenshots/#4>, Accessed on: December 1, 2024.

Appendices

A Customer Contact Information

A.1 SoFab Company Information

- Address: 11351 Decimal Drive Louisville, KY 40299, USA
- Email: `sales@sofabinks.com`

A.2 SoFab Representative Information

- Name: **Peter Armstrong**
- Email: `peter.armstrong@sofabinks.com`

B Additional Drawings and Diagrams



Figure 18: Early mockup drawings of eventual product labels.

C Source Code

Custom source code is available at this GitHub link: <https://github.com/mmjackey/ChemLabelApp>, where you may view or download any version of the code.

D Software Installation Instructions

Installation instructions will be provided in the README file at the GitHub link provided previously.

E User Manuals

The current state of software documentation is included in the following pages.

Using Budibase

Editing Elements and other Administrative Tasks

Account Control:

Editing Data Elements:

Our team designed all data elements to be easily configurable. All tables can easily have columns added, edited, or removed, and data columns that contain drop down menus as their entries can easily have these drop-down menus configured to meet the company's changing needs. Below you will find step-by-step instructions on modifying specific data elements, as well as general steps to aid in administration when tables have been added or removed in the future when the team is no longer available.

Adding or Removing a Dopant:

If it is necessary to add a dopant to the dropdown menu found in the synthesis batch process details in the 'product inventory' menu shown below:

Product Inventory Items

Search Batches

Synthesis

Batch ID: BN0000000005
Starting Volume: 7 ml
Click me

Batch ID: BN0000000006
Starting Volume: ml
Click me

Washing

Batch ID: BN0000000001
Starting Volume: 3 ml
Click me

Batch ID: BN0000000003
Starting Volume: 5 ml
Click me

Batch BN0000000005

Stage: synthesis

Starting Volume: 7

Synthesis Stage Information

Final Synthesis Volume: 2038

Date: 03/30/2028 09:46

Precursor Concentration: 0.2736

Base Volume: 2038

Dopant Type: Dopant 1

dopant type

Dopant 1 ✓

Dopant 2

Dopant 3

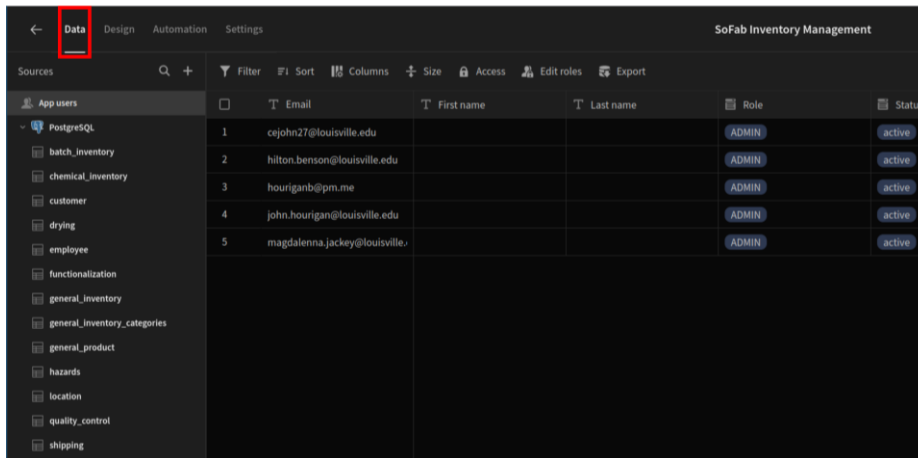
Dopant 4

Dopant 5

End Synthesis PH: 12.33

This can be accomplished by following the steps below:

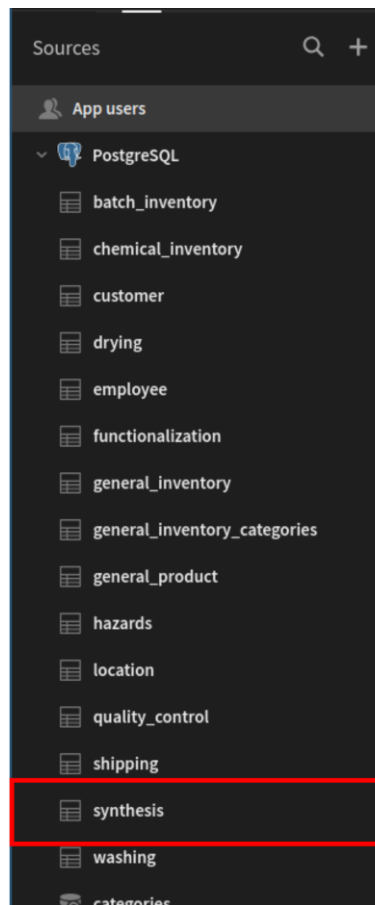
1. Navigate to the local Budibase administrative page by entering **localhost:10000** in the address bar in a web browser.
2. Enter the Budibase log in credentials for an account with administrative privileges.
3. Navigate to the **'Data'** tab shown below:



The screenshot shows the 'Data' tab in the Budibase interface. The 'App users' table is displayed with the following data:

	Email	First name	Last name	Role	Status
1	cejohn27@louisville.edu			ADMIN	active
2	hilton.benson@louisville.edu			ADMIN	active
3	houriganb@pm.me			ADMIN	active
4	john.hourigan@louisville.edu			ADMIN	active
5	magdalena.jackey@louisville.edu			ADMIN	active

4. Next, under **'sources'**, click the **'synthesis'** table.

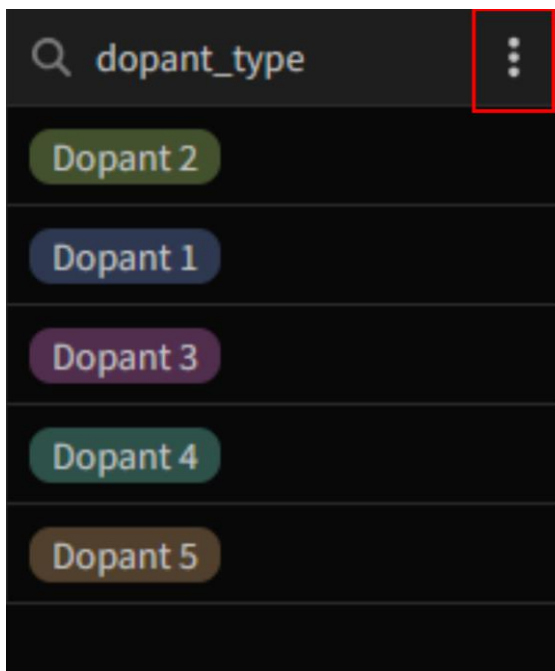


- Using the bottom navigation bar shown in the image below, scroll over until the **'dopant_type'** column label is in view.

The screenshot shows the Sofab Inventory Management application. The bottom navigation bar is visible, and the 'dopant_type' column is highlighted in the table header. The table contains data for various inventory items, including their IDs, dates, precursor concentrations, base volumes, precursor volumes, base concentrations, dopant masses, and dopant types.

	Real_volume	date	precursor_concentration	base_volume	precursor_volume	base_concentration	dopant_mass	and_ph	dopant_type	str_time	str_gpm
1	2032	03/15/2023 09:46	0.1255	2032	2032	0.1255	2032	3.36	Dopant 2	2.38	2038
2	2038	03/15/2023 09:46	0.1276	2038	2038	0.1276	2038	12.33	Dopant 1	0.26	3768
3	2314	03/15/2023 09:46	0.1508	2314	2314	0.1508	2314	5.81	Dopant 3	2.59	5807
4	3082	03/15/2023 09:43	0.2413	3082	3082	0.2413	2568	2.67	Dopant 4	0.46	1763
5	3402	03/15/2023 09:46	0.2886	3402	3402	0.2886	2835	4.68	Dopant 5	0.54	2564

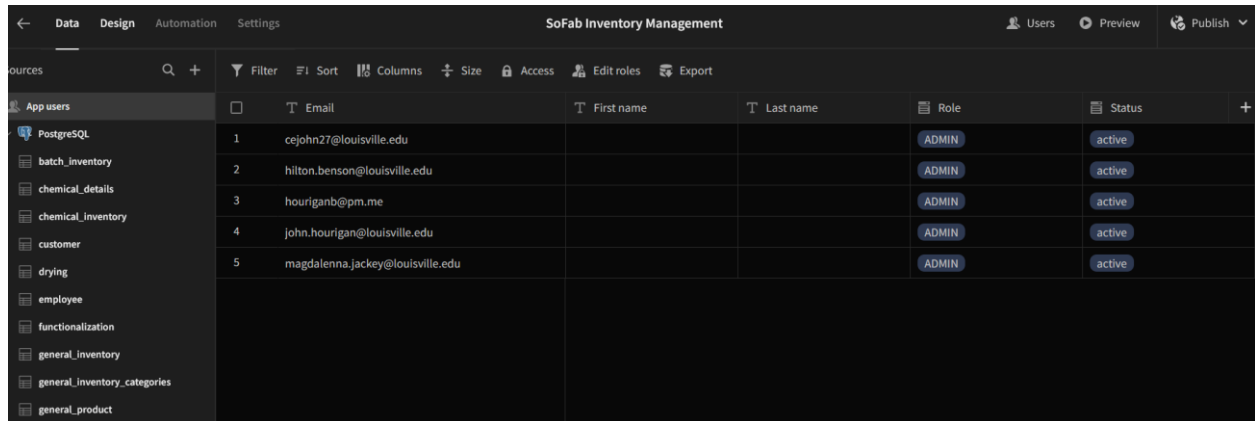
- Once the **'dopant_type'** column is in view, select the three dots next to the column name.



- In the dropdown menu select the **'edit column'** option.
- You will now be presented with a menu like that shown below, where you will be able to edit or remove existing options, or add a new option.

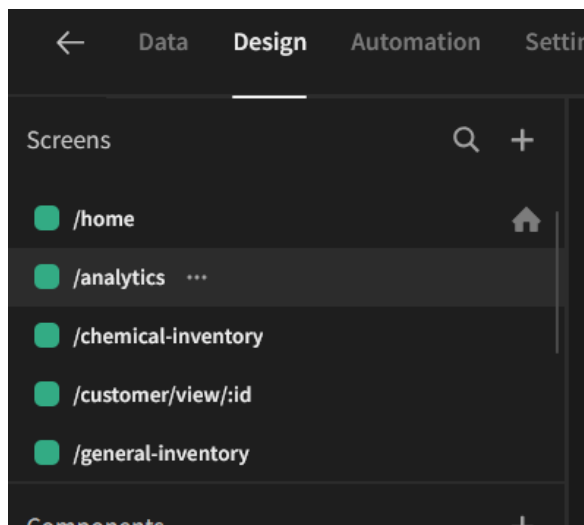
Adding additional views to the Analytics tab

Additional views can be added to Budibase in the app builder through the “Design” tab.

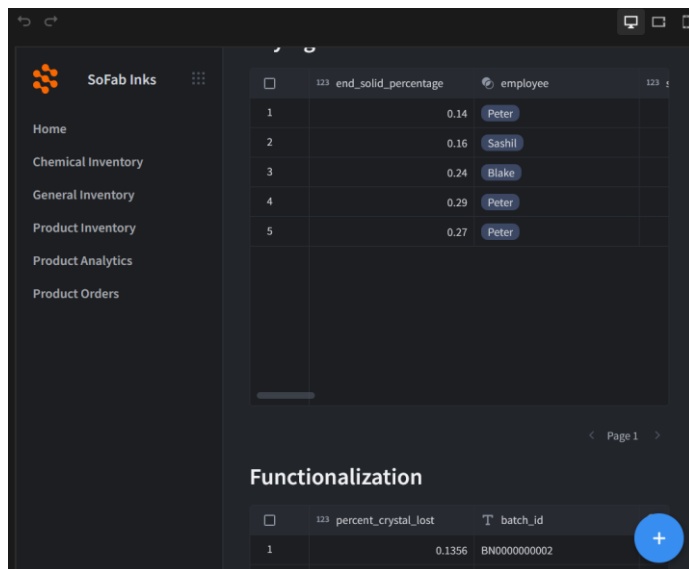


	Email	First name	Last name	Role	Status
1	cejohn27@louisville.edu			ADMIN	active
2	hilton.benson@louisville.edu			ADMIN	active
3	houriganb@pm.me			ADMIN	active
4	john.hourigan@louisville.edu			ADMIN	active
5	magdalenna.jackey@louisville.edu			ADMIN	active

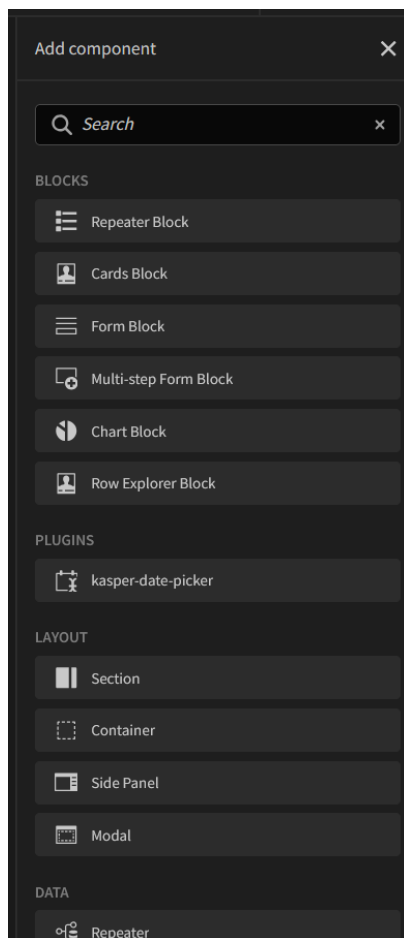
From here select the “Analytics” page



Then click the large blue circle in the bottom right of your page view.

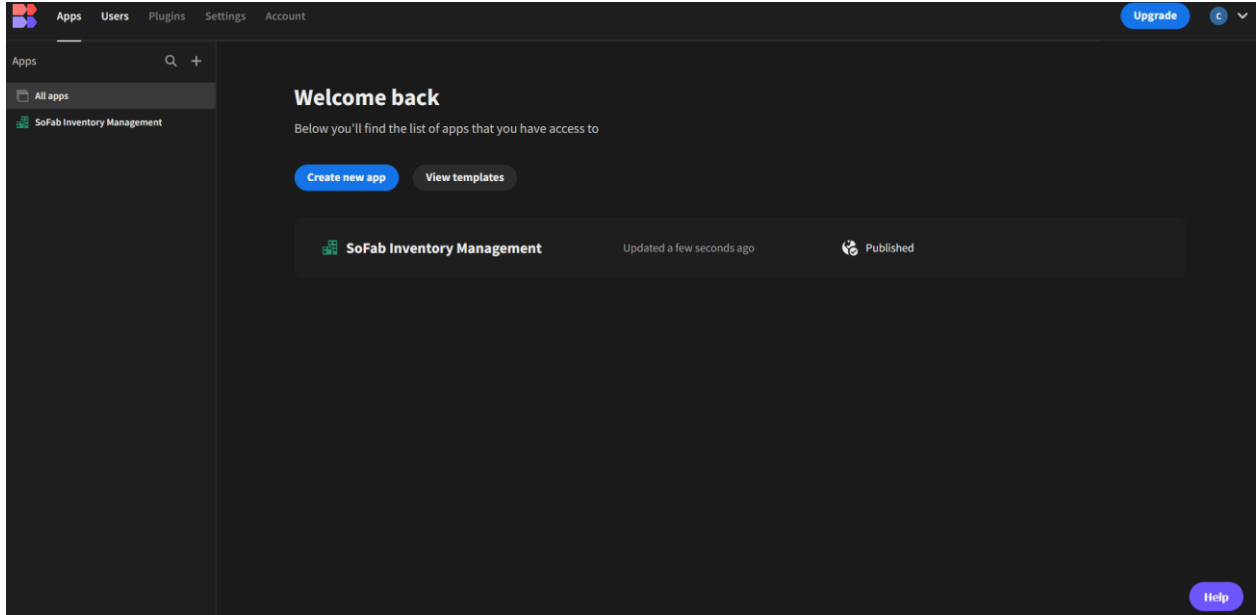


This will pull up the “Add Component” tab on the right side of your screen. You can use this to drag and drop options onto your view.



Changing User Permissions (edit or view mode)

A user's permissions can be changed in the “Users” tab in the top right corner of your home screen.



This pane will allow you to grant or remove edit access, add new user accounts, or delete old users.

Users

Add users and control who gets access to your published apps

Add usersImport

Search

<input type="checkbox"/>	EMAIL	ACCESS	APPS
<input type="checkbox"/>	cejohn27@louisville.edu	Account admin	<input type="checkbox"/> 1
<input type="checkbox"/>	hilton.benson@louisville.edu	Account admin	<input type="checkbox"/> 1
<input type="checkbox"/>	magdalenna.jackey@louisville.edu	Account admin	<input type="checkbox"/> 1
<input type="checkbox"/>	john.hourigan@louisville.edu	Account admin	<input type="checkbox"/> 1
<input type="checkbox"/>	houriganb@pm.me	Account admin	<input type="checkbox"/> 1

You can add users by clicking the blue bottom in the top right corner, and delete them by checking the box next to their names and selecting "delete user."

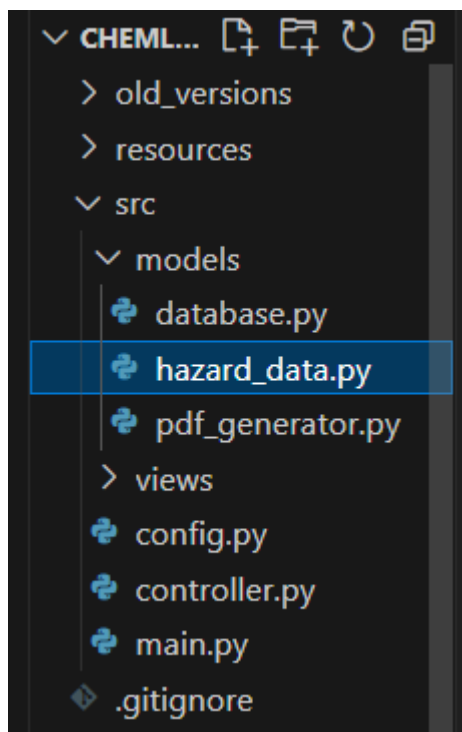
Using the Python Label Generator

Changing the defaults Values for Labels

Default label values are declared inside the python program. To change them a user would need to locate the original string value and replace it.

For example,

To add additional checkboxes to the hazard and precautionary pages, first navigate to the hazard_data.py file.



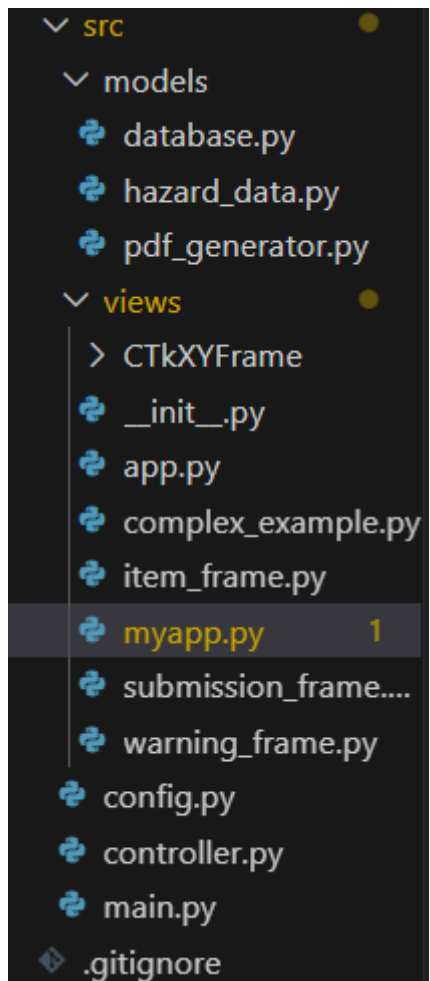
Here you can add or remove the default strings of text.

```
class HazardsPrecautionData:
    def __init__(self):
        self.selected_hazards = []
        self.selected_precautions = []
        self.diamond_vars = []

        self.HAZARD_CLASSES = {
            "Physical Hazards (H2)": [
                "H200 Unstable explosive",
                "H201 Explosive; mass explosion hazard",
                "H202 Explosive; severe projection hazard",
                "H203 Explosive; fire, blast or projection hazard",
                "H204 Fire or projection hazard",
                "H205 May mass explode in fire",
                "H206 Fire, blast or projection hazard; increased risk of explosion if desensitizing agent is reduced",
                "H207 Fire or projection hazard; increased risk of explosion if desensitizing agent is reduced",
                "H208 Fire hazard; increased risk of explosion if desensitizing agent is reduced",
                "H220 Extremely flammable gas",
                "H221 Flammable gas",
            ]
        }
```

Please note that all strings of text need to start and end with quotation marks "" and that if they are a continuation from a previous line, they need to end in a comma.

To change the default website/ QR-code link, navigate to the myapp.py file, inside of the src and views folder.



Then navigate to the section inserting the default SDS (currently line 270,)

```
270 |         #Insert default SDS
271 |         if "qr" in formatted_table_columns[j].lower():
272 |             default_sds = "https://drive.google.com/file/d/1HfsqJG-goraXZHW80wokIUNG_nVDM_Uz/view"
273 |             entry.insert(0,default_sds)
274 |             self.controller.set_qr_code_entry(default_sds)
275 |             entry.grid(row=row, column=col+1, padx=10, pady=5, sticky="w")
```

Ensure that the new link is also in quotation marks.

F Quotes

For this project, two hardware purchases were required.

- 2 x SP 1TB SSD, current price \$43.97 found at: this link.
(If broken: https://www.amazon.com/Silicon-Power-Performance-Internal-SP001TBSS3A55S25/dp/B07B4G19X3?crid=XIYMSXX6BZ4W&dib=eyJ2IjoiMSJ9.1wEOcQQMYkaby_1TwZDkxGVUGVkoOVzJGJu-w83k2IjdJeJBWJed4h2AxYsw6nYjOEwz0tu0RgppxRDDuMpkKJdh_aYgRQReKitlNKVbtv8uHLfaF9CD1By7u0hcN4aQsUfHxKPy6ckgwY8820p0hP8c_71EEMf5L700vXXkATbmVzl35pZyLB91jE36BQHMazCaxKHacwrBYvnzyh34e3nzEMVlnatrc7w-7L5Y-bY.pyo9opJepu6pSdA41bLBXLj-3-3zIBoW2o16836p1DE&dib_tag=se&keywords=1tb%2Bssd&qid=1725398753&sprefix=1tb%2Bssd%2B%2Caps%2C109&sr=8-3&th=1)
- 2 x Tera Pro 2024 Wireless 1D 2D QR Barcode Scanner, current price of \$40.97 found at this link.
(If broken https://www.amazon.com/Tera-Compatible-Bluetooth-Connection-Vibration/dp/B07T5KG5JC?crid=34ME3BSWNJ05K&dib=eyJ2IjoiMSJ9.oeTdu9brML5dD0qamcBEI-q79_TT2X8UK-5CCF1d4jN50DweI6CBkwvmTr5Bzibm_wPy1t3anEE5ykFjBEcrzlx6vV0rK7K10reXjNn7E0d3kp0UjyxRX4ssYS0zQXfsj6fVrzWN3dWsBcY47LB3p71A68e-JkdTu0uJdwvyTG5WKg8v4M1LQFLmenhsS91AIWS80ITF9PN4u_H-X3GB5g.WvxgJxLvQtxKnB-cNV1anIzoe1W1FZcFKIDrzuFYwU0&dib_tag=se&keywords=barcode%2Bscanner&qid=1725398951&sprefix=barcode%2Bscanner%2Caps%2C95&sr=8-10&th=1)