## AI-01609 Solar Farming

| 2 Owner                          | R Rigel Arcayan         |  |
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Designing a Solar farm from the ground up requires a holistic, phased approach—starting from land preparation and ending with distribution. Here's a detailed step-by-step plan, along with the tools, materials, infrastructure, and strategic execution.

Designing a solar farm from scratch involves a structured, multi-phase approach that spans from land selection to power distribution. Below is a **detailed step-by-step plan** that includes **tools, materials, infrastructure**, and **strategic execution**:

## PHASE 1: FEASIBILITY & SITE ASSESSMENT

### **Objectives:**

- Evaluate the site's solar potential
- Understand legal, environmental, and economic constraints

### Tools & Techniques:

- Solar Irradiance Mapping Tools (e.g., PVGIS, HelioScope)
- GIS and CAD Software (AutoCAD, QGIS)
- Drones and Survey Equipment
- Soil testing kits, topographic maps

### Was a Coutputs:

- Solar resource analysis (kWh/m²/year)
- Site boundaries and layout map

- Access to transmission grid
- Environmental impact report

## 📜 PHASE 2: DESIGN & PLANNING

## **Objectives:**

· Develop the technical and financial blueprint

### illimite Tools:

- PV Design Software (e.g., PVSyst, Homer Pro)
- **Electrical Design Tools** (ETAP, PowerFactory)
- Financial Models (Excel, RETScreen)

### Key Design Elements:

- System Size (MW capacity)
- Panel Type (Monocrystalline, Bifacial, Thin Film)
- Inverter Type (Central, String, Micro)
- Mounting System (Fixed Tilt or Tracking)
- Battery storage options (if off-grid or hybrid)

#### TI Infrastructure Considerations:

- Substations
- · Roads and fencing
- Operations and Maintenance (O&M) building

## **PHASE 3: LAND PREPARATION**

## **Objectives:**

· Prepare land for civil and electrical works

### **&** Equipment:

- Bulldozers, Graders
- · Tractors with augers
- Excavators, Compactors

### **Activities:**

- Clearing vegetation
- · Leveling and grading
- Access road construction
- Drainage system installation

## **PHASE 4: SYSTEM INSTALLATION**

### **Objectives:**

• Install solar panels and electrical infrastructure

### Tools:

- Torque wrenches, crimping tools, cable pullers
- Ladders, scaffolding, safety gear

### **Infrastructure:**

- · Solar panel arrays
- Inverters
- Mounting structures (pile-driven, screw foundations, or ballast)
- Combiner boxes

### Materials:

- Solar panels (e.g., 550W Monocrystalline)
- Inverters (e.g., 1MW Central Inverter)

- Cables (DC & AC), connectors
- Mounting frames (aluminum or galvanized steel)

# PHASE 5: ELECTRICAL WORKS & GRID CONNECTION

### **Objectives:**

Interconnect system components and link to the grid

### illimite Tools:

- · Cable trenchers
- · Multimeters, insulation testers
- · Megohmmeters, infrared cameras

### T Infrastructure:

- MV transformers and substations
- SCADA control systems
- Grid-tie connection equipment
- Protection relays, breakers, and meters

## PHASE 6: TESTING & COMMISSIONING

### **Objectives:**

· Ensure system safety, compliance, and performance

### Tools:

- IV curve tracers
- Thermal imaging devices
- Ground resistance testers

### **o** Activities:

- Functional and insulation testing
- Performance ratio (PR) measurement
- Grid compliance verification
- Documentation and certifications

## PHASE 7: OPERATION & MAINTENANCE (O&M)

## **Objectives:**

Maximize energy production and system lifespan

### in Tools:

- Monitoring dashboards (SCADA, cloud platforms)
- Robotic panel cleaners (optional)
- · Vegetation control tools

### Materials & Support:

- · Spare inverters, fuses, modules
- Service contracts
- · Real-time alert systems

## **PHASE 8: ENERGY DISTRIBUTION & SALES**

### **Objectives:**

· Ensure clean energy reaches users or the grid efficiently

### Infrastructure:

- Smart meters
- Net metering or feed-in tariff setup

- Power Purchase Agreements (PPAs)
- Integration with utility SCADA

## STRATEGIC EXECUTION TIMELINE

| Phase             | Duration   | Key Stakeholders      |
|-------------------|------------|-----------------------|
| Feasibility       | 1–3 months | Developer, Consultant |
| Design & Planning | 2-4 months | Engineers, Utility    |
| Land Prep         | 1–2 months | Contractor            |
| Installation      | 3-6 months | EPC Team              |
| Electrical & Grid | 2-3 months | Grid Operator         |
| Testing           | 1 month    | QA/Commissioning      |
| O&M Setup         | Continuous | O&M Provider          |
| Distribution      | Continuous | Utility, Off-takers   |

Would you like this adapted for a **specific location** (like Cebu or Round Rock), a certain **farm size** (e.g., 5MW, 50MW), or tied to **a business or income strategy** like net metering, carbon credits, or lease models?