

# Republic of the Philippines Department of Environment and Natural Resources ENVIRONMENTAL MANAGEMENT BUREAU

Regional Office No. VIII
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April 08, 2022

MR. TOMAS C. CO

Manager

Samar Coco Products Mfg. Corp.

Brgy. Malajog Tinambacan District, Calbayog City

Subject: Approval of Source Emission Test (SET) Plan

Sir:

This refers to your letter received by this Office on 06 April 2022 requesting for the approval of the SET plan for your two (2) units 400 HP Biomass Boilers 1 & 2 for PM & CO, one (1) unit 815 KW/1999 kg/hr "Gekakonus High Pressure Bioler for PM, SO<sub>x</sub>, NO<sub>x</sub> & CO and one (1) unit 1500 KVA/1200 KW Cummins Diesel Engine Generator Set for CO and NO<sub>x</sub> to be tested by F.A.S.T Laboratories. Please be informed that same is approved with a directive to comply with the facilities requirements and sampling methodology as stated in the test plan and strictly observe the fuel used as indicated in its "Permit to Operate" APSI's. Change of fuel during testing is not allowed; results will be invalid.

Further, your Pollution Control Officer shall observe/check the conduct of the test and ensure that the DENR Accredited Third-Party Sampler strictly follows the following sampling requirements throughout the test:

- a. Equipment/apparatus available e.g., pumps, flasks, stop-cocks and impingers are clean, operational, functional and properly maintained;
- b. Chemicals used are not expired;
- c. Time of sampling must be strictly observed;
- d. No laptop or similar gadgets should be used during the sampling period; and
- e. The accredited QA/QC and the Team Leader, as the authorized personnel, should be at the facility during the conduct of actual sampling.

This Office will send technical personnel to witness the conduct of the test and observe the conditions of the facilities to be tested scheduled on 18-20 April 2022.

Please be reminded that the SET Report shall be submitted within thirty (30) days from the date of testing to include the operating condition of the source at the time of sampling (e.g., fuel consumed, temp. and mode of operation).

Further, you are hereby directed to apply for a Temporary Permit to Operate for Air Pollution Source and Control Installations of one (1) unit 815 KW/1999 kg/hr "Gekakonus High-Pressure Boiler through the EMB Online Permitting ad Monitoring System, https://opms.emb.gov.ph/.

Be guided accordingly.

Very truly yours,

REYNALDO B. BARRA, PME.

OIC-Regional Director



#### DEPARTMENT OF ENVIRONMENT and NATURAL RESOURCES ENVIRONMENTAL MANAGEMENT BUREAU REGION 8 DENR Compound, Jones St., Brgy. 02, Tacloban City

# EVALUATION OF SOURCE SPECIFIC TEST PLAN

Date Received: April 06, 2022 Date Evaluated: April 08, 2022

#### I. FACILITY INFORMATION

Name of Industry: SAMAR COCO PRODUCTS MFG. CORP.

Industry Category: Manufacture of Crude Coconut Oil and Refined Coconut Oil

Plant Address: Brgy. Malajog Tinambacan District, Calbayog City

Contact Person: Mr. Jill Gementiza Position: Pollution Control Officer Contact Number: 0917-568-0532

Email Address: samarcocoproducts@yahoo.com Permit to Operate Reference No: 17-POA-J-0860-0499

Issued On: October 3, 2017 Valid Until: October 3, 2022

#### II. PRODUCTION INFORMATION and REQUIREMENT

The One (1) Unit 1500 KVA/1200 KW Cummins Diesel Engine Generator Set should operate at a minimum required load/operating capacity of 30% and or greater of permitted capacity and the Two (2) Unit 400 HP Biomass Boilers and One (1) unit 815KW/1999 kg/hr "Gekakonus" High Pressure Boiler at least 90% or at the normal operating capacity during the time of testing.

#### III. AIR POLLUTION SOURCE INFORMATION

A. APSI: Two (2) Units Biomass Boiler

Rated Capacity: 400 HP

Type of Fuel Used: Coco Shell

Fuel Consumption: No. of Stack: 2

Stack Diameter: 0.6096 m each stack

Stack Height: 18 m each stack Ave. Annual Operating Hours:

Year Installed: 2013

APCD: Cyclone Dust Collector

## B. APSI: One (1) unit GEKAKONUS High Pressure Boiler

Rated Capacity: 815 KW / 1999 KG/HR

Type of Fuel Used: Diesel

Fuel Consumption:

No. of Stack: 1

Stack Diameter: 0.3556 m Stack Height: 9.50 m

Ave. Annual Operating Hours:

Year Installed: 2020

APCD:

#### C. APSI: One (1) Unit Cummins Genset

Rated Capacity: 1500 KVA / 1200 KW

Type of Fuel Used: Diesel

Fuel Consumption: No. of Stack: 1

Stack Diameter: 0.3048 m

Stack Height: 6 m

Ave. Annual Operating Hours:

Year Installed: 2002



### DEPARTMENT OF ENVIRONMENT and NATURAL RESOURCES ENVIRONMENTAL MANAGEMENT BUREAU REGION 8 DENR Compound, Jones St., Brgy. 02, Tacloban City

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# IV. TEST METHODOLOGY

Particulars	Test Date	Parameters	Test Method	Test Dur	ation	Notes
Two (2) units 400 HP Biomass Boilers	April 18-20, 2022	Volumetric Flow rate (VFR)	USEPA Method 1-4	Three runs exhaust	(3) per	Performed concurren with Method 5
		Carbon	USEPA	Three	(3)	Integrated Tedlar Bag
		Dioxide (CO2)	Method 3 by Fyrite	runs exhaust	per	sample during M5 Tes
		Oxygen (O2)	USEPA	Three	(3)	Integrated Tedlar Bag
			Method 3	runs	per	sample
			by Fyrite	exhaust		
		Particulate	USEPA	Three	(3)	Performed with
		Matter (PM)	Method 5	runs exhaust	per	Method 5 set-up
		Carbon	USEPA	Three	(3)	Integrated Tedlar ba
		Monoxide (CO)	Method	runs	per	sample during M5 Tes
			10 by NDIR	exhaust		
One (1) unit 815 KW/1999 kg/hr "Gekakonus High Pressure Bioler	April 18-20, 2022	Volumetric	USEPA	Three	(3)	Performed concurren
		Flow rate	Method	runs	per	with Method 5
		(VFR)	1-4	exhaust		
		Carbon	USEPA	Three	(3)	Integrated Tedlar Ba
		Dioxide (CO2)	Method 3	runs	per	sample during M5 Tes
			by Fyrite	exhaust		
		Oxygen (O2)	USEPA	Three	(3)	Integrated Tedlar Ba
			Method 3 by Fyrite	runs exhaust	per	sample
		Particulate	USEPA	Three	(3)	Performed wit
		Matter (PM)	Method 5	runs	per	Method 5 set-up
				exhaust		
		Nitrogen	USEPA	Three	(3)	Three grab samples i
		Oxides (NO <sub>x</sub> )	Method 7	runs	per	flasks collected per ru
				exhaust		
		Carbon	USEPA	Three	(3)	
		Monoxide (CO)		runs	per	sample during M5 Tes
			10 by NDIR	exhaust		
		Sulfur Dioxide	USEPA	Three	(3)	Simultaneous wit
		(SO <sub>x</sub> )	Method 6	runs	per	Method 5
		Couhou	USEPA	exhaust	(2)	Internated Tedler De
One (1) Unit 1,000 KW	April 18-20, 2022	Carbon Dioxide (CO2)	Method 3	Three runs	(3)	Integrated Tedlar Basample during M5 Tes
		Dioxide (CO2)	by Fyrite	exhaust	per	sample during wis Tes
		Oxygen (O2)	USEPA	Three	(3)	Integrated Tedlar Ba
		J., gc (02)	Method 3	runs	per	sample
			by Fyrite	exhaust	P.C.	74
CATERPILLAR		Nitrogen	USEPA	Three	(3)	Three grab samples i
Diesel Engine		Oxides (NO <sub>x</sub> )	Method 7	runs	per	flasks collected per rui
Generator Set		, , , , ,		exhaust	: #1	Max.



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# EVALUATION OF SOURCE SPECIFIC TEST PLAN

	Carbon Monoxide (CO)	USEPA Method 10 by NDIR	Three runs exhaust		Integrated Tedlar bag sample during M5 Test
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#### V. THIRD PARTY INFORMATION

Name of Accredited Third Party: F.A.S.T Laboratories

Address: Allied Concrete Building KM 54 Brgy. Makiling Calamba City Laguna

Name of QA/QC: Engr. Proserfino P. Commendador

Name of Team Leader: Mr. Romel D. Sia

SAT Accreditation No.: 2020-120

Valid until: January 22, 2024

Name of Members: Mr. Nerelito U. Braga

Field Technician

Mr. Jerson Estardo

Field Technician

# VI. REMARKS/RECOMMENDATIONS

Recommended for the approval of test plan with condition of operating the One (1)
Unit 1500 KVA/1200 KW Cummins Diesel Engine Generator Set should operate at a
minimum required load/operating capacity of 30% and or greater of permitted capacity
and the Two (2) Unit 400 HP Biomass Boilers and One (1) unit 815KW/1999 kg/hr
"Gekakonus" High Pressure Boiler at least 90% or at the normal operating capacity
during the time of testing.

2. Emission test report shall be submitted to this office within thirty (30) days after the

conduct of the test

Prepared by:

JOSEPH R. AURE/JANET T. POLEA

Source Emission Monitoring Specialist/Engineer IV

Recommending Approval:

n: Kalu

ENGR. CARLOS A. CAYANONG

Chief, WAQMS

Approved by:

FOR. MANUEL J SACEDA JR.

OIC-Chie

Noted by:

REYNALDO B. BARRA, PME

OIC-Regional Director