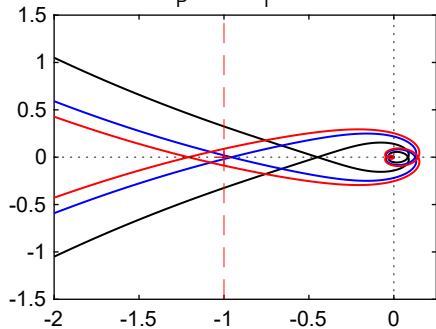
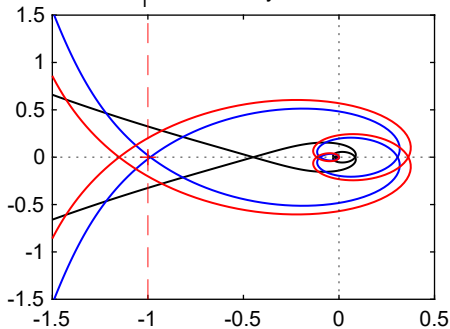


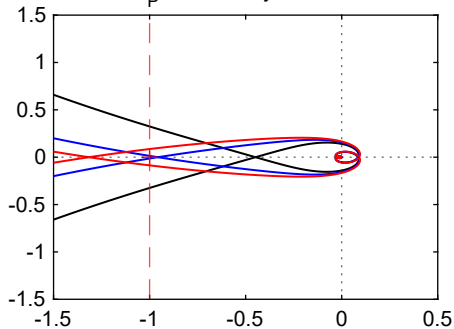
$K_P^* = 10, K_I^* = 200$



$K_I^* = 200, \text{Delay} = 40 \text{ ms}$



$K_P^* = 10, \text{Delay} = 40 \text{ ms}$



Real Axis