

## **SHEET METAL WORKER**

### **General Statement of Duties and Responsibilities**

Under supervision, fabricates, erects, and repairs sheet metal structures such as ducts, metal ceilings, tanks, storm louvres, roofs, etc.; performs related work.

### **Examples of Typical Tasks**

Lays out, cuts, shapes, forms, rivets, spot welds, solders and sweats tin, cooper, brass and all forms of sheet metal.

Sets and erects sheet metal structures such as ducts, louvres, canvas connections, ceilings, dampers, etc.

Develops patterns and templates in fabricating complex shapes and forms.

Repairs metal ceilings, roofs, leaders, gutters, etc

Does simple rigging in making these repairs.

Supervises assigned personnel.

Keeps work records.

### **Qualification Requirements**

1. Five years of full-time experience as a Sheet Metal Worker; or

**SHEET METAL WORKER** (continued)

**Qualification Requirements** (continued)

2. Three years of such experience as described in "1" above, plus sufficient helper or apprentice experience, or relevant education acquired in an approved trade, technical, or vocational high school to make up the equivalent of five years of acceptable experience. Six months of acceptable experience will be credited for each year of helper or apprenticeship experience or relevant education.

**Direct Lines of Promotion**

**From:** None

**To:** Supervisor Sheet  
Metal Worker (92343)