# IMPAC Infrared Thermometers

Pyrometers in 2 wire form with digital signal processing for temperature measurements of metal surfaces, graphite, ceramics etc. between 300 and 2500°C

IS 210 • IGA 210

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- Small, robust stainless steel housing for easy installation with electrical connector for facile mounting / demounting
- 2-wire technique for current supply and temperature measurement at the same time
- Internal digital signal processing for high accuracy
- High quality optics for detection of small measuring objects
- Built-in LED targeting light for fast and precise alignment to the measuring object
- Built-in maximum value storage detects always the highest temperature value of a series of measurements
- Temperature subrange programmable to adapt the analog output to the measuring task



**IS 210** and **IGA 210** are stationary pyrometers for non-contact temperature measurement of metal surfaces, graphite, ceramics etc.

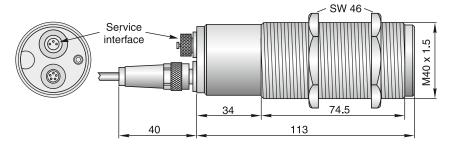
The instruments are digital pyrometers in two wire format. This format combines the high accuracy of the digital signal processing with the simple connection and operating with two wires.

The setting of the programmable parameters such as emissivity, subrange, response time or maximum value storage can be adjusted either with the portable setting device HT 6000 or via USB adapter and the

setting software *InfraWin*. This enables the instrument to be adapted to various measuring tasks. On request all necessary values can be set ex works.

The solid and robust design of the instruments guarantees high operation safety even in rough industrial environments.

### **Dimensions:**



# Specifications are subject to change without notice

## **Technical Data**

Temperature range:	See reference numbers		
Spectral range:	IS 200: 0.8 to 1.1 μm		
	IGA 200: 1.45 to 1.8 μm		
Accuracy 1):	0.5% of reading in °C + 1°C		
Repeatability 1):	0.1% of reading in °C + 1°C		
Resolution:	0.1°C		
Parameters <sup>2)</sup> :	Sub range, emissivity,		
	response time, maximum value storage		
Response time t <sub>90</sub> :	20 ms 10 s		
Clear time of maxi-	Off, 50 ms, 250 ms, 1 s, 5 s, 25 s, auto		
mum value storage:			
Emissivity ε:	0.05 1.0		
Output:	4 - 20 mA, linear; max. load 700 $\Omega$ at 24 V		

<sup>&</sup>lt;sup>1)</sup> ( $\epsilon$  = 1, T<sub>amb.</sub>= 25°C, t<sub>90</sub> = 1 s)

Power supply:	24 V DC ± 25%, ripple 500 mV;		
	LED targeting light: 5 to 30 V DC, 35 mA		
Power consumption:	Max. 0.6 W (without LED targeting light)		
Sighting:	LED targeting light		
Protection class:	IP65 (according to DIN 40 050)		
Ambient temp.:	0 to 70°C		
Storage temperature:	-20 to 70°C		
Weight:	approx. 450 g		
CE-label	According to EU directives about		
	electromagnetic immunity		

Scope of delivery: Instrument, works certificate, user manual.

Ordering note:

A connection cable is not included in scope of delivery and has to be ordered separately.

## Optics

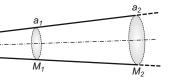
Ty	/ре	a:M*)	<b>Optics</b>	<i>a</i> [mm]	<i>M</i> [mm]	<i>a</i> <sub>1</sub> [mm]	<i>M</i> <sub>1</sub> [mm]	a <sub>2</sub> [mm]	<i>M</i> <sub>2</sub> [mm]	<i>D</i> [mm]
	(MB 18)	130:1	600	600	4.5	1000	15	1500	28	10
	(MB 25)	240:1	600		2.5		12		23	13
210	(MB 18)	140:1	1000	1000	7	1500	15	2000	24	16
S	(MB 25)	240:1	1000	1000	4.2	1500	12	2000	19	10
	(MB 18)	135:1	1500	1500	11	2000	17	3000	32	17
	(MB 25)	235:1	1300		6.4		14		30	
		165:1	300	300	1.8	400	6	600	15	17
0	MB 13L	175:1	350	350	2	500	8	800	18	16
210	+	145:1	500	500	3.4	800	11	1000	16	14
IGA	MB 18L	150:1	600	600	4	1000	13	1500	24	13
		140:1	1000	1000	7	1500	14	2000	22	16
		150:1	1500	1500	10	2000	17	3000	30	17

The pyrometers are equipped ex works with on of the specified optics. The smallest spot size M [mm] for each optics is in the nominal distance a [mm]. If the distance to the measuring object is decreased or increased the spot sizes will enlarge (see example values in the table).





Spot size [mm]



## Reference Numbers

Optics	IS 2	210	IGA 210		
	650 1800°C	800 2500°C	300 1300°C	350 1800°C	
	(MB 18)	(MB 25)	(MB 13L)	(MB 18L)	
300	-	-	3 819 860	3 819 890	
350	-	-	3 819 870	-	
500	-	-	3 819 880	-	
600	3 819 740	3 819 770	3 819 800	3 819 830	
1000	3 819 750	3 819 780	3 819 810	3 819 840	
1500	3 819 760	3 819 790	3 819 820	3 819 850	



### Connection cable:

	2 m 5 m 10 m 15 m 20 m 25 m 30 m	3 890 650	Digital display DA 4000 with 2-wire supply
3 821	750   760   770   780   790   800   810		and 2 limit switches
3 852 290	Power supply NG DC; 100240 V AC $\Rightarrow$ 24 V DC, 1 A	3 852 290	Power supply NG DC (100240 V AC $\Rightarrow$ 24 V DC, 1 A)
3 826 500	Portable battery driven setup device HT 6000	3 837 360	Water cooling jacket with integrated air purge unit
3 821 600	Interface cable to HT 6000	3 835 320	Air purge unit
3 826 660	USB adapter + adjustment software InfraWin	3 834 350	Mounting angle, adjustable
3 890 640	Digital display DA 4000-N with 2-wire supply	3 834 360	Mounting angle, fixed

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<sup>&</sup>lt;sup>2)</sup> Programming via service interface with portable battey driven setup device HT 6000 or via USB adapter and software infraWin (optional) or preset ex works (on request)