

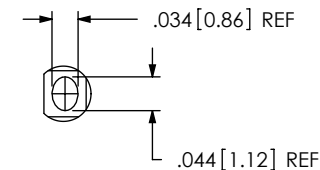
REVISION		
L	MM	T WILD
1/29/2013	ECN-196858	
DETAIL A : CHG CPC FROM C11-B- SG TO C11-B1-SG; SHEET 4, CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE, IN-PROCESS INSPECTION COLUMN, FIRST ROW. ADD C16 & C17.		
M	MM	T WILD
4/19/2013	ECN-202322	
SECTION "C"-C": CHG C3-A-MV TO C3- D-AM; SHEET 4, CRITICAL DIMENSION INSPECTION TABLE, IN-PROCESS INSPECTION COLUMN, FILL NEW ROW; DEL C3, ADD K DOT ROW; ADD C3		
N	TW	T WILD
4/7/2016	ECN-272605	
NOTES: ADD NOTE 9		
N	JB	L HAMMOND
4/14/2017	ECN-298953	
NOTES: CHG NOTE 1 "VITA 57 CONNECTOR" TO "VITA57 CONNECTOR; POSITION CRITICAL DIMENSION - "TOP VIEW, DEL "10"; SHIFT 2, RECOMMENDED PCB LAYOUT: DEL "10", ADD "40"		

DATE: \_\_\_\_\_  
 COMPANY: \_\_\_\_\_  
 CUSTOMER SIGNATURE: \_\_\_\_\_  
 PRINTED NAME: \_\_\_\_\_  
 PHONE NO.: \_\_\_\_\_  
 BY/EXCEPTIONS: \_\_\_\_\_

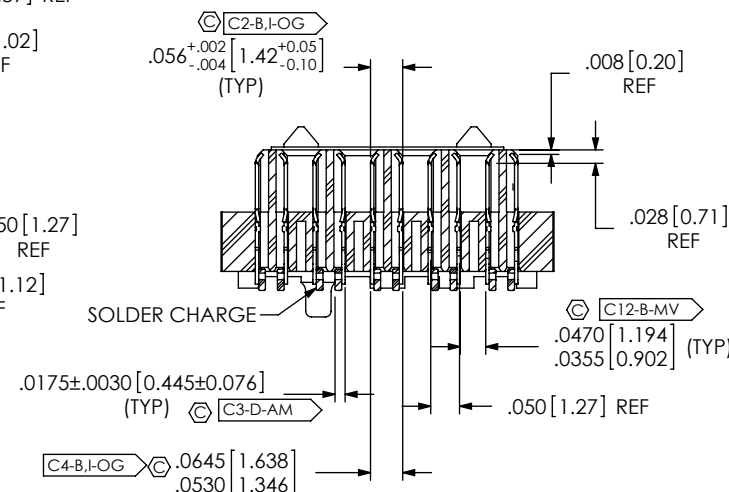
DATE: \_\_\_\_\_  
COMPANY: \_\_\_\_\_  
CUSTOMER SIGNATURE: \_\_\_\_\_  
PRINTED NAME: \_\_\_\_\_  
PHONE No.: \_\_\_\_\_  
EXCEPTIONS: \_\_\_\_\_

REVISION		
L	MM	T WILD
1/29/2013	ECN-196858	
DETAIL A : CHG CPC FROM C11-B- SG TO C11-B1-SG; SHEET 4, CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE, IN-PROCESS INSPECTION COLUMN, FIRST ROW. ADD C16 & C17.		
M	MM	T WILD
4/19/2013	ECN-202322	
SECTION "C"-C": CHG C3-A-MV TO C3- D-AM; SHEET 4, CRITICAL DIMENSION INSPECTION TABLE, IN-PROCESS INSPECTION COLUMN, FILL NEW ROW; DEL C3, ADD K DOT ROW; ADD C3		
N	TW	T WILD
4/7/2016	ECN-272605	
NOTES: ADD NOTE 9		
N	JB	L HAMMOND
4/14/2017	ECN-298953	
NOTES: CHG NOTE 1 "VITA 57 CONNECTOR" TO "VITA57 CONNECTOR; POSITION CRITICAL DIMENSION - "TOP VIEW, DEL "10"; SHIFT 2, RECOMMENDED PCB LAYOUT: DEL "10", ADD "40"		

DETAIL 'A'  
SCALE 4 : 1



DETAIL 'B'  
SCALE 4 : 1



SECTION "C"-"C"  
SCALE 3 : 1

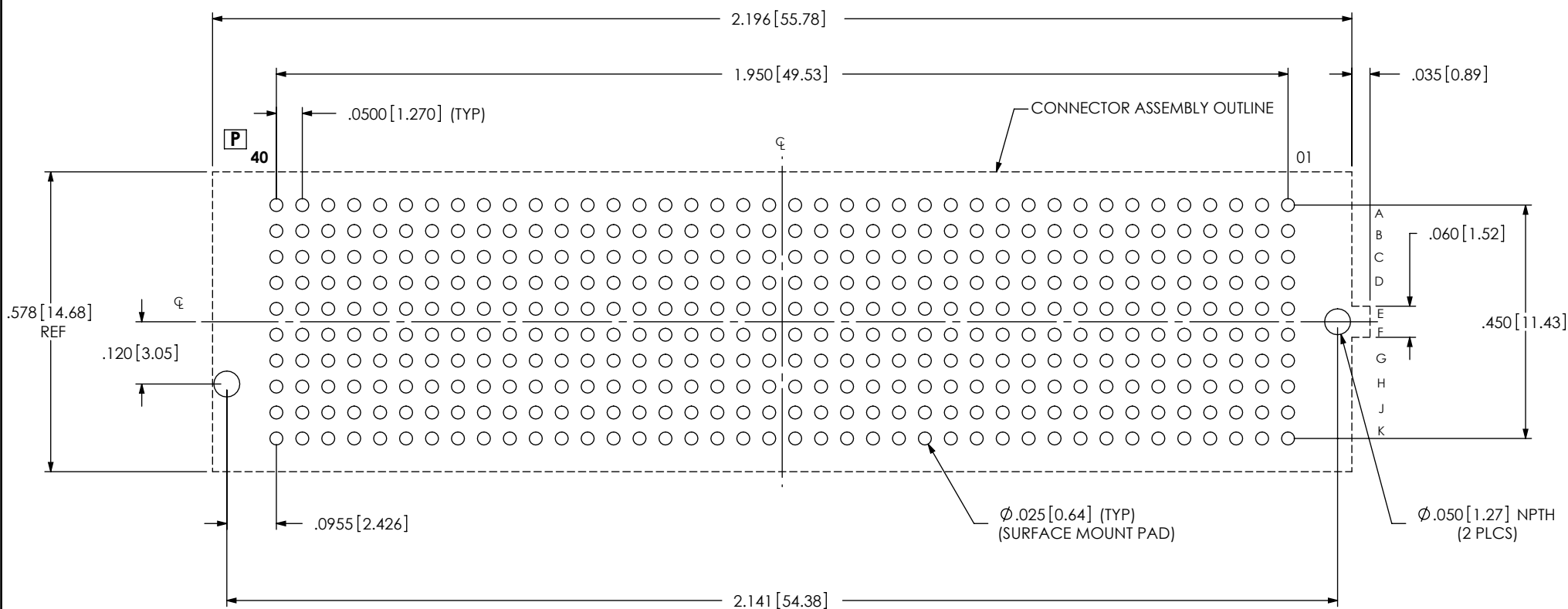
ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-03.5-10-A	1.0000	LCP, UL 94 V0, COLOR: BLACK
2	NEW-SUB-T-1M36-03.5-S-2	400.00	COPPER ALLOY / LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM033MS	1.0000	CONDUCTIVE POLYMER

F:\dwg\misc\mktg\ASP-134488-01-MKT.SLDDRW

BY: G. PURVIS 11/02/2007	SHEET 1 OF 4
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520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail [info@SAMTEC.com](mailto:info@SAMTEC.com) code 55322



RECOMMENDED PCB LAYOUT FOR ASP-134488-01  
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

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SHEET SCALE: 1.5:1

**samtec**

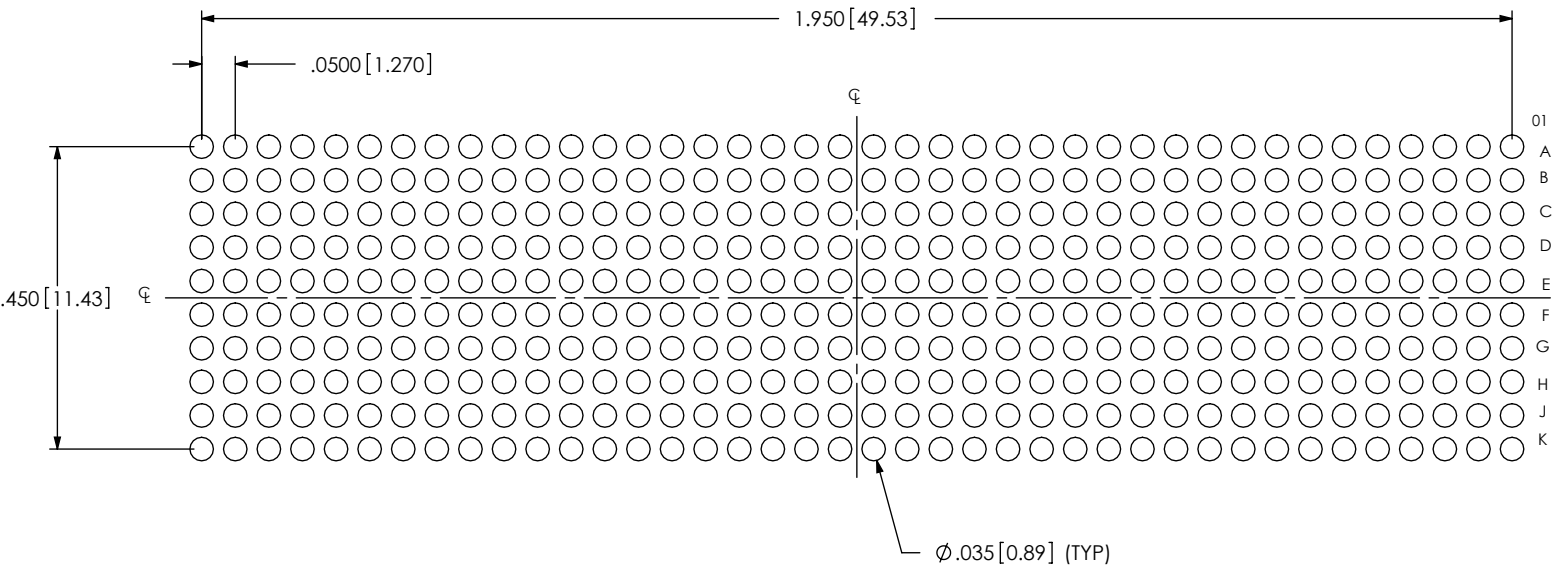
520 PARK EAST BLVD., NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:  
.050 PITCH TERMINAL ARRAY ASSEMBLY


DWG. NO.  
ASP-134488-01

BY: G. PURVIS 11/02/2007 SHEET 2 OF 4

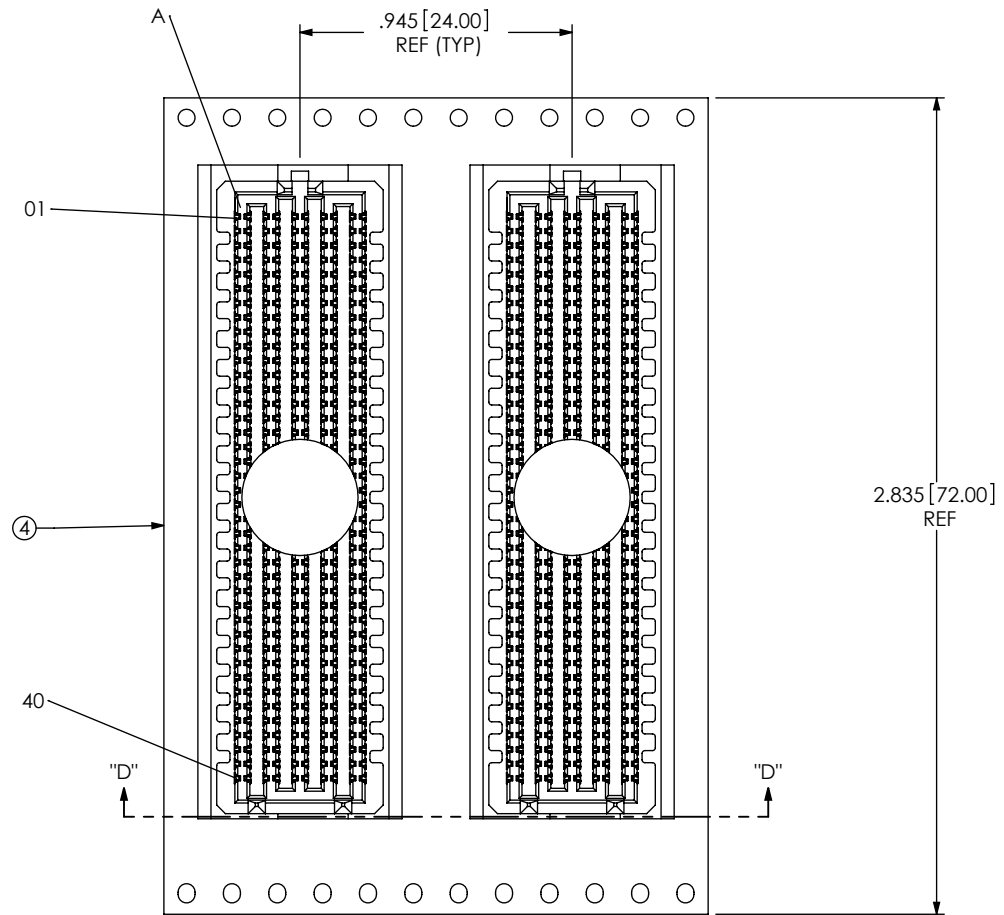
NOTES:  
STENCIL TO BE .0060[0.152] THICK.



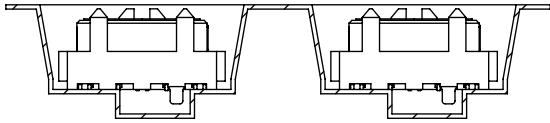
RECOMMENDED STENCIL LAYOUT FOR ASP-134488-01  
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

<div>PROPRIETARY NOTE</div> <div>THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.</div>	<div></div> <div>520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322</div>	
	DESCRIPTION: .050 PITCH TERMINAL ARRAY ASSEMBLY	
	DWG. NO. ASP-134488-01	
	BY: G. PURVIS	11/02/2007 SHEET 3 OF 4

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USER DIRECTION OF UN-REELING →  
POCKET NOT DETAILED



SECTION "D"-"D"  
PACKAGING VIEW

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL NEW-SUB-T-1M36-XX.X-X-X	C1, C2, C4, C6, C8, C9, C10, C11, C12, C16,C17
ADD K DOT	C3, C13, C14, C15
FINISHED GOOD INSPECTION	C17
CPC INTENTIONALLY DELETED: C5, C7	

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SHEET SCALE: 1.5:1

DESCRIPTION:  
.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.  
**ASP-134488-01**

BY: G. PURVIS 11/02/2007 SHEET 4 OF 4