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Devices, systems and methods for receiving, recording and displaying information relating to physical exercise

US 8337365 B2

Publication number	US8337365 B2
Application number	13/028,955
Publication date	Dec 25, 2012
Filing date	Feb 16, 2011
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U.S. Classification	482/8
	3 More »
International Classification	A63B 21/00
	A63B 71/00

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ABSTRACT

Devices, systems and methods for receiving, recording, and/or displaying information related to physical exercise are disclosed herein. In one embodiment, an instrumented weight pin for use with a stacked weight exercise machine includes a shaft portion extending outwardly from a handle portion. In this embodiment, the shaft portion is configured to be removably positioned adjacent to one or more weights of the exercise machine to selectively engage the one or more weights during use of the exercise machine. The weight pin can further include a load sensor and/or an accelerometer. The load sensor and/or the accelerometer can provide information associated with an exercise set to a data storage device carried by the weight pin. The data storage device can be operably coupled to a user computer or other display device so that information relating to the exercise set can be displayed for viewing by the user.
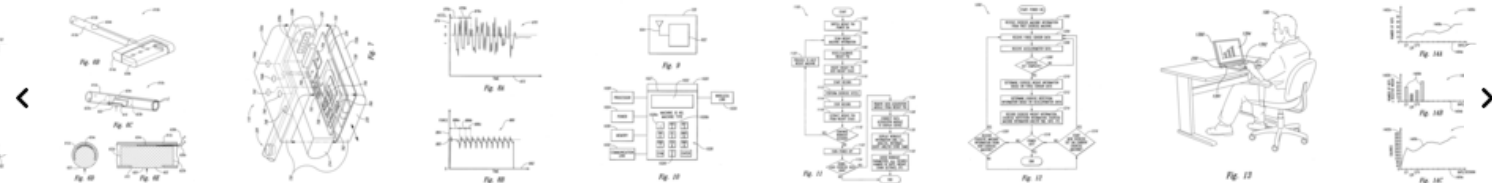
DRAWINGS (20)

DESCRIPTION

CROSS-REFERENCE TO RELATED APPLICATION

This application is a divisional of U.S. patent application Ser. No. 11/692,078 filed Mar. 27, 2007 now U.S. Pat. No. 7,909,741, entitled "DEVICES, SYSTEMS AND METHODS FOR RECEIVING, RECORDING AND DISPLAYING INFORMATION RELATING TO PHYSICAL EXERCISE," which is incorporated by reference in its entirety.

TECHNICAL FIELD

The following disclosure relates generally to devices, systems and methods for receiving, recording and displaying information relating to physical exercise and, more particularly, to devices and systems for use with weight machines.

BACKGROUND

In recent years, there has been a virtual explosion in the popularity of exercise and physical fitness because of the significant effect it can have on the quality of life. There are many popular forms of physical exercise including, for example, running, bicycling, and weight training. The growing interest in weight training is reflected by the growing number of gyms found in both public and private settings.

There are various types of weight training equipment. Typical weight machines,

CLAIMS

1. An exercise system, the exercise system comprising:

a device for receiving and/or recording information related to the use of an exercise machine, the device including:

a weight support portion configured to be removably positioned adjacent to one or more weights of the exercise machine to selectively engage the one or more weights during use of the exercise machine; and

a data acquisition portion operably coupled to the weight support portion and configured to record information related to movement of the one or weights during use of the exercise machine, wherein the data acquisition portion includes a first electrical interface; and

a user-operable display device having a second electrical interface, wherein the first electrical interface is operably connectable to the second electrical interface to transfer information from the data acquisition portion to the user-operable display device.

2. The exercise system of claim 1 wherein the data acquisition portion is removably attached to the weight support portion.

for example, use gravity as the primary source of resistance. A combination of simple machines (e.g., pulleys, levers, wheels, inclines, etc.) to change the mechanical advantage of the overall machine relative to the weight and convey the resistance to the person using the machine. Conventional stacked weight machines, such as those made by Cybex International, Inc. and Nautilus, Inc., typically include a stack of rectangular weight plates through which a vertical lifting bar passes. The lifting bar includes a plurality of holes configured to accept a pin. Each of the plates has a corresponding channel on its underside (or a hole through the middle) that aligns with one of the holes in the lifting bar when the lifting bar is in the lowered or at-rest position. To lift a selected number of the plates, the user inserts the pin through the channel and the corresponding hole in the lift bar at a selected weight level. As the user goes through the exercise motion, the lift bar rises and the pin supports all of the plates stacked above it. The various settings on the weight machine allow the user to select from several different levels of resistance over the same range of motion by simply inserting the pin into the lift bar at a desired weight level.

Conventional weight pins usually include a cylindrical shaft made of stainless steel or other hard metal. In its simplest form, a weight pin can be made from a single piece of cylindrical metal rod that is bent slightly at one end to form a handle for inserting and removing the pin into a weight stack. Other types of weight pins can include a plastic or metal handle portion that is attached to the cylindrical shaft which is inserted into the weight stack. The shaft can include spring-loaded ball bearings and/or other locking features to releasably engage the pin with the weight stack and prevent it from becoming dislodged during use of the weight machine. Some pins with locking features include a push button on the handle to facilitate engagement of the locking feature with the weight stack and/or lifting bar. One such pin is the Avibank AVK Push BIS6T840S lock pin.

One important aspect of any type of exercise program is the ability to track personal performance and progress. For example, people engaged in endurance or distance forms of exercise (e.g., running, swimming, bicycling, etc.) often track the distance and/or time associated with a particular run, swim, ride, etc. Similarly, people using cardiovascular exercise machines (e.g., treadmills, stair-steppers, stationary bicycles, etc.) are often interested in knowing how long they exercise or how many calories they burn during a particular session.

One shortcoming of conventional weight machines, however, is that they lack a convenient way for the user to track and record his or her progress on a particular machine or group of machines during a particular exercise session or over a given period of time. As a result, people engaged in weight training programs often rely on memory to keep track of how many weights they lifted on a particular occasion, or how many repetitions they performed on a particular machine. Rather then rely on memory, some people use notebooks to manually record information about their workout. Neither of these approaches, however, is particularly convenient. Accordingly, it would be advantageous to provide users of weight training equipment with the ability to record their progress and performance on a wide range of weight machines in a convenient manner.

Persons doing calisthenics and other types of "free weight" exercises also lack a convenient way to record the number of exercise repetitions they perform. For example, a person doing sit-ups has no easy way to automatically record the number of sit-ups he or she performs during a workout. The same is true for similar types of exercise such as chin-ups, jumping jacks, squats, push-ups, etc. Likewise, a person doing curls, bench press, or other types of weight training with one or more barbells also lacks a convenient way to record his or her effort. Accordingly, it would also be advantageous to provide persons doing these types

3. The exercise system of claim 1 wherein the data acquisition portion is removably attached to the weight support portion via a USB port.

4. The exercise system of claim 1 wherein the device further includes a load sensor operably connected to the data acquisition portion.

5. The exercise system of claim 1 wherein the device further includes a load sensor carried by the weight support portion and operably connected to the data acquisition portion.

6. The exercise system of claim 1 wherein the device further includes an accelerometer operably connected to the data acquisition portion.

7. The exercise system of claim 1 wherein the device further includes an exercise machine information reader operably connected to the data acquisition portion.

8. The exercise system of claim 1 wherein the device further includes a wireless receiver operably connected to the data acquisition portion and configured to receive information related to the exercise machine.

9. The exercise system of claim 1, further comprising:

a machine information unit positioned at least proximate to the exercise machine, wherein the data acquisition portion further includes a receiver configured to receive information from the machine information unit.

10. The exercise system of claim 1, further comprising:

a machine information unit positioned at least proximate to the exercise machine, wherein the machine information unit includes a user interface configured to receive user input, and wherein the data acquisition device portion includes a receiver configured to receive information from the machine information unit.

11. The exercise system of claim 1, further comprising:

a machine information unit removably attached to the exercise machine, wherein the data acquisition portion includes a reader configured to receive information from the machine information unit.

12. The exercise system of claim 1, further comprising:

an RFID tag positioned at least proximate to the exercise machine, wherein the data acquisition portion includes a receiver configured to receive exercise machine information from the RFID tag.

13. The exercise system of claim 1, further comprising:

the exercise machine, wherein the exercise machine includes a support member movably extending through the one or more weights, wherein the support member includes at least one through-hole configured to receive the weight support portion of the device to releasably couple the one or more weights to the support member during use of the exercise machine.

14. The exercise system of claim 1

wherein the user-operable display device is configured to receive information from the data acquisition portion and display at least a portion of the information.

of repetitive exercises with the ability to record their progress and performance in a convenient manner.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an isometric view of a suitable environment for use of an instrumented weight pin configured in accordance with an embodiment of the invention.

FIG. 2 is an enlarged isometric view of an instrumented weight pin configured in accordance with an embodiment of the invention.

FIGS. 3A-3D are a series of enlarged views of a portion of the weight pin of FIG. 2, illustrating various aspects of a load sensor assembly configured in accordance with an embodiment of the invention.

FIGS. 4A-4D are a series of enlarged views illustrating various aspects of a weight pin load sensor assembly configured in accordance with another embodiment of the invention.

FIG. 5A is a front view of an instrumented weight pin installed in a weight stack in accordance with an embodiment of the invention, and FIGS. 5B and 5C are enlarged cross-sectional views taken substantially along lines **5**B-**5**B and **5**C-**5**C, respectively, in FIG. 5A.

FIG. 6A is an isometric view of an instrumented weight pin configured in accordance with another embodiment of the invention.

FIG. 6B is an isometric view of an instrumented weight pin configured in accordance with a further embodiment of the invention.

FIG. 6C is an enlarged isometric view of a shaft portion of a weight pin configured in accordance with yet another embodiment of the invention, FIG. 6D is a cross-sectional end view of the shaft portion of FIG. 6C, and FIG. 6E is a corresponding cross-sectional side view of the shaft portion of FIG. 6C.

FIG. 7 is an exploded isometric view of a weight pin data acquisition module configured in accordance with an embodiment of the invention.

FIG. 8A is a plot of accelerometer data associated with use of an instrumented weight pin in accordance with an embodiment of the invention, and FIG. 8B is a corresponding plot of force sensor data associated with use of the instrumented weight pin.

FIG. 9 is a schematic diagram of an exercise machine information unit configured in accordance with an embodiment of the invention.

FIG. 10 is a schematic diagram of an exercise machine information unit configured in accordance with another embodiment of the invention.

FIG. 11 is a flow diagram of a method of using an instrumented weight pin in accordance with an embodiment of the invention.

FIG. 12 is a flow diagram of a routine for processing weight pin data in accordance with an embodiment of the invention.

FIG. 13 is an isometric view of an exercise information display device configured in accordance with an embodiment of the invention.

FIGS. 14A-14D are a series of display descriptions illustrating various types of exercise-related information in accordance with embodiments of the invention.

FIGS. 15A and 15B illustrate two possible database structures containing exercise-related information in accordance with

15. The exercise system of claim 1

wherein the user-operable display device is configured to receive information from a user, wherein the user-operable display device includes computer-readable instructions configured to cause the user-operable display device to transfer at least a portion of the information received from the user to the data acquisition portion.

16. An exercise system, the exercise system comprising:

a device for receiving and/or recording information related to the use of an exercise machine, the device including:

a weight support portion configured to be removably positioned adjacent to one or more weights of the exercise machine to selectively engage the one or more weights during use of the exercise machine; and

a data acquisition portion operably coupled to the weight support portion and configured to record information related to movement of the one or weights during use of the exercise machine, wherein the data acquisition portion includes a first wireless interface; and

a user-operable display device having a second wireless interface, wherein the first wireless interface is operably connectable to the second wireless interface to transfer information from the data acquisition portion to the user-operable display device.

17. A system for use with a stacked weight exercise machine, the system comprising:

a plurality of weights;

a support member that extends through the plurality of weights and carries a selected one or more of the weights during use of the exercise machine;

means for selectively coupling the selected one or more weights to the support member, wherein the support member includes at least one through-hole configured to receive the means for selectively coupling to thereby couple the selected one or more weights to the support member, the means for selectively coupling including:

means for receiving information related to movement of the one or more weights during use of the exercise machine; and

means for recording the information related to movement of the one or more weights.

18. The system of claim 17 wherein the means for receiving information include means for receiving force information.

19. The system of claim 17 wherein the means for receiving information include means for receiving acceleration information.

20. The system of claim 17 wherein the means for recording is releasably attached to the means for selectively coupling.

embodiments of the invention.

FIG. 16A is a top view of an instrumented weight pin configured in accordance with another embodiment of the invention, and FIG. 16B is an end view of the instrumented weight pin of FIG. 16A illustrating an associated data acquisition module.

FIG. 17 is a schematic diagram of a portion of a data acquisition module configured in accordance with an embodiment of the invention.

FIGS. 18A and 18B are isometric views of a person recording information relating to physical exercise with a data acquisition module configured in accordance with an embodiment of the invention, and FIG. 18C is an enlarged, partially hidden isometric view of the data acquisition module shown in FIGS. 18A and 18B.

DETAILED DESCRIPTION

The following disclosure describes various embodiments of devices, systems and methods for receiving, recording, and/or displaying information relating to the use of weight machines and other forms of physical exercise. In one embodiment, for example, the invention includes an instrumented weight pin that can be used for selecting a desired number of weights on a conventional stacked weight exercise machine. In this embodiment, the pin can include one or more sensors for detecting various parameters associated with a particular exercise set. For example, the pin can include a force sensor for detecting a load on the pin during the exercise set. The pin can also include an accelerometer for detecting accelerations of the weight stack in one or more directions.

As described in greater detail below, the instrumented weight pin can further include a microprocessor and associated memory. The microprocessor can execute computer-readable instructions to determine the amount of weight being lifted, the number of repetitions, and/or other useful information associated with a particular exercise set. This information can then be stored in pin memory. After a particular workout session or series of sessions, the user can download the exercise data from the pin to a user computer, PDA, cell phone, or other display device to view the information, chart progress, estimate calories burned, etc. In this embodiment, the instrumented weight pin functions as a data acquisition device that can be used with a wide variety of conventional stacked weight exercise machines without modification to the weight pin or the machines.

In a further embodiment, the instrumented weight pin can include a detachable data acquisition module that carries the microprocessor and memory discussed above. As described in greater detail below, the data acquisition module can store information about an exercise session or a series of sessions on a wide variety of weight machines. In one embodiment, the data acquisition module can be removed from the instrumented weight pin and connected to a personal computer or other signal-processing device (via, e.g., a USB port or other wired connection, a wireless connection, etc.). As described in greater detail below, various embodiments of the invention can include computer-readable instructions that cause the personal computer or other display device to display the exercise information in various user-friendly formats. The formats can include, for example, various types of charts and graphs that illustrate the user's progress over time and provide other types of information relating to, e.g., workout duration, caloric burn rates, cardiovascular parameters, etc.

Another embodiment of the invention includes a machine information unit that can be associated with a particular exercise machine and used in conjunction with the instrumented weight pin. As described in greater detail below, the machine information unit can include an RFID tag or other wireless communication device, or a wired communication device, for transmitting information about the weight machine to the weight pin and/or receiving information from the weight pin. The information transmitted from the machine information unit can include, for example, machine type (e.g., bench press, leg press, etc.), machine number, machine manufacturer, etc., as well as machine settings and other information necessary for the weight pin to convert sensor data into weight information. When the user approaches the machine, he or she can conveniently "swipe" the weight pin past the RFID tag or take other steps to download the information to the weight pin. In addition, the user can also upload information from the weight pin to the machine information unit. Such information can include, for example, various types of user-specific information such as past workout performance on the particular weight machine, name, age, sex, body weight, etc. In some embodiments, the machine information unit can use this information to display relevant information for the user, such as a graph of performance over time on the weight machine, suggested workout parameters, etc. In addition, the machine information unit can also process the uploaded information in various ways before transmitting it back to the weight pin for storage and/or later display.

Although not required, aspects and embodiments of the invention will be described in the general context of computer-executable instructions, such as routines executed by a general-purpose computer, e.g., a personal computer, PDA, etc. Those skilled in the relevant art will appreciate that the invention can be practiced with other computer system configurations, including Internet appliances, hand-held devices, wearable computers, cellular or mobile phones, multi-processor systems,

microprocessor-based or programmable consumer electronics, set-top boxes, network PCs, mini-computers, mainframe computers and the like. Aspects of the invention can be embodied in a special purpose computer or data processor that is specifically programmed, configured or constructed to perform one or more of the computer-executable instructions explained in detail below. Indeed, the terms "computer," "processor," "microprocessor" and the like as used generally herein refer to any of the above devices, as well as any data processor.

The invention can also be practiced in distributed computing environments, where tasks or modules are performed by remote processing devices, which are linked through a communications network, such as a Local Area Network ("LAN"), Wide Area Network ("WAN") or the Internet. In a distributed computing environment, program modules or sub-routines may be located in both local and remote memory storage devices. Aspects of the invention described below may be stored or distributed on computer-readable media, including magnetic and optically readable and removable computer discs, stored as firmware in chips (e.g., EEPROM chips), as well as distributed electronically over the Internet or over other networks (including wireless networks). Those skilled in the relevant art will recognize that portions of the invention may reside on a server computer, while corresponding portions reside on a client computer. Data structures and transmission of data particular to aspects of the invention are also encompassed within the scope of the invention.

Aspects of the invention may be practiced in a variety of other computing environments. For example, a distributed computing environment with a web interface includes one or more user computers, each of which includes a browser program module that permits the computer to access and exchange data with the Internet, including web sites within the World Wide Web portion of the Internet. The user computers may include one or more central processing units or other logic-processing circuitry, memory, input devices (e.g., keyboards and pointing devices), output devices (e.g., display devices and printers), and storage devices (e.g., magnetic, fixed and floppy disk drives, and optical disk drives). User computers may include other program modules such as an operating system, one or more application programs (e.g., word processing or spread sheet applications), and the like. User computers include wireless computers, such as mobile phones, personal digital assistants (PDA's), palm-top computers, etc., which communicate with the Internet via a wireless link. The computers may be general-purpose devices that can be programmed to run various types of applications, or they may be single-purpose devices optimized or limited to a particular function or class of functions.

Such computing environments can also include at least one server computer coupled to the Internet or World Wide Web which performs much or all of the functions for receiving, routing and storing of electronic messages, such as web pages, audio signals and electronic images. While the Internet is discussed here, a private network, such as an intranet may likewise be used herein. The network may have a client-server architecture, in which a computer is dedicated to serving other client computers, or it may have other architectures such as a peer-to-peer, in which one or more computers serve simultaneously as servers and clients. A database or databases, coupled to the server computer(s), stores much of the web pages and content exchanged between the user computers. The server computer(s), including the database(s), may employ security measures to inhibit malicious attacks on the system and to preserve integrity of the messages and data stored therein (e.g., firewall systems, secure socket layers (SSL) password protection schemes, encryption, and the like).

The server computer may include a server engine, a web page management component, a content management component and a database management component. The server engine performs basic processing and operating system level tasks. The web page management component handles creation and display or routing of web pages. Users may access the server computer by means of a URL associated therewith. The content management component handles most of the functions in the embodiments described herein. The database management component includes storage and retrieval tasks with respect to the database, queries to the database, and storage of data such as animation graphics and audio signals.

One skilled in the relevant art will appreciate that the concepts of the invention can be used in various environments other than location based or the Internet. In general, a display description may be in HTML, XML or WAP format, email format or any other format suitable for displaying information (including character/code-based formats, algorithm-based formats (e.g., vector generated), and bitmapped formats). Also, various communication channels, such as local area networks, wide area networks, or point-to-point dial-up connections, may be used instead of the Internet. The system may be conducted within a single computer environment, rather than a client/server environment. Also, the user computers may comprise any combination of hardware or software that interacts with the server computer, such as television-based systems and various other consumer products through which commercial or noncommercial transactions can be conducted. The various aspects of the invention described herein can be implemented in or for any e-mail environment.

Certain details are set forth in the following description and in FIGS. 1-17 to provide a thorough understanding of various embodiments of the invention. Other details describing well-known structures and systems often associated with weight

training machines, signal processing systems, and electronic display devices, however, are not set forth in the following disclosure to avoid unnecessarily obscuring the description of various embodiments of the invention.

Many of the details, dimensions, and other features shown in the Figures are merely illustrative of particular embodiments of the invention. Accordingly, other embodiments can have other details, dimensions, and features without departing from the spirit or scope of the present invention. In addition, further embodiments of the invention can be practiced without several of the details described below.

In the Figures, identical reference numbers identify identical, or at least generally similar, elements. To facilitate the discussion of any particular element, the most significant digit or digits of any reference number refer to the Figure in which that element is first introduced. For example, element **110** is first introduced and discussed with reference to FIG. 1.

FIG. 1 is an isometric view of an exercise system **100** configured in accordance with an embodiment of the invention. The exercise system **100** includes a device **110** for receiving and/or recording information related to use of an exercise machine **101**. In the illustrated embodiment, the device **110** is an instrumented weight pin (referred to hereinafter as the instrumented weight pin **110** for ease of reference), and the exercise machine **101** is a conventional stacked weight exercise machine having a plurality of weights **102** (identified individually as weights **102***a*-**102***i*. A weight support member **114** is movably suspended from a cable **112** and hangs downward through the weight stack **102**. Although not illustrated in FIG. 1, the support member **114** includes a plurality of through-holes positioned adjacent to corresponding weights **102** when the support member **114** is in the relaxed or lowered position shown in FIG. **1**. The cable **112** attaches the support member **114** to a movable exercise bar **108** via a system of pulleys.

To use the exercise machine **101** with the instrumented weight pin **110** ("weight pin **110**") of the present invention, the user switches the weight pin power "on" and inserts the weight pin **110** through a hole or slot in the desired weight **102**. The user **106** pushes the weight pin **110** through the slot until it passes through the adjacent hole in the support member **114**. The user **106** then sits on a seat **104** and grasps a right handle **109***a* and a left handle **109***b* on the exercise bar **108**. As the user **106** presses the bar **108** forward it rotates, pulling on the cable **112** and drawing the support member **114** upwardly. As the support member **114** moves upwardly, the weight pin **110** moves all of the weights **102** stacked above the weight pin **110** upwardly along parallel guide members **116***a* and **116***b*. When the user **106** relaxes his arms and allows his hands to move back toward his chest, the lifted weights **102** return downwardly to the stack.

As described in greater detail below, the weight pin **110** includes instrumentation that enables the pin to acquire information about the exercise set (e.g., amount of weight lifted, repetitions, etc.) and store this information for later download and review by the user **106**. After the user **106** is done working out on the machine **101**, he can extract the weight pin **110** from the weight stack **102** and insert it into a weight stack on a different exercise machine prior to beginning his workout on that machine. In this manner, the user **106** is able to record information relating to his entire workout session with the weight pin **110**, regardless of the particular weight machines he elects to use.

In a further aspect of this embodiment, the exercise system **100** can include a machine information unit **120** that is attached to, or otherwise associated with, the exercise machine **101**. As described in greater detail below, the machine information unit **120** ("information unit **120**") can contain information about the exercise machine **101** which can be passively or actively transmitted to the weight pin **110**. This information can include machine identification information and/or other information related to the exercise machine **101** or a particular exercise set. This information can be stored on the weight pin **110** and associated with the data collected by the weight pin **110** during use of the machine **101**. Having this information can enable the weight pin **110** to provide a complete picture of a workout session or sessions by including details such as machines used, weight settings, repetitions, time of day, day of week, etc. In other embodiments, the invention can include a machine information unit configured to receive information (e.g., user-specific information) from the weight pin **110**. The information can be processed by the machine information unit and displayed for viewing by the user, and/or transmitted back to the weight pin **110** for storage and/or later download to a display device.

FIG. 2 is an enlarged isometric view of the weight pin **110** configured in accordance with an embodiment of the invention. In one aspect of this embodiment, the weight pin **110** includes a shaft portion **212** extending outwardly from a handle portion **214**. As discussed above with reference to FIG. 1, the shaft portion **212** can serve as a weight support portion configured to extend through a weight stack on a conventional stacked weight exercise machine and engage a support member. For example, in one embodiment, the shaft portion **212** can include an outer surface **213** having a diameter D of from about 0.7 cm to about 1.3 cm, such as about 1 cm. The shaft portion **212** can also have a length L of from about 8 cm to about 15 cm, such as about 11 cm. In other embodiments, however, the shaft portion **212** can have other dimensions to accommodate other types of weights and weight machines, and/or for other reasons. For example, in other embodiments weight pins

configured in accordance with the present invention can have rectangular, square, and/or other cross-sectional shapes. In addition to the foregoing, the shaft portion **212** can also include one or more retaining features (such as, for example, a first spring-loaded ball-bearing **216***a* and a second spring-loaded ball-bearing **216***b*) for releasably retaining the shaft portion **212** in a weight stack during an exercise set. The shaft portion **212** can be manufactured from a hard metal, such as stainless steel, and/or other suitable materials known in the art.

In another aspect of this embodiment, the shaft portion **212** carries a sensor assembly **220**. The sensor assembly **220** includes a movable puck or actuator **222** with a bearing surface **223** that protrudes slightly above the outer surface **213** of the shaft portion **212**. The actuator **222** is offset a distance S from a shoulder **218** on the handle portion **214**. As described in greater detail below with reference to FIGS. 5A-5C, the offset distance S can be selected so that the bearing surface **223** contacts the lifted weight stack (or the support member) in a desired location during an exercise set. When the weight stack (or the support member) presses against the bearing surface **223**, the actuator **222** presses against a load sensor **224**. The load sensor **224** is supported by a sensor support **226** which can be press-fit into the shaft portion **212** or otherwise fixed relative to the shaft portion **212** by adhesive, mechanical fastening, welding, etc. In the illustrated embodiment, the load sensor **224** can include a compression force sensor, such as a Flexiforce sensor from Tekscan, Inc., serial no. A-201-100. In other embodiments, the sensor assembly **220** can include other types of force sensors including, for example, various types of axial load cells, strain gauges, and/or other types of sensors known in the art for measuring force.

In a further aspect of this embodiment, the weight pin **110** includes a data acquisition module **230**. In the illustrated embodiment, the data acquisition module **230** is detachably coupled to the handle portion **214** via an electronic interface **232**. In other embodiments, however, the data acquisition module **230** may not be removable from the weight pin **110**. In these embodiments, for example, the data acquisition module **230** and/or the components thereof can be incorporated into, e.g., the handle portion **214** of the weight pin **110**, and/or otherwise fixedly attached to the weight pin **110**. The data acquisition module **230** carries electronic circuitry **234** that is operably connected to the load sensor **224** by data links **228** (illustrated as a first link **228***a* and a second link **228***b*). As described in greater detail below with reference to, e.g., FIG. 7, the electronic circuitry **234** can include, among other things, a microprocessor, a power source, memory, etc. For example, in various embodiments, the data acquisition module **230** can include a transportable data storage device with flash memory, such as a flash memory card or stick.

FIG. 3A is a top view of the sensor assembly **220** of FIG. 2, and FIG. 3B is a corresponding bottom view. The words "top" and "bottom" are used here for ease of reference only and do not connote orientation. FIG. 3C is a side cross-sectional view taken along line **3**C-**3**C in FIG. 3A, and FIG. 3D is an end cross-sectional view taken along line **3**D-**3**D in FIG. 3A. Referring first to FIG. 3C, the actuator **222** is slidably positioned in a bore **348** that extends transversely through the pin shaft **212**. In the illustrated embodiment, the actuator **222** includes a first tab **340***a* extending outwardly from one side, and a second tab **340***b* extending outwardly from an opposing side. A first spring **342***a* is compressed between the first tab **340***a* and a first surface **344***a* of the sensor support **226**. Similarly, a second spring **342***b* is compressed between the second tab **340***b* and a second surface **344***b* of the sensor support **226**. The actuator **222** can be spaced apart from the load sensor **224** by a small gap G of, e.g., about 0.0 inch to about 0.01 inch, when the actuator **222** is not depressed.

When the weights (not shown) press the actuator **222** against the sensor **224**, the sensor **224** communicates information relating to the corresponding force to the electronic circuitry **234** (FIG. 2) via the first and second links **228**. When the load on the actuator **222** is removed, the springs **342** push the actuator **222** away from the sensor **224** to relieve the load on the sensor **224**.

FIG. 4A is a top view of a sensor assembly **420** configured in accordance with another embodiment of the invention, and FIG. 4B is a corresponding side view. FIG. 4C is a side cross-sectional view taken along line **4**C-**4**C in FIG. 4A, and FIG. 4D is an end cross-sectional view taken along line **4**D-**4**D in FIG. 4A. Referring first to FIGS. 4A and 4B together, the sensor assembly **420** of this embodiment includes an actuator **422** having a bearing surface **423** that is slightly offset from an outer surface **413** of a shaft portion **412**. The actuator **422** is movably retained in the shaft portion **412** by a flexible adhesive **430**, such as a silicone adhesive, a polyurethane adhesive, or other suitably resilient material known in the art.

As shown in FIGS. 4C and 4D, a cylindrical rod **426** extends through the shaft portion **412** and supports a load sensor **424** adjacent to the actuator **422**. When the shaft portion **412** is installed in a weight stack (not shown), the weights (or the support member) press against the bearing surface **423**, causing the actuator **422** to move toward the rod **426** and compress the load sensor **424**. When the load on the actuator **422** is removed, the resilient adhesive **430** causes the actuator **422** to return to its original position, thereby relieving the corresponding load on the load sensor **424**.

As FIGS. 3A-4D illustrate, there are a number of different ways in which a load sensor can be operably carried by the shaft

portion **212** of the weight pin **110** (FIG. 2). Accordingly, the approaches described herein are by way of example only and are not meant to be exhaustive. In other embodiments, other approaches can be used to position a load sensor in a shaft portion of a weight pin without departing from the spirit or scope of the present invention.

FIG. 5A is a front view of the weight pin **110** (or a weight pin **510**) installed in the weight stack **102** at a desired weight level. Referring first to FIG. 5A, each of the individual weights **102** includes a corresponding hole, cut-away or channel **560** (identified individually as channels **560***a-l*) positioned adjacent to a corresponding through-hole **562** (identified individually as through-holes **562***a-l*) in the support member **114**. In the illustrated embodiment, for example, the weight pin **110** extends through the channel **560***h* in the weight **102***h*, and through the adjacent hole **562***h* in the support member **114**. In this way, the weight pin **110** couples the weights **102***a-h* to the support member **114** during the exercise set.

FIG. 5B is a cross-sectional view taken along line **5**B-**5**B in FIG. 5A illustrating one possible position of the sensor assembly **220** relative to the weight stack **102** and the support member **114**. In this embodiment, the sensor assembly **220** is positioned such that the weight **102***h* bears against the actuator **222**. The sensor **224** detects a compression force associated with the weights **102***a-h*, and transmits corresponding information to the electronic circuitry **234** in the data acquisition module **230**. As described in greater detail below, the electronic circuitry **234** can include a suitable microprocessor to convert the compression force detected by the sensor **224** into a corresponding weight for the particular exercise set.

FIG. 5C is a cross-sectional view taken substantially along line **5**C-**5**C in FIG. 5A, illustrating another embodiment of the weight pin **510** in which the sensor assembly **220** is positioned adjacent to the through-hole **562***h* in the support member **114**. In this embodiment, the actuator **222** is directed downwardly so that the force associated with the weights **102***a-h* presses the actuator **222** against a lower surface of the through-hole **562***h*.

FIG. 6A is an enlarged isometric view of an instrumented weight pin **610***a* configured in accordance with another embodiment of the invention. In one aspect of this embodiment, the weight pin **610***a* includes a shaft portion **612***a* fixedly attached to a handle portion **614***a*. A data acquisition module **630***a* is detachably coupled to the handle portion **614***a* via an electronic interface **632**. The shaft portion **612***a*, the handle portion **614***a* and the data acquisition module **630***a* can be at least generally similar in structure and function to the corresponding features of the weight pins **110** and **510** described above with reference to FIGS. 1-5C. In one aspect of this particular embodiment, however, the weight pin **610***a* can include a strain gauge **624***a* (e.g., a foil strain gauge) bonded or otherwise attached to the shaft portion **612***a* to detect strain of the shaft portion **612***a* during an exercise set.

The strain gauge **624***a* can be operably connected to electronic circuitry **634** via links **628**. In operation, the shaft portion **612***a* is inserted in a weight stack, and the bending strain of the shaft portion **612***a* under load is detected by the strain gauge **624***a*. The electronic circuitry **634** can be configured to convert the detected strain into a corresponding weight load before storing the data in associated memory. Alternatively, the raw strain data can be stored in memory and converted to a weight load after it is downloaded to another processing device for display. The weight pin **610***a* can additionally include a protective compound **625** (e.g., epoxy) applied over the strain gauge **624***a* to avoid damage to the strain gauge **624***a* during use of the weight pin **610***a*.

FIG. 6B is an enlarged isometric view of an instrumented weight pin **610***b* configured in accordance with another embodiment of the invention. In one aspect of this embodiment, the weight pin **610***b* includes a shaft portion **612***b* extending outwardly from a handle portion **614***b*. Many features of the weight pin **610***b* can be at least generally similar in structure and function to the corresponding features of the weight pins **110** and **610***a* described above. In one aspect of this particular embodiment, however, the weight pin **610***b* includes a load sensor **624***b* (e.g., a Flexiforce sensor from Tekscan, Inc.) which is fixedly attached to an outer surface **613** of the shaft portion **612***b*. The load sensor **624***b* can be bonded to the exterior surface **613***b* with a suitable adhesive, such as an epoxy adhesive, a silicone adhesive, and/or other suitable adhesives known in the art. In addition, a protective coating (not shown) of silicone, epoxy, polyurethane, and/or other suitable compound can be applied over the load sensor **624***b* to protect the load sensor **624***b* from damage during use. In operation, the shaft portion **612***b* is inserted into a weight stack so that the load sensor **624***b* is positioned in contact with a lower surface of a weight support member through-hole, as shown in, e.g., FIG. 5C. In another embodiment, the load sensor **624***b* can be positioned in contact with the lower-most weight in the lifted stack, as shown in, e.g., FIG. 5B.

FIG. 6C is an enlarged isometric view of a shaft portion **612***c* of a weight pin **610***c* configured in accordance with yet another embodiment of the invention. In this embodiment, a load sensor **624***c* is bonded or otherwise attached to an actuator **622** that is carried by the shaft portion **612***c*. The actuator **622** is movably positioned in the shaft portion **612***c* so that it will be aligned with a lower surface of a support member through-hole (e.g., the through-hole **562***h* shown in FIG. 5C) when the weight pin **610***c* is inserted into a weight stack.

FIG. 6D is a cross-sectional end view of the shaft portion **612***c* taken through the actuator **622**, and FIG. 6E is a corresponding cross-sectional side view of the shaft portion **612***c* taken through the actuator **622**. Referring to FIGS. 6C-6E together, the actuator **622** includes a first end portion **623***a* spaced apart from an opposing second end portion **623***b*. In the illustrated embodiment, the actuator **622** further includes a raised portion **625** which protrudes through an opening **615** in the shaft portion **612***c*. The raised portion **625** should be at least as long as the width of the support member on the weight machine (not shown), so that the lower surface of the support member will only contact the raised portion **625** during the exercise. The load sensor **624***c* is attached to the actuator **622** opposite the raised portion **625**.

In operation, the weight pin **610***c* is inserted into a weight stack so that the raised portion **625** of the actuator **622** contacts a lower surface of a weight support member through-hole (not shown). When the user raises the weight support member during an exercise set, the support member compresses the load sensor **624***c* between the actuator **622** and the opposing inner surface of the shaft portion **612***c*. Data corresponding to the compression load detected by the load sensor **624***c* is then transmitted to the weight pin data acquisition module (not shown) via data links **628**.

FIG. 7 is an enlarged, partially exploded isometric view of the data acquisition module **230** of FIG. 2, configured in accordance with an embodiment of the invention. In the illustrated embodiment, the electronic circuitry **234** is positioned within a clamshell housing **730** having a first half **732***a* and a corresponding second half **732***b*. The housing **730** can be manufactured from injection-molded plastic or other suitable materials known in the art. The electronic circuitry **234** receives power from a power source **738** (e.g., a battery, such as one or more lithium, button-type batteries, a 9V dry cell battery, etc.) which is also positioned within the housing **730**.

The electronic circuitry **234** includes a plurality of electronic components (shown schematically in FIG. 7) carried on an electronic device substrate **733** (e.g., a printed circuit board, printed wire board, and/or other suitable substrate known in the art). In the illustrated embodiment, the electronic circuitry **234** includes a power on/off switch **752** operably connected to a microprocessor **750**. The microprocessor **750** can be configured to execute computer-readable instructions stored on associated memory **754** (e.g., non-volatile memory). The microprocessor **750** can also include its own memory with computer-readable operating instructions. The electronic circuitry **234** can also include an accelerometer **758** and a clock **756** (e.g., a quartz clock). As described in greater detail below, the accelerometer **758** can detect motion of the weight pin **110** during an exercise set and provide this information to the microprocessor **750** along with time data from the clock **756**. The microprocessor **750** can determine various performance parameters associated with a particular exercise set (e.g., selected weight, number of repetitions, etc.) based on the information received from the accelerometer **758**, the sensor assembly **220**, and the clock **756**. These parameters can be stored in the memory **754** for later download to a personal computer or other display device.

The electronic circuitry **234** can additionally include a transceiver **762** for receiving radio-frequency (RF) or other wireless signals from the machine information unit **120** shown in FIG. 1. In one embodiment, for example, the transceiver **762** can include an RF transceiver with an associated scanning antenna (not shown) that broadcasts short-range RF signals. In this embodiment, the information unit **120** on the exercise machine **101** can include a transponder tag (e.g., a RFID tag with an associated microchip or other processing device) that is activated by the signals from the scanning antenna on the transceiver **762**. In response to the signals, the transponder can transmit the machine information on its microchip (e.g., machine type, machine settings, etc.) back to the scanning antenna on the transceiver **762**. The machine information can be stored in the memory **754** and associated with the performance data (e.g., selected weight, number of repetitions, elapsed time, etc.) for the exercise set. In other embodiments, the transceiver **762** can include other types of data receivers for receiving information about exercise machines and/or other information. Such receivers can include both wired and wireless (e.g., RF, cellular, satellite, microwave, infrared, etc.) receivers. In yet other embodiments, the transceiver **762** can be omitted.

The electronic circuitry **234** can further include an indicator **760** to alert the user when the data acquisition module **230** is operational and/or performing certain functions. In the illustrated embodiment, the indicator **760** can include a visual indicating device, such as a light-emitting diode (LED), which can selectively display two or more color signals (e.g., red, flashing red, green, and flashing green) to indicate the functional status of the data acquisition module **230**. In other embodiments, other types of visual indicating devices, audible indicating devices (e.g., a beeper), and/or tactile indicating devices (e.g., a vibrator) can be used with the data acquisition module **230**.

The data acquisition module housing **730** can carry a plurality of user interface devices for operating the weight pin **110**. For example, the housing **730** can include an on/off switch or button **742** operably connected to the power switch **752** on the electronic circuitry **234**. The housing **730** can also include a first record button **744***a*, a second record button **744***b*, and a

reset button **746** which are operably connected to the microprocessor **750** and/or other associated features of the electronic circuitry **234**. As described in greater detail below, the start record button **744***a* and the stop record button **744***b* can be used to control when the data acquisition module **230** records exercise data. In one embodiment, the reset button **746** can be used to calibrate the accelerometer **758** prior to an exercise set on a particular weight machine. In addition, the reset button **746** can also be used to calibrate the load sensor **224**, reset the clock **756**, and/or reset other data acquisition features of the electronic circuitry **234**. The housing **730** can also include a lens or window **748** that provides visual access to the LED **760**.

The user interface arrangement illustrated in FIG. 7 represents one possible user interface configuration. As those of ordinary skill in the art will appreciate, a data acquisition module and/or weight pin configured in accordance with the present invention can include other types of user interface devices in other arrangements. For example, in another embodiment, the data acquisition module **230** can include a display device, such as a display screen (e.g., an LCD display screen) for displaying various types exercise-related information to the user. Furthermore, in other embodiments one or more of the user interface devices shown in FIG. 7 can be omitted. For example, in another embodiment, a data acquisition module or weight pin configured in accordance with the present invention can include a single "on/off" button. In this embodiment, switching the on/off button to "on" automatically recalibrates, resets and/or initializes any or all of the electronic devices (e.g., the accelerometer **758**, the load sensor **224**, the clock **756**, etc.) on the weight pin as needed to begin use.

In the illustrated embodiment, the data acquisition module **230** can be releasably attached to the handle portion **214** of the weight pin **110** via the electronic interface **232**. The electronic interface **232** can include various types of known connectors for interchangeably coupling the data acquisition module **230** to various types of display devices (e.g., personal computers, cell phones, PDAs, etc.). For example, in one embodiment the electronic interface **232** can include a standard USB (universal service bus) port. In this embodiment, the data acquisition module **230** can include a male type-A USB connector for interfacing to a host computer or other data processing and/or display device. In this manner, the data acquisition module **230** can be releasably attached to the weight pin **110** prior to and during a workout session, and then detached from the weight pin **110** when the user desires to download the exercise data to a personal computer or other display device for viewing, monitoring progress, etc. In other embodiments, the data acquisition module **230** can be fixedly attached to the handle portion **214** or otherwise integrated into the weight pin **110**. In these embodiments, the entire weight pin can be operably connected to a personal computer or other display device (by, e.g., a wire connection) to download the exercise data to the display device. In addition or alternatively, the exercise data can also be wirelessly transmitted from the weight pin **110** to the display device.

FIG. 8A illustrates a plot **870** of accelerometer data, and FIG. 8B illustrates a plot **880** of corresponding force data, in accordance with embodiments of the invention. This data is illustrative of the various types of exercise-related data that can be processed and/or recorded by the data acquisition module **230** when the weight pin **110** (FIG. 2) is inserted in a weight stack during an exercise set. Referring first to FIG. 8A, acceleration is measured along a vertical axis **874**, and time is measured along a horizontal axis **872**. In the illustrated embodiment, the plot **870** graphically represents the acceleration detected by the accelerometer **758** (FIG. 7) as the weight stack moves up and down during an exercise set. For example, a first graph portion **876***a* corresponds to a first repetition of the exercise, a second graph portion **876***b* corresponds to a second repetition of the exercise, and so on.

In FIG. 8B, force is measured along a vertical axis **884**, and time is measured along a horizontal axis **882**. In this embodiment, the plot **880** graphically represents the force detected by the sensor assembly **220** (FIG. 7 and others) as the weight stack moves up and down during the exercise set, with a horizontal line **885** representing the selected weight for the exercise set. For example, a first graph portion **886***a* corresponds to the first repetition of the exercise, a second graph portion **886***b* corresponds to a second repetition of the exercise, and so on.

The plots shown in FIGS. 8A and 8B are provided for purposes of illustration only, and are not meant to be definitive versions of the data collected by the data module **230** during any particular type of exercise. Accordingly, the actual force and acceleration data collected during a particular exercise will vary depending on a number of factors including, for example, the type of weight machine, the amount of weight selected, the user, etc.

FIG. 9 is a schematic diagram of the machine information unit **120** ("information unit **120**") of FIG. 1, configured in accordance with an embodiment of the invention. In the illustrated embodiment, the information unit **120** can include a passive RFID device with a transponder tag **922** (e.g., an RFID processor or chip) operably connected to an antenna **924**. Various types of machine-related information can be programmed into the transponder tag **922**. The information can include, for example, information that identifies the particular type of exercise machine (e.g., a bench press, leg press, etc.). In addition, the information can also include various machine-specific parameters such as seat height settings, seatback angle settings, bar

settings, and/or other machine-related settings. The information can also include machine-specific formulas and/or routines that, when transmitted to the data acquisition module **230**, enable the data acquisition module **230** to convert raw force sensor data from the sensor assembly **220** into actual exercise weights.

In another embodiment, machine specific parameters (e.g., seatback angle, bar placement, and/or machine-specific factors for converting force sensor data, accelerometer data, etc. into useful workout information) for one or more weight machines can be stored in the data acquisition module memory **754** (FIG. 7). In this embodiment, the data acquisition module **230** can automatically retrieve the parameters for a particular weight machine from the memory **754** once it receives machine identification information from the machine information unit **120** (or from manual user input).

Although a passive RFID tag is illustrated in FIG. 9, in other embodiments, other types of RFID devices and/or other types of short-range wireless and wired communication devices can be included with the machine information unit **120**. For example, in another embodiment, the information unit **120** can include an active RFID tag, a barcode for use with an infrared reader incorporated into the data acquisition module **230**, etc.

FIG. 10 is a schematic diagram of a machine information unit **1020** ("information unit **1020**") configured in accordance with another embodiment of the invention. The information unit **1020** can be affixed (e.g., by adhesive bonding) to an exercise machine (e.g., the exercise machine **101** of FIG. 1), or positioned at least proximate to a particular exercise machine in a gym or other workout area. The information unit **1020** can include a display screen **1022** (e.g., a digital display screen) for displaying textual information, and a user interface **1026**. The user interface **1026** can include, for example, a key pad or touch pad having a plurality of alphanumeric keys **1026***a-i*. In another embodiment, the information unit **1020** can include a card reader **1027** for reading, e.g., user information off a magnetic strip (or other data storage media) on a wallet-size card or other device.

The information unit **1020** can also include a processor **1028** that controls operation of the information unit **1020** in accordance with computer-readable instructions stored in memory **1030**. The processor **1020** can be operably connected to a power source **1024**, a wired communication link **1032**, and/or a wireless communication link **1034**. In the illustrated embodiment, the processor **1024** can use either of the communication links **1032** or **1034** to receive information from and/or provide information to the data acquisition module **230** on the weight pin **110** (FIGS. 2, **7** and others). In other embodiments, the information unit **1020** can include other media for uploading information to the data acquisition module **230**. Such media can include, for example, a magnetic stripe or barcode (not shown) that contains, e.g., exercise machine information. In these embodiments, the data acquisition module **230** can include a magnetic stripe reader and/or a barcode reader to read information off the magnetic stripe and/or barcode, respectively.

The information unit **1020** can be used in a number of ways in accordance with various embodiments of the invention. For example, in one embodiment, a user can input a password, PIN, or other form of ID via the user interface **1026** and/or the card reader **1027**. In response to receiving the information, the information unit **1020** can retrieve information related to the user and present it on the display screen **1022**. The information can include, for example, prior workout information, reminders about particular exercise routines, suggested weights and/or number of repetitions, and other useful user information. This user information can be retrieved from memory **1030**, or retrieved from a network source (e.g., a server computer) via the wired link **1032** and/or the wireless link **1034**. In one embodiment, this information can be transmitted to the data acquisition module **230** via the wired communication link **1032** or the wireless communication link **1034**. The data acquisition module **230** can store this information for later download to a user computer or other display device.

In another embodiment, the user can input various types of workout related information via the user interface **1026**. The information can include, for example, personal information (e.g., name, body weight, age, sex, etc.), and/or machine settings for a particular exercise (e.g., seat settings, weight values, etc.). The information can also include the date, time of day, etc. (alternatively, the information unit **1020** can provide this information via an associated clock). The information unit **1020** can store this information in memory **1030** for later use, display this information for viewing by the user, and/or transmit this information to the data acquisition module **230** via either the wired communication link **1032** or the wireless communication link **1034**. The data acquisition module **230** associates this information with the load and/or acceleration data collected by the weight pin **110** during use of the particular weight machine, and stores this information for later download to a user computer or other display device.

In a further embodiment, the user can upload information from the weight pin **110** to the information unit **1020** via either the wired communication link **1032** or the wireless communication link **1034**. The information can include, for example, personal information (e.g., name, body weight, age, sex, etc.), prior workout history, new workout parameters, etc. The information can also include the date, time of day, etc. The information unit **1020** can store this information in memory **1030** for later use,

and/or display all or a portion of this information for viewing by the user. The information unit **1020** can also use this information to generate other useful information that can be transmitted back to the data acquisition module **230** via either the wired communication link **1032** or the wireless communication link **1034**. The data acquisition module **230** can store this information for later download to a user computer or other display device.

FIG. 11 is a flow diagram of a routine **1100** for using an instrumented weight pin (e.g., the instrumented weight pin **110**, **510**, or **610** described above) in accordance with an embodiment of the invention. In this embodiment, at least a portion of the routine **1100** can be performed by a user (e.g., the user **106** of FIG. 1) to record information relating to his or her exercise program as he or she moves around a gym using one or more different weight machines. For ease of reference, one or more steps of the routine **1100** are described below with reference to the instrumented weight pin **110** of FIG. 2 and/or the data acquisition module **230** of FIG. 7.

In block **1102**, the user turns the weight pin power "on." In the embodiment of FIG. 7, the user can perform this operation by depressing the on/off switch **742** on the data acquisition module **230**. In one embodiment, the indicator **760** can indicate the power is "on" by showing a flashing red light that is visible to the user through the window **748** on data acquisition module cover **732***a*. In block **1104**, the user scans the weight machine information unit (e.g., the weight machine information unit **120** of FIGS. 1 and 9; or the weight machine information unit **1020** of FIG. 10) with the data acquisition module **230** to download information about the weight machine. As described above, in one embodiment, the user can do this by waving the weight pin **110** in close proximity to the weight machine information unit so that the wireless transceiver **762** (FIG. 7) on the data acquisition module **230** can read the information from the machine information unit. In other embodiments, the user can download information from the weight machine to the data acquisition module **230** using other communication facilities or by direct user input. For example, the information could be input by scanning a barcode, by manual input via a key pad or other user interface on the data acquisition module **230**, etc. As described in detail above with reference to, e.g., FIG. 10, in still further embodiments, the user can upload information (e.g., user information, weight machine information, etc.) at this time from the data acquisition module **230** to the machine information unit via the transceiver **762**. In those embodiments in which the weight machine does not include a machine information unit, or the user does not need or want to record information about the weight machine, this step of block **1104** can be omitted.

In block **1106**, the user resets the weight pin **110**. In one embodiment, this step can be accomplished by depressing the reset button **746** on the data acquisition module **230** shown in FIG. 7. When this button is depressed, the accelerometer **758** (and/or the load sensor **224**) is "reset" or initialized to a baseline (e.g., a "zero" acceleration) setting. Once the accelerometer **758** has been reset, the indicator **760** can show, e.g., a "solid" (i.e., non-flashing) red light through the window **748** to indicate to the user that the weight pin **110** is ready for use. In other embodiments, the accelerometer **758**, the load sensor **224**, and/or the other electronics on the weight pin **110** will not need to be reset or recalibrated, and this step can be optional or omitted.

In block **1108**, the user inserts the weight pin **110** into the weight stack to select a desired exercise weight. In block **1110**, the user depresses the start record button **744***a* to begin recording data associated with the exercise set. In one embodiment, the indicator **760** can show a solid green light to indicate to the user that the data acquisition module **230** is now ready to receive data. In other embodiments, the step of depressing the start record button **744***a* can be omitted, and the data acquisition module **230** can be configured to begin receiving exercise data as soon as the device is turned on or otherwise powered-up.

In block **1112**, the user performs an exercise set. For ease of reference, the words "exercise set" as used herein can refer to the one or more consecutive repetitions of an exercise performed on particular weight machine at a particular weight setting. By way of example, 10 consecutive repetitions of a lifting exercise on a particular weight machine (e.g., a shoulder press) at a 50 lb setting would be a first exercise set, while 5 consecutive repetitions at a different setting, e.g., 70 lbs, would be a second exercise set.

At one or times during or after the exercise set, the indicator **760** can switch from a solid green light to, e.g., a flashing green light to indicate to the user that the device is actively storing exercise data in memory. In block **1114**, once the user has completed the exercise set, the user depresses the stop record button **744***b*. At this time, the indicator **760** can return to a solid red light to indicate to the user that the power is on but the device is not in the "record" mode. In other embodiments, the step of depressing the stop record button **744***b* can be omitted, and the data acquisition module **230** can be configured to automatically go to a "standby" mode when it detects a lack of movement and/or load for a predetermined period of time. In block **1116**, the user extracts the weight pin **110** from the weight stack.

In decision block **1118**, the user decides if he or she wishes to continue working out. If so, the user proceeds to the next weight machine as indicated by block **1120**, and repeats the routine **1100** starting at block **1104**. If the user is done with his or

her workout, the user can turn the device power off, as shown in block **1122**. In other embodiments, the step of turning the power off can be omitted, and the data acquisition module **230** can be configured to automatically shut down or power off when it detects a lack of use for a predetermined period of time.

In decision block **1124**, the user determines if he or she wishes to download the exercise data stored in the data acquisition module **230**. If the user does not wish to download the exercise data at this time, the routine ends. If the user does wish to download the exercise data to assess his or her progress, view information relating to the exercise session and/or prior sessions, etc., the user can disconnect the data acquisition module **230** from the weight pin **110**, as shown in block **1126**. As shown in block **1128**, the user then connects the data acquisition module **230** to a suitable display device (e.g., a user computer, PDA, cell phone, specialized computer kiosk, etc.) via the electronic interface **232**. Alternatively, in those embodiments in which the data acquisition module **230** is not removable from the weight pin **110** (or optionally removable from the weight pin **110**), the step of block **1126** can be omitted and the data acquisition module **230** can be operably connected to a user computer or other display device using other wired and wireless means.

In block **1130**, the user operates the display device to display all or a portion of the downloaded workout information for viewing. As described in greater detail below, various embodiments of the present invention are directed to software routines for presenting the workout information in various forms, including graphs, spreadsheets, bar charts, and other user-friendly formats. In addition, other embodiments of the invention are directed to software routines for compiling the workout information or otherwise processing it so that users can monitor their progress and track other parameters relating to their exercise programs.

In block **1132**, the user can enter information into the display device for storage in associated memory or transfer to the data acquisition module **230**. The information can include, for example, information for future workouts (e.g., desired machines, desired weight settings and/or number of repetitions, etc.) and/or personal information (e.g., name, weight, age, etc.). In one embodiment, this information can be uploaded onto the data acquisition module **230**, and then transmitted to a machine information unit (e.g., the machine information unit **1020** of FIG. 10) at a later time for data processing and/or display. In addition or alternatively, this information can also be stored in the data acquisition module **230** and used by the device to process exercise-related data received via the instrumentation (e.g., the load sensor, accelerometer, etc.) carried by the device.

FIG. 12 is a flow diagram of a routine **1200** for processing information received by an instrumented weight pin or other exercise data acquisition device in accordance with an embodiment of the invention. In one embodiment, all or part of the routine **1200** can be performed by the data acquisition module processor **750** of FIG. 7, in accordance with computer-readable instructions stored on associated memory (e.g., the memory **754**). In block **1202**, the routine receives exercise machine information. The exercise machine information can include, for example, information identifying the type, location, etc. of a particular exercise machine, as well as other information relating to the configuration of the machine (e.g., seat position, seat angle, etc.). In block **1204**, the routine receives force sensor data. In one embodiment, for example, the routine receives the force sensor data from the sensor assembly **220** (FIGS. 2-5C) during an exercise set. In block **1206**, the routine receives accelerometer data. In one embodiment, for example, the routine receives the accelerometer data from the accelerometer **758** (FIG. 7) during the exercise set.

In decision block **1208**, the routine determines if the exercise set is complete. In one embodiment, the routine can make this determination based on manual input from the user (e.g., the user depresses a stop record button on the data acquisition module **230**) indicating that he or she is done with the exercise set. In another embodiment, the routine can make this determination automatically based on a predetermined period of inactivity (e.g., 1 minute) as indicated by, e.g., a lack of accelerometer data. If the exercise set is not complete, the routine returns to block **1204** and repeats.

Conversely, if the exercise set is complete, the routine proceeds to block **1210** and determines exercise weight information based at least in part on the force sensor data. For example, the routine can determine the selected exercise weight with "raw" force sensor data by using conversion formulas associated with the particular exercise machine. In block **1212**, the routine determines exercise repetition information based on the accelerometer data. For example, the routine can utilize the accelerometer data to determine the number of times the weight stack went up and down during the exercise set. In block **1214**, the routine can record the weight information, the repetition information, the exercise machine information, and/or other information associated with the exercise set such as the date, time, etc.

In decision block **1218**, the routine checks for power. If the device power is "off," the routine ends. If the device power is "on," the routine proceeds to decision block **1220** and checks for information from a new exercise machine. Here, the information can include machine identification information associated with a second weight machine the user wishes to use. If the routine

receives information from a new weight machine, the routine returns to block **1204** and repeats for the new exercise machine. If not, the routine proceeds to decision block **1222** and determines if the user has started a new exercise set on the current weight machine. In one embodiment, the routine can make this determination based on one or more signals received from the sensor assembly **220** and/or the accelerometer **758** of FIG. 7 indicating a new exercise set has begun. If a new exercise set has begun, the routine returns to block **1204** and repeats. If not, the routine returns to decision block **1218** and repeats.

In the embodiment of FIG. 12, the data acquisition module on the weight pin processes the "raw" sensor and/or accelerometer data to determine, e.g., exercise weight information and/or exercise repetition information. This information can then be downloaded to a user computer or other suitable display device for viewing and/or further processing. As those of ordinary skill in the art will appreciate, however, in other embodiments, the data acquisition module can simply record the raw sensor and/or accelerometer data. When this data is later downloaded to the user computer or other display device, the display device can process the data to determine the exercise weight and/or repetition information. Thus, the various processing steps can be allocated between the data acquisition module and the display device as desired depending on the particular situation.

FIG. 13 is an isometric view showing the data acquisition module **230** (FIG. 7) operably coupled to a display device or user computer **1390** in accordance with an embodiment of the invention. The user computer **1390** can be a personal computer or workstation (e.g., a laptop computer, a desktop computer, etc.), a specialized computer, or other suitable display device (e.g., PDA, cell phone, etc.) having one or more processors (not shown) that execute computer-readable instructions to display and/or process information received from the data acquisition module **230** and/or the user **106**. Thus, although the user computer **1390** is shown in FIG. 13 for purposes of illustration, virtually any type of processing device having suitable display capabilities can be used in accordance with the present invention.

The user computer **1390** can include one or more user input devices **1392**, and one or more data storage devices (not shown). The user input devices can include a keyboard and/or a mouse or other pointing device. Other input devices are possible such as a microphone, joystick, pen, game pad, scanner, digital camera, video camera, and the like. The data storage devices can include any type of computer-readable media that can store data accessible by the user computer **1390**, such as magnetic hard and floppy disk drives, optical disk drives, magnetic cassettes, tape drives, flash memory cards, digital video disks (DVDs), Bernoulli cartridges, RAMs, ROMs, smart cards, etc. Indeed, any medium for storing or transmitting computer-readable instructions and data may be employed, including a connection port to a network such as a local area network (LAN), wide area network (WAN) or the Internet (not shown in FIG. 13). The user computer **1390** can also include at least one output device such as a display screen **1394**, and/or one or more optional output devices not shown (e.g., printer, plotter, speakers, tactile or olfactory output devices, etc.). In addition, the user computer **1390** may be operably coupled to one or more remote or external computers, such as via an optional network connection, a wireless transceiver, etc.

In the illustrated embodiment, the user **106** inserts the data acquisition module **230** into an electronic interface **1391** (e.g., a USB port) on the user computer **1390** to download and display exercise data on the display screen **1394**. As described in greater detail below, various embodiments of the invention include computer software and other computer-readable instructions configured to cause the user computer **1390** to display the exercise data in various forms that enable a user to monitor training progress and/or perform other useful functions with the exercise data. For example, the exercise data can be stored on the user computer **1390** and compiled so that the user can track his or her weight training performance over time and analyze their workout regimen for possible changes.

FIGS. 14A-14D illustrate a series of display pages **1400** (identified individually as display pages **1400***a-d*, respectively) configured in accordance with embodiments of the invention. The display pages **1400** illustrate some of the ways in which the exercise data collected by the instrumented weight pin **110** described in detail above can be displayed on the user computer **1390** of FIG. 13. For example, in FIG. 14A, exercise repetitions are measured on a vertical axis **1402***a*, and the date of the exercise session is indicated along a horizontal axis **1404***a*. Accordingly, a data plot **1406***a* provides a graphical illustration of the number of repetitions the user performed on a particular weight machine (e.g., a vertical press) on a particular day.

Referring next to FIG. 14B, total weight of an exercise set (i.e., repetitions×selected weight) is measured along a vertical axis **1402***b*, and the date is indicated along a horizontal axis **1404***b*. Accordingly, a bar graph **1406***b* indicates the total weight the user lifts on a particular day.

Turning next to FIG. 14C, calories are measured along a vertical axis **1402***c*, and the date is indicated along a horizontal axis **1404***c*. Here, a plot **1406***c* illustrates the amount of calories burned up by the user on a given date on one or more particular exercise machines.

Referring next to FIG. 14D, the time-per-repetition for a particular exercise is indicated along a vertical axis **1402***d*, and the date is indicated along a horizontal axis **1404***d*. For example, if the user did six repetitions of a particular exercise in one minute on a given day, this would equate to ten seconds per repetition. Accordingly, a plot **1406***d* indicates the average time-per-repetition on the listed dates.

FIGS. 15A and 15B illustrate two possible spreadsheet displays **1500***a* and **1500***b*, respectively, for presenting exercise data in accordance with embodiments of the invention. In FIG. 15A, the date of the exercise session is shown in column **1510***a*, the exercise machines used on that date are shown in column **1512***a*, and the various machine settings (e.g., seat settings), if applicable, are shown in column **1514***a*. The display page **1500***a* can also include the exercise weight in column **1516***a*, the number of repetitions in column **1518***a*, the elapsed time of the exercise set in column **1520***a*, and the calories burned in column **1522***a*. On October 21, for example, the display page **1500***a* illustrates that the user did three different exercise sets on two different machines (i.e., the #2 press machine and the #1 leg machine).

The spreadsheet display **1500***b* shown in FIG. 15B can include information that is similar to that shown in FIG. 15A, but instead of presenting data for each individual exercise set, the data can be provided in totals. For example, each of the machines used on, e.g., October 21 can be shown in column **1512***b*, the total calories burned on that date can be shown in column **1514***b*, and the total time of the exercise session can be shown in column **1516***b*.

The display pages shown in FIGS. 14A-15B illustrate but a few of the possible display pages that can be created using the exercise data downloaded from the data acquisition module **230**. Accordingly, those of ordinary skill in the art will appreciate that there are virtually limitless ways to present this data in a usable fashion. Therefore, those of ordinary skill in the art will also appreciate that the present invention is not limited to the particular display pages described herein, but can extend to myriad other display pages configured in accordance with the present disclosure.

FIG. 16A is a top view of an instrumented weight pin **1610** configured in accordance with another embodiment of the invention, and FIG. 16B is a corresponding end view of the weight pin **1610**. Referring first to FIG. 16A, the weight pin **1610** of the illustrated embodiment includes many features that are at least generally similar in structure and function to the weight pin **110** described above with reference to FIGS. 1-5C, **7**, etc. For example, the weight pin **1610** includes a shaft portion **1612** that extends outwardly from a handle portion **1614**. The shaft portion **1612** carries a sensor assembly **1620** (that includes, e.g., a Flexiforce compression sensor from Tekscan, No. A-201-100) that is operably connected to a data acquisition module **1630** by data links **1628** (identified individually as a first link **1628***a* and a second link **1628***b*). The data acquisition module **1630** can include electronic circuitry **1634** as described in detail below with reference to FIG. 16B.

As shown in FIG. 16B, the electronic circuitry **1634** is mounted to a printed circuit board **1633**. A power source **1638** (e.g., a 9-volt battery, a lithium button-cell battery, etc.) provides power to the electronic components on the printed circuit board **1633**. As with the data acquisition module **230** described above with reference to, e.g., FIG. 7, the data acquisition module **1630** can also record data associated with an exercise set when the shaft portion **1612** of the weight pin **1610** is inserted into a weight stack. To perform these functions, the data acquisition module **1630** can include a microprocessor **1650** (e.g., a Paralax BS2 Rev G microprocessor) operably coupled to memory **1654** (e.g., 2K EEPROM nonvolatile memory).

The data acquisition module **1630** can further include a real-time clock **1656** (e.g., a Dallas semiconductor DS **1302** clock) and an accelerometer **1658** (e.g., a Memsic **2125** accelerometer) mounted to a breadboard **1640**. A series of microcontroller pins **1642** operably connect the devices mounted on the breadboard **1640** to the microprocessor **1650**. The microprocessor **1650** can execute computer-readable software instructions stored on microcontroller memory to process real-time data received from the sensor assembly **1620**, the clock **1656**, and the accelerometer **1658** to determine various parameters associated with an exercise set when the shaft portion **1612** of the weight pin **1610** is operably inserted into a corresponding weight stack. The data acquisition module **1630** can also include a reset button **1646** and an indicator **1660** (e.g., an LED) for resetting the data acquisition module **1630** and indicating various functional modes, respectively. To download data from the data acquisition module **1630**, the data acquisition module **1630** can be operably coupled to a user computer or other suitable display device via a suitable electronic interface **1632** (e.g., a USB port). There are numerous ways to package the data acquisition module components shown in FIGS. 16A and 16B, and the illustrated embodiment represents but one example. In another embodiment, the printed circuit board **1633** can be separated along a phantom line **1635** into a first portion **1637***a* and a second portion **1637***b*. In this embodiment, the breadboard **1640** (and the components mounted to it) and one or more of the other components mounted on the second portion **1637***b* of the printed circuit board **1633** (e.g., the power source **1638**) can be positioned beneath the first portion **1637***a*. "Stacking" the components in this manner may provide a more efficient data acquisition module package that is smaller than the configuration illustrated in FIGS. 16A and 16B.

FIG. 17 is a schematic diagram of the breadboard **1640** of FIG. 16B, configured in accordance with an embodiment of the

invention. In FIG. 17, the connections V_{DD} indicate high voltage connections to the power source **1638** (FIG. 16B), and the connections V_{SS} indicate ground connections. Furthermore, the connections P**0**-P**15** represent the microcontroller pins **1642** which communicate information from the electronic devices mounted on the breadboard **1640** to the microprocessor **1650** (FIG. 16B).

A number of electronic components can be mounted to the breadboard **1640**. These components include, for example, the accelerometer **1658**, the clock **1656**, the on-off switch **1652**, and the indicator **1660**. In addition, a transceiver **1762** (e.g., a JagSense, micro **1356** miniature RF reader) can also be mounted to the breadboard **1640**. As those of ordinary skill in the art will appreciate, the schematic diagram of FIG. 17 illustrates one possible configuration of the breadboard **1640**. Accordingly, a number of other arrangements of electronic components can be used to provide a data acquisition module in accordance with the present invention.

Although the foregoing discussion describes instrumented weight pins and associated circuitry for use with stacked weight exercise machines, in other embodiments of the present invention, the various data acquisition devices described herein can be used to receive and record information relating to other types of physical exercise. For example, in other embodiments, a user doing chin-ups or similar exercises that include repetitive motions, can carry an instrumented weight pin as described herein (or, just a data acquisition module as described herein) on his or her person. As the user performs the chin-ups, the data acquisition module can record the number of times the person goes up and down. This information can later be downloaded to a personal computer or other display device so that the user can view the information. Similarly, a user doing sit-ups can hold the data acquisition module in his or her hands as he or she is doing the exercise, and thereby record the number of sit-ups performed. The data acquisition module (either coupled or uncoupled to the weight pin) can be used in a similar manner to record, e.g., push-ups, jumping jacks, etc.

Accordingly, the instrumented weight pins and/or the data acquisition modules described herein can be used in a number of different ways to receive, record, and/or display information relating to physical exercises. Furthermore, the various devices described herein have a wide range of uses that include exercise applications outside of the conventional stacked weight exercise machine context. In these other embodiments, the load sensors discussed above may not be necessary, as the accelerometer alone may be sufficient to detect the necessary user motions. For example, in one embodiment, a data acquisition module as described above that is not connected to a load sensor can be carried in the user's pocket or clipped to a user's workout belt during an exercise session to record the number of repetitive movements the user performs during an exercise (e.g., during a set of chin-ups, sit-ups, jumping jacks, and/or other calisthenics, etc.). In addition or alternatively, the data acquisition module can be carried on a wrist band to record the number of free weight movements (e.g., bench press, curls, etc.) the user performs.

FIGS. 18A and 18B show a user **1806** doing sit-ups and chin-ups, respectively, with a data acquisition module **1830** configured in accordance with another embodiment of the invention. In FIG. 18A, the user **1806** wears the data acquisition module **1830** on a wristband **1808**. In FIG. 18B, the user **1806** carries the data acquisition module **1830** in or on a pocket of his shirt. In other embodiments, the user **1806** can carry the data acquisition module **1830** in other ways to record repetitive movements during exercise.

In the illustrated embodiment, the data acquisition module **1830** can be at least generally similar in structure and function to the data acquisition module **230** described in detail above with reference FIGS. 2 and 7. In this regard, the data acquisition module **1830** can include an accelerometer, a processor, memory, a power source, etc. to detect and record the repetitive motions of the user **1806** during various forms of exercise.

FIG. 18C is an enlarged, partially hidden isometric view of the data acquisition module **1830** shown in FIGS. 18A and 18B. As mentioned above, many features of the data acquisition module **1830** can be at least generally similar in structure and function to corresponding features of the data acquisition module **230** described above with reference to FIGS. 2 and 7. For example, the data acquisition module can include electronic circuitry **1834** contained within a pocket-sized housing **1833**. The electronic circuitry **1834** can include an accelerometer **1858** and a processor **1850** operably connected to a power source **1838**. The accelerometer **1858** can detect motion of the user during an exercise set, and provide this information to the processor **1850**. The processor **1850** can be configured to determine the number of repetitions of the exercise based on the information from the accelerometer **1858**, as explained above with reference to, e.g., FIG. 8A. The processor **1850** can store this information in memory **1854** for later download to a user computer or other suitable display device for viewing by the user.

In another aspect of this embodiment, the data acquisition module **1830** can include an electronic interface **1832** for

downloading information from the memory **1854** to a user computer or other suitable display device. In one embodiment, the electronic interface **1832** can include a USB port or other suitable electronic interface known in the art. In other embodiments, the data acquisition module **1830** can include a transceiver **1862** for wirelessly communicating information to, or receiving information from, a user computer or other suitable display device, and/or another type of remote processing device (e.g. a machine information unit, such as the machine information unit **1020** of FIG. 10). In addition to the foregoing features, the data acquisition module **1830** can also include a clip **1890** or other attachment feature (e.g., Velcro, a flexible band or strap, etc.) for releasably securing the data acquisition module **1830** to a pocket, belt, or other article of clothing (e.g., a wristband) worn by the user.

The data acquisition module **1830** can be used in at least two different modes in accordance with the present invention. In the first mode, the data acquisition module **1830** can be attached to (or carried by) the user **1806**, and used as shown in FIGS. 18A and 18B to record the number of repetitions of callisthenic-type exercises (e.g., chin-ups, sit-ups, leg lifts, etc.) or free-weight exercises (e.g., curling, bench-press, flys, and other barbell exercises). In the second mode, the data acquisition module **1830** can be used in the manner described above for the data acquisition module **230**. That is, the data acquisition module **1830** can be releasably coupled to an instrumented weight pin for use in the manner described above for the instrumented weight pin **110**.

From the foregoing, it will be appreciated that specific embodiments of the invention have been described herein for purposes of illustration, but that various modifications may be made without deviating from the spirit and scope of the various embodiments of the invention. Further, while various advantages associated with certain embodiments of the invention have been described above in the context of those embodiments, other embodiments may also exhibit such advantages, and not all embodiments need necessarily exhibit such advantages to fall within the scope of the invention. Accordingly, the invention is not limited, except as by the appended claims