

Technical Report

DRAFT

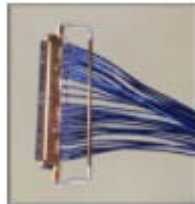
CHANGE OF LCD HARNESS/LVDS PWB FOR PRODUCTIVITY IMPROVEMENT

1. Model Name: MX-5050N/6050N, MX-5070N/6070N

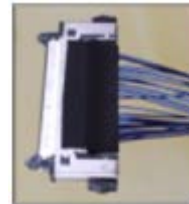
2. Description: LCD harness and LVDS PWB used on the models above have been changed to the same ones used for MX-3050N / MX-3070N series for productivity improvement.
*When replacing those parts in the field, please check the compatibility list on the next page.

LCD harness

Before change



After change



LVDS PWB

Before change



After change
(For mass production only)



After change
(For service parts only)



Combination list

1 For Americas			
		Up to January 2017	From February 2017
Model name	Parts name	Combination	
		Before change	After change
MX-5050N MX-6050N	Operation panel unit	CCAB-1637DS55	CCAB-1637DS54
	LCD harness	DHAI-5686FCPZ	DHAI-5587FCP3 *DHAI-5587FCP1/P2 is usable.
	LVDS PWB	CPWBX2211FCE2 *CPWBX2211FCE1 is usable.	CPWBX2187FCE1
MX-5070N MX-6070N	Operation panel unit	CCAB-1637DS56	CCAB-1637DS52
	LCD harness	DHAI-5686FCPZ	DHAI-5587FCP3 *DHAI-5587FCP1/P2 is usable.
	LVDS PWB	CPWBX2211FCE2 ※CPWBX2211FCE1 is usable.	CPWBX2187FCE1

2 Except Americas Class B			
		Up to June 2017	From July 2017
Model name	Parts name	Combination	
		Before change	After change
MX-5050N MX-6050N	Operation panel unit	CCAB-1637DS55	CCAB-1637DS54
	LCD harness	DHAI-5686FCPZ	DHAI-5587FCP3 *DHAI-5587FCP1/P2 is usable.
	LVDS PWB	CPWBX2211FCE2 *CPWBX2211FCE1 is usable.	CPWBX2187FCE1
MX-5070N MX-6070N	Operation panel unit	CCAB-1637DS60	CCAB-1637DS53
	LCD harness	DHAI-5686FCPZ	DHAI-5587FCP3 *DHAI-5587FCP1/P2 is usable.
	LVDS PWB	CPWBX2211FCE2 *CPWBX2211FCE1 is usable.	CPWBX2187FCE1

3. Action:

- 1 From February 2017 production
2 From July 2017 production

4. Parts Action:

[illegible]