CTL.SC1x -Supply Chain & Logistics Fundamentals

Causal Forecasting Models



Causal Models

 Used when demand is correlated with some known and measurable environmental factor.

Demand (y) is a function of some variables (x₁, x₂, . . . x_k)

Dependent Variable

Independent Variables



Disposable Diapers ~ f(births, household income)



Car Repair Parts ~ f(weather/snow)



Promoted Item ~f(discount, placement, advertisements)

Agenda

- Simple Linear Regression
- Regression in Spreadsheets

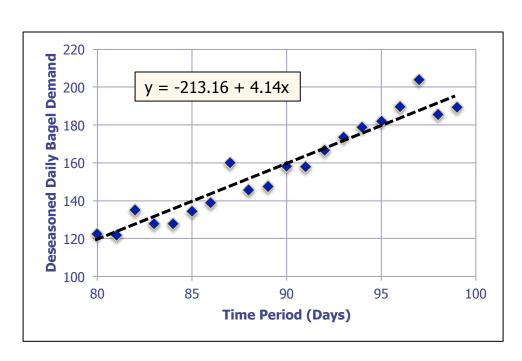
- Multiple Linear Regression
- Model Transformations
- Model Fit and Validity

Example: Simple Linear Regression

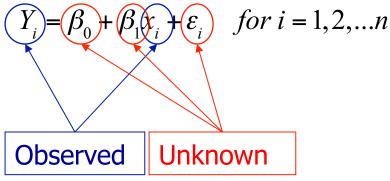
- Recall from earlier lecture on exponential smoothing
- Estimating initial parameters for Holt-Winter (level, trend, seasonality)

Lesson: Causal Forecasting Models

Removed seasonality in order to estimate initial level and trend

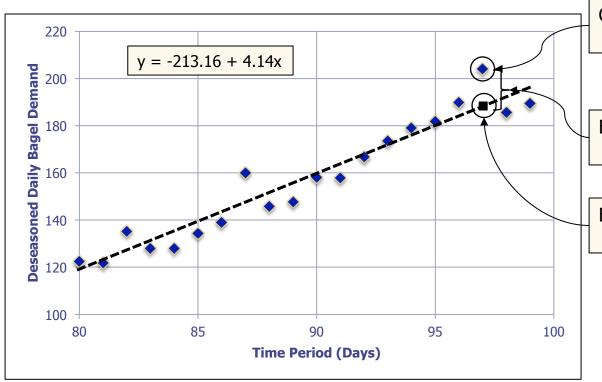


$$y_i = \beta_0 + \beta_1 x_i$$



$$E(Y \mid x) = \beta_0 + \beta_1 x$$
$$StdDev(Y \mid x) = \sigma$$

- The relationship is described in terms of a linear model
- The data (x_i, y_i) are the observed pairs from which we try to estimate the Beta coefficients to find the 'best fit'
- The error term, ε, is the 'unaccounted' or 'unexplained' portion
- The error terms are assumed to be iid $\sim N(0,\sigma)$



Observed demand for period 97 $= y_{97} = 204$

Error (residual) for period $97 = \varepsilon_{97}$ = $y_{97} - \hat{y}_{97} = 204 - 188.4 = 15.6$

Estimated demand for period 97 = \hat{y}_{97} = -213.16 + 4.14(97) \approx 188.4

- Residuals or Error Terms
 - Residuals, e_i, are the difference of actual minus predicted values
 - Find the b's that "minimize the residuals"

$$\hat{y}_i = b_0 + b_1 x_i$$
 for $i = 1, 2, ...n$
 $e_i = y_i - \hat{y}_i = y_i - b_0 - b_1 x_i$ for $i = 1, 2, ...n$

- How should we "minimize" the residuals?
 - Min sum of errors shows bias, but not accurate
 - Min sum of absolute error accurate & shows bias, but intractable
 - Min sum of squares of error shows bias & is accurate

$$\sum_{i=1}^{n} (e_i^2) = \sum_{i=1}^{n} (y_i - \hat{y}_i)^2 = \sum_{i=1}^{n} (y_i - b_0 - b_1 x_i)^2$$

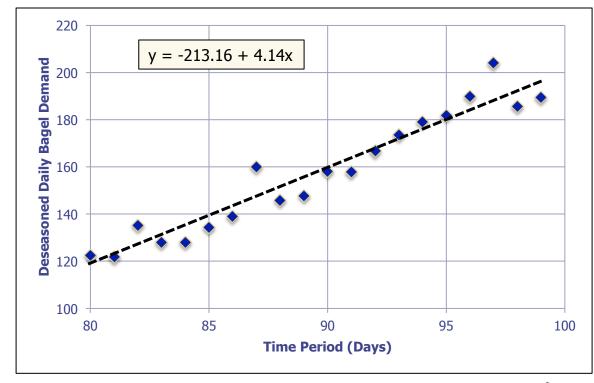
- Ordinary Least Squares (OLS) Regression
 - Finds the coefficients (b_0 and b_1) that minimize the sum of the squared error terms.
 - We can use partial derivatives to find the first order optimality condition with respect to each variable.

$$\sum_{i=1}^{n} (e_i^2) = \sum_{i=1}^{n} (y_i - \hat{y}_i)^2 = \sum_{i=1}^{n} (y_i - b_0 - b_1 x_i)^2$$

$$b_{1} = \frac{\sum_{i=1}^{n} (x_{i} - \overline{x})(y_{i} - \overline{y})}{\sum_{i=1}^{n} (x_{i} - \overline{x})^{2}}$$

$$b_0 = \overline{y} - b_1 \overline{x}$$

We know from the data: $\bar{x} = 89.5$ $\bar{y} = 157.4$



OLS Regression in Spreadsheet

Regression – By Hand

$$b_{1} = \frac{\sum_{i=1}^{n} (x_{i} - \overline{x})(y_{i} - \overline{y})}{\sum_{i=1}^{n} (x_{i} - \overline{x})^{2}}$$

| Original | data | (y in | col | umn / | A, x | in | col | umn | B) |
|----------|------|-------|-----|-------|------|----|-----|-----|----|
|----------|------|-------|-----|-------|------|----|-----|-----|----|

| /l | | original data (y in column 7, x in column b) | | | J | | | | |
|----|-----------------------------------|--|---------------|--------------|----------|------------|-----------|-----|---|
| / | | Α | В | С | D | E | F | | $b_0 = \overline{y} - b_1 \overline{x}$ |
| | 1 | Deseasoned | Time Period | | | | (x-avgx)* | | \mathcal{S}_0 \mathcal{S}_1 |
| | 1 | Demand (v) | (x) | (x-avgx) | (y-avgy) | (x-avgx)^2 | (y-avgy) | L, | |
| | 2 | 122.5 | 1 | -9.50 | -34.90 | 90.25 | 331.50 | | =B7-\$B\$22 |
| | 3 | 121.7 | 2 | -8.50 | -35.70 | 72.25 | 303.41 | | -b7 \$b\$22 |
| | 4 | 135.2 | 3 | -7.50 | 22.20 | 56.25 | 166.46 | Lι | |
| | 5 | 128.0 | 4 | -6.50 | -29.40 | 42.25 | 191.07 | | =A7-\$A\$22 |
| | 6 | 128.0 | 5 | -5\0 | -29 40 | 30.25 | 161.67 | | |
| | 7 | 134.4 | 6 | -4.50 | -23.00 | 20.25 | 103.48 | | |
| \ | 8 | 139.0 | 7 | -3.50 | -18.40 | 12.25 | 64.38 | Γ. | |
| N | 9 | 160.0 | 8 | -2.50 | 2.60 | 6.25 | -6.51 | | =C7*D7 |
| | 10 | 145.8 | 9 | -1.50 | -11.60 | 2.25 | 17.39 | | -C7 D7 |
| | N | 147.6 | 10 | -0.50 | -9.80 | 0.25 | 4.90 | | C7A2 |
| | 12 | 158.1 | 11 | 0.50 | 0.70 | 0.25 | 0.35 | | =C7^2 |
| | 13 | 157.8 | 12 | 1.50 | 0.41 | 2.25 | 0.61 | | |
| | 14 | 166.7 | 13 | 2.50 | 9.30 | 6.25 | 23.26 | | |
| | 15 | 173.6 | 14 | 3.50 | 16.21 | 12.25 | 56.72 | Γ | |
| | 16 | 179.0 | 15 | 4.50 | 21.61 | 20.25 | 97.22 | | |
| | 17 | 181.8 | 16 | 5.50 | 24.41 | 30.25 | 134.23 | | CUN4/CO CO4) |
| | 18 | 189.8 | 17 | 6.50 | 32.41 | 42.25 | 210.63 | | =SUM(C2:C21) $=$ SUM(D2:D21) |
| | 19 | 204.0 | 18 | 7.50 | 46.61 | 56.25 | 349.54 | | =SUM(E2:E21) $=$ SUM(F2:F21) |
| | 20 | 185.5 | 19 | 8.50 | 28.11 | 72.25 | 238.89 | | 3011(121121) |
| | 21 | 189.4 | 20 | 9.50 | 32.01 | 90.25 | 304.05 | 1 | |
| | 22> | 157.4 | 10.5 | 0.0 | 0.0 | 665.0 | 2753.25 | K | |
| | 23 | Avera | ge | | S | um | | | |
| / | 24 | b1 (trend) = | 4.14 | - | | | - | =F2 | Regression Equation |
| | | b0 (intercept) = | 113.92 | | | | | | |
| \ | 20 | | | | | | =A | 122 | $y = b_0 + b_1 x$ |
| | | 1 \ | Λ 2 · Λ 2 1 \ | _ ∧\ /⊏ | DACE(P2 | P21) | | | y = 113.92 + 4.14x |
| | =AVERAGE(A2:A21) =AVERAGE(B2:B21) | | | | | | | | |

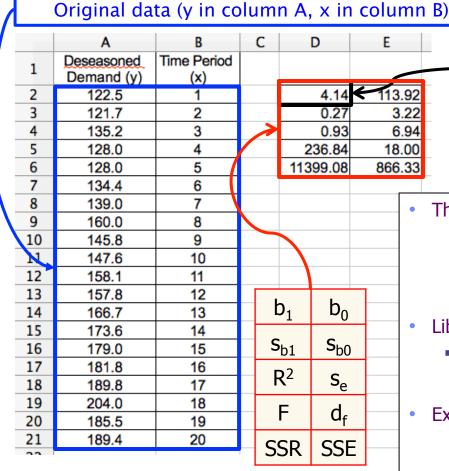
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Lesson: Causal Forecasting Models

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Regression – Using LINEST function





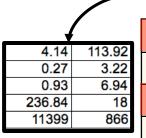
=LINEST(A2:A21,B2:B21,1,1)

LINEST(known y's, known x's, constant, statistics)

- The LINEST is an array function
 - Receives and returns data to multiple cells
 - The equation will be bookended by {} brackets when active
 - While the function is the same in both LibreOffice and Excel, activating it differs slightly.
- LibreOffice
 - Type the formula into cell D2 and press the keyboard combination Ctrl+Shift+Enter (for Windows & Linux) or command+shift+return (for Mac OS X).
- Excel

- Select a range of 2 columns by 5 rows, in this case (D2:E6).
- Then, in the 'Insert Function' area, type the formula and press the keyboard combination **Ctrl+Shift+Enter** (for Windows & Linux) or **command+shift+return** (for Mac OS X).

Regression – Using LINEST



 b_0 S_{b1} S_{b0} Se

SSE

SSR

n = number of observations

k = number of explanatory variables (NOT intercept)

 d_f = degrees of freedom (n-k-1)

 $b_0 = \text{estimate of the intercept}$ $b_0 = \overline{y} - b_1 \overline{x}$

$$b_0 = \overline{y} - b_1 \overline{x}$$

 b_1 = estimate of the slope (explanatory variable 1)

$$b_{1} = \frac{\sum_{i=1}^{n} (x_{i} - \overline{x})(y_{i} - \overline{y})}{\sum_{i=1}^{n} (x_{i} - \overline{x})^{2}}$$

Goodness of fit of the model – proportion of the variation in Y which is explained by X

Total Sum of Squares (SST)

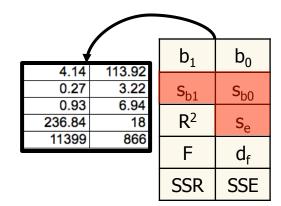
$$\sum_{i=1}^{n} (y_i - \overline{y})^2 = \sum_{i=1}^{n} (\hat{y}_i - \overline{y})^2 + \sum_{i=1}^{n} (y_i - \hat{y})^2$$

"Explained" Portion Sum of Squares of Regression (SSR) "Unexplained" Portion Sum of Squares of the Error (SSE)

 R^2 = Coefficient of Determination: the ratio of "explained" to total sum of squares where $0 \le R^2 \le 1$

$$R^2 = \frac{SSR}{SST} = \frac{SSR}{SSR + SSE}$$

Regression – Using LINEST



s_e = standard error of estimate: an estimate of variance of the error term around the regression line.

$$S_e = \sqrt{\frac{\sum_{i=1}^{n} e_i^2}{n - k - 1}} = \sqrt{\frac{\sum_{i=1}^{n} (y_i - \hat{y}_i)^2}{n - k - 1}}$$

 s_{b0} = standard error of intercept

 s_{b1} = standard error of slope

$$S_{b0} = S_e \sqrt{\frac{1}{n} + \frac{\bar{x}^2}{\sum_{i=1}^{n} (x_i - \bar{x})^2}}$$

$$S_{b1} = S_e \sqrt{\frac{1}{\sum_{i=1}^{n} (x_i - \overline{x})^2}}$$

How significant is the explanatory variable? Is it different from zero?

- Test the null hypothesis H_0 : $b_1=0$ with alternate hypothesis H_A : $b_1\neq 0$
- Use two-tailed t-test $=TDIST(t_statistic, d_f, number tails)$ always use 2 tail test
- Accepted thresholds for p-value \leq 0.01, 0.05, or 0.10 (meaning we can reject the H $_0$ with 99%, 95%, and 90% probability respectively)

$$t_{b1} = \frac{b_1}{s_{b1}} = \frac{4.14}{0.27} = 15.33$$

p-value =TDIST(15.33, 18, 2) = $8.92 \times 10^{-12} < 0.01$

Regression – Using LINEST

| b_1 | b_0 |
|-----------------|-----------------|
| S _{b1} | S _{b0} |
| R ² | S _e |
| F | d_{f} |
| SSR | SSE |

| | Α | В | С | D | Е |
|----|--------------------------|-----------------|---------|-----------------------|-----------|
| 1 | Deseasoned Demand (y) | Time Period (x) | | | |
| 2 | 122.5 | 1 | | 4.14 | 113.92 |
| 3 | 121.7 | 2 | | 0.27 | 3.22 |
| 4 | 135.2 | 3 | | 0.93 | 6.94 |
| 5 | 128.0 | 4 | | 236.84 | 18.00 |
| 6 | 128.0 | 5 | | 11399.08 | 866.33 |
| 7 | 134.4 | 6 | | | |
| 8 | 139.0 | 7 | | b1 | b0 |
| 9 | 160.0 | 8 | T-Stat | 15.39 | 35.35 |
| 10 | 145.8 | 9 | P-value | 0.0000% | 0.0000% |
| 11 | 147.6 | 10 | | | |
| 12 | 158.1 | 11 | | | |
| 13 | 157.8 | 12 | | | |
| 14 | 166.7 | 13 | 1. | How | v is the |
| 15 | 173.6 | 14 | | 1100 | v 15 ti i |
| 16 | 179.0 | 15 | | Loo | k at Co |
| 17 | 181.8 | 16 | | | |
| 18 | 189.8 | 17 | | No | hard ru |
| 19 | 204.0 | 18 | | | |

19

20

=LINEST(A2:A21,B2:B21,1,1)
LINEST(known_y's, known_x's, constant, statistics)

=D2/D3

=TDIST(D9,\$E\$5,2)

- 1. How is the overall fit of the model?
 - Look at Coefficient of Determination R²
 - No hard rules, but ≥0.70 is preferred
 - Are the individual variables statistically significant?
 - Use t-test for each explanatory variable
 - Lower p-value is better
 - Generally used threshold values include 0.10, 0.05, 0.01

185.5

189.4

20

21

Multiple Linear Regression

| | Α | В | С | D | E | F |
|----|--------|--------|----------|------|-------|-----------|
| | | | Forecast | | | |
| 1 | | Time | Average | | Month | School in |
| | Demand | Period | Temp | Year | Name | Session |
| 2 | 3025 | 1 | 37 | 1 | Jan | No |
| 3 | 3136 | 2 | 39 | 1 | Feb | Yes |
| 4 | 3414 | 3 | 46 | 1 | Mar | Yes |
| 5 | 3502 | 4 | 56 | 1 | Apr | Yes |
| 6 | 3736 | 5 | 67 | 1 | May | Yes |
| 7 | 3661 | 6 | 77 | 1 | Jun | No |
| 8 | 3553 | 7 | 82 | 1 | Jul | No |
| 9 | 3691 | 8 | 80 | 1 | Aug | No |
| 10 | 3474 | 9 | 73 | 1 | Sep | Yes |
| 11 | 3876 | 10 | 62 | 1 | Oct | Yes |
| 12 | 3865 | 11 | 52 | 1 | Nov | Yes |
| 13 | 3967 | 12 | 42 | 1 | Dec | Yes |
| 14 | 3596 | 13 | 37 | 2 | Jan | No |
| 15 | 4345 | 14 | 39 | 2 | Feb | Yes |
| 16 | 4413 | 15 | 46 | 2 | Mar | Yes |
| 17 | 4086 | 16 | 56 | 2 | Apr | Yes |
| 18 | 4377 | 17 | 67 | 2 | May | Yes |
| 19 | 4220 | 18 | 77 | 2 | Jun | No |
| 20 | 4238 | 19 | 82 | 2 | Jul | No |
| 21 | 4007 | 20 | 80 | 2 | Aug | No |
| 22 | 4086 | 21 | 73 | 2 | Sept | Yes |
| 23 | 4536 | 22 | 62 | 2 | Oct | Yes |
| 24 | 4291 | 23 | 52 | 2 | Nov | Yes |
| 25 | 4427 | 24 | 42 | 2 | Dec | Yes |

Develop Forecasting Model #1

- Level, trend, & avg. historical temperature
- Develop OLS regression model

$$Y_{i} = \beta_{0} + \beta_{1} x_{1i} + \beta_{2} x_{2i} + \varepsilon_{i}$$

DEMAND = LEVEL + TREND(period) + TEMP_EFFECT(temp)

Using LINEST function

- Follow earlier directions
- {=LINEST(A2:A25,B2:C25,1,1)}
- When activating, expand area to five (5) rows by k+1 columns
- Output shifts for new variables
 - Top right is always b₀
 - Bottom left six cells don't change

| Output | | | | |
|-----------|---------|----------|--|--|
| (0.27) | 52.65 | 3,254.81 | | |
| 2.75 | 6.24 | 174.85 | | |
| 0.78 | 208.97 | #N/A | | |
| 36.36 | 21 | #N/A | | |
| 3,175,996 | 917,074 | #N/A | | |

| b_2 | b_1 | b_0 |
|-----------------|-----------------|-----------------|
| S _{b2} | S _{b1} | S _{b0} |
| R ² | S _e | |
| F | d _f | |
| SSR | SSE | |

| (0.27) | 52.65 | 3,254.81 |
|-----------|---------|----------|
| 2.75 | 6.24 | 174.85 |
| 0.78 | 208.97 | #N/A |
| 36.36 | 21 | #N/A |
| 3,175,996 | 917,074 | #N/A |

| b ₂ | b_1 | b_0 |
|-----------------|-----------------|-----------------|
| S _{b2} | S _{b1} | S _{b0} |
| R^2 | S _e | |
| F | d_f | |
| SSR | SSE | |

n= 24 observations k= 2 variables $d_f = n-k-1 = 24-2-1= 21$

- How is the overall fit of the model?
 - $R^2 = 0.78 \text{ or } 78\%$
- Are the individual variables statistically significant?
 - Run t-tests for each variable and the intercept

intercept

$$t_{b0} = \frac{b_0}{s_{b0}} = \frac{3255}{175} = 18.60$$

P-value =TDIST(18.6, 21, 2) < 0.0001

trend

$$t_{b1} = \frac{b_1}{s_{b1}} = \frac{52.65}{6.24} = 8.44$$

P-value =TDIST(8.44, 21, 2) < 0.0001

Lesson: Causal Forecasting Models

temperature effect

$$t_{b2} = \frac{b_2}{s_{b2}} = \frac{-0.27}{2.75} = -0.098$$

P-value =TDIST(0.27, 21, 2) = 0.9223

- Both the intercept and trend coefficients are significant
- Temperature effect is not, we cannot reject the H₀
- What next?
 - Try the model without the temperature effect

| | Α | В | С | D | E | F |
|-----|--------|-------------|----------|------|-------|-----------|
| | | | Forecast | | | |
| 1 | | | Average | | Month | School in |
| | Demand | Time Period | Temp | Year | Name | Session |
| 2 | 3025 | 1 | 37 | 1 | Jan | No |
| 3 | 3136 | 2 | 39 | 1 | Feb | Yes |
| 4 | 3414 | 3 | 46 | 1 | Mar | Yes |
| 5 | 3502 | 4 | 56 | 1 | Apr | Yes |
| 6 | 3736 | 5 | 67 | 1 | May | Yes |
| 7 | 3661 | 6 | 77 | 1 | Jun | No |
| 8 | 3553 | 7 | 82 | 1 | Jul | No |
| 9 | 3691 | 8 | 80 | 1 | Aug | No |
| 10 | 3474 | 9 | 73 | 1 | Sep | Yes |
| 11 | 3876 | 10 | 62 | 1 | Oct | Yes |
| 12 | 3865 | 11 | 52 | 1 | Nov | Yes |
| 13 | 3967 | 12 | 42 | 1 | Dec | Yes |
| 14 | 3596 | 13 | 37 | 2 | Jan | No |
| 15 | 4345 | 14 | 39 | 2 | Feb | Yes |
| 16 | 4413 | 15 | 46 | 2 | Mar | Yes |
| 17 | 4086 | 16 | 56 | 2 | Apr | Yes |
| 18 | 4377 | 17 | 67 | 2 | May | Yes |
| 19 | 4220 | 18 | 77 | 2 | Jun | No |
| 20 | 4238 | 19 | 82 | 2 | Jul | No |
| 21 | 4007 | 20 | 80 | 2 | Aug | No |
| 22 | 4086 | 21 | 73 | 2 | Sept | Yes |
| 23 | 4536 | 22 | 62 | 2 | Oct | Yes |
| 24 | 4291 | 23 | 52 | 2 | Nov | Yes |
| 25 | 4427 | 24 | 42 | 2 | Dec | Yes |
| 2.0 | | | | | | |

- Develop Forecasting Model #2
 - Level and trend
 - Develop OLS regression model

$$Y_i = \beta_0 + \beta_1 x_{1i} + \varepsilon_i$$

DEMAND = LEVEL + TREND(period)

- Using LINEST function
 - Follow earlier directions
 - {=LINEST(A2:A25,B2:B25,1,1)}

| 52.55 | 3239.89 |
|---------|---------|
| 6.02 | 86.05 |
| 0.78 | 204.22 |
| 76.14 | 22 |
| 3175570 | 917500 |

| b_1 | b ₀ |
|-----------------|-----------------|
| S _{b1} | S _{b0} |
| R ² | S _e |
| F | d_f |
| SSR | SSE |

- Model fit? R²=0.78
- Variables?
 - p-value for b_0 and b_1 are both < 0.0001

- Compare the goodness of fit between models
 - Model 1:
 - DEMAND = LEVEL + TREND(period) + TEMP_EFFECT(temp)
 - $R^2 = 0.77594$
 - Model 2:
 - DEMAND = LEVEL + TREND(period)
 - $R^2 = 0.77584$
- If Model #2 is "better", why is the R² lower?
 - R² will never get worse (and will usually improve) by adding more variables – even bad ones!
 - Need to modify the metric adjusted R²
 - Model 1: adj $R^2 = 1 (1-0.77594)(23/21) = 0.754600$
 - Model 2: adj $R^2 = 1 (1-0.77584)(23/22) = 0.765651$

$$adj \ R^2 = 1 - \left(1 - R^2\right) \left(\frac{n - 1}{n - k - 1}\right)$$

Transforming Variables

| | Α | В | С |
|----|--------|-------------|----------------------|
| 1 | Demand | Time Period | School in Session |
| 2 | 3025 | 1 | 0 |
| 3 | 3136 | 2 | 1 |
| 4 | 3414 | 3 | 1 |
| 5 | 3502 | 4 | 1 |
| 6 | 3736 | 5 | 1 |
| 7 | 3661 | 6 | 0 |
| 8 | 3553 | 7 | 0 |
| 9 | 3691 | 8 | 0 |
| 10 | 3474 | 9 | 1 |
| 11 | 3876 | 10 | 1 |
| 12 | 3865 | 11 | 1 |
| 13 | 3967 | 12 | 1 |
| 14 | 3596 | 13 | 0 |
| 15 | 4345 | 14 | 1 |
| 16 | 4413 | 15 | 1 |
| 17 | 4086 | 16 | 1 |
| 18 | 4377 | 17 | 1 |
| 19 | 4220 | 18 | 0 |
| 20 | 4238 | 19 | 0 |
| 21 | 4007 | 20 | 0 |
| 22 | 4086 | 21 | 1 |
| 23 | 4536 | 22 | 1 |
| 24 | 4291 | 23 | 1 |
| 25 | 4427 | 24 | 1 |

- Develop Forecasting Model #3
 - Level, trend, & school being open
 - Develop OLS regression model

$$Y_{i} = \beta_{0} + \beta_{1}x_{1i} + \beta_{3}x_{3i} + \varepsilon_{i}$$

DEMAND = LEVEL + TREND(period) + OPEN_EFFECT(open)

- Need to create Dummy Variable
 - $x_{3i} = 1$ if School is in Session, =0 otherwise
 - Interpret β₃ as increase (decrease) in demand when school is in session
- Using LINEST function
 - {=LINEST(A2:A25,B2:C25,1,1)}

| 144.50 | 51.54 | 3156.12 |
|---------|--------|---------|
| 85.35 | 5.81 | 96.30 |
| 0.80276 | 196.07 | #N/A |
| 42.74 | 21 | #N/A |
| 3285765 | 807305 | #N/A |

| b_3 | b_1 | b_0 |
|-----------------|-----------------|-----------------|
| S _{b3} | S _{b1} | S _{b0} |
| R ² | S _e | |
| F | d_f | |
| SSR | SSE | |

| 144.50 | 51.54 | 3156.12 |
|---------|--------|---------|
| 85.35 | 5.81 | 96.30 |
| 0.80276 | 196.07 | #N/A |
| 42.74 | 21 | #N/A |
| 3285765 | 807305 | #N/A |

| b ₃ | b_1 | b ₀ |
|-----------------------|-----------------|-----------------|
| S _{b3} | S _{b1} | S _{b0} |
| R ² | S e | |
| F | d_f | |
| SSR | SSE | |

n= 24 observations k= 2 variables $d_f = n-k-1 = 24-2-1= 21$

- How is the overall fit of the model?
 - $R^2 = 0.80276$ with adj $R^2 = 0.78398$ (better than #1 or #2)
- Are the individual variables statistically significant?
 - Run t-tests for each variable and the intercept
 - Intercept and trend coefficients are strongly significant, school flag is borderline

intercept

$$t_{b0} = \frac{b_0}{s_{b0}} = \frac{3156}{96.3} = 32.77$$

P-value =TDIST(32.77, 21, 2) < 0.0001

trend

$$t_{b1} = \frac{b_1}{s_{b1}} = \frac{51.54}{5.81} = 8.87$$

P-value =TDIST(8.87, 21, 2) < 0.0001

school in session

$$t_{b3} = \frac{b_3}{s_{b3}} = \frac{144.50}{85.35} = 1.69$$

P-value =TDIST(1.69, 21, 2) = 0.105

Let's interpret this:

Demand = 3156 + 52(t) + 145(if in session)

■ We are forecasting a monthly demand level of 3,156 iced coffees with a monthly trend of ~52 additional cups each month and an increase of ~145 cups whenever school is in session.

- My forecast for sales:
 - January year 3 = 3156 + 25(51.5) + 144.5(0) = 4444
 - February year 3 = 3156 + 26(51.5) + 144.5(1) = 4640

Model & Variable Transformations

- We are using linear regression, so how can we use dummy variables?
 - The model just needs to be <u>linear in the parameters</u>
 - For model #3: $y = \beta_0 + \beta_1(period) + \beta_3(open_flag)$
 - Many transformations can be used:

$$y = \beta_0 + \beta_1 x_1$$

$$y = \beta_0 + \beta_1 x_1 + \beta_2 x_1^2$$

$$y = \beta_0 + \beta_1 \ln(x_1)$$

$$y = ax^b \Rightarrow \ln(y) = \ln(a) + b\ln(x)$$

$$y = ax_1^{b_1} x_2^{b_2} \Rightarrow \ln(y) = \ln(a) + b_1 \ln(x_1) + b_2 \ln(x_2)$$

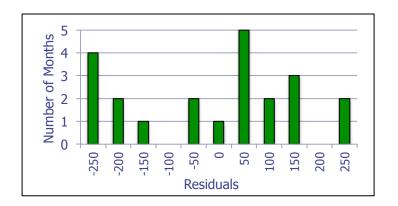
- Transformations and dummy variables allow for many models
 - For example:
 - $x_{4i} = (x_{3i})^*$ (temperature) if sales increase with temperature when school is in session
 - $x_{5i} = 1$ if competing store runs a sale, =0 otherwise
 - $x_{6i} = x_{1i}^2$, so that we can capture a tapering effect to the linear trend
 - But, be careful on interpretation of results

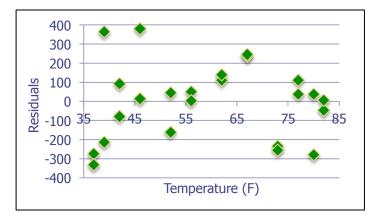
Model Fit & Validation

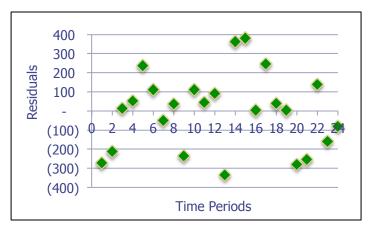
Model Validation

- Basic Checks
 - Goodness of Fit look at the R² values
 - Individual coefficients t-tests for p-value
- Additional Assumption Checks
 - Normality of residuals look at histogram
 - Heteroscedasticity look at scatter plot of residuals
 - Does the standard deviation of the error terms differ for different values of the independent variables?
 - Autocorrelation is there a pattern over time
 - Are the residuals not independent?
 - Multi-Collinearity look at correlations
 - Are the independent variables correlated?
 - Make sure dummy variables were not over specified

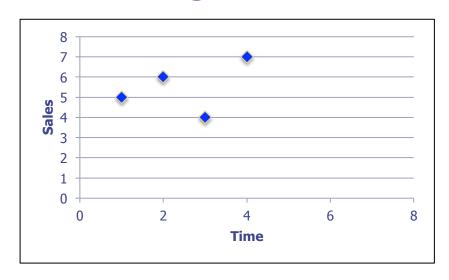
- Statistics Software
 - Most packages check for all of these
 - More sophisticated tests and remedies

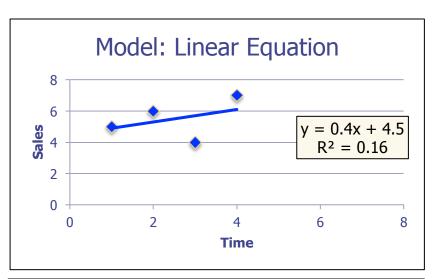


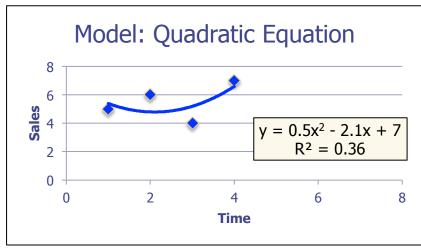


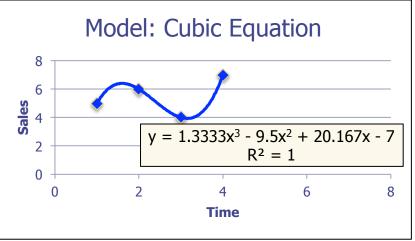


Modeling Results – which is best?









Avoid over-fitting. Objective is to forecast demand for planning purposes.

Key Points from Lesson

Key Points

$$Y_{i} = \beta_{0} + \beta_{1} x_{1i} + \beta_{2} x_{2i} + \varepsilon_{i}$$

- Regression finds correlations between
 - A single dependent variable (y)
 - One or more independent variables $(x_1, x_2, ...)$
- Coefficients are estimates by minimizing the sum of the squares of the errors

- Always test your model:
 - Goodness of fit (R²)
 - Statistical significance of coefficients (p-value)
- Some Warnings:
 - Correlation is not causation
 - Avoid over-fitting of data
- Why not use this instead of exponential smoothing?
 - All data treated the same
 - Amount of data required to store

CTL.SC1x -Supply Chain & Logistics Fundamentals

Questions, Comments, Suggestions? Use the Discussion!



"Casey"
Photo courtesy Yankee Golden
Retriever Rescue (www.ygrr.org)



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Lesson: Causal Forecasting Models

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