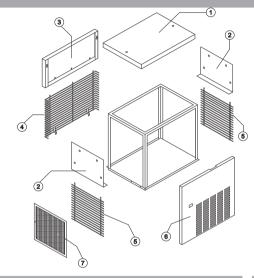


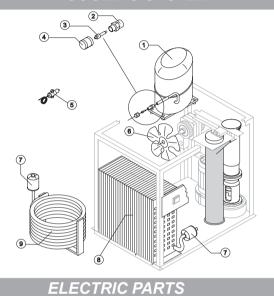
LIST OF THE EXPLODED VIEWS



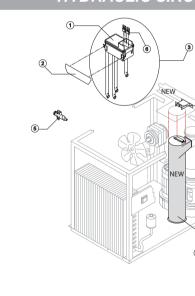
SHELL ASSY



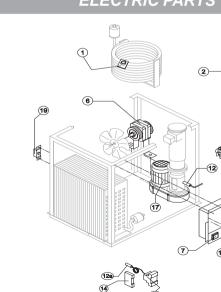
COOLING SYSTEM



EVAPORATOR



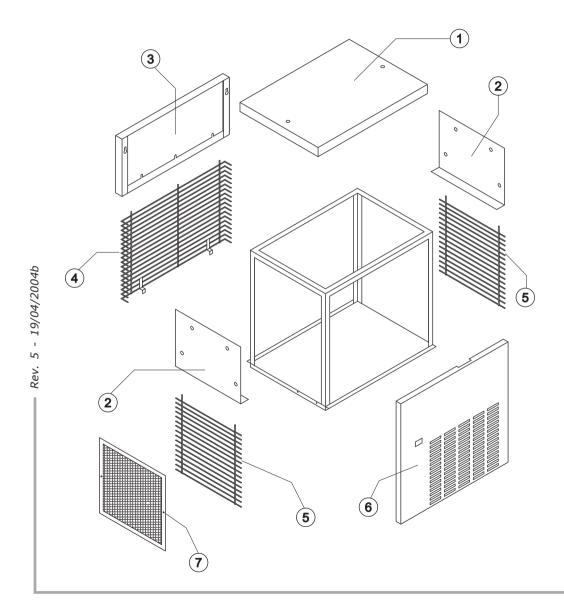
HYDRAULIC CIRCUIT



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Page 1





Common Parts

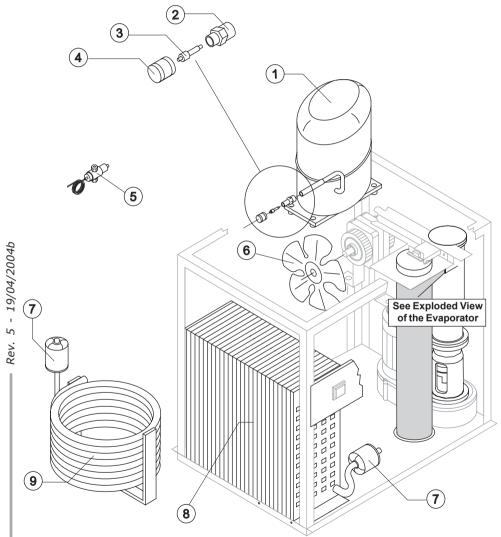
| Ref | | Spare Description | Code |
|-----|--------------------|-------------------|---------|
| 1 | Тор | | 22667 |
| 2 | Right/Left Panel | | 22663 |
| 3 | Back Panel | | 22665 |
| 4 | Back Grid | | D12060 |
| 5 | Lateral Grid | | D12061 |
| 6 | Front Panel Assemb | ly | C22662B |

Parts for Air-Cooled Version Only

| Ref | | Spare Description | Code |
|-----|--------|-------------------|-------|
| 7 | Filter | | 18163 |



COOLING SYSTEM



Common Parts

| Ref. | Spare Description | | Code |
|------|----------------------------|-----------|-------|
| 1 | Compressor | See Table | - |
| 2 | Vacuum-Charge Valve Body | | 14007 |
| 3 | Vacuum-Charge Valve Device | | 14005 |
| 4 | Vacuum-Charge Valve Plug | | 14006 |
| 7 | Solid Core Drier | | 14084 |

Parts for Air-Cooled Version Only

| Ref. | | Spare Description | Code |
|------|--------------------|-------------------|--------|
| 6 | Suction Fan | | 20407 |
| 8 | Air Condenser | Current Version | 20675 |
| 8 | Air Condenser Assy | Till s/n. 194938 | C20669 |

Parts for Water-Cooled Version Only

| Ref. | Spare Description | Code |
|------|-------------------|-------|
| 5 | Pressure Valve | 20210 |
| 6 | Suction Impeller | 10213 |
| 9 | Water Condenser | 14212 |

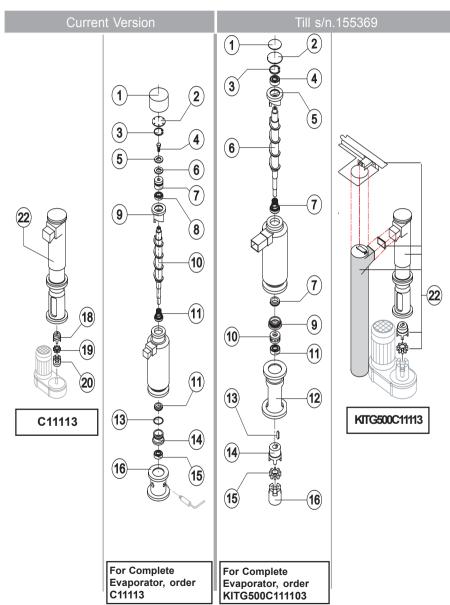
Ref. 1 - Compressor

| Tens | ion | Code | Notes |
|----------|---------|-------|------------------|
| 220/240\ | / 50 Hz | 23543 | |
| 220/230\ | / 60 Hz | 23642 | |
| 400V 3N | 50 Hz | 23588 | Current Version |
| 400V 3N | 50 Hz | 23589 | Till s/n. 188963 |



Rev. 5 - 19/04/2004b

EVAPORATOR

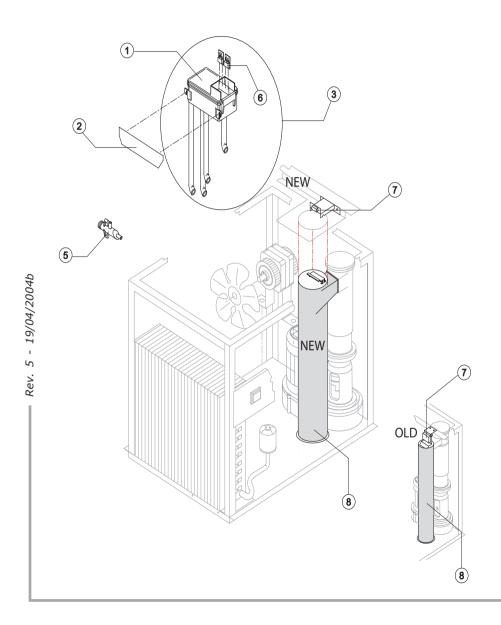


| - | | | 0.1 |
|------|--------------------------------|------------------|---------------|
| Ref. | Spare Description (Curren | t Version) | Code |
| 1 | Insulating Top Panel | | 18165 |
| 2 | Closing Disk | | 22670 |
| 3 | Seeger | | 20116 |
| 4 | Inox Screw | Current Version | 20664 |
| 4 | Inox Screw | Till s/n. 169028 | 15094 |
| 5 | Shimming Disk | | 22829 |
| 6 | Self-Lubricating Disk | | 20639 |
| 7 | Stainless Steel Thrust Bearing | Current Version | 20685 |
| 7 | Stainless Steel Thrust Bearing | Till s/n. 205975 | 20648 |
| 8 | OR Gasket 4137 | Current Version | 20689 |
| 8 | Seal Ring | Till s/n. 205975 | 20640 |
| 9 | Ice Breaker | Current Version | 20781 |
| 9 | Ice Breaker | Till s/n. 219167 | 20645 |
| 10 | Auger | Currente Version | 20780 |
| 10 | Auger with Screw | Till s/n. 219167 | C20646 |
| 11 | Ceramic Seal | | 20643 |
| 13 | OR Gasket 4312 NBR | | 20205 |
| 14 | Reduction Ring | | 20647 |
| 15 | INOX Bearing | | 20113 |
| 16 | Flange | | 20644 |
| 18 | Semi-Joint Upper | | D20642 |
| 19 | Vibration-Damping Elastomer | | 20494 |
| 20 | Semi-Joint Lower | | D20493 |
| 22 | Evaporator Assy | Current Version | C11113 |
| 22 | Evaporator Assy | Till s/n. 230442 | KITG500C11113 |

| Ref. | Spare Description (Till s/ı | 1.155369) | Code |
|------|--------------------------------|-----------------|---------------|
| 1 | Insulating Cover | | 18125 |
| 2 | Closing Disk | | 22670 |
| 3 | Seeger | | 20116 |
| 4 | Inox Bearing | | 20113 |
| 5 | Ice Breaker | | 20503 |
| 6 | Auger | | 20516 |
| 7 | Ceramic Seal | | 20110 |
| 9 | OR Gasket 4312 NBR | | 20205 |
| 10 | Ring for Ceramic Seal | | 20504 |
| 11 | Stainless Steel Thrust Bearing | | 20111 |
| 12 | Flange | | 20482 |
| 13 | Key | | 20431 |
| 14 | Semi-Joint Upper | Current Version | D20517 |
| 14 | Semi-Joint Upper | Till s/n. 81178 | D20493 |
| 15 | Vibration-Damping Elastomer | | 20494 |
| 16 | Semi-Joint Lower | | D20493 |
| 22 | Evaporator Assy | ex C11106 | KITG500C11113 |



HYDRAULIC CIRCUIT



Common Parts

| Ref. | Spare Description | | Code |
|------|-------------------------------|------------------|--------|
| 1 | Double Switch Basin | | 10145 |
| 2 | Basin Support Plate | | 21133 |
| 3 | Double Switch Basin Assembly | | C10314 |
| 6 | Microswitch | | 23055 |
| 7 | Bin Level Control Microswitch | Current Version | 23196 |
| 7 | Bin Level Control Switch | Till s/n. 230442 | C22099 |
| 8 | Assembled Ice Outlet Pipe | Current Version | C10460 |
| 8 | Assembled Ice Outlet Pipe | Till s/n. 230442 | C13115 |

Parts for Air-Cooled Version Only

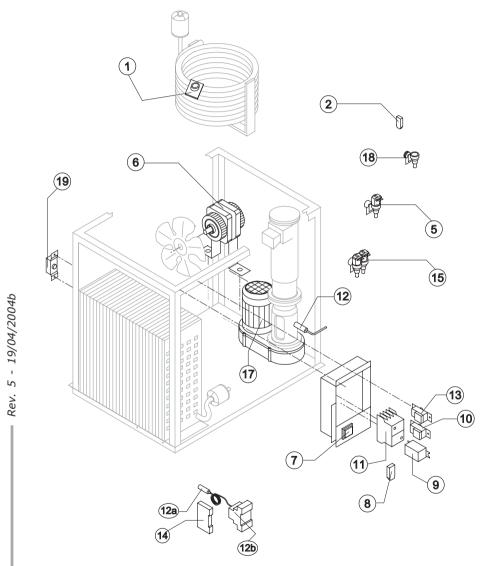
| Ref. | | Spare Description | Code |
|------|---------------------|-------------------|--------|
| 5 | Discharges Manifold | | C10052 |

Parts for Water-Cooled Version Only

| Ref. | Spare Description | Code |
|------|---------------------|--------|
| 5 | Discharges Manifold | C10053 |



ELECTRIC PARTS



Common Parts

| Ref. | Spare D | escription | Code |
|------|---|----------------------------------|--------|
| 2 | Anti Radio Interference Filter | 220/240V 50 Hz and 400V 3N 50 Hz | C23457 |
| 5 | Inlet Watervalve 1 Way | | 23115 |
| 7 | Green Light Switch | | 23327 |
| 10 | Evaporator Thermostat | | R23034 |
| 11 | Contactor | | 23147 |
| 12 | Rotation Sensor | Current Version | 23676 |
| 12a | Probe of the Rotation-Sensor Electrical Control | Block Till s/n. 188580 | 23634 |
| 12b | Rotation Sensor Switchboard | Till s/n. 188580 | 23633 |
| 13 | Bin Thermostat | | R23421 |
| 14 | Electronic Timer | Till s/n. 155369 | 23560 |
| 17 | Gearmotor | Current Version | 23638 |
| 17 | Gearmotor | Till s/n. 155369 | 23571 |
| 19 | Safety Thermostat | | 23342 |

Parts for Air-Cooled Version Only

| Ref | | Spare Description | Code |
|-----|--------------------------------|----------------------------------|--------|
| 6 | Fan Motor | | 23121 |
| 8 | Anti Radio Interference Filter | 220/240V 50 Hz and 400V 3N 50 Hz | C23459 |
| 9 | Condenser Pressure Switch | | 23175 |

Parts for Water-Cooled Version Only

| Ref | | Spare Description | Code |
|-----|--------------------------|-------------------|--------|
| 1 | Safety Thermostat | Till s/n. 138027 | C23114 |
| 6 | Fan Motor | | 23029 |
| 15 | Inlet Watervalve 2 Ways | Till s/n. 123470 | C23192 |
| 18 | 1 Way Inlet Water Nipple | | 10368 |