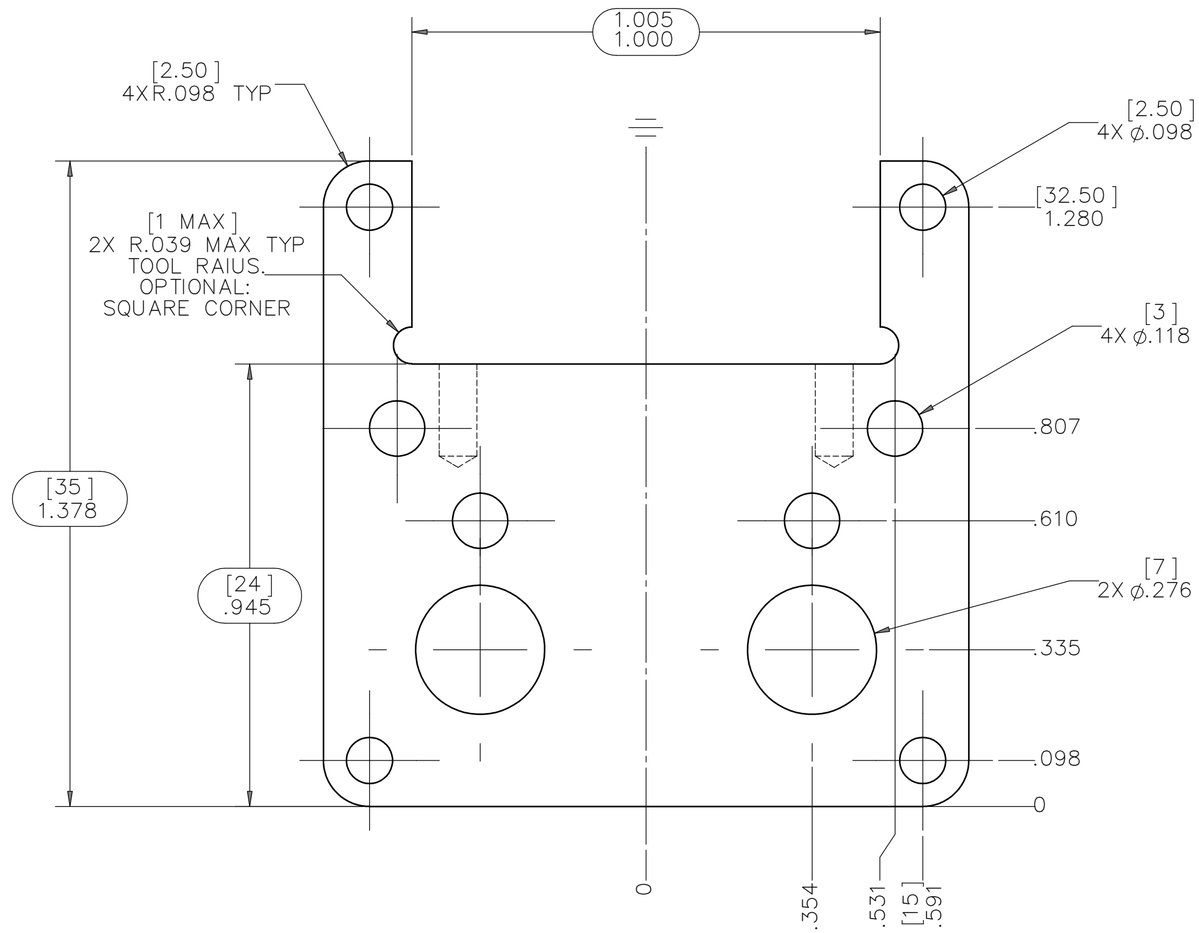
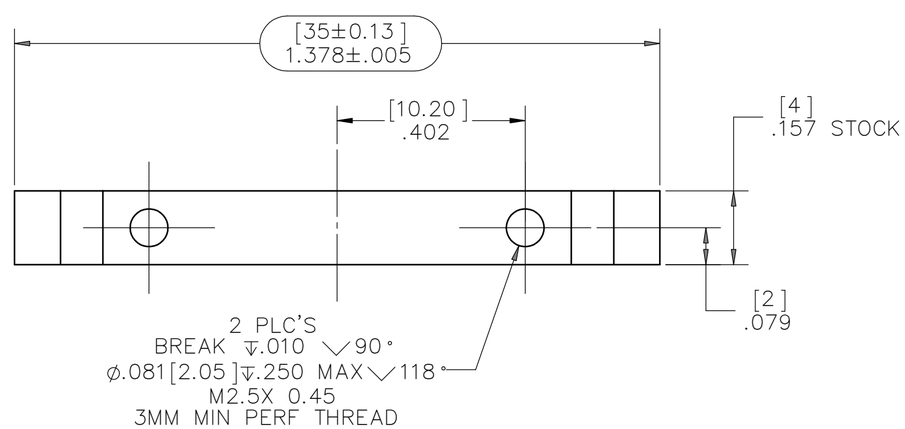
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED





NOTES
1. MATERIAL: 6061 SERIES AL ALOY PER ASTM B211 OR B221.
2. FINISH: CLEAR ANODIZE PER MIL-A-8625F TYPE II.
3. BREAK ALL SHARP EDGES .005 MAX.
4. MAX SURFACE FINISH 125 Ra.
5. USED ON: ULTIMAKER 2.

LICENSE

THIS DRAWING IS RELEASED UNDER CC-BY-SA LICENSE.

ORIGINAL MODEL CREATED BY DAID @ ULTIMAKER.

THIRD ANGLE PROJECTION

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: 2°
TWO PLACE DECIMAL ±.010
THREE PLACE DECIMAL ±.005

MATERIAL: SEE NOTE #1

FINISH: SEE NOTE #2

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	A.ZHANG	5/4/2014
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

BOHD

HOT END HOLDER BOTTOM

SIZE C | DWG. NO. 1306-Z2P-B | REV. -

SCALE:1:1 | WEIGHT: | SHEET 1 OF 1