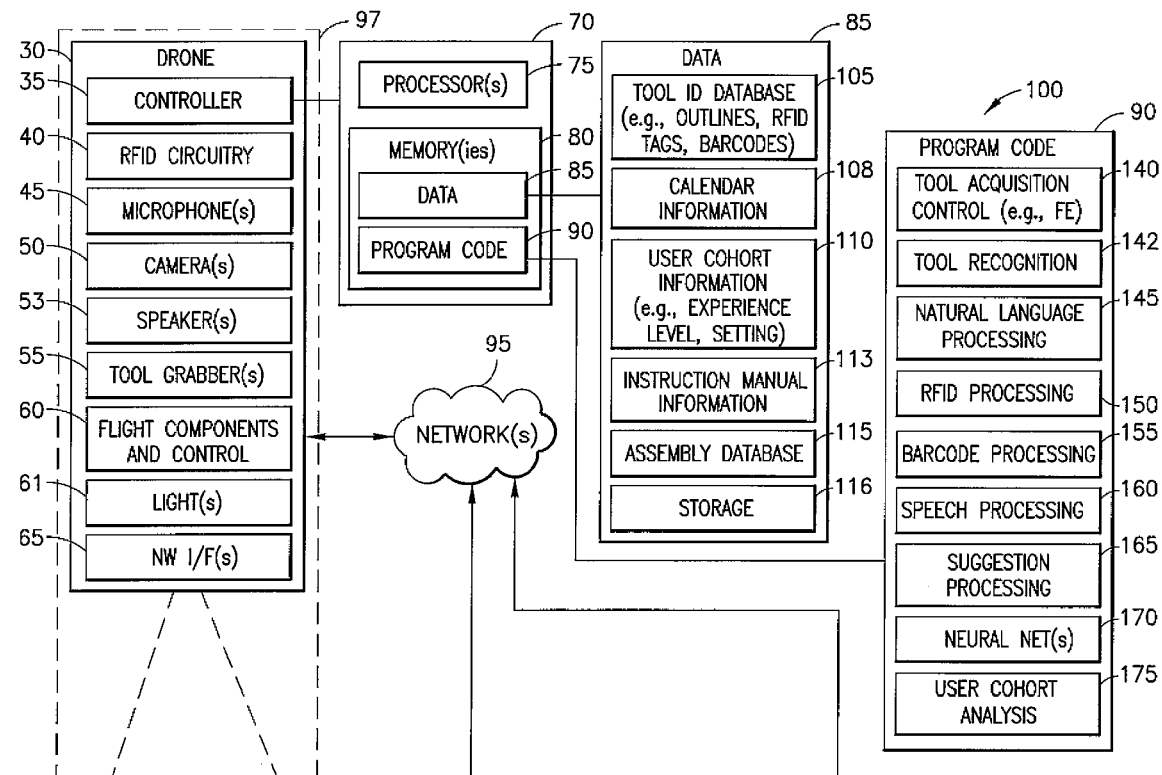


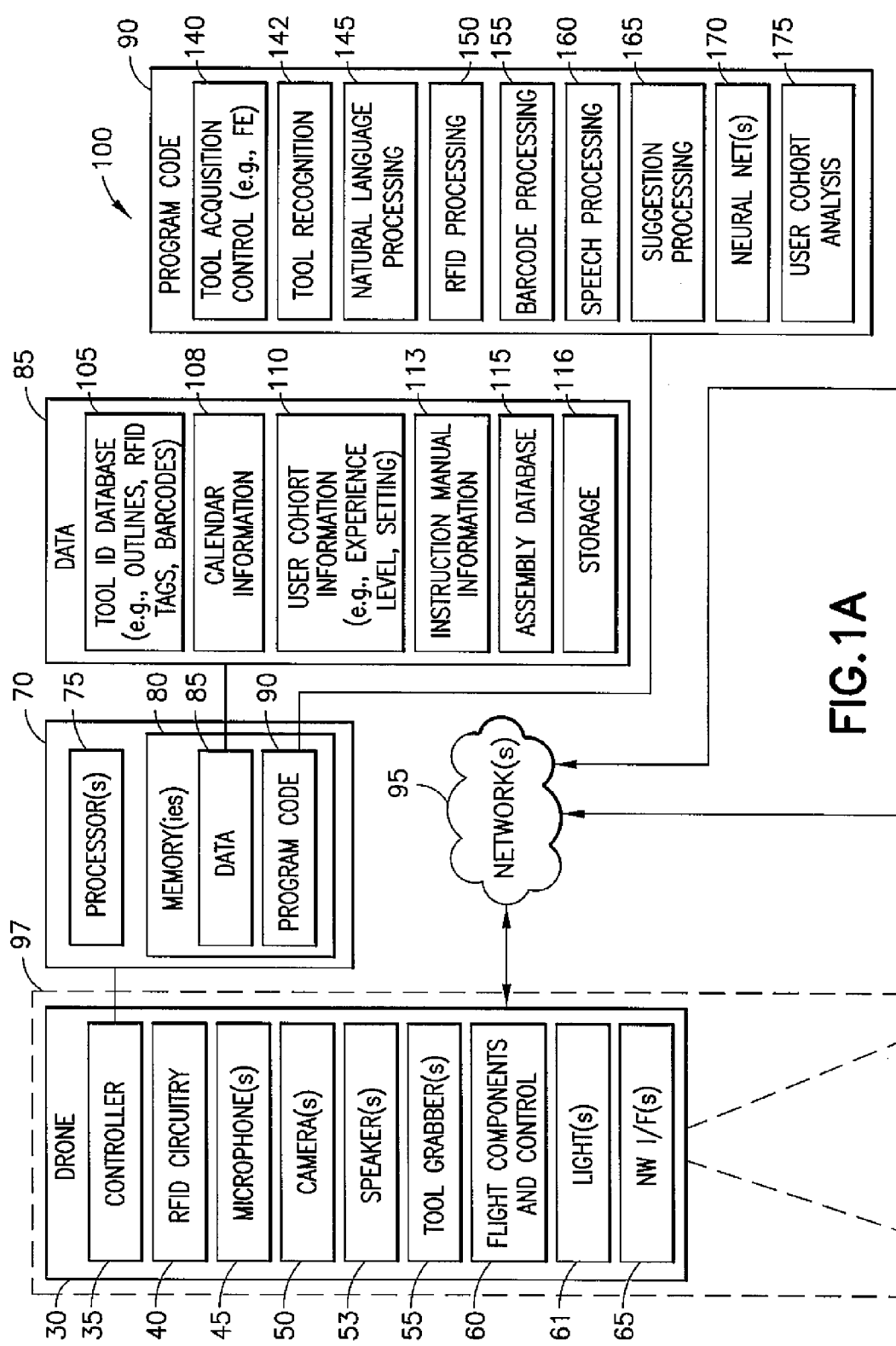


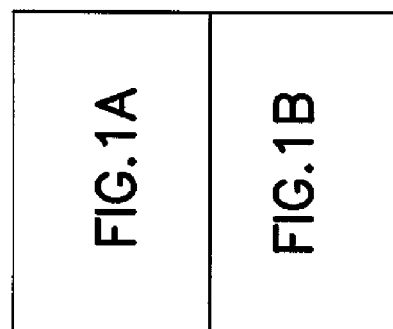
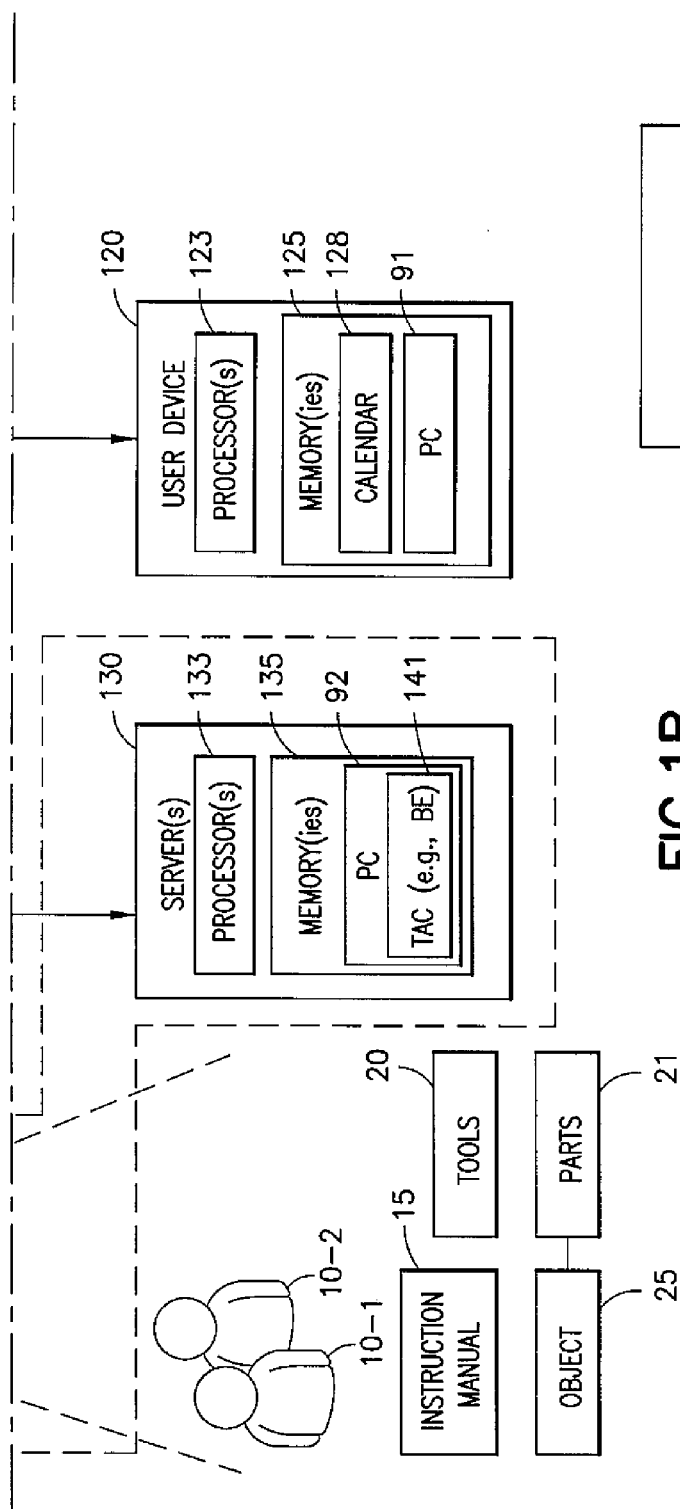
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(19) **United States**(12) **Patent Application Publication** (10) **Pub. No.: US 2018/0016003 A1**
(43) **Pub. Date: Jan. 18, 2018**(54) **DRONE AND DRONE-BASED SYSTEM AND METHODS FOR HELPING USERS ASSEMBLE AN OBJECT**(71) Applicant: **International Business Machines Corporation**, Armonk, NY (US)(72) Inventors: **Thomas E. CHEFALAS**, Somers, NY (US); **Andrzej KOCHUT**, Mount Kisco, NY (US); **Clifford A. PICKOVER**, Yorktown Heights, NY (US); **Komminist WELDEMARIAM**, Nairobi (KE)(73) Assignee: **International Business Machines Corporation**(21) Appl. No.: **15/212,752**(22) Filed: **Jul. 18, 2016****Publication Classification**(51) **Int. Cl.**
B64C 39/02 (2006.01)
B64D 47/02 (2006.01)(52) **U.S. Cl.**CPC **B64C 39/024** (2013.01); **B64D 47/02** (2013.01); **B64C 2201/12** (2013.01); **B64C 2201/128** (2013.01); **B64C 2201/146** (2013.01); **B64C 2201/141** (2013.01)(57) **ABSTRACT**

A drone-based system determines a user cohort for one or more users to assemble an object. The drone-based system assesses a task for the one or more users to assemble the object. Based on the determined user cohort and the assessed task, a drone of the drone-based system provides help to the one or more users as the one or more users assemble the object. The drone-based system may comprise a drone and one or more memories and computer readable code and one or more processors. The one or more processors, in response to execution of the computer readable code, cause the drone-based system to perform operations. The drone-based system may be only the drone or the drone and one or more servers.







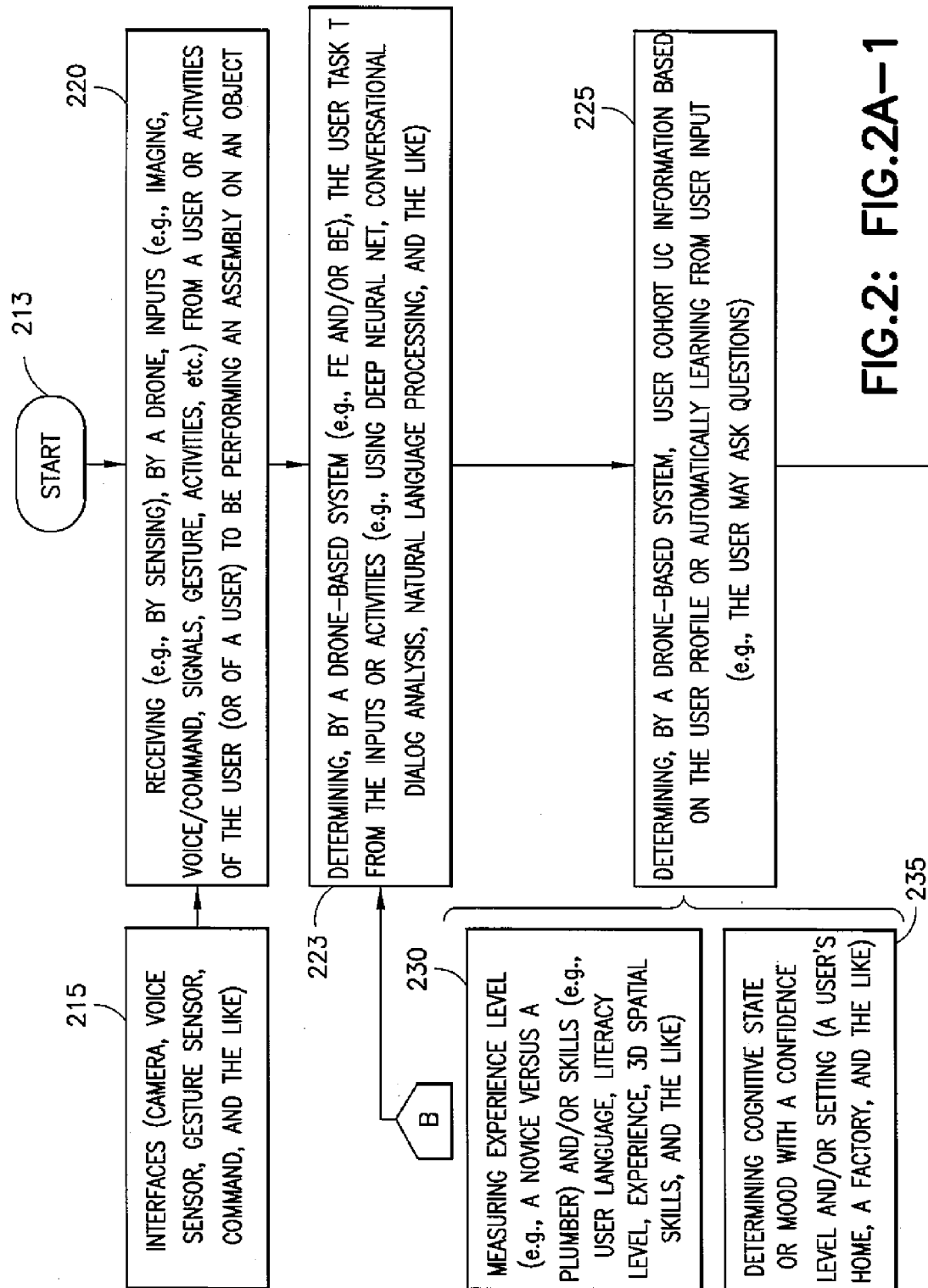


FIG. 2: FIG. 2A-1

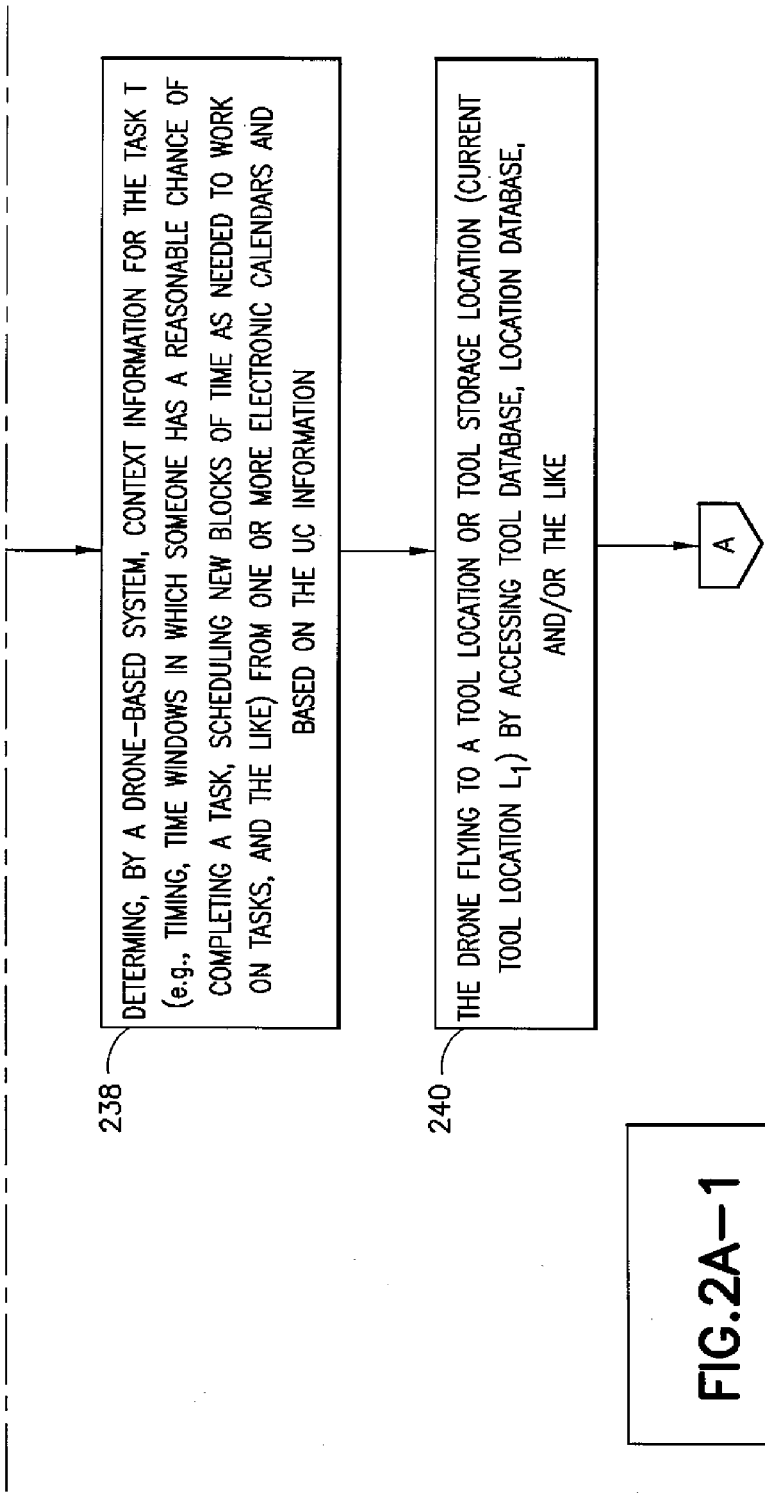


FIG. 2A

FIG. 2: FIG. 2A-2

FIG. 2A-1	FIG. 2A-2
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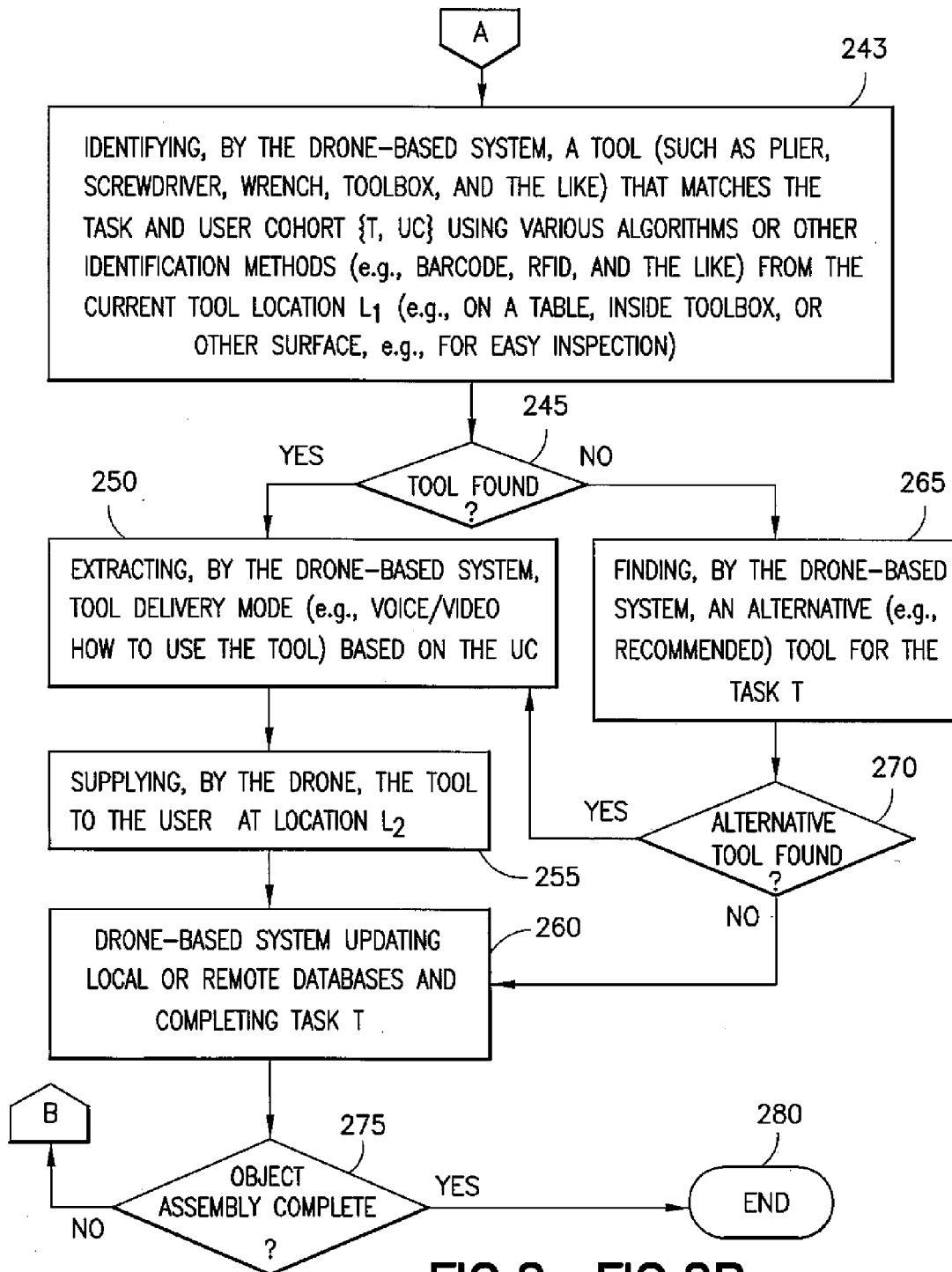


FIG.2: FIG.2B

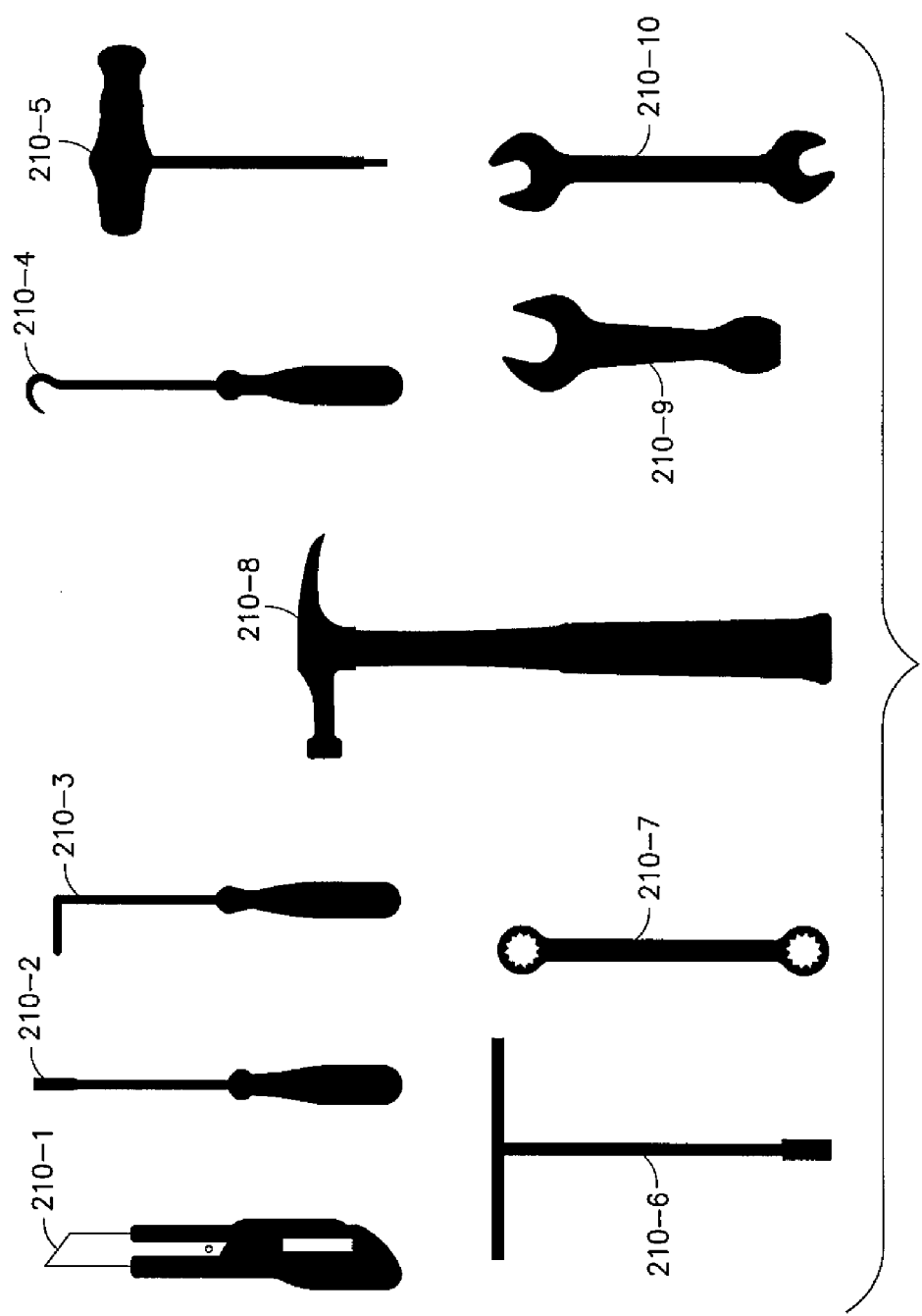


FIG.3

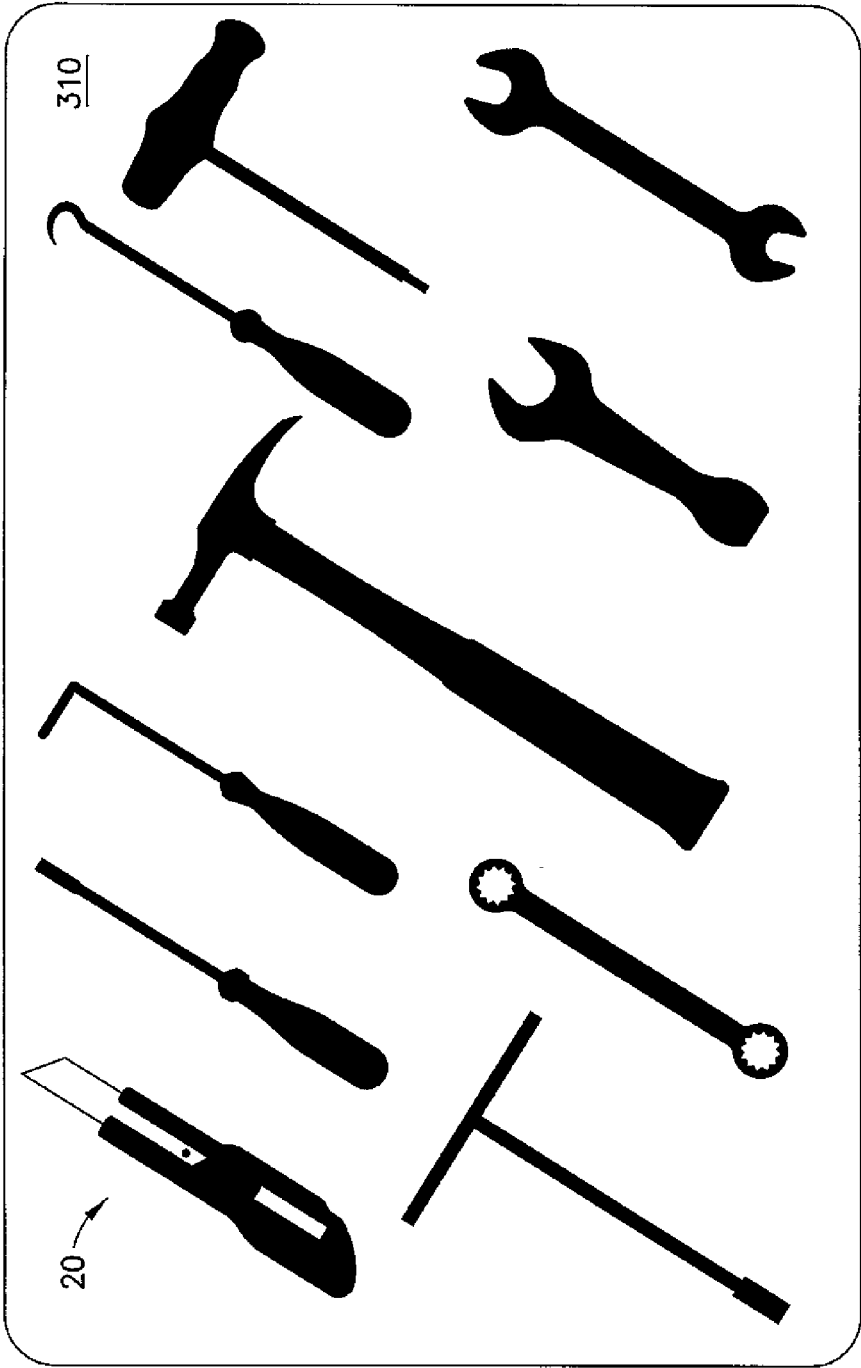


FIG.4

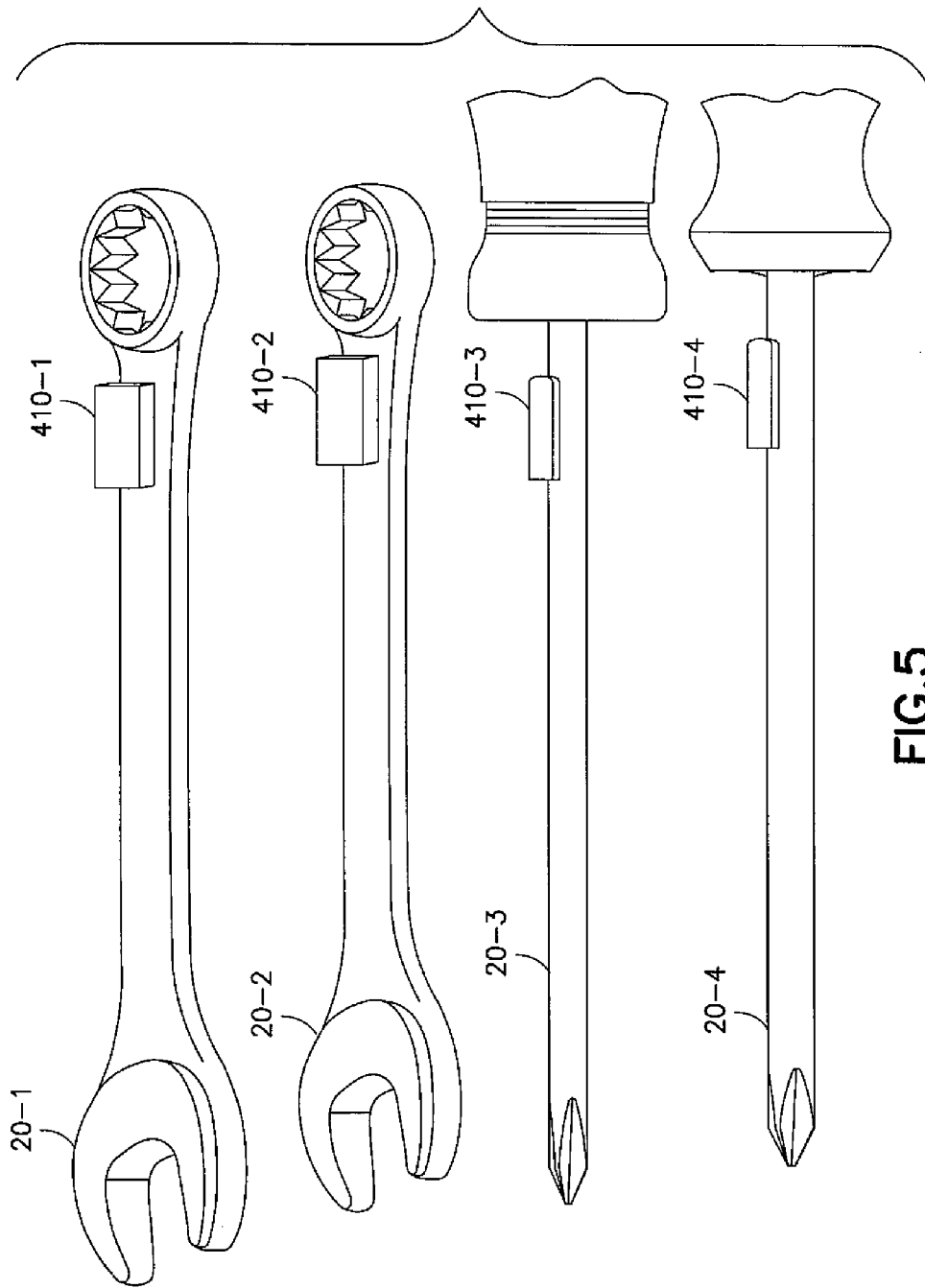


FIG.5

DRONE AND DRONE-BASED SYSTEM AND METHODS FOR HELPING USERS ASSEMBLE AN OBJECT

BACKGROUND

[0001] The present invention relates to drones, and more particularly to using drones for helping for users assembling objects.

[0002] This section is intended to provide a background or context to the invention disclosed below. The description herein may include concepts that could be pursued, but are not necessarily ones that have been previously conceived, implemented or described. Therefore, unless otherwise explicitly indicated herein, what is described in this section is not prior art to the description in this application and is not admitted to be prior art by inclusion in this section.

[0003] Drones (also called “unmanned aerial systems”) are becoming ubiquitous. Computerized flight control systems, multi-rotor technology, and inexpensive systems have allowed drones to penetrate many markets. New drones may have fly-by-wire implementations, which means they can basically pilot themselves, especially when equipped with GPS, optical flow, and other guidance systems.

[0004] It is expected that the civilian drone industry could generate upwards of many billions over the next decade, and sales of global consumer drones have grown from nearly zero several years ago to \$1.6 billion globally.

[0005] In the consumer space, many of the drones are used as toys. Drones in the commercial space are used for surveillance, aerial photography, and mapping. Other uses have been proposed, such as delivery of packages from retailers to consumers. However, drones could be of more use to people.

SUMMARY

[0006] This section is intended to include examples and is not intended to be limiting.

[0007] In an exemplary embodiment, a method comprises determining, by a drone-based system, a user cohort for one or more users to assemble an object and assessing by the drone-based system a task for the one or more users to assemble the object. The method also comprises providing, based on the determined user cohort and the assessed task, by a drone of the drone-based system help to the one or more users as the one or more users assemble the object.

[0008] In another exemplary embodiment, an apparatus comprises a drone-based system. The drone-based system comprises a drone, and one or more memories and computer readable code and one or more processors. The one or more processors, in response to execution of the computer readable code, cause the drone-based system to perform at least the following: determining a user cohort for one or more users to assemble an object; assessing a task for the one or more users to assemble the object; and providing, based on the determined user cohort and the assessed task, by the drone help to the one or more users as the one or more users assemble the object.

[0009] In a further exemplary embodiment, a computer program product is disclosed. The computer program product comprises a computer readable storage medium having program instructions embodied therewith. The program instructions are executable by a drone-based system to cause the drone-based system to perform at least the following:

determining, by a drone-based system, a user cohort for one or more users to assemble an object; assessing by the drone-based system a task for the one or more users to assemble the object; and providing, based on the determined user cohort and the assessed task, by a drone of the drone-based system help to the one or more users as the one or more users assemble the object.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

[0010] FIG. 1, split into FIGS. 1A and 1B, illustrates an exemplary system for, a drone and drone-based system for helping users assemble an object;

[0011] FIG. 2, which includes both FIGS. 2A and 2B, is an example of a method for helping users assemble an object using a drone and/or drone-based system, where FIG. 2A is split into FIGS. 2A-1 and 2A-2;

[0012] FIG. 3 illustrates an outline of tools, such as that which might be stored or used for deep neural net identification;

[0013] FIG. 4 illustrates tools arranged on a smart counter-top of a tool identification system;

[0014] FIG. 5 illustrates the use of RFID tags on tools, to help with identification of the tools.

DETAILED DESCRIPTION

[0015] The word “exemplary” is used herein to mean “serving as an example, instance, or illustration.” Any embodiment described herein as “exemplary” is not necessarily to be construed as preferred or advantageous over other embodiments. All of the embodiments described in this Detailed Description are exemplary embodiments provided to enable persons skilled in the art to make or use the invention and not to limit the scope of the invention which is defined by the claims.

[0016] The instant specification is divided into sections. The sections are not meant to be limiting, but are used for ease of reference.

[0017] Overview and Possible System

[0018] As described above, while drones are becoming ubiquitous, they have not become helpful to people. One way drones could be more helpful to people is through assembling objects. People all around the world assemble objects using tools, instruction manuals, and the like. This frequent use is one motivation for the embodiments presented herein. Such use may occur in a home, in a factory, on the field, in the army, and the like. Note also that we live in a busy world, with scheduled appointments, dates, and plans. Thus, some of the calendar interfaces discussed below have added value in this type of scheduling.

[0019] Methods and systems are disclosed that comprise a flying drone with imaging devices (such as cameras) and tool carrying devices. The drone may also include circuitry for determining a user cohort and for assessing a task. Based on these, the drone brings a tool to a user and/or offers suggestions while the user assembles an object. For example, a user may be assembling furniture, and layout all his/her available tools on a table or surface, and have an instruction manual as input to the drone system. The drone has many advantages in that it is highly mobile, can visually examine features from many angles, has video capability, and the like. The drone system may have a bidirectional interface to one or more electronic calendars, as described

below, which allow, e.g., tools to be delivered promptly or in advance of a step of assembly.

[0020] More detailed description of exemplary embodiments is presented after an exemplary system is introduced in reference to FIG. 1, which is split into FIGS. 1A and 1B. Turning to FIG. 1, this figure illustrates an exemplary system **100** that may be used for drone-based system for helping users assemble an object, such as by performing tool acquisition for assembly, e.g., using pattern recognition and cohorts. The system **100** is merely exemplary and illustrates one possible system, and others may be used. The description of FIG. 1 is primarily an introduction to the elements in the system **100**, and many of the elements will be described in more detail after the description of FIG. 1.

[0021] The drone **30** in this example helps the users **10-1** and **10-2**, who are using an instruction manual **15** to assemble the object **25** using the tools **20**. There could be one or two or more users **10**, and it is assumed below for ease of reference that there is a single user **10**. It is noted that although the emphasis herein is for the tools (and other help) to be provided to the user **10**, the parts **21** that make up the object **25** may also be provided to the user **10**. The drone **30** comprises a controller **35**, RFID (radio frequency identification) circuitry **40**, one or more microphones **45**, one or more speakers **48**, one or more cameras **50**, flight components and flight control **60**, one or more lights **61**, and one or more network (NW) interfaces (I/F(s)) **65**. The one or more network interfaces **65** allow the drone to communicate over the network(s) **95**, which could include a LAN (local area network), and/or the Internet, and/or other networks such as Bluetooth (a short range wireless connectivity standard). Not shown in FIG. 1 is a wireless controller for the drone **30**, as the drone **30** is considered to be autonomous, but a wireless controller could be used.

[0022] The RFID circuitry **40** has circuitry to communicate with RFID tags (not shown in FIG. 1), using circuitry and techniques already known. The one or more microphones **45** are used for the drone **30** to listen to the user **10**, and the one or more speakers **48** are used by the drone to communicate sound to the user **10**. The tool grabber **55** (or grabbers) may be of any type of implement that can grab onto a tool **20**, allow the drone **30** to carry the tool **20** to the user **10**, and allow the drone to deliver the tool **20** to the user **10** (e.g., the user could grab the tool **20** from the drone **30** or the drone **30** could set the tool **20** down). There are a number of tool grabbers that can be used, such as the mantis drone claw, and the tool grabber(s) **55** can include robotic devices, too. The flight components and flight control **60** are such items as rotors and corresponding engines, control systems for flight, and the like. The one or more lights **61** may be used for many purposes, such as lighting an area of the object **25** currently being assembled, highlighting a part of the instruction manual, a tool to be used for the current task, a part to be used for the task, and the like.

[0023] It is noted that the “object **25**” is being assembled, so reference to the “object **25**” means the object **25** at any stage of assembly. The object **25** could be one part at the beginning of the assembly and many parts at the end of the assembly.

[0024] The controller **35** comprises circuitry **70**. The circuitry **70** is shown as one or more processors **75** and one or more memories, and the memories comprise data **85** and program code **90**. The one or more processors **75** cause the drone to perform operations as described herein, in response

to loading and execution of the program code **90**. This is merely one example, and the circuitry **70** may be implemented (in whole or part) by other hardware such as very large scale integrated circuits, programmable logic devices, and the like. The circuitry **70** may also include the processors **75** and memories **80** and also this other hardware, as an example.

[0025] The data **85** includes one or more of a tool ID (identification) database **105** (e.g., outlines of tools, RFID tags, barcodes), calendar information **108**, user cohort information **110** (e.g., experience level, setting), instruction manual information **113**, an assembly database **115**, and storage **116**. The program code **90** comprises tool acquisition control code **140** (e.g., a control program to control the drone for tool acquisition for assembly of an object and also to control the other elements in the program code **90**), tool recognition code **142**, natural language processing code **145**, RFID processing code **145**, barcode processing code **160**, suggestion processing code **165**, one or more neural nets **170**, and user cohort analysis code **175**. The elements in data **85**, **90**, and **116** are described in more detail below. Note that the program code **90** or any one or more of its elements may be implemented (in whole or part) as circuitry, such as in a very large scale integrated circuit or programmable logic.

[0026] The system **100** also includes a user device **120** comprising one or more processors **123** and one or more memories **125**, where the one or more memories **125** contain a calendar **128** and program code (PC) **91**. Note that the user device **120** would typically comprise other elements, such as user interfaces (e.g., touch screen, keyboards, mice, displays, and the like), which are not shown. The one or more processors **123**, in response to loading and execution of the program code **91**, cause the user device **120** to perform whatever operations are performed by the device.

[0027] The system **100** includes a computer system characterized as a server **130**. The server **130** includes one or more processors **133** and one or more memories **135**, which include program code (PC) **92**, which includes tool acquisition control (TAC) code **141** (described below). The one or more processors **133**, in response to loading and execution of the program code **92** and specifically the TAC code **141**, cause the server **130** to perform whatever operations are performed by the server for the instant exemplary embodiments. It should be noted that there could be multiple servers.

[0028] FIG. 1 illustrates a possibility of a drone-based system **97**, which comprises only the drone **30** in some embodiments and both the drone **30** and a server **130** in other embodiments. For instance, the drone-based system **97** may be a combination of a client system (i.e., the drone **30**) and a server system (i.e., the server **130** in this example). The drone **30**, e.g., under control at least in part by the TAC code **140**, may in this case be considered to be a front end (FE), and the server **130**, e.g., under control at least in part by the TAC code **141**, may be considered to be a backend (BE). In these scenarios, the two TAC codes **140** and **141** interoperate to perform the functionality described herein. For instance, depending on the capability and computation power of the drone **30**, most of the system capabilities (such as intelligences) may run on the drone **30** itself, but the client system may also off-load some of the computation to the backend (e.g., the server **130**). The backend system may process, analyze, and/or store (e.g., on a database) information and return results to the client system running on the drone **30**.

The backend system may be hosted on cloud or non-cloud environment. Note also that the drone **30** has or may have a storage component (e.g., storage **116**) that can buffer or store learning models, and contain streaming data (images, voices, interactions, and the like). The streaming data may from time-to-time be sent to backend storage (on a cloud or non-cloud dedicated backend system). The sending of data to the backend system may be based on the processing capabilities of the drone or based on the value of the data to which we may introduce software modules or may even apply conventional systems.

[0029] Furthermore, while there are many elements in the program code **90** and the data **85** that are attributed to the drone **30** in the description below, some or all of these elements (or portions of them) may be added to the server **130**. For instance, for voice recognition or natural language processing, some or all of this may be performed by the server **130**. Similarly, some or all of the data **85** may be stored by the server **130**. This offloads some of the processing and/or data storage from the drone **30** to the server **130**, and the exact amounts of what will be stored where or where the processing will take place is up to the implementation. The server **130** may also be in the cloud, or there could be multiple servers **30**, e.g., each performing some function, or a combination of local servers (e.g., onsite) and remote servers (e.g., in the cloud).

[0030] The calendar **128** is the user's calendar (or multiple user's calendars if there are multiple users) may be solely on the user device **120**, or on the server **130**, or on both the user device **120** and the server **130**.

[0031] The computer readable memories **80**, **125**, and **135** may be of any type suitable to the local technical environment and may be implemented using any suitable data storage technology, such as semiconductor based memory devices, flash memory, magnetic memory devices and systems, optical memory devices and systems, fixed memory and removable memory, or some combination of these. The processors **75**, **123**, and **133** may be of any type suitable to the local technical environment, and may include one or more of general purpose processors, special purpose processors, microprocessors, gate arrays, programmable logic devices, digital signal processors (DSPs) and processors based on a multi-core processor architecture, or combinations of these, as non-limiting examples.

[0032] The user device **120** and the server **130** maybe, e.g., personal computer systems, laptops, wireless devices such as smartphones and tablets, and "computer systems" formed in the cloud from multiple processors and memories.

[0033] Exemplary Flow

[0034] Referring to FIG. 2, this figure is an example of a method for helping users assemble an object using a drone and/or drone-based system. FIG. 2 includes both FIGS. 2A and 2B. The method in FIG. 2 starts in block **213**. In block **220**, the drone **30** (or drone-based system **97**) receives inputs (e.g., imaging, voice/command, signals, gesture, activities, and the like) from a user or activities of the user (or of a user) to be performing an assembly on an object. Note also that the receiving can include sensing by the drone, such as using the camera(s) **50** and/or microphone(s) **45** or other equipment. The sensing may be the user activities from the camera, number of people, tools around the user, and the like. In the following, it is mainly described that the drone-based system **97** performs the operations in the blocks, but this is for ease of reference.

[0035] The drone-based system **97** performs block **223**, e.g., using the information received in block **220**. In block **223**, the drone-based system **97** determines the user task **T** from the inputs or activities (e.g., using deep neural net, conversational dialog analysis, natural language processing, and the like). The drone-based system **97** may include the front end (FE) (e.g., the drone **30**) and/or the back end (BE) (e.g., the server **130**).

[0036] In block **225**, the drone-based system **97** determines the user cohort **UC** (e.g., a user experience group/category such as a novice versus a plumber or prior specialization) based on the user profile or based on automatically learning from user input (e.g., the user may ask questions, the user may speech about he needs a particular tool and the drone may sense that from the conversation). As for the user asking questions, based on the questions asked by the user, the drone-based system **97** may be able to determine how skilled the user is. Blocks **230** and **235** provide additional examples of FIG. **225**.

[0037] In block **230**, the drone-based system **97** can measure experience level (e.g., a novice versus a plumber) and/or skills (e.g., user language, literacy level, experience, 3D spatial skills, and the like) of the user or users to be assembling the object. Another example is illustrated by block **235**, where the drone-based system **97** determines the cognitive state or mood of the user, where the cognitive state or mood is determined within a confidence level, and/or determines the setting (a user's home, a factory, and the like).

[0038] The drone-based system **97** performs (in block **238**) determining context information for the task **T** (e.g., timing, time windows in which someone has a reasonable chance of completing a task, scheduling new blocks of time as needed to work on tasks, and the like) from one or more electronic calendars and based on the **UC** information. The context may include delivery/order/time context, such as urgent delivery, delayed delivery, multiple orders due soon, and the like. The calendar information may be used in blocks **223**, **235**, **238**, and **240**, as possible examples. Note also that the calendar may have client information, e.g., when to deliver ordered furniture (or other objects **25**). The drone system may access this information when estimating the time for a task and to prioritize distribution of the tools (e.g., among multiple tasks and multiple assembly projects). For example, the drone-based system may estimate a time at which a selected one of the multiple tasks will be performed for a current object and prioritize distribution among the tasks and assembly of multiple objects of one or more selected tools to enable providing the one or more selected tools to the one or more users assembling a current object at the estimated time.

[0039] In block **240**, the drone **30** flies to a tool location or tool storage location (current tool location **Li**) by accessing a tool database, a location database, a calendar database, and/or the like. In block **243**, the drone-based system **97** identifies a tool (such as a plier, a screwdriver, a wrench, a toolbox, and the like) that matches the task and user cohort **{T, UC}**. This may be performed using machine learning models (e.g., machine models built using historical tools, location data, past requests/interactions, user cohort data, etc.) and other matching or similarity based algorithms or other identification methods (e.g., barcode, RFID, and the

like). The identifying is performed from the current tool location L_1 (e.g., on a table, inside toolbox, or other surface, e.g., for easy inspection).

[0040] In block 245, the drone-based system 97 determines if the tool has been found (such as being identified). If so (block 245=Yes), the, drone-based system 97 in block 250 extracts a tool delivery mode (e.g., voice/video how to use the tool) based on the UC along with said tool to deliver. For example, based on the tasks T information (e.g., user looking for chopping dovetails, adjusting planes or driving small finishing nails), the drone may find “7 oz or 8 oz Japanese plane hammer” from the tool database. The drone-based system determines an appropriate mode for the user (based on the UC—such as whether the user is experienced of using such a tool or similar tools in the past), and possibly a short video to show how to safely use the tool. The drone 30 in block 255 supplies the tool to the user at location L_2 . In block 260, the drone-based system 97 performs updating local or remote databases and completing task T.

[0041] In block 245, if the tool is not found (block 245=No), the drone-based system 97 finds an alternative (e.g., recommended) tool for the task T. That is, an alternative tool can include a recommended alternative tool or a similar tool (e.g., there are multiple types of pliers, many of which are interchangeable). If an alternative tool is found (block 270=Yes), the flow proceeds to block 250. If no alternative tool is found (block 270=No), the flow proceeds to block 260.

[0042] In block 275, the drone-based system 97 determines whether the assembly of the object is complete. If so (block 275=Yes), the flow ends in block 280. If not (block 275=No), the flow proceeds to block 223, where the next user task T is determined.

[0043] Tool Identification

[0044] The drone 30 performs tool identification (e.g., in blocks 243 and 265), in order to be able to deliver tools 20 to the user 10. The tool identification may be performed, e.g., by the drone 30 under control of the tool recognition code 142 (which can be started by the tool acquisition control code 140). The tool recognition code 142 may use imaging (e.g., from the one or more cameras 50) and may use deep neural nets 170 to visually identify tools such as the following: pliers, various kinds of screwdrivers, wrenches, and the like (e.g., which may be placed on a table or other surface for easy inspection). FIG. 3 illustrates an outline of tools, such as that which might be stored or used for deep neural net identification. The outlines 210-1 through 210-10 are for many different tools.

[0045] A database (e.g., tool ID database 105) may also include records on tools, tool IDs, tool uses/purposes, possibly related tools, possibly substitutable tools, and the like. The possibly related tools and possibly substitutable tools may be used, e.g., in block 265 to find an alternative tool.

[0046] To help the drone 30, a TIS (tool identification system) may be equipped with a smart counter-top with a scanner that may involve any of image recognition, weight estimation, and the like. FIG. 4 illustrates tools 20 arranged on a smart counter-top 310 of a tool identification system. Such a smart counter-top 310 may be used in blocks 243 and 265.

[0047] Also, RFID tags (or barcodes) on tools may be employed to facilitate identification. FIG. 5 illustrates the use of RFID tags 410-1, 410-2, 410-3, and 410-4 on tools 20-1, 20-2; 20-3, and 20-4, to help with identification of the

tools. The tools 20-1 and 20-2 are different open end/closed end wrenches, and the tools 20-3 and 20-4 are screwdrivers. Each RFID tag 410 is unique to its corresponding tool 20. Different types of RFID tag choices include standard ultra-high-frequency (UHF) tags, with metal, non-metal, cord mount, hang tag, and the like. The drone 30, using the RFID processing code 150 as executed by the processor(s) 75, can determine the unique ID for the RFID tag 410 attached to the tool 20. That is, the RFID processing code 150 would use the information from the RFID circuitry 40 and output the unique ID from the RFID tag 410 for the tool. This could use the tool ID database 105, which could also be used by the RFID processing code 150 (or the tool acquisition control code 140) to determine the tool 20 corresponding to the unique ID.

[0048] A barcode tool tracking system may also be used. Such a barcode tool tracking system, like Tool Hawk (a barcode tracking system for tools), requires that the employee simply scan their user ID (identification) barcode and the barcodes of the tools he or she is taking to check out a tool. The drone 30, under control of the barcode processing code 155, can capture an image of a barcode using the camera(s) 50, determine the barcode, then determine the corresponding tool 20. The tool ID database 105 may include these barcodes and a mapping from barcode to tool. There would typically be a unique mapping between barcode and tool (e.g., a phillips screwdriver of having a certain size (e.g., #2) and length could have a unique barcode).

[0049] User Cohort Processing

[0050] User cohort processing is performed at least in block 225 of FIG. 2. The user cohort information 110 in the data 85 may include experience level (e.g., a novice versus a plumber) and setting (e.g., a user's home, a factory, and the like). This information may be supplied in a user profile, or automatically learned by the drone 30 system as the drone works with a user who may ask questions, be slow or fast with the tool use, and the like.

[0051] Based on user cohort analysis (e.g., user language, literacy level, experience, 3D (three-dimensional) spatial skills, and the like), the drone may translate the instruction to the preferred language of the user using NLP (natural language processing) or adjust wording to increase comprehensibility for the cohort. For example, the user may supply a profile about his or her experience or 3D spatial skills, since the user would benefit from supplying such information. In other embodiments, the system may infer at least some small amount of information regarding experience and skills by observing how much time it takes for users to perform certain activities or by emotional responses to certain activities. Using advanced content analytics (e.g., Watson content analytics, where Watson is a cognitive system enabling a new partnership between people and computers), the drone may automatically create a short demonstration video and play the video for the user. The drone may be connected to the Web/Internet and search a demonstration video (e.g., YouTube video, where YouTube is a global video-sharing website) based on the instructions on how to use the tool. Our drone can take a high-definition image of the tool and perform image search on Web, in case no instruction available for said tool. This is so important in the informal sectors (e.g., vehicle maintenance, furniture production, and the like) as many of the users may not have the skills necessary for these functions.

[0052] As more detail, it is useful to relate why the system may care about a user cohort. Consider the cohort of “experienced” (E) versus “novice” (N) users. An experienced person may actually be able to make use of substitute tools or briefer summarization of instructions than a novice user. The risk of using improper or non-optimal tools may optionally be learned through time, for a particular user and through a database containing the experiences of many people. There may be a higher risk of giving a substitute tool to the N cohort, while the E cohort may be able to use the substitute tool.

[0053] If desired, the drone may process interactive assembly instructions for a particular user or cohort (e.g., based on user experience). As input, the drone may access data from different source materials such as text-based manuals, parts catalogues, digital pictures and models, and produce electronic instructions that start with an animated, interactive, visualization of the assembly described in the text manual. A viewing mechanism (e.g., drone projecting on the wall or having a display) in conjunction with the user interface supports the user in viewing the sequence. For cohort E, perhaps brief instructions would be adequate. After all, the E cohort may have worked on a similar or identical assembly in the past. For cohort N, he or she may require the “exact and optimal” tool and need to see clear visualizations of an assembly step. Thus the drone (or drone-based system) may convey slight variants of instructions and tools, as learned to be useful for different cohorts.

[0054] It was previously mentioned that the user cohort may include experience level (e.g., a novice vs. a plumber), working in a setting (a user’s home, a factory, and the like). The user cohort could also include a consideration of a user’s cognitive and physical state. For example, some users with slight deficits of motion, or tremors, may be given extra guidance, time, or even variants of tools to better fit their needs.

[0055] Calendar Processing

[0056] Calendar processing is performed at least in block 238 of FIG. 2. The drone system may have a bidirectional interface (e.g., network interface(s) 65) to one or more electronic calendars 128. This access facilitates estimating timing, such as time windows in which someone has a reasonable chance of completing a task, scheduling new blocks of time as needed to work on tasks, and the like.

[0057] As described above, the drone-based system may have a bidirectional interface to one or more electronic calendars (e.g. for helping to estimate timing, time windows in which someone has a reasonable chance of completing a task, scheduling new blocks of time as needed to work on tasks, etc.). The electronic calendar 128 may detect a need for delaying an assembly as a result, for example, and may change a time on the calendar as a result. This may be useful if preparation is expected to take several hours, and a user’s colleagues are happy to delay their arrival by 30 minutes.

[0058] Additionally, the drone-based system may orchestrate the usage of tools among a group of users. The drone-based system may arrange, prioritize, and deliver tools based on the tasks of individual users. The prioritization of tasks and tools usage may be based on analyzing or comprising of orders available on users’ calendars.

[0059] Task Assessing, Suggestion Processing, and Other Processing

[0060] A task can be assessed by the drone 30 (or the drone-based system 97) (see, e.g., block 223 of FIG. 2), and

also the drone 30 may make suggestions to the user 10. For instance, natural language processing (e.g., by the natural language processing code 145) may be employed to help interpret instruction and assembly manuals (such as instruction manual 15), and/or items to be assembled may come with a second set of special “instructions” more suited to interpretation by the drone system. That is, the task assessing may be aided by a feed from an instruction manual (e.g. from a consumer store for building a set of shelves).

[0061] The suggestions (e.g., produced by the suggestion processing code 165) made by the drone 30 may include informing the user that he/she is missing a step, using the wrong tool, does not have a tool (but may use a substitute, and the like). An assembly database 115 may store a plurality of instructions/recipes and tool data corresponding to the instructions, a user’s deviations from a suggested instruction (e.g., to help the user recreate the customized set of steps at a later date, if the user is doing more than one assembly of items), a history, frequency and a preference of user for different kinds of instructions, and the like. With regard to missing a step, it is noted that when assembling some complicated object, such as a complicated piece of furniture, it is fairly easy to “miss a step.” Although one aspect of the exemplary embodiments herein is the drone bringing a tool to the user, since the drone has access to the (e.g., interactive) instruction manual information and tools in the vicinity of the user, the drone can also inform the user he or she has missed a step in an assembly sequence. After all, the drone has information on the instructions and can watch the user as he/she assembles an object or uses a tool. For example, imagine Step 2 of an assembly sequence may require a screw driver and a particular screw. Step 3 may require a wrench and a nut. Using various methods (including deep neural nets to recognize tools or parts of an object to be assembled), the drone may be able to determine that the wrench has been used by a user (Step 3) before the screw driver was used (Step 2).

[0062] The drone-based system may learn (e.g., if a user is fast at a task, this may imply that the drone system may be working well, but if the person is showing signs of confusion (e.g., by facial expression or voice analysis), the system may use a different set of words or explanations in any speech output, suggest the use of simpler tools, and the like).

[0063] Various approaches are possible for estimating a cognitive state or mood, with a confidence level. There are applications that can estimate a mood based on a person’s face. For instance, there is an app called clmtrackr, which is an emotion analysis tool. A camera 50 can take a picture of the face of the user 10, and this can be used as guidance.

[0064] Tool Acquisition Processing

[0065] As one example, the drone system may detect or forecast a need for a tool that the user does not have and send a signal to trigger a purchase or a loan of such a tool. The actual purchase or loan may require user confirmation.

[0066] Another exemplary embodiment is tool swapping suggestions. For example, if one tool is not available, tool swapping can be suggested (as in block 265 of FIG. 1). This is useful in a group working situation, wherein User 2 needs the same tool which is currently used by User 1, and User 2 needs to wait for time to use the tool. In this case, the system may suggest the use of another tool to User 2 and perform a simple risk/cost/benefit analysis regarding a substitution. For example, in a very simple case, obviously if a

small screw driver is available, but a larger one is needed, the cost is high in terms of trying to use the small version (e.g., high in terms of frustration level or time needed to perform a task). The risk of using improper or non-optimal tools may optionally be learned through time, for a particular user and through a database containing the experiences of many people.

[0067] The drone system may detect the need for a cluster (e.g., a group) of tools that may depend on one another and may suggest or bring such a cluster. Tools may depend on each other if, for instance, one tool has to be used before another tool. A closed end wrench might be used to tighten a nut before a torque wrench is used to ensure the nut is tightened to a proper torque value. As another example, the drone system may learn tool choices by observing and compiling uses by various individuals over time.

[0068] Additional Examples

[0069] The system may establish a communication with remote helpers, if determined to be needed. The remote helpers are in a location physically separate from where the user **10** is assembling the object **25**.

[0070] The drone-based system **97** (such as the drone **30**) may be branded and tailored for special purposes, e.g., a “Furniture Drone” for help assembling furniture. The term “branded” means, in part, is that various stores could place their brand (e.g., logo, registered trademark) on the drone. Of course, the term “branded” can go beyond this, such as having the drone be shaped in accordance with a company’s trademark. Additionally, the drone may be tailored in the sense the drone may have special features that would be particularly useful for a task. As just one example, optionally, a drone for plumbing might have certain flight control, engine, and tool grasping characteristics to help the drone carry, grab, and safely control the transport of heavier tools. A furniture drone from a furniture store might only need to grab, carry, and control lighter tools, like screw drivers and related tools.

[0071] The drone may have a light, and this light may be used to illuminate a tool as means of suggesting its use, illuminate a region of an assembly (or the object **25**) to help a user, illuminate a hole in an assembly to make it easier for a user to position a screw, illuminate a portion of the object or one or more parts to be used in assembling the object to highlight these regions for the assembly, and the like.

[0072] In some cases, the drone may communicate with smart toolboxes (e.g., one or more boxes that organize, carry, and protect the owner’s tools), toolsets, tool belts/aprons, tool chests, bucket organizers, autocarts, workshop trollies, and the like. In these cases, the drone may be helpful to direct a user to a toolbox that is most appropriate and/or that contains the needed tools.

[0073] In yet another embodiment, the user’s preparation actions are monitored, using one or more sensors. Gestures that correspond to the current preparation step are retrieved from the data store (e.g., perhaps in the assembly database **115**) along with thresholds that correspond to each of the gestures. The user’s actions are compared to the retrieved gestures using the retrieved thresholds. If the user’s actions vary from the gestures by more than the thresholds, an alert is generated. The user is then provided with a suggested course of correction.

[0074] If desired, the drone may optionally project a display of one or more steps of an instruction manual (or speak such steps). For example, an electronic device (or

drone or part of the drone-based system) may have a storage unit that stores an instruction manual data and a display control unit that reads instruction manual electronic data from the storage and the drone may interact with the electronic device (or its own storage or the part of the drone-based system) and display the instruction manual on a display device, on a wall, or the like. Further, the electronic device (or drone or part of the drone-based system) may have an editor that is capable of editing the instruction manual displayed on the display device and a control member for operating the display control unit and the editor, making it possible to edit the instruction manual electronic data according to the needs of a user, for example, in order to make the instruction manual easier to use for the current user or future users on a team, and the like.

[0075] If desired, the drone-based system may communicate with the user who wears a headset. The user may also signal the drone that he/she is ready for the next step in an assembly, or to slow down, and the like. The drone may deliver audio commands via the headset.

[0076] If desired, the drone may process interactive assembly instructions for a particular user or cohort (e.g., based on user experience). As input, the drone may access data from different source materials such as text-based manuals, parts catalogues, digital pictures and models, and produce electronic instructions that start with an animated, interactive, visualization of the assembly described in the text manual. A viewing mechanism (e.g., a drone projecting on the wall or having a display) in conjunction with the user interface supports the user in viewing the sequence.

[0077] Possible application of the system may be for tools used in gardening, event organizing (e.g., group tents setup), furnisher SMEs (Small and Medium-sized Enterprises), and the like, are also envisioned.

[0078] In another embodiment, the drone may orchestrate the usage of tools among a group of users. It may arrange, prioritize, and deliver tools based on the tasks of individual users. The prioritization of tasks and tools usage may be based on analyzing or comprising of orders available on users’ calendars.

[0079] Optionally, in the context of a repair/assembly/construction shop, the drone may assist the owner by estimating the time it takes to complete a client order (e.g., a king-size bed needs to be ready in 2 days for a client X), using similar orders in the past and current context information. In a non-formal setting, often it is difficult to assess the quality of assembling /producing a furniture; the drone may have a learning component to continuously (end to end) assess the quality of a furniture based on best practices, based on learning from instructions, based on learning of past user/customer feedback on similar delivered furniture, and the like.

[0080] In another use, the drone can be used to rent tools (including time keeping, pricing for the usage, and the like) to other users when the owner is not using them. In this case, the drone may fly with the toolbox and assist the renter to do his/her job.

[0081] As another example, the drone-based system may monitor user behavior (including facial expressions, using known methods). If the user appears confused and/or is not assembling the object in an efficient (e.g., timely) manner, the drone may take steps to reduce confusion of the user or improving timeliness of the assembly by the user. For example, the drone may speak using different words, the

drone may project certain additional diagrams with animations of parts, the drone may explain the use of a tool as the drone brings the tool to a user, and the like. The system may learn that if a user is overall appearing confused for a duration of time, then the system may switch into a more helpful mode useful for the cohort of confused users (e.g., beginning users), for the remainder of the assembly.

[0082] The present invention may be a system, a method, and/or a computer program product at any possible technical detail level of integration. The computer program product may include a computer readable storage medium (or media) having computer readable program instructions thereon for causing a processor to carry out aspects of the present invention.

[0083] The computer readable storage medium can be a tangible device that can retain and store instructions for use by an instruction execution device. The computer readable storage medium may be, for example, but is not limited to, an electronic storage device, a magnetic storage device, an optical storage device, an electromagnetic storage device, a semiconductor storage device, or any suitable combination of the foregoing. A non-exhaustive list of more specific examples of the computer readable storage medium includes the following: a portable computer diskette, a hard disk, a random access memory (RAM), a read-only memory (ROM), an erasable programmable read-only memory (EPROM or Flash memory), a static random access memory (SRAM), a portable compact disc read-only memory (CD-ROM), a digital versatile disk (DVD), a memory stick, a floppy disk, a mechanically encoded device such as punchcards or raised structures in a groove having instructions recorded thereon, and any suitable combination of the foregoing. A computer readable storage medium, as used herein, is not to be construed as being transitory signals per se, such as radio waves or other freely propagating electromagnetic waves, electromagnetic waves propagating through a waveguide or other transmission media (e.g., light pulses passing through a fiber-optic cable), or electrical signals transmitted through a wire.

[0084] Computer readable program instructions described herein can be downloaded to respective computing/processing devices from a computer readable storage medium or to an external computer or external storage device via a network, for example, the Internet, a local area network, a wide area network and/or a wireless network. The network may comprise copper transmission cables, optical transmission fibers, wireless transmission, routers, firewalls, switches, gateway computers and/or edge servers. A network adapter card or network interface in each computing/processing device receives computer readable program instructions from the network and forwards the computer readable program instructions for storage in a computer readable storage medium within the respective computing/processing device.

[0085] Computer readable program instructions for carrying out operations of the present invention may be assembler instructions, instruction-set-architecture (ISA) instructions, machine instructions, machine dependent instructions, microcode, firmware instructions, state-setting data, configuration data for integrated circuitry, or either source code or object code written in any combination of one or more programming languages, including an object oriented programming language such as Smalltalk, C++, or the like, and procedural programming languages, such as the "C" pro-

gramming language or similar programming languages. The computer readable program instructions may execute entirely on the user's computer, partly on the user's computer, as a stand-alone software package, partly on the user's computer and partly on a remote computer or entirely on the remote computer or server. In the latter scenario, the remote computer may be connected to the user's computer through any type of network, including a local area network (LAN) or a wide area network (WAN), or the connection may be made to an external computer (for example, through the Internet using an Internet Service Provider). In some embodiments, electronic circuitry including, for example, programmable logic circuitry, field-programmable gate arrays (FPGA), or programmable logic arrays (PLA) may execute the computer readable program instructions by utilizing state information of the computer readable program instructions to personalize the electronic circuitry, in order to perform aspects of the present invention.

[0086] Aspects of the present invention are described herein with reference to flowchart illustrations and/or block diagrams of methods, apparatus (systems), and computer program products according to embodiments of the invention. It will be understood that each block of the flowchart illustrations and/or block diagrams, and combinations of blocks in the flowchart illustrations and/or block diagrams, can be implemented by computer readable program instructions.

[0087] These computer readable program instructions may be provided to a processor of a general purpose computer, special purpose computer, or other programmable data processing apparatus to produce a machine, such that the instructions, which execute via the processor of the computer or other programmable data processing apparatus, create means for implementing the functions/acts specified in the flowchart and/or block diagram block or blocks. These computer readable program instructions may also be stored in a computer readable storage medium that can direct a computer, a programmable data processing apparatus, and/or other devices to function in a particular manner, such that the computer readable storage medium having instructions stored therein comprises an article of manufacture including instructions which implement aspects of the function/act specified in the flowchart and/or block diagram block or blocks.

[0088] The computer readable program instructions may also be loaded onto a computer, other programmable data processing apparatus, or other device to cause a series of operational steps to be performed on the computer, other programmable apparatus or other device to produce a computer implemented process, such that the instructions which execute on the computer, other programmable apparatus, or other device implement the functions/acts specified in the flowchart and/or block diagram block or blocks.

[0089] The flowchart and block diagrams in the figures illustrate the architecture, functionality, and operation of possible implementations of systems, methods, and computer program products according to various embodiments of the present invention. In this regard, each block in the flowchart or block diagrams may represent a module, segment, or portion of instructions, which comprises one or more executable instructions for implementing the specified logical function(s). In some alternative implementations, the functions noted in the blocks may occur out of the order noted in the figures. For example, two blocks shown in

succession may, in fact, be executed substantially concurrently, or the blocks may sometimes be executed in the reverse order, depending upon the functionality involved. It will also be noted that each block of the block diagrams and/or flowchart illustration, and combinations of blocks in the block diagrams and/or flowchart illustration, can be implemented by special purpose hardware-based systems that perform the specified functions or acts or carry out combinations of special purpose hardware and computer instructions.

1-25. (canceled)

26. An apparatus, comprising:

a drone-based system comprising:

a drone;

one or more memories and computer readable code;

one or more processors,

the one or more processors, in response to execution of the computer readable code, cause the drone-based system to perform at least the following:

determining a user cohort for one or more users to assemble an object;

assessing a task for the one or more users to assemble the object; and

providing, based on the determined user cohort and the assessed task, by the drone help to the one or more users as the one or more users assemble the object.

27. The apparatus of claim **26**, wherein the drone-based system is the drone and the drone comprises the one or more memories and one or more processors.

28. The apparatus of claim **26**, wherein the drone-based system comprises the drone and one or more servers, and each of the drones and the one or more servers comprises one or more memories, comprising computer readable code, and one or more processors.

29. The apparatus of claim **26**, wherein the providing further comprises providing by the drone one or more suggestions to the one or more users to aid the one or more users in assembling the object.

30. The apparatus of claim **29**, in which the suggestions include one or more of the following:

informing the one or more users that the one or more users are missing a step in assembly of the object;

informing the one or more users that the one or more users are using an incorrect tool for the task;

informing the one or more users that the one or more users do not have a tool to be used for the task; and

informing the one or more users that the one or more users do not have a tool to be used for the task but may use a substitute tool.

31. The apparatus of claim **26**, wherein:

the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: selecting a tool based on the task and the user cohort; and the providing further comprises providing by the drone the selected tool to the one or more users.

32. The apparatus of claim **31**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: accessing one or more electronic calendars for at least the one or more users, and using calendar information from the one or more electronic calendars in order to schedule or reschedule time for one or more users to assemble an object.

33. The apparatus of claim **32**, in which the determining the user cohort, accessing the task, providing the help, and accessing the one or more calendars are performed for a current object, there are multiple tasks performed for multiple objects being assembled or to be assembled, and the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: estimating a time at which a selected one of the multiple tasks will be performed and prioritizing distribution among the tasks and assembly of the multiple objects of at least one selected tool to enable providing the at least one selected tool to the one or more users assembling the current object at the estimated time.

34. The apparatus of claim **31**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following:

using imaging in the drone to visually identify the selected tool prior to providing the tool; and

retrieving the tool using the drone prior to providing the tool.

35. The apparatus of claim **31**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following:

performing, prior to providing the tool, one or both of the following:

using imaging in the drone to visually identify a barcode on one or more tools and using the barcode to identify the selected tool; and

using wireless circuitry in the drone to identify information on a radio frequency identification tag attached to one or more tools and using the information to identify the selected tool;

retrieving the selected tool using the drone prior to providing the selected tool.

36. The apparatus of claim **31**, wherein:

the selected tool is not available;

the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: finding an alternate tool that is suitable for use as the selected tool and choosing the alternate tool as the selected tool; and

providing comprises providing by the drone the alternate tool to the one or more users.

37. The apparatus of claim **31**, wherein:

the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: detecting by the drone system a need for a cluster of tools and making the selected tool be the cluster of tools; and providing comprises providing by the drone the cluster of tools to the one or more users.

38. The apparatus of claim **31**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: learning tool choices by observing and compiling uses by various individuals over time.

39. The apparatus of claim **31**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: communicating with one or more smart toolboxes in order to locate the selected tool.

40. The apparatus of claim **31**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: orchestrating the usage of tools among a group of users by arranging, prioritizing, and delivering tools based on tasks to assemble the object and based on context of the task.

41. The apparatus of claim **26**, in which the user cohort comprises one or both of experience level of the one or more users and setting in which assembly of the object is being performed.

42. The apparatus of claim **26**, in which the assessing of the task is aided by information from an instruction manual comprising assembly instructions for the object.

43. The apparatus of claim **26**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: establishing by the drone-based system communication with one or more remote helpers, in response to a determination the one or more remote helpers are needed.

44. The apparatus of claim **26**, in which at least the drone is branded and tailored for a special purpose.

45. The apparatus of claim **26**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: detecting by the drone-based system a need for a tool that the user does not have and sending a signal to trigger a purchase or a loan of such a tool.

46. The apparatus of claim **26**, in which the drone comprises one or more lights, and wherein the providing help to the one or more users comprises using by the drone the light to perform one or more of the following: illuminate a tool as means of suggesting its use; illuminate a region of

the object to help the one or more users during the assembly; illuminate a portion of the object or one or more parts to be used in assembling the object to highlight these regions for the assembly.

47. The apparatus of claim **26**, wherein providing help comprises the drone projecting a display of one or more steps of an instruction manual or speaking such one or more steps.

48. The apparatus of claim **26**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: performing communication between the drone-based system and a user who wears a headset.

49. The apparatus of claim **26**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: processing interactive assembly instructions for a particular user or cohort or both and conveying by the drone information from the interactive assembly instructions to the particular user about how to use the tool or perform assembly using the tool.

50. The apparatus of claim **26**, wherein the one or more processors, in response to execution of the computer readable code, further cause the drone-based system to perform at least the following: monitoring by the drone-based system user behavior to determine whether a user appears confused or is not performing assembly in a timely manner, and in response to a determination the user appears confused or is not performing assembly in a timely manner, the drone-based system taking one or more steps to reduce the confusion of the user or improving timeliness of the assembly by the user.

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