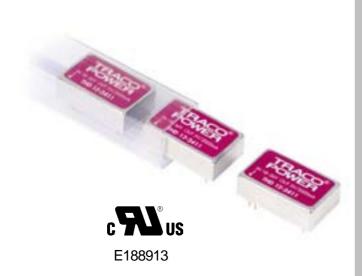


## **THD 12 Series**

# **Application Note**

DC/DC Converter 9 to 18 Vdc, 18 to 36 Vdc and 36 to 75Vdc Input 2.5 to 15Vdc Single Outputs and  $\pm 5$  to  $\pm 15$  Vdc Dual Outputs, 12W



Complete THD 12 datasheet can be downloaded at: http://www.tracopower.com/products/thd12.pdf

#### **Features**

- RoHS compliant
- Single output up to 3.5A
- Dual output up to ±1200mA
- Standard 24 PIN DIP and SMD Package
- Five-sided continuous shield
- No minimum load required
- High power density
- High efficiency up to 88%
- Small size 31.8×20.3×10.4 mm (1.25×0.8×0.450 inch)
- Input to output isolation (1500VDC for 60 seconds)
- 2:1 wide input voltage range
- Fixed switching frequency
- Input under-voltage protection
- Output over-voltage protection
- Over-current protection
- Output short circuit protection
- Remote on/off

## **Applications**

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

### **General Description**

The THD 12 series offer 12 watts of output power from a package in an IC compatible 24pin DIP. This product has a 2:1 wide input voltage of 9-18Vdc, 18-36Vdc, 36-75Vdc with an I/O isolation test voltage of 1500Vdc and indefinite short-circuit protection, as well as five sided shielding. All models are particularly suited to telecommunications, industrial, mobile telecom and test equipment applications.

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Absolute Maximum Rating						
Parameter	Model	Min	Max	Unit		
Input Voltage	THD 12-12xx		20			
Continuous	THD 12-24xx		40	Vdc		
	THD 12-48xx		80			
Input Voltage	THD 12-12xx		36			
Transient (100ms)	THD 12-24xx		50			
	THD 12-48xx		100			
Input Voltage Variation (complies with EST300 132 part 4.4)	All		5	V/ms		
Operating Ambient Temperature (with derating)	All	-40	85	°C		
Operating Case Temperature	All		105	°C		
Storage Temperature	All	-55	125	°C		

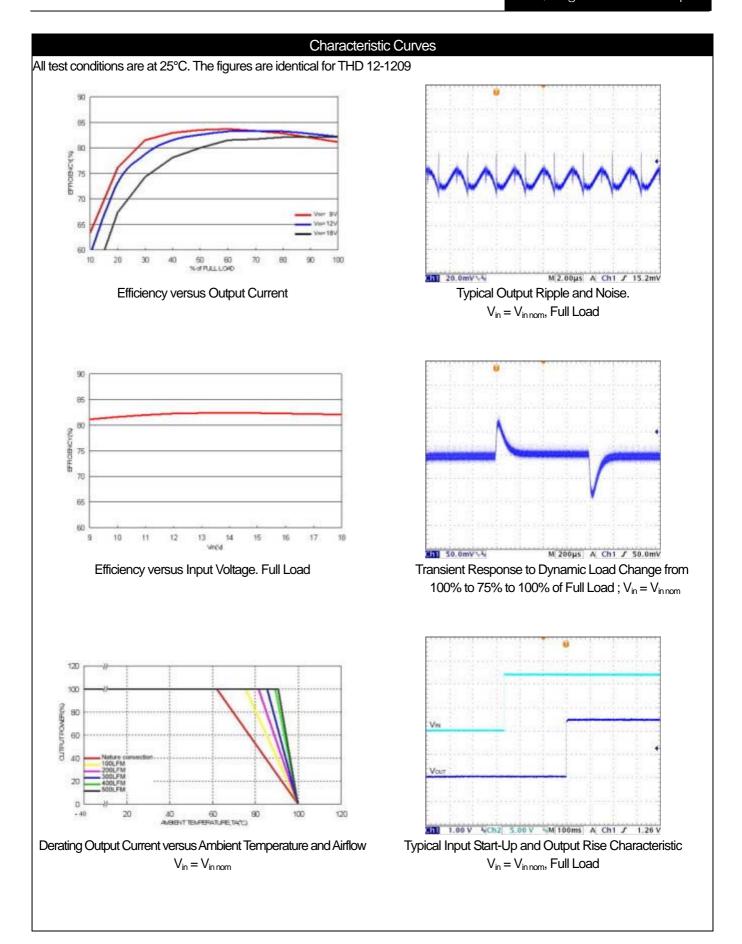
Output Specification					
Parameter	Model	Min	Тур	Max	Unit
Output Voltage	THD 12-xx09	2.470	2.5	2.530	
$(V_{in} = V_{in nom}; Full Load; T_A = 25^{\circ}C)$	THD 12-xx10	3.260	3.3	3.340	
	THD 12-xx11	4.940	5	5.060	
	THD 12-xx12	11.856	12	12.144	Vdc
	THD 12-xx13	14.820	15	15.180	vuc
	THD 12-xx21	±4.940	±5	±5.060	
	THD 12-xx22	±11.856	±12	±12.144	
	THD 12-xx23	±14.820	±15	±15.180	
Output Regulation					
Line (Vin(min) to Vin(max) at Full Load)	All	-0.2		+0.2	%
Load (0% to 100% of Full Load) (Single Output)	THD 12-xx1x	-0.5		+0.5	/0
Load (0% to 100% of Full Load) (Dual Output)	THD 12-xx2x	-1.0		+1.0	
Cross Regulation	All	-5.0		+5.0	%
Asymmetrical Load 25% / 100% of Full Load	All	-5.0		TJ.U	70
Output Ripple & Noise (see page 54)	All			85	mV pk-pk
Peak-to-Peak (5Hz to 20MHz bandwidth)	All			65	IIIv þk-þk
Temperature Coefficient	All	-0.02		+0.02	%/°C
Output Voltage Overshoot	All		0	3	% V <sub>at</sub>
$(V_{in} = V_{in  min} \text{ to } V_{in  max}; \text{ Full Load}; T_A = 25^{\circ}\text{C})$	All		U	3	70 Vat
Dynamic Load Response					
$(V_{in} = V_{in  nom}; T_A = 25^{\circ}C)$					
Load step change from					
75% to 100% or 100 to 75% of Full Load  Peak Deviation	All		200		mV
Setting Time (V <sub>out</sub> < 10% peak deviation)	All		250		μs
Output Current	THD 12-xx09	0		3500	
	THD 12-xx10	0		3500	
	THD 12-xx11	0		2400	
	THD 12-xx12	0		1000	_
	THD 12-xx13	0		800	mA
	THD 12-xx21	0		±1200	
	THD 12-xx22	0		±500	
	THD 12-xx23	0		±400	

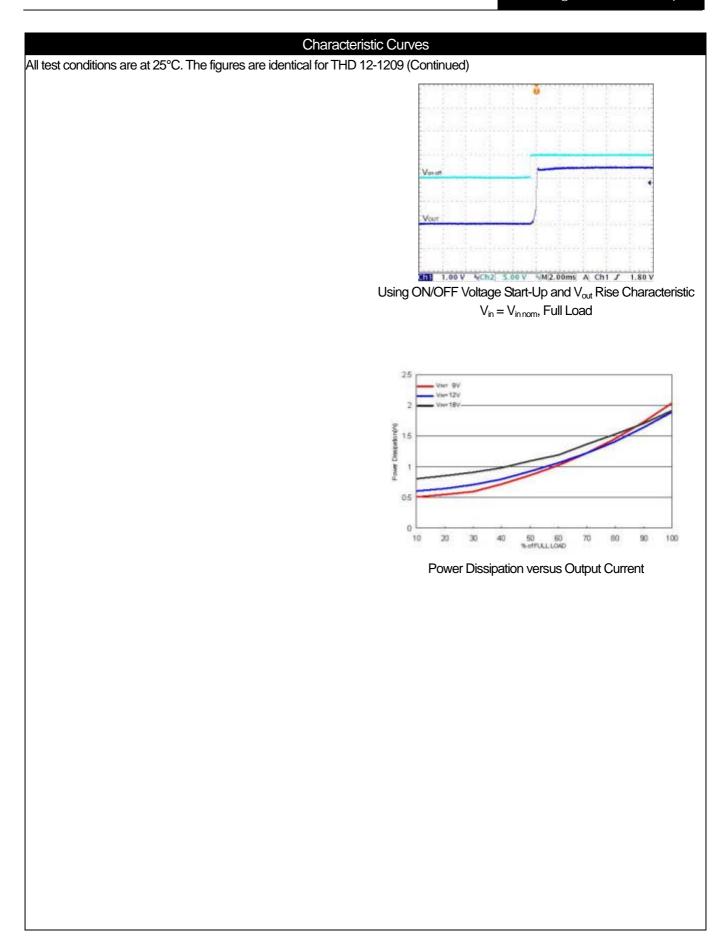
Output Specification (continue)					
Parameter	Model	Min	Тур	Max	Unit
Output Over Voltage Protection (Single output only)	THD 12-xx09		3.9		
(Zener diode clamp)	THD 12-xx10		3.9		
	THD 12-xx11		6.2		Vdc
	THD 12-xx12		15		
	THD 12-xx13		18		
Output Over Current Protection	All		150		% FL.
Output Short Circuit Protection	All	Continuous, automatics recovery			

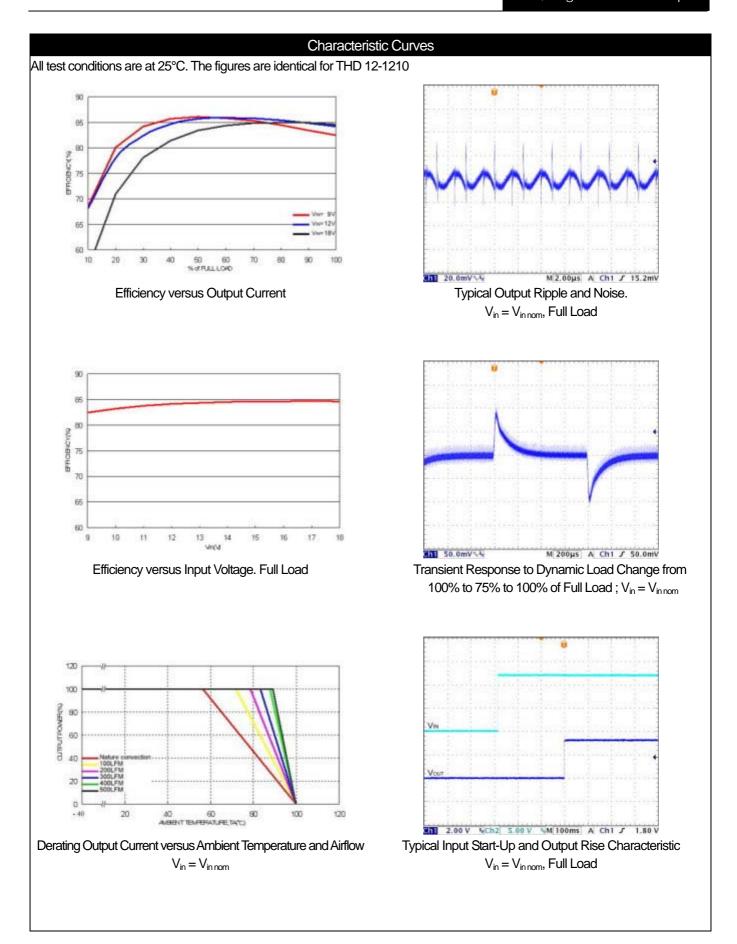
Input Specification					
Parameter	Model	Min	Тур	Max	Unit
Operating Input Voltage	THD 12-12xx	9	12	18	
	THD 12-24xx	18	24	36	Vdc
	THD 12-48xx	36	48	75	
Input Current	THD 12-1209			935	
(Maximum value at $V_{in} = V_{in nom}$ ; Full Load)	THD 12-1210			1203	
	THD 12-1211			1244	
	THD 12-1212			1219	
	THD 12-1213			1219	
	THD 12-1221			1282	
	THD 12-1222			1205	
	THD 12-1223			1205	
	THD 12-2409			461	
	THD 12-2410			594	
	THD 12-2411			614	
	THD 12-2412			602	mA
	THD 12-2413			602	MA
	THD 12-2421			633	
	THD 12-2422			595	
	THD 12-2423			595	
	THD 12-4809			231	
	THD 12-4810			297	
	THD 12-4811			307	
	THD 12-4812			301	
	THD 12-4813			301	
	THD 12-4821			316	
	THD 12-4822			297	
	THD 12-4823			297	

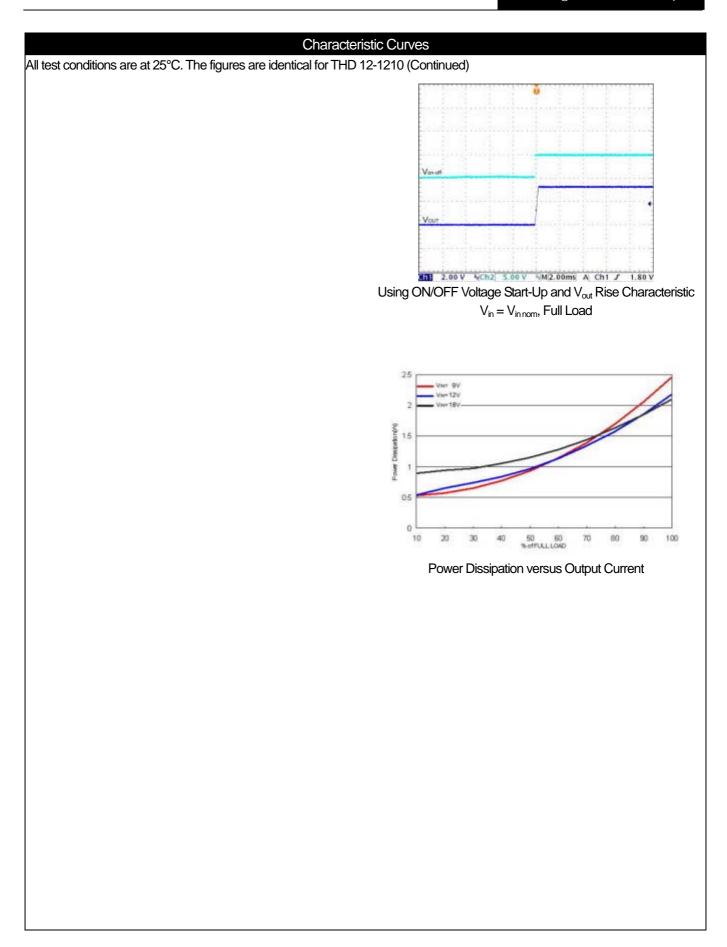
Input Specification (continue)					
Parameter	Model	Min	Тур	Max	Unit
Input Standby current	THD 12-1209		50		
(Typical value at V <sub>in</sub> = V <sub>in nom</sub> ; No Load)	THD 12-1210		60		
	THD 12-1211		53		
	THD 12-1212		15		
	THD 12-1213		17		
	THD 12-1221		24		
	THD 12-1222		19		
	THD 12-1223		24		
	THD 12-2409		36		
	THD 12-2410		36		
	THD 12-2411		35		
	THD 12-2412		16		Л
	THD 12-2413		17		mA
	THD 12-2421		15		
	THD 12-2422		15		
	THD 12-2423		18		
	THD 12-4809		10		
	THD 12-4810		14		
	THD 12-4811		23		
	THD 12-4812		11		
	THD 12-4813		5		
	THD 12-4821		6		
	THD 12-4822		6		
	THD 12-4823		6		
Under Voltage Lockout Turn-on Threshold	THD 12-12xx		9		
	THD 12-24xx		18		Vdc
	THD 12-48xx		36		
Under Voltage Lockout Turn-off Threshold	THD 12-12xx		8		
	THD 12-24xx		16		Vdc
	THD 12-48xx		33		
Input reflected ripple current	All		20		mA pk-pk
(5 to 20MHz, 12µH source impedance)	All		20		ширк-рк
Start Up Time					
$(V_{in} = V_{in nom})$ and constant resistive load)	All				ms
Power up	730		450		1113
Remote ON/OFF			5		
Remote ON/OFF Control					
(The On/Off pin voltage is referenced to negative input)					
On/Off pin High Voltage (Remote ON)	All	3.0		12	Vdc
On/Off pin Low Voltage (Remote OFF)		0		1.2	Vdc
On/Off pin Low Voltage, input current				2.5	mA

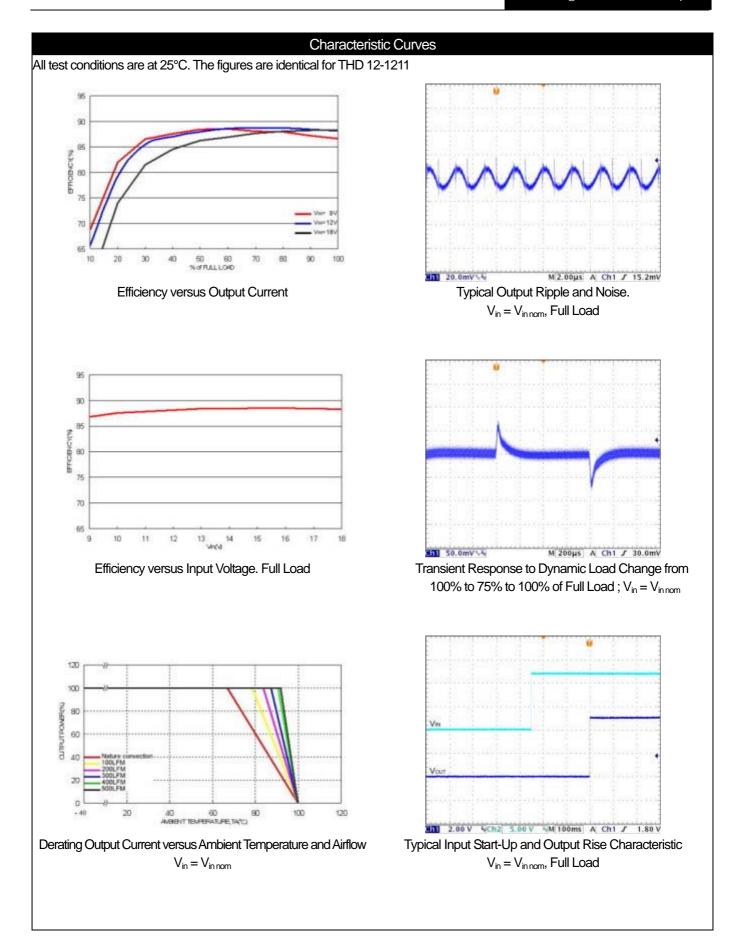
Gene	eral Specification				
Parameter	Model	Min	Тур	Max	Unit
Efficiency	THD 12-1209		82		
$(V_{in} = V_{in nom}; Full Load; T_A = 25^{\circ}C)$	THD 12-1210		84		
	THD 12-1211		86		
	THD 12-1212		86		
	THD 12-1213		86		
	THD 12-1221		82		
	THD 12-1222		87		
	THD 12-1223		87		
	THD 12-2409		83		
	THD 12-2410		85		
	THD 12-2411		87		
	THD 12-2412		87		%
	THD 12-2413		87		70
	THD 12-2421		83		
	THD 12-2422		88		
	THD 12-2423		88		
	THD 12-4809		83		
	THD 12-4810		85		
	THD 12-4811		87		
	THD 12-4812		87		
	THD 12-4813		87		
	THD 12-4821		83		
	THD 12-4822		88		
	THD 12-4823		88		
Isolation voltage (functional Insulation)					
Input to Output (for 60 seconds)	All	1500			Vdc
Input to Case, Output to Case (for 60 seconds)		1500			
Isolation resistance	All	1			GΩ
Isolation capacitance	All			1200	pF
Switching Frequency	All		400		KHz
Weight	All		18.0		g
MTBF					
Bellcore TR-NWT-000332, T <sub>C</sub> = 40°C	All		2'750'000		hours
MIL-STD-217F			1'080'000		

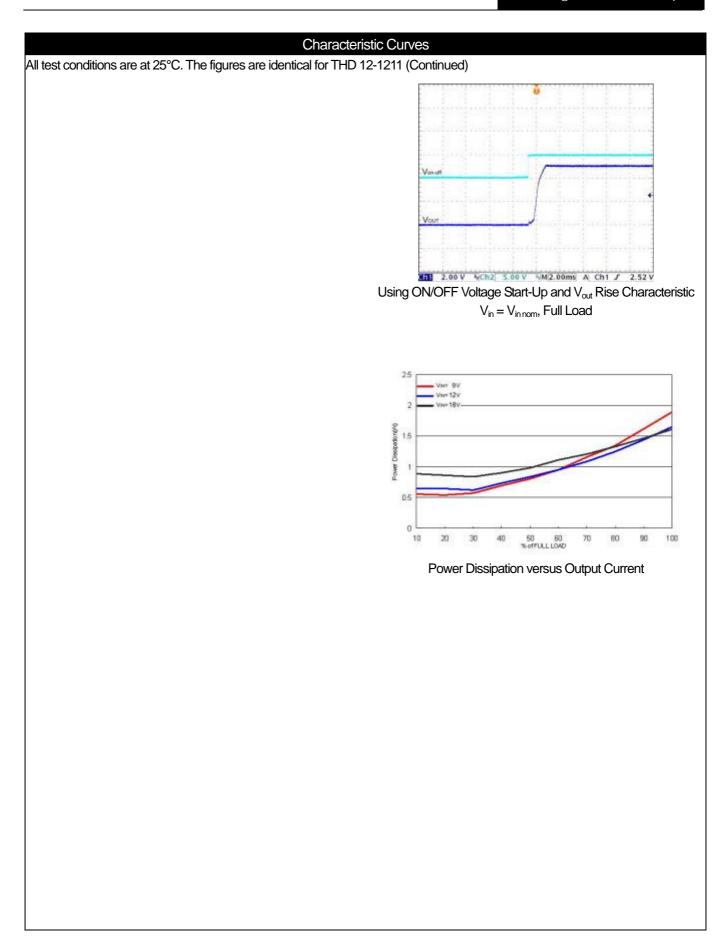


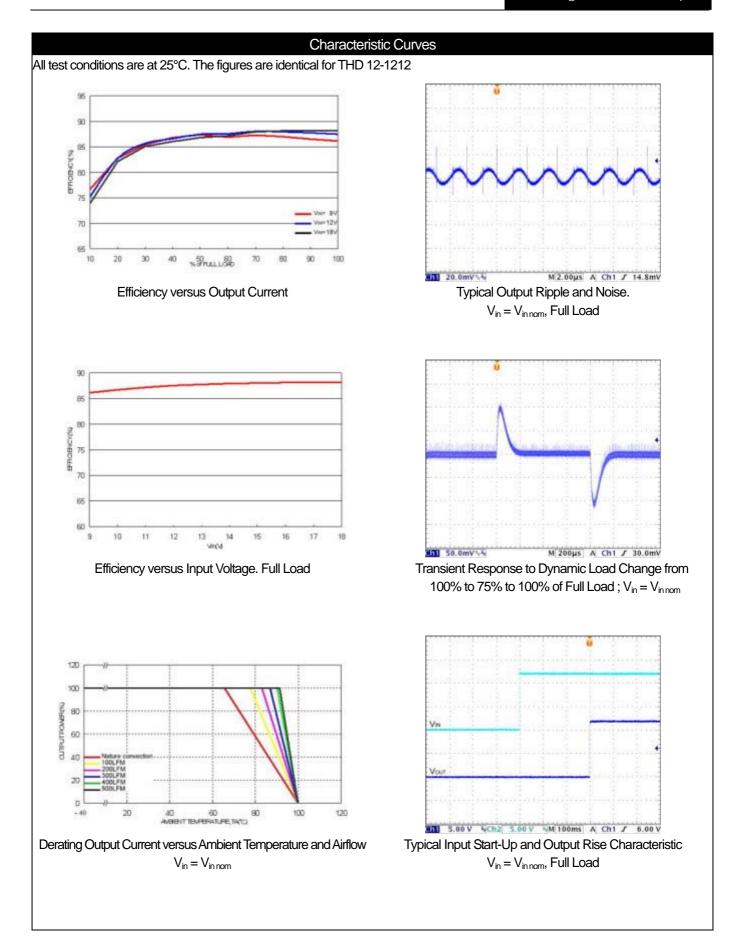


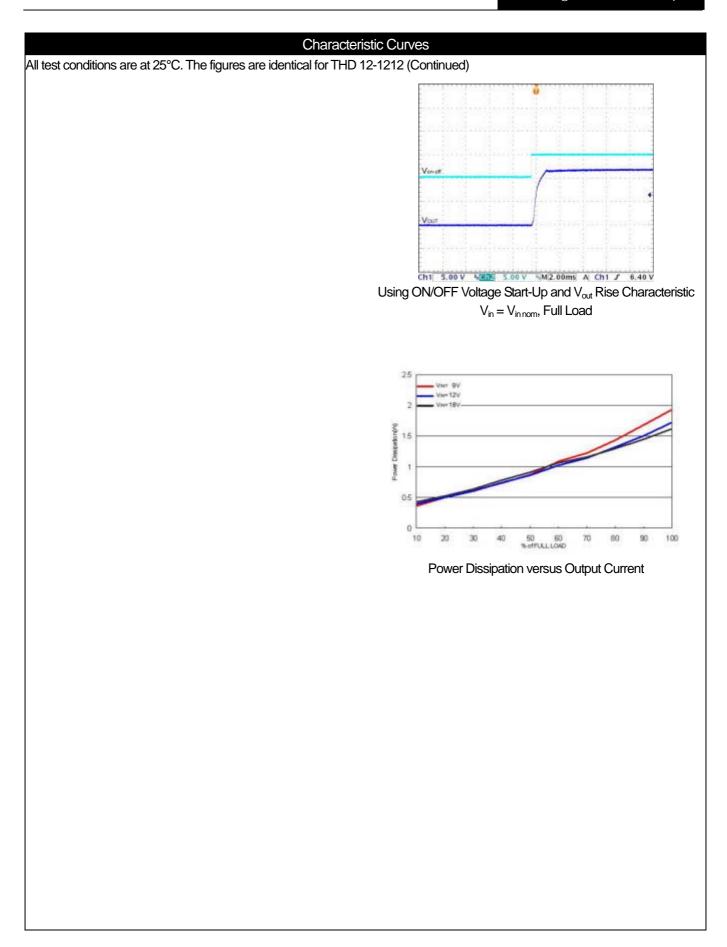


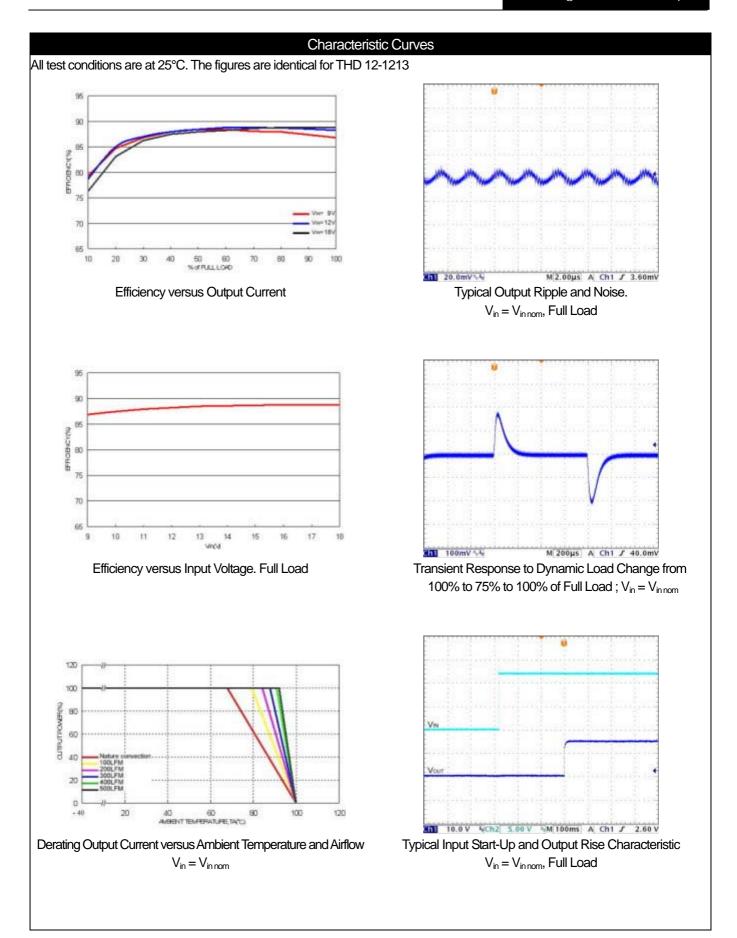


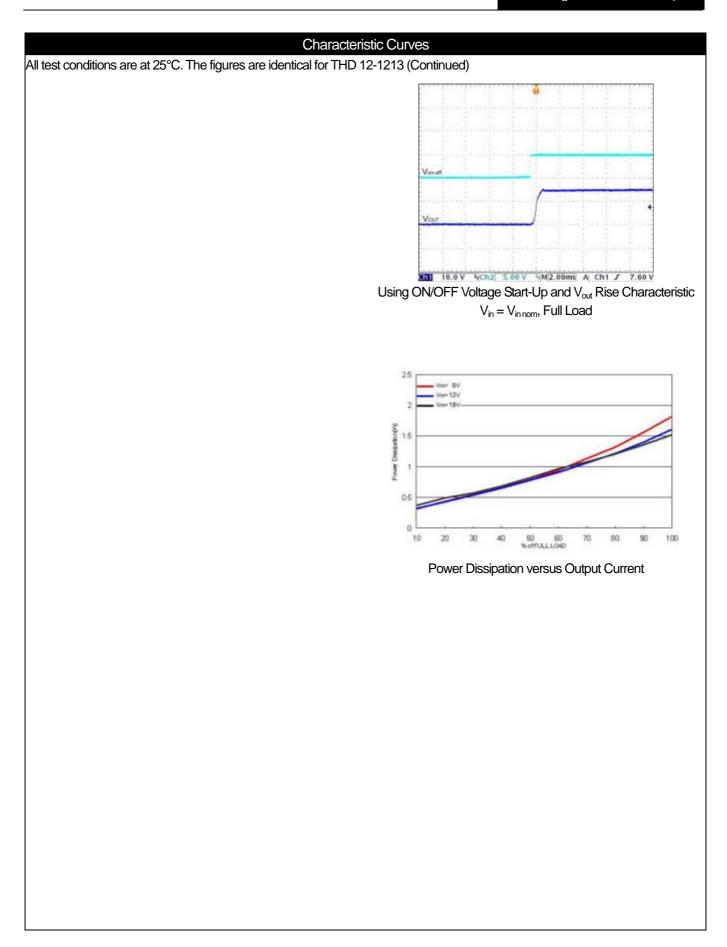


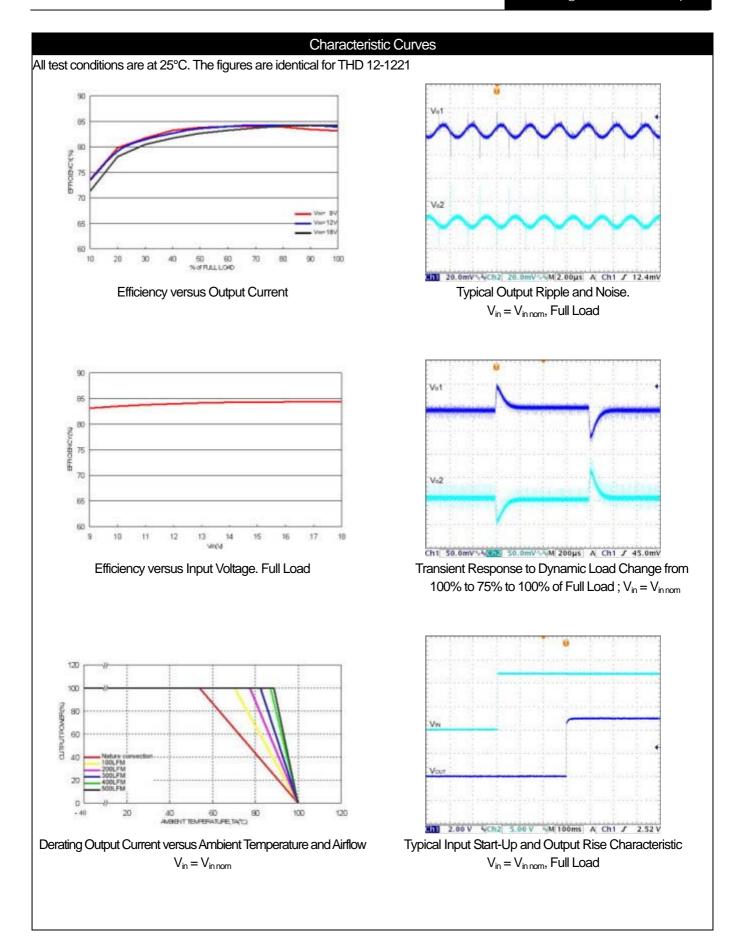






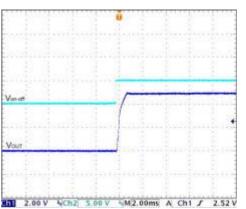




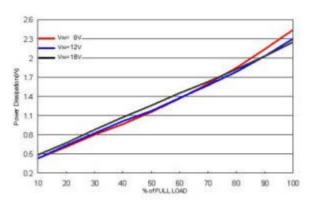




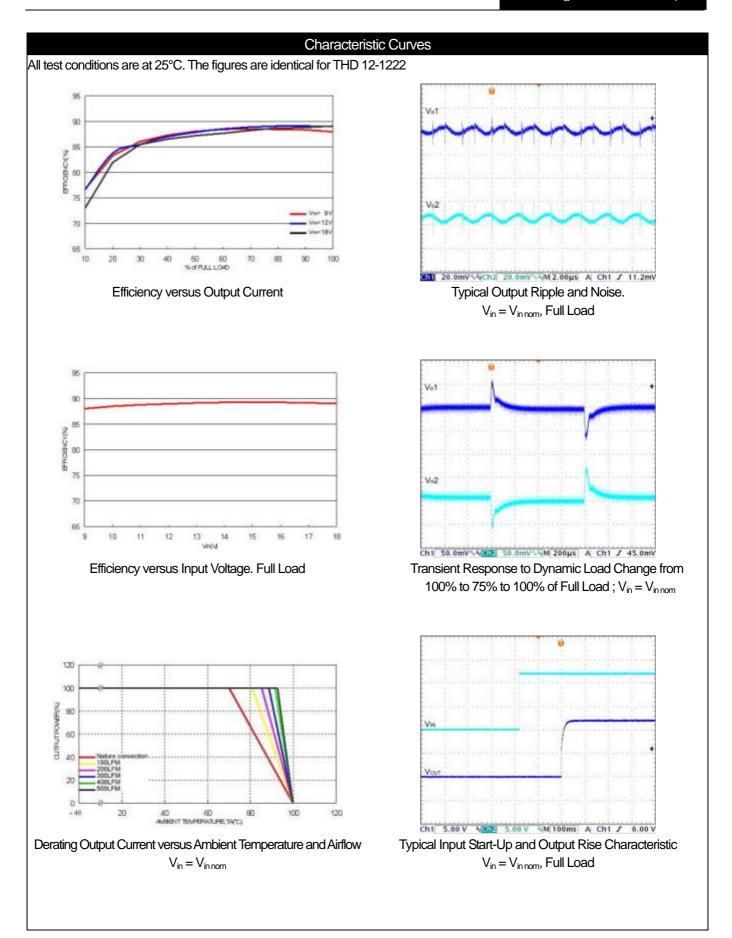
All test conditions are at 25°C. The figures are identical for THD 12-1221 (Continued)

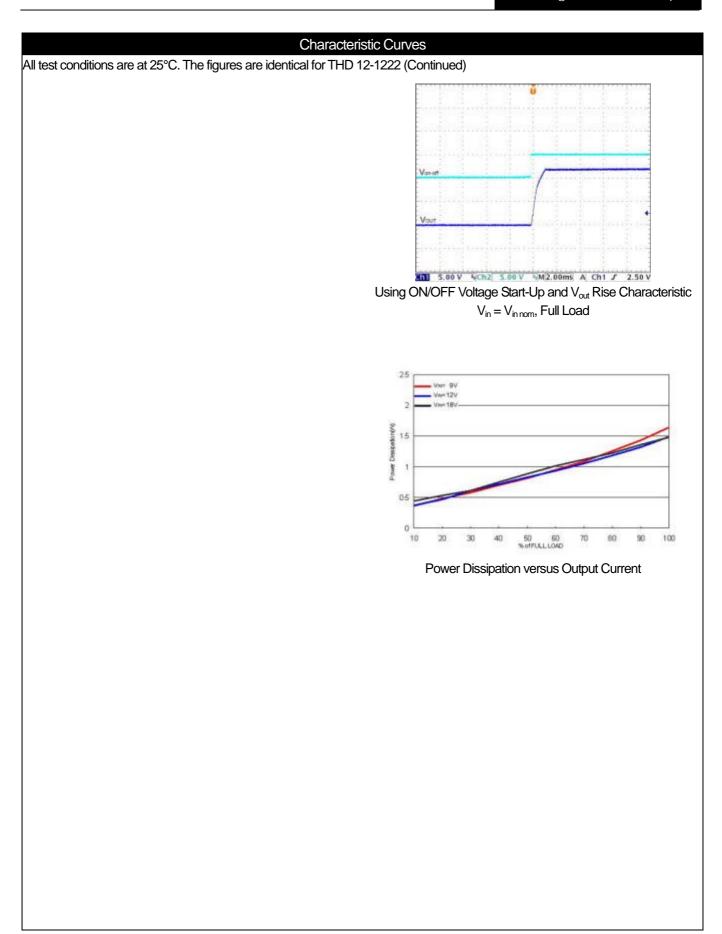


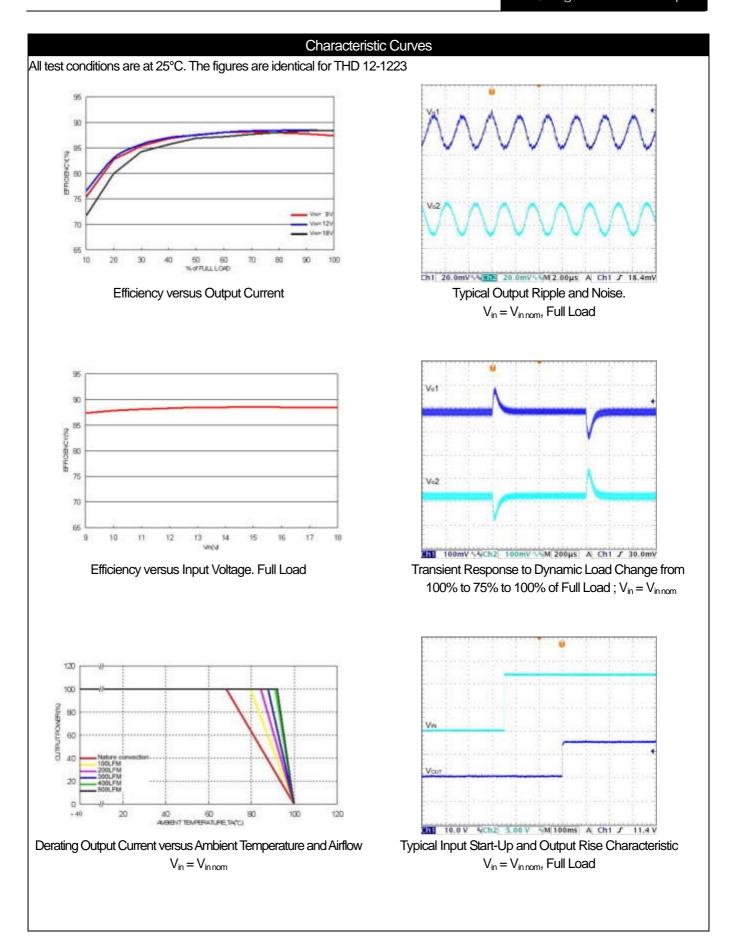
Using ON/OFF Voltage Start-Up and  $V_{out}$  Rise Characteristic  $V_{in} = V_{in\,nom}, \, Full \; Load$ 

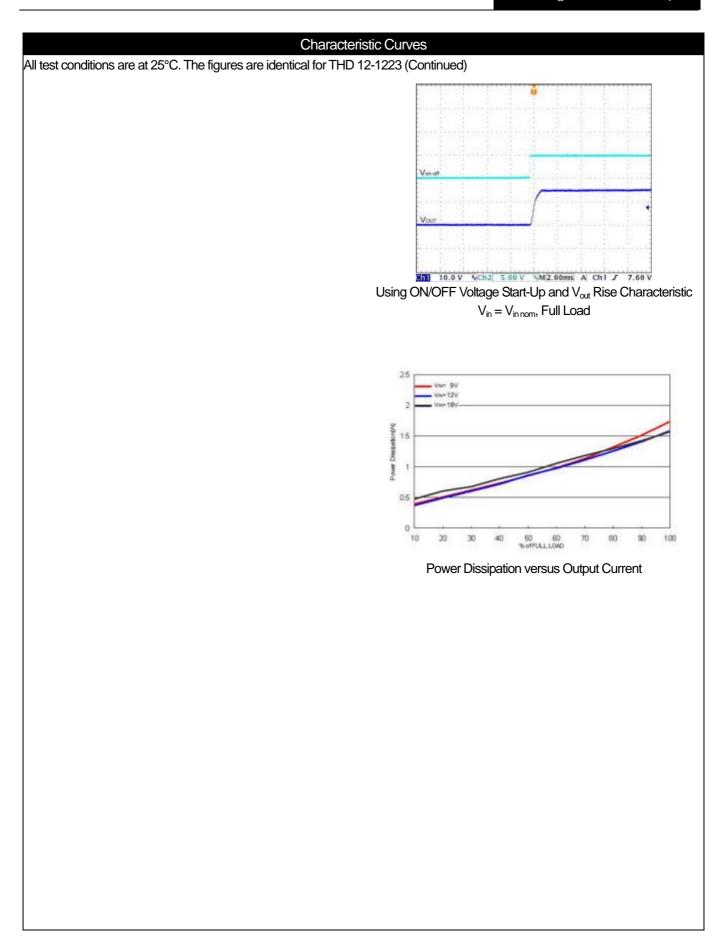


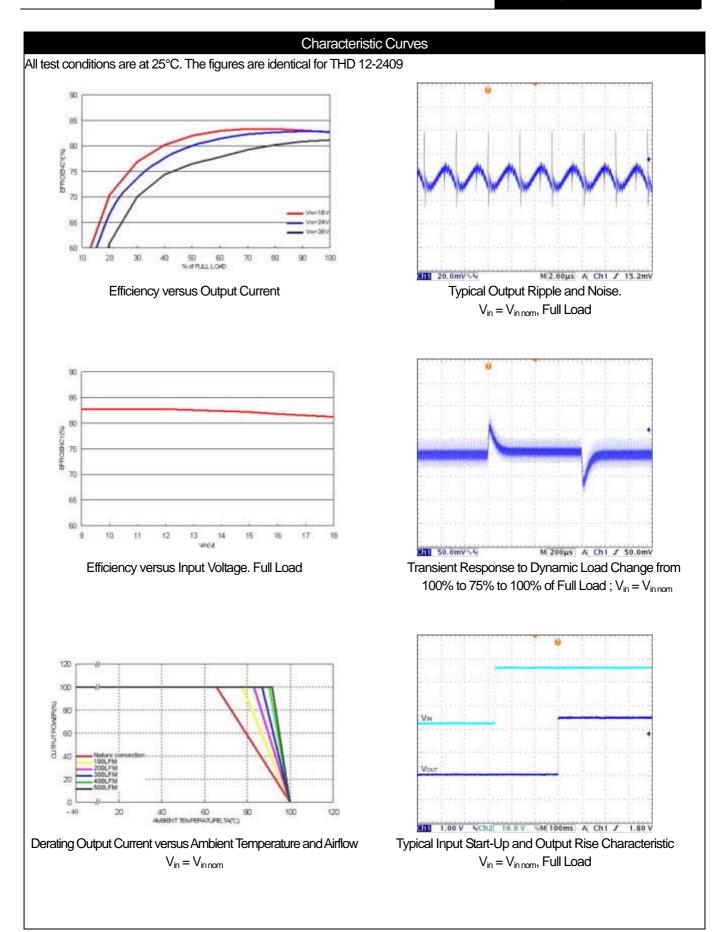
Power Dissipation versus Output Current

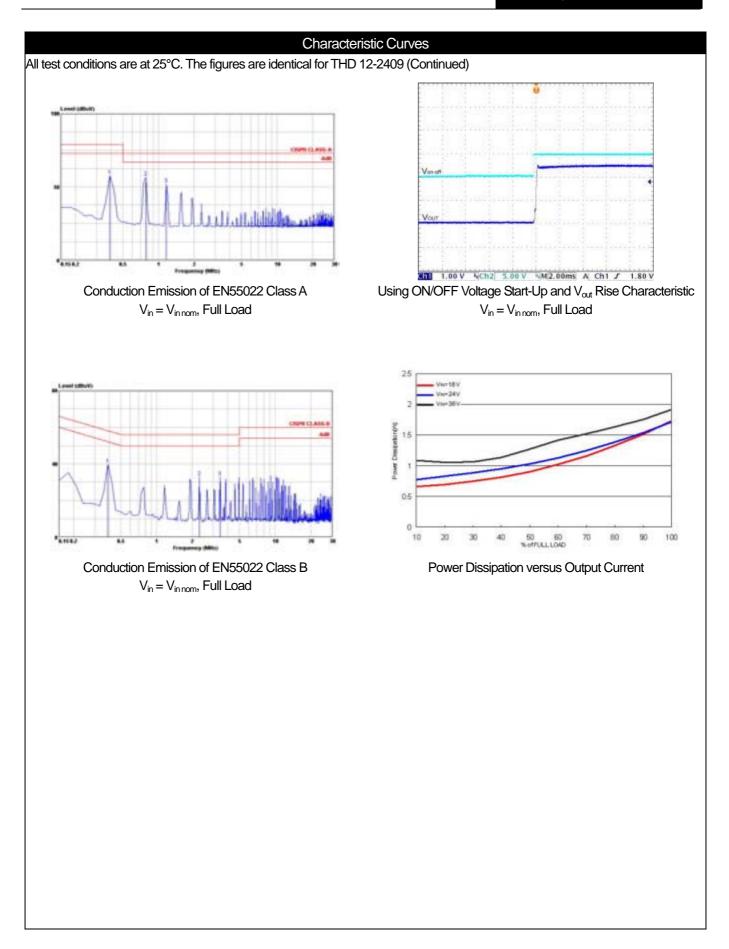


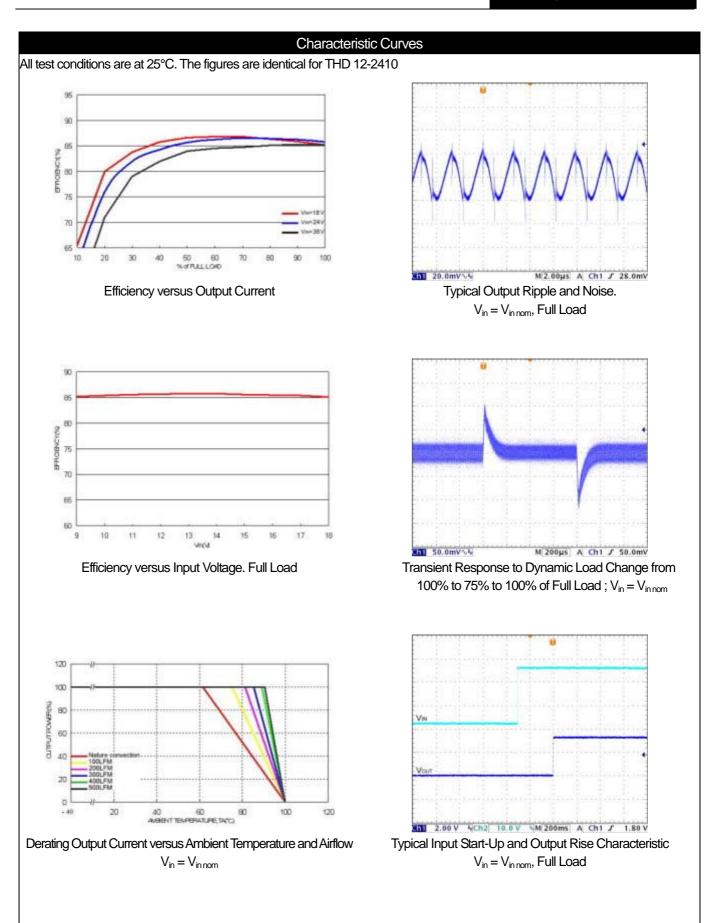


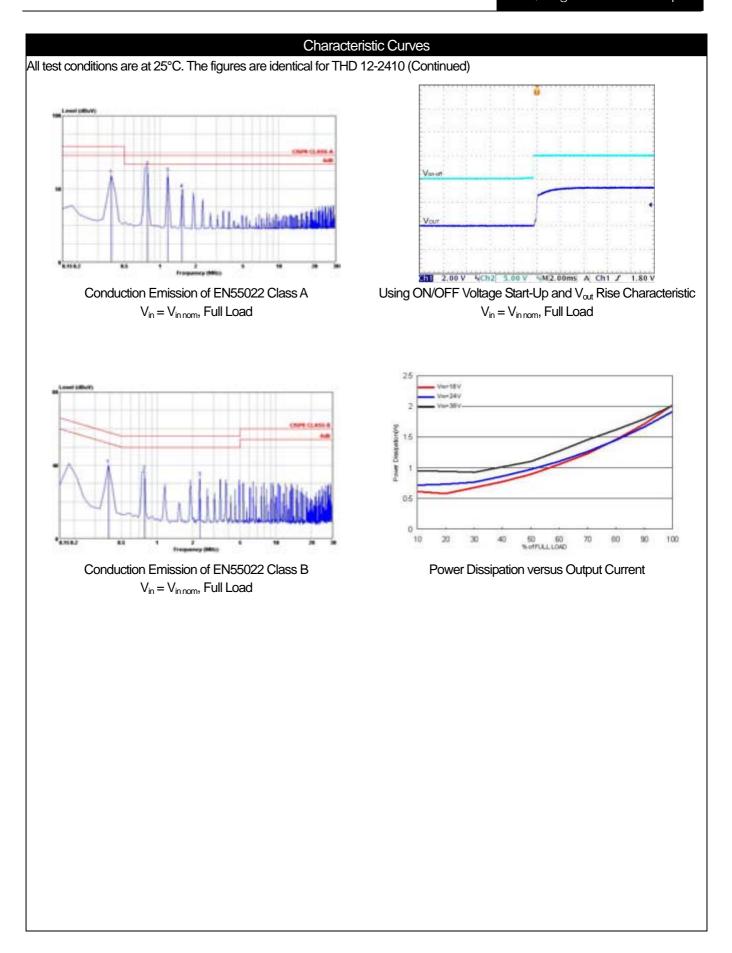


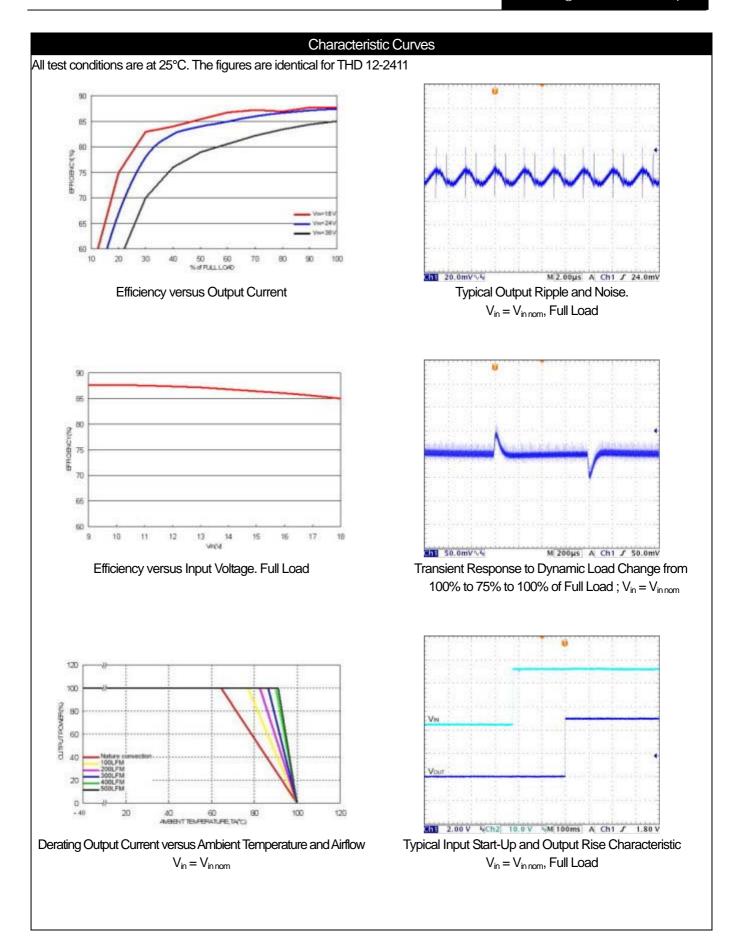


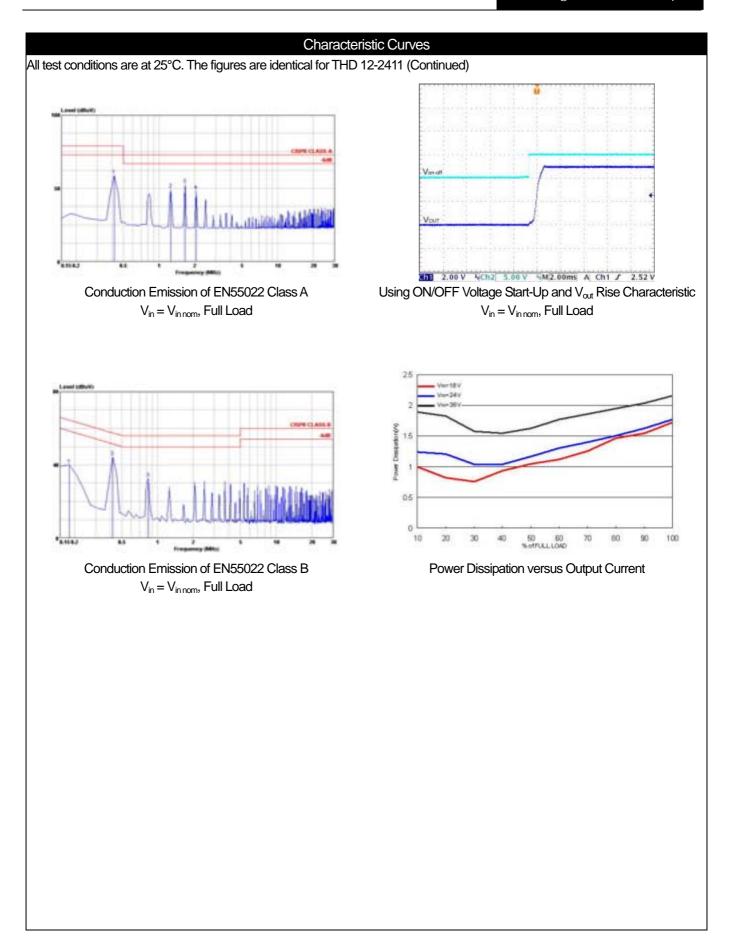


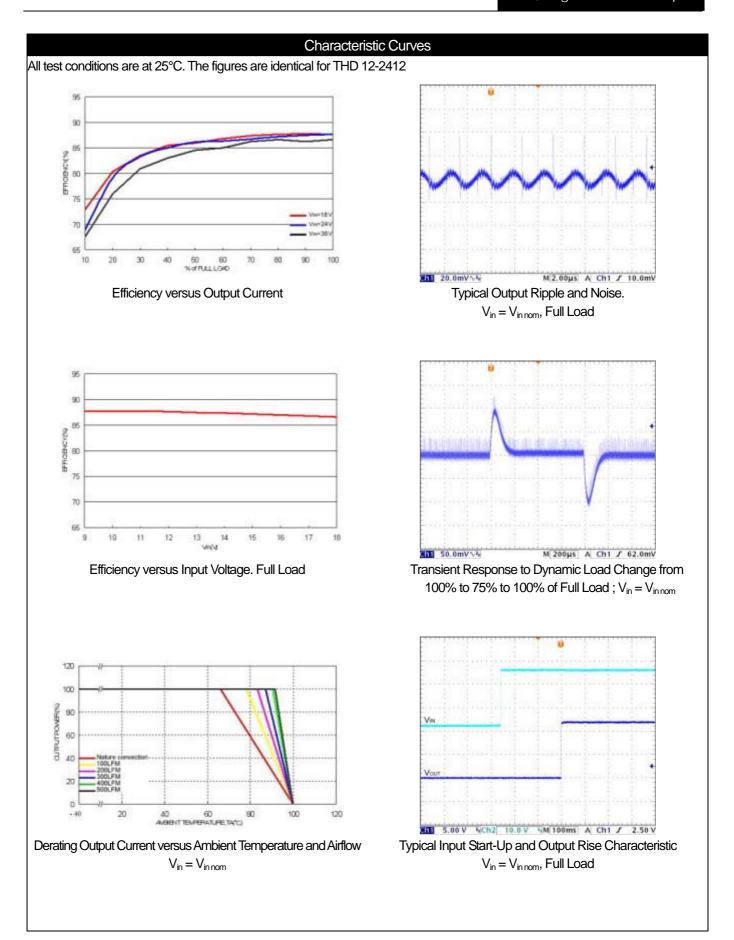


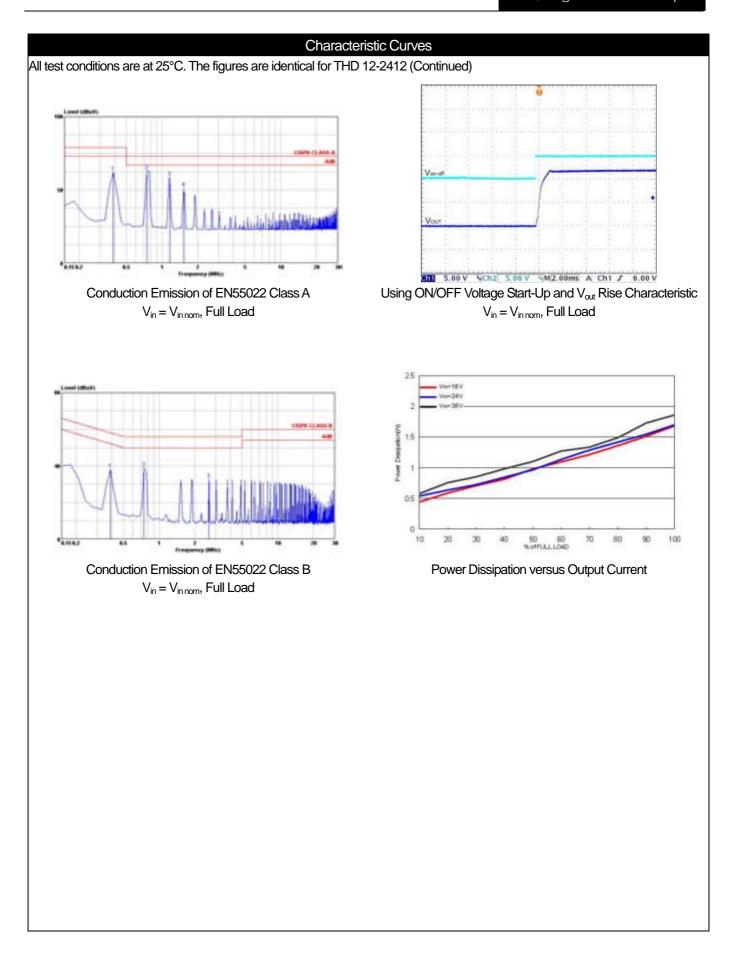


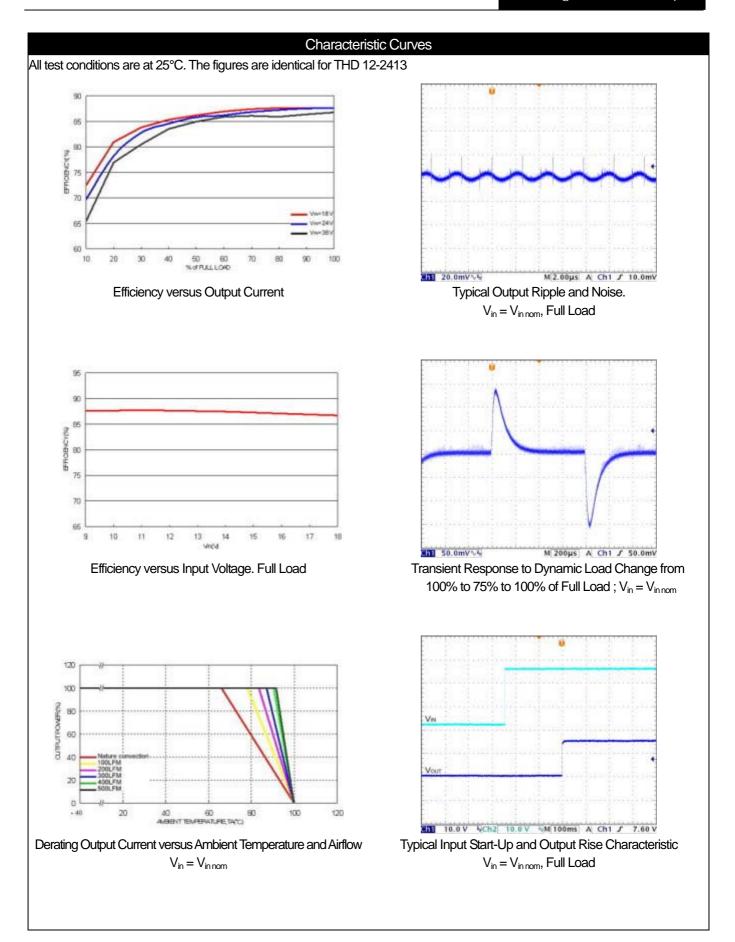


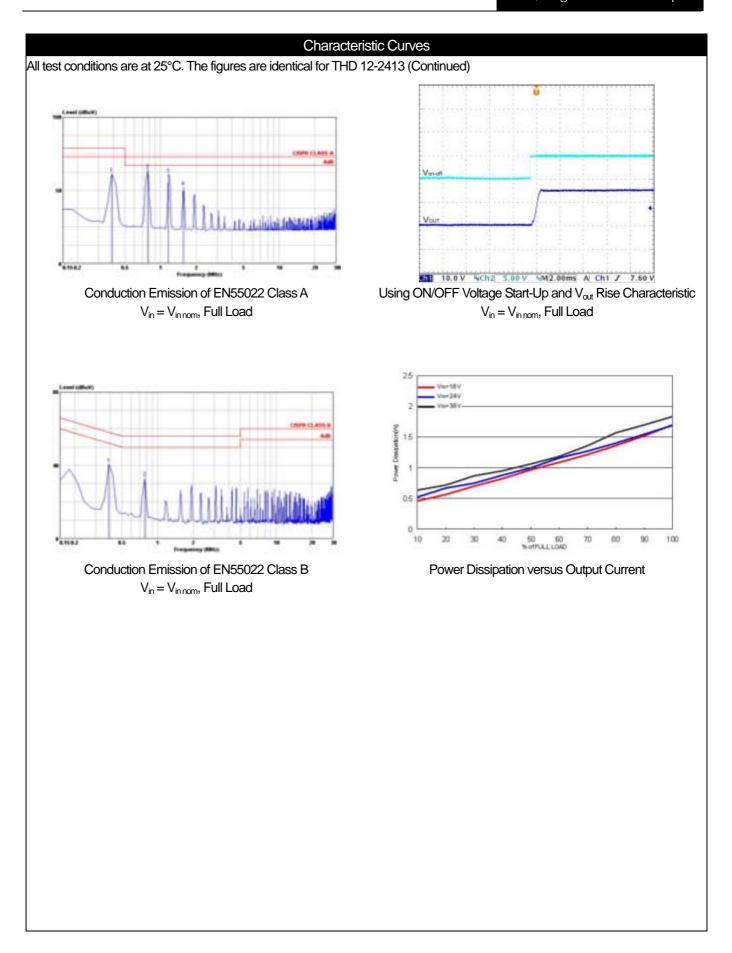


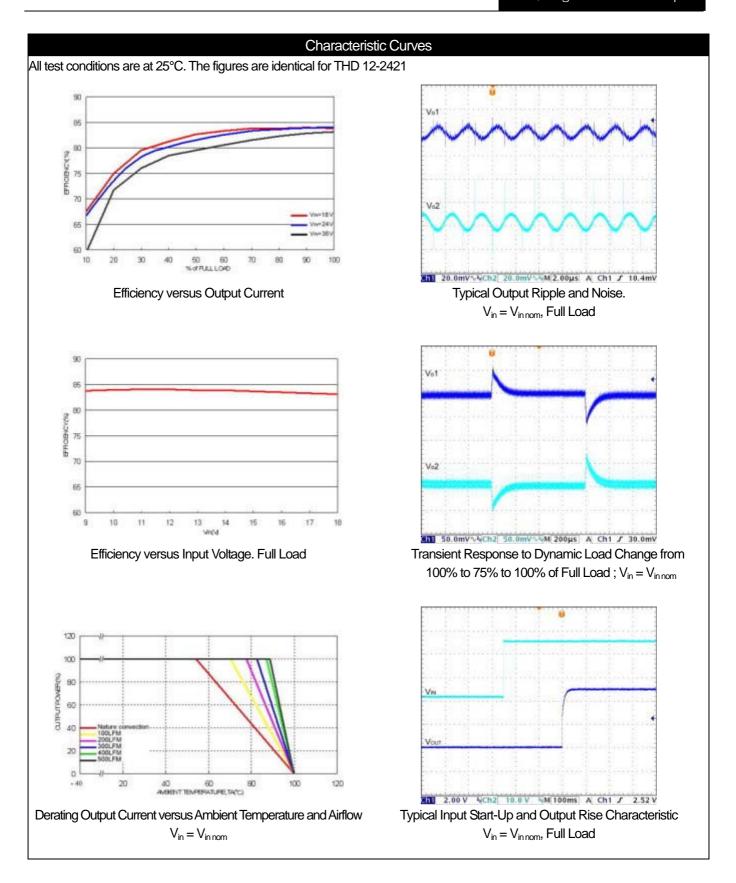


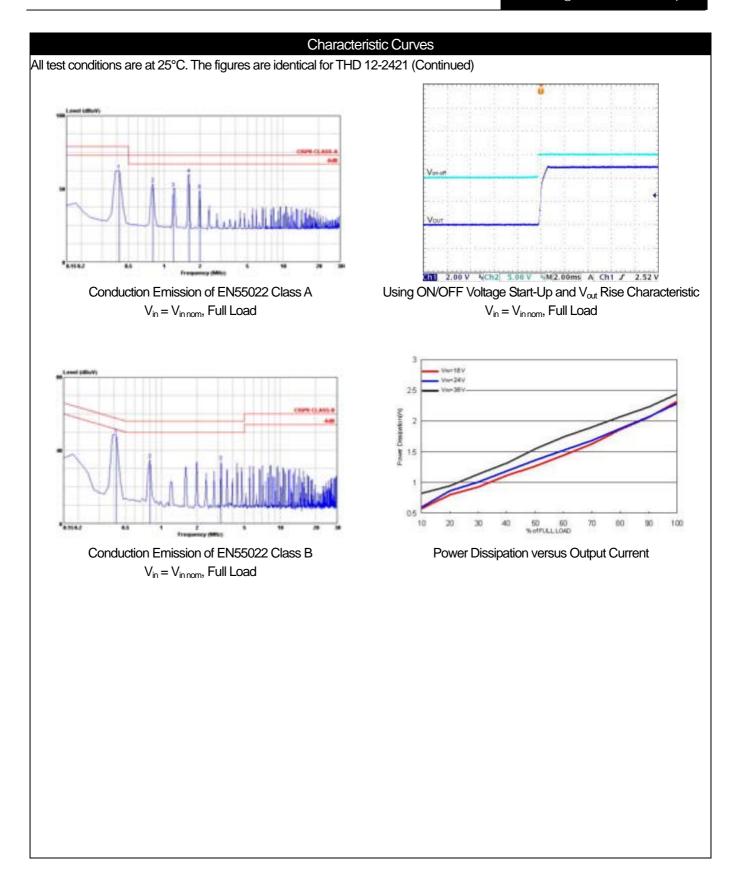


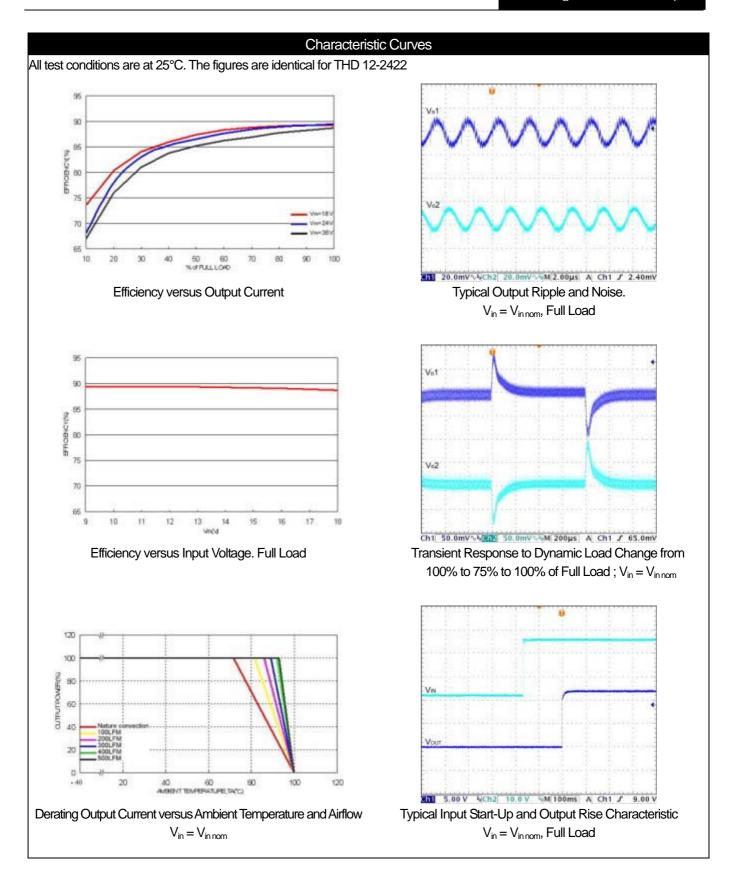


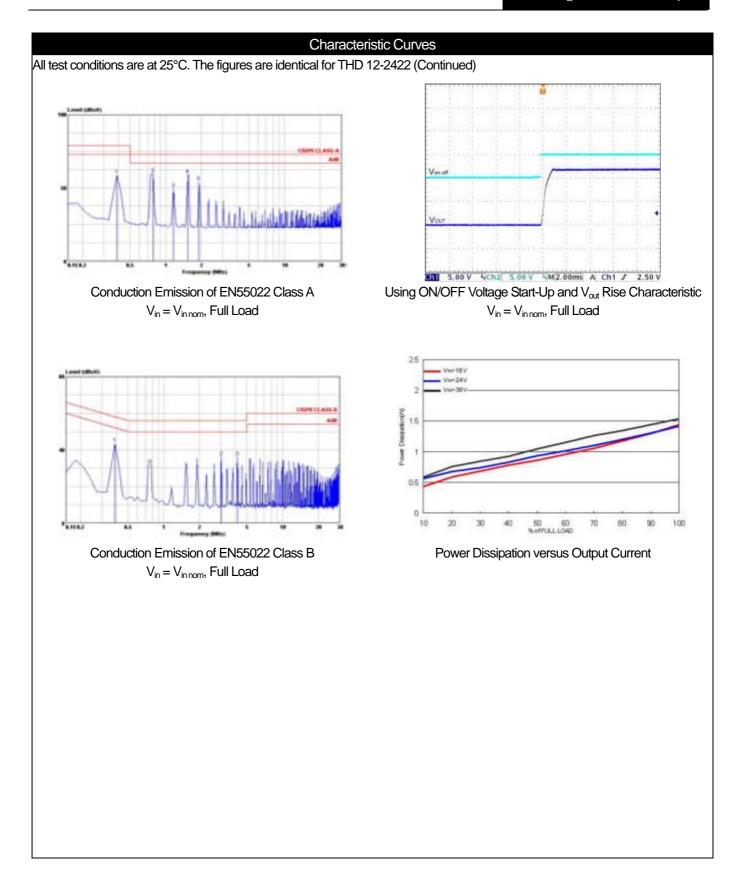


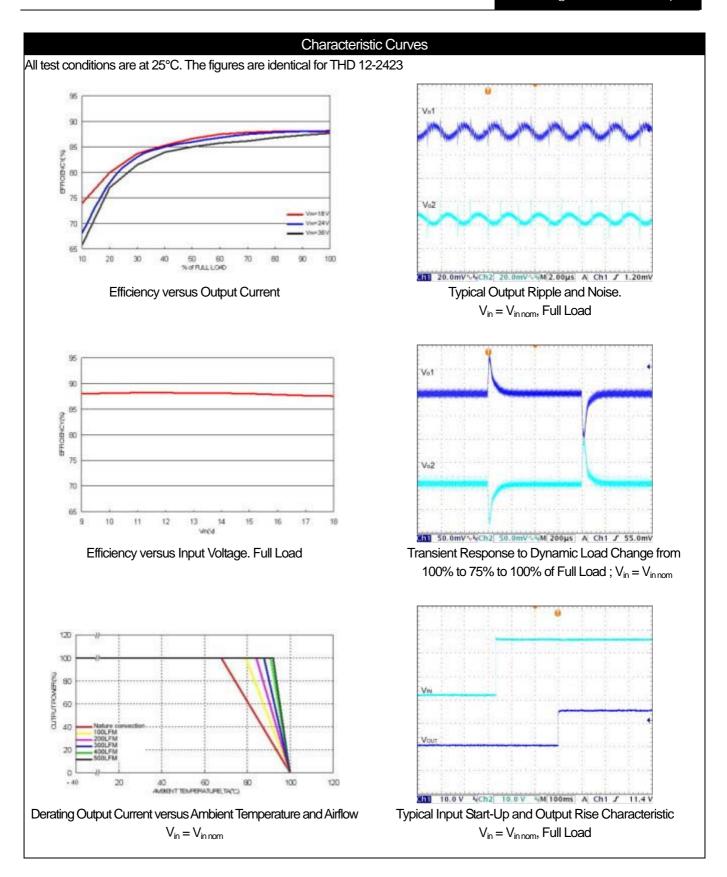


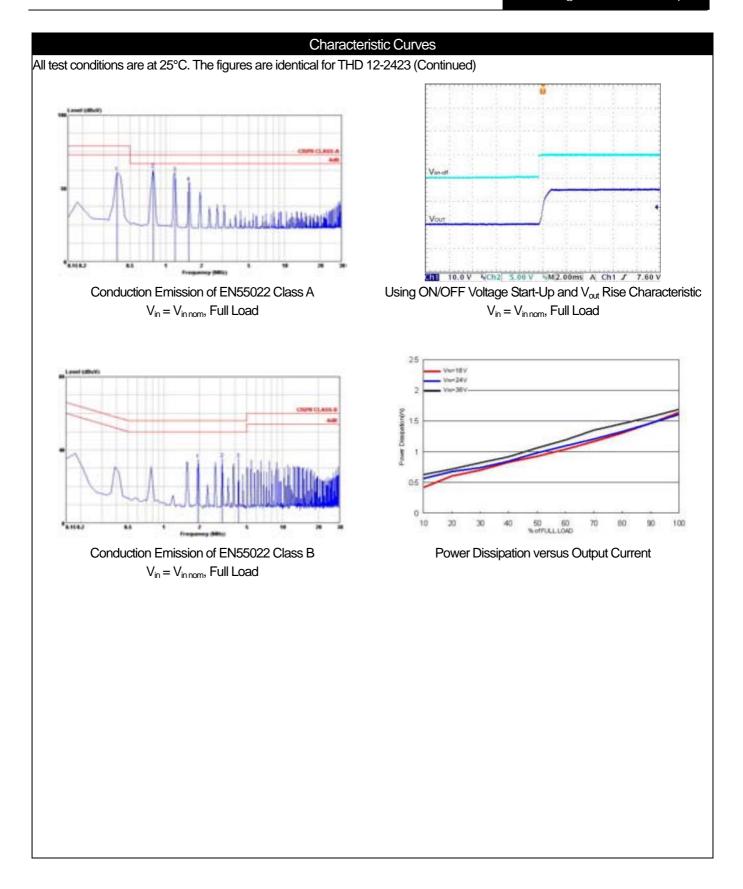


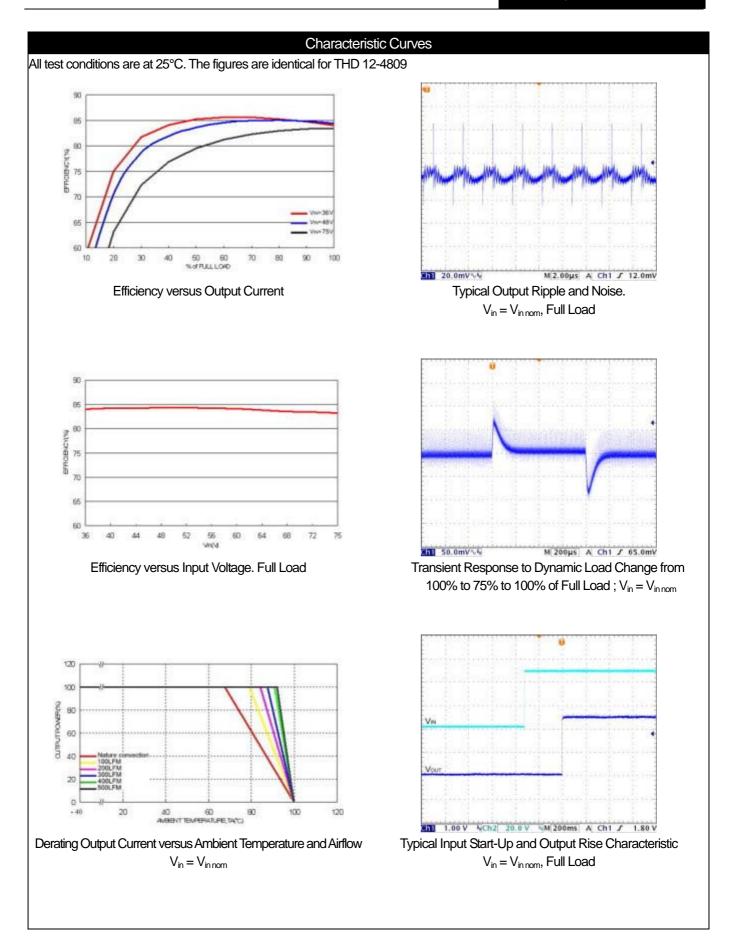


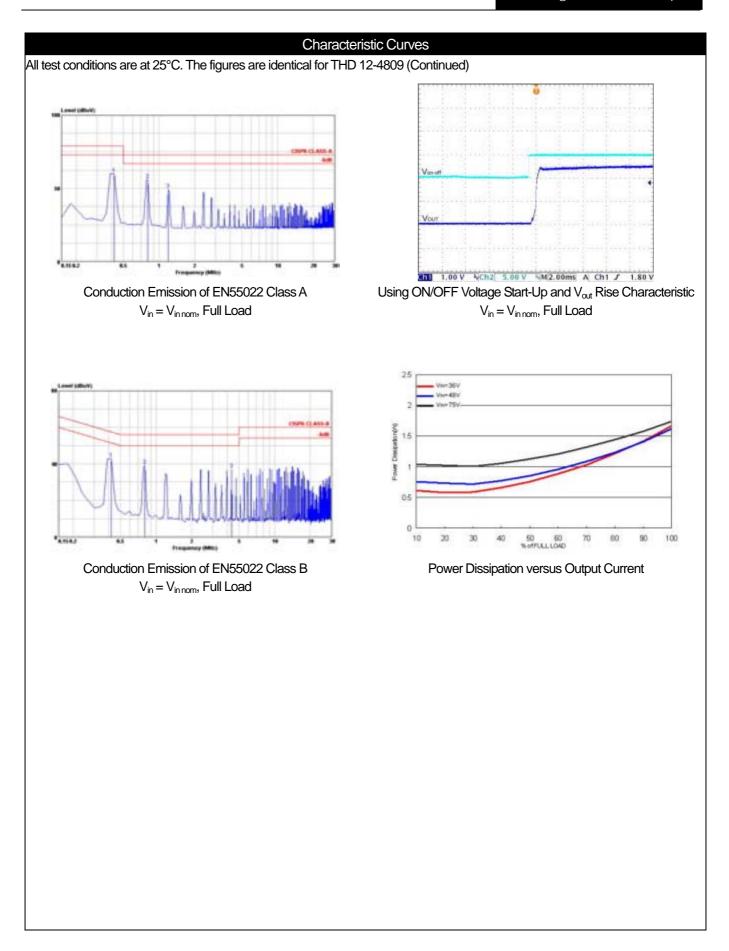


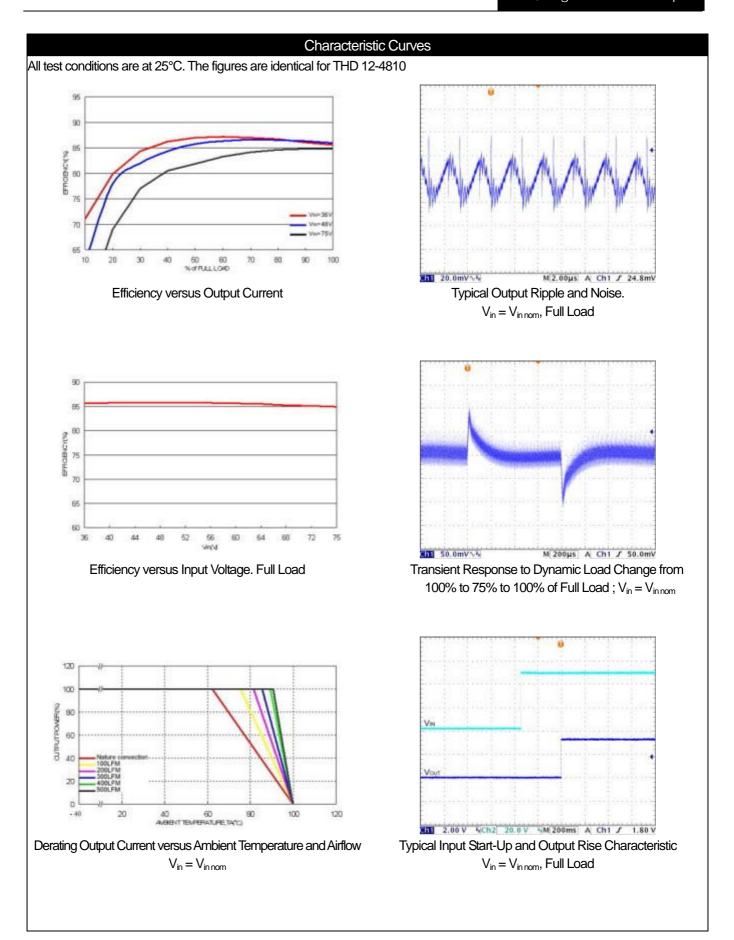


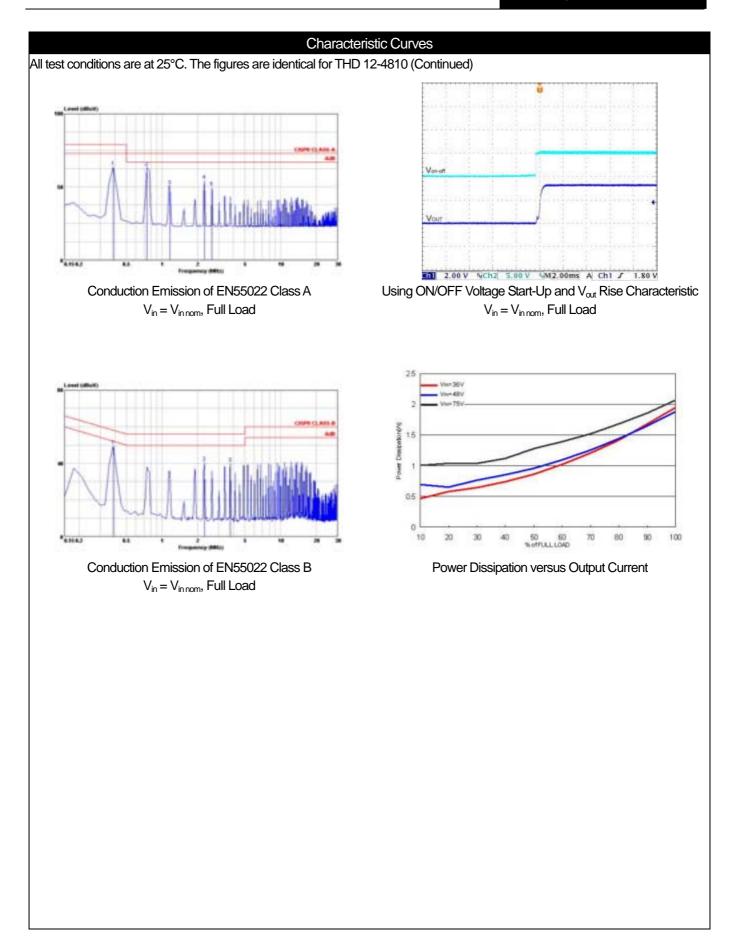


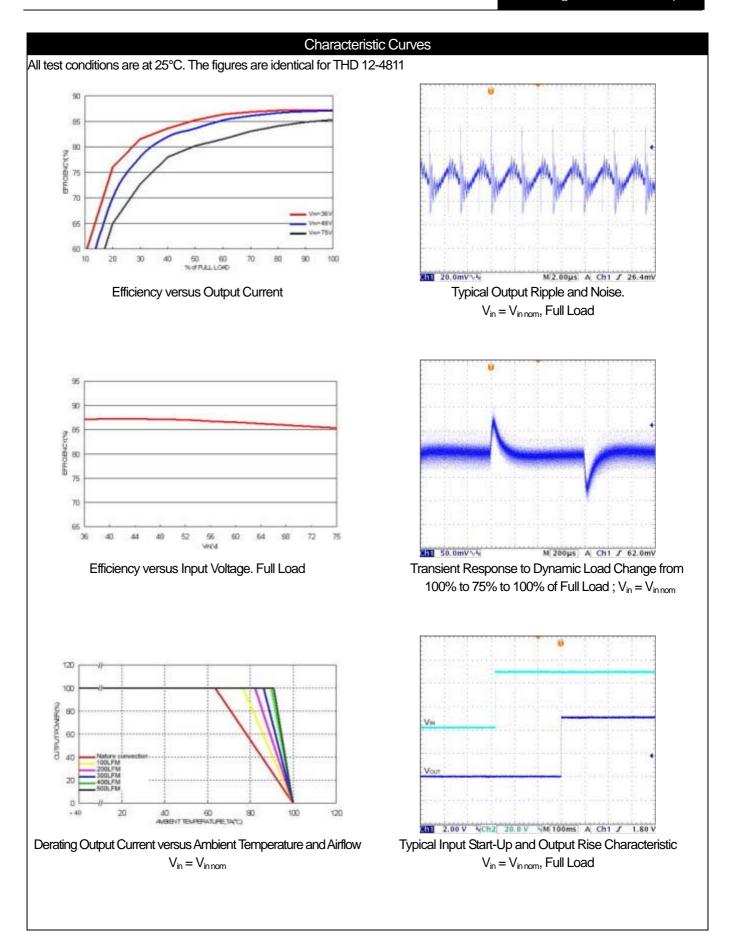


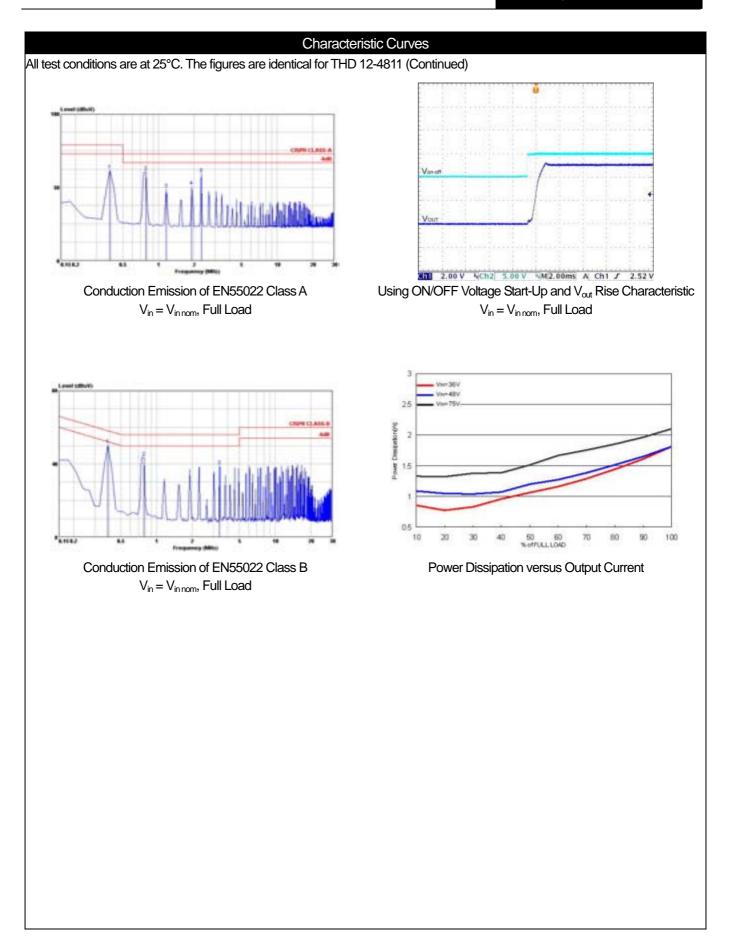


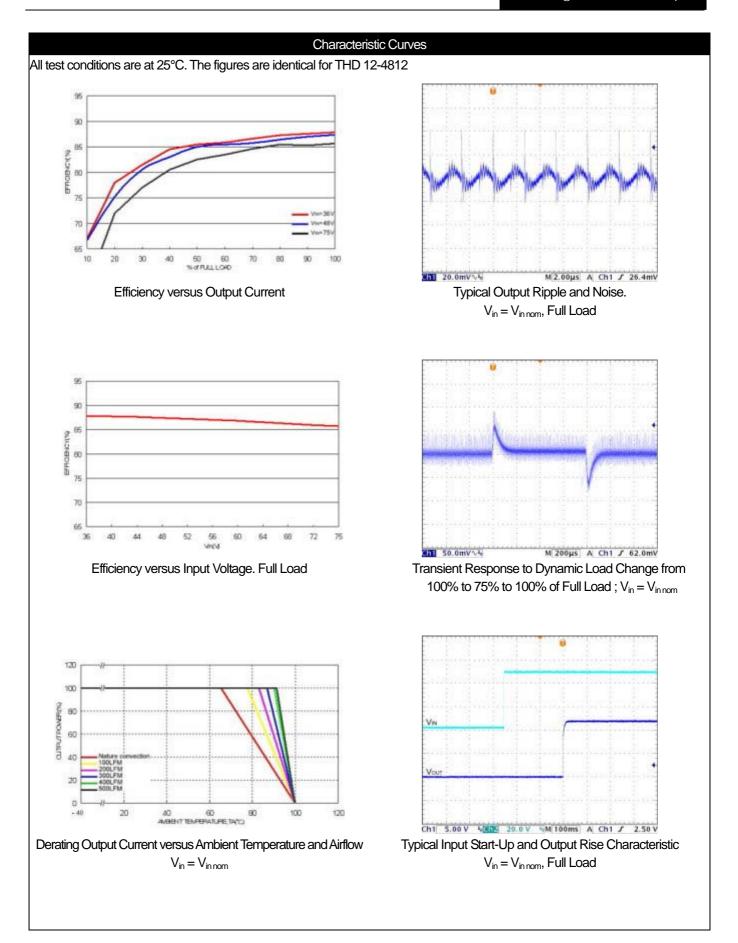


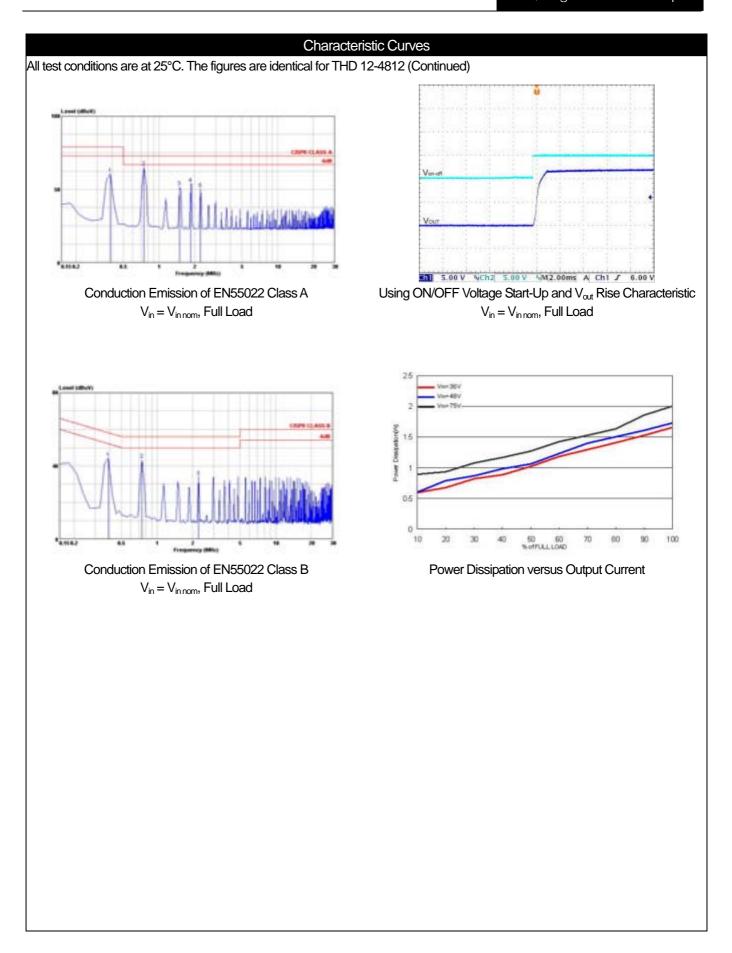


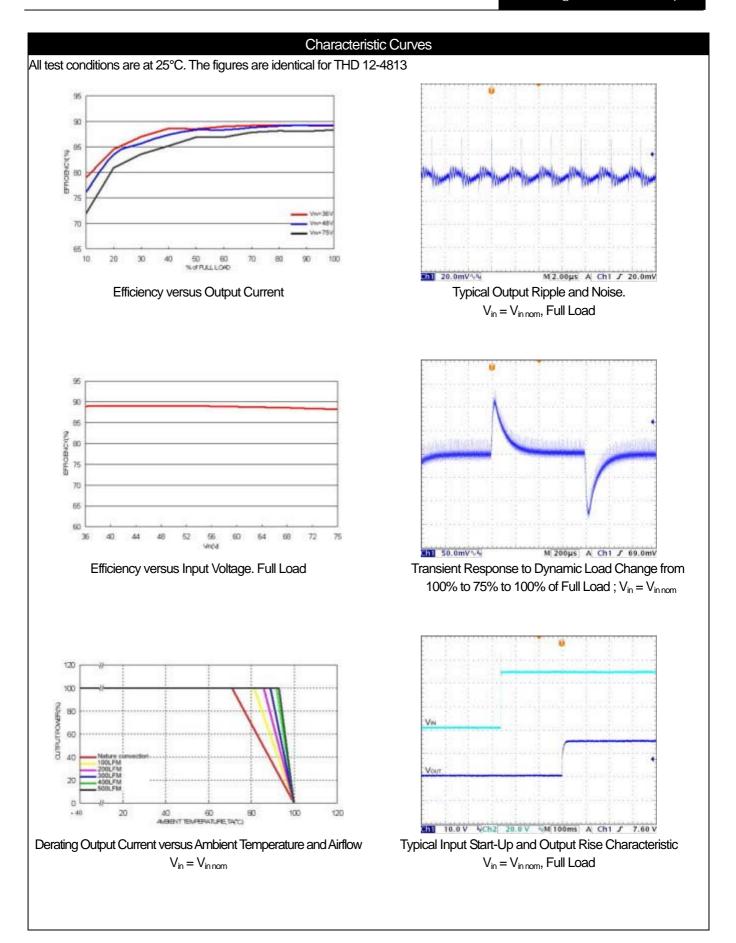


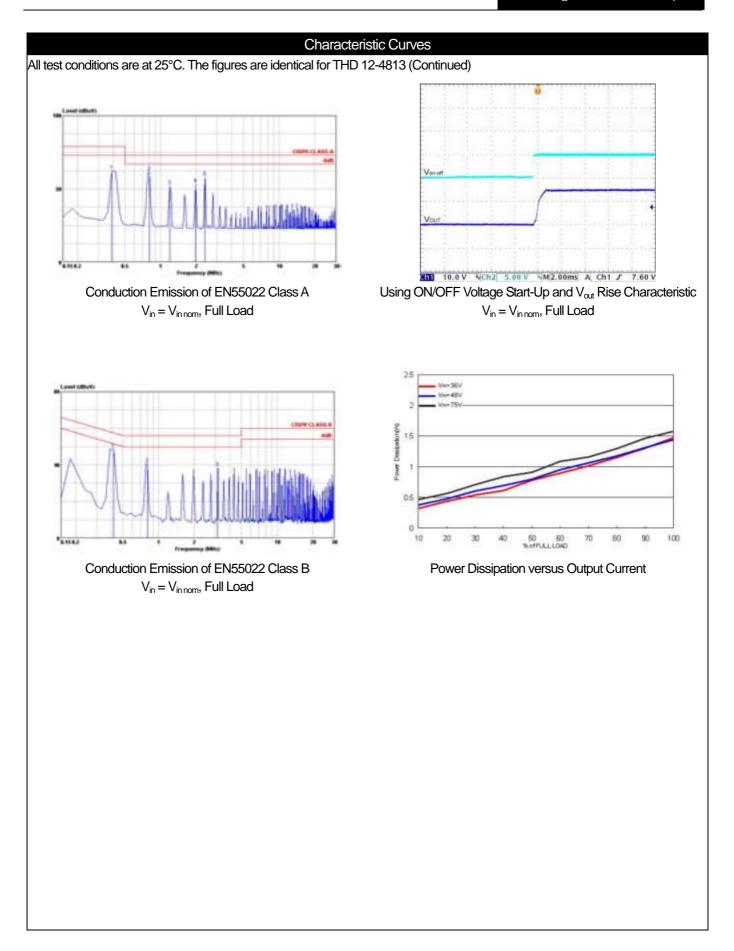


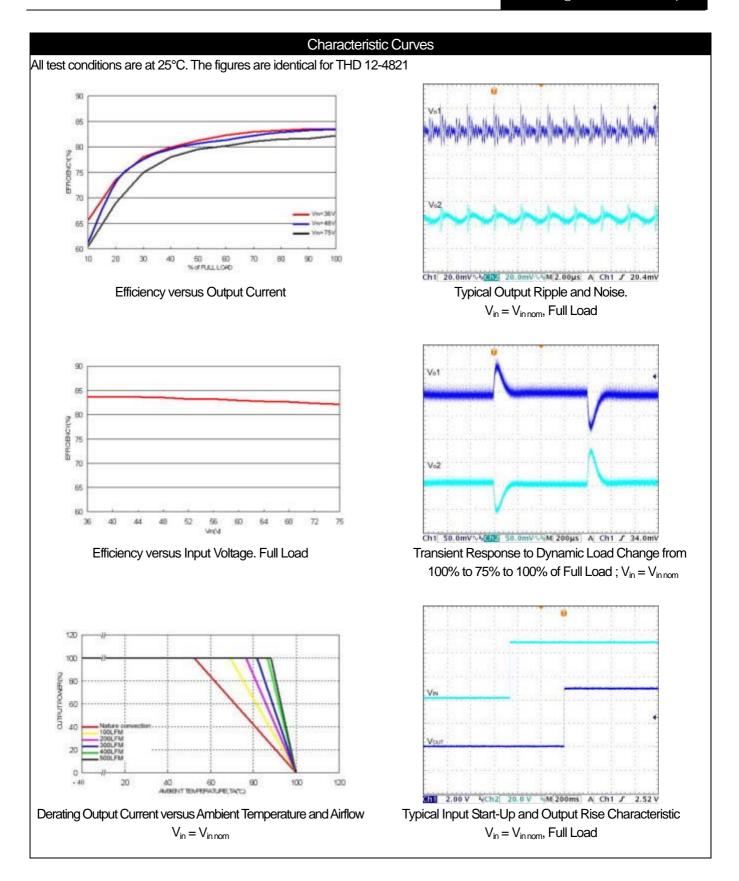


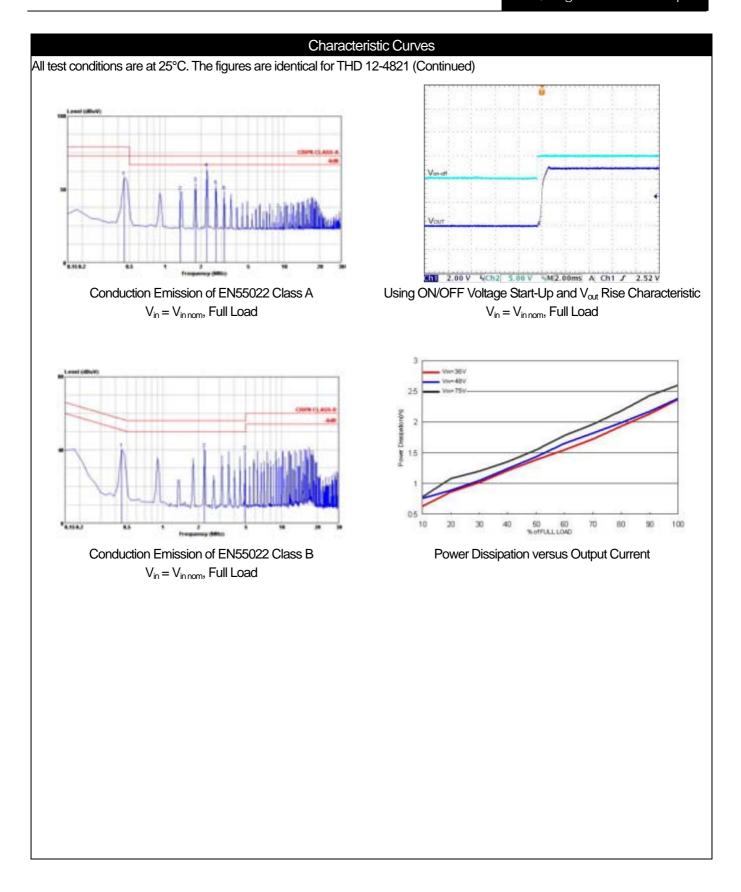


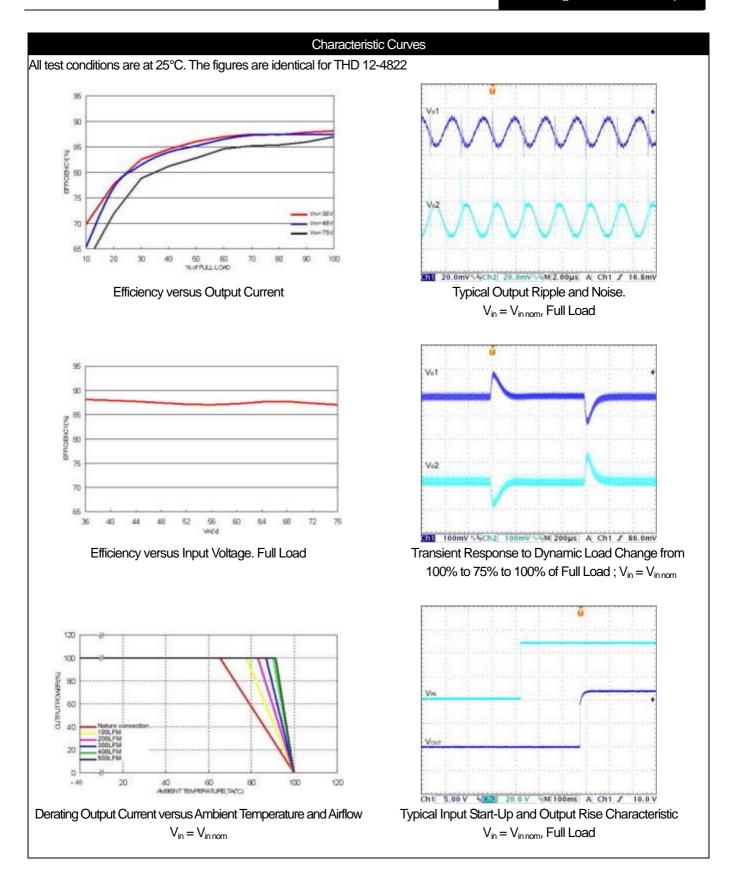


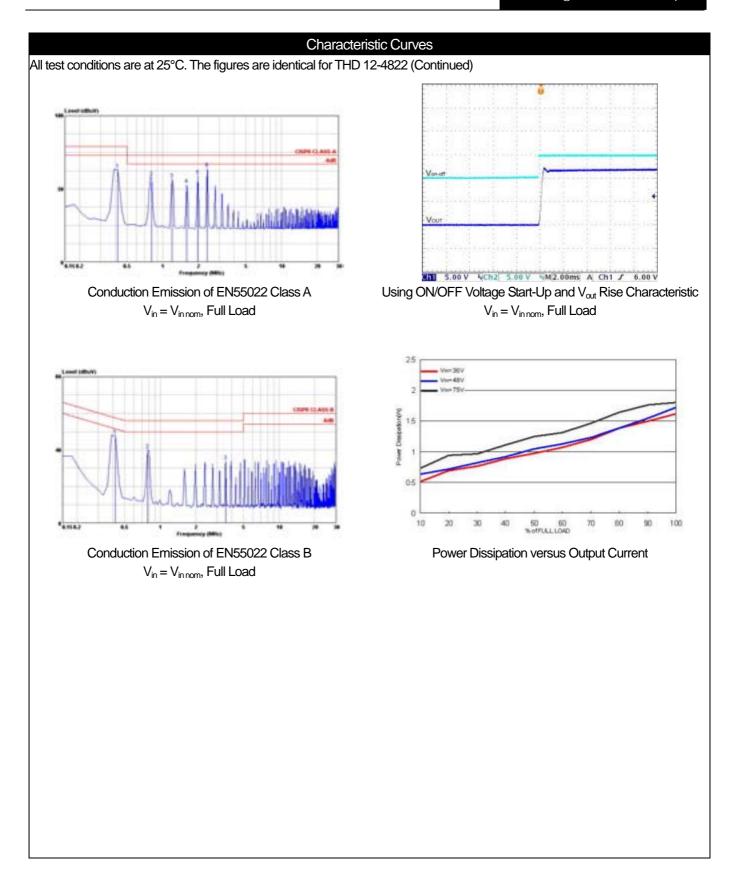


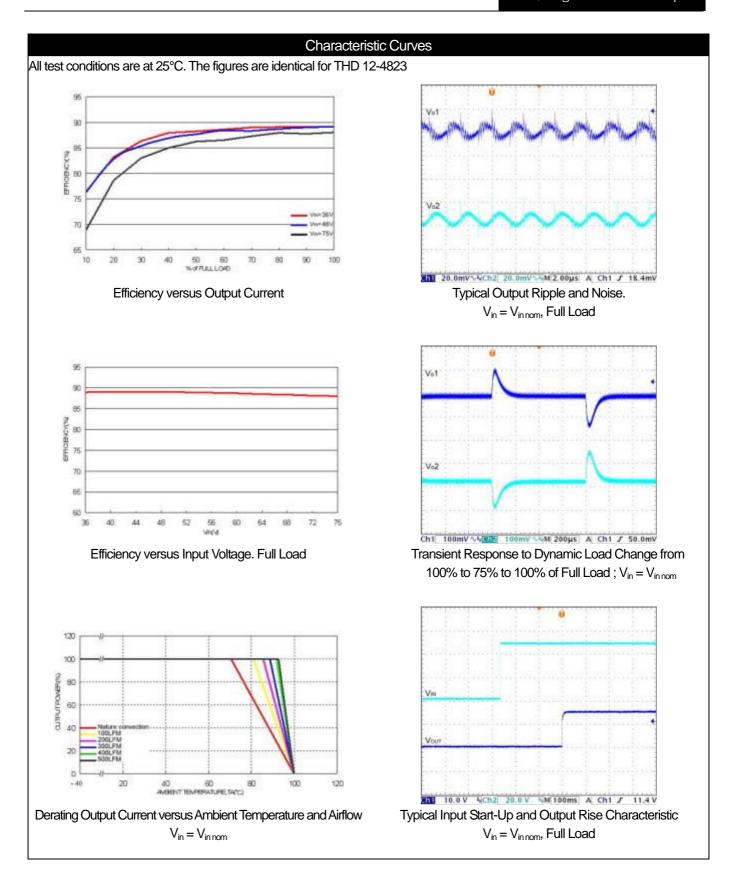


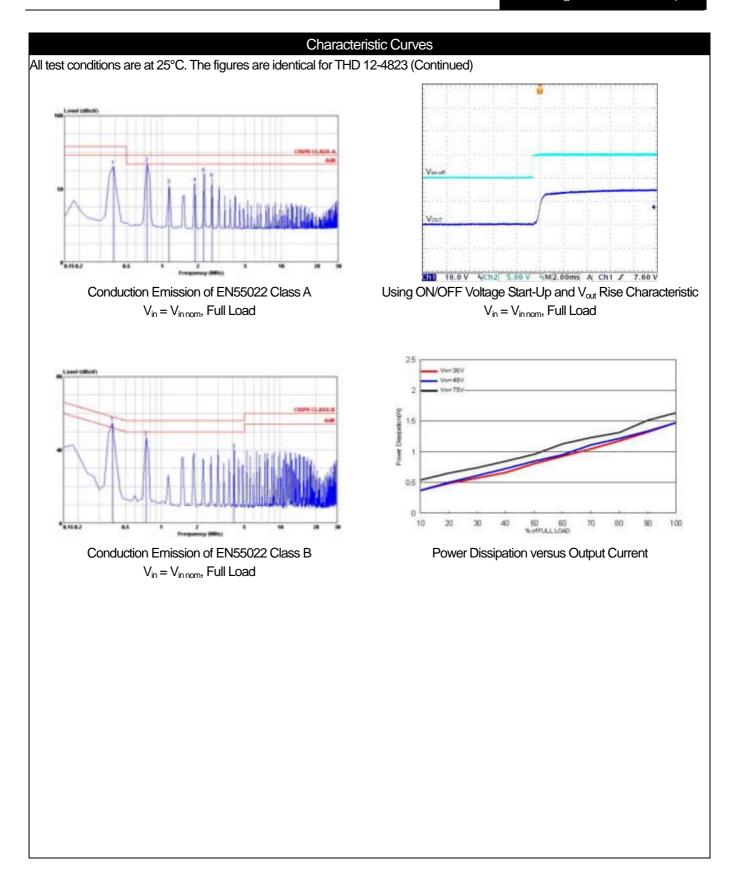






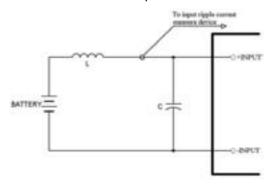






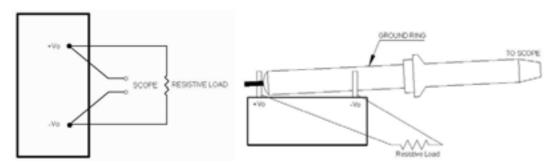
# **Testing Configurations**

Input reflected-ripple current measurement test up

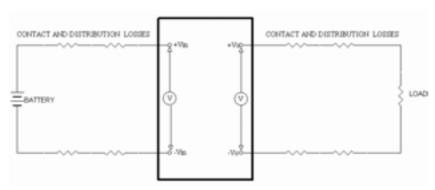


Component	Value	Voltage	Reference	
L	12µH			
С	47µF	100V	Aluminum Electrolytic Capacitor	

Peak-to-peak output ripple & noise measurement test up



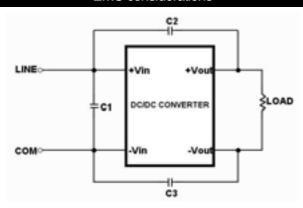
Output voltage and efficiency measurement test up



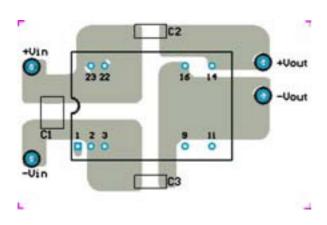
Note: All measurements are taken at the module terminals.

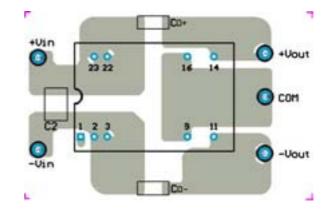
$$\textit{Efficiency} = \left(\frac{V_o \times I_o}{V_{in} \times I_{in}}\right) \times 100\%$$

# **EMC** considerations



Suggested Schematic to comply with EN55022 Conducted Emission Class A





recommended track layout with input filter for Single Output

recommended track layout with input filter for Dual Output

To comply with conducted emissions according to EN55022 CLASS A following components are recommended:

THD 12-12xx

Component	Value	Voltage	Reference
C1	6.8µF	50V	1210 MLCC
C2, C3	1000pF	2KV	1206 MLCC

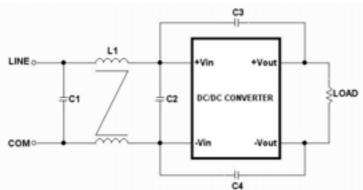
THD 12-24xx

Component	Value	Voltage	Reference
C1	4.7µF	50V	1210 MLCC
C2, C3	1000pF	2KV	1206 MLCC

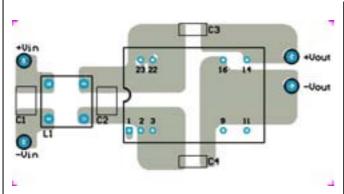
THD 12-48xx

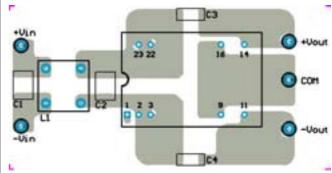
Component	Value	Voltage	Reference
C1	2.2µF	100V	1812 MLCC
C2, C3	1000pF	2KV	1206 MLCC

# EMC considerations (Continued)



Suggested Schematic to comply with EN55022 Conducted Emission Class B





recommended track layout with input filter for Single Output

recommended track layout with input filter for Dual Output

To comply with conducted emissions according to EN55022 CLASS A following components are recommended:

THD 12-12xx

Component	Value	Voltage	Reference	
C1	3.3µF	50V	1812 MLCC	
C3, C4	1000pF	2KV	1206 MLCC	
L1	325µH		Common Choke, P/N: TCK-050	

THD 12-24xx

Component	Value	Voltage	Reference	
C1	4.7µF	50V	1812 MLCC	
C3, C4	1000pF	2KV	1206 MLCC	
Ĺ1	325µH		Common Choke, P/N: TCK-050	

THD 12-48xx

Component	Value	Voltage	Reference
C1, C2	2.2µF	100V	1812 MLCC
C3, C4	1000pF	2KV	1206 MLCC
L1	325µH		Common Choke, P/N: TCK-050

# Input Source Impedance

The power module should be connected to a low impedance input source. Highly inductive source impedance can affect the stability of the power module. Input external L-C filter is recommended to minimize input reflected ripple current. The inductor is simulated source impedance of  $12\mu H$  and capacitor is Nippon Chemi-Con KZE series  $47\mu F/100V$ . The capacitor must as close as possible to the input terminals of the power module for lower impedance.

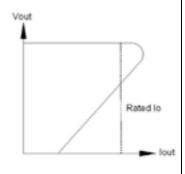
## **Output Over Current Protection**

When excessive output currents occur in the system, circuit protection is required on all power supplies. Normally, overload current is maintained at approximately about 150 percent of rated current for THD 12 output series.

Fold back-mode is a method of operation in a power supply whose purpose is to protect the power supply from being damaged during an over-current fault condition. It also enables the power supply to operate normally when the fault is removed.

One of the problems resulting from over current is that excessive heat may be generated in power devices; especially MOSFET and Schottky diodes and the temperature of those devices may exceed their specified limits. A protection mechanism has to be used to prevent those power devices from being damaged.

The operation of fold back is as follows. When the current sense circuit sees an over-current event, the output voltage of the module will be decreased for low power dissipation and decrease the heat of the module.

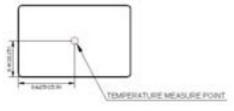


# Output Over Voltage Protection

The output over-voltage protection consists of output Zener diode that monitors the voltage on the output terminals. If the voltage on the output terminals exceeds the over-voltage protection threshold, then the Zener diode clamps the output voltage.

## Thermal Consideration

The power module operates in a variety of thermal environments. However, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding Environment. Proper cooling can be verified by measuring the point as the figure below. The temperature at this location should not exceed 105°C. When Operating, adequate cooling must be provided to maintain the test point temperature at or below 105°C. Although the maximum point Temperature of the power modules is 105°C, you can limit this Temperature to a lower value for extremely high reliability.



Measurement shown in inches and (millimeters)

**TOP VIEW** 

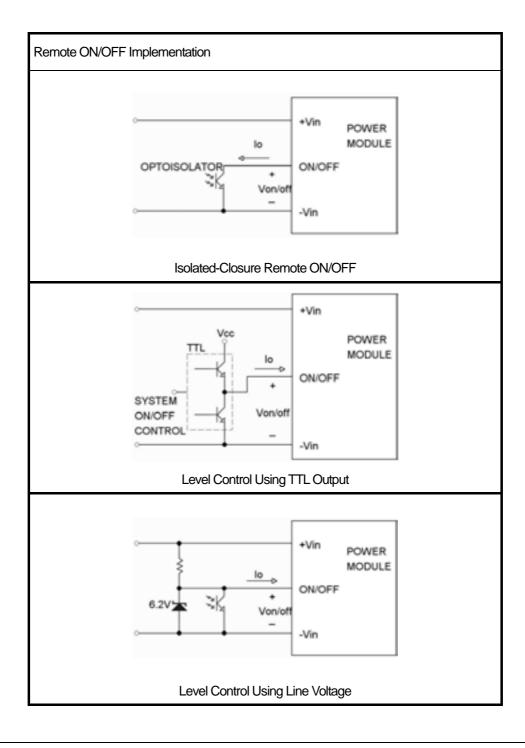
# Remote ON/OFF Control

The positive logic remote ON/OFF control circuit is included.

Turns the module ON during a logic High on the On/Off pin and turns OFF during a logic Low.

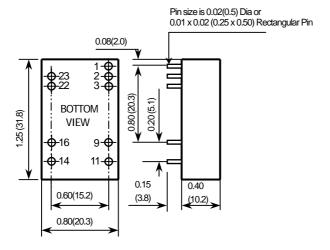
The On/Off pin is an open collector/drain logic input signal (Von/off) that referenced to GND.

If not using the remote on/off feature, please open circuit between on/off pin and –input pin to turn the module on.



## Mechanical Data

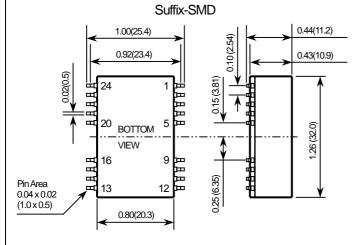
# **DIP TYPE**



PIN CONNECTION Single Output **Dual Output** PIN **Define** Define 1 **CTRL CTRL** - Input [GND] 2 - Input [GND] Input [GND] 3 - Input [GND] 9 NC Common NC 11 - Output +Output 14 +Output - Output 16 Common 22 + Input [Vcc] + Input [Vcc] 23 + Input [Vcc] + Input [Vcc]

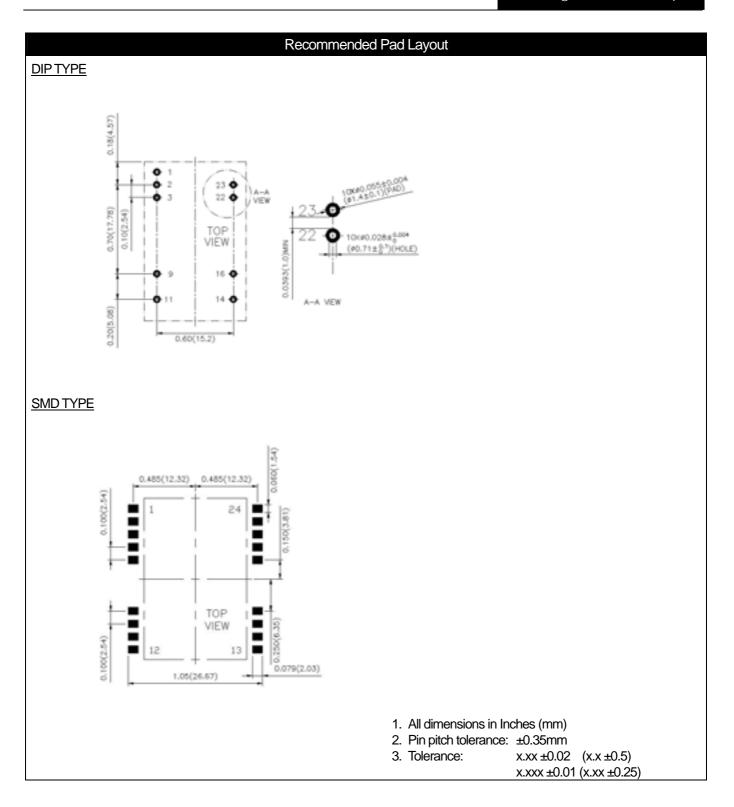
- 1. All dimensions in Inches (mm)
  Tolerance: x.xx ±0.02 (x.x ±0.5)
- 2. Pin pitch tolerance:  $\pm 0.014$  (0.35)

## **SMD TYPE**



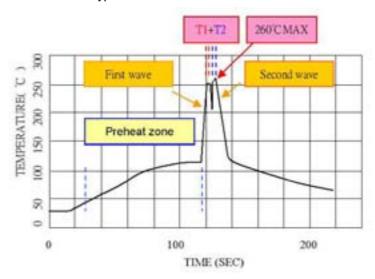
- 1. All dimensions in Inches (mm) Tolerance:  $x.xx \pm 0.02 (x.x \pm 0.5)$
- 2. Pin pitch tolerance:  $\pm 0.014$  (0.35)

PIN CONNECTION				
PIN	Single Output	Dual Output		
1 113	Define	Define		
1	CTRL	CTRL		
2	<ul><li>Input [GND]</li></ul>	<ul><li>Input [GND]</li></ul>		
3	<ul><li>Input [GND]</li></ul>	<ul><li>Input [GND]</li></ul>		
9	NC	Common		
11	NC	<ul><li>Output</li></ul>		
14	+Output	+Output		
16	<ul><li>Output</li></ul>	Common		
22	+ Input [Vcc]	+ Input [Vcc]		
23	+ Input [Vcc]	+ Input [Vcc]		
Others	NC	NC		



# Soldering and Reflow Considerations

Lead free wave solder profile for THD 12 DIP type

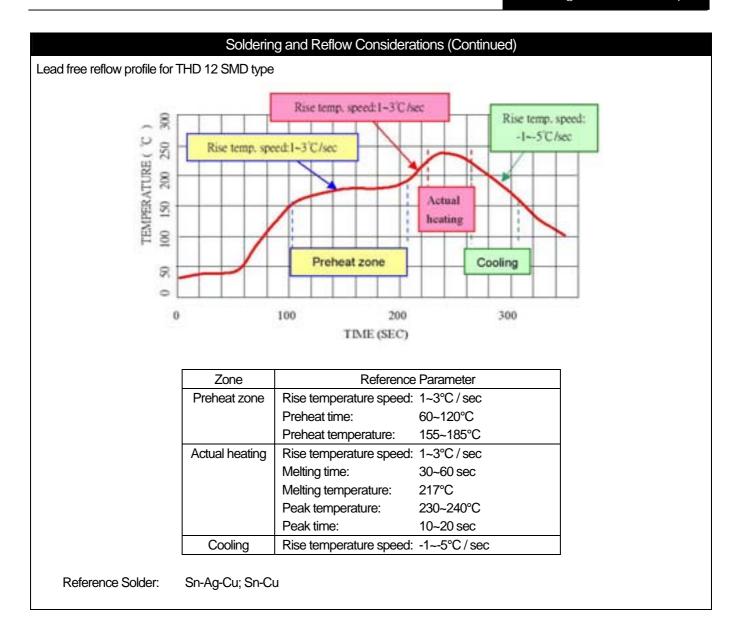


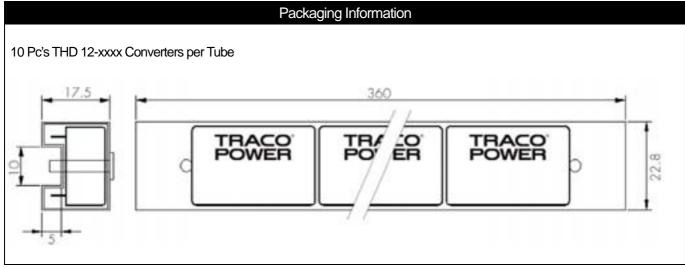
Zone	Reference Parameter			
Preheat zone	Rise temperature speed: 3°C/sec max.			
	Preheat temperature: 100~130°C			
Actual heating	Peak temperature:	250~260°C		
	Peak time (T1+T2 time):	4~6 sec		

Reference Solder: Sn-Ag-Cu; Sn-Cu

Hand Welding:

Soldering iron: Power 90W Welding Time: 2~4 sec
Temperature: 380~400°C





#### Order Code

Model	Input	Output	Output Current	Input Current	Efficiency (2)
Number	Range	Voltage	Max. Load	Full Load <sup>(1)</sup>	(%)
THD 12-1209	9 – 18 Vdc	2.5 Vdc	3500mA	935mA	82
THD 12-1210	9 – 18 Vdc	3.3 Vdc	3500mA	1203mA	84
THD 12-1211	9-18 Vdc	5 Vdc	2400mA	1244mA	86
THD 12-1212	9 – 18 Vdc	12.0 Vdc	1000mA	1219mA	86
THD 12-1213	9 – 18 Vdc	15.0 Vdc	800mA	1219mA	86
THD 12-1221	9 – 18 Vdc	±5.0 Vdc	±1200mA	1282mA	82
THD 12-1222	9 – 18 Vdc	±12.0 Vdc	±500mA	1205mA	87
THD 12-1223	9 – 18 Vdc	±15.0 Vdc	±400mA	1205mA	87
THD 12-2409	18 – 36 Vdc	2.5 Vdc	3500mA	461mA	83
THD 12-2410	18 – 36 Vdc	3.3 Vdc	3500mA	594mA	85
THD 12-2411	18 – 36 Vdc	5 Vdc	2400mA	614mA	87
THD 12-2412	18 – 36 Vdc	12.0 Vdc	1000mA	602mA	87
THD 12-2413	18 – 36 Vdc	15.0 Vdc	800mA	602mA	87
THD 12-2421	18 – 36 Vdc	±5.0 Vdc	±1200mA	633mA	83
THD 12-2422	18 – 36 Vdc	±12.0 Vdc	±500mA	595mA	88
THD 12-2423	18 – 36 Vdc	±15.0 Vdc	±400mA	595mA	88
THD 12-4809	36 – 75 Vdc	2.5 Vdc	3500mA	231mA	83
THD 12-4810	36 – 75 Vdc	3.3 Vdc	3500mA	297mA	85
THD 12-4811	36 – 75 Vdc	5 Vdc	2400mA	307mA	87
THD 12-4812	36 – 75 Vdc	12.0 Vdc	1000mA	301mA	87
THD 12-4813	36 – 75 Vdc	15.0 Vdc	800mA	301mA	87
THD 12-4821	36 – 75 Vdc	±5.0 Vdc	±1200mA	316mA	83
THD 12-4822	36 – 75 Vdc	±12.0 Vdc	±500mA	297mA	88
THD 12-4823	36 – 75 Vdc	±15.0 Vdc	±400mA	297mA	88

Note 1. Maximum value at nominal input voltage and full load of standard type.

Note 2. Typical value at nominal input voltage and full load.

# Safety and Installation Instruction

#### **Fusing Consideration**

Caution: This power module is not internally fused. An input line fuse must always be used.

This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture. To maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a normal-blow fuse with maximum rating of 3A. Based on the information provided in this data sheet on Inrush energy and maximum dc input current; the same type of fuse with lower rating can be used. Refer to the fuse manufacturer's data for further information.

# MTBF and Reliability

#### The MTBF of THD 12 DC/DC converters has been calculated according to:

Bellcore TR-NWT-000332 Case I: 50% stress, Operating Temperature at 40°C (Ground fixed and controlled environment). The resulting figure for MTBF is 2'750'000 hours.

MIL-HDBK 217F NOTICE2 FULL LOAD, Operating Temperature at 25°C. The resulting figure for MTBF is 1'078'000 hours.