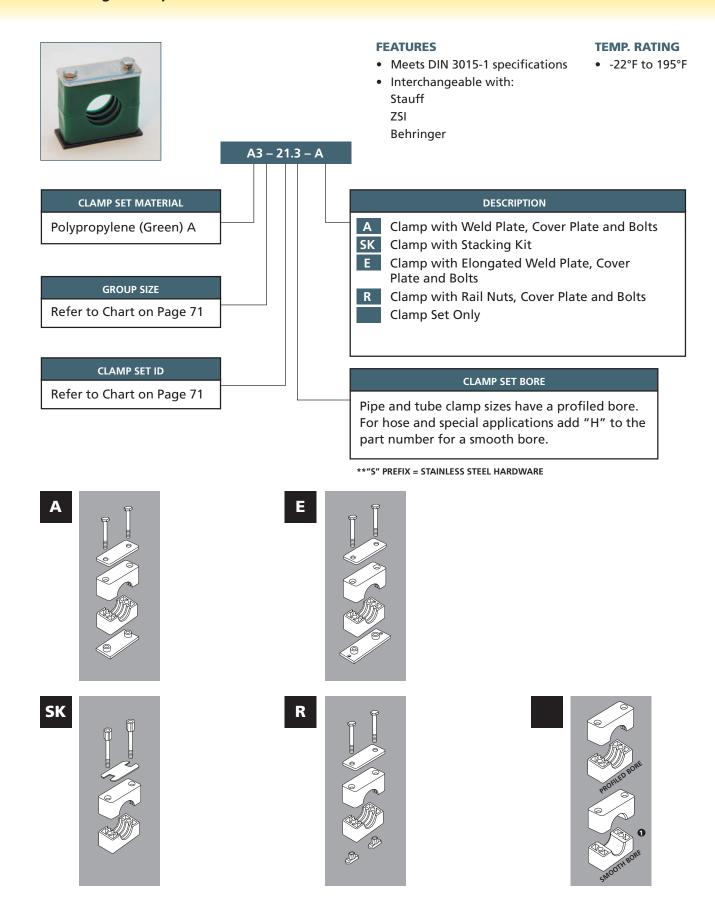
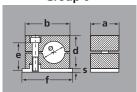
# **Standard Series Clamps**

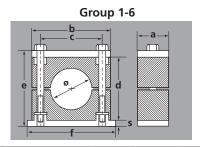
Ordering Example



### **Sizes and Dimensions**

Group 0





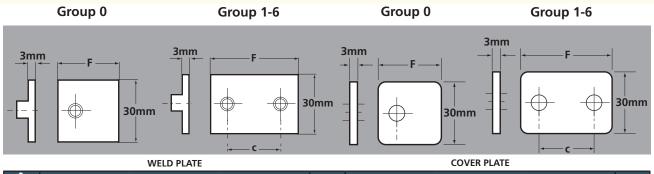
PCI	DIN		DIAMETER COMP						D	IMENSION	IS			BAG/QTY.
_₽	<u>a</u>			PIPE		COMPLETE								
GROUP	GROUP	Ø	مام ما	NOMINAL	TUBE	ASSEMBLY	_	В	0	D	_	0	_	BAG
_		mm 6	Inch	BORE	O.D.	PART#	A	B	С	D	F	S	E	QTY.
		8	0.24 0.31		5/16"	A0-06H-A A0-08-A	20mm	28mm		27mm	32mm	3mm	33mm	
0	0		0.31	1/8"	716	A0-08-A A0-10-A	1.18"	1.10"	-	1.06"	3∠IIIII 1.26″	0.12"	1.30"	50
		10 12	0.39	78		A0-10-A A0-12H-A	1.10	1.10	-	1.06	1.20	0.12	1.30	
		6	0.47			A1-06H-A								
		6.4	0.25		1/4"	A1-6.4-A*								
		8	0.31		5/ <sub>16</sub> "	A1-08-A	30mm	34mm	20mm	27mm	42mm	3mm	33mm	
1	1	9.5	0.37		3/8"	A1-9.5-A	1.18"	1.34"	0.79"	1.06"	1.65"	0.12"	1.30"	50
		10	0.39	1/8"	70	A1-10-A	10	1.01	0.70	1.00	1.00	0.12	1.00	
		12	0.47	70		A1-12H-A								
		12.7	0.50		1/2"	A2-12.7-A*								
		13.5	0.53	1/4"	, _	A2-13.5-A*								
		14	0.55			A2-14H-A								
		15	0.59			A2-15H-A	30mm	40mm	26mm	33mm	48mm	3mm	39mm	
2	2	16	0.63		5/8"	A2-16-A*	1.18"	1.57"	1.02"	1.30"	1.89"	0.12"	1.54"	50
		17.2	0.67	3/8″		A2-17.2-A*								
		18	0.71			A2-18H-A								
		19	0.75			A2-19H-A								
		19	0.75		3/4"	A3-19-A*								
		20	0.79			A3-20H-A								
3	3	21.3	0.84	1/2"		A3-21.3-A*	30mm	45mm	33mm	35mm	55mm	3mm	41mm	50
٥	3	22	0.87		7/8"	A3-22-A	1.18"	1.69"	1.30"	1.38"	2.17"	$0.12^{''}$	1.61"	50
		25	0.98			A3-25H-A								
		25.4	1.00		1″	A3-25.4-A*								
		26.9	1.06	3/4"		A4-26.9-A*								
4	4	28	1.10			A4-28H-A*			40mm			3mm	48mm	25
		30	1.18		_	A4-30H-A	1.18"	2.24"	1.57″	1.65″	2.44"	$0.12^{''}$	1.89″	
		32	1.25		11/4"	A4-32-A*								
		32	1.25	,,	<b>1</b> 1/4"	A5-32-A								
		33.7	1.33	1"		A5-33.7-A								
		35	1.38		. "	A5-35H-A*								
5	5	38	1.50		<b>1</b> ½″	A5-38-A*	30mm	68mm	52mm		74mm	3mm	64mm	25
		40	1.57			A5-40H-A	1.18″	2.68"	2.05"	2.28"	2.91"	0.12"	2.52"	-•
		42	1.65	!!		A5-42H-A								
		42.4	1.67	11/4"		A5-42.4-A*								
		45	1.77		.0./ "	A5-45H-A								
		44.5	1.75	.1/"	13/4"	A6-44.5-A	30mm	86mm	66mm	66mm	88mm	3mm	77mm	05
6	6	48.3	1.90	11/2"	2″	A6-48.3-A*	1.18″	3.39"	2.60″	2.60″	3.46"	0.12"	2.83"	25
		50.8	2.00		2	A6-50.8-A	1.70		2.00		- O. FO		2.50	

Add "S" prefix for stainless steel hardware when ordering a complete clamp assembly. To order a set of inserts only, omit the "A" from the end of the part number.

NOTE: "H" in part number designates a smooth bore insert.

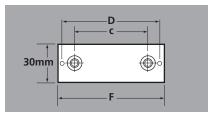
<sup>\*</sup>Available in black. Add "B" prefix to part number.

# Components

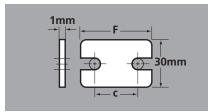


		WELD PLATE				COVER PLATE		
GROUP		DIMENSIONS		BAG		DIMENSIONS		BAG
GR(	PART NUMBER	F	С	QTY.	PART NUMBER	F	С	QTY.
0	WP0	32mm 1.28 <sup>"</sup>	- -	50	CP0	28mm 1.10 <sup>"</sup>	- -	50
1	WP1	42mm 1.65 <sup>"</sup>	20mm 0.79 <sup>"</sup>	50	CP1	37mm 1.46 <sup>"</sup>	20mm 0.79 <sup>"</sup>	50
2	WP2	48mm 1.89 <sup>"</sup>	26mm 1.02 <sup>"</sup>	50	CP2	43mm 1.69 <sup>"</sup>	26mm 1.02 <sup>"</sup>	50
3	WP3	55mm 2.17 <sup>"</sup>	33mm 1.30 <sup>"</sup>	50	CP3	50mm 1.97 <sup>"</sup>	33mm 1.30 <sup>"</sup>	50
4	WP4	62mm 2.44 <sup>"</sup>	40mm 1.57 <sup>"</sup>	25	CP4	57mm 2.24 <sup>"</sup>	40mm 1.57 <sup>"</sup>	25
5	WP5	74mm 2.91″	52mm 2.05 <sup>"</sup>	25	CP5	69mm 2.72 <sup>"</sup>	52mm 2.05 <sup>"</sup>	25
6	WP6	88mm 3.46 <sup>"</sup>	66mm 2.60 <sup>"</sup>	25	CP6	83mm 3.27 <sup>"</sup>	66mm 2.60 <sup>"</sup>	25

Add "S" prefix for stainless steel hardware.



**ELONGATED WELD PLATE** 

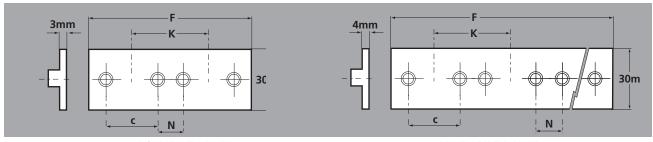


SAFETY PLATE

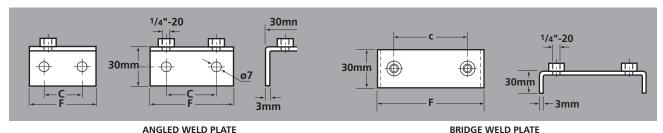
GROUP		DIMENSI	ONS			DIMENSIONS		BAG
GRC	PART NUMBER	F	С	D	PART NUMBER	F	С	QTY.
0	EWP0	46mm 1.81 <sup>"</sup>	_ _	_ _	SP0	28mm 1.10 <sup>"</sup>	_ _	50
1	EWP1	64mm 2.52 <sup>"</sup>	20mm 0.79	50mm 2.01 <sup>"</sup>	SP1	34mm 1.34 <sup>"</sup>	20mm 0.79 <sup>"</sup>	50
2	EWP2	70mm 2.76 <sup>"</sup>	26mm 1.02 <sup>"</sup>	56mm 2.20″	SP2	41mm 1.61 <sup>"</sup>	26mm 1.02 <sup>"</sup>	50
3	EWP3	78mm 3.07 <sup>"</sup>	33mm 1.30 <sup>"</sup>	64mm 2.52 <sup>"</sup>	SP3	47mm 1.85 <sup>"</sup>	33mm 1.30 <sup>"</sup>	50
4	EWP4	86mm 3.39 <sup>"</sup>	40mm 1.57 <sup>"</sup>	71mm 2.80″	SP4	57mm 2.24 <sup>"</sup>	40mm 1.57 <sup>"</sup>	25
5	EWP5	97mm 3.82 <sup>"</sup>	52mm 2.05 <sup>"</sup>	83mm 3.27 <sup>"</sup>	SP5	67mm 2.64 <sup>"</sup>	52mm 2.05 <sup>"</sup>	25
6	EWP6	112mm 4.41 <sup>"</sup>	66mm 2.60″	100mm 3.94 <sup>"</sup>	SP6	82mm 3.23 <sup>"</sup>	66mm 2.60″	25

Add "S" prefix for stainless steel hardware.

## Components

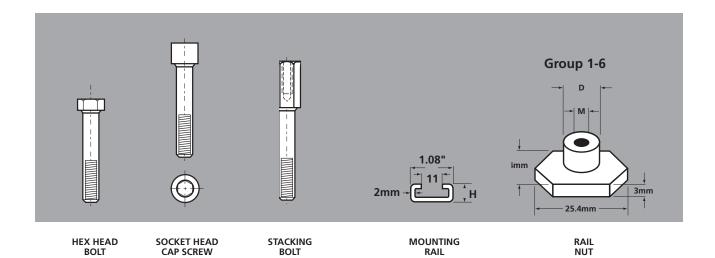


		DOL	JBLE WELD PL	.ATE			I	MULTIPLE WEI	LD PLATE		
GROUP	PART		DIMEN:	SIONS		PART		DIMENS	SIONS		CLAMPS PER
GRC	NUMBER	F	С	N	К	NUMBER	F	С	N	K	PLATE
0	DWP0	61mm 2.40″	_ _	<u>-</u>	30mm 1.18 <sup>"</sup>	MWP0	309mm 12.2 <sup>"</sup>	_ _	_	30mm 1.18 <sup>"</sup>	10
1	DWP1	81mm 3.19 <sup>"</sup>	20mm 0.79 <sup>"</sup>	20mm 0.79 <sup>"</sup>	40mm 1.57 <sup>"</sup>	MWP1	368mm 14.5 <sup>"</sup>	20mm 0.79 <sup>"</sup>	20mm 0.79 <sup>"</sup>	40mm 1.57 <sup>"</sup>	10
2	DWP2	91mm 3.58 <sup>"</sup>	26mm 1.02 <sup>"</sup>	18mm 0.71 <sup>"</sup>	44mm 1.73 <sup>"</sup>	MWP2	463mm 18.25 <sup>"</sup>	26mm 1.02 <sup>"</sup>	18mm 0.71 <sup>"</sup>	44mm 1.73 <sup>"</sup>	10
3	DWP3	106mm 4.17 <sup>"</sup>	33mm 1.30 <sup>"</sup>	19mm 0.75 <sup>"</sup>	52mm 2.05 <sup>"</sup>	MWP3	546mm 21.5 <sup>"</sup>	33mm 1.30 <sup>"</sup>	19mm 0.75 <sup>"</sup>	52mm 2.05 <sup>"</sup>	10
4	DWP4	121mm 4.76 <sup>"</sup>	40mm 1.57 <sup>"</sup>	20mm 0.79 <sup>"</sup>	60mm 2.36 <sup>"</sup>	MWP4	304mm 12 <sup>"</sup>	40mm 1.57 <sup>"</sup>	20mm 0.79 <sup>"</sup>	60mm 2.36 <sup>"</sup>	5
5	DWP5	148mm 5.83 <sup>"</sup>	52mm 2.05 <sup>"</sup>	23mm .91 <sup>"</sup>	75mm 2.95 <sup>"</sup>	MWP5	377mm 14.85 <sup>"</sup>	52mm 2.05 <sup>"</sup>	23mm 0.91 <sup>"</sup>	75mm 2.95 <sup>"</sup>	5
6	DWP6	177mm 6.97 <sup>"</sup>	66mm 2.60 <sup>"</sup>	24mm 0.94 <sup>"</sup>	90mm 3.54 <sup>"</sup>	MWP6	445mm 17.5 <sup>"</sup>	66mm 2.60 <sup>"</sup>	24mm 0.94 <sup>"</sup>	90mm 3.54 <sup>"</sup>	5



	, ,	NOLLD WILLD I LAIL			DRIDGE WELD I LAIL	
GROUP		DIMENSI	ONS		DIME	NSIONS
GRC	PART NUMBER	F	С	PART NUMBER	F	С
0	AWP0	32mm 1.26 <sup>"</sup>	14mm 0.55 <sup>"</sup>	_ _	<del>-</del> -	<u>-</u> -
1	AWP1	42mm 1.65 <sup>"</sup>	20mm 0.79 <sup>"</sup>	BWP1	48mm 1.89 <sup>"</sup>	20mm 0.79 <sup>"</sup>
2	AWP2	48mm 1.89 <sup>"</sup>	26mm 1.02 <sup>"</sup>	BWP2	54mm 2.13 <sup>"</sup>	26mm 1.02 <sup>"</sup>
3	AWP3	55mm 2.17 <sup>"</sup>	33mm 1.30 <sup>"</sup>	BWP3	62mm 2.44 <sup>"</sup>	33mm 1.30 <sup>"</sup>
4	AWP4	62mm 2.44 <sup>"</sup>	40mm 1.57 <sup>"</sup>	BWP4	71mm 2.80 <sup>"</sup>	40mm 1.57 <sup>"</sup>
5	AWP5	74mm 2.91″	52mm 2.05 <sup>"</sup>	BWP5	85mm 3.35 <sup>″</sup>	52mm 2.05 <sup>"</sup>
6	AWP6	88mm 3.46 <sup>"</sup>	66mm 2.60 <sup>"</sup>	BWP6	98mm 3.86 <sup>"</sup>	66mm 2.60 <sup>"</sup>

# Components



4				PART N	IUMBER		
GROUP	PART NUMBER SIZE	PART NUMBER SIZE	PART NUMBER SIZE	HEIGHT H	LENGTH L	PART NI M	JMBER D
	HB0/1	SC0/1	SB0/1	MR-	11-2		
0	1/4" - 20 x 11/4"	1/4" - 20 x 3/4"	1/4" - 20 x 3/4"	11mm	2m		
				0.43	6.56		
	HB0/1	SC0/1	SB0/1	MR-	11-2		
1	1/4" - 20 x 11/4"	1/4" - 20 x 3/4"	1/4" - 20 x 3/4"	11mm	2m		
				0.43	6.56		
	HB2	SC2	SB2	MR-	11-2		
2	1/4" - 20 x 13/8"	1/4" - 20 x 1"	1/4" - 20 x 1"	11mm	1m		
				0.43	6.56		
	HB3	SC3	SB3	MR-	11-2	RNS/T1	12mm
3	1/4" - 20 x 11/2"	1/4" - 20 x 11/4"	<sup>1</sup> / <sub>4</sub> " - 20 x 1 <sup>1</sup> / <sub>4</sub> "	11mm	2m	1/4" - 20	0.47"
				0.43	6.56	74 =0	<b>.</b>
	HB4	SC4	SB4	MR-	11-2		
4	1/4" - 20 x 13/4"	1/4" - 20 x 13/8"	1/4" - 20 x 13/8"	11mm	2m		
				0.43	6.56		
	HB5	SC5	SB5	MR-	11-2		
5	1/4" - 20 x 21/2"	1/4" - 20 x 2"	1/4" - 20 x 2"	11mm	2m		
				0.43	6.56		
0	HB6	SC6	SB6				
6	1/4" - 20 x 2 <sup>3</sup> / <sub>4</sub> "	1/4" - 20 x 23/8"	1/4" - 20 x 2 <sup>3</sup> /8"				

Add "S" prefix for stainless steel hardware.

# **Twin Series Clamps**

# **Ordering Example**



#### **FEATURES**

#### **TEMP. RATING**

- Meets DIN 3015-3 specifications
- Interchangeable with:

Stauff

ZSI

Behringer

-22°F to 195°F

### AT4 - 26.9 - A

#### CLAMP SET MATERIAL

Polypropylene (Green) AT

### **GROUP SIZE**

Refer to Chart on Page 76

### CLAMP SET ID

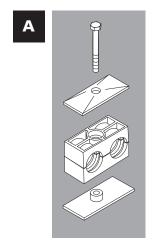
Refer to Chart on Page 76

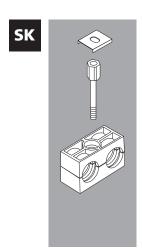
#### DESCRIPTION

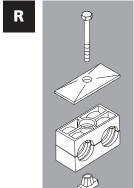
- A Clamp with Weld Plate, Cover Plate and Bolts
- K Clamp with Stacking Kit
- R Clamp with Rail Nuts, Cover Plate and Bolts
  - Clamp Set Only

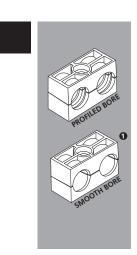
### **CLAMP SET BORE**

Pipe and tube clamp sizes have a profiled bore. For hose and special applications add "H" to the part number for a smooth bore.





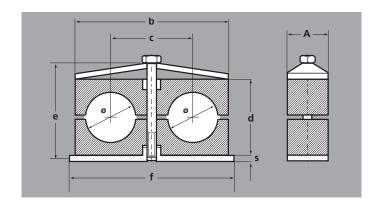




• Not available in all sizes. See page 76 for availability.

# **Twin Series**

## **Sizes and Dimensions**



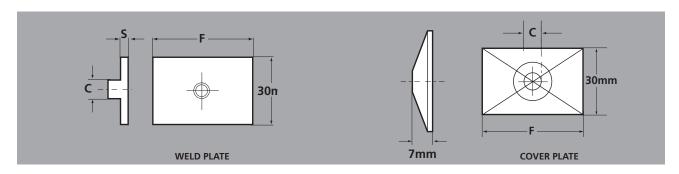
PCI	DIN			DIAMET	ER				DI	MENSION	S			BAG/ QTY.
GROUP	GROUP	Ø mm	Inch	PIPE NOMINAL BORE	TUBE O.D.	COMPLETE ASSEMBLY PART #	А	В	С	D	F	s	E	BAG QTY.
		6 6.4	0.24 1.25		1/4"	AT1-06H-A AT1-6.4-A*								
		8	1.25		5/ <sub>16</sub> "	AT1-8-A	30mm	34mm	20mm	25mm	27mm	2mm	35mm	
1	1	9.5	0.37		3/8"	AT1-9.5-A*	1.18"	1.34	0.79"	0.98"	1.46	0.12"	1.36	50
		10	0.39	1/8"	78	AT1-10-A	1.10	1.04	0.75	0.90	1.40	0.12	1.50	
		12	0.47	78		AT1-12H-A								
		12.7	0.50		1/2"	AT2-12.7-A*								$\Box$
		13.5	0.53	1/4"	, _	AT2-13.5-A*								
		14	0.55			AT2-14H-A								
2	2	15	0.59			AT2-15H-A	30mm	53mm	29mm	26mm	55mm	5mm	36mm	50
		16	0.63		5/8"	AT2-16-A*	1.18″	2.09"	1.14"	1.02"	2.17"	$0.20^{''}$	1.42"	
		17.2	0.67	3/8"		AT2-17.2-A*								
		18	0.71			AT2-18H-A								Щ
		19	0.75		3/4"	AT3-19-A*								
		20	0.79	"		AT3-20H-A								
3	3	21.3	0.84	1/2"		AT3-21.3-A*	30mm	67mm	36mm			5mm		50
		22	0.87		7/8"	AT3-22-A*	1.18″	2.64"	1.42″	1.46″	2.76"	0.20"	1.85″	
		25	0.98		1″	AT3-25H-A								
		25.4 26.9	1.00	3/4"	- 1	AT3-25.4-A* AT4-26.9-A							-	$\vdash$
4	4	28	1.10	94		AT4-28H-A*	30mm	82mm	15mm	42mm	85mm	5mm	52mm	25
_	_	30	1.18			AT4-30-A	1.18"	3.23"	1.77"	1.65	3.35"	0.20"	2.05	23
		32	1.25		11/4"	AT5-32-A*						0.20		$\vdash$
		33.7	1.33	1″	.,,	AT5-33.7-A*								
		35	1.38			AT5-35H-A								
5	5	38	1.50		1 ½"	AT5-38-A	30mm	106mm	56mm	54mm	110mm	5mm	64mm	25
		40	1.57			AT5-40H-A	1.18″	$4.17^{''}$	2.20"	2.13"	4.33"	$0.20^{''}$	2.52"	
		42	1.65			AT5-42H-A								
		42.4	1.67	11/4"		AT5-42.4-A								

To order a set of inserts only, omit the "A" from the end of the part number. \*Available in black. Add "B" prefix to part number.

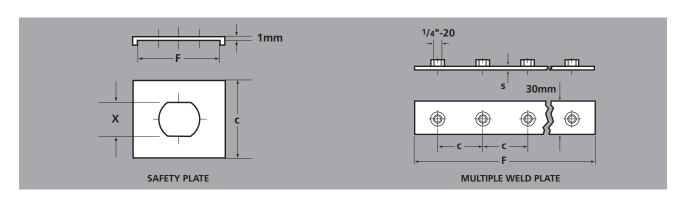
NOTE: "H" in part number designates a smooth bore insert.

# **Twin Series**

# Components



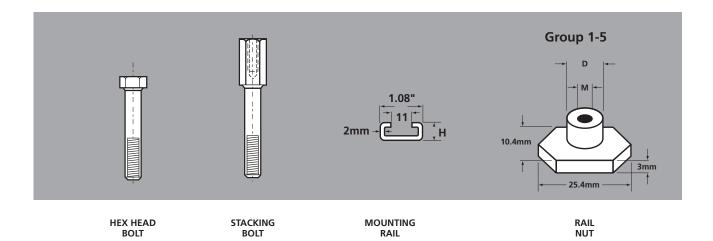
GROUP			DIMENSIONS		BAG		DIMEN	ISIONS	BAG
GRC	PART NUMBER	F	С	S	QTY.	PART NUMBER	F	С	QTY.
1	WPT1	37mm 1.46 <sup>"</sup>	12mm 0.79″	3mm 0.12 <sup>"</sup>	50	CPT1	35mm 1.38 <sup>"</sup>	7mm 0.28 <sup>"</sup>	50
2	WPT2	55mm 2.17 <sup>"</sup>	14mm 0.55″	5mm 0.20 <sup>"</sup>	50	CPT2	52mm 2.05 <sup>"</sup>	9mm 0.35 <sup>"</sup>	50
3	WPT3	70mm 2.76 <sup>"</sup>	14mm 0.55″	5mm 0.20 <sup>"</sup>	50	СРТ3	66mm 2.60 <sup>"</sup>	9mm 0.35 <sup>"</sup>	50
4	WPT4	85mm 3.35 <sup>"</sup>	14mm 0.55″	5mm 0.20 <sup>"</sup>	25	CPT4	81mm 3.19 <sup>"</sup>	9mm 0.35 <sup>"</sup>	25
5	WPT5	110mm 4.33 <sup>"</sup>	14mm 0.55 <sup>"</sup>	5mm 0.20 <sup>"</sup>	25	CPT5	105mm 4.13 <sup>"</sup>	9mm 0.35″	25



GROUP			DIMENSIONS				DIMENSIONS		CLAMPS PER
GR.	PART NUMBER	F	С	X	PART NUMBER	F	С	S	PLATE
1	SPT1	30mm 1.18 <sup>"</sup>	30mm 1.18 <sup>"</sup>	11mm 0.43 <sup>"</sup>	MWPT1	200mm 7.87 <sup>"</sup>	40mm 1.57 <sup>"</sup>	3mm 0.12 <sup>"</sup>	5
2	SPT2	30mm 1.18 <sup>"</sup>	30mm 1.18 <sup>"</sup>	13mm 0.51 <sup>"</sup>	MWPT2	290mm 11.42 <sup>"</sup>	58mm 2.28 <sup>"</sup>	5mm 0.20 <sup>"</sup>	5
3	SPT3	30mm 1.18 <sup>"</sup>	30mm 1.18 <sup>"</sup>	13mm 0.51 <sup>"</sup>	MWPT3	360mm 14.17 <sup>"</sup>	72mm 2.83 <sup>"</sup>	5mm 0.20″	5
4	SPT4	30mm 1.18 <sup>"</sup>	30mm 1.18 <sup>"</sup>	13mm 0.51 <sup>"</sup>	MWPT4	450mm 17.72 <sup>"</sup>	90mm 3.54 <sup>"</sup>	5mm 0.20″	5
5	SPT5	30mm 1.18 <sup>"</sup>	30mm 1.18 <sup>"</sup>	13mm 0.51 <sup>"</sup>	MWPT5	560mm 22.05 <sup>"</sup>	112mm 4.41 <sup>"</sup>	5mm 0.20″	5

# **Twin Series**

# Components



₽			PART	NUMBER		
GROUP	PART NUMBER	PART NUMBER	HEIGHT H	LENGTH	PART NI M	
	SIZE	SIZE		L	IVI	D
	HB2/T1	SBT/1	MR-	11-2	RNS/T1	12mm
1	1/4" - 20 x 13/8"	<sup>1</sup> / <sub>4</sub> " - 20 x .79"	11mm	2m	1/4" - 20	0.47"
			0.43	6.56		
	HBT/2	SBT/2	MR-	11-2		
2	<sup>5</sup> / <sub>16</sub> " - 18 x 1 <sup>3</sup> / <sub>8</sub> "	<sup>5</sup> / <sub>16</sub> " - 18 x .79"	11mm	2m		
			0.43	6.56		
	HBT/3	SBT/3	MR-	11-2	1	
3	<sup>5</sup> / <sub>16</sub> " - 18 x 1 <sup>3</sup> / <sub>4</sub> "	<sup>5</sup> / <sub>16</sub> " - 18 x 1.14"	11mm	2m		
			0.43	6.56	RNT2/5	14mm
	HBT/4	SBT/4	MR-	11-2	<sup>5</sup> / <sub>16</sub> " -18	0.55"
4	<sup>5</sup> / <sub>16</sub> " - 18 x 2"	<sup>5</sup> / <sub>16</sub> " - 18 x 1.34"	11mm	2m	710 .0	0.00
			0.43	6.56		
	HBT/5	SBT/5	MR-	11-2	]	
5	<sup>5</sup> / <sub>16</sub> " - 18 x 2 <sup>1</sup> / <sub>2</sub> "	<sup>5</sup> / <sub>16</sub> " - 18 x 1.85"	11mm	2m		
			0.43	6.56		

# **Heavy Duty Clamps**

**Ordering Example** 

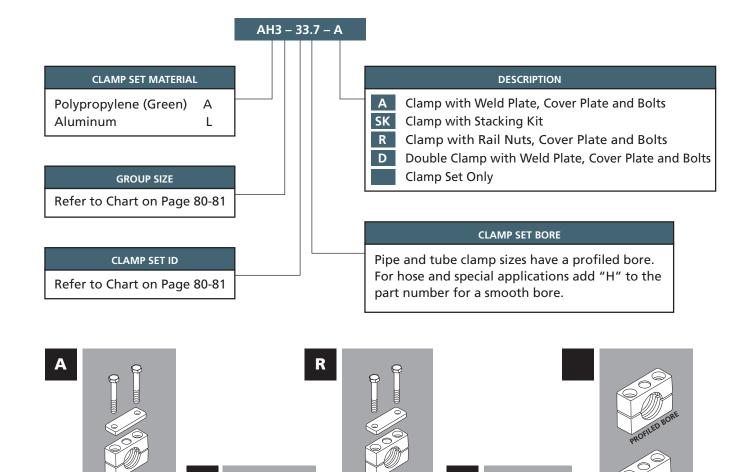


#### **FEATURES**

- Meets DIN 3015-2 specifications
- Interchangeable with: Stauff
   ZSI
   Behringer

#### **TEMP. RATING**

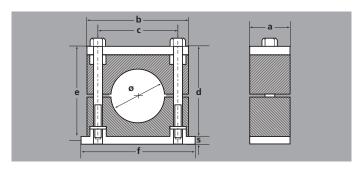
- Polypropylene: -22°F to 195°F
- Aluminum: -40°F to 570°F



• Not available in all sizes. Contact PCI for availability.

SK

# Heavy Duty Sizes and Dimensions – Group 1-4



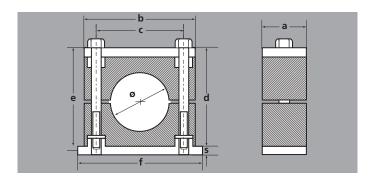
PCI	DIN			DIAME	TER				D	IMENSION	IS			BAG/ QTY.
4	٩			PIPE		COMPLETE								
GROUP	GROUP	Ø		NOMINAL		ASSEMBLY			_			_		BAG
9	9	mm	Inch	BORE	O.D.	PART#	A	B	C	D	F	S	E	QTY.
		6.4	0.25		1/4"	AH1-6.4-A								
		8	0.31		<sup>5</sup> / <sub>16</sub> "	AH1-08-A								
		9.5	0.37 0.39	1/8"	3/8"	AH1-9.5-A AH1-10-A								
		10 12	0.39	78		AH1-10-A AH1-12H-A								
4	4	12.7	0.47		1/2"	AH1-12.7-A	30mm	55mm	33mm	32mm	73mm	8mm	48mm	
1	1	13.5	0.53	1/4"	72	AH1-13.5-A †	"	"	"	"	"	"	"	25
		14	0.55	74		AH1-14H-A †	1.18″	2.17"	1.30″	1.26"	2.87"	0.31"	1.89″	
		15	0.59			AH1-15H-A †								
		16	0.63		5/8"	AH1-16-A †								
		17.2	0.68	3/8"	, 0	AH1-17.2-A								
		18	0.71			AH1-18H-A †								
		19	0.75		3/4"	AH2-19-A								
		20	0.79			AH2-20H-A								
		21.3	0.84	1/2"	_	AH2-21.3-A								
		22	0.87		7/8"	AH2-22-A †	30mm	70mm	45mm	48mm	85mm	8mm	76mm	
2	2	25	0.98		. "	AH2-25H-A	4 40"	0.70"	4 77"	1.89″	0.05"	0.04"	0.50"	25
		25.4	1.00	2/"	1″	AH2-25.4-A	1.18″	2.76"	1.77″	1.89	3.35"	0.31"	2.52"	
		26.9	1.06	3/4"		AH2-26.9-A								
		28 30	1.10			AH2-28-A † AH2-30-A †								
		30	1.18 1.18			AH3-30H-A †								Н
		32	1.16		1 1/4"	AH3-32-A								
		33.7	1.33	1″	1/4	AH3-33.7-A	20mm	85mm	60mm	100mm	20mm	8mm	76mm	
3	3	35	1.38	•		AH3-35H-A †	30111111	65111111	OUIIIIII	10011111	30111111	OIIIIII	7011111	25
		38	1.50		11/2"	AH3-38-A	1.18″	$3.35^{''}$	$2.36^{''}$	$2.36^{''}$	$3.94^{''}$	0.31"	$2.99^{''}$	_
		40	1.57		1,2	AH3-40H-A †								
		42.4	1.67	11/4"		AH3-42.4-A								
		38	1.50		<b>1</b> ½″	AH4-38-A								
		42	1.65			AH4-42H-A								
		42.4	1.67	<b>1</b> 1/4"		AH4-42.4-A								
		44.5	1.75		13/4"	AH4-44.5-A								
		48.3	1.90	<b>1</b> ½″		AH4-48.3-A								
		50	1.97		2″	AH4-50H-A †	45mm	120mm	90mm	90mm	140mm	10mm	110mm	
4	4	50.8	2.0		2	AH4-50.8-A	1.77″	4.72"	3.54"	3.54"	5.51"	0.39"	4.33"	-
		55 57	2.17 2.24		01/"	AH4-55H-A † AH4-57-A †	'.''	7.16	0.04	0.54	5.51	0.03	<del>⊤</del> .55	
		60.3	2.24	2″	21/4"	AH4-57-A 1 AH4-60.3-A								
		63.5	2.50	4	21/2"	AH4-63.5-A								
		65	2.56		<b>~</b> 72	AH4-65H-A †								
		70	2.76		23/4"	AH4-70-A †								
		,,,			<b>~</b> 74	7.11-707.1	<u> </u>							$oldsymbol{\sqcup}$

To order a set of inserts only, omit the "A" from the end of the part number. For Aluminum inserts, change prefix "A" to "L".

NOTE: "H" in part number designates a smooth bore insert.

<sup>†</sup> Not available in Aluminum.

# Heavy Duty Sizes and Dimensions – Group 5-8



PCI	DIN			DIAME	TER				С	IMENSION	IS		
GROUP	GROUP	Ø	α	PIPE	TUDE								
GR G	GRC	mm	Ø Inch	NOMINAL BORE	TUBE O.D.	PART #	Α	В	С	D	F	S	Е
		65	2.56			AH5-65H-A †							
		70	2.76		23/4"	AH5-70-A †							
		75	2.95			AH5-75H-A †	60mm	152mm	122mm	120mm	180mm	10mm	140mm
5	5	76.1	3.00	<b>2</b> <sup>1</sup> / <sub>2</sub> "	3″	AH5-76.1-A	2.38"	5.98"	4.80"	4.72"	7.09"	0.39"	5.51"
		80	3.15			AH5-80H-A †	2.00	5.50	₹.00	7.72	1.00	0.00	3.51
		82.5	3.25	_	31/4"	AH5-82.5-A †							
		88.9	3.50	3″	31/2"	AH5-88.9-A							
		88.9	3.50	3″	31/2"	AH6-88.9-A							
		100	3.94			AH6-100H-A							
6	6	101.6	4.00	31/2"	4″	AH6-101.6-A	80mm	205mm	168mm	- "		15mm	200mm
	0	108	4.25	_	41/4"	AH6-108-A	3.15″	8.07"	6.61"	6.69"	8.86"	$0.59^{''}$	7.87″
		114.3	4.50	4″	4½″ 5″	AH6-114.3-A							
		127	5.00	41/2"		AH6-127-A							
		133	5.25	,,	51/4"	AH7-133-A							
7	7	139.7	5.50	5″	5½″ 6″	AH7-139.7-A	90mm				2.70mm	15mm	230mm
	'	152.4	6.00	5½" 6"	6″	AH7-152.4-A	3.54″	$9.84^{''}$	8.07"	7.87"	10.63"	$0.59^{''}$	9.06"
		168.3	6.63	6″		AH7-168.3-A							
		168.3	6.63	6″		AH8-168.3-A	120mm	320mm	265mm	270mm	3/10mm	25mm	320mm
8	8	219.1	8.63	8″		AH8-219-A	4.72"	12.60"	10.43	10.63"	13.39"	0.98"	12.60″

To order a set of inserts only, omit the "A" from the end of the part number. For Aluminum inserts, change prefix "A" to "L".

Aluminum inserts available through Group 5 only.

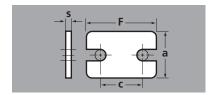
<sup>†</sup> Not available in Aluminum.

# Heavy Duty Components



WELD PLATE COVER PLATE

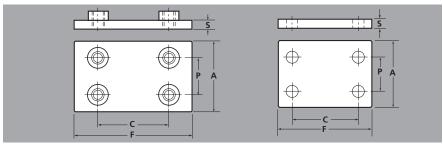
GROUP	PART NUMBER	DIMENSIONS				BAG	PART	DIMENSIONS				BAG
GRC		Α	F	С	S	QTY.	NUMBER	Α	F	С	S	QTY.
1	WPH1	30mm 1.18 <sup>"</sup>	75mm 2.95″	33mm 1.30 <sup>″</sup>	8mm 0.31 <sup>"</sup>	25	CPH1	30mm 1.18 <sup>"</sup>	55mm 2.17 <sup>"</sup>	33mm 1.30 <sup>"</sup>	8mm 0.31 <sup>"</sup>	25
2	WPH2	30mm 1.18 <sup>"</sup>	87mm 3.43 <sup>"</sup>	45mm 1.77 <sup>"</sup>	8mm 0.31 <sup>"</sup>	25	CPH2	30mm 1.18 <sup>"</sup>	70mm 2.76 <sup>"</sup>	45mm 1.77 <sup>"</sup>	8mm 0.31 <sup>"</sup>	25
3	WPH3	30mm 1.18 <sup>"</sup>	102mm 4.02 <sup>"</sup>	60mm 2.36 <sup>"</sup>	8mm 0.31 <sup>"</sup>	25	СРНЗ	30mm 1.18 <sup>"</sup>	85mm 3.35 <sup>"</sup>	60mm 2.36 <sup>"</sup>	8mm 0.31 <sup>"</sup>	25
4	WPH4	45mm 1.77 <sup>"</sup>	140mm 5.51 <sup>"</sup>	90mm 3.54 <sup>"</sup>	10mm 0.39″		CPH4	45mm 1.77 <sup>"</sup>	120mm 4.72 <sup>"</sup>	90mm 3.54 <sup>"</sup>	10mm 0.39 <sup>"</sup>	
5	WPH5	60mm 2.36 <sup>"</sup>	180mm 7.09 <sup>"</sup>	122mm 4.80 <sup>"</sup>	10mm 0.39 <sup>"</sup>	_	CPH5	60mm 2.36 <sup>"</sup>	152mm 5.98 <sup>"</sup>	122mm 4.80 <sup>"</sup>	10mm 0.39 <sup>"</sup>	
6	WPH6	80mm 3.15 <sup>"</sup>	225mm 8.86 <sup>"</sup>	168mm 6.61 <sup>"</sup>	15mm 0.59 <sup>"</sup>	_	CPH6	80mm 3.15 <sup>"</sup>	205mm 8.07 <sup>"</sup>	168mm 6.61 <sup>"</sup>	15mm 0.59 <sup>"</sup>	
7	WPH7	90mm 3.54 <sup>"</sup>	270mm 10.63 <sup>"</sup>	205mm 8.07 <sup>"</sup>	15mm 0.59 <sup>"</sup>		CPH7	90mm 3.54 <sup>"</sup>	250mm 9.84 <sup>"</sup>	205mm 8.07 <sup>"</sup>	15mm 0.59 <sup>"</sup>	
8	WPH8	120mm 4.72 <sup>"</sup>	340mm 13.39 <sup>"</sup>	265mm 10.43 <sup>"</sup>	25mm 0.98 <sup>"</sup>	_	CPH8	120mm 4.72 <sup>"</sup>	320mm 12.60 <sup>"</sup>	265mm 10.43 <sup>"</sup>	25mm 0.98 <sup>"</sup>	



SAFETY PLATE

GROUP	PART	DIMENSIONS								
GRC	NUMBER	A	F	С	S					
1	SPH1	30mm 1.18 <sup>″</sup>	55mm 2.17″	33mm 1.30 <sup>"</sup>	8mm 0.31 <sup>"</sup>					
2	SPH2	30mm 1.18 <sup>″</sup>	70mm 2.76″	45mm 1.77 <sup>"</sup>	8mm 0.31 <sup>"</sup>					
3	SPH3	30mm 1.18 <sup>″</sup>	85mm 3.35 <sup>″</sup>	60mm 2.36 <sup>"</sup>	8mm 0.31 <sup>"</sup>					
4	SPH4	45mm 1.77 <sup>″</sup>	120mm 4.72 <sup>"</sup>	90mm 3.54 <sup>"</sup>	10mm 0.39″					
5	SPH5	60mm 2.36 <sup>"</sup>	152mm 5.98″	122mm 4.80 <sup>"</sup>	10mm 0.39 <sup>"</sup>					

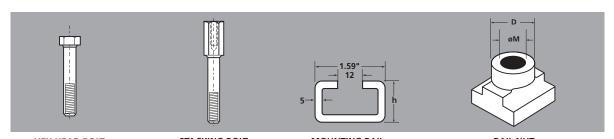
# Heavy Duty Components



DOUBLE WELD PLATE

DOUBLE COVER PLATE

GROUP	PART NUMBER	DIMENSIONS					PART	DIMENSIONS				
GR(		Α	F	S	С	Р	NUMBER	Α	F	S	С	P
1	WPHD1	60mm 2.36 <sup>"</sup>	74mm 2.91"	8mm 0.31 <sup>"</sup>	33mm 1.30 <sup>"</sup>	31mm 1.22 <sup>"</sup>	CPHD1	60mm 2.36 <sup>"</sup>	56mm 2.20″	8mm 0.31 <sup>"</sup>	33mm 1.30 <sup>"</sup>	31mm 1.22 <sup>"</sup>
2	WPHD2	60mm 2.36 <sup>"</sup>	85mm 3.39 <sup>"</sup>	8mm 0.31 <sup>"</sup>	45mm 1.77 <sup>"</sup>	31mm 1.22 <sup>"</sup>	CPHD2	60mm 2.36 <sup>"</sup>	70mm 2.76 <sup>"</sup>	8mm 0.31 <sup>"</sup>	45mm 1.77 <sup>"</sup>	31mm 1.22 <sup>"</sup>
3	WPHD3	60mm 2.36 <sup>"</sup>	100mm 3.94 <sup>"</sup>	8mm 0.31 <sup>"</sup>	60mm 2.36 <sup>"</sup>	31mm 1.22 <sup>"</sup>	CPHD3	60mm 2.36 <sup>"</sup>	85mm 3.35 <sup>"</sup>	8mm 0.31 <sup>"</sup>	60mm 2.36 <sup>"</sup>	31mm 1.22 <sup>"</sup>
4	WPHD4	90mm 3.54 <sup>"</sup>	140mm 5.51"	10mm 0.39 <sup>"</sup>	90mm 3.54 <sup>"</sup>	46mm 1.81 <sup>"</sup>	CPHD4	90mm 3.54 <sup>"</sup>	116mm 4.57 <sup>"</sup>	10mm 0.39 <sup>"</sup>	90mm 3.54 <sup>"</sup>	46mm 1.81 <sup>"</sup>
5	WPHD5	120mm 4.72 <sup>"</sup>	160mm 7.09"	10mm 0.39″	122mm 4.80 <sup>"</sup>	61mm 2.40 <sup>"</sup>	CPHD5	120mm 4.72 <sup>"</sup>	153mm 6.02"	10mm 0.39 <sup>"</sup>	122mm 4.80 <sup>"</sup>	61mm 2.40″



	HEX HEAD BOLT	STACKING BOLT	MOUNTII	NG RAIL	RAIL NUT		
<u> </u>			PART N	UMBER			
GROUP	PART NUMBER SIZE	PART NUMBER SIZE	HEIGHT H	LENGTH L	PART NUMBE M	ER D	
	HBH1	SBH1	MR	H-2	RNH1/3		
1	3/8" - 16 x 13/4"	<sup>3</sup> / <sub>8</sub> " - 16 x 1.02"	22mm	2m		18	
			0.87	6.56′	<sup>3</sup> / <sub>8</sub> " - 16	0.71	
	HBH2	SBH2			RNH1/3		
2	3/8" - 16 x 2 <sup>1</sup> / <sub>4</sub> "	3/8" - 16 x 1.61"				18	
					<sup>3</sup> / <sub>8</sub> " - 16	0.71	
	HBH3	SBH3			RNH1/3		
3	3/8" - 16 x 23/4"	3/8" - 16 x 2.05"				18	
					3/8" - 16	0.71	
	HBH4	SBH4			RNH4		
4	<sup>7</sup> / <sub>16</sub> " - 14 x 4"	<sup>7</sup> / <sub>16</sub> " - 14 x 3.27"				20	
					<sup>7</sup> / <sub>16</sub> " - 14	0.79	
5	HBH5	SBH5					
	5/8" - 11 x 51/4"	5/8" - 11 x 4.33"					
6	HBH6						
	<sup>3</sup> / <sub>4</sub> " - 10 x 7 <sup>1</sup> / <sub>2</sub> "						
7	HBH7						
,	<sup>7</sup> / <sub>8</sub> " - 9 x 8 <sup>1</sup> / <sub>2</sub> "						
8	HBH8						
	11/8" - 7 x 12"						