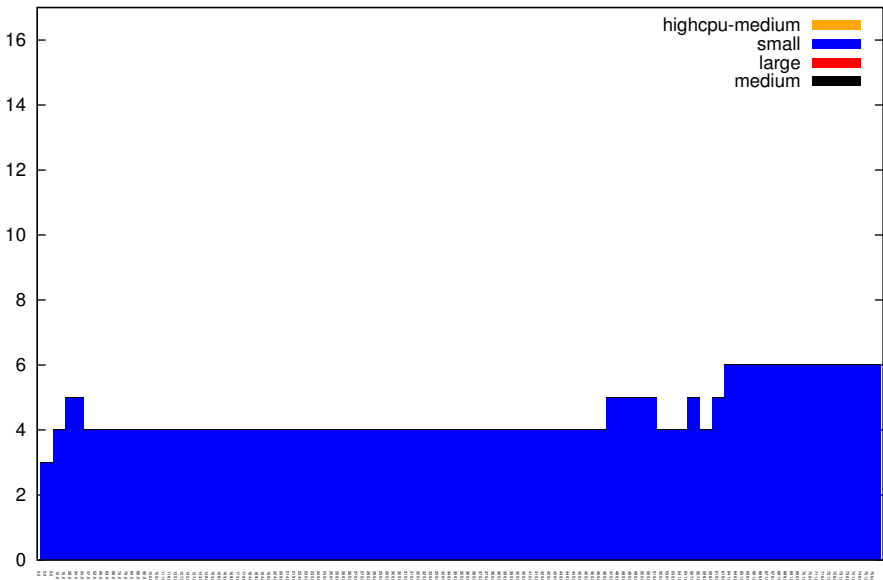


Num. machines



Time (min)