$$\begin{split} x_u &= \frac{d}{du} \frac{4R^2u}{u^2 + v^2 + 4R^2} = \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \left(v^2 - u^2 + 4R^2\right) \\ y_u &= \frac{d}{du} \frac{4R^2v}{u^2 + v^2 + 4R^2} = -2uv \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \\ z_u &= \frac{d}{du} R \frac{u^2 + v^2 - 4R^2}{u^2 + v^2 + 4R^2} = 4Ru \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \\ x_v &= \frac{d}{dv} \frac{4R^2u}{u^2 + v^2 + 4R^2} = -2uv \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \left(u^2 - v^2 + 4R^2\right) \\ y_v &= \frac{d}{dv} \frac{4R^2v}{u^2 + v^2 + 4R^2} = \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \left(u^2 - v^2 + 4R^2\right) \\ z_v &= \frac{d}{dv} R \frac{u^2 + v^2 - 4R^2}{u^2 + v^2 + 4R^2} = 4Rv \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \\ \phi_u &= \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \left(\frac{-u^2 + v^2 + 4R^2}{4Ru} \right) \\ \phi_v &= \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \left(\frac{-2uv}{4Ru} \right) \\ E &= \frac{16R^4}{\left(u^2 + v^2 + 4R^2\right)^4} \left[\left(-u^2 + v^2 + 4R^2\right)^2 + 4u^2v^2 + 16R^2u^2 \right] = \frac{16R^4}{\left(u^2 + v^2 + 4R^2\right)^2} \\ F &= 0 \\ G &= \frac{4R^2}{\left(u^2 + v^2 + 4R^2\right)^2} \left[4u^2v^2 + \left(-v^2 + u^2 + 4R^2\right)^2 + 16R^2v^2 \right] = E \end{split}$$

$$(-a+b+c)^2 + 4ab + 4ac = a^2 + b^2 + c^2 + 2ab + 2ac + 2bc = (a+b+c)^2$$