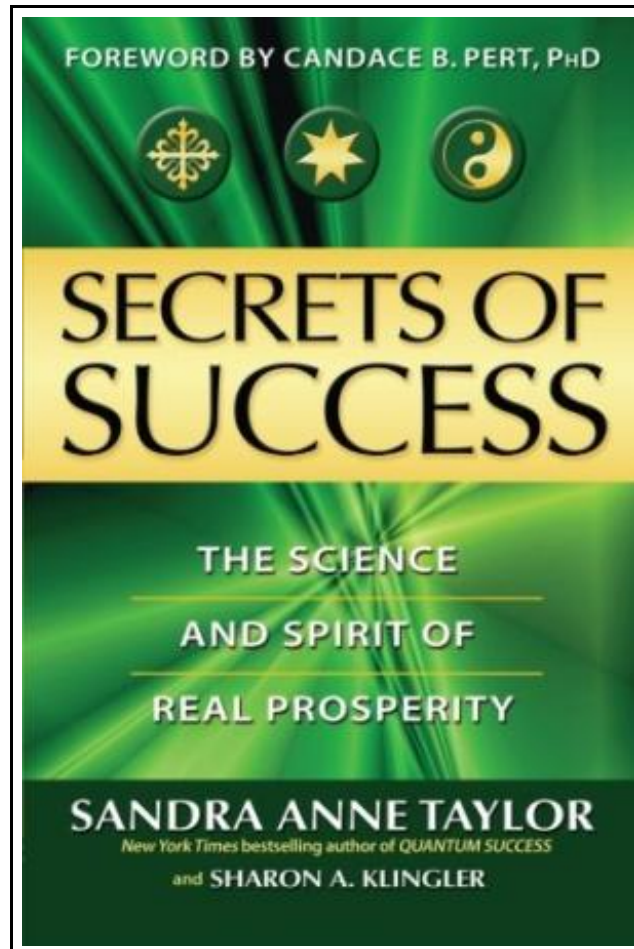


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SECRETS OF SUCCESS: THE HIDDEN FORCES OF ACHIEVEMENT AND WEALTH



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