



ASSEMBLY INSTRUCTIONS

UltraHD® 2-Door Rolling Cabinet (Model No. 20227, 20145)

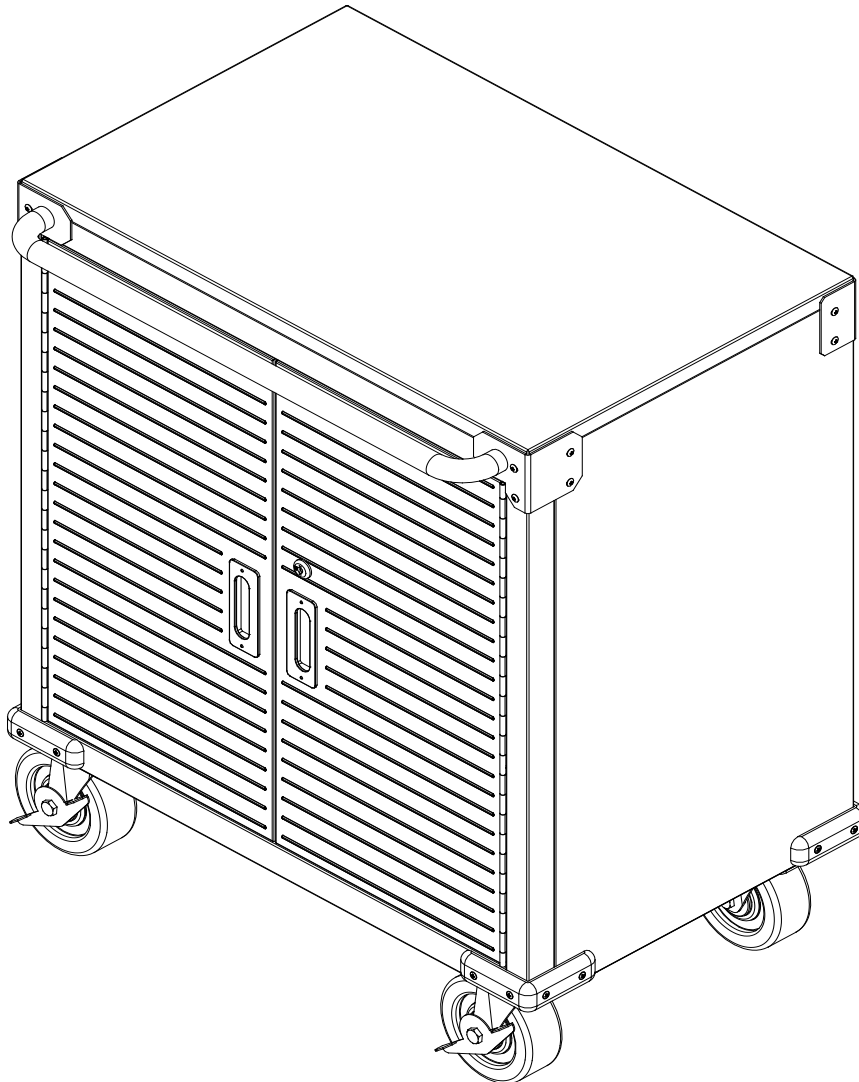
Granite Graphite

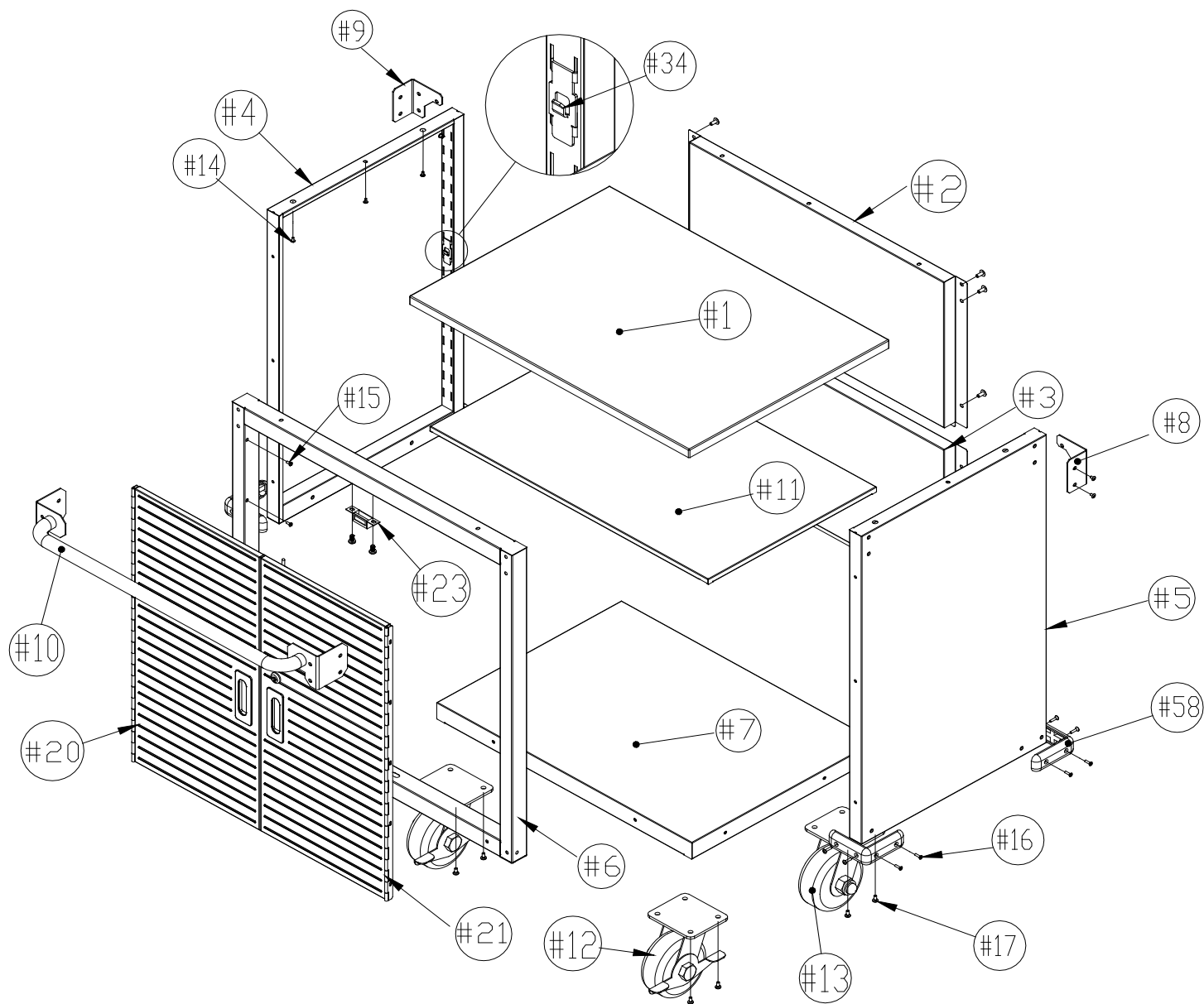
28 in. W x 18 in. D x 34.5 in. H
(71.1 cm x 45.7 cm x 87.6 cm)

ULTRAGUARD®

FINGERPRINT RESISTANT SURFACES
AND INCREASED DURABILITY

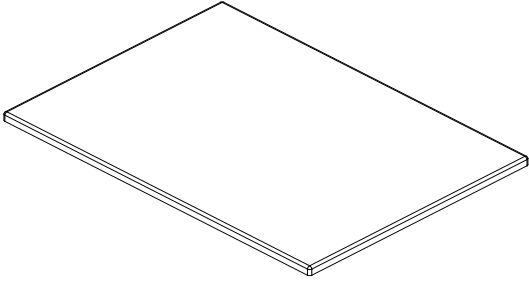
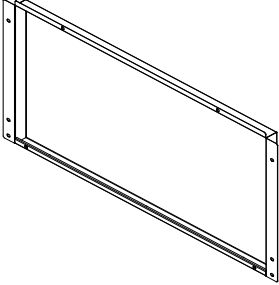
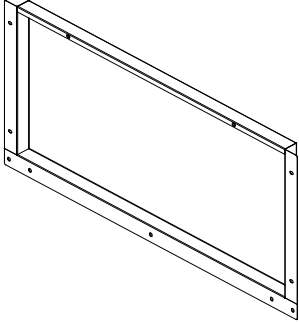
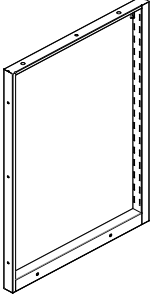
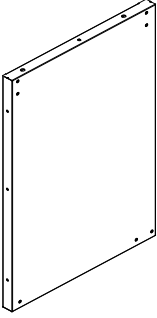
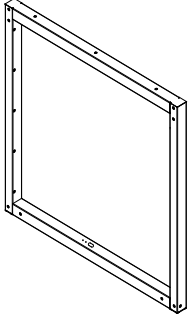
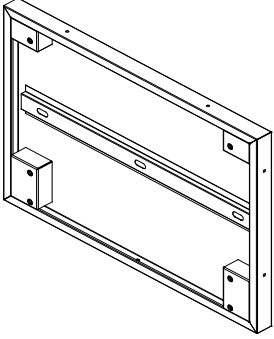
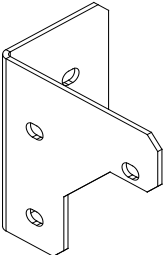
Reference page 10 for special
care and maintenance of
stainless steel





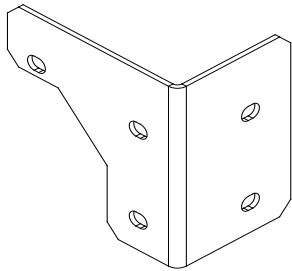
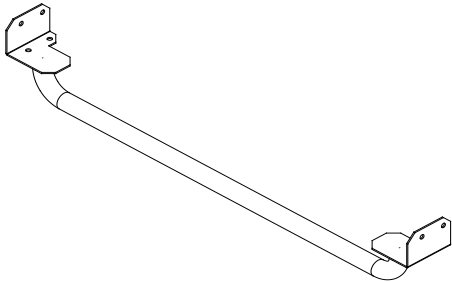
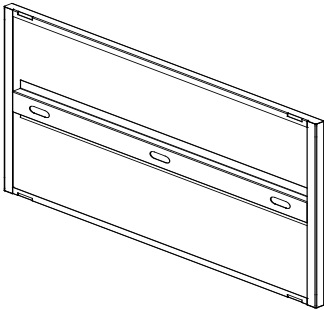
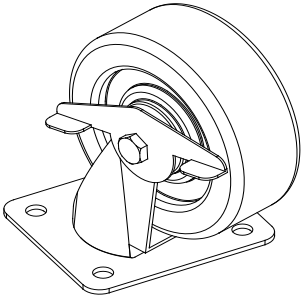
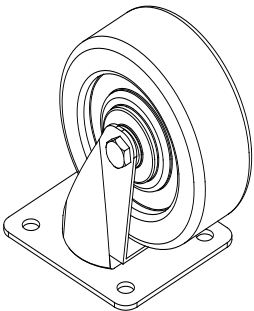
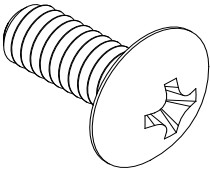
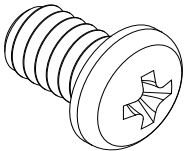
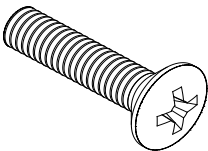
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 11.)

	
<p>(#1) SOLID HARDWOOD BOARD x 1 PC</p>	<p>(#2) UPPER BACK PANEL x 1 PC</p>
	
<p>(#3) BOTTOM BACK PANEL x 1 PC</p>	<p>(#4) LEFT SIDE PANEL x 1 PC</p>
	
<p>(#5) RIGHT SIDE PANEL x 1 PC</p>	<p>(#6) FRONT FRAME x 1 PC</p>
	
<p>(#7) BOTTOM PANEL x 1 PC</p>	<p>(#8) RIGHT BACK CORNER PROTECTOR x 1 PC</p>

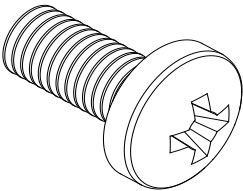
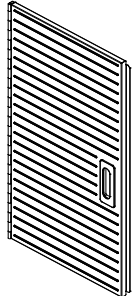
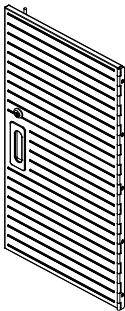
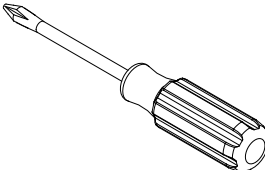
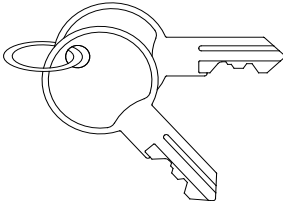
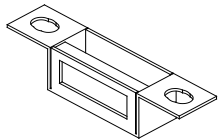
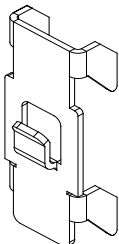
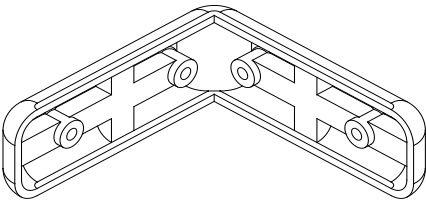
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 11.)

	
<p>(#9) LEFT BACK CORNER PROTECTOR x 1 PC</p>	<p>(#10) PUSH BAR x 1 PC</p>
	
<p>(#11) MIDDLE SHELF x 1 PC</p>	<p>(#12) SWIVEL WHEEL WITH BRAKE x 2 PCS</p>
	
<p>(#13) SWIVEL WHEEL W/O BRAKE x 2 PCS</p>	<p>(#14) SCREW A (M4 x 10) x 54 PCS</p>
	
<p>(#15) SCREW B (M4 x 8) x 10 PCS</p>	<p>(#16) SCREW C (M4 x 18) x 16 PCS</p>

PARTS LIST

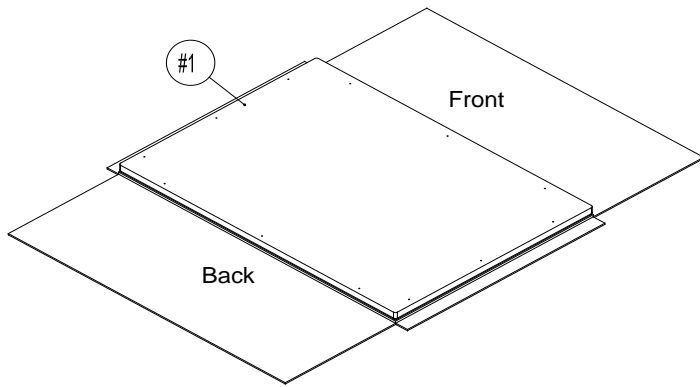
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 11.)

	
<p>(#17) SCREW D (M8 x 18) x 16 PCS</p>	<p>(#20) LEFT DOOR PANEL x 1 PC</p>
	
<p>(#21) RIGHT DOOR PANEL x 1 PC</p>	<p>(#21-A) SCREWDRIVER x 1PC</p>
	
<p>(#22) KEY x 2 PCS</p>	<p>(#23) MAGNET x 2 PCS</p>
	
<p>(#34) HOOK x 4 PCS</p>	<p>(#58) BUMPER x 4 PCS</p>

UltraHD® 2-Door Rolling Cabinet (Model No. 20227, 20145)



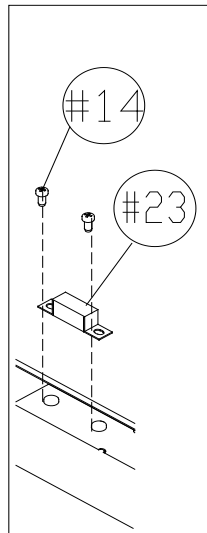
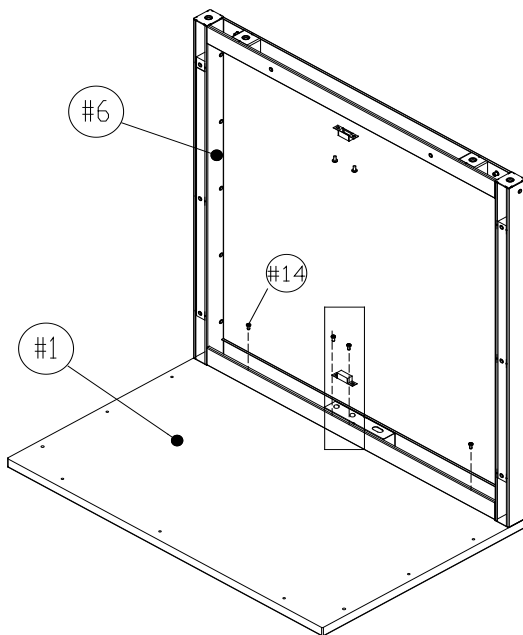
*NOTE: We recommend using TWO people to assemble the cabinet.



TIP: A magnetic screwdriver is included for your convenience. If using a power screwdriver, keep torque setting on LOW during assembly.

Step 1: Open the package and make sure there are no missing parts. Set the box containing the Solid Hardwood Board (#1) aside and open.

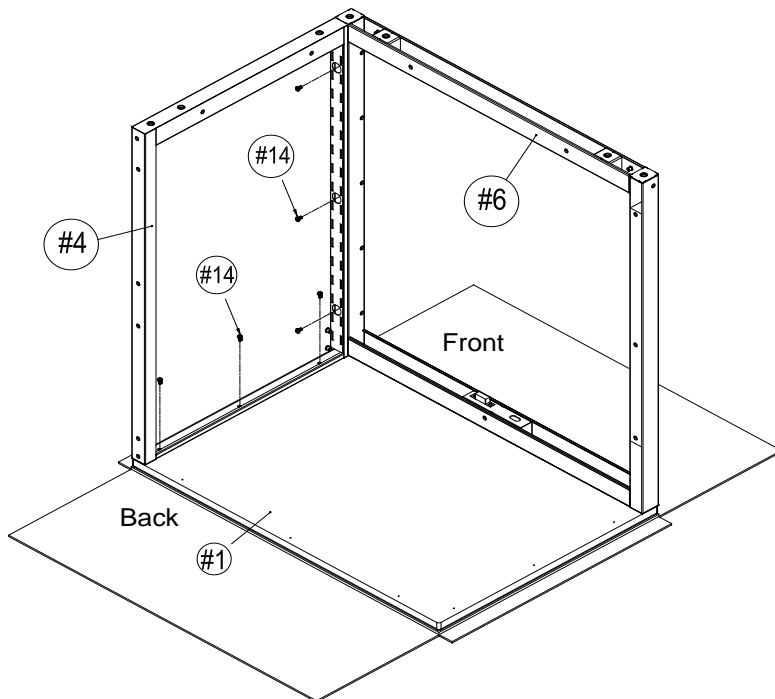
Note: Leave the Solid Hardwood Board (#1) on top of cardboard to reduce the chance of scratching during assembly.



Step 2: Install Front Frame (#6) and Magnet (#23).

A. Attach the Magnet (#23) to the Front Frame (#6). Install one to the top inside of the Front Frame, and another on the bottom of the Front Frame (#6). Use Screwdriver (#21-A) and Screw A (#14) to tighten.

B. Attach the Front Frame (#6) onto the Solid Hardwood Board (#1). Line up screw holes, use Screw Driver (#21-A) and Screws A (#14) to tighten.



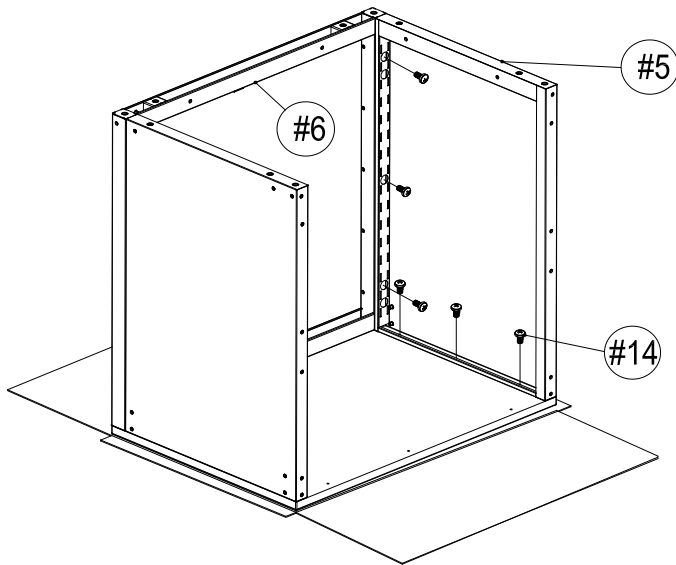
Step 3: Install the Left Side Panel (#4).

Attach the Left Side Panel (#4) to the Front Frame (#6) and Solid Hardwood Board (#1). Line up screw holes, use Screw A (#14) to tighten the Left Side Panel to the Front Frame (#6). Use Screw A (#14) to tighten the Left Side Panel to the Solid Hardwood Board (#1).

UltraHD® 2-Door Rolling Cabinet (Model No. 20227, 20145)

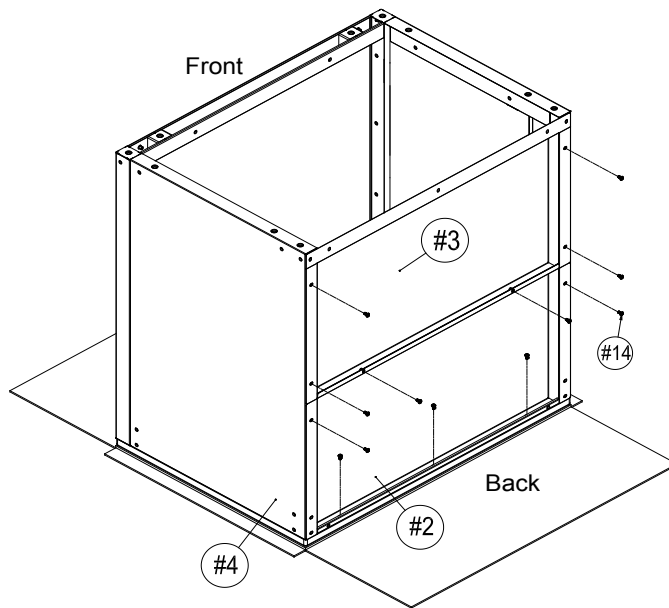


*NOTE: We recommend using TWO people to assemble the cabinet.



Step 4: Install the Right Panel (#5).

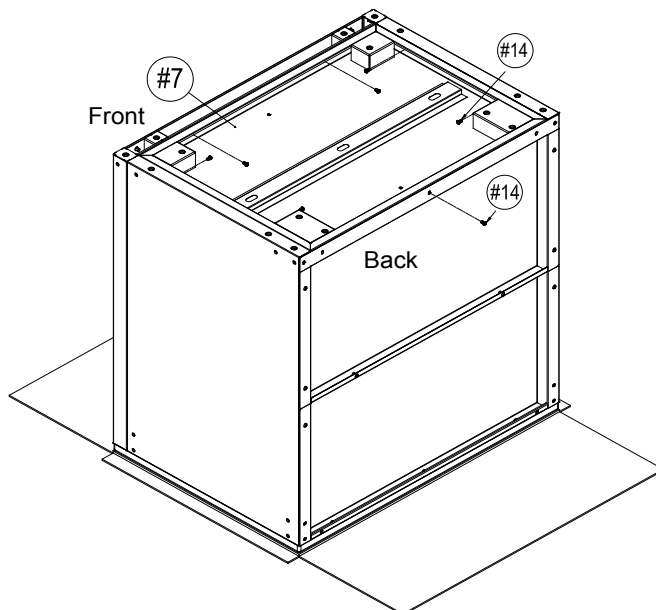
Attach the Right Side Panel (#5) to the Front Frame (#6) and Solid Hardwood Board (#1). Use Screw A (#14) to tighten the Right Side Panel (#5) to the Front Frame (#6). Use Screw A (#14) to tighten the Right Side Panel to the Solid Hardwood Board (#1).



Step 5: Install the Upper Back Panel (#2) and Bottom Back Panel (#3).

A. Attach the Upper Back Panel (#2) between the Left Panel (#4) and Right Panel (#5). Make sure the "Top" of the Upper Back Panel (#2) is against the Solid Hardwood Board (#1) as the sticker indicates. Line up the screw holes and use Screw A (#14) to tighten up the Upper Back Panel to the Solid Hardwood Board (#1), Left Panel (#4), and Right Panel (#5).

B. Attach Bottom Back Panel (#3) between the Left Panel (#4) and Right Panel (#5). Make sure the "Top" of the Bottom Back Panel (#3) is against the Upper Back Panel (#2) as the sticker indicates. Line up the screw holes and use Screw A (#14) to tighten the Bottom Back Panel (#3) to the Upper Back Panel (#2), Left Panel (#4) and Right Panel (#5).



Step 6: Install the Bottom Panel (#7).

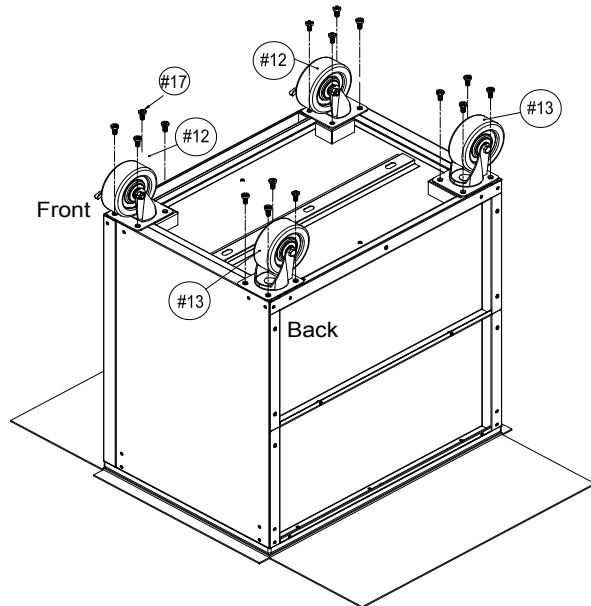
Attach the Bottom Panel (#7) to the Left Panel (#4), Right Panel (#5), Front Frame (#6) and Bottom Back Panel (#3).

Line up the screw holes and use Screw A (#14) to tighten.

UltraHD® 2-Door Rolling Cabinet (Model No. 20227, 20145)



*NOTE: We recommend using TWO people to assemble the cabinet.

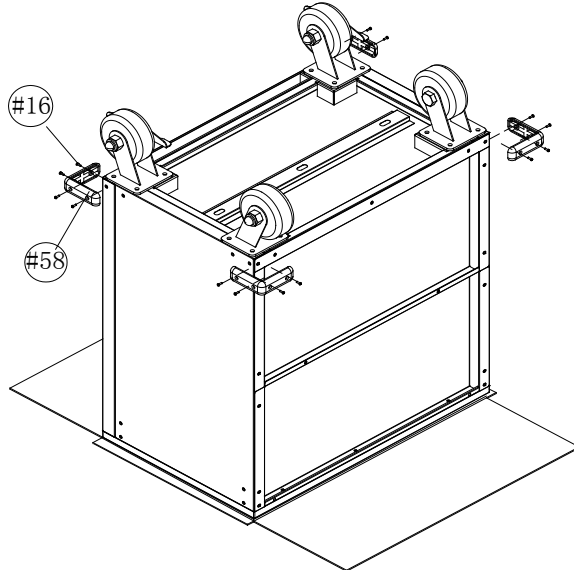


Step 7: Install Wheels (#12 and #13).

Attach Wheels (#12 and #13) to the Bottom Panel (#7) and surrounding frame.

Note: Make sure the Swivel Wheels with Brake are installed at the front side.

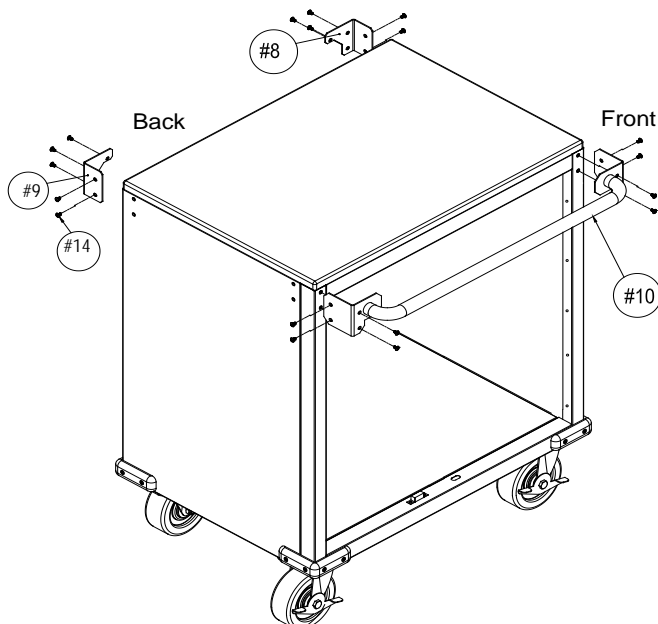
Use Screw D (#17) to tighten them.



Step 8: Install Bumpers (#58).

Attach Bumpers (#58) to the bottom four corners of the cabinet.

Use Screw C (#16) to tighten them.



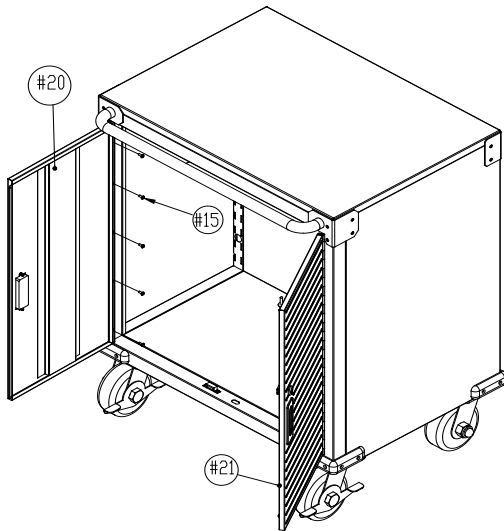
Step 9: Install Corner Protectors (#8 and #9) and Push Bar (#10).

Attach the Right Back Corner Protector (#8) and Left Back Corner Protector (#9) to the back side of the cabinet. Use Screw A (#14) to tighten them. Then attach the Push Bar (#10) to the front side of the cabinet. Use Screw A (#14) to tighten it.

UltraHD® 2-Door Rolling Cabinet (Model No. 20227, 20145)



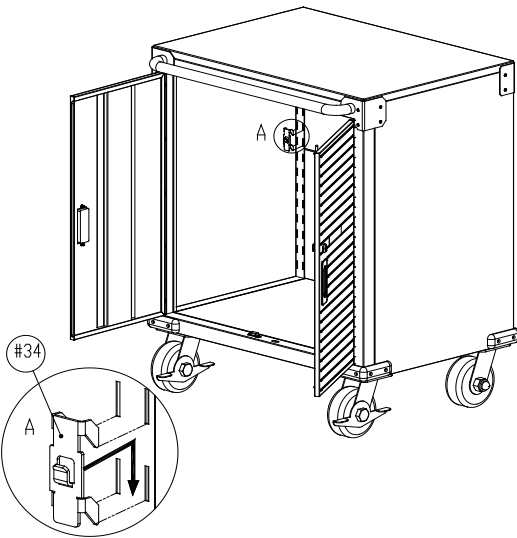
***NOTE:** We recommend using TWO people to assemble the cabinet.



Step 10: Install the Left Door Panel (#20) and Right Door Panel (#21)

A. Attach Left Door Panel (#20) to the Front Frame (#6), line up the screw holes, use Screw B (#15) to tighten.

B. Attach Right Door Panel (#21) to the Front Frame (#6), line up the screw holes, use Screw B (#15) to tighten.

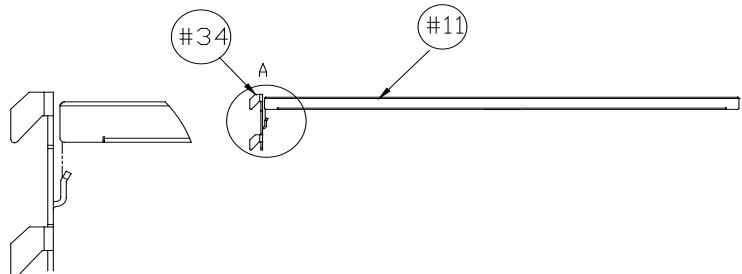
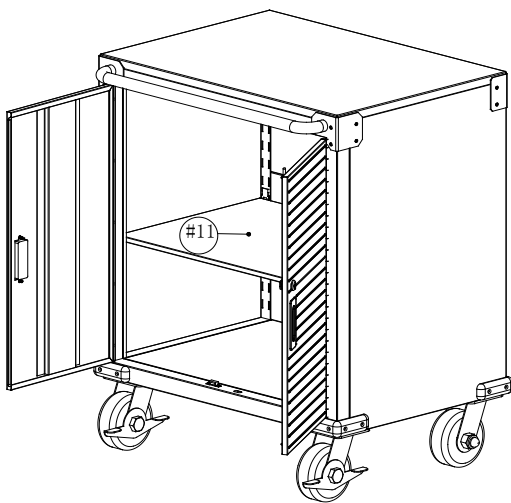


Step 11: Place the Hook (#34) and Middle Shelf (#11).

A. Position the Hooks to the Left Side Panel (#4) and Right Side Panel (#5).

NOTE: Make sure they are at the same height.

B. Place the Middle Shelf (#11) into the cabinet, and press down until secure on the Hooks (#34).



UltraHD® 2-Door Rolling Cabinet (Model No. 20227, 20145)



***NOTE: We recommend using TWO people to assemble the cabinet.**



UltraHD® Stainless Steel Care Instructions

The stainless steel is protected with UltraGuard™ fingerprint resistant finish. DO NOT use traditional stainless-steel cleaners. To safely manage unwanted fingerprints and prevent new stains, perform the following steps once monthly:

- Lightly wipe with warm water and clean microfiber cloth
- Always wipe in the direction of the surface grain (NEVER ACROSS)
- Wipe away excess water with dry clean cloth

UltraHD® Wood Top Care Instructions

Our tops are made with real wood, and while great care is taken to ensure consistent top color and graining, there may be natural variations between finished products. We hand select the wood for every top to ensure the material is undamaged and naturally beautiful. If the wood top is received with excessive damage or splitting, Seville Classics will guarantee replacement of the top. Variations of color, and minor scratches in the clear-coat finish will not be reason for replacement.

Restore Shallow Scratches or Chips

The wood surface of this product is finished with a polyurethane coat. If the wood top becomes chipped or scratched, a polyurethane coat can be reapplied to restore a smooth texture and protect from future damage.

- Please follow the manufacturer's instruction on the product for application.

CONTACT INFORMATION

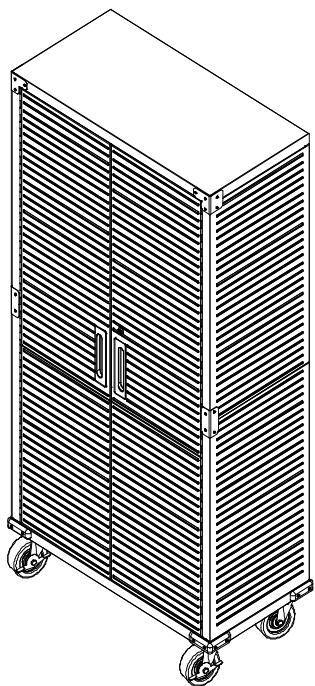
If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



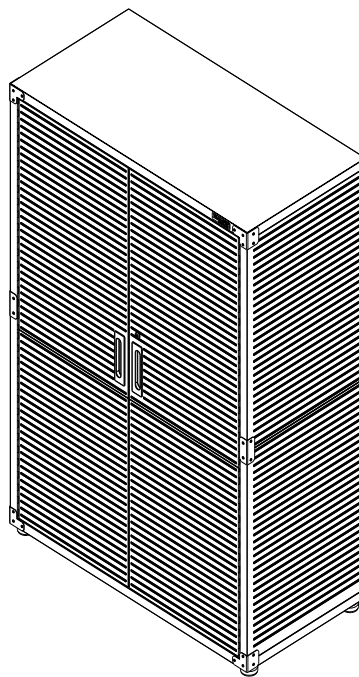
Seville Classics, Inc.
19401 Harborgate Way Torrance, CA 90501 USA
Telephone: (800) 323-5565 within USA
Fax: (310) 533-3899
Hours: 9:00am - 4:30pm (Pacific Standard Time)
E-mail: support@sevilleclassics.com
Website & Online Store: www.sevilleclassics.com

Please visit our website or call and inquire about our additional UltraHD Line

UltraHD® Line

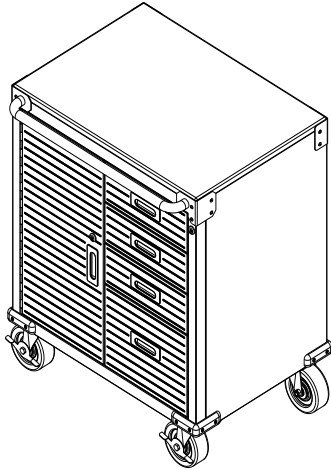


UltraHD® Tall Storage Cabinet
Model No. 16236 (Granite)
Model No. 20143 (Graphite)
Model No. 20153 (Red)
Model No. 20133 (White)

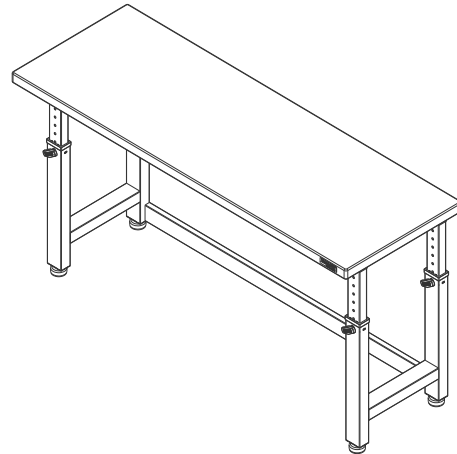


UltraHD® Mega Storage Cabinet
Model No. 16238 (Granite)
Model No. 20148 (Graphite)
Model No. 20158 (Red)

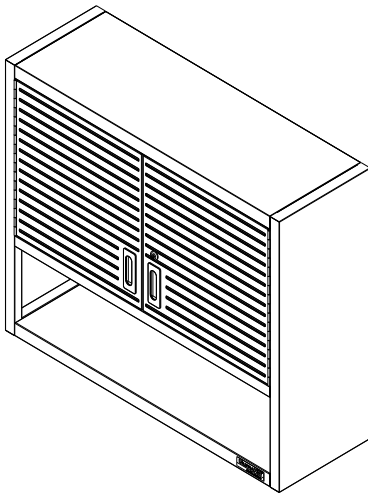
UltraHD® Line



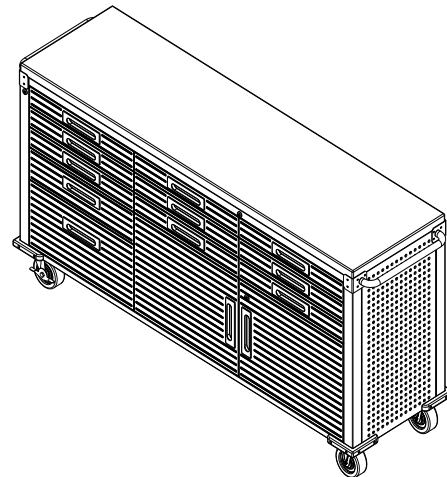
UltraHD® 4-Drawer Rolling Cabinet
Model No. 20205 (Granite)



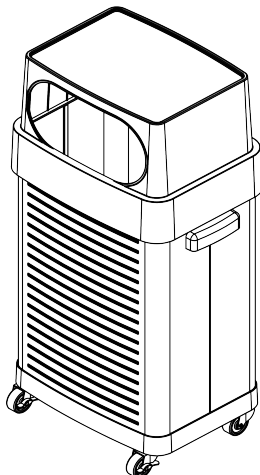
UltraHD® 6-Foot Height Adjustable Workbench
Model No. 20292 (Granite)



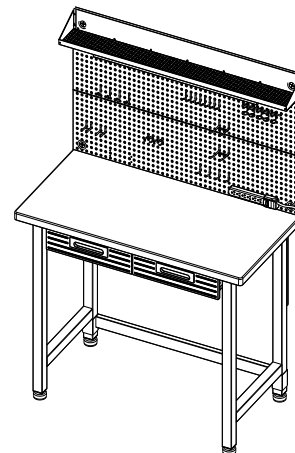
UltraHD® Wall Cabinet with Open Shelf
Model No. 20230 (Granite)
Model No. 20140 (Graphite)
Model No. 20150 (Red)



UltraHD® 2-Door Rolling Workbench
Model No. 20262 (Granite)
Model No. 20142 (Graphite)
Model No. 20152 (Red)



UltraHD® Rolling Trash Bin
Model No. 20215



UltraHD® Lighted Workcenter
Model No. 20247 (Granite)
Model No. 20246 (Graphite)
Model No. 20157 (Red)