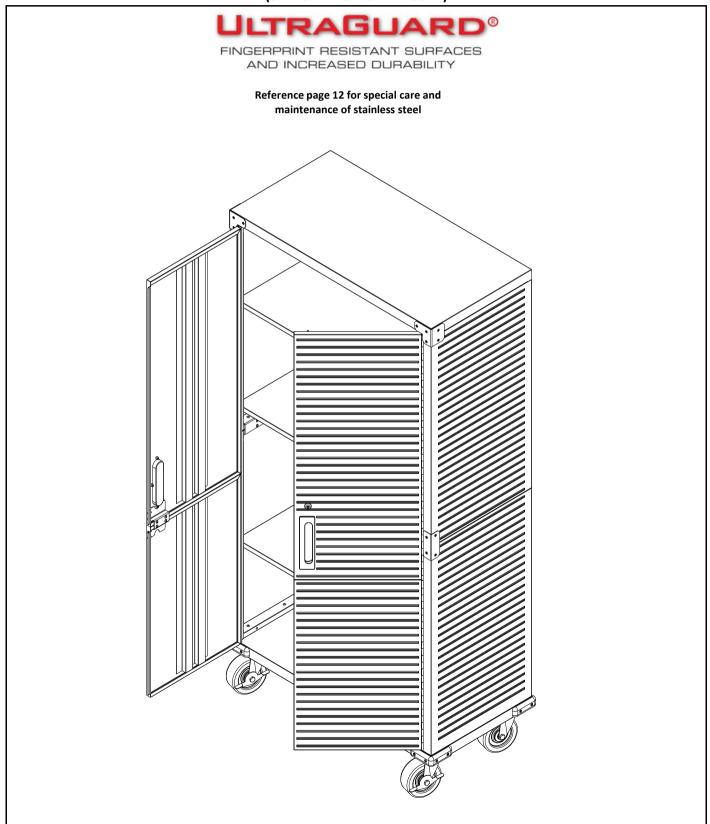


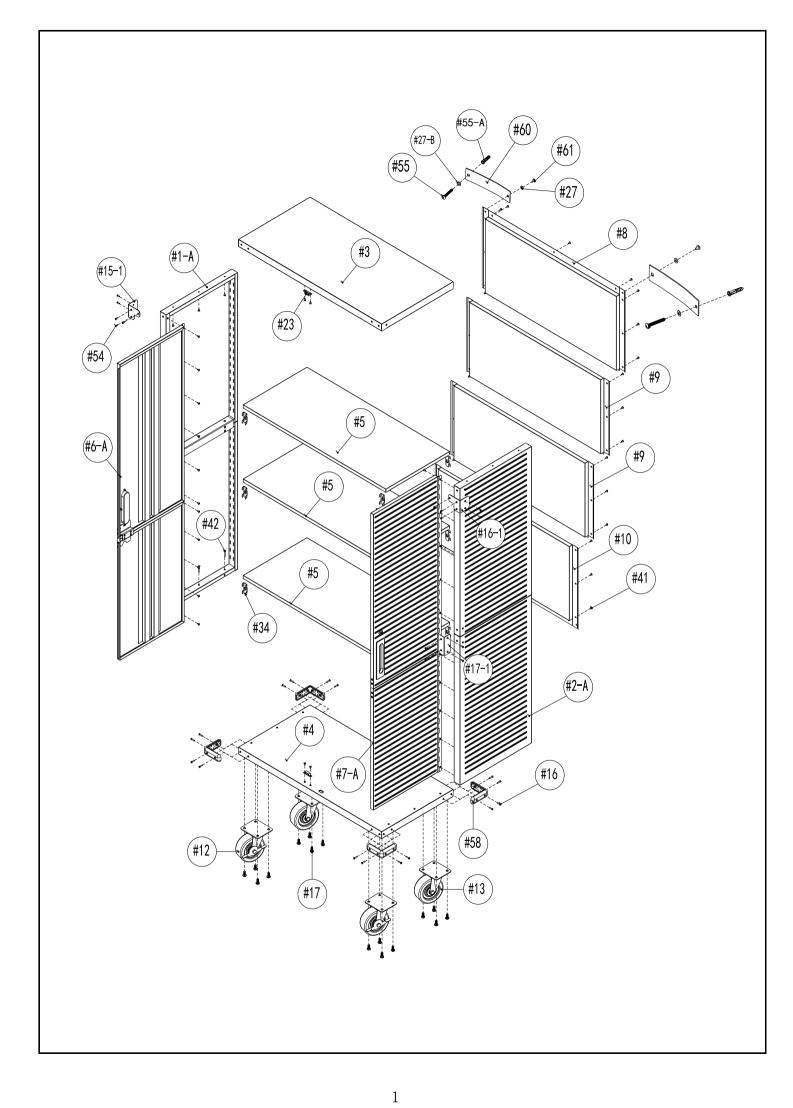
ASSEMBLY INSTRUCTIONS

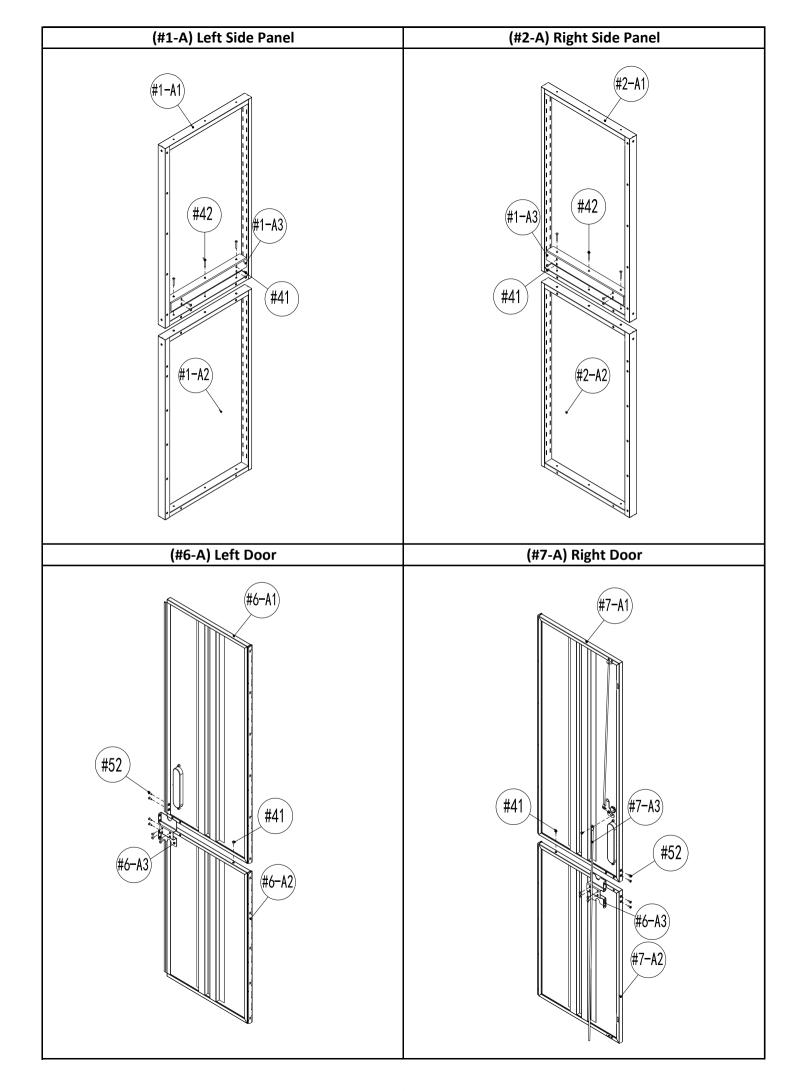
UltraHD® Tall Storage Cabinet (Model No. 16236, 20143, 20153)

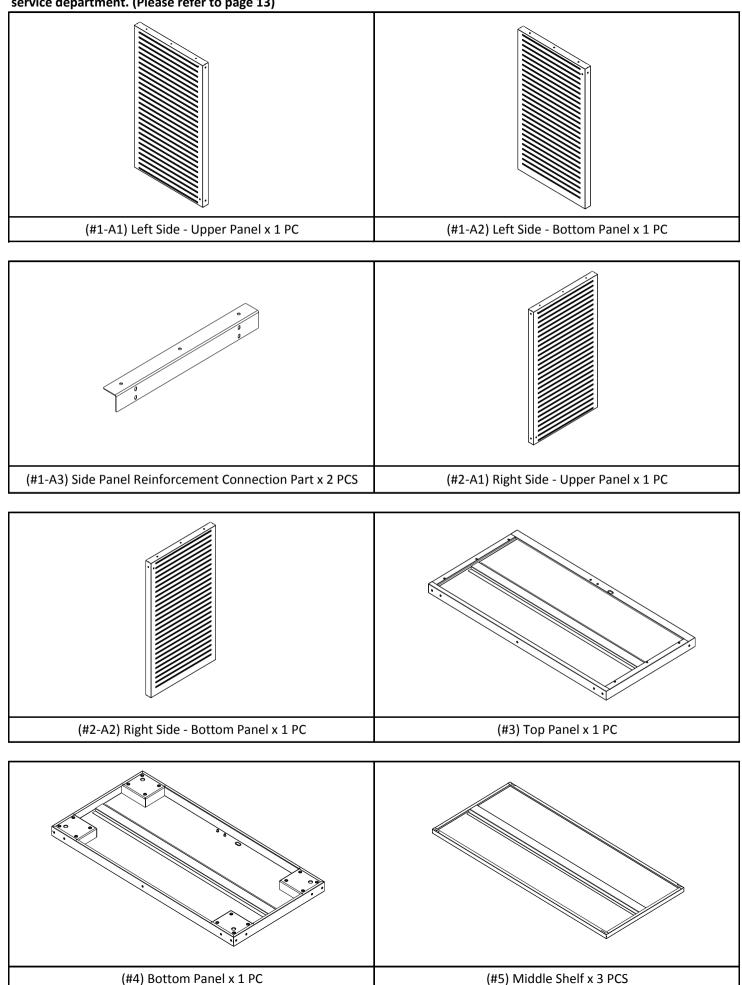
Granite Graphite Red

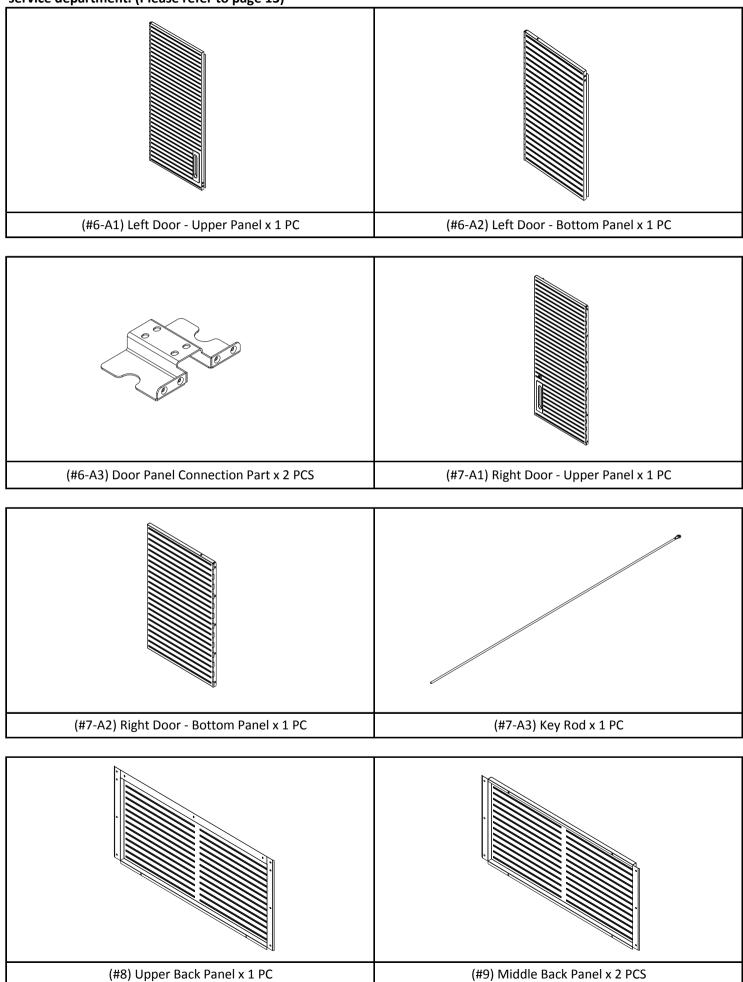
36 in. W x 18 in. x 72 in. H (91.4 cm x 45.7 cm x 1.83 m)

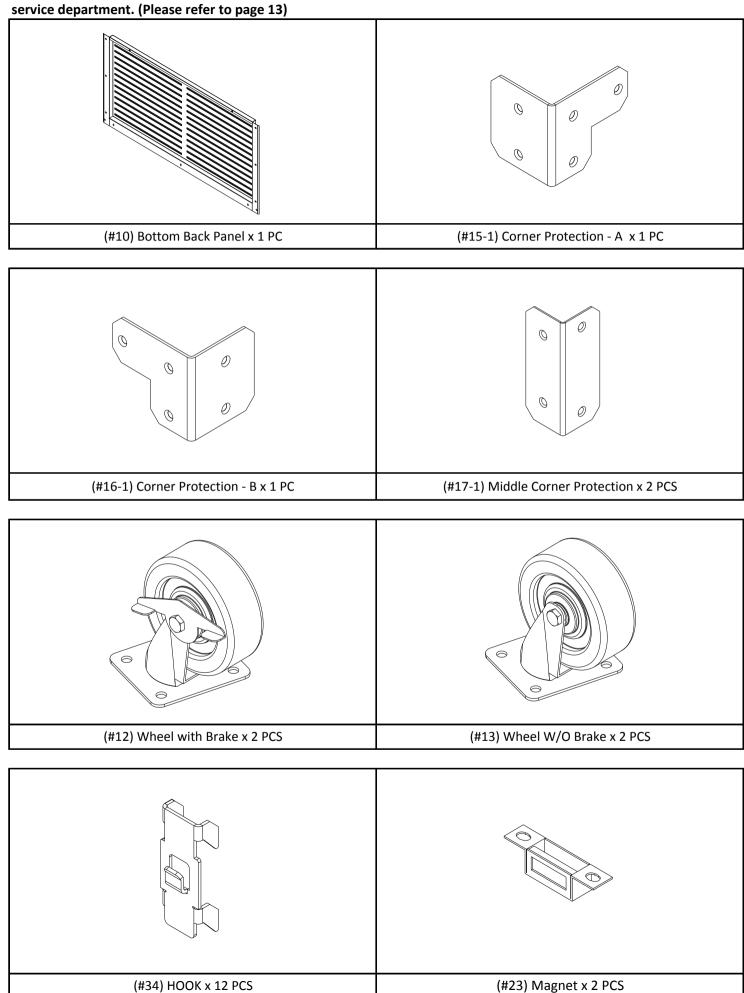






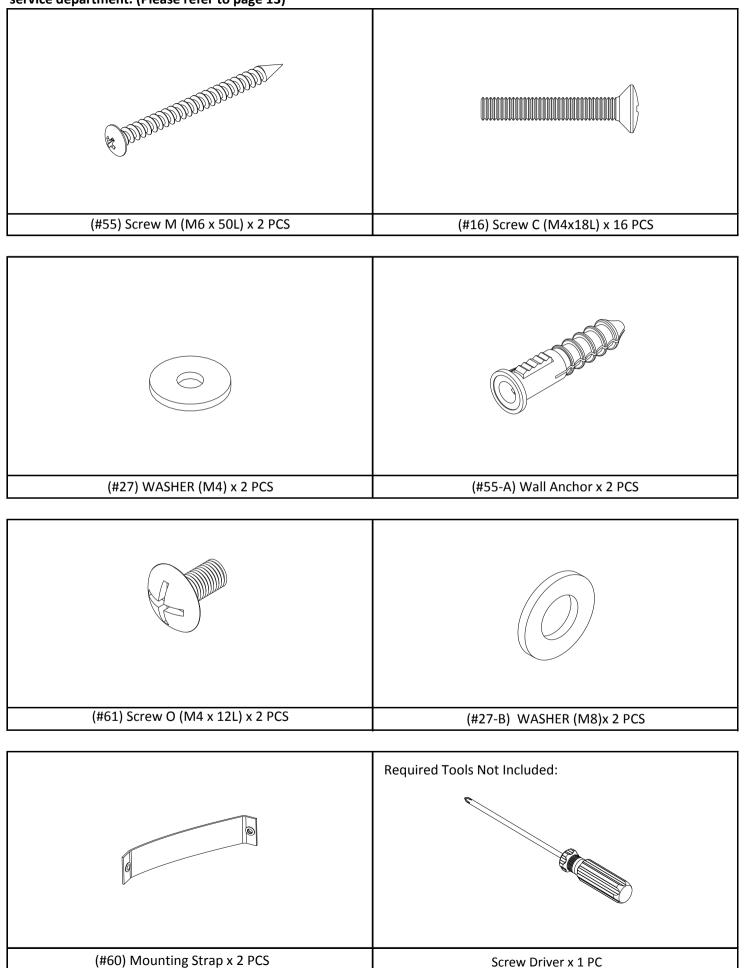






Please check the parts carefully according to the parts list. If you are missing any parts, please contact our

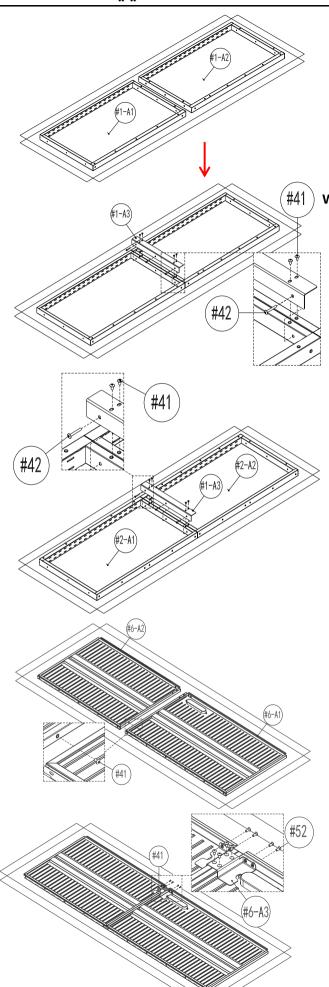
service department. (Please refer to page 13) (#58) Bumper x 4 PCS (#22) Key x 2 PCS (#52) Screw K (M5 x 10L) x 8 PCS (#41) Screw F (M4 x 8L) x 86 PCS (#53) Screw L (M4 x 6L) x 1 PC (#42) Screw G (M4 x 30L) x 12 PCS (#17) Screw D (M8x18L) x 16 PCS (#54) Screw N (M4 x 10L) x 18 PCS





*NOTE: We recommend using TWO people to assemble the cabinet.





TIP: If using a power screwdriver, keep torque setting on LOW during assembly.

This package contains an updated product construction designed for easier transportation while maintaining a rigid structure.

Maximum loading capacity is 600LBS.

WARNING: Some parts may have sharp edges. To avoid injury, wearing gloves is recommended during assembly.

Step 1: Install (#1-A) Left Side Panel.

Place the (#1-A1) Left Side - Upper Panel and (#1-A2) Left Side - Bottom Panel together, place the (#1-A3) Side Panel Reinforcement Connection Part over the touching edges, line up screw holes, use 3pcs of (#42) Screw G to tighten from the side, then use 4pcs of (#41) Screw F to tighten from the top side.

Note: Make sure the (#1-A1) Left Side Upper Panel is flushed with (#1-A2) Left Side Bottom Panel.

Step 2: Install (#2-A) Right Side Panel.

Repeat **Step 1**, use (#2-A1) Right Side Upper Panel, (#2-A2) Right Side Bottom Panel, (#1-A3) Side Panel Reinforcement Connection Part 3pcs (#42) Screw G to tighten from the side, then use 4pcs (#41) Screw F to tighten from the top side.

Step 3: Install (#6-A) Left Door.

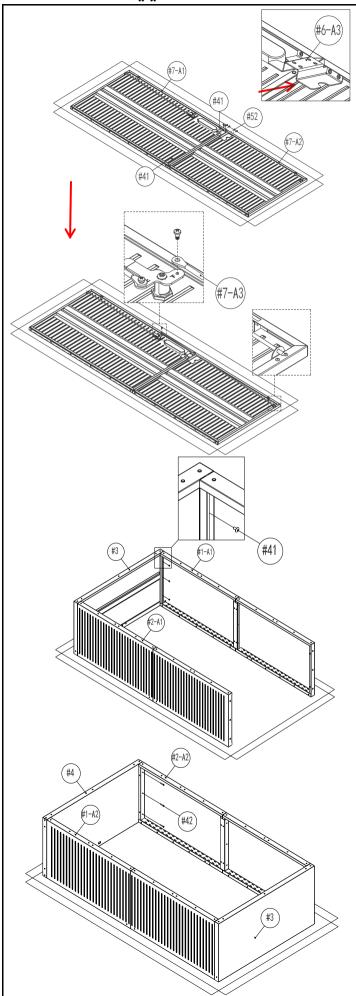
- 1). Place (#6-A1) Left Door Upper Panel and (#6-A2) Left Door Bottom Panel together, line up screw holes, use 1pc (#41) Screw F to tighten from the side.
- **2).** Place the (#6-A3) Door Panel Connection Part over the touching sides, line up the screw holes, use 4pcs (#41) Screw F to tighten from the top, and use 4pcs (#52) Screw K to tighten from outside edge.

Note: Make sure the (#6-A1) Left Door - Upper Panel is flushed with (#6-A2) Left Door - Bottom Panel.



*NOTE: We recommend using TWO people to assemble the cabinet.





Step 4: Install (#7-A) Right Door.

Repeat **Step 3**, use (#7-A1) Right Door - Upper Panel, (#7-A2) Right Door - Bottom Panel, (#6-A3) Door Panel Connection Part, use 1pc (#41) Screw F to tighten the touching sides, use 4pcs (#41) Screw F to tighten from the top touching side, and 4pcs (#52) Screw K to tighten from outside edge.

Note: Make sure the (#7-A1) Right Door - Upper Panel is flushed with (#7-A2) Right Door - Bottom Panel.

Step 5: Install (#7-A3) Key Rod.

Insert (#7-A3) Key Rod into the bottom tab hole of (#7-A2) Right Door - Bottom Panel, twist out the pre-assembled (#53) Screw L on the key rod linkage plate, attach (#7-A3) Key Rod by lining up the screw hole and tightening back in the (#53) Screw L.

Step 6: Install (#3) Top Panel to (#1-A1) Left Side Upper Panel and (#2-A1) Right Side Upper Panel.

Attach (#3) Top Panel to (#1-A1) Left Side Upper Panel and (#2-A1) Right Side Upper Panel. Make sure the front of the panel faces downward. Line up screw holes, use 6pcs (#41) Screw F to tighten.

Note: Before tightening screws, make sure the bottom corners of (#1-A1, #2-A1) Left Side Upper Panels are completely flushed with the back and front corners of (#3) Top Panel.

Step 7: Install (#4) Bottom Panel to (#1-A2) Left Side Bottom Panel and (#2-A2) Right Side Bottom Panel.

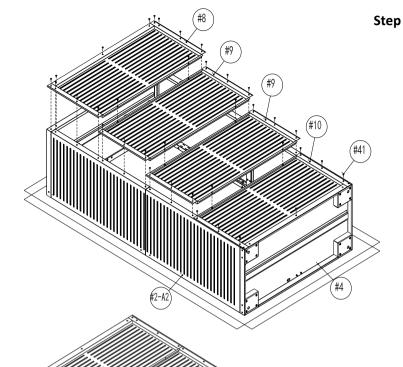
Attach (#4) Bottom Panel to (#1-A2) Left Side Bottom Panel and (#2-A2) Right Side Bottom Panel. Make sure the front of the bottom panel faces downward. Line up screw holes, use 6pcs (#42) Screw G to tighten.

Note: Before tightening screws, make sure the bottom corners of (#1-A2, #2-A2) Left Side Bottom Panel and Right Side Bottom Panels are completely flushed with the back and front corners of (#4) Bottom Panel.



*NOTE: We recommend using TWO people to assemble the cabinet.



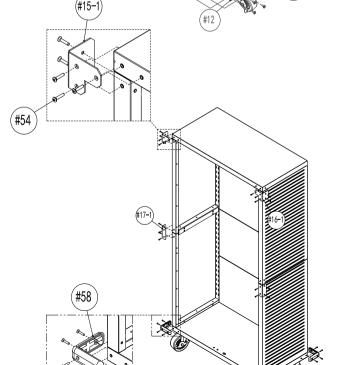


Step 8: Install (#8, #9 and #10) Back Panels.

- 1). Attach (#10) Bottom Back Panel onto both Bottom of Left and Right Side Panels (#1-A2 and #2-A2) and Bottom Panel (#4), line up screw holes, use 7pcs (#41) Screw F to tighten.
- **2).** Attach both (#9) Middle Back Panel above (#10) Bottom Back Panel the same way. Place the groove of the (#9) Middle Back Panel onto the top edge of the (#10) Bottom Back Panel, use 16pcs (#41) Screw F to tighten.
- **3).** Use 13pcs (#41) Screw F to install (#8) Upper Back Panel the same way.

Step 9: Install (#12 & #13) Wheels.

Install the Wheels with Brake (#12) onto the front of the cabinet and screw the Wheels W/O Brake (#13) onto the back of the cabinet.
Use 16pcs (#17) Screws D to tighten.



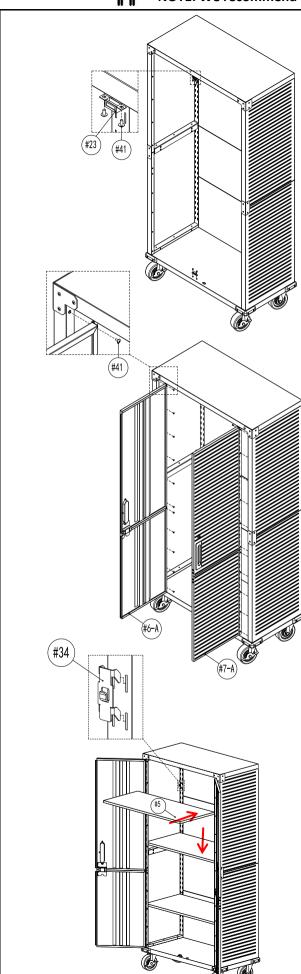
Step 10: Install (#15-1, #16-1 and #17-1) Corner Protections.

- 1). Attach (#15-1, #16-1) Corner Protection A, B onto Top of the cabinet, use 10pcs (#54) Screw N to tighten.
- 2). Attach (#17-1) Middle Corner Protection to the middle of (#1-A) Left Side Panel and (#2-A) Right Side Panel, use 8pcs (#54) Screw N to tighten.
- 3). Attach (#58) Bumper to the corner of (#4) Bottom panel, use 16pcs (#16) Screw C to tighten.



*NOTE: We recommend using TWO people to assemble the cabinet.





Step 11: Install (#23) Magnet.

Place (#23) Magnet onto (#3) Top Panel and (#4) Bottom Panel facing the front, use 4pcs (#41) Screw F to tighten.

Step 12: Install (#6-A, #7-A) Left and Right Doors.

1). Attach (#6-A) Left Door to (#1-A) Left Side Panel, use 11pcs (#41) Screw F to tighten.

Note: The screw holes on the door hinge have tolerance, enabling the door to be adjusted and centered in the door frame. Place top, middle and bottom Screws first. Don't tighten screws completely - this may save time by avoiding having to make slight adjustments for leveling door panels later.

2). Install (#7-A) Right Door the same way.

Step 13: Install (#5) Middle Shelves.

1). Decide the height for the each Middle Shelf (#5). Place 1pc of (#34) Hook into the hook slot where each corner of shelf should be placed. Make sure the hooks supporting each shelf are at same height.

Note: All (#5) Middle Shelves need a hook at each corner to support it.

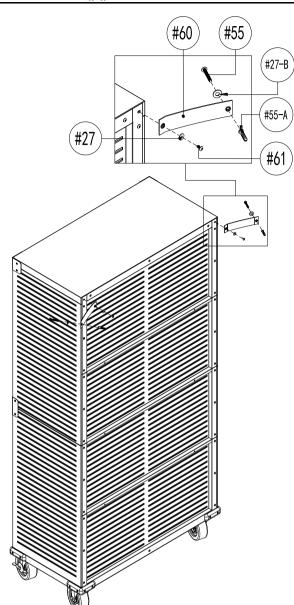
2). Place each (#5) Middle Shelf into cabinet and push down onto (#34) Hooks.

Note: 150 lbs. maximum loading for each shelf.



*NOTE: We recommend using TWO people to assemble the cabinet.





Step 14: Install Mounting Strap (#60)

A. Remove 1pc Screw F (#41) from the back corner protection.

B. Attach the Mounting Strap (#60) to the back Corner Protection brackets as the left photo shows using Screw O (#61) and Washer (#27).

C. Drill a hole in the wall with a 5/16" drill bit, insert the Wall Anchor (#55-A) into the hole.

D. Attach the other end of the Mounting Strap (#60) to the wall using Screw M (#55) and Washer (#27-B).

Repeat steps A through D to install the other mounting strap.

UltraHD® Stainless Steel Care Instructions

The stainless steel is protected with UltraGuard® fingerprint resistant finish. DO NOT use traditional stainless-steel cleaners. To safely manage unwanted fingerprints and prevent new stains, perform the following steps once monthly:

- Lightly wipe with warm water and clean microfiber cloth
- Always wipe in the direction of the surface grain (NEVER ACROSS)
- Wipe away excess water with dry clean cloth

CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 Harborgate Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Fax: (310) 533-3899

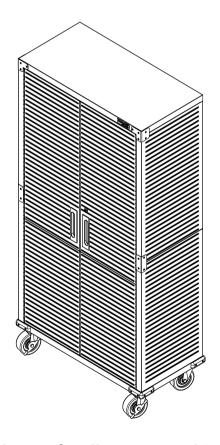
Hours: 9:00am - 4:30pm (Pacific Standard Time)

E-mail: support@sevilleclassics.com

Website & Online Store: www.sevilleclassics.com

Please visit our website or call and inquire about our additional UltraHD Line

UltraHD® Line



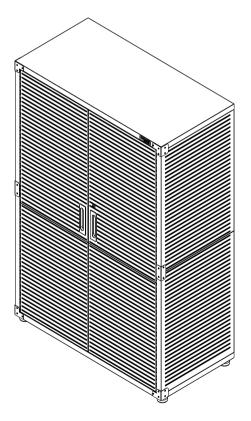
UltraHD® Tall Storage Cabinet

Model No. 16236 (Granite)

Model No. 20143 (Graphite)

Model No. 20153 (Red)

Model No. 20133 (White)



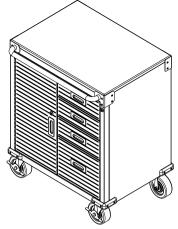
UltraHD® Mega Storage Cabinet

Model No. 16238 (Granite)

Model No. 20148 (Graphite)

Model No. 20158 (Red)

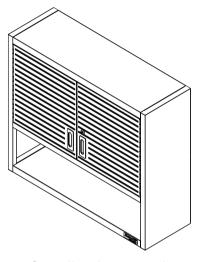
UltraHD® Line



UltraHD® 4-Drawer Rolling Cabinet Model No. 20205 (Granite)



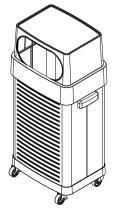
UltraHD® 6-Foot Height Adjustable Workbench Model No. 20292 (Granite)



UltraHD® Wall Cabinet with Open Shelf
Model No. 20230 (Granite)
Model No. 20140 (Graphite)
Model No. 20150 (Red)



UltraHD® 2-Door Rolling Workbench Model No. 20262 (Granite) Model No. 20142 (Graphite) Model No. 20152 (Red)



UltraHD® Rolling Trash Bin Model No. 20215



UltraHD® Lighted Workcenter Model No. 20247 (Granite) Model No. 20246 (Graphite) Model No. 20157 (Red)