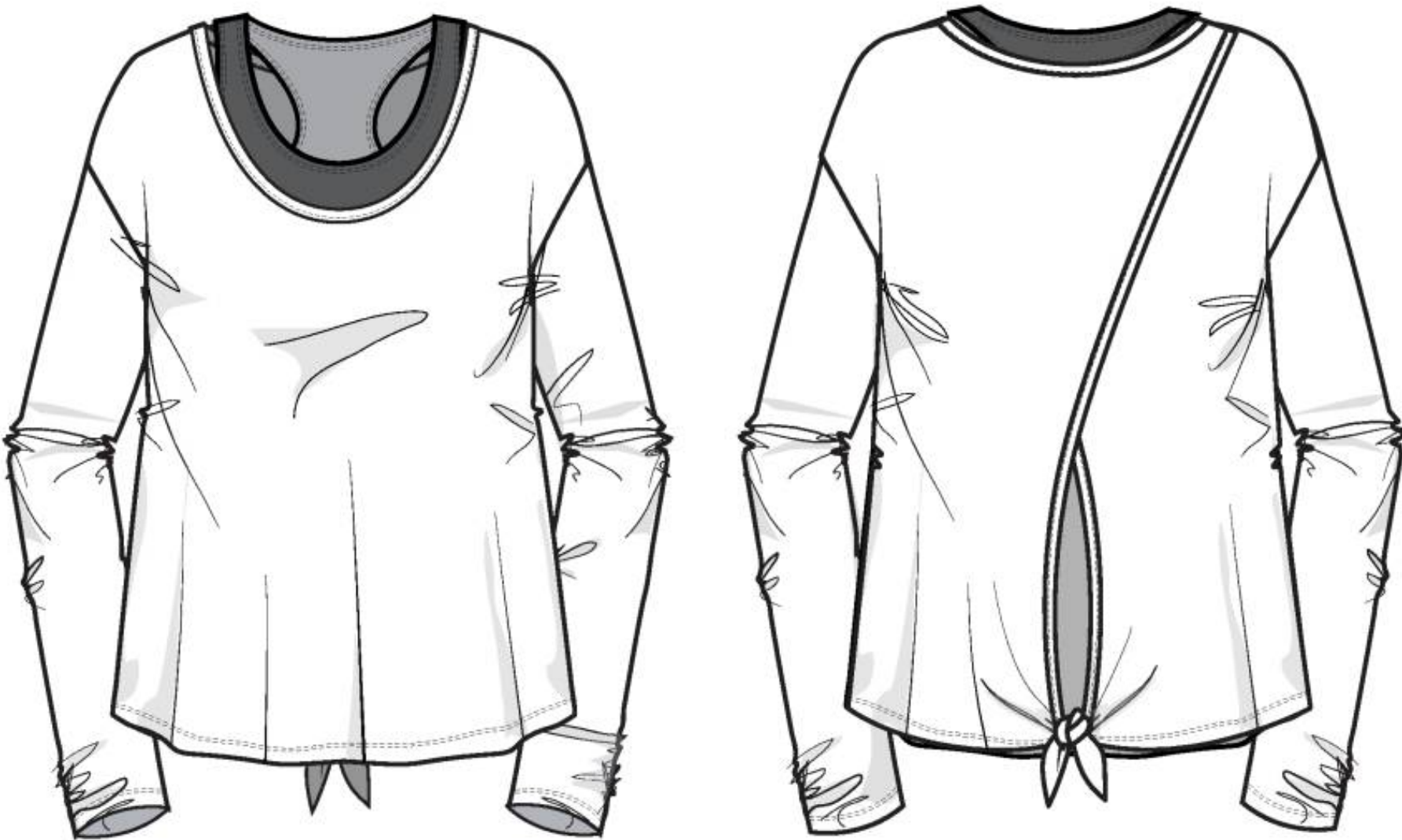


	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29	Modified Date:	2019-08-19 09:41:17

PRODUCT SUMMARY



'20 SEASONS/PRE-SPRING/FASHION TOPS/TEES/051b



Brand:

JUSTICE

Department:

30 KNITS

Class:

1506 FASHION LONG SLEEVES

Create Date:

2019-07-23 18:03:29

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2019-08-19 09:41:17



PRODUCT SUMMARY



Selected Range : 6 , 7 , 8 , 10 , 12 , 14/16 , 18/20

AW combo	CAD AW	Dev sample	Colormun	Costing	Given sz 10	Remark
AC052	100%	100%	100%	100%	100%	based on approved s/off

PCM	Description	Tol(-)	Tol(+)	6	7	8	10	12	14/16	18/20
AC052	AW GRADING PERCENTAGE			85%	85%	85%	100%	100%	110%	110%
	A/W ON CF									
	A/W (TOP EDGE) FROM NECK SEAM	1/4"	1/4"	1 3/4"	1 7/8"	2"	1 3/4"	1 7/8"	1 3/4"	1 7/8"



BLEACH WHITEBLACK

APPROVED ON 2019-09-04

STYLE #304445
AC052

BODY FABRIC: #4717 60/40 CTTN/POLY SLUB JERSEY
FRONT GRAPHIC: FOIL 1CW + SCREEN PRINT 1CW + SEQUINS 1CW

1ST SUBMIT ON 2019-09-04

 <div>85% 6</div>	 <div>85% 7</div>	 <div>85% 8</div>	 <div>100% 10</div>	 <div>100% 12</div>
 <div>110% 14/16</div>	 <div>110% 18/20</div>			



Brand:

JUSTICE

Department:

30 KNITS

Class:

1506 FASHION LONG SLEEVES

Create Date:

2019-07-23 18:03:29

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2019-08-19 09:41:17



PRODUCT SUMMARY



Selected Range : 6, 7, 8, 10, 12, 14/16, 18/20

AW combo	CAD AW	Dev sample	Colormun	Costing	Given sz 10	Remark
AC052	100%	100%	100%	100%	100%	based on approved s/off

PCM	Description	Tol(-)	Tol(+)	6	7	8	10	12	14/16	18/20
AC052	AW GRADING PERCENTAGE			85%	85%	85%	100%	100%	110%	110%
	A/W ON CF									
	A/W (TOP EDGE) FROM NECK EDGE	1/4"	1/4"	1 1/2"	1 5/8"	1 3/4"	1 1/2"	1 5/8"	1 1/2"	1 5/8"



BLEACH WHITEBLACK

APPROVED ON 2019-09-04








STYLE #304445

AC052

BODY FABRIC: #4717 60/40 CTTN/POLY SLUB JERSEY

FRONT GRAPHIC: GLITTER 1CW + SCREEN PRINT 1CW + SEQUINS 1CW + FOIL 1CW

1ST SUBMIT ON 2019-09-04

 <div>85% 6</div>	 <div>85% 7</div>	 <div>85% 8</div>	 <div>100% 10</div>	 <div>100% 12</div>
 <div>110% 14/16</div>	 <div>110% 18/20</div>			



Brand:

JUSTICE

Department:

30 KNITS

Class:

1506 FASHION LONG SLEEVES

Create Date:

2019-07-23 18:03:29

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2019-08-19 09:41:17

PRODUCT SUMMARY



Selected Range : 10/12P, 14/16P, 18P, 20P, 22P, 24P

AW combo	CAD AW	Dev sample	Colormun	Costing	Given sz 10	Remark
AC052	100%	100%	100%	100%	100%	based on approved s/off

PCM	Description	Tol(-)	Tol(+)	10/12P	14/16P	18P	20P	22P	24P
AC052	AW GRADING PERCENTAGE			100%	110%	110%	120%	120%	120%
	A/W ON CF								
	A/W (TOP EDGE) FROM NECK SEAM	1/4"	1/4"	1 7/8"	1 3/4	1 7/8"	1 3/4"	1 7/8"	2"



BLACK WHITE

BLACK

STYLE #304445

AC052

BODY FABRIC: #4717 60/40 CTTN/POLY SLUB JERSEY

FRONT GRAPHIC: FOIL 1CW + SCREEN PRINT 1CW + SEQUINS 1CW

APPROVED ON 2019-09-04



Brand:

JUSTICE

Department:

30 KNITS

Class:

1506 FASHION LONG SLEEVES

Create Date:

2019-07-23 18:03:29

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ


Tech Designer:

NORA CONNELLY

Modified Date:

2019-08-19 09:41:17



PRODUCT SUMMARY



Selected Range : 10/12P, 14/16P, 18P, 20P, 22P, 24P

AW combo	CAD AW	Dev sample	Colormun	Costing	Given sz 10	Remark
AC052	100%	100%	100%	100%	100%	based on approved s/off

PCM	Description	Tol(-)	Tol(+)	10/12P	14/16P	18P	20P	22P	24P
AC052	AW GRADING PERCENTAGE			100%	110%	110%	120%	120%	120%
	A/W ON CF								
	A/W (TOP EDGE) FROM NECK SEAM	1/4"	1/4"	15 1/8"	1 1/2"	1 5/8"	1 1/2"	1 5/8"	1 3/4"



BLACK WHITE

BLACK







STYLE #304445

AC052

BODY FABRIC: #4717 60/40 CTTN/POLY SLUB JERSEY

FRONT GRAPHIC: GLITTER 1CW + SCREEN PRINT 1CW + SEQUINS 1CW + FOIL 1CW

APPROVED ON 2019-09-04

 <div>100% 10/12P</div>	 <div>110% 14/16P</div>	 <div>110% 18P</div>	 <div>120% 20P</div>	 <div>120% 22P</div>
 <div>120% 24P</div>				

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29	Modified Date:	2019-08-19 09:41:17

DESIGN INTENT

Take 2nd fit sample of 308120 and update to s/s drop shoulder tee for overlayer. Keep underlayer bra as 308120.
Reference HOL18 style 302870 for neckline/across shoulder shape.

- Keep binding at neckline finish
- Reduce sleeve length from 302870.
- Body fullness will not be as big as 302870, body fullness will stay like 308120




302870 Tee over 2nd fit sample of 308120.
Follow same style line for back overlap as 308120
Finish into shoulder seam.

Updated 8/7/19
**Updated outer tee layer to long sleeve. See updated POM and CON pages.
- Submit new sample for 1st fit based on these updates.

Tech details and callouts for new style 7/26/19:
1. Start with 2nd fit sample for 308120, update outer layer to s/s drop shoulder tee.
- Cancel CB Opening at neck, but keep 2 back bodice panels for crossover.
- Keep lower bodice sweep shape from tank to maintain open back with tied hem. POM suggestions on 2nd fit sample notes have been applied to this style.
- Reference HOL18 style 302870 for new s/s drop shoulder tee upper body shape.
- See updated POM page for all new outer tee measurements.
Inner bra does not change. Please follow for next submit.

2. Construction:
- Keep binding to finish neckline and back bodice edge detail.
- Continue to swift tack garments together at shoulder seams.
- See updated CON page for new outer silhouette. No changes to inner bra.
- No clear elastic in outer drop shoulder tee shoulder seams.

3. Additional Requests:
- No additional AGSK internal wash testing requested.

STYLE: 304445		2FER TEE		HOLIDAY 2019	
	Brand:	JUSTICE		Buyer:	ALISON WARNER
	Department:	30 KNITS		Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES		Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29		Modified Date:	2019-08-19 09:41:17
DESIGN INTENT					
					<ul style="list-style-type: none">- No wear test requested- No additional marketing requested, but new collection X main label added to BOM page.- No additional size fit samples will be requested after size 10R is approved.



Brand: JUSTICE
Department: 30 KNITS
Class: 1506 FASHION LONG SLEEVES
Create Date: 2019-07-23 18:03:29

Buyer: ALISON WARNER
Designer: HANNAH SCHMALTZ
Tech Designer: NORA CONNELLY
Modified Date: 2019-08-19 09:41:17

DESIGN INTENT



VISUAL REFERENCE

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29	Modified Date:	2019-08-19 09:41:17

DESIGN INTENT

		VISUAL REFERENCE
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	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29	Modified Date:	2019-08-19 09:41:17

DESIGN INTENT

		ORIGINAL SAMPLE REFERENCE SENT WITH AMANDA RANGO
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	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29	Modified Date:	2019-08-19 09:41:17

DESIGN INTENT

	GOLD FOIL QUALITY/COLOR/ FINISH REFERENCE

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29	Modified Date:	2019-08-19 09:41:17

DESIGN INTENT

		SILVER FOIL QUALITY/COLOR/ FINISH REFERENCE
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Brand: JUSTICE
Department: 30 KNITS
Class: 1506 FASHION LONG SLEEVES
Create Date: 2019-07-23 18:03:29

Buyer: ALISON WARNER
Designer: HANNAH SCHMALTZ
Tech Designer: NORA CONNELLY
Modified Date: 2019-08-19 09:41:17

DESIGN INTENT

INSPIRATION

green "Fierce" print T-shirt - T-Shirts - Tops - girls

A green short-sleeved t-shirt with a large "FIERCE" print in bold black letters. Below it, "Mon Chérie" is written in a cursive script. A gold horizontal band with "TRES LUXE" in black letters is at the bottom.

BRAND: _____

OUR ARTWORK / SAMPLE

Delivery Season: PRE-SPRING

A black sleeveless tank top with a scoop neckline. It features the word "RADIATE" in large white block letters, with "prag. think." in a smaller script below it, and "EVERYDAY" in small white block letters at the bottom.

APPROVED
IP ONLY
JUN 10 2019
JLE

LEGAL APPROVAL

	Brand:	JUSTICE	Buyer:	ALISON WARNER
	Department:	30 KNITS	Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES	Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29	Modified Date:	2019-08-19 09:41:17

DESIGN INTENT

		LEGAL APPROVAL
<div><div>INSPIRATION</div><div></div><div>BRAND:</div></div>		<div><div>OUR ARTWORK / SAMPLE</div><div></div><div>Delivery Season: PRE-SPRING</div></div>



Brand:

JUSTICE

Department:

30 KNITS

Class:

1506 FASHION LONG SLEEVES

Create Date:

2019-07-23 18:03:29

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2019-08-19 09:41:17

BILL OF MATERIALS

FABRIC						
Material No	Material Name	Comments	BLEACH WHITE		BLACK	
4717	JERSEY	BODY	BLEACH W HITE		BLACK	
2378	JERSEY @255GSM	BRA *PLEASE USE SAME FABRIC YARDAGE AS PRINTED LEGGING S#450664	N/A		PRE45_003D_C/1	SUBLIMATED PRE20_45_003D_C/1 F OIL ONLY
9534	PEACHED FACE DEV881	BRA *PLEASE USE SAME FABRIC YARDAGE AS PRINTED LEGGING S#459943	PRE20_45_001G COLORWAY 1		N/A	

TRIM						
Material No	Material Name	Comments	BLEACH WHITE		BLACK	
2457	THREAD		DTM GROUND		BLACK	

EMB / PRINT / GRAPHIC						
Material No	Material Name	Comments	BLEACH WHITE		BLACK	
3037	GRAPHIC	GRAPHIC: HOL19_AC052				

LABELS / HANGTAGS						
Material No	Material Name	Comments	BLEACH WHITE		BLACK	
16594	2019 COLLECTION X FA19 BACK NECK HEAT TRANSFER	2 Per garment; 1 on interior bra, 1 on exterior tee.				
7462	2016 NON BRANDED CARE AND CONTENT LABEL	2 Per garment; 1 on interior bra, 1 on exterior tee.				
9469	2017 INTERNATIONAL MAIN LABEL	1 per garment, placed in exterior tee SS.				
12263	2018 JST 1 1 PIECE HANGING PRICE TICKET	1 per garment. Attached to exterior tee.				

STYLE: 304445		2FER TEE		HOLIDAY 2019	
	Brand:	JUSTICE		Buyer:	ALISON WARNER
	Department:	30 KNITS		Designer:	HANNAH SCHMALTZ
	Class:	1506 FASHION LONG SLEEVES		Tech Designer:	NORA CONNELLY
	Create Date:	2019-07-23 18:03:29		Modified Date:	2019-08-19 09:41:17
BILL OF MATERIALS					

LABELS / HANGTAGS				
Material No	Material Name	Comments	BLEACH WHITE	BLACK
7535	2016 TOPS SIZE STICKERS	1 per garment. Attached to exterior tee.		



Brand:

JUSTICE

Department:

30 KNITS

Class:

1506 FASHION LONG SLEEVES

Create Date:

2019-07-23 18:03:29

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2019-08-19 09:41:17

GRADED MEASUREMENTS

Tolerance Model :

TOPS SPLIT -TOL

Size Range :

SPLIT SIZE 2019

POM Descr :

Base Size :

10

Grading Method/UM :

Product Category :

JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12	14/16	18/20	10/12P	14/16P	18P	20P	22P	24P
MSC000	OUTER TEE LAYER			0	0	0	0	0	0	0	0	0	0	0	0	0
LTH100LG	LENGTH FROM HPS - TOPS--LONG	-1/2	1/2	19 3/4	21	22	23	23 3/4	25 1/2	26 1/2	24	25 3/4	27 1/8	27 3/8	27 5/8	27 7/8
SWP407	SHIRTTAIL DEPTH - CF UP TO SS	-1/4	1/4	1 5/8	1 5/8	2	2	2	2 3/8	2 3/8	2 3/8	2 3/8	2 5/8	2 5/8	2 7/8	2 7/8
ACR300DS	ACROSS SHOULDER SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	14 3/4	15 1/4	15 3/4	16 1/2	17 1/4	18 3/4	20 1/4	17 3/4	19 1/4	20	20 3/4	21 1/4	21 3/4
ACR200DS	ACROSS BACK @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	13 3/4	14 1/4	14 3/4	15 1/2	16 1/4	17 3/4	19 1/4	16 3/4	18 1/4	19	19 3/4	20 1/4	20 3/4
ACR100DS	ACROSS FRONT @ MID AH - SEAM TO SEAM--DROP SHOULDER	-1/2	1/2	13 1/4	13 3/4	14 1/4	15	15 3/4	17 1/4	18 3/4	16 1/4	17 3/4	18 1/2	19 1/4	19 3/4	20 1/4
BST101	BUST/CHEST 1" BELOW ARMHOLE (1/2)	-1/2	1/2	14	14 1/2	15 1/4	16	16 3/4	18 1/4	19 3/4	18 1/4	19 3/4	20 1/2	21 1/4	22 1/4	23 1/4
SWP101KT	FRONT SWEEP STRAIGHT SS TO SS (1/2)--KNIT	-1/2	1/2	15 1/2	16	16 3/4	17 1/2	18 1/2	20 1/4	22	19 3/4	21 3/4	22 1/4	22 3/4	23 3/4	24 3/4
SWP109SR	BACK SWEEP STRAIGHT - SS TO CB EDGE (1/2)	-1/4	1/4	9 1/4	9 1/2	9 7/8	10 1/4	10 3/4	11 1/2	12 1/4	12 1/2	13 1/2	13 7/8	14 1/4	14 3/4	15 1/4
NCK101ME	NECK OPENING WIDTH @ HPS - EDGE TO EDGE--MEDIUM (6-7 3/4" EDGE TO EDG	-1/4	1/4	8 1/8	8 1/2	8 7/8	9 1/4	9 1/2	9 7/8	9 7/8	9 1/2	10	10 1/2	10 1/2	10 1/2	10 1/2
NCK106	MINIMUM NECK OPENING (1/2)	0	1/2	11	11	11 1/4	11 1/2	11 3/4	12	12	11 1/2	11 3/4	12	12	12	12
NCK202	FRONT NECK DEPTH HPS TO CF NECK EDGE - HIGH NECK (LESS THAN 4" TO EDGE)	-1/8	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 3/4	3 5/8	3 7/8	4 1/8	4 3/8	4 3/8	4 3/8
NCK302	BACK NECK DEPTH HPS TO CB NECK EDGE - HIGH NECK	-1/8	1/8	1 5/8	1 5/8	1 5/8	1 3/4	1 3/4	1 7/8	1 7/8	1 7/8	1 7/8	2	2	2	2
MSC000	BACK PANEL EDGE PLACEMENT OVER FROM NECK EDGE @ WR SHLDR SEAM	-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
SHR100	SHOULDER SLOPE	-1/4	1/4	1 5/8	1 5/8	1 5/8	1 3/4	1 3/4	1 3/4	1 7/8	1 7/8	1 7/8	2	2	2 1/8	2 1/8
SHR101	SHOULDER FORWARD	-1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	5/8	5/8	5/8	5/8	3/4	3/4
SLV100DS	SLEEVE LENGTH L/S - FROM SHLDR--DROP SHOULDER	-3/8	3/8	15 3/4	17	18	18 3/4	19 3/8	20 1/8	20 5/8	20 1/8	20 7/8	21 3/8	21 3/8	21 3/8	21 3/8
SLV400DS	ARMHOLE STRAIGHT AT SEAM - DROP SHOULDER	-1/4	1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	7	7 1/2	6 3/4	7 1/4	7 5/8	7 7/8	8 1/8	8 3/8
SLV407	SLEEVE WIDTH @ ELBOW - HALF OF UNDERARM SEAM	-1/8	1/8	4	4 1/8	4 3/8	4 1/2	4 5/8	5	5 3/8	5	5 3/8	5 5/8	5 3/4	6	6 1/8
SLV402	SLEEVE WIDTH @ OPENING - L/S (1/2)	-1/8	1/8	3	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	3 3/4	3 7/8	4	4 1/8	4 1/4	4 1/4
MSC000	INNER- BRA LAYER			0	0	0	0	0	0	0	0	0	0	0	0	0
LTH100CP	CF/CB LENGTH FROM HPS - TOPS--CROP (12-14")	-3/8	3/8	8 3/4	9 1/4	9 3/4	10 1/4	10 3/4	12 1/4	13 1/4	11 3/4	12 1/4	12 3/4	13 1/2	14 1/4	15
ACR301TK	ACROSS SHOULDER EDGE TO EDGE--TANK	-1/4	1/4	7 7/8	8 1/8	8 3/8	8 3/4	9 1/8	9 7/8	10 5/8	9 7/8	10 5/8	11	11 1/4	11 1/2	11 3/4
ACR204NR	ACROSS BACK @ NARROWEST PT - EDGE TO EDGE (RACER) NARROW	-1/8	-1/8	2 7/8	2 7/8	3	3	3	3 1/8	3 1/4	3	3 1/8	3 1/8	3 1/4	3 1/4	3 3/8



Brand:

JUSTICE

Department:

30 KNITS

Class:

1506 FASHION LONG SLEEVES

Create Date:

2019-07-23 18:03:29

Buyer:

ALISON WARNER

Designer:

HANNAH SCHMALTZ

Tech Designer:

NORA CONNELLY

Modified Date:

2019-08-19 09:41:17

GRADED MEASUREMENTS

Tolerance Model :	TOPS SPLIT -TOL	Size Range :	SPLIT SIZE 2019
POM Descr :		Base Size :	10
Grading Method/UM :		Product Category :	JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12	14/16	18/20	10/12P	14/16P	18P	20P	22P	24P
ACR101TK	ACROSS FRONT @ MID AH - EDGE TO EDGE--TANK	-1/4	1/4	7 7/8	8 1/8	8 3/8	8 3/4	9 1/8	9 7/8	10 5/8	9 7/8	10 5/8	11	11 1/4	11 1/2	11 3/4
BST100	BUST/CHEST @ ARMHOLE (1/2)	-1/2	1/2	10	10 1/2	11 1/4	12	12 3/4	14 1/4	15 3/4	14 1/4	15 3/4	16 1/2	17 1/4	18	19
SWP101KT	SWEEP STRAIGHT (1/2)--KNIT	-1/2	1/2	9	9 1/2	10 1/4	11	12	13 3/4	15 1/2	13 1/4	15 1/4	15 3/4	16 1/4	17 1/4	18 1/4
NCK101TK	NECK OPENING WIDTH @ HPS - EDGE TO EDGE--TANK	-1/4	1/4	5 1/8	5 3/8	5 5/8	6	6 3/8	6 7/8	7 3/8	6 3/8	7 1/8	7 5/8	7 5/8	7 5/8	7 5/8
NCK106	MINIMUM NECK OPENING (1/2)	0	1/2	11	11	11 1/4	11 1/2	11 3/4	12	12	11 1/2	11 3/4	12	12	12	12
NCK202	FRONT NECK DEPTH HPS TO CF NECK EDGE - HIGH NECK (LESS THAN 4" TO EDGE)	-1/8	1/8	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	4	4	3 7/8	4 1/8	4 3/8	4 5/8	4 5/8	4 5/8
NCK302	BACK NECK DEPTH HPS TO CB NECK EDGE - HIGH NECK	-1/8	1/8	1 1/8	1 1/8	1 1/8	1 1/4	1 1/4	1 3/8	1 3/8	1 3/8	1 3/8	1 1/2	1 1/2	1 1/2	1 1/2
ARM110	ARMHOLE DEPTH FROM HPS - SLEEVELESS	-1/8	1/8	5 5/8	6	6 3/8	6 5/8	6 7/8	7 3/8	7 7/8	6 5/8	7 1/8	7 5/8	7 7/8	8 1/8	8 3/8
SHR100	SHOULDER SLOPE	-1/4	1/4	1/4	1/4	1/4	3/8	3/8	3/8	1/2	1/2	1/2	5/8	5/8	3/4	3/4
SHR101	SHOULDER FORWARD	-1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	5/8	5/8	5/8	5/8	3/4	3/4



Company:

Brand:

Department:

Season:

Style Desc:

ASCENA

JUSTICE

30 KNITS

HOLIDAY 2019

2FER TEE

CONSTRUCTIONS

General construction details:

1) 1/4" 2N 4TH overedge all seams and interior raw edges; 12-14 SPI

2) Clear elastic in shoulder seams of bra layer only and armhole/neckline turnback on inner bra.

3) Use the correct time, temperature, and pressure to achieve the proper bond on all heat set embellishments without burning or discoloring the fabric.

4) Apply interlining to interior front bodice to cover artwork embellishment. Interlining to only extend 3/8" past edge of embellishment.

5) Swift tack tee and bra together at both shoulder seams using a 1 1/2" swift tack to secure for shipping.

2 LAYERS - TEE OVER LAYER, BRA UNDERLAYER

Neckline Tee:
3/8""B" fold binding;
SN chainstitch;
edgestitch along binding seam edge;
12-14SPI
Finish neckline at WL shoulder seam.
Press seam allowances towards back and SN tack.

Back Detail Tee:
2 separate back bodice panels, overlap WL over WR and finish into shoulder seams.
Finish outside edges 3/8" self turn;
1/8" G 2N 3TH coverstitch;12-14SPI

Neck and armholes - Bra:
3/8" self turnback;
clear elastic inserted into seam.
1/8" 2N 406 coverstitch; 10-12SPI
**Texturized polyester threads for interior looper threads

Sleeve Opening Tee:
1/2" self turn;
1/8" G 2N 3TH coverstitch,
12-14 SPI

Sweep Tee:
1/2" self turn;
1/8" G 2N 3TH coverstitch,
12-14 SPI

Garment back opening edges to be tied into knot before shipping.

Sweep - Bra:
3/4" self turn,
woven soft elastic inserted,
1/8" 2N 3TH coverstitch.
***Texturized polyester threads for interior looper threads

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Page 19 of 24



Company:

ASCENA

Brand:

JUSTICE

Department:

30 KNITS

Season:

HOLIDAY 2019

Style Desc:

2FER TEE

INSTRUCTIONS

	CARE INSTRUCTIONS	ARG-129
	TURN INSIDE OUT MACHINE WASH COLD WITH LIKE COLORS ONLY NON-CHLORINE BLEACH WHEN NEEDED TUMBLE DRY LOW WARM IRON ON REVERSE IF NEEDED Outer Tee Layer Fiber Content: 60% Cotton 40% Polyester	
		W011
	WARNING STATEMENTS Use with care code, preceding care instructions. DO NOT IRON ON DECORATION	



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INSTRUCTIONS

	ARG-129
	TURN INSIDE OUT MACHINE WASH COLD WITH LIKE COLORS ONLY NON-CHLORINE BLEACH WHEN NEEDED TUMBLE DRY LOW WARM IRON ON REVERSE IF NEEDED Inner Bra Layer Fiber Content: 90% Polyester 10% Elastane
	W011
	WARNING STATEMENTS Use with care code, preceding care instructions. DO NOT IRON ON DECORATION



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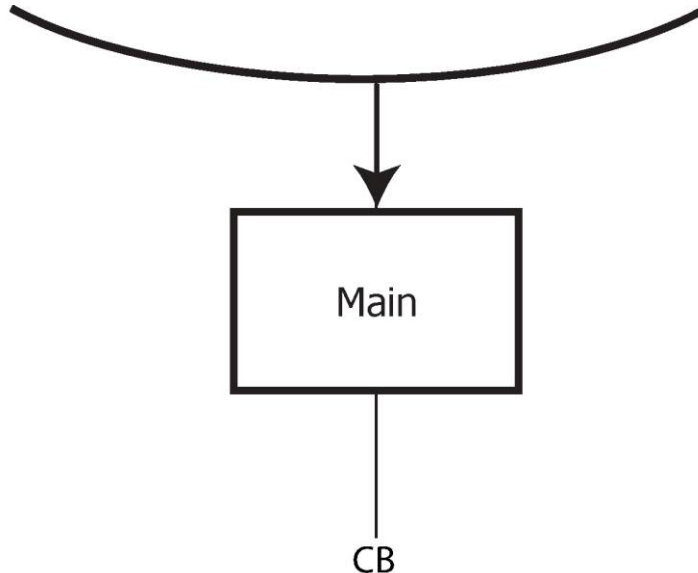
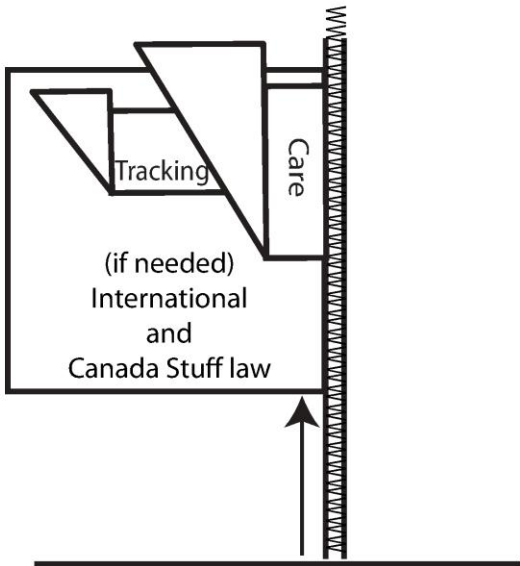
JUSTICE

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INSTRUCTIONS

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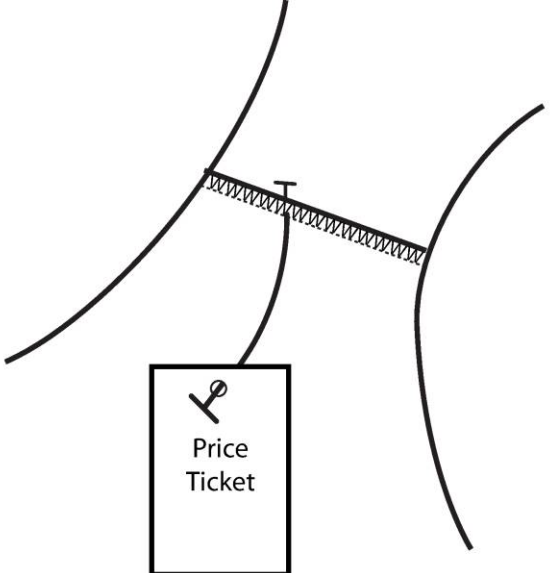
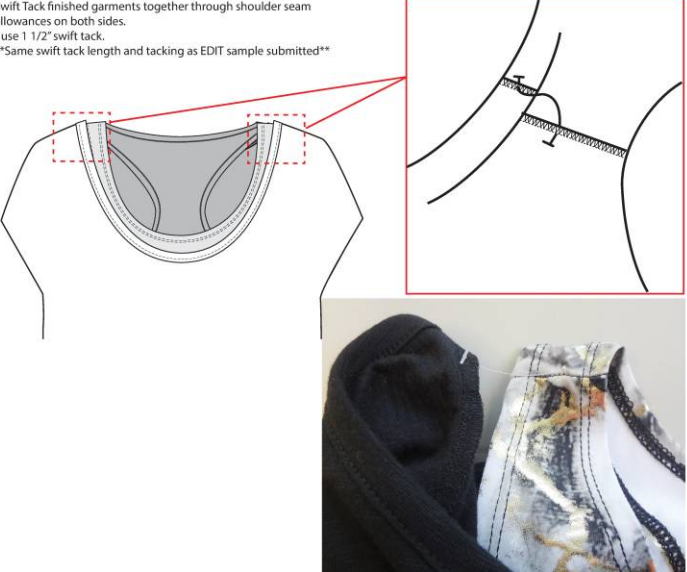
JUSTICE

30 KNITS

HOLIDAY 2019

2FER TEE

INSTRUCTIONS

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<p>Swift Tack finished garments together through shoulder seam allowances on both sides. - use 1 1/2" swift tack. **Same swift tack length and tacking as EDIT sample submitted**</p> 	<table><tr><th data-bbox="1056 914 1564 946"></th><th data-bbox="1564 914 2072 946">MISC</th></tr><tr><td colspan="2" data-bbox="1056 954 2072 1485"><p>Swift tack garments together at shoulder seams for production.</p></td></tr></table>		MISC	<p>Swift tack garments together at shoulder seams for production.</p>	
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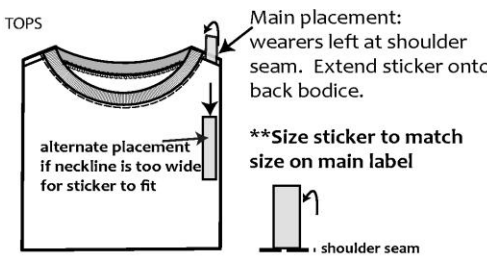
HOLIDAY 2019

Style Desc:

2FER TEE


INSTRUCTIONS

TOPS



Main placement:
wearers left at shoulder
seam. Extend sticker onto
back bodice.

**Size sticker to match
size on main label



shoulder seam

**Adjust placement of size sticker
to avoid embellishment as necessary. If
all over foil/embellishment, ok to proceed
without size sticker.

SIZE STICKER PLACEMENT FOR TOPS

* Standard placement: Place sticker on wearer's left shoulder. Extend sticker onto back bodice 1" past shoulder seam

*Follow sketch for alternative placement if shoulder width is too small for sticker to fit

*Size on sticker to match size on label

One per garment, placed on outer layer tee

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Page 24 of 24