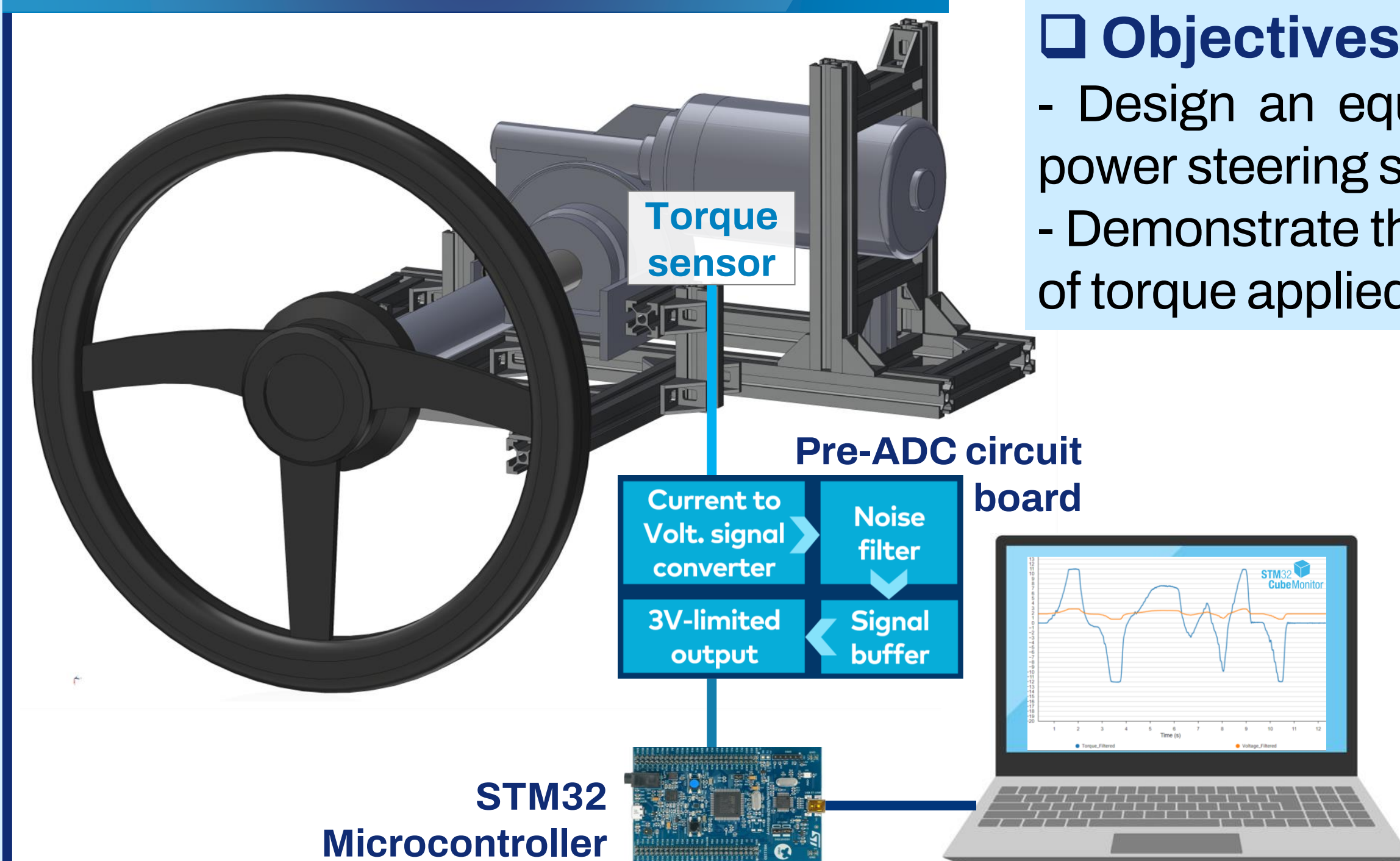


CAPSTONE PROJECT: DESIGN A CALIBRATION EQUIPMENT FOR TOYOTA PRIUS 2006 STEERING TORQUE SENSOR

Student: Bui Phuoc Vinh - ID: 2053584

Instructor: Ph.D. Ngo Dac Viet, Ph.D. Tran Dang Long

I. INTRODUCTION



General layout of the calibration equipment for Toyota Prius 2006 steering torque sensor

Objectives:

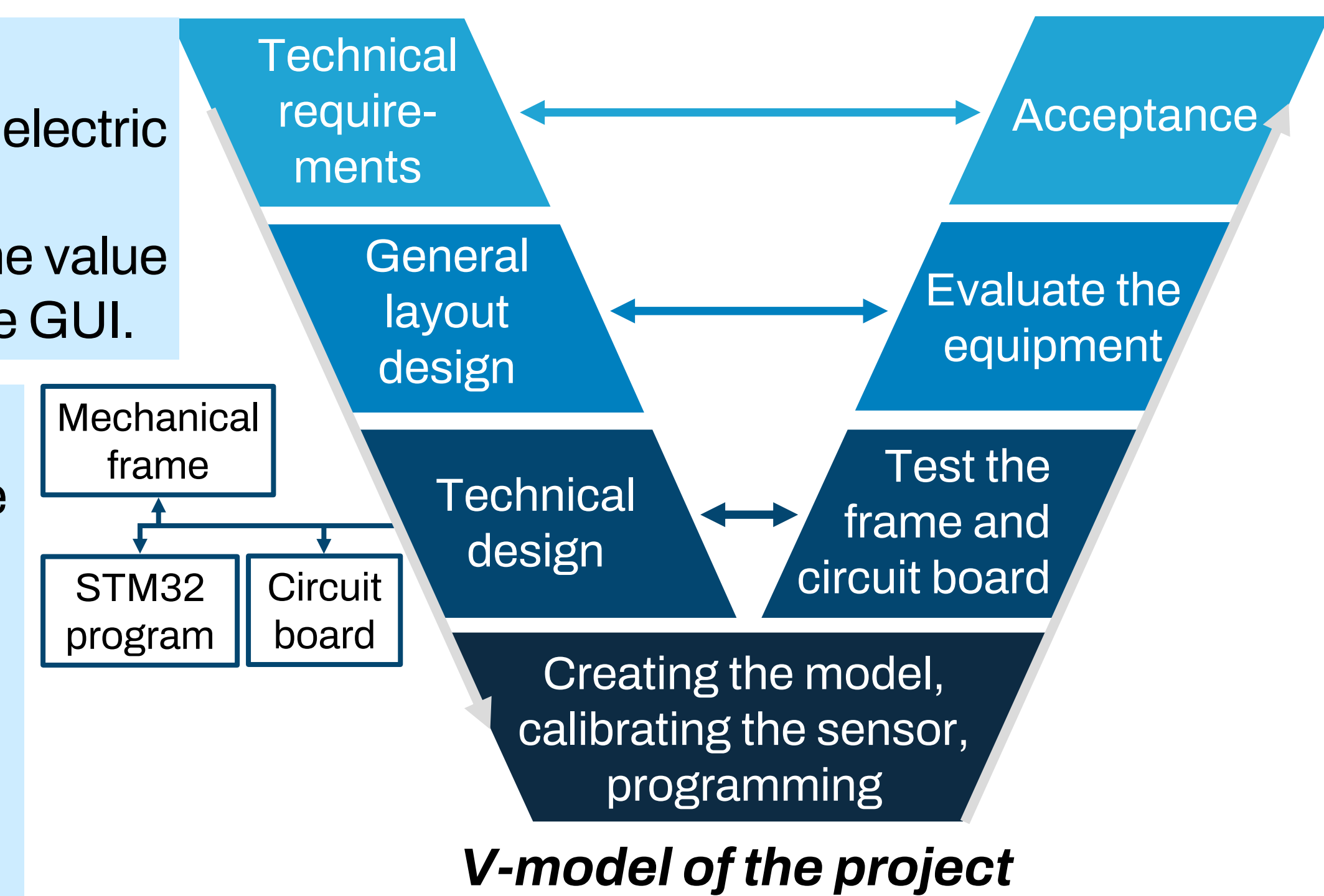
- Design an equipment to calibrate the torque sensor in the electric power steering system of Toyota Prius 2006.
- Demonstrate the correlation between the electrical signal and the value of torque applied to the sensor, then display the digital value in the GUI.

Key problems:

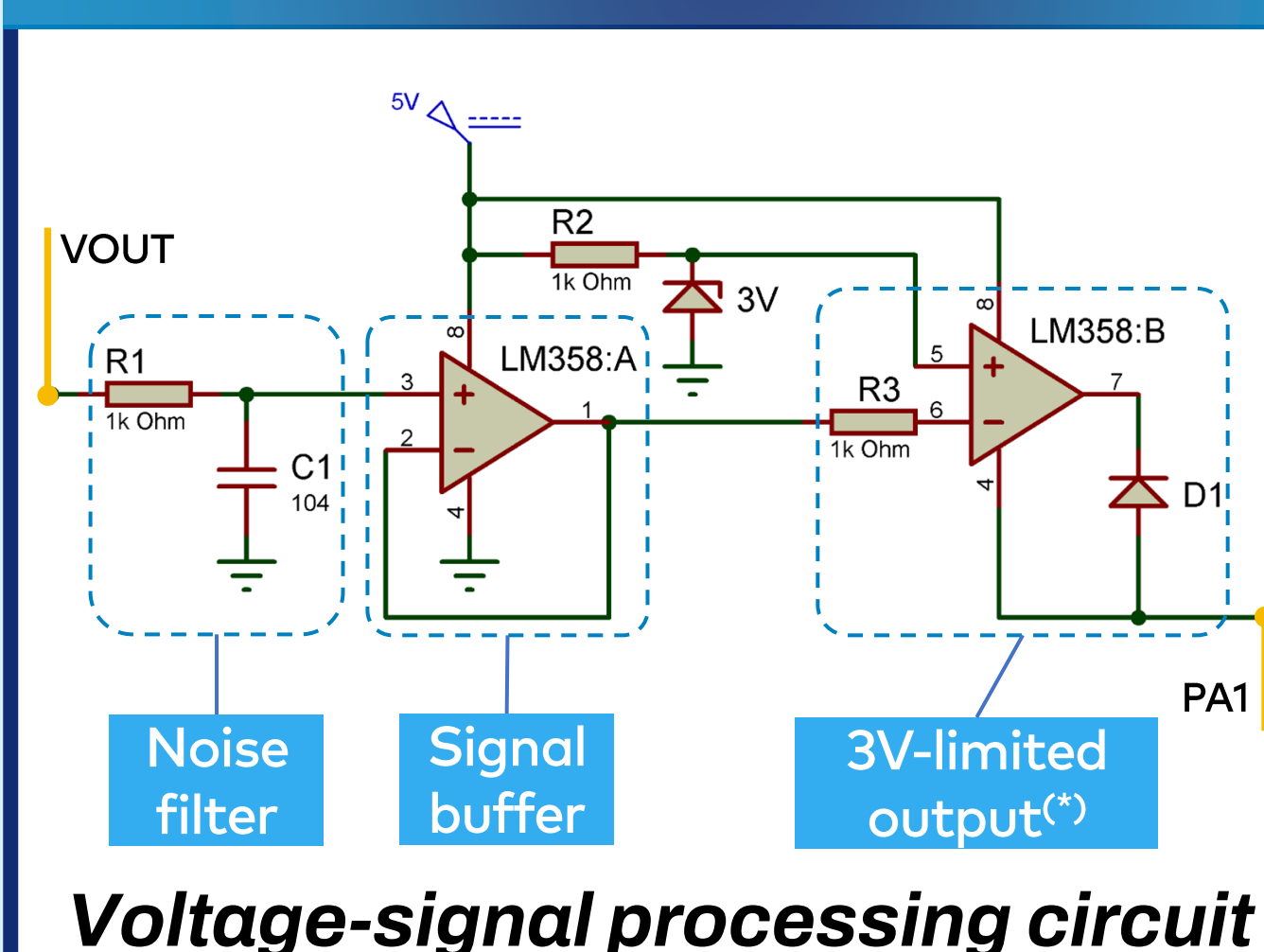
- Design a mechanical frame for mounting the EPS assy.
- Design a circuit board to process the signal before inputting it to STM32 Microcontroller.
- Convert the sensor's electrical signal to digital signal using the ADC in STM32 and process the digital signal.

Technical requirements:

- Fast response of processed signal (<1ms);
- Accuracy of estimated torque $\approx 90\%$.

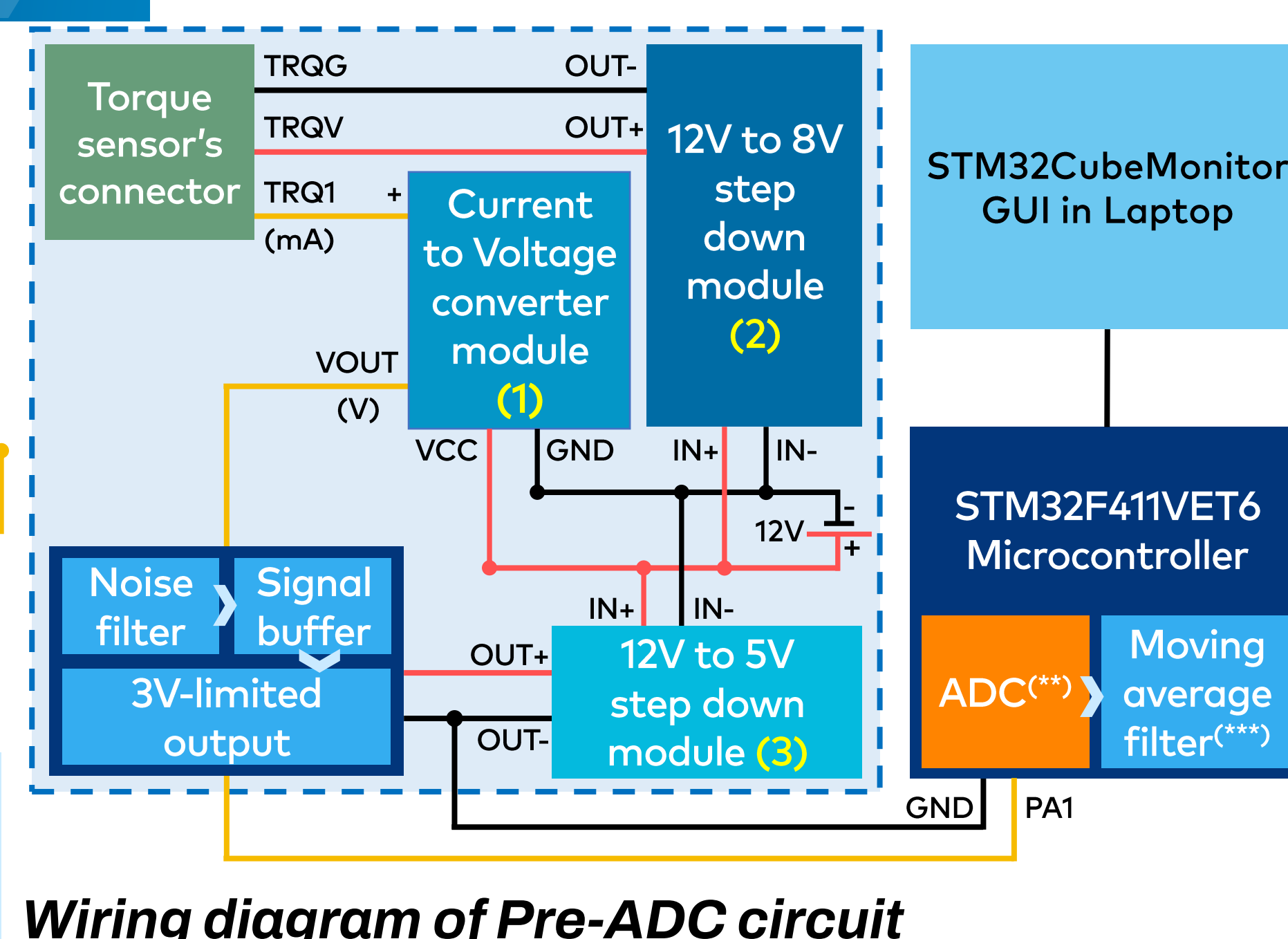


II. CIRCUIT DESIGN

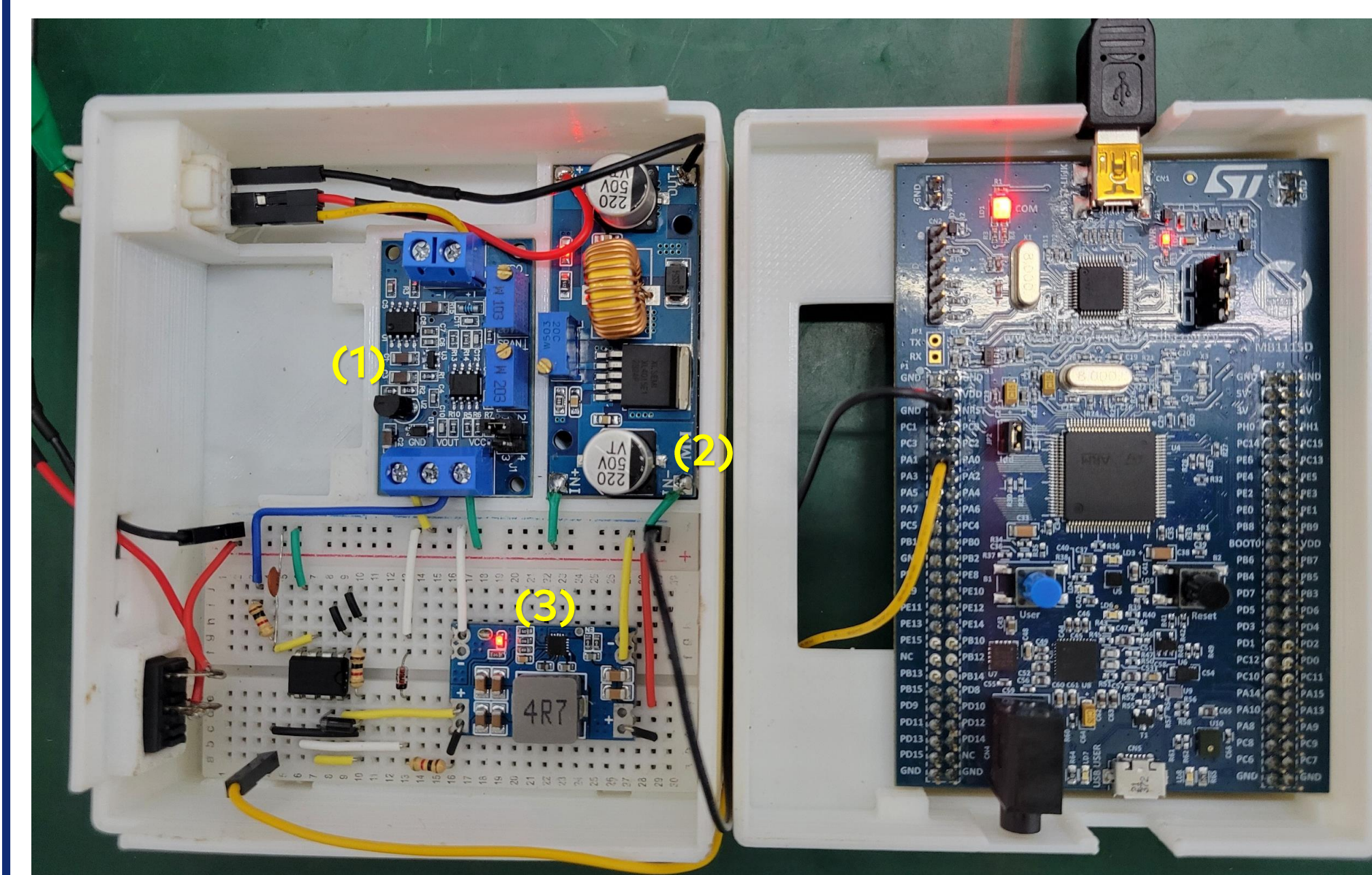


Voltage-signal processing circuit

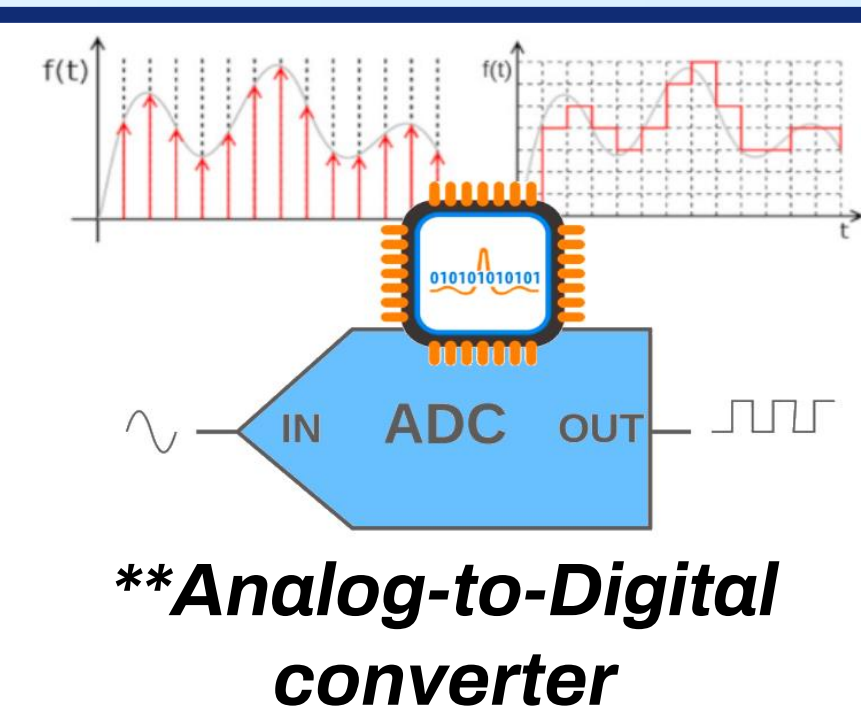
***3V-limited output:** this is to prevent the signal from exceeding 3V when go to PA1 for protecting the STM32.



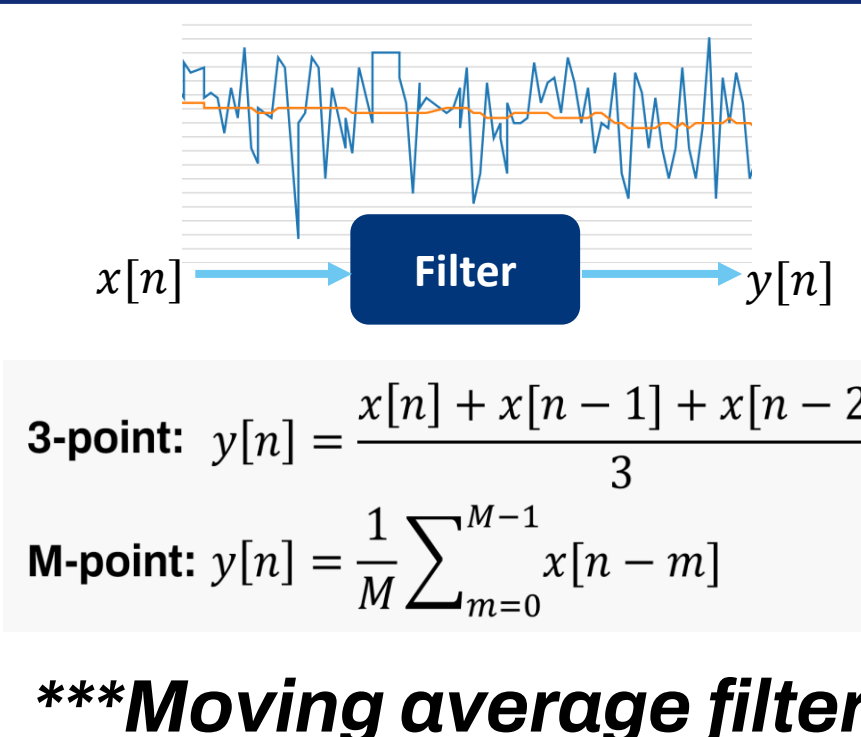
Wiring diagram of Pre-ADC circuit



Corresponding circuit board and wiring

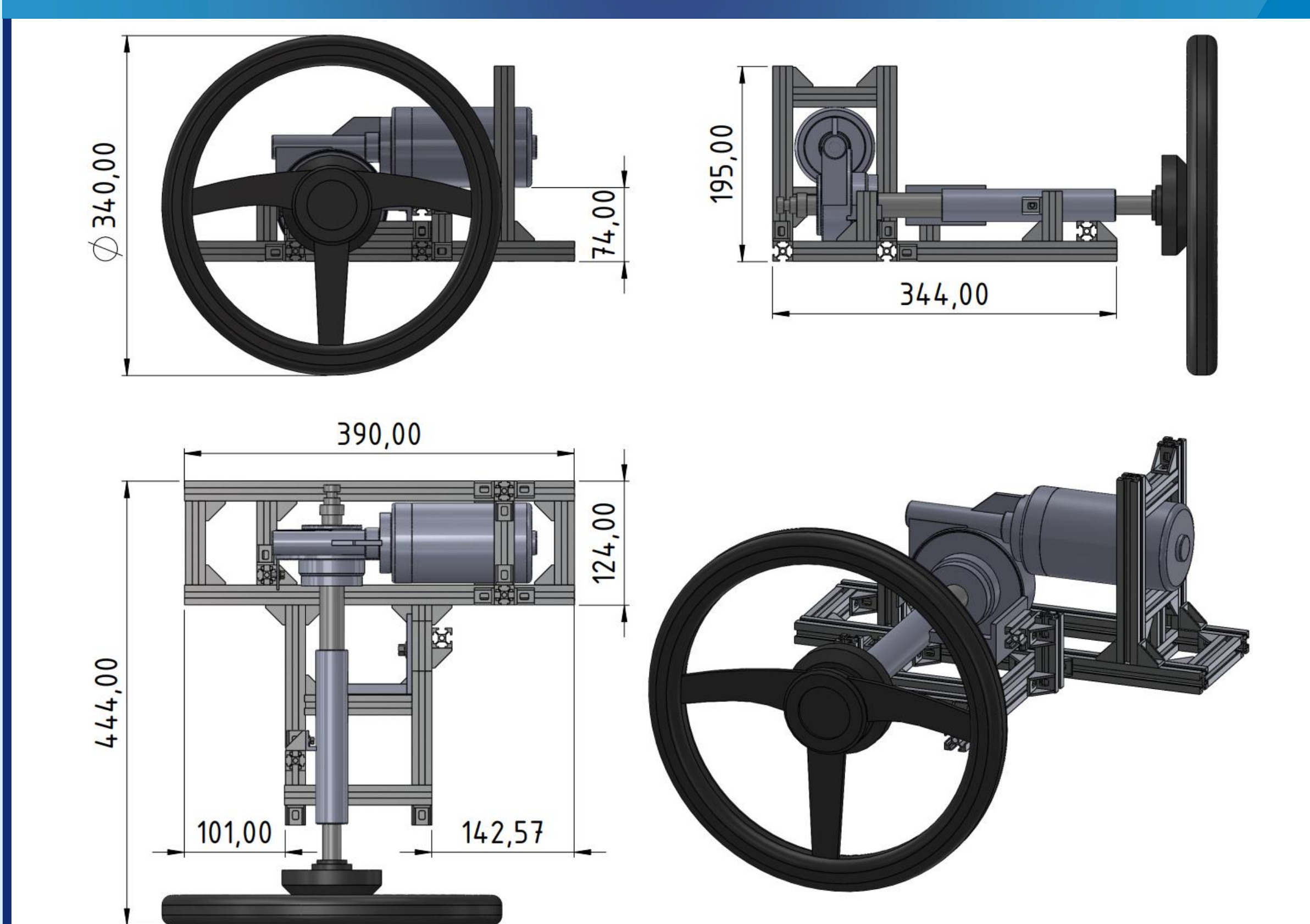


****Analog-to-Digital converter**

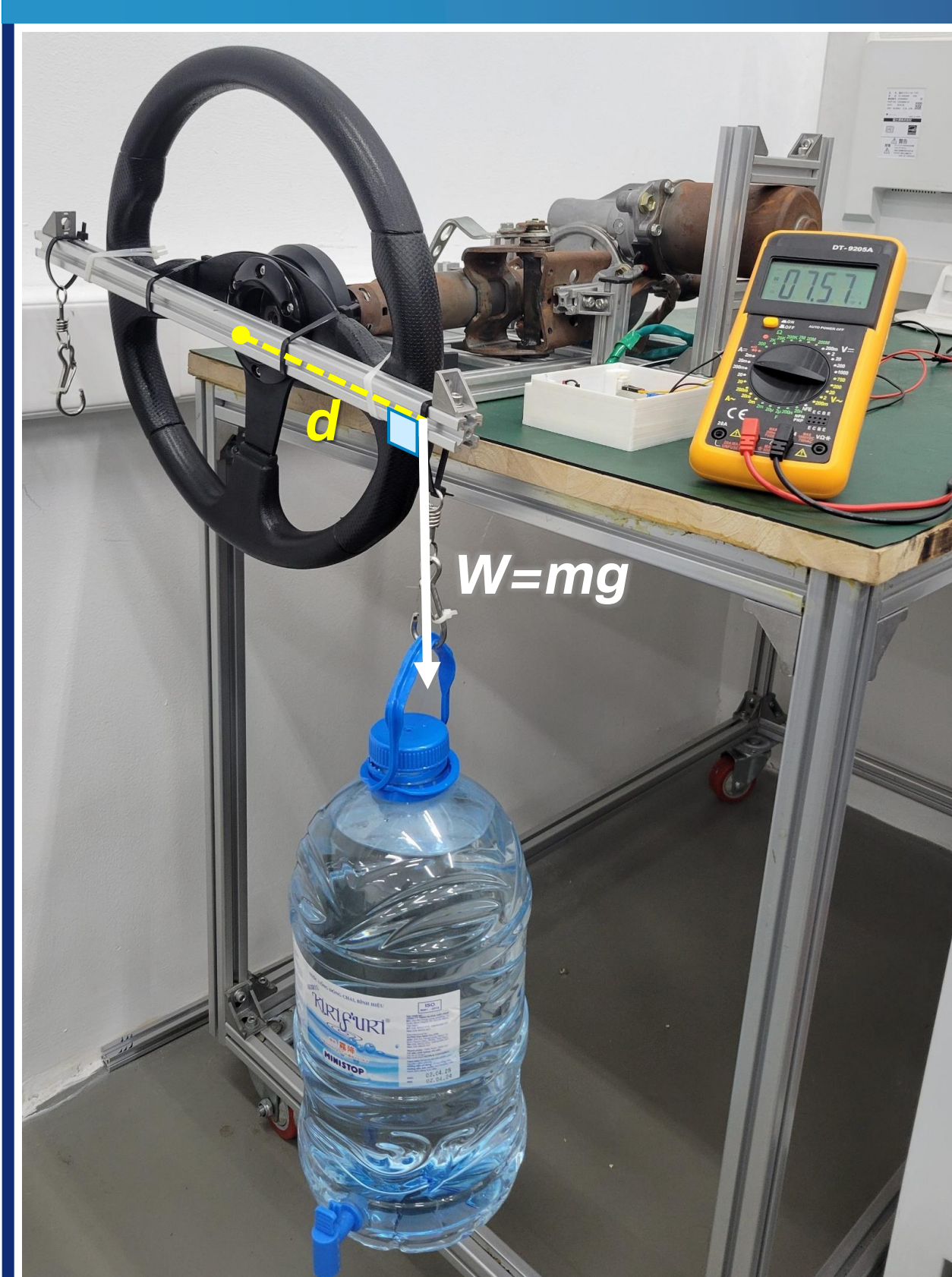


*****Moving average filter**

III. MECHANICAL FRAME DESIGN



IV. CALIBRATION PROCESS



Equivalent torque:

$$T_{eq} = mgd$$

In which,

$$g = 9.80665 \text{ (ms}^{-2}\text{)}$$

$$d = 0.2 \text{ (m)}$$

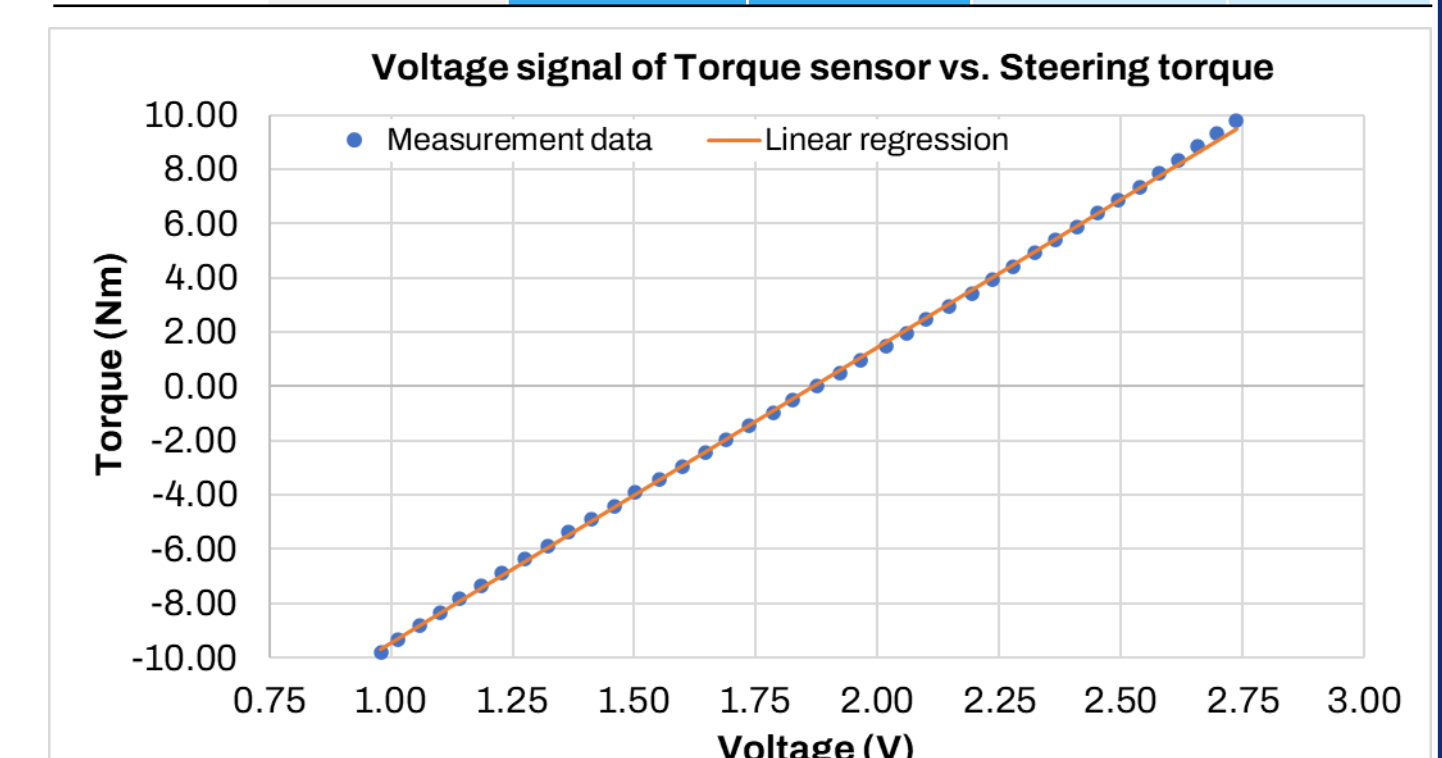
m is the mass of the water bottle (kg) that can be adjusted.

Linear correlation between signal voltage (V) and applied torque on the steering wheel (Nm):

$$T = 10.9225U - 20.3983$$

Measurement table data

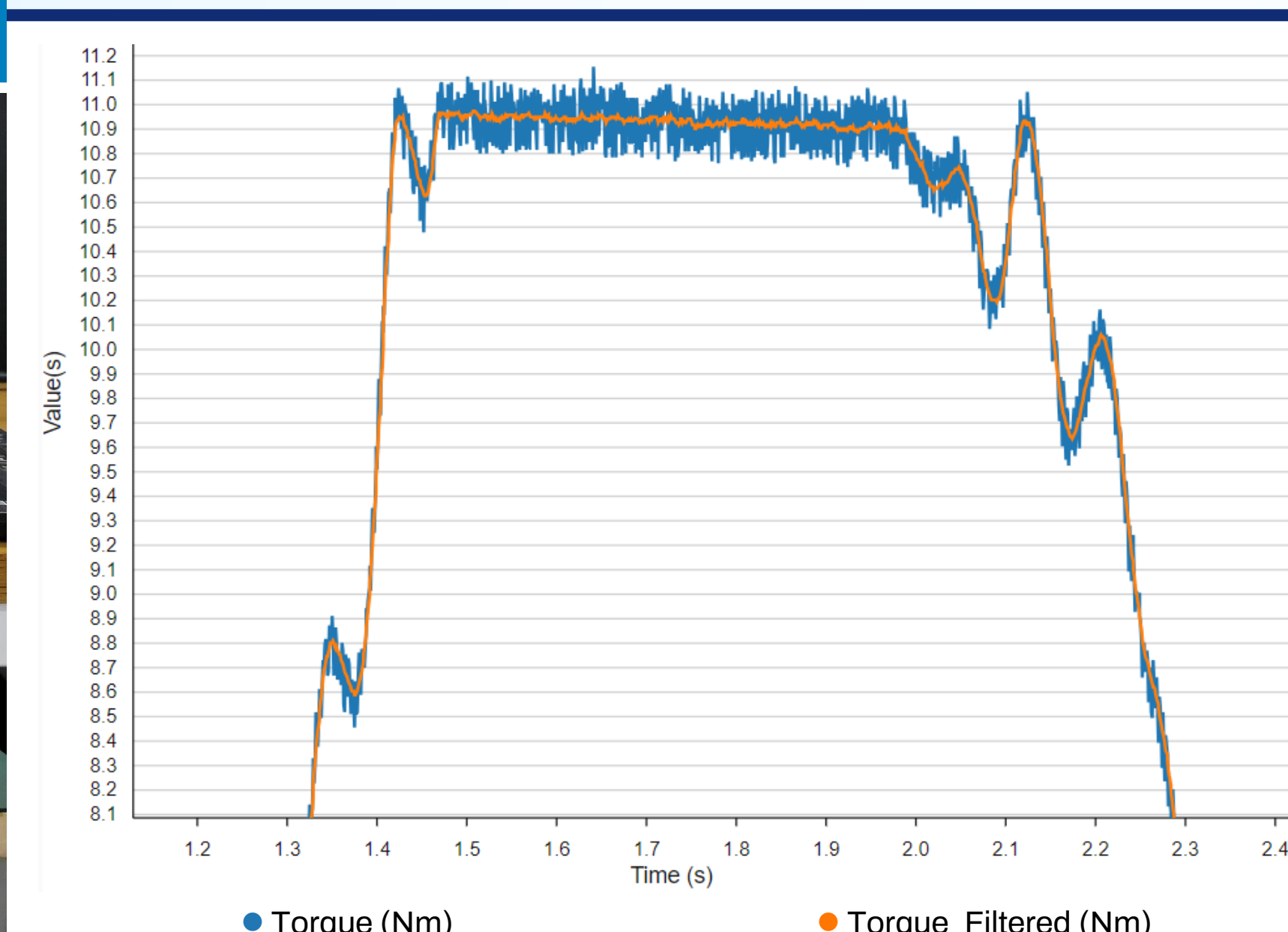
Weight (kg)	Torque (Nm)	Right side (CW)		Left side (CCW)	
		I (mA)	U (V)	I (mA)	U (V)
0	0.00	5.21	1.88	5.21	1.88
0.25	0.49	5.34	1.92	5.07	1.83
0.5	0.98	5.46	1.97	4.96	1.79
...
4.5	8.83	7.38	2.66	2.94	1.06
4.75	9.32	7.49	2.70	2.82	1.02
5	9.81	7.60	2.74	2.72	1.09



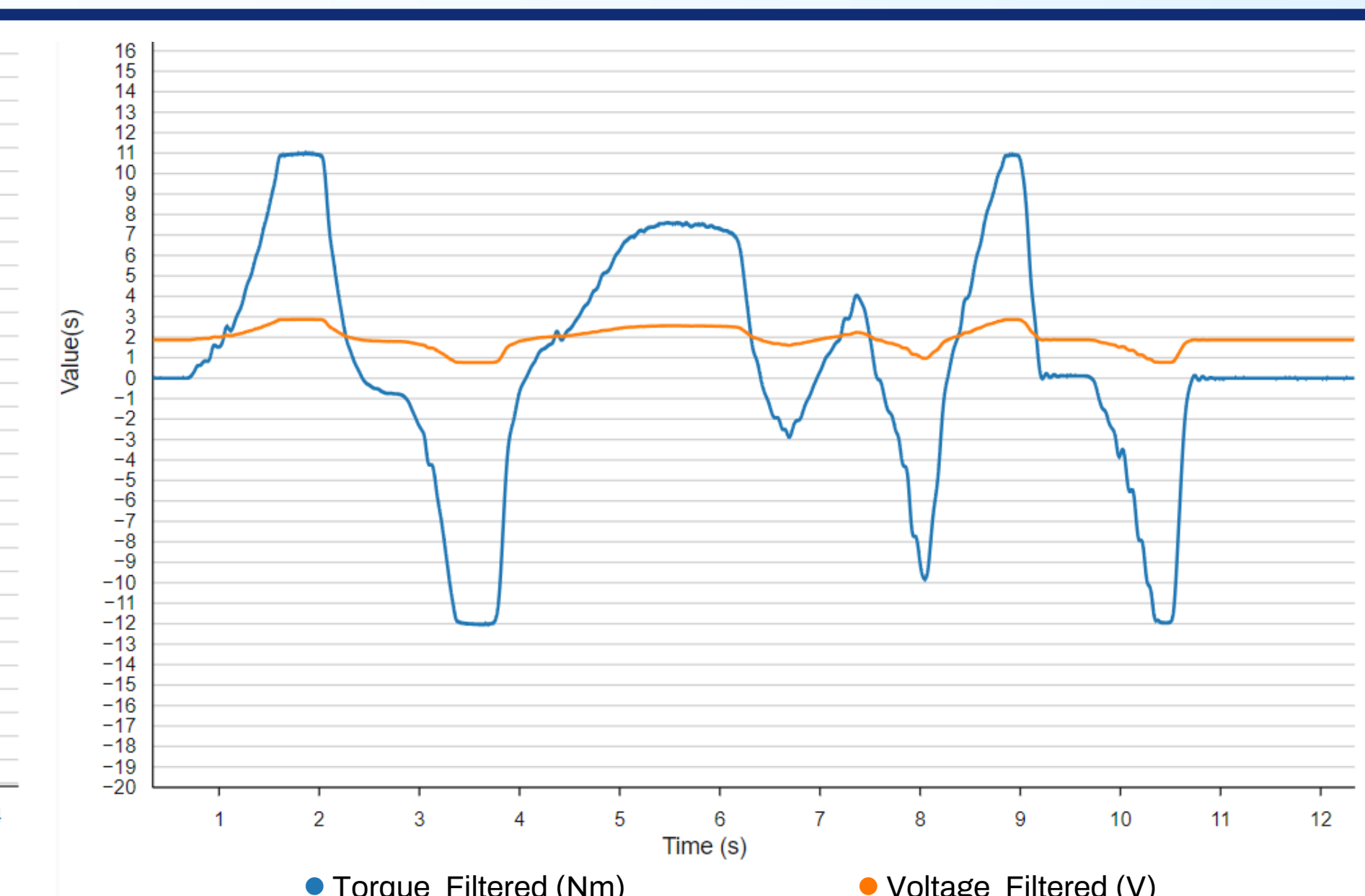
V. RESULTS



Testing the complete equipment



Response of moving average filter



Displaying the values in real-time with 10kHz sampling frequency.

Evaluation table data

Applied torque	Displayed torque	Relative error
-3.43	-3.43	0.07%
2.06	2.07	0.51%
9.81	9.38	4.53%
-7.94	-7.9	0.55%
-4.81	-4.78	0.53%
-7.06	-7.07	0.13%
-0.69	-0.62	9.68%
7.06	6.89	2.42%

Note: A negative sign indicates applied torque in the CCW direction.

VI. CONCLUSION AND FUTURE WORK

- The results of the project meet the proposed technical and content requirements.
- Design a EPS controller using STM32 microcontroller.

VII. ACKNOWLEDGMENT

This research is funded by the Office for International Study Programs (OISP), Ho Chi Minh City University of Technology (HCMUT), VNUHCM under grant number SVOISPLV-2023-KTGT-123. We acknowledge the support of time and facilities from HCMUT, VNUHCM for this study.