

# Simple Report

Below is the report for today's run of the Machine 5000.

Daily Summary

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Production statistics from lines 1-3 of the Machine 5000

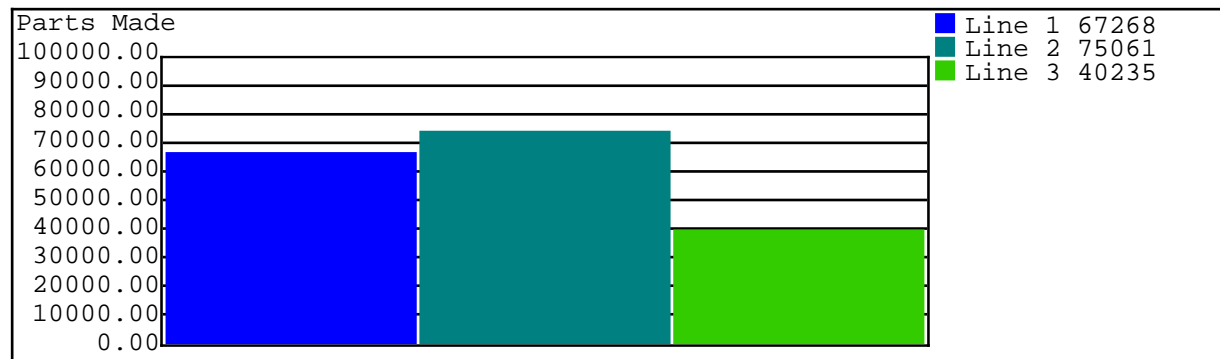
Run Time	Up Time	Down Time	Parts Made	PPM	Number of Rejects
00:00:00	23:13:34	00:47:25	67268	46.71	1256
00:00:00	23:54:09	00:05:51	75061	52.13	805
00:00:00	15:57:16	08:02:43	40235	27.94	742

## Simple Report

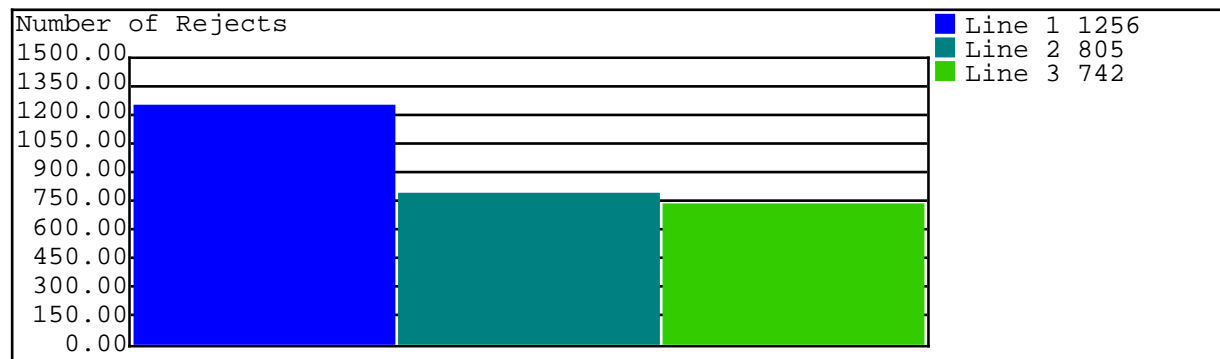
### Parts and Reject Statistics

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Comparison of the number of parts made across the three lines



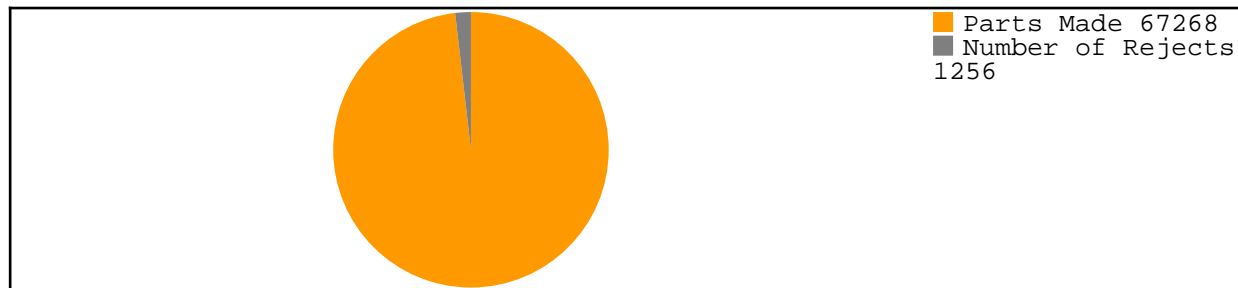
Comparison of the number of rejects made across the three lines



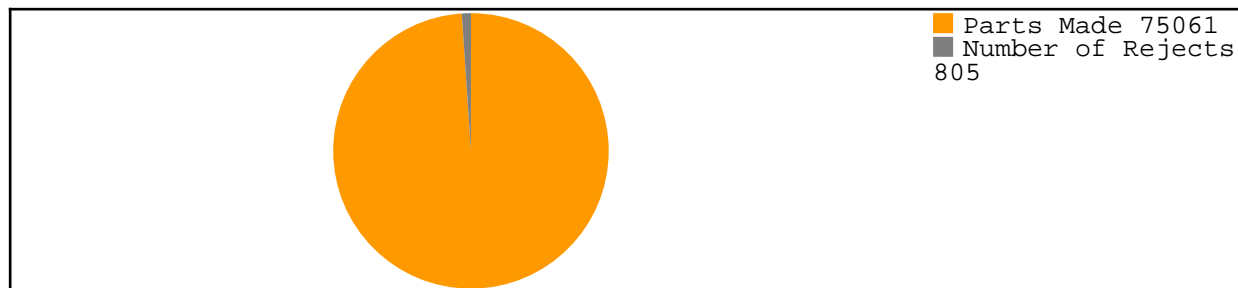
## Simple Report

### Parts and Reject Statistics

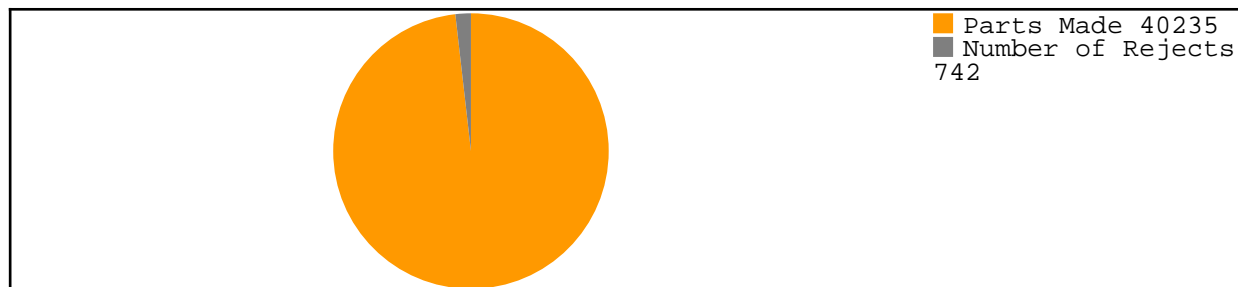
Comparing parts and rejects on line 1



Comparing parts and rejects on line 2



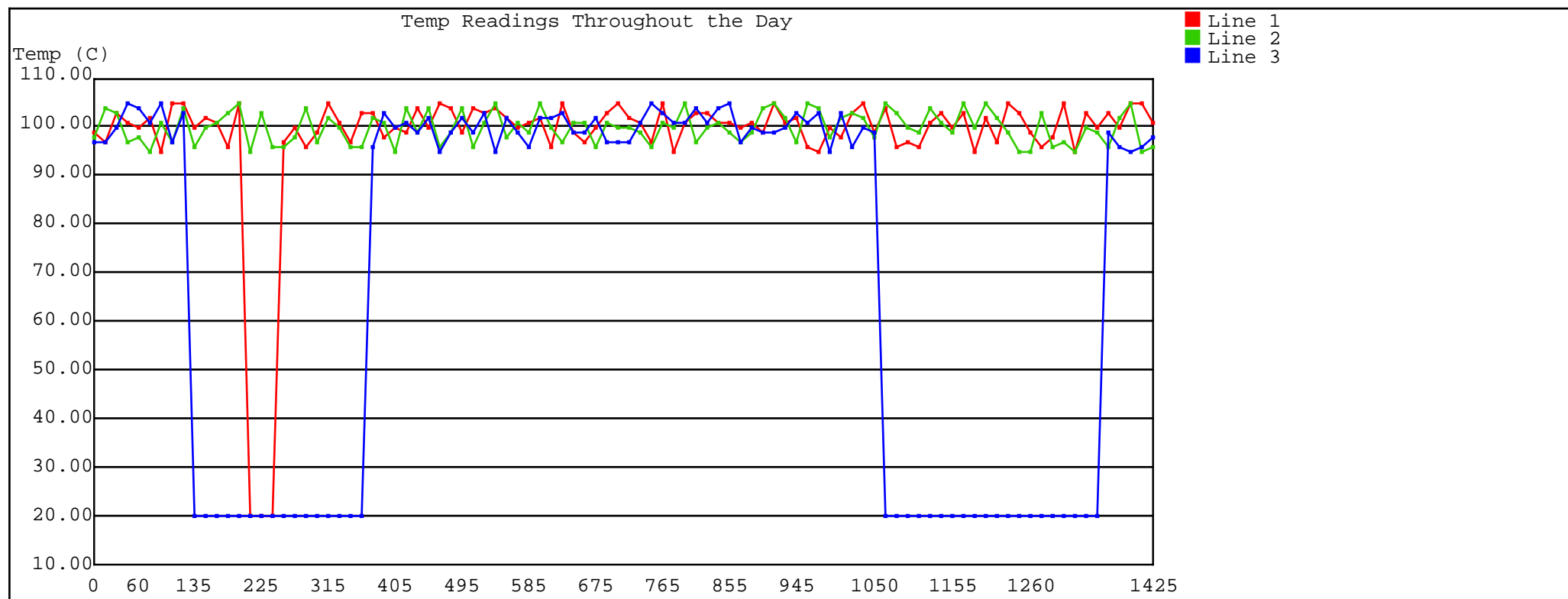
Comparing parts and rejects on line 3



## Simple Report

Temperature Samples

Temperature samples from the machine taken every 15 minutes



## Simple Report

### Alarm History

Time Stamp	Code	Name	Message
2022-10-10 10:39:26,605	0	ArchiveAvailable	Archive available
2022-10-10 10:16:34,208	0	ArchiveAvailable	Archive available
2022-10-07 13:15:52,898	0	ArchiveAvailable	Archive available
2022-10-07 11:51:58,655	0	ArchiveAvailable	Archive available
2022-10-07 11:50:11,539	0	ArchiveAvailable	Archive available
2022-10-07 11:42:36,975	0	ArchiveAvailable	Archive available
2022-10-07 11:24:47,722	0	ArchiveAvailable	Archive available
2022-10-07 11:23:34,930	0	ArchiveAvailable	Archive available
2022-10-07 11:16:38,478	0	ArchiveAvailable	Archive available
2022-10-07 11:14:34,523	0	ArchiveAvailable	Archive available
2022-10-07 11:07:54,068	0	ArchiveAvailable	Archive available
2022-10-07 11:02:18,044	0	ArchiveAvailable	Archive available
2022-10-07 10:26:36,235	0	ArchiveAvailable	Archive available
2022-10-07 09:06:49,989	0	ArchiveAvailable	Archive available
2022-10-07 09:05:31,994	0	DeviceNotFound	FileDevice not found
2022-10-07 09:05:31,204	0	ArchiveAvailable	Archive available
2022-10-07 09:05:31,164	0	DeviceNotFound	FileDevice not found
2022-10-07 09:05:31,164	0	DeviceNotFound	FileDevice not found
2022-10-07 09:05:31,164	0	DeviceNotFound	FileDevice not found
2022-10-07 09:05:29,064	0	LoadFailed	Recipe load failed
2022-10-07 09:05:29,054	0	LoadFailed	Recipe load failed

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### Audit Trail

Time Stamp	Text	Old Value	New Value
2022-10-10 10:39:28,025	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-10 10:39:26,635	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-10 10:16:36,168	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-10 10:16:34,218	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 13:15:54,918	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 13:15:52,938	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:52:00,075	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:51:58,695	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:50:12,979	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:50:11,569	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:42:39,015	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:42:36,995	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:24:49,042	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:24:47,752	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:23:36,420	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:23:34,950	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:16:39,988	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:16:38,498	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:14:35,943	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:14:34,543	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:07:55,508	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:07:54,088	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 11:02:20,044	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 11:02:18,074	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 10:26:37,775	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 10:26:36,275	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 09:06:51,109	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-07 09:06:50,009	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 09:05:32,004	Alarm DeviceNotFound changed state: Inactive to Active		
2022-10-07 09:05:31,224	Alarm ArchiveAvailable changed state: Inactive to Active		
2022-10-07 09:05:31,184	Alarm DeviceNotFound changed state: Inactive to Active		
2022-10-07 09:05:31,174	Alarm DeviceNotFound changed state: Inactive to Active		
2022-10-07 09:05:31,174	Alarm DeviceNotFound changed state: Inactive to Active		

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2022-10-07 09:05:31,164	ample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-06 14:01:34,121	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-06 12:54:00,124	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-06 12:51:22,901	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-06 12:38:51,696	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-06 12:22:48,895	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000
2022-10-06 11:33:13,176	Sample Temperature changed value from 0.00°C to 10.50°C	0.000000	10.500000