Advanced Report

Batch Number: 325454685

Below is the report for today's run of the Machine 5000.

Daily Summary

Production statistics from lines 1-3 of the Machine 5000
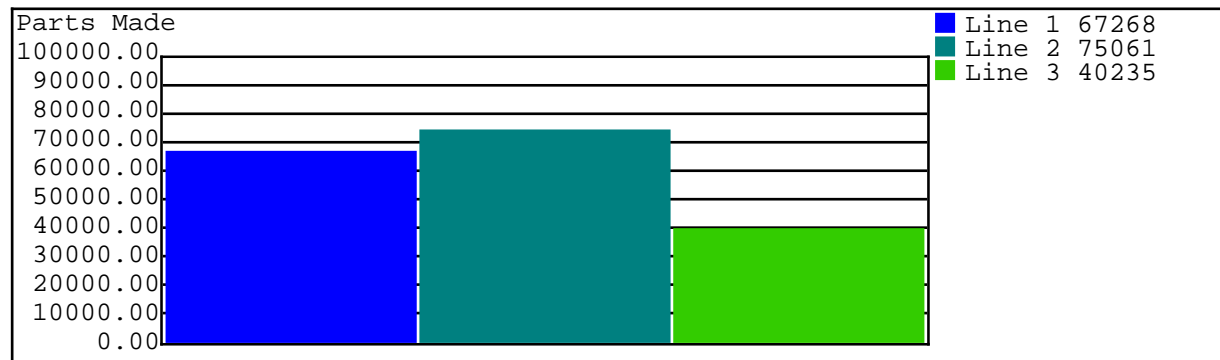
Run Time	Up Time	Down Time	Parts Made	PPM	Number of Rejects
00:00:00	23:13:34	00:47:25	67268	46.71	1256
00:00:00	23:54:09	00:05:51	75061	52.13	805
00:00:00	15:57:16	08:02:43	40235	27.94	742

Advanced Report
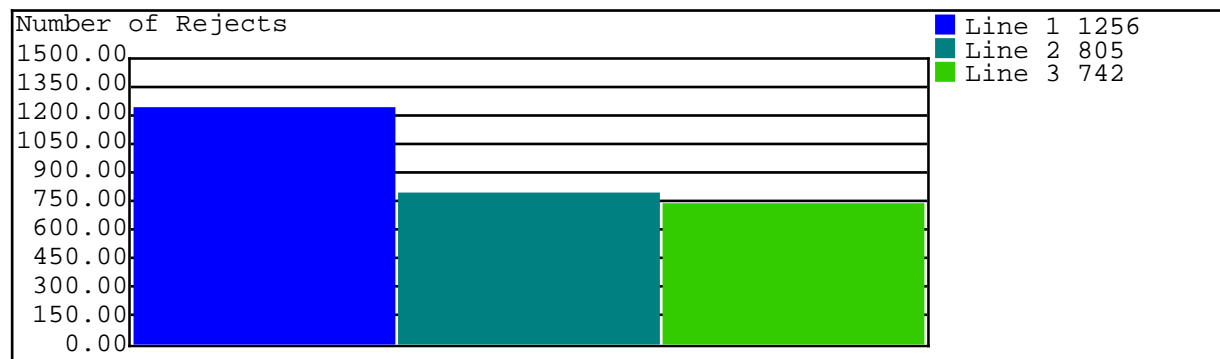
Batch Number: 325454685

Parts and Reject Statistics

Comparison of the number of parts made across the three lines

Parts Made		
		Line 1 67268
		Line 2 75061
		Line 3 40235

Comparison of the number of rejects made across the three lines

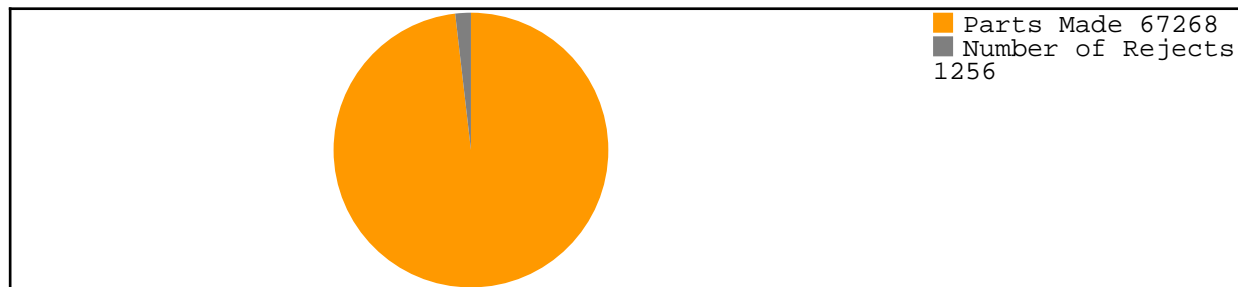| Number of Rejects		
		Line 1 1256
		Line 2 805
		Line 3 742

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Parts and Reject Statistics

Comparing parts and rejects on line 1

■ Parts Made 67268
■ Number of Rejects
1256

Comparing parts and rejects on line 2

■ Parts Made 75061
■ Number of Rejects
805

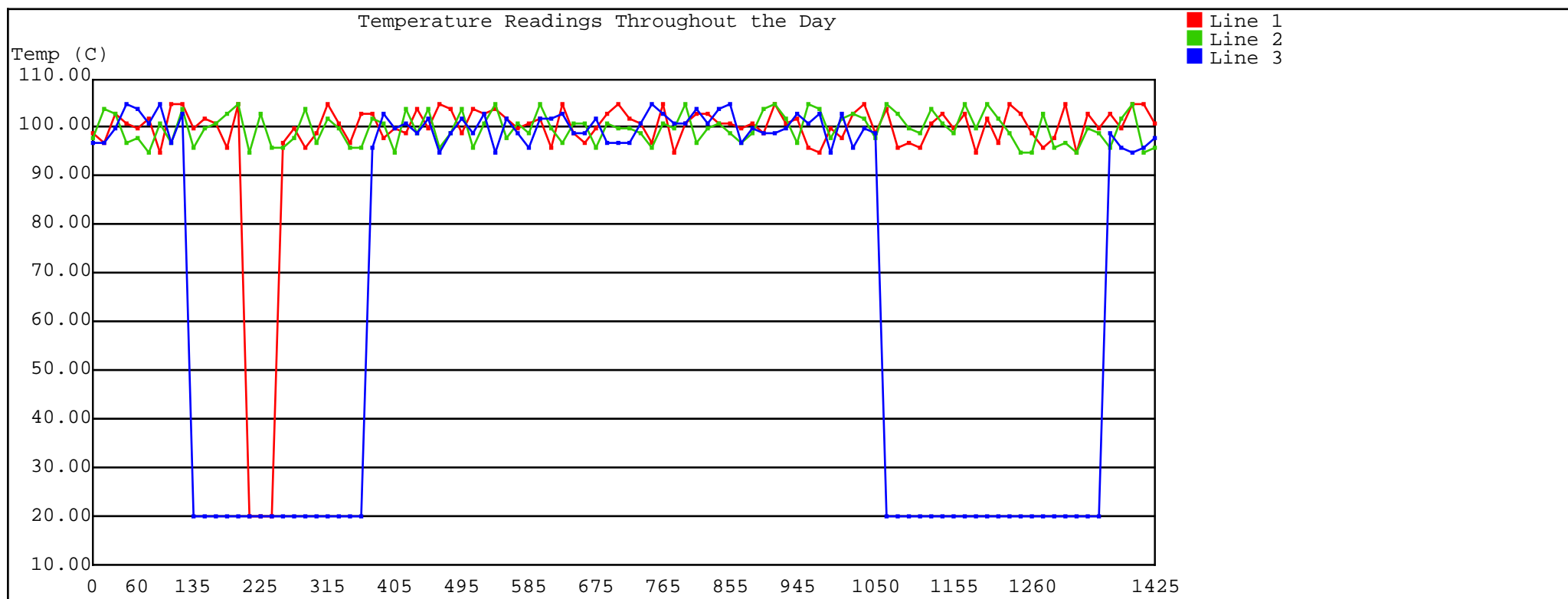### Comparing parts and rejects on line 3

■ Parts Made 40235
■ Number of Rejects
742
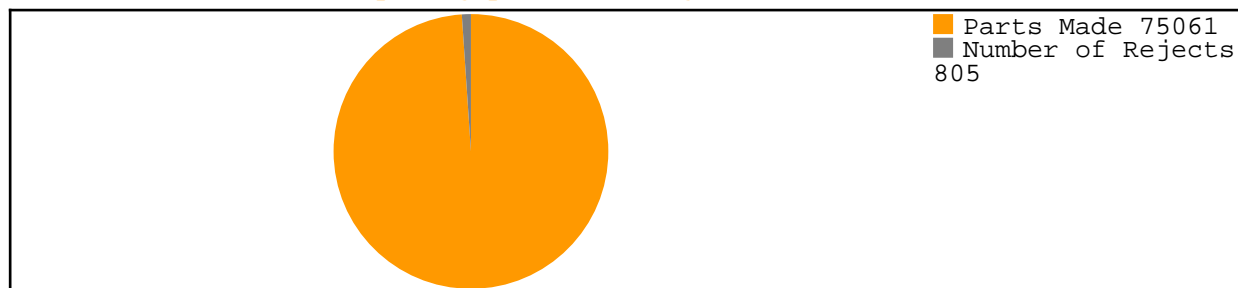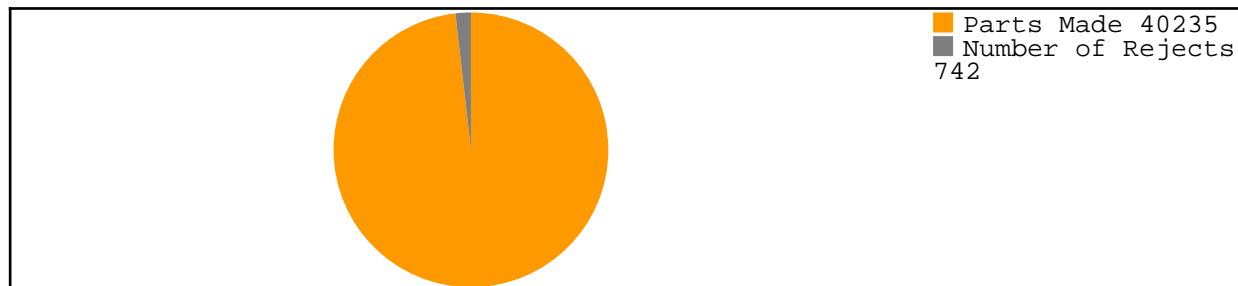
Advanced Report

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Temperature Samples

Temperature samples from the machine taken every 15 minutes

Temperature Readings Throughout the Day

Legend: Line 1, Line 2, Line 3

Advanced Report

Batch Number: 325454685

Alarm History

Time Stamp	Code	Name	Message	State change
2022-11-23 16:44:59,088	0	ArchiveAvailable	Archive ready for export	Activated
2022-11-23 16:44:59,048	0	Alarm0	Alarm 0	Acknowledged
2022-11-23 16:44:59,048	1	Alarm1	Alarm 1	Acknowledged
2022-11-23 16:44:59,048	2	Alarm2	Alarm 2	Acknowledged
2022-11-23 16:44:51,788	2	Alarm2	Alarm 2	Activated
2022-11-23 16:44:51,288	1	Alarm1	Alarm 1	Activated
2022-11-23 16:44:50,998	0	Alarm0	Alarm 0	Activated

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Audit Trail

Time Stamp	Text	Old Value	New Value
2022-11-23 16:44:59,098	Alarm gMpLinkAuditTrail.ArchiveAvailable changed state: Inactive to Active		
2022-11-23 16:44:59,068	Alarm Alarm0 changed state: Unacknowledged to Acknowledged		
2022-11-23 16:44:59,068	Alarm Alarm1 changed state: Unacknowledged to Acknowledged		
2022-11-23 16:44:59,058	Alarm Alarm2 changed state: Unacknowledged to Acknowledged		
2022-11-23 16:44:51,798	Alarm Alarm2 changed state: Inactive to Active		
2022-11-23 16:44:51,288	Alarm Alarm1 changed state: Inactive to Active		
2022-11-23 16:44:51,018	Alarm Alarm0 changed state: Inactive to Active		
2022-11-23 16:44:38,088	End Loading Recipe		
2022-11-23 16:44:38,088	Start Loading Recipe mappRecipeFiles:Default.par		
2022-11-23 16:44:37,468	Sample Temperature changed value from 0.00 to 10.50	0.000000	10.500000

Advanced Report

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Operator Signature: _____