



# Scuba Diving Equipment

Tanks

Cylinders  
Inspection

Valves

Regulators

Gauges

Nitrox





# Tanks

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## Steel

Thinner walls, less buoyant, more corrosion

## Aluminium

Thicker walls, more buoyant, less corrosion

## Size

Ban's (S80) = 11.1L aluminum tank

## Reference

PADI Encyclopedia 3-49



# Tanks

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## Markings

Serial number

Steel or aluminium alloy

Working and test pressures

Manufacturer

Hydrostatic inspection date

"+" allows overfilled by 10%

## Reference

PADI Encyclopedia 3-52



# Cylinders Inspection

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# Visual Inspection

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## Why?

Industry Standard

Check tanks between hydrostatic inspections

Avoid excessive corrosion around the valve

Usually once a year (but national standards may vary)



# Visual Inspection

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## How?

Remove valve

Check inside with bright light

Inspect outside for unusual impacts or marks



# Hydrostatic Inspection

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## Why?

Every few years (follow National standards)

Exposed to high temperature ( $>82^{\circ}\text{C}$ )

Damaged due to impact

After tumbling due to internal corrosion

Empty for 2 years or more





# Hydrostatic Inspection

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## How?

Fill tank with water

Immersed in water chamber

Pressurize above working pressure ( $\approx 5/3$ )

Mesure volume displacement under pressure  
(metal fatigue)

Check volume displacement after the test  
(metal elesticity)

# Valves

## Tanks

## Cylinders Inspection

## Regulators

## Gauges

Nitrox





# Valves

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## K-Valve

Most common valve

Simple ON/OFF valve

Burst disk between 125% and 166% of the working pressure



## J-Valve

Lever used as a reserve

Spring close the valve at around 20-40 bar

Lever must be open when filling (lower position)



# Valves

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## **DIN**

Regulator screws inside the valve  
Stronger, used for overhead diving  
Can be used up to 300 bar



## **Yoke, A-Clamp, Int**

Screw holding the regulator against the valve  
o-ring on the valve  
Can be used up to 232 bar



# Regulators

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# Definitions

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## **Upstream**

Open against the air flow

## **Downstream**

Open with the air flow

## **Demand valve**

Air is given only upon inhalation

## **Fail safe design**

Downstream design

Will freeflow if the regulator freeze



# First Stages

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## Types

Unbalanced Piston

Balanced Piston

Balanced Membrane

## Reference

PADI Encyclopedia 3-60 and 3-62



# First Stages

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## Aims

- Reduce High Pressure to Intermediate Pressure

- Fail safe design

- Balanced design:

  - Same air flow and IP throughout the dive

  - IP doesn't change with tank pressure

  - Air flow stable with 2 divers

- Environmental seal

  - Prevent regulator from freezing

  - Avoid freeflow in cold water





# Second Stages

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## Types

Unbalanced Upstream (obsolete)

Unbalanced Downstream

Balanced Downstream

Servo or pilot valve

## Reference

PADI Encyclopedia 3-61



# Second Stages

## Aims

Reduce Intermediate Pressure to Ambient Pressure

Not always a fail safe design!

Balanced design:

Same inspiration effort throughout the dive

Effort doesn't change with IP or depth

## Principle:

Classic: On inhalation, a diaphragm flexes and open a valve

Servo: the diaphragm opens a pilot valve which opens the main valve

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# Regulators

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# Gauges

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## **Submersible Pressure Gauges (SPG)**

Open Bourdon tube

Spiral which expands under pressure

## **Depth gauge**

Capillary gauge (water moving in a transparent tube)

Open Bourdon tube

Oil-filled Bourdon tube

Diaphragm

## **Computer**

Transducer converting the pressure in electrical current



# Nitrox

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## Equipment compatibility

- Follow manufacturer guidelines

- O2 clean equipment with >40% oxygen

- Follow national regulations

## Procedures

- Mix analysed by the diver

- Content sticker on the tank