



Scuba Diving Equipment

Tanks

Cylinders
Inspection

Valves

Regulators

Gauges

Nitrox





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Steel

Thinner walls, less buoyant, more corrosion

Aluminium

Thicker walls, more buoyant, less corrosion

Size

Ban's (S80) = 11.1L aluminum tank

Reference

PADI Encyclopedia 3-49



Tanks

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Markings

Serial number

Steel or aluminium alloy

Working and test pressures

Manufacturer

Hydrostatic inspection date

"+" allows overfilled by 10%

Reference

PADI Encyclopedia 3-52



Cylinders Inspection

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Visual Inspection

Tanks

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Why?

Industry Standard

Check tanks between hydrostatic inspections

Avoid excessive corrosion around the valve

Usually once a year (but national standards may vary)



Visual Inspection

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How?

Remove valve

Check inside with bright light

Inspect outside for unusual impacts or marks



Hydrostatic Inspection

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Why?

Every few years (follow National standards)

Exposed to high temperature ($>82^{\circ}\text{C}$)

Damaged due to impact

After tumbling due to internal corrosion

Empty for 2 years or more



Hydrostatic Inspection

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How?

Fill tank with water

Immersed in water chamber

Pressurize above working pressure ($\approx 5/3$)

Mesure volume displacement under pressure
(metal fatigue)

Check volume displacement after the test
(metal elesticity)



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K-Valve

Most common valve

Simple ON/OFF valve

Burst disk between 125% and 166% of the working pressure



J-Valve

Lever used as a reserve

Spring close the valve at around 20-40 bar

Lever must be open when filling (lower position)



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DIN

Regulator screws inside the valve
Stronger, used for overhead diving
Can be used up to 300 bar



Yoke, A-Clamp, Int

Screw holding the regulator against the
valve
o-ring on the valve
Can be used up to 232 bar



Regulators

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Definitions

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Upstream

Open against the air flow

Downstream

Open with the air flow

Demand valve

Air is given only upon inhalation

Fail safe design

Downstream design

Will freeflow if the regulator freeze



First Stages

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Types

Unbalanced Piston

Balanced Piston

Balanced Membrane

Reference

PADI Encyclopedia 3-60 and 3-62



First Stages

Aims

- Reduce High Pressure to Intermediate Pressure

- Fail safe design

- Balanced design:

 - Same air flow and IP throughout the dive

 - IP doesn't change with tank pressure

 - Air flow stable with 2 divers

- Environmental seal

 - Prevent regulator from freezing

 - Avoid freeflow in cold water

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Second Stages

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Types

Unbalanced Upstream (obsolete)

Unbalanced Downstream

Balanced Downstream

Servo or pilot valve

Reference

PADI Encyclopedia 3-61



Second Stages

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Aims

Reduce Intermediate Pressure to Ambient Pressure

Not always a fail safe design!

Balanced design:

Same inspiration effort throughout the dive

Effort doesn't change with IP or depth

Principle:

Classic: On inhalation, a diaphragm flexes and open a valve

Servo: the diaphragm opens a pilot valve which opens the main valve



Gauges

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Gauges

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Submersible Pressure Gauges (SPG)

Open Bourdon tube

Spiral which expands under pressure

Depth gauge

Capillary gauge (water moving in a transparent tube)

Open Bourdon tube

Oil-filled Bourdon tube

Diaphragm

Computer

Transducer converting the pressure in electrical current



Nitrox

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Nitrox

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Equipment compatibility

- Follow manufacturer guidelines

- O2 clean equipment with >40% oxygen

- Follow national regulations

Procedures

- Mix analysed by the diver

- Content sticker on the tank