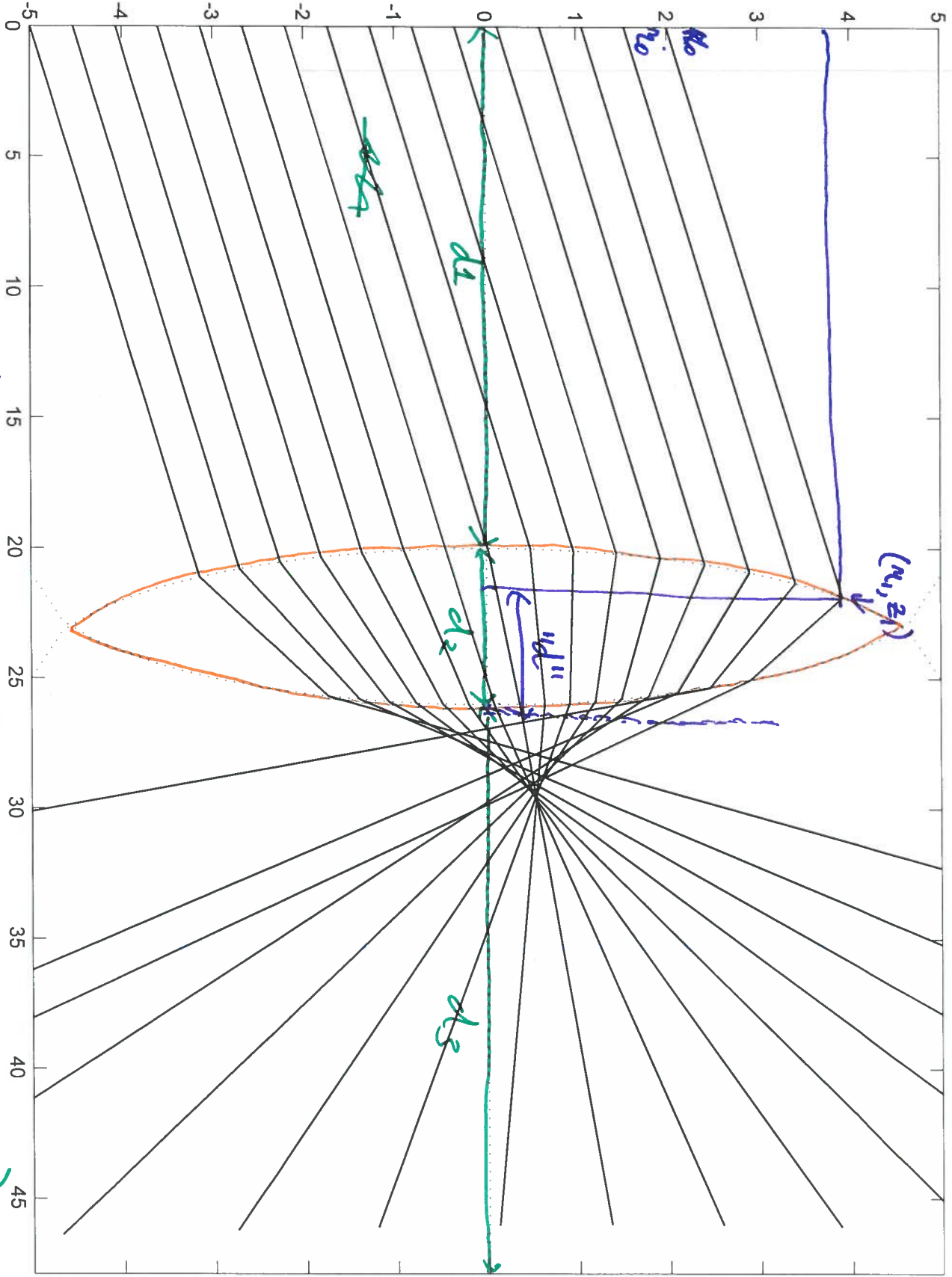


$y \uparrow$

height r [mm]



$d = d_2 + d_1 - z_1$

$z \rightarrow$