

Gap Adult Cover Page

Top Short Sleeve

Theme:

Vendor Collaboration:

Yes

Master Style:427551; MGK534SP19Line Plan:Gap Mens Knits SP19Flow:CONTProductSS HWT POCKET TEE SLDProduct Team:Gap Mens KnitsArea:SH

Description:
Product Status: Adopted Product Type:

BOM #: 000377501 Tech Designer: Kruszynski, Elizabeth Designer: Moores, Eileen

Sourcing Office: Hong Kong Merch Number(s): 223924 (Global, Regular); 223924

mg Office: Hong Kong Merch Number(s): 223924 (Global, Regular), 223 (Franchise, Regular)

r: SAE-A TRADING CO., LTD (1002249)

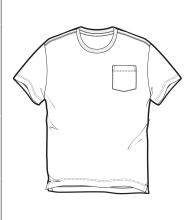
Vendor: SAE-A TRADING CO., LTD (10022 Factory:

Tech Pack Summary

Tech Pack Comment

Sections Included

Section Name	Section Description	Status	Modified Date
ВОМ		Adopted	Sep 27, 2018 9:50 AM PDT
Measurement Chart	Regular; Standard Fit	Final	Sep 27, 2018 11:40 AM PDT
Measurement Chart	Tall;	Final	Sep 30, 2018 10:33 PM PDT
Sample Measurements Full	Regular; Standard Fit	Final	Sep 27, 2018 11:40 AM PDT
Sample Measurements Full	Tall;	Final	Sep 30, 2018 10:33 PM PDT
Sample Measurements Summary	Regular; Standard Fit	Final	Sep 27, 2018 11:40 AM PDT
Sample Measurements Summary	Tall;	Final	Sep 30, 2018 10:33 PM PDT
Sketches			Sep 28, 2018 9:38 AM PDT



Gap Adult Bill of Materials

Master Style:427551; MGK534SP19Line Plan:Gap Mens Knits SP19Flow:CONTProductSS HWT POCKET TEE SLDProduct Team:Gap Mens KnitsArea:SH

Description:

Product Status:AdoptedProduct Type:Top Short SleeveTheme:Category:KNITSSub-Category:KNIT TOPSItem Type:GRAPHICSBOM #000377501Tech Designer:Kruszynski, ElizabethDesigner:Moores, Eileen

Sourcing Office: Hong Kong Merch Number(s): 223924 (Global, Regular); 223924

(Franchise, Regular)

, Regular); 223924 Vendor Collaboration: Yes

SAE-A TRADING CO., LTD (1002249)

Vendor: Factory:

Packaging Instr: LIGHT STEAM- NO PRESSING- THEN ROLL PACK-

BOM Last Mod: Sep 27, 2018 9:50

AM PDT

Comments: SPECIALTY 7.31 EM- Carryover

									(SET A:	CC1-4 of	4)	
maga	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Otre	Usage	CC1 NEW OFF WHITE	CC2 TAPES TRY	CC3 B10	CC4 TRUE BLACK V2
Fabric		Quality Details	Aiticle	Otticivenus	JIZE	OOW	QLy	Usaye	*******	IVAVI		V2
-	Knit 206244 PINE JERSEY 30S/2 100 COTTON 220GM/M2 A/W	100% Cotton / 16 gg / 30/1x2 lb. 58.0 in / 220.0 g/m2 / Piece Dye	/ Bidu Industry Co., Ltd BD-99111412			lb	0.0	BODY, BK NECK TAPE, POCKET, VENT TAPE	NEW OFF WHITE	TAPEST RY NAVY 105	B10	TRUE BLACK V2 200
	Knit 257630 MATCHING RIB TO PINE JERSEY- 100 COTTON 20s/1 320GM/M2	100% Cotton / 16 gg / 20s lb / 58.0 in / 320.0 g/m2 / Piece Dye	Bidu Industry Co., Ltd BD-99111778			lb	0.0	RIB TRIM AT NECK.	NEW OFF WHITE	TAPEST RY NAVY 105	B10	TRUE BLACK V2 200
Trim												
	Thread Trim 39050 THREAD	/ tex /	Vendor Sourced		45 tex	TBD	0.0	EXTERIOR THREAD	DTM GROUND	DTM GROUND	DTM GROUND	DTM GROUND
	Thread Trim 39050 THREAD	/ tex /	Vendor Sourced		18 tex	TBD	0.0	INTERIOR THREAD	DTM GROUND	DTM GROUND	DTM GROUND	DTM GROUND
inish	/ Wash											
	Finishing 02117387 60MIN GMT WASH + DAZZLE WASH	1					0.0		INCLUDE	INCLUDE	INCLUDE	INCLUDE
Packa	ging / Labels								-			
GENEERC STANDARD	Product Label 228967 GAP MEN'S TOPS HEAT TRANSFEI LABELS/SCREEN PRINTS - GENERIC - GLBL-228967- G(GLOBAL) GLBL-228967- C(CANADA) GLBL-228967- E(EUROPE)	/// R	APPROVED SUPPLIERS: AVERY DENNISON R- PAC, SML, SAMWON				0.0		PMS COOL GREY 8C	White	White	WHITE

Gap Adult Bill of Materials

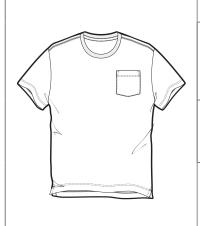
Master Style: Product **427551**; MGK534SP19

Product SS HWT POCKET TEE SLD Description:

Sourcing Office: Hong Kong

Vendor: SAE-A TRADING CO., LTD (1002249)

									(SET A:	CC1-4 of	4)	
									CC1 NEW	CC2 TAPES	CC3 B10	CC4 TRUE
mage	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Qty	Usage	OFF WHITE	TRY NAVY		BLACK V2
Packa	iging / Labels											
	Care/Content Label	111	Approved Suppliers: Avery			TBD	0.0		INCLUDE	INCLUDE	INCLUDE	INCLUDE
oxgxe.	188658		Dennison, SML, R-Pac									
Parities Decreate	Gap_Universal_Normal Wash_C&C Label (Global)											
	Sensor Tag	1	FACTORY SUPPLIED			TBD	0.0		INCLUDE	INCLUDE	INCLUDE	INCLUDE
	84124		Must order using									
	GAP BRAND CHECKPOINT HARD TAG: CHECKPOINT PART NUMBER 7311288		Checkpoint Part #7311288									



Measurement Chart - Regular; Standard Fit **Gap Adult**

Master Style: 427551; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT Product SS HWT POCKET TEE SLD SH **Product Team:** Gap Mens Knits Area:

Description:

Product Status: Product Type: Top Short Sleeve Adopted

BOM #: 000377501 Tech Designer: Kruszynski, Elizabeth Designer: Moores, Eileen

223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch Number(s):

(Franchise, Regular)

Theme:

Vendor Collaboration:

Yes

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

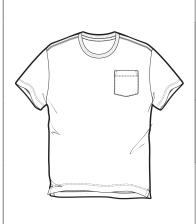
Grade Rule: Block: MC Last Mod: Sep 27, 2018 11:40 Gap Mens New Knit/Sweater Top Alpha AM PDT

2017

Final Knit Machine; XXS - XXXL; Base (M) MC Status: Inches

Comments: 9/27/18: Body length increased to 28". 8/21/18: Revised bk nk tape to go from HPS to HPS 8/3/18: UOM:

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	xxs	XS	S	М	L	XL	XXL	XXXL	
1081	Neck Width Seam to Seam			Υ	1/4	1/4	6 5/8	6 3/4	6 7/8	7	7 1/4	7 1/2	7 3/4	8	_
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	3 7/8	4	4 1/8	4 1/4	4 1/2	4 3/4	5	5 1/4	
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	7/8	7/8	7/8	7/8	1	1 1/8	1 1/4	1 3/8	
1535	Trim Height		Neck		0	0	1	1	1	1	1	1	1	1	
1112	High Chest Position from High Point Shoulder				999	999	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	
1114	High Chest		Seam to Seam Dropped		1/2	1/2	15 3/4	16 3/4	17 3/4	18 3/4	20 1/4	22 1/4	24 1/4	26 1/4	
1116	High Back Position from High Point Shoulder	<u> </u>			999	999	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	
1117	High Back		Seam to Seam - Dropped		1/2	1/2	16	17	18	19	20 1/2	22 1/2	24 1/2	26 1/2	
1120	Chest 1" Below Armhole			Υ	1/2	1/2	19	20	21	22	23 1/2	25 1/2	27 1/2	29 1/2	
1258	Bottom Opening Straight			Υ	1/2	1/2	18 3/4	19 3/4	20 3/4	21 3/4	23 1/4	25 1/4	27 1/4	29 1/4	
1516	Hem Height		Bottom		999	999	1	1	1	1	1	1	1	1	
1095	Shoulder Width Seam to Seam at Front		Dropped - >/= 20"	Υ	1/2	1/2	17 3/4	18 3/4	19 3/4	20 3/4	22 1/4	24 1/4	26 1/4	28 1/4	
1100	Shoulder Slope				1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
1103	Shoulder Seam Forward				999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
1290	Sleeve Length from Center Back		Short	Υ	1/2	1/2	16 3/4	17 1/2	18 1/4	19	19 7/8	21	22 1/8	23 1/4	
1276	Armhole Straight - 2 Point Measurement			Υ	3/8	3/8	7	7 1/2	8	8 1/2	9 1/8	9 7/8	10 5/8	11 3/8	
1298	Bicep 1" below Armhole		Dropped Shoulder		1/4	1/4	6 3/4	7 1/4	7 3/4	8 1/4	8 7/8	9 5/8	10 3/8	11 1/8	
1301	Sleeve Opening		Short	Υ	1/4	1/4	5	5 1/2	6	6 1/2	7 1/8	7 7/8	8 5/8	9 3/8	
1535	Trim Height	Hem Height	Sleeve		999	999	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	
1297	Sleeve Cap Height		Factory to Grade		999	999	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	
1338	Body Length from High Point Shoulder		Front	Υ	1/2	1/2	25 3/4	26 1/2	27 1/4	28	29	30	31	32	
1565	Pocket Height at Center				1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	4 3/4	5	5	5 1/4	
1566	Pocket Height at Side		Chest / Top Pocket		1/8	1/8	4	4	4 1/4	4 1/4	4 1/4	4 1/2	4 1/2	4 3/4	
1567	Pocket Width at Top				1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	4 3/4	5	5	5 1/4	
1651	Pocket Placement Horizontal from_		Center Front		1/4	1/4	1 1/2	1 5/8	1 3/4	1 7/8	2 1/8	2 3/8	2 5/8	2 7/8	
1624	Chest/Top Pocket Placement Vertical from High Point Shoulder				1/8	1/8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10	
1516	Hem Height		Pocket		999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	



Measurement Chart - Regular; Standard Fit **Gap Adult**

Master Style: 427551; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT Product SS HWT POCKET TEE SLD SH **Product Team:** Gap Mens Knits Area:

Description:

Product Status: Product Type: Top Short Sleeve Adopted **BOM #:** 000377501 Tech Designer: Kruszynski, Elizabeth

Designer: Moores, Eileen

223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch Number(s):

(Franchise, Regular)

Theme:

Vendor Collaboration:

Yes

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Grade Rule: Block: MC Last Mod: Sep 27, 2018 11:40 Gap Mens New Knit/Sweater Top Alpha AM PDT

2017

Final Knit Machine; XXS - XXXL; Base (M) MC Status:

Comments: 9/27/18: Body length increased to 28". 8/21/18: Revised bk nk tape to go from HPS to HPS 8/3/18: UOM: Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	xxs	XS	S	М	L	XL	XXL	XXXL	
1184164	Vent/slit Width				999	999	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	
1538	Vent/slit Length				999	999	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	
1094	Minimum Neck Stretch			Υ	999	999	24	24	24	24	24	24	24	24	



Measurement Chart - Tall; **Gap Adult**

Master Style: **427551**; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT Product SS HWT POCKET TEE SLD SH **Product Team:** Gap Mens Knits Area:

Description:

Product Status: Product Type: Top Short Sleeve Adopted

BOM #: 000377501 Tech Designer: Kruszynski, Elizabeth Designer: Moores, Eileen

223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch Number(s):

(Franchise, Regular)

Theme:

Vendor Collaboration:

Yes

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Grade Rule: Block: MC Last Mod: Sep 30, 2018 10:33 Gap Mens New Knit/Sweater Top Alpha PM PDT

2017

Knit Machine; XXS - XXXL; Base (M) MC Status: Final

Comments: UOM: Inches

POM	Description	Add'I Comments	Variation	QC	Tol(-)	Tol(+)	xxs	xs	S	М	L	XL	XXL	XXXL	
1081	Neck Width Seam to Seam			Υ	1/4	1/4	6 5/8	6 3/4	6 7/8	7	7 1/4	7 1/2	7 3/4	8	
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	3 7/8	4	4 1/8	4 1/4	4 1/2	4 3/4	5	5 1/4	
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	7/8	7/8	7/8	7/8	1	1 1/8	1 1/4	1 3/8	
1535	Trim Height		Neck		0	0	1	1	1	1	1	1	1	1	
1112	High Chest Position from High Point Shoulder				999	999	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	
1114	High Chest		Seam to Seam Dropped		1/2	1/2	15 3/4	16 3/4	17 3/4	18 3/4	20 1/4	22 1/4	24 1/4	26 1/4	
1116	High Back Position from High Point Shoulder				999	999	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	
1117	High Back		Seam to Seam - Dropped		1/2	1/2	16	17	18	19	20 1/2	22 1/2	24 1/2	26 1/2	
1120	Chest 1" Below Armhole			Υ	1/2	1/2	19	20	21	22	23 1/2	25 1/2	27 1/2	29 1/2	
1258	Bottom Opening Straight			Υ	1/2	1/2	18 3/4	19 3/4	20 3/4	21 3/4	23 1/4	25 1/4	27 1/4	29 1/4	
1516	Hem Height		Bottom		999	999	1	1	1	1	1	1	1	1	
1095	Shoulder Width Seam to Seam at Front		Dropped - >/= 20"	Υ	1/2	1/2	17 3/4	18 3/4	19 3/4	20 3/4	22 1/4	24 1/4	26 1/4	28 1/4	
1100	Shoulder Slope				1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
1103	Shoulder Seam Forward				999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
1290	Sleeve Length from Center Back	Tall	Short	Υ	1/2	1/2	17 1/4	18	18 3/4	19 1/2	20 3/8	21 1/2	22 5/8	23 3/4	
1276	Armhole Straight - 2 Point Measurement			Υ	3/8	3/8	7	7 1/2	8	8 1/2	9 1/8	9 7/8	10 5/8	11 3/8	
1298	Bicep 1" below Armhole		Dropped Shoulder		1/4	1/4	6 3/4	7 1/4	7 3/4	8 1/4	8 7/8	9 5/8	10 3/8	11 1/8	
1301	Sleeve Opening		Short	Υ	1/4	1/4	5	5 1/2	6	6 1/2	7 1/8	7 7/8	8 5/8	9 3/8	
1535	Trim Height	Hem Height	Sleeve		999	999	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8	
1297	Sleeve Cap Height		Factory to Grade		999	999	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	
1338	Body Length from High Point Shoulder	Tall	Front	Υ	1/2	1/2	27 3/4	28 1/2	29 1/4	30	31	32	33	34	
1565	Pocket Height at Center				1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	4 3/4	5	5	5 1/4	
1566	Pocket Height at Side		Chest / Top Pocket		1/8	1/8	4	4	4 1/4	4 1/4	4 1/4	4 1/2	4 1/2	4 3/4	
1567	Pocket Width at Top				1/8	1/8	4 1/2	4 1/2	4 3/4	4 3/4	4 3/4	5	5	5 1/4	
1651	Pocket Placement Horizontal from_		Center Front		1/4	1/4	1 1/2	1 5/8	1 3/4	1 7/8	2 1/8	2 3/8	2 5/8	2 7/8	
1624	Chest/Top Pocket Placement Vertical from High Point Shoulder				1/8	1/8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10	
1516	Hem Height		Pocket		999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
1213747	Vent/slit Width				999	999	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	



Gap Adult Measurement Chart - Tall;

Master Style: 427551; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT Product SS HWT POCKET TEE SLD SH **Product Team:** Gap Mens Knits Area:

Description:

Product Status: Product Type: Top Short Sleeve Adopted **BOM #:** 000377501 Tech Designer: Kruszynski, Elizabeth Designer: Moores, Eileen

223924 (Global, Regular); 223924 **Vendor Collaboration:**

Sourcing Office: Hong Kong Merch Number(s): (Franchise, Regular)

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Grade Rule: Block: MC Last Mod: Sep 30, 2018 10:33 Gap Mens New Knit/Sweater Top Alpha

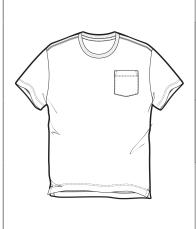
2017 PM PDT

Theme:

Yes

Knit Machine; XXS - XXXL; Base (M) MC Status: Final Comments: UOM: Inches

Add'l POM Description Variation QC Tol(-) Tol(+) XXS XS S M XL XXLXXXL Comments 1538 Vent/slit Length 999 999 1 1/2 1 1/2 1 1/2 1 1/2 1 1/2 1 1/2 1 1/2 1 1/2 Υ 1094 Minimum Neck Stretch 999 999 24 24 24 24 24 24 24 24



Sample Measurements Full - Regular; Standard Fit **Gap Adult**

Master Style: 427551; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT Product SS HWT POCKET TEE SLD SH **Product Team:** Gap Mens Knits Area:

Description:

Product Status: Product Type: Top Short Sleeve Adopted 000377501 Tech Designer:

BOM #: Kruszynski, Elizabeth Designer: Moores, Eileen

223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch Number(s):

(Franchise, Regular)

Theme:

Vendor Collaboration:

Yes

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

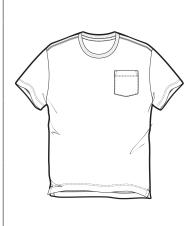
Grade Rule: MC Last Mod: Sep 27, 2018 11:40 Gap Mens New Knit/Sweater Top Alpha Block: AM PDT

2017

Knit Machine; XXS - XXXL; Base (M) MC Status: Final

Comments: 9/27/18: Body length increased to 28". 8/21/18: Revised bk nk tape to go from HPS to HPS 8/3/18: UOM: Inches

								SAE-A TRA - 8/1 LINE				:	SAE-A TR 2.0 - 9/27 le			
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	Spec	Supplier	HQ	Diff	Revise To	Spec	Supplier	HQ	Diff	Revise To
1081	Neck Width Seam to Seam			Υ	1/4	1/4	7					7				
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	4				4 1/4	4 1/4				
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	7/8				•	7/8				
1535	Trim Height		Neck		0	0	1					1				
1112	High Chest Position from High Point Shoulder				999	999	6					6				
1114	High Chest		Seam to Seam Dropped		1/2	1/2	18 3/4					18 3/4				
1116	High Back Position from High Point Shoulder				999	999	6					6				
1117	High Back		Seam to Seam - Dropped		1/2	1/2	19					19				
1120	Chest 1" Below Armhole			Υ	1/2	1/2	22					22				
1258	Bottom Opening Straight			Υ	1/2	1/2	21 3/4					21 3/4				
1516	Hem Height		Bottom		999	999	1					1				
1095	Shoulder Width Seam to Seam at Front		Dropped - >/= 20"	Υ	1/2	1/2	20 3/4					20 3/4				-
1100	Shoulder Slope				1/8	1/8	2 1/2					2 1/2				
1103	Shoulder Seam Forward				999	999	3/4					3/4				-
1290	Sleeve Length from Center Back		Short	Υ	1/2	1/2	19					19				
1276	Armhole Straight - 2 Point Measurement			Υ	3/8	3/8	8 1/2					8 1/2				
1298	Bicep 1" below Armhole		Dropped Shoulder		1/4	1/4	8 1/4					8 1/4				
1301	Sleeve Opening		Short	Υ	1/4	1/4	6 1/2					6 1/2				
1535	Trim Height	Hem Height	Sleeve		999	999	7/8					7/8				
1297	Sleeve Cap Height		Factory to Grade		999	999	2 3/4					2 3/4				
1338	Body Length from High Point Shoulder		Front	Υ	1/2	1/2	27				27 1/2	27 1/2				28
1565	Pocket Height at Center				1/8	1/8	4 3/4					4 3/4				
1566	Pocket Height at Side		Chest / Top Pocket		1/8	1/8	4 1/4					4 1/4				
1567	Pocket Width at Top				1/8	1/8	4 3/4					4 3/4				
1651	Pocket Placement Horizontal from_		Center Front		1/4	1/4	1 7/8					1 7/8				



1184164 Vent/slit Width

Vent/slit Length

Minimum Neck Stretch

1538

1094

Grade Rule:

2017

Sample Measurements Full - Regular; Standard Fit **Gap Adult** Master Style: 427551; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT Product SS HWT POCKET TEE SLD SH **Product Team:** Gap Mens Knits Area: Description: **Product Status: Product Type:** Top Short Sleeve Theme: Adopted BOM #: 000377501 Tech Designer: Kruszynski, Elizabeth Designer: Moores, Eileen 223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch Number(s): **Vendor Collaboration:** Yes (Franchise, Regular) Vendor: SAE-A TRADING CO., LTD (1002249) Factory:

			27/18: Body length in OLLING CHANGE FO	3/3/18:	UC	OM:	ln	ches								
								AE-A TRA		•			SAE-A TR 2.0 - 9/27 le		•	
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	Spec	Supplier	HQ	Diff	Revise To	Spec	Supplier	HQ	Diff	Revise To
1624	Chest/Top Pocket Placement Vertical from High Point Shoulder	I			1/8	1/8	9		9 3/8	3/8	9	9				
1516	Hem Height		Pocket		999	999	3/4					3/4				

999

999

999

3/8

1 1/2

24

999

999

999

Υ

Block:

Gap Mens New Knit/Sweater Top Alpha

Knit Machine; XXS - XXXL; Base (M)

MC Last Mod:

MC Status:

3/8

1 1/2

24

Sep 27, 2018 11:40

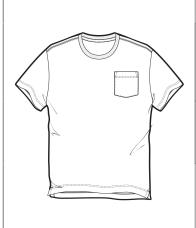
AM PDT

Final



	Gap Adult				Sample Meas	ureme	nts Full - <i>Tall</i> ,
ĺ	Master Style:	427551 ; MGK534SP19	Line Plan:	Gap Mens Knits SP19	Flow:	CONT	
	Product Description:	SS HWT POCKET TEE SLD	Product Team:	Gap Mens Knits	Area:	SH	
ا د	Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:		
	BOM #:	000377501	Tech Designer:	Kruszynski, Elizabeth	Designer:	Moores,	Eileen
	Sourcing Office:	Hong Kong	Merch Number(s):	223924 (Global, Regular); 223924 (Franchise, Regular)	Vendor Co	llaboratio	on: Yes
	Vendor: Factory:	SAE-A TRADING CO., LTD (1002249)		, ,			
	Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:		MC Last M		Sep 30, 2018 10:33 PM PDT
		Knit Machine; XXS - XXXL; Base (M)			MC Status:		Final
	Comments:				UOM:	ı	nches

This measurement chart doesn't contain any sample measurements



Gap Adult Sample Measurements Summary - Regular; Standard Fit

Master Style: 427551; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT SS HWT POCKET TEE SLD SH Product **Product Team:** Gap Mens Knits Area:

Description: **Product Status:**

Product Type: Adopted 000377501

Top Short Sleeve

Tech Designer: Kruszynski, Elizabeth Designer: Moores, Eileen

223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch Number(s):

(Franchise, Regular)

Vendor: SAE-A TRADING CO., LTD (1002249)

2017

Factory:

BOM #:

Grade Rule: Gap Mens New Knit/Sweater Top Alpha Block:

MC Last Mod:

Sep 27, 2018 11:40 AM PDT

Yes

Knit Machine; XXS - XXXL; Base (M)

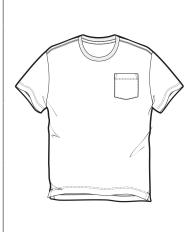
MC Status: Final

Vendor Collaboration:

Theme:

Comments: 9/27/18: Body length increased to 28". 8/21/18: Revised bk nk tape to go from HPS to HPS 8/3/18: UOM: Inches

								RADING CO. IE ADOPTIO			TRADING Co	
POM	Description	Add'I Comments	Variation	QC	Tol(-)	Tol(+)	Spec	Sample	Revise To	Spec	Sample	Revise To
1081	Neck Width Seam to Seam			Υ	1/4	1/4	7			7		
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	4		4 1/4	4 1/4		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	7/8			7/8		
1535	Trim Height		Neck		0	0	1			1		
1112	High Chest Position from High Point Shoulder				999	999	6			6		
1114	High Chest		Seam to Seam Dropped		1/2	1/2	18 3/4			18 3/4		
1116	High Back Position from High Point Shoulder				999	999	6			6		
1117	High Back		Seam to Seam - Dropped		1/2	1/2	19			19		
1120	Chest 1" Below Armhole			Υ	1/2	1/2	22			22		
1258	Bottom Opening Straight		***************************************	Υ	1/2	1/2	21 3/4			21 3/4		
1516	Hem Height		Bottom		999	999	1			1		
1095	Shoulder Width Seam to Seam at Front		Dropped - >/= 20"	Υ	1/2	1/2	20 3/4			20 3/4		
1100	Shoulder Slope				1/8	1/8	2 1/2			2 1/2		
1103	Shoulder Seam Forward				999	999	3/4			3/4		
1290	Sleeve Length from Center Back		Short	Υ	1/2	1/2	19			19		
1276	Armhole Straight - 2 Point Measurement			Υ	3/8	3/8	8 1/2			8 1/2		
1298	Bicep 1" below Armhole		Dropped Shoulder		1/4	1/4	8 1/4			8 1/4		
1301	Sleeve Opening		Short	Υ	1/4	1/4	6 1/2			6 1/2		
1535	Trim Height	Hem Height	Sleeve		999	999	7/8			7/8		
1297	Sleeve Cap Height		Factory to Grade		999	999	2 3/4			2 3/4		
1338	Body Length from High Point Shoulder		Front	Υ	1/2	1/2	27		27 1/2	27 1/2		28
1565	Pocket Height at Center				1/8	1/8	4 3/4			4 3/4		
1566	Pocket Height at Side		Chest / Top Pocket		1/8	1/8	4 1/4			4 1/4		
1567	Pocket Width at Top				1/8	1/8	4 3/4			4 3/4		
1651	Pocket Placement Horizontal from_		Center Front		1/4	1/4	1 7/8			1 7/8		



Gap Adult			Sample Measurements S	Summary - <i>F</i>	Regular; St	andard Fi
Master Style:	427551 ; MGK534SP19	Line Plan:	Gap Mens Knits SP19	Flow:	CONT	
Product Description:	SS HWT POCKET TEE SLD	Product Team:	Gap Mens Knits	Area:	SH	
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:		
BOM #:	000377501	Tech Designer:	Kruszynski, Elizabeth	Designer:	Moores, Eilee	n
Sourcing Office:	Hong Kong	Merch Number(s):	223924 (Global, Regular); 223924 (Franchise, Regular)	Vendor Col	llaboration:	Yes
Vendor: Factory:	SAE-A TRADING CO., LTD (1002249)		,			
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:		MC Last Mo	od: Sep 2	7, 2018 11:40 DT

MC Status:

UOM:

Final

Inches

								RADING CO. E ADOPTIO		SAE-A ⁻ 2.0 - 9/27	TRADING Co length upda	O., LTD - ate(sz M)
POM	Description	Add'I Comments	Variation	QC	Tol(-)	Tol(+)	Spec	Sample	Revise To	Spec	Sample	Revise To
1624	Chest/Top Pocket Placement Vertical from High Point Shoulder				1/8	1/8	9	9 3/8	9	9		
1516	Hem Height		Pocket		999	999	3/4			3/4		
1184164	Vent/slit Width				999	999	3/8			3/8		
1538	Vent/slit Length				999	999	1 1/2			1 1/2		
1094	Minimum Neck Stretch			Υ	999	999	24			24		

9/27/18: Body length increased to 28". 8/21/18: Revised bk nk tape to go from HPS to HPS 8/3/18: ROLLING CHANGE FOR BODY LENGTH AND NECK DROP

Comments:

Knit Machine; XXS - XXXL; Base (M)



Gap Adult Sample				nple Measureme	ents Summary - <i>Tall</i>	
Master Style	427551 ; MGK534SP19	Line Plan:	Gap Mens Knits SP19	Flow:	CONT	
Product Description:	SS HWT POCKET TEE SLD	Product Team:	Gap Mens Knits	Area:	SH	
Product Stat	us: Adopted	Product Type:	Top Short Sleeve	Theme:		
BOM #:	000377501	Tech Designer:	Kruszynski, Elizabeth	Designer:	Moores, Eileen	
Sourcing Off	ice: Hong Kong	Merch Number(s):	223924 (Global, Regular); 22392 (Franchise, Regular)	4 Vendor Col	Vendor Collaboration: Yes	
Vendor: Factory:	SAE-A TRADING CO., LTD (1002249)		, , , , , , , , , , , , , , , , , , ,			
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:		MC Last Mo	od: Sep 30, 2018 10:33 PM PDT	
	Knit Machine; XXS - XXXL; Base (M)			MC Status:	Final	
Comments:				UOM:	Inches	

This measurement chart doesn't contain any sample measurements

Gap Adult Sketches - Front

Master Style: 427551; MGK534SP19 Line Plan: Gap Mens Knits SP19 Flow: CONT Product SS HWT POCKET TEE SLD **Product Team:** Gap Mens Knits Area: SH

Description:

Product Status: Product Type: Top Short Sleeve Adopted Theme:

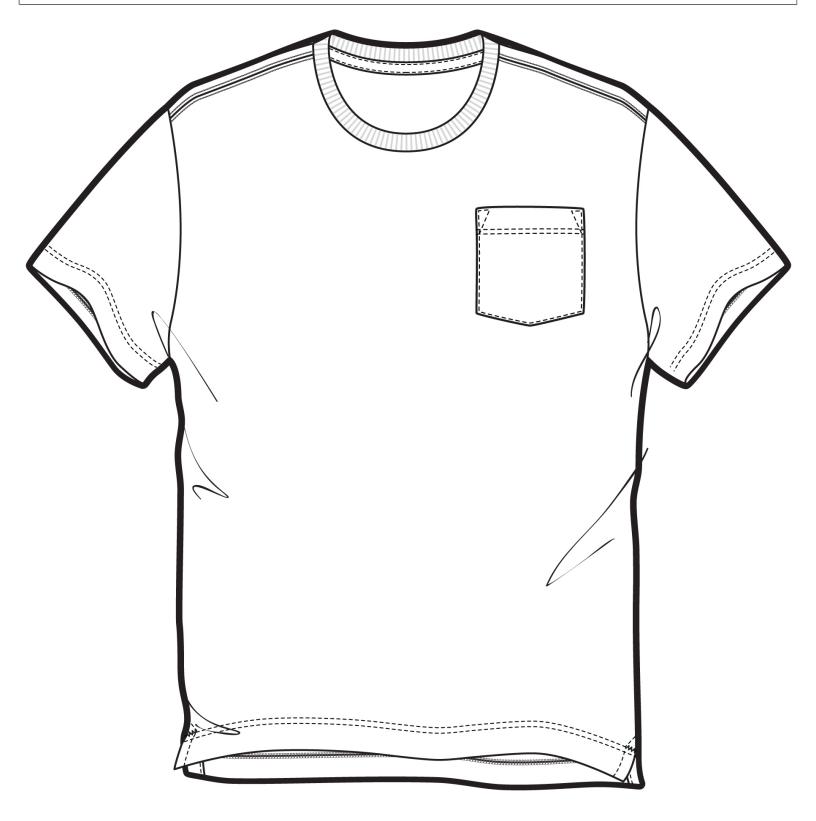
Number(s):

223924 (Global, Regular); **223924** (Franchise, Regular) Sourcing Office: Hong Kong Merch **Vendor Collaboration:** Yes

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Sep 28, 2018 9:38 AM PDT



Gap Adult

Master Style: Product SS HWT POCKET TEE SLD Product Team: Gap Mens Knits SP19 Gap Mens Knits SP19 Flow: CONT Gap Mens Knits SP19 Gap Mens Knits SP19 Area: SH

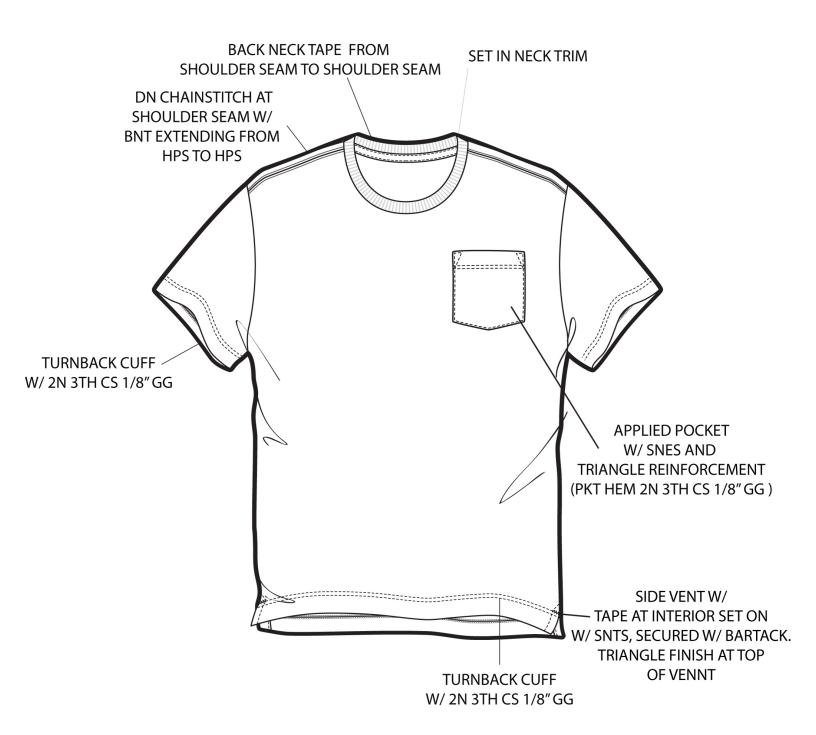
Product Status: Adopted Product Type: Top Short Sleeve Theme:

Sourcing Office: Hong Kong Merch 223924 (Global, Regular); 223924 Vendor Collaboration: Yes Number(s): (Franchise, Regular)

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Sep 28, 2018 9:38 AM PDT

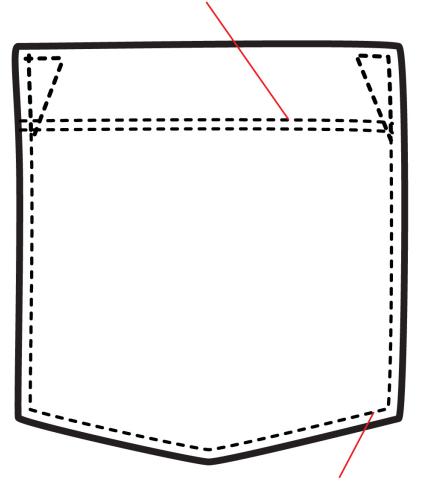


Gap Adult Sketches - generic 427551; MGK534SP19 Line Plan: CONT Master Style: Gap Mens Knits SP19 Flow: **Product** SS HWT POCKET TEE SLD **Product Team:** Gap Mens Knits Area: SH **Description:** Product Status: Adopted **Product Type:** Top Short Sleeve Theme: 223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch **Vendor Collaboration:** Yes (Franchise, Regular) Number(s): Vendor: SAE-A TRADING CO., LTD (1002249)

EXTERIOR VEIW OF POCKET

Sketch View Last Mod: Sep 28, 2018 9:38 AM PDT

TURN-BACK AT POCKET OPENING W/ DN TOPSTITCH 1/8" GG

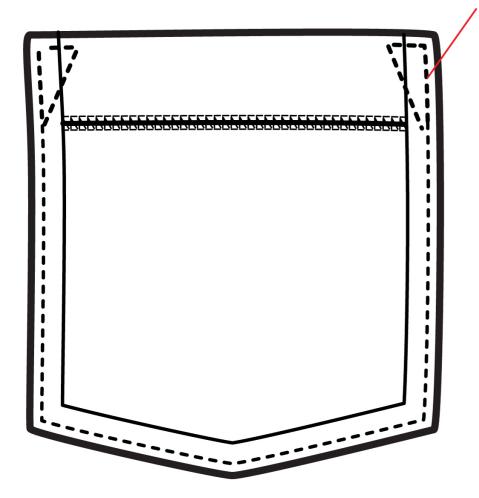


PATCH POCKET SET ON W/ SNTS 1/16" MARGIN

Factory:
Comments:

Gap Adult Sketches - generic 427551; MGK534SP19 Line Plan: CONT Master Style: Gap Mens Knits SP19 Flow: **Product** SS HWT POCKET TEE SLD **Product Team:** Gap Mens Knits Area: SH **Description: Product Status:** Adopted **Product Type:** Top Short Sleeve Theme: 223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch **Vendor Collaboration:** Yes (Franchise, Regular) Number(s): Vendor: SAE-A TRADING CO., LTD (1002249) Factory: Comments: Sketch View Last Mod: Sep 28, 2018 9:38 AM PDT

INTERIOR VEIW OF POCKET



EVEN SEAM ALLOWANCE ALONG SIDES OF POCKET

Gap Adult Sketches - generic

Master Style: 427551; MGK534SP19 Line Plan: Flow: CONT Gap Mens Knits SP19 **Product** SS HWT POCKET TEE SLD **Product Team:** Gap Mens Knits Area: SH

Description:

Top Short Sleeve **Product Status:** Adopted **Product Type:** Theme:

Number(s):

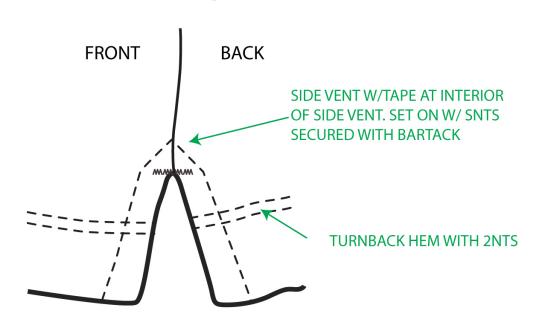
223924 (Global, Regular); 223924 Sourcing Office: Hong Kong Merch **Vendor Collaboration:** Yes (Franchise, Regular)

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Sep 28, 2018 9:38 AM PDT

EXTERIOR



EVEN HEM FROM FRONT TO BACK

INTERIOR

