

Automata (Automation Tooling Control System)

Working Instruction



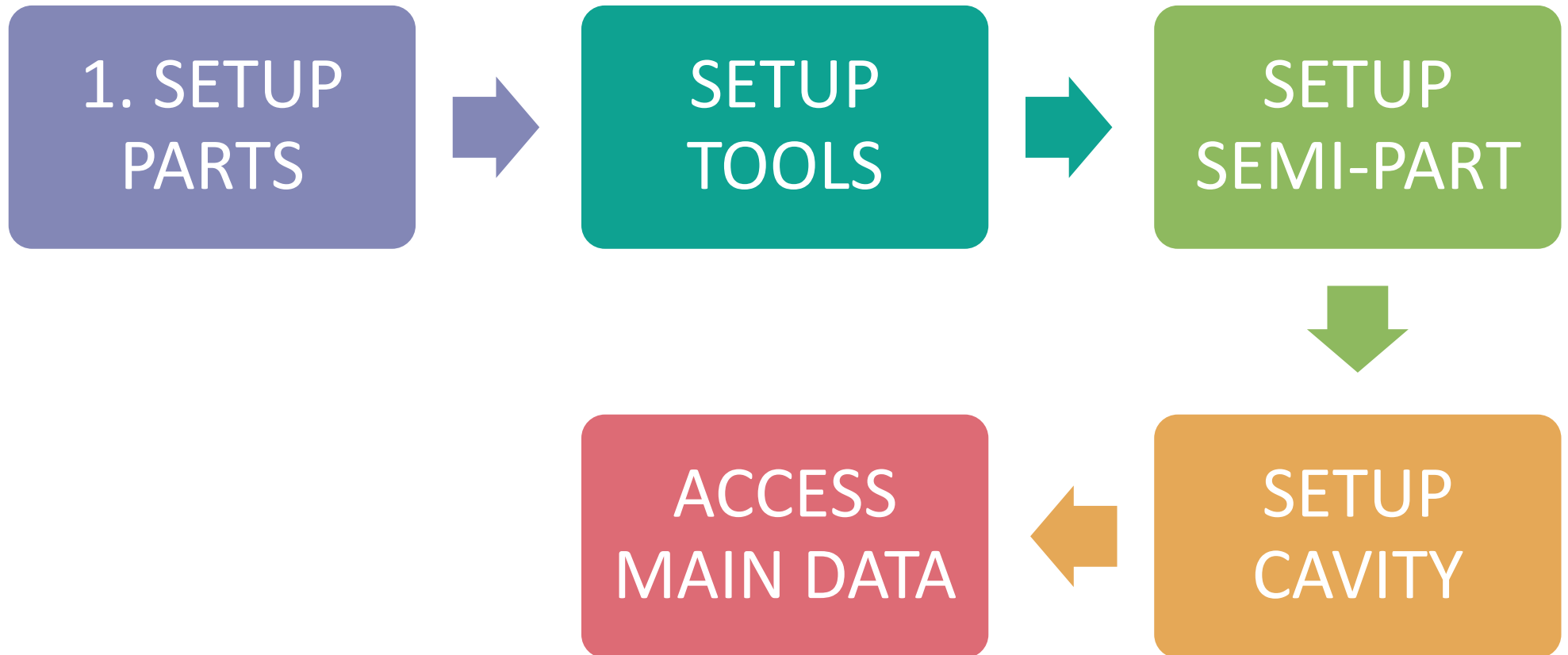


CONTENTS



- Main Menu
- Supplier Master
- Parts Master
- Semi Parts Master
- Tools Master
- Cavity Master
- Machine Counter

GLOBAL WORKFLOW





Parts Master Page

Part Master

Input Parts

Part Number:

Part Name:

Model:

First Total Delivery Va:

First Total Delivery Da:

Supplier:

Tool Number

Tool Name

No Data

Semi Part

Save Delete Cancel

Part List Info

Part list menu. Menampilkan semua parts yg sudah diinput

All Parts

		Part Number	Part Name	Supplier Name	Model	First Value	Date
		search	search	search	search	search	search
1	i	1545448	dfdf	PANASONIC I...	test from up...	47,065	20
2	i	1545151	dfdf	PANASONIC I...	test from up...	47,064	20
3	i	6655845	s	PANASONIC I...	test from up...	47,063	20
4	i	1545211	klj	PANASONIC I...	test from up...	47,062	20
5	i	1234657	Test from up...	PANASONIC I...	test from up...	47,061	20

Page 1 of 482

Displaying 1 - 25 of 12050

Part Detail

Total Delivery

Transaction Date

No Data

Ketik data yang ingin dicari dan klik Enter. Jika part no yang dicari ketemu, maka akan edit. Ketika data tidak ada, akan input baru.

All Parts							
		Part Number	Part Name	Supplier Name	Model	First Value	Date
		search	search	search	search	search	search
1	i	1545448	dfdf	PANASONIC I...	test from up...	47,065	20
2	i	1545151	dfdf	PANASONIC I...	test from up...	47,064	20
3	i	6655845	s	PANASONIC I...	test from up...	47,063	20
4	i	1545211	klj	PANASONIC I...	test from up...	47,062	20
5	i	1234657	Test from up...	PANASONIC I...	test from up...	47,061	20

Page 1 of 482

Displaying 1 - 25 of 12050

Part Detail

Total Delivery

Transaction Date

No Data



Semi Parts

Part Relation Form

Form semi parts, digunakan untuk setup semi parts.

Children Part Number:

Children Part Number

Children Part Name:

Children Part Name

Parent Part Number:

Parent Part Number

Parent Part Name:

Type and Enter

Children Part No

search

Parent Part No

search

1	A8A-0006	A8A-0006-06
2	A8A-0006	A8A-0006-09
3	A8A-0006	A8A-0006-0F

Reload

Delete

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Page

1

of 1

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Displaying 1 - 20 of 20

Save

Cancel

Semi parts adalah part yg data forecast & pck31 tidak ada di jein. Sehingga harus dikoneksikan dengan data part lain.

Semi parts juga bisa digunakan untuk setup suffix number parts.

Children part = semi part.
Parent part = part dimana data semi part mendapatkan forecast & pck31



Tool Master

Input Tool

Tool Number: Type And Enter

Tool Name: Tool Name

Number Of Tooling: TL-01

First Total Shoot: 0

Guarantee Shoot: 0

Delivery Date: 2018-05-28

First Total Shoot Date: 2018-05-28

Supplier: Supplier

Save Delete Cancel

1. Ketik data yang ingin dicari dan klik Enter
2. Jika tools number sudah ada, maka update, jika tidak, maka tambah baru.
3. Isi data
4. Klik save / update.



Master Cavity

Cavity

Supplier: KİYOKUNI TECHNOLOGIES PT.

Tool Number: Tool Number

Tool Name:

Part Number: Part Number

Part Name:

Cavity: 1

☐ Is Suffix Number ? [Info](#)

	Tool No	Part No	Cavity	Is Suffix Number
	search	search	search	
1	B0B-0006-01	B0B-0006-01	1	<input type="checkbox"/>
2	QAM1595-001	E3K-0468-00	1	<input type="checkbox"/>

[Save](#) [Delete](#) [Cancel](#)

1. Pilih supplier
2. Pilih tool number
3. Pilih part number
4. Isi cavity
5. Klik save.



Machine Control

Machine Counter

Input Counter Machine

Tool Number:

Tool Name:

Number Of Tooling:

Tanggal:

Machine Counter:

Note:

1. Ketik tool number yang ingin dicari dan klik Enter

2. Input tanggal

3. Input machine counter per tanggal tsb.

Save

Cancel

Tool Info

No	Tool Number	Tool Name
	<input type="text" value="search Tool No"/>	<input type="text" value="search Tool Name"/>
1	1215	is this update
2	1217	updated
3	1235	
4	GE20362-001A-2	
5	LV11881-002A-2	
6	F1K-0037-00	BLIND
7	A6C-0005-00	PANEL
8	LV39924-001A	CLAMPER
9	LV39931-001A	TRIGGER ARM
10	LV11838-001A	CLAMP ARM
11	GE10410-001A	FRONT PANEL

Tool number yg tersedia bisa di cek di menu ini.

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Page 1 of 482

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Displaying 1 - 25 of 120



Main Menu

MAIN DATA

Sync

Tanggal: 2018-05-28

9

4

9 = jumlah tools yg over guarantee. 4 = jumlah tools yg save.

No		Tool No search	Tool Name search	Part No search	Supplier N... search	search	search	search	Counter	Delivery	Shoot	m
1		B0B-0006-01	DRESSING ...	B0B-0006-01	FLEXI COM...	XmlCo74Dis...	TL-01	1.0		126,889	126,889	
2		QAM1595-0...	CAR CABLE	E3K-0468-00	ASAHI BEST...	wpOZp58N...	TL-01	1.0		70,830	70,830	
3		F1K-0005-00	BLIND PLATE	F1K-0005-00	CHIYODA IN...	DDX	TL-01	1.0		4,316,343	4,316,343	
4		GE35858-0...	LIGHT STRI...	GE35858-0...	TOYOPLAS ...	KW-R510	TL-01	2.0				
5		B0H-0013-00	ESCUTCHE...	B0H-0013-00	TOYOPLAS ...	KDC-120	TL-01	1.0				
6		LV11736-00...	SLEEVE	LV45516-XXX	KIYOKUNI T...	DDX418	TL-01	1.0				
7		GE10410-0...	FRONT PAN...	GE35860-0...	SURYA MUL...	KW-R510	TL-01	1.0		721,286	721,286	
8		LV11838-00...	CLAMP ARM	LV39936-01...	SHIN HEUN...	wheOpGFa...	TL-01	1.0		4,534,036	4,534,036	
9		LV39931-00...	TRIGGER AR...	LV39936-01...	SHIN HEUN...	FD2	TL-01	4.0		4,417,167	1,104,292	
10		LV39924-00...	CLAMPER	LV39936-01...	SHIN HEUN...	wil1jpHJxv...	TL-01	4.0		4,534,036	1,133,509	
11		A6C-0005-00	PANEL	A6C-0005-0Z	TOYOPLAS ...	DDX418	TL-01	1.0		622,923	622,923	

Hijau indicator tools save.
Merah indicator tools sudah over guarantee



Karawang, 11 April 2018

IT			PLANNING			MC
Prepared	Checked	Approved	Checked	Approved	Approved	Approved

JVCKENWOOD

IT Department

Thank You!

