**GERALD GENTRY**

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**Professional Summary**

Accomplished Facility Maintenance Manager who ensures smooth facility maintenance procedures by overseeing a dedicated qualified staff. Adept at organizing multiple projects at the same time. Applying hands-on maintenance and repair knowledge to provide prompt quality work. Specializes in large industrial and manufacturing facilities.

**SKILLS PROFILE**

- SAP

- Microsoft Business Applications

- Kronos

- PSM /RMP/SOP

- Lean manufacturing

- HACCP

- Continuous improvement

- CMMS

**EMPLOYMENT HISTORY**

Maintenance Manager

Prairie Farms, Somerset, KY

June 2014 to present

DUTIES: I maintain a PC based preventive maintenance program that includes all major pieces of equipment and plant systems, including PLC like Allen Brandy, Siemens, Rockwell Automation, Schneider and Omron. Diagnoses malfunctioning apparatus, such as transformers, 3 phase motors. Installs and repairs electrical Systems. I also maintain electrical distribution systems, including 460 control panels and high voltage switchgear distribution panels. I created a stockroom system of key inventory items maintained at the proper physical levels to support plant needs. Proposed, installed and recruited for tooling department saving a net $7,500/month. I Achieved $85,000 labor savings by eliminating need for overtime. I provide work assignments and direction to maintenance employees engaged in repair and upkeep of all pasteurizing, separating, cooling, filling, mixing, standardizing, packaging and storage operations of milk and milk based products,

Strengths:

* I am very knowledgeable with the pneumatics ASCO systems, cylinders, control valves, actuator valves. Etc.
* Improved spare parts availability from 81% to 90% and improved plant efficiency average 5% (to 75%) through use of turnover rate studies, lead time studies, flexibility of parts and budget allocations.
* Increased machine uptime from 96% to 98% through root causes analyses, machine reliability studies and implantation of corrective actions
* Air compressor and hydraulic systems.
* Predicting the cost of any future repair or maintenance work.
* Managing relationships with vendors and contractors.
* Ensuring that all maintenance work and repairs are completed on time and within budget.
* Reduced unexpected large expenditures and improved month-end closing, from 85% of operating parameters to 98% within budget, by developing / implementing strategy that monitored MRO purchases, receivables and service invoices.
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* Monitoring the performance of installed equipment.
* Following all policies regarding health, safety and environmental procedures.
* Determining the need for outside contractors to be involved in a project.
* Implemented a proactive maintenance planning program by engaging Maintenance Department to develop an operations mindset that drove accountability and tied in to consumer satisfaction.
* Tracking data using a computerized maintenance management system.
* Ensuring that there is adequate breakdown cover at all times outside of the working day
* Safety measures: Used different techniques and guidelines to ensure a safe environment around plant and premises. Ensured all maintenance workers were following prescribed safety policies and guidelines.
* Recommended different methods of improvement and expansion in current facility.
* Created concept to change operations process and save approx. $40k per month.

Maintenance Superintendent

Foster Farms, Demopolis AL

November 2012 to June 2014

DUTIES: Manage and assist in the completion of the day-to-day activities, involving the maintenance of the building/facility, equipment and machinery including HVAC, building lighting systems and fryers, including PLC such as Allen Brandy, Siemens, Rockwell Automation, Schneider and Omron. I diagnosed malfunctioning apparatus such as transformers, 3 phase motors. Installed and repaired electrical systems. We maintained electrical distribution systems, 460 control panels and high voltage switchgear distribution panels. I coordinated with the refrigeration department, security and overall facility appearance. I supervised and coordinated the work of employees who repair and maintain building/facility, equipment and machines. I learned and worked on numerous efforts to eliminate or reduce waste and increase productivity in the plant.

Strengths:

* Conducted regular inspections and ensured the upkeep and maintenance of all areas of the facility.
* Leading PM Pillar for Integrated Lean Six Sigma.
* Created concept to change operations process and save approx. $40k per month.
* I manger 27 maintenance techs, 2 supervisors ,parts room , and facilities employees and managed $100K monthly budget for parts and operating supplies
* Ensured that all electrical units and systems in the facility were operating properly.
* Evaluated the performance of subordinates.
* Complied with all corporate policies and the Occupational Safety and Health Administration (OSHA) rules while carrying out maintenance functions.
* Placed orders for spare parts and equipment for replacement and ascertained the proper documentation of the same.
* Developed and maintained preventive maintenance program for applicable equipment and machinery.

Pilgrim’s Pride Prepared Foods Plant, Mt. Pleasant, TX

January 2004 to November 2012

Maintenance Superintendent

DUTIES: Under the direction of the Maintenance manager or other appropriate administrative staff, is responsible for coordinating and supervising the work of employees in the general maintenance and upkeep of buildings, grounds and equipment. I am responsible for maintaining electrical, plumbing, mechanical, and related systems. Perform duties as required. I learned and worked on numerous efforts to eliminate or reduce waste and increase productivity in the plant. I diagnosed malfunctioning apparatus, such as transformers and 3 phase motors. Installs and repairs electrical systems. I maintained electrical distribution systems such as 460 control panels and high voltage switchgear distribution panel.

Strengths:

* Overall equipment efficiency (OEE) enhanced from 59% to an average of 82%
* Inspects work for completeness.
* Determines material, equipment, and supplies to be used. Transfers equipment and personnel from one project to another as necessary.
* Keeps time and other routine records.
* Coordinates activities by scheduling work assignments, setting priorities, and directing the work of subordinate employees.
* Selects and assigns staff, ensuring equal employment opportunity in hiring and promotion.
* Considerable knowledge of the occupational hazards and safety precautions of mechanical and electrical maintenance.

Supervisor (August 2004 to January 2011)

DUTIES: Improve work force productivity and quality by anticipating and eliminating potential delays through planning, scheduling, and coordination of maintenance resources, parts, materials, and equipment access. I know how to work on wire belts, JSO, GCO and ovens

Strengths:

* Receive all requests for maintenance and repair work and dispatch work orders to appropriate personnel.
* Serve as receptionist and switchboard operator for Plant Services Dept., reporting to the Asset Director of Plant Services.
* Maintain route records on approximately 120 personnel via two-way radios, pagers, and cell phones
* Record all requests for emergency work and provide additional tracking of emergency work orders.
* Request equipment and supplies, maintaining inventory and ensure availability of required items.
* Detailed Job planning: Researching scoping of work, estimating of material and labor (internal and external) job requirements, developing task instructions , identifying tool and equipment requirements, developing job material lists.

Key skills and competencies:

Maintenance Manager

* Installing machinery and equipment.
* Accurately interpreting documents such as blueprints, maintenance instructions and procedure manuals.
* Managing maintenance budgets and controlling costs
* Excellent scheduling and time management skills.
* Knowledge of building codes, laws and regulations.
* Lean Manufacturing.
* Continuous Improvement.

AREAS OF EXPERTISE

* Business/Financial acumen
* Mechanical troubleshooting skills
* Innovation
* Directing/developing others
* Root Cause Analysis
* Troubleshooting issues
* Controlling Budgets
* Maintenance budgets
* Project management
* Budget Management Budget Forecasting, Capital Expenditure Development, Inventory and Purchasing
* Other Variable Frequency Drives, CMMS Systems, Energy Cost Reduction, Development and Implementation of Standard Operating Procedures and Maintenance Operating Procedures (SOPs and MOPs).
* Lean Manufacturing

TECHNICAL ACUMEN:

* Microsoft Office Suite (Word and Excel)
* Lotus Notes
* Snag It Applications
* Manual J HVAC Heat Load Calculations
* Arch bus CMMS Applications
* E-Facilities CMMS
* Distech and Tritium Building Management Systems

SELECTED ACCOMPLISHMENTS:

I have significantly reduced outside contracting cost by implementing strategic training programs to the maintenance staff and increasing the amount of in house maintenance repair and preventative maintenance. Made a major contribution in decreasing energy cost and improving building air quality by assisting the Project Engineering Team in choosing cutting-edge, energy-efficient water sourced heat pumps for a multimillion dollar mechanical upgrade project. I initiated the launch of a full-fledged and ongoing preventive maintenance (PM) program for variable frequency drives (VFDs),

ACADEMIC QUALIFICATIONS:

Bachelor degree: Electrical Maintenance Technology (2014)

Penn Foster College, Scottsdale Arizona

University of California Los Angeles

10833 Le Conte avenue Los Angeles California 90095

Bachelor’s degree: Computer Science 1991-1995

REFERENCES: Available on request.