



# Reconstruction of missing data in multidimensional time series by fuzzy similarity



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## ABSTRACT

The present work addresses the problem of missing data in multidimensional time series such as those collected during operational transients in industrial plants. We propose a novel method for missing data reconstruction based on three main steps: (1) computing a fuzzy similarity measure between a segment of the time series containing the missing data and segments of reference time series; (2) assigning a weight to each reference segment; (3) reconstructing the missing values as a weighted average of the reference segments. The performance of the proposed method is compared with that of an Auto Associative Kernel Regression (AAKR) method on an artificial case study and a real industrial application regarding shut-down transients of a Nuclear Power Plant (NPP) turbine.

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## 1. Introduction

The problem of missing data afflicts a variety of application areas in fields such as engineering, economics and finance. The datasets available to build models are often characterized by missing values, due to various causes such as sensor faults, problems of not reacting experiments, not recovering work situations, transferring data to digital systems [1]. Missing data can lead to problems during model development.

In this work, we consider the problem of missing data in the context of on-line condition monitoring of industrial components by empirical, data-driven models [2,3]. On-line condition monitoring aims at informing on the health state of industrial components. When using empirical models, the condition monitoring performance is highly dependent on the availability and quality of the measurements used to establish (train) the model [4]. Furthermore, during the use of condition monitoring models, if, for example, a sensor fails to provide an input value, the condition monitoring model may not be capable of inferring the health state of the component. Therefore, it is important to restore the missing sensor

readings to provide a set of complete input data to the condition monitoring model, for its training and during its use.

Three different approaches to the missing data problem are typically proposed. The first consists in removing from the dataset all the patterns with a missing datum in at least one signal [5]. The main drawback of such approach is the loss of valuable information that may be contained in the discharged signal measurements [6]. The effect of this is particularly relevant when the dataset is small. The second approach consists in substituting the missing data by statistical values, e.g. the mean value of the available historical data [7]. The goodness of the substituting values depends on how close they actually are on the true (unknown) values [8]. Finally, the third approach consists in developing model to reconstruct the missing values based on the relationships between the signals [5]. In this context, empirical, auto-associative, modelling techniques such as Auto-Associative Artificial Neural Networks (AANN) [9], Principal Component Analysis (PCA) [10,11] and Auto-Associative Kernel Regression Methods (AAKR) [12,13] have been applied with success to the reconstruction of missing data. AANN have been shown to work well for reconstruction, although they may require high computational costs in large multidimensional problems [14]. PCA and AAKR methods are “leaner” and, thus, more suitable for application to missing data reconstruction in large datasets, due to their lower computational burden. Other more complex approaches applied to the reconstruction of missing data are based on the use of

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**Notation**

$M$	number of reference trajectories
$m$	index of the reference trajectories
$J$	number of dimensions of a trajectory
$j$	index of the signal
$\bar{x}_m^{\text{tr}}$	$m$ -th reference trajectory
$T$	time length of a reference trajectory
$k$	time index
$x_m^{\text{tr}}(k, j)$	value of signal $j$ of trajectory $m$ at time $k$
$\bar{X}$	test trajectory
$j_{\text{miss}}$	signal with missing data
$\varphi$	length of the time window with missing data
$t$	present time in the test trajectory
$x(k, j)$	value of signal $j$ at time $k \leq t$ in the test trajectory
$\hat{x}(k, j_{\text{miss}})$	reconstruction of a missing datum
$L_t$	time length used for the similarity computation
$\bar{x}_t(j)$	segment of the most recent $L_t$ measurements of signal $j$ in the test trajectory
$\bar{x}_m^{\text{tr}}(k, j)$	segment of length $L_t$ of signal $j$ which ends at time $k$ in reference trajectory $m$
$\delta_m^2(k, j)$	squared Euclidean distance between the monodimensional segment $\bar{x}_m^{\text{tr}}(k, j)$ and $\bar{x}_t(j)$
$\delta_m^2(k)$	squared Euclidean distance between $\bar{X}$ and the $k$ -th segment of the $m$ -th reference trajectory
$\mu_m(k)$	membership function value of the “approximately zero” fuzzy set computed in $\delta_m^2(k)$
$\alpha$	parameter of $\mu_m(k)$
$\beta$	parameter of $\mu_m(k)$
$d_m(k)$	distance score between $\bar{X}$ and the $k$ -th segment of the $m$ -th reference trajectory
$w_m(k)$	weight given to the $k$ -th segment of the $m$ -th reference trajectory

similarity measures computed taking into account the correlation [15] and entropy [16] between the data. However, the performance of these techniques, which has been proven to be very satisfactory in non time dependent problems such as those encountered in genes expression data, tends to decrease when they are applied to datasets containing non-stationary, time-varying and nonlinear signal behaviours [17].

In this work, we address the problem of missing data in multidimensional time series, e.g. process signals monitored during turbine start-up transients in nuclear power plants or daily flow values of some rivers in a drainage basin. We assume to have available several examples of the time series, e.g. collection of the signal values measured during several, different turbine start-up transients or the daily measurements of the river flows during different years. A difficulty comes from the fact that the reconstruction of a datum missing at a given time does not depend only from the values of the other signals at that time, but also from previous values on the time series.

In this paper, we present a missing data reconstruction method that we have developed based on a Fuzzy Similarity (FS) method [18]. A measure of similarity is computed between a set of reference multidimensional time-series segments of given length and the multidimensional segment containing the missing data; then, the missing values are reconstructed as average of the reference segments weighted by the similarity with the segment containing the missing data.

The method is tested on two case studies: a simulated four-dimensional time series and 27 signals measured during shut-down transients of nuclear power plants (NPP) steam turbines. The

performance of the proposed method is compared with that of an AAKR method of literature [19].

The remainder of the paper is organized as follows: Section 2 introduces the problem that we want to address; Section 3 describes the proposed FS-based method and discusses the metrics that are used to evaluate the missing data reconstruction performance; Sections 4 and 5 illustrate the application of the method to the artificial case study and to the industrial case study, respectively; finally, Section 6 draws the conclusion of the work.

## 2. Problem statement

We consider a training dataset containing  $M$  different  $J$ -dimensional realizations of a time series, hereafter called trajectories, and indicated by  $\bar{x}_m^{\text{tr}}$ ,  $m = 1, \dots, M$ . These reference trajectories are all complete, i.e. they do not suffer of any missing data. For simplicity of illustration, all the reference trajectories are assumed to have the same time length  $T$ . The generic element  $x_m^{\text{tr}}(k, j)$  of  $\bar{x}_m^{\text{tr}}$  indicates the value of signal  $j$  of trajectory  $m$  at time  $k$ .

The objective of this work is the reconstruction of missing data in a (test) trajectory,  $\bar{X}$ , that we are measuring. The length of  $\bar{X}$  can be shorter than  $T$ . We consider that the values of only one signal, hereafter referred to as  $j_{\text{miss}}$ , are missing in a single time window from time  $t - \varphi$  until the present time  $t$ . The generic element of the test trajectory,  $x(k, j)$ , indicates the value of signal  $j$  at time  $k \leq t$ . The obtained reconstruction of a missing datum of signal  $j_{\text{miss}}$  will be indicated by  $\hat{x}(k, j_{\text{miss}})$ ,  $t - \varphi \leq k \leq t$ .

## 3. The fuzzy similarity-based reconstruction method

The proposed method for missing data reconstruction is based on three main steps:

- (1) compute a measure of fuzzy similarity between multidimensional segments of the reference trajectories in a time window of length  $L_t$  and the most recent segment of length  $L_t$  of the test trajectory containing the missing datum;
- (2) assign a weight to each reference segment; the weight is chosen proportional to the similarity of the reference segments to the test trajectory;
- (3) reconstruct the missing datum as a weighted average of the reference segments.

At the present time  $t$ , the segment of test trajectory containing only the most recent  $L_t$  measurements of signal  $j$  is denoted as  $\bar{x}_t(j) = [x(t - L_t + 1, j); x(t - L_t + 2, j), \dots, x(t, j)]$  and the generic segment of length  $L_t$  of signal  $j$  in reference trajectory  $m$  which ends at time  $k$  is denoted as  $\bar{x}_m^{\text{tr}}(k, j) = \bar{x}_m^{\text{tr}}(k - L_t + 1 : k, j)$ .

With respect to the time window length,  $L_t$ , two situations may arise:

CASE A: it is longer than the time duration of the missing data segment, i.e.  $L_t > \varphi$ ; in this case, the values  $[x(t - L_t + 1, j_{\text{miss}}), \dots, x(t - \varphi - 1, j_{\text{miss}})]$  are available and only the values in  $[x(t - \varphi, j_{\text{miss}}), \dots, x(t, j_{\text{miss}})]$  are missing;

CASE B: it is equal or shorter than the time duration of the missing data segment, i.e.  $L_t \leq \varphi$ ; in this case, all the values of  $\bar{x}_t(j_{\text{miss}}) = [x(t - L_t + 1, j_{\text{miss}}); x(t - L_t + 2, j_{\text{miss}}), \dots, x(t, j_{\text{miss}})]$  are missing.

For example, Figs. 1 and 2 show the evolution of 4 signals in a time series in a case in which we are unable to measure signal  $j_{\text{miss}} = 1$  from time  $t = 21$ . To perform the reconstruction of the missing values, we consider a time window of length  $L_t = 5$ . Thus, at time  $t = 21$  (Fig. 1), only  $\varphi = 1$  measurements are missing for signal  $j_{\text{miss}}$

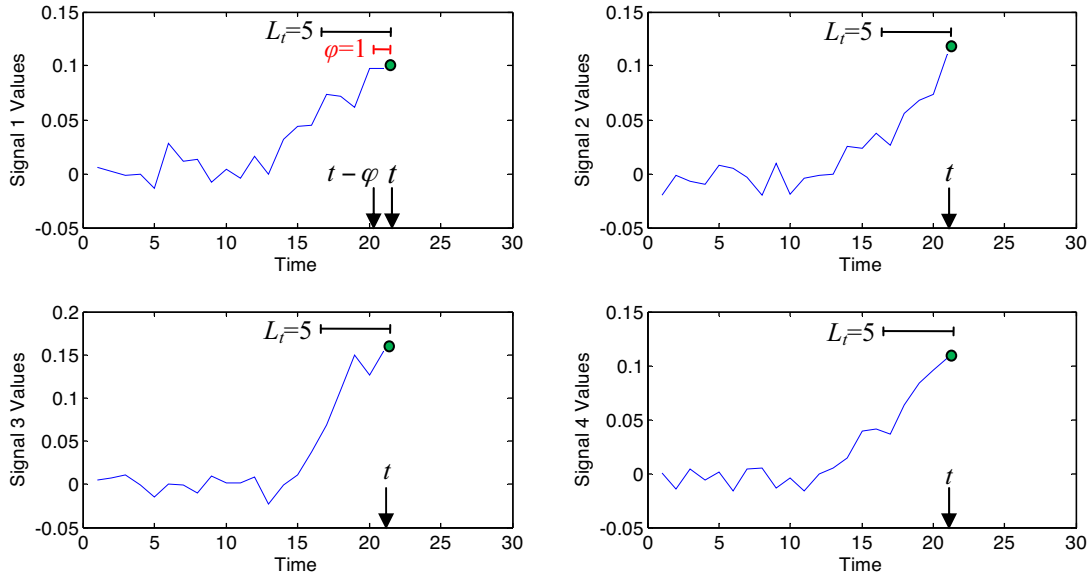


Fig. 1. A 4-dimensional trajectory (present time  $t=21$ , missing data from  $t=20$ ). The time window considered for signal reconstruction has a length  $L_t = 5$ .

(case A), whereas as time passes, the number of missing measurements increases until, at time  $t=26$ , we reach the situation of case B where  $\varphi = L_t$ .

For ease of explanation, the case of missing values in a single signal is treated, but generalization to a multi-dimensional problem is straightforward.

The signal reconstruction method is based on the following steps:

#### Step 1: trajectory pointwise difference computation

In this step, we compute the squared Euclidean distance difference between the segment of the test trajectory containing the missing data and the segments obtained from the reference trajectories.

In CASE A, characterized by  $\varphi < L_t$ , the squared Euclidean distance is computed taking into account all the available  $L_t$  measurements for the signals  $j \neq j_{\text{miss}}$  without missing data in the test trajectory and only the  $L_t - \varphi$  available measurements for signal  $j_{\text{miss}}$ .

In practice, the test segments  $\bar{x}_t(j)$  of the test trajectory  $\bar{\bar{X}}$  at time instant  $t$  and the  $k$ -th segment of the  $m$ -th reference trajectory are:

$$\bar{x}_t(j) = [x(t - L_t + 1, j); x(t - L_t + 2, j); \dots; x(t - \varphi, j)] \quad \text{if } j = j_{\text{miss}} \quad (1)$$

$$\bar{x}_t(j) = [x(t - L_t + 1, j); x(t - L_t + 2, j); \dots; x(t, j)] \quad \text{if } j \neq j_{\text{miss}}$$

$$\bar{x}_m^{\text{tr}}(k, j) = [x_m^{\text{tr}}(k - L_t + 1, j); x_m^{\text{tr}}(k - L_t + 2, j); \dots; x_m^{\text{tr}}(k - \varphi, j)] \quad \text{if } j = j_{\text{miss}} \quad (2)$$

$$\bar{x}_m^{\text{tr}}(k, j) = [x_m^{\text{tr}}(k - L_t + 1, j); x_m^{\text{tr}}(k - L_t + 2, j); \dots; x_m^{\text{tr}}(k, j)] \quad \text{if } j \neq j_{\text{miss}}$$

The squared Euclidean distance between the  $L_t$  elements of the  $k$ -th segment of the  $m$ -th reference trajectory  $\bar{x}_m^{\text{tr}}(k, j)$  and the elements of the test time segment  $\bar{x}_t(j)$  of the  $j$ -th signal, is given by:

$$\delta_m^2(k, j) = \|\bar{x}_m^{\text{tr}}(k, j) - \bar{x}_t(j)\|^2 \quad (3)$$

The distance is finally reduced to [20]:

$$\delta_m^2(k) = \frac{\sum_{j=1}^J \delta_m^2(k, j)}{J} \quad (4)$$

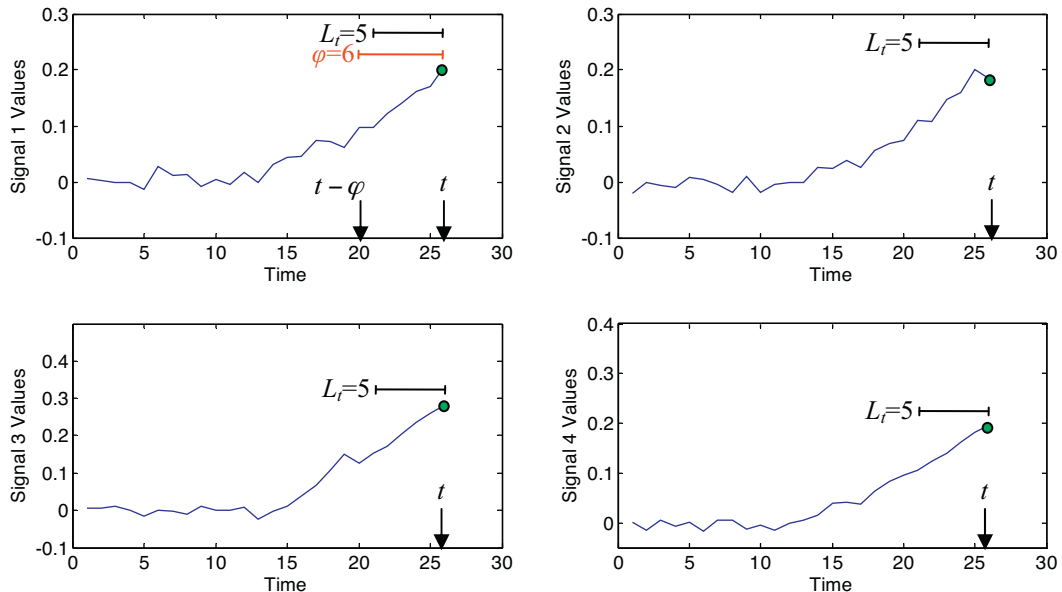


Fig. 2. Same trajectory of Fig. 1 (present time  $t=26$ ).

In CASE B), characterized by all missing values of signal  $j_{\text{miss}}$  in  $L_t$ , i.e.  $\varphi \geq L_t$ , only the remaining signals  $j \neq j_{\text{miss}}$  are considered for the computation of the squared Euclidean distance. In practice, the test segments  $\tilde{x}_t(j)$  of the test trajectory  $\tilde{X}$  and the  $k$ -th segment of the  $m$ -th reference trajectory, are:

$$\begin{aligned} \tilde{x}_t(j) &= [x(t - L_t + 1, j); \quad x(t - L_t + 2, j); \quad \dots; \quad x(t, j)] \\ \tilde{x}_m^{\text{tr}}(k, j) &= [x_m^{\text{tr}}(k - L_t + 1, j); \quad x_m^{\text{tr}}(k - L_t + 2, j); \quad \dots; \quad x_m^{\text{tr}}(k, j)] \quad j \neq j_{\text{miss}} \end{aligned} \quad (5)$$

The squared Euclidean distance  $\delta_m^2(k, j)$  between the  $L_t$  components of the  $k$ -th time segment of the  $m$ -th reference trajectory  $\tilde{x}_m^{\text{tr}}(k, j)$  and the  $L_t$  measurements of the test time segment  $\tilde{x}_t(j)$  of the  $j$ -th signal,  $j \neq j_{\text{miss}}$ , is calculated as in Eq. (3).

The distance is finally divided by the number of signals without missing values  $J - 1$ :

$$\delta_m^2(k) = \frac{\sum_{j=1}^{J-1} \delta_m^2(k, j)}{J - 1} \quad (6)$$

### Step 2: trajectory pointwise similarity and distance score computation

To account for a gradual transition between ‘similar’ and ‘non-similar’ we introduce an ‘approximately zero’ fuzzy set [21] taken, in this work, as a bell-shaped function, whose membership function value computed in  $\delta_m^2(k)$  is equal to:

$$\mu_m(k) = e^{-((\ln(\alpha)/\beta^2)\delta_m^2(k))} \quad (7)$$

The parameters  $\alpha$  and  $\beta$  are set by the analyst: the larger the value of the ratio  $\ln(\alpha)/\beta^2$ , the narrower the fuzzy set and the stronger the definition of similarity [18].

The distance score  $d_m(k)$  between two segments is, then, computed as:

$$d_m(k) = 1 - \mu_m(k) \quad k = L_t, \dots, T, \quad m = 1, \dots, M \quad (8)$$

### Step 3: weights computation

The basic idea behind the weighted reconstruction is that all the reference training trajectories carry useful information for the reconstruction of the missing data in the currently developing trajectory [18]. To this aim, weights are computed with a decreasing monotone function [18], such that the smaller the distance  $d_m(k)$  the larger the weight given to the  $k$ -th segment of the  $m$ -th reference trajectory:

$$w_m(k) = (1 - d_m(k))e^{-(1/\beta)d_m(k)} \quad k = L_t, \dots, T, \quad m = 1, \dots, M \quad (9)$$

The same value of  $\beta$  used in Eq. (7) is here employed in order to reduce the number of parameters to be set.

### Step 4: missing values reconstruction

The reconstruction of the missing datum,  $\hat{x}(t, j_{\text{miss}})$ , in the test trajectory is the weighted sum of the last elements  $x_m^{\text{tr}}(k, j_{\text{miss}})$  of the reference training segments [19]:

$$\hat{x}(t, j_{\text{miss}}) = \frac{\sum_{m=1}^M \sum_{k=L_t}^T w_m(k) x_m^{\text{tr}}(k, j_{\text{miss}})}{\sum_{m=1}^M \sum_{k=L_t}^T w_m(k)} \quad (10)$$

## 4. Application to an artificial case study

We have considered an artificial case study built by simulating  $M = 114$  trajectories of length  $T = 100$  time steps (in arbitrary units) in a  $J = 4$  dimensional signal space, whose projections into the 4-dimensional space are plotted in Figs. 3–6. The trajectories are simulated by choosing for each signal one of the three following functional behaviours:

$$x_j = 2\alpha_1 a \left[ 1 + \operatorname{erf} \left( \frac{(t - e) - u}{\sqrt{2}} \right) \right] + 10^{-3\omega} \quad (11)$$

$$x_j = \alpha_2 (c^{d(t-e)} - c) + 10^{-3\omega} \quad (12)$$

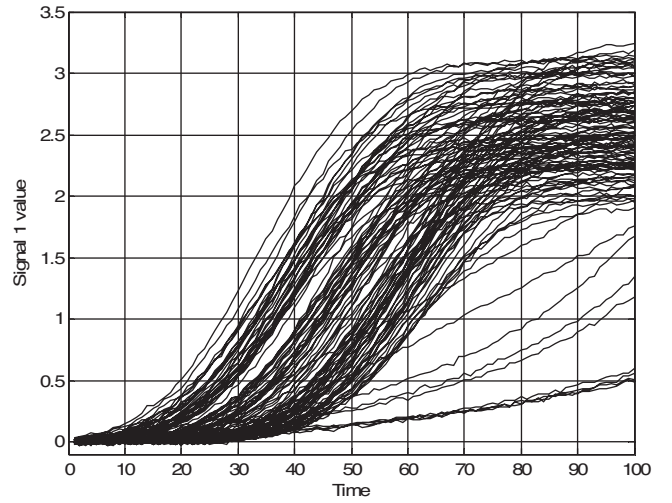


Fig. 3. Projection on the signal 1 axis of the 114 simulated trajectories.

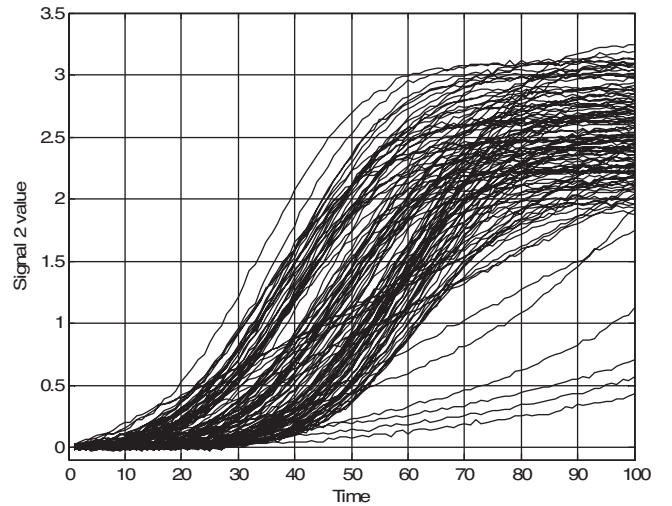


Fig. 4. Projection on the signal 2 axis of the 114 simulated trajectories.

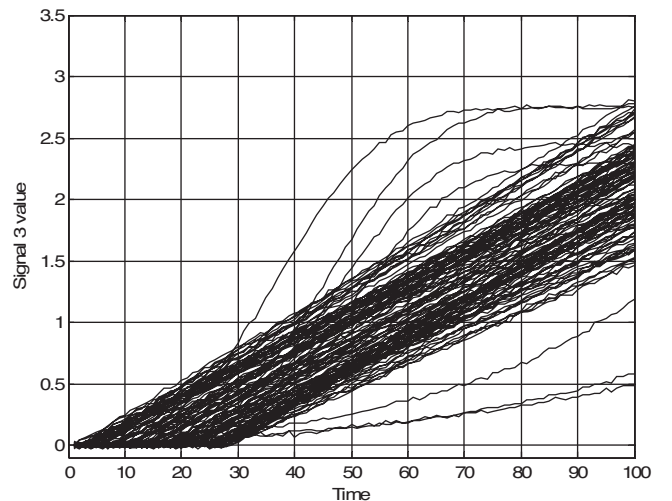


Fig. 5. Projection on the signal 3 axis of the 114 simulated trajectories.

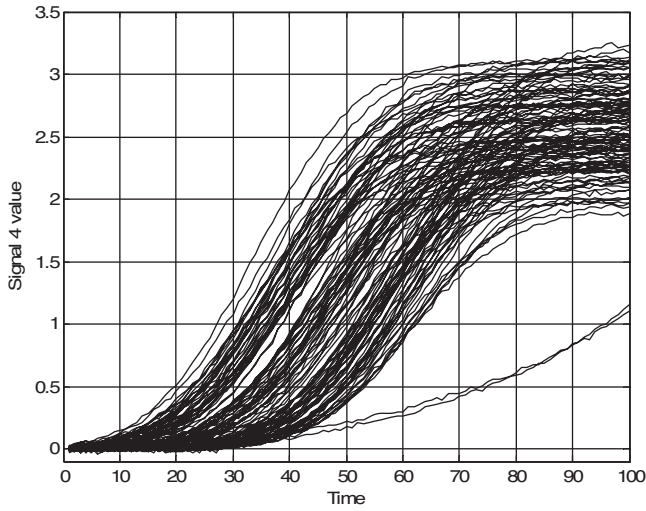


Fig. 6. Projection on the signal 4 axis of the 114 simulated trajectories.

$$x_j = \alpha_3 b(t - e) + 10^{-3}\omega \quad (13)$$

where  $j = 1, 2, 3, 4$  is the signal index and  $a, b, c, d, e, \mu, \omega, \alpha_1, \alpha_2$  and  $\alpha_3$  are values randomly sampled from the probability distributions listed in Table 1.

One hundred trajectories have been simulated using Eq. (11) for signals 1, 2 and 4, and Eq. (13) for signal 3 (Table 2). These trajectories are intended to reproduce the nominal behaviour of a system, e.g. the operation of a plant when no anomalies or faults occur. Hereafter, they will be referred to as ‘normal condition trajectories’. To artificially reproduce possible anomalous behaviours of the system, 14 trajectories characterized by signal functional behaviours different from those of the corresponding signals in the 100 trajectories have been simulated according to the Eqs. (11–13) according to the scheme provided in Table 2.

Table 1

Distribution of the random parameters  $a, b, c, d, e, u, \omega, \alpha_1, \alpha_2$  and  $\alpha_3$ .

Parameter	Distribution
$a$	Uniform [0.45, 0.55]
$b$	Uniform [0.3, 0.4]
$c$	Uniform [1.1, 1.3]
$d$	Uniform [1.2, 1.3]
$e$	Uniform [0, 2]
$\alpha_1$	Uniform [1, 1.5]
$\alpha_2$	Uniform [1, 1.2]
$\alpha_3$	Uniform [0.9, 1.1]
$u$	Uniform [2.2, 2.7]
$\omega$	Normal [0, 1]

Table 2

Equations used to simulate the signal evolution in the 114 trajectories of the case study.

Trajectories	Signal 1	Signal 2	Signal 3	Signal 4
1–100	Eq. (11)	Eq. (11)	Eq. (13)	Eq. (11)
101–105	Eq. (11)	Eq. (12)	Eq. (13)	Eq. (11)
106–109	Eq. (12)	Eq. (13)	Eq. (11)	Eq. (11)
110–112	Eq. (12)	Eq. (13)	Eq. (12)	Eq. (11)
113–114	Eq. (13)	Eq. (13)	Eq. (13)	Eq. (11)

Table 3

Optimal values of the parameters  $\alpha$  and  $\beta$  in correspondence of different time segment lengths  $L_t$ .

$L_t$	$\alpha$	$\beta$
2	0.8	0.01
5	$1 \times 10^{-5}$	0.05
10	$1 \times 10^{-5}$	0.05
20	$1 \times 10^{-5}$	0.05

The performance of the proposed model for missing data reconstruction will be evaluated in terms of its accuracy, i.e. the ability of providing correct reconstructions of missing data. The metric used is the Mean Square Error (MSE) between the reconstructions

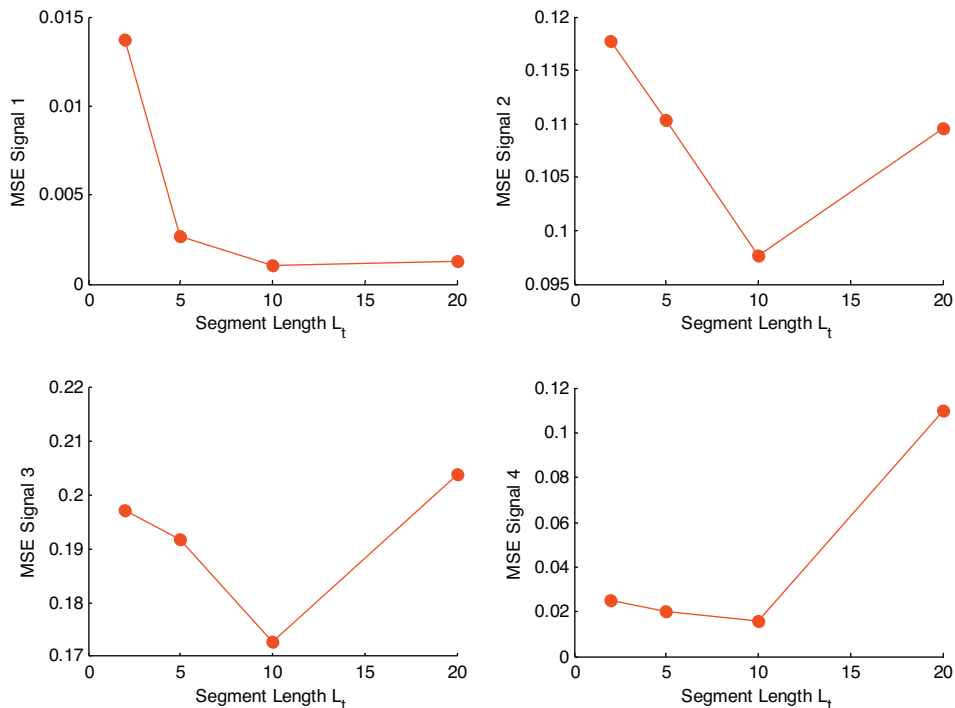
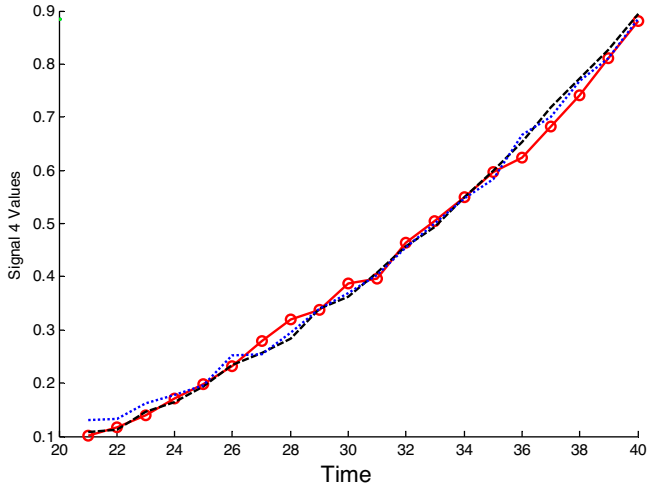


Fig. 7. Reconstruction accuracy considering different values of  $L_t$ .

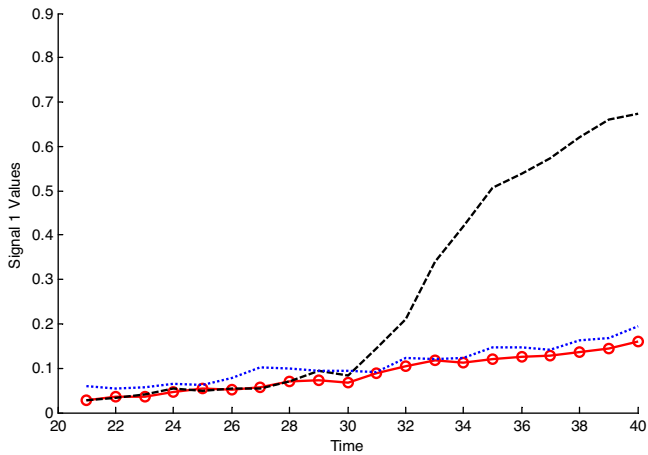


**Table 4**  
Reconstruction accuracy provided by the AAKR and the proposed fuzzy similarity-based reconstruction method.

	Test on all 114 trajectories	Test on the 100 normal condition trajectories	Test on the 14 anomalous trajectories
AAKR	$8.3 \times 10^{-4}$	$1.7 \times 10^{-4}$	$5.6 \times 10^{-3}$
FS-BASED	$2.9 \times 10^{-4}$	$1.5 \times 10^{-4}$	$1.3 \times 10^{-3}$



**Fig. 8.** Missing values reconstruction for a normal condition trajectory; the true value is represented by a short dashed line, the fuzzy similarity-based reconstruction by a thick continuous line with circles and the AAKR reconstruction by a long dashed line.

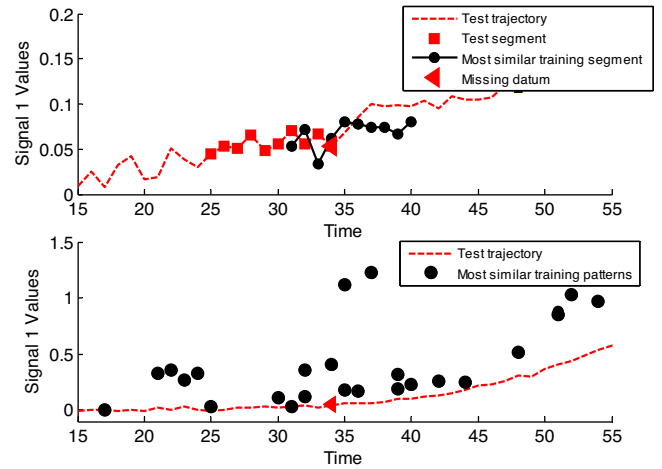


**Fig. 9.** Missing values reconstruction of signal 1 in a test trajectory. The true value is represented by a short dashed line, the FS-based reconstruction by a thick continuous line with circles and the AAKR reconstruction by a long dashed line.

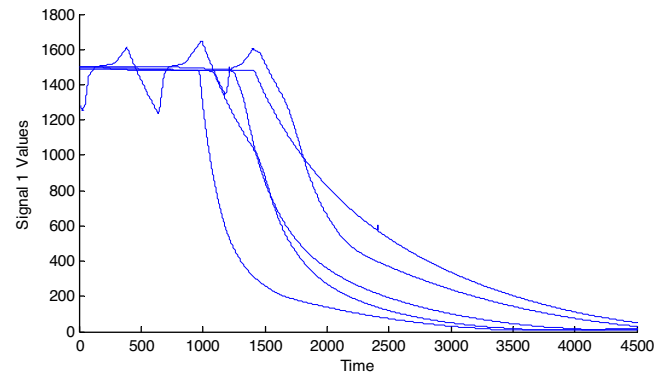
provided by the model and the true values [19], averaged over a number of different test trajectories.

#### 4.1. Results

The application of the proposed signal reconstruction method requires to properly set the values of the length of the time window for the segment of values used for the reconstruction,  $L_t$ , and of the parameters  $\alpha$  and  $\beta$  in Eqs. (7) and (9). Table 3 reports the optimal values of  $\alpha$  and  $\beta$  found with a systematic procedure based on the computation of the MSE on a validation set. In practice, we have considered all the possible combinations of  $L_t$ ,  $\alpha$  and  $\beta$  with  $L_t = 2, 5, 10, 20$  and  $\alpha$  and  $\beta$  with discrete values taken from the intervals



**Fig. 10.** Upper: signal 1 evolution in the test trajectory (dotted line) including signal 1 test segment (squares) used for the reconstruction and the missing datum (triangle). The most similar segment in the training set is represented by circles. Bottom: signal 1 evolution in the test trajectories (continuous line) and missing datum (triangle). Patterns in the training set to which the largest weights are associated are represented by a circle. Notice the different scales of the signal 1 value in the two figures.



**Fig. 11.** Evolution of a signal in different plant transients.

$[10^{-6}, 10^{-1}]$  and  $[10^{-3}-1]$ , respectively. Finally, the parameter setting with minimum MSE is selected. Notice that the larger  $L_t$ , the smaller the ratio  $\ln(\alpha)/\beta^2$  (in Eq. (7)): this means that the larger  $L_t$ , the larger the fuzzy set that defines the similarity between reference trajectories and test time segment. This is expected because the similarity  $\mu$  in Eq. (7) has to accommodate larger the Euclidean distance between the segments (Eq. (6)) due to larger  $L_t$ , i.e., longer reference trajectories and time segments.

Fig. 7 shows the accuracy metric, MSE, as a function of the length of the time segment,  $L_t$ , obtained in the reconstruction of  $\varphi = 20$  data in signal 1 (upper left), 2 (upper right), 3 (lower left) and 4 (lower right). In this case, the best results are obtained with  $L_t = 10$ .

In order to verify the performance of the signal reconstruction method, we have considered 113 trajectories to train the reconstruction model and one trajectory to test it. In the test phase, we assume to have missing data in only one signal from time  $t_A = 21$  to time  $t_B = 40$ , and we generate from a trajectory 4 different test trajectories each one containing missing data in a different signal. In order to cross-validate the accuracy computation, this procedure has been repeated 114 times, each time choosing a different test trajectory according to a leave-one-out procedure [22,23]. Table 4 reports the accuracy obtained by the proposed method and by a literature AAKR method for comparison [19].

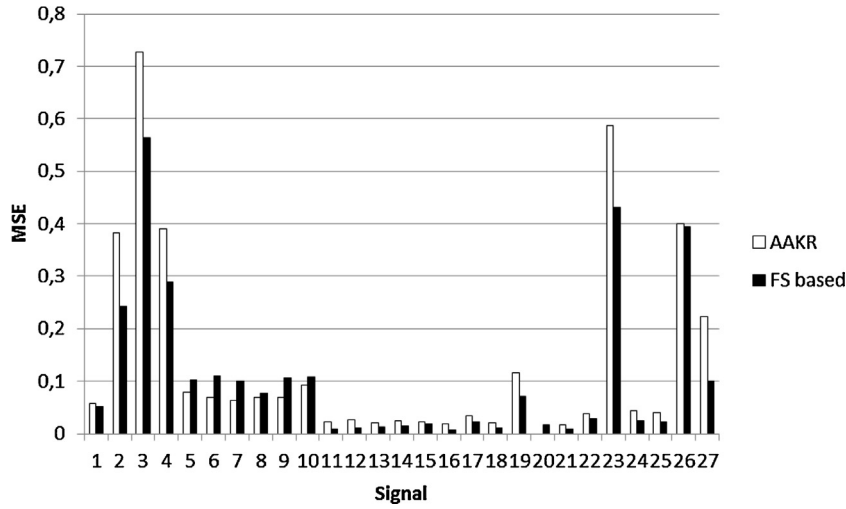


Fig. 12. Average accuracy in the reconstruction of the 27 signals.

The two methods provide similar performances in the reconstruction of the 100 normal condition trajectories, whereas the proposed method is remarkably more accurate than the AAKR one in the reconstruction of the 14 anomalous trajectories. This is pictorially seen in Figs. 8 and 9, which show the reconstructions obtained in normal condition and anomalous trajectories, respectively.

It is interesting to observe that in the case of Fig. 9 from  $t=32$  until the end of the test trajectory, the AAKR reconstruction deviates largely from the true signal values, whereas the FS-based reconstruction is more accurate. The difference in performance between the two reconstruction methods is motivated by the different procedure used for the weights assignment. For instance, let us consider the signal 1 reconstructions provided at time  $t=34$

whose true (unknown) value  $x(34, 1) = 0.053$ . The FS-based method identifies in the four-dimensional training input space a reference segment,  $\bar{x}_m^{\text{tr}}(k, 1)$ , very similar to the test segment  $\bar{x}_{t=34}(1)$  (Fig. 10, top, line with circles) and it assigns to this segment a very large weight ( $1.2 \times 10^6$ ). Thus, by applying Eq. (10), one obtains a signal reconstruction of the missing data,  $\hat{x}(34, 1) = 0.080$ , which is very similar to the last signal value in  $\bar{x}_m^{\text{tr}}(k, 1)$ . On the other hand, the AAKR is considering similarities between instantaneous signal values and not between time segments. According to this different procedure for the similarity computation, the AAKR assigns the largest weights (all in the range of [3, 4]) to several training patterns (circles in Fig. 10, bottom) leading to a reconstruction  $\hat{x}(34, 1) = 0.55$ , which is ten times larger than the signal true value  $x(34, 1) = 0.053$ .

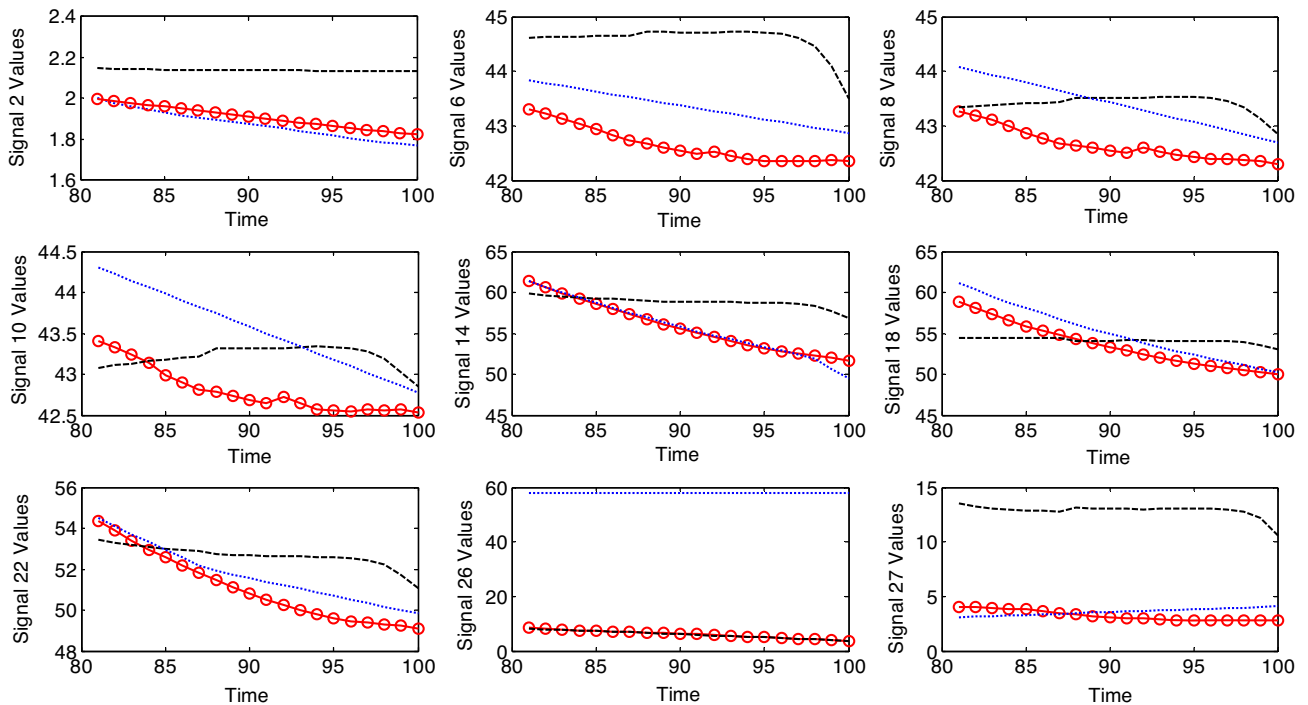


Fig. 13. Reconstruction of a time window of 20 time instants in some signals. The true value is represented by a short dashed lines, the FS-based reconstruction by a continuous line with circles and the AAKR reconstruction by a long dashed line.

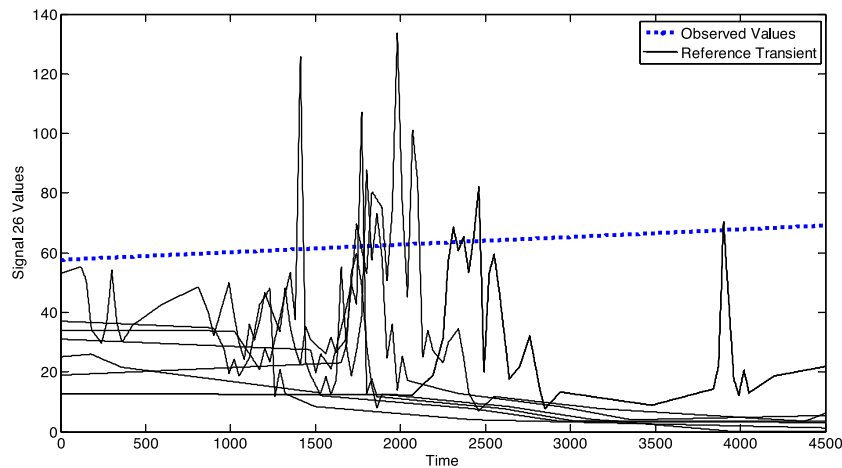


Fig. 14. Signal 26 behaviour in the test (dotted line) and in the reference transients (continuous line).

## 5. Application to an industrial case study

The industrial case study concerns the operation of nuclear power plant turbines during shut-down transients. We consider the values of  $J=27$  signals taken at  $T=4500$  time steps in  $M=148$  different transients. Most of the signals refer to temperatures measured in different parts of the turbines [19]. Fig. 11 shows some examples of signal evolutions during different plant transients.

In order to verify the performance of the FS-based method, in this Section we perform the reconstruction of signal segments whose true values is known, but for which we assume to have missing data in time intervals of  $\varphi=20$  time instants in a single signal.

The values of the FS-method parameters  $\alpha$  and  $\beta$ , and of the length of the time segment have been set equal to  $\alpha=0.2$ ,  $\beta=0.5$  and  $L_t=10$ . Fig. 12 shows the overall accuracy of the FS-based and of the AAKR methods in the reconstruction of the 27 plant signals in test transients, according to a leave-one-out procedure.

The performance of the FS-based reconstruction method is more satisfactory than that of the AAKR method. In particular, Fig. 13 compares the FS-based method (continuous line with circles) and the AAKR (long dashed line) reconstructions of some signals in a transient, assuming missing data on a time window from instant  $t_A=81$  to instant  $t_B=100$ . Notice that for several signals such as  $j=2, 14, 18, 22$  and 27 the AAKR method provides reconstructions which remarkably deviate from the true signal values, whereas the reconstructions of the FS-based method are more accurate.

With respect to signal 26, both methods provide very inaccurate reconstructions. This is due to the fact that the behaviour of this transient in signal 26 is very different from the behaviour of the signal in all the considered reference trajectories as shown in Fig. 14. Since the reconstruction is a weighted mean of the training values, this leads to the inaccurate signal reconstruction.

## 6. Conclusions

A fuzzy similarity-based method for missing data reconstruction has been proposed in the context of on-line condition monitoring of industrial components. The method allows performing signal reconstructions in multidimensional time series. It has been applied with success to an artificial case study and a real industrial application concerning the reconstruction of missing data in nuclear component transients, and it has been shown superior to an AAKR-based method of literature.

Given the difficulty of the signal reconstruction task in situations characterized by the presence of long segments containing

missing values, we think that it would be important to associate the signal reconstruction with an estimate of its degree of confidence, which should take into account the amount and quality of the information used to perform the reconstruction. This will be object of future research activity. Indeed, future work will be devoted to estimate the degree of confidence in the provided signal reconstruction, taking into account the amount of information available in the reference trajectories used to perform the reconstruction.

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