

# BE1M13VES

## Manufacturing of Electrical Components

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# Overview

**1** Photodiodes and LEDs

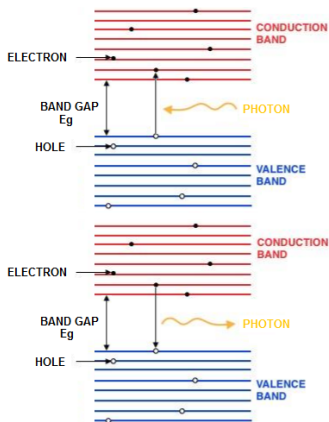
**2** Photovoltaic

# TOPIC

## 1 Photodiodes and LEDs

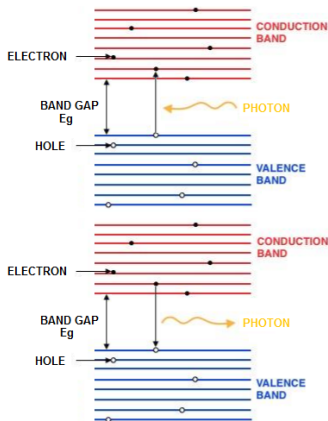
## 2 Photovoltaic

# Photoelectric effect



- Each photon carries particular amount of energy.
- Collision with electron may push the electron to higher energy state.
- The energy of the photon must be:  $E \geq h \cdot f$ 
  - $h$  ... Planck constant
  - $f$  ... photon frequency
- Rest of the energy is converted to heat.

# Photoelectric effect



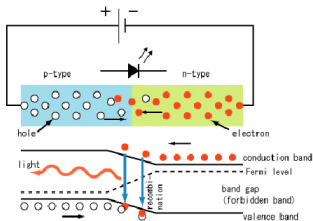
- The energy is released as photon during recombination.
- The photon wavelength  $\lambda$  is given by the band gap:

$$f = \frac{E_g}{h} = \frac{c}{\lambda}$$

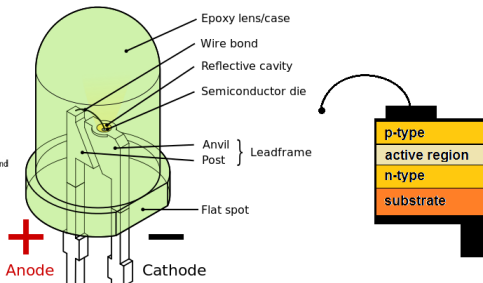
$c$  ... speed of the light

- Recombination process is used in LEDs.

# Light Emitting Diode



Source: <http://www.bcnorthernlights.com/learn-to-grow-your-own/how-do-hid-lights-work>

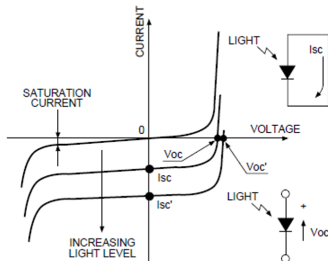
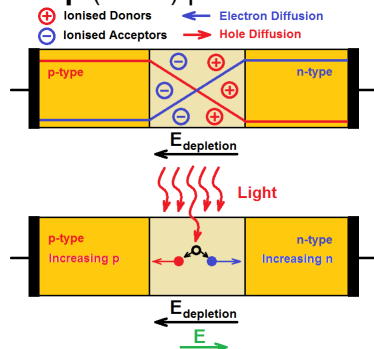


Source: <https://core-electronics.com.au/tutorials/all-about-leds.html>

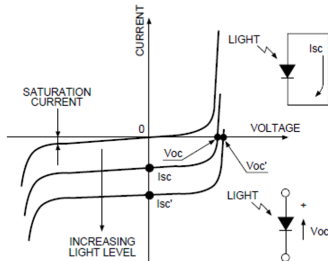
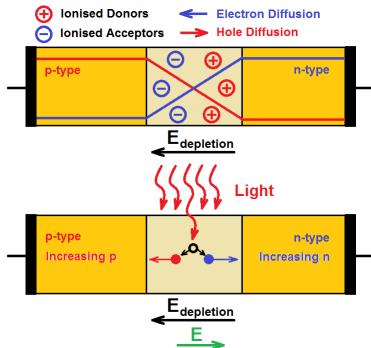
- Color depends on the bandgap:  
InGaN (blue, UV, green), AlGaInP (yellow, orange), AlGaAs (red, IR), GaP (yellow, green)
- Similar characteristic to ordinary diode - higher threshold voltages (IR 1,2 V; RED 1,8 V; YELLOW 2,2 V; BLUE 3,6 V).

# Photodiode

The PN junction is accessible to light via anti-reflection layer. The light creates other pairs of electron and holes, that are swept by the electric field of depletion area to the **n** (electrons) and **p** (holes) part.



# Photodiode



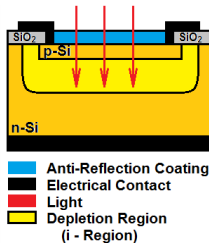
Additional charge creates electric field that reduces the electric field of depletion area. Charge imbalance generates voltage across the terminals. The maximum open-circuit voltage corresponds to diode characteristic.



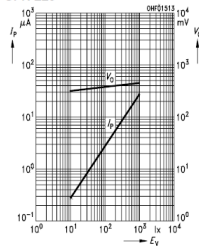
# Photodiode - Technology



**SFH229**  
PIN Photodiode

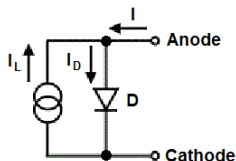


Photocurrent  $I_p = f(E_v)$ ,  $V_R = 5\text{ V}$   
 Open-Circuit Voltage  $V_O = f(E_v)$   
**SFH 229**



- The PIN diode construction is often used to increase the size of depletion area.
- i-region is intrinsic or slightly doped area. Other parts are highly doped to get ohmic contact with leads.

# VA Characteristic



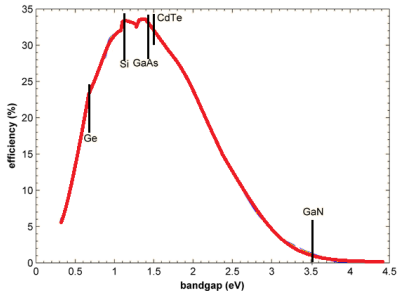
## Modified Shockley Equation

$$I = I_D - I_L$$

$$I = I_0 \left( e^{\frac{U \cdot e}{n \cdot k \cdot T}} - 1 \right) - I_L$$

- $I_L$  is the short-circuit current created by the incoming light.
- The equation above also defines temperature behavior of photodiodes and solar cells.
- The characteristic is also dependent on resistances of the leads (serial resistance should be included to the scheme).

# Photo-Effect Efficiency



Material		Band Gap (eV)
Si	Silicon	1.11
Ge	Germanium	0.67
CdTe	Cadmium telluride	1.5
Cu <sub>2</sub> O	Copper oxide	2.1
Cu <sub>3</sub> N	Copper nitride	1.75
GaP	Gallium phosphide	2.26
GaAs	Gallium arsenide	1.43
PbS	Lead sulfide	0.37
Si <sub>3</sub> N <sub>4</sub>	Silicon nitride	5
C	Diamond	5.5
SiO <sub>2</sub>	Silica	9

Source: <https://www.e-education.psu.edu/eme812/node/534>

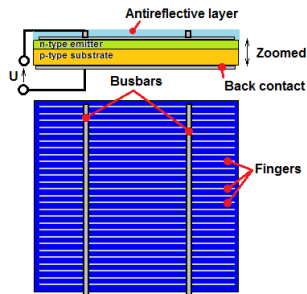
- Energy higher than band gap energy is dissipated as heat.
- Most of the electrons are unable to cause photo-effect if the band-gap is too high.

# TOPIC

1 Photodiodes and LEDs

**2 Photovoltaic**

# Solar Cell

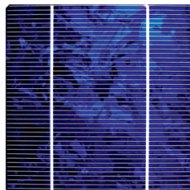


- Solar cells increase the size of active photodiode area to get most of the power from incoming light.
- The contacts are made from silver printed on the semiconductor layer (screen printing).
- The Anode contact covers whole rear side of the cell.
- Bus bars are used to connect cells together in the panel.
- Reflective layer increased the light absorption.

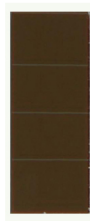
# Solar Cell - Materials



Monocrystalline silicon



Polycrystalline (multicrystalline)  
silicon



Amorphous silicon  
(Thin-film)

## Monocrystalline silicon

- oldest type, made from pure silicon crystal, iridescent blue or black color,
- + high efficiency - typical  $\approx 15\%$  (up to 22-24 %), very durable,
  - efficiency gradually decreases (about 0.5 % per year), brittle,
  - complicated manufacturing (from silicon slices), expensive.

# Solar Cell - Materials

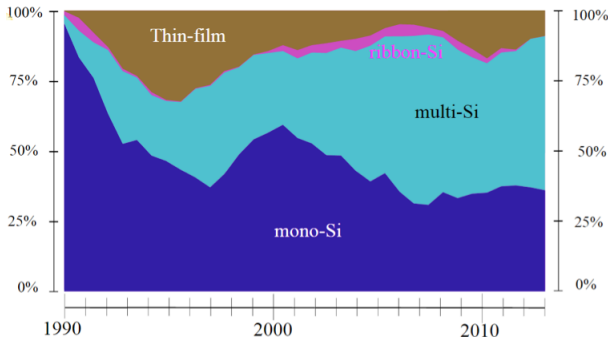
## Polycrystalline silicon

- made by assembling grains and plates of silicon crystals, mosaic-like appearance,
- + good efficiency - typical  $\approx 12\%$ , very durable, cheaper technology - manufacturing smaller grains is less complicated,
- less efficient than monocrystalline Si, brittle.

## Amorphous silicon

- deposition of silicon film onto substrate glass, dark colors (black, brown),
- + small amount of Silicon  $\Rightarrow$  cheap, several substrates can be used for deposition  $\Rightarrow$  flexible solar cell on plastic substrates,
- + less prone for overheating,
- poor efficiency - typical  $\approx 6\%$ .

# Solar Cell - Materials



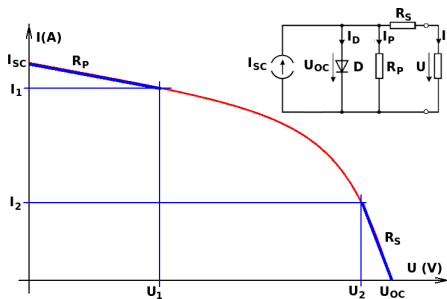
Source: <https://www.e-education.psu.edu/eme812/node/608>

## Other thin film technologies

- Cadmium Telluride, CdTe: toxic Cd, high efficiency (16 %).
- Copper Indium Gallium Selenide (CIGS): high efficiency (up to 19 %), problematic deposition quality.



# Equivalent circuit



$U_{OC}$  ... open-circuit voltage

$I_{SC}$  ... short-circuit current

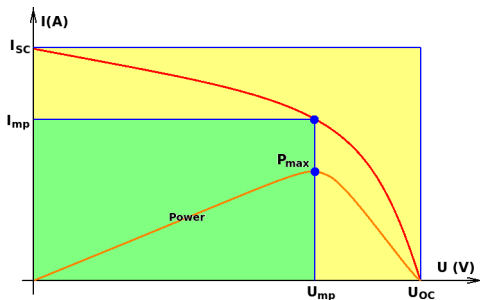
$R_P$  ... shunt res., defects

$R_S$  ... serial res., leads

$$R_P = \frac{U_1}{I_{SC} - I_1}$$

$$R_S = \frac{U_{OC} - U_2}{I_2}$$

# Power Got from the Solar Cell



$$FF = \frac{U_{mp} \cdot I_{mp}}{U_{oc} \cdot I_{sc}}$$

**Commercial:**

$$FF \approx 0.83 - 0.85$$

**Efficiency:**

$$\eta = \frac{U_{oc} \cdot I_{sc} \cdot FF}{P_{in}}$$

## Fill Factor

- it defines the utilization of the solar cell,
- maximum varies with different materials,
- affected by  $R_S$  and  $R_P$  values!!!

$P_{in}$  ... incoming solar power

# Solar Panel

- interconnected several solar cells together,
- serial connection increase the open-circuit voltage,
- parallel connection increase the short-circuit current.
- Interconnection of several panels creates solar arrays.

