

;FLAVOR:Marlin

;TIME:357

;Filament used: 0.128183m

;Layer height: 0.1

;MINX:113.316

;MINY:93.316

;MINZ:0.2

;MAXX:136.684

;MAXY:116.686

;MAXZ:2.6

;Generated with Cura\_SteamEngine 4.2.1

M82 ;absolute extrusion mode

G21 ; set units to millimeters

G90 ; use absolute positioning

M82 ; absolute extrusion mode

M104 S200 ; set extruder temp

M140 S60 ; set bed temp

M190 S60 ; wait for bed temp

M109 S200 ; wait for extruder temp

G28 W ; home all without mesh bed level

G80 ; mesh bed leveling

G92 E0.0 ; reset extruder distance position

G1 Y-3.0 F1000.0 ; go outside print area

G1 X60.0 E9.0 F1000.0 ; intro line

G1 X100.0 E21.5 F1000.0 ; intro line

G92 E0.0 ; reset extruder distance position

M141 S28

G92 E0

G92 E0

G1 F2100 E-0.8

;LAYER\_COUNT:19

;LAYER:0

M107

M204 S1000

M205 X10 Y10

G0 F3240 X116.018 Y97.528 Z0.2

M205 X8 Y8

;TYPE:SKIRT

G1 F2100 E0

G1 F900 X116.251 Y97.26 E0.01122

G1 X116.772 Y96.706 E0.03525

G1 X117.016 Y96.465 E0.04609

G1 X117.293 Y96.213 E0.05792

G1 X117.458 Y96.071 E0.0648

G1 X117.718 Y95.857 E0.07544

G1 X117.899 Y95.715 E0.08271

G1 X118.102 Y95.565 E0.09068

G1 X118.206 Y95.491 E0.09472

G1 X118.455 Y95.318 E0.1043

G1 X118.68 Y95.172 E0.11277

G1 X119.124 Y94.902 E0.12919

G1 X119.43 Y94.732 E0.14025

G1 X120.077 Y94.406 E0.16314

G1 X120.38 Y94.267 E0.17368

G1 X120.79 Y94.098 E0.18769

G1 X121.005 Y94.016 E0.19496

G1 X121.269 Y93.923 E0.2038

G1 X121.489 Y93.852 E0.21111

G1 X121.812 Y93.757 E0.22174

G1 X121.954 Y93.718 E0.2264

G1 X122.256 Y93.64 E0.23625

G1 X122.507 Y93.583 E0.24439

G1 X122.934 Y93.499 E0.25814

G1 X123.07 Y93.474 E0.26251

G1 X123.271 Y93.441 E0.26894

G1 X123.469 Y93.413 E0.27526

G1 X123.732 Y93.382 E0.28363

G1 X123.892 Y93.366 E0.28871

G1 X124.201 Y93.341 E0.2985

G1 X124.451 Y93.328 E0.30641

G1 X124.954 Y93.316 E0.32231

G1 X125.278 Y93.32 E0.33255

G1 X125.92 Y93.352 E0.35286

G1 X126.287 Y93.386 E0.36451

G1 X126.808 Y93.456 E0.38112

G1 X127.026 Y93.491 E0.38809

G1 X127.268 Y93.536 E0.39587

G1 X127.525 Y93.592 E0.40418

G1 X128.129 Y93.742 E0.42385

G1 X128.465 Y93.84 E0.43491

G1 X128.916 Y93.991 E0.44993

G1 X129.07 Y94.045 E0.45509

G1 X129.309 Y94.135 E0.46316

G1 X129.554 Y94.236 E0.47153

G1 X129.923 Y94.401 E0.4843

G1 X130.04 Y94.456 E0.48839

G1 X130.274 Y94.569 E0.4966

G1 X130.478 Y94.673 E0.50383

G1 X130.704 Y94.797 E0.51198

G1 X130.831 Y94.87 E0.51661

G1 X131.084 Y95.02 E0.5259

G1 X131.238 Y95.116 E0.53164

G1 X131.478 Y95.272 E0.54068

G1 X131.626 Y95.372 E0.54632

G1 X131.86 Y95.538 E0.55539

G1 X132.062 Y95.69 E0.56338

G1 X132.471 Y96.017 E0.57992

G1 X132.734 Y96.245 E0.59092

G1 X133.286 Y96.763 E0.61484

G1 X133.527 Y97.008 E0.6257

G1 X133.784 Y97.29 E0.63775

G1 X133.928 Y97.456 E0.6447

G1 X134.129 Y97.7 E0.65469

G1 X134.263 Y97.871 E0.66155

G1 X134.426 Y98.09 E0.67018

G1 X134.507 Y98.203 E0.67457

G1 X134.679 Y98.45 E0.68408

G1 X134.827 Y98.677 E0.69264

G1 X135.088 Y99.106 E0.70851

G1 X135.254 Y99.404 E0.71929

G1 X135.589 Y100.065 E0.7427

G1 X135.733 Y100.379 E0.75362

G1 X135.903 Y100.792 E0.76773

G1 X135.982 Y101 E0.77476

G1 X136.069 Y101.246 E0.783

G1 X136.139 Y101.46 E0.79012

G1 X136.24 Y101.8 E0.80133

G1 X136.28 Y101.943 E0.80602

G1 X136.359 Y102.246 E0.81591

G1 X136.42 Y102.516 E0.82466

G1 X136.503 Y102.943 E0.8384

G1 X136.53 Y103.098 E0.84337

G1 X136.573 Y103.371 E0.85211

G1 X136.608 Y103.651 E0.86102

G1 X136.654 Y104.149 E0.87682

G1 X136.672 Y104.449 E0.88632

G1 X136.684 Y104.954 E0.90228

G1 X136.68 Y105.278 E0.91252

G1 X136.648 Y105.92 E0.93283

G1 X136.614 Y106.287 E0.94448

G1 X136.544 Y106.808 E0.96109

G1 X136.509 Y107.026 E0.96806

G1 X136.464 Y107.268 E0.97584

G1 X136.408 Y107.525 E0.98415

G1 X136.258 Y108.129 E1.00382

G1 X136.163 Y108.457 E1.01461

G1 X136.014 Y108.905 E1.02952

G1 X135.952 Y109.08 E1.03539

G1 X135.86 Y109.322 E1.04357

G1 X135.764 Y109.554 E1.0515

G1 X135.599 Y109.923 E1.06428

G1 X135.544 Y110.04 E1.06836

G1 X135.431 Y110.274 E1.07657

G1 X135.327 Y110.478 E1.08381

G1 X135.203 Y110.704 E1.09195

G1 X135.13 Y110.83 E1.09655

G1 X134.986 Y111.073 E1.10548

G1 X134.894 Y111.223 E1.11104

G1 X134.732 Y111.473 E1.12045

G1 X134.628 Y111.626 E1.1263

G1 X134.462 Y111.86 E1.13536

G1 X134.311 Y112.06 E1.14328

G1 X133.982 Y112.472 E1.15994

G1 X133.751 Y112.739 E1.17109

G1 X133.239 Y113.284 E1.19472

G1 X133 Y113.519 E1.20531

G1 X132.721 Y113.774 E1.21726

G1 X132.554 Y113.919 E1.22424

G1 X132.296 Y114.132 E1.23481

G1 X132.091 Y114.292 E1.24303

G1 X131.805 Y114.501 E1.25422

G1 X131.526 Y114.689 E1.26485

G1 X130.751 Y115.169 E1.29366

G1 X130.402 Y115.363 E1.30627

G1 X130.064 Y115.532 E1.31822

G1 X129.888 Y115.616 E1.32438

G1 X129.565 Y115.76 E1.33555

G1 X129.296 Y115.869 E1.34472

G1 X128.792 Y116.055 E1.3617

G1 X128.511 Y116.148 E1.37105

G1 X128.188 Y116.243 E1.38169

G1 X128.046 Y116.282 E1.38634

G1 X127.744 Y116.36 E1.3962

G1 X127.493 Y116.417 E1.40433

G1 X127.066 Y116.501 E1.41808

G1 X126.93 Y116.526 E1.42245

G1 X126.729 Y116.559 E1.42888

G1 X126.531 Y116.587 E1.4352

G1 X126.268 Y116.618 E1.44357

G1 X126.113 Y116.633 E1.44849

G1 X125.748 Y116.663 E1.46006

G1 X125.494 Y116.677 E1.4681

G1 X125.162 Y116.685 E1.47859

G1 X125.056 Y116.686 E1.48194

G1 X124.797 Y116.686 E1.49013

G1 X124.526 Y116.678 E1.49869

G1 X124.121 Y116.653 E1.51152

G1 X123.799 Y116.621 E1.52174

G1 X123.078 Y116.523 E1.54473

G1 X122.657 Y116.445 E1.55826

G1 X121.918 Y116.27 E1.58226

G1 X121.535 Y116.16 E1.59485

G1 X121.084 Y116.009 E1.60987

G1 X120.93 Y115.955 E1.61503

G1 X120.691 Y115.865 E1.6231

G1 X120.446 Y115.764 E1.63147

G1 X120.077 Y115.599 E1.64425

G1 X119.96 Y115.544 E1.64833

G1 X119.726 Y115.431 E1.65654

G1 X119.522 Y115.327 E1.66378

G1 X119.296 Y115.203 E1.67192

G1 X119.168 Y115.129 E1.67659

G1 X118.905 Y114.973 E1.68625

G1 X118.743 Y114.872 E1.69229

G1 X118.512 Y114.721 E1.70101

G1 X118.376 Y114.629 E1.70619

G1 X118.143 Y114.464 E1.71522

G1 X117.94 Y114.311 E1.72325

G1 X117.528 Y113.982 E1.73991

G1 X117.259 Y113.749 E1.75115

G1 X116.704 Y113.227 E1.77523

G1 X116.464 Y112.982 E1.78606

G1 X116.213 Y112.706 E1.79785

G1 X116.072 Y112.543 E1.80466

G1 X115.862 Y112.288 E1.8151

G1 X115.722 Y112.109 E1.82228

G1 X115.568 Y111.901 E1.83046

G1 X115.491 Y111.794 E1.83462

G1 X115.318 Y111.545 E1.8442

G1 X115.172 Y111.321 E1.85265

G1 X114.9 Y110.874 E1.86918

G1 X114.728 Y110.564 E1.88039

G1 X114.404 Y109.92 E1.90316

G1 X114.264 Y109.612 E1.91385

G1 X114.089 Y109.185 E1.92844

G1 X114.006 Y108.967 E1.93581

G1 X113.918 Y108.715 E1.94424

G1 X113.852 Y108.511 E1.95101

G1 X113.758 Y108.193 E1.96149

G1 X113.719 Y108.05 E1.96618

G1 X113.641 Y107.749 E1.976

G1 X113.582 Y107.492 E1.98433

G1 X113.498 Y107.064 E1.99811

G1 X113.474 Y106.93 E2.00242

G1 X113.441 Y106.729 E2.00885

G1 X113.413 Y106.531 E2.01517

G1 X113.382 Y106.268 E2.02354

G1 X113.367 Y106.11 E2.02855

G1 X113.342 Y105.803 E2.03828

G1 X113.328 Y105.55 E2.04629

G1 X113.316 Y105.041 E2.06238

G1 X113.321 Y104.717 E2.07262

G1 X113.353 Y104.079 E2.0928

G1 X113.386 Y103.713 E2.10441

G1 X113.456 Y103.192 E2.12102

G1 X113.491 Y102.974 E2.128

G1 X113.536 Y102.732 E2.13578

G1 X113.592 Y102.475 E2.14409

G1 X113.742 Y101.871 E2.16375

G1 X113.84 Y101.535 E2.17481

G1 X113.991 Y101.084 E2.18984

G1 X114.045 Y100.93 E2.195

G1 X114.135 Y100.691 E2.20306

G1 X114.236 Y100.446 E2.21144

G1 X114.401 Y100.077 E2.22421

G1 X114.456 Y99.96 E2.2283

G1 X114.569 Y99.726 E2.23651

G1 X114.673 Y99.522 E2.24374

G1 X114.797 Y99.296 E2.25189

G1 X114.868 Y99.173 E2.25637

G1 X115.02 Y98.916 E2.26581

G1 X115.122 Y98.751 E2.27194

G1 X115.276 Y98.515 E2.28084

G1 X115.372 Y98.374 E2.28623

G1 X115.538 Y98.14 E2.2953

G1 X115.689 Y97.94 E2.30321

G1 X116.018 Y97.528 E2.31987

M205 X10 Y10

G0 F3240 X116.33 Y97.778

M205 X8 Y8

G1 F900 X116.542 Y97.534 E2.33009

G1 X117.063 Y96.98 E2.35412

G1 X117.285 Y96.761 E2.36397

G1 X117.562 Y96.509 E2.3758

G1 X117.712 Y96.38 E2.38205

G1 X117.972 Y96.166 E2.39269

G1 X118.137 Y96.037 E2.39931

G1 X118.34 Y95.887 E2.40729

G1 X118.435 Y95.819 E2.41098

G1 X118.684 Y95.646 E2.42056

G1 X118.888 Y95.513 E2.42825

G1 X119.332 Y95.243 E2.44467

G1 X119.61 Y95.089 E2.45471

G1 X120.257 Y94.763 E2.47761

G1 X120.533 Y94.637 E2.48719

G1 X120.943 Y94.468 E2.50121

G1 X121.138 Y94.393 E2.50781

G1 X121.402 Y94.3 E2.51665

G1 X121.602 Y94.236 E2.52329

G1 X121.925 Y94.141 E2.53392

G1 X122.054 Y94.105 E2.53816

G1 X122.356 Y94.027 E2.54801

G1 X122.584 Y93.975 E2.5554

G1 X123.011 Y93.891 E2.56915

G1 X123.135 Y93.869 E2.57313

G1 X123.336 Y93.836 E2.57957

G1 X123.516 Y93.811 E2.58531

G1 X123.779 Y93.78 E2.59368

G1 X123.924 Y93.765 E2.59828

G1 X124.233 Y93.74 E2.60808

G1 X124.461 Y93.728 E2.61529

G1 X124.964 Y93.716 E2.63119

G1 X125.258 Y93.72 E2.64048

G1 X125.9 Y93.752 E2.66079

G1 X126.234 Y93.783 E2.67139

G1 X126.755 Y93.853 E2.688

G1 X126.953 Y93.884 E2.69433

G1 X127.195 Y93.929 E2.70211

G1 X127.428 Y93.98 E2.70965

G1 X128.032 Y94.13 E2.72931

G1 X128.338 Y94.219 E2.73938

G1 X128.789 Y94.37 E2.75441

G1 X128.929 Y94.42 E2.7591

G1 X129.168 Y94.51 E2.76717

G1 X129.391 Y94.601 E2.77478

G1 X129.76 Y94.766 E2.78756

G1 X129.866 Y94.816 E2.79126

G1 X130.1 Y94.929 E2.79947

G1 X130.285 Y95.024 E2.80604

G1 X130.511 Y95.148 E2.81419

G1 X130.627 Y95.214 E2.8184

G1 X130.88 Y95.364 E2.8277

G1 X131.02 Y95.451 E2.8329

G1 X131.26 Y95.607 E2.84195

G1 X131.394 Y95.699 E2.84709

G1 X131.628 Y95.865 E2.85615

G1 X131.812 Y96.003 E2.86342

G1 X132.221 Y96.33 E2.87996

G1 X132.46 Y96.537 E2.88995

G1 X133.012 Y97.055 E2.91387

G1 X133.231 Y97.278 E2.92375

G1 X133.488 Y97.56 E2.9358

G1 X133.619 Y97.711 E2.94212

G1 X133.82 Y97.955 E2.95211

G1 X133.942 Y98.11 E2.95834

G1 X134.105 Y98.329 E2.96697

G1 X134.179 Y98.431 E2.97095

G1 X134.351 Y98.678 E2.98046

G1 X134.485 Y98.885 E2.98825

G1 X134.746 Y99.314 E3.00412

G1 X134.897 Y99.585 E3.01392

G1 X135.232 Y100.246 E3.03734

G1 X135.363 Y100.531 E3.04725

G1 X135.533 Y100.944 E3.06136

G1 X135.605 Y101.133 E3.06775

G1 X135.692 Y101.379 E3.07599

G1 X135.755 Y101.574 E3.08247

G1 X135.856 Y101.914 E3.09368

G1 X135.893 Y102.044 E3.09795

G1 X135.972 Y102.347 E3.10784

G1 X136.028 Y102.593 E3.11581

G1 X136.111 Y103.02 E3.12956

G1 X136.135 Y103.161 E3.13408

G1 X136.178 Y103.434 E3.14281

G1 X136.21 Y103.688 E3.1509

G1 X136.256 Y104.186 E3.1667

G1 X136.272 Y104.459 E3.17534

G1 X136.284 Y104.964 E3.1913

G1 X136.28 Y105.258 E3.20059

G1 X136.248 Y105.9 E3.2209

G1 X136.217 Y106.234 E3.2315

G1 X136.147 Y106.755 E3.24811

G1 X136.116 Y106.953 E3.25444

G1 X136.071 Y107.195 E3.26222

G1 X136.02 Y107.428 E3.26976

G1 X135.87 Y108.032 E3.28942

G1 X135.784 Y108.33 E3.29922

G1 X135.635 Y108.778 E3.31414

G1 X135.578 Y108.937 E3.31948

G1 X135.486 Y109.179 E3.32766

G1 X135.399 Y109.391 E3.3349

G1 X135.234 Y109.76 E3.34767

G1 X135.184 Y109.866 E3.35137

G1 X135.071 Y110.1 E3.35958

G1 X134.976 Y110.285 E3.36615

G1 X134.852 Y110.511 E3.3743

G1 X134.786 Y110.626 E3.37849

G1 X134.642 Y110.869 E3.38741

G1 X134.558 Y111.005 E3.39247

G1 X134.396 Y111.255 E3.40188

G1 X134.301 Y111.394 E3.4072

G1 X134.135 Y111.628 E3.41626

G1 X133.999 Y111.81 E3.42344

G1 X133.67 Y112.222 E3.4401

G1 X133.459 Y112.465 E3.45027

G1 X132.947 Y113.01 E3.4739

G1 X132.731 Y113.224 E3.48351

G1 X132.452 Y113.479 E3.49545

G1 X132.3 Y113.611 E3.50181

G1 X132.042 Y113.824 E3.51238

G1 X131.855 Y113.969 E3.51986

G1 X131.569 Y114.178 E3.53105

G1 X131.315 Y114.349 E3.54072

G1 X130.54 Y114.829 E3.56953

G1 X130.223 Y115.006 E3.581

G1 X129.885 Y115.175 E3.59294

G1 X129.725 Y115.25 E3.59852

G1 X129.402 Y115.394 E3.6097

G1 X129.158 Y115.494 E3.61803

G1 X128.654 Y115.68 E3.63501

G1 X128.398 Y115.764 E3.64352

G1 X128.075 Y115.859 E3.65416

G1 X127.946 Y115.895 E3.65839

G1 X127.644 Y115.973 E3.66824

G1 X127.416 Y116.025 E3.67563

G1 X126.989 Y116.109 E3.68938

G1 X126.865 Y116.131 E3.69336

G1 X126.664 Y116.164 E3.6998

G1 X126.484 Y116.189 E3.70554

G1 X126.221 Y116.22 E3.71391

G1 X126.081 Y116.235 E3.71836

G1 X125.716 Y116.265 E3.72993

G1 X125.484 Y116.277 E3.73727

G1 X125.152 Y116.285 E3.74776

G1 X125.056 Y116.286 E3.7508

G1 X124.797 Y116.286 E3.75898

G1 X124.551 Y116.278 E3.76676

G1 X124.146 Y116.253 E3.77958

G1 X123.853 Y116.225 E3.78888

G1 X123.132 Y116.127 E3.81187

G1 X122.749 Y116.055 E3.82418

G1 X122.01 Y115.88 E3.84818

G1 X121.662 Y115.781 E3.85961

G1 X121.211 Y115.63 E3.87464

G1 X121.071 Y115.58 E3.87934

G1 X120.832 Y115.49 E3.88741

G1 X120.609 Y115.399 E3.89502

G1 X120.24 Y115.234 E3.90779

G1 X120.134 Y115.184 E3.91149

G1 X119.9 Y115.071 E3.9197

G1 X119.715 Y114.976 E3.92627

G1 X119.489 Y114.852 E3.93442

G1 X119.372 Y114.785 E3.93868

G1 X119.109 Y114.629 E3.94834

G1 X118.961 Y114.537 E3.95385

G1 X118.73 Y114.386 E3.96257

G1 X118.607 Y114.302 E3.96727

G1 X118.374 Y114.137 E3.97629

G1 X118.19 Y113.999 E3.98356

G1 X117.778 Y113.67 E4.00022

G1 X117.534 Y113.458 E4.01043

G1 X116.979 Y112.936 E4.03451

G1 X116.76 Y112.713 E4.04438

G1 X116.509 Y112.437 E4.05617

G1 X116.38 Y112.289 E4.06238

G1 X116.17 Y112.034 E4.07281

G1 X116.043 Y111.871 E4.07934

G1 X115.889 Y111.663 E4.08752

G1 X115.819 Y111.565 E4.09133

G1 X115.646 Y111.316 E4.10091

G1 X115.514 Y111.113 E4.10856

G1 X115.242 Y110.666 E4.12509

G1 X115.086 Y110.385 E4.13524

G1 X114.762 Y109.741 E4.15802

G1 X114.634 Y109.46 E4.16778

G1 X114.459 Y109.033 E4.18236

G1 X114.384 Y108.835 E4.18905

G1 X114.296 Y108.583 E4.19749

G1 X114.236 Y108.398 E4.20363

G1 X114.142 Y108.08 E4.21411

G1 X114.106 Y107.949 E4.2184

G1 X114.028 Y107.648 E4.22823

G1 X113.975 Y107.415 E4.23578

G1 X113.891 Y106.987 E4.24956

G1 X113.869 Y106.865 E4.25347

G1 X113.836 Y106.664 E4.25991

G1 X113.811 Y106.484 E4.26565

G1 X113.78 Y106.221 E4.27402

G1 X113.765 Y106.078 E4.27856

G1 X113.74 Y105.771 E4.2883

G1 X113.728 Y105.54 E4.2956

G1 X113.716 Y105.031 E4.31169

G1 X113.72 Y104.737 E4.32098

G1 X113.752 Y104.099 E4.34117

G1 X113.783 Y103.766 E4.35173

G1 X113.853 Y103.245 E4.36834

G1 X113.884 Y103.047 E4.37468

G1 X113.929 Y102.805 E4.38245

G1 X113.98 Y102.572 E4.38999

G1 X114.13 Y101.968 E4.40965

G1 X114.219 Y101.662 E4.41972

G1 X114.37 Y101.211 E4.43475

G1 X114.42 Y101.071 E4.43945

G1 X114.51 Y100.832 E4.44752

G1 X114.601 Y100.609 E4.45513

G1 X114.766 Y100.24 E4.4679

G1 X114.816 Y100.134 E4.4716

G1 X114.929 Y99.9 E4.47981

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G1 X115.865 Y98.372 E4.5365

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G1 X116.33 Y97.778 E4.56033

M205 X10 Y10

G0 F3240 X116.643 Y98.028

M205 X8 Y8

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G1 X117.355 Y97.254 E4.59357

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G1 X116.955 Y98.277 E8.80305

M205 X10 Y10

G1 F2100 E8.00305

G1 F600 Z0.8

;MESH:Part Studio 1.stl

G0 F3240 X127.759 Y109.58 Z0.8

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z0.2

G1 F2100 E8.80305

G1 F900 X127.476 Y108.855 E8.82765

G1 X127.032 Y108.256 E8.85121

G1 X126.398 Y107.766 E8.87652

G1 X125.669 Y107.479 E8.90128

G1 X124.914 Y107.402 E8.92526

G1 X124.188 Y107.517 E8.94848

G1 X123.514 Y107.818 E8.97181

G1 X122.945 Y108.283 E8.99503

G1 X122.514 Y108.876 E9.01819

G1 X122.249 Y109.56 E9.04137

G1 X122.175 Y110.208 E9.06198

G1 X122.168 Y110.276 E9.06414

G1 X122.209 Y110.564 E9.07333

G1 X122.222 Y110.648 E9.07601

G1 X122.082 Y110.582 E9.07805

G1 X122.016 Y110.545

G1 X121.957 Y110.511 E9.07999

G1 X121.678 Y110.352 E9.09014

G1 X121.218 Y110.037 E9.10776

G1 X120.741 Y109.641 E9.12734

G1 X120.354 Y109.254 E9.14464

G1 X120.046 Y108.889 E9.15973

G1 X119.723 Y108.437 E9.17728

G1 X119.415 Y107.912 E9.19651

G1 X119.173 Y107.392 E9.21464

G1 X119.019 Y106.973 E9.22874

G1 X118.85 Y106.359 E9.24886

G1 X118.762 Y105.868 E9.26463

G1 X118.712 Y105.347 E9.28116

G1 X118.707 Y104.72 E9.30098

G1 X118.748 Y104.233 E9.31642

G1 X118.853 Y103.624 E9.33594

G1 X118.988 Y103.119 E9.35246

G1 X119.186 Y102.577 E9.37069

G1 X119.412 Y102.092 E9.3876

G1 X119.651 Y101.673 E9.40284

G1 X119.963 Y101.218 E9.42027

G1 X120.359 Y100.741 E9.43986

G1 X120.745 Y100.355 E9.45711

G1 X121.111 Y100.046 E9.47225

G1 X121.563 Y99.723 E9.4898

G1 X122.094 Y99.412 E9.50924

G1 X122.598 Y99.177 E9.52681

G1 X123.028 Y99.019 E9.54129

G1 X123.641 Y98.85 E9.56138

G1 X124.127 Y98.763 E9.57698

G1 X124.654 Y98.712 E9.59371

G1 X125.276 Y98.707 E9.61336

G1 X125.767 Y98.748 E9.62893

G1 X126.369 Y98.852 E9.64824

G1 X126.881 Y98.988 E9.66498

G1 X127.415 Y99.183 E9.68294

G1 X127.917 Y99.417 E9.70044

G1 X128.322 Y99.648 E9.71517

G1 X128.782 Y99.963 E9.73279

G1 X129.259 Y100.359 E9.75237

G1 X129.645 Y100.745 E9.76962

G1 X129.954 Y101.111 E9.78476

G1 X130.277 Y101.563 E9.80231

G1 X130.591 Y102.099 E9.82194

G1 X130.815 Y102.576 E9.83859

G1 X130.984 Y103.038 E9.85413

G1 X131.15 Y103.641 E9.8739

G1 X131.238 Y104.132 E9.88966

G1 X131.288 Y104.653 E9.9062

G1 X131.293 Y105.276 E9.92588

G1 X131.252 Y105.767 E9.94145

G1 X131.148 Y106.369 E9.96075

G1 X131.012 Y106.881 E9.97749

G1 X130.822 Y107.402 E9.99501

G1 X130.582 Y107.918 E10.013

G1 X130.349 Y108.327 E10.02787

G1 X130.037 Y108.782 E10.0453

G1 X129.642 Y109.258 E10.06485

G1 X129.254 Y109.646 E10.08218

G1 X128.892 Y109.952 E10.09716

G1 X128.384 Y110.314 E10.11687

G1 X128.054 Y110.504 E10.1289

G1 X127.953 Y110.562 E10.13258

G1 X127.914 Y110.584 E10.134

G1 X127.792 Y110.641 E10.13825

G1 X127.8 Y110.572

G1 X127.827 Y110.346 E10.14323

G1 X127.817 Y110.23 E10.14633

G1 X127.759 Y109.58 E10.16695

M205 X10 Y10

G1 F2100 E9.36695

G1 F600 Z0.8

G0 F3240 X122.66 Y110.885 Z0.8

M205 X8 Y8

G1 F600 Z0.2

G1 F2100 E10.16695

G1 F900 X122.733 Y111.056 E10.17282

G1 X122.855 Y111.341 E10.18262

G1 X122.537 Y111.226 E10.18696

G1 X122.429 Y111.186 E10.18956

G1 X122.412 Y111.178 E10.19015

G1 X121.908 Y110.943 E10.20772

G1 X121.461 Y110.688 E10.22398

G1 X120.978 Y110.357 E10.24248

G1 X120.468 Y109.934 E10.26342

G1 X120.066 Y109.532 E10.28138

G1 X119.725 Y109.129 E10.29806

G1 X119.389 Y108.658 E10.31634

G1 X119.057 Y108.092 E10.33708

G1 X118.808 Y107.557 E10.35572

G1 X118.635 Y107.087 E10.37155

G1 X118.459 Y106.447 E10.39252

G1 X118.366 Y105.929 E10.40915

G1 X118.312 Y105.365 E10.42705

G1 X118.307 Y104.701 E10.44803

G1 X118.35 Y104.188 E10.4643

G1 X118.46 Y103.549 E10.48479

G1 X118.609 Y102.991 E10.50303

G1 X118.813 Y102.431 E10.52187

G1 X119.057 Y101.908 E10.5401

G1 X119.315 Y101.456 E10.55655

G1 X119.643 Y100.978 E10.57486

G1 X120.066 Y100.468 E10.5958

G1 X120.468 Y100.066 E10.61376

G1 X120.871 Y99.725 E10.63044

G1 X121.342 Y99.389 E10.64872

G1 X121.914 Y99.054 E10.66967

G1 X122.433 Y98.812 E10.68776

G1 X122.913 Y98.635 E10.70393

G1 X123.553 Y98.459 E10.7249

G1 X124.066 Y98.367 E10.74137

G1 X124.635 Y98.312 E10.75943

G1 X125.295 Y98.307 E10.78029

G1 X125.811 Y98.35 E10.79665

G1 X126.451 Y98.46 E10.81717

G1 X127.009 Y98.609 E10.83541

G1 X127.571 Y98.814 E10.85432

G1 X128.092 Y99.057 E10.87248

G1 X128.539 Y99.312 E10.88874

G1 X129.022 Y99.643 E10.90724

G1 X129.532 Y100.066 E10.92818

G1 X129.934 Y100.468 E10.94614

G1 X130.275 Y100.871 E10.96282

G1 X130.611 Y101.342 E10.9811

G1 X130.946 Y101.914 E11.00205

G1 X131.187 Y102.428 E11.01999

G1 X131.365 Y102.913 E11.03631

G1 X131.541 Y103.553 E11.05728

G1 X131.634 Y104.071 E11.07391

G1 X131.688 Y104.635 E11.09181

G1 X131.693 Y105.295 E11.11267

G1 X131.65 Y105.811 E11.12903

G1 X131.54 Y106.451 E11.14955

G1 X131.391 Y107.009 E11.1678

G1 X131.19 Y107.561 E11.18636

G1 X130.943 Y108.092 E11.20486

G1 X130.685 Y108.544 E11.22131

G1 X130.357 Y109.022 E11.23963

G1 X129.935 Y109.531 E11.26052

G1 X129.525 Y109.941 E11.27884

G1 X129.139 Y110.267 E11.2948

G1 X128.597 Y110.653 E11.31583

G1 X128.1 Y110.939 E11.33395

G1 X127.638 Y111.154 E11.35005

G1 X127.557 Y111.192 E11.35287

G1 X127.181 Y111.33 E11.36553

G1 X127.16 Y111.338 E11.36624

G1 X127.176 Y111.315 E11.36638

G1 X127.251 Y111.091 E11.36855

G1 X127.279 Y111.006 E11.37113

G1 X127.382 Y110.699 E11.38136

G1 X127.425 Y110.34 E11.39278

G1 X127.366 Y109.672 E11.41397

G1 X127.123 Y109.05 E11.43507

G1 X126.744 Y108.539 E11.45518

G1 X126.198 Y108.117 E11.47698

G1 X125.574 Y107.871 E11.49817

G1 X124.925 Y107.805 E11.51879

G1 X124.303 Y107.904 E11.53869

G1 X123.726 Y108.162 E11.55866

G1 X123.238 Y108.56 E11.57856

G1 X122.868 Y109.069 E11.59844

G1 X122.641 Y109.656 E11.61832

G1 X122.571 Y110.27 E11.63785

G1 X122.658 Y110.867 E11.65691

G1 X122.66 Y110.885 E11.65735

M205 X10 Y10

G1 F2100 E10.85735

G1 F600 Z0.8

G0 F3240 X126.14 Y111.897 Z0.8

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z0.2

G1 F2100 E11.65735

G1 F900 X126.357 Y111.717 E11.66626

G1 X126.487 Y111.609 E11.6716

G1 X126.546 Y111.523 E11.67489

G1 X126.815 Y111.134 E11.68984

G1 X126.99 Y110.611 E11.70726

G1 X127.023 Y110.334 E11.71608

G1 X126.973 Y109.764 E11.73416

G1 X126.77 Y109.245 E11.75177

G1 X126.456 Y108.822 E11.76841

G1 X125.998 Y108.468 E11.7867

G1 X125.479 Y108.263 E11.80433

G1 X124.937 Y108.208 E11.82155

G1 X124.418 Y108.291 E11.83816

G1 X123.938 Y108.506 E11.85477

G1 X123.531 Y108.837 E11.87135

G1 X123.222 Y109.262 E11.88795

G1 X123.033 Y109.752 E11.90455

G1 X122.974 Y110.264 E11.92083

G1 X123.048 Y110.776 E11.93718

G1 X123.262 Y111.276 E11.95436

G1 X123.506 Y111.573 E11.96651

G1 X123.64 Y111.736 E11.97318

G1 X123.99 Y111.957 E11.98625

G1 X124.159 Y111.999 E11.99176

G1 X124.454 Y112.072 E12.00136

G1 X124.148 Y112.048 E12.00202

G1 X123.98 Y112.02 E12.00273

G1 X123.603 Y111.955 E12.00758

G1 X123.462 Y111.931 E12.01121

G1 X123.258 Y111.877 E12.0168

G1 X122.866 Y111.771 E12.02963

G1 X122.283 Y111.559 E12.04923

G1 X121.724 Y111.298 E12.06873

G1 X121.244 Y111.024 E12.08619

G1 X120.738 Y110.677 E12.10558

G1 X120.196 Y110.228 E12.12781

G1 X119.771 Y109.803 E12.14681

G1 X119.412 Y109.378 E12.16438

G1 X119.054 Y108.877 E12.18384

G1 X118.699 Y108.272 E12.206

G1 X118.442 Y107.72 E12.22524

G1 X118.251 Y107.201 E12.24272

G1 X118.068 Y106.535 E12.26454

G1 X117.97 Y105.99 E12.28204

G1 X117.912 Y105.383 E12.3013

G1 X117.907 Y104.681 E12.32349

G1 X117.952 Y104.147 E12.34042

G1 X118.069 Y103.462 E12.36238

G1 X118.229 Y102.866 E12.38188

G1 X118.444 Y102.275 E12.40175

G1 X118.699 Y101.728 E12.42082

G1 X118.976 Y101.244 E12.43844

G1 X119.323 Y100.738 E12.45782

G1 X119.772 Y100.196 E12.48006

G1 X120.197 Y99.771 E12.49905

G1 X120.622 Y99.412 E12.51663

G1 X121.123 Y99.054 E12.53609

G1 X121.725 Y98.701 E12.55814

G1 X122.28 Y98.442 E12.57749

G1 X122.799 Y98.251 E12.59496

G1 X123.465 Y98.068 E12.61679

G1 X124.005 Y97.971 E12.63412

G1 X124.617 Y97.912 E12.65355

G1 X125.314 Y97.907 E12.67557

G1 X125.853 Y97.952 E12.69266

G1 X126.538 Y98.069 E12.71462

G1 X127.134 Y98.229 E12.73412

G1 X127.717 Y98.441 E12.75372

G1 X128.276 Y98.702 E12.77322

G1 X128.756 Y98.976 E12.79068

G1 X129.262 Y99.323 E12.81007

G1 X129.804 Y99.772 E12.8323

G1 X130.229 Y100.197 E12.8513

G1 X130.588 Y100.622 E12.86887

G1 X130.946 Y101.123 E12.88833

G1 X131.299 Y101.725 E12.91038

G1 X131.556 Y102.275 E12.92956

G1 X131.749 Y102.799 E12.94721

G1 X131.932 Y103.465 E12.96903

G1 X132.03 Y104.01 E12.98653

G1 X132.088 Y104.617 E13.00579

G1 X132.093 Y105.314 E13.02782

G1 X132.048 Y105.853 E13.04491

G1 X131.931 Y106.538 E13.06687

G1 X131.771 Y107.134 E13.08636

G1 X131.559 Y107.717 E13.10597

G1 X131.301 Y108.272 E13.1253

G1 X131.024 Y108.756 E13.14292

G1 X130.677 Y109.262 E13.16231

G1 X130.229 Y109.803 E13.18451

G1 X129.803 Y110.229 E13.20354

G1 X129.379 Y110.588 E13.2211

G1 X128.814 Y110.99 E13.24301

G1 X128.28 Y111.297 E13.26247

G1 X127.72 Y111.558 E13.28199

G1 X127.201 Y111.749 E13.29946

G1 X126.673 Y111.894 E13.31676

G1 X126.572 Y111.921 E13.31946

G1 X126.535 Y111.932 E13.31987

G1 X126.158 Y111.999 E13.32664

G1 X125.995 Y112.029 E13.33188

G1 X125.644 Y112.061 E13.34302

G1 X125.969 Y111.954 E13.344

G1 X126.14 Y111.897 E13.34548

M205 X10 Y10

G0 F3240 X126.294 Y111.769

G1 F2100 E12.54548

G1 F600 Z0.8

G0 F3240 X128.186 Y109.976 Z0.8

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z0.2

G1 F2100 E13.34548

G1 F900 X128.143 Y109.49 E13.3609

G1 X127.821 Y108.664 E13.38891

G1 X127.313 Y107.981 E13.4158

G1 X126.593 Y107.423 E13.44459

G1 X125.762 Y107.097 E13.47279

G1 X124.903 Y107.008 E13.50008

G1 X124.076 Y107.14 E13.52654

G1 X123.308 Y107.483 E13.55312

G1 X122.659 Y108.012 E13.57957

G1 X122.169 Y108.687 E13.60593

G1 X121.867 Y109.466 E13.63233

G1 X121.81 Y109.97 E13.64835

G1 X121.452 Y109.725 E13.66206

G1 X120.996 Y109.346 E13.6808

G1 X120.646 Y108.996 E13.69644

G1 X120.359 Y108.654 E13.71054

G1 X120.048 Y108.219 E13.72744

G1 X119.755 Y107.72 E13.74572

G1 X119.535 Y107.247 E13.76221

G1 X119.389 Y106.85 E13.77557

G1 X119.231 Y106.274 E13.79444

G1 X119.147 Y105.807 E13.80944

G1 X119.102 Y105.33 E13.82457

G1 X119.097 Y104.72 E13.84385

G1 X119.134 Y104.286 E13.85761

G1 X119.233 Y103.716 E13.87589

G1 X119.36 Y103.237 E13.89155

G1 X119.548 Y102.721 E13.9089

G1 X119.751 Y102.285 E13.9241

G1 X119.982 Y101.879 E13.93886

G1 X120.275 Y101.452 E13.95522

G1 X120.654 Y100.996 E13.97396

G1 X121.003 Y100.647 E13.98955

G1 X121.346 Y100.359 E14.0037

G1 X121.781 Y100.048 E14.0206

G1 X122.282 Y99.755 E14.03894

G1 X122.743 Y99.539 E14.05502

G1 X123.151 Y99.389 E14.06876

G1 X123.726 Y99.231 E14.0876

G1 X124.183 Y99.149 E14.10227

G1 X124.671 Y99.102 E14.11776

G1 X125.269 Y99.097 E14.13666

G1 X125.715 Y99.134 E14.1508

G1 X126.28 Y99.232 E14.16892

G1 X126.757 Y99.359 E14.18452

G1 X127.281 Y99.55 E14.20214

G1 X127.729 Y99.759 E14.21776

G1 X128.116 Y99.98 E14.23184

G1 X128.548 Y100.275 E14.24837

G1 X129.003 Y100.653 E14.26706

G1 X129.352 Y101.002 E14.28265

G1 X129.641 Y101.346 E14.29685

G1 X129.952 Y101.781 E14.31375

G1 X130.248 Y102.285 E14.33221

G1 X130.453 Y102.722 E14.34747

G1 X130.614 Y103.16 E14.36221

G1 X130.769 Y103.726 E14.38075

G1 X130.853 Y104.193 E14.39575

G1 X130.898 Y104.67 E14.41089

G1 X130.903 Y105.274 E14.42997

G1 X130.866 Y105.715 E14.44395

G1 X130.769 Y106.275 E14.46191

G1 X130.642 Y106.755 E14.4776

G1 X130.455 Y107.268 E14.49485

G1 X130.243 Y107.725 E14.51077

G1 X130.017 Y108.121 E14.52518

G1 X129.725 Y108.548 E14.54152

G1 X129.347 Y109.003 E14.56021

G1 X129.002 Y109.348 E14.57563

G1 X128.652 Y109.644 E14.59011

G1 X128.186 Y109.976 E14.60819

M205 X10 Y10

G1 F2100 E13.80819

G1 F600 Z0.8

G0 F3240 X121.739 Y109.294 Z0.8

M205 X8 Y8

G1 F600 Z0.2

G1 F2100 E14.60819

G1 F900 X119.767 Y107.322 E14.69631

G1 X119.697 Y107.252

M205 X10 Y10

G0 F3240 X119.466 Y106.455

M205 X8 Y8

G1 F900 X121.898 Y108.887 E14.80499

M205 X10 Y10

G0 F3240 X122.079 Y108.503

M205 X8 Y8

G1 F900 X119.32 Y105.743 E14.92829

M205 X10 Y10

G0 F3240 X119.279 Y105.137

M205 X8 Y8

G1 F900 X122.317 Y108.175 E15.06405

M205 X10 Y10

G0 F3240 X122.564 Y107.856

M205 X8 Y8

G1 F900 X119.288 Y104.58 E15.21044

M205 X10 Y10

G0 F3240 X119.351 Y104.077

M205 X8 Y8

G1 F900 X122.875 Y107.601 E15.36791

M205 X10 Y10

G0 F3240 X123.187 Y107.348

M205 X8 Y8

G1 F900 X119.446 Y103.607 E15.53507

M205 X10 Y10

G0 F3240 X119.575 Y103.17

M205 X8 Y8

G1 F900 X123.571 Y107.166 E15.71363

M205 X10 Y10

G0 F3240 X123.962 Y106.992

M205 X8 Y8

G1 F900 X119.727 Y102.756 E15.9029

M205 X10 Y10

G0 F3240 X119.907 Y102.371

M205 X8 Y8

G1 F900 X124.435 Y106.899 E16.10523

M205 X10 Y10

G0 F3240 X124.931 Y106.829

M205 X8 Y8

G1 F900 X120.112 Y102.01 E16.32057

M205 X10 Y10

G0 F3240 X120.34 Y101.672

M205 X8 Y8

G1 F900 X125.563 Y106.895 E16.55396

G1 X125.633 Y106.965

M205 X10 Y10

G0 F3240 X126.378 Y107.145

M205 X8 Y8

G1 F900 X120.588 Y101.355 E16.81269

M205 X10 Y10

G0 F3240 X120.85 Y101.051

M205 X8 Y8

G1 F900 X128.947 Y109.149 E17.17452

M205 X10 Y10

G0 F3240 X129.228 Y108.864

M205 X8 Y8

G1 F900 X121.135 Y100.771 E17.53616

M205 X10 Y10

G0 F3240 X121.443 Y100.513

M205 X8 Y8

G1 F900 X129.485 Y108.555 E17.89552

M205 X10 Y10

G0 F3240 X129.725 Y108.229

M205 X8 Y8

G1 F900 X121.772 Y100.276 E18.2509

M205 X10 Y10

G0 F3240 X122.12 Y100.058

M205 X8 Y8

G1 F900 X129.945 Y107.883 E18.60056

M205 X10 Y10

G0 F3240 X130.142 Y107.514

M205 X8 Y8

G1 F900 X122.485 Y99.858 E18.94269

M205 X10 Y10

G0 F3240 X122.875 Y99.682

M205 X8 Y8

G1 F900 X130.316 Y107.123 E19.27519

M205 X10 Y10

G0 F3240 X130.466 Y106.708

M205 X8 Y8

G1 F900 X123.294 Y99.535 E19.5957

M205 X10 Y10

G0 F3240 X123.738 Y99.414

M205 X8 Y8

G1 F900 X130.587 Y106.262 E19.90172

M205 X10 Y10

G0 F3240 X130.671 Y105.781

M205 X8 Y8

G1 F900 X124.216 Y99.325 E20.19019

M205 X10 Y10

G0 F3240 X124.737 Y99.282

M205 X8 Y8

G1 F900 X130.722 Y105.266 E20.4576

M205 X10 Y10

G0 F3240 X130.718 Y104.697

M205 X8 Y8

G1 F900 X125.302 Y99.28 E20.69964

M205 X10 Y10

G0 F3240 X125.944 Y99.356

M205 X8 Y8

G1 F900 X130.645 Y104.058 E20.90973

M205 X10 Y10

G0 F3240 X130.47 Y103.317

M205 X8 Y8

G1 F900 X126.676 Y99.523 E21.07926

G1 X126.606 Y99.453

M205 X10 Y10

G0 F3240 X127.632 Y99.913

M205 X8 Y8

G1 F900 X130.088 Y102.369 E21.18901

G1 X130.158 Y102.439

M205 X10 Y10

G1 F2100 E20.38901

G1 F600 Z0.8

G0 F3240 X128.087 Y108.854 Z0.8

M104 S200

M205 X8 Y8

G1 F600 Z0.2

G1 F2100 E21.18901

G1 F900 X128.645 Y109.412 E21.21394

M205 X10 Y10

G1 F2100 E20.41394

G1 F600 Z0.8

;MESH:NONMESH

G0 F3240 X123.706 Y107.858 Z0.8

;TIME\_ELAPSED:52.975592

;LAYER:1

M140 S60

M106 S255

M204 S1125

;MESH:Part Studio 1.stl

G0 F7020 X123.706 Y107.858 Z0.9

M204 S900

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z0.3

G1 F2100 E21.21394

G1 F1800 X123.064 Y108.346 E21.22668

G1 X122.643 Y108.918 E21.2379

G1 X122.383 Y109.565 E21.24892

G1 X122.298 Y110.273 E21.26019

G1 X122.348 Y110.576 E21.26504

G1 X122.362 Y110.665 E21.26646

G1 X122.397 Y110.878 E21.26987

G1 X122.053 Y110.717 E21.27331

G1 X121.975 Y110.672 E21.27459

G1 X121.538 Y110.421 E21.28255

G1 X121.075 Y110.097 E21.29148

G1 X120.659 Y109.747 E21.30007

G1 X120.253 Y109.341 E21.30914

G1 X119.903 Y108.925 E21.31773

G1 X119.574 Y108.454 E21.32681

G1 X119.285 Y107.952 E21.33596

G1 X119.063 Y107.476 E21.34426

G1 X118.863 Y106.928 E21.35347

G1 X118.721 Y106.4 E21.36211

G1 X118.62 Y105.821 E21.3714

G1 X118.574 Y105.293 E21.37977

G1 X118.574 Y104.707 E21.38903

G1 X118.621 Y104.174 E21.39748

G1 X118.721 Y103.6 E21.40669

G1 X118.862 Y103.076 E21.41526

G1 X119.067 Y102.516 E21.42468

G1 X119.285 Y102.048 E21.43284

G1 X119.574 Y101.546 E21.44199

G1 X119.903 Y101.075 E21.45106

G1 X120.253 Y100.659 E21.45965

G1 X120.659 Y100.253 E21.46872

G1 X121.075 Y99.903 E21.47731

G1 X121.538 Y99.579 E21.48624

G1 X122.053 Y99.283 E21.49563

G1 X122.524 Y99.063 E21.50384

G1 X123.072 Y98.863 E21.51305

G1 X123.6 Y98.721 E21.52169

G1 X124.174 Y98.621 E21.5309

G1 X124.707 Y98.574 E21.53935

G1 X125.293 Y98.574 E21.54861

G1 X125.826 Y98.621 E21.55706

G1 X126.4 Y98.721 E21.56627

G1 X126.928 Y98.863 E21.5749

G1 X127.476 Y99.063 E21.58412

G1 X127.947 Y99.283 E21.59233

G1 X128.462 Y99.579 E21.60172

G1 X128.925 Y99.903 E21.61065

G1 X129.341 Y100.253 E21.61924

G1 X129.747 Y100.659 E21.62831

G1 X130.097 Y101.075 E21.6369

G1 X130.426 Y101.546 E21.64597

G1 X130.715 Y102.048 E21.65512

G1 X130.933 Y102.516 E21.66328

G1 X131.138 Y103.076 E21.6727

G1 X131.279 Y103.6 E21.68127

G1 X131.379 Y104.174 E21.69048

G1 X131.426 Y104.707 E21.69893

G1 X131.426 Y105.293 E21.70819

G1 X131.38 Y105.821 E21.71656

G1 X131.279 Y106.4 E21.72585

G1 X131.137 Y106.928 E21.73449

G1 X130.937 Y107.476 E21.7437

G1 X130.715 Y107.952 E21.752

G1 X130.426 Y108.454 E21.76115

G1 X130.097 Y108.925 E21.77023

G1 X129.747 Y109.341 E21.77882

G1 X129.341 Y109.747 E21.78789

G1 X128.925 Y110.097 E21.79648

G1 X128.462 Y110.421 E21.80541

G1 X128.035 Y110.667 E21.81319

G1 X127.947 Y110.717 E21.81479

G1 X127.736 Y110.816 E21.81847

G1 X127.601 Y110.879 E21.82083

G1 X127.666 Y110.67 E21.82215

G1 X127.668 Y110.568 E21.82356

G1 X127.683 Y109.919 E21.83382

G1 X127.507 Y109.226 E21.84511

G1 X127.133 Y108.574 E21.85699

G1 X126.59 Y108.047 E21.86894

G1 X125.918 Y107.691 E21.88095

G1 X125.182 Y107.537 E21.89283

G1 X124.467 Y107.582 E21.90415

G1 X123.706 Y107.858 E21.91694

M204 S1125

M205 X10 Y10

G0 F7020 X123.9 Y108.213

M204 S900

M205 X8 Y8

G1 F1800 X123.352 Y108.63 E21.92782

G1 X122.995 Y109.114 E21.93732

G1 X122.774 Y109.665 E21.9467

G1 X122.702 Y110.264 E21.95623

G1 X122.812 Y110.937 E21.96701

G1 X122.92 Y111.161 E21.97094

G1 X123.063 Y111.461 E21.97619

G1 X123.073 Y111.481 E21.97654

G1 X123.149 Y111.571 E21.9784

G1 X123.057 Y111.547 E21.97843

G1 X122.947 Y111.517 E21.97946

G1 X122.634 Y111.404 E21.98306

G1 X122.378 Y111.31 E21.98737

G1 X121.858 Y111.067 E21.99643

G1 X121.328 Y110.762 E22.0061

G1 X120.835 Y110.417 E22.0156

G1 X120.383 Y110.037 E22.02493

G1 X119.963 Y109.617 E22.03431

G1 X119.583 Y109.165 E22.04364

G1 X119.236 Y108.669 E22.05321

G1 X118.933 Y108.142 E22.06281

G1 X118.69 Y107.622 E22.07188

G1 X118.483 Y107.053 E22.08145

G1 X118.33 Y106.484 E22.09075

G1 X118.224 Y105.878 E22.10047

G1 X118.174 Y105.305 E22.10956

G1 X118.174 Y104.695 E22.1192

G1 X118.225 Y104.117 E22.12836

G1 X118.33 Y103.516 E22.138

G1 X118.482 Y102.951 E22.14725

G1 X118.694 Y102.37 E22.15702

G1 X118.933 Y101.858 E22.16594

G1 X119.236 Y101.331 E22.17555

G1 X119.583 Y100.835 E22.18511

G1 X119.963 Y100.383 E22.19444

G1 X120.383 Y99.963 E22.20382

G1 X120.835 Y99.583 E22.21315

G1 X121.328 Y99.238 E22.22266

G1 X121.858 Y98.933 E22.23232

G1 X122.378 Y98.69 E22.24139

G1 X122.947 Y98.483 E22.25095

G1 X123.516 Y98.33 E22.26026

G1 X124.117 Y98.225 E22.2699

G1 X124.695 Y98.174 E22.27907

G1 X125.305 Y98.174 E22.28871

G1 X125.883 Y98.225 E22.29787

G1 X126.484 Y98.33 E22.30751

G1 X127.053 Y98.483 E22.31682

G1 X127.622 Y98.69 E22.32639

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G1 X128.672 Y99.238 E22.34512

G1 X129.165 Y99.583 E22.35462

G1 X129.617 Y99.963 E22.36395

G1 X130.037 Y100.383 E22.37333

G1 X130.417 Y100.835 E22.38266

G1 X130.764 Y101.331 E22.39223

G1 X131.067 Y101.858 E22.40183

G1 X131.306 Y102.37 E22.41076

G1 X131.518 Y102.951 E22.42053

G1 X131.67 Y103.516 E22.42977

G1 X131.775 Y104.117 E22.43941

G1 X131.826 Y104.695 E22.44858

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G1 X131.776 Y105.878 E22.4673

G1 X131.67 Y106.484 E22.47702

G1 X131.517 Y107.053 E22.48633

G1 X131.31 Y107.622 E22.4959

G1 X131.067 Y108.142 E22.50496

G1 X130.764 Y108.669 E22.51457

G1 X130.417 Y109.165 E22.52413

G1 X130.037 Y109.617 E22.53346

G1 X129.617 Y110.037 E22.54284

G1 X129.165 Y110.417 E22.55217

G1 X128.672 Y110.762 E22.56168

G1 X128.142 Y111.067 E22.57134

G1 X127.622 Y111.31 E22.58041

G1 X127.286 Y111.432 E22.58606

G1 X127.18 Y111.47 E22.58784

G1 X127.053 Y111.517 E22.58997

G1 X126.927 Y111.55 E22.59203

G1 X126.85 Y111.571 E22.59329

G1 X126.912 Y111.5 E22.59355

G1 X126.938 Y111.453

G1 X127.082 Y111.2 E22.59663

G1 X127.115 Y111.093 E22.59817

G1 X127.267 Y110.605 E22.60625

G1 X127.282 Y109.964 E22.61638

G1 X127.133 Y109.378 E22.62593

G1 X126.814 Y108.822 E22.63606

G1 X126.352 Y108.374 E22.64622

G1 X125.781 Y108.071 E22.65644

G1 X125.153 Y107.94 E22.66657

G1 X124.549 Y107.978 E22.67613

G1 X123.9 Y108.213 E22.68704

M204 S1125

M205 X10 Y10

G1 F2100 E21.88704

G1 F600 Z0.9

G0 F7020 X126.238 Y111.666 Z0.9

M204 S900

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z0.3

G1 F2100 E22.68704

G1 F1350 X126.584 Y111.268 E22.69537

G1 X126.713 Y111.04 E22.69951

G1 X126.868 Y110.54 E22.70778

G1 X126.881 Y110.009 E22.71617

G1 X126.759 Y109.53 E22.72398

G1 X126.495 Y109.07 E22.73236

G1 X126.114 Y108.701 E22.74074

G1 X125.644 Y108.451 E22.74915

G1 X125.124 Y108.343 E22.75754

G1 X124.631 Y108.374 E22.76534

G1 X124.094 Y108.568 E22.77436

G1 X123.64 Y108.914 E22.78338

G1 X123.347 Y109.31 E22.79116

G1 X123.165 Y109.765 E22.7989

G1 X123.106 Y110.255 E22.8067

G1 X123.198 Y110.816 E22.81568

G1 X123.411 Y111.262 E22.82349

G1 X123.731 Y111.638 E22.83129

G1 X123.889 Y111.74 E22.83426

G1 X124.127 Y111.892 E22.83872

G1 X124.7 Y112.049 E22.84811

G1 X125.293 Y112.049 E22.85748

G1 X125.831 Y111.91 E22.86626

G1 X126.101 Y111.748 E22.87123

G1 X126.238 Y111.666 E22.87376

M204 S1125

M205 X10 Y10

G0 F7020 X126.369 Y111.515

G0 X125.856 Y112.178

M204 S900

M205 X8 Y8

G1 F1350 X125.317 Y112.226 E22.87849

G1 X125.293 Y112.226 E22.87877

G1 X124.7 Y112.226 E22.88291

G1 X124.683 Y112.226 E22.88311

G1 X124.102 Y112.175 E22.8884

G1 X124.059 Y112.171 E22.88898

G1 X123.781 Y112.123 E22.89281

G1 X123.432 Y112.061 E22.89841

G1 X122.826 Y111.898 E22.90833

G1 X122.228 Y111.681 E22.91838

G1 X121.663 Y111.417 E22.92823

G1 X121.118 Y111.103 E22.93817

G1 X120.595 Y110.737 E22.94825

G1 X120.107 Y110.327 E22.95832

G1 X119.673 Y109.893 E22.96802

G1 X119.263 Y109.405 E22.97809

G1 X118.895 Y108.879 E22.98823

G1 X118.583 Y108.337 E22.99811

G1 X118.319 Y107.772 E23.00796

G1 X118.102 Y107.174 E23.01801

G1 X117.939 Y106.568 E23.02793

G1 X117.828 Y105.935 E23.03808

G1 X117.774 Y105.317 E23.04788

G1 X117.774 Y104.683 E23.0579

G1 X117.829 Y104.059 E23.0678

G1 X117.939 Y103.432 E23.07785

G1 X118.102 Y102.826 E23.08777

G1 X118.321 Y102.224 E23.09789

G1 X118.583 Y101.663 E23.10767

G1 X118.895 Y101.121 E23.11755

G1 X119.263 Y100.595 E23.12769

G1 X119.673 Y100.107 E23.13776

G1 X120.107 Y99.673 E23.14746

G1 X120.595 Y99.263 E23.15753

G1 X121.118 Y98.897 E23.16761

G1 X121.663 Y98.583 E23.17755

G1 X122.228 Y98.319 E23.1874

G1 X122.826 Y98.102 E23.19745

G1 X123.432 Y97.939 E23.20737

G1 X124.059 Y97.829 E23.21742

G1 X124.683 Y97.774 E23.22732

G1 X125.317 Y97.774 E23.23734

G1 X125.941 Y97.829 E23.24723

G1 X126.568 Y97.939 E23.25729

G1 X127.174 Y98.102 E23.2672

G1 X127.772 Y98.319 E23.27725

G1 X128.337 Y98.583 E23.28711

G1 X128.882 Y98.897 E23.29704

G1 X129.405 Y99.263 E23.30713

G1 X129.893 Y99.673 E23.3172

G1 X130.327 Y100.107 E23.32689

G1 X130.737 Y100.595 E23.33696

G1 X131.105 Y101.121 E23.34711

G1 X131.417 Y101.663 E23.35699

G1 X131.679 Y102.224 E23.36677

G1 X131.898 Y102.826 E23.37689

G1 X132.061 Y103.432 E23.3868

G1 X132.171 Y104.059 E23.39686

G1 X132.226 Y104.683 E23.40676

G1 X132.226 Y105.317 E23.41677

G1 X132.172 Y105.935 E23.42657

G1 X132.061 Y106.568 E23.43673

G1 X131.898 Y107.174 E23.44664

G1 X131.681 Y107.772 E23.45669

G1 X131.417 Y108.337 E23.46654

G1 X131.105 Y108.879 E23.47642

G1 X130.737 Y109.405 E23.48657

G1 X130.327 Y109.893 E23.49664

G1 X129.893 Y110.327 E23.50633

G1 X129.405 Y110.737 E23.5164

G1 X128.882 Y111.103 E23.52649

G1 X128.337 Y111.417 E23.53642

G1 X127.772 Y111.681 E23.54628

G1 X127.174 Y111.898 E23.55633

G1 X126.568 Y112.061 E23.56624

G1 X126.251 Y112.117 E23.57133

G1 X125.941 Y112.171 E23.57558

G1 X125.856 Y112.178 E23.57693

M204 S1125

M205 X10 Y10

G0 F7020 X125.657 Y112.195

G1 F2100 E22.77693

G1 F600 Z0.9

G0 F7020 X128.067 Y110.198 Z0.9

M204 S1000

M205 X8 Y8

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G1 F600 Z0.3

G1 F2100 E23.57693

G1 F1500 X128.075 Y109.874 E23.58205

G1 X127.872 Y109.078 E23.59503

G1 X127.443 Y108.332 E23.60862

G1 X126.822 Y107.729 E23.6223

G1 X126.052 Y107.321 E23.63607

G1 X125.21 Y107.145 E23.64966

G1 X124.387 Y107.196 E23.66268

G1 X123.517 Y107.511 E23.6773

G1 X122.783 Y108.069 E23.69187

G1 X122.3 Y108.727 E23.70476

G1 X122.002 Y109.467 E23.71737

G1 X121.915 Y110.188 E23.72884

G1 X121.751 Y110.094 E23.73183

G1 X121.305 Y109.781 E23.74043

G1 X120.916 Y109.454 E23.74846

G1 X120.546 Y109.084 E23.75673

G1 X120.219 Y108.696 E23.76475

G1 X119.899 Y108.238 E23.77357

G1 X119.628 Y107.766 E23.78217

G1 X119.428 Y107.337 E23.78965

G1 X119.23 Y106.794 E23.79878

G1 X119.102 Y106.321 E23.80652

G1 X119.006 Y105.767 E23.8154

G1 X118.964 Y105.293 E23.82292

G1 X118.964 Y104.714 E23.83207

G1 X119.007 Y104.227 E23.83979

G1 X119.103 Y103.676 E23.84863

G1 X119.231 Y103.203 E23.85637

G1 X119.429 Y102.66 E23.8655

G1 X119.626 Y102.238 E23.87286

G1 X119.899 Y101.762 E23.88153

G1 X120.219 Y101.304 E23.89036

G1 X120.546 Y100.916 E23.89837

G1 X120.916 Y100.546 E23.90664

G1 X121.305 Y100.219 E23.91467

G1 X121.751 Y99.906 E23.92328

G1 X122.239 Y99.626 E23.93217

G1 X122.663 Y99.428 E23.93956

G1 X123.202 Y99.232 E23.94862

G1 X123.682 Y99.102 E23.95648

G1 X124.227 Y99.007 E23.96522

G1 X124.72 Y98.964 E23.97303

G1 X125.28 Y98.964 E23.98188

G1 X125.773 Y99.007 E23.9897

G1 X126.318 Y99.102 E23.99844

G1 X126.798 Y99.232 E24.0063

G1 X127.337 Y99.428 E24.01536

G1 X127.761 Y99.626 E24.02275

G1 X128.249 Y99.906 E24.03164

G1 X128.695 Y100.219 E24.04025

G1 X129.084 Y100.546 E24.04828

G1 X129.454 Y100.916 E24.05654

G1 X129.781 Y101.304 E24.06456

G1 X130.101 Y101.762 E24.07339

G1 X130.374 Y102.238 E24.08205

G1 X130.571 Y102.66 E24.08941

G1 X130.769 Y103.203 E24.09854

G1 X130.897 Y103.676 E24.10628

G1 X130.993 Y104.227 E24.11512

G1 X131.036 Y104.714 E24.12284

G1 X131.036 Y105.293 E24.13199

G1 X130.994 Y105.767 E24.13951

G1 X130.898 Y106.321 E24.14839

G1 X130.77 Y106.794 E24.15613

G1 X130.572 Y107.337 E24.16527

G1 X130.372 Y107.766 E24.17274

G1 X130.101 Y108.238 E24.18134

G1 X129.781 Y108.696 E24.19017

G1 X129.454 Y109.084 E24.19819

G1 X129.084 Y109.454 E24.20645

G1 X128.695 Y109.781 E24.21448

G1 X128.249 Y110.094 E24.22309

G1 X128.067 Y110.198 E24.2264

M204 S1125

M205 X10 Y10

G1 F2100 E23.4264

G1 F600 Z0.9

G0 F7020 X129.797 Y108.355 Z0.9

M204 S1000

M205 X8 Y8

G1 F600 Z0.3

G1 F2100 E24.2264

G1 F1500 X128.353 Y109.8 E24.25867

M204 S1125

M205 X10 Y10

G0 F7020 X128.149 Y109.438

M204 S1000

M205 X8 Y8

G1 F1500 X130.452 Y107.135 E24.31013

G1 X130.522 Y107.065

M204 S1125

M205 X10 Y10

G0 F7020 X130.715 Y106.307

M204 S1000

M205 X8 Y8

G1 F1500 X128.03 Y108.992 E24.37012

M204 S1125

M205 X10 Y10

G0 F7020 X127.823 Y108.632

M204 S1000

M205 X8 Y8

G1 F1500 X130.824 Y105.631 E24.43717

M204 S1125

M205 X10 Y10

G0 F7020 X130.855 Y105.035

M204 S1000

M205 X8 Y8

G1 F1500 X127.616 Y108.274 E24.50954

M204 S1125

M205 X10 Y10

G0 F7020 X127.341 Y107.983

M204 S1000

M205 X8 Y8

G1 F1500 X130.834 Y104.49 E24.58758

M204 S1125

M205 X10 Y10

G0 F7020 X130.768 Y103.991

M204 S1000

M205 X8 Y8

G1 F1500 X127.054 Y107.705 E24.67056

M204 S1125

M205 X10 Y10

G0 F7020 X126.72 Y107.473

M204 S1000

M205 X8 Y8

G1 F1500 X130.669 Y103.524 E24.75879

M204 S1125

M205 X10 Y10

G0 F7020 X130.535 Y103.092

M204 S1000

M205 X8 Y8

G1 F1500 X126.35 Y107.277 E24.85229

M204 S1125

M205 X10 Y10

G0 F7020 X125.946 Y107.116

M204 S1000

M205 X8 Y8

G1 F1500 X130.381 Y102.681 E24.95138

M204 S1125

M205 X10 Y10

G0 F7020 X130.2 Y102.296

M204 S1000

M205 X8 Y8

G1 F1500 X125.478 Y107.018 E25.05688

M204 S1125

M205 X10 Y10

G0 F7020 X124.95 Y106.981

M204 S1000

M205 X8 Y8

G1 F1500 X129.993 Y101.937 E25.16957

M204 S1125

M205 X10 Y10

G0 F7020 X129.766 Y101.599

M204 S1000

M205 X8 Y8

G1 F1500 X124.345 Y107.019 E25.29068

G1 X124.275 Y107.089

M204 S1125

M205 X10 Y10

G0 F7020 X123.458 Y107.34

M204 S1000

M205 X8 Y8

G1 F1500 X129.522 Y101.277 E25.42615

M204 S1125

M205 X10 Y10

G0 F7020 X129.259 Y100.974

M204 S1000

M205 X8 Y8

G1 F1500 X120.973 Y109.26 E25.61128

M204 S1125

M205 X10 Y10

G0 F7020 X120.691 Y108.977

M204 S1000

M205 X8 Y8

G1 F1500 X128.976 Y100.692 E25.79639

M204 S1125

M205 X10 Y10

G0 F7020 X128.669 Y100.433

M204 S1000

M205 X8 Y8

G1 F1500 X120.432 Y108.67 E25.98042

M204 S1125

M205 X10 Y10

G0 F7020 X120.192 Y108.344

M204 S1000

M205 X8 Y8

G1 F1500 X128.344 Y100.192 E26.16256

M204 S1125

M205 X10 Y10

G0 F7020 X128 Y99.97

M204 S1000

M205 X8 Y8

G1 F1500 X119.969 Y108.001 E26.34199

M204 S1125

M205 X10 Y10

G0 F7020 X119.766 Y107.639

M204 S1000

M205 X8 Y8

G1 F1500 X127.638 Y99.767 E26.51787

M204 S1125

M205 X10 Y10

G0 F7020 X127.25 Y99.588

M204 S1000

M205 X8 Y8

G1 F1500 X119.588 Y107.251 E26.68907

M204 S1125

M205 X10 Y10

G0 F7020 X119.437 Y106.836

M204 S1000

M205 X8 Y8

G1 F1500 X126.835 Y99.438 E26.85436

M204 S1125

M205 X10 Y10

G0 F7020 X126.398 Y99.309

M204 S1000

M205 X8 Y8

G1 F1500 X119.308 Y106.399 E27.01277

M204 S1125

M205 X10 Y10

G0 F7020 X119.215 Y105.927

M204 S1000

M205 X8 Y8

G1 F1500 X125.927 Y99.215 E27.16274

M204 S1125

M205 X10 Y10

G0 F7020 X125.42 Y99.156

M204 S1000

M205 X8 Y8

G1 F1500 X119.155 Y105.421 E27.30271

M204 S1125

M205 X10 Y10

G0 F7020 X119.143 Y104.868

M204 S1000

M205 X8 Y8

G1 F1500 X124.867 Y99.144 E27.4306

M204 S1125

M205 X10 Y10

G0 F7020 X124.262 Y99.183

M204 S1000

M205 X8 Y8

G1 F1500 X119.183 Y104.262 E27.54408

M204 S1125

M205 X10 Y10

G0 F7020 X119.319 Y103.56

M204 S1000

M205 X8 Y8

G1 F1500 X123.559 Y99.32 E27.63881

G1 X123.629 Y99.25

M204 S1125

M205 X10 Y10

G0 F7020 X122.71 Y99.603

M204 S1000

M205 X8 Y8

G1 F1500 X119.602 Y102.712 E27.70826

G1 X119.532 Y102.782

M204 S1125

M205 X10 Y10

G1 F2100 E26.90826

G1 F600 Z0.9

G0 F7020 X120.504 Y101.244 Z0.9

M204 S1000

M205 X8 Y8

G1 F600 Z0.3

G1 F2100 E27.70826

G1 F1500 X121.239 Y100.508 E27.7247

G1 X121.309 Y100.438

M204 S1125

M205 X10 Y10

G1 F2100 E26.9247

G1 F600 Z0.9

G0 F7020 X122.127 Y108.671 Z0.9

M204 S1000

M205 X8 Y8

G1 F600 Z0.3

G1 F2100 E27.7247

G1 F1500 X121.276 Y109.523 E27.74372

M204 S1125

M205 X10 Y10

G0 F7020 X121.597 Y109.767

M204 S1000

M205 X8 Y8

G1 F1500 X121.809 Y109.556 E27.74845

M204 S1125

M205 X10 Y10

;MESH:NONMESH

G0 F600 X121.809 Y109.556 Z0.4

G0 F7020 X122.11 Y110.79

;TIME\_ELAPSED:72.435913

;LAYER:2

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

;MESH:Part Studio 1.stl

G1 F2700 X122.009 Y110.743 E27.75021

G1 X121.515 Y110.459 E27.75921

G1 X121.055 Y110.136 E27.76809

G1 X120.628 Y109.778 E27.77689

G1 X120.222 Y109.372 E27.78596

G1 X119.865 Y108.947 E27.79473

G1 X119.535 Y108.475 E27.80383

G1 X119.254 Y107.986 E27.81274

G1 X119.023 Y107.491 E27.82137

G1 X118.815 Y106.923 E27.83093

G1 X118.679 Y106.41 E27.83931

G1 X118.576 Y105.825 E27.8487

G1 X118.53 Y105.302 E27.85699

G1 X118.53 Y104.698 E27.86653

G1 X118.576 Y104.175 E27.87483

G1 X118.68 Y103.585 E27.88429

G1 X118.815 Y103.077 E27.8926

G1 X119.023 Y102.509 E27.90215

G1 X119.254 Y102.014 E27.91078

G1 X119.535 Y101.525 E27.91969

G1 X119.865 Y101.053 E27.92879

G1 X120.222 Y100.628 E27.93756

G1 X120.628 Y100.222 E27.94663

G1 X121.055 Y99.864 E27.95543

G1 X121.515 Y99.541 E27.96431

G1 X122.009 Y99.257 E27.97332

G1 X122.519 Y99.019 E27.98221

G1 X123.066 Y98.819 E27.99141

G1 X123.591 Y98.678 E28

G1 X124.168 Y98.577 E28.00925

G1 X124.704 Y98.53 E28.01775

G1 X125.296 Y98.53 E28.02711

G1 X125.832 Y98.577 E28.03561

G1 X126.409 Y98.678 E28.04486

G1 X126.934 Y98.819 E28.05345

G1 X127.481 Y99.019 E28.06265

G1 X127.991 Y99.257 E28.07154

G1 X128.485 Y99.541 E28.08054

G1 X128.945 Y99.864 E28.08942

G1 X129.372 Y100.222 E28.09823

G1 X129.778 Y100.628 E28.1073

G1 X130.135 Y101.053 E28.11607

G1 X130.465 Y101.525 E28.12517

G1 X130.746 Y102.014 E28.13408

G1 X130.977 Y102.509 E28.14271

G1 X131.185 Y103.077 E28.15226

G1 X131.32 Y103.585 E28.16057

G1 X131.424 Y104.175 E28.17003

G1 X131.47 Y104.698 E28.17833

G1 X131.47 Y105.302 E28.18787

G1 X131.424 Y105.823 E28.19613

G1 X131.326 Y106.382 E28.2051

G1 X131.024 Y107.37 E28.22142

G1 X130.811 Y107.855 E28.22979

G1 X130.534 Y108.358 E28.23886

G1 X130.225 Y108.821 E28.24765

G1 X129.852 Y109.286 E28.25707

G1 X129.493 Y109.661 E28.26527

G1 X129.041 Y110.057 E28.27477

G1 X128.604 Y110.379 E28.28334

G1 X128.123 Y110.67 E28.29222

G1 X127.914 Y110.774 E28.29591

G1 X127.602 Y110.928 E28.30141

G1 X127.536 Y110.953 E28.30252

G1 X127.543 Y110.917

G1 X127.614 Y110.575 E28.30594

G1 X127.656 Y110.377 E28.30914

G1 X127.577 Y109.586 E28.3217

G1 X127.316 Y108.929 E28.33286

G1 X126.837 Y108.311 E28.34522

G1 X126.261 Y107.893 E28.35646

G1 X125.514 Y107.622 E28.36902

G1 X124.712 Y107.589 E28.3817

G1 X123.936 Y107.793 E28.39437

G1 X123.254 Y108.225 E28.40713

G1 X122.742 Y108.83 E28.41965

G1 X122.452 Y109.477 E28.43085

G1 X122.34 Y110.26 E28.44335

G1 X122.392 Y110.577 E28.44842

G1 X122.453 Y110.95 E28.45439

G1 X122.111 Y110.791 E28.45772

G1 X122.11 Y110.79 E28.45774

M204 S1250

M205 X10 Y10

G1 F2100 E27.65774

G1 F600 Z1

G0 F10800 X127.11 Y111.035 Z1

M204 S800

M205 X8 Y8

G1 F600 Z0.4

G1 F2100 E28.45774

G1 F2700 X127.252 Y110.355 E28.46871

G1 X127.185 Y109.682 E28.4794

G1 X126.965 Y109.129 E28.4888

G1 X126.556 Y108.601 E28.49935

G1 X126.072 Y108.25 E28.5088

G1 X125.436 Y108.019 E28.51949

G1 X124.756 Y107.991 E28.53024

G1 X124.098 Y108.164 E28.54099

G1 X123.52 Y108.53 E28.5518

G1 X123.084 Y109.045 E28.56246

G1 X122.84 Y109.589 E28.57188

G1 X122.745 Y110.256 E28.58252

G1 X122.855 Y110.929 E28.59329

G1 X123.017 Y111.251 E28.59899

G1 X123.126 Y111.468 E28.60282

G1 X123.161 Y111.537 E28.60405

G1 X123.268 Y111.648 E28.60648

G1 X123.141 Y111.615 E28.6066

G1 X122.941 Y111.561 E28.60853

G1 X122.713 Y111.478 E28.61151

G1 X122.363 Y111.35 E28.61739

G1 X121.829 Y111.101 E28.6267

G1 X121.302 Y110.798 E28.63631

G1 X120.813 Y110.455 E28.64574

G1 X120.352 Y110.068 E28.65525

G1 X119.932 Y109.648 E28.66464

G1 X119.545 Y109.187 E28.67414

G1 X119.197 Y108.69 E28.68373

G1 X118.902 Y108.176 E28.69309

G1 X118.65 Y107.637 E28.70249

G1 X118.436 Y107.051 E28.71235

G1 X118.288 Y106.496 E28.72142

G1 X118.18 Y105.883 E28.73126

G1 X118.13 Y105.314 E28.74028

G1 X118.13 Y104.686 E28.7502

G1 X118.18 Y104.117 E28.75923

G1 X118.288 Y103.504 E28.76906

G1 X118.436 Y102.949 E28.77814

G1 X118.65 Y102.363 E28.78799

G1 X118.902 Y101.824 E28.79739

G1 X119.197 Y101.31 E28.80675

G1 X119.545 Y100.813 E28.81634

G1 X119.932 Y100.352 E28.82585

G1 X120.352 Y99.932 E28.83523

G1 X120.813 Y99.545 E28.84474

G1 X121.302 Y99.202 E28.85418

G1 X121.829 Y98.899 E28.86378

G1 X122.363 Y98.65 E28.87309

G1 X122.941 Y98.439 E28.88281

G1 X123.507 Y98.287 E28.89207

G1 X124.111 Y98.181 E28.90176

G1 X124.692 Y98.13 E28.91097

G1 X125.308 Y98.13 E28.9207

G1 X125.889 Y98.181 E28.92992

G1 X126.493 Y98.287 E28.93961

G1 X127.059 Y98.439 E28.94887

G1 X127.637 Y98.65 E28.95859

G1 X128.171 Y98.899 E28.9679

G1 X128.698 Y99.202 E28.9775

G1 X129.187 Y99.545 E28.98694

G1 X129.648 Y99.932 E28.99645

G1 X130.068 Y100.352 E29.00583

G1 X130.455 Y100.813 E29.01534

G1 X130.803 Y101.31 E29.02492

G1 X131.098 Y101.824 E29.03429

G1 X131.35 Y102.363 E29.04369

G1 X131.564 Y102.949 E29.05354

G1 X131.712 Y103.504 E29.06262

G1 X131.82 Y104.117 E29.07245

G1 X131.87 Y104.686 E29.08148

G1 X131.87 Y105.314 E29.0914

G1 X131.82 Y105.881 E29.10039

G1 X131.715 Y106.479 E29.10998

G1 X131.402 Y107.504 E29.12691

G1 X131.167 Y108.039 E29.13614

G1 X130.879 Y108.563 E29.14559

G1 X130.547 Y109.06 E29.15503

G1 X130.159 Y109.543 E29.16482

G1 X129.764 Y109.956 E29.17385

G1 X129.297 Y110.365 E29.18366

G1 X128.827 Y110.711 E29.19288

G1 X128.31 Y111.024 E29.20243

G1 X127.764 Y111.294 E29.21205

G1 X127.299 Y111.475 E29.21993

G1 X127.214 Y111.508 E29.22137

G1 X126.73 Y111.649 E29.22934

G1 X126.926 Y111.331 E29.23149

G1 X126.974 Y111.253 E29.23283

G1 X127.11 Y111.035 E29.23689

M204 S1250

M205 X10 Y10

G0 F10800 X126.733 Y110.884

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1800 X126.848 Y110.333 E29.24579

G1 X126.793 Y109.778 E29.2546

G1 X126.614 Y109.329 E29.26223

G1 X126.275 Y108.891 E29.27098

G1 X125.883 Y108.607 E29.27863

G1 X125.358 Y108.416 E29.28746

G1 X124.8 Y108.393 E29.29628

G1 X124.26 Y108.535 E29.3051

G1 X123.786 Y108.835 E29.31396

G1 X123.426 Y109.26 E29.32276

G1 X123.228 Y109.701 E29.3304

G1 X123.15 Y110.252 E29.33919

G1 X123.24 Y110.804 E29.34803

G1 X123.491 Y111.304 E29.35687

G1 X123.865 Y111.694 E29.3654

G1 X124.152 Y111.844 E29.37052

G1 X124.226 Y111.882 E29.37183

G1 X124.342 Y111.943 E29.3739

G1 X124.731 Y112.022 E29.38018

G1 X124.899 Y112.057 E29.38289

G1 X125.297 Y112.022 E29.3892

G1 X125.426 Y112.01 E29.39125

G1 X125.818 Y111.862 E29.39786

G1 X125.96 Y111.808 E29.40027

G1 X125.964 Y111.805 E29.40034

G1 X126.36 Y111.487 E29.40837

G1 X126.733 Y110.884 E29.41957

M204 S1250

M205 X10 Y10

G0 F10800 X126.773 Y110.688

G1 F2100 E28.61957

G1 F600 Z1

G0 F10800 X126.041 Y112.197 Z1

M204 S800

M205 X8 Y8

G1 F600 Z0.4

G1 F2100 E29.41957

G1 F1800 X126.036 Y112.198 E29.41965

G1 X125.951 Y112.215 E29.42096

G1 X125.448 Y112.258 E29.42735

G1 X125.32 Y112.27 E29.42861

G1 X124.899 Y112.27 E29.43253

G1 X124.68 Y112.27 E29.43471

G1 X124.317 Y112.239 E29.43859

G1 X124.054 Y112.215 E29.44226

G1 X123.972 Y112.201 E29.44354

G1 X123.423 Y112.104 E29.45234

G1 X122.816 Y111.941 E29.46227

G1 X122.207 Y111.719 E29.47251

G1 X121.643 Y111.456 E29.48234

G1 X121.094 Y111.14 E29.49235

G1 X120.564 Y110.768 E29.50258

G1 X120.083 Y110.365 E29.5125

G1 X119.635 Y109.917 E29.52251

G1 X119.232 Y109.436 E29.53242

G1 X118.858 Y108.903 E29.54271

G1 X118.544 Y108.357 E29.55266

G1 X118.281 Y107.793 E29.56249

G1 X118.057 Y107.179 E29.57281

G1 X117.896 Y106.577 E29.58266

G1 X117.784 Y105.941 E29.59286

G1 X117.73 Y105.326 E29.60261

G1 X117.73 Y104.674 E29.61292

G1 X117.784 Y104.059 E29.62267

G1 X117.896 Y103.423 E29.63287

G1 X118.057 Y102.821 E29.64272

G1 X118.281 Y102.207 E29.65304

G1 X118.544 Y101.643 E29.66287

G1 X118.858 Y101.097 E29.67282

G1 X119.232 Y100.564 E29.68311

G1 X119.635 Y100.083 E29.69302

G1 X120.083 Y99.635 E29.70303

G1 X120.564 Y99.232 E29.71295

G1 X121.094 Y98.86 E29.72318

G1 X121.643 Y98.544 E29.73319

G1 X122.207 Y98.281 E29.74302

G1 X122.816 Y98.059 E29.75326

G1 X123.423 Y97.896 E29.76319

G1 X124.054 Y97.785 E29.77331

G1 X124.68 Y97.73 E29.78324

G1 X125.32 Y97.73 E29.79335

G1 X125.946 Y97.785 E29.80328

G1 X126.577 Y97.896 E29.8134

G1 X127.184 Y98.059 E29.82333

G1 X127.793 Y98.281 E29.83357

G1 X128.357 Y98.544 E29.8434

G1 X128.906 Y98.86 E29.85341

G1 X129.436 Y99.232 E29.86364

G1 X129.917 Y99.635 E29.87355

G1 X130.365 Y100.083 E29.88356

G1 X130.768 Y100.564 E29.89347

G1 X131.142 Y101.097 E29.90376

G1 X131.456 Y101.643 E29.91371

G1 X131.719 Y102.207 E29.92354

G1 X131.943 Y102.821 E29.93387

G1 X132.104 Y103.423 E29.94371

G1 X132.216 Y104.059 E29.95392

G1 X132.27 Y104.674 E29.96367

G1 X132.27 Y105.326 E29.97397

G1 X132.216 Y105.941 E29.98372

G1 X132.104 Y106.575 E29.9939

G1 X131.78 Y107.638 E30.01145

G1 X131.525 Y108.218 E30.02146

G1 X131.221 Y108.772 E30.03145

G1 X130.869 Y109.299 E30.04146

G1 X130.466 Y109.8 E30.05162

G1 X130.035 Y110.251 E30.06147

G1 X129.552 Y110.674 E30.07161

G1 X129.05 Y111.043 E30.08146

G1 X128.497 Y111.378 E30.09167

G1 X127.926 Y111.66 E30.10173

G1 X127.345 Y111.886 E30.11158

G1 X126.726 Y112.067 E30.12177

G1 X126.041 Y112.197 E30.13279

M204 S1250

M205 X10 Y10

G0 F10800 X126.036 Y112.198

G0 X125.951 Y112.215

G0 X125.843 Y112.224

G1 F2100 E29.33279

G1 F600 Z1

G0 F10800 X128.037 Y110.266 Z1

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z0.4

G1 F2100 E30.13279

G1 X127.959 Y109.493 E30.14506

G1 X127.658 Y108.734 E30.15796

G1 X127.112 Y108.028 E30.17206

G1 X126.446 Y107.546 E30.18505

G1 X125.59 Y107.234 E30.19944

G1 X124.669 Y107.197 E30.21401

G1 X123.778 Y107.431 E30.22856

G1 X122.995 Y107.927 E30.2432

G1 X122.409 Y108.62 E30.25754

G1 X122.074 Y109.368 E30.27049

G1 X121.947 Y110.257 E30.28468

G1 X121.722 Y110.128 E30.28877

G1 X121.292 Y109.826 E30.29708

G1 X120.884 Y109.484 E30.30549

G1 X120.521 Y109.121 E30.3136

G1 X120.169 Y108.701 E30.32225

G1 X119.86 Y108.259 E30.33077

G1 X119.597 Y107.8 E30.33913

G1 X119.383 Y107.342 E30.34712

G1 X119.186 Y106.804 E30.35617

G1 X119.06 Y106.324 E30.36401

G1 X118.962 Y105.77 E30.3729

G1 X118.92 Y105.295 E30.38043

G1 X118.92 Y104.705 E30.38975

G1 X118.962 Y104.23 E30.39729

G1 X119.061 Y103.669 E30.40629

G1 X119.187 Y103.195 E30.41404

G1 X119.385 Y102.653 E30.42315

G1 X119.597 Y102.2 E30.43105

G1 X119.86 Y101.741 E30.43941

G1 X120.181 Y101.282 E30.44826

G1 X120.515 Y100.885 E30.45646

G1 X120.884 Y100.516 E30.4647

G1 X121.292 Y100.174 E30.47311

G1 X121.722 Y99.872 E30.48141

G1 X122.195 Y99.6 E30.49003

G1 X122.658 Y99.384 E30.4981

G1 X123.196 Y99.188 E30.50715

G1 X123.673 Y99.059 E30.51496

G1 X124.222 Y98.963 E30.52376

G1 X124.716 Y98.92 E30.5316

G1 X125.284 Y98.92 E30.54057

G1 X125.778 Y98.963 E30.5484

G1 X126.327 Y99.059 E30.55721

G1 X126.804 Y99.188 E30.56502

G1 X127.342 Y99.384 E30.57406

G1 X127.805 Y99.6 E30.58213

G1 X128.278 Y99.872 E30.59075

G1 X128.708 Y100.174 E30.59905

G1 X129.116 Y100.516 E30.60747

G1 X129.485 Y100.885 E30.61571

G1 X129.819 Y101.282 E30.62391

G1 X130.14 Y101.741 E30.63276

G1 X130.403 Y102.2 E30.64111

G1 X130.615 Y102.653 E30.64901

G1 X130.813 Y103.195 E30.65813

G1 X130.939 Y103.669 E30.66588

G1 X131.038 Y104.23 E30.67488

G1 X131.08 Y104.705 E30.68241

G1 X131.08 Y105.295 E30.69173

G1 X131.038 Y105.768 E30.69924

G1 X130.945 Y106.293 E30.70766

G1 X130.659 Y107.233 E30.72318

G1 X130.458 Y107.689 E30.73106

G1 X130.201 Y108.155 E30.73946

G1 X129.913 Y108.587 E30.74767

G1 X129.552 Y109.036 E30.75677

G1 X129.23 Y109.374 E30.76414

G1 X128.805 Y109.746 E30.77307

G1 X128.386 Y110.055 E30.78129

G1 X128.037 Y110.266 E30.78773

M204 S1250

M205 X10 Y10

G1 F2100 E29.98773

G1 F600 Z1

G0 F10800 X119.971 Y108.091 Z1

M204 S1000

M205 X8 Y8

G1 F600 Z0.4

G1 F2100 E30.78773

G1 X121.811 Y109.931 E30.82884

M204 S1250

M205 X10 Y10

G0 F10800 X121.881 Y109.436

M204 S1000

M205 X8 Y8

G1 F2100 X119.45 Y107.005 E30.88316

G1 X119.38 Y106.935

M204 S1250

M205 X10 Y10

G0 F10800 X119.222 Y106.211

M204 S1000

M205 X8 Y8

G1 F2100 X122.031 Y109.02 E30.94592

M204 S1250

M205 X10 Y10

G0 F10800 X122.206 Y108.629

M204 S1000

M205 X8 Y8

G1 F2100 X119.12 Y105.544 E31.01486

M204 S1250

M205 X10 Y10

G0 F10800 X119.098 Y104.956

M204 S1000

M205 X8 Y8

G1 F2100 X122.442 Y108.3 E31.08957

M204 S1250

M205 X10 Y10

G0 F10800 X122.702 Y107.994

M204 S1000

M205 X8 Y8

G1 F2100 X119.124 Y104.417 E31.1695

M204 S1250

M205 X10 Y10

G0 F10800 X119.197 Y103.924

M204 S1000

M205 X8 Y8

G1 F2100 X122.989 Y107.716 E31.25422

M204 S1250

M205 X10 Y10

G0 F10800 X123.336 Y107.497

M204 S1000

M205 X8 Y8

G1 F2100 X119.3 Y103.461 E31.3444

M204 S1250

M205 X10 Y10

G0 F10800 X119.437 Y103.032

M204 S1000

M205 X8 Y8

G1 F2100 X123.682 Y107.277 E31.43924

M204 S1250

M205 X10 Y10

G0 F10800 X124.124 Y107.153

M204 S1000

M205 X8 Y8

G1 F2100 X119.595 Y102.624 E31.54043

M204 S1250

M205 X10 Y10

G0 F10800 X119.778 Y102.242

M204 S1000

M205 X8 Y8

G1 F2100 X124.571 Y107.035 E31.64752

M204 S1250

M205 X10 Y10

G0 F10800 X125.137 Y107.035

M204 S1000

M205 X8 Y8

G1 F2100 X119.984 Y101.882 E31.76265

M204 S1250

M205 X10 Y10

G0 F10800 X120.214 Y101.546

M204 S1000

M205 X8 Y8

G1 F2100 X125.778 Y107.111 E31.88698

G1 X125.848 Y107.181

M204 S1250

M205 X10 Y10

G0 F10800 X126.848 Y107.615

M204 S1000

M205 X8 Y8

G1 F2100 X120.46 Y101.227 E32.0297

M204 S1250

M205 X10 Y10

G0 F10800 X120.725 Y100.926

M204 S1000

M205 X8 Y8

G1 F2100 X129.071 Y109.272 E32.21617

M204 S1250

M205 X10 Y10

G0 F10800 X129.35 Y108.985

M204 S1000

M205 X8 Y8

G1 F2100 X121.009 Y100.644 E32.40253

M204 S1250

M205 X10 Y10

G0 F10800 X121.317 Y100.387

M204 S1000

M205 X8 Y8

G1 F2100 X129.608 Y108.678 E32.58777

M204 S1250

M205 X10 Y10

G0 F10800 X129.85 Y108.354

M204 S1000

M205 X8 Y8

G1 F2100 X121.643 Y100.147 E32.77114

M204 S1250

M205 X10 Y10

G0 F10800 X121.987 Y99.926

M204 S1000

M205 X8 Y8

G1 F2100 X130.074 Y108.012 E32.95181

M204 S1250

M205 X10 Y10

G0 F10800 X130.274 Y107.647

M204 S1000

M205 X8 Y8

G1 F2100 X122.352 Y99.724 E33.12882

M204 S1250

M205 X10 Y10

G0 F10800 X122.74 Y99.547

M204 S1000

M205 X8 Y8

G1 F2100 X130.451 Y107.258 E33.3011

M204 S1250

M205 X10 Y10

G0 F10800 X130.592 Y106.833

M204 S1000

M205 X8 Y8

G1 F2100 X123.153 Y99.395 E33.4673

M204 S1250

M205 X10 Y10

G0 F10800 X123.591 Y99.267

M204 S1000

M205 X8 Y8

G1 F2100 X130.724 Y106.399 E33.62666

M204 S1250

M205 X10 Y10

G0 F10800 X130.825 Y105.935

M204 S1000

M205 X8 Y8

G1 F2100 X124.063 Y99.173 E33.77774

M204 S1250

M205 X10 Y10

G0 F10800 X124.569 Y99.113

M204 S1000

M205 X8 Y8

G1 F2100 X130.886 Y105.431 E33.91889

M204 S1250

M205 X10 Y10

G0 F10800 X130.899 Y104.878

M204 S1000

M205 X8 Y8

G1 F2100 X125.121 Y99.1 E34.04798

M204 S1250

M205 X10 Y10

G0 F10800 X125.726 Y99.139

M204 S1000

M205 X8 Y8

G1 F2100 X130.862 Y104.274 E34.16272

M204 S1250

M205 X10 Y10

G0 F10800 X130.727 Y103.574

M204 S1000

M205 X8 Y8

G1 F2100 X126.425 Y99.272 E34.25884

G1 X126.355 Y99.202

M204 S1250

M205 X10 Y10

G0 F10800 X127.267 Y99.549

M204 S1000

M205 X8 Y8

G1 F2100 X130.451 Y102.732 E34.32997

G1 X130.521 Y102.802

M204 S1250

M205 X10 Y10

G1 F2100 E33.52997

G1 F600 Z1

G0 F10800 X129.674 Y101.389 Z1

M204 S1000

M205 X8 Y8

G1 F600 Z0.4

G1 F2100 E34.32997

G1 X128.613 Y100.329 E34.35366

G1 X128.543 Y100.259

M204 S1250

M205 X10 Y10

G1 F2100 E33.55366

G1 F600 Z1

G0 F10800 X127.603 Y108.369 Z1

M204 S1000

M205 X8 Y8

G1 F600 Z0.4

G1 F2100 E34.35366

G1 X128.77 Y109.537 E34.37974

M204 S1250

M205 X10 Y10

G0 F10800 X128.45 Y109.782

M204 S1000

M205 X8 Y8

G1 F2100 X128.136 Y109.469 E34.38675

M204 S1250

M205 X10 Y10

G1 F2100 E33.58675

G1 F600 Z1

;MESH:NONMESH

G0 F10800 X127.544 Y110.938 Z1

;TIME\_ELAPSED:88.055186

;LAYER:3

;MESH:Part Studio 1.stl

G0 X127.544 Y110.938 Z1.1

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z0.5

G1 F2100 E34.38675

G1 F2700 X127.552 Y110.867 E34.38788

G1 X127.575 Y110.673 E34.39096

G1 X127.637 Y110.152 E34.39925

G1 X127.506 Y109.4 E34.41131

G1 X127.147 Y108.698 E34.42377

G1 X126.638 Y108.163 E34.43544

G1 X125.951 Y107.77 E34.44794

G1 X125.171 Y107.597 E34.46056

G1 X124.364 Y107.67 E34.47336

G1 X123.628 Y107.977 E34.48596

G1 X123.024 Y108.482 E34.4984

G1 X122.592 Y109.15 E34.51097

G1 X122.379 Y109.919 E34.52358

G1 X122.401 Y110.574 E34.53393

G1 X122.406 Y110.73 E34.5364

G1 X122.439 Y110.823 E34.53795

G1 X122.499 Y110.99 E34.54076

G1 X122.328 Y110.919 E34.54154

G1 X122.257 Y110.889 E34.54178

G1 X122.119 Y110.817 E34.54375

G1 X121.749 Y110.624 E34.55034

G1 X121.275 Y110.321 E34.55923

G1 X120.818 Y109.972 E34.56831

G1 X120.406 Y109.594 E34.57715

G1 X120.028 Y109.182 E34.58598

G1 X119.679 Y108.725 E34.59506

G1 X119.376 Y108.251 E34.60395

G1 X119.111 Y107.743 E34.613

G1 X118.896 Y107.225 E34.62187

G1 X118.725 Y106.683 E34.63084

G1 X118.604 Y106.133 E34.63974

G1 X118.529 Y105.568 E34.64875

G1 X118.505 Y105 E34.65773

G1 X118.531 Y104.407 E34.6671

G1 X118.6 Y103.888 E34.67538

G1 X118.724 Y103.319 E34.68458

G1 X118.893 Y102.785 E34.69343

G1 X119.12 Y102.236 E34.70281

G1 X119.37 Y101.758 E34.71133

G1 X119.679 Y101.275 E34.72039

G1 X120.028 Y100.818 E34.72948

G1 X120.406 Y100.406 E34.73831

G1 X120.818 Y100.028 E34.74714

G1 X121.27 Y99.683 E34.75613

G1 X121.757 Y99.371 E34.76526

G1 X122.257 Y99.111 E34.77417

G1 X122.775 Y98.896 E34.78303

G1 X123.314 Y98.726 E34.79196

G1 X123.868 Y98.604 E34.80092

G1 X124.432 Y98.529 E34.80991

G1 X125 Y98.505 E34.81889

G1 X125.568 Y98.529 E34.82787

G1 X126.132 Y98.604 E34.83686

G1 X126.686 Y98.726 E34.84582

G1 X127.225 Y98.896 E34.85475

G1 X127.743 Y99.111 E34.86361

G1 X128.243 Y99.371 E34.87252

G1 X128.73 Y99.683 E34.88165

G1 X129.182 Y100.028 E34.89064

G1 X129.594 Y100.406 E34.89947

G1 X129.972 Y100.818 E34.9083

G1 X130.321 Y101.275 E34.91739

G1 X130.63 Y101.758 E34.92645

G1 X130.88 Y102.236 E34.93497

G1 X131.107 Y102.785 E34.94435

G1 X131.276 Y103.319 E34.9532

G1 X131.4 Y103.888 E34.9624

G1 X131.469 Y104.407 E34.97067

G1 X131.495 Y105 E34.98005

G1 X131.471 Y105.568 E34.98903

G1 X131.396 Y106.133 E34.99804

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G1 X131.104 Y107.225 E35.01591

G1 X130.889 Y107.743 E35.02477

G1 X130.624 Y108.251 E35.03383

G1 X130.321 Y108.725 E35.04271

G1 X129.972 Y109.182 E35.0518

G1 X129.594 Y109.594 E35.06063

G1 X129.182 Y109.972 E35.06947

G1 X128.725 Y110.321 E35.07855

G1 X128.251 Y110.624 E35.08744

G1 X127.917 Y110.799 E35.0934

G1 X127.743 Y110.889 E35.09578

G1 X127.557 Y110.966 E35.09756

G1 X127.525 Y110.98

G1 X127.544 Y110.938

M204 S1250

M205 X10 Y10

G1 F2100 E34.29756

G1 F600 Z1.1

G0 F10800 X122.804 Y110.654 Z1.1

M204 S800

M205 X8 Y8

G1 F600 Z0.5

G1 F2100 E35.09756

G1 F2700 X122.999 Y111.196 E35.10666

G1 X123.032 Y111.29 E35.10824

G1 X123.272 Y111.613 E35.1146

G1 X123.328 Y111.687 E35.11606

G1 X123.21 Y111.661 E35.11654

G1 X122.942 Y111.577 E35.11826

G1 X122.847 Y111.547 E35.11965

G1 X122.648 Y111.484 E35.12295

G1 X122.079 Y111.248 E35.13268

G1 X121.554 Y110.974 E35.14204

G1 X121.041 Y110.646 E35.15166

G1 X120.564 Y110.281 E35.16115

G1 X120.123 Y109.877 E35.1706

G1 X119.719 Y109.436 E35.18004

G1 X119.354 Y108.959 E35.18953

G1 X119.026 Y108.446 E35.19915

G1 X118.752 Y107.921 E35.20851

G1 X118.516 Y107.352 E35.21824

G1 X118.338 Y106.787 E35.2276

G1 X118.209 Y106.2 E35.23709

G1 X118.13 Y105.605 E35.24658

G1 X118.104 Y105 E35.25614

G1 X118.131 Y104.381 E35.26593

G1 X118.207 Y103.812 E35.275

G1 X118.338 Y103.213 E35.28469

G1 X118.516 Y102.648 E35.29405

G1 X118.753 Y102.076 E35.30383

G1 X119.026 Y101.554 E35.31314

G1 X119.354 Y101.041 E35.32276

G1 X119.719 Y100.564 E35.33224

G1 X120.123 Y100.123 E35.34169

G1 X120.564 Y99.719 E35.35114

G1 X121.041 Y99.354 E35.36063

G1 X121.557 Y99.024 E35.37031

G1 X122.079 Y98.752 E35.37961

G1 X122.648 Y98.516 E35.38934

G1 X123.21 Y98.339 E35.39865

G1 X123.801 Y98.209 E35.40821

G1 X124.395 Y98.13 E35.41768

G1 X125 Y98.104 E35.42724

G1 X125.605 Y98.13 E35.43681

G1 X126.199 Y98.209 E35.44628

G1 X126.79 Y98.339 E35.45584

G1 X127.352 Y98.516 E35.46515

G1 X127.921 Y98.752 E35.47488

G1 X128.443 Y99.024 E35.48418

G1 X128.959 Y99.354 E35.49385

G1 X129.436 Y99.719 E35.50334

G1 X129.877 Y100.123 E35.51279

G1 X130.281 Y100.564 E35.52224

G1 X130.646 Y101.041 E35.53173

G1 X130.974 Y101.554 E35.54135

G1 X131.247 Y102.076 E35.55065

G1 X131.484 Y102.648 E35.56044

G1 X131.662 Y103.213 E35.5698

G1 X131.793 Y103.812 E35.57948

G1 X131.869 Y104.381 E35.58855

G1 X131.896 Y105 E35.59834

G1 X131.87 Y105.605 E35.60791

G1 X131.791 Y106.2 E35.61739

G1 X131.662 Y106.787 E35.62688

G1 X131.484 Y107.352 E35.63624

G1 X131.248 Y107.921 E35.64598

G1 X130.974 Y108.446 E35.65533

G1 X130.646 Y108.959 E35.66495

G1 X130.281 Y109.436 E35.67444

G1 X129.877 Y109.877 E35.68389

G1 X129.436 Y110.281 E35.69334

G1 X128.959 Y110.646 E35.70283

G1 X128.446 Y110.974 E35.71245

G1 X127.921 Y111.248 E35.7218

G1 X127.352 Y111.484 E35.73153

G1 X127.167 Y111.542 E35.7346

G1 X126.931 Y111.616 E35.7385

G1 X126.79 Y111.661 E35.74084

G1 X126.662 Y111.689 E35.74291

G1 X126.732 Y111.61 E35.74297

G1 X126.877 Y111.447 E35.74451

G1 X126.978 Y111.221 E35.74742

G1 X127.154 Y110.83 E35.7542

G1 X127.233 Y110.163 E35.76481

G1 X127.122 Y109.528 E35.77499

G1 X126.817 Y108.932 E35.78557

G1 X126.388 Y108.481 E35.7954

G1 X125.805 Y108.147 E35.80602

G1 X125.145 Y108.001 E35.8167

G1 X124.461 Y108.063 E35.82755

G1 X123.838 Y108.323 E35.83821

G1 X123.327 Y108.75 E35.84873

G1 X122.961 Y109.316 E35.85938

G1 X122.781 Y109.967 E35.87005

G1 X122.804 Y110.654 E35.88091

M204 S1250

M205 X10 Y10

G1 F2100 E35.08091

G1 F600 Z1.1

G0 F10800 X124.096 Y112.235 Z1.1

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z0.5

G1 F2100 E35.88091

G1 F1800 X124.078 Y112.233 E35.8812

G1 X123.733 Y112.186 E35.8867

G1 X123.116 Y112.05 E35.89668

G1 X122.501 Y111.856 E35.90687

G1 X121.91 Y111.611 E35.91698

G1 X121.359 Y111.324 E35.92679

G1 X120.814 Y110.976 E35.93701

G1 X120.303 Y110.584 E35.94718

G1 X119.84 Y110.16 E35.9571

G1 X119.416 Y109.697 E35.96702

G1 X119.024 Y109.186 E35.9772

G1 X118.676 Y108.641 E35.98741

G1 X118.389 Y108.09 E35.99723

G1 X118.144 Y107.499 E36.00733

G1 X117.949 Y106.881 E36.01757

G1 X117.814 Y106.267 E36.0275

G1 X117.731 Y105.642 E36.03746

G1 X117.703 Y105 E36.04762

G1 X117.731 Y104.355 E36.05782

G1 X117.814 Y103.733 E36.06773

G1 X117.949 Y103.119 E36.07766

G1 X118.144 Y102.501 E36.0879

G1 X118.39 Y101.907 E36.09806

G1 X118.676 Y101.359 E36.10782

G1 X119.024 Y100.814 E36.11804

G1 X119.416 Y100.303 E36.12821

G1 X119.84 Y99.84 E36.13813

G1 X120.303 Y99.416 E36.14805

G1 X120.814 Y99.024 E36.15823

G1 X121.359 Y98.676 E36.16844

G1 X121.91 Y98.389 E36.17826

G1 X122.501 Y98.144 E36.18836

G1 X123.116 Y97.95 E36.19855

G1 X123.733 Y97.814 E36.20853

G1 X124.358 Y97.731 E36.2185

G1 X125 Y97.703 E36.22865

G1 X125.642 Y97.731 E36.2388

G1 X126.267 Y97.814 E36.24876

G1 X126.884 Y97.95 E36.25874

G1 X127.499 Y98.144 E36.26893

G1 X128.09 Y98.389 E36.27904

G1 X128.641 Y98.676 E36.28885

G1 X129.186 Y99.024 E36.29907

G1 X129.697 Y99.416 E36.30924

G1 X130.16 Y99.84 E36.31916

G1 X130.584 Y100.303 E36.32908

G1 X130.976 Y100.814 E36.33926

G1 X131.324 Y101.359 E36.34947

G1 X131.61 Y101.907 E36.35924

G1 X131.856 Y102.501 E36.36939

G1 X132.051 Y103.119 E36.37963

G1 X132.186 Y103.733 E36.38956

G1 X132.269 Y104.355 E36.39948

G1 X132.297 Y105 E36.40968

G1 X132.269 Y105.642 E36.41983

G1 X132.186 Y106.267 E36.42979

G1 X132.051 Y106.881 E36.43972

G1 X131.856 Y107.499 E36.44996

G1 X131.611 Y108.09 E36.46007

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G1 X130.16 Y110.16 E36.50019

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G1 X128.641 Y111.324 E36.5305

G1 X128.09 Y111.611 E36.54032

G1 X127.499 Y111.856 E36.55042

G1 X126.884 Y112.05 E36.56061

G1 X126.267 Y112.186 E36.57059

G1 X125.894 Y112.236 E36.57654

G1 X125.744 Y112.255 E36.57893

G1 X125.643 Y112.269 E36.58054

G1 X125.175 Y112.291 E36.58794

G1 X125.111 Y112.295 E36.58895

G1 X124.633 Y112.279 E36.59651

G1 X124.358 Y112.269 E36.60086

G1 X124.096 Y112.235 E36.60503

M204 S1250

M205 X10 Y10

G0 F10800 X124.078 Y112.233

G0 X123.898 Y112.209

G0 X125.164 Y112.052

M204 S800

M205 X8 Y8

G1 F1800 X125.566 Y111.954 E36.60951

G1 X125.699 Y111.921 E36.61135

G1 X125.829 Y111.844 E36.61355

G1 X126.169 Y111.641 E36.61981

G1 X126.537 Y111.227 E36.62856

G1 X126.764 Y110.722 E36.63731

G1 X126.829 Y110.174 E36.64602

G1 X126.738 Y109.657 E36.65432

G1 X126.487 Y109.166 E36.66303

G1 X126.138 Y108.799 E36.67103

G1 X125.659 Y108.524 E36.67976

G1 X125.119 Y108.405 E36.68849

G1 X124.558 Y108.456 E36.69739

G1 X124.048 Y108.669 E36.70612

G1 X123.63 Y109.018 E36.71473

G1 X123.33 Y109.482 E36.72346

G1 X123.183 Y110.015 E36.73219

G1 X123.202 Y110.578 E36.74109

G1 X123.388 Y111.099 E36.74983

G1 X123.713 Y111.534 E36.75841

G1 X124.131 Y111.837 E36.76657

G1 X124.146 Y111.848 E36.76686

G1 X124.467 Y111.961 E36.77173

G1 X124.642 Y112.023 E36.77368

G1 X125.126 Y112.049 E36.77851

G1 X125.164 Y112.052 E36.77879

M204 S1250

M205 X10 Y10

G0 F10800 X125.358 Y112.005

G1 F2100 E35.97879

G1 F600 Z1.1

G0 F10800 X128.011 Y110.309 Z1.1

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z0.5

G1 F2100 E36.77879

G1 X128.031 Y110.141 E36.78146

G1 X127.88 Y109.275 E36.79535

G1 X127.469 Y108.47 E36.80963

G1 X126.881 Y107.853 E36.8231

G1 X126.093 Y107.402 E36.83744

G1 X125.196 Y107.203 E36.85196

G1 X124.269 Y107.287 E36.86666

G1 X123.423 Y107.64 E36.88114

G1 X122.728 Y108.221 E36.89545

G1 X122.232 Y108.988 E36.90989

G1 X121.987 Y109.872 E36.92438

G1 X122.002 Y110.316 E36.9314

G1 X121.952 Y110.29 E36.93229

G1 X121.492 Y109.997 E36.9409

G1 X121.065 Y109.671 E36.94939

G1 X120.681 Y109.319 E36.95762

G1 X120.329 Y108.935 E36.96585

G1 X120.003 Y108.508 E36.97434

G1 X119.714 Y108.055 E36.98283

G1 X119.468 Y107.582 E36.99125

G1 X119.26 Y107.081 E36.99982

G1 X119.102 Y106.581 E37.0081

G1 X118.987 Y106.058 E37.01656

G1 X118.919 Y105.545 E37.02474

G1 X118.895 Y105 E37.03336

G1 X118.921 Y104.424 E37.04247

G1 X118.983 Y103.962 E37.04983

G1 X119.101 Y103.419 E37.05861

G1 X119.258 Y102.924 E37.06681

G1 X119.478 Y102.393 E37.0759

G1 X119.708 Y101.952 E37.08375

G1 X119.997 Y101.5 E37.09223

G1 X120.329 Y101.065 E37.10087

G1 X120.681 Y100.681 E37.1091

G1 X121.065 Y100.329 E37.11733

G1 X121.495 Y100.001 E37.12588

G1 X121.947 Y99.712 E37.13435

G1 X122.415 Y99.469 E37.14268

G1 X122.919 Y99.26 E37.1513

G1 X123.412 Y99.104 E37.15947

G1 X123.944 Y98.987 E37.16808

G1 X124.455 Y98.919 E37.17622

G1 X125 Y98.895 E37.18484

G1 X125.545 Y98.919 E37.19346

G1 X126.056 Y98.987 E37.20161

G1 X126.588 Y99.104 E37.21021

G1 X127.081 Y99.26 E37.21838

G1 X127.585 Y99.469 E37.227

G1 X128.053 Y99.712 E37.23533

G1 X128.505 Y100.001 E37.24381

G1 X128.935 Y100.329 E37.25235

G1 X129.319 Y100.681 E37.26058

G1 X129.671 Y101.065 E37.26881

G1 X130.003 Y101.5 E37.27746

G1 X130.292 Y101.952 E37.28593

G1 X130.522 Y102.393 E37.29379

G1 X130.742 Y102.924 E37.30287

G1 X130.899 Y103.419 E37.31107

G1 X131.017 Y103.962 E37.31985

G1 X131.079 Y104.424 E37.32722

G1 X131.105 Y105 E37.33633

G1 X131.081 Y105.545 E37.34495

G1 X131.013 Y106.058 E37.35312

G1 X130.898 Y106.581 E37.36158

G1 X130.74 Y107.081 E37.36987

G1 X130.532 Y107.582 E37.37844

G1 X130.286 Y108.055 E37.38686

G1 X129.997 Y108.508 E37.39535

G1 X129.671 Y108.935 E37.40383

G1 X129.319 Y109.319 E37.41206

G1 X128.935 Y109.671 E37.42029

G1 X128.508 Y109.997 E37.42878

G1 X128.011 Y110.309 E37.43805

M204 S1250

M205 X10 Y10

G0 F10800 X128.099 Y109.488

M204 S1000

M205 X8 Y8

G1 F2100 X130.57 Y107.017 E37.49326

G1 X130.64 Y106.947

M204 S1250

M205 X10 Y10

G0 F10800 X130.789 Y106.232

M204 S1000

M205 X8 Y8

G1 F2100 X127.969 Y109.052 E37.55627

M204 S1250

M205 X10 Y10

G0 F10800 X127.777 Y108.678

M204 S1000

M205 X8 Y8

G1 F2100 X130.896 Y105.559 E37.62595

M204 S1250

M205 X10 Y10

G0 F10800 X130.922 Y104.968

M204 S1000

M205 X8 Y8

G1 F2100 X127.572 Y108.318 E37.7008

M204 S1250

M205 X10 Y10

G0 F10800 X127.296 Y108.028

M204 S1000

M205 X8 Y8

G1 F2100 X130.897 Y104.427 E37.78126

M204 S1250

M205 X10 Y10

G0 F10800 X130.826 Y103.933

M204 S1000

M205 X8 Y8

G1 F2100 X127.021 Y107.738 E37.86627

M204 S1250

M205 X10 Y10

G0 F10800 X126.668 Y107.524

M204 S1000

M205 X8 Y8

G1 F2100 X130.724 Y103.469 E37.95688

M204 S1250

M205 X10 Y10

G0 F10800 X130.588 Y103.039

M204 S1000

M205 X8 Y8

G1 F2100 X126.309 Y107.319 E38.05249

M204 S1250

M205 X10 Y10

G0 F10800 X125.889 Y107.172

M204 S1000

M205 X8 Y8

G1 F2100 X130.425 Y102.636 E38.15384

M204 S1250

M205 X10 Y10

G0 F10800 X130.244 Y102.252

M204 S1000

M205 X8 Y8

G1 F2100 X125.426 Y107.07 E38.26149

M204 S1250

M205 X10 Y10

G0 F10800 X124.88 Y107.051

M204 S1000

M205 X8 Y8

G1 F2100 X130.038 Y101.892 E38.37674

M204 S1250

M205 X10 Y10

G0 F10800 X129.813 Y101.551

M204 S1000

M205 X8 Y8

G1 F2100 X124.257 Y107.108 E38.50089

G1 X124.187 Y107.178

M204 S1250

M205 X10 Y10

G0 F10800 X123.25 Y107.548

M204 S1000

M205 X8 Y8

G1 F2100 X129.569 Y101.23 E38.64206

M204 S1250

M205 X10 Y10

G0 F10800 X129.302 Y100.931

M204 S1000

M205 X8 Y8

G1 F2100 X120.929 Y109.304 E38.82913

M204 S1250

M205 X10 Y10

G0 F10800 X120.649 Y109.018

M204 S1000

M205 X8 Y8

G1 F2100 X129.018 Y100.649 E39.01612

M204 S1250

M205 X10 Y10

G0 F10800 X128.714 Y100.387

M204 S1000

M205 X8 Y8

G1 F2100 X120.387 Y108.715 E39.20218

M204 S1250

M205 X10 Y10

G0 F10800 X120.143 Y108.393

M204 S1000

M205 X8 Y8

G1 F2100 X128.392 Y100.143 E39.38649

M204 S1250

M205 X10 Y10

G0 F10800 X128.047 Y99.923

M204 S1000

M205 X8 Y8

G1 F2100 X119.923 Y108.048 E39.56801

M204 S1250

M205 X10 Y10

G0 F10800 X119.723 Y107.682

M204 S1000

M205 X8 Y8

G1 F2100 X127.682 Y99.722 E39.74585

M204 S1250

M205 X10 Y10

G0 F10800 X127.295 Y99.544

M204 S1000

M205 X8 Y8

G1 F2100 X119.544 Y107.295 E39.91902

M204 S1250

M205 X10 Y10

G0 F10800 X119.387 Y106.886

M204 S1000

M205 X8 Y8

G1 F2100 X126.886 Y99.387 E40.08657

M204 S1250

M205 X10 Y10

G0 F10800 X126.451 Y99.257

M204 S1000

M205 X8 Y8

G1 F2100 X119.257 Y106.451 E40.2473

M204 S1250

M205 X10 Y10

G0 F10800 X119.158 Y105.983

M204 S1000

M205 X8 Y8

G1 F2100 X125.984 Y99.158 E40.3998

M204 S1250

M205 X10 Y10

G0 F10800 X125.481 Y99.096

M204 S1000

M205 X8 Y8

G1 F2100 X119.096 Y105.48 E40.54245

M204 S1250

M205 X10 Y10

G0 F10800 X119.077 Y104.933

M204 S1000

M205 X8 Y8

G1 F2100 X124.933 Y99.077 E40.67329

M204 S1250

M205 X10 Y10

G0 F10800 X124.329 Y99.116

M204 S1000

M205 X8 Y8

G1 F2100 X119.113 Y104.332 E40.78983

M204 S1250

M205 X10 Y10

G0 F10800 X119.234 Y103.645

M204 S1000

M205 X8 Y8

G1 F2100 X123.643 Y99.236 E40.88833

G1 X123.713 Y99.166

M204 S1250

M205 X10 Y10

G0 F10800 X122.816 Y99.497

M204 S1000

M205 X8 Y8

G1 F2100 X119.498 Y102.816 E40.96248

G1 X119.428 Y102.886

M204 S1250

M205 X10 Y10

G0 F10800 X120.143 Y101.604

M204 S1000

M205 X8 Y8

G1 F2100 X121.599 Y100.148 E40.99501

G1 X121.669 Y100.078

M204 S1250

M205 X10 Y10

G1 F2100 E40.19501

G1 F600 Z1.1

G0 F10800 X122.392 Y108.407 Z1.1

M204 S1000

M205 X8 Y8

G1 F600 Z0.5

G1 F2100 E40.99501

G1 X121.228 Y109.571 E41.02101

M204 S1250

M205 X10 Y10

G0 F10800 X121.549 Y109.815

M204 S1000

M205 X8 Y8

G1 F2100 X121.915 Y109.449 E41.02919

M204 S1250

M205 X10 Y10

G1 F2100 E40.22919

G1 F600 Z1.1

G0 F10800 X128.182 Y109.97 Z1.1

M204 S1000

M205 X8 Y8

G1 F600 Z0.5

G1 F2100 E41.02919

G1 X130.019 Y108.133 E41.07024

G1 X130.089 Y108.063

M204 S1250

M205 X10 Y10

G1 F2100 E40.27024

G1 F600 Z1.1

;MESH:NONMESH

G0 F10800 X122.408 Y110.715 Z1.1

;TIME\_ELAPSED:103.821975

;LAYER:4

;MESH:Part Studio 1.stl

G0 X122.408 Y110.715 Z1.2

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z0.6

G1 F2100 E41.07024

G1 F2700 X122.507 Y111.002 E41.07503

G1 X122.317 Y110.914 E41.07562

G1 X122.022 Y110.777 E41.08044

G1 X122.015 Y110.773 E41.08057

G1 X121.51 Y110.482 E41.08977

G1 X121.059 Y110.169 E41.09845

G1 X120.628 Y109.809 E41.10732

G1 X120.22 Y109.402 E41.11642

G1 X119.853 Y108.966 E41.12543

G1 X119.522 Y108.497 E41.1345

G1 X119.242 Y108.012 E41.14334

G1 X118.999 Y107.492 E41.15241

G1 X118.805 Y106.964 E41.1613

G1 X118.663 Y106.437 E41.16992

G1 X118.557 Y105.843 E41.17945

G1 X118.509 Y105.31 E41.18791

G1 X118.506 Y104.732 E41.19704

G1 X118.554 Y104.167 E41.206

G1 X118.653 Y103.606 E41.215

G1 X118.799 Y103.052 E41.22405

G1 X118.989 Y102.527 E41.23287

G1 X119.228 Y102.012 E41.24184

G1 X119.518 Y101.509 E41.25101

G1 X119.825 Y101.066 E41.25953

G1 X120.191 Y100.628 E41.26855

G1 X120.598 Y100.22 E41.27765

G1 X121.038 Y99.849 E41.28674

G1 X121.492 Y99.529 E41.29552

G1 X121.997 Y99.236 E41.30474

G1 X122.477 Y99.012 E41.31311

G1 X123.05 Y98.802 E41.32275

G1 X123.563 Y98.663 E41.33115

G1 X124.157 Y98.557 E41.34068

G1 X124.69 Y98.509 E41.34914

G1 X125.263 Y98.506 E41.35819

G1 X125.836 Y98.555 E41.36728

G1 X126.397 Y98.654 E41.37628

G1 X126.942 Y98.797 E41.38518

G1 X127.474 Y98.989 E41.39411

G1 X127.984 Y99.225 E41.40299

G1 X128.491 Y99.517 E41.41223

G1 X128.934 Y99.825 E41.42076

G1 X129.372 Y100.191 E41.42978

G1 X129.78 Y100.598 E41.43888

G1 X130.147 Y101.034 E41.44788

G1 X130.479 Y101.505 E41.45699

G1 X130.756 Y101.983 E41.46572

G1 X130.997 Y102.499 E41.47471

G1 X131.195 Y103.036 E41.48376

G1 X131.337 Y103.563 E41.49238

G1 X131.443 Y104.154 E41.50186

G1 X131.491 Y104.69 E41.51037

G1 X131.494 Y105.264 E41.51943

G1 X131.446 Y105.832 E41.52844

G1 X131.347 Y106.395 E41.53747

G1 X131.203 Y106.942 E41.54641

G1 X131.011 Y107.474 E41.55534

G1 X130.775 Y107.984 E41.56422

G1 X130.483 Y108.491 E41.57346

G1 X130.175 Y108.934 E41.58199

G1 X129.809 Y109.372 E41.59101

G1 X129.402 Y109.78 E41.60011

G1 X128.962 Y110.151 E41.6092

G1 X128.508 Y110.471 E41.61798

G1 X128.003 Y110.764 E41.6272

G1 X127.847 Y110.837 E41.62992

G1 X127.574 Y110.963 E41.63467

G1 X127.513 Y110.992 E41.63574

G1 X127.549 Y110.91 E41.63607

G1 X127.58 Y110.611 E41.63905

G1 X127.633 Y110.11 E41.64701

G1 X127.476 Y109.326 E41.65965

G1 X127.089 Y108.623 E41.67232

G1 X126.515 Y108.076 E41.68485

G1 X125.835 Y107.732 E41.69689

G1 X125.057 Y107.598 E41.70936

G1 X124.266 Y107.699 E41.72196

G1 X123.551 Y108.032 E41.73442

G1 X123.019 Y108.497 E41.74558

G1 X122.594 Y109.154 E41.75795

G1 X122.381 Y109.919 E41.77049

G1 X122.408 Y110.706 E41.78293

G1 X122.408 Y110.715

M204 S1250

M205 X10 Y10

G0 F10800 X123.027 Y111.279

M204 S800

M205 X8 Y8

G1 F2700 X123.142 Y111.433 E41.78597

G1 X123.334 Y111.689 E41.79102

G1 X122.94 Y111.586 E41.79375

G1 X122.92 Y111.579

G1 X122.84 Y111.55 E41.79509

G1 X122.372 Y111.38 E41.80296

G1 X121.832 Y111.13 E41.81236

G1 X121.306 Y110.827 E41.82195

G1 X120.814 Y110.485 E41.83141

G1 X120.354 Y110.101 E41.84088

G1 X119.925 Y109.673 E41.85045

G1 X119.535 Y109.21 E41.86002

G1 X119.188 Y108.718 E41.86953

G1 X118.885 Y108.195 E41.87908

G1 X118.635 Y107.659 E41.88842

G1 X118.423 Y107.083 E41.89812

G1 X118.271 Y106.518 E41.90736

G1 X118.161 Y105.904 E41.91722

G1 X118.109 Y105.324 E41.92642

G1 X118.106 Y104.711 E41.9361

G1 X118.156 Y104.12 E41.94547

G1 X118.262 Y103.517 E41.95515

G1 X118.416 Y102.936 E41.96464

G1 X118.62 Y102.373 E41.9741

G1 X118.873 Y101.828 E41.98359

G1 X119.176 Y101.3 E41.99321

G1 X119.509 Y100.821 E42.00243

G1 X119.899 Y100.354 E42.01204

G1 X120.327 Y99.925 E42.02162

G1 X120.789 Y99.535 E42.03117

G1 X121.28 Y99.19 E42.04065

G1 X121.805 Y98.885 E42.05024

G1 X122.331 Y98.639 E42.05941

G1 X122.924 Y98.422 E42.06939

G1 X123.482 Y98.271 E42.07852

G1 X124.096 Y98.161 E42.08838

G1 X124.676 Y98.109 E42.09758

G1 X125.284 Y98.106 E42.10718

G1 X125.885 Y98.157 E42.11671

G1 X126.48 Y98.262 E42.12626

G1 X127.06 Y98.414 E42.13573

G1 X127.628 Y98.62 E42.14528

G1 X128.168 Y98.87 E42.15468

G1 X128.7 Y99.176 E42.16437

G1 X129.179 Y99.509 E42.17359

G1 X129.646 Y99.899 E42.1832

G1 X130.075 Y100.327 E42.19278

G1 X130.465 Y100.79 E42.20234

G1 X130.812 Y101.282 E42.21185

G1 X131.112 Y101.801 E42.22132

G1 X131.365 Y102.341 E42.23074

G1 X131.577 Y102.917 E42.24044

G1 X131.729 Y103.482 E42.24968

G1 X131.839 Y104.096 E42.25954

G1 X131.891 Y104.676 E42.26874

G1 X131.894 Y105.285 E42.27836

G1 X131.844 Y105.879 E42.28778

G1 X131.738 Y106.48 E42.29742

G1 X131.586 Y107.06 E42.30689

G1 X131.38 Y107.628 E42.31644

G1 X131.13 Y108.168 E42.32584

G1 X130.824 Y108.7 E42.33553

G1 X130.491 Y109.179 E42.34475

G1 X130.101 Y109.646 E42.35436

G1 X129.673 Y110.075 E42.36394

G1 X129.211 Y110.465 E42.37349

G1 X128.72 Y110.81 E42.38297

G1 X128.195 Y111.115 E42.39256

G1 X127.669 Y111.361 E42.40173

G1 X127.249 Y111.515 E42.4088

G1 X127.076 Y111.578 E42.41171

G1 X126.938 Y111.615 E42.41397

G1 X126.655 Y111.692 E42.4186

G1 X126.886 Y111.427 E42.42046

G1 X126.96 Y111.258 E42.42285

G1 X127.158 Y110.806 E42.43065

G1 X127.229 Y110.129 E42.4414

G1 X127.096 Y109.465 E42.4521

G1 X126.768 Y108.87 E42.46283

G1 X126.282 Y108.406 E42.47345

G1 X125.708 Y108.116 E42.48361

G1 X125.048 Y108.002 E42.49419

G1 X124.379 Y108.088 E42.50485

G1 X123.771 Y108.371 E42.51544

G1 X123.324 Y108.761 E42.52481

G1 X122.963 Y109.32 E42.53533

G1 X122.783 Y109.967 E42.54594

G1 X122.806 Y110.641 E42.55659

G1 X122.999 Y111.198 E42.5659

G1 X123.027 Y111.279 E42.56713

M204 S1250

M205 X10 Y10

G0 F10800 X124.063 Y112.24

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1800 X123.432 Y112.129 E42.57725

G1 X122.825 Y111.969 E42.58717

G1 X122.218 Y111.749 E42.59737

G1 X121.648 Y111.485 E42.6073

G1 X121.091 Y111.165 E42.61744

G1 X120.574 Y110.805 E42.6274

G1 X120.08 Y110.393 E42.63756

G1 X119.63 Y109.944 E42.6476

G1 X119.221 Y109.459 E42.65763

G1 X118.849 Y108.93 E42.66784

G1 X118.534 Y108.387 E42.67776

G1 X118.265 Y107.812 E42.68779

G1 X118.041 Y107.202 E42.69806

G1 X117.879 Y106.599 E42.70792

G1 X117.765 Y105.966 E42.71808

G1 X117.709 Y105.337 E42.72806

G1 X117.706 Y104.69 E42.73828

G1 X117.758 Y104.073 E42.74806

G1 X117.871 Y103.429 E42.75839

G1 X118.031 Y102.825 E42.76826

G1 X118.252 Y102.214 E42.77853

G1 X118.515 Y101.648 E42.78839

G1 X118.835 Y101.091 E42.79854

G1 X119.193 Y100.576 E42.80845

G1 X119.607 Y100.08 E42.81865

G1 X120.056 Y99.63 E42.8287

G1 X120.541 Y99.221 E42.83872

G1 X121.068 Y98.851 E42.84889

G1 X121.613 Y98.534 E42.85885

G1 X122.188 Y98.265 E42.86888

G1 X122.794 Y98.043 E42.87908

G1 X123.401 Y97.879 E42.88901

G1 X124.034 Y97.765 E42.89917

G1 X124.663 Y97.709 E42.90915

G1 X125.305 Y97.706 E42.91929

G1 X125.932 Y97.759 E42.92923

G1 X126.568 Y97.871 E42.93944

G1 X127.175 Y98.031 E42.94935

G1 X127.782 Y98.251 E42.95955

G1 X128.352 Y98.515 E42.96948

G1 X128.909 Y98.835 E42.97963

G1 X129.424 Y99.193 E42.98954

G1 X129.92 Y99.607 E42.99974

G1 X130.37 Y100.056 E43.00979

G1 X130.779 Y100.541 E43.01981

G1 X131.151 Y101.07 E43.03003

G1 X131.466 Y101.613 E43.03994

G1 X131.733 Y102.183 E43.04989

G1 X131.959 Y102.798 E43.06024

G1 X132.121 Y103.401 E43.0701

G1 X132.235 Y104.034 E43.08026

G1 X132.291 Y104.663 E43.09024

G1 X132.294 Y105.305 E43.10038

G1 X132.242 Y105.927 E43.11024

G1 X132.129 Y106.568 E43.12053

G1 X131.969 Y107.175 E43.13044

G1 X131.749 Y107.782 E43.14065

G1 X131.485 Y108.352 E43.15057

G1 X131.165 Y108.909 E43.16072

G1 X130.807 Y109.424 E43.17063

G1 X130.393 Y109.92 E43.18083

G1 X129.944 Y110.37 E43.19088

G1 X129.459 Y110.779 E43.2009

G1 X128.932 Y111.149 E43.21107

G1 X128.387 Y111.466 E43.22103

G1 X127.812 Y111.735 E43.23106

G1 X127.206 Y111.957 E43.24126

G1 X126.599 Y112.121 E43.25119

G1 X125.966 Y112.235 E43.26135

G1 X125.867 Y112.244 E43.26292

G1 X125.73 Y112.256 E43.2651

G1 X125.337 Y112.291 E43.27133

G1 X125.17 Y112.291 E43.27397

G1 X124.695 Y112.294 E43.28147

G1 X124.621 Y112.288 E43.28265

G1 X124.124 Y112.246 E43.29053

G1 X124.068 Y112.241 E43.29141

G1 X124.063 Y112.24 E43.2915

M204 S1250

M205 X10 Y10

G0 F10800 X123.866 Y112.206

G1 F2100 E42.4915

G1 F600 Z1.2

G0 F10800 X126.767 Y110.702 Z1.2

M204 S800

M205 X8 Y8

G1 F600 Z0.6

G1 F2100 E43.2915

G1 F1800 X126.825 Y110.148 E43.3003

G1 X126.716 Y109.604 E43.30906

G1 X126.447 Y109.117 E43.31785

G1 X126.049 Y108.736 E43.32655

G1 X125.581 Y108.5 E43.33484

G1 X125.039 Y108.406 E43.34353

G1 X124.492 Y108.477 E43.35224

G1 X123.991 Y108.71 E43.36097

G1 X123.629 Y109.025 E43.36855

G1 X123.332 Y109.486 E43.37721

G1 X123.185 Y110.015 E43.38589

G1 X123.204 Y110.567 E43.39461

G1 X123.385 Y111.089 E43.40334

G1 X123.717 Y111.534 E43.41211

G1 X124.153 Y111.851 E43.42063

G1 X124.157 Y111.854 E43.4207

G1 X124.197 Y111.868 E43.42136

G1 X124.642 Y112.023 E43.42736

G1 X124.709 Y112.026 E43.42805

G1 X125.168 Y112.051 E43.43262

G1 X125.272 Y112.026 E43.43353

G1 X125.7 Y111.921 E43.43891

G1 X125.817 Y111.85 E43.4409

G1 X126.175 Y111.632 E43.44752

G1 X126.544 Y111.21 E43.45638

G1 X126.767 Y110.702 E43.46515

M204 S1250

M205 X10 Y10

G0 F10800 X126.787 Y110.504

G0 X128.004 Y110.313

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F2100 X128.027 Y110.092 E43.46866

G1 X127.847 Y109.191 E43.48317

G1 X127.401 Y108.383 E43.49775

G1 X126.743 Y107.754 E43.51213

G1 X125.959 Y107.358 E43.52601

G1 X125.065 Y107.204 E43.54034

G1 X124.157 Y107.32 E43.5548

G1 X123.336 Y107.702 E43.56911

G1 X122.721 Y108.239 E43.58201

G1 X122.235 Y108.992 E43.59617

G1 X121.989 Y109.872 E43.6106

G1 X122.004 Y110.316 E43.61762

G1 X121.717 Y110.152 E43.62284

G1 X121.293 Y109.856 E43.63101

G1 X120.896 Y109.525 E43.63918

G1 X120.502 Y109.132 E43.64797

G1 X120.16 Y108.726 E43.65636

G1 X119.853 Y108.29 E43.66478

G1 X119.585 Y107.826 E43.67325

G1 X119.357 Y107.338 E43.68176

G1 X119.177 Y106.846 E43.69003

G1 X119.043 Y106.346 E43.69821

G1 X118.942 Y105.781 E43.70728

G1 X118.899 Y105.297 E43.71496

G1 X118.896 Y104.731 E43.7239

G1 X118.94 Y104.223 E43.73195

G1 X119.034 Y103.69 E43.7405

G1 X119.171 Y103.171 E43.74898

G1 X119.356 Y102.66 E43.75757

G1 X119.569 Y102.202 E43.76555

G1 X119.853 Y101.71 E43.77453

G1 X120.132 Y101.307 E43.78227

G1 X120.474 Y100.897 E43.7907

G1 X120.868 Y100.502 E43.79952

G1 X121.283 Y100.152 E43.8081

G1 X121.699 Y99.859 E43.81613

G1 X122.174 Y99.583 E43.82481

G1 X122.626 Y99.372 E43.83269

G1 X123.17 Y99.174 E43.84184

G1 X123.645 Y99.045 E43.84962

G1 X124.214 Y98.943 E43.85875

G1 X124.703 Y98.899 E43.86651

G1 X125.254 Y98.896 E43.87521

G1 X125.779 Y98.941 E43.88354

G1 X126.316 Y99.036 E43.89215

G1 X126.823 Y99.169 E43.90043

G1 X127.324 Y99.35 E43.90885

G1 X127.805 Y99.572 E43.91722

G1 X128.284 Y99.847 E43.92594

G1 X128.7 Y100.138 E43.93396

G1 X129.103 Y100.474 E43.94225

G1 X129.498 Y100.868 E43.95107

G1 X129.844 Y101.279 E43.95955

G1 X130.147 Y101.71 E43.96788

G1 X130.409 Y102.16 E43.9761

G1 X130.633 Y102.64 E43.98447

G1 X130.829 Y103.171 E43.99342

G1 X130.954 Y103.638 E44.00105

G1 X131.059 Y104.223 E44.01044

G1 X131.101 Y104.698 E44.01798

G1 X131.104 Y105.26 E44.02686

G1 X131.061 Y105.77 E44.03494

G1 X130.966 Y106.31 E44.0436

G1 X130.831 Y106.823 E44.05198

G1 X130.652 Y107.32 E44.06033

G1 X130.429 Y107.803 E44.06873

G1 X130.154 Y108.282 E44.07746

G1 X129.862 Y108.7 E44.08552

G1 X129.526 Y109.103 E44.09381

G1 X129.132 Y109.498 E44.10262

G1 X128.724 Y109.842 E44.11105

G1 X128.295 Y110.144 E44.11934

G1 X128.004 Y110.313 E44.12466

M204 S1250

M205 X10 Y10

G1 F2100 E43.32466

G1 F600 Z1.2

G0 F10800 X119.907 Y108.028 Z1.2

M204 S1000

M205 X8 Y8

G1 F600 Z0.6

G1 F2100 E44.12466

G1 X121.809 Y109.93 E44.16715

M204 S1250

M205 X10 Y10

G0 F10800 X121.913 Y109.468

M204 S1000

M205 X8 Y8

G1 F2100 X119.412 Y106.967 E44.22303

G1 X119.342 Y106.897

M204 S1250

M205 X10 Y10

G0 F10800 X119.195 Y106.184

M204 S1000

M205 X8 Y8

G1 F2100 X122.038 Y109.027 E44.28655

M204 S1250

M205 X10 Y10

G0 F10800 X122.236 Y108.659

M204 S1000

M205 X8 Y8

G1 F2100 X119.097 Y105.521 E44.35667

M204 S1250

M205 X10 Y10

G0 F10800 X119.076 Y104.933

M204 S1000

M205 X8 Y8

G1 F2100 X122.457 Y108.315 E44.43222

M204 S1250

M205 X10 Y10

G0 F10800 X122.712 Y108.004

M204 S1000

M205 X8 Y8

G1 F2100 X119.103 Y104.395 E44.51286

M204 S1250

M205 X10 Y10

G0 F10800 X119.177 Y103.904

M204 S1000

M205 X8 Y8

G1 F2100 X123.015 Y107.741 E44.5986

M204 S1250

M205 X10 Y10

G0 F10800 X123.339 Y107.5

M204 S1000

M205 X8 Y8

G1 F2100 X119.283 Y103.444 E44.68922

M204 S1250

M205 X10 Y10

G0 F10800 X119.417 Y103.012

M204 S1000

M205 X8 Y8

G1 F2100 X123.726 Y107.321 E44.78549

M204 S1250

M205 X10 Y10

G0 F10800 X124.114 Y107.144

M204 S1000

M205 X8 Y8

G1 F2100 X119.576 Y102.606 E44.88688

M204 S1250

M205 X10 Y10

G0 F10800 X119.761 Y102.225

M204 S1000

M205 X8 Y8

G1 F2100 X124.616 Y107.08 E44.99536

M204 S1250

M205 X10 Y10

G0 F10800 X125.135 Y107.033

M204 S1000

M205 X8 Y8

G1 F2100 X119.969 Y101.867 E45.11078

M204 S1250

M205 X10 Y10

G0 F10800 X120.196 Y101.528

M204 S1000

M205 X8 Y8

G1 F2100 X125.819 Y107.151 E45.23641

G1 X125.889 Y107.221

M204 S1250

M205 X10 Y10

G0 F10800 X126.83 Y107.596

M204 S1000

M205 X8 Y8

G1 F2100 X120.445 Y101.211 E45.37907

M204 S1250

M205 X10 Y10

G0 F10800 X120.711 Y100.912

M204 S1000

M205 X8 Y8

G1 F2100 X129.087 Y109.288 E45.56621

M204 S1250

M205 X10 Y10

G0 F10800 X129.369 Y109.004

M204 S1000

M205 X8 Y8

G1 F2100 X120.994 Y100.629 E45.75333

M204 S1250

M205 X10 Y10

G0 F10800 X121.302 Y100.371

M204 S1000

M205 X8 Y8

G1 F2100 X129.628 Y108.697 E45.93935

M204 S1250

M205 X10 Y10

G0 F10800 X129.87 Y108.374

M204 S1000

M205 X8 Y8

G1 F2100 X121.626 Y100.13 E46.12354

M204 S1250

M205 X10 Y10

G0 F10800 X121.97 Y99.908

M204 S1000

M205 X8 Y8

G1 F2100 X130.092 Y108.03 E46.30501

M204 S1250

M205 X10 Y10

G0 F10800 X130.293 Y107.666

M204 S1000

M205 X8 Y8

G1 F2100 X122.333 Y99.706 E46.48286

M204 S1250

M205 X10 Y10

G0 F10800 X122.722 Y99.529

M204 S1000

M205 X8 Y8

G1 F2100 X130.472 Y107.279 E46.65601

M204 S1250

M205 X10 Y10

G0 F10800 X130.623 Y106.865

M204 S1000

M205 X8 Y8

G1 F2100 X123.136 Y99.378 E46.82329

M204 S1250

M205 X10 Y10

G0 F10800 X123.574 Y99.25

M204 S1000

M205 X8 Y8

G1 F2100 X130.749 Y106.425 E46.9836

M204 S1250

M205 X10 Y10

G0 F10800 X130.845 Y105.955

M204 S1000

M205 X8 Y8

G1 F2100 X124.046 Y99.156 E47.1355

M204 S1250

M205 X10 Y10

G0 F10800 X124.549 Y99.093

M204 S1000

M205 X8 Y8

G1 F2100 X130.907 Y105.451 E47.27756

M204 S1250

M205 X10 Y10

G0 F10800 X130.922 Y104.9

M204 S1000

M205 X8 Y8

G1 F2100 X125.099 Y99.077 E47.40766

M204 S1250

M205 X10 Y10

G0 F10800 X125.702 Y99.115

M204 S1000

M205 X8 Y8

G1 F2100 X130.885 Y104.298 E47.52346

M204 S1250

M205 X10 Y10

G0 F10800 X130.758 Y103.605

M204 S1000

M205 X8 Y8

G1 F2100 X126.396 Y99.243 E47.62092

G1 X126.326 Y99.173

M204 S1250

M205 X10 Y10

G0 F10800 X127.223 Y99.504

M204 S1000

M205 X8 Y8

G1 F2100 X130.486 Y102.768 E47.69383

G1 X130.556 Y102.838

M204 S1250

M205 X10 Y10

G1 F2100 E46.89383

G1 F600 Z1.2

G0 F10800 X129.763 Y101.479 Z1.2

M204 S1000

M205 X8 Y8

G1 F600 Z0.6

G1 F2100 E47.69383

G1 X128.509 Y100.225 E47.72185

G1 X128.439 Y100.155

M204 S1250

M205 X10 Y10

G1 F2100 E46.92185

G1 F600 Z1.2

G0 F10800 X127.591 Y108.357 Z1.2

M204 S1000

M205 X8 Y8

G1 F600 Z0.6

G1 F2100 E47.72185

G1 X128.786 Y109.552 E47.74855

M204 S1250

M205 X10 Y10

G0 F10800 X128.467 Y109.8

M204 S1000

M205 X8 Y8

G1 F2100 X128.071 Y109.404 E47.7574

M204 S1250

M205 X10 Y10

G1 F2100 E46.9574

G1 F600 Z1.2

;MESH:NONMESH

G0 F10800 X122.412 Y110.728 Z1.2

;TIME\_ELAPSED:119.353005

;LAYER:5

;MESH:Part Studio 1.stl

G0 X122.412 Y110.728 Z1.3

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z0.7

G1 F2100 E47.7574

G1 F2700 X122.507 Y110.999 E47.76193

G1 X122.327 Y110.917 E47.76243

G1 X122.036 Y110.783 E47.76716

G1 X122.021 Y110.775 E47.76743

G1 X121.543 Y110.501 E47.77613

G1 X121.075 Y110.179 E47.78511

G1 X120.653 Y109.83 E47.79376

G1 X120.232 Y109.415 E47.8031

G1 X119.877 Y108.997 E47.81176

G1 X119.541 Y108.524 E47.82093

G1 X119.254 Y108.034 E47.8299

G1 X119.016 Y107.533 E47.83866

G1 X118.818 Y107.002 E47.84762

G1 X118.665 Y106.44 E47.85682

G1 X118.561 Y105.882 E47.86579

G1 X118.511 Y105.334 E47.87448

G1 X118.505 Y104.757 E47.88359

G1 X118.552 Y104.181 E47.89273

G1 X118.643 Y103.648 E47.90127

G1 X118.789 Y103.084 E47.91047

G1 X118.976 Y102.56 E47.91926

G1 X119.219 Y102.029 E47.92849

G1 X119.488 Y101.557 E47.93707

G1 X119.821 Y101.075 E47.94633

G1 X120.167 Y100.655 E47.95492

G1 X120.585 Y100.232 E47.96432

G1 X121.004 Y99.876 E47.973

G1 X121.476 Y99.541 E47.98215

G1 X121.966 Y99.254 E47.99112

G1 X122.467 Y99.016 E47.99988

G1 X122.998 Y98.818 E48.00884

G1 X123.56 Y98.665 E48.01804

G1 X124.114 Y98.562 E48.02694

G1 X124.666 Y98.511 E48.0357

G1 X125.24 Y98.505 E48.04477

G1 X125.818 Y98.552 E48.05393

G1 X126.351 Y98.643 E48.06247

G1 X126.918 Y98.79 E48.07173

G1 X127.438 Y98.976 E48.08045

G1 X127.964 Y99.217 E48.08959

G1 X128.457 Y99.499 E48.09856

G1 X128.925 Y99.821 E48.10754

G1 X129.347 Y100.17 E48.11619

G1 X129.768 Y100.585 E48.12553

G1 X130.123 Y101.003 E48.13419

G1 X130.459 Y101.476 E48.14336

G1 X130.739 Y101.953 E48.1521

G1 X130.987 Y102.478 E48.16127

G1 X131.181 Y102.996 E48.17001

G1 X131.335 Y103.56 E48.17925

G1 X131.439 Y104.118 E48.18821

G1 X131.489 Y104.666 E48.19691

G1 X131.495 Y105.243 E48.20602

G1 X131.448 Y105.819 E48.21515

G1 X131.357 Y106.35 E48.22367

G1 X131.21 Y106.918 E48.23293

G1 X131.024 Y107.44 E48.24169

G1 X130.781 Y107.971 E48.25092

G1 X130.512 Y108.443 E48.2595

G1 X130.179 Y108.925 E48.26875

G1 X129.833 Y109.345 E48.27735

G1 X129.415 Y109.768 E48.28675

G1 X128.997 Y110.123 E48.29541

G1 X128.524 Y110.459 E48.30458

G1 X128.042 Y110.742 E48.31341

G1 X127.849 Y110.834 E48.31678

G1 X127.572 Y110.964 E48.32162

G1 X127.521 Y110.989 E48.32252

G1 X127.513 Y110.992 E48.32265

G1 X127.548 Y110.913 E48.32303

G1 X127.58 Y110.609 E48.32605

G1 X127.633 Y110.119 E48.33384

G1 X127.486 Y109.357 E48.3461

G1 X127.112 Y108.655 E48.35867

G1 X126.544 Y108.095 E48.37127

G1 X125.834 Y107.731 E48.38387

G1 X125.055 Y107.598 E48.39636

G1 X124.266 Y107.699 E48.40892

G1 X123.553 Y108.031 E48.42135

G1 X123.012 Y108.502 E48.43268

G1 X122.589 Y109.168 E48.44515

G1 X122.38 Y109.935 E48.45771

G1 X122.412 Y110.71 E48.46996

G1 X122.412 Y110.728

M204 S1250

M205 X10 Y10

G0 F10800 X123.028 Y111.279

M204 S800

M205 X8 Y8

G1 F2700 X123.154 Y111.449 E48.4733

G1 X123.332 Y111.688 E48.47801

G1 X122.963 Y111.592 E48.48048

G1 X122.923 Y111.578 E48.48054

G1 X122.841 Y111.549 E48.48191

G1 X122.407 Y111.394 E48.4892

G1 X121.857 Y111.142 E48.49875

G1 X121.333 Y110.842 E48.50829

G1 X120.832 Y110.497 E48.5179

G1 X120.381 Y110.124 E48.52715

G1 X119.939 Y109.688 E48.53696

G1 X119.561 Y109.243 E48.54618

G1 X119.207 Y108.745 E48.55583

G1 X118.902 Y108.224 E48.56537

G1 X118.644 Y107.68 E48.57488

G1 X118.438 Y107.127 E48.58421

G1 X118.276 Y106.533 E48.59393

G1 X118.165 Y105.937 E48.60351

G1 X118.111 Y105.351 E48.61281

G1 X118.105 Y104.739 E48.62248

G1 X118.154 Y104.139 E48.63199

G1 X118.252 Y103.563 E48.64122

G1 X118.408 Y102.962 E48.65103

G1 X118.605 Y102.41 E48.66029

G1 X118.86 Y101.852 E48.66998

G1 X119.151 Y101.342 E48.67926

G1 X119.503 Y100.832 E48.68905

G1 X119.873 Y100.384 E48.69823

G1 X120.312 Y99.939 E48.7081

G1 X120.757 Y99.561 E48.71733

G1 X121.255 Y99.207 E48.72698

G1 X121.776 Y98.902 E48.73652

G1 X122.32 Y98.644 E48.74603

G1 X122.873 Y98.438 E48.75535

G1 X123.467 Y98.276 E48.76508

G1 X124.059 Y98.166 E48.77459

G1 X124.649 Y98.111 E48.78396

G1 X125.257 Y98.105 E48.79356

G1 X125.861 Y98.154 E48.80314

G1 X126.438 Y98.252 E48.81238

G1 X127.037 Y98.408 E48.82216

G1 X127.593 Y98.606 E48.83148

G1 X128.143 Y98.858 E48.84104

G1 X128.667 Y99.158 E48.85058

G1 X129.168 Y99.503 E48.86019

G1 X129.619 Y99.876 E48.86944

G1 X130.061 Y100.312 E48.87925

G1 X130.439 Y100.757 E48.88847

G1 X130.793 Y101.255 E48.89812

G1 X131.096 Y101.772 E48.90759

G1 X131.356 Y102.321 E48.91719

G1 X131.561 Y102.87 E48.92645

G1 X131.724 Y103.467 E48.93622

G1 X131.835 Y104.063 E48.9458

G1 X131.889 Y104.649 E48.9551

G1 X131.895 Y105.261 E48.96477

G1 X131.846 Y105.861 E48.97428

G1 X131.748 Y106.437 E48.98351

G1 X131.592 Y107.037 E48.9933

G1 X131.395 Y107.59 E49.00258

G1 X131.14 Y108.148 E49.01227

G1 X130.849 Y108.658 E49.02155

G1 X130.497 Y109.168 E49.03134

G1 X130.127 Y109.616 E49.04052

G1 X129.688 Y110.061 E49.05039

G1 X129.243 Y110.439 E49.05962

G1 X128.745 Y110.793 E49.06927

G1 X128.228 Y111.096 E49.07874

G1 X127.676 Y111.358 E49.08839

G1 X127.264 Y111.512 E49.09534

G1 X127.127 Y111.562 E49.09764

G1 X126.934 Y111.615 E49.10081

G1 X126.656 Y111.691 E49.10536

G1 X126.883 Y111.432 E49.10714

G1 X126.941 Y111.299 E49.1091

G1 X127.157 Y110.809 E49.11756

G1 X127.229 Y110.136 E49.12826

G1 X127.105 Y109.492 E49.13862

G1 X126.788 Y108.897 E49.14927

G1 X126.307 Y108.423 E49.15994

G1 X125.706 Y108.115 E49.17061

G1 X125.047 Y108.002 E49.18117

G1 X124.379 Y108.088 E49.19181

G1 X123.773 Y108.37 E49.20237

G1 X123.318 Y108.766 E49.2119

G1 X122.959 Y109.331 E49.22248

G1 X122.782 Y109.981 E49.23312

G1 X122.809 Y110.652 E49.24373

G1 X123 Y111.197 E49.25285

G1 X123.028 Y111.279 E49.25409

M204 S1250

M205 X10 Y10

G0 F10800 X124.157 Y111.854

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1800 X124.224 Y111.877 E49.25521

G1 X124.641 Y112.022 E49.26219

G1 X124.74 Y112.027 E49.26375

G1 X125.171 Y112.051 E49.27057

G1 X125.301 Y112.019 E49.27269

G1 X125.7 Y111.921 E49.27918

G1 X125.821 Y111.848 E49.28141

G1 X126.175 Y111.632 E49.28796

G1 X126.542 Y111.214 E49.29675

G1 X126.766 Y110.705 E49.30553

G1 X126.825 Y110.153 E49.31431

G1 X126.724 Y109.627 E49.32277

G1 X126.464 Y109.139 E49.3315

G1 X126.07 Y108.751 E49.34024

G1 X125.578 Y108.499 E49.34897

G1 X125.039 Y108.406 E49.35761

G1 X124.492 Y108.477 E49.36633

G1 X123.993 Y108.709 E49.37502

G1 X123.624 Y109.03 E49.38275

G1 X123.329 Y109.494 E49.39144

G1 X123.184 Y110.027 E49.40016

G1 X123.206 Y110.576 E49.40884

G1 X123.385 Y111.089 E49.41743

G1 X123.715 Y111.532 E49.42615

G1 X124.148 Y111.847 E49.43461

G1 X124.157 Y111.854 E49.43479

M204 S1250

M205 X10 Y10

G0 F10800 X124.224 Y111.877

G0 X124.346 Y111.919

G0 X124.086 Y112.242

M204 S800

M205 X8 Y8

G1 F1800 X123.475 Y112.139 E49.44458

G1 X122.843 Y111.974 E49.4549

G1 X122.257 Y111.765 E49.46473

G1 X121.675 Y111.499 E49.47484

G1 X121.123 Y111.183 E49.48489

G1 X120.589 Y110.815 E49.49513

G1 X120.109 Y110.418 E49.50498

G1 X119.646 Y109.961 E49.51525

G1 X119.245 Y109.489 E49.52504

G1 X118.873 Y108.966 E49.53518

G1 X118.55 Y108.414 E49.54528

G1 X118.273 Y107.83 E49.55549

G1 X118.056 Y107.246 E49.56534

G1 X117.887 Y106.629 E49.57544

G1 X117.769 Y105.992 E49.58568

G1 X117.711 Y105.368 E49.59558

G1 X117.705 Y104.721 E49.6058

G1 X117.756 Y104.097 E49.61569

G1 X117.861 Y103.476 E49.62564

G1 X118.026 Y102.843 E49.63598

G1 X118.234 Y102.26 E49.64576

G1 X118.501 Y101.675 E49.65591

G1 X118.814 Y101.127 E49.66589

G1 X119.185 Y100.589 E49.67621

G1 X119.579 Y100.112 E49.68598

G1 X120.039 Y99.646 E49.69633

G1 X120.511 Y99.245 E49.70611

G1 X121.034 Y98.873 E49.71625

G1 X121.586 Y98.55 E49.72636

G1 X122.17 Y98.273 E49.73657

G1 X122.754 Y98.056 E49.74641

G1 X123.371 Y97.887 E49.75652

G1 X124.004 Y97.77 E49.76669

G1 X124.632 Y97.711 E49.77665

G1 X125.274 Y97.705 E49.7868

G1 X125.903 Y97.756 E49.79677

G1 X126.525 Y97.861 E49.80673

G1 X127.157 Y98.026 E49.81705

G1 X127.743 Y98.235 E49.82688

G1 X128.325 Y98.501 E49.83699

G1 X128.877 Y98.817 E49.84704

G1 X129.411 Y99.185 E49.85728

G1 X129.891 Y99.582 E49.86713

G1 X130.354 Y100.039 E49.8774

G1 X130.755 Y100.511 E49.88719

G1 X131.127 Y101.034 E49.89733

G1 X131.448 Y101.582 E49.90736

G1 X131.727 Y102.17 E49.91764

G1 X131.943 Y102.751 E49.92744

G1 X132.113 Y103.371 E49.93759

G1 X132.231 Y104.008 E49.94783

G1 X132.289 Y104.632 E49.95773

G1 X132.295 Y105.279 E49.96795

G1 X132.244 Y105.903 E49.97784

G1 X132.139 Y106.524 E49.98779

G1 X131.974 Y107.156 E49.99811

G1 X131.766 Y107.74 E50.00791

G1 X131.499 Y108.325 E50.01807

G1 X131.186 Y108.873 E50.02804

G1 X130.815 Y109.411 E50.03836

G1 X130.421 Y109.888 E50.04813

G1 X129.961 Y110.354 E50.05848

G1 X129.489 Y110.755 E50.06826

G1 X128.966 Y111.127 E50.0784

G1 X128.414 Y111.45 E50.08851

G1 X127.831 Y111.727 E50.0987

G1 X127.246 Y111.944 E50.10856

G1 X126.629 Y112.113 E50.11867

G1 X125.996 Y112.23 E50.12884

G1 X125.872 Y112.242 E50.13081

G1 X125.731 Y112.254 E50.13286

G1 X125.368 Y112.289 E50.13719

G1 X125.174 Y112.29 E50.13934

G1 X124.726 Y112.295 E50.14388

G1 X124.621 Y112.287 E50.145

G1 X124.126 Y112.247 E50.15144

G1 X124.097 Y112.244 E50.15188

G1 X124.086 Y112.242 E50.15205

M204 S1250

M205 X10 Y10

G0 F10800 X123.889 Y112.209

G1 F2100 E49.35205

G1 F600 Z1.3

G0 F10800 X122.005 Y110.316 Z1.3

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z0.7

G1 F2100 E50.15205

G1 X121.755 Y110.173 E50.1566

G1 X121.3 Y109.86 E50.16533

G1 X120.911 Y109.538 E50.17331

G1 X120.522 Y109.155 E50.18193

G1 X120.19 Y108.763 E50.19005

G1 X119.871 Y108.314 E50.19875

G1 X119.603 Y107.857 E50.20712

G1 X119.369 Y107.365 E50.21573

G1 X119.19 Y106.886 E50.2238

G1 X119.048 Y106.363 E50.23237

G1 X118.945 Y105.81 E50.24125

G1 X118.901 Y105.32 E50.24903

G1 X118.895 Y104.753 E50.25798

G1 X118.938 Y104.233 E50.26623

G1 X119.021 Y103.746 E50.27403

G1 X119.165 Y103.189 E50.28312

G1 X119.334 Y102.715 E50.29107

G1 X119.567 Y102.206 E50.29992

G1 X119.815 Y101.771 E50.30783

G1 X120.133 Y101.31 E50.31667

G1 X120.452 Y100.922 E50.32461

G1 X120.857 Y100.512 E50.33371

G1 X121.237 Y100.189 E50.34159

G1 X121.686 Y99.871 E50.35029

G1 X122.141 Y99.604 E50.35862

G1 X122.635 Y99.369 E50.36726

G1 X123.114 Y99.19 E50.37534

G1 X123.636 Y99.048 E50.38389

G1 X124.179 Y98.947 E50.39261

G1 X124.681 Y98.901 E50.40058

G1 X125.235 Y98.895 E50.40933

G1 X125.765 Y98.938 E50.41773

G1 X126.259 Y99.023 E50.42565

G1 X126.813 Y99.166 E50.43469

G1 X127.285 Y99.335 E50.44261

G1 X127.787 Y99.565 E50.45133

G1 X128.245 Y99.827 E50.45967

G1 X128.7 Y100.14 E50.4684

G1 X129.089 Y100.462 E50.47637

G1 X129.477 Y100.844 E50.48498

G1 X129.81 Y101.236 E50.4931

G1 X130.137 Y101.696 E50.50202

G1 X130.387 Y102.122 E50.50982

G1 X130.633 Y102.643 E50.51892

G1 X130.81 Y103.116 E50.5269

G1 X130.951 Y103.632 E50.53535

G1 X131.055 Y104.19 E50.54432

G1 X131.099 Y104.67 E50.55194

G1 X131.105 Y105.247 E50.56105

G1 X131.062 Y105.767 E50.5693

G1 X130.979 Y106.252 E50.57707

G1 X130.834 Y106.812 E50.58621

G1 X130.666 Y107.285 E50.59414

G1 X130.433 Y107.794 E50.60298

G1 X130.185 Y108.229 E50.61089

G1 X129.867 Y108.69 E50.61974

G1 X129.548 Y109.078 E50.62768

G1 X129.143 Y109.488 E50.63678

G1 X128.763 Y109.81 E50.64465

G1 X128.306 Y110.135 E50.65351

G1 X128.005 Y110.312 E50.65903

G1 X128.027 Y110.103 E50.66235

G1 X127.858 Y109.226 E50.67646

G1 X127.428 Y108.419 E50.6909

G1 X126.776 Y107.775 E50.70538

G1 X125.959 Y107.357 E50.71988

G1 X125.063 Y107.204 E50.73424

G1 X124.157 Y107.32 E50.74867

G1 X123.339 Y107.701 E50.76293

G1 X122.713 Y108.245 E50.77603

G1 X122.228 Y109.008 E50.79031

G1 X121.988 Y109.89 E50.80475

G1 X122.005 Y110.316 E50.81149

M204 S1250

M205 X10 Y10

G1 F2100 E50.01149

G1 F600 Z1.3

G0 F10800 X128.092 Y109.495 Z1.3

M204 S1000

M205 X8 Y8

G1 F600 Z0.7

G1 F2100 E50.81149

G1 X130.57 Y107.017 E50.86685

G1 X130.64 Y106.947

M204 S1250

M205 X10 Y10

G0 F10800 X130.8 Y106.221

M204 S1000

M205 X8 Y8

G1 F2100 X127.968 Y109.053 E50.93013

M204 S1250

M205 X10 Y10

G0 F10800 X127.772 Y108.684

M204 S1000

M205 X8 Y8

G1 F2100 X130.898 Y105.558 E50.99997

M204 S1250

M205 X10 Y10

G0 F10800 X130.92 Y104.97

M204 S1000

M205 X8 Y8

G1 F2100 X127.575 Y108.315 E51.07471

M204 S1250

M205 X10 Y10

G0 F10800 X127.291 Y108.033

M204 S1000

M205 X8 Y8

G1 F2100 X130.896 Y104.429 E51.15524

M204 S1250

M205 X10 Y10

G0 F10800 X130.823 Y103.936

M204 S1000

M205 X8 Y8

G1 F2100 X127.007 Y107.751 E51.24049

M204 S1250

M205 X10 Y10

G0 F10800 X126.673 Y107.52

M204 S1000

M205 X8 Y8

G1 F2100 X130.72 Y103.473 E51.33091

M204 S1250

M205 X10 Y10

G0 F10800 X130.588 Y103.039

M204 S1000

M205 X8 Y8

G1 F2100 X126.298 Y107.329 E51.42676

M204 S1250

M205 X10 Y10

G0 F10800 X125.897 Y107.164

M204 S1000

M205 X8 Y8

G1 F2100 X130.428 Y102.633 E51.52799

M204 S1250

M205 X10 Y10

G0 F10800 X130.246 Y102.249

M204 S1000

M205 X8 Y8

G1 F2100 X125.414 Y107.082 E51.63596

M204 S1250

M205 X10 Y10

G0 F10800 X124.885 Y107.045

M204 S1000

M205 X8 Y8

G1 F2100 X130.041 Y101.889 E51.75116

M204 S1250

M205 X10 Y10

G0 F10800 X129.812 Y101.552

M204 S1000

M205 X8 Y8

G1 F2100 X124.235 Y107.129 E51.87577

G1 X124.165 Y107.199

M204 S1250

M205 X10 Y10

G0 F10800 X123.262 Y107.537

M204 S1000

M205 X8 Y8

G1 F2100 X129.568 Y101.23 E52.01667

M204 S1250

M205 X10 Y10

G0 F10800 X129.305 Y100.928

M204 S1000

M205 X8 Y8

G1 F2100 X120.929 Y109.304 E52.20381

M204 S1250

M205 X10 Y10

G0 F10800 X120.645 Y109.022

M204 S1000

M205 X8 Y8

G1 F2100 X129.02 Y100.647 E52.39093

M204 S1250

M205 X10 Y10

G0 F10800 X128.716 Y100.386

M204 S1000

M205 X8 Y8

G1 F2100 X120.386 Y108.716 E52.57704

M204 S1250

M205 X10 Y10

G0 F10800 X120.146 Y108.39

M204 S1000

M205 X8 Y8

G1 F2100 X128.391 Y100.145 E52.76126

M204 S1250

M205 X10 Y10

G0 F10800 X128.049 Y99.921

M204 S1000

M205 X8 Y8

G1 F2100 X119.923 Y108.047 E52.94281

M204 S1250

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G0 F10800 X119.72 Y107.684

M204 S1000

M205 X8 Y8

G1 F2100 X127.688 Y99.716 E53.12084

M204 S1250

M205 X10 Y10

G0 F10800 X127.3 Y99.539

M204 S1000

M205 X8 Y8

G1 F2100 X119.538 Y107.301 E53.29426

M204 S1250

M205 X10 Y10

G0 F10800 X119.383 Y106.89

M204 S1000

M205 X8 Y8

G1 F2100 X126.89 Y99.383 E53.46199

M204 S1250

M205 X10 Y10

G0 F10800 X126.45 Y99.257

M204 S1000

M205 X8 Y8

G1 F2100 X119.257 Y106.45 E53.6227

M204 S1250

M205 X10 Y10

G0 F10800 X119.16 Y105.982

M204 S1000

M205 X8 Y8

G1 F2100 X125.985 Y99.157 E53.77518

M204 S1250

M205 X10 Y10

G0 F10800 X125.482 Y99.094

M204 S1000

M205 X8 Y8

G1 F2100 X119.095 Y105.481 E53.91789

M204 S1250

M205 X10 Y10

G0 F10800 X119.076 Y104.934

M204 S1000

M205 X8 Y8

G1 F2100 X124.933 Y99.077 E54.04875

M204 S1250

M205 X10 Y10

G0 F10800 X124.331 Y99.113

M204 S1000

M205 X8 Y8

G1 F2100 X119.109 Y104.336 E54.16543

M204 S1250

M205 X10 Y10

G0 F10800 X119.231 Y103.648

M204 S1000

M205 X8 Y8

G1 F2100 X123.651 Y99.229 E54.26417

G1 X123.721 Y99.159

M204 S1250

M205 X10 Y10

G0 F10800 X122.825 Y99.489

M204 S1000

M205 X8 Y8

G1 F2100 X119.481 Y102.833 E54.33889

G1 X119.411 Y102.903

M204 S1250

M205 X10 Y10

G1 F2100 E53.53889

G1 F600 Z1.3

G0 F10800 X120.158 Y101.59 Z1.3

M204 S1000

M205 X8 Y8

G1 F600 Z0.7

G1 F2100 E54.33889

G1 X121.59 Y100.158 E54.37088

G1 X121.66 Y100.088

M204 S1250

M205 X10 Y10

G1 F2100 E53.57088

G1 F600 Z1.3

G0 F10800 X122.402 Y108.397 Z1.3

M204 S1000

M205 X8 Y8

G1 F600 Z0.7

G1 F2100 E54.37088

G1 X121.23 Y109.569 E54.39707

M204 S1250

M205 X10 Y10

G0 F10800 X121.55 Y109.815

M204 S1000

M205 X8 Y8

G1 F2100 X121.92 Y109.444 E54.40534

M204 S1250

M205 X10 Y10

G1 F2100 E53.60534

G1 F600 Z1.3

G0 F10800 X128.184 Y109.969 Z1.3

M204 S1000

M205 X8 Y8

G1 F600 Z0.7

G1 F2100 E54.40534

G1 X130.047 Y108.106 E54.44697

G1 X130.117 Y108.036

M204 S1250

M205 X10 Y10

G1 F2100 E53.64697

G1 F600 Z1.3

;MESH:NONMESH

G0 F10800 X127.548 Y110.913 Z1.3

;TIME\_ELAPSED:135.041846

;LAYER:6

;MESH:Part Studio 1.stl

G0 X127.548 Y110.913 Z1.4

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z0.8

G1 F2100 E54.44697

G1 F2700 X127.58 Y110.608 E54.45181

G1 X127.633 Y110.118 E54.4596

G1 X127.485 Y109.355 E54.47188

G1 X127.117 Y108.663 E54.48426

G1 X126.587 Y108.129 E54.49615

G1 X125.906 Y107.755 E54.50842

G1 X125.152 Y107.6 E54.52058

G1 X124.363 Y107.674 E54.5331

G1 X123.64 Y107.975 E54.54548

G1 X123.027 Y108.482 E54.55804

G1 X122.596 Y109.151 E54.57062

G1 X122.381 Y109.919 E54.58322

G1 X122.407 Y110.684 E54.59531

G1 X122.408 Y110.715 E54.5958

G1 X122.506 Y110.997 E54.60052

G1 X122.32 Y110.913 E54.60107

G1 X122.051 Y110.791 E54.6051

G1 X122.024 Y110.776 E54.60558

G1 X121.579 Y110.525 E54.61366

G1 X121.106 Y110.202 E54.6227

G1 X120.658 Y109.835 E54.63185

G1 X120.258 Y109.442 E54.64071

G1 X119.889 Y109.013 E54.64965

G1 X119.558 Y108.553 E54.65861

G1 X119.267 Y108.06 E54.66765

G1 X119.024 Y107.551 E54.67656

G1 X118.828 Y107.029 E54.68537

G1 X118.673 Y106.476 E54.69444

G1 X118.566 Y105.911 E54.70353

G1 X118.513 Y105.359 E54.71229

G1 X118.504 Y104.781 E54.72142

G1 X118.548 Y104.228 E54.73019

G1 X118.639 Y103.676 E54.73903

G1 X118.784 Y103.103 E54.74836

G1 X118.972 Y102.572 E54.75726

G1 X119.204 Y102.062 E54.76611

G1 X119.481 Y101.571 E54.77502

G1 X119.793 Y101.112 E54.78379

G1 X120.165 Y100.658 E54.79306

G1 X120.558 Y100.258 E54.80192

G1 X120.987 Y99.889 E54.81086

G1 X121.447 Y99.558 E54.81981

G1 X121.933 Y99.271 E54.82873

G1 X122.453 Y99.023 E54.83783

G1 X122.971 Y98.828 E54.84658

G1 X123.523 Y98.673 E54.85563

G1 X124.085 Y98.567 E54.86467

G1 X124.643 Y98.513 E54.87353

G1 X125.217 Y98.504 E54.8826

G1 X125.767 Y98.546 E54.89131

G1 X126.33 Y98.64 E54.90033

G1 X126.901 Y98.785 E54.90964

G1 X127.414 Y98.967 E54.91824

G1 X127.949 Y99.209 E54.92751

G1 X128.421 Y99.475 E54.93607

G1 X128.894 Y99.798 E54.94512

G1 X129.342 Y100.165 E54.95427

G1 X129.742 Y100.558 E54.96313

G1 X130.111 Y100.987 E54.97207

G1 X130.442 Y101.447 E54.98102

G1 X130.733 Y101.94 E54.99007

G1 X130.974 Y102.444 E54.99889

G1 X131.171 Y102.967 E55.00772

G1 X131.327 Y103.524 E55.01686

G1 X131.434 Y104.089 E55.02595

G1 X131.487 Y104.641 E55.03471

G1 X131.496 Y105.219 E55.04384

G1 X131.452 Y105.772 E55.0526

G1 X131.361 Y106.324 E55.06144

G1 X131.215 Y106.901 E55.07084

G1 X131.033 Y107.414 E55.07944

G1 X130.793 Y107.943 E55.08862

G1 X130.519 Y108.429 E55.09744

G1 X130.207 Y108.888 E55.1062

G1 X129.835 Y109.342 E55.11548

G1 X129.442 Y109.742 E55.12434

G1 X129.013 Y110.111 E55.13328

G1 X128.553 Y110.442 E55.14223

G1 X128.067 Y110.729 E55.15115

G1 X127.849 Y110.832 E55.15496

G1 X127.572 Y110.963 E55.15797

G1 X127.514 Y110.99 E55.15899

G1 X127.548 Y110.913 E55.1593

M204 S1250

M205 X10 Y10

G1 F2100 E54.3593

G1 F600 Z1.4

G0 F10800 X123.027 Y111.278 Z1.4

M204 S800

M205 X8 Y8

G1 F600 Z0.8

G1 F2100 E55.1593

G1 F2700 X123.167 Y111.467 E55.16301

G1 X123.33 Y111.686 E55.16733

G1 X122.99 Y111.6 E55.1695

G1 X122.923 Y111.576 E55.16985

G1 X122.84 Y111.547 E55.17124

G1 X122.438 Y111.405 E55.17797

G1 X121.873 Y111.149 E55.18777

G1 X121.362 Y110.861 E55.19704

G1 X120.866 Y110.522 E55.20653

G1 X120.395 Y110.136 E55.21615

G1 X119.963 Y109.712 E55.22571

G1 X119.575 Y109.261 E55.23511

G1 X119.223 Y108.771 E55.24464

G1 X118.912 Y108.245 E55.2543

G1 X118.658 Y107.714 E55.2636

G1 X118.447 Y107.152 E55.27308

G1 X118.283 Y106.567 E55.28268

G1 X118.17 Y105.968 E55.29231

G1 X118.113 Y105.378 E55.30168

G1 X118.104 Y104.767 E55.31133

G1 X118.15 Y104.178 E55.32066

G1 X118.247 Y103.592 E55.33005

G1 X118.4 Y102.99 E55.33986

G1 X118.599 Y102.428 E55.34928

G1 X118.848 Y101.878 E55.35882

G1 X119.143 Y101.356 E55.36829

G1 X119.471 Y100.874 E55.3775

G1 X119.864 Y100.395 E55.38729

G1 X120.288 Y99.963 E55.39685

G1 X120.739 Y99.575 E55.40625

G1 X121.229 Y99.223 E55.41578

G1 X121.748 Y98.916 E55.42531

G1 X122.289 Y98.657 E55.43479

G1 X122.848 Y98.447 E55.44422

G1 X123.432 Y98.283 E55.4538

G1 X124.029 Y98.171 E55.4634

G1 X124.622 Y98.113 E55.47281

G1 X125.23 Y98.104 E55.48242

G1 X125.819 Y98.149 E55.49175

G1 X126.412 Y98.248 E55.50125

G1 X127.01 Y98.4 E55.511

G1 X127.562 Y98.595 E55.52025

G1 X128.127 Y98.851 E55.53005

G1 X128.638 Y99.139 E55.53931

G1 X129.134 Y99.478 E55.5488

G1 X129.605 Y99.864 E55.55843

G1 X130.037 Y100.288 E55.56799

G1 X130.425 Y100.739 E55.57739

G1 X130.777 Y101.229 E55.58692

G1 X131.088 Y101.755 E55.59657

G1 X131.339 Y102.28 E55.60577

G1 X131.552 Y102.844 E55.61529

G1 X131.717 Y103.433 E55.62495

G1 X131.83 Y104.032 E55.63459

G1 X131.887 Y104.622 E55.64395

G1 X131.896 Y105.233 E55.6536

G1 X131.85 Y105.822 E55.66294

G1 X131.753 Y106.408 E55.67232

G1 X131.6 Y107.01 E55.68213

G1 X131.405 Y107.562 E55.69138

G1 X131.149 Y108.127 E55.70118

G1 X130.857 Y108.644 E55.71056

G1 X130.529 Y109.126 E55.71977

G1 X130.136 Y109.605 E55.72956

G1 X129.712 Y110.037 E55.73913

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G1 X128.771 Y110.777 E55.75806

G1 X128.252 Y111.084 E55.76758

G1 X127.711 Y111.343 E55.77706

G1 X127.269 Y111.51 E55.78452

G1 X127.152 Y111.553 E55.78649

G1 X126.935 Y111.614 E55.79005

G1 X126.654 Y111.693 E55.79467

G1 X126.883 Y111.432 E55.79646

G1 X126.933 Y111.318 E55.79818

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G1 X126.792 Y108.903 E55.83856

G1 X126.344 Y108.452 E55.8486

G1 X125.766 Y108.135 E55.85902

G1 X125.13 Y108.004 E55.86928

G1 X124.461 Y108.067 E55.87989

G1 X123.849 Y108.321 E55.89036

G1 X123.33 Y108.751 E55.90101

G1 X122.965 Y109.317 E55.91165

G1 X122.783 Y109.967 E55.92231

G1 X122.806 Y110.641 E55.93297

G1 X122.999 Y111.195 E55.94224

G1 X123.027 Y111.278 E55.94349

M204 S1250

M205 X10 Y10

G0 F10800 X124.093 Y112.242

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1800 X124.08 Y112.24 E55.94369

G1 X123.506 Y112.144 E55.95289

G1 X122.881 Y111.985 E55.96308

G1 X122.28 Y111.773 E55.97315

G1 X121.698 Y111.51 E55.98324

G1 X121.15 Y111.2 E55.99318

G1 X120.625 Y110.841 E56.00323

G1 X120.127 Y110.434 E56.01339

G1 X119.673 Y109.989 E56.02344

G1 X119.26 Y109.508 E56.03345

G1 X118.888 Y108.989 E56.04354

G1 X118.559 Y108.434 E56.05373

G1 X118.291 Y107.873 E56.06355

G1 X118.066 Y107.275 E56.07365

G1 X117.893 Y106.658 E56.08377

G1 X117.774 Y106.024 E56.09396

G1 X117.713 Y105.399 E56.10388

G1 X117.704 Y104.753 E56.11409

G1 X117.752 Y104.129 E56.12398

G1 X117.855 Y103.508 E56.13392

G1 X118.015 Y102.881 E56.14415

G1 X118.227 Y102.28 E56.15422

G1 X118.492 Y101.694 E56.16438

G1 X118.8 Y101.15 E56.17425

G1 X119.156 Y100.628 E56.18423

G1 X119.566 Y100.127 E56.19446

G1 X120.011 Y99.673 E56.20451

G1 X120.492 Y99.26 E56.21452

G1 X121.011 Y98.888 E56.22461

G1 X121.563 Y98.561 E56.23475

G1 X122.125 Y98.292 E56.24459

G1 X122.725 Y98.066 E56.25472

G1 X123.342 Y97.893 E56.26484

G1 X123.972 Y97.775 E56.27497

G1 X124.601 Y97.713 E56.28495

G1 X125.243 Y97.704 E56.2951

G1 X125.871 Y97.752 E56.30505

G1 X126.494 Y97.856 E56.31503

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G1 X127.72 Y98.227 E56.33528

G1 X128.302 Y98.49 E56.34537

G1 X128.85 Y98.8 E56.35532

G1 X129.375 Y99.159 E56.36537

G1 X129.873 Y99.566 E56.37553

G1 X130.327 Y100.011 E56.38557

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G1 X131.112 Y101.011 E56.40568

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G1 X132.226 Y103.976 E56.4561

G1 X132.287 Y104.601 E56.46602

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G1 X132.145 Y106.492 E56.49606

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G1 X131.51 Y108.302 E56.52644

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G1 X128.989 Y111.112 E56.58675

G1 X128.437 Y111.439 E56.59688

G1 X127.875 Y111.708 E56.60673

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G1 X124.757 Y112.296 E56.65724

G1 X124.621 Y112.286 E56.65939

G1 X124.129 Y112.248 E56.66719

G1 X124.093 Y112.242 E56.66776

M204 S1250

M205 X10 Y10

G0 F10800 X124.08 Y112.24

G0 X123.896 Y112.21

G1 F2100 E55.86776

G1 F600 Z1.4

G0 F10800 X126.766 Y110.705 Z1.4

M204 S800

M205 X8 Y8

G1 F600 Z0.8

G1 F2100 E56.66776

G1 F1800 X126.825 Y110.152 E56.67655

G1 X126.723 Y109.625 E56.68503

G1 X126.467 Y109.143 E56.69365

G1 X126.101 Y108.775 E56.70185

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G1 X125.108 Y108.408 E56.71876

G1 X124.558 Y108.46 E56.72749

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G1 X123.633 Y109.02 E56.74477

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G1 X123.204 Y110.567 E56.77093

G1 X123.385 Y111.089 E56.77966

G1 X123.715 Y111.532 E56.78839

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G1 X124.64 Y112.022 E56.80371

G1 X124.771 Y112.029 E56.80507

G1 X125.175 Y112.051 E56.80906

G1 X125.33 Y112.013 E56.81054

G1 X125.7 Y111.921 E56.81526

G1 X125.823 Y111.847 E56.81735

G1 X126.175 Y111.632 E56.82386

G1 X126.542 Y111.214 E56.83265

G1 X126.766 Y110.705 E56.84144

M204 S1250

M205 X10 Y10

G0 F10800 X126.787 Y110.507

G0 X128.004 Y110.313

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F2100 X128.027 Y110.101 E56.84481

G1 X127.857 Y109.224 E56.85892

G1 X127.435 Y108.429 E56.87314

G1 X126.825 Y107.815 E56.88681

G1 X126.042 Y107.385 E56.90092

G1 X125.173 Y107.206 E56.91494

G1 X124.268 Y107.292 E56.9293

G1 X123.437 Y107.638 E56.94353

G1 X122.732 Y108.22 E56.95797

G1 X122.237 Y108.989 E56.97242

G1 X121.989 Y109.872 E56.98691

G1 X122.004 Y110.317 E56.99394

G1 X121.785 Y110.194 E56.99791

G1 X121.342 Y109.89 E57.0064

G1 X120.921 Y109.546 E57.01499

G1 X120.54 Y109.172 E57.02342

G1 X120.193 Y108.769 E57.03182

G1 X119.886 Y108.343 E57.04012

G1 X119.61 Y107.874 E57.04872

G1 X119.381 Y107.393 E57.05713

G1 X119.199 Y106.908 E57.06532

G1 X119.054 Y106.391 E57.0738

G1 X118.95 Y105.839 E57.08267

G1 X118.903 Y105.341 E57.09058

G1 X118.894 Y104.778 E57.09947

G1 X118.934 Y104.275 E57.10744

G1 X119.019 Y103.765 E57.11561

G1 X119.154 Y103.226 E57.12439

G1 X119.334 Y102.718 E57.13291

G1 X119.555 Y102.232 E57.14134

G1 X119.815 Y101.771 E57.1497

G1 X120.102 Y101.351 E57.15774

G1 X120.452 Y100.923 E57.16647

G1 X120.828 Y100.54 E57.17495

G1 X121.231 Y100.193 E57.18335

G1 X121.652 Y99.89 E57.19155

G1 X122.112 Y99.618 E57.19999

G1 X122.617 Y99.378 E57.20882

G1 X123.084 Y99.202 E57.21671

G1 X123.611 Y99.053 E57.22536

G1 X124.15 Y98.953 E57.23402

G1 X124.662 Y98.903 E57.24215

G1 X125.216 Y98.894 E57.2509

G1 X125.718 Y98.932 E57.25886

G1 X126.242 Y99.02 E57.26725

G1 X126.794 Y99.16 E57.27625

G1 X127.268 Y99.328 E57.28419

G1 X127.765 Y99.553 E57.29281

G1 X128.215 Y99.806 E57.30097

G1 X128.658 Y100.11 E57.30946

G1 X129.077 Y100.452 E57.318

G1 X129.46 Y100.828 E57.32648

G1 X129.807 Y101.231 E57.33488

G1 X130.114 Y101.657 E57.34318

G1 X130.397 Y102.138 E57.35199

G1 X130.611 Y102.587 E57.35985

G1 X130.798 Y103.083 E57.36823

G1 X130.945 Y103.604 E57.37678

G1 X131.05 Y104.161 E57.38573

G1 X131.097 Y104.654 E57.39356

G1 X131.106 Y105.22 E57.4025

G1 X131.066 Y105.725 E57.4105

G1 X130.983 Y106.228 E57.41856

G1 X130.84 Y106.794 E57.42778

G1 X130.675 Y107.26 E57.43559

G1 X130.447 Y107.763 E57.44432

G1 X130.185 Y108.229 E57.45276

G1 X129.898 Y108.649 E57.4608

G1 X129.548 Y109.077 E57.46953

G1 X129.172 Y109.46 E57.47801

G1 X128.769 Y109.807 E57.48642

G1 X128.343 Y110.114 E57.49471

G1 X128.004 Y110.313 E57.50092

M204 S1250

M205 X10 Y10

G1 F2100 E56.70092

G1 F600 Z1.4

G0 F10800 X119.907 Y108.028 Z1.4

M204 S1000

M205 X8 Y8

G1 F600 Z0.8

G1 F2100 E57.50092

G1 X121.81 Y109.931 E57.54344

M204 S1250

M205 X10 Y10

G0 F10800 X121.914 Y109.469

M204 S1000

M205 X8 Y8

G1 F2100 X119.412 Y106.967 E57.59934

G1 X119.342 Y106.897

M204 S1250

M205 X10 Y10

G0 F10800 X119.197 Y106.186

M204 S1000

M205 X8 Y8

G1 F2100 X122.038 Y109.028 E57.66283

M204 S1250

M205 X10 Y10

G0 F10800 X122.235 Y108.658

M204 S1000

M205 X8 Y8

G1 F2100 X119.1 Y105.523 E57.73287

M204 S1250

M205 X10 Y10

G0 F10800 X119.075 Y104.933

M204 S1000

M205 X8 Y8

G1 F2100 X122.456 Y108.314 E57.80841

M204 S1250

M205 X10 Y10

G0 F10800 X122.71 Y108.002

M204 S1000

M205 X8 Y8

G1 F2100 X119.103 Y104.395 E57.889

M204 S1250

M205 X10 Y10

G0 F10800 X119.176 Y103.902

M204 S1000

M205 X8 Y8

G1 F2100 X123.02 Y107.746 E57.97489

M204 S1250

M205 X10 Y10

G0 F10800 X123.33 Y107.491

M204 S1000

M205 X8 Y8

G1 F2100 X119.283 Y103.444 E58.06531

M204 S1250

M205 X10 Y10

G0 F10800 X119.419 Y103.014

M204 S1000

M205 X8 Y8

G1 F2100 X123.726 Y107.321 E58.16153

M204 S1250

M205 X10 Y10

G0 F10800 X124.126 Y107.155

M204 S1000

M205 X8 Y8

G1 F2100 X119.58 Y102.609 E58.2631

M204 S1250

M205 X10 Y10

G0 F10800 X119.762 Y102.226

M204 S1000

M205 X8 Y8

G1 F2100 X124.614 Y107.077 E58.3715

M204 S1250

M205 X10 Y10

G0 F10800 X125.13 Y107.028

M204 S1000

M205 X8 Y8

G1 F2100 X119.967 Y101.865 E58.48685

M204 S1250

M205 X10 Y10

G0 F10800 X120.196 Y101.529

M204 S1000

M205 X8 Y8

G1 F2100 X125.823 Y107.155 E58.61256

G1 X125.893 Y107.225

M204 S1250

M205 X10 Y10

G0 F10800 X126.866 Y107.633

M204 S1000

M205 X8 Y8

G1 F2100 X120.446 Y101.213 E58.756

M204 S1250

M205 X10 Y10

G0 F10800 X120.712 Y100.913

M204 S1000

M205 X8 Y8

G1 F2100 X129.087 Y109.289 E58.94313

M204 S1250

M205 X10 Y10

G0 F10800 X128.786 Y109.553

M204 S1000

M205 X8 Y8

G1 F2100 X127.61 Y108.376 E58.96942

G1 X127.54 Y108.306

M204 S1250

M205 X10 Y10

G0 F10800 X128.074 Y109.407

M204 S1000

M205 X8 Y8

G1 F2100 X128.468 Y109.8 E58.97821

M204 S1250

M205 X10 Y10

G0 F10800 X129.368 Y109.003

M204 S1000

M205 X8 Y8

G1 F2100 X120.996 Y100.631 E59.16526

M204 S1250

M205 X10 Y10

G0 F10800 X121.3 Y100.37

M204 S1000

M205 X8 Y8

G1 F2100 X129.626 Y108.695 E59.35128

M204 S1250

M205 X10 Y10

G0 F10800 X129.868 Y108.372

M204 S1000

M205 X8 Y8

G1 F2100 X121.625 Y100.129 E59.53544

M204 S1250

M205 X10 Y10

G0 F10800 X121.971 Y99.909

M204 S1000

M205 X8 Y8

G1 F2100 X130.091 Y108.029 E59.71687

M204 S1250

M205 X10 Y10

G0 F10800 X130.293 Y107.666

M204 S1000

M205 X8 Y8

G1 F2100 X122.337 Y99.71 E59.89462

M204 S1250

M205 X10 Y10

G0 F10800 X122.724 Y99.53

M204 S1000

M205 X8 Y8

G1 F2100 X130.469 Y107.276 E60.06768

M204 S1250

M205 X10 Y10

G0 F10800 X130.623 Y106.865

M204 S1000

M205 X8 Y8

G1 F2100 X123.134 Y99.375 E60.23501

M204 S1250

M205 X10 Y10

G0 F10800 X123.574 Y99.25

M204 S1000

M205 X8 Y8

G1 F2100 X130.748 Y106.423 E60.39529

M204 S1250

M205 X10 Y10

G0 F10800 X130.845 Y105.955

M204 S1000

M205 X8 Y8

G1 F2100 X124.046 Y99.156 E60.54719

M204 S1250

M205 X10 Y10

G0 F10800 X124.55 Y99.094

M204 S1000

M205 X8 Y8

G1 F2100 X130.907 Y105.451 E60.68922

M204 S1250

M205 X10 Y10

G0 F10800 X130.92 Y104.899

M204 S1000

M205 X8 Y8

G1 F2100 X125.097 Y99.075 E60.81934

M204 S1250

M205 X10 Y10

G0 F10800 X125.698 Y99.111

M204 S1000

M205 X8 Y8

G1 F2100 X130.882 Y104.295 E60.93516

M204 S1250

M205 X10 Y10

G0 F10800 X130.757 Y103.604

M204 S1000

M205 X8 Y8

G1 F2100 X126.398 Y99.245 E61.03255

G1 X126.328 Y99.175

M204 S1250

M205 X10 Y10

G0 F10800 X127.225 Y99.506

M204 S1000

M205 X8 Y8

G1 F2100 X130.485 Y102.767 E61.1054

G1 X130.555 Y102.837

M204 S1250

M205 X10 Y10

G1 F2100 E60.3054

G1 F600 Z1.4

G0 F10800 X129.762 Y101.478 Z1.4

M204 S1000

M205 X8 Y8

G1 F600 Z0.8

G1 F2100 E61.1054

G1 X128.515 Y100.23 E61.13327

G1 X128.445 Y100.16

M204 S1250

M205 X10 Y10

G1 F2100 E60.33327

G1 F600 Z1.4

;MESH:NONMESH

G0 F10800 X127.548 Y110.913 Z1.4

;TIME\_ELAPSED:150.614189

;LAYER:7

;MESH:Part Studio 1.stl

G0 X127.548 Y110.913 Z1.5

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z0.9

G1 F2100 E61.13327

G1 F1328.9 X127.58 Y110.608 E61.13812

G1 X127.633 Y110.119 E61.14589

G1 X127.485 Y109.351 E61.15824

G1 X127.109 Y108.649 E61.17083

G1 X126.55 Y108.1 E61.1832

G1 X125.842 Y107.732 E61.19581

G1 X125.055 Y107.598 E61.20842

G1 X124.266 Y107.699 E61.22099

G1 X123.55 Y108.033 E61.23347

G1 X122.998 Y108.519 E61.24509

G1 X122.582 Y109.184 E61.25748

G1 X122.381 Y109.922 E61.26957

G1 X122.406 Y110.656 E61.28117

G1 X122.408 Y110.715 E61.2821

G1 X122.506 Y110.996 E61.2868

G1 X122.32 Y110.913 E61.28735

G1 X122.088 Y110.808 E61.29075

G1 X122.037 Y110.78 E61.29167

G1 X121.61 Y110.541 E61.2994

G1 X121.111 Y110.205 E61.3089

G1 X120.678 Y109.851 E61.31774

G1 X120.281 Y109.467 E61.32646

G1 X119.908 Y109.036 E61.33547

G1 X119.574 Y108.574 E61.34447

G1 X119.282 Y108.086 E61.35346

G1 X119.039 Y107.584 E61.36227

G1 X118.831 Y107.039 E61.37149

G1 X118.68 Y106.506 E61.38024

G1 X118.572 Y105.946 E61.38925

G1 X118.516 Y105.385 E61.39815

G1 X118.504 Y104.805 E61.40732

G1 X118.545 Y104.253 E61.41606

G1 X118.633 Y103.703 E61.42486

G1 X118.775 Y103.137 E61.43408

G1 X118.959 Y102.606 E61.44296

G1 X119.191 Y102.09 E61.4519

G1 X119.459 Y101.61 E61.46059

G1 X119.795 Y101.111 E61.47009

G1 X120.146 Y100.681 E61.47886

G1 X120.532 Y100.282 E61.48763

G1 X120.959 Y99.912 E61.49656

G1 X121.426 Y99.574 E61.50566

G1 X121.913 Y99.283 E61.51463

G1 X122.419 Y99.038 E61.52351

G1 X122.946 Y98.837 E61.53242

G1 X123.502 Y98.678 E61.54155

G1 X124.054 Y98.572 E61.55044

G1 X124.615 Y98.516 E61.55934

G1 X125.192 Y98.504 E61.56846

G1 X125.745 Y98.545 E61.57722

G1 X126.308 Y98.636 E61.58623

G1 X126.858 Y98.773 E61.59519

G1 X127.394 Y98.959 E61.60415

G1 X127.912 Y99.192 E61.61312

G1 X128.39 Y99.459 E61.62177

G1 X128.889 Y99.795 E61.63128

G1 X129.322 Y100.149 E61.64011

G1 X129.719 Y100.532 E61.64883

G1 X130.088 Y100.959 E61.65774

G1 X130.429 Y101.431 E61.66694

G1 X130.716 Y101.91 E61.67576

G1 X130.961 Y102.416 E61.68465

G1 X131.169 Y102.961 E61.69386

G1 X131.32 Y103.494 E61.70261

G1 X131.427 Y104.049 E61.71154

G1 X131.484 Y104.615 E61.72053

G1 X131.496 Y105.195 E61.7297

G1 X131.455 Y105.747 E61.73844

G1 X131.367 Y106.297 E61.74724

G1 X131.225 Y106.863 E61.75646

G1 X131.041 Y107.394 E61.76534

G1 X130.809 Y107.91 E61.77428

G1 X130.538 Y108.396 E61.78307

G1 X130.207 Y108.888 E61.79244

G1 X129.859 Y109.314 E61.80113

G1 X129.468 Y109.718 E61.81001

G1 X129.041 Y110.088 E61.81893

G1 X128.574 Y110.426 E61.82804

G1 X128.087 Y110.717 E61.83701

G1 X127.857 Y110.829 E61.84105

G1 X127.581 Y110.962 E61.84408

G1 X127.569 Y110.966 E61.84428

G1 X127.515 Y110.987 E61.8452

G1 X127.534 Y110.943 E61.84521

G1 X127.548 Y110.913

M204 S1250

M205 X10 Y10

G0 F10800 X127.913 Y110.347

G0 X127.713 Y109.27

G0 X127.304 Y108.506

G0 X126.691 Y107.903

G0 X125.92 Y107.503

G0 X125.058 Y107.357

G0 X124.199 Y107.466

G0 X123.418 Y107.831

G0 X122.815 Y108.361

G0 X122.361 Y109.088

G0 X122.11 Y110.36

G0 X123.027 Y111.278

M204 S800

M205 X8 Y8

G1 F1328.9 X123.185 Y111.491 E61.8494

G1 X123.33 Y111.686 E61.85324

G1 X123.027 Y111.61 E61.85506

G1 X122.925 Y111.575 E61.85573

G1 X122.842 Y111.547 E61.85712

G1 X122.457 Y111.413 E61.86356

G1 X121.912 Y111.168 E61.873

G1 X121.393 Y110.878 E61.88239

G1 X120.875 Y110.529 E61.89226

G1 X120.417 Y110.155 E61.9016

G1 X119.988 Y109.74 E61.91103

G1 X119.595 Y109.286 E61.92052

G1 X119.24 Y108.795 E61.93009

G1 X118.931 Y108.278 E61.9396

G1 X118.669 Y107.737 E61.9491

G1 X118.452 Y107.168 E61.95872

G1 X118.29 Y106.597 E61.9681

G1 X118.176 Y106.007 E61.97759

G1 X118.116 Y105.408 E61.9871

G1 X118.104 Y104.795 E61.99679

G1 X118.147 Y104.207 E62.0061

G1 X118.241 Y103.62 E62.01549

G1 X118.391 Y103.024 E62.0252

G1 X118.587 Y102.457 E62.03468

G1 X118.831 Y101.914 E62.04409

G1 X119.122 Y101.393 E62.05351

G1 X119.471 Y100.875 E62.06338

G1 X119.842 Y100.42 E62.07266

G1 X120.26 Y99.988 E62.08215

G1 X120.714 Y99.596 E62.09163

G1 X121.204 Y99.241 E62.10119

G1 X121.72 Y98.932 E62.11069

G1 X122.263 Y98.669 E62.12022

G1 X122.824 Y98.456 E62.1297

G1 X123.407 Y98.289 E62.13929

G1 X123.993 Y98.176 E62.14871

G1 X124.592 Y98.116 E62.15822

G1 X125.202 Y98.104 E62.16786

G1 X125.793 Y98.147 E62.17723

G1 X126.386 Y98.243 E62.18672

G1 X126.973 Y98.39 E62.19628

G1 X127.543 Y98.587 E62.2058

G1 X128.088 Y98.832 E62.21524

G1 X128.607 Y99.122 E62.22464

G1 X129.125 Y99.471 E62.2345

G1 X129.583 Y99.845 E62.24385

G1 X130.012 Y100.26 E62.25328

G1 X130.404 Y100.714 E62.26275

G1 X130.759 Y101.204 E62.27231

G1 X131.069 Y101.722 E62.28185

G1 X131.331 Y102.263 E62.29135

G1 X131.548 Y102.832 E62.30097

G1 X131.71 Y103.403 E62.31034

G1 X131.823 Y103.988 E62.31976

G1 X131.884 Y104.592 E62.32935

G1 X131.896 Y105.205 E62.33903

G1 X131.853 Y105.793 E62.34835

G1 X131.759 Y106.38 E62.35774

G1 X131.609 Y106.976 E62.36745

G1 X131.413 Y107.543 E62.37693

G1 X131.169 Y108.086 E62.38633

G1 X130.878 Y108.607 E62.39576

G1 X130.527 Y109.128 E62.40568

G1 X130.163 Y109.575 E62.41479

G1 X129.74 Y110.012 E62.4244

G1 X129.286 Y110.404 E62.43388

G1 X128.796 Y110.759 E62.44344

G1 X128.28 Y111.068 E62.45294

G1 X127.737 Y111.331 E62.46247

G1 X127.272 Y111.508 E62.47033

G1 X127.176 Y111.544 E62.47195

G1 X126.936 Y111.612 E62.47589

G1 X126.653 Y111.694 E62.48055

G1 X126.883 Y111.432 E62.48231

G1 X126.889 Y111.419

G1 X126.93 Y111.325 E62.48377

G1 X127.157 Y110.809 E62.49268

G1 X127.229 Y110.136 E62.50337

G1 X127.104 Y109.486 E62.51383

G1 X126.785 Y108.892 E62.52448

G1 X126.312 Y108.427 E62.53496

G1 X125.713 Y108.116 E62.54562

G1 X125.047 Y108.002 E62.5563

G1 X124.379 Y108.088 E62.56694

G1 X123.771 Y108.371 E62.57753

G1 X123.306 Y108.781 E62.58733

G1 X122.952 Y109.346 E62.59786

G1 X122.783 Y109.969 E62.60806

G1 X122.806 Y110.641 E62.61868

G1 X122.999 Y111.195 E62.62795

G1 X123.027 Y111.278 E62.62917

M204 S1250

M205 X10 Y10

G0 F10800 X124.095 Y112.241

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F885.9 X124.078 Y112.239 E62.62944

G1 X123.536 Y112.15 E62.63812

G1 X122.911 Y111.993 E62.6483

G1 X122.309 Y111.785 E62.65836

G1 X121.736 Y111.528 E62.66828

G1 X121.176 Y111.215 E62.67842

G1 X120.639 Y110.853 E62.68865

G1 X120.156 Y110.459 E62.6985

G1 X119.694 Y110.012 E62.70865

G1 X119.279 Y109.531 E62.71869

G1 X118.91 Y109.022 E62.72862

G1 X118.575 Y108.461 E62.73894

G1 X118.302 Y107.898 E62.74883

G1 X118.072 Y107.293 E62.75905

G1 X117.9 Y106.688 E62.76899

G1 X117.78 Y106.068 E62.77897

G1 X117.716 Y105.431 E62.78908

G1 X117.704 Y104.784 E62.79931

G1 X117.749 Y104.16 E62.80919

G1 X117.849 Y103.539 E62.81913

G1 X118.007 Y102.911 E62.82936

G1 X118.215 Y102.309 E62.83942

G1 X118.471 Y101.738 E62.84931

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G1 X120.977 Y98.911 E62.90966

G1 X121.537 Y98.576 E62.91997

G1 X122.102 Y98.302 E62.92989

G1 X122.702 Y98.074 E62.94003

G1 X123.312 Y97.9 E62.95005

G1 X123.932 Y97.78 E62.96003

G1 X124.569 Y97.716 E62.97014

G1 X125.213 Y97.704 E62.98032

G1 X125.84 Y97.749 E62.99025

G1 X126.464 Y97.85 E63.00024

G1 X127.089 Y98.007 E63.01042

G1 X127.691 Y98.215 E63.02048

G1 X128.264 Y98.472 E63.0304

G1 X128.824 Y98.785 E63.04054

G1 X129.361 Y99.147 E63.05077

G1 X129.844 Y99.541 E63.06061

G1 X130.306 Y99.988 E63.07077

G1 X130.721 Y100.469 E63.08081

G1 X131.089 Y100.977 E63.09072

G1 X131.425 Y101.539 E63.10106

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G1 X131.928 Y102.707 E63.12117

G1 X132.1 Y103.312 E63.13111

G1 X132.219 Y103.927 E63.14101

G1 X132.284 Y104.569 E63.1512

G1 X132.296 Y105.216 E63.16142

G1 X132.251 Y105.84 E63.17131

G1 X132.151 Y106.461 E63.18125

G1 X131.993 Y107.089 E63.19148

G1 X131.785 Y107.691 E63.20154

G1 X131.529 Y108.262 E63.21142

G1 X131.215 Y108.824 E63.2216

G1 X130.855 Y109.358 E63.23177

G1 X130.462 Y109.841 E63.24161

G1 X130.012 Y110.306 E63.25183

G1 X129.531 Y110.721 E63.26187

G1 X129.023 Y111.089 E63.27178

G1 X128.463 Y111.424 E63.28209

G1 X127.898 Y111.698 E63.29201

G1 X127.298 Y111.926 E63.30215

G1 X126.688 Y112.1 E63.31217

G1 X126.068 Y112.22 E63.32215

G1 X125.879 Y112.239 E63.32515

G1 X125.733 Y112.253 E63.32746

G1 X125.431 Y112.284 E63.33226

G1 X125.165 Y112.288 E63.33646

G1 X124.787 Y112.296 E63.34244

G1 X124.62 Y112.284 E63.34508

G1 X124.16 Y112.251 E63.35237

G1 X124.095 Y112.241 E63.35341

M204 S1250

M205 X10 Y10

G0 F10800 X124.078 Y112.239

G0 X123.898 Y112.21

G1 F2100 E62.55341

G1 F600 Z1.5

G0 F10800 X126.766 Y110.705 Z1.5

M204 S800

M205 X8 Y8

G1 F600 Z0.9

G1 F2100 E63.35341

G1 F885.9 X126.825 Y110.153 E63.36218

G1 X126.723 Y109.622 E63.37072

G1 X126.461 Y109.135 E63.37946

G1 X126.074 Y108.754 E63.38804

G1 X125.584 Y108.5 E63.39676

G1 X125.039 Y108.406 E63.40549

G1 X124.492 Y108.477 E63.41421

G1 X123.992 Y108.709 E63.42292

G1 X123.614 Y109.042 E63.43087

G1 X123.323 Y109.508 E63.43955

G1 X123.185 Y110.016 E63.44787

G1 X123.204 Y110.567 E63.45658

G1 X123.385 Y111.089 E63.46531

G1 X123.715 Y111.532 E63.47404

G1 X124.143 Y111.844 E63.4824

G1 X124.157 Y111.854 E63.48267

G1 X124.282 Y111.897 E63.48469

G1 X124.638 Y112.022 E63.4893

G1 X124.802 Y112.031 E63.491

G1 X125.16 Y112.052 E63.49449

G1 X125.362 Y112.003 E63.49649

G1 X125.699 Y111.921 E63.50083

G1 X125.824 Y111.845 E63.50295

G1 X126.175 Y111.632 E63.50944

G1 X126.542 Y111.214 E63.51823

G1 X126.766 Y110.705 E63.52702

M204 S1250

M205 X10 Y10

G0 F10800 X126.787 Y110.507

G0 X127.894 Y110.352

G0 X127.712 Y109.696

M205 X8 Y8

;TYPE:FILL

G1 F2362.4 X131.228 Y103.848 E63.64829

G1 X131.279 Y103.763

M205 X10 Y10

G0 F10800 X131.073 Y103.801

G0 X129.71 Y100.98

G0 X129.819 Y100.888

M205 X8 Y8

G1 F2362.4 X120.326 Y100.72 E63.81704

G1 X120.227 Y100.719

M205 X10 Y10

G0 F10800 X120.38 Y100.868

G0 X122.365 Y99.397

G0 X122.304 Y99.267

M205 X8 Y8

G1 F2362.4 X126.834 Y107.446 E63.98322

M205 X10 Y10

G0 F10800 X126.839 Y107.456

M205 X8 Y8

G1 F2362.4 X128.431 Y110.329 E64.0416

G1 X128.479 Y110.416

M205 X10 Y10

G0 F10800 X128.356 Y110.208

G0 X130.681 Y107.463

G0 X130.811 Y107.522

M205 X8 Y8

G1 F2362.4 X119.104 Y107.314 E64.2497

M205 X10 Y10

G0 F10800 X118.938 Y106.842

M205 X8 Y8

G1 F2362.4 X120.22 Y109.157 E64.29674

M205 X10 Y10

G0 F10800 X120.279 Y109.225

M205 X8 Y8

G1 F2362.4 X126.517 Y98.85 E64.5119

G1 X126.568 Y98.765

M205 X10 Y10

G0 F10800 X126.511 Y98.995

G0 X128.006 Y110.406

G0 X127.962 Y110.473

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F1033.6 X127.795 Y110.64 E64.51376

M204 S1250

M205 X10 Y10

G0 F10800 X127.964 Y110.379

G0 X127.713 Y109.27

G0 X127.304 Y108.506

G0 X126.691 Y107.903

G0 X125.92 Y107.503

G0 X125.058 Y107.357

G0 X124.199 Y107.466

G0 X123.418 Y107.831

G0 X122.815 Y108.361

G0 X122.361 Y109.088

G0 X122.08 Y110.362

G0 X122.207 Y110.572

M204 S1000

M205 X8 Y8

G1 F1033.6 X122.156 Y110.622 E64.51433

M204 S1250

M205 X10 Y10

G0 F10800 X121.926 Y110.03

;MESH:NONMESH

G0 F600 X121.926 Y110.03 Z1

G0 F10800 X122.361 Y109.088

G0 X122.815 Y108.361

G0 X123.418 Y107.831

G0 X124.199 Y107.466

G0 X125.058 Y107.357

G0 X125.92 Y107.503

G0 X126.691 Y107.903

G0 X127.304 Y108.506

G0 X127.913 Y110.347

G0 X127.548 Y110.913

;TIME\_ELAPSED:162.607219

;LAYER:8

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

;MESH:Part Studio 1.stl

G1 F1965.7 X127.579 Y110.615 E64.51906

G1 X127.633 Y110.118 E64.52696

G1 X127.484 Y109.348 E64.53935

G1 X127.116 Y108.661 E64.55166

G1 X126.578 Y108.122 E64.56369

G1 X125.877 Y107.746 E64.57626

G1 X125.115 Y107.599 E64.58852

G1 X124.349 Y107.678 E64.60069

G1 X123.637 Y107.975 E64.61288

G1 X123.027 Y108.484 E64.62543

G1 X122.596 Y109.151 E64.63797

G1 X122.381 Y109.919 E64.65057

G1 X122.406 Y110.646 E64.66207

G1 X122.408 Y110.715 E64.66316

G1 X122.505 Y110.994 E64.66782

G1 X122.321 Y110.913 E64.66837

G1 X122.103 Y110.817 E64.67151

G1 X122.043 Y110.784 E64.6726

G1 X121.619 Y110.549 E64.68025

G1 X121.151 Y110.235 E64.68916

G1 X120.701 Y109.872 E64.69829

G1 X120.303 Y109.489 E64.70702

G1 X119.929 Y109.061 E64.716

G1 X119.583 Y108.587 E64.72527

G1 X119.302 Y108.122 E64.73385

G1 X119.049 Y107.606 E64.74293

G1 X118.839 Y107.062 E64.75215

G1 X118.687 Y106.534 E64.76083

G1 X118.579 Y105.99 E64.76959

G1 X118.518 Y105.408 E64.77883

G1 X118.503 Y104.846 E64.78772

G1 X118.542 Y104.278 E64.79671

G1 X118.632 Y103.709 E64.80581

G1 X118.761 Y103.183 E64.81437

G1 X118.949 Y102.634 E64.82354

G1 X119.181 Y102.108 E64.83262

G1 X119.456 Y101.611 E64.84159

G1 X119.76 Y101.158 E64.85021

G1 X120.129 Y100.7 E64.8595

G1 X120.514 Y100.3 E64.86827

G1 X120.939 Y99.929 E64.87719

G1 X121.413 Y99.583 E64.88646

G1 X121.877 Y99.303 E64.89502

G1 X122.394 Y99.049 E64.90412

G1 X122.938 Y98.839 E64.91333

G1 X123.466 Y98.687 E64.92201

G1 X124.01 Y98.579 E64.93077

G1 X124.592 Y98.518 E64.94002

G1 X125.158 Y98.503 E64.94896

G1 X125.722 Y98.542 E64.9579

G1 X126.292 Y98.632 E64.96701

G1 X126.815 Y98.76 E64.97552

G1 X127.366 Y98.949 E64.98472

G1 X127.897 Y99.183 E64.99389

G1 X128.381 Y99.451 E65.00263

G1 X128.842 Y99.76 E65.0114

G1 X129.3 Y100.129 E65.02069

G1 X129.7 Y100.514 E65.02946

G1 X130.071 Y100.939 E65.03837

G1 X130.417 Y101.413 E65.04765

G1 X130.697 Y101.877 E65.05621

G1 X130.951 Y102.394 E65.06531

G1 X131.161 Y102.938 E65.07452

G1 X131.313 Y103.466 E65.0832

G1 X131.421 Y104.01 E65.09196

G1 X131.482 Y104.592 E65.10121

G1 X131.497 Y105.154 E65.11009

G1 X131.458 Y105.722 E65.11908

G1 X131.368 Y106.292 E65.1282

G1 X131.24 Y106.815 E65.13671

G1 X131.051 Y107.366 E65.14591

G1 X130.817 Y107.897 E65.15508

G1 X130.549 Y108.381 E65.16382

G1 X130.24 Y108.842 E65.17259

G1 X129.871 Y109.3 E65.18188

G1 X129.486 Y109.7 E65.19065

G1 X129.061 Y110.071 E65.19956

G1 X128.587 Y110.417 E65.20883

G1 X128.123 Y110.697 E65.2174

G1 X127.875 Y110.819 E65.22176

G1 X127.606 Y110.951 E65.22478

G1 X127.569 Y110.965 E65.2254

G1 X127.516 Y110.986 E65.22631

G1 X127.543 Y110.924 E65.22651

G1 X127.548 Y110.913

M204 S1250

M205 X10 Y10

G0 F10800 X127.157 Y110.809

M204 S800

M205 X8 Y8

G1 F1965.7 X127.229 Y110.135 E65.23722

G1 X127.103 Y109.484 E65.2477

G1 X126.791 Y108.902 E65.25813

G1 X126.337 Y108.446 E65.2683

G1 X125.742 Y108.127 E65.27896

G1 X125.097 Y108.003 E65.28934

G1 X124.449 Y108.07 E65.29963

G1 X123.847 Y108.321 E65.30993

G1 X123.33 Y108.752 E65.32057

G1 X122.965 Y109.317 E65.33119

G1 X122.783 Y109.967 E65.34186

G1 X122.806 Y110.641 E65.35251

G1 X122.998 Y111.194 E65.36176

G1 X123.027 Y111.278 E65.36317

G1 X123.204 Y111.516 E65.36785

G1 X123.331 Y111.687 E65.37122

G1 X123.063 Y111.621 E65.37274

G1 X122.926 Y111.575 E65.37371

G1 X122.842 Y111.547 E65.37497

G1 X122.489 Y111.425 E65.38088

G1 X121.931 Y111.178 E65.39052

G1 X121.408 Y110.889 E65.39996

G1 X120.916 Y110.559 E65.40932

G1 X120.437 Y110.173 E65.41903

G1 X120.012 Y109.764 E65.42835

G1 X119.614 Y109.308 E65.43792

G1 X119.251 Y108.811 E65.44764

G1 X118.951 Y108.314 E65.45681

G1 X118.682 Y107.766 E65.46645

G1 X118.46 Y107.191 E65.47619

G1 X118.298 Y106.629 E65.48543

G1 X118.182 Y106.044 E65.49485

G1 X118.118 Y105.435 E65.50453

G1 X118.103 Y104.84 E65.51393

G1 X118.144 Y104.234 E65.52353

G1 X118.239 Y103.631 E65.53317

G1 X118.379 Y103.063 E65.54241

G1 X118.575 Y102.489 E65.552

G1 X118.822 Y101.931 E65.56164

G1 X119.113 Y101.405 E65.57113

G1 X119.441 Y100.916 E65.58044

G1 X119.827 Y100.436 E65.59017

G1 X120.233 Y100.015 E65.59941

G1 X120.692 Y99.614 E65.60904

G1 X121.189 Y99.251 E65.61876

G1 X121.686 Y98.951 E65.62793

G1 X122.234 Y98.682 E65.63758

G1 X122.809 Y98.46 E65.64731

G1 X123.371 Y98.298 E65.65655

G1 X123.956 Y98.182 E65.66598

G1 X124.565 Y98.118 E65.67565

G1 X125.164 Y98.103 E65.68512

G1 X125.766 Y98.144 E65.69465

G1 X126.367 Y98.239 E65.70426

G1 X126.937 Y98.379 E65.71354

G1 X127.511 Y98.575 E65.72312

G1 X128.069 Y98.822 E65.73276

G1 X128.592 Y99.111 E65.7422

G1 X129.084 Y99.441 E65.75156

G1 X129.564 Y99.827 E65.76129

G1 X129.985 Y100.233 E65.77053

G1 X130.386 Y100.692 E65.78016

G1 X130.749 Y101.189 E65.78988

G1 X131.049 Y101.686 E65.79905

G1 X131.318 Y102.234 E65.8087

G1 X131.54 Y102.809 E65.81844

G1 X131.702 Y103.371 E65.82768

G1 X131.818 Y103.956 E65.8371

G1 X131.882 Y104.565 E65.84677

G1 X131.897 Y105.16 E65.85618

G1 X131.856 Y105.766 E65.86577

G1 X131.761 Y106.367 E65.87538

G1 X131.621 Y106.937 E65.88466

G1 X131.425 Y107.511 E65.89424

G1 X131.178 Y108.069 E65.90388

G1 X130.889 Y108.592 E65.91332

G1 X130.559 Y109.084 E65.92268

G1 X130.173 Y109.564 E65.93241

G1 X129.767 Y109.985 E65.94165

G1 X129.308 Y110.386 E65.95128

G1 X128.811 Y110.749 E65.961

G1 X128.314 Y111.049 E65.97017

G1 X127.766 Y111.318 E65.97982

G1 X127.275 Y111.508 E65.98814

G1 X127.192 Y111.54 E65.98954

G1 X126.935 Y111.613 E65.99376

G1 X126.652 Y111.695 E65.99842

G1 X126.883 Y111.432 E66.00021

G1 X126.893 Y111.41

G1 X126.928 Y111.329 E66.00148

G1 X127.157 Y110.809 E66.01046

M204 S1250

M205 X10 Y10

G0 F10800 X126.766 Y110.705

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1310.4 X126.825 Y110.152 E66.01924

G1 X126.722 Y109.62 E66.02781

G1 X126.466 Y109.143 E66.03636

G1 X126.095 Y108.77 E66.04467

G1 X125.607 Y108.508 E66.05342

G1 X125.08 Y108.407 E66.0619

G1 X124.549 Y108.462 E66.07033

G1 X124.057 Y108.667 E66.07875

G1 X123.633 Y109.02 E66.08747

G1 X123.334 Y109.483 E66.09618

G1 X123.185 Y110.015 E66.1049

G1 X123.204 Y110.567 E66.11363

G1 X123.385 Y111.089 E66.12236

G1 X123.715 Y111.532 E66.13109

G1 X124.141 Y111.843 E66.13942

G1 X124.157 Y111.854 E66.13972

G1 X124.311 Y111.907 E66.1423

G1 X124.637 Y112.022 E66.14776

G1 X124.844 Y112.033 E66.15103

G1 X125.16 Y112.052 E66.15604

G1 X125.392 Y111.996 E66.15981

G1 X125.699 Y111.921 E66.1648

G1 X125.826 Y111.844 E66.16715

G1 X126.175 Y111.632 E66.1736

G1 X126.542 Y111.214 E66.18238

G1 X126.766 Y110.705 E66.19117

M204 S1250

M205 X10 Y10

G0 F10800 X126.787 Y110.507

G1 F2100 E65.39117

G1 F600 Z1.6

G0 F10800 X128.053 Y110.038 Z1.6

G0 X125.734 Y112.253

M204 S800

M205 X8 Y8

G1 F600 Z1

G1 F2100 E66.19117

G1 F1310.4 X125.462 Y112.282 E66.19449

G1 X125.166 Y112.289 E66.19775

G1 X124.829 Y112.297 E66.20115

G1 X124.62 Y112.283 E66.20333

G1 X124.19 Y112.254 E66.20883

G1 X124.098 Y112.24 E66.21019

G1 X124.079 Y112.237 E66.21049

G1 X123.555 Y112.154 E66.21887

G1 X122.943 Y112.003 E66.22883

G1 X122.344 Y111.799 E66.23883

G1 X121.759 Y111.539 E66.24894

G1 X121.197 Y111.229 E66.25908

G1 X120.674 Y110.878 E66.26903

G1 X120.179 Y110.48 E66.27907

G1 X119.721 Y110.039 E66.28911

G1 X119.299 Y109.555 E66.29926

G1 X118.919 Y109.035 E66.30943

G1 X118.599 Y108.505 E66.31921

G1 X118.315 Y107.926 E66.3294

G1 X118.082 Y107.323 E66.33961

G1 X117.909 Y106.721 E66.34951

G1 X117.785 Y106.098 E66.35954

G1 X117.718 Y105.462 E66.36965

G1 X117.703 Y104.834 E66.37957

G1 X117.746 Y104.19 E66.38977

G1 X117.846 Y103.553 E66.39996

G1 X117.997 Y102.943 E66.40988

G1 X118.201 Y102.344 E66.41988

G1 X118.461 Y101.759 E66.43

G1 X118.773 Y101.194 E66.44019

G1 X119.122 Y100.674 E66.45009

G1 X119.52 Y100.179 E66.46012

G1 X119.958 Y99.724 E66.4701

G1 X120.445 Y99.299 E66.48031

G1 X120.965 Y98.919 E66.49048

G1 X121.495 Y98.599 E66.50027

G1 X122.074 Y98.315 E66.51045

G1 X122.677 Y98.082 E66.52067

G1 X123.279 Y97.909 E66.53056

G1 X123.902 Y97.785 E66.5406

G1 X124.538 Y97.718 E66.5507

G1 X125.171 Y97.703 E66.56071

G1 X125.81 Y97.746 E66.57082

G1 X126.445 Y97.846 E66.58098

G1 X127.057 Y97.997 E66.59094

G1 X127.656 Y98.201 E66.60094

G1 X128.241 Y98.461 E66.61105

G1 X128.803 Y98.771 E66.62119

G1 X129.326 Y99.122 E66.63114

G1 X129.821 Y99.52 E66.64117

G1 X130.276 Y99.958 E66.65115

G1 X130.701 Y100.445 E66.66136

G1 X131.081 Y100.965 E66.67154

G1 X131.401 Y101.495 E66.68132

G1 X131.685 Y102.074 E66.69151

G1 X131.918 Y102.677 E66.70172

G1 X132.091 Y103.279 E66.71162

G1 X132.215 Y103.902 E66.72165

G1 X132.282 Y104.538 E66.73176

G1 X132.297 Y105.166 E66.74168

G1 X132.254 Y105.81 E66.75188

G1 X132.154 Y106.445 E66.76203

G1 X132.003 Y107.057 E66.77199

G1 X131.799 Y107.656 E66.78199

G1 X131.539 Y108.241 E66.7921

G1 X131.229 Y108.803 E66.80224

G1 X130.878 Y109.326 E66.81219

G1 X130.48 Y109.821 E66.82223

G1 X130.042 Y110.276 E66.83221

G1 X129.555 Y110.701 E66.84242

G1 X129.035 Y111.081 E66.85259

G1 X128.505 Y111.401 E66.86237

G1 X127.926 Y111.685 E66.87256

G1 X127.324 Y111.918 E66.88276

G1 X126.721 Y112.091 E66.89267

G1 X126.098 Y112.215 E66.90271

G1 X125.882 Y112.238 E66.90614

G1 X125.734 Y112.253 E66.9083

M204 S1250

M205 X10 Y10

G0 F10800 X125.535 Y112.274

G1 F2100 E66.1083

G1 F600 Z1.6

G0 F10800 X127.731 Y109.799 Z1.6

M205 X8 Y8

;TYPE:FILL

G1 F600 Z1

G1 F2100 E66.9083

G1 F3494.5 X129.489 Y106.876 E66.96892

G1 X129.54 Y106.791

M205 X10 Y10

G0 F10800 X129.479 Y107.02

G0 X130.711 Y107.395

G0 X130.841 Y107.453

M205 X8 Y8

G1 F3494.5 X119.045 Y107.243 E67.17861

M205 X10 Y10

G0 F10800 X119.07 Y107.227

M205 X8 Y8

G1 F3494.5 X119.967 Y108.847 E67.21152

M205 X10 Y10

G0 F10800 X120.328 Y109.28

M205 X8 Y8

G1 F3494.5 X121.916 Y106.64 E67.26628

M205 X10 Y10

G0 F10800 X122.375 Y105.875

M205 X8 Y8

G1 F3494.5 X122.537 Y105.606 E67.27186

M205 X10 Y10

G0 F10800 X122.588 Y105.738

G0 X123.464 Y106.858

G0 X124.307 Y107.05

G0 X125.109 Y106.777

G0 X125.828 Y105.752

G0 X125.138 Y104.418

G0 X123.205 Y104.352

G0 X123.205 Y104.495

M205 X8 Y8

G1 F3494.5 X126.589 Y98.867 E67.38858

G1 X126.64 Y98.782

M205 X10 Y10

G0 F10800 X126.584 Y99.012

G0 X129.648 Y100.909

G0 X129.756 Y100.816

M205 X8 Y8

G1 F3494.5 X120.396 Y100.65 E67.55496

G1 X120.297 Y100.649

M205 X10 Y10

G0 F10800 X120.451 Y100.798

G0 X122.304 Y99.427

G0 X122.242 Y99.299

M205 X8 Y8

G1 F3494.5 X126.713 Y107.372 E67.71898

M205 X10 Y10

G0 F10800 X126.718 Y107.384

M205 X8 Y8

G1 F3494.5 X128.37 Y110.365 E67.77956

G1 X128.418 Y110.452

M205 X10 Y10

G0 F10800 X128.294 Y110.244

G0 X127.068 Y104.428

G0 X130.921 Y104.352

G0 X130.921 Y104.495

M205 X8 Y8

G1 F3494.5 X131.249 Y103.949 E67.79088

M205 X10 Y10

G0 F10800 X131.074 Y104.442

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F1528.9 X131.092 Y104.618 E67.79367

G1 X131.107 Y105.137 E67.80187

G1 X131.07 Y105.679 E67.81046

G1 X130.983 Y106.221 E67.81913

G1 X130.942 Y106.389 E67.82186

G1 X130.635 Y106.796 E67.82992

G1 X129.82 Y107.02 E67.84327

G1 X129.304 Y106.88 E67.85172

G1 X128.934 Y107.026 E67.858

G1 X128.071 Y106.836 E67.87196

G1 X127.536 Y106.243 E67.88458

G1 X127.086 Y104.442 E67.91391

G1 X131.074 Y104.442 E67.97691

M204 S1250

M205 X10 Y10

G0 F10800 X130.643 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X130.919 Y104.897 E67.98307

M204 S1250

M205 X10 Y10

G0 F10800 X130.904 Y105.448

M204 S1000

M205 X8 Y8

G1 F1528.9 X130.077 Y104.622 E68.00153

M204 S1250

M205 X10 Y10

G0 F10800 X129.512 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X130.843 Y105.953 E68.03127

M204 S1250

M205 X10 Y10

G0 F10800 X130.715 Y106.39

M204 S1000

M205 X8 Y8

G1 F1528.9 X128.946 Y104.622 E68.07078

M204 S1250

M205 X10 Y10

G0 F10800 X128.38 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X130.424 Y106.665 E68.11644

M204 S1250

M205 X10 Y10

G0 F10800 X129.981 Y106.787

M204 S1000

M205 X8 Y8

G1 F1528.9 X127.815 Y104.622 E68.16482

M204 S1250

M205 X10 Y10

G0 F10800 X127.337 Y104.709

M204 S1000

M205 X8 Y8

G1 F1528.9 X129.327 Y106.7 E68.2093

M204 S1250

M205 X10 Y10

G0 F10800 X128.896 Y106.834

M204 S1000

M205 X8 Y8

G1 F1528.9 X127.526 Y105.464 E68.23991

G1 X127.456 Y105.394

M204 S1250

M205 X10 Y10

G0 F10800 X127.244 Y105.446

G0 X125.888 Y105.756

G0 X125.801 Y105.75

M204 S1000

M205 X8 Y8

G1 F1528.9 X125.091 Y106.753 E68.25932

G1 X124.305 Y107.021 E68.27244

G1 X123.479 Y106.833 E68.28582

G1 X122.945 Y106.243 E68.29839

G1 X122.807 Y105.692 E68.30737

G1 X122.548 Y105.661 E68.31149

G1 X122.03 Y106.645 E68.32906

G1 X121.292 Y106.999 E68.34199

G1 X120.288 Y106.905 E68.35792

G1 X120.222 Y107.013 E68.35992

G1 X119.526 Y107.271 E68.37165

G1 X119.339 Y107.274 E68.3746

G1 X119.209 Y106.936 E68.38032

G1 X119.065 Y106.436 E68.38854

G1 X118.966 Y105.939 E68.39655

G1 X118.908 Y105.382 E68.4054

G1 X118.893 Y104.863 E68.4136

G1 X118.912 Y104.595 E68.41784

G1 X119.238 Y104.572 E68.42301

G1 X119.196 Y104.442 E68.42517

G1 X125.124 Y104.442 E68.51882

G1 X125.801 Y105.75 E68.54209

M204 S1250

M205 X10 Y10

G0 F10800 X125.888 Y105.756

G0 X125.138 Y104.418

G0 X124.421 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X125.567 Y105.768 E68.56769

M204 S1250

M205 X10 Y10

G0 F10800 X125.333 Y106.099

M204 S1000

M205 X8 Y8

G1 F1528.9 X123.855 Y104.622 E68.6007

M204 S1250

M205 X10 Y10

G0 F10800 X123.289 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X125.098 Y106.43 E68.64111

M204 S1250

M205 X10 Y10

G0 F10800 X124.773 Y106.671

M204 S1000

M205 X8 Y8

G1 F1528.9 X122.724 Y104.622 E68.68689

M204 S1250

M205 X10 Y10

G0 F10800 X122.158 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X124.351 Y106.814 E68.73588

M204 S1250

M205 X10 Y10

G0 F10800 X123.66 Y106.689

M204 S1000

M205 X8 Y8

G1 F1528.9 X123.1 Y106.13 E68.74838

M204 S1250

M205 X10 Y10

G0 F10800 X122.248 Y105.843

M204 S1000

M205 X8 Y8

G1 F1528.9 X121.026 Y104.622 E68.77567

M204 S1250

M205 X10 Y10

G0 F10800 X120.461 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X122.053 Y106.214 E68.81124

M204 S1250

M205 X10 Y10

G0 F10800 X121.819 Y106.546

M204 S1000

M205 X8 Y8

G1 F1528.9 X119.895 Y104.622 E68.85422

M204 S1250

M205 X10 Y10

G0 F10800 X119.446 Y104.738

M204 S1000

M205 X8 Y8

G1 F1528.9 X121.437 Y106.729 E68.89871

M204 S1250

M205 X10 Y10

G0 F10800 X120.925 Y106.783

M204 S1000

M205 X8 Y8

G1 F1528.9 X119.073 Y104.931 E68.94009

M204 S1250

M205 X10 Y10

G0 F10800 X119.102 Y105.526

M204 S1000

M205 X8 Y8

G1 F1528.9 X120.301 Y106.725 E68.96688

M204 S1250

M205 X10 Y10

G0 F10800 X119.936 Y106.925

M204 S1000

M205 X8 Y8

G1 F1528.9 X119.197 Y106.186 E68.98339

G1 X119.127 Y106.116

M204 S1250

M205 X10 Y10

G0 F10800 X119.413 Y106.968

M204 S1000

M205 X8 Y8

G1 F1528.9 X119.524 Y107.079 E68.98587

M204 S1250

M205 X10 Y10

G0 F10800 X119.617 Y107.332

G0 X124.307 Y107.05

G0 X125.109 Y106.777

G0 X125.828 Y105.752

G0 X125.138 Y104.418

G0 X121.592 Y104.352

G0 X121.592 Y104.622

M204 S1000

M205 X8 Y8

G1 F1528.9 X122.443 Y105.472 E69.00487

G1 X122.513 Y105.542

M204 S1250

M205 X10 Y10

G0 F10800 X122.588 Y105.738

G0 X122.021 Y110.399

G0 X122.063 Y110.467

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F1528.9 X122.208 Y110.612 E69.00649

M204 S1250

M205 X10 Y10

G0 F10800 X122.063 Y110.374

G0 X122.376 Y109.052

G0 X122.847 Y108.324

G0 X123.512 Y107.768

G0 X124.291 Y107.444

G0 X125.126 Y107.358

G0 X125.956 Y107.518

G0 X126.723 Y107.929

G0 X127.311 Y108.517

G0 X127.904 Y110.342

G0 X127.784 Y110.531

M204 S1000

M205 X8 Y8

G1 F1528.9 X127.86 Y110.607 E69.00734

M204 S1250

M205 X10 Y10

G0 F10800 X127.993 Y110.399

G0 X130.967 Y106.9

G0 X131.057 Y106.733

M204 S1000

M205 X8 Y8

G1 F1528.9 X130.965 Y106.64 E69.00837

M204 S1250

M205 X10 Y10

G0 F10800 X130.529 Y107.042

;MESH:NONMESH

G0 F600 X130.529 Y107.042 Z1.1

G0 F10800 X124.291 Y107.444

G0 X123.512 Y107.768

G0 X122.847 Y108.324

G0 X122.093 Y109.839

G0 X122.381 Y109.919

;TIME\_ELAPSED:176.934110

;LAYER:9

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

;MESH:Part Studio 1.stl

G1 F2009.3 X122.404 Y110.569 E69.01865

G1 X122.408 Y110.715 E69.02095

G1 X122.508 Y111.004 E69.02579

G1 X122.316 Y110.915 E69.02639

G1 X122.184 Y110.854 E69.02825

G1 X122.004 Y110.769 E69.03139

G1 X121.526 Y110.492 E69.04012

G1 X121.038 Y110.15 E69.04953

G1 X120.605 Y109.788 E69.05845

G1 X120.212 Y109.395 E69.06723

G1 X119.85 Y108.962 E69.07615

G1 X119.506 Y108.471 E69.08562

G1 X119.231 Y107.996 E69.09429

G1 X118.999 Y107.499 E69.10296

G1 X118.799 Y106.949 E69.1122

G1 X118.658 Y106.421 E69.12084

G1 X118.553 Y105.824 E69.13041

G1 X118.507 Y105.303 E69.13867

G1 X118.507 Y104.697 E69.14825

G1 X118.553 Y104.176 E69.15651

G1 X118.658 Y103.579 E69.16609

G1 X118.797 Y103.059 E69.17459

G1 X118.997 Y102.51 E69.18382

G1 X119.241 Y101.986 E69.19295

G1 X119.506 Y101.529 E69.2013

G1 X119.85 Y101.038 E69.21077

G1 X120.212 Y100.605 E69.21969

G1 X120.605 Y100.212 E69.22847

G1 X121.038 Y99.85 E69.23739

G1 X121.526 Y99.508 E69.2468

G1 X122.004 Y99.231 E69.25553

G1 X122.501 Y98.999 E69.26419

G1 X123.051 Y98.799 E69.27344

G1 X123.579 Y98.658 E69.28207

G1 X124.171 Y98.554 E69.29157

G1 X124.703 Y98.507 E69.30001

G1 X125.297 Y98.507 E69.30939

G1 X125.829 Y98.554 E69.31783

G1 X126.421 Y98.658 E69.32733

G1 X126.949 Y98.799 E69.33596

G1 X127.499 Y98.999 E69.3452

G1 X127.996 Y99.231 E69.35387

G1 X128.474 Y99.508 E69.3626

G1 X128.962 Y99.85 E69.37201

G1 X129.395 Y100.212 E69.38093

G1 X129.788 Y100.605 E69.38971

G1 X130.15 Y101.038 E69.39863

G1 X130.494 Y101.529 E69.4081

G1 X130.759 Y101.986 E69.41644

G1 X131.003 Y102.51 E69.42558

G1 X131.203 Y103.059 E69.43481

G1 X131.342 Y103.579 E69.44331

G1 X131.447 Y104.176 E69.45289

G1 X131.493 Y104.697 E69.46115

G1 X131.493 Y105.303 E69.47072

G1 X131.447 Y105.824 E69.47899

G1 X131.342 Y106.421 E69.48856

G1 X131.201 Y106.949 E69.4972

G1 X131.001 Y107.499 E69.50644

G1 X130.769 Y107.996 E69.51511

G1 X130.494 Y108.471 E69.52378

G1 X130.15 Y108.962 E69.53325

G1 X129.788 Y109.395 E69.54217

G1 X129.395 Y109.788 E69.55095

G1 X128.962 Y110.15 E69.55986

G1 X128.474 Y110.492 E69.56928

G1 X127.996 Y110.769 E69.57801

G1 X127.848 Y110.839 E69.58059

G1 X127.574 Y110.966 E69.58537

G1 X127.512 Y110.995 E69.58645

G1 X127.548 Y110.913 E69.58677

G1 X127.58 Y110.613 E69.58977

G1 X127.633 Y110.118 E69.59763

G1 X127.483 Y109.346 E69.61006

G1 X127.116 Y108.661 E69.62233

G1 X126.572 Y108.116 E69.6345

G1 X125.869 Y107.743 E69.64707

G1 X125.083 Y107.598 E69.6597

G1 X124.292 Y107.692 E69.67228

G1 X123.587 Y108.007 E69.68448

G1 X123.024 Y108.489 E69.69619

G1 X122.596 Y109.151 E69.70865

G1 X122.381 Y109.919 E69.72125

M204 S1250

M205 X10 Y10

G0 F10800 X122.093 Y109.839

G0 X122.376 Y109.052

G0 X122.843 Y108.329

G0 X123.457 Y107.804

G0 X124.228 Y107.459

G0 X125.091 Y107.358

G0 X125.948 Y107.515

G0 X126.716 Y107.922

G0 X127.312 Y108.519

G0 X127.894 Y110.354

G0 X127.157 Y110.809

M204 S800

M205 X8 Y8

G1 F2009.3 X127.229 Y110.135 E69.73195

G1 X127.102 Y109.482 E69.74246

G1 X126.791 Y108.902 E69.75286

G1 X126.331 Y108.441 E69.76315

G1 X125.736 Y108.125 E69.77379

G1 X125.07 Y108.002 E69.78449

G1 X124.4 Y108.082 E69.79515

G1 X123.803 Y108.349 E69.80549

G1 X123.328 Y108.755 E69.81536

G1 X122.965 Y109.317 E69.82593

G1 X122.783 Y109.967 E69.83659

G1 X122.806 Y110.641 E69.84725

G1 X122.999 Y111.197 E69.85654

G1 X123.027 Y111.278 E69.8579

G1 X123.136 Y111.424 E69.86078

G1 X123.333 Y111.689 E69.86599

G1 X122.946 Y111.586 E69.86856

G1 X122.927 Y111.581

G1 X122.847 Y111.552 E69.86978

G1 X122.351 Y111.372 E69.87812

G1 X121.818 Y111.123 E69.88741

G1 X121.301 Y110.824 E69.89685

G1 X120.796 Y110.47 E69.90659

G1 X120.336 Y110.085 E69.91607

G1 X119.915 Y109.664 E69.92547

G1 X119.53 Y109.204 E69.93495

G1 X119.174 Y108.696 E69.94475

G1 X118.877 Y108.182 E69.95413

G1 X118.628 Y107.649 E69.96342

G1 X118.419 Y107.073 E69.9731

G1 X118.266 Y106.5 E69.98247

G1 X118.157 Y105.884 E69.99236

G1 X118.107 Y105.315 E70.00138

G1 X118.107 Y104.685 E70.01133

G1 X118.157 Y104.116 E70.02036

G1 X118.266 Y103.5 E70.03024

G1 X118.418 Y102.931 E70.03955

G1 X118.628 Y102.354 E70.04925

G1 X118.882 Y101.809 E70.05875

G1 X119.174 Y101.304 E70.06796

G1 X119.53 Y100.796 E70.07776

G1 X119.915 Y100.336 E70.08724

G1 X120.336 Y99.915 E70.09665

G1 X120.796 Y99.53 E70.10612

G1 X121.301 Y99.176 E70.11587

G1 X121.818 Y98.877 E70.1253

G1 X122.351 Y98.628 E70.1346

G1 X122.927 Y98.419 E70.14428

G1 X123.5 Y98.266 E70.15365

G1 X124.111 Y98.158 E70.16345

G1 X124.691 Y98.107 E70.17265

G1 X125.309 Y98.107 E70.18241

G1 X125.889 Y98.158 E70.19161

G1 X126.5 Y98.266 E70.20141

G1 X127.073 Y98.419 E70.21078

G1 X127.649 Y98.628 E70.22046

G1 X128.182 Y98.877 E70.22976

G1 X128.699 Y99.176 E70.23919

G1 X129.204 Y99.53 E70.24893

G1 X129.664 Y99.915 E70.25841

G1 X130.085 Y100.336 E70.26782

G1 X130.47 Y100.796 E70.27729

G1 X130.826 Y101.304 E70.28709

G1 X131.118 Y101.809 E70.29631

G1 X131.372 Y102.354 E70.30581

G1 X131.582 Y102.931 E70.31551

G1 X131.734 Y103.5 E70.32481

G1 X131.843 Y104.116 E70.3347

G1 X131.893 Y104.685 E70.34372

G1 X131.893 Y105.315 E70.35368

G1 X131.843 Y105.884 E70.3627

G1 X131.734 Y106.5 E70.37258

G1 X131.581 Y107.073 E70.38195

G1 X131.372 Y107.649 E70.39163

G1 X131.123 Y108.182 E70.40093

G1 X130.826 Y108.696 E70.41031

G1 X130.47 Y109.204 E70.42011

G1 X130.085 Y109.664 E70.42958

G1 X129.664 Y110.085 E70.43899

G1 X129.204 Y110.47 E70.44847

G1 X128.699 Y110.824 E70.45821

G1 X128.182 Y111.123 E70.46764

G1 X127.649 Y111.372 E70.47694

G1 X127.247 Y111.518 E70.4837

G1 X127.073 Y111.581 E70.48662

G1 X126.933 Y111.618 E70.48891

G1 X126.654 Y111.693 E70.49347

G1 X126.883 Y111.432 E70.4953

G1 X126.957 Y111.263 E70.49768

G1 X127.157 Y110.809 E70.50552

M204 S1250

M205 X10 Y10

G0 F10800 X126.766 Y110.705

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1339.6 X126.825 Y110.152 E70.5143

G1 X126.721 Y109.618 E70.5229

G1 X126.466 Y109.143 E70.53142

G1 X126.09 Y108.766 E70.53983

G1 X125.603 Y108.507 E70.54854

G1 X125.057 Y108.406 E70.55731

G1 X124.508 Y108.472 E70.56605

G1 X124.019 Y108.691 E70.57451

G1 X123.632 Y109.021 E70.58255

G1 X123.334 Y109.483 E70.59124

G1 X123.185 Y110.015 E70.59996

G1 X123.204 Y110.567 E70.60869

G1 X123.385 Y111.089 E70.61742

G1 X123.715 Y111.532 E70.62615

G1 X124.154 Y111.852 E70.63473

G1 X124.157 Y111.854 E70.63478

G1 X124.181 Y111.862 E70.63518

G1 X124.635 Y112.021 E70.64278

G1 X124.695 Y112.024 E70.64373

G1 X125.16 Y112.052 E70.65109

G1 X125.256 Y112.029 E70.65265

G1 X125.699 Y111.921 E70.65986

G1 X125.813 Y111.852 E70.66196

G1 X126.175 Y111.632 E70.66865

G1 X126.542 Y111.214 E70.67744

G1 X126.766 Y110.705 E70.68623

M204 S1250

M205 X10 Y10

G0 F10800 X126.787 Y110.507

G1 F2100 E69.88623

G1 F600 Z1.7

G0 F10800 X128.058 Y110.04 Z1.7

G0 X124.051 Y112.238

M204 S800

M205 X8 Y8

G1 F600 Z1.1

G1 F2100 E70.68623

G1 F1339.6 X124.048 Y112.238 E70.68627

G1 X123.418 Y112.126 E70.69638

G1 X122.806 Y111.962 E70.70639

G1 X122.202 Y111.743 E70.71654

G1 X121.632 Y111.477 E70.72648

G1 X121.082 Y111.159 E70.73652

G1 X120.549 Y110.786 E70.7468

G1 X120.067 Y110.382 E70.75673

G1 X119.618 Y109.933 E70.76676

G1 X119.214 Y109.451 E70.7767

G1 X118.839 Y108.915 E70.78704

G1 X118.523 Y108.368 E70.79702

G1 X118.257 Y107.798 E70.80695

G1 X118.038 Y107.194 E70.8171

G1 X117.874 Y106.582 E70.82711

G1 X117.761 Y105.944 E70.83735

G1 X117.707 Y105.327 E70.84713

G1 X117.707 Y104.673 E70.85747

G1 X117.761 Y104.056 E70.86725

G1 X117.874 Y103.418 E70.87749

G1 X118.038 Y102.806 E70.8875

G1 X118.259 Y102.198 E70.89772

G1 X118.523 Y101.632 E70.90758

G1 X118.839 Y101.085 E70.91757

G1 X119.214 Y100.549 E70.9279

G1 X119.618 Y100.067 E70.93784

G1 X120.067 Y99.618 E70.94787

G1 X120.549 Y99.214 E70.9578

G1 X121.082 Y98.841 E70.96808

G1 X121.632 Y98.523 E70.97812

G1 X122.202 Y98.257 E70.98806

G1 X122.806 Y98.038 E70.99821

G1 X123.418 Y97.874 E71.00822

G1 X124.051 Y97.762 E71.01837

G1 X124.679 Y97.707 E71.02833

G1 X125.321 Y97.707 E71.03847

G1 X125.949 Y97.762 E71.04843

G1 X126.582 Y97.874 E71.05859

G1 X127.194 Y98.038 E71.0686

G1 X127.798 Y98.257 E71.07875

G1 X128.368 Y98.523 E71.08869

G1 X128.918 Y98.841 E71.09872

G1 X129.451 Y99.214 E71.109

G1 X129.933 Y99.618 E71.11894

G1 X130.382 Y100.067 E71.12897

G1 X130.786 Y100.549 E71.13891

G1 X131.161 Y101.085 E71.14924

G1 X131.477 Y101.632 E71.15922

G1 X131.741 Y102.198 E71.16909

G1 X131.962 Y102.806 E71.17931

G1 X132.126 Y103.418 E71.18932

G1 X132.239 Y104.056 E71.19955

G1 X132.293 Y104.673 E71.20934

G1 X132.293 Y105.327 E71.21967

G1 X132.239 Y105.944 E71.22946

G1 X132.126 Y106.582 E71.23969

G1 X131.962 Y107.194 E71.2497

G1 X131.743 Y107.798 E71.25985

G1 X131.477 Y108.368 E71.26979

G1 X131.161 Y108.915 E71.27977

G1 X130.786 Y109.451 E71.29011

G1 X130.382 Y109.933 E71.30004

G1 X129.933 Y110.382 E71.31007

G1 X129.451 Y110.786 E71.32001

G1 X128.918 Y111.159 E71.33029

G1 X128.368 Y111.477 E71.34032

G1 X127.798 Y111.743 E71.35026

G1 X127.194 Y111.962 E71.36041

G1 X126.582 Y112.126 E71.37042

G1 X125.949 Y112.238 E71.38058

G1 X125.863 Y112.246 E71.38194

G1 X125.729 Y112.257 E71.3839

G1 X125.321 Y112.293 E71.38874

G1 X125.16 Y112.293 E71.39055

G1 X124.679 Y112.293 E71.39544

G1 X124.613 Y112.288 E71.39615

G1 X124.123 Y112.245 E71.40253

G1 X124.051 Y112.238 E71.40366

M204 S1250

M205 X10 Y10

G0 F10800 X124.048 Y112.238

G0 X123.854 Y112.204

G1 F2100 E70.60366

G1 F600 Z1.7

G0 F10800 X120.376 Y109.337 Z1.7

M205 X8 Y8

;TYPE:FILL

G1 F600 Z1.1

G1 F2100 E71.40366

G1 F3572.1 X122.097 Y106.475 E71.46301

M205 X10 Y10

G0 F10800 X122.13 Y106.421

M205 X8 Y8

G1 F3572.1 X122.679 Y105.507 E71.48196

G1 X122.73 Y105.422

M205 X10 Y10

G0 F10800 X122.702 Y105.653

G0 X123.455 Y106.853

G0 X124.296 Y107.054

G0 X125.188 Y106.773

G0 X125.828 Y105.751

G0 X125.138 Y104.418

G0 X123.346 Y104.28

G0 X123.332 Y104.422

M205 X8 Y8

G1 F3572.1 X126.661 Y98.884 E71.59681

G1 X126.712 Y98.799

M205 X10 Y10

G0 F10800 X126.651 Y99.028

G0 X129.589 Y100.835

G0 X129.699 Y100.744

M205 X8 Y8

G1 F3572.1 X120.459 Y100.58 E71.76106

G1 X120.36 Y100.579

M205 X10 Y10

G0 F10800 X120.51 Y100.73

G0 X122.234 Y99.453

G0 X122.174 Y99.324

M205 X8 Y8

G1 F3572.1 X125.038 Y104.495 E71.86612

G1 X125.086 Y104.582

M205 X10 Y10

G0 F10800 X125.253 Y104.497

G0 X125.85 Y105.834

G0 X125.734 Y105.752

M205 X8 Y8

G1 F3572.1 X126.591 Y107.299 E71.89755

M205 X10 Y10

G0 F10800 X126.596 Y107.311

M205 X8 Y8

G1 F3572.1 X128.311 Y110.405 E71.96043

M205 X10 Y10

G0 F10800 X127.751 Y109.904

M205 X8 Y8

G1 F3572.1 X129.561 Y106.895 E72.02284

G1 X129.612 Y106.81

M205 X10 Y10

G0 F10800 X129.553 Y107.04

G0 X130.742 Y107.333

G0 X130.877 Y107.382

M205 X8 Y8

G1 F3572.1 X119.612 Y107.182 E72.22309

M205 X10 Y10

G0 F10800 X119.342 Y107.863

M205 X8 Y8

G1 F3572.1 X119.488 Y108.127 E72.22845

M205 X10 Y10

G0 F10800 X119.612 Y108.056

G0 X124.296 Y107.054

G0 X125.188 Y106.773

G0 X127.694 Y103.367

G0 X131.004 Y104.352

G0 X131.004 Y104.495

M205 X8 Y8

G1 F3572.1 X131.267 Y104.058 E72.23751

M205 X10 Y10

G0 F10800 X131.08 Y104.442

M204 S1000

M205 X8 Y8

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G1 F1562.8 X131.103 Y104.704 E72.24167

G1 X131.103 Y105.296 E72.25102

G1 X131.062 Y105.763 E72.25843

G1 X130.95 Y106.379 E72.26832

G1 X130.934 Y106.4 E72.26874

G1 X130.673 Y106.787 E72.27611

G1 X130.249 Y106.902 E72.28305

G1 X129.946 Y107.053 E72.2884

G1 X129.865 Y107.031 E72.28973

G1 X129.858 Y107.033 E72.28984

G1 X129.486 Y106.929 E72.29594

G1 X129.291 Y106.885 E72.2991

G1 X129.061 Y106.975 E72.303

G1 X128.695 Y106.975 E72.30879

G1 X128.071 Y106.834 E72.31889

G1 X127.536 Y106.243 E72.33149

G1 X127.086 Y104.442 E72.36081

G1 X131.08 Y104.442 E72.42391

M204 S1250

M205 X10 Y10

G0 F10800 X131.08 Y104.352

G0 X127.068 Y104.428

G0 X127.511 Y106.257

G0 X128.055 Y106.859

G0 X129.823 Y107.073

G0 X130.328 Y106.693

M204 S1000

M205 X8 Y8

G1 F1562.8 X130.792 Y106.229 E72.43428

M204 S1250

M205 X10 Y10

G0 F10800 X130.899 Y105.556

M204 S1000

M205 X8 Y8

G1 F1562.8 X129.664 Y106.792 E72.46189

M204 S1250

M205 X10 Y10

G0 F10800 X129.139 Y106.751

M204 S1000

M205 X8 Y8

G1 F1562.8 X130.922 Y104.968 E72.50172

M204 S1250

M205 X10 Y10

G0 F10800 X130.703 Y104.621

M204 S1000

M205 X8 Y8

G1 F1562.8 X128.563 Y106.761 E72.54954

M204 S1250

M205 X10 Y10

G0 F10800 X128.128 Y106.63

M204 S1000

M205 X8 Y8

G1 F1562.8 X130.138 Y104.621 E72.59443

M204 S1250

M205 X10 Y10

G0 F10800 X129.572 Y104.621

M204 S1000

M205 X8 Y8

G1 F1562.8 X127.859 Y106.334 E72.63271

M204 S1250

M205 X10 Y10

G0 F10800 X127.653 Y105.974

M204 S1000

M205 X8 Y8

G1 F1562.8 X129.006 Y104.621 E72.66293

M204 S1250

M205 X10 Y10

G0 F10800 X128.44 Y104.621

M204 S1000

M205 X8 Y8

G1 F1562.8 X127.54 Y105.521 E72.68304

M204 S1250

M205 X10 Y10

G0 F10800 X127.427 Y105.068

M204 S1000

M205 X8 Y8

G1 F1562.8 X127.875 Y104.621 E72.69304

M204 S1250

M205 X10 Y10

G0 F10800 X127.875 Y104.352

G0 X127.068 Y104.428

G0 X125.888 Y105.755

G0 X125.801 Y105.75

M204 S1000

M205 X8 Y8

G1 F1562.8 X125.359 Y106.375 E72.70514

G1 X125.171 Y106.751 E72.71178

G1 X125.07 Y106.78 E72.71344

G1 X125.057 Y106.8 E72.71381

G1 X124.669 Y106.897 E72.72013

G1 X124.294 Y107.026 E72.7264

G1 X124.253 Y107.015 E72.72707

G1 X123.47 Y106.827 E72.73979

G1 X122.893 Y106.18 E72.75349

G1 X122.817 Y105.577 E72.76309

G1 X122.523 Y105.541 E72.76777

G1 X122.157 Y106.5 E72.78398

G1 X122.072 Y106.556 E72.78559

G1 X122.023 Y106.645 E72.7872

G1 X121.7 Y106.802 E72.79287

G1 X121.446 Y106.966 E72.79765

G1 X121.353 Y106.966 E72.79912

G1 X121.282 Y106.999 E72.80035

G1 X120.914 Y106.964 E72.80619

G1 X120.674 Y106.964 E72.80999

G1 X120.592 Y106.923 E72.81143

G1 X120.303 Y106.881 E72.81605

G1 X120.223 Y107.013 E72.81849

G1 X119.513 Y107.275 E72.83044

G1 X119.333 Y107.276 E72.83329

G1 X119.17 Y106.826 E72.84085

G1 X119.038 Y106.331 E72.84894

G1 X118.938 Y105.763 E72.85805

G1 X118.897 Y105.296 E72.86546

G1 X118.897 Y104.704 E72.87481

G1 X118.907 Y104.595 E72.87654

G1 X119.238 Y104.572 E72.88178

G1 X119.196 Y104.442 E72.88394

G1 X122.676 Y104.442 E72.93892

G1 X122.658 Y104.307 E72.94107

G1 X124.141 Y104.442 E72.9646

G1 X125.124 Y104.442 E72.98013

G1 X125.801 Y105.75 E73.0034

M204 S1250

M205 X10 Y10

G0 F10800 X125.888 Y105.755

G0 X125.188 Y106.773

G0 X124.648 Y106.716

M204 S1000

M205 X8 Y8

G1 F1562.8 X125.493 Y105.871 E73.02228

M204 S1250

M205 X10 Y10

G0 F10800 X125.409 Y105.39

M204 S1000

M205 X8 Y8

G1 F1562.8 X124.024 Y106.775 E73.05322

M204 S1250

M205 X10 Y10

G0 F10800 X123.568 Y106.665

M204 S1000

M205 X8 Y8

G1 F1562.8 X125.217 Y105.016 E73.09006

M204 S1250

M205 X10 Y10

G0 F10800 X125.024 Y104.644

M204 S1000

M205 X8 Y8

G1 F1562.8 X123.301 Y106.367 E73.12856

M204 S1250

M205 X10 Y10

G0 F10800 X123.056 Y106.046

M204 S1000

M205 X8 Y8

G1 F1562.8 X124.481 Y104.621 E73.1604

M204 S1250

M205 X10 Y10

G0 F10800 X123.933 Y104.603

M204 S1000

M205 X8 Y8

G1 F1562.8 X122.993 Y105.543 E73.1814

M204 S1250

M205 X10 Y10

G0 F10800 X122.601 Y105.369

M204 S1000

M205 X8 Y8

G1 F1562.8 X123.414 Y104.556 E73.19956

M204 S1250

M205 X10 Y10

G0 F10800 X122.784 Y104.621

M204 S1000

M205 X8 Y8

G1 F1562.8 X120.652 Y106.753 E73.2472

M204 S1250

M205 X10 Y10

G0 F10800 X121.163 Y106.807

M204 S1000

M205 X8 Y8

G1 F1562.8 X122.266 Y105.704 E73.27184

G1 X122.336 Y105.634

M204 S1250

M205 X10 Y10

G0 F10800 X122.552 Y105.715

G0 X123.455 Y106.853

G0 X124.296 Y107.054

G0 X125.188 Y106.773

G0 X125.828 Y105.751

G0 X125.138 Y104.418

G0 X122.642 Y104.291

G0 X122.218 Y104.621

M204 S1000

M205 X8 Y8

G1 F1562.8 X119.9 Y106.939 E73.32363

M204 S1250

M205 X10 Y10

G0 F10800 X119.384 Y106.889

M204 S1000

M205 X8 Y8

G1 F1562.8 X121.652 Y104.621 E73.37431

M204 S1250

M205 X10 Y10

G0 F10800 X121.087 Y104.621

M204 S1000

M205 X8 Y8

G1 F1562.8 X119.255 Y106.452 E73.41523

M204 S1250

M205 X10 Y10

G0 F10800 X119.158 Y105.983

M204 S1000

M205 X8 Y8

G1 F1562.8 X120.521 Y104.621 E73.44567

M204 S1250

M205 X10 Y10

G0 F10800 X119.955 Y104.621

M204 S1000

M205 X8 Y8

G1 F1562.8 X119.093 Y105.484 E73.46494

M204 S1250

M205 X10 Y10

G0 F10800 X119.076 Y104.935

M204 S1000

M205 X8 Y8

G1 F1562.8 X119.26 Y104.75 E73.46906

M204 S1250

M205 X10 Y10

G0 F10800 X119.26 Y104.352

G0 X122.642 Y104.291

G0 X125.138 Y104.418

G0 X125.828 Y105.751

G0 X125.188 Y106.773

G0 X124.248 Y107.045

G0 X122.219 Y107.016

G0 X122.082 Y110.365

G0 X122.206 Y110.573

M204 S1000

M205 X8 Y8

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G1 F1562.8 X122.154 Y110.624 E73.46964

M204 S1250

M205 X10 Y10

G0 F10800 X122.021 Y110.401

G0 X122.376 Y109.052

G0 X122.843 Y108.329

G0 X123.457 Y107.804

G0 X124.228 Y107.459

G0 X125.091 Y107.358

G0 X125.948 Y107.515

G0 X126.716 Y107.922

G0 X127.312 Y108.519

G0 X127.962 Y110.38

G0 X127.789 Y110.646

M204 S1000

M205 X8 Y8

G1 F1562.8 X127.961 Y110.474 E73.47156

M204 S1250

M205 X10 Y10

G0 F10800 X128.005 Y110.408

G0 X130.909 Y106.954

G0 X130.997 Y106.872

M204 S1000

M205 X8 Y8

G1 F1562.8 X131.073 Y106.514 E73.47302

M204 S1250

M205 X10 Y10

G0 F10800 X130.529 Y107.042

;MESH:NONMESH

G0 F600 X130.529 Y107.042 Z1.2

G0 F10800 X125.091 Y107.358

G0 X124.228 Y107.459

G0 X123.457 Y107.804

G0 X122.843 Y108.329

G0 X122.093 Y109.839

G0 X122.381 Y109.919

;TIME\_ELAPSED:192.330315

;LAYER:10

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

;MESH:Part Studio 1.stl

G1 F1963.7 X122.404 Y110.569 E73.4833

G1 X122.408 Y110.715 E73.4856

G1 X122.508 Y111.004 E73.49044

G1 X122.316 Y110.915 E73.49104

G1 X122.184 Y110.854 E73.4929

G1 X122.004 Y110.769 E73.49604

G1 X121.526 Y110.492 E73.50477

G1 X121.038 Y110.15 E73.51418

G1 X120.605 Y109.788 E73.5231

G1 X120.212 Y109.395 E73.53188

G1 X119.85 Y108.962 E73.5408

G1 X119.506 Y108.471 E73.55027

G1 X119.231 Y107.996 E73.55894

G1 X118.999 Y107.499 E73.56761

G1 X118.799 Y106.949 E73.57685

G1 X118.658 Y106.421 E73.58549

G1 X118.553 Y105.824 E73.59506

G1 X118.507 Y105.303 E73.60333

G1 X118.507 Y104.697 E73.6129

G1 X118.553 Y104.176 E73.62116

G1 X118.658 Y103.579 E73.63074

G1 X118.797 Y103.059 E73.63924

G1 X118.997 Y102.51 E73.64847

G1 X119.241 Y101.986 E73.65761

G1 X119.506 Y101.529 E73.66595

G1 X119.85 Y101.038 E73.67542

G1 X120.212 Y100.605 E73.68434

G1 X120.605 Y100.212 E73.69312

G1 X121.038 Y99.85 E73.70204

G1 X121.526 Y99.508 E73.71145

G1 X122.004 Y99.231 E73.72018

G1 X122.501 Y98.999 E73.72884

G1 X123.051 Y98.799 E73.73809

G1 X123.579 Y98.658 E73.74672

G1 X124.171 Y98.554 E73.75622

G1 X124.703 Y98.507 E73.76466

G1 X125.297 Y98.507 E73.77404

G1 X125.829 Y98.554 E73.78248

G1 X126.421 Y98.658 E73.79198

G1 X126.949 Y98.799 E73.80061

G1 X127.499 Y98.999 E73.80986

G1 X127.996 Y99.231 E73.81852

G1 X128.474 Y99.508 E73.82725

G1 X128.962 Y99.85 E73.83666

G1 X129.395 Y100.212 E73.84558

G1 X129.788 Y100.605 E73.85436

G1 X130.15 Y101.038 E73.86328

G1 X130.494 Y101.529 E73.87275

G1 X130.759 Y101.986 E73.88109

G1 X131.003 Y102.51 E73.89023

G1 X131.203 Y103.059 E73.89946

G1 X131.342 Y103.579 E73.90796

G1 X131.447 Y104.176 E73.91754

G1 X131.493 Y104.697 E73.9258

G1 X131.493 Y105.303 E73.93537

G1 X131.447 Y105.824 E73.94364

G1 X131.342 Y106.421 E73.95321

G1 X131.201 Y106.949 E73.96185

G1 X131.001 Y107.499 E73.97109

G1 X130.769 Y107.996 E73.97976

G1 X130.494 Y108.471 E73.98843

G1 X130.15 Y108.962 E73.9979

G1 X129.788 Y109.395 E74.00682

G1 X129.395 Y109.788 E74.0156

G1 X128.962 Y110.15 E74.02452

G1 X128.474 Y110.492 E74.03393

G1 X127.996 Y110.769 E74.04266

G1 X127.848 Y110.839 E74.04524

G1 X127.574 Y110.966 E74.05002

G1 X127.512 Y110.995 E74.0511

G1 X127.548 Y110.913 E74.05142

G1 X127.58 Y110.613 E74.05442

G1 X127.633 Y110.119 E74.06227

G1 X127.489 Y109.362 E74.07444

G1 X127.117 Y108.661 E74.08698

G1 X126.57 Y108.117 E74.09917

G1 X125.898 Y107.753 E74.11124

G1 X125.116 Y107.599 E74.12383

G1 X124.342 Y107.68 E74.13613

G1 X123.637 Y107.975 E74.1482

G1 X123.027 Y108.484 E74.16075

G1 X122.596 Y109.151 E74.1733

G1 X122.381 Y109.919 E74.1859

M204 S1250

M205 X10 Y10

G0 F10800 X122.093 Y109.839

G0 X123.027 Y111.278

M204 S800

M205 X8 Y8

G1 F1963.7 X123.136 Y111.424 E74.18878

G1 X123.333 Y111.689 E74.19399

G1 X122.946 Y111.586 E74.19656

G1 X122.927 Y111.581

G1 X122.847 Y111.552 E74.19791

G1 X122.351 Y111.372 E74.20624

G1 X121.818 Y111.123 E74.21554

G1 X121.301 Y110.824 E74.22497

G1 X120.796 Y110.47 E74.23471

G1 X120.336 Y110.085 E74.24419

G1 X119.915 Y109.664 E74.2536

G1 X119.53 Y109.204 E74.26307

G1 X119.174 Y108.696 E74.27287

G1 X118.877 Y108.182 E74.28225

G1 X118.628 Y107.649 E74.29155

G1 X118.419 Y107.073 E74.30123

G1 X118.266 Y106.5 E74.3106

G1 X118.157 Y105.884 E74.32048

G1 X118.107 Y105.315 E74.32951

G1 X118.107 Y104.685 E74.33946

G1 X118.157 Y104.116 E74.34848

G1 X118.266 Y103.5 E74.35837

G1 X118.418 Y102.931 E74.36767

G1 X118.628 Y102.354 E74.37737

G1 X118.882 Y101.809 E74.38687

G1 X119.174 Y101.304 E74.39609

G1 X119.53 Y100.796 E74.40589

G1 X119.915 Y100.336 E74.41536

G1 X120.336 Y99.915 E74.42477

G1 X120.796 Y99.53 E74.43425

G1 X121.301 Y99.176 E74.44399

G1 X121.818 Y98.877 E74.45342

G1 X122.351 Y98.628 E74.46272

G1 X122.927 Y98.419 E74.4724

G1 X123.5 Y98.266 E74.48177

G1 X124.111 Y98.158 E74.49157

G1 X124.691 Y98.107 E74.50077

G1 X125.309 Y98.107 E74.51053

G1 X125.889 Y98.158 E74.51973

G1 X126.5 Y98.266 E74.52953

G1 X127.073 Y98.419 E74.5389

G1 X127.649 Y98.628 E74.54859

G1 X128.182 Y98.877 E74.55788

G1 X128.699 Y99.176 E74.56731

G1 X129.204 Y99.53 E74.57706

G1 X129.664 Y99.915 E74.58653

G1 X130.085 Y100.336 E74.59594

G1 X130.47 Y100.796 E74.60542

G1 X130.826 Y101.304 E74.61522

G1 X131.118 Y101.809 E74.62443

G1 X131.372 Y102.354 E74.63393

G1 X131.582 Y102.931 E74.64363

G1 X131.734 Y103.5 E74.65294

G1 X131.843 Y104.116 E74.66282

G1 X131.893 Y104.685 E74.67185

G1 X131.893 Y105.315 E74.6818

G1 X131.843 Y105.884 E74.69082

G1 X131.734 Y106.5 E74.70071

G1 X131.581 Y107.073 E74.71008

G1 X131.372 Y107.649 E74.71976

G1 X131.123 Y108.182 E74.72905

G1 X130.826 Y108.696 E74.73843

G1 X130.47 Y109.204 E74.74823

G1 X130.085 Y109.664 E74.75771

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G1 X129.204 Y110.47 E74.77659

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G1 X128.182 Y111.123 E74.79577

G1 X127.649 Y111.372 E74.80506

G1 X127.247 Y111.518 E74.81182

G1 X127.073 Y111.581 E74.81474

G1 X126.933 Y111.618 E74.81703

G1 X126.654 Y111.693 E74.82159

G1 X126.883 Y111.432 E74.82342

G1 X126.957 Y111.263 E74.8258

G1 X127.157 Y110.809 E74.83364

G1 X127.229 Y110.136 E74.84433

G1 X127.107 Y109.496 E74.85463

G1 X126.792 Y108.902 E74.86525

G1 X126.329 Y108.441 E74.87557

G1 X125.761 Y108.134 E74.88577

G1 X125.098 Y108.003 E74.89645

G1 X124.442 Y108.072 E74.90687

G1 X123.847 Y108.321 E74.91706

G1 X123.33 Y108.752 E74.92769

G1 X122.965 Y109.317 E74.93832

G1 X122.783 Y109.967 E74.94898

G1 X122.806 Y110.641 E74.95964

G1 X122.999 Y111.197 E74.96894

G1 X123.027 Y111.278 E74.97017

M204 S1250

M205 X10 Y10

G0 F10800 X124.051 Y112.238

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1309.1 X124.048 Y112.238 E74.97021

G1 X123.418 Y112.126 E74.98032

G1 X122.806 Y111.962 E74.99033

G1 X122.202 Y111.743 E75.00048

G1 X121.632 Y111.477 E75.01042

G1 X121.082 Y111.159 E75.02046

G1 X120.549 Y110.786 E75.03073

G1 X120.067 Y110.382 E75.04067

G1 X119.618 Y109.933 E75.0507

G1 X119.214 Y109.451 E75.06064

G1 X118.839 Y108.915 E75.07097

G1 X118.523 Y108.368 E75.08095

G1 X118.257 Y107.798 E75.09089

G1 X118.038 Y107.194 E75.10104

G1 X117.874 Y106.582 E75.11105

G1 X117.761 Y105.944 E75.12129

G1 X117.707 Y105.327 E75.13107

G1 X117.707 Y104.673 E75.1414

G1 X117.761 Y104.056 E75.15119

G1 X117.874 Y103.418 E75.16143

G1 X118.038 Y102.806 E75.17144

G1 X118.259 Y102.198 E75.18166

G1 X118.523 Y101.632 E75.19152

G1 X118.839 Y101.085 E75.2015

G1 X119.214 Y100.549 E75.21184

G1 X119.618 Y100.067 E75.22177

G1 X120.067 Y99.618 E75.23181

G1 X120.549 Y99.214 E75.24174

G1 X121.082 Y98.841 E75.25202

G1 X121.632 Y98.523 E75.26206

G1 X122.202 Y98.257 E75.27199

G1 X122.806 Y98.038 E75.28214

G1 X123.418 Y97.874 E75.29215

G1 X124.051 Y97.762 E75.30231

G1 X124.679 Y97.707 E75.31227

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G1 X125.949 Y97.762 E75.33237

G1 X126.582 Y97.874 E75.34253

G1 X127.194 Y98.038 E75.35254

G1 X127.798 Y98.257 E75.36269

G1 X128.368 Y98.523 E75.37262

G1 X128.918 Y98.841 E75.38266

G1 X129.451 Y99.214 E75.39294

G1 X129.933 Y99.618 E75.40288

G1 X130.382 Y100.067 E75.41291

G1 X130.786 Y100.549 E75.42284

G1 X131.161 Y101.085 E75.43318

G1 X131.477 Y101.632 E75.44316

G1 X131.741 Y102.198 E75.45303

G1 X131.962 Y102.806 E75.46325

G1 X132.126 Y103.418 E75.47326

G1 X132.239 Y104.056 E75.48349

G1 X132.293 Y104.673 E75.49328

G1 X132.293 Y105.327 E75.50361

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G1 X131.962 Y107.194 E75.53364

G1 X131.743 Y107.798 E75.54379

G1 X131.477 Y108.368 E75.55373

G1 X131.161 Y108.915 E75.56371

G1 X130.786 Y109.451 E75.57404

G1 X130.382 Y109.933 E75.58398

G1 X129.933 Y110.382 E75.59401

G1 X129.451 Y110.786 E75.60395

G1 X128.918 Y111.159 E75.61422

G1 X128.368 Y111.477 E75.62426

G1 X127.798 Y111.743 E75.6342

G1 X127.194 Y111.962 E75.64435

G1 X126.582 Y112.126 E75.65436

G1 X125.949 Y112.238 E75.66452

G1 X125.863 Y112.246 E75.66588

G1 X125.729 Y112.257 E75.668

G1 X125.321 Y112.293 E75.67447

G1 X125.16 Y112.293 E75.67702

G1 X124.679 Y112.293 E75.68462

G1 X124.612 Y112.288 E75.68568

G1 X124.123 Y112.245 E75.69343

G1 X124.051 Y112.238 E75.69458

M204 S1250

M205 X10 Y10

G0 F10800 X124.048 Y112.238

G0 X123.854 Y112.204

G1 F2100 E74.89458

G1 F600 Z1.8

G0 F10800 X126.766 Y110.705 Z1.8

M204 S800

M205 X8 Y8

G1 F600 Z1.2

G1 F2100 E75.69458

G1 F1309.1 X126.825 Y110.153 E75.70335

G1 X126.725 Y109.63 E75.71176

G1 X126.467 Y109.143 E75.72047

G1 X126.088 Y108.765 E75.72892

G1 X125.624 Y108.515 E75.73725

G1 X125.08 Y108.407 E75.74601

G1 X124.542 Y108.464 E75.75456

G1 X124.057 Y108.667 E75.76287

G1 X123.633 Y109.02 E75.77158

G1 X123.334 Y109.483 E75.78029

G1 X123.185 Y110.015 E75.78902

G1 X123.204 Y110.567 E75.79774

G1 X123.385 Y111.089 E75.80647

G1 X123.715 Y111.532 E75.8152

G1 X124.154 Y111.852 E75.82378

G1 X124.157 Y111.854 E75.82383

G1 X124.181 Y111.862 E75.82422

G1 X124.634 Y112.021 E75.83041

G1 X124.695 Y112.024 E75.83104

G1 X125.16 Y112.052 E75.83569

G1 X125.256 Y112.029 E75.83651

G1 X125.699 Y111.921 E75.84207

G1 X125.813 Y111.852 E75.84402

G1 X126.175 Y111.632 E75.85071

G1 X126.542 Y111.214 E75.8595

G1 X126.766 Y110.705 E75.86828

M204 S1250

M205 X10 Y10

G0 F10800 X126.787 Y110.507

G0 X127.894 Y110.354

G0 X127.772 Y110.01

M205 X8 Y8

;TYPE:FILL

G1 F3491 X129.408 Y107.29 E75.9247

M205 X10 Y10

G0 F10800 X129.411 Y107.279

M205 X8 Y8

G1 F3491 X129.632 Y106.911 E75.93233

M205 X10 Y10

G0 F10800 X129.598 Y107.05

G0 X130.769 Y107.262

G0 X130.902 Y107.311

M205 X8 Y8

G1 F3491 X119.804 Y107.114 E76.12961

G1 X119.705 Y107.113

M205 X10 Y10

G0 F10800 X119.765 Y107.278

G0 X120.528 Y109.288

G0 X120.428 Y109.389

M205 X8 Y8

G1 F3491 X122.626 Y105.733 E76.20543

M205 X10 Y10

G0 F10800 X122.751 Y105.525

M205 X8 Y8

G1 F3491 X122.844 Y105.371 E76.20862

M205 X10 Y10

G0 F10800 X122.702 Y105.389

G0 X122.641 Y104.291

G0 X123.41 Y104.429

M205 X8 Y8

G1 F3491 X126.733 Y98.903 E76.32323

G1 X126.784 Y98.818

M205 X10 Y10

G0 F10800 X126.723 Y99.047

G0 X129.532 Y100.772

G0 X129.633 Y100.672

M205 X8 Y8

G1 F3491 X120.528 Y100.511 E76.48508

G1 X120.429 Y100.51

M205 X10 Y10

G0 F10800 X120.579 Y100.661

G0 X122.169 Y99.483

G0 X122.11 Y99.353

M205 X8 Y8

G1 F3491 X124.958 Y104.495 E76.58955

G1 X125.006 Y104.582

M205 X10 Y10

G0 F10800 X125.006 Y104.352

G0 X125.825 Y105.721

G0 X125.681 Y105.8

M205 X8 Y8

G1 F3491 X126.471 Y107.227 E76.61854

M205 X10 Y10

G0 F10800 X126.475 Y107.237

M205 X8 Y8

G1 F3491 X127.171 Y108.494 E76.64408

G1 X127.219 Y108.581

M205 X10 Y10

G0 F10800 X127.648 Y109.354

M205 X8 Y8

G1 F3491 X128.25 Y110.44 E76.66615

G1 X128.298 Y110.527

M205 X10 Y10

G0 F10800 X128.177 Y110.318

G0 X127.068 Y104.428

G0 X131.086 Y104.352

G0 X131.086 Y104.495

M205 X8 Y8

G1 F3491 X131.285 Y104.163 E76.67303

M205 X10 Y10

G0 F10800 X131.08 Y104.442

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F1527.3 X131.103 Y104.704 E76.67718

G1 X131.103 Y105.296 E76.68654

G1 X131.062 Y105.763 E76.69394

G1 X130.95 Y106.38 E76.70385

G1 X130.887 Y106.467 E76.70555

G1 X130.672 Y106.789 E76.71166

G1 X130.343 Y106.876 E76.71704

G1 X130.207 Y106.944 E76.71944

G1 X130.12 Y106.944 E76.72082

G1 X129.907 Y107.016 E76.72437

G1 X129.701 Y106.975 E76.72769

G1 X129.667 Y106.975 E76.72822

G1 X129.292 Y106.885 E76.73432

G1 X129.069 Y106.975 E76.73812

G1 X129.02 Y106.975 E76.73889

G1 X128.885 Y107.02 E76.74114

G1 X128.57 Y106.948 E76.74624

G1 X128.173 Y106.948 E76.75252

G1 X127.536 Y106.243 E76.76753

G1 X127.086 Y104.442 E76.79685

G1 X131.08 Y104.442 E76.85995

M204 S1250

M205 X10 Y10

G0 F10800 X130.643 Y104.622

M204 S1000

M205 X8 Y8

G1 F1527.3 X130.922 Y104.9 E76.86618

M204 S1250

M205 X10 Y10

G0 F10800 X130.908 Y105.452

M204 S1000

M205 X8 Y8

G1 F1527.3 X130.077 Y104.622 E76.88473

M204 S1250

M205 X10 Y10

G0 F10800 X129.512 Y104.622

M204 S1000

M205 X8 Y8

G1 F1527.3 X130.844 Y105.954 E76.91449

M204 S1250

M205 X10 Y10

G0 F10800 X130.718 Y106.394

M204 S1000

M205 X8 Y8

G1 F1527.3 X128.946 Y104.622 E76.95408

M204 S1250

M205 X10 Y10

G0 F10800 X128.38 Y104.622

M204 S1000

M205 X8 Y8

G1 F1527.3 X130.426 Y106.667 E76.99979

M204 S1250

M205 X10 Y10

G0 F10800 X129.99 Y106.797

M204 S1000

M205 X8 Y8

G1 F1527.3 X127.815 Y104.622 E77.04838

M204 S1250

M205 X10 Y10

G0 F10800 X127.337 Y104.709

M204 S1000

M205 X8 Y8

G1 F1527.3 X129.339 Y106.711 E77.09311

M204 S1250

M205 X10 Y10

G0 F10800 X128.89 Y106.828

M204 S1000

M205 X8 Y8

G1 F1527.3 X127.526 Y105.464 E77.12359

G1 X127.456 Y105.394

M204 S1250

M205 X10 Y10

G0 F10800 X127.244 Y105.446

G0 X127.932 Y106.816

G0 X128.132 Y106.636

M204 S1000

M205 X8 Y8

G1 F1527.3 X128.264 Y106.768 E77.12653

M204 S1250

M205 X10 Y10

G0 F10800 X128.264 Y107.038

G0 X125.885 Y105.724

G0 X125.797 Y105.721

M204 S1000

M205 X8 Y8

G1 F1527.3 X125.545 Y106.098 E77.1337

G1 X125.537 Y106.151 E77.13455

G1 X125.316 Y106.435 E77.14023

G1 X124.965 Y106.944 E77.15

G1 X124.53 Y106.944 E77.15687

G1 X124.32 Y107.016 E77.16038

G1 X124.123 Y106.976 E77.16355

G1 X124.072 Y106.976 E77.16436

G1 X123.864 Y106.923 E77.16775

G1 X123.472 Y106.829 E77.17412

G1 X122.893 Y106.18 E77.18786

G1 X122.851 Y105.847 E77.19316

G1 X122.602 Y105.782 E77.19723

G1 X122.249 Y106.258 E77.20659

G1 X122.159 Y106.497 E77.21063

G1 X122.072 Y106.556 E77.21229

G1 X122.015 Y106.66 E77.21416

G1 X121.95 Y106.689 E77.21528

G1 X121.896 Y106.771 E77.21684

G1 X121.637 Y106.849 E77.22111

G1 X121.465 Y106.966 E77.2244

G1 X121.352 Y106.966 E77.22618

G1 X121.285 Y106.997 E77.22735

G1 X121.167 Y106.987 E77.22922

G1 X121.062 Y107.018 E77.23095

G1 X120.836 Y106.964 E77.23462

G1 X120.675 Y106.964 E77.23716

G1 X120.594 Y106.923 E77.2386

G1 X120.324 Y106.884 E77.24291

G1 X120.254 Y107.025 E77.24539

G1 X119.759 Y107.184 E77.25361

G1 X119.509 Y107.275 E77.25781

G1 X119.334 Y107.276 E77.26058

G1 X119.172 Y106.831 E77.26806

G1 X119.038 Y106.331 E77.27623

G1 X118.938 Y105.763 E77.28535

G1 X118.897 Y105.296 E77.29275

G1 X118.897 Y104.704 E77.30211

G1 X118.907 Y104.595 E77.30383

G1 X119.296 Y104.567 E77.31

G1 X119.261 Y104.442 E77.31205

G1 X121.937 Y104.442 E77.35432

G1 X122.495 Y105.547 E77.37388

G1 X122.801 Y105.454 E77.37893

G1 X122.658 Y104.306 E77.39721

G1 X124.141 Y104.442 E77.42074

G1 X125.112 Y104.442 E77.43608

G1 X125.797 Y105.721 E77.459

M204 S1250

M205 X10 Y10

G0 F10800 X125.885 Y105.724

G0 X125.128 Y104.418

G0 X124.421 Y104.622

M204 S1000

M205 X8 Y8

G1 F1527.3 X125.556 Y105.757 E77.48436

M204 S1250

M205 X10 Y10

G0 F10800 X125.341 Y106.108

M204 S1000

M205 X8 Y8

G1 F1527.3 X123.827 Y104.593 E77.5182

M204 S1250

M205 X10 Y10

G0 F10800 X123.204 Y104.537

M204 S1000

M205 X8 Y8

G1 F1527.3 X125.099 Y106.432 E77.56054

M204 S1250

M205 X10 Y10

G0 F10800 X124.865 Y106.763

M204 S1000

M205 X8 Y8

G1 F1527.3 X122.899 Y104.797 E77.60446

M204 S1250

M205 X10 Y10

G0 F10800 X122.979 Y105.443

M204 S1000

M205 X8 Y8

G1 F1527.3 X124.351 Y106.814 E77.6351

M204 S1250

M205 X10 Y10

G0 F10800 X123.659 Y106.688

M204 S1000

M205 X8 Y8

G1 F1527.3 X123.061 Y106.09 E77.64847

M204 S1250

M205 X10 Y10

G0 F10800 X122.296 Y105.891

M204 S1000

M205 X8 Y8

G1 F1527.3 X121.026 Y104.622 E77.67683

M204 S1250

M205 X10 Y10

G0 F10800 X120.461 Y104.622

M204 S1000

M205 X8 Y8

G1 F1527.3 X122.067 Y106.228 E77.71271

M204 S1250

M205 X10 Y10

G0 F10800 X121.824 Y106.551

M204 S1000

M205 X8 Y8

G1 F1527.3 X119.895 Y104.622 E77.75581

M204 S1250

M205 X10 Y10

G0 F10800 X119.445 Y104.737

M204 S1000

M205 X8 Y8

G1 F1527.3 X121.459 Y106.751 E77.80081

M204 S1250

M205 X10 Y10

G0 F10800 X120.947 Y106.804

M204 S1000

M205 X8 Y8

G1 F1527.3 X119.076 Y104.933 E77.84261

M204 S1250

M205 X10 Y10

G0 F10800 X119.095 Y105.518

M204 S1000

M205 X8 Y8

G1 F1527.3 X120.27 Y106.693 E77.86886

M204 S1250

M205 X10 Y10

G0 F10800 X119.945 Y106.934

M204 S1000

M205 X8 Y8

G1 F1527.3 X119.193 Y106.182 E77.88566

G1 X119.123 Y106.112

M204 S1250

M205 X10 Y10

G0 F10800 X119.412 Y106.967

M204 S1000

M205 X8 Y8

G1 F1527.3 X119.522 Y107.077 E77.88812

M204 S1250

M205 X10 Y10

G0 F10800 X119.614 Y107.333

G0 X124.977 Y106.969

G0 X125.825 Y105.721

G0 X125.128 Y104.418

G0 X122.89 Y104.304

G0 X121.592 Y104.352

G0 X121.592 Y104.622

M204 S1000

M205 X8 Y8

G1 F1527.3 X122.063 Y105.093 E77.89865

M204 S1250

M205 X10 Y10

G0 F10800 X122.305 Y104.972

G0 X125.128 Y104.418

G0 X125.825 Y105.721

G0 X124.977 Y106.969

G0 X123.456 Y106.854

G0 X122.024 Y110.4

G0 X122.064 Y110.467

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F1527.3 X122.208 Y110.612 E77.90026

M204 S1250

M205 X10 Y10

G0 F10800 X122.067 Y110.374

G0 X122.376 Y109.052

G0 X122.847 Y108.324

G0 X123.512 Y107.768

G0 X124.284 Y107.446

G0 X125.127 Y107.358

G0 X125.979 Y107.525

G0 X126.713 Y107.923

G0 X127.311 Y108.517

G0 X127.905 Y110.343

G0 X127.784 Y110.53

M204 S1000

M205 X8 Y8

G1 F1527.3 X127.866 Y110.613 E77.90118

M204 S1250

M205 X10 Y10

G0 F10800 X128.001 Y110.405

G0 X130.861 Y106.909

G0 X131.057 Y106.732

M204 S1000

M205 X8 Y8

G1 F1527.3 X130.971 Y106.646 E77.90214

M204 S1250

M205 X10 Y10

G0 F10800 X131.116 Y106.509

M204 S1000

M205 X8 Y8

G1 F1527.3 X131.086 Y106.478 E77.90248

M204 S1250

M205 X10 Y10

G0 F10800 X130.528 Y107.046

;MESH:NONMESH

G0 F600 X130.528 Y107.046 Z1.3

G0 F10800 X124.284 Y107.446

G0 X123.512 Y107.768

G0 X122.847 Y108.324

G0 X122.093 Y109.839

G0 X122.381 Y109.919

;TIME\_ELAPSED:206.996544

;LAYER:11

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

;MESH:Part Studio 1.stl

G1 F2700 X122.404 Y110.569 E77.91276

G1 X122.408 Y110.715 E77.91507

G1 X122.508 Y111.004 E77.9199

G1 X122.316 Y110.915 E77.9205

G1 X122.184 Y110.854 E77.92236

G1 X122.004 Y110.769 E77.9255

G1 X121.526 Y110.492 E77.93423

G1 X121.038 Y110.15 E77.94365

G1 X120.605 Y109.788 E77.95256

G1 X120.212 Y109.395 E77.96134

G1 X119.85 Y108.962 E77.97026

G1 X119.506 Y108.471 E77.97973

G1 X119.231 Y107.996 E77.9884

G1 X118.999 Y107.499 E77.99707

G1 X118.799 Y106.949 E78.00631

G1 X118.658 Y106.421 E78.01495

G1 X118.553 Y105.824 E78.02452

G1 X118.507 Y105.303 E78.03279

G1 X118.507 Y104.697 E78.04236

G1 X118.553 Y104.176 E78.05062

G1 X118.658 Y103.579 E78.0602

G1 X118.797 Y103.059 E78.0687

G1 X118.997 Y102.51 E78.07793

G1 X119.241 Y101.986 E78.08707

G1 X119.506 Y101.529 E78.09541

G1 X119.85 Y101.038 E78.10488

G1 X120.212 Y100.605 E78.1138

G1 X120.605 Y100.212 E78.12258

G1 X121.038 Y99.85 E78.1315

G1 X121.526 Y99.508 E78.14091

G1 X122.004 Y99.231 E78.14964

G1 X122.501 Y98.999 E78.15831

G1 X123.051 Y98.799 E78.16755

G1 X123.579 Y98.658 E78.17619

G1 X124.171 Y98.554 E78.18568

G1 X124.703 Y98.507 E78.19412

G1 X125.297 Y98.507 E78.2035

G1 X125.829 Y98.554 E78.21194

G1 X126.421 Y98.658 E78.22144

G1 X126.949 Y98.799 E78.23007

G1 X127.499 Y98.999 E78.23932

G1 X127.996 Y99.231 E78.24798

G1 X128.474 Y99.508 E78.25671

G1 X128.962 Y99.85 E78.26612

G1 X129.395 Y100.212 E78.27504

G1 X129.788 Y100.605 E78.28382

G1 X130.15 Y101.038 E78.29274

G1 X130.494 Y101.529 E78.30221

G1 X130.759 Y101.986 E78.31056

G1 X131.003 Y102.51 E78.31969

G1 X131.203 Y103.059 E78.32892

G1 X131.342 Y103.579 E78.33742

G1 X131.447 Y104.176 E78.347

G1 X131.493 Y104.697 E78.35526

G1 X131.493 Y105.303 E78.36484

G1 X131.447 Y105.824 E78.3731

G1 X131.342 Y106.421 E78.38268

G1 X131.201 Y106.949 E78.39131

G1 X131.001 Y107.499 E78.40056

G1 X130.769 Y107.996 E78.40922

G1 X130.494 Y108.471 E78.41789

G1 X130.15 Y108.962 E78.42736

G1 X129.788 Y109.395 E78.43628

G1 X129.395 Y109.788 E78.44506

G1 X128.962 Y110.15 E78.45398

G1 X128.474 Y110.492 E78.46339

G1 X127.996 Y110.769 E78.47212

G1 X127.859 Y110.833 E78.47451

G1 X127.52 Y110.991 E78.48042

G1 X127.577 Y110.621 E78.48372

G1 X127.637 Y110.232 E78.48994

G1 X127.515 Y109.439 E78.50262

G1 X127.161 Y108.72 E78.51528

G1 X126.614 Y108.149 E78.52777

G1 X125.945 Y107.771 E78.53991

G1 X125.171 Y107.601 E78.55243

G1 X124.376 Y107.67 E78.56504

G1 X123.64 Y107.975 E78.57762

G1 X123.027 Y108.482 E78.59019

G1 X122.596 Y109.151 E78.60276

G1 X122.381 Y109.919 E78.61536

M204 S1250

M205 X10 Y10

G1 F2100 E77.81536

G1 F600 Z1.9

G0 F10800 X123.027 Y111.278 Z1.9

M204 S800

M205 X8 Y8

G1 F600 Z1.3

G1 F2100 E78.61536

G1 F2700 X123.136 Y111.424 E78.61824

G1 X123.333 Y111.689 E78.62346

G1 X122.946 Y111.586 E78.62603

G1 X122.927 Y111.581

G1 X122.847 Y111.552 E78.62737

G1 X122.351 Y111.372 E78.63571

G1 X121.818 Y111.123 E78.645

G1 X121.301 Y110.824 E78.65444

G1 X120.796 Y110.47 E78.66418

G1 X120.336 Y110.085 E78.67366

G1 X119.915 Y109.664 E78.68306

G1 X119.53 Y109.204 E78.69254

G1 X119.174 Y108.696 E78.70234

G1 X118.877 Y108.182 E78.71172

G1 X118.628 Y107.649 E78.72101

G1 X118.419 Y107.073 E78.73069

G1 X118.266 Y106.5 E78.74006

G1 X118.157 Y105.884 E78.74995

G1 X118.107 Y105.315 E78.75897

G1 X118.107 Y104.685 E78.76892

G1 X118.157 Y104.116 E78.77795

G1 X118.266 Y103.5 E78.78783

G1 X118.418 Y102.931 E78.79714

G1 X118.628 Y102.354 E78.80684

G1 X118.882 Y101.809 E78.81634

G1 X119.174 Y101.304 E78.82555

G1 X119.53 Y100.796 E78.83535

G1 X119.915 Y100.336 E78.84483

G1 X120.336 Y99.915 E78.85423

G1 X120.796 Y99.53 E78.86371

G1 X121.301 Y99.176 E78.87345

G1 X121.818 Y98.877 E78.88289

G1 X122.351 Y98.628 E78.89218

G1 X122.927 Y98.419 E78.90187

G1 X123.5 Y98.266 E78.91123

G1 X124.111 Y98.158 E78.92104

G1 X124.691 Y98.107 E78.93024

G1 X125.309 Y98.107 E78.94

G1 X125.889 Y98.158 E78.9492

G1 X126.5 Y98.266 E78.959

G1 X127.073 Y98.419 E78.96837

G1 X127.649 Y98.628 E78.97805

G1 X128.182 Y98.877 E78.98734

G1 X128.699 Y99.176 E78.99678

G1 X129.204 Y99.53 E79.00652

G1 X129.664 Y99.915 E79.016

G1 X130.085 Y100.336 E79.02541

G1 X130.47 Y100.796 E79.03488

G1 X130.826 Y101.304 E79.04468

G1 X131.118 Y101.809 E79.0539

G1 X131.372 Y102.354 E79.0634

G1 X131.582 Y102.931 E79.0731

G1 X131.734 Y103.5 E79.0824

G1 X131.843 Y104.116 E79.09229

G1 X131.893 Y104.685 E79.10131

G1 X131.893 Y105.315 E79.11126

G1 X131.843 Y105.884 E79.12029

G1 X131.734 Y106.5 E79.13017

G1 X131.581 Y107.073 E79.13954

G1 X131.372 Y107.649 E79.14922

G1 X131.123 Y108.182 E79.15852

G1 X130.826 Y108.696 E79.16789

G1 X130.47 Y109.204 E79.1777

G1 X130.085 Y109.664 E79.18717

G1 X129.664 Y110.085 E79.19658

G1 X129.204 Y110.47 E79.20605

G1 X128.699 Y110.824 E79.2158

G1 X128.182 Y111.123 E79.22523

G1 X127.649 Y111.372 E79.23453

G1 X127.249 Y111.518 E79.24126

G1 X127.073 Y111.581 E79.24421

G1 X126.864 Y111.637 E79.24763

G1 X126.659 Y111.692 E79.25098

G1 X126.829 Y111.509 E79.25199

G1 X126.848 Y111.471

G1 X126.931 Y111.304 E79.25442

G1 X127.129 Y110.904 E79.26147

G1 X127.232 Y110.232 E79.27221

G1 X127.129 Y109.561 E79.28294

G1 X126.829 Y108.952 E79.29366

G1 X126.366 Y108.468 E79.30424

G1 X125.801 Y108.149 E79.3145

G1 X125.145 Y108.005 E79.32511

G1 X124.472 Y108.063 E79.33578

G1 X123.849 Y108.321 E79.34643

G1 X123.33 Y108.751 E79.35708

G1 X122.965 Y109.317 E79.36772

G1 X122.783 Y109.967 E79.37838

G1 X122.806 Y110.641 E79.38904

G1 X122.999 Y111.197 E79.39834

G1 X123.027 Y111.278 E79.39956

M204 S1250

M205 X10 Y10

G0 F10800 X124.051 Y112.238

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1800 X124.048 Y112.238 E79.39961

G1 X123.418 Y112.126 E79.40972

G1 X122.806 Y111.962 E79.41973

G1 X122.202 Y111.743 E79.42988

G1 X121.632 Y111.477 E79.43982

G1 X121.082 Y111.159 E79.44986

G1 X120.549 Y110.786 E79.46013

G1 X120.067 Y110.382 E79.47007

G1 X119.618 Y109.933 E79.4801

G1 X119.214 Y109.451 E79.49004

G1 X118.839 Y108.915 E79.50037

G1 X118.523 Y108.368 E79.51035

G1 X118.257 Y107.798 E79.52029

G1 X118.038 Y107.194 E79.53044

G1 X117.874 Y106.582 E79.54045

G1 X117.761 Y105.944 E79.55069

G1 X117.707 Y105.327 E79.56047

G1 X117.707 Y104.673 E79.5708

G1 X117.761 Y104.056 E79.58059

G1 X117.874 Y103.418 E79.59082

G1 X118.038 Y102.806 E79.60083

G1 X118.259 Y102.198 E79.61105

G1 X118.523 Y101.632 E79.62092

G1 X118.839 Y101.085 E79.6309

G1 X119.214 Y100.549 E79.64124

G1 X119.618 Y100.067 E79.65117

G1 X120.067 Y99.618 E79.6612

G1 X120.549 Y99.214 E79.67114

G1 X121.082 Y98.841 E79.68142

G1 X121.632 Y98.523 E79.69146

G1 X122.202 Y98.257 E79.70139

G1 X122.806 Y98.038 E79.71154

G1 X123.418 Y97.874 E79.72155

G1 X124.051 Y97.762 E79.73171

G1 X124.679 Y97.707 E79.74167

G1 X125.321 Y97.707 E79.75181

G1 X125.949 Y97.762 E79.76177

G1 X126.582 Y97.874 E79.77193

G1 X127.194 Y98.038 E79.78194

G1 X127.798 Y98.257 E79.79209

G1 X128.368 Y98.523 E79.80202

G1 X128.918 Y98.841 E79.81206

G1 X129.451 Y99.214 E79.82234

G1 X129.933 Y99.618 E79.83227

G1 X130.382 Y100.067 E79.84231

G1 X130.786 Y100.549 E79.85224

G1 X131.161 Y101.085 E79.86258

G1 X131.477 Y101.632 E79.87256

G1 X131.741 Y102.198 E79.88242

G1 X131.962 Y102.806 E79.89264

G1 X132.126 Y103.418 E79.90265

G1 X132.239 Y104.056 E79.91289

G1 X132.293 Y104.673 E79.92268

G1 X132.293 Y105.327 E79.93301

G1 X132.239 Y105.944 E79.94279

G1 X132.126 Y106.582 E79.95303

G1 X131.962 Y107.194 E79.96304

G1 X131.743 Y107.798 E79.97319

G1 X131.477 Y108.368 E79.98313

G1 X131.161 Y108.915 E79.99311

G1 X130.786 Y109.451 E80.00344

G1 X130.382 Y109.933 E80.01338

G1 X129.933 Y110.382 E80.02341

G1 X129.451 Y110.786 E80.03335

G1 X128.918 Y111.159 E80.04362

G1 X128.368 Y111.477 E80.05366

G1 X127.798 Y111.743 E80.0636

G1 X127.194 Y111.962 E80.07375

G1 X126.582 Y112.126 E80.08376

G1 X125.949 Y112.238 E80.09391

G1 X125.862 Y112.246 E80.09529

G1 X125.713 Y112.258 E80.09766

G1 X125.321 Y112.293 E80.10387

G1 X125.16 Y112.293 E80.10642

G1 X124.679 Y112.293 E80.11402

G1 X124.611 Y112.288 E80.11509

G1 X124.123 Y112.245 E80.12283

G1 X124.051 Y112.238 E80.12398

M204 S1250

M205 X10 Y10

G0 F10800 X124.048 Y112.238

G0 X123.854 Y112.204

G1 F2100 E79.32398

G1 F600 Z1.9

G0 F10800 X126.743 Y110.782 Z1.9

M204 S800

M205 X8 Y8

G1 F600 Z1.3

G1 F2100 E80.12398

G1 F1800 X126.827 Y110.232 E80.13277

G1 X126.743 Y109.683 E80.14154

G1 X126.497 Y109.184 E80.15033

G1 X126.118 Y108.787 E80.159

G1 X125.657 Y108.527 E80.16736

G1 X125.119 Y108.409 E80.17606

G1 X124.568 Y108.456 E80.1848

G1 X124.058 Y108.667 E80.19352

G1 X123.633 Y109.02 E80.20225

G1 X123.334 Y109.483 E80.21096

G1 X123.185 Y110.015 E80.21968

G1 X123.204 Y110.567 E80.22841

G1 X123.385 Y111.089 E80.23714

G1 X123.715 Y111.532 E80.24587

G1 X124.154 Y111.852 E80.25445

G1 X124.157 Y111.854 E80.2545

G1 X124.182 Y111.862 E80.2549

G1 X124.633 Y112.021 E80.26107

G1 X124.695 Y112.024 E80.26171

G1 X125.16 Y112.052 E80.26635

G1 X125.257 Y112.029 E80.26719

G1 X125.684 Y111.927 E80.27251

G1 X125.812 Y111.852 E80.27466

G1 X126.146 Y111.655 E80.28078

G1 X126.497 Y111.279 E80.28891

G1 X126.743 Y110.782 E80.29767

M204 S1250

M205 X10 Y10

G0 F10800 X126.773 Y110.585

G0 X128.02 Y110.305

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F2100 X128.031 Y110.232 E80.29884

G1 X127.891 Y109.32 E80.31341

G1 X127.485 Y108.494 E80.32796

G1 X126.856 Y107.837 E80.34233

G1 X126.086 Y107.403 E80.35629

G1 X125.196 Y107.207 E80.37069

G1 X124.282 Y107.286 E80.38518

G1 X123.437 Y107.637 E80.39964

G1 X122.732 Y108.22 E80.41409

G1 X122.237 Y108.989 E80.42854

G1 X121.989 Y109.872 E80.44303

G1 X122.004 Y110.319 E80.45009

G1 X121.747 Y110.17 E80.45479

G1 X121.268 Y109.834 E80.46403

G1 X120.861 Y109.494 E80.47241

G1 X120.506 Y109.139 E80.48034

G1 X120.166 Y108.732 E80.48872

G1 X119.826 Y108.247 E80.49808

G1 X119.578 Y107.819 E80.50589

G1 X119.363 Y107.357 E80.51394

G1 X119.172 Y106.831 E80.52278

G1 X119.038 Y106.331 E80.53096

G1 X118.938 Y105.763 E80.54007

G1 X118.897 Y105.296 E80.54748

G1 X118.897 Y104.704 E80.55683

G1 X118.938 Y104.237 E80.56424

G1 X119.038 Y103.669 E80.57335

G1 X119.17 Y103.178 E80.58138

G1 X119.364 Y102.643 E80.59037

G1 X119.586 Y102.167 E80.59867

G1 X119.826 Y101.753 E80.60623

G1 X120.166 Y101.268 E80.61559

G1 X120.506 Y100.861 E80.62397

G1 X120.861 Y100.506 E80.6319

G1 X121.268 Y100.166 E80.64028

G1 X121.747 Y99.83 E80.64952

G1 X122.181 Y99.578 E80.65745

G1 X122.643 Y99.363 E80.6655

G1 X123.169 Y99.172 E80.67434

G1 X123.667 Y99.039 E80.68248

G1 X124.226 Y98.94 E80.69145

G1 X124.716 Y98.897 E80.69922

G1 X125.284 Y98.897 E80.7082

G1 X125.774 Y98.94 E80.71597

G1 X126.333 Y99.039 E80.72494

G1 X126.831 Y99.172 E80.73308

G1 X127.357 Y99.363 E80.74192

G1 X127.819 Y99.578 E80.74997

G1 X128.253 Y99.83 E80.7579

G1 X128.732 Y100.166 E80.76714

G1 X129.139 Y100.506 E80.77552

G1 X129.494 Y100.861 E80.78345

G1 X129.834 Y101.268 E80.79183

G1 X130.174 Y101.753 E80.80119

G1 X130.414 Y102.167 E80.80875

G1 X130.636 Y102.643 E80.81705

G1 X130.83 Y103.178 E80.82604

G1 X130.962 Y103.669 E80.83407

G1 X131.062 Y104.237 E80.84318

G1 X131.103 Y104.704 E80.85059

G1 X131.103 Y105.296 E80.85994

G1 X131.062 Y105.763 E80.86735

G1 X130.962 Y106.331 E80.87646

G1 X130.828 Y106.831 E80.88464

G1 X130.637 Y107.357 E80.89348

G1 X130.422 Y107.819 E80.90153

G1 X130.174 Y108.247 E80.90935

G1 X129.834 Y108.732 E80.9187

G1 X129.494 Y109.139 E80.92708

G1 X129.139 Y109.494 E80.93501

G1 X128.732 Y109.834 E80.94339

G1 X128.253 Y110.17 E80.95263

G1 X128.02 Y110.305 E80.95689

M204 S1250

M205 X10 Y10

G1 F2100 E80.15689

G1 F600 Z1.9

G0 F10800 X130.047 Y108.106 Z1.9

M204 S1000

M205 X8 Y8

G1 F600 Z1.3

G1 F2100 E80.95689

G1 X128.173 Y109.979 E80.99875

M204 S1250

M205 X10 Y10

G0 F10800 X128.098 Y109.489

M204 S1000

M205 X8 Y8

G1 F2100 X130.566 Y107.021 E81.05389

G1 X130.636 Y106.951

M204 S1250

M205 X10 Y10

G0 F10800 X130.797 Y106.225

M204 S1000

M205 X8 Y8

G1 F2100 X127.962 Y109.059 E81.11722

M204 S1250

M205 X10 Y10

G0 F10800 X127.776 Y108.68

M204 S1000

M205 X8 Y8

G1 F2100 X130.898 Y105.557 E81.18698

M204 S1250

M205 X10 Y10

G0 F10800 X130.922 Y104.968

M204 S1000

M205 X8 Y8

G1 F2100 X127.569 Y108.32 E81.26189

M204 S1250

M205 X10 Y10

G0 F10800 X127.292 Y108.032

M204 S1000

M205 X8 Y8

G1 F2100 X130.897 Y104.427 E81.34243

M204 S1250

M205 X10 Y10

G0 F10800 X130.824 Y103.934

M204 S1000

M205 X8 Y8

G1 F2100 X127.016 Y107.743 E81.42752

M204 S1250

M205 X10 Y10

G0 F10800 X126.668 Y107.525

M204 S1000

M205 X8 Y8

G1 F2100 X130.721 Y103.472 E81.51808

M204 S1250

M205 X10 Y10

G0 F10800 X130.587 Y103.041

M204 S1000

M205 X8 Y8

G1 F2100 X126.306 Y107.321 E81.61372

M204 S1250

M205 X10 Y10

G0 F10800 X125.886 Y107.176

M204 S1000

M205 X8 Y8

G1 F2100 X130.43 Y102.631 E81.71525

M204 S1250

M205 X10 Y10

G0 F10800 X130.251 Y102.245

M204 S1000

M205 X8 Y8

G1 F2100 X125.423 Y107.073 E81.82312

M204 S1250

M205 X10 Y10

G0 F10800 X124.877 Y107.053

M204 S1000

M205 X8 Y8

G1 F2100 X130.043 Y101.887 E81.93854

M204 S1250

M205 X10 Y10

G0 F10800 X129.812 Y101.553

M204 S1000

M205 X8 Y8

G1 F2100 X124.257 Y107.107 E82.06264

G1 X124.187 Y107.177

M204 S1250

M205 X10 Y10

G0 F10800 X123.204 Y107.595

M204 S1000

M205 X8 Y8

G1 F2100 X129.568 Y101.231 E82.20483

M204 S1250

M205 X10 Y10

G0 F10800 X129.306 Y100.927

M204 S1000

M205 X8 Y8

G1 F2100 X120.926 Y109.307 E82.39206

M204 S1250

M205 X10 Y10

G0 F10800 X120.643 Y109.024

M204 S1000

M205 X8 Y8

G1 F2100 X129.023 Y100.644 E82.57929

M204 S1250

M205 X10 Y10

G0 F10800 X128.716 Y100.386

M204 S1000

M205 X8 Y8

G1 F2100 X120.386 Y108.716 E82.76541

M204 S1250

M205 X10 Y10

G0 F10800 X120.146 Y108.39

M204 S1000

M205 X8 Y8

G1 F2100 X128.39 Y100.146 E82.9496

M204 S1250

M205 X10 Y10

G0 F10800 X128.05 Y99.92

M204 S1000

M205 X8 Y8

G1 F2100 X119.92 Y108.05 E83.13124

M204 S1250

M205 X10 Y10

G0 F10800 X119.715 Y107.69

M204 S1000

M205 X8 Y8

G1 F2100 X127.69 Y99.715 E83.30943

M204 S1250

M205 X10 Y10

G0 F10800 X127.304 Y99.535

M204 S1000

M205 X8 Y8

G1 F2100 X119.534 Y107.304 E83.48302

M204 S1250

M205 X10 Y10

G0 F10800 X119.384 Y106.889

M204 S1000

M205 X8 Y8

G1 F2100 X126.89 Y99.383 E83.65072

M204 S1250

M205 X10 Y10

G0 F10800 X126.451 Y99.256

M204 S1000

M205 X8 Y8

G1 F2100 X119.256 Y106.452 E83.81148

M204 S1250

M205 X10 Y10

G0 F10800 X119.158 Y105.983

M204 S1000

M205 X8 Y8

G1 F2100 X125.983 Y99.159 E83.96396

M204 S1250

M205 X10 Y10

G0 F10800 X125.482 Y99.094

M204 S1000

M205 X8 Y8

G1 F2100 X119.093 Y105.484 E84.10672

M204 S1250

M205 X10 Y10

G0 F10800 X119.076 Y104.935

M204 S1000

M205 X8 Y8

G1 F2100 X124.934 Y99.076 E84.23761

M204 S1250

M205 X10 Y10

G0 F10800 X124.335 Y99.11

M204 S1000

M205 X8 Y8

G1 F2100 X119.108 Y104.337 E84.3544

M204 S1250

M205 X10 Y10

G0 F10800 X119.228 Y103.651

M204 S1000

M205 X8 Y8

G1 F2100 X123.651 Y99.228 E84.45322

G1 X123.721 Y99.158

M204 S1250

M205 X10 Y10

G0 F10800 X122.828 Y99.485

M204 S1000

M205 X8 Y8

G1 F2100 X119.488 Y102.826 E84.52785

G1 X119.418 Y102.896

M204 S1250

M205 X10 Y10

G1 F2100 E83.72785

G1 F600 Z1.9

G0 F10800 X120.16 Y101.587 Z1.9

M204 S1000

M205 X8 Y8

G1 F600 Z1.3

G1 F2100 E84.52785

G1 X121.586 Y100.162 E84.5597

G1 X121.656 Y100.092

M204 S1250

M205 X10 Y10

G1 F2100 E83.7597

G1 F600 Z1.9

G0 F10800 X122.405 Y108.394 Z1.9

M204 S1000

M205 X8 Y8

G1 F600 Z1.3

G1 F2100 E84.5597

G1 X121.229 Y109.569 E84.58597

M204 S1250

M205 X10 Y10

G0 F10800 X121.551 Y109.813

M204 S1000

M205 X8 Y8

G1 F2100 X121.92 Y109.445 E84.5942

M204 S1250

M205 X10 Y10

;MESH:NONMESH

G0 F600 X121.92 Y109.445 Z1.4

G0 F10800 X122.381 Y109.919

;TIME\_ELAPSED:222.436246

;LAYER:12

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

;MESH:Part Studio 1.stl

G1 F2700 X122.404 Y110.569 E84.60448

G1 X122.408 Y110.715 E84.60678

G1 X122.508 Y111.004 E84.61161

G1 X122.316 Y110.915 E84.61222

G1 X122.184 Y110.854 E84.61407

G1 X122.004 Y110.769 E84.61722

G1 X121.526 Y110.492 E84.62595

G1 X121.038 Y110.15 E84.63536

G1 X120.605 Y109.788 E84.64428

G1 X120.212 Y109.395 E84.65306

G1 X119.85 Y108.962 E84.66198

G1 X119.506 Y108.471 E84.67145

G1 X119.231 Y107.996 E84.68012

G1 X118.999 Y107.499 E84.68878

G1 X118.799 Y106.949 E84.69803

G1 X118.658 Y106.421 E84.70666

G1 X118.553 Y105.824 E84.71624

G1 X118.507 Y105.303 E84.7245

G1 X118.507 Y104.697 E84.73408

G1 X118.553 Y104.176 E84.74234

G1 X118.658 Y103.579 E84.75192

G1 X118.797 Y103.059 E84.76042

G1 X118.997 Y102.51 E84.76965

G1 X119.241 Y101.986 E84.77878

G1 X119.506 Y101.529 E84.78713

G1 X119.85 Y101.038 E84.7966

G1 X120.212 Y100.605 E84.80552

G1 X120.605 Y100.212 E84.8143

G1 X121.038 Y99.85 E84.82321

G1 X121.526 Y99.508 E84.83263

G1 X122.004 Y99.231 E84.84136

G1 X122.501 Y98.999 E84.85002

G1 X123.051 Y98.799 E84.85927

G1 X123.579 Y98.658 E84.8679

G1 X124.171 Y98.554 E84.8774

G1 X124.703 Y98.507 E84.88584

G1 X125.297 Y98.507 E84.89522

G1 X125.829 Y98.554 E84.90366

G1 X126.421 Y98.658 E84.91315

G1 X126.949 Y98.799 E84.92179

G1 X127.499 Y98.999 E84.93103

G1 X127.996 Y99.231 E84.9397

G1 X128.474 Y99.508 E84.94843

G1 X128.962 Y99.85 E84.95784

G1 X129.395 Y100.212 E84.96676

G1 X129.788 Y100.605 E84.97554

G1 X130.15 Y101.038 E84.98445

G1 X130.494 Y101.529 E84.99393

G1 X130.759 Y101.986 E85.00227

G1 X131.003 Y102.51 E85.0114

G1 X131.203 Y103.059 E85.02064

G1 X131.342 Y103.579 E85.02914

G1 X131.447 Y104.176 E85.03872

G1 X131.493 Y104.697 E85.04698

G1 X131.493 Y105.303 E85.05655

G1 X131.447 Y105.824 E85.06482

G1 X131.342 Y106.421 E85.07439

G1 X131.201 Y106.949 E85.08303

G1 X131.001 Y107.499 E85.09227

G1 X130.769 Y107.996 E85.10094

G1 X130.494 Y108.471 E85.10961

G1 X130.15 Y108.962 E85.11908

G1 X129.788 Y109.395 E85.128

G1 X129.395 Y109.788 E85.13678

G1 X128.962 Y110.15 E85.14569

G1 X128.474 Y110.492 E85.15511

G1 X127.996 Y110.769 E85.16384

G1 X127.848 Y110.839 E85.16642

G1 X127.574 Y110.966 E85.17119

G1 X127.512 Y110.995 E85.17227

G1 X127.548 Y110.913 E85.1726

G1 X127.58 Y110.613 E85.17559

G1 X127.633 Y110.119 E85.18344

G1 X127.489 Y109.362 E85.19562

G1 X127.119 Y108.666 E85.20807

G1 X126.599 Y108.138 E85.21978

G1 X125.903 Y107.755 E85.23233

G1 X125.127 Y107.599 E85.24483

G1 X124.371 Y107.673 E85.25684

G1 X123.64 Y107.973 E85.26932

G1 X123.027 Y108.483 E85.28192

G1 X122.596 Y109.151 E85.29448

G1 X122.381 Y109.919 E85.30708

M204 S1250

M205 X10 Y10

G1 F2100 E84.50708

G1 F600 Z2

G0 F10800 X123.027 Y111.278 Z2

M204 S800

M205 X8 Y8

G1 F600 Z1.4

G1 F2100 E85.30708

G1 F2700 X123.136 Y111.424 E85.30995

G1 X123.334 Y111.69 E85.31519

G1 X122.945 Y111.586 E85.31779

G1 X122.927 Y111.581

G1 X122.847 Y111.552 E85.31913

G1 X122.351 Y111.372 E85.32747

G1 X121.818 Y111.123 E85.33676

G1 X121.301 Y110.824 E85.3462

G1 X120.796 Y110.47 E85.35594

G1 X120.336 Y110.085 E85.36542

G1 X119.915 Y109.664 E85.37482

G1 X119.53 Y109.204 E85.3843

G1 X119.174 Y108.696 E85.3941

G1 X118.877 Y108.182 E85.40348

G1 X118.628 Y107.649 E85.41277

G1 X118.419 Y107.073 E85.42245

G1 X118.266 Y106.5 E85.43182

G1 X118.157 Y105.884 E85.4417

G1 X118.107 Y105.315 E85.45073

G1 X118.107 Y104.685 E85.46068

G1 X118.157 Y104.116 E85.46971

G1 X118.266 Y103.5 E85.47959

G1 X118.418 Y102.931 E85.48889

G1 X118.628 Y102.354 E85.49859

G1 X118.882 Y101.809 E85.50809

G1 X119.174 Y101.304 E85.51731

G1 X119.53 Y100.796 E85.52711

G1 X119.915 Y100.336 E85.53659

G1 X120.336 Y99.915 E85.54599

G1 X120.796 Y99.53 E85.55547

G1 X121.301 Y99.176 E85.56521

G1 X121.818 Y98.877 E85.57465

G1 X122.351 Y98.628 E85.58394

G1 X122.927 Y98.419 E85.59362

G1 X123.5 Y98.266 E85.60299

G1 X124.111 Y98.158 E85.6128

G1 X124.691 Y98.107 E85.62199

G1 X125.309 Y98.107 E85.63176

G1 X125.889 Y98.158 E85.64096

G1 X126.5 Y98.266 E85.65076

G1 X127.073 Y98.419 E85.66013

G1 X127.649 Y98.628 E85.66981

G1 X128.182 Y98.877 E85.6791

G1 X128.699 Y99.176 E85.68854

G1 X129.204 Y99.53 E85.69828

G1 X129.664 Y99.915 E85.70776

G1 X130.085 Y100.336 E85.71716

G1 X130.47 Y100.796 E85.72664

G1 X130.826 Y101.304 E85.73644

G1 X131.118 Y101.809 E85.74566

G1 X131.372 Y102.354 E85.75516

G1 X131.582 Y102.931 E85.76486

G1 X131.734 Y103.5 E85.77416

G1 X131.843 Y104.116 E85.78405

G1 X131.893 Y104.685 E85.79307

G1 X131.893 Y105.315 E85.80302

G1 X131.843 Y105.884 E85.81205

G1 X131.734 Y106.5 E85.82193

G1 X131.581 Y107.073 E85.8313

G1 X131.372 Y107.649 E85.84098

G1 X131.123 Y108.182 E85.85027

G1 X130.826 Y108.696 E85.85965

G1 X130.47 Y109.204 E85.86945

G1 X130.085 Y109.664 E85.87893

G1 X129.664 Y110.085 E85.88834

G1 X129.204 Y110.47 E85.89781

G1 X128.699 Y110.824 E85.90756

G1 X128.182 Y111.123 E85.91699

G1 X127.649 Y111.372 E85.92629

G1 X127.247 Y111.518 E85.93304

G1 X127.073 Y111.581 E85.93597

G1 X126.933 Y111.618 E85.93825

G1 X126.654 Y111.693 E85.94282

G1 X126.883 Y111.432 E85.94465

G1 X126.957 Y111.263 E85.94703

G1 X127.157 Y110.809 E85.95486

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G1 X127.107 Y109.496 E85.97585

G1 X126.793 Y108.905 E85.98642

G1 X126.355 Y108.46 E85.99629

G1 X125.764 Y108.135 E86.00694

G1 X125.107 Y108.003 E86.01753

G1 X124.469 Y108.065 E86.02766

G1 X123.849 Y108.32 E86.03825

G1 X123.33 Y108.751 E86.04891

G1 X122.965 Y109.317 E86.05955

G1 X122.783 Y109.967 E86.07021

G1 X122.806 Y110.641 E86.08087

G1 X122.999 Y111.197 E86.09016

G1 X123.027 Y111.278 E86.09139

M204 S1250

M205 X10 Y10

G0 F10800 X124.167 Y111.858

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1800 X124.182 Y111.863 E86.09164

G1 X124.632 Y112.021 E86.09918

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G1 X125.16 Y112.052 E86.10753

G1 X125.256 Y112.029 E86.10909

G1 X125.699 Y111.921 E86.1163

G1 X125.813 Y111.852 E86.1184

G1 X126.175 Y111.632 E86.12509

G1 X126.542 Y111.214 E86.13388

G1 X126.766 Y110.705 E86.14267

G1 X126.825 Y110.153 E86.15144

G1 X126.725 Y109.63 E86.15985

G1 X126.467 Y109.144 E86.16854

G1 X126.111 Y108.782 E86.17656

G1 X125.625 Y108.515 E86.18533

G1 X125.086 Y108.407 E86.19401

G1 X124.567 Y108.457 E86.20225

G1 X124.058 Y108.667 E86.21095

G1 X123.633 Y109.02 E86.21967

G1 X123.334 Y109.483 E86.22838

G1 X123.185 Y110.015 E86.23711

G1 X123.204 Y110.567 E86.24584

G1 X123.385 Y111.089 E86.25456

G1 X123.715 Y111.532 E86.26329

G1 X124.163 Y111.855 E86.27202

G1 X124.167 Y111.858 E86.2721

M204 S1250

M205 X10 Y10

G0 F10800 X124.182 Y111.863

G0 X124.356 Y111.924

G0 X124.046 Y112.237

M204 S800

M205 X8 Y8

G1 F1800 X123.418 Y112.126 E86.28217

G1 X122.806 Y111.962 E86.29218

G1 X122.202 Y111.743 E86.30233

G1 X121.632 Y111.477 E86.31227

G1 X121.082 Y111.159 E86.32231

G1 X120.549 Y110.786 E86.33258

G1 X120.067 Y110.382 E86.34252

G1 X119.618 Y109.933 E86.35255

G1 X119.214 Y109.451 E86.36249

G1 X118.839 Y108.915 E86.37282

G1 X118.523 Y108.368 E86.3828

G1 X118.257 Y107.798 E86.39274

G1 X118.038 Y107.194 E86.40289

G1 X117.874 Y106.582 E86.4129

G1 X117.761 Y105.944 E86.42314

G1 X117.707 Y105.327 E86.43292

G1 X117.707 Y104.673 E86.44325

G1 X117.761 Y104.056 E86.45304

G1 X117.874 Y103.418 E86.46328

G1 X118.038 Y102.806 E86.47329

G1 X118.259 Y102.198 E86.48351

G1 X118.523 Y101.632 E86.49337

G1 X118.839 Y101.085 E86.50335

G1 X119.214 Y100.549 E86.51369

G1 X119.618 Y100.067 E86.52362

G1 X120.067 Y99.618 E86.53366

G1 X120.549 Y99.214 E86.54359

G1 X121.082 Y98.841 E86.55387

G1 X121.632 Y98.523 E86.56391

G1 X122.202 Y98.257 E86.57384

G1 X122.806 Y98.038 E86.58399

G1 X123.418 Y97.874 E86.594

G1 X124.051 Y97.762 E86.60416

G1 X124.679 Y97.707 E86.61412

G1 X125.321 Y97.707 E86.62426

G1 X125.949 Y97.762 E86.63422

G1 X126.582 Y97.874 E86.64438

G1 X127.194 Y98.038 E86.65439

G1 X127.798 Y98.257 E86.66454

G1 X128.368 Y98.523 E86.67447

G1 X128.918 Y98.841 E86.68451

G1 X129.451 Y99.214 E86.69479

G1 X129.933 Y99.618 E86.70473

G1 X130.382 Y100.067 E86.71476

G1 X130.786 Y100.549 E86.72469

G1 X131.161 Y101.085 E86.73503

G1 X131.477 Y101.632 E86.74501

G1 X131.741 Y102.198 E86.75488

G1 X131.962 Y102.806 E86.7651

G1 X132.126 Y103.418 E86.77511

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G1 X132.239 Y105.944 E86.81524

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G1 X131.962 Y107.194 E86.83549

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G1 X130.382 Y109.933 E86.88583

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G1 X128.918 Y111.159 E86.91607

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G1 X127.798 Y111.743 E86.93605

G1 X127.194 Y111.962 E86.9462

G1 X126.582 Y112.126 E86.95621

G1 X125.949 Y112.238 E86.96636

G1 X125.863 Y112.246 E86.96773

G1 X125.729 Y112.257 E86.96969

G1 X125.321 Y112.293 E86.97452

G1 X125.16 Y112.293 E86.97633

G1 X124.679 Y112.293 E86.98122

G1 X124.61 Y112.287 E86.98197

G1 X124.133 Y112.246 E86.98815

G1 X124.051 Y112.238 E86.98943

G1 X124.046 Y112.237 E86.98951

M204 S1250

M205 X10 Y10

G0 F10800 X123.849 Y112.203

G1 F2100 E86.18951

G1 F600 Z2

G0 F10800 X122.004 Y110.319 Z2

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.4

G1 F2100 E86.98951

G1 X121.747 Y110.17 E86.99421

G1 X121.268 Y109.834 E87.00345

G1 X120.861 Y109.494 E87.01183

G1 X120.506 Y109.139 E87.01976

G1 X120.166 Y108.732 E87.02814

G1 X119.826 Y108.247 E87.0375

G1 X119.578 Y107.819 E87.04531

G1 X119.363 Y107.357 E87.05336

G1 X119.172 Y106.831 E87.0622

G1 X119.038 Y106.331 E87.07038

G1 X118.938 Y105.763 E87.07949

G1 X118.897 Y105.296 E87.0869

G1 X118.897 Y104.704 E87.09625

G1 X118.938 Y104.237 E87.10366

G1 X119.038 Y103.669 E87.11277

G1 X119.17 Y103.178 E87.1208

G1 X119.364 Y102.643 E87.12979

G1 X119.586 Y102.167 E87.13809

G1 X119.826 Y101.753 E87.14565

G1 X120.166 Y101.268 E87.15501

G1 X120.506 Y100.861 E87.16339

G1 X120.861 Y100.506 E87.17132

G1 X121.268 Y100.166 E87.1797

G1 X121.747 Y99.83 E87.18894

G1 X122.181 Y99.578 E87.19687

G1 X122.643 Y99.363 E87.20492

G1 X123.169 Y99.172 E87.21376

G1 X123.667 Y99.039 E87.2219

G1 X124.226 Y98.94 E87.23087

G1 X124.716 Y98.897 E87.23864

G1 X125.284 Y98.897 E87.24762

G1 X125.774 Y98.94 E87.25539

G1 X126.333 Y99.039 E87.26436

G1 X126.831 Y99.172 E87.2725

G1 X127.357 Y99.363 E87.28134

G1 X127.819 Y99.578 E87.28939

G1 X128.253 Y99.83 E87.29732

G1 X128.732 Y100.166 E87.30656

G1 X129.139 Y100.506 E87.31494

G1 X129.494 Y100.861 E87.32287

G1 X129.834 Y101.268 E87.33125

G1 X130.174 Y101.753 E87.34061

G1 X130.414 Y102.167 E87.34817

G1 X130.636 Y102.643 E87.35647

G1 X130.83 Y103.178 E87.36546

G1 X130.962 Y103.669 E87.37349

G1 X131.062 Y104.237 E87.3826

G1 X131.103 Y104.704 E87.39001

G1 X131.103 Y105.296 E87.39936

G1 X131.062 Y105.763 E87.40677

G1 X130.962 Y106.331 E87.41588

G1 X130.828 Y106.831 E87.42406

G1 X130.637 Y107.357 E87.4329

G1 X130.422 Y107.819 E87.44095

G1 X130.174 Y108.247 E87.44876

G1 X129.834 Y108.732 E87.45812

G1 X129.494 Y109.139 E87.4665

G1 X129.139 Y109.494 E87.47443

G1 X128.732 Y109.834 E87.48281

G1 X128.253 Y110.17 E87.49205

G1 X128.005 Y110.314 E87.49658

G1 X128.027 Y110.103 E87.49994

G1 X127.861 Y109.231 E87.51396

G1 X127.437 Y108.432 E87.52825

G1 X126.837 Y107.824 E87.54175

G1 X126.039 Y107.384 E87.55614

G1 X125.147 Y107.205 E87.57052

G1 X124.276 Y107.291 E87.58434

G1 X123.437 Y107.635 E87.59867

G1 X122.732 Y108.222 E87.61316

G1 X122.237 Y108.989 E87.62758

G1 X121.989 Y109.872 E87.64207

G1 X122.004 Y110.319 E87.64914

M204 S1250

M205 X10 Y10

G1 F2100 E86.84914

G1 F600 Z2

G0 F10800 X119.904 Y108.024 Z2

M204 S1000

M205 X8 Y8

G1 F600 Z1.4

G1 F2100 E87.64914

G1 X121.81 Y109.931 E87.69174

M204 S1250

M205 X10 Y10

G0 F10800 X121.914 Y109.469

M204 S1000

M205 X8 Y8

G1 F2100 X119.411 Y106.966 E87.74766

G1 X119.341 Y106.896

M204 S1250

M205 X10 Y10

G0 F10800 X119.193 Y106.182

M204 S1000

M205 X8 Y8

G1 F2100 X122.038 Y109.028 E87.81124

M204 S1250

M205 X10 Y10

G0 F10800 X122.236 Y108.659

M204 S1000

M205 X8 Y8

G1 F2100 X119.095 Y105.518 E87.88141

M204 S1250

M205 X10 Y10

G0 F10800 X119.076 Y104.933

M204 S1000

M205 X8 Y8

G1 F2100 X122.457 Y108.315 E87.95696

M204 S1250

M205 X10 Y10

G0 F10800 X122.711 Y108.003

M204 S1000

M205 X8 Y8

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M204 S1000

M205 X8 Y8

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M204 S1000

M205 X8 Y8

G1 F2100 X119.283 Y103.444 E88.21381

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M205 X10 Y10

G0 F10800 X119.419 Y103.014

M204 S1000

M205 X8 Y8

G1 F2100 X123.726 Y107.321 E88.31004

M204 S1250

M205 X10 Y10

G0 F10800 X124.128 Y107.157

M204 S1000

M205 X8 Y8

G1 F2100 X119.577 Y102.606 E88.41172

M204 S1250

M205 X10 Y10

G0 F10800 X119.759 Y102.223

M204 S1000

M205 X8 Y8

G1 F2100 X124.612 Y107.076 E88.52015

M204 S1250

M205 X10 Y10

G0 F10800 X125.126 Y107.024

M204 S1000

M205 X8 Y8

G1 F2100 X119.967 Y101.865 E88.63542

M204 S1250

M205 X10 Y10

G0 F10800 X120.199 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X125.824 Y107.157 E88.76109

G1 X125.894 Y107.227

M204 S1250

M205 X10 Y10

G0 F10800 X126.871 Y107.638

M204 S1000

M205 X8 Y8

G1 F2100 X120.445 Y101.211 E88.90468

M204 S1250

M205 X10 Y10

G0 F10800 X120.709 Y100.91

M204 S1000

M205 X8 Y8

G1 F2100 X129.089 Y109.29 E89.09191

M204 S1250

M205 X10 Y10

G0 F10800 X129.371 Y109.006

M204 S1000

M205 X8 Y8

G1 F2100 X120.993 Y100.629 E89.27908

M204 S1250

M205 X10 Y10

G0 F10800 X121.302 Y100.371

M204 S1000

M205 X8 Y8

G1 F2100 X129.628 Y108.698 E89.46512

M204 S1250

M205 X10 Y10

G0 F10800 X129.867 Y108.371

M204 S1000

M205 X8 Y8

G1 F2100 X121.629 Y100.133 E89.64918

M204 S1250

M205 X10 Y10

G0 F10800 X121.97 Y99.908

M204 S1000

M205 X8 Y8

G1 F2100 X130.092 Y108.03 E89.83064

M204 S1250

M205 X10 Y10

G0 F10800 X130.294 Y107.666

M204 S1000

M205 X8 Y8

G1 F2100 X122.333 Y99.705 E90.00851

M204 S1250

M205 X10 Y10

G0 F10800 X122.719 Y99.525

M204 S1000

M205 X8 Y8

G1 F2100 X130.473 Y107.28 E90.18177

M204 S1250

M205 X10 Y10

G0 F10800 X130.623 Y106.865

M204 S1000

M205 X8 Y8

G1 F2100 X123.134 Y99.376 E90.34909

M204 S1250

M205 X10 Y10

G0 F10800 X123.573 Y99.249

M204 S1000

M205 X8 Y8

G1 F2100 X130.749 Y106.425 E90.50942

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G0 F10800 X130.845 Y105.955

M204 S1000

M205 X8 Y8

G1 F2100 X124.044 Y99.154 E90.66137

M204 S1250

M205 X10 Y10

G0 F10800 X124.548 Y99.092

M204 S1000

M205 X8 Y8

G1 F2100 X130.908 Y105.452 E90.80347

M204 S1250

M205 X10 Y10

G0 F10800 X130.922 Y104.9

M204 S1000

M205 X8 Y8

G1 F2100 X125.098 Y99.076 E90.93359

M204 S1250

M205 X10 Y10

G0 F10800 X125.701 Y99.114

M204 S1000

M205 X8 Y8

G1 F2100 X130.886 Y104.299 E91.04944

M204 S1250

M205 X10 Y10

G0 F10800 X130.758 Y103.605

M204 S1000

M205 X8 Y8

G1 F2100 X126.394 Y99.241 E91.14694

G1 X126.324 Y99.171

M204 S1250

M205 X10 Y10

G0 F10800 X127.224 Y99.505

M204 S1000

M205 X8 Y8

G1 F2100 X130.49 Y102.772 E91.21993

G1 X130.56 Y102.842

M204 S1250

M205 X10 Y10

G1 F2100 E90.41993

G1 F600 Z2

G0 F10800 X129.755 Y101.471 Z2

M204 S1000

M205 X8 Y8

G1 F600 Z1.4

G1 F2100 E91.21993

G1 X128.529 Y100.245 E91.24732

G1 X128.459 Y100.175

M204 S1250

M205 X10 Y10

G1 F2100 E90.44732

G1 F600 Z2

G0 F10800 X127.61 Y108.376 Z2

M204 S1000

M205 X8 Y8

G1 F600 Z1.4

G1 F2100 E91.24732

G1 X128.786 Y109.553 E91.2736

M204 S1250

M205 X10 Y10

G0 F10800 X128.466 Y109.798

M204 S1000

M205 X8 Y8

G1 F2100 X128.076 Y109.409 E91.28231

M204 S1250

M205 X10 Y10

G1 F2100 E90.48231

G1 F600 Z2

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G0 F10800 X125.842 Y107.732 Z2

;TIME\_ELAPSED:237.906292

;LAYER:13

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G0 X125.842 Y107.732 Z2.1

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z1.5

G1 F2100 E91.28231

G1 F2700 X125.055 Y107.598 E91.29492

G1 X124.268 Y107.699 E91.30745

G1 X123.546 Y108.032 E91.32002

G1 X122.956 Y108.565 E91.33258

G1 X122.55 Y109.256 E91.34524

G1 X122.372 Y110.031 E91.3578

G1 X122.412 Y110.588 E91.36662

G1 X122.427 Y110.796 E91.36992

G1 X122.502 Y111.001 E91.37337

G1 X122.363 Y110.936 E91.37359

G1 X122.174 Y110.848 E91.376

G1 X122.004 Y110.769 E91.37896

G1 X121.526 Y110.492 E91.38769

G1 X121.038 Y110.15 E91.39711

G1 X120.605 Y109.788 E91.40602

G1 X120.212 Y109.395 E91.4148

G1 X119.85 Y108.962 E91.42372

G1 X119.506 Y108.471 E91.43319

G1 X119.231 Y107.996 E91.44186

G1 X118.999 Y107.499 E91.45053

G1 X118.799 Y106.949 E91.45977

G1 X118.658 Y106.421 E91.46841

G1 X118.553 Y105.824 E91.47799

G1 X118.507 Y105.303 E91.48625

G1 X118.507 Y104.697 E91.49582

G1 X118.553 Y104.176 E91.50409

G1 X118.658 Y103.579 E91.51366

G1 X118.797 Y103.059 E91.52217

G1 X118.997 Y102.51 E91.5314

G1 X119.241 Y101.986 E91.54053

G1 X119.506 Y101.529 E91.54887

G1 X119.85 Y101.038 E91.55835

G1 X120.212 Y100.605 E91.56726

G1 X120.605 Y100.212 E91.57604

G1 X121.038 Y99.85 E91.58496

G1 X121.526 Y99.508 E91.59437

G1 X122.004 Y99.231 E91.6031

G1 X122.501 Y98.999 E91.61177

G1 X123.051 Y98.799 E91.62101

G1 X123.579 Y98.658 E91.62965

G1 X124.171 Y98.554 E91.63914

G1 X124.703 Y98.507 E91.64758

G1 X125.297 Y98.507 E91.65696

G1 X125.829 Y98.554 E91.6654

G1 X126.421 Y98.658 E91.6749

G1 X126.949 Y98.799 E91.68353

G1 X127.499 Y98.999 E91.69278

G1 X127.996 Y99.231 E91.70144

G1 X128.474 Y99.508 E91.71017

G1 X128.962 Y99.85 E91.71959

G1 X129.395 Y100.212 E91.7285

G1 X129.788 Y100.605 E91.73728

G1 X130.15 Y101.038 E91.7462

G1 X130.494 Y101.529 E91.75567

G1 X130.759 Y101.986 E91.76402

G1 X131.003 Y102.51 E91.77315

G1 X131.203 Y103.059 E91.78238

G1 X131.342 Y103.579 E91.79088

G1 X131.447 Y104.176 E91.80046

G1 X131.493 Y104.697 E91.80872

G1 X131.493 Y105.303 E91.8183

G1 X131.447 Y105.824 E91.82656

G1 X131.342 Y106.421 E91.83614

G1 X131.201 Y106.949 E91.84477

G1 X131.001 Y107.499 E91.85402

G1 X130.769 Y107.996 E91.86268

G1 X130.494 Y108.471 E91.87135

G1 X130.15 Y108.962 E91.88082

G1 X129.788 Y109.395 E91.88974

G1 X129.395 Y109.788 E91.89852

G1 X128.962 Y110.15 E91.90744

G1 X128.474 Y110.492 E91.91685

G1 X127.996 Y110.769 E91.92558

G1 X127.848 Y110.839 E91.92817

G1 X127.574 Y110.966 E91.93294

G1 X127.512 Y110.995 E91.93402

G1 X127.548 Y110.913 E91.93435

G1 X127.58 Y110.613 E91.93734

G1 X127.633 Y110.119 E91.94519

G1 X127.489 Y109.362 E91.95736

G1 X127.116 Y108.66 E91.96992

G1 X126.552 Y108.101 E91.98247

G1 X125.842 Y107.732 E91.99511

M204 S1250

M205 X10 Y10

G0 F10800 X125.713 Y108.116

M204 S800

M205 X8 Y8

G1 F2700 X125.047 Y108.002 E92.00578

G1 X124.38 Y108.088 E92.01641

G1 X123.769 Y108.37 E92.02704

G1 X123.27 Y108.821 E92.03767

G1 X122.926 Y109.406 E92.04839

G1 X122.775 Y110.062 E92.05902

G1 X122.822 Y110.711 E92.0693

G1 X123 Y111.199 E92.07751

G1 X123.03 Y111.282 E92.0789

G1 X123.136 Y111.424 E92.0817

G1 X123.334 Y111.69 E92.08694

G1 X122.949 Y111.587 E92.08948

G1 X122.927 Y111.581

G1 X122.844 Y111.551 E92.09074

G1 X122.351 Y111.372 E92.09903

G1 X121.818 Y111.123 E92.10832

G1 X121.301 Y110.824 E92.11776

G1 X120.796 Y110.47 E92.1275

G1 X120.336 Y110.085 E92.13698

G1 X119.915 Y109.664 E92.14638

G1 X119.53 Y109.204 E92.15586

G1 X119.174 Y108.696 E92.16566

G1 X118.877 Y108.182 E92.17504

G1 X118.628 Y107.649 E92.18433

G1 X118.419 Y107.073 E92.19401

G1 X118.266 Y106.5 E92.20338

G1 X118.157 Y105.884 E92.21327

G1 X118.107 Y105.315 E92.22229

G1 X118.107 Y104.685 E92.23224

G1 X118.157 Y104.116 E92.24127

G1 X118.266 Y103.5 E92.25115

G1 X118.418 Y102.931 E92.26045

G1 X118.628 Y102.354 E92.27016

G1 X118.882 Y101.809 E92.27965

G1 X119.174 Y101.304 E92.28887

G1 X119.53 Y100.796 E92.29867

G1 X119.915 Y100.336 E92.30815

G1 X120.336 Y99.915 E92.31755

G1 X120.796 Y99.53 E92.32703

G1 X121.301 Y99.176 E92.33677

G1 X121.818 Y98.877 E92.34621

G1 X122.351 Y98.628 E92.3555

G1 X122.927 Y98.419 E92.36518

G1 X123.5 Y98.266 E92.37455

G1 X124.111 Y98.158 E92.38436

G1 X124.691 Y98.107 E92.39355

G1 X125.309 Y98.107 E92.40332

G1 X125.889 Y98.158 E92.41252

G1 X126.5 Y98.266 E92.42232

G1 X127.073 Y98.419 E92.43169

G1 X127.649 Y98.628 E92.44137

G1 X128.182 Y98.877 E92.45066

G1 X128.699 Y99.176 E92.4601

G1 X129.204 Y99.53 E92.46984

G1 X129.664 Y99.915 E92.47932

G1 X130.085 Y100.336 E92.48873

G1 X130.47 Y100.796 E92.4982

G1 X130.826 Y101.304 E92.508

G1 X131.118 Y101.809 E92.51722

G1 X131.372 Y102.354 E92.52672

G1 X131.582 Y102.931 E92.53642

G1 X131.734 Y103.5 E92.54572

G1 X131.843 Y104.116 E92.55561

G1 X131.893 Y104.685 E92.56463

G1 X131.893 Y105.315 E92.57458

G1 X131.843 Y105.884 E92.58361

G1 X131.734 Y106.5 E92.59349

G1 X131.581 Y107.073 E92.60286

G1 X131.372 Y107.649 E92.61254

G1 X131.123 Y108.182 E92.62184

G1 X130.826 Y108.696 E92.63121

G1 X130.47 Y109.204 E92.64101

G1 X130.085 Y109.664 E92.65049

G1 X129.664 Y110.085 E92.6599

G1 X129.204 Y110.47 E92.66937

G1 X128.699 Y110.824 E92.67912

G1 X128.182 Y111.123 E92.68855

G1 X127.649 Y111.372 E92.69785

G1 X127.247 Y111.518 E92.7046

G1 X127.073 Y111.581 E92.70753

G1 X126.933 Y111.618 E92.70982

G1 X126.655 Y111.693 E92.71436

G1 X126.883 Y111.432 E92.71619

G1 X126.957 Y111.263 E92.71857

G1 X127.157 Y110.809 E92.72641

G1 X127.229 Y110.136 E92.7371

G1 X127.107 Y109.496 E92.74739

G1 X126.791 Y108.901 E92.75804

G1 X126.314 Y108.428 E92.76865

G1 X125.713 Y108.116 E92.77935

M204 S1250

M205 X10 Y10

G1 F2100 E91.97935

G1 F600 Z2.1

G0 F10800 X125.704 Y111.92 Z2.1

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z1.5

G1 F2100 E92.77935

G1 F1800 X125.74 Y111.898 E92.78002

G1 X125.741 Y111.897 E92.78004

G1 X126.175 Y111.632 E92.78807

G1 X126.542 Y111.214 E92.79686

G1 X126.766 Y110.705 E92.80565

G1 X126.825 Y110.153 E92.81442

G1 X126.725 Y109.63 E92.82283

G1 X126.466 Y109.142 E92.83156

G1 X126.076 Y108.755 E92.84024

G1 X125.584 Y108.5 E92.84899

G1 X125.039 Y108.406 E92.85773

G1 X124.492 Y108.477 E92.86644

G1 X123.992 Y108.708 E92.87514

G1 X123.584 Y109.077 E92.88384

G1 X123.302 Y109.556 E92.89262

G1 X123.178 Y110.093 E92.90132

G1 X123.217 Y110.626 E92.90977

G1 X123.386 Y111.09 E92.91757

G1 X123.715 Y111.532 E92.92627

G1 X124.158 Y111.853 E92.93492

G1 X124.161 Y111.855 E92.93497

G1 X124.182 Y111.862 E92.93532

G1 X124.631 Y112.021 E92.94285

G1 X124.694 Y112.024 E92.94385

G1 X125.16 Y112.052 E92.95122

G1 X125.256 Y112.029 E92.95278

G1 X125.704 Y111.92 E92.96006

M204 S1250

M205 X10 Y10

G0 F10800 X125.74 Y111.898

G0 X125.741 Y111.897

G0 X125.875 Y111.816

G1 F2100 E92.16006

G1 F600 Z2.1

G0 F10800 X124.051 Y112.238 Z2.1

M204 S800

M205 X8 Y8

G1 F600 Z1.5

G1 F2100 E92.96006

G1 F1800 X124.048 Y112.238 E92.96011

G1 X123.418 Y112.126 E92.97022

G1 X122.806 Y111.962 E92.98023

G1 X122.202 Y111.743 E92.99038

G1 X121.632 Y111.477 E93.00032

G1 X121.082 Y111.159 E93.01036

G1 X120.549 Y110.786 E93.02063

G1 X120.067 Y110.382 E93.03057

G1 X119.618 Y109.933 E93.0406

G1 X119.214 Y109.451 E93.05054

G1 X118.839 Y108.915 E93.06087

G1 X118.523 Y108.368 E93.07085

G1 X118.257 Y107.798 E93.08079

G1 X118.038 Y107.194 E93.09094

G1 X117.874 Y106.582 E93.10095

G1 X117.761 Y105.944 E93.11119

G1 X117.707 Y105.327 E93.12097

G1 X117.707 Y104.673 E93.1313

G1 X117.761 Y104.056 E93.14109

G1 X117.874 Y103.418 E93.15132

G1 X118.038 Y102.806 E93.16133

G1 X118.259 Y102.198 E93.17155

G1 X118.523 Y101.632 E93.18142

G1 X118.839 Y101.085 E93.1914

G1 X119.214 Y100.549 E93.20174

G1 X119.618 Y100.067 E93.21167

G1 X120.067 Y99.618 E93.2217

G1 X120.549 Y99.214 E93.23164

G1 X121.082 Y98.841 E93.24192

G1 X121.632 Y98.523 E93.25196

G1 X122.202 Y98.257 E93.26189

G1 X122.806 Y98.038 E93.27204

G1 X123.418 Y97.874 E93.28205

G1 X124.051 Y97.762 E93.29221

G1 X124.679 Y97.707 E93.30217

G1 X125.321 Y97.707 E93.31231

G1 X125.949 Y97.762 E93.32227

G1 X126.582 Y97.874 E93.33243

G1 X127.194 Y98.038 E93.34244

G1 X127.798 Y98.257 E93.35259

G1 X128.368 Y98.523 E93.36252

G1 X128.918 Y98.841 E93.37256

G1 X129.451 Y99.214 E93.38284

G1 X129.933 Y99.618 E93.39277

G1 X130.382 Y100.067 E93.40281

G1 X130.786 Y100.549 E93.41274

G1 X131.161 Y101.085 E93.42308

G1 X131.477 Y101.632 E93.43306

G1 X131.741 Y102.198 E93.44292

G1 X131.962 Y102.806 E93.45314

G1 X132.126 Y103.418 E93.46315

G1 X132.239 Y104.056 E93.47339

G1 X132.293 Y104.673 E93.48318

G1 X132.293 Y105.327 E93.49351

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G1 X131.962 Y107.194 E93.52354

G1 X131.743 Y107.798 E93.53369

G1 X131.477 Y108.368 E93.54363

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G1 X130.786 Y109.451 E93.56394

G1 X130.382 Y109.933 E93.57388

G1 X129.933 Y110.382 E93.58391

G1 X129.451 Y110.786 E93.59385

G1 X128.918 Y111.159 E93.60412

G1 X128.368 Y111.477 E93.61416

G1 X127.798 Y111.743 E93.6241

G1 X127.194 Y111.962 E93.63425

G1 X126.582 Y112.126 E93.64426

G1 X125.95 Y112.238 E93.6544

G1 X125.949 Y112.238 E93.65441

G1 X125.734 Y112.256 E93.65766

G1 X125.321 Y112.293 E93.66256

G1 X125.16 Y112.293 E93.66436

G1 X124.679 Y112.293 E93.66925

G1 X124.609 Y112.287 E93.67001

G1 X124.127 Y112.245 E93.67626

G1 X124.051 Y112.238 E93.67745

M204 S1250

M205 X10 Y10

G0 F10800 X124.048 Y112.238

G0 X123.854 Y112.204

G1 F2100 E92.87745

G1 F600 Z2.1

G0 F10800 X122.001 Y110.317 Z2.1

M204 S1000

M205 X8 Y8

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G1 F600 Z1.5

G1 F2100 E93.67745

G1 X121.747 Y110.17 E93.68209

G1 X121.268 Y109.834 E93.69133

G1 X120.861 Y109.494 E93.69971

G1 X120.506 Y109.139 E93.70764

G1 X120.166 Y108.732 E93.71602

G1 X119.826 Y108.247 E93.72538

G1 X119.578 Y107.819 E93.73319

G1 X119.363 Y107.357 E93.74124

G1 X119.172 Y106.831 E93.75009

G1 X119.038 Y106.331 E93.75826

G1 X118.938 Y105.763 E93.76738

G1 X118.897 Y105.296 E93.77478

G1 X118.897 Y104.704 E93.78413

G1 X118.938 Y104.237 E93.79154

G1 X119.038 Y103.669 E93.80065

G1 X119.17 Y103.178 E93.80869

G1 X119.364 Y102.643 E93.81768

G1 X119.586 Y102.167 E93.82597

G1 X119.826 Y101.753 E93.83353

G1 X120.166 Y101.268 E93.84289

G1 X120.506 Y100.861 E93.85127

G1 X120.861 Y100.506 E93.8592

G1 X121.268 Y100.166 E93.86758

G1 X121.747 Y99.83 E93.87682

G1 X122.181 Y99.578 E93.88475

G1 X122.643 Y99.363 E93.8928

G1 X123.169 Y99.172 E93.90164

G1 X123.667 Y99.039 E93.90979

G1 X124.226 Y98.94 E93.91876

G1 X124.716 Y98.897 E93.92653

G1 X125.284 Y98.897 E93.9355

G1 X125.774 Y98.94 E93.94327

G1 X126.333 Y99.039 E93.95224

G1 X126.831 Y99.172 E93.96038

G1 X127.357 Y99.363 E93.96922

G1 X127.819 Y99.578 E93.97728

G1 X128.253 Y99.83 E93.9852

G1 X128.732 Y100.166 E93.99445

G1 X129.139 Y100.506 E94.00283

G1 X129.494 Y100.861 E94.01076

G1 X129.834 Y101.268 E94.01914

G1 X130.174 Y101.753 E94.02849

G1 X130.414 Y102.167 E94.03605

G1 X130.636 Y102.643 E94.04435

G1 X130.83 Y103.178 E94.05334

G1 X130.962 Y103.669 E94.06137

G1 X131.062 Y104.237 E94.07049

G1 X131.103 Y104.704 E94.07789

G1 X131.103 Y105.296 E94.08725

G1 X131.062 Y105.763 E94.09465

G1 X130.962 Y106.331 E94.10376

G1 X130.828 Y106.831 E94.11194

G1 X130.637 Y107.357 E94.12078

G1 X130.422 Y107.819 E94.12883

G1 X130.174 Y108.247 E94.13665

G1 X129.834 Y108.732 E94.14601

G1 X129.494 Y109.139 E94.15438

G1 X129.139 Y109.494 E94.16232

G1 X128.732 Y109.834 E94.17069

G1 X128.253 Y110.17 E94.17994

G1 X128.005 Y110.314 E94.18447

G1 X128.027 Y110.103 E94.18782

G1 X127.861 Y109.231 E94.20184

G1 X127.432 Y108.424 E94.21628

G1 X126.784 Y107.783 E94.23068

G1 X125.967 Y107.358 E94.24523

G1 X125.063 Y107.204 E94.25972

G1 X124.159 Y107.32 E94.27412

G1 X123.329 Y107.703 E94.28856

G1 X122.65 Y108.316 E94.30301

G1 X122.183 Y109.11 E94.31757

G1 X121.978 Y110 E94.33199

G1 X122.001 Y110.317 E94.33702

M204 S1250

M205 X10 Y10

G1 F2100 E93.53702

G1 F600 Z2.1

G0 F10800 X130.047 Y108.106 Z2.1

M204 S1000

M205 X8 Y8

G1 F600 Z1.5

G1 F2100 E94.33702

G1 X128.185 Y109.968 E94.37862

M204 S1250

M205 X10 Y10

G0 F10800 X128.093 Y109.494

M204 S1000

M205 X8 Y8

G1 F2100 X130.566 Y107.021 E94.43387

G1 X130.636 Y106.951

M204 S1250

M205 X10 Y10

G0 F10800 X130.797 Y106.225

M204 S1000

M205 X8 Y8

G1 F2100 X127.969 Y109.052 E94.49704

M204 S1250

M205 X10 Y10

G0 F10800 X127.772 Y108.683

M204 S1000

M205 X8 Y8

G1 F2100 X130.898 Y105.557 E94.56689

M204 S1250

M205 X10 Y10

G0 F10800 X130.922 Y104.968

M204 S1000

M205 X8 Y8

G1 F2100 X127.576 Y108.314 E94.64164

M204 S1250

M205 X10 Y10

G0 F10800 X127.291 Y108.033

M204 S1000

M205 X8 Y8

G1 F2100 X130.897 Y104.427 E94.72221

M204 S1250

M205 X10 Y10

G0 F10800 X130.824 Y103.934

M204 S1000

M205 X8 Y8

G1 F2100 X127.006 Y107.752 E94.80752

M204 S1250

M205 X10 Y10

G0 F10800 X126.671 Y107.522

M204 S1000

M205 X8 Y8

G1 F2100 X130.721 Y103.472 E94.898

M204 S1250

M205 X10 Y10

G0 F10800 X130.587 Y103.041

M204 S1000

M205 X8 Y8

G1 F2100 X126.299 Y107.328 E94.9938

M204 S1250

M205 X10 Y10

G0 F10800 X125.898 Y107.164

M204 S1000

M205 X8 Y8

G1 F2100 X130.43 Y102.631 E95.09506

M204 S1250

M205 X10 Y10

G0 F10800 X130.251 Y102.245

M204 S1000

M205 X8 Y8

G1 F2100 X125.414 Y107.082 E95.20314

M204 S1250

M205 X10 Y10

G0 F10800 X124.885 Y107.045

M204 S1000

M205 X8 Y8

G1 F2100 X130.043 Y101.887 E95.31838

M204 S1250

M205 X10 Y10

G0 F10800 X129.812 Y101.553

M204 S1000

M205 X8 Y8

G1 F2100 X124.235 Y107.129 E95.44297

G1 X124.165 Y107.199

M204 S1250

M205 X10 Y10

G0 F10800 X123.267 Y107.532

M204 S1000

M205 X8 Y8

G1 F2100 X129.568 Y101.231 E95.58375

M204 S1250

M205 X10 Y10

G0 F10800 X129.306 Y100.927

M204 S1000

M205 X8 Y8

G1 F2100 X120.926 Y109.307 E95.77098

M204 S1250

M205 X10 Y10

G0 F10800 X120.643 Y109.024

M204 S1000

M205 X8 Y8

G1 F2100 X129.023 Y100.644 E95.95821

M204 S1250

M205 X10 Y10

G0 F10800 X128.716 Y100.386

M204 S1000

M205 X8 Y8

G1 F2100 X120.386 Y108.716 E96.14433

M204 S1250

M205 X10 Y10

G0 F10800 X120.146 Y108.39

M204 S1000

M205 X8 Y8

G1 F2100 X128.39 Y100.146 E96.32852

M204 S1250

M205 X10 Y10

G0 F10800 X128.05 Y99.92

M204 S1000

M205 X8 Y8

G1 F2100 X119.92 Y108.05 E96.51016

M204 S1250

M205 X10 Y10

G0 F10800 X119.715 Y107.69

M204 S1000

M205 X8 Y8

G1 F2100 X127.69 Y99.715 E96.68834

M204 S1250

M205 X10 Y10

G0 F10800 X127.304 Y99.535

M204 S1000

M205 X8 Y8

G1 F2100 X119.534 Y107.304 E96.86194

M204 S1250

M205 X10 Y10

G0 F10800 X119.384 Y106.889

M204 S1000

M205 X8 Y8

G1 F2100 X126.89 Y99.383 E97.02964

M204 S1250

M205 X10 Y10

G0 F10800 X126.451 Y99.256

M204 S1000

M205 X8 Y8

G1 F2100 X119.256 Y106.452 E97.1904

M204 S1250

M205 X10 Y10

G0 F10800 X119.158 Y105.983

M204 S1000

M205 X8 Y8

G1 F2100 X125.983 Y99.159 E97.34288

M204 S1250

M205 X10 Y10

G0 F10800 X125.482 Y99.094

M204 S1000

M205 X8 Y8

G1 F2100 X119.093 Y105.484 E97.48564

M204 S1250

M205 X10 Y10

G0 F10800 X119.076 Y104.935

M204 S1000

M205 X8 Y8

G1 F2100 X124.934 Y99.076 E97.61653

M204 S1250

M205 X10 Y10

G0 F10800 X124.335 Y99.11

M204 S1000

M205 X8 Y8

G1 F2100 X119.108 Y104.337 E97.73332

M204 S1250

M205 X10 Y10

G0 F10800 X119.228 Y103.651

M204 S1000

M205 X8 Y8

G1 F2100 X123.651 Y99.228 E97.83214

G1 X123.721 Y99.158

M204 S1250

M205 X10 Y10

G0 F10800 X122.828 Y99.485

M204 S1000

M205 X8 Y8

G1 F2100 X119.488 Y102.826 E97.90677

G1 X119.418 Y102.896

M204 S1250

M205 X10 Y10

G1 F2100 E97.10677

G1 F600 Z2.1

G0 F10800 X120.16 Y101.587 Z2.1

M204 S1000

M205 X8 Y8

G1 F600 Z1.5

G1 F2100 E97.90677

G1 X121.586 Y100.162 E97.93862

G1 X121.656 Y100.092

M204 S1250

M205 X10 Y10

G1 F2100 E97.13862

G1 F600 Z2.1

G0 F10800 X122.376 Y108.423 Z2.1

M204 S1000

M205 X8 Y8

G1 F600 Z1.5

G1 F2100 E97.93862

G1 X121.229 Y109.569 E97.96424

M204 S1250

M205 X10 Y10

G0 F10800 X121.551 Y109.813

M204 S1000

M205 X8 Y8

G1 F2100 X121.92 Y109.445 E97.97247

M204 S1250

M205 X10 Y10

G1 F2100 E97.17247

G1 F600 Z2.1

;MESH:NONMESH

G0 F10800 X127.165 Y108.721 Z2.1

;TIME\_ELAPSED:253.765991

;LAYER:14

;MESH:Part Studio 1.stl

G0 X127.165 Y108.721 Z2.2

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z1.6

G1 F2100 E97.97247

G1 F2700 X126.616 Y108.147 E97.98502

G1 X125.946 Y107.769 E97.99717

G1 X125.173 Y107.598 E98.00968

G1 X124.375 Y107.667 E98.02234

G1 X123.646 Y107.968 E98.0348

G1 X123.075 Y108.428 E98.04638

G1 X122.626 Y109.08 E98.05889

G1 X122.391 Y109.836 E98.07139

G1 X122.388 Y110.581 E98.08316

G1 X122.388 Y110.606 E98.08356

G1 X122.414 Y110.695 E98.08502

G1 X122.505 Y110.994 E98.08996

G1 X122.263 Y110.885 E98.09125

G1 X122.072 Y110.799 E98.09372

G1 X122.051 Y110.787 E98.0941

G1 X121.584 Y110.525 E98.10256

G1 X121.115 Y110.206 E98.11152

G1 X120.662 Y109.834 E98.12078

G1 X120.27 Y109.452 E98.12943

G1 X119.895 Y109.017 E98.13851

G1 X119.568 Y108.561 E98.14737

G1 X119.274 Y108.066 E98.15647

G1 X119.029 Y107.557 E98.16539

G1 X118.835 Y107.04 E98.17411

G1 X118.677 Y106.481 E98.18329

G1 X118.573 Y105.934 E98.19209

G1 X118.517 Y105.366 E98.20111

G1 X118.507 Y104.79 E98.21021

G1 X118.55 Y104.235 E98.219

G1 X118.639 Y103.687 E98.22777

G1 X118.787 Y103.104 E98.23728

G1 X118.965 Y102.597 E98.24576

G1 X119.201 Y102.072 E98.25486

G1 X119.474 Y101.585 E98.26368

G1 X119.793 Y101.116 E98.27264

G1 X120.16 Y100.668 E98.28179

G1 X120.552 Y100.266 E98.29066

G1 X120.983 Y99.895 E98.29964

G1 X121.439 Y99.568 E98.30851

G1 X121.93 Y99.276 E98.31753

G1 X122.441 Y99.03 E98.32649

G1 X122.96 Y98.835 E98.33525

G1 X123.519 Y98.677 E98.34443

G1 X124.066 Y98.573 E98.35323

G1 X124.634 Y98.517 E98.36224

G1 X125.206 Y98.507 E98.37128

G1 X125.764 Y98.55 E98.38012

G1 X126.315 Y98.64 E98.38894

G1 X126.896 Y98.787 E98.39841

G1 X127.403 Y98.965 E98.4069

G1 X127.928 Y99.201 E98.416

G1 X128.416 Y99.475 E98.42484

G1 X128.885 Y99.794 E98.4338

G1 X129.332 Y100.16 E98.44293

G1 X129.734 Y100.552 E98.4518

G1 X130.105 Y100.983 E98.46078

G1 X130.432 Y101.439 E98.46965

G1 X130.724 Y101.93 E98.47867

G1 X130.97 Y102.441 E98.48763

G1 X131.163 Y102.953 E98.49628

G1 X131.323 Y103.52 E98.50558

G1 X131.427 Y104.065 E98.51435

G1 X131.483 Y104.633 E98.52337

G1 X131.493 Y105.21 E98.53248

G1 X131.45 Y105.765 E98.54128

G1 X131.361 Y106.313 E98.55005

G1 X131.214 Y106.892 E98.55949

G1 X131.034 Y107.404 E98.56806

G1 X130.799 Y107.929 E98.57715

G1 X130.526 Y108.415 E98.58595

G1 X130.207 Y108.884 E98.59491

G1 X129.84 Y109.332 E98.60406

G1 X129.448 Y109.734 E98.61293

G1 X129.017 Y110.105 E98.62192

G1 X128.561 Y110.432 E98.63078

G1 X128.07 Y110.724 E98.63981

G1 X127.859 Y110.825 E98.64351

G1 X127.558 Y110.967 E98.64876

G1 X127.524 Y110.983 E98.64936

G1 X127.544 Y110.938 E98.64952

G1 X127.583 Y110.608 E98.65265

G1 X127.637 Y110.155 E98.65986

G1 X127.515 Y109.432 E98.67145

G1 X127.165 Y108.721 E98.68397

M204 S1250

M205 X10 Y10

G1 F2100 E97.88397

G1 F600 Z2.2

G0 F10800 X122.981 Y111.189 Z2.2

M204 S800

M205 X8 Y8

G1 F600 Z1.6

G1 F2100 E98.68397

G1 F2700 X123.174 Y111.482 E98.68951

G1 X123.302 Y111.676 E98.69318

G1 X122.997 Y111.599 E98.69518

G1 X122.856 Y111.55 E98.69657

G1 X122.84 Y111.545 E98.69683

G1 X122.441 Y111.404 E98.70352

G1 X121.89 Y111.156 E98.71306

G1 X121.373 Y110.866 E98.72243

G1 X120.877 Y110.528 E98.73191

G1 X120.399 Y110.136 E98.74168

G1 X119.976 Y109.723 E98.75102

G1 X119.581 Y109.265 E98.76057

G1 X119.233 Y108.78 E98.77

G1 X118.924 Y108.26 E98.77956

G1 X118.661 Y107.713 E98.78915

G1 X118.454 Y107.163 E98.79843

G1 X118.287 Y106.57 E98.80817

G1 X118.177 Y105.993 E98.81745

G1 X118.117 Y105.387 E98.82707

G1 X118.107 Y104.777 E98.83671

G1 X118.152 Y104.187 E98.84605

G1 X118.247 Y103.605 E98.85537

G1 X118.401 Y102.997 E98.86528

G1 X118.596 Y102.441 E98.87459

G1 X118.844 Y101.89 E98.88413

G1 X119.133 Y101.375 E98.89346

G1 X119.471 Y100.878 E98.90296

G1 X119.864 Y100.399 E98.91275

G1 X120.275 Y99.977 E98.92205

G1 X120.735 Y99.581 E98.93164

G1 X121.22 Y99.233 E98.94107

G1 X121.74 Y98.924 E98.95063

G1 X122.282 Y98.663 E98.96013

G1 X122.837 Y98.454 E98.9695

G1 X123.43 Y98.287 E98.97924

G1 X124.007 Y98.177 E98.98852

G1 X124.613 Y98.117 E98.99814

G1 X125.219 Y98.107 E99.00771

G1 X125.814 Y98.152 E99.01714

G1 X126.395 Y98.247 E99.02644

G1 X127.003 Y98.401 E99.03635

G1 X127.559 Y98.596 E99.04566

G1 X128.11 Y98.844 E99.0552

G1 X128.627 Y99.134 E99.06457

G1 X129.123 Y99.472 E99.07405

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G1 X130.023 Y100.275 E99.09312

G1 X130.419 Y100.735 E99.10271

G1 X130.767 Y101.22 E99.11214

G1 X131.076 Y101.74 E99.1217

G1 X131.337 Y102.282 E99.1312

G1 X131.545 Y102.833 E99.14051

G1 X131.713 Y103.428 E99.15028

G1 X131.823 Y104.006 E99.15957

G1 X131.883 Y104.612 E99.16919

G1 X131.893 Y105.223 E99.17885

G1 X131.848 Y105.813 E99.1882

G1 X131.753 Y106.395 E99.19751

G1 X131.599 Y107.003 E99.20742

G1 X131.404 Y107.557 E99.2167

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G1 X130.867 Y108.625 E99.2356

G1 X130.529 Y109.122 E99.2451

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G1 X128.78 Y110.767 E99.28322

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G1 X127.718 Y111.337 E99.30228

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G1 X126.663 Y111.687 E99.31985

G1 X126.877 Y111.446 E99.32141

G1 X126.887 Y111.423

G1 X126.935 Y111.317 E99.32304

G1 X127.154 Y110.83 E99.33148

G1 X127.233 Y110.165 E99.34206

G1 X127.13 Y109.556 E99.35182

G1 X126.833 Y108.953 E99.36243

G1 X126.368 Y108.466 E99.37307

G1 X125.802 Y108.147 E99.38334

G1 X125.146 Y108.002 E99.39395

G1 X124.471 Y108.06 E99.40465

G1 X123.852 Y108.316 E99.41524

G1 X123.371 Y108.703 E99.42499

G1 X122.99 Y109.257 E99.43561

G1 X122.791 Y109.898 E99.44622

G1 X122.788 Y110.548 E99.45649

G1 X122.977 Y111.173 E99.4668

G1 X122.981 Y111.189 E99.46706

M204 S1250

M205 X10 Y10

G1 F2100 E98.66706

G1 F600 Z2.2

G0 F10800 X125.158 Y112.053 Z2.2

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z1.6

G1 F2100 E99.46706

G1 F1800 X125.342 Y112.008 E99.47005

G1 X125.699 Y111.921 E99.47586

G1 X125.833 Y111.842 E99.47832

G1 X126.169 Y111.641 E99.4845

G1 X126.537 Y111.226 E99.49327

G1 X126.764 Y110.722 E99.502

G1 X126.829 Y110.175 E99.5107

G1 X126.745 Y109.68 E99.51863

G1 X126.501 Y109.185 E99.52735

G1 X126.12 Y108.785 E99.53608

G1 X125.658 Y108.525 E99.54445

G1 X125.119 Y108.406 E99.55318

G1 X124.567 Y108.453 E99.56193

G1 X124.058 Y108.664 E99.57063

G1 X123.667 Y108.978 E99.57856

G1 X123.354 Y109.433 E99.58728

G1 X123.191 Y109.96 E99.596

G1 X123.188 Y110.49 E99.60437

G1 X123.347 Y111.018 E99.61308

G1 X123.623 Y111.437 E99.62101

G1 X124.038 Y111.789 E99.6296

G1 X124.218 Y111.864 E99.63268

G1 X124.285 Y111.891 E99.63383

G1 X124.56 Y112.006 E99.63854

G1 X124.789 Y112.024 E99.64216

G1 X125.158 Y112.053 E99.64801

M204 S1250

M205 X10 Y10

G0 F10800 X125.342 Y112.008

G0 X125.352 Y112.006

G0 X125.162 Y112.286

M204 S800

M205 X8 Y8

G1 F1800 X124.768 Y112.293 E99.65199

G1 X124.54 Y112.276 E99.65442

G1 X124.139 Y112.246 E99.65977

G1 X124.067 Y112.235 E99.6609

G1 X123.519 Y112.145 E99.66967

G1 X122.892 Y111.985 E99.67989

G1 X122.285 Y111.772 E99.69006

G1 X121.714 Y111.515 E99.69995

G1 X121.16 Y111.205 E99.70998

G1 X120.636 Y110.847 E99.72

G1 X120.137 Y110.439 E99.73019

G1 X119.681 Y109.994 E99.74025

G1 X119.267 Y109.513 E99.75028

G1 X118.898 Y108.999 E99.76028

G1 X118.572 Y108.45 E99.77036

G1 X118.296 Y107.877 E99.78041

G1 X118.073 Y107.286 E99.79039

G1 X117.897 Y106.661 E99.80065

G1 X117.781 Y106.049 E99.81049

G1 X117.717 Y105.41 E99.82064

G1 X117.707 Y104.764 E99.83084

G1 X117.754 Y104.139 E99.84074

G1 X117.855 Y103.52 E99.85065

G1 X118.015 Y102.892 E99.86089

G1 X118.228 Y102.285 E99.87105

G1 X118.485 Y101.714 E99.88095

G1 X118.795 Y101.16 E99.89098

G1 X119.15 Y100.639 E99.90094

G1 X119.561 Y100.137 E99.91119

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G1 X121.55 Y98.572 E99.95136

G1 X122.123 Y98.296 E99.96141

G1 X122.714 Y98.073 E99.97139

G1 X123.339 Y97.897 E99.98165

G1 X123.951 Y97.781 E99.99149

G1 X124.59 Y97.717 E100.00164

G1 X125.232 Y97.707 E100.01178

G1 X125.861 Y97.754 E100.02174

G1 X126.48 Y97.855 E100.03165

G1 X127.108 Y98.015 E100.04189

G1 X127.715 Y98.228 E100.05205

G1 X128.286 Y98.485 E100.06195

G1 X128.84 Y98.795 E100.07198

G1 X129.364 Y99.153 E100.082

G1 X129.863 Y99.561 E100.09219

G1 X130.317 Y100.004 E100.10221

G1 X130.733 Y100.487 E100.11228

G1 X131.102 Y101.001 E100.12227

G1 X131.428 Y101.55 E100.13236

G1 X131.704 Y102.123 E100.14241

G1 X131.926 Y102.71 E100.15232

G1 X132.103 Y103.339 E100.16265

G1 X132.219 Y103.948 E100.17244

G1 X132.283 Y104.59 E100.18263

G1 X132.293 Y105.236 E100.19284

G1 X132.246 Y105.861 E100.20274

G1 X132.145 Y106.48 E100.21265

G1 X131.985 Y107.108 E100.22289

G1 X131.773 Y107.713 E100.23302

G1 X131.515 Y108.286 E100.24295

G1 X131.205 Y108.84 E100.25298

G1 X130.85 Y109.361 E100.26294

G1 X130.439 Y109.863 E100.27319

G1 X129.996 Y110.317 E100.28321

G1 X129.513 Y110.733 E100.29328

G1 X128.999 Y111.102 E100.30327

G1 X128.45 Y111.428 E100.31336

G1 X127.877 Y111.704 E100.32341

G1 X127.286 Y111.927 E100.33339

G1 X126.661 Y112.103 E100.34365

G1 X126.049 Y112.219 E100.35349

G1 X125.888 Y112.235 E100.35604

G1 X125.733 Y112.25 E100.35829

G1 X125.41 Y112.283 E100.36215

G1 X125.162 Y112.286 E100.36485

M204 S1250

M205 X10 Y10

G0 F10800 X124.962 Y112.289

G1 F2100 E99.56485

G1 F600 Z2.2

G0 F10800 X121.999 Y110.311 Z2.2

M204 S1000

M205 X8 Y8

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G1 F600 Z1.6

G1 F2100 E100.36485

G1 X121.783 Y110.189 E100.36877

G1 X121.354 Y109.897 E100.37697

G1 X120.924 Y109.545 E100.38575

G1 X120.551 Y109.181 E100.39398

G1 X120.206 Y108.781 E100.40232

G1 X119.889 Y108.339 E100.41092

G1 X119.617 Y107.881 E100.41933

G1 X119.389 Y107.407 E100.42764

G1 X119.203 Y106.911 E100.43601

G1 X119.056 Y106.391 E100.44455

G1 X118.959 Y105.876 E100.45283

G1 X118.907 Y105.345 E100.46126

G1 X118.897 Y104.784 E100.47012

G1 X118.936 Y104.289 E100.47797

G1 X119.021 Y103.766 E100.48634

G1 X119.16 Y103.216 E100.4953

G1 X119.33 Y102.734 E100.50338

G1 X119.545 Y102.256 E100.51166

G1 X119.81 Y101.784 E100.52021

G1 X120.102 Y101.355 E100.52841

G1 X120.447 Y100.932 E100.53703

G1 X120.822 Y100.548 E100.54551

G1 X121.219 Y100.206 E100.55379

G1 X121.662 Y99.889 E100.56239

G1 X122.115 Y99.619 E100.57073

G1 X122.589 Y99.391 E100.57904

G1 X123.084 Y99.205 E100.58739

G1 X123.609 Y99.056 E100.59601

G1 X124.119 Y98.96 E100.60421

G1 X124.655 Y98.907 E100.61272

G1 X125.204 Y98.897 E100.62139

G1 X125.718 Y98.936 E100.62954

G1 X126.225 Y99.02 E100.63766

G1 X126.784 Y99.161 E100.64676

G1 X127.266 Y99.33 E100.65483

G1 X127.746 Y99.546 E100.66315

G1 X128.217 Y99.811 E100.67169

G1 X128.646 Y100.103 E100.67989

G1 X129.068 Y100.447 E100.68849

G1 X129.452 Y100.822 E100.69697

G1 X129.794 Y101.219 E100.70525

G1 X130.111 Y101.662 E100.71385

G1 X130.381 Y102.115 E100.72218

G1 X130.608 Y102.586 E100.73044

G1 X130.795 Y103.083 E100.73883

G1 X130.943 Y103.608 E100.74745

G1 X131.041 Y104.121 E100.7557

G1 X131.093 Y104.654 E100.76416

G1 X131.103 Y105.216 E100.77304

G1 X131.064 Y105.711 E100.78089

G1 X130.98 Y106.231 E100.78921

G1 X130.841 Y106.78 E100.79816

G1 X130.675 Y107.252 E100.80606

G1 X130.45 Y107.754 E100.81475

G1 X130.19 Y108.216 E100.82313

G1 X129.898 Y108.645 E100.83133

G1 X129.553 Y109.068 E100.83995

G1 X129.178 Y109.452 E100.84843

G1 X128.781 Y109.794 E100.85671

G1 X128.34 Y110.111 E100.86529

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G1 X127.89 Y109.311 E100.88722

G1 X127.489 Y108.495 E100.90158

G1 X126.858 Y107.835 E100.91601

G1 X126.087 Y107.401 E100.92998

G1 X125.199 Y107.204 E100.94435

G1 X124.282 Y107.283 E100.9589

G1 X123.445 Y107.629 E100.9732

G1 X122.786 Y108.16 E100.98658

G1 X122.271 Y108.908 E101.00092

G1 X122.001 Y109.776 E101.01528

G1 X121.999 Y110.311 E101.02374

M204 S1250

M205 X10 Y10

G1 F2100 E100.22374

G1 F600 Z2.2

G0 F10800 X119.92 Y108.04 Z2.2

M204 S1000

M205 X8 Y8

G1 F600 Z1.6

G1 F2100 E101.02374

G1 X121.819 Y109.94 E101.06618

M204 S1250

M205 X10 Y10

G0 F10800 X121.909 Y109.464

M204 S1000

M205 X8 Y8

G1 F2100 X119.416 Y106.971 E101.12188

G1 X119.346 Y106.901

M204 S1250

M205 X10 Y10

G0 F10800 X119.2 Y106.189

M204 S1000

M205 X8 Y8

G1 F2100 X122.043 Y109.032 E101.1854

M204 S1250

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G0 F10800 X122.227 Y108.651

M204 S1000

M205 X8 Y8

G1 F2100 X119.105 Y105.528 E101.25516

M204 S1250

M205 X10 Y10

G0 F10800 X119.078 Y104.936

M204 S1000

M205 X8 Y8

G1 F2100 X122.458 Y108.316 E101.33068

M204 S1250

M205 X10 Y10

G0 F10800 X122.703 Y107.995

M204 S1000

M205 X8 Y8

G1 F2100 X119.106 Y104.398 E101.41104

M204 S1250

M205 X10 Y10

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M204 S1000

M205 X8 Y8

G1 F2100 X123.016 Y107.742 E101.49677

M204 S1250

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G0 F10800 X123.329 Y107.49

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G1 F2100 X119.286 Y103.446 E101.58711

M204 S1250

M205 X10 Y10

G0 F10800 X119.42 Y103.015

M204 S1000

M205 X8 Y8

G1 F2100 X123.723 Y107.318 E101.68325

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M205 X10 Y10

G0 F10800 X124.123 Y107.152

M204 S1000

M205 X8 Y8

G1 F2100 X119.58 Y102.61 E101.78475

M204 S1250

M205 X10 Y10

G0 F10800 X119.764 Y102.228

M204 S1000

M205 X8 Y8

G1 F2100 X124.609 Y107.073 E101.893

M204 S1250

M205 X10 Y10

G0 F10800 X125.13 Y107.028

M204 S1000

M205 X8 Y8

G1 F2100 X119.968 Y101.866 E102.00833

M204 S1250

M205 X10 Y10

G0 F10800 X120.198 Y101.53

M204 S1000

M205 X8 Y8

G1 F2100 X125.826 Y107.159 E102.13408

G1 X125.896 Y107.229

M204 S1250

M205 X10 Y10

G0 F10800 X126.865 Y107.632

M204 S1000

M205 X8 Y8

G1 F2100 X120.447 Y101.213 E102.27749

M204 S1250

M205 X10 Y10

G0 F10800 X120.713 Y100.914

M204 S1000

M205 X8 Y8

G1 F2100 X129.087 Y109.288 E102.46458

M204 S1250

M205 X10 Y10

G0 F10800 X129.366 Y109.001

M204 S1000

M205 X8 Y8

G1 F2100 X120.998 Y100.634 E102.65154

M204 S1250

M205 X10 Y10

G0 F10800 X121.302 Y100.372

M204 S1000

M205 X8 Y8

G1 F2100 X129.625 Y108.695 E102.83749

M204 S1250

M205 X10 Y10

G0 F10800 X129.867 Y108.371

M204 S1000

M205 X8 Y8

G1 F2100 X121.629 Y100.133 E103.02155

M204 S1250

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G0 F10800 X121.973 Y99.912

M204 S1000

M205 X8 Y8

G1 F2100 X130.089 Y108.028 E103.20288

M204 S1250

M205 X10 Y10

G0 F10800 X130.292 Y107.664

M204 S1000

M205 X8 Y8

G1 F2100 X122.338 Y99.711 E103.38058

M204 S1250

M205 X10 Y10

G0 F10800 X122.725 Y99.532

M204 S1000

M205 X8 Y8

G1 F2100 X130.466 Y107.273 E103.55354

M204 S1250

M205 X10 Y10

G0 F10800 X130.621 Y106.862

M204 S1000

M205 X8 Y8

G1 F2100 X123.136 Y99.377 E103.72077

M204 S1250

M205 X10 Y10

G0 F10800 X123.576 Y99.252

M204 S1000

M205 X8 Y8

G1 F2100 X130.746 Y106.421 E103.88096

M204 S1250

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G0 F10800 X130.843 Y105.952

M204 S1000

M205 X8 Y8

G1 F2100 X124.047 Y99.157 E104.03279

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G0 F10800 X124.554 Y99.098

M204 S1000

M205 X8 Y8

G1 F2100 X130.904 Y105.448 E104.17466

M204 S1250

M205 X10 Y10

G0 F10800 X130.916 Y104.895

M204 S1000

M205 X8 Y8

G1 F2100 X125.1 Y99.079 E104.3046

M204 S1250

M205 X10 Y10

G0 F10800 X125.703 Y99.116

M204 S1000

M205 X8 Y8

G1 F2100 X130.876 Y104.289 E104.42018

M204 S1250

M205 X10 Y10

G0 F10800 X130.753 Y103.6

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M205 X8 Y8

G1 F2100 X126.404 Y99.251 E104.51735

G1 X126.334 Y99.181

M204 S1250

M205 X10 Y10

G0 F10800 X127.229 Y99.511

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M205 X8 Y8

G1 F2100 X130.482 Y102.763 E104.59002

G1 X130.552 Y102.833

M204 S1250

M205 X10 Y10

G1 F2100 E103.79002

G1 F600 Z2.2

G0 F10800 X129.745 Y101.461 Z2.2

M204 S1000

M205 X8 Y8

G1 F600 Z1.6

G1 F2100 E104.59002

G1 X128.518 Y100.233 E104.61744

G1 X128.448 Y100.163

M204 S1250

M205 X10 Y10

G1 F2100 E103.81744

G1 F600 Z2.2

G0 F10800 X127.65 Y108.417 Z2.2

M204 S1000

M205 X8 Y8

G1 F600 Z1.6

G1 F2100 E104.61744

G1 X128.784 Y109.551 E104.64278

M204 S1250

M205 X10 Y10

G0 F10800 X128.465 Y109.798

M204 S1000

M205 X8 Y8

G1 F2100 X128.089 Y109.421 E104.65119

M204 S1250

M205 X10 Y10

G1 F2100 E103.85119

G1 F600 Z2.2

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G0 F10800 X126.271 Y107.895 Z2.2

;TIME\_ELAPSED:269.538219

;LAYER:15

;MESH:Part Studio 1.stl

G0 X126.271 Y107.895 Z2.3

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z1.7

G1 F2100 E104.65119

G1 F2700 X125.517 Y107.624 E104.66385

G1 X124.735 Y107.585 E104.67622

G1 X123.966 Y107.783 E104.68877

G1 X123.339 Y108.157 E104.7003

G1 X122.798 Y108.74 E104.71287

G1 X122.452 Y109.468 E104.7256

G1 X122.342 Y110.258 E104.7382

G1 X122.398 Y110.618 E104.74396

G1 X122.432 Y110.841 E104.74752

G1 X122.449 Y110.946 E104.7492

G1 X122.263 Y110.868 E104.75069

G1 X122.063 Y110.764 E104.75334

G1 X121.773 Y110.613 E104.7585

G1 X121.279 Y110.299 E104.76775

G1 X120.828 Y109.953 E104.77673

G1 X120.42 Y109.58 E104.78546

G1 X120.047 Y109.172 E104.7942

G1 X119.69 Y108.709 E104.80343

G1 X119.392 Y108.237 E104.81225

G1 X119.132 Y107.737 E104.82116

G1 X118.91 Y107.202 E104.83031

G1 X118.747 Y106.687 E104.83884

G1 X118.624 Y106.126 E104.84792

G1 X118.55 Y105.57 E104.85678

G1 X118.525 Y105 E104.86579

G1 X118.55 Y104.429 E104.87482

G1 X118.624 Y103.872 E104.8837

G1 X118.747 Y103.313 E104.89274

G1 X118.91 Y102.798 E104.90127

G1 X119.132 Y102.263 E104.91043

G1 X119.392 Y101.763 E104.91933

G1 X119.69 Y101.291 E104.92815

G1 X120.047 Y100.828 E104.93738

G1 X120.42 Y100.42 E104.94612

G1 X120.828 Y100.047 E104.95485

G1 X121.287 Y99.693 E104.96401

G1 X121.763 Y99.392 E104.97291

G1 X122.263 Y99.132 E104.98181

G1 X122.798 Y98.91 E104.99096

G1 X123.315 Y98.747 E104.99953

G1 X123.868 Y98.624 E105.00848

G1 X124.43 Y98.55 E105.01743

G1 X125 Y98.525 E105.02644

G1 X125.57 Y98.55 E105.03546

G1 X126.132 Y98.624 E105.04441

G1 X126.685 Y98.747 E105.05336

G1 X127.202 Y98.91 E105.06193

G1 X127.737 Y99.132 E105.07108

G1 X128.237 Y99.392 E105.07998

G1 X128.713 Y99.693 E105.08888

G1 X129.172 Y100.047 E105.09804

G1 X129.58 Y100.42 E105.10677

G1 X129.953 Y100.828 E105.1155

G1 X130.31 Y101.291 E105.12474

G1 X130.608 Y101.763 E105.13356

G1 X130.868 Y102.263 E105.14246

G1 X131.09 Y102.798 E105.15161

G1 X131.253 Y103.313 E105.16015

G1 X131.376 Y103.872 E105.16919

G1 X131.45 Y104.429 E105.17807

G1 X131.475 Y105 E105.1871

G1 X131.45 Y105.57 E105.19611

G1 X131.376 Y106.126 E105.20497

G1 X131.253 Y106.687 E105.21405

G1 X131.09 Y107.202 E105.22258

G1 X130.868 Y107.737 E105.23173

G1 X130.608 Y108.237 E105.24064

G1 X130.31 Y108.709 E105.24945

G1 X129.953 Y109.172 E105.25869

G1 X129.58 Y109.58 E105.26742

G1 X129.172 Y109.953 E105.27616

G1 X128.721 Y110.299 E105.28514

G1 X128.227 Y110.613 E105.29439

G1 X127.835 Y110.817 E105.30137

G1 X127.817 Y110.826 E105.30169

G1 X127.737 Y110.868 E105.30311

G1 X127.529 Y110.955 E105.30667

G1 X127.562 Y110.824 E105.30682

G1 X127.645 Y110.495 E105.3112

G1 X127.645 Y110.474 E105.31152

G1 X127.609 Y109.71 E105.3236

G1 X127.336 Y108.964 E105.33615

G1 X126.904 Y108.377 E105.34767

G1 X126.271 Y107.895 E105.36024

M204 S1250

M205 X10 Y10

G1 F2100 E104.56024

G1 F600 Z2.3

G0 F10800 X127.253 Y111.493 Z2.3

M204 S800

M205 X8 Y8

G1 F600 Z1.7

G1 F2100 E105.36024

G1 F2700 X127.252 Y111.494 E105.36026

G1 X126.745 Y111.649 E105.36863

G1 X127.022 Y111.198 E105.37308

G1 X127.024 Y111.196 E105.37313

G1 X127.076 Y111.113 E105.37468

G1 X127.243 Y110.454 E105.38542

G1 X127.212 Y109.79 E105.39592

G1 X126.98 Y109.155 E105.4066

G1 X126.616 Y108.66 E105.41631

G1 X126.078 Y108.251 E105.42698

G1 X125.438 Y108.021 E105.43773

G1 X124.776 Y107.988 E105.4482

G1 X124.121 Y108.156 E105.45888

G1 X123.593 Y108.471 E105.4686

G1 X123.133 Y108.967 E105.47928

G1 X122.84 Y109.584 E105.49007

G1 X122.746 Y110.255 E105.50078

G1 X122.849 Y110.911 E105.51127

G1 X122.991 Y111.2 E105.51636

G1 X123.149 Y111.522 E105.52202

G1 X123.238 Y111.615 E105.52406

G1 X123.274 Y111.653 E105.52488

G1 X123.213 Y111.64

G1 X123.122 Y111.612 E105.52495

G1 X122.78 Y111.504 E105.52862

G1 X122.661 Y111.466 E105.53059

G1 X122.085 Y111.227 E105.54044

G1 X121.57 Y110.959 E105.54961

G1 X121.054 Y110.631 E105.55927

G1 X120.572 Y110.261 E105.56887

G1 X120.137 Y109.863 E105.57819

G1 X119.739 Y109.428 E105.5875

G1 X119.362 Y108.938 E105.59727

G1 X119.043 Y108.434 E105.60669

G1 X118.773 Y107.915 E105.61594

G1 X118.534 Y107.339 E105.62579

G1 X118.358 Y106.781 E105.63503

G1 X118.229 Y106.195 E105.64451

G1 X118.151 Y105.605 E105.65391

G1 X118.124 Y105 E105.66348

G1 X118.151 Y104.392 E105.6731

G1 X118.229 Y103.805 E105.68245

G1 X118.358 Y103.219 E105.69193

G1 X118.534 Y102.661 E105.70118

G1 X118.773 Y102.085 E105.71103

G1 X119.043 Y101.566 E105.72027

G1 X119.362 Y101.062 E105.72969

G1 X119.739 Y100.572 E105.73946

G1 X120.137 Y100.137 E105.74878

G1 X120.572 Y99.739 E105.75809

G1 X121.058 Y99.365 E105.76778

G1 X121.566 Y99.043 E105.77728

G1 X122.085 Y98.773 E105.78652

G1 X122.661 Y98.534 E105.79638

G1 X123.213 Y98.36 E105.80552

G1 X123.807 Y98.228 E105.81513

G1 X124.395 Y98.151 E105.8245

G1 X125 Y98.124 E105.83407

G1 X125.605 Y98.151 E105.84364

G1 X126.193 Y98.228 E105.85301

G1 X126.787 Y98.36 E105.86262

G1 X127.339 Y98.534 E105.87176

G1 X127.915 Y98.773 E105.88162

G1 X128.434 Y99.043 E105.89086

G1 X128.942 Y99.365 E105.90036

G1 X129.428 Y99.739 E105.91005

G1 X129.863 Y100.137 E105.91936

G1 X130.261 Y100.572 E105.92868

G1 X130.638 Y101.062 E105.93845

G1 X130.957 Y101.566 E105.94787

G1 X131.227 Y102.085 E105.95711

G1 X131.466 Y102.661 E105.96696

G1 X131.642 Y103.219 E105.97621

G1 X131.771 Y103.805 E105.98569

G1 X131.849 Y104.392 E105.99504

G1 X131.876 Y105 E106.00466

G1 X131.849 Y105.605 E106.01423

G1 X131.771 Y106.195 E106.02363

G1 X131.642 Y106.781 E106.03311

G1 X131.466 Y107.339 E106.04235

G1 X131.227 Y107.915 E106.0522

G1 X130.957 Y108.434 E106.06145

G1 X130.638 Y108.938 E106.07087

G1 X130.261 Y109.428 E106.08064

G1 X129.863 Y109.863 E106.08995

G1 X129.428 Y110.261 E106.09927

G1 X128.946 Y110.631 E106.10887

G1 X128.43 Y110.959 E106.11853

G1 X127.915 Y111.227 E106.1277

G1 X127.339 Y111.466 E106.13755

G1 X127.253 Y111.493 E106.13897

M204 S1250

M205 X10 Y10

G1 F2100 E105.33897

G1 F600 Z2.3

G0 F10800 X125.527 Y112.253 Z2.3

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z1.7

G1 F2100 E106.13897

G1 F1800 X125 Y112.277 E106.14731

G1 X124.887 Y112.272 E106.1491

G1 X124.36 Y112.248 E106.15743

G1 X124.302 Y112.241 E106.15835

G1 X124.02 Y112.204 E106.16285

G1 X123.736 Y112.166 E106.16737

G1 X123.122 Y112.03 E106.17731

G1 X122.514 Y111.838 E106.18738

G1 X121.917 Y111.591 E106.19759

G1 X121.367 Y111.305 E106.20738

G1 X120.829 Y110.963 E106.21745

G1 X120.316 Y110.569 E106.22767

G1 X119.854 Y110.146 E106.23757

G1 X119.431 Y109.684 E106.24747

G1 X119.034 Y109.167 E106.25776

G1 X118.694 Y108.631 E106.26779

G1 X118.409 Y108.083 E106.27755

G1 X118.162 Y107.486 E106.28776

G1 X117.969 Y106.875 E106.29788

G1 X117.834 Y106.264 E106.30777

G1 X117.752 Y105.64 E106.31771

G1 X117.723 Y105 E106.32783

G1 X117.752 Y104.357 E106.338

G1 X117.834 Y103.736 E106.3479

G1 X117.969 Y103.125 E106.35778

G1 X118.162 Y102.514 E106.3679

G1 X118.409 Y101.917 E106.37811

G1 X118.694 Y101.369 E106.38787

G1 X119.034 Y100.833 E106.3979

G1 X119.431 Y100.316 E106.4082

G1 X119.854 Y99.854 E106.41809

G1 X120.316 Y99.431 E106.42799

G1 X120.829 Y99.037 E106.43821

G1 X121.369 Y98.694 E106.44831

G1 X121.917 Y98.409 E106.45807

G1 X122.514 Y98.162 E106.46828

G1 X123.122 Y97.97 E106.47835

G1 X123.736 Y97.834 E106.48829

G1 X124.36 Y97.752 E106.49823

G1 X125 Y97.723 E106.50835

G1 X125.64 Y97.752 E106.51847

G1 X126.264 Y97.834 E106.52842

G1 X126.878 Y97.97 E106.53835

G1 X127.486 Y98.162 E106.54843

G1 X128.083 Y98.409 E106.55863

G1 X128.631 Y98.694 E106.56839

G1 X129.171 Y99.037 E106.5785

G1 X129.684 Y99.431 E106.58872

G1 X130.146 Y99.854 E106.59861

G1 X130.569 Y100.316 E106.60851

G1 X130.966 Y100.833 E106.61881

G1 X131.306 Y101.369 E106.62884

G1 X131.591 Y101.917 E106.63859

G1 X131.838 Y102.514 E106.6488

G1 X132.031 Y103.125 E106.65892

G1 X132.166 Y103.736 E106.66881

G1 X132.248 Y104.357 E106.67871

G1 X132.277 Y105 E106.68888

G1 X132.248 Y105.64 E106.699

G1 X132.166 Y106.264 E106.70894

G1 X132.031 Y106.875 E106.71883

G1 X131.838 Y107.486 E106.72895

G1 X131.591 Y108.083 E106.73916

G1 X131.306 Y108.631 E106.74891

G1 X130.966 Y109.167 E106.75894

G1 X130.569 Y109.684 E106.76924

G1 X130.146 Y110.146 E106.77914

G1 X129.684 Y110.569 E106.78903

G1 X129.171 Y110.963 E106.79925

G1 X128.633 Y111.305 E106.80932

G1 X128.083 Y111.591 E106.81912

G1 X127.486 Y111.838 E106.82932

G1 X126.878 Y112.03 E106.8394

G1 X126.264 Y112.166 E106.84933

G1 X126.044 Y112.195 E106.85284

G1 X125.64 Y112.248 E106.85928

G1 X125.527 Y112.253 E106.86106

M204 S1250

M205 X10 Y10

G0 F10800 X125.327 Y112.262

G1 F2100 E106.06106

G1 F600 Z2.3

G0 F10800 X123.864 Y111.694 Z2.3

M204 S800

M205 X8 Y8

G1 F600 Z1.7

G1 F2100 E106.86106

G1 F1800 X124.089 Y111.812 E106.86508

G1 X124.34 Y111.944 E106.869

G1 X124.417 Y111.959 E106.86996

G1 X124.897 Y112.056 E106.87479

G1 X124.974 Y112.048 E106.87534

G1 X125.515 Y111.989 E106.8807

G1 X125.526 Y111.985

G1 X125.901 Y111.823 E106.88625

G1 X126.028 Y111.768 E106.88843

G1 X126.411 Y111.43 E106.8965

G1 X126.703 Y110.955 E106.90531

G1 X126.841 Y110.413 E106.91415

G1 X126.815 Y109.87 E106.92274

G1 X126.624 Y109.346 E106.93155

G1 X126.328 Y108.944 E106.93943

G1 X125.885 Y108.607 E106.94823

G1 X125.359 Y108.418 E106.95706

G1 X124.816 Y108.391 E106.96565

G1 X124.276 Y108.529 E106.97445

G1 X123.847 Y108.785 E106.98235

G1 X123.468 Y109.194 E106.99115

G1 X123.228 Y109.7 E107

G1 X123.15 Y110.252 E107.00881

G1 X123.235 Y110.789 E107.0174

G1 X123.481 Y111.291 E107.02623

G1 X123.864 Y111.694 E107.03501

M204 S1250

M205 X10 Y10

G0 F10800 X124.041 Y111.786

G1 F2100 E106.23501

G1 F600 Z2.3

G0 F10800 X121.948 Y110.262 Z2.3

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.7

G1 F2100 E107.03501

G1 X121.512 Y109.985 E107.04318

G1 X121.072 Y109.648 E107.05193

G1 X120.696 Y109.304 E107.05998

G1 X120.34 Y108.914 E107.06832

G1 X120.014 Y108.493 E107.07674

G1 X119.729 Y108.04 E107.08519

G1 X119.49 Y107.58 E107.09338

G1 X119.274 Y107.058 E107.10231

G1 X119.124 Y106.585 E107.11015

G1 X119.007 Y106.051 E107.11878

G1 X118.94 Y105.548 E107.1268

G1 X118.915 Y104.999 E107.13548

G1 X118.94 Y104.446 E107.14423

G1 X119.007 Y103.947 E107.15218

G1 X119.124 Y103.414 E107.1608

G1 X119.274 Y102.942 E107.16863

G1 X119.49 Y102.42 E107.17755

G1 X119.73 Y101.958 E107.18578

G1 X120.014 Y101.507 E107.1942

G1 X120.34 Y101.086 E107.20261

G1 X120.696 Y100.696 E107.21095

G1 X121.086 Y100.34 E107.21929

G1 X121.503 Y100.017 E107.22763

G1 X121.958 Y99.73 E107.23613

G1 X122.42 Y99.49 E107.24435

G1 X122.942 Y99.274 E107.25328

G1 X123.425 Y99.121 E107.26128

G1 X123.934 Y99.008 E107.26952

G1 X124.452 Y98.94 E107.27777

G1 X125 Y98.915 E107.28644

G1 X125.548 Y98.94 E107.29511

G1 X126.066 Y99.008 E107.30336

G1 X126.575 Y99.121 E107.3116

G1 X127.058 Y99.274 E107.3196

G1 X127.58 Y99.49 E107.32853

G1 X128.042 Y99.73 E107.33675

G1 X128.497 Y100.017 E107.34525

G1 X128.914 Y100.34 E107.35358

G1 X129.304 Y100.696 E107.36193

G1 X129.66 Y101.086 E107.37027

G1 X129.986 Y101.507 E107.37868

G1 X130.27 Y101.958 E107.3871

G1 X130.51 Y102.42 E107.39533

G1 X130.726 Y102.942 E107.40425

G1 X130.876 Y103.414 E107.41207

G1 X130.993 Y103.947 E107.4207

G1 X131.06 Y104.446 E107.42865

G1 X131.085 Y104.999 E107.4374

G1 X131.06 Y105.548 E107.44608

G1 X130.993 Y106.051 E107.4541

G1 X130.876 Y106.585 E107.46273

G1 X130.726 Y107.058 E107.47057

G1 X130.51 Y107.58 E107.4795

G1 X130.271 Y108.04 E107.48769

G1 X129.986 Y108.493 E107.49614

G1 X129.66 Y108.914 E107.50455

G1 X129.304 Y109.304 E107.5129

G1 X128.928 Y109.648 E107.52095

G1 X128.488 Y109.985 E107.5297

G1 X128.03 Y110.276 E107.53828

G1 X128.025 Y110.279 E107.53837

G1 X127.995 Y109.632 E107.5486

G1 X127.683 Y108.777 E107.56298

G1 X127.185 Y108.1 E107.57626

G1 X126.46 Y107.548 E107.59065

G1 X125.595 Y107.238 E107.60517

G1 X124.696 Y107.193 E107.61939

G1 X123.814 Y107.419 E107.63378

G1 X123.091 Y107.851 E107.64708

G1 X122.472 Y108.518 E107.66146

G1 X122.074 Y109.355 E107.6761

G1 X121.948 Y110.262 E107.69057

M204 S1250

M205 X10 Y10

G1 F2100 E106.89057

G1 F600 Z2.3

G0 F10800 X128.124 Y109.463 Z2.3

M204 S1000

M205 X8 Y8

G1 F600 Z1.7

G1 F2100 E107.69057

G1 X130.53 Y107.057 E107.74432

G1 X130.6 Y106.987

M204 S1250

M205 X10 Y10

G0 F10800 X130.762 Y106.259

M204 S1000

M205 X8 Y8

G1 F2100 X127.972 Y109.049 E107.80666

M204 S1250

M205 X10 Y10

G0 F10800 X127.81 Y108.646

M204 S1000

M205 X8 Y8

G1 F2100 X130.872 Y105.583 E107.87508

M204 S1250

M205 X10 Y10

G0 F10800 X130.903 Y104.986

M204 S1000

M205 X8 Y8

G1 F2100 X127.57 Y108.32 E107.94956

M204 S1250

M205 X10 Y10

G0 F10800 X127.33 Y107.994

M204 S1000

M205 X8 Y8

G1 F2100 X130.877 Y104.447 E108.02881

M204 S1250

M205 X10 Y10

G0 F10800 X130.809 Y103.95

M204 S1000

M205 X8 Y8

G1 F2100 X127.014 Y107.744 E108.11359

M204 S1250

M205 X10 Y10

G0 F10800 X126.693 Y107.5

M204 S1000

M205 X8 Y8

G1 F2100 X130.707 Y103.486 E108.20327

M204 S1250

M205 X10 Y10

G0 F10800 X130.571 Y103.056

M204 S1000

M205 X8 Y8

G1 F2100 X126.321 Y107.306 E108.29823

M204 S1250

M205 X10 Y10

G0 F10800 X125.903 Y107.158

M204 S1000

M205 X8 Y8

G1 F2100 X130.41 Y102.652 E108.39891

M204 S1250

M205 X10 Y10

G0 F10800 X130.227 Y102.268

M204 S1000

M205 X8 Y8

G1 F2100 X125.445 Y107.051 E108.50577

M204 S1250

M205 X10 Y10

G0 F10800 X124.907 Y107.023

M204 S1000

M205 X8 Y8

G1 F2100 X130.023 Y101.907 E108.62007

M204 S1250

M205 X10 Y10

G0 F10800 X129.8 Y101.564

M204 S1000

M205 X8 Y8

G1 F2100 X124.242 Y107.122 E108.74425

G1 X124.172 Y107.192

M204 S1250

M205 X10 Y10

G0 F10800 X123.26 Y107.539

M204 S1000

M205 X8 Y8

G1 F2100 X129.554 Y101.244 E108.88489

M204 S1250

M205 X10 Y10

G0 F10800 X129.286 Y100.947

M204 S1000

M205 X8 Y8

G1 F2100 X120.945 Y109.288 E109.07125

M204 S1250

M205 X10 Y10

G0 F10800 X121.244 Y109.554

M204 S1000

M205 X8 Y8

G1 F2100 X122.263 Y108.535 E109.09401

G1 X122.333 Y108.465

M204 S1250

M205 X10 Y10

G0 F10800 X121.872 Y109.492

M204 S1000

M205 X8 Y8

G1 F2100 X121.565 Y109.799 E109.10087

M204 S1250

M205 X10 Y10

G0 F10800 X120.665 Y109.002

M204 S1000

M205 X8 Y8

G1 F2100 X129.002 Y100.665 E109.28714

M204 S1250

M205 X10 Y10

G0 F10800 X128.7 Y100.402

M204 S1000

M205 X8 Y8

G1 F2100 X120.401 Y108.7 E109.47255

M204 S1250

M205 X10 Y10

G0 F10800 X120.156 Y108.38

M204 S1000

M205 X8 Y8

G1 F2100 X128.38 Y100.156 E109.6563

M204 S1250

M205 X10 Y10

G0 F10800 X128.033 Y99.937

M204 S1000

M205 X8 Y8

G1 F2100 X119.938 Y108.033 E109.83717

M204 S1250

M205 X10 Y10

G0 F10800 X119.737 Y107.667

M204 S1000

M205 X8 Y8

G1 F2100 X127.667 Y99.738 E110.01434

M204 S1250

M205 X10 Y10

G0 F10800 X127.279 Y99.559

M204 S1000

M205 X8 Y8

G1 F2100 X119.56 Y107.279 E110.18681

M204 S1250

M205 X10 Y10

G0 F10800 X119.402 Y106.871

M204 S1000

M205 X8 Y8

G1 F2100 X126.87 Y99.403 E110.35366

M204 S1250

M205 X10 Y10

G0 F10800 X126.434 Y99.274

M204 S1000

M205 X8 Y8

G1 F2100 X119.274 Y106.433 E110.51363

M204 S1250

M205 X10 Y10

G0 F10800 X119.176 Y105.966

M204 S1000

M205 X8 Y8

G1 F2100 X125.967 Y99.175 E110.66535

M204 S1250

M205 X10 Y10

G0 F10800 X125.461 Y99.115

M204 S1000

M205 X8 Y8

G1 F2100 X119.115 Y105.461 E110.80714

M204 S1250

M205 X10 Y10

G0 F10800 X119.098 Y104.912

M204 S1000

M205 X8 Y8

G1 F2100 X124.912 Y99.098 E110.93704

M204 S1250

M205 X10 Y10

G0 F10800 X124.305 Y99.139

M204 S1000

M205 X8 Y8

G1 F2100 X119.139 Y104.306 E111.05247

M204 S1250

M205 X10 Y10

G0 F10800 X119.262 Y103.617

M204 S1000

M205 X8 Y8

G1 F2100 X123.617 Y99.262 E111.14977

G1 X123.687 Y99.192

M204 S1250

M205 X10 Y10

G0 F10800 X122.778 Y99.535

M204 S1000

M205 X8 Y8

G1 F2100 X119.536 Y102.777 E111.22221

G1 X119.466 Y102.847

M204 S1250

M205 X10 Y10

G1 F2100 E110.42221

G1 F600 Z2.3

G0 F10800 X120.237 Y101.511 Z2.3

M204 S1000

M205 X8 Y8

G1 F600 Z1.7

G1 F2100 E111.22221

G1 X121.508 Y100.24 E111.25061

G1 X121.578 Y100.17

M204 S1250

M205 X10 Y10

G1 F2100 E110.45061

G1 F600 Z2.3

G0 F10800 X129.961 Y108.191 Z2.3

M204 S1000

M205 X8 Y8

G1 F600 Z1.7

G1 F2100 E111.25061

G1 X128.198 Y109.955 E111.29001

G1 X128.128 Y110.025

M204 S1250

M205 X10 Y10

G1 F2100 E110.49001

G1 F600 Z2.3

;MESH:NONMESH

G0 F10800 X119.611 Y104.186 Z2.3

;TIME\_ELAPSED:285.587580

;LAYER:16

;MESH:Part Studio 1.stl

G0 X119.611 Y104.186 Z2.4

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z1.8

G1 F2100 E111.29001

G1 F1800 X119.608 Y104.173 E111.29022

G1 X119.63 Y104.111 E111.29126

G1 X119.637 Y104.092 E111.29158

G1 X119.691 Y104.065 E111.29253

G1 X119.719 Y104.069 E111.29298

G1 X119.812 Y104.084 E111.29447

G1 X119.839 Y104.11 E111.29506

G1 X119.868 Y104.138 E111.29554

G1 X119.876 Y104.198 E111.29626

G1 X119.851 Y104.265 E111.297

G1 X119.832 Y104.313 E111.29751

G1 X119.807 Y104.33 E111.29778

G1 X119.764 Y104.361 E111.29827

G1 X119.675 Y104.356 E111.29927

G1 X119.636 Y104.321 E111.2999

G1 X119.622 Y104.246 E111.30064

G1 X119.611 Y104.186 E111.30122

M204 S1250

M205 X10 Y10

G0 F10800 X119.608 Y104.173

G0 X119.63 Y104.111

G0 X119.637 Y104.092

G0 X119.691 Y104.065

G0 X119.719 Y104.069

G0 X119.732 Y104.071

G0 X119.305 Y105.351

M204 S800

M205 X8 Y8

G1 F1800 X119.306 Y105.379 E111.30167

G1 X119.147 Y105.39 E111.30419

G1 X119.147 Y105.379

G1 X119.147 Y105.351

G1 X119.147 Y105.338 E111.3042

G1 X119.305 Y105.351 E111.30444

M204 S1250

M205 X10 Y10

G0 F10800 X119.306 Y105.379

G0 X119.147 Y105.39

G0 X119.147 Y105.379

G0 X119.147 Y105.377

G1 F2100 E110.50444

G1 F600 Z2.4

G0 F10800 X128.813 Y104.347 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E111.30444

G1 F1800 X128.79 Y104.362 E111.30487

G1 X128.718 Y104.356 E111.30601

G1 X128.698 Y104.334 E111.30648

G1 X128.674 Y104.308 E111.30704

G1 X128.653 Y104.207 E111.30867

G1 X128.619 Y104.044 E111.31089

G1 X128.64 Y103.67 E111.31681

G1 X128.646 Y103.576 E111.3183

G1 X128.669 Y103.507 E111.31944

G1 X128.688 Y103.487 E111.31988

G1 X128.716 Y103.459 E111.32051

G1 X128.788 Y103.452 E111.32165

G1 X128.83 Y103.484 E111.32203

G1 X128.839 Y103.515 E111.3221

G1 X128.892 Y103.685 E111.324

G1 X128.889 Y104.046 E111.32769

G1 X128.888 Y104.158 E111.32867

G1 X128.823 Y104.341 E111.33058

G1 X128.813 Y104.347 E111.33076

M204 S1250

M205 X10 Y10

G0 F10800 X128.79 Y104.362

G0 X128.718 Y104.356

G0 X128.698 Y104.334

G0 X128.674 Y104.308

G0 X128.667 Y104.272

G0 X129.956 Y104.082

M204 S800

M205 X8 Y8

G1 F1800 X129.973 Y104.07 E111.33109

G1 X129.987 Y104.07 E111.33131

G1 X130.08 Y104.077 E111.33278

G1 X130.103 Y104.079 E111.33315

G1 X130.113 Y104.087 E111.33335

G1 X130.164 Y104.129 E111.33439

G1 X130.169 Y104.159 E111.33487

G1 X130.176 Y104.198 E111.3355

G1 X130.134 Y104.3 E111.33689

G1 X130.124 Y104.323 E111.33719

G1 X130.09 Y104.344 E111.33769

G1 X130.06 Y104.363 E111.33811

G1 X129.969 Y104.354 E111.33916

G1 X129.95 Y104.334 E111.33932

G1 X129.929 Y104.312 E111.3396

G1 X129.917 Y104.253 E111.34002

G1 X129.907 Y104.206 E111.34054

G1 X129.924 Y104.136 E111.34115

G1 X129.934 Y104.097 E111.34156

G1 X129.956 Y104.082 E111.34183

M204 S1250

M205 X10 Y10

G0 F10800 X129.973 Y104.07

G0 X129.987 Y104.07

G0 X130.08 Y104.077

G0 X130.103 Y104.079

G0 X130.113 Y104.087

G0 X130.142 Y104.111

G1 F2100 E110.54183

G1 F600 Z2.4

G0 F10800 X129.356 Y107.076 Z2.4

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z1.8

G1 F2100 E111.34183

G1 F2700 X129.341 Y106.88 E111.34494

G1 X129.403 Y106.897

G1 X129.819 Y107.01 E111.35175

G1 X130.015 Y106.956 E111.35496

G1 X130.737 Y106.956 E111.36637

G1 X130.809 Y106.956 E111.3675

G1 X131.096 Y107 E111.37209

G1 X131.113 Y106.993 E111.37238

G1 X131.109 Y107.004

G1 X131.09 Y107.057

G1 X131.066 Y107.124 E111.37339

G1 X130.937 Y107.476 E111.37931

G1 X130.717 Y107.948 E111.38754

G1 X130.426 Y108.454 E111.39676

G1 X130.097 Y108.925 E111.40584

G1 X129.747 Y109.341 E111.41443

G1 X129.341 Y109.747 E111.4235

G1 X128.925 Y110.097 E111.43209

G1 X128.462 Y110.421 E111.44101

G1 X128.027 Y110.671 E111.44894

G1 X127.947 Y110.717 E111.4504

G1 X127.615 Y110.872 E111.45619

G1 X127.641 Y110.676 E111.45687

G1 X127.653 Y110.584 E111.45818

G1 X127.703 Y110.223 E111.46394

G1 X127.589 Y109.453 E111.47624

G1 X127.262 Y108.755 E111.48841

G1 X126.768 Y108.186 E111.50032

G1 X126.084 Y107.757 E111.51308

G1 X125.337 Y107.551 E111.52532

G1 X124.594 Y107.562 E111.53706

G1 X123.882 Y107.77 E111.54878

G1 X123.223 Y108.194 E111.56116

G1 X122.699 Y108.813 E111.57397

G1 X122.393 Y109.526 E111.58623

G1 X122.297 Y110.298 E111.59852

G1 X122.344 Y110.571 E111.60289

G1 X122.36 Y110.663 E111.60437

G1 X122.397 Y110.878 E111.60782

G1 X122.053 Y110.717 E111.61123

G1 X121.972 Y110.671 E111.61255

G1 X121.538 Y110.421 E111.62046

G1 X121.075 Y110.097 E111.62939

G1 X120.659 Y109.747 E111.63798

G1 X120.253 Y109.341 E111.64705

G1 X119.903 Y108.925 E111.65564

G1 X119.574 Y108.454 E111.66472

G1 X119.283 Y107.948 E111.67394

G1 X119.125 Y107.61 E111.67983

G1 X119.063 Y107.476 E111.68217

G1 X118.988 Y107.271 E111.68561

G1 X119.058 Y107.27

G1 X119.206 Y107.267 E111.68748

G1 X119.523 Y107.259 E111.69249

G1 X120.2 Y107.012 E111.70388

G1 X120.232 Y106.963 E111.7048

G1 X120.325 Y106.988 E111.70632

G1 X120.769 Y106.939 E111.71338

G1 X121.289 Y106.989 E111.72163

G1 X121.358 Y106.956 E111.72284

G1 X122.094 Y106.956 E111.73447

G1 X122.515 Y106.97 E111.74112

G1 X122.537 Y106.956 E111.74153

G1 X123.639 Y106.957 E111.75894

G1 X123.753 Y106.885 E111.76107

G1 X124.301 Y107.011 E111.76996

G1 X124.462 Y106.956 E111.77265

G1 X125.737 Y106.957 E111.79279

G1 X125.879 Y106.867 E111.79545

G1 X126.433 Y107.221 E111.80583

G1 X127.188 Y107.302 E111.81783

G1 X128.474 Y106.99 E111.83873

G1 X129.322 Y107.072 E111.85219

G1 X129.356 Y107.076

M204 S1250

M205 X10 Y10

G1 F2100 E111.05219

G1 F600 Z2.4

G0 F10800 X119.999 Y102.102 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E111.85219

G1 F2700 X119.999 Y102.146 E111.85289

G1 X119.648 Y102.091 E111.8585

G1 X119.507 Y102.07 E111.86075

G1 X119.292 Y102.099 E111.86418

G1 X119.259 Y102.104 E111.86471

G1 X119.285 Y102.048

G1 X119.33 Y101.97

G1 X119.401 Y101.847 E111.8665

G1 X119.574 Y101.546 E111.87198

G1 X119.903 Y101.075 E111.88106

G1 X120.253 Y100.659 E111.88965

G1 X120.659 Y100.253 E111.89872

G1 X121.075 Y99.903 E111.90731

G1 X121.538 Y99.579 E111.91623

G1 X122.053 Y99.283 E111.92562

G1 X122.524 Y99.063 E111.93383

G1 X123.072 Y98.863 E111.94305

G1 X123.6 Y98.721 E111.95169

G1 X124.174 Y98.621 E111.96089

G1 X124.707 Y98.574 E111.96934

G1 X125.293 Y98.574 E111.9786

G1 X125.826 Y98.621 E111.98706

G1 X126.4 Y98.721 E111.99626

G1 X126.928 Y98.863 E112.0049

G1 X127.476 Y99.063 E112.01411

G1 X127.947 Y99.283 E112.02233

G1 X128.462 Y99.579 E112.03171

G1 X128.925 Y99.903 E112.04064

G1 X129.341 Y100.253 E112.04923

G1 X129.747 Y100.659 E112.0583

G1 X130.097 Y101.075 E112.06689

G1 X130.426 Y101.546 E112.07597

G1 X130.637 Y101.912 E112.08264

G1 X130.715 Y102.048 E112.08512

G1 X130.721 Y102.062 E112.08536

G1 X130.899 Y102.442 E112.09199

G1 X130.59 Y102.229 E112.09346

G1 X130.5 Y102.167 E112.09426

G1 X130.345 Y102.146 E112.0963

G1 X129.792 Y102.071 E112.10512

G1 X129.23 Y102.148 E112.11408

G1 X128.564 Y102.055 E112.1247

G1 X128.449 Y102.102 E112.12667

G1 X123.922 Y102.102 E112.19819

G1 X123.901 Y102.093 E112.19855

G1 X123.174 Y102.1 E112.21003

G1 X119.999 Y102.102 E112.26019

M204 S1250

M205 X10 Y10

G1 F2100 E111.46019

G1 F600 Z2.4

G0 F10800 X118.174 Y105.289 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E112.26019

G1 F2700 X118.174 Y104.69 E112.26966

G1 X118.199 Y104.409 E112.27412

G1 X118.199 Y104.69 E112.27425

G1 X118.199 Y105.289 E112.27485

G1 X118.199 Y105.574 E112.27935

G1 X118.174 Y105.289 E112.2795

M204 S1250

M205 X10 Y10

G1 F2100 E111.4795

G1 F600 Z2.4

G0 F10800 X128.254 Y106.632 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E112.2795

G1 F2700 X128.224 Y106.564 E112.28068

G1 X128.259 Y106.567

G1 X128.891 Y106.629 E112.29071

G1 X128.921 Y106.632 E112.29119

G1 X128.919 Y106.602 E112.29148

G1 X128.918 Y106.601 E112.29151

G1 X128.918 Y106.593 E112.29163

G1 X129.279 Y106.449 E112.29777

G1 X129.286 Y106.451 E112.29789

G1 X129.818 Y106.595 E112.3066

G1 X129.96 Y106.556 E112.30892

G1 X130.837 Y106.556 E112.32278

G1 X131.046 Y106.588 E112.32612

G1 X131.364 Y106.456 E112.33156

G1 X131.608 Y106.355 E112.33573

G1 X131.742 Y106.07 E112.34071

G1 X131.691 Y106.368 E112.34116

G1 X131.671 Y106.478 E112.34229

G1 X131.603 Y106.734 E112.34524

G1 X131.517 Y107.053 E112.35046

G1 X131.31 Y107.622 E112.36003

G1 X131.069 Y108.138 E112.36902

G1 X130.764 Y108.669 E112.3787

G1 X130.417 Y109.165 E112.38826

G1 X130.037 Y109.617 E112.39759

G1 X129.617 Y110.037 E112.40697

G1 X129.165 Y110.417 E112.4163

G1 X128.672 Y110.762 E112.42581

G1 X128.142 Y111.067 E112.43547

G1 X127.622 Y111.31 E112.44454

G1 X127.358 Y111.406 E112.44898

G1 X127.053 Y111.517 E112.4541

G1 X126.949 Y111.545 E112.45581

G1 X126.852 Y111.571 E112.45739

G1 X126.931 Y111.482 E112.45775

G1 X126.938 Y111.466

G1 X127.071 Y111.17 E112.46125

G1 X127.214 Y110.852 E112.46676

G1 X127.299 Y110.225 E112.47676

G1 X127.202 Y109.57 E112.48722

G1 X126.923 Y108.975 E112.4976

G1 X126.505 Y108.493 E112.50768

G1 X125.921 Y108.127 E112.51857

G1 X125.286 Y107.952 E112.52897

G1 X124.654 Y107.961 E112.53896

G1 X124.05 Y108.138 E112.5489

G1 X123.49 Y108.498 E112.55942

G1 X123.043 Y109.026 E112.57035

G1 X122.783 Y109.632 E112.58077

G1 X122.701 Y110.288 E112.59121

G1 X122.814 Y110.94 E112.60167

G1 X122.921 Y111.162 E112.60556

G1 X123.064 Y111.461 E112.6108

G1 X123.088 Y111.51 E112.61166

G1 X123.142 Y111.569 E112.61292

G1 X123.077 Y111.552 E112.61293

G1 X122.947 Y111.517 E112.61396

G1 X122.635 Y111.404 E112.61756

G1 X122.378 Y111.31 E112.62188

G1 X121.858 Y111.067 E112.63095

G1 X121.328 Y110.762 E112.64061

G1 X120.835 Y110.417 E112.65012

G1 X120.383 Y110.037 E112.65945

G1 X119.963 Y109.617 E112.66883

G1 X119.583 Y109.165 E112.67816

G1 X119.236 Y108.669 E112.68772

G1 X118.931 Y108.138 E112.6974

G1 X118.69 Y107.622 E112.7064

G1 X118.522 Y107.161 E112.71415

G1 X118.483 Y107.053 E112.71596

G1 X118.451 Y106.931 E112.71795

G1 X118.386 Y106.69 E112.7219

G1 X118.621 Y106.864 E112.72339

G1 X118.642 Y106.879

G1 X118.757 Y106.877 E112.72521

G1 X119.448 Y106.861 E112.73613

G1 X119.936 Y106.683 E112.74433

G1 X120.017 Y106.556 E112.74671

G1 X120.26 Y106.556 E112.75055

G1 X120.356 Y106.582 E112.75212

G1 X120.763 Y106.537 E112.75859

G1 X121.216 Y106.58 E112.76578

G1 X121.266 Y106.556 E112.76666

G1 X122.107 Y106.556 E112.77994

G1 X122.406 Y106.566 E112.78467

G1 X122.422 Y106.556 E112.78497

G1 X123.523 Y106.557 E112.80236

G1 X123.687 Y106.453 E112.80543

G1 X123.694 Y106.461 E112.8056

G1 X124.28 Y106.596 E112.8151

G1 X124.397 Y106.556 E112.81705

G1 X125.621 Y106.557 E112.83639

G1 X125.964 Y106.34 E112.8428

G1 X125.978 Y106.331 E112.84307

G1 X126.077 Y106.519 E112.84517

G1 X126.569 Y106.833 E112.8544

G1 X127.162 Y106.897 E112.86382

G1 X128.242 Y106.635 E112.88138

G1 X128.254 Y106.632

M204 S1250

M205 X10 Y10

G1 F2100 E112.08138

G1 F600 Z2.4

G0 F10800 X128.215 Y102.502 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E112.88138

G1 F2700 X126.837 Y102.502 E112.90315

G1 X126.837 Y103.092 E112.91247

G1 X126.836 Y103.371 E112.91688

G1 X126.711 Y103.092 E112.9179

G1 X126.504 Y102.664 E112.92229

G1 X126.426 Y102.502 E112.92513

G1 X123.841 Y102.502 E112.96597

G1 X123.822 Y102.494 E112.96629

G1 X123.178 Y102.5 E112.97647

G1 X120.399 Y102.502 E113.02037

G1 X120.399 Y102.564 E113.02135

G1 X120.399 Y102.794 E113.02499

G1 X120.261 Y102.693 E113.02552

G1 X120.085 Y102.564 E113.02773

G1 X119.504 Y102.474 E113.03702

G1 X118.892 Y102.558 E113.04678

G1 X118.722 Y102.581 E113.04949

G1 X118.667 Y102.589 E113.05037

G1 X118.71 Y102.921 E113.05565

G1 X118.765 Y103.345 E113.06241

G1 X118.798 Y103.591 E113.06633

G1 X118.695 Y103.737 E113.06915

G1 X118.661 Y103.787 E113.07011

G1 X118.622 Y104.4 E113.07981

G1 X118.225 Y104.4 E113.08609

G1 X118.2 Y104.4 E113.08648

G1 X118.225 Y104.117 E113.0895

G1 X118.293 Y103.723 E113.09582

G1 X118.303 Y103.663 E113.09675

G1 X118.331 Y103.511 E113.09919

G1 X118.371 Y103.364 E113.1016

G1 X118.482 Y102.951 E113.10694

G1 X118.62 Y102.573 E113.1096

G1 X118.694 Y102.37 E113.1117

G1 X118.766 Y102.215 E113.11384

G1 X118.933 Y101.858 E113.12007

G1 X119.236 Y101.331 E113.12967

G1 X119.583 Y100.835 E113.13923

G1 X119.963 Y100.383 E113.14856

G1 X120.383 Y99.963 E113.15795

G1 X120.835 Y99.583 E113.16727

G1 X121.328 Y99.238 E113.17678

G1 X121.858 Y98.933 E113.18644

G1 X122.378 Y98.69 E113.19551

G1 X122.947 Y98.483 E113.20508

G1 X123.516 Y98.33 E113.21438

G1 X124.117 Y98.225 E113.22402

G1 X124.695 Y98.174 E113.23319

G1 X125.305 Y98.174 E113.24283

G1 X125.883 Y98.225 E113.25199

G1 X126.484 Y98.33 E113.26163

G1 X127.053 Y98.483 E113.27094

G1 X127.622 Y98.69 E113.28051

G1 X128.142 Y98.933 E113.28958

G1 X128.672 Y99.238 E113.29924

G1 X129.165 Y99.583 E113.30874

G1 X129.617 Y99.963 E113.31807

G1 X130.037 Y100.383 E113.32746

G1 X130.417 Y100.835 E113.33678

G1 X130.764 Y101.331 E113.34635

G1 X131.067 Y101.858 E113.35595

G1 X131.306 Y102.37 E113.36488

G1 X131.518 Y102.951 E113.37465

G1 X131.669 Y103.511 E113.38381

G1 X131.764 Y104.05 E113.39246

G1 X131.775 Y104.117 E113.39353

G1 X131.8 Y104.4 E113.39802

G1 X131.775 Y104.4

G1 X131.706 Y104.4 E113.39899

G1 X131.176 Y104.4 E113.40736

G1 X131.112 Y104.4 E113.40838

G1 X131.176 Y104.107 E113.41151

G1 X131.105 Y103.415 E113.4225

G1 X130.833 Y102.882 E113.43196

G1 X130.352 Y102.551 E113.44118

G1 X129.792 Y102.475 E113.45011

G1 X129.228 Y102.552 E113.4591

G1 X128.615 Y102.466 E113.46888

G1 X128.259 Y102.611 E113.47495

G1 X128.215 Y102.629 E113.4757

G1 X128.215 Y102.502 E113.47669

M204 S1250

M205 X10 Y10

G1 F2100 E112.67669

G1 F600 Z2.4

G0 F10800 X126.981 Y104.779 Z2.4

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z1.8

G1 F2100 E113.47669

G1 F1800 X126.967 Y104.782 E113.47692

G1 X126.915 Y104.793 E113.47776

G1 X126.915 Y104.779

G1 X126.915 Y104.54 E113.48018

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G1 X127.071 Y104.661

G1 X127.281 Y104.823 E113.48361

G1 X126.981 Y104.779 E113.48485

M204 S1250

M205 X10 Y10

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G0 X126.915 Y104.793

G0 X126.915 Y104.779

G0 X126.915 Y104.66

G0 X127.083 Y105.335

M204 S800

M205 X8 Y8

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G1 X127.039 Y105.315 E113.48698

G1 X127.083 Y105.32 E113.48701

G1 X127.083 Y105.335

M204 S1250

M205 X10 Y10

G0 F10800 X127.039 Y105.335

G0 X126.952 Y105.335

G0 X127.019 Y105.32

G0 X126.777 Y105.825

M204 S800

M205 X8 Y8

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G1 X126.802 Y105.41 E113.49387

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G1 X126.777 Y105.825

M204 S1250

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G0 X126.736 Y105.63

G0 X126.868 Y105.919

M204 S800

M205 X8 Y8

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G1 X126.868 Y105.868

G1 X127.029 Y105.868 E113.49801

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G1 X127.029 Y105.955 E113.50499

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M204 S1250

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G0 X126.868 Y105.868

G0 X126.947 Y105.868

G0 X127.487 Y105.883

M204 S800

M205 X8 Y8

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G1 X127.487 Y105.883 E113.50669

M204 S1250

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G0 X127.519 Y105.868

G0 X127.519 Y105.956

G0 X127.496 Y105.904

G1 F2100 E112.70669

G1 F600 Z2.4

G0 F10800 X129.362 Y104.88 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E113.50669

G1 F1800 X129.31 Y104.87 E113.50753

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G1 X129.104 Y104.828 E113.51085

G1 X129.219 Y104.762 E113.51129

G1 X129.24 Y104.75

G1 X129.246 Y104.739

G1 X129.305 Y104.632 E113.51246

G1 X129.332 Y104.582 E113.51302

G1 X129.385 Y104.487 E113.51455

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G1 X129.487 Y104.871

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G1 X129.429 Y104.937

G1 X129.362 Y105.013 E113.52167

G1 X129.362 Y104.88 E113.52223

M204 S1250

M205 X10 Y10

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G0 X129.22 Y104.852

G0 X129.164 Y104.841

G1 F2100 E112.72223

G1 F600 Z2.4

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M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E113.52223

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G1 X125.313 Y105.084 E113.53334

G1 X125.313 Y105.505 E113.53498

G1 X125.3 Y105.618 E113.53677

G1 X125.297 Y105.636 E113.53706

G1 X125.244 Y105.63 E113.5379

G1 X125.225 Y105.608

G1 X125.222 Y105.509 E113.53814

M204 S1250

M205 X10 Y10

G0 F10800 X125.214 Y105.309

G0 X124.111 Y104.757

M204 S800

M205 X8 Y8

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G1 X124.157 Y104.757 E113.53969

G1 X124.157 Y104.798 E113.54019

G1 X124.127 Y104.807

G1 X123.876 Y104.881 E113.543

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G1 X123.76 Y104.92 E113.54631

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G1 X124.111 Y104.757 E113.5469

M204 S1250

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G0 X124.157 Y104.757

G0 X124.157 Y104.778

G0 X123.643 Y104.351

M204 S800

M205 X8 Y8

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G1 X123.643 Y104.351

M204 S1250

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G0 X122.804 Y104.759

M204 S800

M205 X8 Y8

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G1 X122.804 Y104.759 E113.56339

M204 S1250

M205 X10 Y10

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G0 X122.048 Y104.905

M204 S800

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G1 X122.051 Y105.633 E113.57686

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G1 X122.031 Y105.51 E113.5771

G1 X122.009 Y105.063 E113.57888

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G1 X121.986 Y104.915

G1 X121.978 Y104.867

G1 X122.048 Y104.905 E113.57957

M204 S1250

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G0 X123.124 Y105.509

M204 S800

M205 X8 Y8

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M204 S1250

M205 X10 Y10

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M204 S800

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G1 X122.953 Y104.174

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M204 S1250

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G0 X123.057 Y103.553

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G1 F600 Z2.4

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M204 S800

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G1 F600 Z1.8

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M204 S1250

M205 X10 Y10

G0 F10800 X125.626 Y103.083

G1 F2100 E113.76004

G1 F600 Z2.4

G0 F10800 X120.279 Y104.8 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E114.56004

G1 F1800 X120.212 Y104.8 E114.5611

G1 X120.125 Y104.8 E114.56248

G1 X120.212 Y104.754 E114.56269

G1 X120.389 Y104.489 E114.56621

G1 X120.392 Y104.475 E114.56644

G1 X120.412 Y104.49

G1 X120.477 Y104.54

G1 X120.777 Y104.771 E114.57242

G1 X120.85 Y104.828 E114.57388

G1 X120.702 Y104.869 E114.57482

G1 X120.552 Y105.04 E114.57768

G1 X120.469 Y105.134 E114.57966

G1 X120.411 Y105.514 E114.58573

G1 X120.406 Y105.547 E114.58626

G1 X120.423 Y105.601 E114.58715

G1 X120.431 Y105.627 E114.58758

G1 X120.405 Y105.627

G1 X120.346 Y105.625 E114.58789

G1 X120.298 Y105.579 E114.58841

G1 X120.279 Y105.493 E114.58904

G1 X120.279 Y105.134 E114.59122

G1 X120.279 Y104.8 E114.5952

M204 S1250

M205 X10 Y10

G0 F10800 X120.212 Y104.8

G0 X120.125 Y104.8

G0 X120.165 Y104.779

G0 X119.734 Y104.916

M204 S800

M205 X8 Y8

G1 F1800 X119.734 Y104.997 E114.59648

G1 X119.695 Y104.965

G1 X119.631 Y104.911 E114.59748

G1 X119.734 Y104.916 E114.59782

M204 S1250

M205 X10 Y10

G0 F10800 X119.734 Y104.997

G0 X119.695 Y104.965

G0 X119.642 Y104.921

G1 F2100 E113.79782

G1 F600 Z2.4

G0 F10800 X123.804 Y111.703 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E114.59782

G1 F1800 X123.901 Y111.755 E114.59956

G1 X124.197 Y111.911 E114.60484

G1 X124.254 Y111.942 E114.60587

G1 X124.722 Y112.043 E114.61343

G1 X124.799 Y112.06 E114.61468

G1 X125.311 Y112.043 E114.62277

G1 X125.354 Y112.041 E114.62345

G1 X125.857 Y111.891 E114.63174

G1 X125.919 Y111.872 E114.63277

G1 X126.139 Y111.734 E114.63687

G1 X126.211 Y111.688 E114.63822

G1 X126.591 Y111.262 E114.64724

G1 X126.825 Y110.741 E114.65626

G1 X126.895 Y110.227 E114.66446

G1 X126.815 Y109.687 E114.67308

G1 X126.584 Y109.195 E114.68167

G1 X126.242 Y108.8 E114.68992

G1 X125.758 Y108.497 E114.69895

G1 X125.235 Y108.353 E114.70752

G1 X124.714 Y108.36 E114.71575

G1 X124.218 Y108.506 E114.72392

G1 X123.757 Y108.802 E114.73257

G1 X123.387 Y109.239 E114.74162

G1 X123.173 Y109.738 E114.7502

G1 X123.105 Y110.278 E114.75879

G1 X123.199 Y110.817 E114.76744

G1 X123.423 Y111.284 E114.77562

G1 X123.804 Y111.703 E114.78457

M204 S1250

M205 X10 Y10

G0 F10800 X123.901 Y111.755

G0 X123.98 Y111.797

G1 F2100 E113.98457

G1 F600 Z2.4

G0 F10800 X125.97 Y112.165 Z2.4

M204 S800

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E114.78457

G1 F1800 X125.941 Y112.171 E114.78484

G1 X125.37 Y112.221 E114.79035

G1 X125.317 Y112.226 E114.79078

G1 X124.799 Y112.226 E114.79438

G1 X124.683 Y112.226 E114.79536

G1 X124.233 Y112.187 E114.79911

G1 X124.059 Y112.171 E114.80127

G1 X123.729 Y112.114 E114.80586

G1 X123.432 Y112.061 E114.81063

G1 X122.826 Y111.898 E114.82054

G1 X122.228 Y111.681 E114.8306

G1 X121.663 Y111.417 E114.84045

G1 X121.118 Y111.103 E114.85038

G1 X120.595 Y110.737 E114.86047

G1 X120.107 Y110.327 E114.87054

G1 X119.673 Y109.893 E114.88024

G1 X119.263 Y109.405 E114.89031

G1 X118.895 Y108.879 E114.90045

G1 X118.583 Y108.337 E114.91033

G1 X118.319 Y107.772 E114.92018

G1 X118.102 Y107.174 E114.93023

G1 X117.939 Y106.568 E114.94014

G1 X117.828 Y105.935 E114.9503

G1 X117.774 Y105.312 E114.96018

G1 X117.774 Y104.683 E114.97011

G1 X117.829 Y104.059 E114.98001

G1 X117.94 Y103.427 E114.99015

G1 X118.102 Y102.826 E114.99998

G1 X118.321 Y102.224 E115.0101

G1 X118.583 Y101.663 E115.01988

G1 X118.895 Y101.121 E115.02976

G1 X119.263 Y100.595 E115.03991

G1 X119.673 Y100.107 E115.04998

G1 X120.107 Y99.673 E115.05967

G1 X120.595 Y99.263 E115.06974

G1 X121.118 Y98.897 E115.07983

G1 X121.663 Y98.583 E115.08976

G1 X122.228 Y98.319 E115.09962

G1 X122.826 Y98.102 E115.10967

G1 X123.432 Y97.939 E115.11958

G1 X124.059 Y97.829 E115.12964

G1 X124.683 Y97.774 E115.13954

G1 X125.317 Y97.774 E115.14955

G1 X125.941 Y97.829 E115.15945

G1 X126.568 Y97.939 E115.16951

G1 X127.174 Y98.102 E115.17942

G1 X127.772 Y98.319 E115.18947

G1 X128.337 Y98.583 E115.19932

G1 X128.882 Y98.897 E115.20926

G1 X129.405 Y99.263 E115.21934

G1 X129.893 Y99.673 E115.22941

G1 X130.327 Y100.107 E115.23911

G1 X130.737 Y100.595 E115.24918

G1 X131.105 Y101.121 E115.25932

G1 X131.417 Y101.663 E115.2692

G1 X131.679 Y102.224 E115.27898

G1 X131.898 Y102.826 E115.2891

G1 X132.06 Y103.427 E115.29894

G1 X132.171 Y104.059 E115.30908

G1 X132.226 Y104.683 E115.31897

G1 X132.226 Y105.312 E115.32891

G1 X132.172 Y105.935 E115.33879

G1 X132.061 Y106.568 E115.34894

G1 X131.898 Y107.174 E115.35886

G1 X131.681 Y107.772 E115.36891

G1 X131.417 Y108.337 E115.37876

G1 X131.105 Y108.879 E115.38864

G1 X130.737 Y109.405 E115.39878

G1 X130.327 Y109.893 E115.40885

G1 X129.893 Y110.327 E115.41855

G1 X129.405 Y110.737 E115.42862

G1 X128.882 Y111.103 E115.4387

G1 X128.337 Y111.417 E115.44864

G1 X127.772 Y111.681 E115.45849

G1 X127.174 Y111.898 E115.46854

G1 X126.568 Y112.061 E115.47846

G1 X126.226 Y112.121 E115.48394

G1 X125.97 Y112.165 E115.48753

M204 S1250

M205 X10 Y10

G0 F10800 X125.941 Y112.171

G0 X125.771 Y112.185

G1 F2100 E114.68753

G1 F600 Z2.4

G0 F10800 X128.092 Y110.184 Z2.4

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.8

G1 F2100 E115.48753

G1 X127.967 Y109.34 E115.50101

G1 X127.592 Y108.54 E115.51496

G1 X127.024 Y107.886 E115.52865

G1 X126.621 Y107.633 E115.53617

G1 X127.214 Y107.697 E115.54559

G1 X128.502 Y107.384 E115.56653

G1 X129.781 Y107.509 E115.58683

G1 X129.772 Y107.401 E115.58855

G1 X129.819 Y107.414 E115.58932

G1 X130.067 Y107.346 E115.59338

G1 X130.569 Y107.346 E115.60131

G1 X130.376 Y107.758 E115.6085

G1 X130.101 Y108.238 E115.61724

G1 X129.781 Y108.696 E115.62606

G1 X129.454 Y109.084 E115.63408

G1 X129.084 Y109.454 E115.64235

G1 X128.695 Y109.781 E115.65038

G1 X128.249 Y110.094 E115.65898

G1 X128.092 Y110.184 E115.66184

M204 S1250

M205 X10 Y10

G1 F2100 E114.86184

G1 F600 Z2.4

G0 F10800 X121.918 Y110.189 Z2.4

M204 S1000

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E115.66184

G1 X121.751 Y110.094 E115.66488

G1 X121.305 Y109.781 E115.67349

G1 X120.916 Y109.454 E115.68151

G1 X120.546 Y109.084 E115.68978

G1 X120.219 Y108.696 E115.6978

G1 X119.899 Y108.238 E115.70663

G1 X119.624 Y107.758 E115.71536

G1 X119.573 Y107.648 E115.71728

G1 X119.597 Y107.647 E115.71766

G1 X120.328 Y107.38 E115.72995

G1 X120.775 Y107.331 E115.73706

G1 X121.36 Y107.387 E115.74634

G1 X121.445 Y107.346 E115.74783

G1 X122.081 Y107.346 E115.75788

G1 X122.623 Y107.364 E115.76645

G1 X122.651 Y107.346 E115.76698

G1 X123.752 Y107.347 E115.78437

G1 X123.824 Y107.302 E115.78571

G1 X123.974 Y107.336 E115.78814

G1 X123.718 Y107.411 E115.79236

G1 X122.963 Y107.898 E115.80655

G1 X122.364 Y108.606 E115.8212

G1 X122.013 Y109.423 E115.83525

G1 X121.918 Y110.189 E115.84744

M204 S1250

M205 X10 Y10

G0 F10800 X121.835 Y109.39

M204 S1000

M205 X8 Y8

G1 F2100 X120.099 Y107.654 E115.88623

M204 S1250

M205 X10 Y10

G0 F10800 X120.547 Y107.536

M204 S1000

M205 X8 Y8

G1 F2100 X122.002 Y108.991 E115.91874

M204 S1250

M205 X10 Y10

G0 F10800 X122.171 Y108.595

M204 S1000

M205 X8 Y8

G1 F2100 X121.121 Y107.544 E115.94221

M204 S1250

M205 X10 Y10

G0 F10800 X121.668 Y107.526

M204 S1000

M205 X8 Y8

G1 F2100 X122.412 Y108.27 E115.95883

M204 S1250

M205 X10 Y10

G0 F10800 X122.671 Y107.963

M204 S1000

M205 X8 Y8

G1 F2100 X122.239 Y107.531 E115.96848

M204 S1250

M205 X10 Y10

G0 F10800 X122.799 Y107.526

M204 S1000

M205 X8 Y8

G1 F2100 X122.958 Y107.685 E115.97204

M204 S1250

M205 X10 Y10

G1 F2100 E115.17204

G1 F600 Z2.4

G0 F10800 X121.758 Y109.878 Z2.4

M204 S1000

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E115.97204

G1 X120.119 Y108.239 E116.00866

G1 X120.049 Y108.169

M204 S1250

M205 X10 Y10

G1 F2100 E115.20866

G1 F600 Z2.4

G0 F10800 X127.589 Y107.79 Z2.4

M204 S1000

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E116.00866

G1 X129.041 Y109.242 E116.0411

M204 S1250

M205 X10 Y10

G0 F10800 X129.323 Y108.958

M204 S1000

M205 X8 Y8

G1 F2100 X128.045 Y107.68 E116.06965

M204 S1250

M205 X10 Y10

G0 F10800 X128.499 Y107.569

M204 S1000

M205 X8 Y8

G1 F2100 X129.582 Y108.651 E116.09384

M204 S1250

M205 X10 Y10

G0 F10800 X129.82 Y108.324

M204 S1000

M205 X8 Y8

G1 F2100 X129.121 Y107.625 E116.10945

M204 S1250

M205 X10 Y10

G0 F10800 X129.749 Y107.687

M204 S1000

M205 X8 Y8

G1 F2100 X130.041 Y107.98 E116.11599

M204 S1250

M205 X10 Y10

G0 F10800 X130.243 Y107.615

M204 S1000

M205 X8 Y8

G1 F2100 X130.153 Y107.526 E116.11799

M204 S1250

M205 X10 Y10

G1 F2100 E115.31799

G1 F600 Z2.4

G0 F10800 X128.74 Y109.506 Z2.4

M204 S1000

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E116.11799

G1 X127.804 Y108.571 E116.13889

G1 X127.734 Y108.501

M204 S1250

M205 X10 Y10

G0 F10800 X128.173 Y109.505

M204 S1000

M205 X8 Y8

G1 F2100 X128.42 Y109.752 E116.14441

M204 S1250

M205 X10 Y10

G1 F2100 E115.34441

G1 F600 Z2.4

G0 F10800 X126.091 Y107.423 Z2.4

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.8

G1 F2100 E116.14441

G1 X125.714 Y107.329 E116.15058

G1 X124.792 Y107.256 E116.16528

G1 X124.281 Y107.311 E116.17345

M204 S1250

M205 X10 Y10

G1 F2100 E115.37345

G1 F600 Z2.4

G0 F10800 X126.301 Y107.35 Z2.4

M204 S1000

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E116.17345

G1 X126.457 Y107.507 E116.1752

M204 S1250

M205 X10 Y10

G1 F2100 E115.3752

G1 F600 Z2.4

G0 F10800 X128.371 Y101.712 Z2.4

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.8

G1 F2100 E116.1752

G1 X124 Y101.712 E116.24425

G1 X123.978 Y101.703 E116.24463

G1 X123.17 Y101.71 E116.25739

G1 X119.935 Y101.712 E116.3085

G1 X120.219 Y101.304 E116.31636

G1 X120.546 Y100.916 E116.32437

G1 X120.916 Y100.546 E116.33264

G1 X121.305 Y100.219 E116.34067

G1 X121.751 Y99.906 E116.34928

G1 X122.239 Y99.626 E116.35817

G1 X122.663 Y99.428 E116.36556

G1 X123.202 Y99.232 E116.37462

G1 X123.682 Y99.102 E116.38248

G1 X124.227 Y99.007 E116.39122

G1 X124.72 Y98.964 E116.39903

G1 X125.28 Y98.964 E116.40788

G1 X125.773 Y99.007 E116.4157

G1 X126.318 Y99.102 E116.42444

G1 X126.798 Y99.232 E116.4323

G1 X127.337 Y99.428 E116.44136

G1 X127.761 Y99.626 E116.44875

G1 X128.249 Y99.906 E116.45764

G1 X128.695 Y100.219 E116.46625

G1 X129.084 Y100.546 E116.47428

G1 X129.454 Y100.916 E116.48254

G1 X129.781 Y101.304 E116.49056

G1 X130.067 Y101.715 E116.49847

G1 X129.792 Y101.677 E116.50285

G1 X129.231 Y101.754 E116.5118

G1 X128.513 Y101.654 E116.52325

G1 X128.371 Y101.712 E116.52568

M204 S1250

M205 X10 Y10

G0 F10800 X128.643 Y101.49

M204 S1000

M205 X8 Y8

G1 F2100 X126.487 Y99.334 E116.57385

M204 S1250

M205 X10 Y10

G0 F10800 X125.778 Y99.19

M204 S1000

M205 X8 Y8

G1 F2100 X128.119 Y101.532 E116.62616

M204 S1250

M205 X10 Y10

G0 F10800 X127.553 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X125.165 Y99.144 E116.67952

M204 S1250

M205 X10 Y10

G0 F10800 X124.609 Y99.154

M204 S1000

M205 X8 Y8

G1 F2100 X126.987 Y101.532 E116.73265

M204 S1250

M205 X10 Y10

G0 F10800 X126.422 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X124.101 Y99.211 E116.7845

M204 S1250

M205 X10 Y10

G0 F10800 X123.627 Y99.303

M204 S1000

M205 X8 Y8

G1 F2100 X125.856 Y101.532 E116.83431

M204 S1250

M205 X10 Y10

G0 F10800 X125.29 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X123.188 Y99.429 E116.88128

M204 S1250

M205 X10 Y10

G0 F10800 X122.772 Y99.579

M204 S1000

M205 X8 Y8

G1 F2100 X124.725 Y101.532 E116.92492

M204 S1250

M205 X10 Y10

G0 F10800 X124.159 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X122.384 Y99.757 E116.96457

M204 S1250

M205 X10 Y10

G0 F10800 X122.02 Y99.958

M204 S1000

M205 X8 Y8

G1 F2100 X123.588 Y101.526 E116.99961

M204 S1250

M205 X10 Y10

G0 F10800 X123.025 Y101.529

M204 S1000

M205 X8 Y8

G1 F2100 X121.675 Y100.179 E117.02977

M204 S1250

M205 X10 Y10

G0 F10800 X121.348 Y100.418

M204 S1000

M205 X8 Y8

G1 F2100 X122.46 Y101.529 E117.0546

M204 S1250

M205 X10 Y10

G0 F10800 X121.895 Y101.53

M204 S1000

M205 X8 Y8

G1 F2100 X121.041 Y100.676 E117.07368

M204 S1250

M205 X10 Y10

G0 F10800 X120.756 Y100.957

M204 S1000

M205 X8 Y8

G1 F2100 X121.329 Y101.53 E117.08649

M204 S1250

M205 X10 Y10

G0 F10800 X120.764 Y101.531

M204 S1000

M205 X8 Y8

G1 F2100 X120.491 Y101.258 E117.09259

M204 S1250

M205 X10 Y10

G1 F2100 E116.29259

G1 F600 Z2.4

G0 F10800 X127.354 Y99.636 Z2.4

M204 S1000

M205 X8 Y8

G1 F600 Z1.8

G1 F2100 E117.09259

G1 X129.283 Y101.564 E117.13567

G1 X129.353 Y101.634

M204 S1250

M205 X10 Y10

G1 F2100 E116.33567

G1 F600 Z2.4

G0 F10800 X131.881 Y104.728 Z2.4

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.8

G1 F2100 E117.13567

G1 X131.837 Y104.967 E117.14099

G1 X131.818 Y105.514 E117.15298

M204 S1250

M205 X10 Y10

G0 F10800 X131.638 Y105.617

M204 S1000

M205 X8 Y8

G1 F2100 X131.971 Y105.95 E117.1567

M204 S1250

M205 X10 Y10

G1 F2100 E116.3567

G1 F600 Z2.4

;MESH:NONMESH

G0 F10800 X119.621 Y104.241 Z2.4

;TIME\_ELAPSED:310.837164

;LAYER:17

;MESH:Part Studio 1.stl

G0 X119.621 Y104.241 Z2.5

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z1.9

G1 F2100 E117.1567

G1 F1800 X119.608 Y104.168 E117.15787

G1 X119.627 Y104.113 E117.15879

G1 X119.633 Y104.095 E117.15909

G1 X119.685 Y104.066 E117.16003

G1 X119.706 Y104.068 E117.16036

G1 X119.801 Y104.078 E117.16187

G1 X119.821 Y104.095 E117.16229

G1 X119.864 Y104.132 E117.1628

G1 X119.875 Y104.197 E117.16344

G1 X119.849 Y104.263 E117.1642

G1 X119.827 Y104.317 E117.16472

G1 X119.801 Y104.335 E117.16502

G1 X119.764 Y104.361 E117.16541

G1 X119.676 Y104.356 E117.16639

G1 X119.665 Y104.346 E117.16642

G1 X119.633 Y104.316 E117.16689

G1 X119.621 Y104.241 E117.16761

M204 S1250

M205 X10 Y10

G0 F10800 X119.608 Y104.168

G0 X119.627 Y104.113

G0 X119.633 Y104.095

G0 X119.677 Y104.071

G0 X119.307 Y105.355

M204 S800

M205 X8 Y8

G1 F1800 X119.306 Y105.378 E117.16797

G1 X119.147 Y105.39 E117.17049

G1 X119.147 Y105.378

G1 X119.147 Y105.355

G1 X119.147 Y105.34 E117.1707

G1 X119.307 Y105.355 E117.17094

M204 S1250

M205 X10 Y10

G0 F10800 X119.306 Y105.378

G0 X119.147 Y105.39

G0 X119.147 Y105.378

G0 X119.147 Y105.372

G1 F2100 E116.37094

G1 F600 Z2.5

G0 F10800 X128.833 Y103.495 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E117.17094

G1 F1800 X128.897 Y103.738 E117.17491

G1 X128.892 Y103.916 E117.17772

G1 X128.884 Y104.183 E117.18194

G1 X128.82 Y104.341 E117.18463

G1 X128.774 Y104.364 E117.18545

G1 X128.714 Y104.353 E117.18641

G1 X128.691 Y104.321

G1 X128.663 Y104.281

G1 X128.655 Y104.213 E117.18656

G1 X128.615 Y103.908 E117.18977

G1 X128.64 Y103.706 E117.19198

G1 X128.661 Y103.541 E117.19313

G1 X128.734 Y103.456 E117.19365

G1 X128.793 Y103.454 E117.19458

G1 X128.831 Y103.485 E117.19468

G1 X128.833 Y103.495

M204 S1250

M205 X10 Y10

G0 F10800 X128.883 Y103.688

G0 X129.917 Y104.249

M204 S800

M205 X8 Y8

G1 F1800 X129.908 Y104.213 E117.19527

G1 X129.925 Y104.134 E117.19654

G1 X129.933 Y104.096 E117.19716

G1 X129.967 Y104.071 E117.19782

G1 X129.979 Y104.071 E117.19801

G1 X130.068 Y104.072 E117.19942

G1 X130.089 Y104.073 E117.19975

G1 X130.098 Y104.079 E117.19992

G1 X130.147 Y104.114 E117.20087

G1 X130.161 Y104.124 E117.20114

G1 X130.167 Y104.148 E117.20122

G1 X130.177 Y104.188 E117.20164

G1 X130.14 Y104.294 E117.20285

G1 X130.134 Y104.31

G1 X130.105 Y104.331 E117.20324

G1 X130.064 Y104.361 E117.20365

G1 X129.977 Y104.356 E117.20463

G1 X129.965 Y104.346 E117.20464

G1 X129.932 Y104.316 E117.20512

G1 X129.917 Y104.249 E117.20565

M204 S1250

M205 X10 Y10

G0 F10800 X129.908 Y104.213

G0 X129.925 Y104.134

G0 X129.933 Y104.096

G0 X129.967 Y104.071

G0 X129.97 Y104.071

G1 F2100 E116.40565

G1 F600 Z2.5

G0 F10800 X129.243 Y107.04 Z2.5

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z1.9

G1 F2100 E117.20565

G1 F2700 X129.243 Y106.891 E117.208

G1 X129.289 Y106.874 E117.20878

G1 X129.887 Y107.01 E117.21846

G1 X130.05 Y106.956 E117.22118

G1 X130.703 Y106.956 E117.23149

G1 X130.789 Y106.956 E117.23285

G1 X131.004 Y106.993 E117.2363

G1 X131.028 Y106.998 E117.23669

G1 X131.018 Y107.029

G1 X130.972 Y107.172 E117.23773

G1 X130.94 Y107.251 E117.23907

G1 X130.805 Y107.584 E117.24475

G1 X130.554 Y108.088 E117.25365

G1 X130.321 Y108.474 E117.26077

G1 X130.051 Y108.858 E117.26819

G1 X129.682 Y109.299 E117.27727

G1 X129.372 Y109.613 E117.28424

G1 X129.027 Y109.918 E117.29152

G1 X128.661 Y110.197 E117.29879

G1 X128.175 Y110.506 E117.30789

G1 X127.97 Y110.614 E117.31155

G1 X127.957 Y110.621 E117.31178

G1 X127.788 Y110.71 E117.3148

G1 X127.701 Y110.747 E117.31629

G1 X127.709 Y110.697

G1 X127.779 Y110.286 E117.32101

G1 X127.778 Y110.272 E117.32122

G1 X127.683 Y109.516 E117.33326

G1 X127.384 Y108.806 E117.34543

G1 X126.911 Y108.219 E117.35734

G1 X126.325 Y107.792 E117.3688

G1 X125.622 Y107.526 E117.38067

G1 X124.855 Y107.458 E117.39284

G1 X124.108 Y107.602 E117.40486

G1 X123.397 Y107.964 E117.41746

G1 X122.825 Y108.506 E117.42991

G1 X122.416 Y109.202 E117.44267

G1 X122.231 Y109.989 E117.45544

G1 X122.26 Y110.486 E117.4633

G1 X122.262 Y110.533 E117.46405

G1 X122.274 Y110.734 E117.46723

G1 X121.912 Y110.554 E117.47124

G1 X121.872 Y110.53 E117.47194

G1 X121.526 Y110.321 E117.47833

G1 X121.129 Y110.043 E117.48598

G1 X120.707 Y109.688 E117.4947

G1 X120.384 Y109.368 E117.50188

G1 X120.079 Y109.023 E117.50915

G1 X119.803 Y108.661 E117.51635

G1 X119.494 Y108.175 E117.52544

G1 X119.29 Y107.788 E117.53236

G1 X119.134 Y107.426 E117.53858

G1 X119.129 Y107.414 E117.53879

G1 X119.067 Y107.271 E117.54125

G1 X119.472 Y107.265 E117.5456

G1 X119.485 Y107.261 E117.54582

G1 X120.178 Y107.036 E117.55733

G1 X120.22 Y106.971 E117.55855

G1 X120.269 Y106.986 E117.55936

G1 X120.704 Y106.949 E117.56626

G1 X121.445 Y106.962 E117.57796

G1 X121.454 Y106.956 E117.57814

G1 X121.703 Y106.956 E117.58207

G1 X121.72 Y106.967 E117.58239

G1 X122.133 Y106.956 E117.58892

G1 X123.334 Y106.956 E117.60789

G1 X123.675 Y106.948 E117.61328

G1 X123.765 Y106.886 E117.61501

G1 X124.257 Y107.008 E117.62301

G1 X124.435 Y106.956 E117.62594

G1 X124.927 Y106.956 E117.63372

G1 X124.962 Y106.977 E117.63436

G1 X125.87 Y106.928 E117.64873

G1 X125.907 Y106.896 E117.6495

G1 X126.458 Y107.226 E117.65965

G1 X127.192 Y107.301 E117.6713

G1 X128.491 Y106.987 E117.69242

G1 X129.243 Y107.04 E117.70433

M204 S1250

M205 X10 Y10

G1 F2100 E116.90433

G1 F600 Z2.5

G0 F10800 X119.999 Y102.102 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E117.70433

G1 F2700 X119.999 Y102.145 E117.70501

G1 X119.693 Y102.095 E117.7099

G1 X119.538 Y102.07 E117.71239

G1 X119.47 Y102.078 E117.71347

G1 X119.357 Y102.092 E117.71527

G1 X119.401 Y102.003 E117.71554

G1 X119.448 Y101.908 E117.7162

G1 X119.529 Y101.773 E117.71868

G1 X119.682 Y101.519 E117.72337

G1 X119.95 Y101.14 E117.7307

G1 X120.317 Y100.701 E117.73974

G1 X120.621 Y100.394 E117.74657

G1 X120.981 Y100.076 E117.75415

G1 X121.339 Y99.803 E117.76127

G1 X121.825 Y99.494 E117.77037

G1 X122.212 Y99.29 E117.77728

G1 X122.733 Y99.066 E117.78624

G1 X123.154 Y98.92 E117.79328

G1 X123.62 Y98.797 E117.80089

G1 X124.19 Y98.696 E117.81004

G1 X124.595 Y98.659 E117.81646

G1 X125.169 Y98.648 E117.82553

G1 X125.719 Y98.687 E117.83424

G1 X126.192 Y98.757 E117.8418

G1 X126.637 Y98.857 E117.849

G1 X127.179 Y99.03 E117.85799

G1 X127.581 Y99.193 E117.86484

G1 X128.088 Y99.446 E117.8738

G1 X128.474 Y99.679 E117.88092

G1 X128.871 Y99.957 E117.88858

G1 X129.292 Y100.311 E117.89727

G1 X129.606 Y100.621 E117.90424

G1 X129.927 Y100.985 E117.9119

G1 X130.197 Y101.339 E117.91894

G1 X130.484 Y101.79 E117.92738

G1 X130.506 Y101.825 E117.92804

G1 X130.574 Y101.955 E117.93035

G1 X130.708 Y102.208 E117.93488

G1 X130.765 Y102.341 E117.93716

G1 X130.667 Y102.293 E117.93723

G1 X130.351 Y102.137 E117.94028

G1 X130.289 Y102.106 E117.94098

G1 X130.247 Y102.106 E117.94164

G1 X129.57 Y102.09 E117.95234

G1 X129.263 Y102.164 E117.95733

G1 X128.681 Y102.05 E117.9667

G1 X128.512 Y102.102 E117.96949

G1 X123.879 Y102.102 E118.04269

G1 X123.828 Y102.083 E118.04355

G1 X123.348 Y102.102 E118.05114

G1 X119.999 Y102.102 E118.10404

M204 S1250

M205 X10 Y10

G1 F2100 E117.30404

G1 F600 Z2.5

G0 F10800 X118.651 Y103.829 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E118.10404

G1 F2700 X118.634 Y104.248 E118.11067

G1 X118.627 Y104.4 E118.11307

G1 X118.289 Y104.4 E118.11841

G1 X118.277 Y104.4 E118.1186

G1 X118.278 Y104.375

G1 X118.289 Y104.233 E118.11938

G1 X118.355 Y103.785 E118.12519

G1 X118.362 Y103.74 E118.12591

G1 X118.413 Y103.511 E118.12962

G1 X118.47 Y103.26 E118.13368

G1 X118.551 Y103.003 E118.13794

G1 X118.623 Y102.778 E118.14167

G1 X118.649 Y102.695 E118.14305

G1 X118.68 Y102.619 E118.14434

G1 X118.688 Y102.689 E118.14434

G1 X118.698 Y102.777 E118.14513

G1 X118.72 Y102.959 E118.14803

G1 X118.752 Y103.227 E118.15168

G1 X118.796 Y103.596 E118.15678

G1 X118.651 Y103.829 E118.16059

M204 S1250

M205 X10 Y10

G1 F2100 E117.36059

G1 F600 Z2.5

G0 F10800 X128.215 Y102.502 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E118.16059

G1 F2700 X126.837 Y102.502 E118.18237

G1 X126.837 Y103.373 E118.19613

G1 X126.511 Y102.649 E118.20155

G1 X126.444 Y102.502 E118.20411

G1 X123.807 Y102.502 E118.24577

G1 X123.764 Y102.486 E118.24649

G1 X123.364 Y102.502 E118.25282

G1 X120.399 Y102.502 E118.29966

G1 X120.399 Y102.564 E118.30064

G1 X120.399 Y102.788 E118.30418

G1 X120.265 Y102.694 E118.30466

G1 X120.08 Y102.564 E118.30698

G1 X119.529 Y102.474 E118.3158

G1 X118.952 Y102.543 E118.32498

G1 X118.864 Y102.553 E118.32638

G1 X118.699 Y102.573 E118.32901

G1 X118.828 Y102.256 E118.3322

G1 X118.867 Y102.178 E118.33342

G1 X119.099 Y101.712 E118.34165

G1 X119.343 Y101.306 E118.34913

G1 X119.639 Y100.888 E118.35722

G1 X120.02 Y100.433 E118.3666

G1 X120.346 Y100.103 E118.37393

G1 X120.72 Y99.772 E118.38182

G1 X121.112 Y99.474 E118.3896

G1 X121.626 Y99.147 E118.39922

G1 X122.04 Y98.929 E118.40661

G1 X122.589 Y98.692 E118.41606

G1 X123.039 Y98.536 E118.42359

G1 X123.533 Y98.406 E118.43166

G1 X124.13 Y98.3 E118.44124

G1 X124.579 Y98.259 E118.44836

G1 X125.178 Y98.248 E118.45782

G1 X125.767 Y98.289 E118.46715

G1 X126.258 Y98.362 E118.47499

G1 X126.744 Y98.471 E118.48286

G1 X127.321 Y98.655 E118.49243

G1 X127.742 Y98.826 E118.49961

G1 X128.279 Y99.094 E118.50909

G1 X128.689 Y99.341 E118.51665

G1 X129.113 Y99.639 E118.52484

G1 X129.567 Y100.02 E118.5342

G1 X129.897 Y100.346 E118.54153

G1 X130.231 Y100.724 E118.5495

G1 X130.526 Y101.112 E118.5572

G1 X130.853 Y101.626 E118.56683

G1 X131.069 Y102.036 E118.57415

G1 X131.311 Y102.595 E118.58377

G1 X131.464 Y103.039 E118.59119

G1 X131.594 Y103.528 E118.59918

G1 X131.687 Y104.054 E118.60762

G1 X131.7 Y104.128 E118.60881

G1 X131.725 Y104.4 E118.61313

G1 X131.7 Y104.4

G1 X131.624 Y104.4 E118.61418

G1 X131.346 Y104.4 E118.61857

G1 X131.345 Y104.4 E118.61859

G1 X131.13 Y104.4 E118.62199

G1 X131.147 Y104.185 E118.62414

G1 X131.173 Y103.86 E118.62929

G1 X131.046 Y103.241 E118.63928

G1 X130.715 Y102.763 E118.64846

G1 X130.191 Y102.504 E118.6577

G1 X129.613 Y102.491 E118.66683

G1 X129.271 Y102.573 E118.67239

G1 X128.702 Y102.462 E118.68154

G1 X128.246 Y102.601 E118.68908

G1 X128.215 Y102.611 E118.68959

G1 X128.215 Y102.502 E118.69047

M204 S1250

M205 X10 Y10

G1 F2100 E117.89047

G1 F600 Z2.5

G0 F10800 X128.364 Y106.606 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E118.69047

G1 F2700 X128.345 Y106.576 E118.69103

G1 X128.365 Y106.577

G1 X128.843 Y106.611 E118.6986

G1 X128.843 Y106.587 E118.69898

G1 X128.887 Y106.597 E118.6997

G1 X129.282 Y106.45 E118.70636

G1 X129.297 Y106.466 E118.7067

G1 X129.867 Y106.595 E118.71593

G1 X129.985 Y106.556 E118.7179

G1 X130.824 Y106.556 E118.73115

G1 X131.03 Y106.592 E118.73446

G1 X131.334 Y106.469 E118.73964

G1 X131.408 Y106.439 E118.7409

G1 X131.616 Y106.355 E118.74444

G1 X131.53 Y106.74 E118.74807

G1 X131.506 Y106.816 E118.74922

G1 X131.347 Y107.314 E118.75748

G1 X131.174 Y107.74 E118.76475

G1 X130.903 Y108.284 E118.77435

G1 X130.659 Y108.689 E118.78182

G1 X130.364 Y109.108 E118.78991

G1 X129.98 Y109.567 E118.79937

G1 X129.655 Y109.896 E118.80667

G1 X129.28 Y110.228 E118.81459

G1 X128.888 Y110.526 E118.82237

G1 X128.374 Y110.853 E118.83199

G1 X127.96 Y111.071 E118.83938

G1 X127.431 Y111.3 E118.84849

G1 X127.411 Y111.308 E118.84883

G1 X127.383 Y111.317 E118.84929

G1 X127.028 Y111.441 E118.85524

G1 X127.153 Y111.183 E118.85652

G1 X127.259 Y110.964 E118.85957

G1 X127.262 Y110.943 E118.85991

G1 X127.375 Y110.277 E118.87058

G1 X127.293 Y109.62 E118.88104

G1 X127.037 Y109.013 E118.89145

G1 X126.633 Y108.511 E118.90163

G1 X126.133 Y108.147 E118.9114

G1 X125.532 Y107.92 E118.92155

G1 X124.875 Y107.861 E118.93197

G1 X124.239 Y107.984 E118.94221

G1 X123.63 Y108.294 E118.953

G1 X123.141 Y108.757 E118.96364

G1 X122.792 Y109.352 E118.97454

G1 X122.634 Y110.024 E118.98544

G1 X122.672 Y110.696 E118.99608

G1 X122.806 Y111.075 E119.00243

G1 X122.876 Y111.276 E119.00579

G1 X122.894 Y111.328 E119.00666

G1 X122.972 Y111.438 E119.00879

G1 X122.87 Y111.406 E119.00884

G1 X122.679 Y111.345 E119.01081

G1 X122.482 Y111.265 E119.01343

G1 X122.258 Y111.174 E119.01725

G1 X121.721 Y110.906 E119.02673

G1 X121.311 Y110.659 E119.0343

G1 X120.887 Y110.361 E119.04248

G1 X120.432 Y109.979 E119.05187

G1 X120.102 Y109.652 E119.05921

G1 X119.769 Y109.276 E119.06714

G1 X119.474 Y108.888 E119.07484

G1 X119.147 Y108.374 E119.08447

G1 X118.929 Y107.96 E119.09186

G1 X118.689 Y107.405 E119.10141

G1 X118.607 Y107.168 E119.10538

G1 X118.536 Y106.961 E119.10883

G1 X118.514 Y106.879 E119.11018

G1 X118.534 Y106.879

G1 X118.753 Y106.876 E119.11252

G1 X119.406 Y106.866 E119.12284

G1 X119.92 Y106.699 E119.13138

G1 X120.013 Y106.556 E119.13407

G1 X120.235 Y106.556 E119.13758

G1 X120.314 Y106.581 E119.13889

G1 X120.687 Y106.549 E119.14481

G1 X121.327 Y106.56 E119.15492

G1 X121.333 Y106.556 E119.15503

G1 X121.824 Y106.556 E119.16279

G1 X121.836 Y106.564 E119.16302

G1 X122.122 Y106.556 E119.16754

G1 X122.922 Y106.556 E119.18018

G1 X123.329 Y106.556 E119.18661

G1 X123.547 Y106.551 E119.19005

G1 X123.687 Y106.455 E119.19273

G1 X124.248 Y106.594 E119.20186

G1 X124.377 Y106.556 E119.20399

G1 X125.038 Y106.556 E119.21443

G1 X125.063 Y106.571 E119.21489

G1 X125.713 Y106.536 E119.22518

G1 X125.932 Y106.348 E119.22974

G1 X125.972 Y106.314 E119.23056

G1 X126.004 Y106.37

G1 X126.105 Y106.548 E119.23277

G1 X126.587 Y106.837 E119.24165

G1 X127.165 Y106.896 E119.25083

G1 X128.353 Y106.609 E119.27014

G1 X128.364 Y106.606

M204 S1250

M205 X10 Y10

G0 F10800 X127.435 Y105.87

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F1800 X127.021 Y105.955 E119.27681

G1 X126.86 Y105.916 E119.27943

G1 X126.814 Y105.868 E119.28048

G1 X126.86 Y105.868

G1 X127.021 Y105.868 E119.2809

G1 X127.435 Y105.868 E119.2816

G1 X127.519 Y105.868 E119.28292

G1 X127.519 Y106.005 E119.28434

G1 X127.513 Y105.995 E119.28452

G1 X127.458 Y105.907 E119.28532

G1 X127.435 Y105.87

M204 S1250

M205 X10 Y10

G0 F10800 X127.239 Y105.91

G0 X127.077 Y105.335

M204 S800

M205 X8 Y8

G1 F1800 X127.04 Y105.335 E119.28591

G1 X126.952 Y105.335 E119.2873

G1 X127.04 Y105.315 E119.28736

G1 X127.077 Y105.319 E119.28738

G1 X127.077 Y105.335

M204 S1250

M205 X10 Y10

G0 F10800 X127.04 Y105.335

G0 X126.952 Y105.335

G0 X127.025 Y105.319

G0 X126.961 Y104.779

M204 S800

M205 X8 Y8

G1 F1800 X126.915 Y104.789 E119.28813

G1 X126.915 Y104.54 E119.29062

G1 X127.035 Y104.633 E119.29084

G1 X127.059 Y104.651

G1 X127.283 Y104.824 E119.29414

G1 X126.961 Y104.779 E119.29557

M204 S1250

M205 X10 Y10

G0 F10800 X126.915 Y104.789

G0 X126.915 Y104.636

G0 X126.779 Y105.832

M204 S800

M205 X8 Y8

G1 F1800 X126.736 Y105.634 E119.29877

G1 X126.773 Y105.442 E119.30186

G1 X126.802 Y105.41 E119.30254

G1 X126.802 Y105.442

G1 X126.802 Y105.634 E119.30289

G1 X126.802 Y105.832 E119.30323

G1 X126.802 Y105.856

G1 X126.779 Y105.832

M204 S1250

M205 X10 Y10

G0 F10800 X126.737 Y105.636

G0 X125.299 Y105.635

M204 S800

M205 X8 Y8

G1 F1800 X125.284 Y105.641 E119.30348

G1 X125.242 Y105.628 E119.30418

G1 X125.211 Y105.568 E119.30524

G1 X125.202 Y104.91 E119.31564

G1 X125.313 Y104.91 E119.31739

G1 X125.313 Y105.568 E119.32016

G1 X125.313 Y105.59

G1 X125.299 Y105.635 E119.32024

M204 S1250

M205 X10 Y10

G0 F10800 X125.284 Y105.641

G0 X125.242 Y105.628

G0 X125.211 Y105.568

G0 X125.21 Y105.494

G0 X124.114 Y104.755

M204 S800

M205 X8 Y8

G1 F1800 X124.157 Y104.67 E119.32174

G1 X124.157 Y104.755 E119.32178

G1 X124.157 Y104.8 E119.32236

G1 X124.129 Y104.807

G1 X123.888 Y104.874 E119.32502

G1 X123.82 Y104.954 E119.32668

G1 X123.812 Y104.964 E119.32689

G1 X123.76 Y105.026 E119.32816

G1 X123.76 Y104.92 E119.32857

G1 X123.78 Y104.92

G1 X123.885 Y104.869 E119.32882

G1 X124.114 Y104.755 E119.32917

M204 S1250

M205 X10 Y10

G0 F10800 X124.157 Y104.67

G0 X124.157 Y104.755

G0 X124.157 Y104.775

G0 X123.638 Y104.352

M204 S800

M205 X8 Y8

G1 F1800 X123.569 Y104.37 E119.33029

G1 X123.352 Y104.316 E119.33383

G1 X123.148 Y104.196 E119.33756

G1 X123.361 Y104.216 E119.3379

G1 X123.581 Y104.237 E119.33902

G1 X123.609 Y104.24

G1 X123.648 Y104.272

G1 X123.66 Y104.282

G1 X123.669 Y104.333

G1 X123.66 Y104.347

G1 X123.638 Y104.352

M204 S1250

M205 X10 Y10

G0 F10800 X123.569 Y104.37

G0 X123.444 Y104.339

G0 X123.103 Y104.8

M204 S800

M205 X8 Y8

G1 F1800 X122.846 Y104.8 E119.34308

G1 X122.805 Y104.8 E119.34373

G1 X122.72 Y104.8 E119.34507

G1 X122.805 Y104.757 E119.34526

G1 X122.846 Y104.683

G1 X123.103 Y104.798 E119.34617

G1 X123.215 Y104.849 E119.34811

G1 X123.215 Y105.568 E119.35947

G1 X123.215 Y105.59 E119.35982

G1 X123.2 Y105.638 E119.36061

G1 X123.192 Y105.641 E119.36075

G1 X123.142 Y105.626 E119.36157

G1 X123.113 Y105.568 E119.36192

G1 X123.104 Y104.851 E119.36493

G1 X123.103 Y104.8

M204 S1250

M205 X10 Y10

G0 F10800 X122.903 Y104.8

G0 X122.065 Y104.909

M204 S800

M205 X8 Y8

G1 F1800 X122.119 Y104.91 E119.36578

G1 X122.119 Y105.577 E119.37632

G1 X122.119 Y105.589 E119.37651

G1 X122.115 Y105.605 E119.37677

G1 X122.105 Y105.636 E119.37728

G1 X122.095 Y105.64 E119.37745

G1 X122.045 Y105.627 E119.37827

G1 X122.019 Y105.577 E119.37864

G1 X122.009 Y104.912 E119.38138

G1 X122.008 Y104.88 E119.38149

G1 X122.065 Y104.909 E119.38188

M204 S1250

M205 X10 Y10

G0 F10800 X122.119 Y104.91

G0 X122.119 Y105.056

G1 F2100 E118.58188

G1 F600 Z2.5

G0 F10800 X122.901 Y103.587 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E119.38188

G1 F1800 X122.923 Y103.582 E119.38223

G1 X123.085 Y103.54 E119.38488

G1 X123.475 Y103.44 E119.39124

G1 X123.572 Y103.453 E119.39279

G1 X123.67 Y103.467 E119.39435

G1 X123.691 Y103.486 E119.3948

G1 X123.711 Y103.504 E119.39522

G1 X123.719 Y103.579 E119.39641

G1 X123.705 Y103.6 E119.39645

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G1 X123.479 Y103.651 E119.39831

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G1 X123.115 Y103.708

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G1 X123.103 Y104.17

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G1 X122.962 Y104.337

G1 X122.956 Y104.206

G1 X122.954 Y104.185

G1 X122.948 Y104.077 E119.41239

G1 X122.807 Y103.844 E119.41488

G1 X122.725 Y103.708 E119.41724

G1 X122.69 Y103.673 E119.41803

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M204 S1250

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G0 X123.095 Y103.538

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G1 F600 Z2.5

G0 F10800 X125.542 Y102.902 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

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G1 X126.208 Y104.342 E119.45053

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G1 X125.896 Y104.342 E119.45339

G1 X125.547 Y104.342 E119.4589

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G1 X124.272 Y102.902 E119.49375

G1 X124.254 Y102.902 E119.49404

G1 X124.272 Y102.941 E119.49471

G1 X124.412 Y103.244 E119.49999

G1 X124.419 Y103.26 E119.50026

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G1 X124.261 Y104.342 E119.52956

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G1 X124.287 Y103.303 E119.54644

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G1 X121.589 Y103.341 E119.59568

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G1 X122.31 Y104.368 E119.6173

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G1 X121.555 Y104.599 E119.63209

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G1 X121.546 Y104.641

G1 X121.568 Y104.652 E119.63276

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G1 X121.532 Y104.8 E119.63764

G1 X121.465 Y104.8

G1 X121.465 Y104.838

G1 X121.465 Y104.853

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G1 X120.799 Y103.509 E119.68307

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G1 X120.799 Y104.083 E119.69214

G1 X120.673 Y103.978 E119.69306

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G1 X119.796 Y106.156 E119.82586

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G1 X120.701 Y106.124

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G1 X121.92 Y106.143 E119.86078

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G1 X122.34 Y106.15 E119.86721

G1 X122.476 Y106.046 E119.86992

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G1 X123.027 Y106.156 E119.88008

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G1 X123.043 Y106.158 E119.8803

G1 X123.421 Y106.153 E119.88627

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G1 X123.702 Y105.873 E119.89285

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G1 X126.209 Y105.921 E119.97058

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G1 X131.446 Y105.744 E120.06771

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G1 X130.89 Y105.635 E120.10337

G1 X130.871 Y105.64 E120.10368

G1 X130.833 Y105.628 E120.10431

G1 X130.805 Y105.569 E120.10473

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G1 X130.591 Y104.638

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G1 X130.671 Y103.402 E120.13462

G1 X130.445 Y103.076 E120.14088

G1 X130.093 Y102.902 E120.14709

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G1 X129.656 Y102.892 E120.15399

G1 X129.389 Y102.956 E120.15833

G1 X129.392 Y102.967

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G1 X129.536 Y103.467 E120.16502

G1 X129.817 Y103.434 E120.16949

G1 X129.831 Y103.436 E120.16972

G1 X130.01 Y103.473 E120.1726

G1 X130.067 Y103.529 E120.17387

G1 X130.008 Y103.527

G1 X129.816 Y103.518 E120.17446

G1 X129.619 Y103.623 E120.17533

G1 X129.566 Y103.651

G1 X129.497 Y103.689 E120.17571

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G1 X128.254 Y105.14 E120.23388

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G1 X128.191 Y105.455 E120.23895

G1 X128.21 Y105.558 E120.24061

G1 X128.22 Y105.606 E120.24138

G1 X128.224 Y105.627 E120.24172

G1 X128.186 Y105.626

G1 X128.131 Y105.624 E120.24189

G1 X128.089 Y105.581 E120.242

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G1 X128.064 Y105.263 E120.24392

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G1 X126.186 Y102.902 E120.33263

G1 X125.854 Y102.902 E120.33787

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G1 X125.542 Y102.902 E120.34073

M204 S1250

M205 X10 Y10

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G1 F2100 E119.54073

G1 F600 Z2.5

G0 F10800 X129.325 Y104.867 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E120.34073

G1 F1800 X129.191 Y104.844 E120.34288

G1 X129.11 Y104.829 E120.34418

G1 X129.201 Y104.787 E120.34449

G1 X129.242 Y104.724 E120.34465

G1 X129.317 Y104.608 E120.34591

G1 X129.386 Y104.501 E120.34757

G1 X129.46 Y104.638 E120.34844

G1 X129.512 Y104.733 E120.34933

G1 X129.548 Y104.754 E120.34999

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G1 X129.492 Y104.872

G1 X129.479 Y104.876

G1 X129.42 Y104.946 E120.35323

G1 X129.408 Y104.96 E120.35328

G1 X129.346 Y105.034 E120.35439

G1 X129.329 Y104.895 E120.35511

G1 X129.325 Y104.867

M204 S1250

M205 X10 Y10

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G0 X129.127 Y104.833

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G1 F600 Z2.5

G0 F10800 X126.313 Y112.027 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E120.35511

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G1 X125.437 Y112.141 E120.36908

G1 X125.004 Y112.148 E120.37592

G1 X124.814 Y112.152 E120.37892

G1 X124.457 Y112.128 E120.38458

G1 X124.184 Y112.109 E120.3889

G1 X123.898 Y112.067 E120.39347

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G1 X117.967 Y103.674 E120.57458

G1 X118.084 Y103.156 E120.58297

G1 X118.278 Y102.544 E120.59312

G1 X118.461 Y102.094 E120.60079

G1 X118.747 Y101.521 E120.61091

G1 X119.01 Y101.084 E120.61897

G1 X119.322 Y100.643 E120.6275

G1 X119.717 Y100.171 E120.63722

G1 X120.081 Y99.803 E120.6454

G1 X120.459 Y99.469 E120.65337

G1 X120.892 Y99.139 E120.66197

G1 X121.422 Y98.802 E120.67189

G1 X121.862 Y98.57 E120.67975

G1 X122.445 Y98.318 E120.68979

G1 X122.925 Y98.152 E120.69781

G1 X123.446 Y98.015 E120.70632

G1 X124.07 Y97.904 E120.71633

G1 X124.563 Y97.859 E120.72416

G1 X125.186 Y97.848 E120.734

G1 X125.816 Y97.891 E120.74398

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G1 X131.722 Y107.455 E120.94818

G1 X131.539 Y107.906 E120.95587

G1 X131.255 Y108.475 E120.96592

G1 X130.993 Y108.911 E120.97395

G1 X130.678 Y109.357 E120.98258

G1 X130.283 Y109.829 E120.9923

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G1 X129.541 Y110.531 E121.00845

G1 X129.108 Y110.861 E121.01705

G1 X128.578 Y111.198 E121.02697

G1 X128.138 Y111.43 E121.03483

G1 X127.555 Y111.682 E121.04486

G1 X127.075 Y111.848 E121.05289

G1 X126.591 Y111.976 E121.0608

G1 X126.554 Y111.985 E121.0614

G1 X126.313 Y112.027 E121.06526

M204 S1250

M205 X10 Y10

G0 F10800 X126.126 Y112.061

G0 X126.117 Y112.062

G1 F2100 E120.26526

G1 F600 Z2.5

G0 F10800 X123.927 Y111.873 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.06526

G1 F1800 X124.229 Y111.972 E121.06754

G1 X124.462 Y112.048 E121.06848

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G1 X125.003 Y112.101 E121.06992

G1 X125.429 Y112.058 E121.07099

G1 X125.574 Y112.043 E121.07146

G1 X125.873 Y111.938 E121.07288

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G1 X126.263 Y111.746 E121.07711

G1 X126.272 Y111.735

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G1 X123.654 Y111.653 E121.22671

G1 X123.852 Y111.813 E121.23015

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M204 S1250

M205 X10 Y10

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G1 F2100 E120.43068

G1 F600 Z2.5

G0 F10800 X120.279 Y104.8 Z2.5

M204 S800

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.23068

G1 F1800 X120.211 Y104.8 E121.23175

G1 X120.126 Y104.8 E121.23309

G1 X120.211 Y104.755 E121.23331

G1 X120.384 Y104.502 E121.23686

G1 X120.39 Y104.473 E121.23733

G1 X120.4 Y104.481

G1 X120.413 Y104.491

G1 X120.477 Y104.54

G1 X120.771 Y104.767 E121.2432

G1 X120.852 Y104.83 E121.24482

G1 X120.683 Y104.88 E121.24598

G1 X120.564 Y105.028 E121.24898

G1 X120.459 Y105.158 E121.25162

G1 X120.445 Y105.276 E121.2535

G1 X120.409 Y105.573 E121.25822

G1 X120.416 Y105.595 E121.25859

G1 X120.428 Y105.628 E121.25914

G1 X120.406 Y105.627

G1 X120.341 Y105.622 E121.25959

G1 X120.303 Y105.58

G1 X120.279 Y105.257 E121.26147

G1 X120.279 Y105.158 E121.26203

G1 X120.279 Y104.8 E121.26638

M204 S1250

M205 X10 Y10

G0 F10800 X120.211 Y104.8

G0 X120.126 Y104.8

G0 X120.167 Y104.778

G0 X119.734 Y104.916

M204 S800

M205 X8 Y8

G1 F1800 X119.734 Y104.99 E121.26755

G1 X119.699 Y104.965

G1 X119.622 Y104.91 E121.26873

G1 X119.734 Y104.916 E121.26906

M204 S1250

M205 X10 Y10

G0 F10800 X119.734 Y104.99

G0 X119.699 Y104.965

G0 X119.632 Y104.917

G1 F2100 E120.46906

G1 F600 Z2.5

G0 F10800 X120.429 Y107.364 Z2.5

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.9

G1 F2100 E121.26906

G1 X120.712 Y107.339 E121.27354

G1 X121.562 Y107.354 E121.28698

G1 X121.574 Y107.346 E121.2872

G1 X121.586 Y107.346 E121.28739

G1 X121.609 Y107.361 E121.28783

G1 X122.143 Y107.346 E121.29627

G1 X123.338 Y107.346 E121.31515

G1 X123.77 Y107.337 E121.32197

G1 X123.169 Y107.642 E121.33262

G1 X122.517 Y108.261 E121.34682

G1 X122.05 Y109.056 E121.36139

G1 X121.839 Y109.955 E121.37598

G1 X121.845 Y110.058 E121.37761

G1 X121.746 Y109.998 E121.37944

G1 X121.359 Y109.727 E121.3869

G1 X120.976 Y109.405 E121.39481

G1 X120.659 Y109.091 E121.40186

G1 X120.38 Y108.775 E121.40852

G1 X120.124 Y108.44 E121.41518

G1 X119.833 Y107.981 E121.42376

G1 X119.645 Y107.626 E121.43011

G1 X119.643 Y107.62 E121.43021

G1 X120.429 Y107.364 E121.44327

M204 S1250

M205 X10 Y10

G1 F2100 E120.64327

G1 F600 Z2.5

G0 F10800 X126.796 Y107.652 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.44327

G1 X127.219 Y107.695 E121.44999

G1 X128.521 Y107.381 E121.47115

G1 X129.633 Y107.459 E121.48876

G1 X129.633 Y107.352 E121.49045

G1 X129.906 Y107.414 E121.49487

G1 X130.114 Y107.346 E121.49833

G1 X130.482 Y107.346 E121.50414

G1 X130.456 Y107.41 E121.50523

G1 X130.211 Y107.902 E121.51392

G1 X129.994 Y108.261 E121.52054

G1 X129.741 Y108.621 E121.52749

G1 X129.394 Y109.036 E121.53604

G1 X129.105 Y109.329 E121.54254

G1 X128.779 Y109.618 E121.54943

G1 X128.44 Y109.876 E121.55616

G1 X128.144 Y110.064 E121.5617

G1 X128.063 Y109.414 E121.57204

G1 X127.722 Y108.604 E121.58593

G1 X127.182 Y107.934 E121.59952

G1 X126.796 Y107.652 E121.60708

M204 S1250

M205 X10 Y10

G1 F2100 E120.80708

G1 F600 Z2.5

G0 F10800 X128.766 Y109.386 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.60708

G1 X129.368 Y108.785 E121.62051

G1 X129.438 Y108.715

M204 S1250

M205 X10 Y10

G0 F10800 X129.399 Y107.623

M204 S1000

M205 X8 Y8

G1 F2100 X128.065 Y108.956 E121.65031

M204 S1250

M205 X10 Y10

G0 F10800 X127.897 Y108.558

M204 S1000

M205 X8 Y8

G1 F2100 X128.87 Y107.586 E121.67204

M204 S1250

M205 X10 Y10

G0 F10800 X128.262 Y107.628

M204 S1000

M205 X8 Y8

G1 F2100 X127.655 Y108.235 E121.6856

M204 S1250

M205 X10 Y10

G0 F10800 X127.402 Y107.922

M204 S1000

M205 X8 Y8

G1 F2100 X127.518 Y107.806 E121.68819

M204 S1250

M205 X10 Y10

G1 F2100 E120.88819

G1 F600 Z2.5

G0 F10800 X128.233 Y109.354 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.68819

G1 X130.023 Y107.564 E121.72818

G1 X130.093 Y107.494

M204 S1250

M205 X10 Y10

G1 F2100 E120.92818

G1 F600 Z2.5

G0 F10800 X122.708 Y107.525 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.72818

G1 X121.028 Y109.205 E121.76572

M204 S1250

M205 X10 Y10

G0 F10800 X120.747 Y108.92

M204 S1000

M205 X8 Y8

G1 F2100 X122.142 Y107.526 E121.79688

M204 S1250

M205 X10 Y10

G0 F10800 X121.56 Y107.541

M204 S1000

M205 X8 Y8

G1 F2100 X120.485 Y108.617 E121.82091

M204 S1250

M205 X10 Y10

G0 F10800 X120.244 Y108.292

M204 S1000

M205 X8 Y8

G1 F2100 X121.012 Y107.524 E121.83806

M204 S1250

M205 X10 Y10

G0 F10800 X120.413 Y107.557

M204 S1000

M205 X8 Y8

G1 F2100 X120.024 Y107.946 E121.84676

M204 S1250

M205 X10 Y10

G1 F2100 E121.04676

G1 F600 Z2.5

G0 F10800 X121.33 Y109.469 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.84676

G1 X121.978 Y108.821 E121.86123

G1 X122.048 Y108.751

M204 S1250

M205 X10 Y10

G0 F10800 X121.727 Y109.637

M204 S1000

M205 X8 Y8

G1 F2100 X121.652 Y109.712 E121.86291

M204 S1250

M205 X10 Y10

G1 F2100 E121.06291

G1 F600 Z2.5

G0 F10800 X124.085 Y107.279 Z2.5

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.9

G1 F2100 E121.86291

G1 X124.384 Y107.262 E121.86574

G1 X125.554 Y107.224 E121.87683

G1 X126.407 Y107.503 E121.88532

G1 X126.555 Y107.637 E121.88721

M204 S1250

M205 X10 Y10

G1 F2100 E121.08721

G1 F600 Z2.5

G0 F10800 X123.961 Y107.121 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E121.88721

G1 X123.925 Y107.157 E121.88762

M204 S1250

M205 X10 Y10

G1 F2100 E121.08762

G1 F600 Z2.5

G0 F10800 X123.948 Y101.712 Z2.5

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.9

G1 F2100 E121.88762

G1 X123.891 Y101.691 E121.88858

G1 X123.333 Y101.712 E121.8974

G1 X120.022 Y101.712 E121.94971

G1 X120.257 Y101.38 E121.95613

G1 X120.6 Y100.97 E121.96458

G1 X120.898 Y100.669 E121.97127

G1 X121.229 Y100.377 E121.97824

G1 X121.56 Y100.124 E121.98482

G1 X122.015 Y99.835 E121.99334

G1 X122.374 Y99.645 E121.99976

G1 X122.881 Y99.428 E122.00847

G1 X123.268 Y99.293 E122.01495

G1 X123.702 Y99.179 E122.02203

G1 X124.247 Y99.082 E122.03078

G1 X124.61 Y99.049 E122.03654

G1 X125.161 Y99.038 E122.04525

G1 X125.674 Y99.075 E122.05337

G1 X126.128 Y99.142 E122.06062

G1 X126.524 Y99.231 E122.06703

G1 X127.057 Y99.401 E122.07587

G1 X127.413 Y99.546 E122.08195

G1 X127.902 Y99.789 E122.09057

G1 X128.254 Y100.002 E122.09707

G1 X128.642 Y100.273 E122.10455

G1 X129.029 Y100.599 E122.11254

G1 X129.322 Y100.888 E122.11905

G1 X129.629 Y101.237 E122.12639

G1 X129.876 Y101.56 E122.13281

G1 X129.97 Y101.709 E122.1356

G1 X129.527 Y101.698 E122.1426

G1 X129.252 Y101.765 E122.14707

G1 X128.66 Y101.648 E122.1566

G1 X128.452 Y101.712 E122.16004

G1 X123.948 Y101.712 E122.2312

M204 S1250

M205 X10 Y10

G1 F2100 E121.4312

G1 F600 Z2.5

G0 F10800 X120.782 Y101.532 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E122.2312

G1 X122.549 Y99.764 E122.27069

G1 X122.619 Y99.694

M204 S1250

M205 X10 Y10

G0 F10800 X123.448 Y99.431

M204 S1000

M205 X8 Y8

G1 F2100 X121.348 Y101.532 E122.31762

M204 S1250

M205 X10 Y10

G0 F10800 X121.913 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X124.167 Y99.278 E122.36798

M204 S1250

M205 X10 Y10

G0 F10800 X124.785 Y99.225

M204 S1000

M205 X8 Y8

G1 F2100 X122.479 Y101.532 E122.41951

M204 S1250

M205 X10 Y10

G0 F10800 X123.045 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X125.345 Y99.231 E122.47091

M204 S1250

M205 X10 Y10

G0 F10800 X125.859 Y99.283

M204 S1000

M205 X8 Y8

G1 F2100 X123.621 Y101.521 E122.52091

M204 S1250

M205 X10 Y10

G0 F10800 X124.176 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X126.335 Y99.373 E122.56915

M204 S1250

M205 X10 Y10

G0 F10800 X126.773 Y99.5

M204 S1000

M205 X8 Y8

G1 F2100 X124.742 Y101.532 E122.61454

M204 S1250

M205 X10 Y10

G0 F10800 X125.307 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X127.19 Y99.649 E122.65661

M204 S1250

M205 X10 Y10

G0 F10800 X127.576 Y99.828

M204 S1000

M205 X8 Y8

G1 F2100 X125.873 Y101.532 E122.69467

M204 S1250

M205 X10 Y10

G0 F10800 X126.439 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X127.946 Y100.025 E122.72834

M204 S1250

M205 X10 Y10

G0 F10800 X128.29 Y100.246

M204 S1000

M205 X8 Y8

G1 F2100 X127.004 Y101.532 E122.75707

M204 S1250

M205 X10 Y10

G0 F10800 X127.57 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X128.616 Y100.486 E122.78044

M204 S1250

M205 X10 Y10

G0 F10800 X128.922 Y100.745

M204 S1000

M205 X8 Y8

G1 F2100 X128.136 Y101.532 E122.79802

M204 S1250

M205 X10 Y10

G0 F10800 X128.75 Y101.483

M204 S1000

M205 X8 Y8

G1 F2100 X129.205 Y101.028 E122.80818

M204 S1250

M205 X10 Y10

G0 F10800 X129.469 Y101.33

M204 S1000

M205 X8 Y8

G1 F2100 X129.223 Y101.575 E122.81367

M204 S1250

M205 X10 Y10

G1 F2100 E122.01367

G1 F600 Z2.5

G0 F10800 X131.761 Y104.694 Z2.5

M204 S1000

M205 X8 Y8

;TYPE:SKIN

G1 F600 Z1.9

G1 F2100 E122.81367

G1 X131.796 Y104.942 E122.81735

G1 X131.718 Y105.868 E122.83102

G1 X131.787 Y106.082 E122.83433

M204 S1250

M205 X10 Y10

G1 F2100 E122.03433

G1 F600 Z2.5

G0 F10800 X118.272 Y106.021 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E122.83433

G1 X118.25 Y105.759 E122.83837

G1 X118.171 Y104.708 E122.85457

M204 S1250

M205 X10 Y10

G1 F2100 E122.05457

G1 F600 Z2.5

G0 F10800 X118.403 Y106.173 Z2.5

M204 S1000

M205 X8 Y8

G1 F600 Z1.9

G1 F2100 E122.85457

G1 X118.184 Y106.392 E122.85702

M204 S1250

M205 X10 Y10

G0 F10800 X118.403 Y106.456

M204 S1000

M205 X8 Y8

G1 F2100 X118.235 Y106.624 E122.85889

M204 S1250

M205 X10 Y10

G1 F2100 E122.05889

G1 F600 Z2.5

;MESH:NONMESH

G0 F10800 X119.676 Y104.075 Z2.5

;TIME\_ELAPSED:335.796996

;LAYER:18

;MESH:Part Studio 1.stl

G0 X119.676 Y104.075 Z2.6

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z2

G1 F2100 E122.85889

G1 F1800 X119.686 Y104.068 E122.85909

G1 X119.706 Y104.069 E122.8594

G1 X119.783 Y104.074 E122.86062

G1 X119.795 Y104.075 E122.86081

G1 X119.824 Y104.097 E122.86139

G1 X119.864 Y104.128 E122.86219

G1 X119.869 Y104.146 E122.86248

G1 X119.877 Y104.176 E122.86297

G1 X119.839 Y104.292 E122.8645

G1 X119.833 Y104.31 E122.86472

G1 X119.805 Y104.332 E122.86528

G1 X119.765 Y104.362 E122.86593

G1 X119.688 Y104.363 E122.86681

G1 X119.644 Y104.333 E122.86737

G1 X119.62 Y104.258 E122.86798

G1 X119.607 Y104.217 E122.86847

G1 X119.625 Y104.125 E122.86931

G1 X119.63 Y104.105

G1 X119.676 Y104.075 E122.86967

M204 S1250

M205 X10 Y10

G0 F10800 X119.686 Y104.068

G0 X119.706 Y104.069

G0 X119.783 Y104.074

G0 X119.795 Y104.075

G0 X119.824 Y104.097

G0 X119.858 Y104.123

G0 X119.309 Y105.377

M204 S800

M205 X8 Y8

G1 F1800 X119.147 Y105.389 E122.87224

G1 X119.147 Y105.377

G1 X119.147 Y105.339 E122.87284

G1 X119.301 Y105.349 E122.87302

G1 X119.309 Y105.377

M204 S1250

M205 X10 Y10

G0 F10800 X119.147 Y105.389

G0 X119.147 Y105.377

G0 X119.147 Y105.351

G1 F2100 E122.07302

G1 F600 Z2.6

G0 F10800 X121.761 Y107.141 Z2.6

M204 S800

M205 X8 Y8

;TYPE:WALL-INNER

G1 F600 Z2

G1 F2100 E122.87302

G1 F2700 X121.79 Y107.136 E122.87349

G1 X122.885 Y106.948 E122.89104

G1 X123.613 Y106.964 E122.90255

G1 X123.721 Y106.898 E122.90455

G1 X123.746 Y106.883 E122.90501

G1 X123.859 Y106.912 E122.90685

G1 X123.859 Y106.964 E122.90702

G1 X123.859 Y107.123 E122.90884

G1 X123.89 Y107.119

G1 X124 Y107.101 E122.9106

G1 X124.334 Y107.05 E122.91594

G1 X124.98 Y106.949 E122.92627

G1 X125.149 Y106.952 E122.92894

G1 X125.354 Y106.956 E122.93218

G1 X125.733 Y106.966 E122.93817

G1 X125.865 Y106.878 E122.94068

G1 X126.517 Y107.248 E122.95252

G1 X127.277 Y107.293 E122.96455

G1 X128.382 Y106.99 E122.98265

G1 X128.604 Y107.014 E122.98618

G1 X128.659 Y106.959 E122.98741

G1 X128.898 Y107.013 E122.99128

G1 X129.3 Y106.871 E122.99801

G1 X129.452 Y106.91 E123.00049

G1 X129.452 Y107.146 E123.00422

G1 X129.491 Y107.14

G1 X130.59 Y106.946 E123.02185

G1 X130.667 Y106.933 E123.02309

G1 X130.855 Y106.968 E123.02611

G1 X130.889 Y106.975 E123.02666

G1 X130.88 Y107.004

G1 X130.808 Y107.214 E123.02879

G1 X130.778 Y107.286 E123.03003

G1 X130.636 Y107.621 E123.03577

G1 X130.43 Y108.026 E123.04295

G1 X130.146 Y108.486 E123.05149

G1 X129.881 Y108.848 E123.05858

G1 X129.579 Y109.206 E123.06598

G1 X129.27 Y109.517 E123.07291

G1 X128.923 Y109.82 E123.08018

G1 X128.555 Y110.099 E123.08748

G1 X128.251 Y110.295 E123.0932

G1 X128.117 Y110.381 E123.09571

G1 X127.912 Y110.487 E123.09936

G1 X127.902 Y110.493 E123.09954

G1 X127.906 Y110.476

G1 X127.902 Y110.392

G1 X127.895 Y110.232 E123.10157

G1 X127.869 Y109.711 E123.10981

G1 X127.623 Y108.95 E123.12244

G1 X127.182 Y108.296 E123.1349

G1 X126.61 Y107.802 E123.14685

G1 X125.93 Y107.466 E123.15883

G1 X125.342 Y107.356 E123.16828

G1 X125.141 Y107.319 E123.17137

G1 X125.013 Y107.329 E123.17325

G1 X124.386 Y107.383 E123.18215

G1 X124.068 Y107.495 E123.18706

G1 X123.682 Y107.632 E123.19353

G1 X123.034 Y108.078 E123.20596

G1 X122.531 Y108.677 E123.21832

G1 X122.206 Y109.393 E123.23074

G1 X122.087 Y110.144 E123.24275

G1 X122.083 Y110.174 E123.24323

G1 X122.092 Y110.253 E123.24449

G1 X122.122 Y110.511 E123.24859

G1 X121.948 Y110.411 E123.24937

G1 X121.743 Y110.294 E123.25201

G1 X121.718 Y110.277 E123.25249

G1 X121.359 Y110.037 E123.25931

G1 X121 Y109.759 E123.26648

G1 X120.667 Y109.457 E123.27358

G1 X120.302 Y109.069 E123.282

G1 X119.962 Y108.641 E123.29064

G1 X119.711 Y108.264 E123.29779

G1 X119.488 Y107.874 E123.30489

G1 X119.296 Y107.464 E123.31204

G1 X119.258 Y107.381 E123.31348

G1 X119.246 Y107.347 E123.31405

G1 X119.217 Y107.269 E123.31537

G1 X119.256 Y107.269

G1 X119.466 Y107.265 E123.31738

G1 X119.553 Y107.238 E123.31882

G1 X120.165 Y107.049 E123.32894

G1 X120.212 Y106.978 E123.33029

G1 X120.337 Y107.022 E123.33238

G1 X120.61 Y106.947 E123.33685

G1 X120.665 Y106.932 E123.33776

G1 X120.665 Y107.022 E123.33787

G1 X120.665 Y107.141 E123.33903

G1 X120.699 Y107.136

G1 X121.717 Y106.961 E123.35535

G1 X121.761 Y106.962 E123.35604

G1 X121.761 Y107.141 E123.35773

M204 S1250

M205 X10 Y10

G1 F2100 E122.55773

G1 F600 Z2.6

G0 F10800 X119.999 Y102.102 Z2.6

M204 S800

M205 X8 Y8

G1 F600 Z2

G1 F2100 E123.35773

G1 F2700 X119.999 Y102.15 E123.35848

G1 X119.682 Y102.09 E123.36358

G1 X119.641 Y102.083 E123.36424

G1 X119.575 Y102.07 E123.3653

G1 X119.515 Y102.076 E123.36625

G1 X119.532 Y102.046

G1 X119.705 Y101.745 E123.37024

G1 X119.728 Y101.711 E123.37085

G1 X119.965 Y101.356 E123.37759

G1 X120.241 Y101 E123.38471

G1 X120.537 Y100.673 E123.39167

G1 X120.927 Y100.305 E123.40015

G1 X121.369 Y99.957 E123.40903

G1 X121.736 Y99.711 E123.41601

G1 X122.126 Y99.488 E123.42311

G1 X122.619 Y99.258 E123.43171

G1 X123.141 Y99.068 E123.44048

G1 X123.574 Y98.95 E123.44757

G1 X123.996 Y98.866 E123.45437

G1 X124.448 Y98.808 E123.46157

G1 X125 Y98.784 E123.4703

G1 X125.554 Y98.808 E123.47906

G1 X126.001 Y98.865 E123.48618

G1 X126.417 Y98.948 E123.49288

G1 X126.865 Y99.07 E123.50021

G1 X127.381 Y99.258 E123.50889

G1 X127.88 Y99.49 E123.51759

G1 X128.255 Y99.705 E123.52441

G1 X128.641 Y99.963 E123.53175

G1 X129 Y100.241 E123.53892

G1 X129.327 Y100.537 E123.54589

G1 X129.695 Y100.927 E123.55436

G1 X130.043 Y101.369 E123.56325

G1 X130.28 Y101.722 E123.56997

G1 X130.289 Y101.736 E123.57023

G1 X130.468 Y102.049 E123.57593

G1 X130.512 Y102.126 E123.57733

G1 X130.565 Y102.239 E123.5793

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G1 X130.344 Y102.121 E123.58039

G1 X130.271 Y102.118 E123.58044

G1 X130.255 Y102.118 E123.5807

G1 X129.405 Y102.074 E123.59414

G1 X129.264 Y102.172 E123.59686

G1 X128.742 Y102.052 E123.60532

G1 X128.542 Y102.102 E123.60858

G1 X123.907 Y102.102 E123.6818

G1 X123.885 Y102.093 E123.68218

G1 X123.171 Y102.1 E123.69346

G1 X119.999 Y102.102 E123.74357

M204 S1250

M205 X10 Y10

G1 F2100 E122.94357

G1 F600 Z2.6

G0 F10800 X118.63 Y103.921 Z2.6

M204 S800

M205 X8 Y8

G1 F600 Z2

G1 F2100 E123.74357

G1 F2700 X118.63 Y103.937 E123.74382

G1 X118.642 Y104.4 E123.75114

G1 X118.411 Y104.4 E123.75479

G1 X118.414 Y104.372

G1 X118.469 Y103.942 E123.75802

G1 X118.478 Y103.892 E123.7585

G1 X118.548 Y103.54 E123.76323

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G1 X118.688 Y103.015 E123.77182

G1 X118.719 Y102.931 E123.77323

G1 X118.728 Y103.009 E123.77324

G1 X118.78 Y103.46 E123.77584

G1 X118.796 Y103.589 E123.7773

G1 X118.791 Y103.6

G1 X118.63 Y103.921 E123.7802

M204 S1250

M205 X10 Y10

G1 F2100 E122.9802

G1 F600 Z2.6

G0 F10800 X128.215 Y102.502 Z2.6

M204 S800

M205 X8 Y8

G1 F600 Z2

G1 F2100 E123.7802

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G1 X126.837 Y103.373 E123.81573

G1 X126.511 Y102.649 E123.82116

G1 X126.444 Y102.502 E123.82371

G1 X123.83 Y102.502 E123.86501

G1 X123.81 Y102.494 E123.86535

G1 X123.175 Y102.5 E123.87538

G1 X120.399 Y102.502 E123.91923

G1 X120.399 Y102.581 E123.92048

G1 X120.399 Y102.798 E123.92391

G1 X120.256 Y102.686 E123.92457

G1 X120.123 Y102.581 E123.92607

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G1 X119.177 Y102.514 E123.9412

G1 X118.897 Y102.543 E123.94565

G1 X118.859 Y102.547 E123.94625

G1 X118.889 Y102.463 E123.94687

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G1 X125.587 Y98.409 E124.07763

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G1 X127.537 Y98.889 E124.10947

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G1 X128.871 Y99.635 E124.13367

G1 X129.258 Y99.935 E124.14141

G1 X129.611 Y100.255 E124.14893

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G1 X131.316 Y103.024 E124.20082

G1 X131.364 Y103.204 E124.20376

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G1 X131.508 Y103.832 E124.21395

G1 X131.53 Y103.94 E124.21569

G1 X131.589 Y104.4 E124.22301

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G1 X131.11 Y103.533 E124.24323

G1 X131.064 Y103.286 E124.24638

G1 X131.019 Y103.216 E124.24733

G1 X130.904 Y103.037 E124.2505

G1 X130.746 Y102.79 E124.25513

G1 X130.234 Y102.516 E124.2643

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G1 X129.328 Y102.614 E124.27929

G1 X129.305 Y102.591 E124.27981

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G1 X128.238 Y102.59 E124.29714

G1 X128.215 Y102.596 E124.29752

G1 X128.215 Y102.502 E124.29829

M204 S1250

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G1 F600 Z2.6

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M204 S800

M205 X8 Y8

G1 F600 Z2

G1 F2100 E124.29829

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G1 X128.28 Y106.576

G1 X128.457 Y106.596 E124.30146

G1 X128.533 Y106.52 E124.30316

G1 X128.874 Y106.597 E124.30868

G1 X129.283 Y106.453 E124.31553

G1 X129.835 Y106.597 E124.32454

G1 X129.852 Y106.592 E124.32482

G1 X129.852 Y106.67 E124.32545

G1 X129.864 Y106.668

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G1 X130.999 Y106.589 E124.34367

G1 X131.211 Y106.519 E124.3472

G1 X131.458 Y106.436 E124.35131

G1 X131.338 Y106.898 E124.35625

G1 X131.181 Y107.36 E124.36396

G1 X131.005 Y107.777 E124.37111

G1 X130.777 Y108.225 E124.37905

G1 X130.475 Y108.714 E124.38813

G1 X130.195 Y109.097 E124.39563

G1 X129.873 Y109.477 E124.4035

G1 X129.549 Y109.804 E124.41077

G1 X129.175 Y110.131 E124.41862

G1 X128.788 Y110.424 E124.42629

G1 X128.314 Y110.729 E124.43519

G1 X127.877 Y110.958 E124.44299

G1 X127.715 Y111.029 E124.44578

G1 X127.452 Y111.144 E124.45032

G1 X127.397 Y111.164 E124.45124

G1 X127.307 Y111.197 E124.45276

G1 X127.358 Y111.097 E124.45315

G1 X127.366 Y111.081

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G1 X127.504 Y110.443 E124.46198

G1 X127.472 Y109.783 E124.47242

G1 X127.26 Y109.127 E124.48331

G1 X126.88 Y108.564 E124.49404

G1 X126.387 Y108.138 E124.50433

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G1 X122.563 Y110.842 E124.59937

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G1 X122.705 Y111.199 E124.60544

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G1 X122.352 Y111.059 E124.60854

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G1 X118.658 Y106.877 E124.69957

G1 X118.682 Y106.877

G1 X118.893 Y106.874 E124.70188

G1 X119.403 Y106.866 E124.70994

G1 X119.91 Y106.709 E124.71833

G1 X120.011 Y106.556 E124.72122

G1 X120.218 Y106.556 E124.72449

G1 X120.352 Y106.603 E124.72674

G1 X120.524 Y106.556 E124.72955

G1 X120.525 Y106.553 E124.7296

G1 X120.687 Y106.506 E124.73227

G1 X121.048 Y106.594 E124.73814

G1 X121.065 Y106.589 E124.73842

G1 X121.065 Y106.667 E124.73905

G1 X121.077 Y106.665

G1 X121.801 Y106.541 E124.75065

G1 X121.833 Y106.561 E124.75125

G1 X122.161 Y106.556 E124.75643

G1 X122.161 Y106.667 E124.75819

G1 X122.178 Y106.664

G1 X122.884 Y106.543 E124.7695

G1 X122.893 Y106.549 E124.76967

G1 X123.505 Y106.562 E124.77934

G1 X123.683 Y106.454 E124.78263

G1 X124.232 Y106.594 E124.79158

G1 X124.259 Y106.586 E124.79203

G1 X124.259 Y106.656 E124.79254

G1 X124.98 Y106.544 E124.80407

G1 X124.988 Y106.549 E124.80422

G1 X125.616 Y106.563 E124.81414

G1 X125.963 Y106.333 E124.82072

G1 X125.976 Y106.324 E124.82097

G1 X126.116 Y106.561 E124.82388

G1 X126.633 Y106.854 E124.83327

G1 X127.235 Y106.89 E124.8428

G1 X128.278 Y106.604 E124.85989

M204 S1250

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M204 S800

M205 X8 Y8

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G1 X127.519 Y105.868 E124.8606

G1 X127.519 Y105.975 E124.86146

G1 X127.477 Y105.889 E124.8615

M204 S1250

M205 X10 Y10

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G0 X127.519 Y105.868

G0 X127.519 Y105.975

G0 X127.512 Y105.96

G0 X126.87 Y105.921

M204 S800

M205 X8 Y8

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G1 X127.032 Y105.868 E124.86504

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G1 X127.032 Y105.955 E124.87146

G1 X126.87 Y105.921 E124.87195

M204 S1250

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G0 X126.87 Y105.868

G0 X126.941 Y105.868

G0 X126.78 Y105.831

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M205 X8 Y8

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G1 X126.77 Y105.444 E124.87819

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G1 X126.78 Y105.831

M204 S1250

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G0 X126.991 Y105.355

M204 S800

M205 X8 Y8

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G1 X126.988 Y105.317 E124.88225

G1 X127.087 Y105.324 E124.88247

G1 X127.087 Y105.349

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M205 X10 Y10

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G0 X126.975 Y104.779

M204 S800

M205 X8 Y8

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G1 X127.036 Y104.634 E124.8862

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G1 X127.282 Y104.824 E124.88941

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M204 S1250

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G0 X126.915 Y104.653

G1 F2100 E124.09071

G1 F600 Z2.6

G0 F10800 X125.262 Y104.91 Z2.6

M204 S800

M205 X8 Y8

G1 F600 Z2

G1 F2100 E124.89071

G1 F1800 X125.313 Y104.903 E124.89152

G1 X125.313 Y105.57 E124.90206

G1 X125.313 Y105.586 E124.90231

G1 X125.306 Y105.605 E124.90263

G1 X125.292 Y105.641 E124.90324

G1 X125.239 Y105.625 E124.90372

G1 X125.211 Y105.57 E124.90411

G1 X125.202 Y104.91 E124.90684

G1 X125.262 Y104.91 E124.90779

M204 S1250

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G0 X125.313 Y105.052

G0 X124.079 Y104.785

M204 S800

M205 X8 Y8

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G1 X124.157 Y104.663 E124.91008

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G1 X123.893 Y104.864 E124.91686

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G0 X123.103 Y104.8

M204 S800

M205 X8 Y8

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G1 X123.103 Y104.8

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G1 X122.031 Y105.609

G1 X122.031 Y105.595

G1 X122.008 Y104.912 E124.95932

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G1 X122.052 Y104.904 E124.95962

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G0 X122.119 Y105.041

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G0 F10800 X122.86 Y103.607 Z2.6

M204 S800

M205 X8 Y8

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M204 S1250

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G0 X124.254 Y102.902

M204 S800

M205 X8 Y8

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G1 X124.922 Y104.342 E125.03901

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G1 X124.609 Y104.342 E125.04187

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G1 X121.573 Y104.65

G1 X121.856 Y104.8 E125.15688

G1 X121.516 Y104.8 E125.1582

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G1 X121.465 Y104.84

G1 X121.465 Y104.857

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G1 X121.377 Y104.277 E125.16497

G1 X121.377 Y103.569 E125.17615

G1 X121.377 Y103.341 E125.17898

G1 X121.377 Y102.902 E125.18265

G1 X120.799 Y102.902 E125.19178

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G1 X120.663 Y103.97

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G1 X120.436 Y104.264 E125.21553

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G1 X119.655 Y106.369 E125.33811

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G1 X120.212 Y106.156 E125.34873

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G1 X120.218 Y106.132 E125.34912

G1 X120.364 Y106.183 E125.35057

G1 X120.705 Y106.085 E125.35617

G1 X120.722 Y106.103 E125.35657

G1 X121.039 Y106.18 E125.36172

G1 X121.374 Y106.083 E125.36723

G1 X121.465 Y105.958 E125.36967

G1 X121.465 Y106.083 E125.36978

G1 X121.465 Y106.193 E125.37124

G1 X121.503 Y106.187

G1 X121.886 Y106.121 E125.37738

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G1 X122.464 Y106.057 E125.38717

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G1 X122.561 Y106.153 E125.39

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G1 X122.594 Y106.188

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G1 X123.02 Y106.152 E125.39697

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G1 X123.658 Y106.002 E125.40775

G1 X123.701 Y105.865 E125.41002

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G1 X123.903 Y106.097 E125.41322

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G1 X126.309 Y104.91 E125.47025

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G1 X130.724 Y104.8 E125.62531

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G1 X130.522 Y104.8 E125.6285

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G1 X125.547 Y104.342 E125.89624

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G1 X124.271 Y102.902 E125.9311

G1 X124.254 Y102.902 E125.93137

M204 S1250

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G0 X124.338 Y103.084

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G1 F600 Z2.6

G0 F10800 X120.279 Y104.8 Z2.6

M204 S800

M205 X8 Y8

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M204 S1250

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G0 X120.119 Y104.8

G0 X120.153 Y104.78

G0 X119.734 Y104.999

M204 S800

M205 X8 Y8

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G1 X119.734 Y104.917 E125.96821

G1 X119.734 Y104.999 E125.9686

M204 S1250

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G0 X119.637 Y104.918

G0 X119.712 Y104.918

G1 F2100 E125.1686

G1 F600 Z2.6

G0 F10800 X126.344 Y111.862 Z2.6

M204 S800

M205 X8 Y8

G1 F600 Z2

G1 F2100 E125.9686

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G1 X126.763 Y111.38 E125.97871

G1 X126.986 Y110.945 E125.98644

G1 X127.102 Y110.41 E125.99508

G1 X127.075 Y109.855 E126.00386

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G1 X122.307 Y111.48 E126.15102

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G1 X121.311 Y110.968 E126.16873

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G1 X118.01 Y105.616 E126.27171

G1 X117.982 Y105 E126.28145

G1 X118.01 Y104.38 E126.29126

G1 X118.072 Y103.89 E126.29906

G1 X118.171 Y103.39 E126.30711

G1 X118.307 Y102.892 E126.31527

G1 X118.52 Y102.307 E126.3251

G1 X118.772 Y101.766 E126.33453

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G1 X123.884 Y98.074 E126.43783

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G1 X125 Y97.982 E126.45553

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G1 X130.693 Y100.899 E126.56043

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G1 X126.286 Y111.892 E126.77859

G1 X126.344 Y111.862

M204 S1250

M205 X10 Y10

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G1 F2100 E125.97859

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G0 F10800 X129.35 Y104.877 Z2.6

M204 S800

M205 X8 Y8

G1 F600 Z2

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G1 F1800 X129.322 Y104.872 E126.77904

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G1 X129.511 Y104.857

G1 X129.422 Y104.947 E126.79158

G1 X129.377 Y104.994 E126.79224

G1 X129.356 Y105.015 E126.79248

G1 X129.35 Y104.877 E126.79336

M204 S1250

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G0 X129.173 Y104.843

G0 X129.153 Y104.839

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M204 S1000

M205 X8 Y8

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G1 F600 Z2

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G1 X130.093 Y107.829 E126.82491

G1 X129.817 Y108.276 E126.83321

G1 X129.578 Y108.603 E126.83961

G1 X129.298 Y108.935 E126.84647

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M204 S1000

M205 X8 Y8

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M204 S1000

M205 X8 Y8

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M204 S1000

M205 X8 Y8

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M204 S1000

M205 X8 Y8

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M204 S1250

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M204 S1000

M205 X8 Y8

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G1 X127.526 Y107.727

M204 S1250

M205 X10 Y10

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M204 S1000

M205 X8 Y8

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M204 S1250

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M204 S1000

M205 X8 Y8

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M205 X8 Y8

G1 F2100 X123.359 Y99.6 E127.68749

M204 S1250

M205 X10 Y10

G0 F10800 X122.941 Y99.748

M204 S1000

M205 X8 Y8

G1 F2100 X124.725 Y101.532 E127.72735

M204 S1250

M205 X10 Y10

G0 F10800 X124.159 Y101.532

M204 S1000

M205 X8 Y8

G1 F2100 X122.547 Y99.92 E127.76336

M204 S1250

M205 X10 Y10

G0 F10800 X122.177 Y100.115

M204 S1000

M205 X8 Y8

G1 F2100 X123.587 Y101.525 E127.79487

M204 S1250

M205 X10 Y10

G0 F10800 X123.025 Y101.529

M204 S1000

M205 X8 Y8

G1 F2100 X121.829 Y100.333 E127.82159

M204 S1250

M205 X10 Y10

G0 F10800 X121.505 Y100.575

M204 S1000

M205 X8 Y8

G1 F2100 X122.46 Y101.529 E127.84291

M204 S1250

M205 X10 Y10

G0 F10800 X121.895 Y101.53

M204 S1000

M205 X8 Y8

G1 F2100 X121.197 Y100.832 E127.85851

M204 S1250

M205 X10 Y10

G0 F10800 X120.908 Y101.109

M204 S1000

M205 X8 Y8

G1 F2100 X121.33 Y101.531 E127.86794

M204 S1250

M205 X10 Y10

G0 F10800 X120.764 Y101.531

M204 S1000

M205 X8 Y8

G1 F2100 X120.643 Y101.409 E127.87065

M204 S1250

M205 X10 Y10

G1 F2100 E127.07065

G1 F600 Z2.6

G0 F10800 X127.848 Y100.129 Z2.6

M204 S1000

M205 X8 Y8

G1 F600 Z2

G1 F2100 E127.87065

G1 X129.223 Y101.504 E127.90137

G1 X129.293 Y101.574

M204 S1250

M205 X10 Y10

G1 F2100 E127.10137

G1 F600 Z2.6

G0 F10800 X123.404 Y107.349 Z2.6

M204 S1000

M205 X8 Y8

G1 F600 Z2

G1 F2100 E127.90137

G1 X122.769 Y107.787 E127.91356

G1 X122.198 Y108.467 E127.92759

G1 X121.829 Y109.28 E127.94169

G1 X121.743 Y109.825 E127.95041

G1 X121.581 Y109.716 E127.95349

G1 X121.257 Y109.465 E127.95997

G1 X120.94 Y109.178 E127.96673

G1 X120.599 Y108.817 E127.97457

G1 X120.268 Y108.399 E127.98299

G1 X120.046 Y108.065 E127.98933

G1 X119.827 Y107.681 E127.99631

G1 X119.779 Y107.577 E127.99812

G1 X120.275 Y107.423 E128.00633

G1 X120.275 Y107.603 E128.00917

G1 X121.371 Y107.416 E128.02674

G1 X121.371 Y107.603 E128.02969

G1 X122.911 Y107.338 E128.05438

G1 X123.404 Y107.349 E128.06217

M204 S1250

M205 X10 Y10

G0 F10800 X122.515 Y107.807

M204 S1000

M205 X8 Y8

G1 F2100 X122.328 Y107.62 E128.06635

M204 S1250

M205 X10 Y10

G0 F10800 X121.845 Y107.703

M204 S1000

M205 X8 Y8

G1 F2100 X122.257 Y108.115 E128.07555

M204 S1250

M205 X10 Y10

G0 F10800 X122.013 Y108.436

M204 S1000

M205 X8 Y8

G1 F2100 X121.363 Y107.787 E128.09007

M204 S1250

M205 X10 Y10

G0 F10800 X120.72 Y107.71

M204 S1000

M205 X8 Y8

G1 F2100 X121.836 Y108.825 E128.11499

M204 S1250

M205 X10 Y10

G0 F10800 X121.66 Y109.215

M204 S1000

M205 X8 Y8

G1 F2100 X120.237 Y107.792 E128.14678

G1 X120.167 Y107.722

M204 S1250

M205 X10 Y10

G1 F2100 E127.34678

G1 F600 Z2.6

G0 F10800 X128.694 Y104.332 Z2.6

M204 S800

M205 X8 Y8

;TYPE:WALL-OUTER

G1 F600 Z2

G1 F2100 E128.14678

G1 F1800 X128.681 Y104.32 E128.14706

G1 X128.65 Y104.178 E128.14936

G1 X128.62 Y104.044 E128.15153

G1 X128.644 Y103.636 E128.15798

G1 X128.648 Y103.57 E128.15903

G1 X128.669 Y103.508 E128.16006

G1 X128.705 Y103.472 E128.16087

G1 X128.72 Y103.457 E128.1612

G1 X128.793 Y103.453 E128.16236

G1 X128.824 Y103.475 E128.16296

G1 X128.834 Y103.505 E128.16304

G1 X128.885 Y103.651 E128.16469

G1 X128.891 Y104.039 E128.16855

G1 X128.893 Y104.123 E128.16927

G1 X128.834 Y104.326 E128.17125

G1 X128.79 Y104.361 E128.17135

G1 X128.72 Y104.357 E128.17246

G1 X128.694 Y104.332

M204 S1250

M205 X10 Y10

G0 F10800 X128.681 Y104.32

G0 X128.65 Y104.178

G0 X128.642 Y104.141

G0 X129.925 Y104.282

M204 S800

M205 X8 Y8

G1 F1800 X129.914 Y104.261 E128.17283

G1 X129.925 Y104.135 E128.17483

G1 X129.928 Y104.103 E128.17534

G1 X129.958 Y104.073 E128.17601

G1 X130.039 Y104.062 E128.1773

G1 X130.064 Y104.072 E128.17773

G1 X130.114 Y104.092 E128.17858

G1 X130.144 Y104.105 E128.17909

G1 X130.153 Y104.12

G1 X130.175 Y104.158 E128.17955

G1 X130.155 Y104.277 E128.18071

G1 X130.141 Y104.292

G1 X130.09 Y104.35 E128.18128

G1 X130.002 Y104.366 E128.18233

G1 X129.955 Y104.344 E128.18293

G1 X129.925 Y104.282 E128.18346

M204 S1250

M205 X10 Y10

G0 F10800 X129.914 Y104.261

G0 X129.925 Y104.135

G0 X129.928 Y104.103

G0 X129.941 Y104.09

;TIME\_ELAPSED:357.654591

G1 F2100 E127.38346

M140 S0

M141 S0

M204 S1000

M107

M104 S0 ; turn off extruder

M140 S0 ; turn off heatbed

M107 ; turn off fan

G1 X0 Y210; home X axis and push Y forward

M84 ; disable motors

M82 ;absolute extrusion mode

M104 S0

;End of Gcode

;SETTING\_3 {"extruder\_quality": ["[general]\\nversion = 4\\nname = MK3S\_MK3\_0.1\_

;SETTING\_3 Detail\\ndefinition = fdmprinter\\n\\n[metadata]\\nposition = 0\\nqua

;SETTING\_3 lity\_type = fast\\nsetting\_version = 8\\ntype = quality\_changes\\n\\n

;SETTING\_3 [values]\\nacceleration\_infill = 1250\\nacceleration\_layer\_0 = 1000\\

;SETTING\_3 nacceleration\_print = 1250\\nacceleration\_roofing = 1000\\naccelerati

;SETTING\_3 on\_topbottom = 1000\\nacceleration\_travel = 1250\\nacceleration\_wall

;SETTING\_3 = 800\\nbottom\_layers = 7\\ncool\_min\_layer\_time = 10\\ninfill\_before\_

;SETTING\_3 walls = False\\ninfill\_line\_width = 0.45\\ninfill\_pattern = cubicsubd

;SETTING\_3 iv\\ninfill\_sparse\_density = 25\\njerk\_print = 8\\njerk\_travel = 10\\

;SETTING\_3 nmaterial\_diameter = 1.75\\nmaterial\_flow = 95\\nmaterial\_print\_tempe

;SETTING\_3 rature = =default\_material\_print\_temperature\\nmaterial\_print\_tempera

;SETTING\_3 ture\_layer\_0 = =material\_print\_temperature\\nretraction\_amount = 0.8\

;SETTING\_3 \nretraction\_extra\_prime\_amount = 0\\nretraction\_hop = 0.6\\nretracti

;SETTING\_3 on\_hop\_enabled = True\\nretraction\_min\_travel = 1.5\\nspeed\_infill =

;SETTING\_3 80\\nspeed\_layer\_0 = 15\\nspeed\_print = 50\\nspeed\_topbottom = 35\\ns

;SETTING\_3 peed\_travel = 180\\nspeed\_wall\_0 = 30\\nspeed\_wall\_x = 45\\nsupport\_b

;SETTING\_3 ottom\_density = 40\\nsupport\_infill\_rate = 18\\nsupport\_interface\_ena

;SETTING\_3 ble = False\\nsupport\_interface\_pattern = zigzag\\nsupport\_line\_width

;SETTING\_3 = 0.35\\nsupport\_roof\_density = 60\\nsupport\_roof\_enable = =extruder

;SETTING\_3 Value(support\_roof\_extruder\_nr, 'support\_interface\_enable')\\nsupport

;SETTING\_3 \_z\_distance = 0.2\\ntop\_layers = 8\\nwall\_line\_count = 3\\nwall\_line\_

;SETTING\_3 width\_0 = 0.4\\nwall\_line\_width\_x = 0.4\\nwall\_thickness = 0.8\\nzig\_

;SETTING\_3 zaggify\_infill = True\\n\\n"], "global\_quality": "[general]\\nversion

;SETTING\_3 = 4\\nname = MK3S\_MK3\_0.1\_Detail\\ndefinition = fdmprinter\\n\\n[met

;SETTING\_3 adata]\\nquality\_type = fast\\nsetting\_version = 8\\ntype = quality\_c

;SETTING\_3 hanges\\n\\n[values]\\nacceleration\_enabled = True\\nadhesion\_type =

;SETTING\_3 skirt\\njerk\_enabled = True\\nlayer\_height = 0.1\\nretraction\_combing

;SETTING\_3 = infill\\nsupport\_enable = False\\ntravel\_retract\_before\_outer\_wall

;SETTING\_3 = True\\n\\n"}