Group_9_Analysis

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Exploratory Data Analysis

Table 1: Summary statistics of continuous variables in the data set.

Variable	Mean	SD	Min.	1st Q.	Median	3rd Q.	Max.
aroma	7.57	0.39	0	7.42	7.58	7.75	8.75
flavor	7.52	0.40	0	7.33	7.58	7.75	8.67
acidity	7.54	0.39	0	7.33	7.50	7.75	8.58
category_two_defects	3.67	5.41	0	0.00	2.00	5.00	55.00
$altitude_mean_meters$	1850.69	9392.09	1	1100.00	1310.64	1600.00	190164.00
harvested	2013.67	1.81	2010	2012.00	2014.00	2015.00	2018.00

The following boxplot is for good quality rates for each country, in which we can check if any countries have unusual high or low good quality rate.

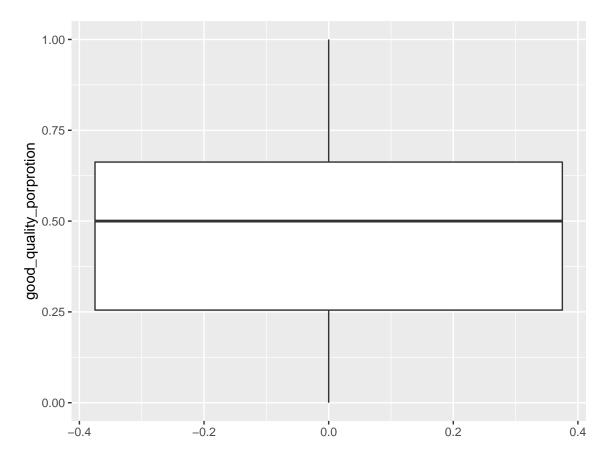


Figure 1: Boxplots of good quality rate for each country.

The following table filter countries and its number of batch with 20% good quality rate before and after, which provides more detailed information than the above boxplot. The number of batch can imply the reliability. For instance, Colombia has a relatively high good quality rate with large number of batch.

Table 2: Origins with twenty percent good quality rate before and after

country_of_origin	$good_quality_porprotion$	$number_of_batch$
Cote d?Ivoire	0.00	1
Laos	0.00	2
Mauritius	0.00	1
Myanmar	0.00	6
Zambia	0.00	1
Malawi	0.09	11
Haiti	0.20	5
El Salvador	0.70	20
Thailand	0.70	23
Panama	0.75	4
Uganda	0.78	32
Colombia	0.80	158
Ethiopia	0.92	38
Kenya	0.92	24
Japan	1.00	1

The following table is the distribution of features between coffee in good and poor quality. We can check if there is any obvious difference in some features.

Table 3: Summary statistics of the sepal length by species of irises

Variable	Qualityclass	n	Mean	SD	Min	Median	Max	IQR
aroma	Good	588	7.76	0.23	7.08	7.75	8.75	0.08
aroma	Poor	557	7.37	0.41	0.00	7.42	8.25	0.16
flavor	Good	588	7.74	0.23	7.00	7.67	8.67	0.16
flavor	Poor	557	7.29	0.42	0.00	7.33	8.08	0.17
acidity	Good	588	7.72	0.25	6.75	7.67	8.58	0.16
acidity	Poor	557	7.34	0.40	0.00	7.33	8.33	0.17
category_two_defects	Good	588	2.87	3.82	0.00	2.00	40.00	2.00
category_two_defects	Poor	557	4.52	6.60	0.00	2.00	55.00	4.00
altitude_mean_meters	Good	588	1431.04	629.05	1.00	1450.00	11000.00	255.16
altitude_mean_meters	Poor	557	2281.15	13346.02	1.00	1250.00	190164.00	200.00
harvested	Good	588	2013.74	1.90	2010.00	2014.00	2018.00	1.00
harvested	Poor	557	2013.59	1.71	2010.00	2013.00	2018.00	2.00

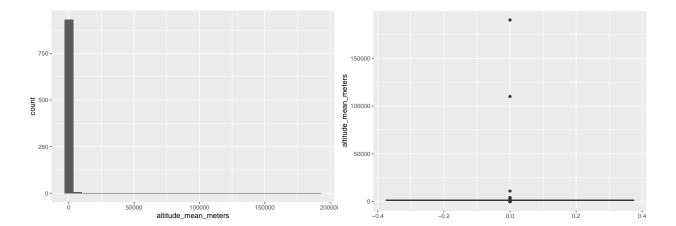


Figure 2: Histogram and boxplot for altitude.

There are several observations with extremly high altitude which are impossible. Hence, delete observations which have altitude higher than Mt. Everest.

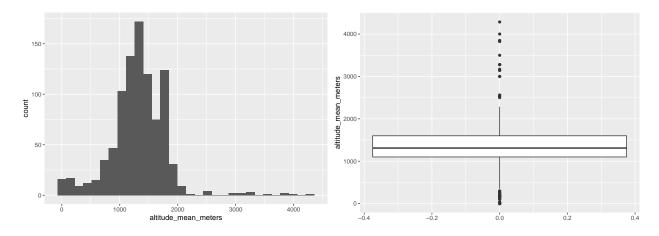


Figure 3: Histogram and boxplot for altitude after removing implausable observations.

The following two histograms comparing distributions of altitude before and after removing implausible observations.

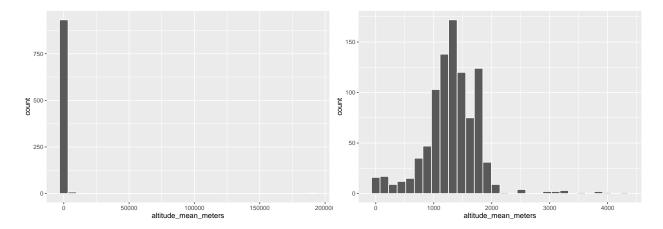


Figure 4: Histogram for altitude befor and after removing implausable observations.

The following table is the distribution of featers between good and poor coffee. We can check if there is obvious difference in some features between good and poor coffee.

Table 4: Summary statistics of features of good and poor coffee

Variable	Qualityclass	\mathbf{n}	Mean	SD	Min	Median	Max	IQR
aroma	Good	477	7.76	0.23	7.17	7.75	8.75	0.08
aroma	Poor	463	7.38	0.43	0.00	7.42	8.25	0.16
flavor	Good	477	7.74	0.22	7.25	7.67	8.67	0.16
flavor	Poor	463	7.30	0.43	0.00	7.33	8.08	0.17
acidity	Good	477	7.72	0.24	7.08	7.67	8.58	0.16
acidity	Poor	463	7.33	0.43	0.00	7.33	8.33	0.17
category_two_defects	Good	477	2.83	3.84	0.00	2.00	40.00	2.00
category_two_defects	Poor	463	4.43	6.43	0.00	2.00	47.00	4.00
altitude_mean_meters	Good	477	1410.98	451.40	1.00	1450.00	3850.00	250.00
altitude_mean_meters	Poor	463	1236.91	500.90	1.00	1250.00	4287.00	200.00
harvested	Good	477	2013.76	1.90	2010.00	2014.00	2018.00	1.00
harvested	Poor	463	2013.63	1.72	2010.00	2013.00	2018.00	2.00

Here is 6 box-plots comparing features distribution between good and poor coffee.

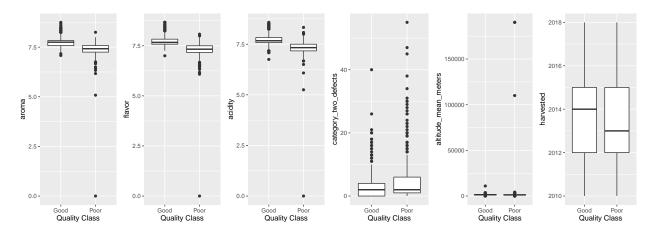


Figure 5: Boxplots2 of countinous features on different quality class.

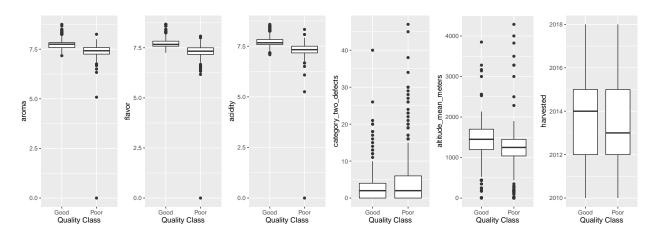


Figure 6: Boxplots of countinous features on different quality class after data cleaning.

Formal Analysis Using Logistic Regression

```
Call:
glm(formula = Qualityclass ~ level - 1, family = binomial(link = "logit"),
    data = coffee_final)
Deviance Residuals:
            1Q
                Median
                            3Q
                                   Max
-1.286
       -1.286
                 1.073
                         1.073
                                 1.369
Coefficients:
       Estimate Std. Error z value Pr(>|z|)
level1 -0.43891
                   0.18321
                            -2.396
                                    0.01659 *
level2 -0.40968
                   0.14513
                            -2.823
                                    0.00476 **
level3 0.25131
                   0.08175
                             3.074
                                    0.00211 **
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
```

```
(Dispersion parameter for binomial family taken to be 1)
    Null deviance: 1290.6 on 931 degrees of freedom
Residual deviance: 1267.1 on 928 degrees of freedom
AIC: 1273.1
Number of Fisher Scoring iterations: 4
If the level of altitude is the only explanatory variable in the model, the effect of three levels are all statistically
significant. In detail, high altitude has a positive influence on the quality of coffee.
Call:
glm(formula = Qualityclass ~ year - 1, family = binomial(link = "logit"),
    data = coffee_final)
Deviance Residuals:
                   Median
    Min
              10
                                 3Q
                                          Max
-1.7125 -1.1774
                   0.7244
                             1.1146
                                       1.3683
Coefficients:
           Estimate Std. Error z value Pr(>|z|)
year2010 1.204e+00 4.655e-01
                                  2.587 0.009694 **
year2011 1.012e+00 4.129e-01
                                  2.450 0.014277 *
year2012 -4.383e-01 1.283e-01 -3.417 0.000634 ***
year2013 1.495e-01 1.733e-01
                                  0.863 0.388102
year2014 2.742e-15 1.436e-01
                                  0.000 1.000000
year2015 1.699e-01 1.848e-01
                                  0.919 0.357851
year2016 2.144e-01 1.982e-01
                                  1.082 0.279346
year2017 -1.133e-01 2.752e-01
                                 -0.412 0.680441
year2018 9.555e-01 5.262e-01
                                  1.816 0.069408 .
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
    Null deviance: 1290.6 on 931 degrees of freedom
Residual deviance: 1257.3 on 922 degrees of freedom
AIC: 1275.3
Number of Fisher Scoring iterations: 4
If harvested year is the only explanatory variable in the model, the effects of year 2010, 2011 and 2012 are
statistically significant. Coffee harvested in year 2012 has a higher odds ratio. Coffee harvested in year 2010
and 2011 has a lower odds ratio.
Call:
glm(formula = Qualityclass ~ country_of_origin - 1, family = binomial(link = "logit"),
    data = coffee_final)
Deviance Residuals:
```

2.18993

Max

3Q

1.08424

Min

-2.14597 -1.01655

1Q

Median

0.00036

Coefficients:

```
Estimate Std. Error z value Pr(>|z|)
country of originBrazil
                              6.596e-02 2.098e-01
                                                     0.314 0.75320
                                                     0.000 1.00000
country_of_originBurundi
                              0.000e+00 1.414e+00
country_of_originChina
                              5.878e-01 5.578e-01
                                                     1.054 0.29197
country of originColombia
                                                     6.666 2.64e-11 ***
                              1.563e+00 2.345e-01
country of originCosta Rica
                                                     0.665 0.50587
                              2.231e-01 3.354e-01
country_of_originCote d?Ivoire -1.657e+01 2.400e+03 -0.007 0.99449
country_of_originEcuador
                              -1.570e-16 1.414e+00
                                                     0.000 1.00000
country_of_originEl Salvador
                              9.555e-01 5.262e-01
                                                     1.816 0.06941 .
country_of_originEthiopia
                              1.657e+01 5.003e+02
                                                     0.033 0.97359
                                                     0.444 0.65736
country_of_originGuatemala
                              7.878e-02 1.776e-01
country_of_originHaiti
                             -1.386e+00 1.118e+00 -1.240 0.21500
country_of_originHawaii
                              1.657e+01 2.400e+03
                                                    0.007 0.99449
country_of_originHonduras
                             -1.070e+00 3.345e-01 -3.200 0.00137 **
country_of_originIndia
                              0.000e+00 6.325e-01
                                                     0.000 1.00000
country_of_originIndonesia
                              2.877e-01 5.401e-01
                                                     0.533 0.59425
country of originKenya
                              2.197e+00 7.454e-01
                                                     2.948 0.00320 **
country_of_originLaos
                             -1.657e+01 1.697e+03 -0.010 0.99221
country_of_originMalawi
                             -2.303e+00 1.049e+00 -2.195 0.02813 *
country_of_originMauritius
                             -1.657e+01 2.400e+03 -0.007 0.99449
country_of_originMexico
                             -1.046e+00 1.612e-01 -6.488 8.68e-11 ***
                             -1.657e+01 9.796e+02 -0.017 0.98651
country_of_originMyanmar
country_of_originNicaragua
                             -1.204e+00 6.583e-01 -1.829 0.06740 .
country_of_originPanama
                              1.099e+00 1.155e+00 0.951 0.34139
country_of_originPeru
                             -1.657e+01 2.400e+03 -0.007 0.99449
country_of_originPhilippines
                             -4.055e-01 9.129e-01 -0.444 0.65692
country_of_originPuerto Rico
                             -6.931e-01 1.225e+00 -0.566 0.57143
country_of_originTaiwan
                             -3.909e-01 2.700e-01 -1.448 0.14769
country_of_originTanzania
                             -6.899e-02 3.716e-01 -0.186 0.85271
                              2.877e-01 5.401e-01
country_of_originThailand
                                                     0.533 0.59425
country_of_originUganda
                              1.190e+00 4.317e-01
                                                     2.756 0.00585 **
country_of_originUnited States 6.931e-01 7.071e-01
                                                     0.980 0.32696
                                                     0.377 0.70642
country_of_originVietnam
                              2.877e-01 7.638e-01
country_of_originZambia
                             -1.657e+01 2.400e+03 -0.007 0.99449
Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
```

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom Residual deviance: 1072.7 on 898 degrees of freedom

AIC: 1138.7

Number of Fisher Scoring iterations: 15

If the country of origin is the only explanatory variable, Colombia, Mexico, Honduras, Kenya, Malawi, Uganda have statistically significant effect on the odds ratio.

```
glm(formula = Qualityclass ~ Colombia + Mexico + Honduras + Kenya +
   Malawi + Uganda - 1, family = binomial(link = "logit"), data = coffee_final)
```

Deviance Residuals:

```
1Q Median
                           3Q
                                  Max
                0.459
-2.146 -1.177
                        1.177
                                2.190
```

Coefficients:

Estimate Std. Error z value Pr(>|z|)Colombia 1.5629 0.2345 6.666 2.64e-11 *** Mexico -1.04600.1612 -6.488 8.68e-11 *** Honduras -1.0704 0.3345 -3.200 0.00137 ** Kenya 2.1972 0.7453 2.948 0.00320 ** Malawi 1.0486 -2.196 0.02810 * -2.3026 Uganda 1.1896 0.4317 2.756 0.00585 **

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom Residual deviance: 1139.6 on 925 degrees of freedom

AIC: 1151.6

Number of Fisher Scoring iterations: 4

The following is the model considering all possible expalntatory variables.

Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + country_of_origin +
    category_two_defects + level + year, family = binomial(link = "logit"),
    data = coffee_final)
```

Deviance Residuals:

```
Min
              1Q
                   Median
                                ЗQ
                                        Max
-4.6259
        -0.2422
                   0.0000
                            0.2902
                                      3.5656
```

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
(Intercept)	-1.453e+02	1.172e+01	-12.392	< 2e-16 ***
aroma	5.177e+00	8.458e-01	6.121	9.29e-10 ***
flavor	8.627e+00	1.071e+00	8.053	8.08e-16 ***
acidity	5.255e+00	8.273e-01	6.353	2.12e-10 ***
country_of_originBurundi	1.851e+00	4.782e+00	0.387	0.69869
country_of_originChina	4.662e-01	1.077e+00	0.433	0.66498
<pre>country_of_originColombia</pre>	1.828e+00	5.741e-01	3.185	0.00145 **
country_of_originCosta Rica	2.729e-01	7.598e-01	0.359	0.71948
<pre>country_of_originCote d?Ivoire</pre>	-1.203e+01	6.523e+03	-0.002	0.99853
country_of_originEcuador	-1.204e+00	1.523e+00	-0.791	0.42911
<pre>country_of_originEl Salvador</pre>	2.819e-01	9.666e-01	0.292	0.77058
country_of_originEthiopia	1.338e+01	9.449e+02	0.014	0.98870
country_of_originGuatemala	-7.471e-01	5.761e-01	-1.297	0.19467
country_of_originHaiti	2.231e+00	2.048e+00	1.089	0.27609
country_of_originHawaii	4.587e+00	6.523e+03	0.001	0.99944
country_of_originHonduras	-6.526e-01	7.090e-01	-0.920	0.35735
<pre>country_of_originIndia</pre>	-2.746e+00	1.068e+00	-2.570	0.01016 *
<pre>country_of_originIndonesia</pre>	-3.673e-01	1.010e+00	-0.364	0.71609
<pre>country_of_originKenya</pre>	5.348e-01	1.574e+00	0.340	0.73396

```
country_of_originLaos
                             -1.544e+01 4.511e+03 -0.003 0.99727
                             -8.054e-01 1.302e+00 -0.619 0.53606
country_of_originMalawi
country of originMauritius
                             -1.194e+01 6.523e+03 -0.002 0.99854
                             -7.950e-01 5.221e-01 -1.523 0.12785
country_of_originMexico
country_of_originMyanmar
                             -1.555e+01 2.378e+03 -0.007 0.99478
                              5.363e-01 2.028e+00 0.264 0.79144
country of originNicaragua
country_of_originPanama
                              3.390e+00 1.799e+00 1.884 0.05951 .
                             -1.438e+01 6.523e+03 -0.002 0.99824
country_of_originPeru
country_of_originPhilippines
                              2.925e+00 2.668e+00
                                                    1.096 0.27286
country_of_originPuerto Rico
                             -2.774e+00 1.751e+00 -1.584 0.11310
country_of_originTaiwan
                              1.032e+00 6.963e-01
                                                   1.482 0.13835
                              9.536e-01 7.594e-01
                                                     1.256 0.20921
country_of_originTanzania
country_of_originThailand
                              2.751e+00 9.978e-01
                                                    2.757 0.00583 **
country_of_originUganda
                             -1.591e+00 7.933e-01 -2.006 0.04490 *
country_of_originUnited States 1.358e-01 1.565e+00
                                                   0.087 0.93085
country_of_originVietnam
                              2.118e+00 1.163e+00
                                                     1.822 0.06847 .
                             -1.385e+01 6.523e+03 -0.002 0.99831
country_of_originZambia
category_two_defects
                              5.568e-02 3.464e-02
                                                   1.607 0.10797
level2
                              5.416e-01 4.846e-01
                                                     1.117 0.26379
level3
                              1.053e+00 4.823e-01
                                                    2.184 0.02898 *
year2011
                             -1.212e-01 1.120e+00 -0.108 0.91384
                              1.298e-01 9.710e-01 0.134 0.89370
year2012
                              6.002e-01 9.776e-01 0.614 0.53925
year2013
                              3.728e-03 9.862e-01
                                                   0.004 0.99698
year2014
year2015
                             -4.363e-02 9.760e-01 -0.045 0.96434
year2016
                              8.617e-01 1.029e+00 0.838 0.40220
                              5.787e-01 1.029e+00
                                                    0.563 0.57369
year2017
                              2.541e+00 1.311e+00 1.938 0.05257 .
year2018
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1290.55 on 930
                                  degrees of freedom
Residual deviance: 449.73 on 884
                                  degrees of freedom
AIC: 543.73
Number of Fisher Scoring iterations: 17
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + Honduras + Kenya + Malawi + Uganda + category_two_defects +
   level + year2010 + year2011 + year2012, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
   Min
            1Q
                 Median
                              3Q
                                      Max
-4.2233 -0.3110 0.0010
                          0.3332
                                   3.4913
Coefficients:
                      Estimate Std. Error z value Pr(>|z|)
                                 9.39969 -13.247 < 2e-16 ***
(Intercept)
                    -124.52106
aroma
                       4.42037
                                 0.73018 6.054 1.41e-09 ***
                       7.21914
                                 0.87975 8.206 2.29e-16 ***
flavor
```

```
acidity
                     4.80821
                                0.72879 6.598 4.18e-11 ***
                     1.77971
Colombia
                               0.39212 4.539 5.66e-06 ***
                                0.34382 -2.414 0.0158 *
Mexico
                     -0.82994
                                0.53161 -1.108 0.2677
Honduras
                     -0.58919
Kenya
                     0.99751
                                1.34387 0.742 0.4579
Malawi
                     -1.26603 1.15543 -1.096 0.2732
                     Uganda
                              0.02894 1.812 0.0700 .
category_two_defects
                   0.05244
                               0.39437 0.351
level2
                      0.13831
                                               0.7258
level3
                     0.39276
                                0.33774 1.163 0.2449
year2010
                     -0.40857
                                0.86051 -0.475 0.6349
                     -0.47132
                                0.65362 -0.721
                                                 0.4708
year2011
vear2012
                     -0.22952
                                0.31593 -0.726 0.4675
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1290.6 on 930 degrees of freedom
Residual deviance: 499.0 on 915 degrees of freedom
AIC: 531
Number of Fisher Scoring iterations: 7
Start: AIC=531
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects +
   level + year2010 + year2011 + year2012
                     Df Deviance
                                   AIC
- level
                      2 500.68 528.68
- year2010
                      1 499.22 529.22
                     1 499.51 529.51
- year2011
                     1 499.53 529.53
- year2012
                      1 499.62 529.62
- Kenya
                      1 500.28 530.28
- Honduras
- Malawi
                      1 500.51 530.51
                         499.00 531.00
- category_two_defects 1 502.16 532.16
                        503.06 533.06
- Uganda
                     1
- Mexico
                      1 504.93 534.93
- Colombia
                     1 522.71 552.71
- aroma
                     1 550.65 580.65
                      1 552.26 582.26

    acidity

- flavor
                      1 589.47 619.47
Step: AIC=528.68
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects +
   year2010 + year2011 + year2012
                     Df Deviance
                                   AIC
- year2010
                     1 500.81 526.81
```

1 501.21 527.21

- year2011

```
- year2012
                       1 501.31 527.31
- Honduras
                       1 501.45 527.45
- Kenya
                      1 501.46 527.46
- Malawi
                       1 502.00 528.00
<none>
                          500.68 528.68
- category_two_defects 1 504.11 530.11
- Uganda
                          504.17 530.17
                       1
                       2 499.00 531.00
+ level
- Mexico
                       1
                          506.09 532.09
- Colombia
                         528.97 554.97
                      1
- aroma
                      1 554.14 580.14
- acidity
                       1 556.27 582.27
                          589.52 615.52
- flavor
Step: AIC=526.81
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects +
   year2011 + year2012
                      Df Deviance
                                    AIC
- year2011
                       1 501.31 525.31
- year2012
                       1 501.40 525.40
- Honduras
                       1 501.56 525.56
- Kenva
                       1
                          501.60 525.60
- Malawi
                       1 502.12 526.12
<none>
                          500.81 526.81
- Uganda
                       1
                         504.25 528.25
- category_two_defects 1 504.30 528.30
                       1 500.68 528.68
+ year2010
                       2 499.22 529.22
+ level
                       1 506.23 530.23
- Mexico
- Colombia
                       1 529.18 553.18
                       1 554.21 578.21
- aroma
- acidity
                       1 556.49 580.49
                          589.60 613.60
- flavor
Step: AIC=525.31
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects +
   year2012
                      Df Deviance
                                    ATC
- year2012
                       1 501.78 523.78
- Honduras
                       1 502.01 524.01
- Kenya
                       1 502.12 524.12
                       1 502.58 524.58
- Malawi
                           501.31 525.31
<none>
                         504.68 526.68
- Uganda
                       1
- category_two_defects 1
                          504.80 526.80
                          500.81 526.81
+ year2011
                       1
+ year2010
                       1 501.21 527.21
                      2 499.68 527.68
+ level
                      1 506.85 528.85
- Mexico
- Colombia
                      1 529.36 551.36
```

```
- aroma
                            555.00 577.00
- acidity
                            556.77 578.77
                       1
- flavor
                            589.70 611.70
Step: AIC=523.78
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects
                       Df Deviance
                                      AIC
- Honduras
                           502.38 522.38
                       1
- Kenya
                       1
                            502.61 522.61
                           503.00 523.00
- Malawi
                        1
                            501.78 523.78
<none>
                           505.00 525.00
- Uganda
                           505.00 525.00
- category_two_defects 1
+ year2012
                       1
                           501.31 525.31
                           501.40 525.40
+ year2011
                       1
+ year2010
                       1
                           501.71 525.71
+ level
                       2
                           500.04 526.04
                           511.24 531.24
- Mexico
                       1
- Colombia
                       1 529.38 549.38
- aroma
                       1 555.13 575.13
                           557.73 577.73
- acidity
                       1
- flavor
                            590.18 610.18
Step: AIC=522.38
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Kenya + Malawi + Uganda + category_two_defects
                      Df Deviance
                                      AIC
- Kenya
                       1
                           503.26 521.26
- Malawi
                        1
                            503.52 521.52
                            502.38 522.38
<none>
                           505.47 523.47
- Uganda
                       1
- category_two_defects 1
                           505.49 523.49
+ Honduras
                           501.78 523.78
                       1
                           502.01 524.01
+ year2012
+ year2011
                           502.03 524.03
                       1
+ year2010
                       1
                           502.32 524.32
+ level
                       2 501.13 525.13
- Mexico
                       1 511.31 529.31
- Colombia
                       1 531.79 549.79
                           556.16 574.16
- aroma
                       1
                           559.22 577.22
- acidity
                       1
- flavor
                            591.11 609.11
Step: AIC=521.26
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Malawi + Uganda + category_two_defects
                      Df Deviance
                                     AIC
- Malawi
                       1 504.42 520.42
<none>
                            503.26 521.26
                       1 502.38 522.38
+ Kenya
```

```
- Uganda
                           506.40 522.40
- category_two_defects 1
                           506.40 522.40
+ Honduras
                       1
                           502.61 522.61
+ year2012
                           502.89 522.89
                       1
+ year2011
                       1
                           502.89 522.89
                          503.20 523.20
+ year2010
                       1
+ level
                       2 501.87 523.87
- Mexico
                           512.59 528.59
                       1
- Colombia
                       1
                           532.34 548.34
                           556.51 572.51
- aroma
                       1
- acidity
                       1
                           561.04 577.04
                           593.35 609.35
- flavor
                       1
Step: AIC=520.42
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Uganda + category_two_defects
                      Df Deviance
                                     AIC
<none>
                           504.42 520.42
                           503.26 521.26
+ Malawi
                       1
- Uganda
                       1
                           507.44 521.44
+ Kenya
                           503.52 521.52
                           503.85 521.85
+ Honduras
                       1
- category_two_defects 1
                           507.92 521.92
+ year2011
                           504.06 522.06
                       1
+ year2012
                       1
                           504.09 522.09
+ year2010
                           504.36 522.36
                       1
                       2
                           503.14 523.14
+ level
- Mexico
                          513.43 527.43
                       1
                       1 534.72 548.72
- Colombia
                       1
- aroma
                           557.63 571.63
- acidity
                       1
                           562.84 576.84
- flavor
                           596.95 610.95
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + Uganda + category_two_defects, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
   Min
                 Median
                               3Q
             1Q
                                       Max
-4.1969 -0.3208
                  0.0010
                           0.3370
                                    3.4697
Coefficients:
                      Estimate Std. Error z value Pr(>|z|)
                                  9.27395 -13.524 < 2e-16 ***
(Intercept)
                    -125.42332
aroma
                       4.44405
                                  0.71829 6.187 6.13e-10 ***
flavor
                       7.16176
                                  0.86051
                                           8.323 < 2e-16 ***
                       4.98081
                                  0.72085
                                           6.910 4.86e-12 ***
acidity
Colombia
                       1.83828
                                  0.36232
                                          5.074 3.90e-07 ***
Mexico
                      -0.87447
                                  0.29601 -2.954 0.00313 **
                      -1.09151
                                  0.60860 -1.793 0.07290 .
Uganda
category_two_defects
                       0.05394
                                  0.02831
                                            1.905 0.05672 .
```

```
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1290.55 on 930 degrees of freedom
Residual deviance: 504.42 on 923 degrees of freedom
AIC: 520.42
Number of Fisher Scoring iterations: 7
Firstly, we conduct a model with all significant explanatory variables and use step_AIC to select variables.
In the selected model, two terms are not significant. Then, we try to delete term Uganda which has the
highest p-value.
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + category_two_defects, family = binomial(link = "logit"),
    data = coffee_final)
Deviance Residuals:
   Min
             1Q
                 Median
                                3Q
                                        Max
-4.1273 -0.3217
                 0.0012
                            0.3439
                                     3.4487
Coefficients:
                       Estimate Std. Error z value Pr(>|z|)
(Intercept)
                     -122.68887
                                   9.00647 -13.622 < 2e-16 ***
                                   0.69442 6.003 1.94e-09 ***
aroma
                        4.16837
flavor
                        7.11890
                                   0.85662
                                             8.310 < 2e-16 ***
acidity
                        4.93107
                                   0.71480
                                             6.899 5.25e-12 ***
Colombia
                        1.89169
                                   0.35907
                                             5.268 1.38e-07 ***
Mexico
                       -0.81385
                                   0.29179 -2.789 0.00528 **
                        0.05398
                                   0.02817
                                             1.916 0.05534 .
category_two_defects
Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1290.55 on 930 degrees of freedom
Residual deviance: 507.44 on 924 degrees of freedom
AIC: 521.44
Number of Fisher Scoring iterations: 7
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico, family = binomial(link = "logit"), data = coffee_final)
Deviance Residuals:
   Min
              1Q
                   Median
                                3Q
                                        Max
                   0.0013
```

Coefficients:

-4.1419 -0.3215

Estimate Std. Error z value Pr(>|z|)

0.3473

3.3870

```
(Intercept) -121.1845
                         8.8906 -13.631 < 2e-16 ***
              4.1755
                         0.6982 5.980 2.23e-09 ***
aroma
flavor
              7.0057
                         0.8582 8.163 3.27e-16 ***
              4.8571
                         0.7118 6.824 8.86e-12 ***
acidity
Colombia
              1.8308
                         0.3557
                                  5.147 2.64e-07 ***
Mexico
             -0.6596
                         0.2780 -2.372
                                          0.0177 *
Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1290.55 on 930 degrees of freedom
Residual deviance: 510.96 on 925 degrees of freedom
AIC: 522.96
Number of Fisher Scoring iterations: 7
Analysis of Deviance Table
Model 1: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Uganda + category_two_defects
Model 2: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
    category_two_defects
Model 3: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico
 Resid. Df Resid. Dev Df Deviance
               504.42
       923
1
       924
               507.44 -1 -3.0223
2
       925
               510.96 -1 -3.5196
```

[1] 3.841459

After deleting Uganda, category_two_defects is still not significant. Hence, it was deleted. And we use anova to compare three models. There isn't statistically significant difference among them. Hence, it is reasonable to delete them and get a simple model.

Final Model

```
Call:
```

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
    Mexico, family = binomial(link = "logit"), data = coffee_final)
```

Deviance Residuals:

```
Min 1Q Median 3Q Max
-4.1419 -0.3215 0.0013 0.3473 3.3870
```

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)	
(Intercept)	-121.1845	8.8906	-13.631	< 2e-16	***
aroma	4.1755	0.6982	5.980	2.23e-09	***
flavor	7.0057	0.8582	8.163	3.27e-16	***
acidity	4.8571	0.7118	6.824	8.86e-12	***
Colombia	1 8308	0 3557	5 147	2 649-07	***

Mexico -0.6596 0.2780 -2.372 0.0177 *

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.55 on 930 degrees of freedom Residual deviance: 510.96 on 925 degrees of freedom

AIC: 522.96

Number of Fisher Scoring iterations: 7

$$\ln(\frac{p_i}{1-p_i}) = \alpha + \beta_1 \cdot aroma_i + \beta_2 \cdot flavor_i + \beta_3 \cdot acidity_i + \beta_4 \cdot \mathbb{I}_{Colombia}(x) + \beta_5 \cdot \mathbb{I}_{Mexico}(x)$$

 $\mathbb{I}_{\text{Colombia}}(x) = \left\{ \begin{array}{ll} 1 & \text{if Country of region of } x \text{th observation is Colombia,} \\ 0 & \text{Otherwise.} \end{array} \right.$

 $\mathbb{I}_{\text{Mexico}}(x) = \left\{ \begin{array}{ll} 1 & \text{if Country of region of } x \text{th observation is Mexico}, \\ 0 & \text{Otherwise}. \end{array} \right.$

The following is the fitted model.

$$\ln(\frac{p_i}{1-p_i}) = -121.18 + 4.18 \cdot aroma_i + 7.01 \cdot flavor_i + 4.86 \cdot acidity_i + 1.83 \cdot \mathbb{I}_{\text{Colombia}}(x) - 0.66 \cdot \mathbb{I}_{\text{Mexico}}(x)$$

Generate a summary table containing confidence intervals of estimated parameters of final model.

Table 5: confidence interval of estimated parameters

	estimate	std_error	p_value	lower_ci	upper_ci	est_exp	$lower_ci_exp$	upper_ci_exp
(Intercept)	-121.18	8.89	0.00	-139.59	-104.68	0.00	0.00	0.00
aroma	4.18	0.70	0.00	2.85	5.58	65.37	17.34	266.06
flavor	7.01	0.86	0.00	5.38	8.75	1107.65	217.66	6332.18
acidity	4.86	0.71	0.00	3.49	6.29	129.02	32.91	538.71
Colombia	1.83	0.36	0.00	1.16	2.56	6.23	3.18	12.89
Mexico	-0.66	0.28	0.02	-1.21	-0.12	0.52	0.30	0.89

Based on the model we built, we try to use 10-folds cross validation to test the validity of our final model. In the validation we prefer three criteria: accuracy, sensitivity and specificity.

[1] 0.8839625

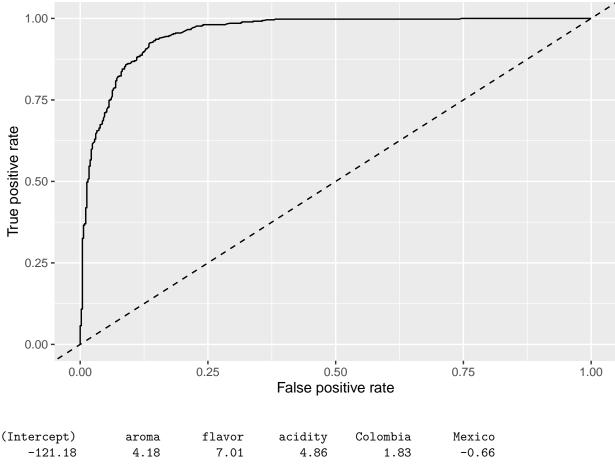
[1] 0.8931425

[1] 0.8766441

The accuracy of our final model is 0.88. The sensitivity of our final model is 0.89. The specificity of our final model is 0.88.

Classification boundry

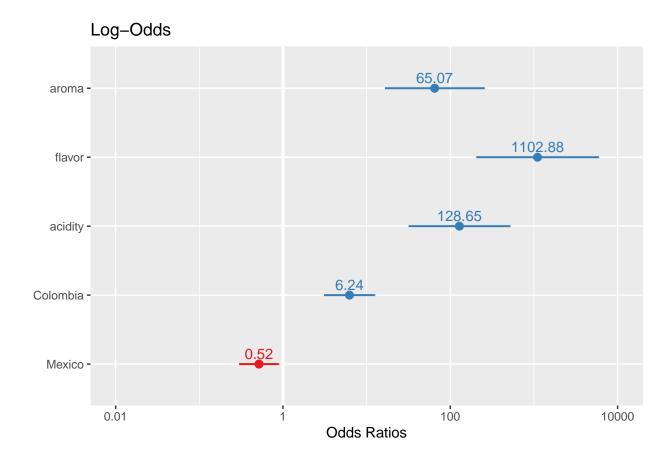
Area under the curve: 0.956



(Intercept)	aroma	flavor	acidity	Colombia	Mexico
-121.18	4.18	7.01	4.86	1.83	-0.66
(Intercept)	aroma	flavor	acidity	Colombia	Mexico
0.00	65.07	1102.88	128.65	6.24	0.52

Table 6: Regression coefficients and exponentiated coefficients.

	(Intercept)	aroma	flavor	acidity	Colombia	Mexico
coefficients	-121.18	4.18	7.01	4.86	1.83	-0.66
$\exp(\text{coefficients})$	0.00	65.07	1102.88	128.65	6.24	0.52



- [1] 0.8871768
- [1] 0.9177465
- [1] 0.8571202

After adjusting the classification boundary. The accuracy of our final model is 0.89. The sensitivity of our final model is 0.92. The specificity of our final model is 0.86.