Group_9_Analysis

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Rows: 1,145 Columns: 8

[1] 0.5135371

Table 1: Summary statistics of altitude mean meters and harvested.

| Variable | Mean | SD | Min. | 1st Q. | Median | 3rd Q. | Max. |
|--------------------------|---------|---------|------|---------|---------|---------|-----------|
| aroma | 7.57 | 0.39 | 0 | 7.42 | 7.58 | 7.75 | 8.75 |
| flavor | 7.52 | 0.40 | 0 | 7.33 | 7.58 | 7.75 | 8.67 |
| acidity | 7.54 | 0.39 | 0 | 7.33 | 7.50 | 7.75 | 8.58 |
| category_two_defects | 3.67 | 5.41 | 0 | 0.00 | 2.00 | 5.00 | 55.00 |
| $altitude_mean_meters$ | 1850.69 | 9392.09 | 1 | 1100.00 | 1310.64 | 1600.00 | 190164.00 |
| harvested | 2013.67 | 1.81 | 2010 | 2012.00 | 2014.00 | 2015.00 | 2018.00 |

Table 2: Summary statistics of the sepal length by species of irises

| country_of_origin | number_of_batch | Proportion_of_good_quality |
|-------------------|-----------------|----------------------------|
| Brazil | 116 | 0.47 |
| Burundi | 2 | 0.50 |
| China | 14 | 0.64 |
| Colombia | 158 | 0.80 |
| Costa Rica | 41 | 0.56 |
| Cote d?Ivoire | 1 | 0.00 |
| Ecuador | 3 | 0.33 |
| El Salvador | 20 | 0.70 |
| Ethiopia | 38 | 0.92 |
| Guatemala | 152 | 0.50 |
| Haiti | 5 | 0.20 |
| Hawaii | 62 | 0.55 |
| Honduras | 48 | 0.25 |
| India | 10 | 0.50 |
| Indonesia | 16 | 0.56 |
| Japan | 1 | 1.00 |
| Kenya | 24 | 0.92 |
| Laos | 2 | 0.00 |
| Malawi | 11 | 0.09 |
| Mauritius | 1 | 0.00 |
| Mexico | 203 | 0.27 |
| Myanmar | 6 | 0.00 |
| Nicaragua | 23 | 0.22 |
| Panama | 4 | 0.75 |
| Peru | 9 | 0.56 |
| Philippines | 5 | 0.40 |
| Puerto Rico | 3 | 0.33 |
| Taiwan | 62 | 0.42 |
| Tanzania | 32 | 0.50 |
| Thailand | 23 | 0.70 |
| Uganda | 32 | 0.78 |
| United States | 9 | 0.67 |
| Vietnam | 8 | 0.50 |
| Zambia | 1 | 0.00 |

Table 3: Summary statistics of the sepal length by species of irises

| Variable | Qualityclass | n | Mean | SD | Min | Median | Max | IQR |
|--------------------------|-----------------------|-----|------|------|------|--------|-------|------|
| aroma | Good | 588 | 7.76 | 0.23 | 7.08 | 7.75 | 8.75 | 0.08 |
| aroma | Poor | 557 | 7.37 | 0.41 | 0.00 | 7.42 | 8.25 | 0.16 |
| flavor | Good | 588 | 7.74 | 0.23 | 7.00 | 7.67 | 8.67 | 0.16 |
| flavor | Poor | 557 | 7.29 | 0.42 | 0.00 | 7.33 | 8.08 | 0.17 |
| acidity | Good | 588 | 7.72 | 0.25 | 6.75 | 7.67 | 8.58 | 0.16 |
| acidity | Poor | 557 | 7.34 | 0.40 | 0.00 | 7.33 | 8.33 | 0.17 |
| category_two_defects | Good | 588 | 2.87 | 3.82 | 0.00 | 2.00 | 40.00 | 2.00 |
| $category_two_defects$ | Poor | 557 | 4.52 | 6.60 | 0.00 | 2.00 | 55.00 | 4.00 |

Table 4: Summary statistics of continuous variables by quality of coffee

| Variable | Qualityclass | n | Mean | SD | Min | Median | Max | IQR |
|--------------------------|--------------|-----|------|------|------|--------|-------|------|
| aroma | Good | 588 | 7.76 | 0.23 | 7.08 | 7.75 | 8.75 | 0.08 |
| aroma | Poor | 557 | 7.37 | 0.41 | 0.00 | 7.42 | 8.25 | 0.16 |
| flavor | Good | 588 | 7.74 | 0.23 | 7.00 | 7.67 | 8.67 | 0.16 |
| flavor | Poor | 557 | 7.29 | 0.42 | 0.00 | 7.33 | 8.08 | 0.17 |
| acidity | Good | 588 | 7.72 | 0.25 | 6.75 | 7.67 | 8.58 | 0.16 |
| acidity | Poor | 557 | 7.34 | 0.40 | 0.00 | 7.33 | 8.33 | 0.17 |
| category_two_defects | Good | 588 | 2.87 | 3.82 | 0.00 | 2.00 | 40.00 | 2.00 |
| $category_two_defects$ | Poor | 557 | 4.52 | 6.60 | 0.00 | 2.00 | 55.00 | 4.00 |

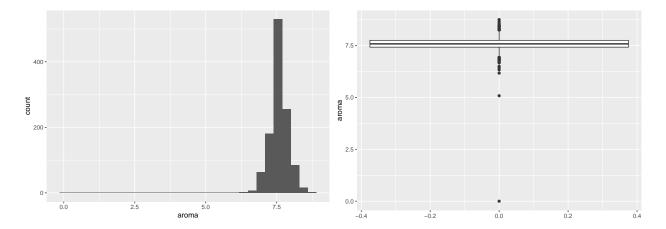


Figure 1: Histogram and boxplot for aroma.

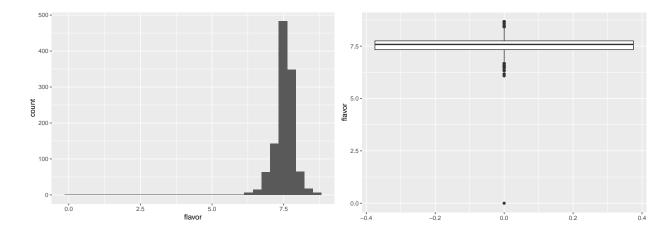


Figure 2: Histogram and boxplot for flavor.

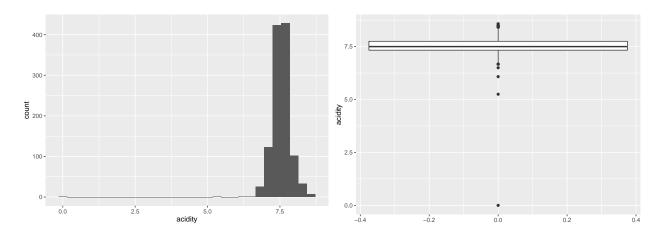


Figure 3: Histogram and boxplot for acidity.

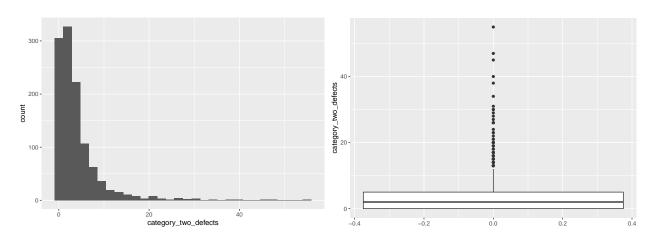


Figure 4: Histogram and boxplot for category two defects.

Rows: 1,145 Columns: 9 <chr> "Myanmar", "Uganda", "Ethiopia", "Mexico", "Burun~ \$ country_of_origin <dbl> 7.25, 8.33, 8.42, 7.17, 7.75, 7.92, 7.92, 7.83, 7~ \$ aroma <dbl> 7.42, 7.92, 8.00, 7.08, 7.67, 7.75, 7.83, 7.67, 6~ \$ flavor \$ acidity <dbl> 7.50, 7.92, 8.00, 7.25, 7.50, 7.75, 7.67, 7.58, 7~ \$ category_two_defects <dbl> 4, 1, 7, 3, 5, 0, 1, 2, 2, 1, 0, 8, 0, 2, 0, 0, 2~ \$ altitude_mean_meters <dbl> 1219.20, 1600.00, 1700.00, 1300.00, 1880.00, 1400~ <dbl> 2015, 2013, 2014, 2012, 2012, 2014, NA, 2015, 201~ \$ harvested <chr> "Poor", "Good", "Good", "Poor", "Good", "Good", "~ \$ Qualityclass \$ defects_log <dbl> 1.6094379, 0.6931472, 2.0794415, 1.3862944, 1.791~

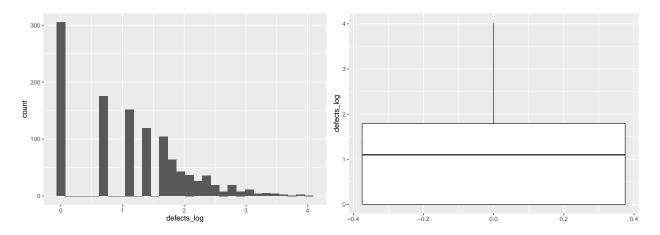


Figure 5: Histogram and boxplot for category two defects after log transformation.

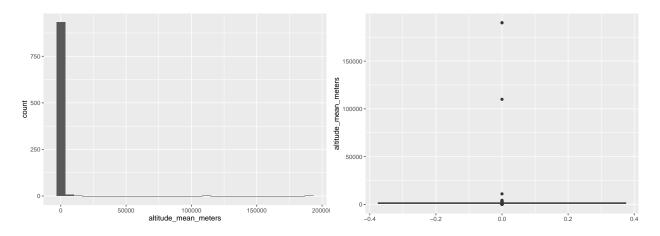


Figure 6: Histogram and boxplot for altitude.

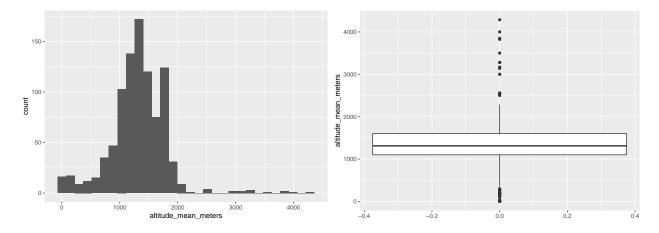


Figure 7: Histogram and boxplot for altitude after removing implausable observations.

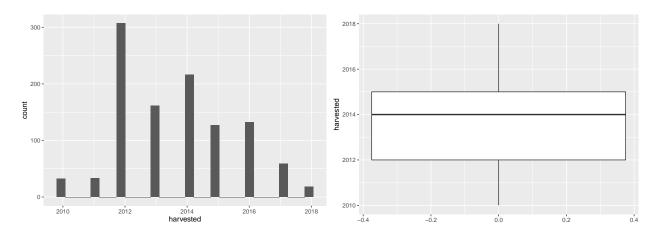
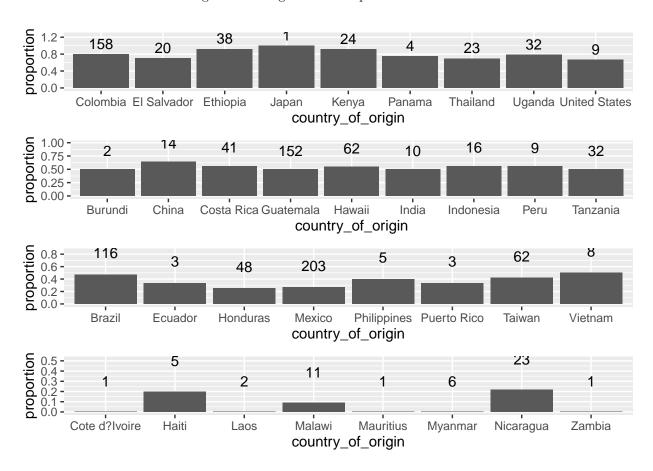


Figure 8: Histogram and boxplot for harvested.



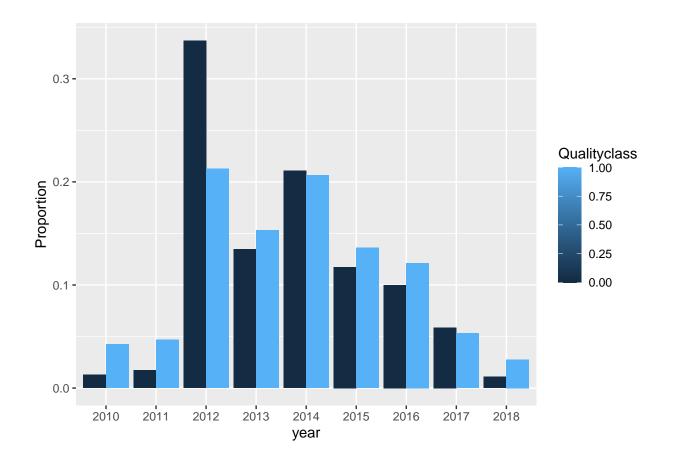
```
$ Qualityclass
                   <dbl> 0, 1, 1, 0, 1, 1, 1, 0, 0, 1, 0, 1, 0, 1, 1, 0, 1, 1~
# A tibble: 9 x 2
 year
           n
  <fct> <int>
1 2010
          26
2 2011
          30
3 2012
         255
4 2013
         134
5 2014
         194
6 2015
         118
7 2016
         103
8 2017
          52
9 2018
          18
Qualityclass
                 Brazil Burundi
                                            Colombia Costa Rica Cote d? Ivoire
                                   China
           0 9.6% (44) 0.2% (1) 1.1% (5) 4.8% (22) 3.5% (16)
                                                                     0.2% (1)
           1 10.0% (47) 0.2% (1) 1.9% (9) 22.3% (105) 4.3% (20)
                                                                     0.0% (0)
 Ecuador El Salvador Ethiopia Guatemala
                                            Haiti Hawaii Honduras
                                                                        India
          1.1% (5) 0.0% (0) 13.3% (61) 0.9% (4) 0.0% (0) 7.4% (34) 1.1% (5)
           2.8% (13) 4.9% (23) 14.0% (66) 0.2% (1) 0.2% (1) 2.6% (12) 1.1% (5)
 0.2% (1)
                               Malawi Mauritius
 Indonesia
           Kenva
                      Laos
                                                     Mexico Myanmar
 1.3% (6) 0.4% (2) 0.4% (2) 2.2% (10) 0.2% (1) 32.2% (148) 1.3% (6)
 1.7% (8) 3.8% (18) 0.0% (0) 0.2% (1) 0.0% (0) 11.1% (52) 0.0% (0)
                       Peru Philippines Puerto Rico
                                                     Taiwan Tanzania
 Nicaragua Panama
 2.2% (10) 0.2% (1) 0.2% (1)
                              0.7% (3) 0.4% (2) 7.4% (34) 3.3% (15)
0.6% (3) 0.6% (3) 0.0% (0)
                               0.4% (2)
                                          0.2% (1) 4.9% (23) 3.0% (14)
            Uganda United States Vietnam Zambia
 Thailand
                    0.7% (3) 0.7% (3) 0.2% (1)
 1.3% (6) 1.5% (7)
 1.7% (8) 4.9% (23)
                       1.3% (6) 0.9% (4) 0.0% (0)
                            2011
                                       2012
                                                  2013
                                                             2014
                                                                        2015
 Qualityclass
                  2010
           0 1.3% (6) 1.7% (8) 33.7% (155) 13.5% (62) 21.1% (97) 11.7% (54)
           1 4.3% (20) 4.7% (22) 21.3% (100) 15.3% (72) 20.6% (97) 13.6% (64)
```

2016

2017

10.0% (46) 5.9% (27) 1.1% (5) 12.1% (57) 5.3% (25) 2.8% (13)

2018



Formal Analysis

Build the models

Only base on the altitude

```
Call:
glm(formula = Qualityclass ~ level - 1, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
  Min
           1Q Median
                           3Q
                                  Max
-1.287 -1.287
                1.071
                                1.369
                        1.071
Coefficients:
      Estimate Std. Error z value Pr(>|z|)
level1 -0.43891
                  0.18321 -2.396 0.01659 *
level2 -0.40968
                  0.14513 -2.823 0.00476 **
level3 0.25508
                  0.08184
                            3.117 0.00183 **
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' ' 1
```

```
Null deviance: 1289.3 on 930 degrees of freedom
Residual deviance: 1265.4 on 927 degrees of freedom
AIC: 1271.4
Number of Fisher Scoring iterations: 4
Base on the year of harvest
Call:
glm(formula = Qualityclass ~ year, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
        1Q Median
                              3Q
   Min
                                     Max
-1.7125 -1.1774 0.7244 1.1146
                                 1.3683
Coefficients:
           Estimate Std. Error z value Pr(>|z|)
(Intercept) 1.2040 0.4655 2.587 0.009694 **
year2011
           -0.1924
                     0.6222 -0.309 0.757181
year2012
            -1.6422
                       0.4828 -3.401 0.000671 ***
            -1.0544
                       0.4967 -2.123 0.033753 *
year2013
            -1.2040
                       0.4871 -2.472 0.013450 *
year2014
            -1.0341
                       0.5008 -2.065 0.038941 *
year2015
                       0.5059 -1.956 0.050466 .
year2016
            -0.9896
year2017
            -1.2809
                       0.5419 -2.364 0.018099 *
            -0.2485
                       0.7026 -0.354 0.723600
year2018
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.1 on 929 degrees of freedom
Residual deviance: 1256.0 on 921 degrees of freedom
AIC: 1274
Number of Fisher Scoring iterations: 4
Base on the country
glm(formula = Qualityclass ~ country_of_origin, family = binomial(link = "logit"),
   data = coffee final)
Deviance Residuals:
    Min
          1Q
                    Median
                                  3Q
                                          Max
-2.14597 -1.01655 0.00036 1.08424
                                      2.18993
Coefficients:
                               Estimate Std. Error z value Pr(>|z|)
(Intercept)
                                          0.20977 0.314 0.75320
                               0.06596
```

1.42969 -0.046 0.96320

-0.06596

country_of_originBurundi

country_of_originChina

```
country_of_originColombia
                                 1.49696
                                            0.31461
                                                      4.758 1.95e-06 ***
country_of_originCosta Rica
                                                     0.397 0.69112
                                 0.15719
                                            0.39561
country of originCote d?Ivoire -16.63203 2399.54473 -0.007 0.99447
country_of_originEcuador
                                            1.42969 -0.046 0.96320
                                -0.06596
country_of_originEl Salvador
                                 0.88955
                                            0.56650
                                                      1.570 0.11636
country of originEthiopia
                                                      0.033 0.97369
                                16.50011 500.33971
country of originGuatemala
                                 0.01282
                                            0.27486
                                                     0.047 0.96279
                                            1.13754 -1.277 0.20172
country_of_originHaiti
                                -1.45225
country_of_originHawaii
                                16.50011 2399.54473
                                                      0.007 0.99451
country_of_originHonduras
                                -1.10741
                                            0.39592 -2.797 0.00516 **
country_of_originIndia
                                -0.06596
                                            0.66634 -0.099 0.92115
country_of_originIndonesia
                                 0.22172
                                                      0.383 0.70194
                                            0.57937
country_of_originKenya
                                 2.13127
                                            0.77431
                                                      2.752 0.00591 **
country_of_originLaos
                               -16.63203 1696.73436 -0.010 0.99218
country_of_originMalawi
                                            1.06958 -2.214 0.02680 *
                                -2.36854
country_of_originMauritius
                               -16.63203 2399.54473 -0.007 0.99447
                                            0.26456 -4.203 2.63e-05 ***
country_of_originMexico
                                -1.11193
country of originMyanmar
                               -16.63203 979.61005 -0.017 0.98645
country_of_originNicaragua
                                            0.69090 -1.838 0.06605
                                -1.26993
country_of_originPanama
                                 1.03265
                                            1.17360
                                                     0.880 0.37891
country_of_originPeru
                               -16.63203 2399.54473 -0.007 0.99447
country_of_originPhilippines
                                -0.47142 0.93666 -0.503 0.61475
country_of_originPuerto Rico
                                            1.24258 -0.611 0.54126
                                -0.75911
country_of_originTaiwan
                                            0.34190 -1.336 0.18150
                                -0.45682
country_of_originTanzania
                                -0.13495
                                            0.42673 -0.316 0.75182
country_of_originThailand
                                 0.22172
                                            0.57937
                                                      0.383 0.70194
country_of_originUganda
                                 1.12363
                                            0.47994
                                                      2.341 0.01922 *
country_of_originUnited States
                                 0.62719
                                            0.73757
                                                      0.850 0.39513
country_of_originVietnam
                                 0.22172
                                            0.79205
                                                      0.280 0.77952
country_of_originZambia
                               -16.63203 2399.54473 -0.007 0.99447
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.1 on 929 degrees of freedom
Residual deviance: 1072.1 on 897 degrees of freedom
AIC: 1138.1
Number of Fisher Scoring iterations: 15
According the result before, we choose some significant country as a class variable.
Call:
glm(formula = Qualityclass ~ Colombia + Mexico + Honduras + Kenya -
    1, family = binomial(link = "logit"), data = coffee_final)
Deviance Residuals:
                                  Max
           1Q Median
                           3Q
-2.146 -1.177
                0.459
                                1.641
                        1.177
Coefficients:
        Estimate Std. Error z value Pr(>|z|)
                     0.2345
                              6.666 2.64e-11 ***
Colombia 1.5629
```

```
Mexico
         -1.0460
                     0.1612 -6.488 8.68e-11 ***
Honduras -1.0415
                     0.3358 -3.102 0.00192 **
                     0.7453
                              2.948 0.00320 **
Kenya
          2.1972
Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.3 on 930
                                  degrees of freedom
Residual deviance: 1156.6 on 926
                                  degrees of freedom
AIC: 1164.6
Number of Fisher Scoring iterations: 4
Base on the year and country
glm(formula = Qualityclass ~ country_of_origin + year, family = binomial(link = "logit"),
   data = coffee final)
Deviance Residuals:
    Min
               1Q
                     Median
                                   3Q
                                            Max
-2.17448 -0.97437
                    0.00032
                              1.00309
                                        2.18993
Coefficients:
                                Estimate Std. Error z value Pr(>|z|)
(Intercept)
                                -0.03468
                                            0.59460 -0.058 0.95349
country_of_originBurundi
                                 0.15624
                                            1.44037
                                                      0.108 0.91362
country_of_originChina
                                 0.77187
                                            0.63053
                                                      1.224 0.22089
country_of_originColombia
                                 1.84054
                                            0.34098
                                                      5.398 6.75e-08 ***
                                            0.42149
                                                      1.164 0.24423
country_of_originCosta Rica
                                 0.49081
country_of_originCote d?Ivoire -16.57149 2399.54474 -0.007 0.99449
country_of_originEcuador
                                 0.32438
                                            1.45807
                                                      0.222 0.82395
country_of_originEl Salvador
                                            0.58475
                                                      1.969 0.04893 *
                                 1.15147
                                16.82884 497.80415
                                                      0.034 0.97303
country_of_originEthiopia
country_of_originGuatemala
                                 0.41515
                                            0.30673
                                                      1.353 0.17591
country_of_originHaiti
                                -0.94200
                                            1.15374 -0.816 0.41423
country_of_originHawaii
                                16.60075 2399.54479
                                                     0.007 0.99448
                                            0.41906 -2.109 0.03499 *
country_of_originHonduras
                                -0.88360
country_of_originIndia
                                 0.27588
                                            0.69004
                                                      0.400 0.68930
country_of_originIndonesia
                                 0.42228
                                            0.60048
                                                      0.703 0.48191
country_of_originKenya
                                 2.57473
                                            0.79133
                                                      3.254 0.00114 **
                               -16.57882 1696.72545 -0.010 0.99220
country_of_originLaos
                                            1.09277 -1.750 0.08005 .
country_of_originMalawi
                                -1.91280
country_of_originMauritius
                               -16.57149 2399.54474 -0.007 0.99449
                                            0.31440 -2.290 0.02204 *
country_of_originMexico
                                -0.71989
country_of_originMyanmar
                               -16.52163 976.27716 -0.017 0.98650
                                            0.70712 -1.573 0.11565
country_of_originNicaragua
                                -1.11252
country_of_originPanama
                                            1.18697
                                                     1.244 0.21360
                                 1.47628
                               -16.24816 2399.54474 -0.007 0.99460
country_of_originPeru
country_of_originPhilippines
                                -0.11413
                                            0.95334 -0.120 0.90471
country_of_originPuerto Rico
                                -0.03897
                                            1.26851 -0.031 0.97549
                                -0.10856
                                            0.37283 -0.291 0.77092
country_of_originTaiwan
                                                    0.473 0.63630
country_of_originTanzania
                                 0.21667
                                            0.45820
```

```
country_of_originThailand
                                0.61483
                                           0.60175
                                                     1.022 0.30691
country_of_originUganda
                                1.68023
                                           0.51792
                                                     3.244 0.00118 **
country of originUnited States
                                1.07504
                                           0.76568
                                                     1.404 0.16031
                                                     0.817 0.41372
country_of_originVietnam
                                0.66336
                                           0.81159
country_of_originZambia
                              -16.17628 2399.54474 -0.007 0.99462
year2011
                                           0.71314
                                                   0.644 0.51928
                                0.45958
year2012
                                -0.28323
                                           0.58365 -0.485 0.62749
                                           0.59127 -1.048 0.29476
year2013
                                -0.61950
                                           0.58834 -0.604 0.54613
year2014
                                -0.35511
                                                    0.092 0.92678
year2015
                                0.05473
                                           0.59555
year2016
                                0.04011
                                           0.59731
                                                     0.067 0.94646
                                           0.63786 -0.591 0.55423
year2017
                                -0.37725
                                           0.79630
vear2018
                                0.81484
                                                   1.023 0.30617
```

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.1 on 929 degrees of freedom Residual deviance: 1060.4 on 889 degrees of freedom

AIC: 1142.4

Number of Fisher Scoring iterations: 15

Base on the altitude and country

Call:

glm(formula = Qualityclass ~ level + Colombia + Mexico + Honduras +
 Kenya, family = binomial(link = "logit"), data = coffee_final)

Deviance Residuals:

Min 1Q Median 3Q Max -2.2327 -0.9800 0.4155 1.0322 1.9251

Coefficients:

Estimate Std. Error z value Pr(>|z|)(Intercept) -0.4838 0.1948 -2.484 0.0130 * level2 0.2476 1.640 0.4061 0.1010 level3 0.8352 0.2144 3.896 9.79e-05 *** 5.207 1.92e-07 *** Colombia 0.2544 1.3248 Mexico -1.1988 0.1859 -6.448 1.13e-10 *** Honduras -1.3846 0.3520 -3.933 8.39e-05 *** 2.0547 2.721 Kenya 0.7551 0.0065 **

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.1 on 929 degrees of freedom Residual deviance: 1137.0 on 923 degrees of freedom

AIC: 1151

Number of Fisher Scoring iterations: 4

Base on the 3

Call:

Deviance Residuals:

Min 1Q Median 3Q Max -2.24878 -0.87349 0.00031 0.98739 2.12047

| COEIIICIENUS. | | | | | |
|---|------------|------------|---------|----------|-----|
| | Estimate | Std. Error | z value | Pr(> z) | |
| level1 | -6.057e-01 | 6.460e-01 | -0.938 | 0.34842 | |
| level2 | 6.539e-02 | 6.237e-01 | 0.105 | 0.91650 | |
| level3 | 4.660e-01 | 6.327e-01 | 0.736 | 0.46144 | |
| country_of_originBurundi | -3.436e-01 | 1.454e+00 | -0.236 | 0.81321 | |
| country_of_originChina | 4.626e-01 | 6.421e-01 | 0.721 | 0.47119 | |
| <pre>country_of_originColombia</pre> | 1.525e+00 | 3.612e-01 | 4.223 | 2.42e-05 | *** |
| country_of_originCosta Rica | 2.346e-01 | 4.355e-01 | 0.539 | 0.59011 | |
| <pre>country_of_originCote d?Ivoire</pre> | -1.606e+01 | 2.400e+03 | -0.007 | 0.99466 | |
| country_of_originEcuador | 9.024e-01 | 1.481e+00 | 0.609 | 0.54239 | |
| country_of_originEl Salvador | 7.797e-01 | 5.933e-01 | 1.314 | 0.18874 | |
| country_of_originEthiopia | 1.639e+01 | 4.970e+02 | 0.033 | 0.97369 | |
| country_of_originGuatemala | -2.782e-03 | 3.394e-01 | -0.008 | 0.99346 | |
| country_of_originHaiti | -7.446e-01 | 1.185e+00 | -0.628 | 0.52988 | |
| country_of_originHawaii | 1.717e+01 | 2.400e+03 | 0.007 | 0.99429 | |
| country_of_originHonduras | -1.345e+00 | 4.471e-01 | -3.008 | 0.00263 | ** |
| country_of_originIndia | 3.083e-01 | 7.105e-01 | 0.434 | 0.66438 | |
| country_of_originIndonesia | 4.157e-03 | 6.167e-01 | 0.007 | 0.99462 | |
| country_of_originKenya | 2.400e+00 | 8.037e-01 | 2.986 | 0.00283 | ** |
| country_of_originLaos | -1.707e+01 | 1.696e+03 | -0.010 | 0.99197 | |
| country_of_originMalawi | -2.146e+00 | 1.097e+00 | -1.957 | 0.05035 | |
| country_of_originMauritius | -1.606e+01 | 2.400e+03 | -0.007 | 0.99466 | |
| country_of_originMexico | -9.546e-01 | 3.255e-01 | -2.933 | 0.00336 | ** |
| country_of_originMyanmar | -1.682e+01 | 9.735e+02 | -0.017 | 0.98622 | |
| country_of_originNicaragua | -1.245e+00 | 7.120e-01 | -1.748 | 0.08044 | |
| country_of_originPanama | 1.155e+00 | 1.192e+00 | 0.969 | 0.33234 | |
| country_of_originPeru | -1.669e+01 | 2.400e+03 | -0.007 | 0.99445 | |
| country_of_originPhilippines | -2.897e-01 | 9.557e-01 | -0.303 | 0.76183 | |
| country_of_originPuerto Rico | 6.030e-01 | 1.289e+00 | 0.468 | 0.63987 | |
| country_of_originTaiwan | 2.949e-01 | 3.980e-01 | 0.741 | 0.45863 | |
| country_of_originTanzania | -1.655e-01 | 4.788e-01 | -0.346 | 0.72962 | |
| country_of_originThailand | 7.166e-01 | 6.329e-01 | 1.132 | 0.25752 | |
| country_of_originUganda | 1.292e+00 | 5.338e-01 | 2.420 | 0.01554 | * |
| <pre>country_of_originUnited States</pre> | 8.490e-01 | 7.818e-01 | 1.086 | 0.27750 | |
| country_of_originVietnam | 4.664e-01 | 8.165e-01 | 0.571 | 0.56787 | |
| country_of_originZambia | -1.658e+01 | 2.400e+03 | -0.007 | 0.99449 | |
| year2011 | 2.581e-01 | 7.296e-01 | 0.354 | 0.72350 | |
| year2012 | -3.418e-01 | 6.032e-01 | -0.567 | 0.57092 | |
| year2013 | -6.905e-01 | 6.106e-01 | -1.131 | 0.25814 | |
| year2014 | -4.561e-01 | 6.076e-01 | -0.751 | 0.45289 | |
| year2015 | -1.422e-02 | 6.148e-01 | -0.023 | 0.98154 | |
| year2016 | 9.710e-02 | 6.157e-01 | 0.158 | 0.87469 | |
| year2017 | -4.201e-01 | 6.555e-01 | -0.641 | 0.52156 | |
| • | | | | | |

```
vear2018
                               1.284e+00 8.242e-01
                                                      1.557 0.11939
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.3 on 930 degrees of freedom
Residual deviance: 1047.4 on 887 degrees of freedom
AIC: 1133.4
Number of Fisher Scoring iterations: 15
Colombia + Mexico + Honduras + Kenya
Consider everything
glm(formula = Qualityclass ~ aroma + flavor + acidity + country_of_origin +
   defects_log + level + year, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
   Min
             10
                  Median
                               3Q
                                       Max
-4.5914 -0.2397
                  0.0000
                           0.2843
                                    3.5781
Coefficients:
                                Estimate Std. Error z value Pr(>|z|)
(Intercept)
                                -1.57595 1.09508 -1.439 0.15012
                                            0.25890
                                                    6.123 9.18e-10 ***
aroma
                                 1.58526
flavor
                                 2.78982
                                            0.34848
                                                      8.006 1.19e-15 ***
acidity
                                            0.25864
                                                      6.369 1.90e-10 ***
                                 1.64741
country_of_originBurundi
                                 1.88240
                                            5.12830
                                                      0.367 0.71357
                                                      0.459 0.64652
country_of_originChina
                                 0.49916
                                            1.08844
country_of_originColombia
                                 1.84638
                                            0.57358
                                                      3.219 0.00129 **
country_of_originCosta Rica
                                 0.26961
                                            0.76612
                                                     0.352 0.72491
country_of_originCote d?Ivoire -12.11826 6522.63865 -0.002 0.99852
                                            1.52999 -0.668 0.50388
                                -1.02265
country_of_originEcuador
country_of_originEl Salvador
                                 0.32640
                                            0.96977
                                                      0.337 0.73644
country_of_originEthiopia
                                13.49329 894.76317
                                                      0.015 0.98797
country_of_originGuatemala
                                -0.75268
                                            0.57572 -1.307 0.19108
country_of_originHaiti
                                 2.27451
                                            2.16150
                                                      1.052 0.29267
                                 4.41740 6522.63880
                                                     0.001 0.99946
country_of_originHawaii
country_of_originHonduras
                                -0.72501
                                            0.71286 -1.017 0.30913
                                            1.07559 -2.372 0.01770 *
country_of_originIndia
                                -2.55120
country_of_originIndonesia
                                -0.38258
                                            1.01141 -0.378 0.70524
                                            1.54516
                                                     0.341 0.73313
country_of_originKenya
                                 0.52684
country_of_originLaos
                               -15.24675 4515.00054 -0.003 0.99731
                                -0.65398
                                            1.30094 -0.503 0.61518
country_of_originMalawi
country_of_originMauritius
                               -11.76872 6522.63865 -0.002 0.99856
                                            0.52029 -1.541 0.12323
country_of_originMexico
                                -0.80196
                               -15.49786 2401.00369 -0.006 0.99485
country_of_originMyanmar
                                                      0.271 0.78605
country_of_originNicaragua
                                 0.53829
                                            1.98308
country_of_originPanama
                                 3.27141
                                            1.79738
                                                      1.820 0.06874 .
```

-14.50164 6522.63864 -0.002 0.99823

country_of_originPeru

```
country_of_originPhilippines
                                 2.89981
                                            2.57307
                                                      1.127 0.25975
country_of_originPuerto Rico
                                            1.78541 -1.489 0.13657
                                -2.65794
                                                      1.681 0.09276 .
country of originTaiwan
                                 1.18951
                                            0.70762
country_of_originTanzania
                                            0.75964
                                                      1.207 0.22729
                                 0.91717
country_of_originThailand
                                 2.87480
                                            0.99592
                                                      2.887 0.00389 **
country_of_originUganda
                                            0.79415 -1.934 0.05306 .
                                -1.53625
country of originUnited States
                                 0.19578
                                            1.52935
                                                      0.128 0.89814
country_of_originVietnam
                                                      1.939 0.05256 .
                                 2.24627
                                            1.15874
country_of_originZambia
                               -13.96552 6522.63865 -0.002 0.99829
defects_log
                                 0.33145
                                            0.17162
                                                      1.931 0.05345 .
level2
                                 0.52403
                                            0.48450
                                                      1.082 0.27943
level3
                                                      2.156 0.03109 *
                                 1.03968
                                            0.48225
year2011
                                -0.22625
                                            1.12956 -0.200 0.84125
                                            0.98109
                                                    0.032 0.97481
year2012
                                 0.03098
year2013
                                 0.48471
                                            0.98717
                                                      0.491 0.62342
year2014
                                -0.07904
                                            0.99385 -0.080 0.93661
                                -0.14258
                                            0.98571 -0.145 0.88499
year2015
vear2016
                                 0.78470
                                            1.03677
                                                      0.757 0.44913
year2017
                                 0.46753
                                            1.03839
                                                      0.450 0.65254
year2018
                                 2.35570
                                            1.32235
                                                      1.781 0.07484 .
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.15 on 929
                                   degrees of freedom
Residual deviance: 448.42 on 883
                                   degrees of freedom
AIC: 542.42
Number of Fisher Scoring iterations: 17
```

Call:

glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
 Mexico + Honduras + Kenya + defects_log + level + year, family = binomial(link = "logit"),
 data = coffee_final)

Deviance Residuals:

Min 1Q Median 3Q Max -4.2576 -0.2933 0.0010 0.3296 3.6482

| | Estimate | Std. Error | z value | Pr(> z) | |
|-------------|----------|------------|---------|----------|-----|
| (Intercept) | -1.3371 | 0.9359 | -1.429 | 0.1531 | |
| aroma | 1.3517 | 0.2267 | 5.964 | 2.47e-09 | *** |
| flavor | 2.3658 | 0.2899 | 8.162 | 3.30e-16 | *** |
| acidity | 1.4612 | 0.2311 | 6.324 | 2.55e-10 | *** |
| Colombia | 1.9282 | 0.4095 | 4.708 | 2.50e-06 | *** |
| Mexico | -0.7003 | 0.3512 | -1.994 | 0.0461 | * |
| Honduras | -0.5767 | 0.5473 | -1.054 | 0.2920 | |
| Kenya | 0.8497 | 1.3961 | 0.609 | 0.5427 | |
| defects_log | 0.3119 | 0.1509 | 2.067 | 0.0387 | * |
| level2 | 0.4545 | 0.4188 | 1.085 | 0.2779 | |
| level3 | 0.6754 | 0.3769 | 1.792 | 0.0731 | |
| year2011 | -0.1599 | 1.0447 | -0.153 | 0.8783 | |

```
0.1019
vear2012
                      0.8983 0.113 0.9097
            year2013
year2014
            0.4155 0.8995 0.462 0.6441
           -0.1081 0.9090 -0.119 0.9054
year2015
            0.8173 0.9402 0.869 0.3847
year2016
            0.2811 0.9682 0.290 0.7716
year2017
            2.0529 1.1977 1.714 0.0865 .
year2018
Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.15 on 929 degrees of freedom
Residual deviance: 493.82 on 911 degrees of freedom
AIC: 531.82
Number of Fisher Scoring iterations: 7
Start: AIC=531.82
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + defects_log + level + year
            Df Deviance
                         AIC
- year
             8 503.11 525.11
- Kenya
            1 494.24 530.24
- Honduras 1 494.97 530.97
- level 2 497.14 531.14
<none>
                493.82 531.82
- Mexico 1 497.85 533.85
- defects_log 1 498.16 534.16
- Colombia 1 520.03 556.03
- acidity
            1 543.95 579.95
- aroma
            1 544.44 580.44
            1 584.68 620.68
- flavor
Step: AIC=525.11
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + defects_log + level
            Df Deviance
                         AIC
            2 503.99 521.99
- level
- Kenya
           1 503.79 523.79
- Honduras 1 504.15 524.15
<none>
                503.11 525.11
- defects_log 1 508.43 528.43
+ year 8 493.82 531.82
- Mexico 1 511.95 531.95
- Colombia 1 530.49 550.49
- aroma
           1 551.81 571.81
acidity
            1 557.40 577.40
            1 593.89 613.89
- flavor
Step: AIC=521.99
```

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +

```
Honduras + Kenya + defects_log
```

```
Df Deviance
                           AIC
- Honduras
             1 504.71 520.71
- Kenya
             1 504.78 520.78
                 503.99 521.99
<none>
+ level 2 503.11 525.11
- defects_log 1 509.68 525.68
- Mexico 1 512.91 528.91
            8 497.14 531.14
+ year
- Colombia 1 535.47 551.47
            1 554.81 570.81
- aroma
- aroma 1 554.81 570.81

- acidity 1 560.36 576.36

- flavor 1 593.96 609.96
            1 593.96 609.96
- flavor
Step: AIC=520.71
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Kenya + defects_log
             Df Deviance
                           AIC
- Kenya
             1 505.57 519.57
<none>
                 504.71 520.71
+ Honduras 1 503.99 521.99
- defects_log 1 509.97 523.97
+ level 2 504.15 524.15
- Mexico
            1 513.00 527.00
+ year
           8 497.78 529.78
- Colombia 1 538.07 552.07
- aroma
            1 556.11 570.11
            1 561.95 575.95
acidity
             1 594.88 608.88
- flavor
Step: AIC=519.57
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   defects_log
             Df Deviance
                           AIC
<none>
                 505.57 519.57
+ Kenya
            1 504.71 520.71
+ Honduras 1 504.78 520.78
+ level 2 504.92 522.92
- defects_log 1 510.96 522.96
- Mexico 1 514.26 526.26
+ year
           8 498.34 528.34
- Colombia 1 538.58 550.58
            1 556.46 568.46
- aroma
            1 563.79 575.79
- acidity
             1 597.26 609.26
- flavor
Call: glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + defects_log, family = binomial(link = "logit"),
   data = coffee_final)
```

```
(Intercept)
                              flavor
                                          acidity
                                                      Colombia
                                                                     Mexico
                  aroma
   -0.5381
                 1.2882
                              2.3012
                                           1.5419
                                                        1.8858
                                                                    -0.8483
defects log
    0.3276
Degrees of Freedom: 929 Total (i.e. Null); 923 Residual
                   1289
Residual Deviance: 505.6
                           AIC: 519.6
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + defects_log, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
   Min
            1Q
                 Median
                               3Q
                                       Max
-4.0930 -0.3190
                 0.0012
                           0.3521
                                    3.5017
Coefficients:
           Estimate Std. Error z value Pr(>|z|)
(Intercept) -0.5381
                        0.1981 -2.716 0.00661 **
aroma
             1.2882
                        0.2134
                                6.036 1.58e-09 ***
flavor
             2.3012
                        0.2781
                                8.276 < 2e-16 ***
                        0.2238
             1.5419
                                6.889 5.61e-12 ***
acidity
             1.8858
                        0.3584
                                5.261 1.43e-07 ***
Colombia
                        0.2919 -2.906 0.00366 **
Mexico
            -0.8483
                                2.300 0.02142 *
defects_log 0.3276
                        0.1424
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.15 on 929 degrees of freedom
Residual deviance: 505.57 on 923 degrees of freedom
AIC: 519.57
Number of Fisher Scoring iterations: 7
[1] 0.8924731
[1] 0.9032471
[1] 0.8811642
Base on the altitude and country
Call:
glm(formula = Qualityclass ~ level + Colombia + Mexico + Honduras +
   Kenya, family = binomial(link = "logit"), data = coffee_final)
```

Max

Deviance Residuals:

10

Median

3Q

Min

```
-2.2327 -0.9800 0.4155 1.0322 1.9251
```

Coefficients:

Estimate Std. Error z value Pr(>|z|)(Intercept) -0.4838 0.1948 -2.484 0.0130 * level2 0.4061 0.2476 1.640 0.1010 level3 0.8352 0.2144 3.896 9.79e-05 *** 5.207 1.92e-07 *** Colombia 1.3248 0.2544 Mexico -1.1988 0.1859 -6.448 1.13e-10 *** 0.3520 -3.933 8.39e-05 *** Honduras -1.3846 Kenya 2.0547 0.7551 2.721 0.0065 **

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.1 on 929 degrees of freedom Residual deviance: 1137.0 on 923 degrees of freedom

AIC: 1151

Number of Fisher Scoring iterations: 4

Base on the 3

Call:

glm(formula = Qualityclass ~ level + country_of_origin + year 1, family = binomial(link = "logit"), data = coffee_final)

Deviance Residuals:

Min 1Q Median 3Q Max -2.24878 -0.87349 0.00031 0.98739 2.12047

| | Estimate | Std. Error | z value | Pr(> z) | |
|---|------------|------------|---------|----------|-----|
| level1 | -6.057e-01 | 6.460e-01 | -0.938 | 0.34842 | |
| level2 | 6.539e-02 | 6.237e-01 | 0.105 | 0.91650 | |
| level3 | 4.660e-01 | 6.327e-01 | 0.736 | 0.46144 | |
| country_of_originBurundi | -3.436e-01 | 1.454e+00 | -0.236 | 0.81321 | |
| country_of_originChina | 4.626e-01 | 6.421e-01 | 0.721 | 0.47119 | |
| <pre>country_of_originColombia</pre> | 1.525e+00 | 3.612e-01 | 4.223 | 2.42e-05 | *** |
| country_of_originCosta Rica | 2.346e-01 | 4.355e-01 | 0.539 | 0.59011 | |
| <pre>country_of_originCote d?Ivoire</pre> | -1.606e+01 | 2.400e+03 | -0.007 | 0.99466 | |
| country_of_originEcuador | 9.024e-01 | 1.481e+00 | 0.609 | 0.54239 | |
| country_of_originEl Salvador | 7.797e-01 | 5.933e-01 | 1.314 | 0.18874 | |
| country_of_originEthiopia | 1.639e+01 | 4.970e+02 | 0.033 | 0.97369 | |
| <pre>country_of_originGuatemala</pre> | -2.782e-03 | 3.394e-01 | -0.008 | 0.99346 | |
| country_of_originHaiti | -7.446e-01 | 1.185e+00 | -0.628 | 0.52988 | |
| country_of_originHawaii | 1.717e+01 | 2.400e+03 | 0.007 | 0.99429 | |
| country_of_originHonduras | -1.345e+00 | 4.471e-01 | -3.008 | 0.00263 | ** |
| <pre>country_of_originIndia</pre> | 3.083e-01 | 7.105e-01 | 0.434 | 0.66438 | |
| <pre>country_of_originIndonesia</pre> | 4.157e-03 | 6.167e-01 | 0.007 | 0.99462 | |
| country_of_originKenya | 2.400e+00 | 8.037e-01 | 2.986 | 0.00283 | ** |
| country_of_originLaos | -1.707e+01 | 1.696e+03 | -0.010 | 0.99197 | |
| country_of_originMalawi | -2.146e+00 | 1.097e+00 | -1.957 | 0.05035 | |

```
country_of_originMauritius
                              -1.606e+01 2.400e+03 -0.007 0.99466
                              -9.546e-01 3.255e-01 -2.933 0.00336 **
country_of_originMexico
country of originMyanmar
                              -1.682e+01 9.735e+02 -0.017 0.98622
country_of_originNicaragua
                              -1.245e+00 7.120e-01 -1.748 0.08044
country_of_originPanama
                               1.155e+00 1.192e+00
                                                    0.969 0.33234
                              -1.669e+01 2.400e+03 -0.007 0.99445
country of originPeru
country of originPhilippines
                             -2.897e-01 9.557e-01 -0.303 0.76183
                               6.030e-01 1.289e+00
                                                    0.468 0.63987
country_of_originPuerto Rico
country_of_originTaiwan
                               2.949e-01 3.980e-01
                                                     0.741 0.45863
country_of_originTanzania
                              -1.655e-01 4.788e-01 -0.346 0.72962
country_of_originThailand
                               7.166e-01 6.329e-01
                                                    1.132 0.25752
                               1.292e+00 5.338e-01
                                                     2.420 0.01554 *
country_of_originUganda
                                                    1.086 0.27750
country_of_originUnited States 8.490e-01 7.818e-01
                                                     0.571 0.56787
country_of_originVietnam
                               4.664e-01 8.165e-01
country_of_originZambia
                              -1.658e+01 2.400e+03 -0.007 0.99449
year2011
                               2.581e-01 7.296e-01
                                                     0.354 0.72350
year2012
                              -3.418e-01 6.032e-01 -0.567 0.57092
vear2013
                              -6.905e-01 6.106e-01 -1.131 0.25814
                              -4.561e-01 6.076e-01 -0.751 0.45289
year2014
year2015
                              -1.422e-02 6.148e-01 -0.023 0.98154
year2016
                               9.710e-02 6.157e-01
                                                    0.158 0.87469
                              -4.201e-01 6.555e-01 -0.641 0.52156
year2017
                                                     1.557 0.11939
                               1.284e+00 8.242e-01
year2018
Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.3 on 930
                                  degrees of freedom
Residual deviance: 1047.4 on 887
                                 degrees of freedom
AIC: 1133.4
Number of Fisher Scoring iterations: 15
Colombia + Mexico + Honduras + Kenya
Consider everything
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + country_of_origin +
   defects_log + level + year, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
                  Median
   Min
             1Q
                               3Q
                                       Max
-4.5914 -0.2397
                  0.0000
                                    3.5781
                           0.2843
Coefficients:
                                Estimate Std. Error z value Pr(>|z|)
(Intercept)
                                -1.57595
                                           1.09508 -1.439 0.15012
                                                    6.123 9.18e-10 ***
aroma
                                1.58526
                                           0.25890
flavor
                                 2.78982
                                           0.34848
                                                     8.006 1.19e-15 ***
acidity
                                 1.64741
                                           0.25864
                                                     6.369 1.90e-10 ***
country_of_originBurundi
                                 1.88240
                                           5.12830
                                                     0.367 0.71357
```

```
country_of_originChina
                                  0.49916
                                             1.08844
                                                       0.459 0.64652
country_of_originColombia
                                  1.84638
                                                       3.219 0.00129 **
                                            0.57358
country of originCosta Rica
                                  0.26961
                                             0.76612
                                                      0.352 0.72491
country_of_originCote d?Ivoire -12.11826 6522.63865 -0.002 0.99852
country_of_originEcuador
                                 -1.02265
                                             1.52999
                                                     -0.668 0.50388
country of originEl Salvador
                                 0.32640
                                            0.96977
                                                      0.337 0.73644
country of originEthiopia
                                                       0.015 0.98797
                                 13.49329 894.76317
country_of_originGuatemala
                                            0.57572 -1.307 0.19108
                                 -0.75268
country_of_originHaiti
                                  2.27451
                                             2.16150
                                                       1.052 0.29267
country_of_originHawaii
                                 4.41740 6522.63880
                                                      0.001 0.99946
country_of_originHonduras
                                 -0.72501
                                            0.71286 -1.017 0.30913
country_of_originIndia
                                 -2.55120
                                             1.07559
                                                     -2.372 0.01770 *
country_of_originIndonesia
                                 -0.38258
                                             1.01141 -0.378 0.70524
country_of_originKenya
                                  0.52684
                                             1.54516
                                                      0.341 0.73313
country_of_originLaos
                                -15.24675 4515.00054 -0.003 0.99731
country_of_originMalawi
                                 -0.65398
                                             1.30094
                                                     -0.503 0.61518
                                -11.76872 6522.63865
                                                     -0.002 0.99856
country_of_originMauritius
country of originMexico
                                 -0.80196
                                             0.52029
                                                     -1.541 0.12323
country_of_originMyanmar
                                -15.49786 2401.00369 -0.006 0.99485
country_of_originNicaragua
                                  0.53829
                                             1.98308
                                                      0.271 0.78605
country_of_originPanama
                                  3.27141
                                             1.79738
                                                      1.820 0.06874 .
country_of_originPeru
                                -14.50164 6522.63864 -0.002 0.99823
country_of_originPhilippines
                                                       1.127 0.25975
                                  2.89981
                                            2.57307
country of originPuerto Rico
                                            1.78541 -1.489 0.13657
                                 -2.65794
country_of_originTaiwan
                                  1.18951
                                            0.70762
                                                      1.681 0.09276 .
country_of_originTanzania
                                  0.91717
                                            0.75964
                                                       1.207 0.22729
                                                      2.887 0.00389 **
country_of_originThailand
                                  2.87480
                                            0.99592
                                                     -1.934 0.05306 .
country_of_originUganda
                                 -1.53625
                                            0.79415
country_of_originUnited States
                                            1.52935
                                                      0.128 0.89814
                                  0.19578
country_of_originVietnam
                                  2.24627
                                             1.15874
                                                      1.939 0.05256 .
country_of_originZambia
                                -13.96552 6522.63865 -0.002 0.99829
defects_log
                                  0.33145
                                            0.17162
                                                       1.931 0.05345 .
level2
                                  0.52403
                                            0.48450
                                                       1.082 0.27943
level3
                                            0.48225
                                                       2.156 0.03109 *
                                  1.03968
vear2011
                                 -0.22625
                                             1.12956
                                                     -0.200 0.84125
                                  0.03098
                                                      0.032 0.97481
year2012
                                            0.98109
year2013
                                  0.48471
                                            0.98717
                                                      0.491 0.62342
year2014
                                 -0.07904
                                            0.99385 -0.080 0.93661
year2015
                                 -0.14258
                                            0.98571
                                                     -0.145 0.88499
                                                      0.757 0.44913
year2016
                                  0.78470
                                            1.03677
                                             1.03839
                                                      0.450 0.65254
year2017
                                  0.46753
                                                      1.781 0.07484 .
year2018
                                  2.35570
                                             1.32235
```

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.15 on 929 degrees of freedom Residual deviance: 448.42 on 883 degrees of freedom

AIC: 542.42

Number of Fisher Scoring iterations: 17

Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + Honduras + Kenya + defects_log + level + year, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
   Min
             1Q
                 Median
                               3Q
                                       Max
-4.2576 -0.2933
                  0.0010
                           0.3296
                                    3.6482
Coefficients:
           Estimate Std. Error z value Pr(>|z|)
(Intercept) -1.3371
                        0.9359 - 1.429
                                         0.1531
                        0.2267
             1.3517
                                 5.964 2.47e-09 ***
aroma
flavor
             2.3658
                        0.2899
                                8.162 3.30e-16 ***
             1.4612
                                 6.324 2.55e-10 ***
acidity
                        0.2311
Colombia
             1.9282
                        0.4095
                                4.708 2.50e-06 ***
Mexico
            -0.7003
                        0.3512
                                -1.994
                                         0.0461 *
                        0.5473 -1.054
                                         0.2920
Honduras
            -0.5767
                                 0.609
Kenya
             0.8497
                        1.3961
                                         0.5427
defects_log 0.3119
                        0.1509
                                2.067
                                         0.0387 *
level2
             0.4545
                        0.4188
                               1.085
                                        0.2779
level3
             0.6754
                        0.3769
                                1.792 0.0731 .
year2011
            -0.1599
                        1.0447 -0.153 0.8783
                                0.113
             0.1019
                        0.8983
                                        0.9097
year2012
             0.1358
                        0.8937
                                 0.152
                                         0.8793
year2013
                                0.462
year2014
             0.4155
                        0.8995
                                         0.6441
                        0.9090 -0.119
year2015
            -0.1081
                                         0.9054
year2016
             0.8173
                        0.9402
                                0.869
                                         0.3847
                        0.9682
                                0.290
                                         0.7716
year2017
             0.2811
year2018
             2.0529
                        1.1977
                                 1.714
                                         0.0865 .
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.15 on 929 degrees of freedom
Residual deviance: 493.82 on 911 degrees of freedom
AIC: 531.82
Number of Fisher Scoring iterations: 7
Start: AIC=531.82
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + defects_log + level + year
             Df Deviance
                            AIC
- year
              8
                  503.11 525.11
- Kenya
              1
                  494.24 530.24
- Honduras
                 494.97 530.97
              1
- level
                 497.14 531.14
<none>
                  493.82 531.82
- Mexico
              1
                 497.85 533.85
                 498.16 534.16
- defects_log 1
- Colombia
              1 520.03 556.03
```

1 543.95 579.95

- acidity

```
1 544.44 580.44
- aroma
             1 584.68 620.68
- flavor
Step: AIC=525.11
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + defects_log + level
             Df Deviance
                         AIC
- level
             2 503.99 521.99
- Kenya
             1 503.79 523.79
- Honduras
            1 504.15 524.15
                 503.11 525.11
<none>
- defects_log 1 508.43 528.43
           8 493.82 531.82
+ year
- Mexico
             1 511.95 531.95
            1 530.49 550.49
- Colombia
- aroma
             1 551.81 571.81
             1 557.40 577.40
- acidity
             1 593.89 613.89
- flavor
Step: AIC=521.99
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + defects_log
             Df Deviance
                          ATC
- Honduras
            1 504.71 520.71
- Kenya
             1 504.78 520.78
<none>
                 503.99 521.99
+ level
             2 503.11 525.11
- defects_log 1 509.68 525.68
             1 512.91 528.91
- Mexico
+ year
             8 497.14 531.14
            1 535.47 551.47
- Colombia
- aroma
             1 554.81 570.81
             1 560.36 576.36
- acidity
             1 593.96 609.96
- flavor
Step: AIC=520.71
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Kenya + defects_log
             Df Deviance
                        ATC
             1 505.57 519.57
- Kenya
<none>
                 504.71 520.71
+ Honduras
            1 503.99 521.99
- defects_log 1 509.97 523.97
+ level
             2 504.15 524.15
- Mexico
            1 513.00 527.00
            8 497.78 529.78
+ year
             1 538.07 552.07
- Colombia
             1 556.11 570.11
- aroma
            1 561.95 575.95
- acidity
            1 594.88 608.88
- flavor
```

```
Step: AIC=519.57
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   defects_log
             Df Deviance
                           AIC
<none>
                  505.57 519.57
+ Kenya
             1 504.71 520.71
              1 504.78 520.78
+ Honduras
              2 504.92 522.92
+ level
- defects_log 1 510.96 522.96
- Mexico
              1 514.26 526.26
+ year
              8 498.34 528.34
- Colombia
              1 538.58 550.58
              1 556.46 568.46
- aroma
- acidity
              1 563.79 575.79
- flavor
              1 597.26 609.26
Call: glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + defects_log, family = binomial(link = "logit"),
   data = coffee_final)
Coefficients:
(Intercept)
                 aroma
                             flavor
                                         acidity
                                                     Colombia
                                                                   Mexico
   -0.5381
                 1.2882
                             2.3012
                                         1.5419
                                                      1.8858
                                                                  -0.8483
defects_log
    0.3276
Degrees of Freedom: 929 Total (i.e. Null); 923 Residual
Null Deviance:
                   1289
Residual Deviance: 505.6
                           AIC: 519.6
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + defects_log, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
                Median
             10
                              30
                                      Max
-4.0930 -0.3190 0.0012 0.3521
                                   3.5017
Coefficients:
           Estimate Std. Error z value Pr(>|z|)
                       0.1981 -2.716 0.00661 **
(Intercept) -0.5381
                       0.2134 6.036 1.58e-09 ***
aroma
             1.2882
                       0.2781
                               8.276 < 2e-16 ***
flavor
             2.3012
             1.5419
                       0.2238 6.889 5.61e-12 ***
acidity
                       0.3584
Colombia
             1.8858
                               5.261 1.43e-07 ***
                       0.2919 -2.906 0.00366 **
Mexico
            -0.8483
defects_log 0.3276
                       0.1424 2.300 0.02142 *
Signif. codes: 0 '***' 0.001 '**' 0.05 '.' 0.1 ' ' 1
```

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.15 on 929 degrees of freedom Residual deviance: 505.57 on 923 degrees of freedom

AIC: 519.57

Number of Fisher Scoring iterations: 7

- [1] 0.8924731
- [1] 0.9032471
- [1] 0.8811642