Group_9_Analysis

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#Setup and Data Import

Rows: 1,145 Columns: 8

[1] 0.5135371

#Exploratory Data Analysis

Table 1: Summary statistics of continuous variables in the data set.

Variable	Mean	SD	Min.	1st Q.	Median	3rd Q.	Max.
aroma	7.57	0.39	0	7.42	7.58	7.75	8.75
flavor	7.52	0.40	0	7.33	7.58	7.75	8.67
acidity	7.54	0.39	0	7.33	7.50	7.75	8.58
$category_two_defects$	3.67	5.41	0	0.00	2.00	5.00	55.00
$altitude_mean_meters$	1850.69	9392.09	1	1100.00	1310.64	1600.00	190164.00
harvested	2013.67	1.81	2010	2012.00	2014.00	2015.00	2018.00

Table 2: Summary statistics of the sepal length by species of irises

country_of_origin	number_of_batch	Proportion_c	of_good_quality
Brazil	116		0.47
Burundi	2		0.50
China	14		0.64
Colombia	158		0.80
Costa Rica	41		0.56
Cote d?Ivoire	1		0.00
Ecuador	3		0.33
El Salvador	20		0.70
Ethiopia	38		0.92
Guatemala	152		0.50
Haiti	5		0.20
Hawaii	62		0.55
Honduras	48		0.25
India	10		0.50
Indonesia	16		0.56
Japan	1		1.00
Kenya	24		0.92
Laos	2		0.00
Malawi	11		0.09
Mauritius	1		0.00
Mexico	203		0.27
Myanmar	6		0.00
Nicaragua	23		0.22
Panama	4		0.75
Peru	9		0.56
Philippines	5		0.40
Puerto Rico	3		0.33
Taiwan	62		0.42
Tanzania	32		0.50
Thailand	23		0.70
Uganda	32		0.78
United States	9		0.67
Vietnam	8		0.50
Zambia	1		0.00

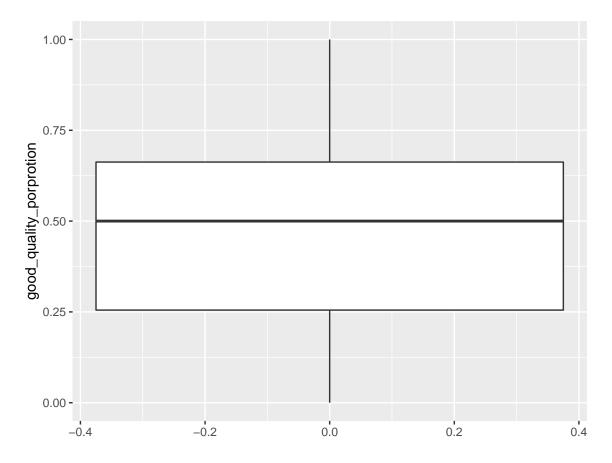


Figure 1: Boxplots of good quality rate for each country.

country_of_origin	good_quality_porprotion	number_of_batch
Cote d?Ivoire	0.00	1
Laos	0.00	2
Mauritius	0.00	1
Myanmar	0.00	6
Zambia	0.00	1
Malawi	0.09	11
Haiti	0.20	5
El Salvador	0.70	20
Thailand	0.70	23
Panama	0.75	4
Uganda	0.78	32
Colombia	0.80	158
Ethiopia	0.92	38
Kenya	0.92	24
Japan	1.00	1

Table 3: Summary statistics of the sepal length by species of irises

Variable	Qualityclass	n	Mean	SD	Min	Median	Max	IQR
aroma	Good	588	7.76	0.23	7.08	7.75	8.75	0.08
aroma	Poor	557	7.37	0.41	0.00	7.42	8.25	0.16
flavor	Good	588	7.74	0.23	7.00	7.67	8.67	0.16
flavor	Poor	557	7.29	0.42	0.00	7.33	8.08	0.17
acidity	Good	588	7.72	0.25	6.75	7.67	8.58	0.16
acidity	Poor	557	7.34	0.40	0.00	7.33	8.33	0.17
category_two_defects	Good	588	2.87	3.82	0.00	2.00	40.00	2.00
category_two_defects	Poor	557	4.52	6.60	0.00	2.00	55.00	4.00
altitude_mean_meters	Good	588	1431.04	629.05	1.00	1450.00	11000.00	255.16
altitude_mean_meters	Poor	557	2281.15	13346.02	1.00	1250.00	190164.00	200.00
harvested	Good	588	2013.74	1.90	2010.00	2014.00	2018.00	1.00
harvested	Poor	557	2013.59	1.71	2010.00	2013.00	2018.00	2.00

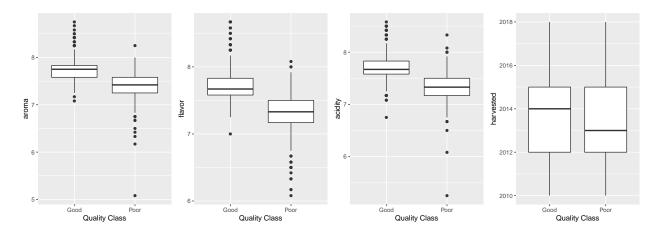


Figure 2: Boxplots of countinous features on different quality class.

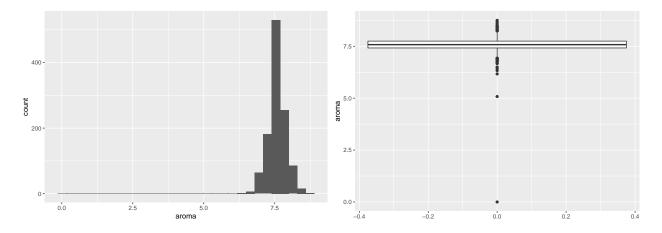


Figure 3: Histogram and boxplot for aroma.

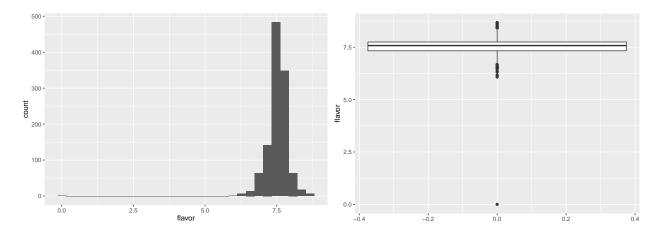


Figure 4: Histogram and boxplot for flavor.

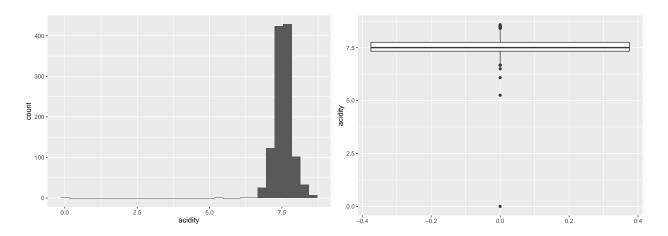


Figure 5: Histogram and boxplot for acidity.

... with 2 more variables: harvested <dbl>, Qualityclass <chr>>

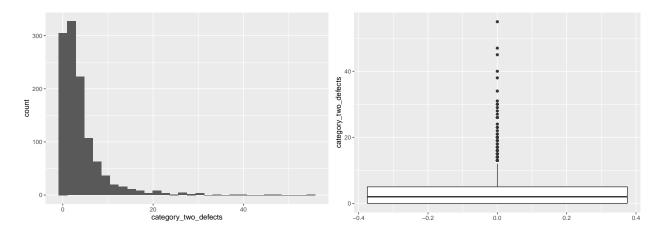


Figure 6: Histogram and boxplot for category two defects.

```
Rows: 1,145
Columns: 9
$ country_of_origin
                       <chr> "Myanmar", "Uganda", "Ethiopia", "Mexico", "Burun~
                       <dbl> 7.25, 8.33, 8.42, 7.17, 7.75, 7.92, 7.92, 7.83, 7~
$ aroma
                       <dbl> 7.42, 7.92, 8.00, 7.08, 7.67, 7.75, 7.83, 7.67, 6~
$ flavor
$ acidity
                       <dbl> 7.50, 7.92, 8.00, 7.25, 7.50, 7.75, 7.67, 7.58, 7~
$ category_two_defects <dbl> 4, 1, 7, 3, 5, 0, 1, 2, 2, 1, 0, 8, 0, 2, 0, 0, 2~
$ altitude_mean_meters <dbl> 1219.20, 1600.00, 1700.00, 1300.00, 1880.00, 1400~
$ harvested
                       <dbl> 2015, 2013, 2014, 2012, 2012, 2014, NA, 2015, 201~
$ Qualityclass
                       <chr> "Poor", "Good", "Good", "Poor", "Good", "Good", "~
$ defects_log
                       <dbl> 1.6094379, 0.6931472, 2.0794415, 1.3862944, 1.791~
```

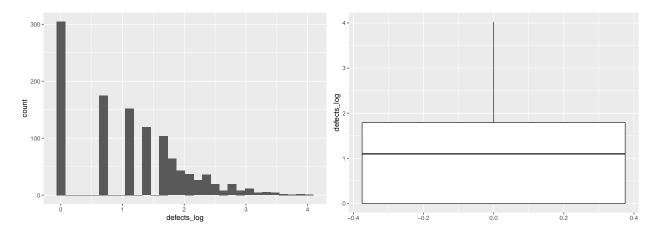


Figure 7: Histogram and boxplot for category two defects after log transformation.

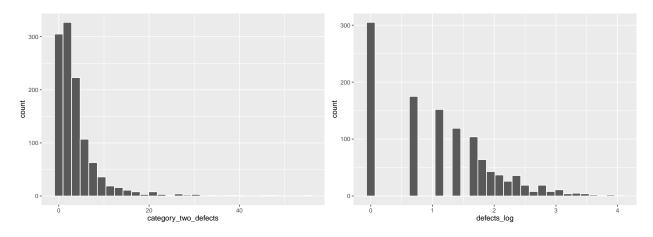


Figure 8: Histogram for category two defects and its log transformation.

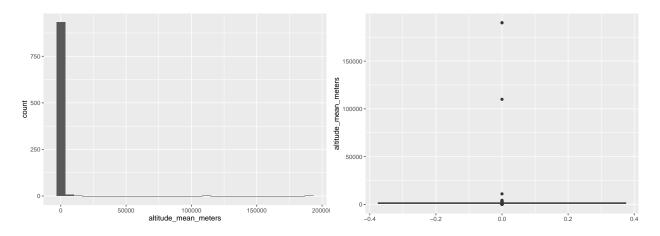


Figure 9: Histogram and boxplot for altitude.

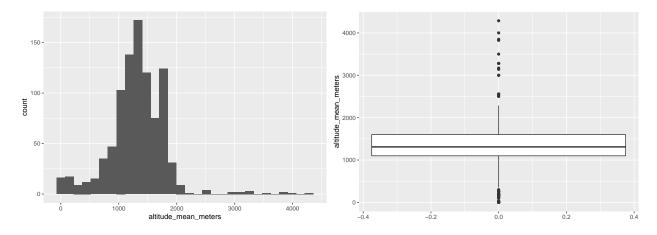


Figure 10: Histogram and boxplot for altitude after removing implausable observations.

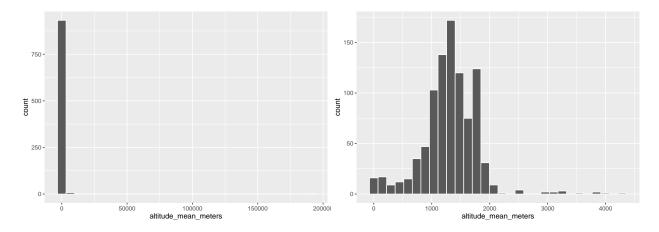


Figure 11: Histogram for altitude befor and after removing implausable observations.

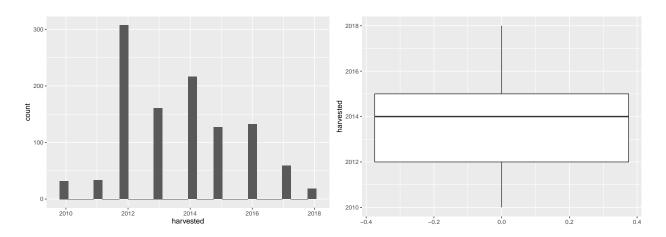


Figure 12: Histogram and boxplot for harvested.

Table 4: Summary statistics of the sepal length by species of irises

Variable	Qualityclass	n	Mean	SD	Min	Median	Max	IQR
aroma	Good	477	7.76	0.23	7.17	7.75	8.75	0.08
aroma	Poor	463	7.38	0.43	0.00	7.42	8.25	0.16
flavor	Good	477	7.74	0.22	7.25	7.67	8.67	0.16
flavor	Poor	463	7.30	0.43	0.00	7.33	8.08	0.17
acidity	Good	477	7.72	0.24	7.08	7.67	8.58	0.16
acidity	Poor	463	7.33	0.43	0.00	7.33	8.33	0.17
$category_two_defects$	Good	477	2.83	3.84	0.00	2.00	40.00	2.00
category_two_defects	Poor	463	4.43	6.43	0.00	2.00	47.00	4.00
$altitude_mean_meters$	Good	477	1410.98	451.40	1.00	1450.00	3850.00	250.00
$altitude_mean_meters$	Poor	463	1236.91	500.90	1.00	1250.00	4287.00	200.00
harvested	Good	477	2013.76	1.90	2010.00	2014.00	2018.00	1.00
harvested	Poor	463	2013.63	1.72	2010.00	2013.00	2018.00	2.00

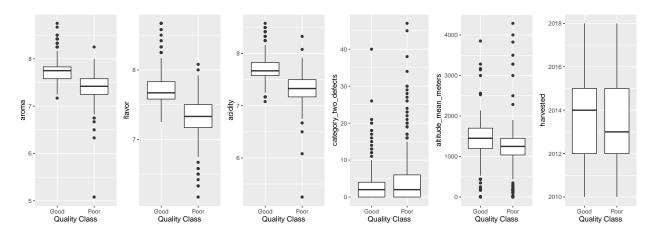
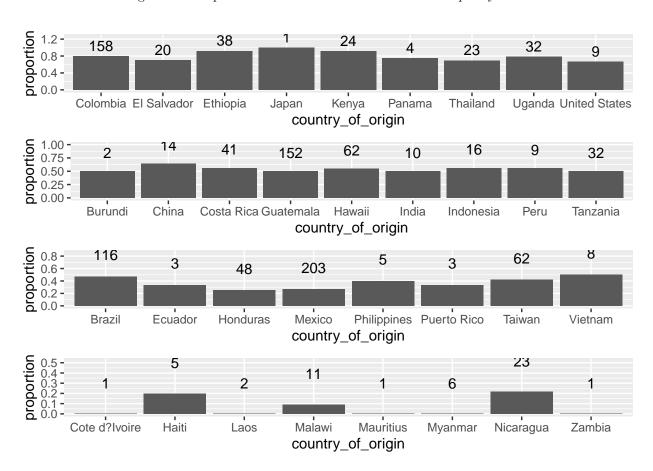
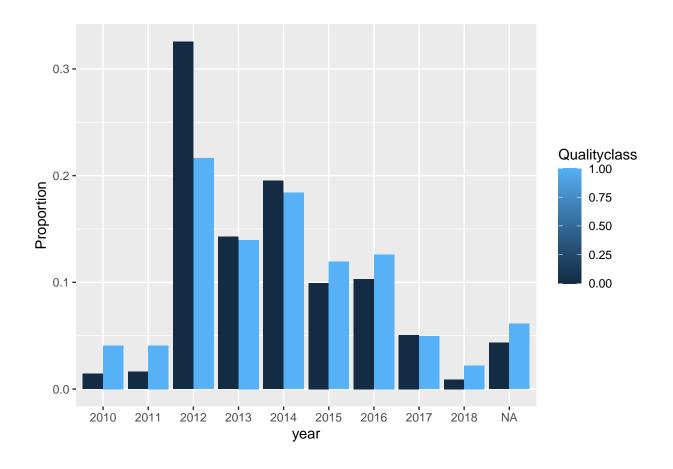


Figure 13: Boxplots2 of countinous features on different quality class.



```
Rows: 1,140
Columns: 8
$ country_of_origin <chr> "Myanmar", "Uganda", "Ethiopia", "Mexico", "Burundi"~
                    <dbl[,1]> <matrix[26 x 1]>
$ aroma
                    <dbl[,1]> <matrix[26 x 1]>
$ flavor
$ acidity
                    <dbl[,1]> <matrix[26 x 1]>
                    <dbl> 1.6094379, 0.6931472, 2.0794415, 1.3862944, 1.79~
$ defects_log
                    <fct> 2015, 2013, 2014, 2012, 2012, 2014, NA, 2015, 20~
$ year
                    <chr> "3", "3", "3", "3", "3", NA, "3", "3", "3", ~
$ level
                    <dbl> 0, 1, 1, 0, 1, 1, 1, 1, 0, 0, 1, 0, 1, 0, 1, 1, 0, 1~
$ Qualityclass
```

```
# A tibble: 10 x 2
  year n
  <fct> <int>
1 2010
         32
2 2011
3 2012
          307
4 2013
         161
5 2014
          216
6 2015
          125
7 2016
          131
8 2017
          57
9 2018
         18
10 <NA>
        60
Qualityclass Brazil Burundi China Colombia Costa Rica Cote d?Ivoire
           0 11.0% (61) 0.2% (1) 0.9% (5) 5.8% (32) 3.3% (18) 0.2% (1)
           1 9.2% (54) 0.2% (1) 1.5% (9) 21.5% (126) 3.9% (23)
                                                                    0.0% (0)
 Ecuador El Salvador Ethiopia Guatemala Haiti Hawaii Honduras
0.4% (2) 1.1% (6) 0.5% (3) 13.4% (74) 0.7% (4) 5.1% (28) 6.3% (35)
0.2% (1) 2.4% (14) 6.0% (35) 12.9% (76) 0.2% (1) 5.8% (34) 2.0% (12)
  India Indonesia Japan Kenya Laos Malawi Mauritius
0.9% (5) 1.3% (7) 0.0% (0) 0.4% (2) 0.4% (2) 1.8% (10) 0.2% (1) 26.9% (149)
0.9\% \ (5) \quad 1.5\% \ (9) \ 0.2\% \ (1) \ 3.7\% \ (22) \ 0.0\% \ (0) \ 0.2\% \ \ (1) \quad 0.0\% \ (0) \quad 9.2\% \ \ (54)
 Myanmar Nicaragua Panama Peru Philippines Puerto Rico Taiwan
1.1% (6) 3.1% (17) 0.2% (1) 0.7% (4) 0.5% (3) 0.4% (2) 6.5% (36)
0.0% (0) 0.9% (5) 0.5% (3) 0.9% (5) 0.3% (2) 0.2% (1) 4.4% (26)
 Tanzania Thailand Uganda United States Vietnam Zambia
2.9% (16) 1.3% (7) 1.3% (7) 0.5% (3) 0.7% (4) 0.2% (1) 2.7% (16) 2.7% (16) 4.3% (25) 1.0% (6) 0.7% (4) 0.0% (0)
Qualityclass 2010
                          2011
                                       2012
                                                 2013
                                                             2014
         0 1.4% (8) 1.6% (9) 32.5% (180) 14.3% (79) 19.5% (108) 9.9% (55)
          1 4.1% (24) 4.1% (24) 21.6% (127) 14.0% (82) 18.4% (108) 11.9% (70)
      2016 2017 2018 NA
10.3% (57) 5.1% (28) 0.9% (5) 4.3% (24)
12.6% (74) 4.9% (29) 2.2% (13) 6.1% (36)
```



Formal Analysis Using Logistic Regression

```
Call:
glm(formula = Qualityclass ~ level - 1, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
  Min
         1Q Median
                         30
                               Max
-1.294 -1.294 1.065 1.065
                             1.360
Coefficients:
      Estimate Std. Error z value Pr(>|z|)
level2 -0.41376
               0.14410 -2.871 0.004087 **
level3 0.26959
               0.08158 3.305 0.000951 ***
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1301.7 on 939 degrees of freedom
Residual deviance: 1276.9 on 936 degrees of freedom
 (201 observations deleted due to missingness)
AIC: 1282.9
Number of Fisher Scoring iterations: 4
glm(formula = Qualityclass ~ year, family = binomial(link = "logit"),
```

```
data = coffee final)
Deviance Residuals:
   Min
        10 Median
                             30
                                     Max
-1.6651 -1.1774 0.7585 1.1616 1.3287
Coefficients:
          Estimate Std. Error z value Pr(>|z|)
(Intercept) 1.0986 0.4082 2.691 0.007123 **
year2011
           -0.1178
                       0.5652 -0.208 0.834921
                      0.4244 -3.411 0.000648 ***
year2012
           -1.4474
                      0.4376 -2.425 0.015300 *
year2013
           -1.0613
                      0.4303 -2.553 0.010682 *
year2014
           -1.0986
year2015
           -0.8575 0.4462 -1.921 0.054671 .
           -0.8376
                   0.4447 -1.884 0.059609 .
year2016
year2017
           -1.0635
                      0.4867 -2.185 0.028872 *
                      0.6660 -0.215 0.829878
year2018
           -0.1431
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1496.7 on 1079 degrees of freedom
Residual deviance: 1464.8 on 1071 degrees of freedom
 (60 observations deleted due to missingness)
AIC: 1482.8
Number of Fisher Scoring iterations: 4
glm(formula = Qualityclass ~ country_of_origin, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
        1Q Median
   Min
                             30
                                     Max
-2.2534 -1.0427 0.4056 1.0961
                                  2.1899
Coefficients:
                             Estimate Std. Error z value Pr(>|z|)
                              -0.1219 0.1868 -0.652 0.514176
(Intercept)
                               0.1219
                                         1.4265 0.085 0.931906
country_of_originBurundi
                                        0.5882 1.206 0.227646
country_of_originChina
                              0.7097
                                       0.2722 5.483 4.19e-08 ***
country_of_originColombia
                              1.4924
                                        0.3660 1.003 0.315955
country_of_originCosta Rica
                               0.3670
country_of_originCote d?Ivoire -15.4442 1455.3975 -0.011 0.991533
country_of_originEcuador
                              -0.5713
                                       1.2389 -0.461 0.644731
country_of_originEl Salvador
                               0.9692
                                         0.5225 1.855 0.063610
                                         0.6299 4.093 4.25e-05 ***
country_of_originEthiopia
                               2.5786
                                         0.2482 0.599 0.549414
country_of_originGuatemala
                              0.1486
country_of_originHaiti
                              -1.2644
                                         1.1335 -1.115 0.264658
                              0.3160
                                         0.3163 0.999 0.317681
country_of_originHawaii
country_of_originHonduras
                              -0.9486
                                         0.3832 -2.476 0.013303 *
country_of_originIndia
                              0.1219
                                         0.6595 0.185 0.853364
country_of_originIndonesia
                              0.3732
                                         0.5375 0.694 0.487453
                                                 0.011 0.991400
country_of_originJapan
                              15.6880 1455.3975
                                         0.7618 3.308 0.000941 ***
country_of_originKenya
                               2.5198
                             -15.4442 1029.1215 -0.015 0.988026
country_of_originLaos
                              -2.1807
                                       1.0653 -2.047 0.040660 *
country_of_originMalawi
country_of_originMauritius
                             -15.4442 1455.3975 -0.011 0.991533
                              -0.8931
                                       0.2452 -3.642 0.000271 ***
country_of_originMexico
```

country_of_originMyanmar

country_of_originPanama

country_of_originPeru

country_of_originNicaragua

0.5420 -2.033 0.042043 *

0.6964 0.495 0.620259

1.043 0.296757

-15.4442 594.1636 -0.026 0.979263

1.1697

-1.1019

1.2205

0.3450

```
country_of_originPhilippines
                                -0.2836
                                            0.9318 -0.304 0.760875
country_of_originPuerto Rico
                                -0.5713
                                            1.2389 -0.461 0.644731
                                            0.3180 -0.640 0.522203
                                -0.2035
country_of_originTaiwan
                                            0.3999 0.305 0.760512
                                0.1219
country_of_originTanzania
country_of_originThailand
                                0.9486
                                             0.4902 1.935 0.052969 .
                                1.3949
                                             0.4667 2.989 0.002799 **
country_of_originUganda
0.1219
                                            0.7314 0.167 0.867639
country_of_originVietnam
                               -15.4442 1455.3975 -0.011 0.991533
country_of_originZambia
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
    Null deviance: 1579.4 on 1139 degrees of freedom
Residual deviance: 1352.0 on 1106 degrees of freedom
AIC: 1420
Number of Fisher Scoring iterations: 14
Call:
glm(formula = Qualityclass ~ Colombia + Mexico + Honduras + Kenya -
    1, family = binomial(link = "logit"), data = coffee_final)
Deviance Residuals:
    Min 1Q Median
                                30
                                        Max
-2.2293 -1.1774 0.4172 1.1774 1.6524
Coefficients:
        Estimate Std. Error z value Pr(>|z|)
Colombia 1.3705 0.1980 6.923 4.41e-12 ***
                   0.1588 -6.390 1.66e-10 ***
Mexico -1.0150
Honduras -1.0704 0.3345 -3.200 0.00137 **
                  0.7382 3.248 0.00116 **
         2.3979
Kenya
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
    Null deviance: 1580.4 on 1140 degrees of freedom
Residual deviance: 1443.1 on 1136 degrees of freedom
AIC: 1451.1
Number of Fisher Scoring iterations: 4
Call:
glm(formula = Qualityclass ~ country_of_origin + year, family = binomial(link = "logit"),
    data = coffee_final)
Deviance Residuals:
   Min 1Q Median
                                ЗQ
-2.2542 -0.9979 0.4052 1.0378 2.1899
Coefficients:
                                Estimate Std. Error z value Pr(>|z|)
                               -6.651e-03 5.136e-01 -0.013 0.989669
(Intercept)
                             2.191e-01 1.436e+00 0.153 0.878744
country_of_originBurundi
                              7.420e-01 6.232e-01 1.191 0.233757
country_of_originChina
country_of_originColombia
                              1.771e+00 3.042e-01 5.821 5.86e-09 ***
country_of_originCosta Rica 4.790e-01 3.910e-01 1.225 0.220603
country_of_originCote d?Ivoire -1.550e+01 1.455e+03 -0.011 0.991502

      country_of_originEcuador
      -4.227e-01
      1.260e+00
      -0.336 0.737240

      country_of_originEl Salvador
      1.073e+00
      5.391e-01
      1.989 0.046648 *

      country_of_originEthiopia
      2.465e+00
      6.611e-01
      3.729 0.000192 ***
```

```
country of originGuatemala
                              3.416e-01 2.798e-01 1.221 0.222123
country_of_originHaiti
                              -8.781e-01 1.148e+00 -0.765 0.444300
                              5.486e-01 3.821e-01 1.436 0.151063
country_of_originHawaii
                              -9.530e-01 4.051e-01 -2.353 0.018641 *
country_of_originHonduras
country of originIndia
                              2.318e-01 6.836e-01 0.339 0.734498
country_of_originIndonesia
                               3.926e-01 5.598e-01 0.701 0.483101
                              2.650e+00 7.824e-01 3.387 0.000708 ***
country_of_originKenya
country_of_originLaos
                             -1.559e+01 1.028e+03 -0.015 0.987904
country_of_originMalawi
                              -1.928e+00 1.085e+00 -1.777 0.075511 .
country_of_originMauritius
                              -1.550e+01 1.455e+03 -0.011 0.991502
                             -6.438e-01 2.907e-01 -2.215 0.026779 *
country_of_originMexico
                             -1.559e+01 5.914e+02 -0.026 0.978966
country_of_originMyanmar
                             -1.475e+00 6.737e-01 -2.189 0.028621 *
country_of_originNicaragua
country_of_originPanama
                              1.445e+00 1.181e+00 1.223 0.221412
country_of_originPeru
                              5.849e-01 7.559e-01 0.774 0.439090
country_of_originPhilippines
                             -1.290e-01 9.479e-01 -0.136 0.891743
country_of_originPuerto Rico
                             4.107e-02 1.260e+00 0.033 0.973987
country_of_originTaiwan
                              -6.318e-02 3.494e-01 -0.181 0.856514
country_of_originTanzania
                               2.934e-01 4.282e-01
                                                    0.685 0.493234
                               1.036e+00 5.472e-01 1.894 0.058276
country_of_originThailand
                              1.797e+00 4.983e-01 3.605 0.000312 ***
country_of_originUganda
country_of_originUnited States 1.068e+00 7.551e-01 1.414 0.157262
                              3.899e-01 7.499e-01 0.520 0.603108
country_of_originVietnam
country_of_originZambia
                              -1.519e+01 1.455e+03 -0.010 0.991672
                              3.703e-01 6.341e-01 0.584 0.559245
vear2011
year2012
                              -3.664e-01 4.939e-01 -0.742 0.458170
                              -7.276e-01 5.043e-01 -1.443 0.149064
-3.683e-01 4.996e-01 -0.737 0.460985
vear2013
year2014
                              1.082e-01 5.187e-01 0.209 0.834784
year2015
                              -5.850e-02 5.123e-01 -0.114 0.909095
year2016
vear2017
                              -2.518e-01 5.579e-01 -0.451 0.651666
                               7.945e-01 7.396e-01 1.074 0.282718
year2018
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1496.7 on 1079 degrees of freedom
Residual deviance: 1262.1 on 1039 degrees of freedom
  (60 observations deleted due to missingness)
Number of Fisher Scoring iterations: 14
glm(formula = Qualityclass ~ level + Colombia + Mexico + Honduras +
   Kenya, family = binomial(link = "logit"), data = coffee_final)
Deviance Residuals:
   \mathtt{Min}
           1Q Median
                               ЗQ
                                      Max
-2.2692 -0.9892 0.3981 1.0264
Coefficients:
           Estimate Std. Error z value Pr(>|z|)
(Intercept) -0.4603
                     0.1935 -2.379 0.017356 *
level2
             0.3747
                        0.2458
                               1.524 0.127456
                       0.2132 3.876 0.000106 ***
level3
             0.8263
             1.3099
                       0.2543 5.152 2.58e-07 ***
Colombia
Mexico
            -1.2070
                       0.1856 -6.502 7.91e-11 ***
            -1.3988
                        0.3520 -3.974 7.06e-05 ***
Honduras
            2.1294
                        0.7506 2.837 0.004556 **
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
```

(Dispersion parameter for binomial family taken to be 1) Null deviance: 1301.5 on 938 degrees of freedom Residual deviance: 1146.5 on 932 degrees of freedom (201 observations deleted due to missingness) AIC: 1160.5 Number of Fisher Scoring iterations: 4 Call: glm(formula = Qualityclass ~ level + country_of_origin + year -1, family = binomial(link = "logit"), data = coffee_final) Deviance Residuals: Min 1Q Median 30 Max 0.98739 -2.24878 -0.87349 0.00031 2,12047 Coefficients: Estimate Std. Error z value Pr(>|z|)-6.057e-01 6.460e-01 -0.938 0.34842 level1 level2 6.539e-02 6.237e-01 0.105 0.91650 4.660e-01 6.327e-01 0.736 0.46144 level3 -3.436e-01 1.454e+00 -0.236 0.81321 country_of_originBurundi country_of_originChina 4.626e-01 6.421e-01 0.721 0.47119 1.525e+00 3.612e-01 4.223 2.42e-05 *** country_of_originColombia country_of_originCosta Rica 2.346e-01 4.355e-01 0.539 0.59011 country_of_originCote d?Ivoire -1.606e+01 2.400e+03 -0.007 0.99466 9.024e-01 1.481e+00 0.609 0.54239 7.797e-01 5.933e-01 1.314 0.18874 country_of_originEcuador country_of_originEl Salvador 7.797e-01 5.933e-01 country_of_originEthiopia 1.639e+01 4.970e+02 0.033 0.97369 -2.782e-03 3.394e-01 -0.008 0.99346 country_of_originGuatemala country_of_originHaiti -7.446e-01 1.185e+00 -0.628 0.52988 country of originHawaii 1.717e+01 2.400e+03 0.007 0.99429 -1.345e+00 4.471e-01 -3.008 0.00263 ** country_of_originHonduras 3.083e-01 7.105e-01 0.434 0.66438 country_of_originIndia country_of_originIndonesia 4.157e-03 6.167e-01 0.007 0.99462 2.986 0.00283 ** country_of_originKenya 2.400e+00 8.037e-01 -1.707e+01 1.696e+03 -0.010 0.99197 country_of_originLaos country_of_originMalawi -2.146e+00 1.097e+00 -1.957 0.05035 . -1.606e+01 2.400e+03 -0.007 0.99466 country_of_originMauritius country_of_originMexico -9.546e-01 3.255e-01 -2.933 0.00336 ** -1.682e+01 9.735e+02 -0.017 0.98622 country_of_originMyanmar country_of_originNicaragua -1.245e+00 7.120e-01 -1.748 0.08044 . 1.155e+00 1.192e+00 0.969 0.33234 country_of_originPanama country_of_originPeru -1.669e+01 2.400e+03 -0.007 0.99445 country_of_originPhilippines -2.897e-01 9.557e-01 -0.303 0.76183 0.468 0.63987 country_of_originPuerto Rico 6.030e-01 1.289e+00 2.949e-01 3.980e-01 0.741 0.45863 country_of_originTaiwan -1.655e-01 4.788e-01 -0.346 0.72962 country_of_originTanzania 7.166e-01 6.329e-01 1.132 0.25752 country_of_originThailand country_of_originUganda 1.292e+00 5.338e-01 2.420 0.01554 * country_of_originUnited States 8.490e-01 7.818e-01 1.086 0.27750 4.664e-01 8.165e-01 0.571 0.56787 country_of_originVietnam -1.658e+01 2.400e+03 -0.007 0.99449 country_of_originZambia year2011 2.581e-01 7.296e-01 0.354 0.72350 year2012 -3.418e-01 6.032e-01 -0.567 0.57092 -6.905e-01 6.106e-01 -1.131 0.25814 year2013 -4.561e-01 6.076e-01 -0.751 0.45289 year2014 -1.422e-02 6.148e-01 -0.023 0.98154 vear2015 year2016 9.710e-02 6.157e-01 0.158 0.87469 year2017 -4.201e-01 6.555e-01 -0.641 0.52156 1.284e+00 8.242e-01 1.557 0.11939 year2018

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.3 on 930 degrees of freedom Residual deviance: 1047.4 on 887 degrees of freedom (210 observations deleted due to missingness)

AIC: 1133.4

Number of Fisher Scoring iterations: 15

Call:

glm(formula = Qualityclass ~ aroma + flavor + acidity + country_of_origin +
 defects_log + level + year, family = binomial(link = "logit"),
 data = coffee_final)

Deviance Residuals:

Min 1Q Median 3Q Max -4.5914 -0.2397 0.0000 0.2843 3.5781

Coefficients:

	Estimate	Std. Error		Pr(> z)	
(Intercept)	-1.52175	1.09510	-1.390	0.16465	
aroma	1.62814	0.26590	6.123	9.18e-10	***
flavor	2.89136	0.36116	8.006	1.19e-15	***
acidity	1.67688	0.26327	6.369	1.90e-10	***
country_of_originBurundi	1.88240	5.12830	0.367	0.71357	
country_of_originChina	0.49916	1.08844	0.459	0.64652	
country_of_originColombia	1.84638	0.57358	3.219	0.00129	**
country_of_originCosta Rica	0.26961	0.76612	0.352	0.72491	
<pre>country_of_originCote d?Ivoire</pre>	-12.11826	6522.63865	-0.002	0.99852	
country_of_originEcuador	-1.02265	1.52999	-0.668	0.50388	
country_of_originEl Salvador	0.32640	0.96977	0.337	0.73644	
country_of_originEthiopia	13.49329	894.76317	0.015	0.98797	
country_of_originGuatemala	-0.75268	0.57572	-1.307	0.19108	
country_of_originHaiti	2.27451	2.16150	1.052	0.29267	
country_of_originHawaii	4.41740	6522.63880	0.001	0.99946	
country_of_originHonduras	-0.72501	0.71286	-1.017	0.30913	
country_of_originIndia	-2.55120	1.07559	-2.372	0.01770	*
country_of_originIndonesia	-0.38258	1.01141	-0.378	0.70524	
country_of_originKenya	0.52684	1.54516	0.341	0.73313	
country_of_originLaos	-15.24675	4515.00054	-0.003	0.99731	
country_of_originMalawi	-0.65398	1.30094	-0.503	0.61518	
country_of_originMauritius	-11.76872	6522.63865	-0.002	0.99856	
country_of_originMexico	-0.80196	0.52029	-1.541	0.12323	
country_of_originMyanmar	-15.49786	2401.00369	-0.006	0.99485	
country_of_originNicaragua	0.53829	1.98308	0.271	0.78605	
country_of_originPanama	3.27141	1.79738	1.820	0.06874	
country_of_originPeru	-14.50164	6522.63864	-0.002	0.99823	
<pre>country_of_originPhilippines</pre>	2.89981	2.57307	1.127	0.25975	
country_of_originPuerto Rico	-2.65794	1.78541	-1.489	0.13657	
country_of_originTaiwan	1.18951	0.70762	1.681	0.09276	
country_of_originTanzania	0.91717	0.75964	1.207	0.22729	
country_of_originThailand	2.87480	0.99592	2.887	0.00389	**
country_of_originUganda	-1.53625	0.79415	-1.934	0.05306	
<pre>country_of_originUnited States</pre>	0.19578	1.52935	0.128	0.89814	
country_of_originVietnam	2.24627	1.15874	1.939	0.05256	
country_of_originZambia	-13.96552	6522.63865	-0.002	0.99829	
defects_log	0.33145	0.17162	1.931	0.05345	
level2	0.52403	0.48450	1.082	0.27943	
level3	1.03968	0.48225	2.156	0.03109	*
year2011	-0.22625	1.12956	-0.200	0.84125	
year2012	0.03098	0.98109	0.032	0.97481	
year2013	0.48471	0.98717	0.491	0.62342	
year2014	-0.07904	0.99385	-0.080	0.93661	

```
vear2015
                             -0.14258
                                       0.98571 -0.145 0.88499
year2016
                              0.78470
                                       1.03677 0.757 0.44913
                                       1.03839 0.450 0.65254
year2017
                             0.46753
                             2.35570
                                       1.32235 1.781 0.07484 .
year2018
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.15 on 929 degrees of freedom
Residual deviance: 448.42 on 883 degrees of freedom
 (210 observations deleted due to missingness)
AIC: 542.42
Number of Fisher Scoring iterations: 17
Rows: 930
Columns: 12
$ country_of_origin <chr> "Myanmar", "Uganda", "Ethiopia", "Mexico", "Burundi"~
$ aroma
                 <dbl[,1]> <matrix[26 x 1]>
                 <dbl[,1]> <matrix[26 x 1]>
$ flavor
                 <dbl[,1]> <matrix[26 x 1]>
$ acidity
$ defects_log
                 <dbl> 1.6094379, 0.6931472, 2.0794415, 1.3862944, 1.79~
$ year
                 <fct> 2015, 2013, 2014, 2012, 2012, 2014, 2015, 2013, ~
                 $ level
$ Qualityclass
                 <dbl> 0, 1, 1, 0, 1, 1, 1, 0, 0, 1, 0, 1, 0, 1, 1, 0, 1, 1~
$ Colombia
                 <dbl> 0, 0, 0, 0, 0, 0, 1, 0, 1, 1, 0, 1, 0, 0, 0, 0, 0~
$ Mexico
                 $ Honduras
                 <dbl> 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 1, 0, 0, 1, 0, 0~
$ Kenya
                 glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + Honduras + Kenya + defects_log + level + year, family = binomial(link = "logit"),
   data = coffee_final_nomiss)
Deviance Residuals:
   Min
           1Q Median
                            3Q
                                   Max
-4.2576 -0.2933 0.0010 0.3296
                                3.6482
Coefficients:
          Estimate Std. Error z value Pr(>|z|)
(Intercept) -1.2894 0.9358 -1.378 0.1683
           1.3883
                     0.2328 5.964 2.47e-09 ***
aroma
flavor
            2.4519
                     0.3004
                             8.162 3.30e-16 ***
acidity
            1.4874
                      0.2352
                             6.324 2.55e-10 ***
Colombia
            1.9282
                     0.4095
                             4.708 2.50e-06 ***
           -0.7003
                     0.3512 -1.994 0.0461 *
Mexico
Honduras
           -0.5767
                     0.5473 -1.054 0.2920
           0.8497
                     1.3961 0.609 0.5427
defects_log 0.3119
                     0.1509 2.067 0.0387 *
                             1.085
            0.4545
                     0.4188
                                    0 2779
level2
           0.6754
                     0.3769
                             1.792
                                    0.0731 .
level3
year2011
           -0.1599
                     1.0447
                             -0.153
                                    0.8783
year2012
            0.1019
                      0.8983
                             0.113
                                    0.9097
                             0.152
                                    0.8793
year2013
           0.1358
                     0.8937
vear2014
           0.4155
                     0.8995
                             0.462 0.6441
vear2015
           -0.1081
                     0.9090 -0.119
                                    0.9054
           0.8173
                     0.9402 0.869
                                    0.3847
year2016
year2017
            0.2811
                      0.9682 0.290 0.7716
           2.0529
                     1.1977 1.714 0.0865 .
year2018
```

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1

```
(Dispersion parameter for binomial family taken to be 1)
    Null deviance: 1289.15 on 929 degrees of freedom
Residual deviance: 493.82 on 911 degrees of freedom
Number of Fisher Scoring iterations: 7
Start: AIC=531.82
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
    Honduras + Kenya + defects_log + level + year
              Df Deviance
                              AIC
              8 503.11 525.11
- year
- Kenya
              1 494.24 530.24
- Honduras 1 494.97 530.97
             2 497.14 531.14
- level
                  493.82 531.82
<none>
- Mexico 1 497.85 533.85

- defects_log 1 498.16 534.16

- Colombia 1 520.03 556.03

- acidity 1 543.95 579.95
             1 544.44 580.44
- aroma
- flavor
             1 584.68 620.68
Step: AIC=525.11
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
    Honduras + Kenya + defects_log + level
              Df Deviance
- level
              2 503.99 521.99
              1 503.79 523.79
- Kenva
- Honduras
            1 504.15 524.15
<none>
                  503.11 525.11
- defects_log 1 508.43 528.43
+ year 8 493.82 531.82
- Mexico 1 511.95 531.95

- Colombia 1 530.49 550.49

- aroma 1 551.81 571.81
              1 557.40 577.40
- acidity
- flavor
             1 593.89 613.89
Step: AIC=521.99
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
    Honduras + Kenya + defects_log
              Df Deviance
- Honduras
              1 504.71 520.71
              1 504.78 520.78
- Kenya
<none>
                  503.99 521.99
+ level
             2 503.11 525.11
- defects_log 1 509.68 525.68
            1 512.91 528.91
- Mexico
             8 497.14 531.14
1 535.47 551.47
1 554.81 570.81
+ year
- Colombia
- aroma
               1 560.36 576.36
- acidity
- flavor
             1 593.96 609.96
Step: AIC=520.71
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
    Kenya + defects_log
```

Df Deviance

AIC

```
1 505.57 519.57
- Kenya
<none>
                 504.71 520.71
             1 503.99 521.99
+ Honduras
- defects_log 1 509.97 523.97
+ level
            2 504.15 524.15
- Mexico
            1 513.00 527.00
            8 497.78 529.78
+ year
             1 538.07 552.07
- Colombia
             1 556.11 570.11
- aroma
             1 561.95 575.95
1 594.88 608.88
- acidity
- flavor
Step: AIC=519.57
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   defects_log
            Df Deviance
                          ATC
<none>
                 505.57 519.57
                504.71 520.71
+ Kenya
             1
             1 504.78 520.78
+ Honduras
             2 504.92 522.92
+ level
- defects_log 1 510.96 522.96
             1 514.26 526.26
- Mexico
             8 498.34 528.34
+ year
            1 538.58 550.58
- Colombia
            1 556.46 568.46
- aroma
             1 563.79 575.79
1 597.26 609.26
- acidity
- flavor
Call: glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + defects_log, family = binomial(link = "logit"),
   data = coffee_final_nomiss)
Coefficients:
(Intercept)
                            flavor
                                       acidity
                                                  Colombia
                                                                Mexico
                 aroma
   -0.4878
                1.3231
                            2.3850
                                        1.5695
                                                    1.8858
                                                               -0.8483
defects_log
    0.3276
Degrees of Freedom: 929 Total (i.e. Null); 923 Residual
Null Deviance:
                 1289
Residual Deviance: 505.6
                        AIC: 519.6
 1 2 3
126 201 612
2010 2011 2012 2013 2014 2015 2016 2017 2018
 32 33 307 161 216 125 131 57 18
Rows: 1,140
Columns: 12
$ country_of_origin <chr> "Myanmar", "Uganda", "Ethiopia", "Mexico", "Burundi"~
                  <dbl[,1]> <matrix[26 x 1]>
$ flavor
                  <dbl[,1]> <matrix[26 x 1]>
                  <dbl[,1]> <matrix[26 x 1]>
$ acidity
$ defects_log
                  <dbl> 1.6094379, 0.6931472, 2.0794415, 1.3862944, 1.79~
$ year
                  <dbl> 6, 4, 5, 3, 3, 5, 5, 6, 4, 4, 3, 7, 3, 6, 6, 5, ~
$ level
                  $ Qualityclass
                  <dbl> 0, 1, 1, 0, 1, 1, 1, 1, 0, 0, 1, 0, 1, 0, 1, 1, 0, 1~
$ Colombia
                  <dbl> 0, 0, 0, 0, 0, 0, 1, 1, 0, 1, 1, 0, 1, 0, 0, 0, 0, 0~
$ Mexico
                  <dbl> 0, 0, 0, 1, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0~
$ Honduras
                  <dbl> 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 1, 0, 0, 1, 0~
$ Kenya
```

```
1 2 3 4 5 6 7 8 9
32 33 307 161 276 125 131 57 18
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + Honduras + Kenya + defects_log + level + year, family = binomial(link = "logit"),
   data = coffee_final_nomiss)
Deviance Residuals:
   Min
           1Q Median
                            3Q
                                   Max
-4.2576 -0.2933 0.0010 0.3296 3.6482
Coefficients:
          Estimate Std. Error z value Pr(>|z|)
(Intercept) -1.2894 0.9358 -1.378 0.1683
          1.3883 0.2328 5.964 2.47e-09 ***
aroma
           2.4519
                     0.3004 8.162 3.30e-16 ***
flavor
          1.4874
                     0.2352
acidity
                             6.324 2.55e-10 ***
            1.9282
                     0.4095
                             4.708 2.50e-06 ***
Colombia
                     0.3512 -1.994 0.0461 *
Mexico
           -0.7003
                     0.5473 -1.054 0.2920
Honduras
         -0.5767
           0.8497 1.3961 0.609 0.5427
Kenva
defects_log 0.3119 0.1509 2.067 0.0387 *
level2
         0.4545 0.4188 1.085 0.2779
level3
           0.6754 0.3769 1.792 0.0731 .
          -0.1599 1.0447 -0.153 0.8783
year2011
year2012
           0.1019
                     0.8983
                             0.113
                                    0.9097
year2013
           0.1358
                     0.8937
                             0.152
                                    0.8793
                     0.8995 0.462 0.6441
year2014
           0.4155
                     0.9090 -0.119 0.9054
year2015
           -0.1081
vear2016
           0.8173
                   0.9402 0.869 0.3847
           0.2811 0.9682 0.290 0.7716
year2017
year2018
           2.0529 1.1977 1.714 0.0865 .
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1289.15 on 929 degrees of freedom
Residual deviance: 493.82 on 911 degrees of freedom
AIC: 531.82
Number of Fisher Scoring iterations: 7
Start: AIC=682.29
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + defects_log + level + year
            Df Deviance
- level
             2 660.94 680.94
- Kenya
             1 659.20 681.20
             1 659.91 681.91
- year
<none>
                658.29 682.29
- defects_log 1 660.50 682.50
             1 660.75 682.75
- Honduras
- Mexico
             1 664.26 686.26
            1 679.44 701.44
- Colombia
- acidity
            1 707.71 729.71
- aroma
           1 720.74 742.74
- flavor
           1 780.07 802.07
Step: AIC=680.94
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
```

Honduras + Kenya + defects_log + year

```
Df Deviance
                           AIC
             1 662.03 680.03
- Kenya
- year
              1 662.09 680.09
- Honduras
             1 662.65 680.65
                 660.94 680.94
- defects_log 1 663.63 681.63
             2 658.29 682.29
+ level
             1 667.72 685.72
- Mexico
- Colombia
             1
                 685.20 703.20
              1 713.05 731.05
- acidity
              1 724.84 742.84
- aroma
- flavor
              1 780.58 798.58
Step: AIC=680.03
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + defects_log + year
             Df Deviance
                          AIC
- year
              1 663.40 679.40
- Honduras
              1 663.88 679.88
<none>
                 662.03 680.03
- defects_log 1 664.80 680.80
+ Kenya
             1 660.94 680.94
             2 659.20 681.20
+ level
             1 668.97 684.97
- Mexico
             1 686.08 702.08
1 715.04 731.04
- Colombia
- acidity
              1 725.78 741.78
- aroma
- flavor
              1 783.23 799.23
Step: AIC=679.4
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + defects_log
             Df Deviance
- Honduras
              1 664.76 678.76
                 663.40 679.40
<none>
             1 662.03 680.03
+ year
             1 662.09 680.09
+ Kenya
- defects_log 1 666.23 680.23
           2 661.06 681.06
+ level
            1 673.96 687.96
- Mexico
           1 686.09 700.09
- Colombia
             1 716.17 730.17
1 725.99 739.99
- acidity
- aroma
              1 785.34 799.34
- flavor
Step: AIC=678.76
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   defects_log
             Df Deviance
                           AIC
                 664.76 678.76
<none>
- defects_log 1
                 667.20 679.20
              1 663.36 679.36
+ Kenya
+ Honduras
             1 663.40 679.40
             1 663.88 679.88
+ year
+ level
             2 662.94 680.94
            1 674.44 686.44
- Mexico
           1 689.05 701.05
- Colombia
             1 718.88 730.88
- acidity
- aroma
             1
                 727.99 739.99
             1 786.93 798.93
- flavor
```

```
Call: glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + defects_log, family = binomial(link = "logit"),
   data = coffee_final_imputed)
Coefficients:
(Intercept)
                              flavor
                                          acidity
                                                      Colombia
                                                                     Mexico
                  aroma
   -0.2442
                 1.2827
                              2.2675
                                           1.2183
                                                       1.4034
                                                                    -0.8231
defects_log
    0.1857
Degrees of Freedom: 1139 Total (i.e. Null); 1133 Residual
                  1579
Null Deviance:
Residual Deviance: 664.8
                           AIC: 678.8
                                                ##Final Model
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + defects_log, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
   Min
         10 Median
                               30
                                       Max
-3.8880 -0.3570 0.0092 0.4077
Coefficients:
           Estimate Std. Error z value Pr(>|z|)
(Intercept) -0.2442 0.1672 -1.461 0.14404
                        0.1842 6.964 3.31e-12 ***
0.2399 9.451 < 2e-16 ***
aroma
             1.2827
flavor
             2.2675
                        0.1768 6.891 5.56e-12 ***
acidity
             1.2183
Colombia
             1.4034
                        0.3017
                                4.651 3.30e-06 ***
            -0.8231
                        0.2683 -3.068 0.00215 **
Mexico
defects_log 0.1857
                        0.1192
                                1.559 0.11903
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1579.36 on 1139 degrees of freedom
Residual deviance: 664.76 on 1133 degrees of freedom
AIC: 678.76
Number of Fisher Scoring iterations: 7
[1] 0.8815789
[1] 0.8904022
[1] 0.8731034
                                            ##Sensitivity Analysis
Generalized linear mixed model fit by maximum likelihood (Laplace
 Approximation) [glmerMod]
Family: binomial (logit)
Formula: Qualityclass ~ 1 + aroma + flavor + acidity + defects_log + (1 |
   country_of_origin)
  Data: coffee_final
```

AIC

BIC logLik deviance df.resid

```
681.5 711.7 -334.8 669.5 1134
```

Scaled residuals:

Min 1Q Median 3Q Max -51.267 -0.239 0.004 0.268 13.385

Random effects:

Groups Name Variance Std.Dev. country_of_origin (Intercept) 0.6285 0.7928

Number of obs: 1140, groups: country_of_origin, 34

Fixed effects:

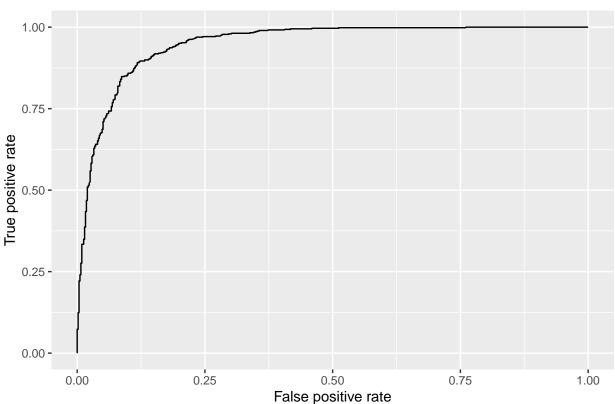
Estimate Std. Error z value Pr(>|z|) (Intercept) -0.2502 0.2443 -1.024 0.3059 1.3733 0.1950 7.043 1.88e-12 *** flavor 2.4130 0.2562 9.418 < 2e-16 *** acidity 1.2662 0.1872 6.765 1.33e-11 *** defects_log 0.2338 0.1279 1.828 0.0675 .

Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' ' 1

- [1] 0.8701754
- [1] 0.8823189
- [1] 0.8592056

Classification boundry

Area under the curve: 0.949



 cut
 fpr
 tpr
 dif

 555
 0.5091171
 0.1175407
 0.8909710
 0.7734304

 559
 0.5041421
 0.1211573
 0.8943782
 0.7732209

 561
 0.5024577
 0.1229656
 0.8960818
 0.7731161

 554
 0.5132069
 0.1175407
 0.8892675
 0.7717268

 556
 0.5079264
 0.1193490
 0.8909710
 0.7716220

 558
 0.5063213
 0.1211573
 0.8926746
 0.7715173

[1] 0.5091171

 cut
 fpr
 tpr
 dif

 555
 0.5091171
 0.1175407
 0.8909710
 0.7734304

 559
 0.5041421
 0.1211573
 0.8943782
 0.7732209

 561
 0.5024577
 0.1229656
 0.8960818
 0.7731161

 554
 0.5132069
 0.1175407
 0.8892675
 0.7717268

 556
 0.5079264
 0.1193490
 0.8909710
 0.7716220

 558
 0.5063213
 0.1211573
 0.8926746
 0.7715173

- [1] 0.8798246
- [1] 0.8855754
- [1] 0.8750265
- [1] 0.8824561
- [1] 0.8917863
- [1] 0.8731034