# Group\_9\_Analysis

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Note that some comments appear as both comments in the code (denoted by the symbol #) and text to be included in the knitted pdf file. This is done so that regardless of whether one is looking at the RMarkdown file or the knitted pdf file it is clear what the purpose of a block of code or table/chart is.

# **Exploratory Data Analysis**

Have a look at the summary statistics of the raw data.

Table 1: Summary statistics of continuous variables in the data set.

| Variable                 | Mean    | SD      | Min. | 1st Q.  | Median  | 3rd Q.  | Max.      |
|--------------------------|---------|---------|------|---------|---------|---------|-----------|
| aroma                    | 7.57    | 0.39    | 0    | 7.42    | 7.58    | 7.75    | 8.75      |
| flavor                   | 7.52    | 0.40    | 0    | 7.33    | 7.58    | 7.75    | 8.67      |
| acidity                  | 7.54    | 0.39    | 0    | 7.33    | 7.50    | 7.75    | 8.58      |
| $category\_two\_defects$ | 3.67    | 5.41    | 0    | 0.00    | 2.00    | 5.00    | 55.00     |
| $altitude\_mean\_meters$ | 1850.69 | 9392.09 | 1    | 1100.00 | 1310.64 | 1600.00 | 190164.00 |
| harvested                | 2013.67 | 1.81    | 2010 | 2012.00 | 2014.00 | 2015.00 | 2018.00   |

The following table shows the number of batches and the proportion of good quality for each country.

Table 2: Number of batches and proportion of batches that are of good quality for each country

| country_of_origin | number_of_batch | Proportion_of_good_quality |
|-------------------|-----------------|----------------------------|
| Brazil            | 116             | 0.47                       |
| Burundi           | 2               | 0.50                       |
| China             | 14              | 0.64                       |
| Colombia          | 158             | 0.80                       |
| Costa Rica        | 41              | 0.56                       |
| Cote d?Ivoire     | 1               | 0.00                       |
| Ecuador           | 3               | 0.33                       |
| El Salvador       | 20              | 0.70                       |
| Ethiopia          | 38              | 0.92                       |
| Guatemala         | 152             | 0.50                       |
| Haiti             | 5               | 0.20                       |
| Hawaii            | 62              | 0.55                       |
| Honduras          | 48              | 0.25                       |
| India             | 10              | 0.50                       |
| Indonesia         | 16              | 0.56                       |
| Japan             | 1               | 1.00                       |
| Kenya             | 24              | 0.92                       |
| Laos              | 2               | 0.00                       |
| Malawi            | 11              | 0.09                       |
| Mauritius         | 1               | 0.00                       |
| Mexico            | 203             | 0.27                       |
| Myanmar           | 6               | 0.00                       |
| Nicaragua         | 23              | 0.22                       |
| Panama            | 4               | 0.75                       |
| Peru              | 9               | 0.56                       |
| Philippines       | 5               | 0.40                       |
| Puerto Rico       | 3               | 0.33                       |
| Taiwan            | 62              | 0.42                       |
| Tanzania          | 32              | 0.50                       |
| Thailand          | 23              | 0.70                       |
| Uganda            | 32              | 0.78                       |
| United States     | 9               | 0.67                       |
| Vietnam           | 8               | 0.50                       |
| Zambia            | 1               | 0.00                       |

The following boxplot is for good quality rates for each country, in which we can check if any countries have unusual high or low good quality rate. It seems like all good quality rates lie in the IQR.

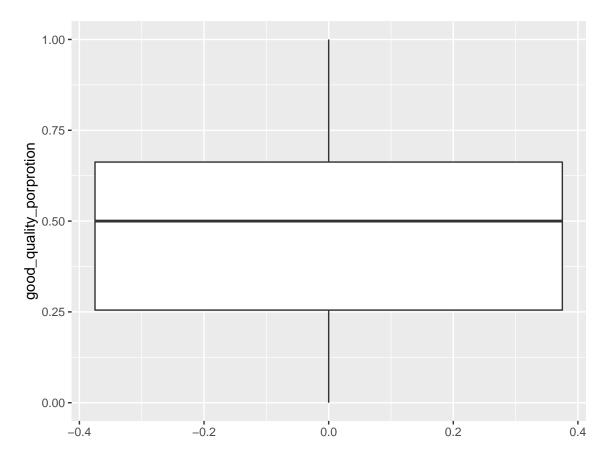


Figure 1: Boxplots of good quality rate for each country.

The following table filter countries and its number of batch with 20% good quality rate before and after, which provides more detailed information than the above boxplot. The number of batch can imply the reliability. For instance, Colombia has a relatively high good quality rate with large number of batch.

Table 3: Origins with twenty percent good quality rate before and after

| country_of_origin | good_quality_porprotion | number_of_batch |
|-------------------|-------------------------|-----------------|
| Cote d?Ivoire     | 0.00                    | 1               |
| Laos              | 0.00                    | 2               |
| Mauritius         | 0.00                    | 1               |
| Myanmar           | 0.00                    | 6               |
| Zambia            | 0.00                    | 1               |
| Malawi            | 0.09                    | 11              |
| Haiti             | 0.20                    | 5               |
| El Salvador       | 0.70                    | 20              |
| Thailand          | 0.70                    | 23              |
| Panama            | 0.75                    | 4               |
| Uganda            | 0.78                    | 32              |
| Colombia          | 0.80                    | 158             |
| Ethiopia          | 0.92                    | 38              |
| Kenya             | 0.92                    | 24              |
| Japan             | 1.00                    | 1               |

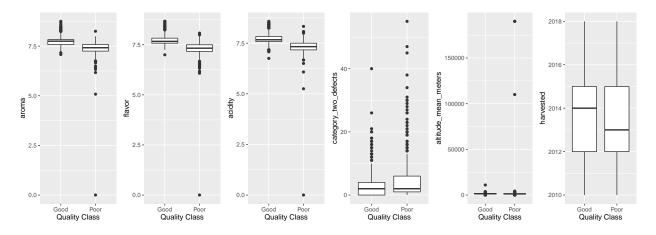


Figure 2: Boxplots2 of countinous features on different quality class.

There are several observations with extremely high altitudes which are impossible. Hence, delete observations which have an altitude higher than Mt. Everest.

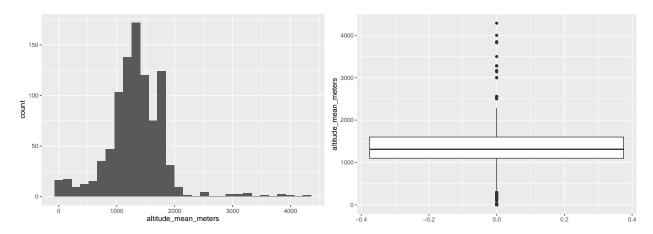


Figure 3: Histogram and boxplot for altitude after removing implausable observations.

The following two histograms compare the distributions of altitude before and after removing implausible observations.

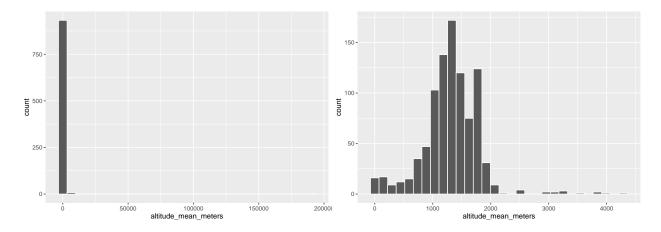


Figure 4: Histogram for altitude befor and after removing implausable observations.

The following table compares the distribution of features between good and poor coffee. We can check if there are obvious differences in some features between good and poor coffee after data cleaning.

Table 4: Summary statistics of features of good and poor coffee

| Variable             | Qualityclass          | n   | Mean    | SD     | Min     | Median  | Max     | IQR    |
|----------------------|-----------------------|-----|---------|--------|---------|---------|---------|--------|
| aroma                | Good                  | 477 | 7.76    | 0.23   | 7.17    | 7.75    | 8.75    | 0.08   |
| aroma                | Poor                  | 463 | 7.38    | 0.43   | 0.00    | 7.42    | 8.25    | 0.16   |
| flavor               | $\operatorname{Good}$ | 477 | 7.74    | 0.22   | 7.25    | 7.67    | 8.67    | 0.16   |
| flavor               | Poor                  | 463 | 7.30    | 0.43   | 0.00    | 7.33    | 8.08    | 0.17   |
| acidity              | $\operatorname{Good}$ | 477 | 7.72    | 0.24   | 7.08    | 7.67    | 8.58    | 0.16   |
| acidity              | Poor                  | 463 | 7.33    | 0.43   | 0.00    | 7.33    | 8.33    | 0.17   |
| category_two_defects | Good                  | 477 | 2.83    | 3.84   | 0.00    | 2.00    | 40.00   | 2.00   |
| category_two_defects | Poor                  | 463 | 4.43    | 6.43   | 0.00    | 2.00    | 47.00   | 4.00   |
| altitude_mean_meters | Good                  | 477 | 1410.98 | 451.40 | 1.00    | 1450.00 | 3850.00 | 250.00 |
| altitude_mean_meters | Poor                  | 463 | 1236.91 | 500.90 | 1.00    | 1250.00 | 4287.00 | 200.00 |
| harvested            | Good                  | 477 | 2013.76 | 1.90   | 2010.00 | 2014.00 | 2018.00 | 1.00   |
| harvested            | Poor                  | 463 | 2013.63 | 1.72   | 2010.00 | 2013.00 | 2018.00 | 2.00   |

Here is 6 box-plots comparing features distribution between good and poor coffee after data cleaning.

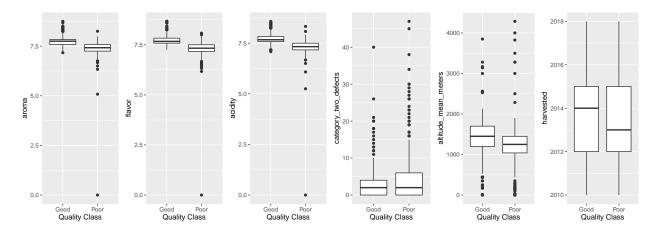


Figure 5: Boxplots of countinous features on different quality class after data cleaning.

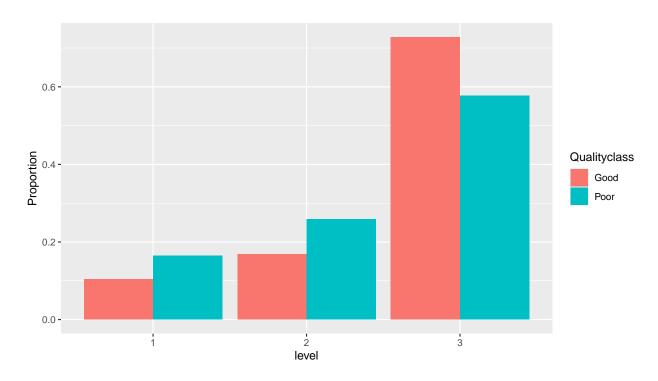


Figure 6: The good and poor quality rates for each altitude level.

# Formal Analysis Using Logistic Regression

Firstly we fit a model using altitude levels as the only explanatory variable.

```
Call:
glm(formula = Qualityclass ~ level - 1, family = binomial(link = "logit"),
    data = coffee_final)

Deviance Residuals:
    Min    1Q    Median    3Q    Max
```

```
-1.286 -1.286 1.073 1.073 1.369
```

#### Coefficients:

Signif. codes: 0 '\*\*\* 0.001 '\*\* 0.01 '\* 0.05 '.' 0.1 ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom Residual deviance: 1267.1 on 928 degrees of freedom

AIC: 1273.1

Number of Fisher Scoring iterations: 4

Table 5: confidence interval of estimated parameters

|        | Estimate | Std error | P_value | Lower_ci | Upper_ci |
|--------|----------|-----------|---------|----------|----------|
| level1 | -0.44    | 0.18      | 0.02    | -0.80    | -0.08    |
| level2 | -0.41    | 0.15      | 0.00    | -0.70    | -0.13    |
| level3 | 0.25     | 0.08      | 0.00    | 0.09     | 0.41     |

If the level of altitude is the only explanatory variable in the model, the effect of three levels are all statistically significant. In detail, high altitude has a positive influence on the quality of coffee.

Secondly, we fit a model using harvested year as the only explanatory variable.

### Call:

```
glm(formula = Qualityclass ~ year - 1, family = binomial(link = "logit"),
     data = coffee_final)
```

#### Deviance Residuals:

Min 1Q Median 3Q Max -1.7125 -1.1774 0.7244 1.1146 1.3683

### Coefficients:

Estimate Std. Error z value Pr(>|z|)year2010 1.204e+00 4.655e-01 2.587 0.009694 \*\* year2011 1.012e+00 4.129e-01 2.450 0.014277 \* year2012 -4.383e-01 1.283e-01 -3.417 0.000634 \*\*\* year2013 1.495e-01 1.733e-01 0.863 0.388102 year2014 2.742e-15 1.436e-01 0.000 1.000000 year2015 1.699e-01 1.848e-01 0.919 0.357851 year2016 2.144e-01 1.982e-01 1.082 0.279346 year2017 -1.133e-01 2.752e-01 -0.412 0.680441 year2018 9.555e-01 5.262e-01 1.816 0.069408 .

Signif. codes: 0 '\*\*\*' 0.001 '\*\*' 0.01 '\*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom Residual deviance: 1257.3 on 922 degrees of freedom

AIC: 1275.3

Number of Fisher Scoring iterations: 4

Table 6: confidence interval of estimated parameters

|          | Estimate | Std error | P_value | Lower_ci | Upper_ci |
|----------|----------|-----------|---------|----------|----------|
| year2010 | 1.20     | 0.47      | 0.01    | 0.35     | 2.21     |
| year2011 | 1.01     | 0.41      | 0.01    | 0.24     | 1.88     |
| year2012 | -0.44    | 0.13      | 0.00    | -0.69    | -0.19    |

If harvested year is the only explanatory variable in the model, the effects of year 2010, 2011 and 2012 are statistically significant. Coffee harvested in year 2012 has a higher odds ratio. Coffee harvested in year 2010 and 2011 has a lower odds ratio.

Then, we fit a model using country of region as the only explanatory variable.

#### Call:

```
glm(formula = Qualityclass ~ country_of_origin - 1, family = binomial(link = "logit"),
    data = coffee_final)
```

### Deviance Residuals:

```
Min 1Q Median 3Q Max -2.14597 -1.01655 0.00036 1.08424 2.18993
```

### Coefficients:

|   | Estimate   | Std. Error | z value | Pr(> z ) |     |
|---|------------|------------|---------|----------|-----|
| country_of_originBrazil                   | 6.596e-02  | 2.098e-01  | 0.314   | 0.75320  |     |
| country_of_originBurundi                  | 0.000e+00  | 1.414e+00  | 0.000   | 1.00000  |     |
| country_of_originChina                    | 5.878e-01  | 5.578e-01  | 1.054   | 0.29197  |     |
| <pre>country_of_originColombia</pre>      | 1.563e+00  | 2.345e-01  | 6.666   | 2.64e-11 | *** |
| country_of_originCosta Rica               | 2.231e-01  | 3.354e-01  | 0.665   | 0.50587  |     |
| <pre>country_of_originCote d?Ivoire</pre> | -1.657e+01 | 2.400e+03  | -0.007  | 0.99449  |     |
| country_of_originEcuador                  | -1.570e-16 | 1.414e+00  | 0.000   | 1.00000  |     |
| <pre>country_of_originEl Salvador</pre>   | 9.555e-01  | 5.262e-01  | 1.816   | 0.06941  |     |
| country_of_originEthiopia                 | 1.657e+01  | 5.003e+02  | 0.033   | 0.97359  |     |
| country_of_originGuatemala                | 7.878e-02  | 1.776e-01  | 0.444   | 0.65736  |     |
| country_of_originHaiti                    | -1.386e+00 | 1.118e+00  | -1.240  | 0.21500  |     |
| country_of_originHawaii                   | 1.657e+01  | 2.400e+03  | 0.007   | 0.99449  |     |
| country_of_originHonduras                 | -1.070e+00 | 3.345e-01  | -3.200  | 0.00137  | **  |
| country_of_originIndia                    | 0.000e+00  | 6.325e-01  | 0.000   | 1.00000  |     |
| <pre>country_of_originIndonesia</pre>     | 2.877e-01  | 5.401e-01  | 0.533   | 0.59425  |     |
| country_of_originKenya                    | 2.197e+00  | 7.454e-01  | 2.948   | 0.00320  | **  |
| country_of_originLaos                     | -1.657e+01 | 1.697e+03  | -0.010  | 0.99221  |     |
| country_of_originMalawi                   | -2.303e+00 | 1.049e+00  | -2.195  | 0.02813  | *   |
| country_of_originMauritius                | -1.657e+01 | 2.400e+03  | -0.007  | 0.99449  |     |
| country_of_originMexico                   | -1.046e+00 | 1.612e-01  | -6.488  | 8.68e-11 | *** |
| country_of_originMyanmar                  | -1.657e+01 | 9.796e+02  | -0.017  | 0.98651  |     |

```
country_of_originNicaragua
                              -1.204e+00 6.583e-01 -1.829 0.06740 .
                                                     0.951 0.34139
country_of_originPanama
                               1.099e+00 1.155e+00
                              -1.657e+01 2.400e+03
                                                    -0.007 0.99449
country_of_originPeru
country_of_originPhilippines
                              -4.055e-01 9.129e-01
                                                    -0.444 0.65692
country_of_originPuerto Rico
                              -6.931e-01 1.225e+00
                                                    -0.566 0.57143
country of originTaiwan
                              -3.909e-01 2.700e-01 -1.448 0.14769
country of originTanzania
                              -6.899e-02 3.716e-01 -0.186 0.85271
country_of_originThailand
                               2.877e-01
                                         5.401e-01
                                                     0.533 0.59425
country_of_originUganda
                               1.190e+00 4.317e-01
                                                     2.756 0.00585 **
country_of_originUnited States 6.931e-01 7.071e-01
                                                     0.980 0.32696
country_of_originVietnam
                               2.877e-01 7.638e-01
                                                     0.377 0.70642
country_of_originZambia
                              -1.657e+01 2.400e+03 -0.007 0.99449
```

Signif. codes: 0 '\*\*\* 0.001 '\*\* 0.01 '\* 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom Residual deviance: 1072.7 on 898 degrees of freedom

AIC: 1138.7

Number of Fisher Scoring iterations: 15

Table 7: confidence interval of estimated parameters

|                             | Estimate | Std error | P_value | Lower_ci | Upper_ci |
|-----------------------------|----------|-----------|---------|----------|----------|
| country_of_originColombia   | 1.56     | 0.23      | 0.00    | 1.12     | 2.05     |
| country_of_originHonduras   | -1.07    | 0.33      | 0.00    | -1.77    | -0.44    |
| $country\_of\_originKenya$  | 2.20     | 0.75      | 0.00    | 0.95     | 4.04     |
| $country\_of\_originMalawi$ | -2.30    | 1.05      | 0.03    | -5.21    | -0.65    |
| $country\_of\_originMexico$ | -1.05    | 0.16      | 0.00    | -1.37    | -0.74    |
| $country\_of\_originUganda$ | 1.19     | 0.43      | 0.01    | 0.39     | 2.11     |

If the country of origin is the only explanatory variable, Colombia, Mexico, Honduras, Kenya, Malawi, Uganda have statistically significant effect on the odds ratio.

All variables which are significant above are considered to be potential explanatory variables. They are all three altitude levels, year 2010, 2011 and 2012 and countries of Colombia, Mexico, Honduras, Kenya, Malawi and Uganda.

The following model use all potential explanatory variables. And use step AIC to select variables again.

#### Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + Honduras + Kenya + Malawi + Uganda + category_two_defects +
    level + year2010 + year2011 + year2012, family = binomial(link = "logit"),
   data = coffee_final)
```

### Deviance Residuals:

```
Min
              1Q
                    Median
                                 3Q
                                          Max
-4.2233 -0.3110
                    0.0010
                             0.3332
                                       3.4913
```

#### Coefficients:

|                      | Estimate   | Std. Error | z value | Pr(> z ) |     |
|----------------------|------------|------------|---------|----------|-----|
| (Intercept)          | -124.52106 | 9.39969    | -13.247 | < 2e-16  | *** |
| aroma                | 4.42037    | 0.73018    | 6.054   | 1.41e-09 | *** |
| flavor               | 7.21914    | 0.87975    | 8.206   | 2.29e-16 | *** |
| acidity              | 4.80821    | 0.72879    | 6.598   | 4.18e-11 | *** |
| Colombia             | 1.77971    | 0.39212    | 4.539   | 5.66e-06 | *** |
| Mexico               | -0.82994   | 0.34382    | -2.414  | 0.0158   | *   |
| Honduras             | -0.58919   | 0.53161    | -1.108  | 0.2677   |     |
| Kenya                | 0.99751    | 1.34387    | 0.742   | 0.4579   |     |
| Malawi               | -1.26603   | 1.15543    | -1.096  | 0.2732   |     |
| Uganda               | -1.29548   | 0.62048    | -2.088  | 0.0368   | *   |
| category_two_defects | 0.05244    | 0.02894    | 1.812   | 0.0700   | •   |
| level2               | 0.13831    | 0.39437    | 0.351   | 0.7258   |     |
| level3               | 0.39276    | 0.33774    | 1.163   | 0.2449   |     |
| year2010             | -0.40857   | 0.86051    | -0.475  | 0.6349   |     |
| year2011             | -0.47132   | 0.65362    | -0.721  | 0.4708   |     |
| year2012             | -0.22952   | 0.31593    | -0.726  | 0.4675   |     |
|                      |            |            |         |          |     |
|                      |            |            |         |          |     |

Signif. codes: 0 '\*\*\*' 0.001 '\*\*' 0.01 '\*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 930 degrees of freedom Residual deviance: 499.0 on 915 degrees of freedom

AIC: 531

Number of Fisher Scoring iterations: 7

Start: AIC=531

```
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico + Honduras + Kenya + Malawi + Uganda + category_two_defects + level + year2010 + year2011 + year2012
```

|                        | Df | Deviance | AIC    |
|------------------------|----|----------|--------|
| - level                | 2  | 500.68   | 528.68 |
| - year2010             | 1  | 499.22   | 529.22 |
| - year2011             | 1  | 499.51   | 529.51 |
| - year2012             | 1  | 499.53   | 529.53 |
| - Kenya                | 1  | 499.62   | 529.62 |
| - Honduras             | 1  | 500.28   | 530.28 |
| - Malawi               | 1  | 500.51   | 530.51 |
| <none></none>          |    | 499.00   | 531.00 |
| - category_two_defects | 1  | 502.16   | 532.16 |
| - Uganda               | 1  | 503.06   | 533.06 |
| - Mexico               | 1  | 504.93   | 534.93 |
| - Colombia             | 1  | 522.71   | 552.71 |
| - aroma                | 1  | 550.65   | 580.65 |
| - acidity              | 1  | 552.26   | 582.26 |
| - flavor               | 1  | 589.47   | 619.47 |
|                        |    |          |        |

Step: AIC=528.68

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico + Honduras + Kenya + Malawi + Uganda + category\_two\_defects +

#### year2010 + year2011 + year2012

```
Df Deviance
                                     AIC
- year2010
                          500.81 526.81
                       1
- year2011
                       1
                           501.21 527.21
- year2012
                         501.31 527.31
                       1
- Honduras
                       1 501.45 527.45
                       1 501.46 527.46
- Kenya
- Malawi
                       1
                          502.00 528.00
<none>
                           500.68 528.68
- category_two_defects 1
                         504.11 530.11
                       1 504.17 530.17
- Uganda
+ level
                       2
                          499.00 531.00
                       1 506.09 532.09
- Mexico
- Colombia
                       1 528.97 554.97
                       1 554.14 580.14
- aroma
                       1 556.27 582.27
- acidity
- flavor
                       1 589.52 615.52
Step: AIC=526.81
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects +
   year2011 + year2012
                      Df Deviance
                                     ATC
- year2011
                       1 501.31 525.31
- year2012
                          501.40 525.40
                       1
- Honduras
                          501.56 525.56
                       1
                       1 501.60 525.60
- Kenya
- Malawi
                       1 502.12 526.12
                           500.81 526.81
<none>
- Uganda
                       1
                         504.25 528.25
- category_two_defects 1 504.30 528.30
+ year2010
                       1 500.68 528.68
                       2
                         499.22 529.22
+ level
- Mexico
                       1 506.23 530.23
- Colombia
                       1 529.18 553.18
- aroma
                       1 554.21 578.21
                       1 556.49 580.49
acidity
- flavor
                           589.60 613.60
                       1
Step: AIC=525.31
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects +
   year2012
                      Df Deviance
                                     AIC
- year2012
                       1 501.78 523.78
- Honduras
                       1
                          502.01 524.01
                         502.12 524.12
- Kenya
                       1
- Malawi
                         502.58 524.58
                       1
                           501.31 525.31
<none>
                         504.68 526.68
- Uganda
                       1
- category_two_defects 1
                           504.80 526.80
```

```
+ vear2011
                      1 500.81 526.81
                      1 501.21 527.21
+ year2010
+ level
                     2 499.68 527.68
- Mexico
                    1 506.85 528.85
                     1 529.36 551.36
- Colombia
- aroma
                    1 555.00 577.00
acidity
                    1 556.77 578.77
- flavor
                      1 589.70 611.70
Step: AIC=523.78
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Honduras + Kenya + Malawi + Uganda + category_two_defects
                     Df Deviance
                                   AIC
- Honduras
                         502.38 522.38
                      1
                      1
- Kenya
                         502.61 522.61
- Malawi
                      1 503.00 523.00
<none>
                         501.78 523.78
- Uganda
                      1 505.00 525.00
- category_two_defects 1 505.00 525.00
+ year2012
                      1 501.31 525.31
+ year2011
                      1 501.40 525.40
                    1 501.71 525.71
+ year2010
                      2 500.04 526.04
+ level
- Mexico
                    1 511.24 531.24
- Colombia
                    1 529.38 549.38
- aroma
                     1 555.13 575.13
- acidity
                      1 557.73 577.73
                      1 590.18 610.18
- flavor
Step: AIC=522.38
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Kenya + Malawi + Uganda + category_two_defects
                     Df Deviance
                                 AIC
- Kenya
                      1 503.26 521.26
                      1 503.52 521.52
- Malawi
<none>
                         502.38 522.38
- Uganda
                      1 505.47 523.47
- category_two_defects 1 505.49 523.49
+ Honduras
                    1 501.78 523.78
                      1 502.01 524.01
+ year2012
+ year2011
                      1 502.03 524.03
                      1 502.32 524.32
+ year2010
+ level
                      2 501.13 525.13
                     1 511.31 529.31
- Mexico
                     1 531.79 549.79
- Colombia
                     1 556.16 574.16
- aroma
acidity
                      1 559.22 577.22
                      1 591.11 609.11
- flavor
Step: AIC=521.26
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Malawi + Uganda + category_two_defects
```

```
Df Deviance
                                    ATC
- Malawi
                       1 504.42 520.42
<none>
                           503.26 521.26
+ Kenya
                       1
                         502.38 522.38
- Uganda
                       1 506.40 522.40
- category_two_defects 1 506.40 522.40
                       1 502.61 522.61
+ Honduras
+ year2012
                       1 502.89 522.89
                       1 502.89 522.89
+ year2011
+ year2010
                       1 503.20 523.20
                       2 501.87 523.87
+ level
                       1 512.59 528.59
- Mexico
- Colombia
                       1 532.34 548.34
- aroma
                       1 556.51 572.51
                       1 561.04 577.04
- acidity
- flavor
                       1 593.35 609.35
Step: AIC=520.42
Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Uganda + category_two_defects
                      Df Deviance
                                    ATC
<none>
                           504.42 520.42
+ Malawi
                         503.26 521.26
                       1
- Uganda
                       1 507.44 521.44
+ Kenya
                       1 503.52 521.52
                         503.85 521.85
+ Honduras
                       1
- category_two_defects 1 507.92 521.92
                       1 504.06 522.06
+ year2011
                       1 504.09 522.09
+ year2012
+ year2010
                       1
                         504.36 522.36
                       2 503.14 523.14
+ level
- Mexico
                       1 513.43 527.43
                       1 534.72 548.72
- Colombia
- aroma
                       1 557.63 571.63
                       1 562.84 576.84

    acidity

- flavor
                       1 596.95 610.95
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico + Uganda + category_two_defects, family = binomial(link = "logit"),
   data = coffee_final)
Deviance Residuals:
   Min
             10 Median
                               3Q
                                      Max
-4.1969 -0.3208 0.0010 0.3370
                                    3.4697
Coefficients:
                      Estimate Std. Error z value Pr(>|z|)
                                 9.27395 -13.524 < 2e-16 ***
(Intercept)
                    -125.42332
aroma
                       4.44405
                                  0.71829 6.187 6.13e-10 ***
flavor
                       7.16176
                                  0.86051
                                           8.323 < 2e-16 ***
                       4.98081
                                 0.72085 6.910 4.86e-12 ***
acidity
```

```
Colombia
                        1.83828
                                    0.36232 5.074 3.90e-07 ***
Mexico
                                    0.29601 -2.954 0.00313 **
                        -0.87447
                       -1.09151
Uganda
                                    0.60860 -1.793 0.07290 .
                        0.05394
                                    0.02831
                                              1.905 0.05672 .
category_two_defects
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
    Null deviance: 1290.55 on 930
                                     degrees of freedom
Residual deviance: 504.42 on 923
                                     degrees of freedom
AIC: 520.42
Number of Fisher Scoring iterations: 7
In the selected model, two terms are not significant. Then, we try to delete term Uganda which has the
highest p-value.
After deleting Uganda, category_two_defects is still not significant. Hence, it was deleted. And we use
anova to compare three models. There isn't a statistically significant difference among them. Hence, it is
reasonable to delete them and get a simple model.
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
    Mexico + category_two_defects, family = binomial(link = "logit"),
    data = coffee_final)
Deviance Residuals:
                  Median
              10
                                 30
                                         Max
-4.1273 -0.3217 0.0012 0.3439
                                      3.4487
Coefficients:
```

|                                 | Estimate   | Std. Error | z value | Pr(> z ) |     |
|---------------------------------|------------|------------|---------|----------|-----|
| (Intercept)                     | -122.68887 | 9.00647    | -13.622 | < 2e-16  | *** |
| aroma                           | 4.16837    | 0.69442    | 6.003   | 1.94e-09 | *** |
| flavor                          | 7.11890    | 0.85662    | 8.310   | < 2e-16  | *** |
| acidity                         | 4.93107    | 0.71480    | 6.899   | 5.25e-12 | *** |
| Colombia                        | 1.89169    | 0.35907    | 5.268   | 1.38e-07 | *** |
| Mexico                          | -0.81385   | 0.29179    | -2.789  | 0.00528  | **  |
| <pre>category_two_defects</pre> | 0.05398    | 0.02817    | 1.916   | 0.05534  | •   |

Signif. codes: 0 '\*\*\*' 0.001 '\*\*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.55 on 930 degrees of freedom Residual deviance: 507.44 on 924 degrees of freedom

AIC: 521.44

Number of Fisher Scoring iterations: 7

#### Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico, family = binomial(link = "logit"), data = coffee_final)
```

```
Deviance Residuals:
   Min
             1Q
                 Median
                                       Max
-4.1419 -0.3215 0.0013 0.3473
                                    3.3870
Coefficients:
            Estimate Std. Error z value Pr(>|z|)
                         8.8906 -13.631 < 2e-16 ***
(Intercept) -121.1845
aroma
              4.1755
                         0.6982 5.980 2.23e-09 ***
                         0.8582 8.163 3.27e-16 ***
flavor
              7.0057
acidity
              4.8571
                         0.7118 6.824 8.86e-12 ***
                         0.3557 5.147 2.64e-07 ***
              1.8308
Colombia
                         0.2780 -2.372 0.0177 *
Mexico
             -0.6596
Signif. codes: 0 '*** 0.001 '** 0.01 '* 0.05 '.' 0.1 ' 1
(Dispersion parameter for binomial family taken to be 1)
   Null deviance: 1290.55 on 930 degrees of freedom
Residual deviance: 510.96 on 925 degrees of freedom
AIC: 522.96
Number of Fisher Scoring iterations: 7
Analysis of Deviance Table
Model 1: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
   Uganda + category_two_defects
Model 2: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
    category_two_defects
Model 3: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico
 Resid. Df Resid. Dev Df Deviance
       923
               504.42
       924
               507.44 -1 -3.0223
2
3
       925
               510.96 -1 -3.5196
[1] 3.841459
Final Model
Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
   Mexico, family = binomial(link = "logit"), data = coffee_final)
Deviance Residuals:
   Min
             1Q
                  Median
                               ЗQ
                                       Max
-4.1419 -0.3215
                  0.0013
                           0.3473
                                    3.3870
Coefficients:
            Estimate Std. Error z value Pr(>|z|)
                         8.8906 -13.631 < 2e-16 ***
(Intercept) -121.1845
              4.1755
                         0.6982 5.980 2.23e-09 ***
```

0.8582 8.163 3.27e-16 \*\*\*

7.0057

flavor

 acidity
 4.8571
 0.7118
 6.824
 8.86e-12
 \*\*\*

 Colombia
 1.8308
 0.3557
 5.147
 2.64e-07
 \*\*\*

 Mexico
 -0.6596
 0.2780
 -2.372
 0.0177
 \*

---

Signif. codes: 0 '\*\*\* 0.001 '\*\* 0.01 '\* 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.55 on 930 degrees of freedom Residual deviance: 510.96 on 925 degrees of freedom

AIC: 522.96

Number of Fisher Scoring iterations: 7

Create regression equations for use in the presentation.

 $Quality class \sim Harvested_{vear} - 1$ 

 $Quality class \sim Altitude_{level} - 1$ 

 $Quality class \sim Origin_{country} - 1$ 

$$\ln(\frac{p_i}{1-p_i}) = \alpha + \beta_1 \cdot aroma_i + \beta_2 \cdot flavor_i + \beta_3 \cdot acidity_i + \beta_4 \cdot \mathbb{I}_{Colombia}(x) + \beta_5 \cdot \mathbb{I}_{Mexico}(x)$$

$$\mathbb{I}_{\mbox{Colombia}}(x) = \left\{ \begin{array}{ll} 1 & \mbox{if Country of region of $x$th observation is Colombia,} \\ 0 & \mbox{Otherwise.} \end{array} \right.$$

$$\mathbb{I}_{\text{Mexico}}(x) = \left\{ \begin{array}{ll} 1 & \text{if Country of region of } x \text{th observation is Mexico}, \\ 0 & \text{Otherwise}. \end{array} \right.$$

The following is the fitted model

$$\ln(\frac{p_i}{1-p_i}) = -121.18 + 4.18 \cdot aroma_i + 7.01 \cdot flavor_i + 4.86 \cdot acidity_i + 1.83 \cdot \mathbb{I}_{\text{Colombia}}(x) - 0.66 \cdot \mathbb{I}_{\text{Mexico}}(x)$$

Generate a summary table containing confidence intervals of estimated parameters of final model.

Table 8: confidence interval of estimated parameters

|             | Estimate | Std error | P value | Lower_ci | $Upper\_ci$ |
|-------------|----------|-----------|---------|----------|-------------|
| (Intercept) | -121.18  | 8.89      | 0.00    | -139.59  | -104.68     |
| aroma       | 4.18     | 0.70      | 0.00    | 2.85     | 5.58        |
| flavor      | 7.01     | 0.86      | 0.00    | 5.38     | 8.75        |
| acidity     | 4.86     | 0.71      | 0.00    | 3.49     | 6.29        |
| Colombia    | 1.83     | 0.36      | 0.00    | 1.16     | 2.56        |
| Mexico      | -0.66    | 0.28      | 0.02    | -1.21    | -0.12       |

Table 9: confidence interval of odds

|             | Exp_lower_ci | Exp_upper_ci |
|-------------|--------------|--------------|
| (Intercept) | 0.00         | 0.00         |
| aroma       | 17.34        | 266.06       |
| flavor      | 217.66       | 6332.18      |
| acidity     | 32.91        | 538.71       |
| Colombia    | 3.18         | 12.89        |
| Mexico      | 0.30         | 0.89         |

Based on the model we built, we try to use 10-fold cross validation to test the validity of our final model. In the validation we assess three criteria: accuracy, sensitivity and specificity.

- [1] 0.8839625
- [1] 0.8931425
- [1] 0.8766441

The accuracy of our final model is 0.88. The sensitivity of our final model is 0.89. The specificity of our final model is 0.88.

Hosmer and Lemeshow Goodness-of-Fit Test

#### Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
    Mexico, family = binomial(link = "logit"), data = coffee_final)
ChiSquare df    P_value
46.03677  8 2.339035e-07
```

However, the model has good predicting performance, it failed in Hosmer-Lemeshow Goodness of Fit Test.

## Classification boundry

0.00

65.07

1102.88

# Area under the curve: 0.956

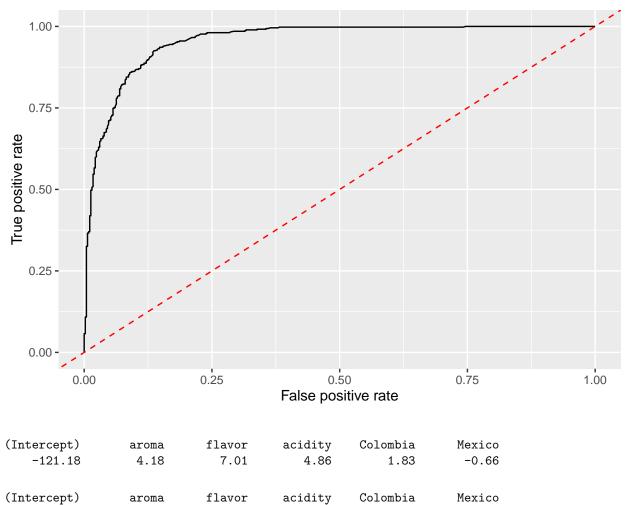


Table 10: Regression coefficients and exponentiated coefficients.

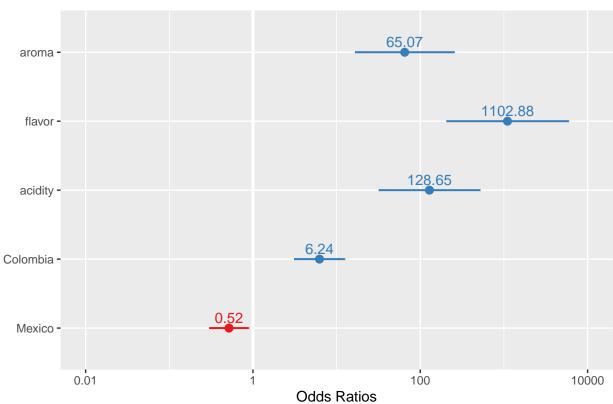
128.65

6.24

0.52

|                             | (Intercept) | aroma | flavor  | acidity | Colombia | Mexico |
|-----------------------------|-------------|-------|---------|---------|----------|--------|
| coefficients                | -121.18     | 4.18  | 7.01    | 4.86    | 1.83     | -0.66  |
| $\exp(\text{coefficients})$ | 0.00        | 65.07 | 1102.88 | 128.65  | 6.24     | 0.52   |

## Odds



- [1] 0.8871768
- [1] 0.9177465
- [1] 0.8571202

After adjusting the classification boundary. The accuracy of our final model is 0.89. The sensitivity of our final model is 0.92. The specificity of our final model is 0.86.

## Sensitivity analysis

In addition, we try the linear mixed model. However, it doesn't improve the performance of predicting.

```
Generalized linear mixed model fit by maximum likelihood (Laplace
  Approximation) [glmerMod]
Family: binomial (logit)
Formula: Qualityclass ~ 1 + aroma + flavor + acidity + (1 | country_of_origin)
   Data: coffee_final
     AIC
             BIC
                    logLik deviance df.resid
   528.7
            552.9
                    -259.4
                              518.7
                                         926
Scaled residuals:
    Min
                                 ЗQ
               1Q
                    Median
                                         Max
```

```
-101.192 -0.203 0.000 0.240 18.985
```

#### Random effects:

Groups Name Variance Std.Dev. country\_of\_origin (Intercept) 0.7949 0.8916
Number of obs: 931, groups: country\_of\_origin, 33

### Fixed effects:

Estimate Std. Error z value Pr(>|z|)
(Intercept) -129.3494 9.9853 -12.954 < 2e-16 \*\*\*
aroma 4.5965 0.7491 6.136 8.47e-10 \*\*\*
flavor 7.4162 0.9229 8.036 9.31e-16 \*\*\*
acidity 5.1280 0.7570 6.774 1.25e-11 \*\*\*

Signif. codes: 0 '\*\*\* 0.001 '\*\* 0.01 '\* 0.05 '.' 0.1 ' ' 1

- [1] 0.8721574
- [1] 0.8753867
- [1] 0.8702345

If only use aroma, flavour and acidity grades as explantatory variables. The accuracy of the model is 0.87. The sensitivity of the model is 0.88. The specificity of the model is 0.87.