

Group_9_Analysis

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#Setup and Data Import

#Exploratory Data Analysis

Table 1: Summary statistics of continuous variables in the data set.

Variable	Mean	SD	Min.	1st Q.	Median	3rd Q.	Max.
aroma	7.57	0.39	0	7.42	7.58	7.75	8.75
flavor	7.52	0.40	0	7.33	7.58	7.75	8.67
acidity	7.54	0.39	0	7.33	7.50	7.75	8.58
category_two_defects	3.67	5.41	0	0.00	2.00	5.00	55.00
altitude_mean_meters	1850.69	9392.09	1	1100.00	1310.64	1600.00	190164.00
harvested	2013.67	1.81	2010	2012.00	2014.00	2015.00	2018.00

The following boxplot is for good quality rates for each country, in which we can check if any countries have unusual high or low good quality rate.

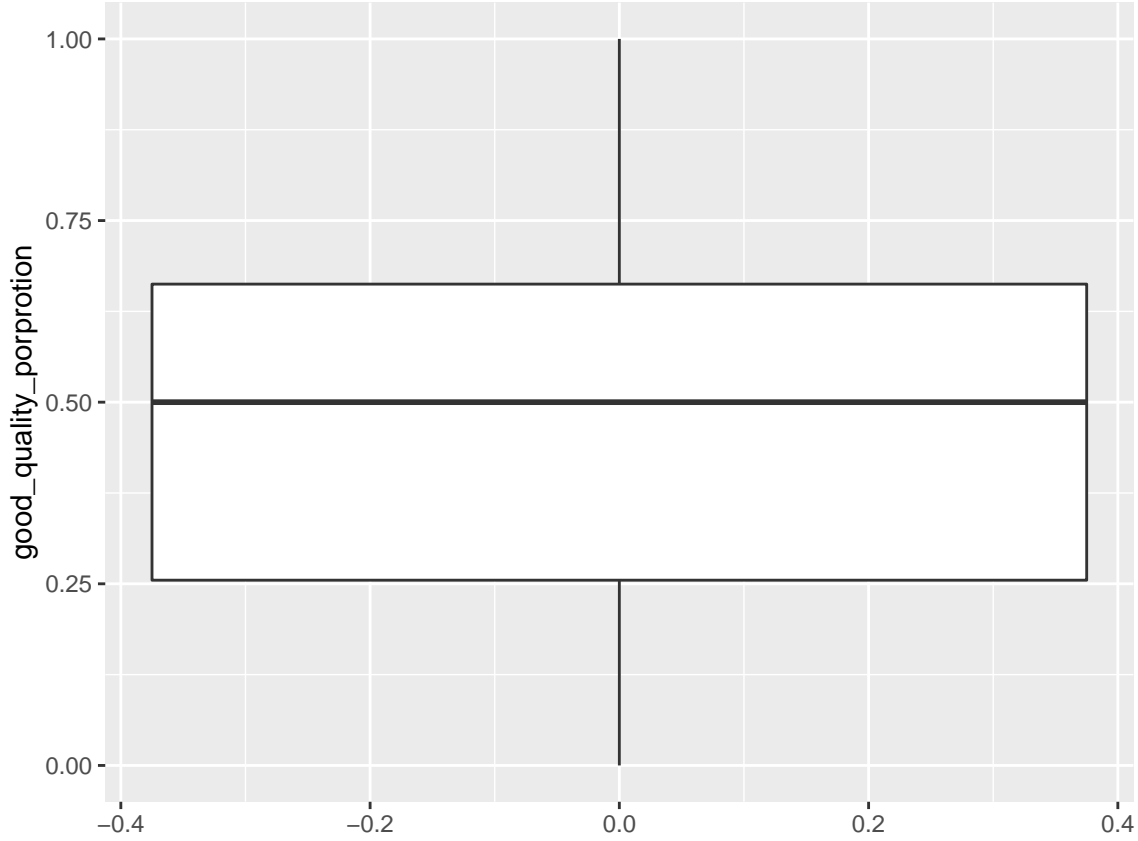


Figure 1: Boxplots of good quality rate for each country.

The following table filter countries and its number of batch with 20% good quality rate before and after, which provides more detailed information than the above boxplot. The number of batch can imply the reliability. For instance, Colombia has a relatively high good quality rate with large number of batch.

Table 2: Origins with twenty percent good quality rate before and after

country_of_origin	good_quality_porportion	number_of_batch
Cote d'Ivoire	0.00	1
Laos	0.00	2
Mauritius	0.00	1
Myanmar	0.00	6
Zambia	0.00	1
Malawi	0.09	11
Haiti	0.20	5
El Salvador	0.70	20
Thailand	0.70	23
Panama	0.75	4
Uganda	0.78	32
Colombia	0.80	158
Ethiopia	0.92	38
Kenya	0.92	24
Japan	1.00	1

The following table is the distribution of features between coffee in good and poor quality. We can check if there is any obvious difference in some features.

Table 3: Summary statistics of the sepal length by species of irises

Variable	Qualityclass	n	Mean	SD	Min	Median	Max	IQR
aroma	Good	588	7.76	0.23	7.08	7.75	8.75	0.08
aroma	Poor	557	7.37	0.41	0.00	7.42	8.25	0.16
flavor	Good	588	7.74	0.23	7.00	7.67	8.67	0.16
flavor	Poor	557	7.29	0.42	0.00	7.33	8.08	0.17
acidity	Good	588	7.72	0.25	6.75	7.67	8.58	0.16
acidity	Poor	557	7.34	0.40	0.00	7.33	8.33	0.17
category_two_defects	Good	588	2.87	3.82	0.00	2.00	40.00	2.00
category_two_defects	Poor	557	4.52	6.60	0.00	2.00	55.00	4.00
altitude_mean_meters	Good	588	1431.04	629.05	1.00	1450.00	11000.00	255.16
altitude_mean_meters	Poor	557	2281.15	13346.02	1.00	1250.00	190164.00	200.00
harvested	Good	588	2013.74	1.90	2010.00	2014.00	2018.00	1.00
harvested	Poor	557	2013.59	1.71	2010.00	2013.00	2018.00	2.00

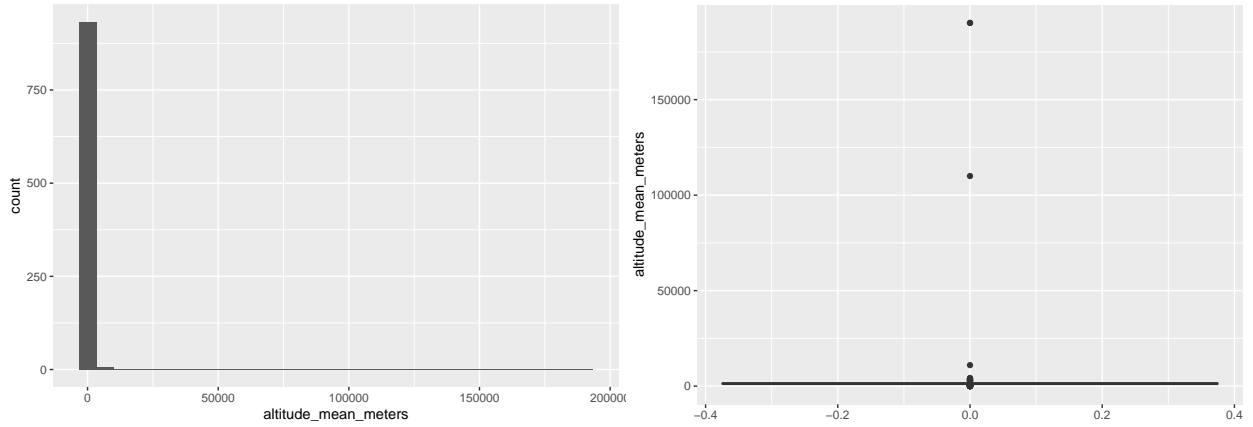


Figure 2: Histogram and boxplot for altitude.

There are several observations with extremely high altitude which are impossible. Hence, delete observations which have altitude higher than Mt. Everest.

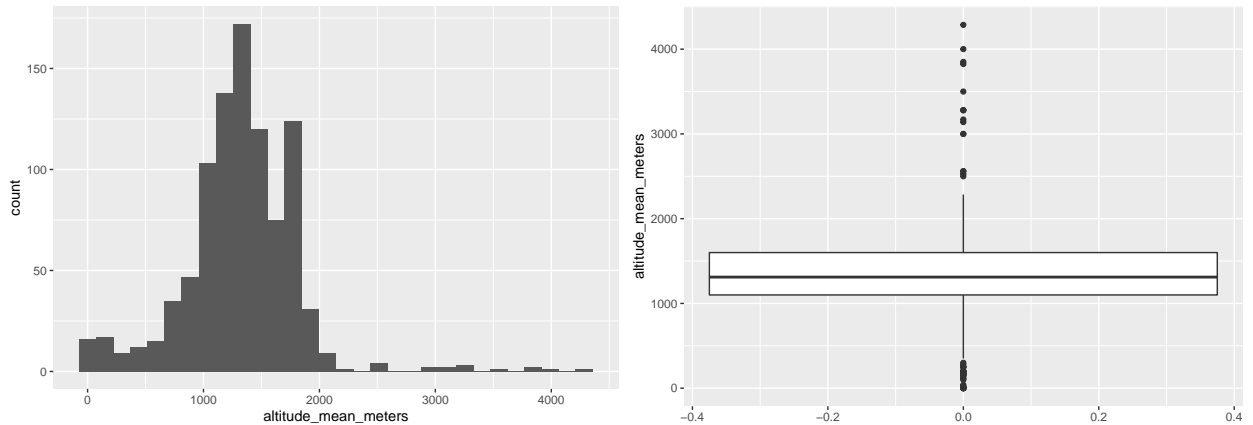


Figure 3: Histogram and boxplot for altitude after removing implausible observations.

The following two histograms comparing distributions of altitude before and after removing implausible observations.

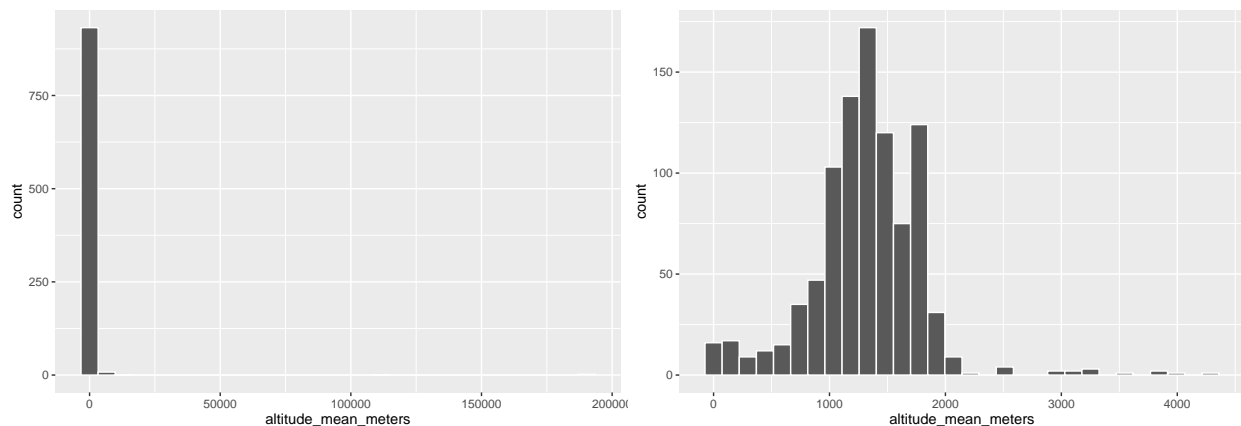


Figure 4: Histogram for altitude before and after removing implausible observations.

The following table is the distribution of features between good and poor coffee. We can check if there is an obvious difference in some features between good and poor coffee.

Table 4: Summary statistics of features of good and poor coffee

Variable	Qualityclass	n	Mean	SD	Min	Median	Max	IQR
aroma	Good	477	7.76	0.23	7.17	7.75	8.75	0.08
aroma	Poor	463	7.38	0.43	0.00	7.42	8.25	0.16
flavor	Good	477	7.74	0.22	7.25	7.67	8.67	0.16
flavor	Poor	463	7.30	0.43	0.00	7.33	8.08	0.17
acidity	Good	477	7.72	0.24	7.08	7.67	8.58	0.16
acidity	Poor	463	7.33	0.43	0.00	7.33	8.33	0.17
category_two_defects	Good	477	2.83	3.84	0.00	2.00	40.00	2.00
category_two_defects	Poor	463	4.43	6.43	0.00	2.00	47.00	4.00
altitude_mean_meters	Good	477	1410.98	451.40	1.00	1450.00	3850.00	250.00
altitude_mean_meters	Poor	463	1236.91	500.90	1.00	1250.00	4287.00	200.00
harvested	Good	477	2013.76	1.90	2010.00	2014.00	2018.00	1.00
harvested	Poor	463	2013.63	1.72	2010.00	2013.00	2018.00	2.00

Here are 6 box-plots comparing features distribution between good and poor coffee.

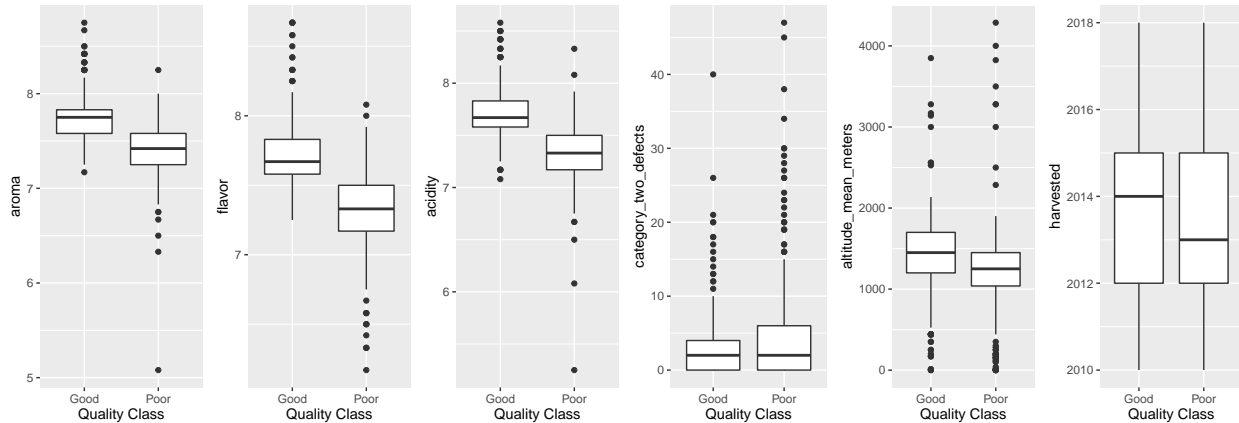


Figure 5: Boxplots2 of countinuous features on different quality class.

Formal Analysis Using Logistic Regression

Call:

```
glm(formula = Qualityclass ~ level - 1, family = binomial(link = "logit"),
    data = coffee_final)
```

Deviance Residuals:

	Min	1Q	Median	3Q	Max
	-1.286	-1.286	1.073	1.073	1.369

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
level1	-0.43891	0.18321	-2.396	0.01659 *
level2	-0.40968	0.14513	-2.823	0.00476 **
level3	0.25131	0.08175	3.074	0.00211 **

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom
 Residual deviance: 1267.1 on 928 degrees of freedom
 AIC: 1273.1

Number of Fisher Scoring iterations: 4

If the level of altitude is the only explanatory variable in the model, the effect of three levels are all statistically significant. In detail, high altitude has a positive influence on the quality of coffee.

Call:

```
glm(formula = Qualityclass ~ year - 1, family = binomial(link = "logit"),
    data = coffee_final)
```

Deviance Residuals:

	Min	1Q	Median	3Q	Max

-1.7125 -1.1774 0.7244 1.1146 1.3683

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
year2010	1.204e+00	4.655e-01	2.587	0.009694 **
year2011	1.012e+00	4.129e-01	2.450	0.014277 *
year2012	-4.383e-01	1.283e-01	-3.417	0.000634 ***
year2013	1.495e-01	1.733e-01	0.863	0.388102
year2014	2.742e-15	1.436e-01	0.000	1.000000
year2015	1.699e-01	1.848e-01	0.919	0.357851
year2016	2.144e-01	1.982e-01	1.082	0.279346
year2017	-1.133e-01	2.752e-01	-0.412	0.680441
year2018	9.555e-01	5.262e-01	1.816	0.069408 .

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom
Residual deviance: 1257.3 on 922 degrees of freedom
AIC: 1275.3

Number of Fisher Scoring iterations: 4

If harvested year is the only explanatory variable in the model, the effects of year 2010, 2011 and 2012 are statistically significant. Coffee harvested in year 2012 has a higher odds ratio. Coffee harvested in year 2010 and 2011 has a lower odds ratio.

Call:

```
glm(formula = Qualityclass ~ country_of_origin - 1, family = binomial(link = "logit"),  
    data = coffee_final)
```

Deviance Residuals:

Min	1Q	Median	3Q	Max
-2.14597	-1.01655	0.00036	1.08424	2.18993

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
country_of_originBrazil	6.596e-02	2.098e-01	0.314	0.75320
country_of_originBurundi	0.000e+00	1.414e+00	0.000	1.00000
country_of_originChina	5.878e-01	5.578e-01	1.054	0.29197
country_of_originColombia	1.563e+00	2.345e-01	6.666	2.64e-11 ***
country_of_originCosta Rica	2.231e-01	3.354e-01	0.665	0.50587
country_of_originCote d'Ivoire	-1.657e+01	2.400e+03	-0.007	0.99449
country_of_originEcuador	-1.570e-16	1.414e+00	0.000	1.00000
country_of_originEl Salvador	9.555e-01	5.262e-01	1.816	0.06941 .
country_of_originEthiopia	1.657e+01	5.003e+02	0.033	0.97359
country_of_originGuatemala	7.878e-02	1.776e-01	0.444	0.65736
country_of_originHaiti	-1.386e+00	1.118e+00	-1.240	0.21500
country_of_originHawaii	1.657e+01	2.400e+03	0.007	0.99449
country_of_originHonduras	-1.070e+00	3.345e-01	-3.200	0.00137 **
country_of_originIndia	0.000e+00	6.325e-01	0.000	1.00000
country_of_originIndonesia	2.877e-01	5.401e-01	0.533	0.59425
country_of_originKenya	2.197e+00	7.454e-01	2.948	0.00320 **

country_of_originLaos	-1.657e+01	1.697e+03	-0.010	0.99221
country_of_originMalawi	-2.303e+00	1.049e+00	-2.195	0.02813 *
country_of_originMauritius	-1.657e+01	2.400e+03	-0.007	0.99449
country_of_originMexico	-1.046e+00	1.612e-01	-6.488	8.68e-11 ***
country_of_originMyanmar	-1.657e+01	9.796e+02	-0.017	0.98651
country_of_originNicaragua	-1.204e+00	6.583e-01	-1.829	0.06740 .
country_of_originPanama	1.099e+00	1.155e+00	0.951	0.34139
country_of_originPeru	-1.657e+01	2.400e+03	-0.007	0.99449
country_of_originPhilippines	-4.055e-01	9.129e-01	-0.444	0.65692
country_of_originPuerto Rico	-6.931e-01	1.225e+00	-0.566	0.57143
country_of_originTaiwan	-3.909e-01	2.700e-01	-1.448	0.14769
country_of_originTanzania	-6.899e-02	3.716e-01	-0.186	0.85271
country_of_originThailand	2.877e-01	5.401e-01	0.533	0.59425
country_of_originUganda	1.190e+00	4.317e-01	2.756	0.00585 **
country_of_originUnited States	6.931e-01	7.071e-01	0.980	0.32696
country_of_originVietnam	2.877e-01	7.638e-01	0.377	0.70642
country_of_originZambia	-1.657e+01	2.400e+03	-0.007	0.99449

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom
 Residual deviance: 1072.7 on 898 degrees of freedom
 AIC: 1138.7

Number of Fisher Scoring iterations: 15

If the country of origin is the only explanatory variable, Colombia, Mexico, Honduras, Kenya, Malawi, Uganda have statistically significant effect on the odds ratio.

Call:

```
glm(formula = Qualityclass ~ Colombia + Mexico + Honduras + Kenya +
     Malawi + Uganda - 1, family = binomial(link = "logit"), data = coffee_final)
```

Deviance Residuals:

Min	1Q	Median	3Q	Max
-2.146	-1.177	0.459	1.177	2.190

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
Colombia	1.5629	0.2345	6.666	2.64e-11 ***
Mexico	-1.0460	0.1612	-6.488	8.68e-11 ***
Honduras	-1.0704	0.3345	-3.200	0.00137 **
Kenya	2.1972	0.7453	2.948	0.00320 **
Malawi	-2.3026	1.0486	-2.196	0.02810 *
Uganda	1.1896	0.4317	2.756	0.00585 **

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 931 degrees of freedom
 Residual deviance: 1139.6 on 925 degrees of freedom

AIC: 1151.6

Number of Fisher Scoring iterations: 4

The following is the model considering all possible explanatory variables.

Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + country_of_origin +  
     category_two_defects + level + year, family = binomial(link = "logit"),  
     data = coffee_final)
```

Deviance Residuals:

Min	1Q	Median	3Q	Max
-4.6259	-0.2422	0.0000	0.2902	3.5656

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
(Intercept)	-1.453e+02	1.172e+01	-12.392	< 2e-16 ***
aroma	5.177e+00	8.458e-01	6.121	9.29e-10 ***
flavor	8.627e+00	1.071e+00	8.053	8.08e-16 ***
acidity	5.255e+00	8.273e-01	6.353	2.12e-10 ***
country_of_originBurundi	1.851e+00	4.782e+00	0.387	0.69869
country_of_originChina	4.662e-01	1.077e+00	0.433	0.66498
country_of_originColombia	1.828e+00	5.741e-01	3.185	0.00145 **
country_of_originCosta Rica	2.729e-01	7.598e-01	0.359	0.71948
country_of_originCote d'Ivoire	-1.203e+01	6.523e+03	-0.002	0.99853
country_of_originEcuador	-1.204e+00	1.523e+00	-0.791	0.42911
country_of_originEl Salvador	2.819e-01	9.666e-01	0.292	0.77058
country_of_originEthiopia	1.338e+01	9.449e+02	0.014	0.98870
country_of_originGuatemala	-7.471e-01	5.761e-01	-1.297	0.19467
country_of_originHaiti	2.231e+00	2.048e+00	1.089	0.27609
country_of_originHawaii	4.587e+00	6.523e+03	0.001	0.99944
country_of_originHonduras	-6.526e-01	7.090e-01	-0.920	0.35735
country_of_originIndia	-2.746e+00	1.068e+00	-2.570	0.01016 *
country_of_originIndonesia	-3.673e-01	1.010e+00	-0.364	0.71609
country_of_originKenya	5.348e-01	1.574e+00	0.340	0.73396
country_of_originLaos	-1.544e+01	4.511e+03	-0.003	0.99727
country_of_originMalawi	-8.054e-01	1.302e+00	-0.619	0.53606
country_of_originMauritius	-1.194e+01	6.523e+03	-0.002	0.99854
country_of_originMexico	-7.950e-01	5.221e-01	-1.523	0.12785
country_of_originMyanmar	-1.555e+01	2.378e+03	-0.007	0.99478
country_of_originNicaragua	5.363e-01	2.028e+00	0.264	0.79144
country_of_originPanama	3.390e+00	1.799e+00	1.884	0.05951 .
country_of_originPeru	-1.438e+01	6.523e+03	-0.002	0.99824
country_of_originPhilippines	2.925e+00	2.668e+00	1.096	0.27286
country_of_originPuerto Rico	-2.774e+00	1.751e+00	-1.584	0.11310
country_of_originTaiwan	1.032e+00	6.963e-01	1.482	0.13835
country_of_originTanzania	9.536e-01	7.594e-01	1.256	0.20921
country_of_originThailand	2.751e+00	9.978e-01	2.757	0.00583 **
country_of_originUganda	-1.591e+00	7.933e-01	-2.006	0.04490 *
country_of_originUnited States	1.358e-01	1.565e+00	0.087	0.93085
country_of_originVietnam	2.118e+00	1.163e+00	1.822	0.06847 .
country_of_originZambia	-1.385e+01	6.523e+03	-0.002	0.99831
category_two_defects	5.568e-02	3.464e-02	1.607	0.10797

level2	5.416e-01	4.846e-01	1.117	0.26379
level3	1.053e+00	4.823e-01	2.184	0.02898 *
year2011	-1.212e-01	1.120e+00	-0.108	0.91384
year2012	1.298e-01	9.710e-01	0.134	0.89370
year2013	6.002e-01	9.776e-01	0.614	0.53925
year2014	3.728e-03	9.862e-01	0.004	0.99698
year2015	-4.363e-02	9.760e-01	-0.045	0.96434
year2016	8.617e-01	1.029e+00	0.838	0.40220
year2017	5.787e-01	1.029e+00	0.563	0.57369
year2018	2.541e+00	1.311e+00	1.938	0.05257 .

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.55 on 930 degrees of freedom
 Residual deviance: 449.73 on 884 degrees of freedom
 AIC: 543.73

Number of Fisher Scoring iterations: 17

Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
    Mexico + Honduras + Kenya + Malawi + Uganda + category_two_defects +
    level + year2010 + year2011 + year2012, family = binomial(link = "logit"),
    data = coffee_final)
```

Deviance Residuals:

Min	1Q	Median	3Q	Max
-4.2233	-0.3110	0.0010	0.3332	3.4913

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
(Intercept)	-124.52106	9.39969	-13.247	< 2e-16 ***
aroma	4.42037	0.73018	6.054	1.41e-09 ***
flavor	7.21914	0.87975	8.206	2.29e-16 ***
acidity	4.80821	0.72879	6.598	4.18e-11 ***
Colombia	1.77971	0.39212	4.539	5.66e-06 ***
Mexico	-0.82994	0.34382	-2.414	0.0158 *
Honduras	-0.58919	0.53161	-1.108	0.2677
Kenya	0.99751	1.34387	0.742	0.4579
Malawi	-1.26603	1.15543	-1.096	0.2732
Uganda	-1.29548	0.62048	-2.088	0.0368 *
category_two_defects	0.05244	0.02894	1.812	0.0700 .
level2	0.13831	0.39437	0.351	0.7258
level3	0.39276	0.33774	1.163	0.2449
year2010	-0.40857	0.86051	-0.475	0.6349
year2011	-0.47132	0.65362	-0.721	0.4708
year2012	-0.22952	0.31593	-0.726	0.4675

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1290.6 on 930 degrees of freedom
 Residual deviance: 499.0 on 915 degrees of freedom
 AIC: 531

Number of Fisher Scoring iterations: 7

Start: AIC=531

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
 Honduras + Kenya + Malawi + Uganda + category_two_defects +
 level + year2010 + year2011 + year2012

	Df	Deviance	AIC
- level	2	500.68	528.68
- year2010	1	499.22	529.22
- year2011	1	499.51	529.51
- year2012	1	499.53	529.53
- Kenya	1	499.62	529.62
- Honduras	1	500.28	530.28
- Malawi	1	500.51	530.51
<none>		499.00	531.00
- category_two_defects	1	502.16	532.16
- Uganda	1	503.06	533.06
- Mexico	1	504.93	534.93
- Colombia	1	522.71	552.71
- aroma	1	550.65	580.65
- acidity	1	552.26	582.26
- flavor	1	589.47	619.47

Step: AIC=528.68

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
 Honduras + Kenya + Malawi + Uganda + category_two_defects +
 year2010 + year2011 + year2012

	Df	Deviance	AIC
- year2010	1	500.81	526.81
- year2011	1	501.21	527.21
- year2012	1	501.31	527.31
- Honduras	1	501.45	527.45
- Kenya	1	501.46	527.46
- Malawi	1	502.00	528.00
<none>		500.68	528.68
- category_two_defects	1	504.11	530.11
- Uganda	1	504.17	530.17
+ level	2	499.00	531.00
- Mexico	1	506.09	532.09
- Colombia	1	528.97	554.97
- aroma	1	554.14	580.14
- acidity	1	556.27	582.27
- flavor	1	589.52	615.52

Step: AIC=526.81

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
 Honduras + Kenya + Malawi + Uganda + category_two_defects +
 year2011 + year2012

	Df	Deviance	AIC
- year2011	1	501.31	525.31
- year2012	1	501.40	525.40
- Honduras	1	501.56	525.56
- Kenya	1	501.60	525.60
- Malawi	1	502.12	526.12
<none>		500.81	526.81
- Uganda	1	504.25	528.25
- category_two_defects	1	504.30	528.30
+ year2010	1	500.68	528.68
+ level	2	499.22	529.22
- Mexico	1	506.23	530.23
- Colombia	1	529.18	553.18
- aroma	1	554.21	578.21
- acidity	1	556.49	580.49
- flavor	1	589.60	613.60

Step: AIC=525.31

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
Honduras + Kenya + Malawi + Uganda + category_two_defects +
year2012

	Df	Deviance	AIC
- year2012	1	501.78	523.78
- Honduras	1	502.01	524.01
- Kenya	1	502.12	524.12
- Malawi	1	502.58	524.58
<none>		501.31	525.31
- Uganda	1	504.68	526.68
- category_two_defects	1	504.80	526.80
+ year2011	1	500.81	526.81
+ year2010	1	501.21	527.21
+ level	2	499.68	527.68
- Mexico	1	506.85	528.85
- Colombia	1	529.36	551.36
- aroma	1	555.00	577.00
- acidity	1	556.77	578.77
- flavor	1	589.70	611.70

Step: AIC=523.78

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
Honduras + Kenya + Malawi + Uganda + category_two_defects

	Df	Deviance	AIC
- Honduras	1	502.38	522.38
- Kenya	1	502.61	522.61
- Malawi	1	503.00	523.00
<none>		501.78	523.78
- Uganda	1	505.00	525.00
- category_two_defects	1	505.00	525.00
+ year2012	1	501.31	525.31
+ year2011	1	501.40	525.40
+ year2010	1	501.71	525.71

+ level	2	500.04	526.04
- Mexico	1	511.24	531.24
- Colombia	1	529.38	549.38
- aroma	1	555.13	575.13
- acidity	1	557.73	577.73
- flavor	1	590.18	610.18

Step: AIC=522.38

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
Kenya + Malawi + Uganda + category_two_defects

	Df	Deviance	AIC
- Kenya	1	503.26	521.26
- Malawi	1	503.52	521.52
<none>		502.38	522.38
- Uganda	1	505.47	523.47
- category_two_defects	1	505.49	523.49
+ Honduras	1	501.78	523.78
+ year2012	1	502.01	524.01
+ year2011	1	502.03	524.03
+ year2010	1	502.32	524.32
+ level	2	501.13	525.13
- Mexico	1	511.31	529.31
- Colombia	1	531.79	549.79
- aroma	1	556.16	574.16
- acidity	1	559.22	577.22
- flavor	1	591.11	609.11

Step: AIC=521.26

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
Malawi + Uganda + category_two_defects

	Df	Deviance	AIC
- Malawi	1	504.42	520.42
<none>		503.26	521.26
+ Kenya	1	502.38	522.38
- Uganda	1	506.40	522.40
- category_two_defects	1	506.40	522.40
+ Honduras	1	502.61	522.61
+ year2012	1	502.89	522.89
+ year2011	1	502.89	522.89
+ year2010	1	503.20	523.20
+ level	2	501.87	523.87
- Mexico	1	512.59	528.59
- Colombia	1	532.34	548.34
- aroma	1	556.51	572.51
- acidity	1	561.04	577.04
- flavor	1	593.35	609.35

Step: AIC=520.42

Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
Uganda + category_two_defects

	Df	Deviance	AIC
--	----	----------	-----

```

<none>                504.42 520.42
+ Malawi               1  503.26 521.26
- Uganda              1  507.44 521.44
+ Kenya             1  503.52 521.52
+ Honduras            1  503.85 521.85
- category_two_defects 1  507.92 521.92
+ year2011            1  504.06 522.06
+ year2012            1  504.09 522.09
+ year2010            1  504.36 522.36
+ level               2  503.14 523.14
- Mexico              1  513.43 527.43
- Colombia            1  534.72 548.72
- aroma               1  557.63 571.63
- acidity             1  562.84 576.84
- flavor              1  596.95 610.95

```

Call:

```

glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
     Mexico + Uganda + category_two_defects, family = binomial(link = "logit"),
     data = coffee_final)

```

Deviance Residuals:

```

      Min       1Q   Median       3Q      Max
-4.1969  -0.3208   0.0010   0.3370   3.4697

```

Coefficients:

```

              Estimate Std. Error z value Pr(>|z|)
(Intercept)   -125.42332    9.27395  -13.524 < 2e-16 ***
aroma           4.44405    0.71829   6.187 6.13e-10 ***
flavor         7.16176    0.86051   8.323 < 2e-16 ***
acidity        4.98081    0.72085   6.910 4.86e-12 ***
Colombia       1.83828    0.36232   5.074 3.90e-07 ***
Mexico       -0.87447    0.29601  -2.954 0.00313 **
Uganda       -1.09151    0.60860  -1.793 0.07290 .
category_two_defects 0.05394    0.02831   1.905 0.05672 .
---

```

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

```

Null deviance: 1290.55  on 930  degrees of freedom
Residual deviance: 504.42  on 923  degrees of freedom
AIC: 520.42

```

Number of Fisher Scoring iterations: 7

Firstly, we conduct a model with all significant explanatory variables and use step_AIC to select variables. In the selected model, two terms are not significant. Then, we try to delete term Uganda which has the highest p-value.

Call:

```

glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
     Mexico + category_two_defects, family = binomial(link = "logit"),

```

```

data = coffee_final)

Deviance Residuals:
    Min       1Q   Median       3Q      Max
-4.1273  -0.3217   0.0012   0.3439   3.4487

Coefficients:
              Estimate Std. Error z value Pr(>|z|)
(Intercept)  -122.6887    9.00647 -13.622  < 2e-16 ***
aroma          4.16837    0.69442   6.003 1.94e-09 ***
flavor         7.11890    0.85662   8.310  < 2e-16 ***
acidity        4.93107    0.71480   6.899 5.25e-12 ***
Colombia       1.89169    0.35907   5.268 1.38e-07 ***
Mexico       -0.81385    0.29179  -2.789 0.00528 **
category_two_defects 0.05398    0.02817   1.916 0.05534 .
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

    Null deviance: 1290.55  on 930  degrees of freedom
Residual deviance:  507.44  on 924  degrees of freedom
AIC: 521.44

Number of Fisher Scoring iterations: 7

Call:
glm(formula = Qualityclass ~ aroma + flavor + acidity + Colombia +
    Mexico, family = binomial(link = "logit"), data = coffee_final)

Deviance Residuals:
    Min       1Q   Median       3Q      Max
-4.1419  -0.3215   0.0013   0.3473   3.3870

Coefficients:
              Estimate Std. Error z value Pr(>|z|)
(Intercept) -121.1845    8.8906 -13.631  < 2e-16 ***
aroma         4.1755    0.6982   5.980 2.23e-09 ***
flavor        7.0057    0.8582   8.163 3.27e-16 ***
acidity       4.8571    0.7118   6.824 8.86e-12 ***
Colombia      1.8308    0.3557   5.147 2.64e-07 ***
Mexico       -0.6596    0.2780  -2.372 0.0177 *
---
Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

    Null deviance: 1290.55  on 930  degrees of freedom
Residual deviance:  510.96  on 925  degrees of freedom
AIC: 522.96

Number of Fisher Scoring iterations: 7

Analysis of Deviance Table

```

```

Model 1: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
  Uganda + category_two_defects
Model 2: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico +
  category_two_defects
Model 3: Qualityclass ~ aroma + flavor + acidity + Colombia + Mexico
  Resid. Df Resid. Dev Df Deviance
1      923      504.42
2      924      507.44 -1  -3.0223
3      925      510.96 -1  -3.5196

```

```
[1] 3.841459
```

After deleting Uganda, category_two_defects is still not significant. Hence, it was deleted. And we use anova to compare three models. There isn't statistically significant difference among them. Hence, it is reasonable to delete them and get a simple model.

```
##Final Model
```

```

[1] "Myanmar"      "Uganda"       "Ethiopia"    "Mexico"
[5] "Burundi"     "Tanzania"    "Colombia"    "Guatemala"
[9] "Honduras"    "Nicaragua"   "Vietnam"     "Indonesia"
[13] "Taiwan"      "Costa Rica"  "Brazil"      "Malawi"
[17] "Kenya"       "Laos"        "El Salvador" "Thailand"
[21] "China"       "United States" "Puerto Rico" "Philippines"
[25] "India"       "Haiti"       "Zambia"      "Peru"
[29] "Ecuador"     "Cote d'Ivoire" "Panama"      "Hawaii"
[33] "Mauritius"

```

```
# A tibble: 6 x 43
```

```

  country_of_origin aroma flavor acidity category_two_defects altitude_mean_met~
  <chr>             <dbl> <dbl> <dbl>             <dbl>             <dbl>
1 Myanmar          7.25  7.42  7.5               4               1219.
2 Uganda           8.33  7.92  7.92              1               1600
3 Ethiopia         8.42  8      8                 7               1700
4 Mexico           7.17  7.08  7.25              3               1300
5 Burundi          7.75  7.67  7.5               5               1880
6 Tanzania         7.92  7.75  7.75              0               1400

```

```

# ... with 37 more variables: harvested <dbl>, Qualityclass <dbl>,
# defects_log <dbl>, year <fct>, Myanmar <dbl>, Uganda <dbl>, Ethiopia <dbl>,
# Mexico <dbl>, Burundi <dbl>, Tanzania <dbl>, Colombia <dbl>,
# Guatemala <dbl>, Honduras <dbl>, Nicaragua <dbl>, Vietnam <dbl>,
# Indonesia <dbl>, Taiwan <dbl>, Costa Rica <dbl>, Brazil <dbl>,
# Malawi <dbl>, Kenya <dbl>, Laos <dbl>, El Salvador <dbl>, Thailand <dbl>,
# China <dbl>, United States <dbl>, Puerto Rico <dbl>, Philippines <dbl>, ...

```

```
Call:
```

```

glm(formula = Qualityclass ~ country_of_origin - 1, family = binomial(link = "logit"),
  data = coffee_all_variables)

```

```
Deviance Residuals:
```

```

      Min       1Q   Median       3Q      Max
-2.14597 -1.01655  0.00036  1.08424  2.18993

```

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)
country_of_originBrazil	6.596e-02	2.098e-01	0.314	0.75320
country_of_originBurundi	0.000e+00	1.414e+00	0.000	1.00000
country_of_originChina	5.878e-01	5.578e-01	1.054	0.29197
country_of_originColombia	1.563e+00	2.345e-01	6.666	2.64e-11 ***
country_of_originCosta Rica	2.231e-01	3.354e-01	0.665	0.50587
country_of_originCote d'Ivoire	-1.657e+01	2.400e+03	-0.007	0.99449
country_of_originEcuador	1.570e-16	1.414e+00	0.000	1.00000
country_of_originEl Salvador	9.555e-01	5.262e-01	1.816	0.06941 .
country_of_originEthiopia	1.657e+01	5.003e+02	0.033	0.97359
country_of_originGuatemala	7.878e-02	1.776e-01	0.444	0.65736
country_of_originHaiti	-1.386e+00	1.118e+00	-1.240	0.21500
country_of_originHawaii	1.657e+01	2.400e+03	0.007	0.99449
country_of_originHonduras	-1.041e+00	3.358e-01	-3.102	0.00192 **
country_of_originIndia	0.000e+00	6.325e-01	0.000	1.00000
country_of_originIndonesia	2.877e-01	5.401e-01	0.533	0.59425
country_of_originKenya	2.197e+00	7.454e-01	2.948	0.00320 **
country_of_originLaos	-1.657e+01	1.697e+03	-0.010	0.99221
country_of_originMalawi	-2.303e+00	1.049e+00	-2.195	0.02813 *
country_of_originMauritius	-1.657e+01	2.400e+03	-0.007	0.99449
country_of_originMexico	-1.046e+00	1.612e-01	-6.488	8.68e-11 ***
country_of_originMyanmar	-1.657e+01	9.796e+02	-0.017	0.98651
country_of_originNicaragua	-1.204e+00	6.583e-01	-1.829	0.06740 .
country_of_originPanama	1.099e+00	1.155e+00	0.951	0.34139
country_of_originPeru	-1.657e+01	2.400e+03	-0.007	0.99449
country_of_originPhilippines	-4.055e-01	9.129e-01	-0.444	0.65692
country_of_originPuerto Rico	-6.931e-01	1.225e+00	-0.566	0.57143
country_of_originTaiwan	-3.909e-01	2.700e-01	-1.448	0.14769
country_of_originTanzania	-6.899e-02	3.716e-01	-0.186	0.85271
country_of_originThailand	2.877e-01	5.401e-01	0.533	0.59425
country_of_originUganda	1.190e+00	4.317e-01	2.756	0.00585 **
country_of_originUnited States	6.931e-01	7.071e-01	0.980	0.32696
country_of_originVietnam	2.877e-01	7.638e-01	0.377	0.70642
country_of_originZambia	-1.657e+01	2.400e+03	-0.007	0.99449

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.3 on 930 degrees of freedom
Residual deviance: 1072.1 on 897 degrees of freedom
AIC: 1138.1

Number of Fisher Scoring iterations: 15

Call:

```
glm(formula = Qualityclass ~ aroma + flavor + acidity + altitude_mean_meters +
harvested + defects_log + Colombia + Honduras + Kenya + Malawi +
Mexico + Uganda, family = binomial(link = "logit"), data = coffee_all_variables)
```

Deviance Residuals:

Min	1Q	Median	3Q	Max
-----	----	--------	----	-----

-4.2034 -0.3073 0.0010 0.3324 3.4829

Coefficients:

	Estimate	Std. Error	z value	Pr(> z)	
(Intercept)	-3.346e+02	1.462e+02	-2.289	0.0221	*
aroma	4.623e+00	7.362e-01	6.279	3.40e-10	***
flavor	7.041e+00	8.685e-01	8.107	5.20e-16	***
acidity	4.803e+00	7.265e-01	6.610	3.84e-11	***
altitude_mean_meters	2.727e-04	2.449e-04	1.113	0.2655	
harvested	1.041e-01	7.203e-02	1.445	0.1486	
defects_log	2.994e-01	1.463e-01	2.047	0.0407	*
Colombia	1.826e+00	3.970e-01	4.600	4.22e-06	***
Honduras	-6.779e-01	5.323e-01	-1.273	0.2029	
Kenya	8.213e-01	1.329e+00	0.618	0.5366	
Malawi	-1.069e+00	1.148e+00	-0.931	0.3517	
Mexico	-7.517e-01	3.312e-01	-2.270	0.0232	*
Uganda	-1.160e+00	6.223e-01	-1.865	0.0622	.

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

(Dispersion parameter for binomial family taken to be 1)

Null deviance: 1289.15 on 929 degrees of freedom
Residual deviance: 496.96 on 917 degrees of freedom
AIC: 522.96

Number of Fisher Scoring iterations: 7

##Sensitivity Analysis

Classification boundry